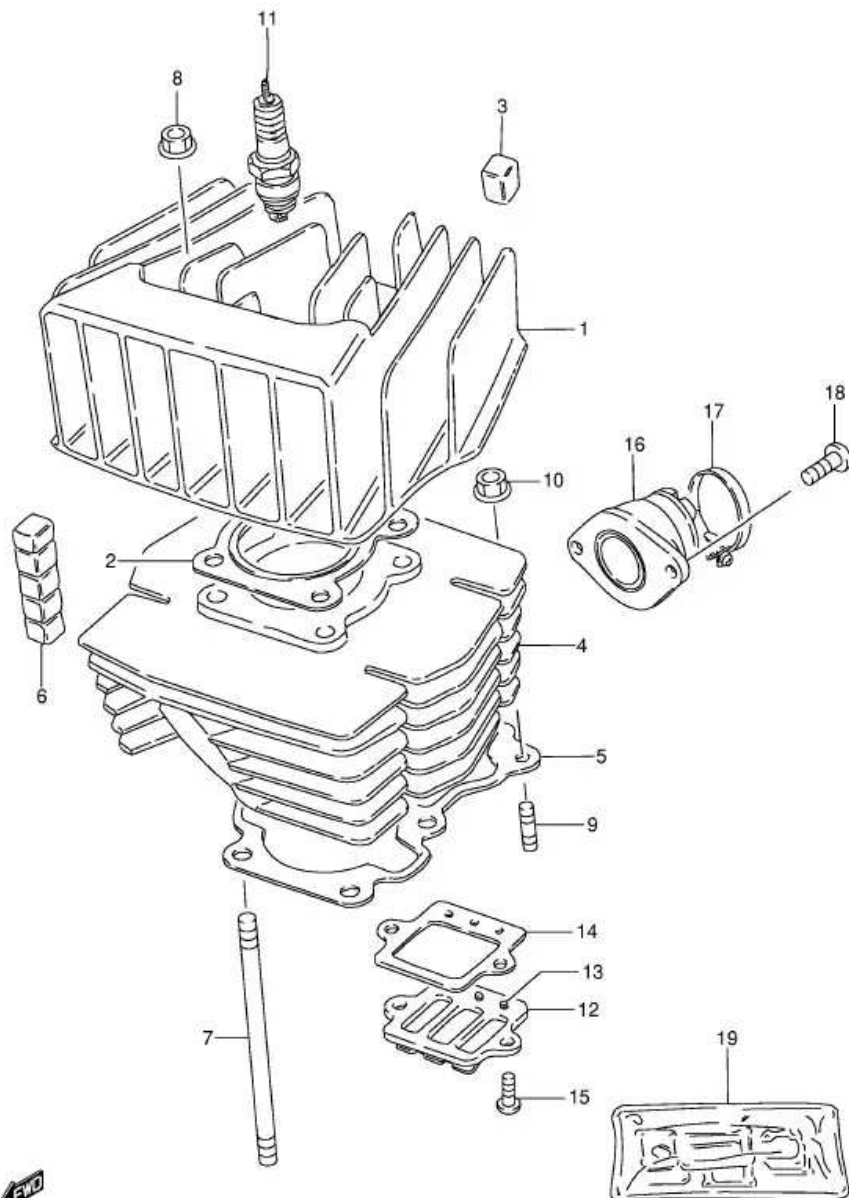
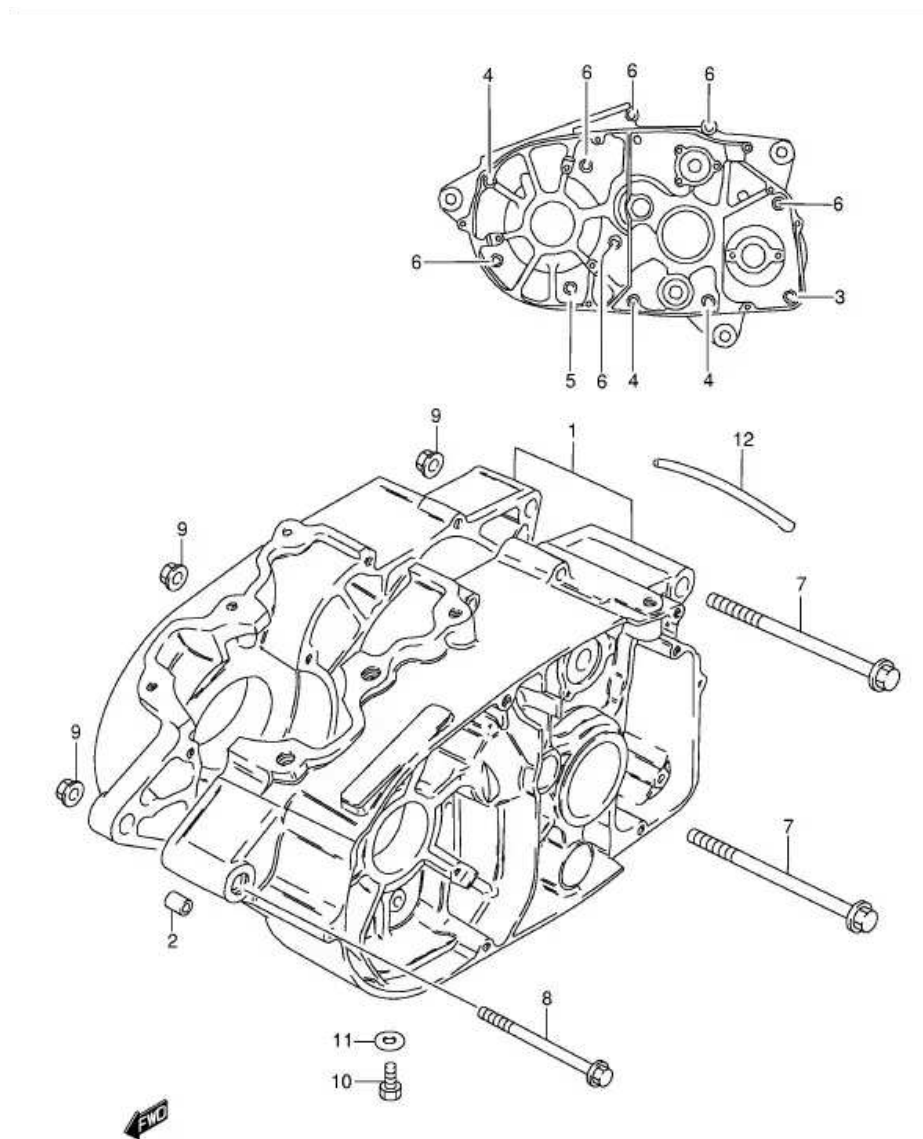
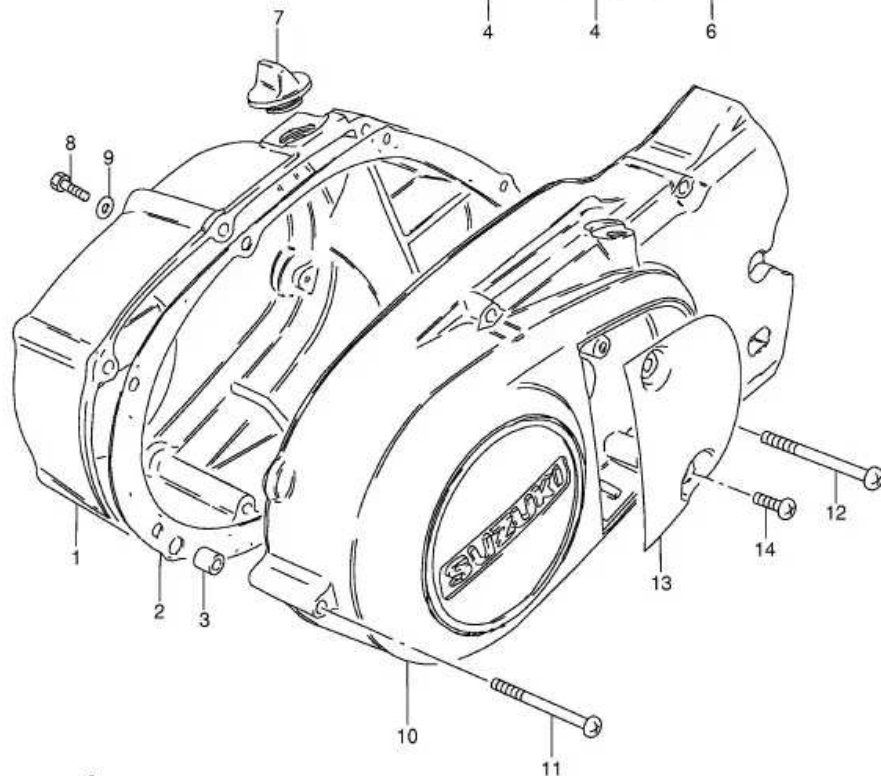
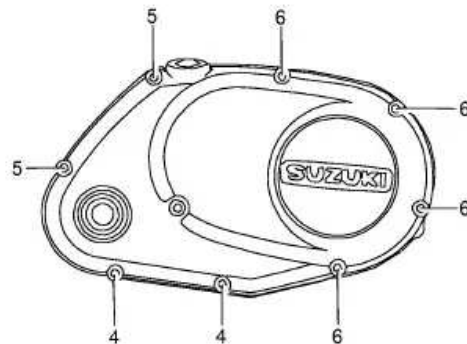




| Ref No | Part No         | Description               |
|--------|-----------------|---------------------------|
| 1      | 11111-23402     | Cylinder Head             |
| 2      | 11141-23450     | Gasket, Cylinder Head     |
| 3      | 11151-40900     | Rubber Pad                |
| 4      | 11210-23450-0F0 | Cylinder                  |
| 5      | 11241-23411     | Gasket, Cylinder          |
| 6      | 11251-36500     | Rubber Pad (n9->6)        |
| 7      | 09108-08056     | Stud Bolt (l:120)         |
| 8      | 08316-10083     | Nut                       |
| 9      | 01421-06208     | Stud Bolt (white)         |
| 9      | 01421-06203     | Stud Bolt (green)         |
| 10     | 08316-10063     | Nut                       |
| 11     | 09482-00239     | Spark Plug (ngk,bpr8es)   |
| 11     | 09482-00240-111 | Spark Plug (denso,w24epr) |
| 11     | 09482-00091     | Spark Plug (ngk,b8es)     |
| 11     | 09482-00092     | Spark Plug (denso,w24es)  |
| 12     | 13150-23400     | Valve Assy, Reed          |
| 13     | 02112-03083     | • Screw, Reed Valve       |
| 14     | 13156-23411     | Gasket                    |
| 15     | 02112-06123     | Screw                     |
| 16     | 13110-23401     | Pipe, Intake              |
| 17     | 09402-36208     | Clamp                     |
| 18     | 02112-36163     | Screw                     |
| 19     | 11400-23860     | Gasket Set                |

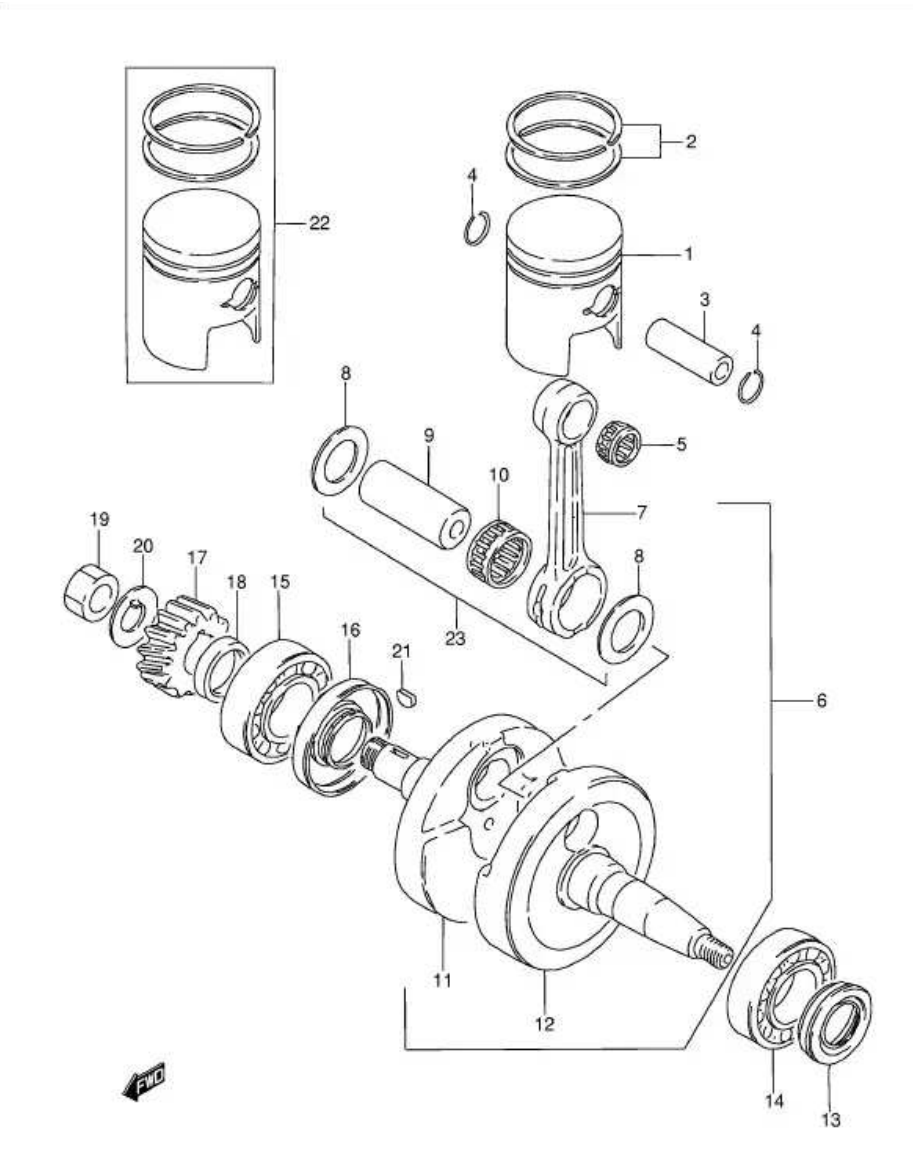


| Ref No | Part No     | Description                   |
|--------|-------------|-------------------------------|
| 1      | 11300-23860 | Crankcase Set                 |
| 2      | 04211-09129 | • Pin                         |
| 3      | 02112-06653 | • Screw                       |
| 4      | 02112-06603 | • Screw                       |
| 5      | 02112-06553 | • Screw                       |
| 6      | 02112-06453 | • Screw                       |
| 7      | 09103-08098 | Bolt, Engine Mounting (8x115) |
| 8      | 09103-08158 | Bolt, Engine Mounting (8x75)  |
| 9      | 08319-31087 | Nut                           |
| 10     | 09247-10001 | Plug, Oil Drain               |
| 11     | 09168-10002 | Gasket                        |
| 12     | 13680-35000 | Hose, Breather                |



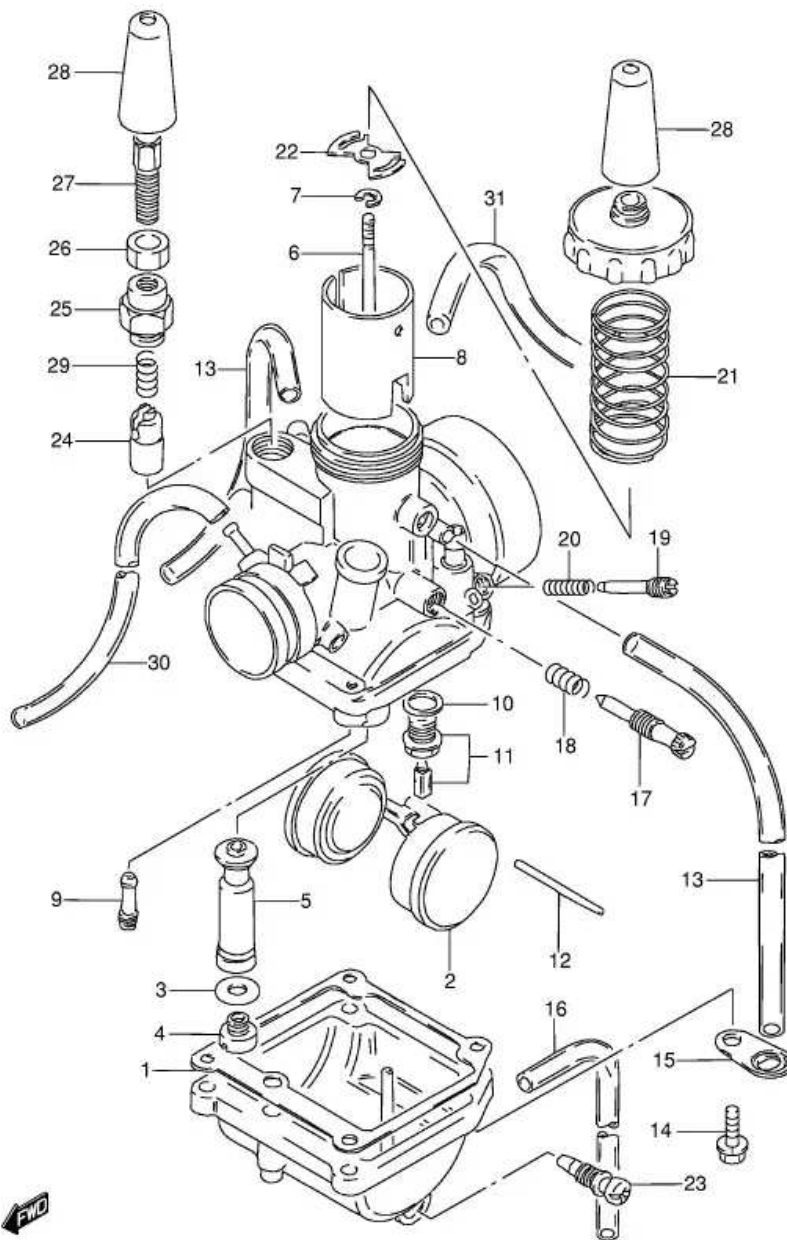
| Ref No | Part No     | Description         |
|--------|-------------|---------------------|
| 1      | 11341-23402 | Cover, Clutch       |
| 2      | 11482-23410 | Gasket              |
| 3      | 04211-09129 | Pin                 |
| 4      | 02112-06307 | Screw               |
| 5      | 02112-06357 | Screw               |
| 6      | 02112-06807 | Screw               |
| 7      | 09200-20810 | Plug, Oil Filler    |
| 8      | 09128-06044 | Plug, Oil Level     |
| 9      | 09168-06004 | Gasket (6.2x11x1.2) |
| 10     | 11351-23403 | Cover, Magneto      |
| 11     | 02112-05457 | Screw               |
| 12     | 02112-05557 | Screw               |
| 13     | 11387-23403 | Cap, Clutch Release |
| 14     | 02122-05123 | Screw               |



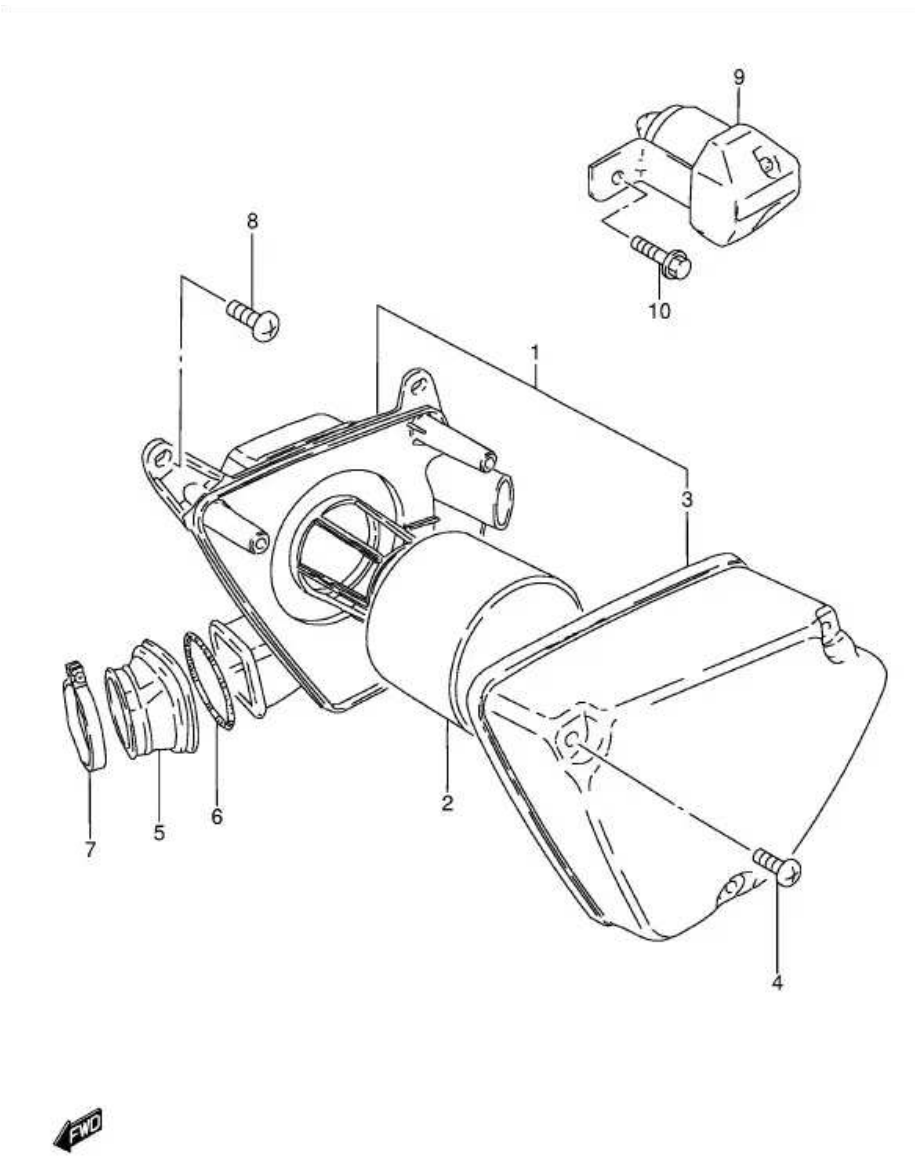


| Ref No | Part No                | Description                               |
|--------|------------------------|-------------------------------------------|
| 1      | 12110-23460-0F0        | Piston (std)                              |
| 2      | 12140-234A0            | Ring Set, Piston (std)                    |
| 2      | 12140-234A0-050        | Ring Set, Piston (os:0.5)                 |
| 2      | 12140-234A0-100        | Ring Set, Piston (os:1.0)                 |
| 4      | <del>09351-23400</del> | <del>Piston</del>                         |
| 5      | 09263-14022            | Bearing                                   |
| 6      | 12200-23460            | Crankshaft Assy                           |
| 7      | 12161-05B00            | • Rod, Connecting                         |
| 8      | 09160-22010            | • Washer (22x35x1)                        |
| 9      | 12211-05B00            | • Pin, Crank                              |
| 10     | 09263-22046            | • Bearing (14x18x19.8)                    |
| 11     | 12221-23460            | • Crankshaft, Rh                          |
| 12     | 12261-23460-0A0        | • Crankshaft, Lh                          |
| 13     | 09283-20034            | Oil Seal, Lh                              |
| 14     | 09262-25070-0A0        | Bearing, Lh                               |
| 15     | 09262-20073            | Bearing, Rh                               |
| 16     | 09283-26007            | Oil Seal, Rh                              |
| 17     | 21111-07001-0A0        | Gear, Primary Drive (nt:16)               |
| 18     | 09180-20037            | Spacer                                    |
| 19     | 09140-14002            | Nut                                       |
| 20     | 09166-14008            | Washer                                    |
| 21     | 09420-04008            | Key                                       |
| 22     | 12100-23460-050        | Piston Set (os:0.5)                       |
| 22     | 12100-23460-100        | Piston Set (os:1.0)                       |
| 23     | 12105-23820            | Con Rod Set (including Ref.no.5,7,8,9,10) |

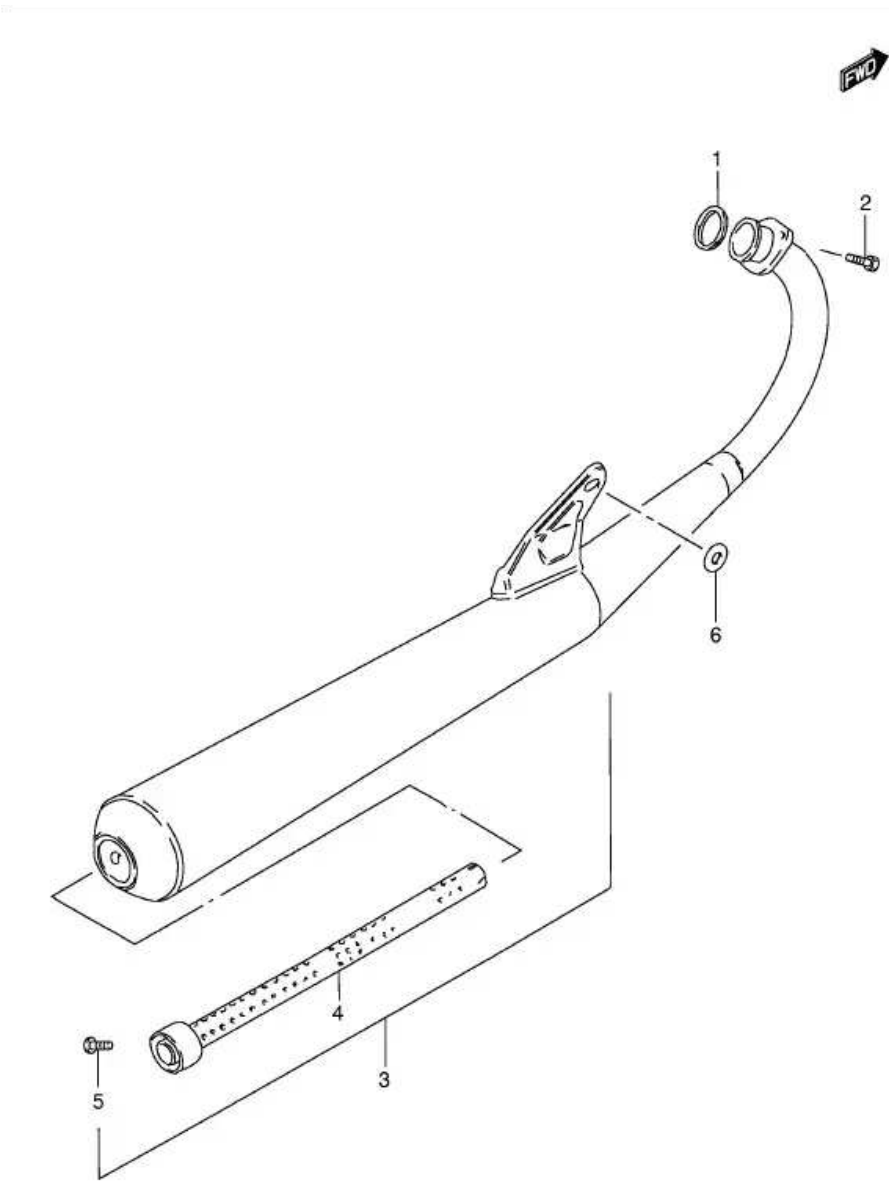
| Ref No | Part No         | Description                     |
|--------|-----------------|---------------------------------|
|        | 13200-23490     | Carburetor Assy                 |
|        | 13200-23491     | Carburetor Assy                 |
|        | 13200-234B0     | Carburetor Assy                 |
| 1      | 13251-23010     | . Gasket                        |
| 2      | 13252-03700     | . Washer                        |
| 4      | 09491-97003     | . Jet, Main (97.5)              |
| 5      | 09494-00418     | . Jet, Needle (o-8)             |
| 5      | 09494-00924     | . Jet, Needle (o-9)             |
| 6      | 13383-23400     | . Needle, Jet (4d01-2)          |
| 7      | 13394-10010     | . E Ring                        |
| 8      | 13551-23400     | . Throttle Valve (ca:1.5)       |
| 9      | 09492-20008     | . Jet, Pilot (20)               |
| 10     | 13392-01010     | . Washer                        |
| 11     | 13370-23420     | . Valve Assy, Needle            |
| 11     | 13370-23010     | . Valve Assy, Needle            |
| 12     | 13254-01010     | . Pin                           |
| 13     | 09352-30503-600 | . Hose, Air Vent (3x5x600)      |
| 14     | 13601-04148     | . Screw                         |
| 15     | 13693-30010     | . Plate, Hose Clip              |
| 16     | 13684-40A00     | . Hose, Over Flow (3x5x650)     |
| 17     | 13267-95110     | . Screw, Throttle Stop          |
| 18     | 13268-48700     | . Spring                        |
| 19     | 13269-95110     | . Screw, Air (1,1/2)            |
| 20     | 13268-01010     | . Spring                        |
| 21     | 13273-36110     | . Spring, Throttle Valve Return |
| 22     | 13581-09210     | . Plate                         |
| 23     | 13247-02340     | . Screw, Drain                  |
| 24     | 13411-01010     | . Valve, Starter                |
| 25     | 13418-03110     | . Cap, Starter                  |
| 26     | 13661-16600     | . Nut                           |
| 27     | 13577-22600     | . Adjuster, Cable               |
| 28     | 13681-33010     | . Cap                           |
| 29     | 13417-01010     | . Spring, Starter               |
| 30     | 09355-25705-600 | . Hose (2.5x7x600)              |
| 31     | 09355-35755-600 | . Hose (3.5x7.5x600)            |







| Ref No | Part No     | Description                |
|--------|-------------|----------------------------|
| 1      | 13700-23400 | Cleaner Assy, Air          |
| 2      | 13780-23401 | . . Filter                 |
| 3      | 13740-23400 | . . Cap                    |
| 4      | 02142-05257 | . . Screw                  |
| 5      | 13820-23400 | . . Tube, Cleaner Side     |
| 6      | 09402-50306 | . . Clamp, Cleaner Side    |
| 7      | 09402-50306 | . . Clamp, Carburetor Side |
| 8      | 09136-06017 | Screw (6x16)               |
| 9      | 15770-23401 | Compensator Assy, Altitude |
| 10     | 01570-06163 | Bolt                       |

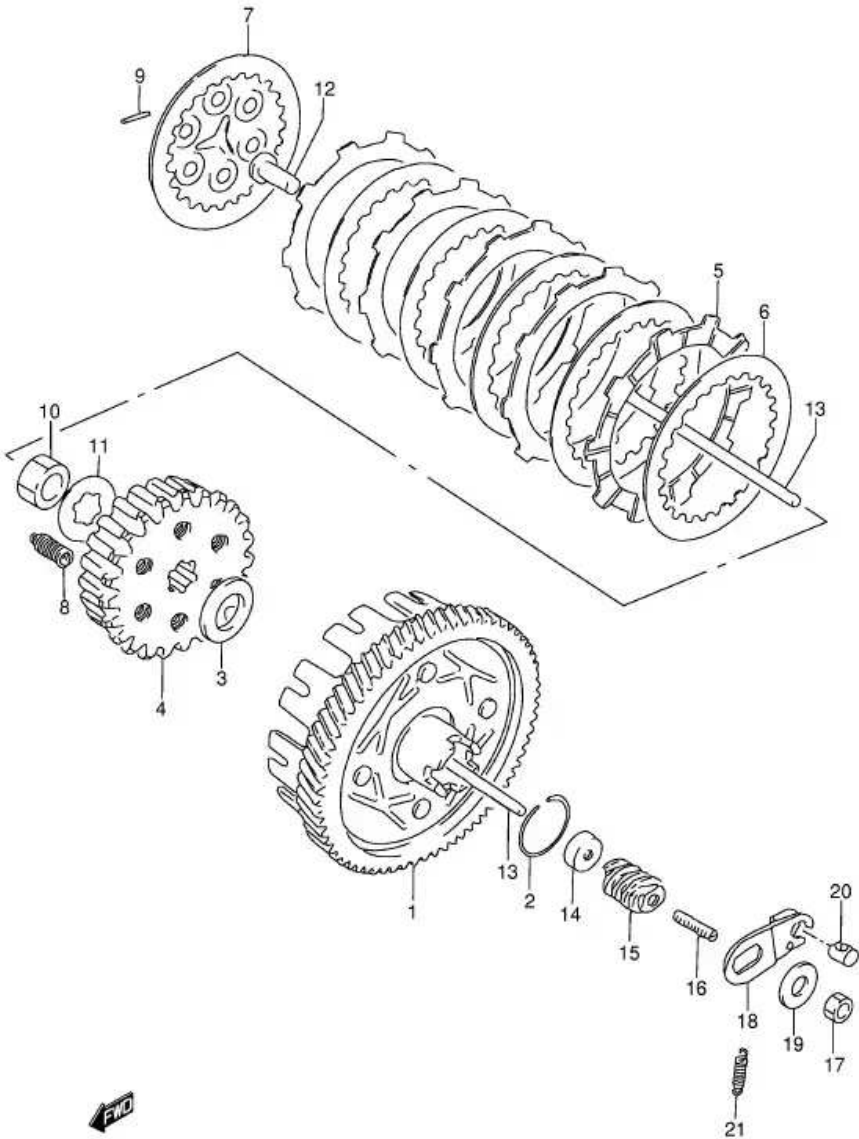


| Ref No | Part No     | Description      |
|--------|-------------|------------------|
| 1      | 14181-01D00 | Gasket           |
| 2      | 01570-08257 | Bolt             |
| 3      | 14301-23411 | Muffler Assy     |
| 4      | 14510-39150 | • . Pipe, Baffle |
| 5      | 09168-35082 | Screw            |
| 6      | 09168-35082 | Washer           |

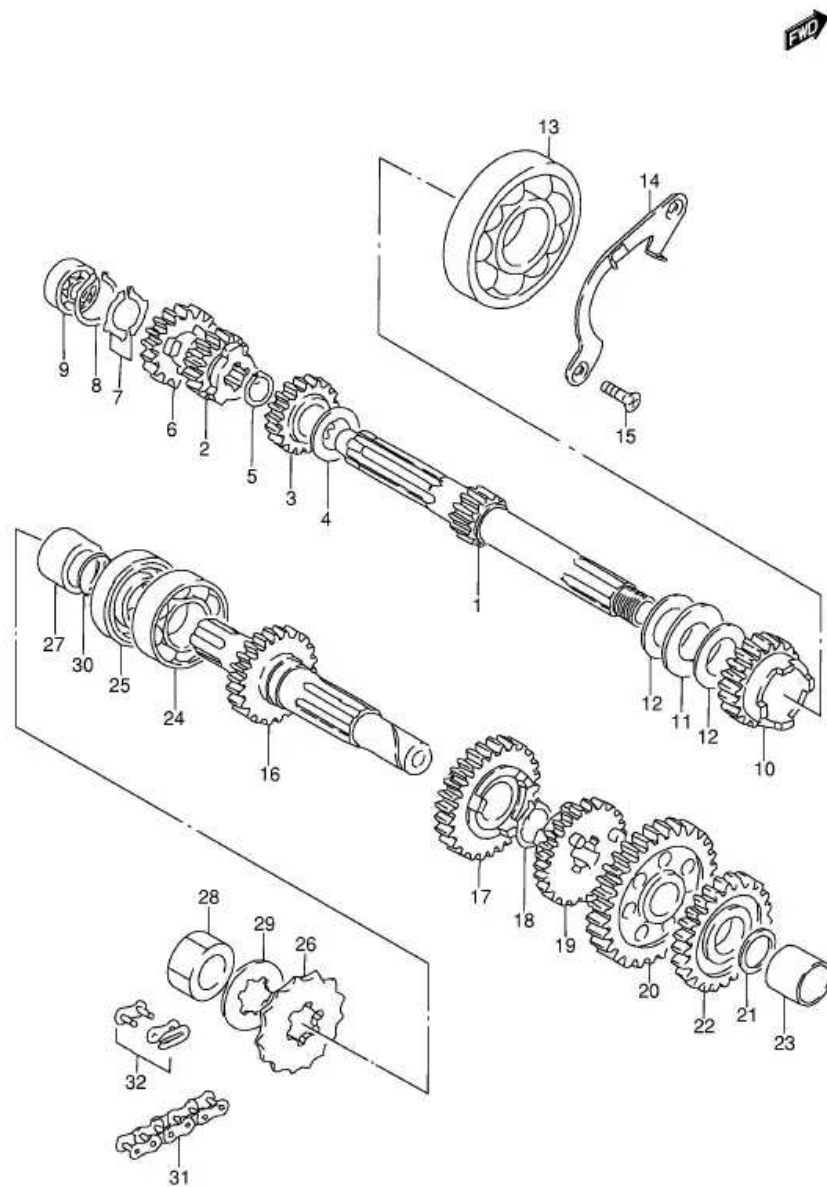


|    |             |                           |
|----|-------------|---------------------------|
| 1  | 11385-23403 | Cap, Oil Pump, Inspection |
| 2  | 02112-05083 | Screw                     |
| 3  | 16100-23404 | Pump Assy, Oil            |
| 4  | 16292-03112 | Terminal, Cable           |
| 5  | 16391-09101 | Gasket, Oil Pump          |
| 6  | 02112-35163 | Screw                     |
| 7  | 02112-35303 | Screw                     |
| 8  | 09404-06432 | Clamp (I:60)              |
| 9  | 09119-08014 | Bolt                      |
| 10 | 08310-00083 | Nut                       |
| 11 | 16820-23404 | Hose (I:440->50)          |
| 12 | 09401-04401 | Clip                      |
| 13 | 09401-08401 | Clip                      |

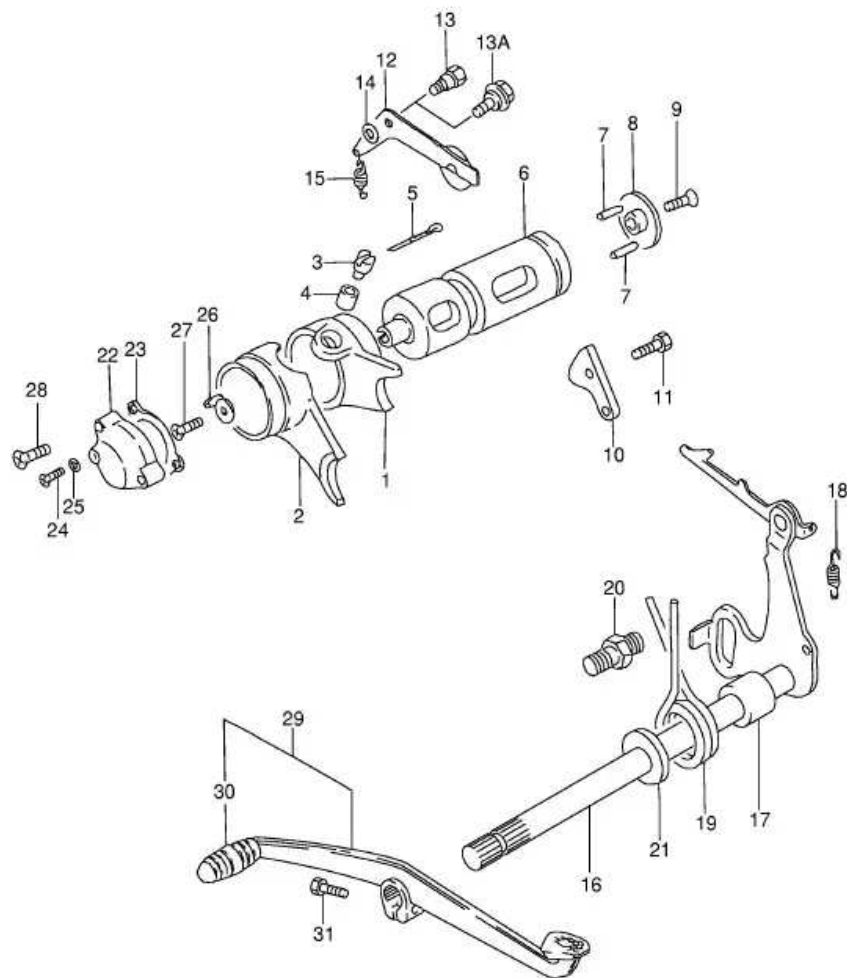




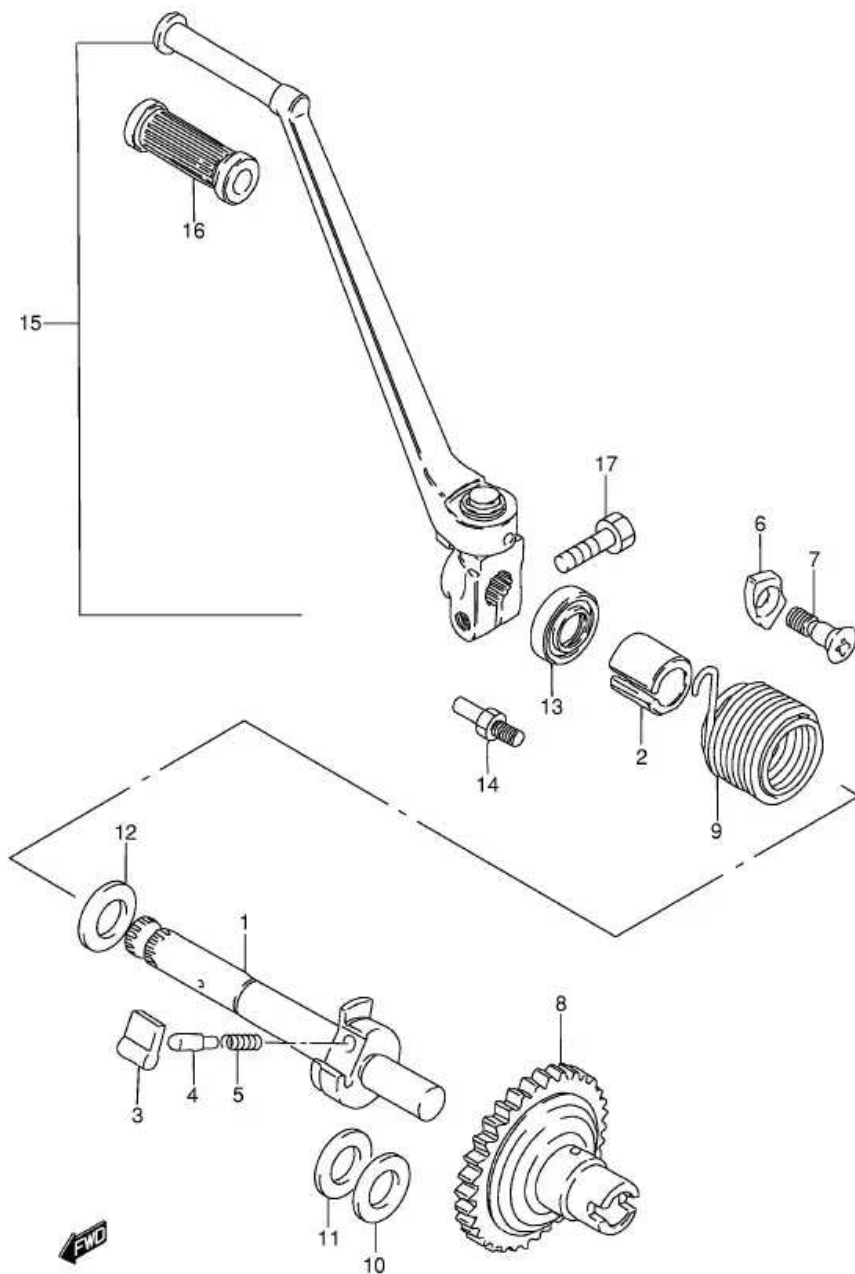
| Ref No | Part No                | Description                     |
|--------|------------------------|---------------------------------|
| 1      | 21200-12012            | Gear Assy, Primary Driven       |
| 2      | 09380-30005            | Clip                            |
| 3      | 08211-17282            | Washer                          |
| 4      | 21411-23010            | Hub, Clutch                     |
| 5      | <del>21441-23000</del> | <del>Plate, Clutch Driven</del> |
| 6      | 21460-23000            | Plate, Clutch Pressure          |
| 7      | 09443-12010            | Spring, Clutch                  |
| 8      | 09261-02001            | Pin                             |
| 9      | 09140-16005            | Nut                             |
| 10     | 09167-17002            | Washer                          |
| 11     | 23121-09210            | Piece, Clutch Release           |
| 12     | 23111-12000            | Rod, Clutch Push                |
| 13     | 09285-05004            | Oil Seal (5.5x16x8)             |
| 14     | 23211-36200            | Screw ,clutch Release           |
| 15     | 09134-06010            | Screw                           |
| 16     | 09140-06023            | Nut                             |
| 17     | 23212-07202            | Arm, Release                    |
| 18     | 09160-06066            | Washer (6.5x20x1.6)             |
| 19     | 23222-36A00            | Piece, Arm End                  |
| 20     | 09443-08001            | Spring                          |



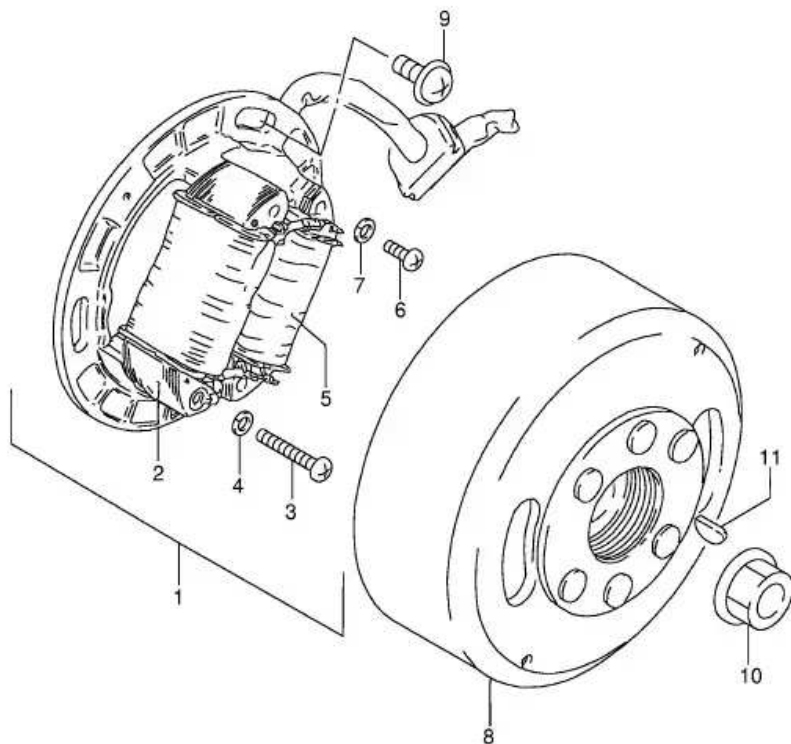
| Ref No | Part No         | Description                 |
|--------|-----------------|-----------------------------|
| 1      | 24121-12003     | Countershaft (nt:11)        |
| 2      | 24221-23001     | Gear, 2nd Drive (nt:15)     |
| 3      | 24231-12021     | Gear, 3rd Drive (nt:18)     |
| 4      | 09181-17139     | Washer (17x24x1.0)          |
| 5      | 09262-12001     | Gear, 4th Drive (nt:22)     |
| 6      | 09399-14001     | Ring, 4th Drive Gear        |
| 7      | 09380-26001     | Circlip                     |
| 8      | 09262-12001     | Bearing, Countershaft Lh    |
| 9      | 26280-23010     | Gear, Kick Starter Driven   |
| 10     | 09263-21007     | Bearing (21x32x2)           |
| 11     | 09160-21007     | Washer (21x30x0.8)          |
| 12     | 09262-30003     | Bearing, Countershaft Rh    |
| 13     | 24741-12010     | Plate, Countershaft Bearing |
| 14     | 02122-06123     | Screw                       |
| 15     | 24131-12022     | Driveshaft (nt:21)          |
| 16     | 24321-12021     | Gear, 2nd Driven (nt:27)    |
| 17     | 08331-31206     | Circlip                     |
| 18     | 24331-12021     | Gear, 3rd Driven (nt:23)    |
| 19     | 24310-12021     | Gear 1st Driven (nt:32)     |
| 20     | 08211-15301     | Washer                      |
| 21     | 26260-23010     | Gear, Kick Starter Idle     |
| 22     | 09303-15004     | Bushing, Driveshaft         |
| 23     | 09262-20069     | Bearing (20x47x14)          |
| 24     | 09283-25003     | Oil Seal (25x40x9)          |
| 25     | 27511-08720     | Sprocket, Engine (nt:14)    |
| 26     | 09180-20016     | Spacer (20x25x15.5)         |
| 27     | 09140-20012     | Nut                         |
| 28     | 09167-20009     | Lock Washer                 |
| 29     | 09280-20001     | O Ring (d:1 ,id:19.5)       |
| 30     | 27600-20910-126 | Chain, Drive (did 428)      |
| 31     | 27600-20910-112 | Chain, Drive (did 428)      |
| 32     | 27620-20910     | • • Joint (did)             |



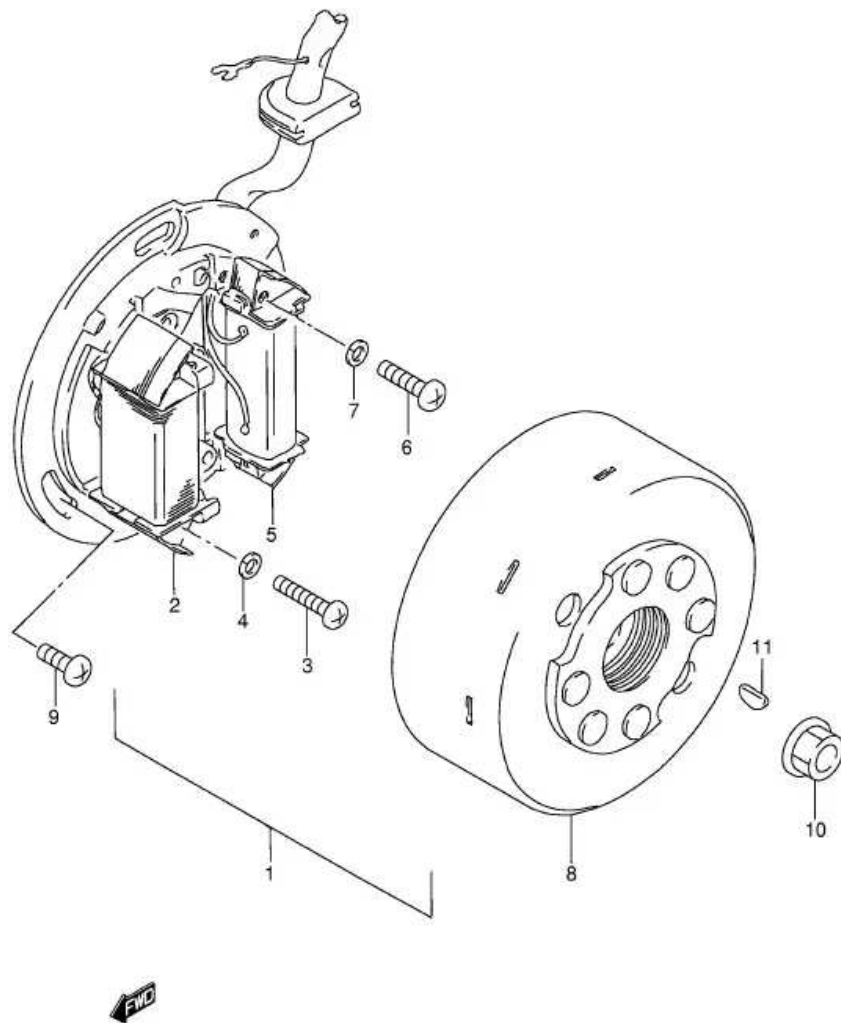
| Ref No | Part No                | Description                |
|--------|------------------------|----------------------------|
| 1      | 25211-23001            | Fork, Gear Shifting No.1   |
| 2      | 25221-03601            | Fork, Gear Shifting No.2   |
| 3      | 09209-10002            | Pin (l:19.5)               |
| 3      | 09209-10017            | Pin (l:22.5)               |
| 4      | <del>02112-26008</del> | <del>Roller Pin</del>      |
| 6      | 25311-03602            | Cam, Gear Shifting         |
| 7      | 09261-04003            | Pin                        |
| 8      | 25322-46000            | Retainer, Drive Pin        |
| 9      | 02122-06203            | Screw                      |
| 10     | 25341-03000            | Guide, Gear Shifting Cam   |
| 11     | 01500-06163            | Bolt                       |
| 12     | 25350-12000            | Stopper, Cam               |
| 13a    | 09111-06054            | Bolt (6x14.6)              |
| 14     | 08322-01063            | Washer                     |
| 15     | 09443-07014            | Spring                     |
| 16     | 25510-12102            | Shaft, Gear Shifting       |
| 17     | 09180-12083            | Spacer, Gear Shift         |
| 18     | 09443-06008            | Spring                     |
| 19     | 09444-26008            | Spring                     |
| 20     | 25671-19000            | Stopper, Gear Shifting Arm |
| 21     | 09285-12002            | Oil Seal (12x22x9)         |
| 22     | 37721-05101            | Body, Switch               |
| 23     | 37712-01000            | Gasket                     |
| 24     | 02112-03047            | Screw                      |
| 25     | 08322-01037            | Washer                     |
| 26     | 37711-05101            | Contact                    |
| 27     | 02122-06123            | Screw                      |
| 28     | 02112-74203            | Screw                      |
| 29     | 25600-23400            | Lever Assy, Gear Shifting  |
| 30     | 25652-16500            | • Rubber                   |
| 31     | 01500-06203            | Bolt                       |



| Ref No | Part No     | Description              |
|--------|-------------|--------------------------|
| 1      | 26211-23401 | Shaft, Kick Starter      |
| 2      | 26221-46000 | Guide, Spring            |
| 3      | 26231-20000 | Pawl, Kick Starter       |
| 4      | 09209-05011 | Pin, Pawl                |
| 5      | 09440-01000 | Spring                   |
| 6      | 02122-06163 | Stopper, Kick Starter    |
| 7      | 02122-06163 | Screw                    |
| 8      | 26241-12010 | Gear, Kick Starter Drive |
| 9      | 09448-41003 | Spring                   |
| 10     | 09164-12024 | Washer, Wave             |
| 11     | 08211-12302 | Washer (12x30x1.5)       |
| 12     | 09160-16016 | Washer (16x30.5x0.5)     |
| 13     | 09285-16002 | Oil Seal (16x30x8)       |
| 14     | 26237-20400 | Hook                     |
| 15     | 26300-23401 | Lever Assy, Kick Starter |
| 16     | 26352-01000 | • Lever Rubber           |
| 17     | 01500-08253 | Bolt                     |



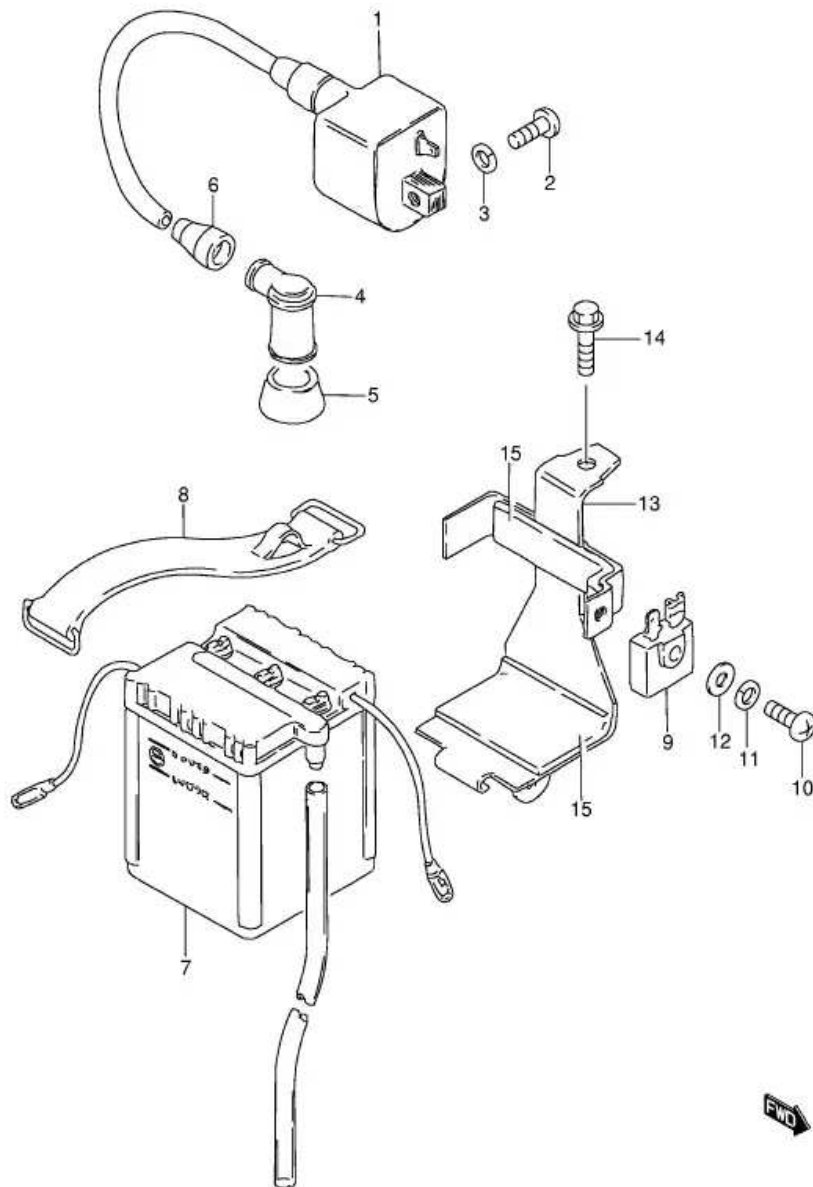
| Ref No | Part No     | Description        |
|--------|-------------|--------------------|
| 1      | 32101-23410 | Stator Assy        |
| 2      | 32120-48710 | • . Coil, Lighting |
| 3      | 09125-04023 | • . Screw (4x30)   |
| 4      | 08321-01043 | • . Lock Washer    |
| 5      | 32140-35410 | • . Coil, Primary  |
| 6      | 02112-04163 | • . Screw          |
| 7      | 08321-01043 | • . Lock Washer    |
| 8      | 32102-35330 | Rotor Assy         |
| 9      | 02142-05123 | Screw              |
| 10     | 08316-10103 | Nut                |
| 11     | 08341-31039 | Key                |



| Ref No | Part No     | Description      |
|--------|-------------|------------------|
| 1      | 32101-23420 | Stator Assy      |
| 2      | 32120-23420 | • Coil, Lighting |
| 3      | 02112-04253 | • Screw          |
| 4      | 08321-01043 | • Lock Washer    |
| 5      | 02142-05123 | • Coil, Primary  |
| 6      | 02112-04253 | • Screw          |
| 7      | 08321-01043 | • Lock Washer    |
| 8      | 32102-23420 | Rotor Assy       |
| 9      | 02142-05123 | Screw            |
| 10     | 08316-10103 | Nut              |
| 11     | 08341-31039 | Key              |

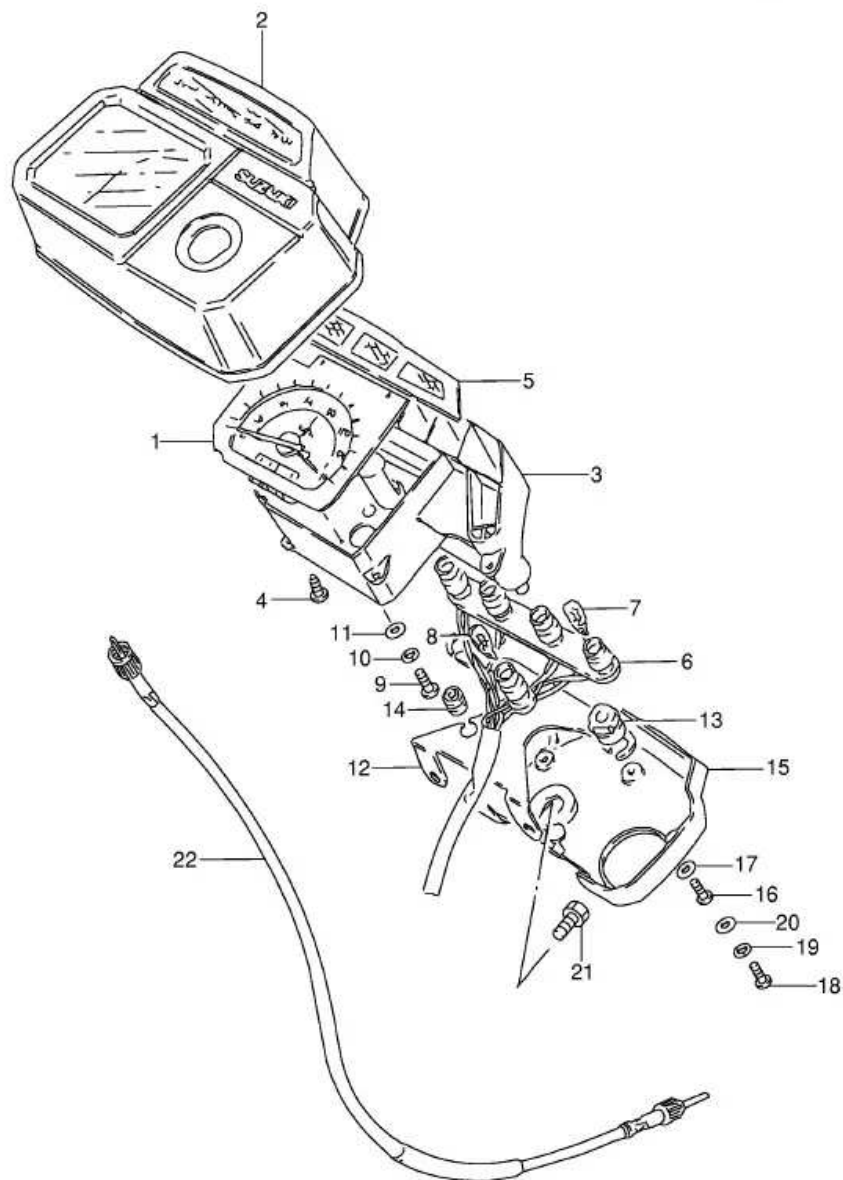


| Ref No | Part No     | Description                |
|--------|-------------|----------------------------|
| 1      | 33410-48710 | Unit & Coil Assy, Ignition |
| 2      | 02112-06203 | Screw                      |
| 3      | 08321-01067 | Lock Washer                |
| 4      | 33510-22010 | Cap, Spark Plug            |
| 5      | 33541-60010 | Seal, Spark Plug           |
| 6      | 33542-38000 | Seal, High Tension Cord    |
| 7      | 33610-03010 | Battery (6v,4ah)           |
| 8      | 33651-43200 | Band, Battery              |
| 9      | 32800-16A00 | Rectifier                  |
| 10     | 02112-05207 | Screw                      |
| 11     | 08321-01057 | Lock Washer                |
| 12     | 08322-01057 | Washer                     |
| 13     | 41540-23451 | Holder, Battery            |
| 14     | 01550-06123 | Bolt                       |
| 15     | 33651-37000 | Protector (170x95x3.0)     |





| Ref No | Part No     | Description            |
|--------|-------------|------------------------|
| 1      | 32900-23420 | Cdi Unit Assy          |
| 2      | 02112-06123 | Screw                  |
| 3      | 33410-23420 | Coil Assy, Ignition    |
| 4      | 09129-06003 | Screw                  |
| 5      | 33510-33010 | Cap, Spark Plug        |
| 6      | 33510-33010 | Seal, Spark Plug       |
| 7      | 33542-38B00 | Seal, Hightension Cord |
| 8      | 33610-03010 | Battery (6v,4ah)       |
| 9      | 33651-43200 | Band, Battery          |
| 10     | 32800-16A00 | Rectifier              |
| 11     | 41540-23451 | Holder, Battery        |
| 12     | 01550-06123 | Bolt                   |
| 13     | 33651-37000 | Protector (170x95x3)   |



| Ref No | Part No     | Description        |
|--------|-------------|--------------------|
| 1      | 34110-23440 | Speedometer        |
| 2      | 34150-23410 | Hood, Meter        |
| 3      | 34111-23410 | Case, Meter        |
| 4      | 03212-04169 | Screw              |
| 5      | 36386-23410 | Plate, Pilot Lens  |
| 6      | 34193-23410 | Socket             |
| 7      | 09471-06053 | Bulb (6v,3w)       |
| 8      | 09471-06052 | Bulb (6v,1.7w)     |
| 9      | 02112-03103 | Screw              |
| 10     | 08321-21033 | Lock Washer        |
| 11     | 08322-01033 | Washer             |
| 12     | 34950-23411 | Bracket, Meter     |
| 13     | 34189-28310 | Cushion            |
| 14     | 36384-34510 | Cushion            |
| 15     | 34193-23410 | Cover, Lower       |
| 16     | 03212-04169 | Screw              |
| 17     | 08322-01043 | Washer             |
| 18     | 02112-04203 | Screw              |
| 19     | 08321-01043 | Lock Washer        |
| 20     | 08322-01043 | Washer             |
| 21     | 01560-06123 | Bolt               |
| 22     | 34910-48990 | Cable, Speedometer |

Catalogue Title:

**AX115Y (AX115Y E71)**

Block No.

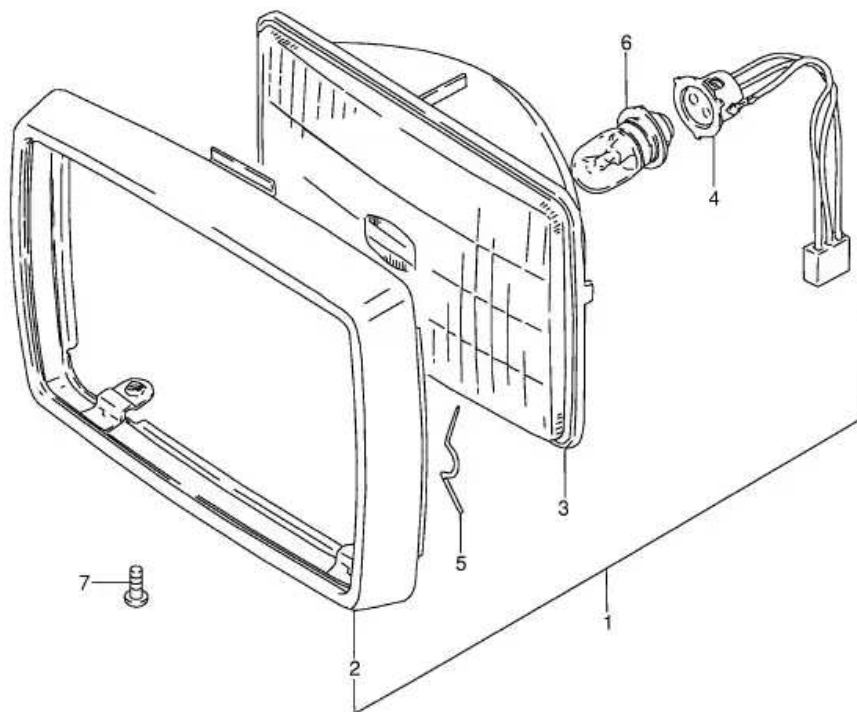
**FIG16**

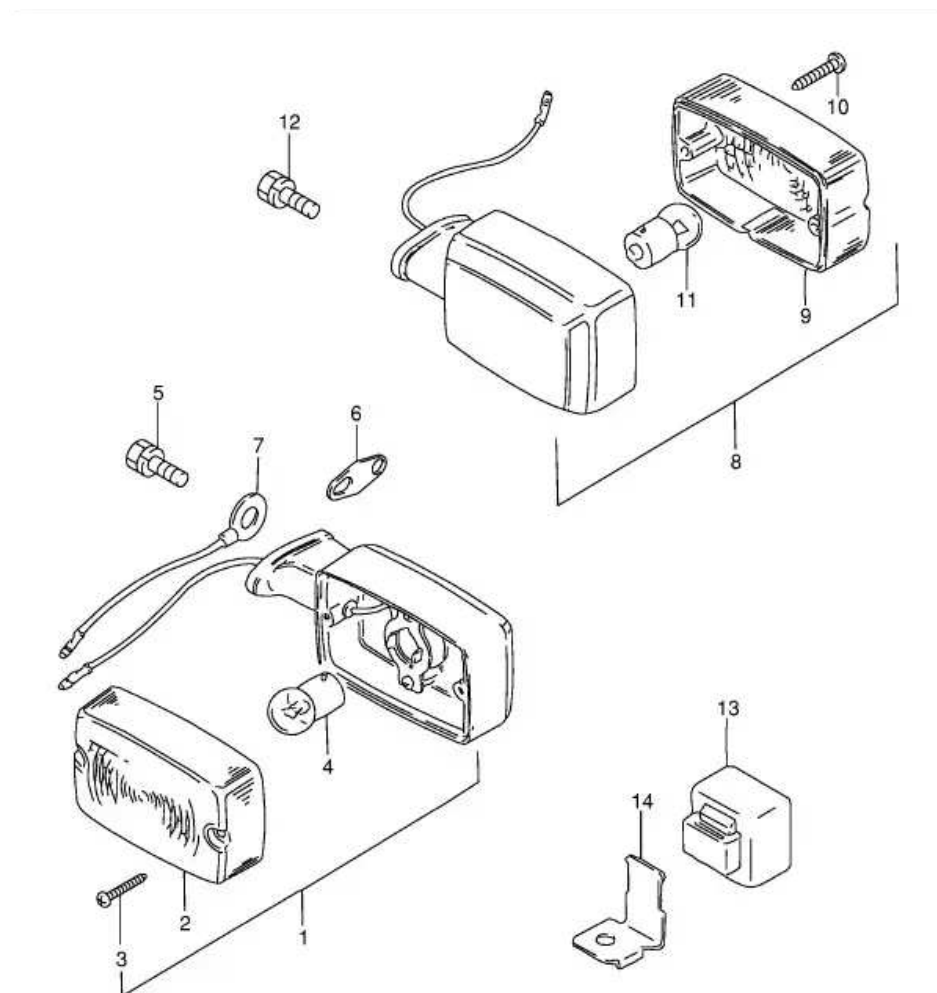
Block Title:

**HEADLAMP**

**Suzuki Worldwide Motorcycle-ATV Page: 18 of 51**

| Ref No | Part No         | Description        |
|--------|-----------------|--------------------|
| 1      | 35100-23400-999 | Headlamp Assy      |
| 2      | 35111-23400     | • . Rim            |
| 3      | 35121-23400     | • . Unit           |
| 4      | 35171-48700     | • . Socket         |
| 5      | 35172-33630     | • . Spring Support |
| 6      | 09474-08072     | Bulb (8V/25/25W)   |
| 7      | 02112-75123     | Screw              |





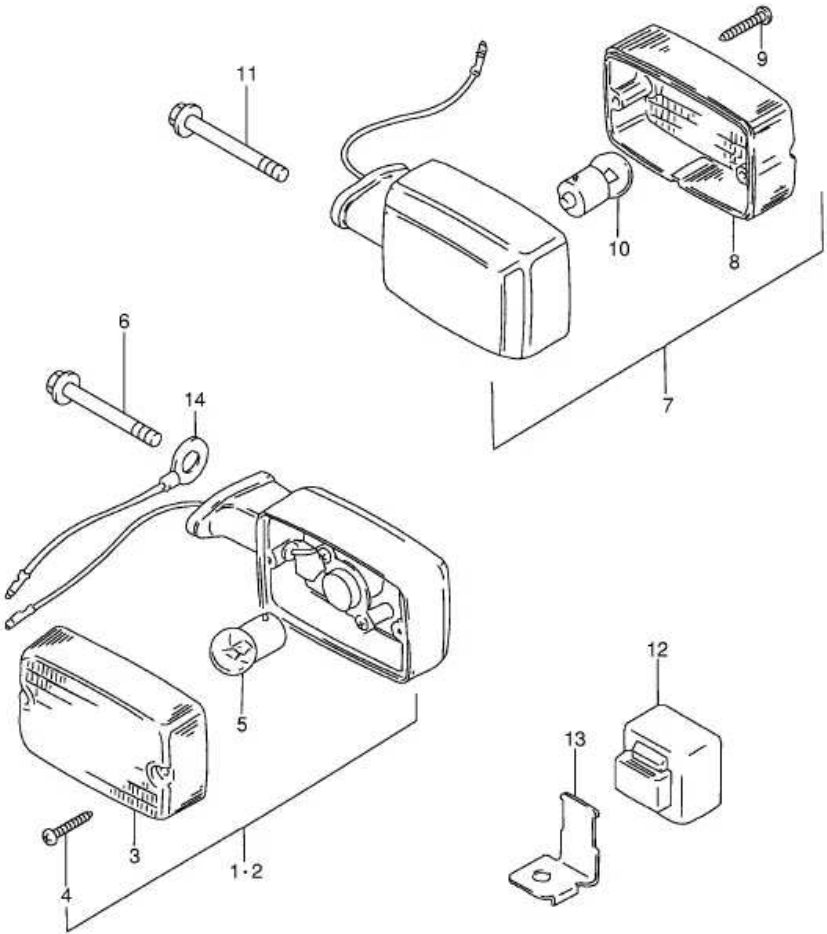
| Ref No | Part No     | Description                    |
|--------|-------------|--------------------------------|
| 1      | 35601-23460 | Lamp Assy, Front Turnsignal Rh |
| 1      | 35602-23460 | Lamp Assy, Front Turnsignal Lh |
| 2      | 35612-35300 | . Lens                         |
| 3      | 02112-03258 | . Screw                        |
| 4      | 09471-06021 | Bulb (6v,8w)                   |
| 5      | 01570-08163 | Bolt                           |
| 6      | 35628-23400 | Spacer, Front Turnsignal       |
| 7      | 36660-33000 | Lead Wire, Earth               |
| 8      | 35603-23460 | Lamp Assy, Rear Turnsignal Rh  |
| 8      | 35604-23460 | Lamp Assy, Rear Turnsignal Lh  |
| 9      | 35612-35300 | . Lens                         |
| 10     | 02112-03258 | . Screw                        |
| 11     | 09471-06021 | . Bulb (6v,8w)                 |
| 12     | 01570-08163 | Bolt                           |
| 13     | 38610-09400 | Relay, Turn Signal             |
| 14     | 38621-23400 | Bracket, Relay                 |

Catalogue Title:  
**AX115Y (AX115Y E71)**

Block No.  
**FIG17A**

Block Title. **Suzuki Worldwide Motorcycle-ATV Page: 20 of 51**  
**URNSIGNAL LAMP (MODEL X E71,E94,P36,P94,MODEL Y E71)**

| Ref No | Part No     | Description                    |
|--------|-------------|--------------------------------|
| 1      | 35601-26401 | Lamp Assy, Front Turnsignal Rh |
| 2      | 35602-26401 | Lamp Assy, Front Turnsignal Lh |
| 3      | 35612-35300 | • . Lens                       |
| 4      | 35623-35300 | • . Screw (3x28)               |
| 5      | 09471-06021 | • . Bulb (6v,8w)               |
| 6      | 09103-06064 | Bolt (6x60)                    |
| 7      | 35603-39201 | Lamp Assy, Rear Turnsignal Rh  |
| 7      | 35604-39201 | Lamp Assy, Rear Turnsignal Lh  |
| 8      | 35612-35300 | • . Lens                       |
| 9      | 35623-35300 | • . Screw (3x28)               |
| 10     | 09471-06021 | • . Bulb (6v,8w)               |
| 11     | 09103-06064 | Bolt (6x60)                    |
| 12     | 38610-09400 | Relay Assy, Turnsignal         |
| 13     | 38621-23400 | Bracket, Turnsignal Relay      |
| 14     | 36660-33000 | Lead Wire, Turnsignal Earth    |

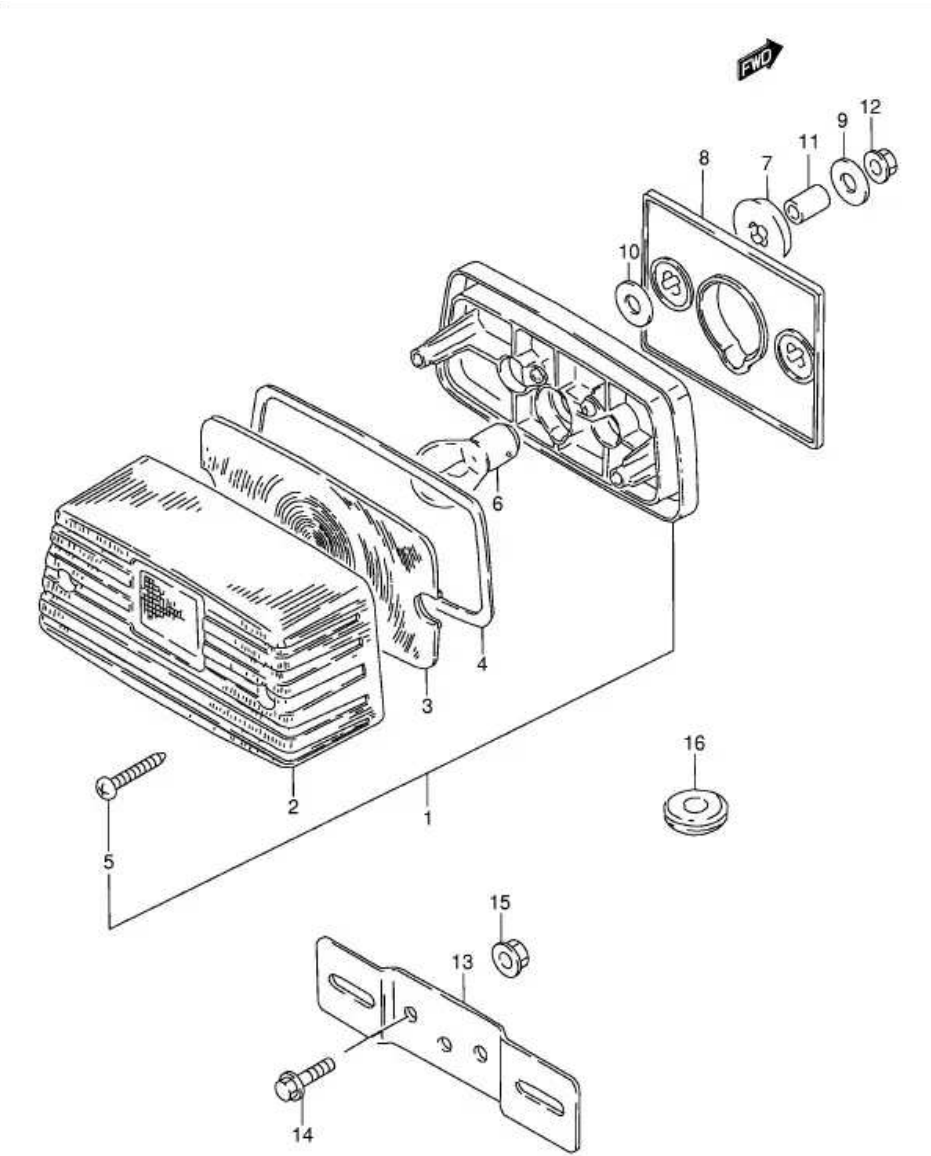




Catalogue Title:  
**AX115Y (AX115Y E71)**

Block No.  
**FIG18**

Block Title:  
**REAR COMBINATION LAMP**

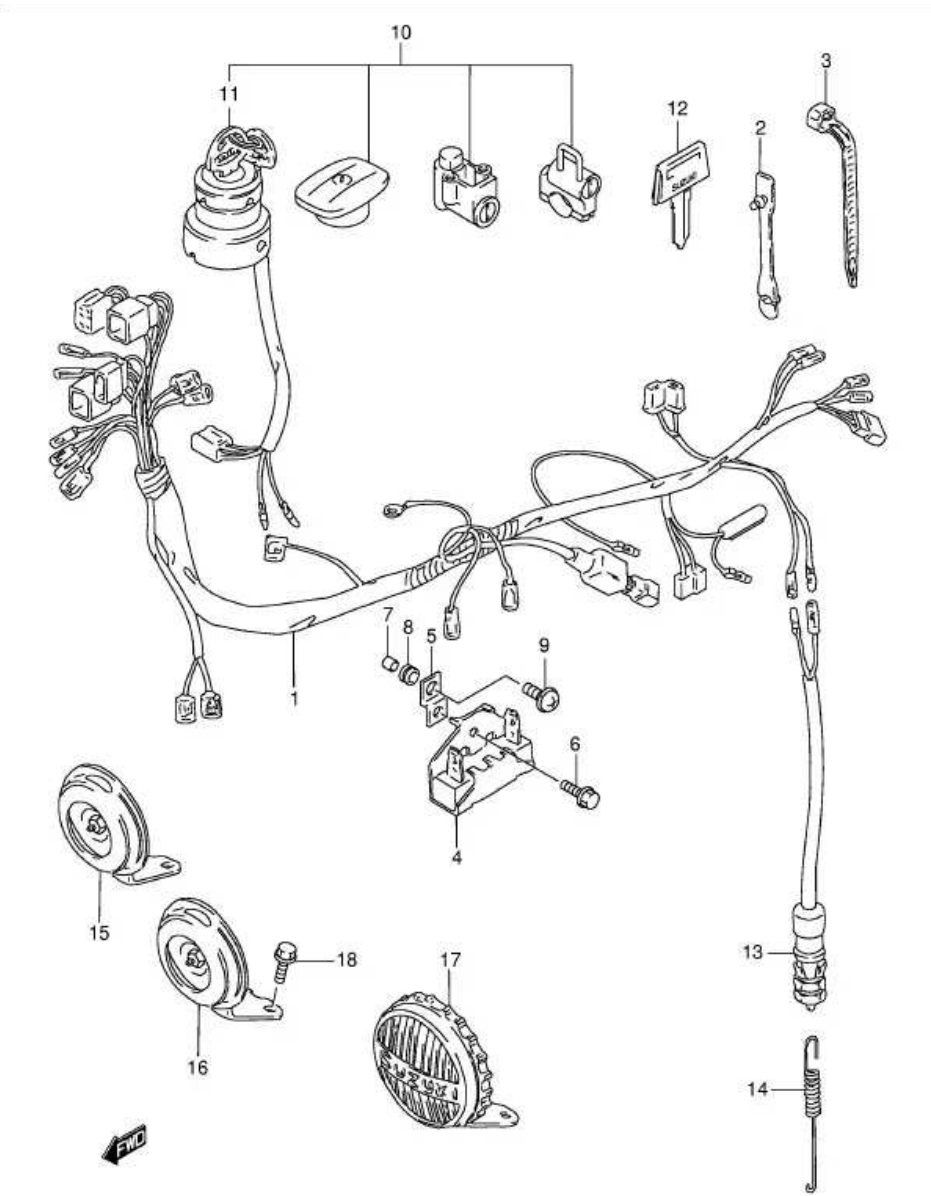


| Ref No | Part No     | Description                 |
|--------|-------------|-----------------------------|
| 1      | 35710-23430 | Lamp Assy, Rear Combination |
| 2      | 35712-35350 | • Lens                      |
| 3      | 35719-35340 | • Under Lens                |
| 4      | 35713-35300 | • Gasket                    |
| 5      | 09217-04359 | • Screw                     |
| 6      | 09471-08008 | • Bulb (6v,10/3w)           |
| 7      | 35764-26451 | Cushion                     |
| 8      | 35765-05300 | Cushion                     |
| 9      | 09160-05501 | Washer (5.5x20x1.2)         |
| 10     | 09160-05037 | Washer (5.5x16x1.2)         |
| 11     | 09180-06263 | Spacer (6.5x9x9)            |
| 12     | 08316-20053 | Nut                         |
| 13     | 35927-36510 | Bracket                     |
| 14     | 01550-06163 | Bolt                        |
| 15     | 08316-20063 | Nut                         |
| 16     | 09308-09004 | Grommet, Lead Wire          |

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Block No.  
**FIG19**

Block Title.  
**WIRING HARNESS**



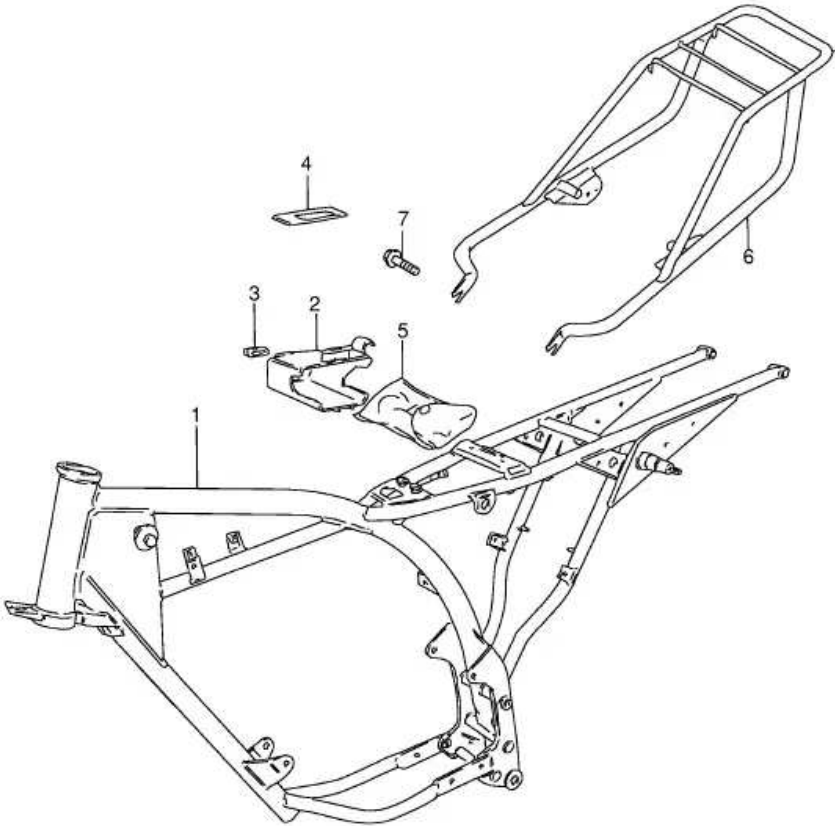
| Ref No | Part No     | Description               |
|--------|-------------|---------------------------|
| 1      | 36610-234E0 | Wiring Harness            |
| 1a     | 09481-10001 | • . Fuse (10a)            |
| 2      | 09407-05403 | Clamp                     |
| 3      | 09407-18402 | Clamp (l:165)             |
| 4      | 09407-14403 | Clamp (l:125)             |
| 5      | 36510-30800 | Resistor Assy             |
| 6      | 36512-48500 | Bracket, Resistor         |
| 7      | 09116-06011 | Bolt (6x20)               |
| 8      | 09180-06286 | Spacer (6.5x10x9.4)       |
| 9      | 09320-10015 | Cushion                   |
| 10     | 02112-06103 | Screw, Resistor           |
| 11     | 37102-46810 | Lock Set                  |
| 12     | 37110-46122 | • . Switch Assy, Ignition |
| 13     | 37146-49300 | Key, Blank                |
| 14     | 37740-48071 | Switch, Stop Lamp         |
| 15     | 09443-06016 | Spring                    |
| 16     | 38500-23412 | Horn Assy                 |
| 17     | 38500-39371 | Horn Assy                 |
| 18     | 01560-06103 | Bolt                      |

Catalogue Title:  
AX115Y (AX115Y E71)

Block No.  
FIG20

Block Title.  
FRAME

| Ref No | Part No        | Description    |
|--------|----------------|----------------|
| 1      | 41100-23452-01 | Frame (black)  |
| 1      | 41100-23470-01 | Frame (black)  |
| 2      | 47430-23401    | Holder, Tool   |
| 3      | 09320-04006    | Cushion        |
| 4      | 47435-23400    | Band, Tool     |
| 5      | 09800-21031    | Tool Set       |
| 6      | 46310-23451    | Carrier, Sport |
| 7      | 01580-08163    | Bolt           |

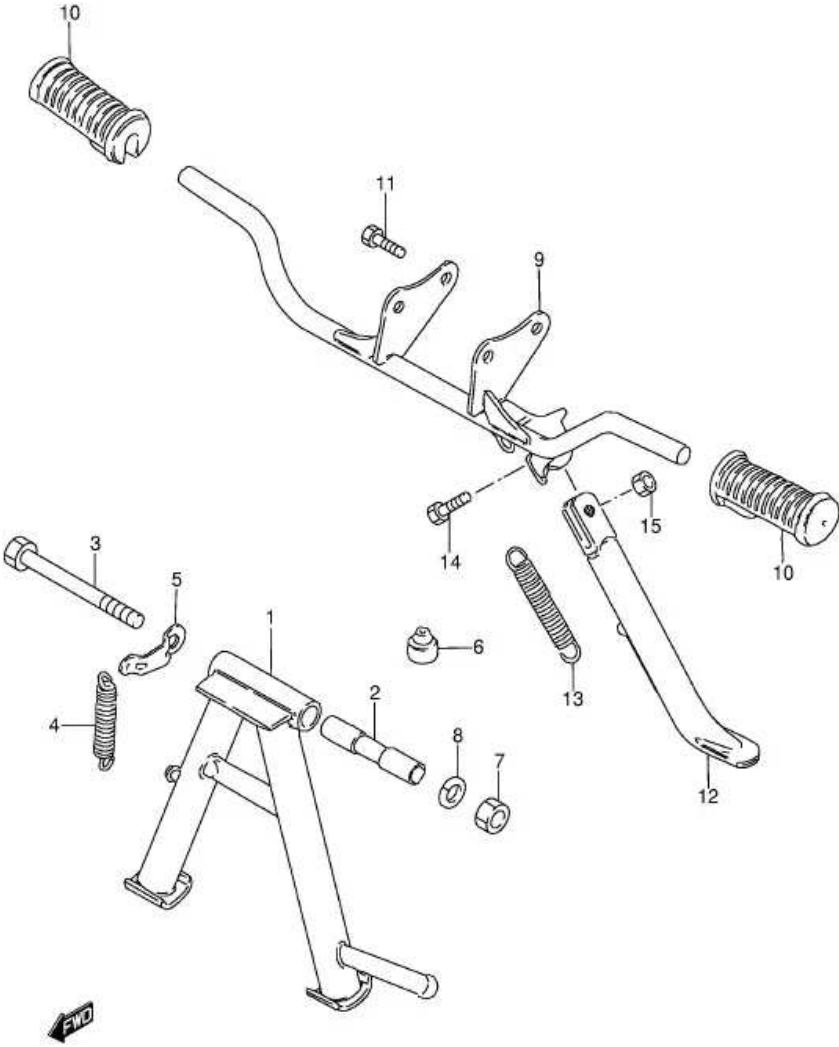


Catalogue Title:  
**AX115Y (AX115Y E71)**

Block No.  
**FIG21**

Block Title.  
**CENTER STAND**

| Ref No | Part No     | Description         |
|--------|-------------|---------------------|
| 1      | 42100-39311 | Stand, Center       |
| 2      | 42211-03001 | Spacer              |
| 3      | 09103-10148 | Bolt                |
| 4      | 09443-16007 | Spring              |
| 5      | 42251-39000 | Hook, Spring        |
| 6      | 09321-10001 | Cushion             |
| 7      | 08310-00103 | Nut                 |
| 8      | 08321-01103 | Lock Washer         |
| 9      | 43510-23455 | Bar, Front Footrest |
| 10     | 43551-39100 | Rubber              |
| 11     | 01570-08163 | Bolt                |
| 12     | 42310-23450 | Stand, Prop         |
| 13     | 09443-14017 | Spring              |
| 14     | 09100-10287 | Bolt (10x27)        |
| 15     | 09140-10043 | Nut                 |

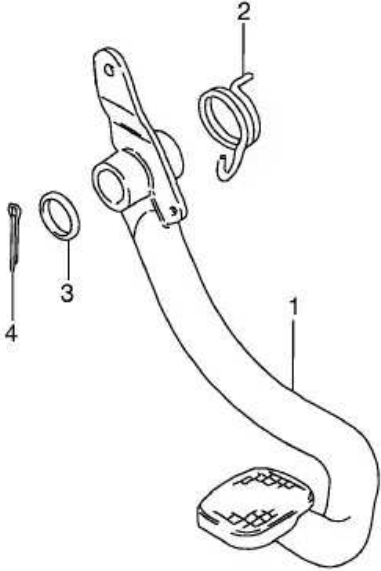
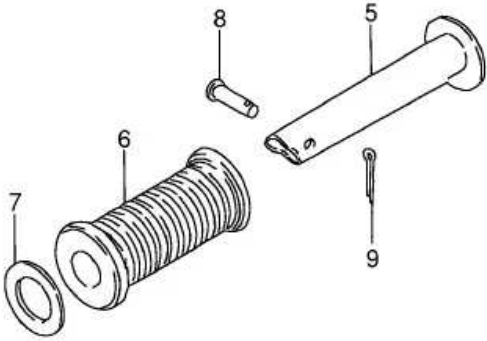


Catalogue Title:  
**AX115Y (AX115Y E71)**

Block No.  
**FIG22**

Block Title.  
**REAR BRAKE**

| Ref No | Part No     | Description           |
|--------|-------------|-----------------------|
| 1      | 43110-23453 | Pedal, Brake          |
| 2      | 09448-31026 | Spring                |
| 3      | 09160-15002 | Washer                |
| 4      | 04111-30308 | Cotter Pin            |
| 5      | 43610-03001 | Bar, Pillion Footrest |
| 6      | 43612-03001 | Rubber                |
| 7      | 09160-19024 | Washer                |
| 8      | 09200-06033 | Pin                   |
| 9      | 04111-20208 | Cotter Pin            |

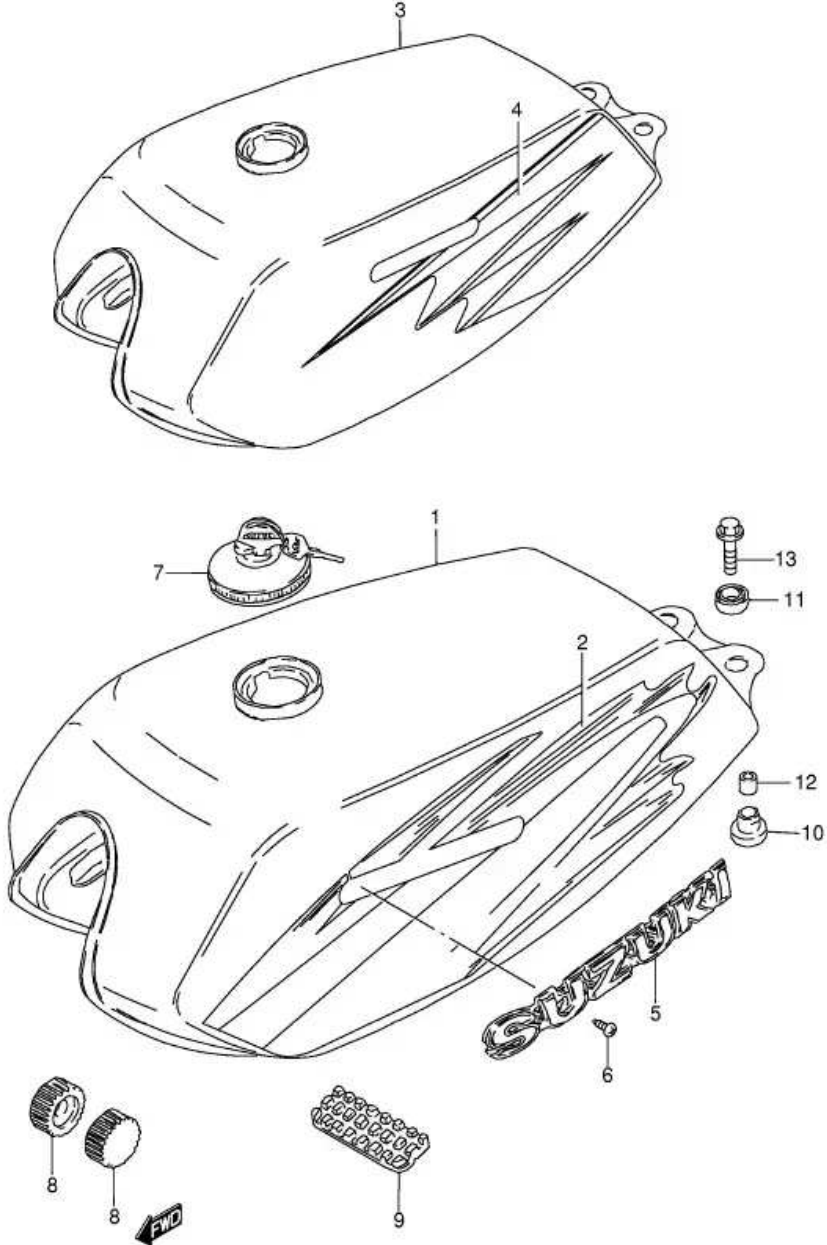


Catalogue Title:  
**AX115Y (AX115Y E71)**

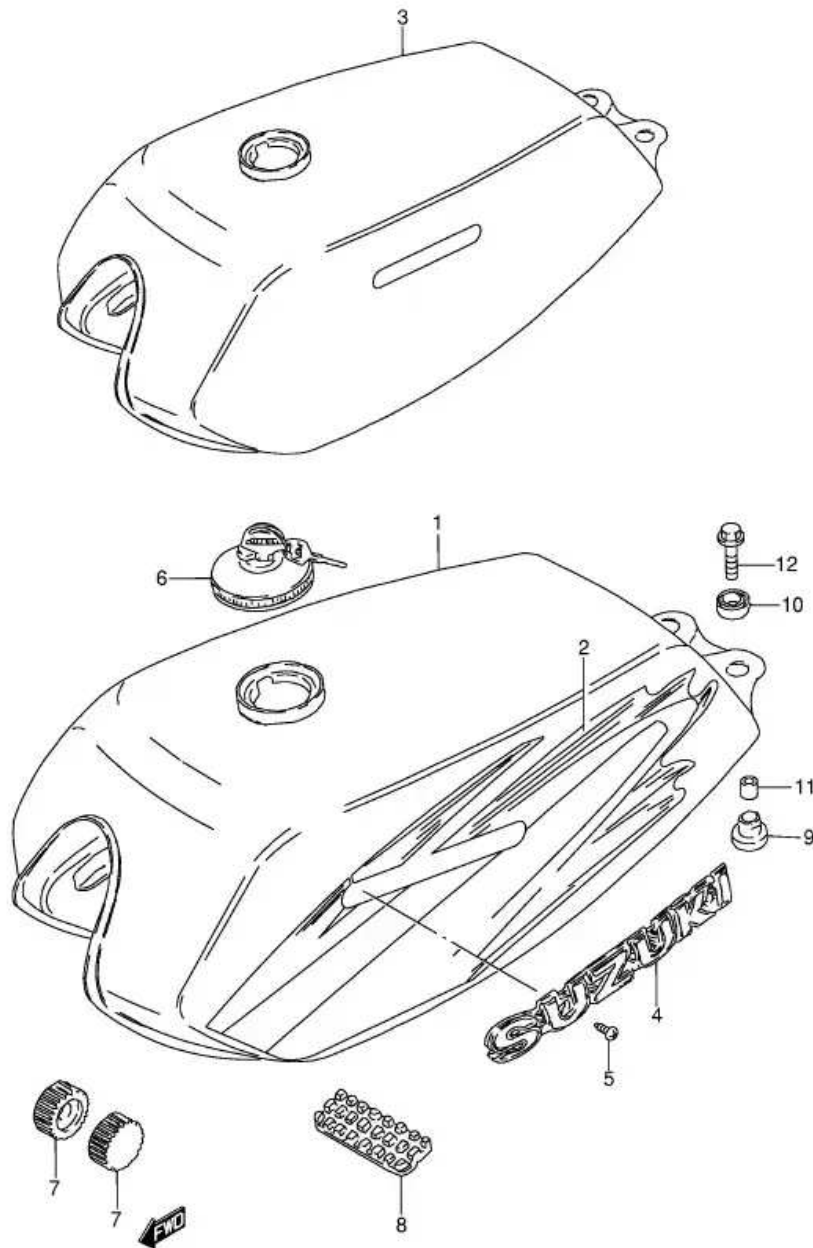
Block No.  
**FIG23**

Block Title.  
**FUEL TANK (MODEL W)**

| Ref No | Part No         | Description              |
|--------|-----------------|--------------------------|
| 1      | 44100-23590-019 | Tank Assy, Fuel (black)  |
| 1      | 44100-23590-20F | Tank Assy, Fuel (maroon) |
| 1      | 44100-23590-1ZV | Tank Assy, Fuel (green)  |
| 1      | 44100-23590-Y0P | Tank Assy, Fuel (blue)   |
| 2      | 68110-23590-K6N | • . Tape Set             |
| 2      | 68110-23590-K6R | • . Tape Set             |
| 2      | 68110-23590-L5F | • . Tape Set             |
| 3      | 44100-235A0-20F | Tank Assy, Fuel (maroon) |
| 3      | 44100-235A0-Y98 | Tank Assy, Fuel (green)  |
| 3      | 44100-235A0-019 | Tank Assy, Fuel (black)  |
| 4      | 68110-23580-K6V | • . Tape Set             |
| 4      | 68110-23580-K6W | • . Tape Set             |
| 4      | 68110-23580-K6U | • . Tape Set             |
| 5      | 68111-11400     | Emblem                   |
| 6      | 02122-03063     | Screw                    |
| 7      | 44200-49810     | Cap Assy, Fuel Tank      |
| 8      | 09329-10016     | Cushion, Front           |
| 9      | 44541-47000     | Cushion, Center          |
| 10     | 09320-10020     | Cushion, Rear Lower      |
| 11     | 09320-14013     | Cushion, Rear Upper      |
| 12     | 09180-06271     | Spacer                   |
| 13     | 09116-06172     | Bolt (6x30)              |







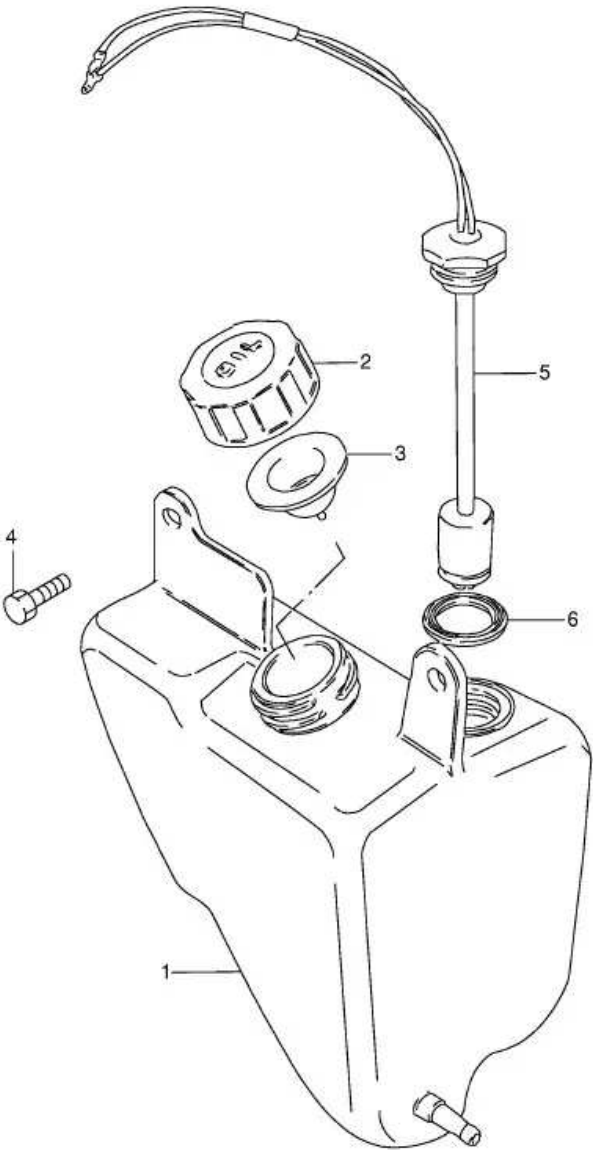
| Ref No | Part No         | Description             |
|--------|-----------------|-------------------------|
| 1      | 44100-23590-28V | Tank Assy, Fuel (red)   |
| 1      | 44100-23590-1ZV | Tank Assy, Fuel (green) |
| 1      | 44100-23590-Y0P | Tank Assy, Fuel (blue)  |
| 2      | 68110-23590-L5E | • . Tape Set            |
| 2      | 68110-23590-K6P | • : Tape Set            |
| 2      | 68110-23590-L5F | • : Tape Set            |
| 3      | 44100-235D0-28V | Tank Assy, Fuel (red)   |
| 3      | 44100-235D0-1ZV | Tank Assy, Fuel (green) |
| 3      | 44100-235D0-Y0P | Tank Assy, Fuel (blue)  |
| 4      | 68111-11400     | Emblem                  |
| 5      | 02122-03063     | Screw                   |
| 6      | 44200-49810     | Cap Assy, Fuel Tank     |
| 6      | 44200-36702     | Cap Assy, Fuel Tank     |
| 7      | 09329-10016     | Cushion, Front          |
| 8      | 44541-47000     | Cushion, Center         |
| 9      | 09320-10020     | Cushion, Rear Lower     |
| 10     | 09320-14013     | Cushion, Rear Upper     |
| 11     | 09180-06271     | Spacer                  |
| 12     | 09116-06172     | Bolt (6x30)             |

| Ref No | Part No         | Description     |
|--------|-----------------|-----------------|
| 1      | 44300-13273     | Cock Assy, Fuel |
| 2      | 44348-28070     | • O Ring, Joint |
| 3      | 44347-28071     | • Cup           |
| 4      | 44346-28070     | • Gasket, Cup   |
| 5      | 44357-32470     | • Spring        |
| 6      | 44353-12C01     | • Gasket, Lever |
| 7      | 44343-41370     | • Screw         |
| 8      | 09352-50823-600 | Hose, Fuel      |
| 9      | 09401-08401     | Clip, Fuel Hose |
| 10     | 09128-06057     | Bolt (6x20)     |
| 11     | 09168-06026     | Gasket          |

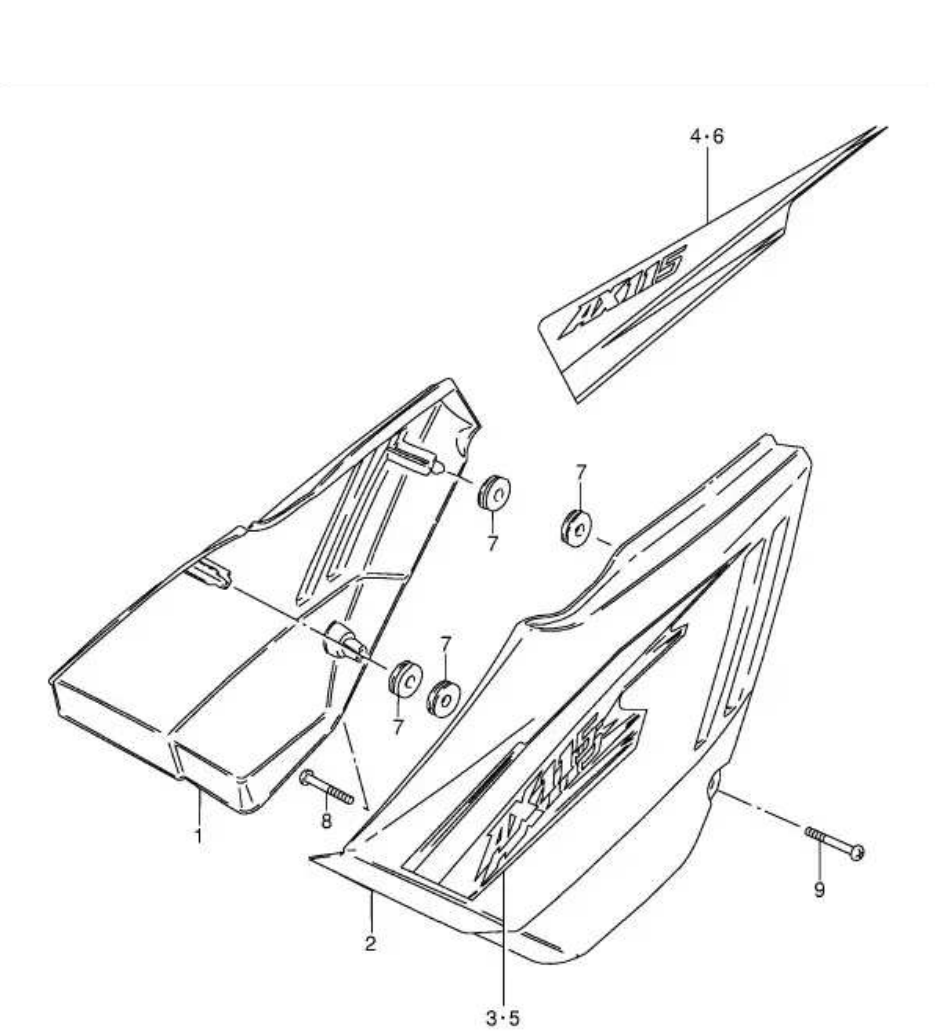
Catalogue Title:  
**AX115Y (AX115Y E71)**

Block No.  
**FIG25**

Block Title.  
**OIL TANK**



| Ref No | Part No     | Description              |
|--------|-------------|--------------------------|
| 1      | 44611-23400 | Oil Tank                 |
| 2      | 44651-05003 | Cap, Oil Tank            |
| 3      | 44600-30832 | Gasket Set, Oil Tank Cap |
| 4      | 09116-06006 | Bolt                     |
| 5      | 37880-43002 | Gauge Assy, Oil Level    |
| 6      | 44643-31000 | Gasket                   |



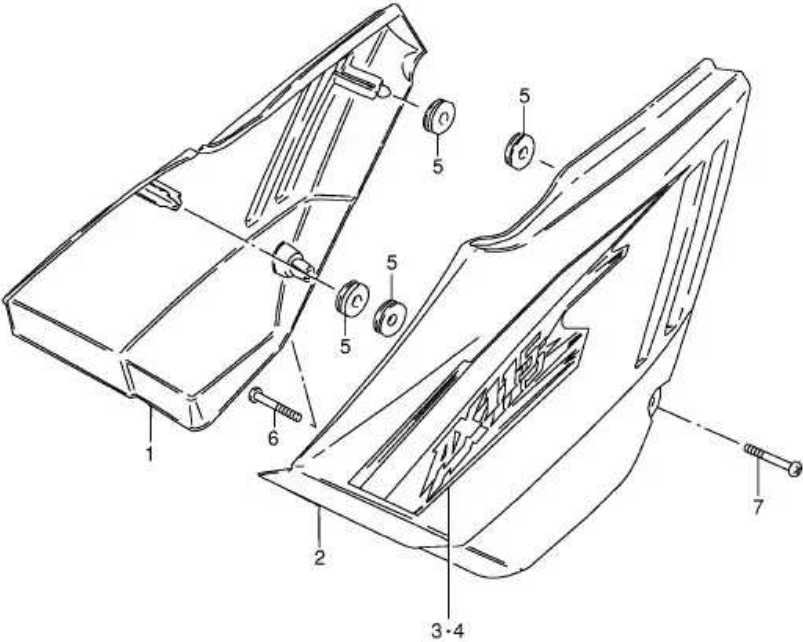
| Ref No | Part No                    | Description              |
|--------|----------------------------|--------------------------|
| 1      | 47111-23400-019            | Cover, Frame Rh (black)  |
| 1      | 47111-23400-20F            | Cover, Frame Rh (maroon) |
| 1      | 47111-23400-1ZV            | Cover, Frame Rh (green)  |
| 1      | 47111-23400-1ZZ            | Cover, Frame Rh (gray)   |
| 1      | 47111-23400-17U            | Cover, Frame Rh (gray)   |
| 1      | 47111-23400-Y0P            | Cover, Frame Rh (blue)   |
| 2      | 47211-23400-019            | Cover, Frame Rh (black)  |
| 2      | 47211-23400-20F            | Cover, Frame Rh (maroon) |
| 2      | 47211-23400-1ZV            | Cover, Frame Rh (green)  |
| 2      | 47211-23400-1ZZ            | Cover, Frame Rh (gray)   |
| 2      | 47211-23400-17U            | Cover, Frame Rh (gray)   |
| 2      | 47211-23400-Y0P            | Cover, Frame Rh (blue)   |
| 3      | 68135-23570-Z3K            | Tape, Rh                 |
| 3      | 68135-23570-Z3L            | Tape, Rh                 |
| 3      | <del>68135-23570-Z3M</del> | <del>Tape, Rh</del>      |
| 4      | 68135-23560-Z3P            | Tape, Rh                 |
| 4      | 68135-23560-Z3R            | Tape, Rh                 |
| 4      | 68135-23560-Z3N            | Tape, Rh                 |
| 5      | 68145-23570-Z3K            | Tape, Lh                 |
| 5      | 68145-23570-Z3L            | Tape, Lh                 |
| 5      | 68145-23570-Z3M            | Tape, Lh                 |
| 5      | 68145-23570-Y8T            | Tape, Lh                 |
| 6      | 68145-23560-Z3P            | Tape, Lh                 |
| 6      | 68145-23560-Z3R            | Tape, Lh                 |
| 6      | 68145-23560-Z3N            | Tape, Lh                 |
| 7      | 09320-08018                | Cushion                  |
| 8      | 02142-06453                | Screw, Rh                |
| 9      | 09125-06042                | Screw, Lh                |

Catalogue Title:  
**AX115Y (AX115Y E71)**

Block No.  
**FIG26A**

Block Title.  
**FRAME COVER (MODEL X/Y)**

| Ref No | Part No         | Description             |
|--------|-----------------|-------------------------|
| 1      | 47111-23400-28V | Cover, Frame Rh (red)   |
| 1      | 47111-23400-1ZV | Cover, Frame Rh (green) |
| 1      | 47111-23400-Y0P | Cover, Frame Rh (blue)  |
| 2      | 47211-23400-28V | Cover, Frame Rh (red)   |
| 2      | 47211-23400-1ZV | Cover, Frame Rh (green) |
| 2      | 47211-23400-Y0P | Cover, Frame Rh (blue)  |
| 3      | 68135-23570-Y8S | Tape, Rh                |
| 3      | 68135-23570-Z3M | Tape, Rh                |
| 3      | 68135-23570-Y8T | Tape, Rh                |
| 4      | 68145-23570-Y8S | Tape, Lh                |
| 4      | 68145-23570-Z3M | Tape, Lh                |
| 4      | 68145-23570-Y8T | Tape, Lh                |
| 5      | 09320-08018     | Cushion                 |
| 6      | 02142-06453     | Screw, Rh               |
| 7      | 09125-06042     | Screw, Lh               |

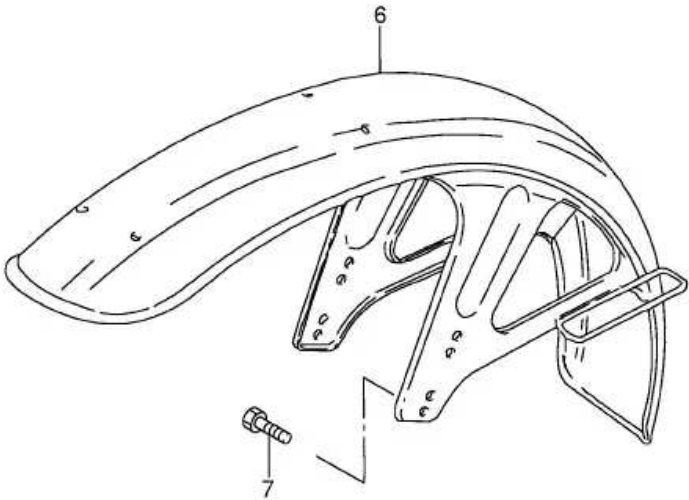
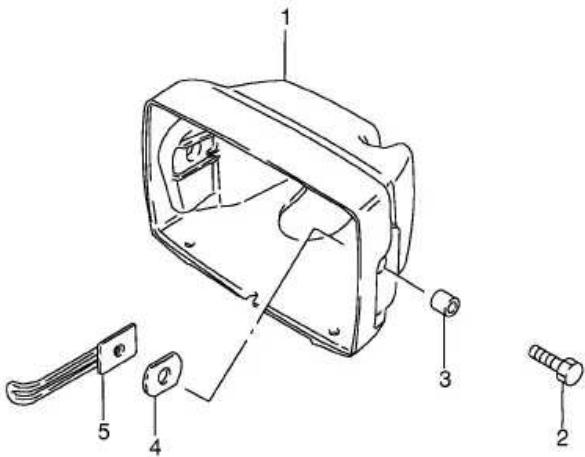


Catalogue Title:  
**AX115Y (AX115Y E71)**

Block No.  
**FIG27**

Block Title.  
**HEADLAMP HOUSING - FRONT FENDER**

| Ref No | Part No     | Description       |
|--------|-------------|-------------------|
| 1      | 51811-23451 | Housing, Headlamp |
| 2      | 01264-08307 | Bolt              |
| 3      | 09180-08187 | Spacer            |
| 4      | 09329-12002 | Cushion           |
| 5      | 51860-45000 | Plate, Housing    |
| 6      | 53110-23490 | Fender, Front     |
| 7      | 01570-06103 | Bolt              |

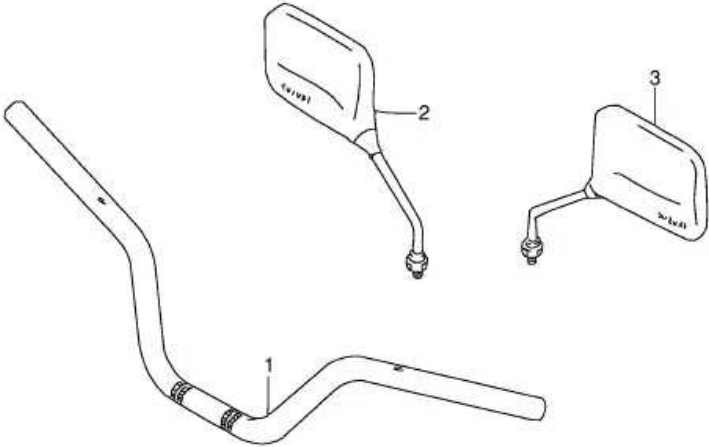




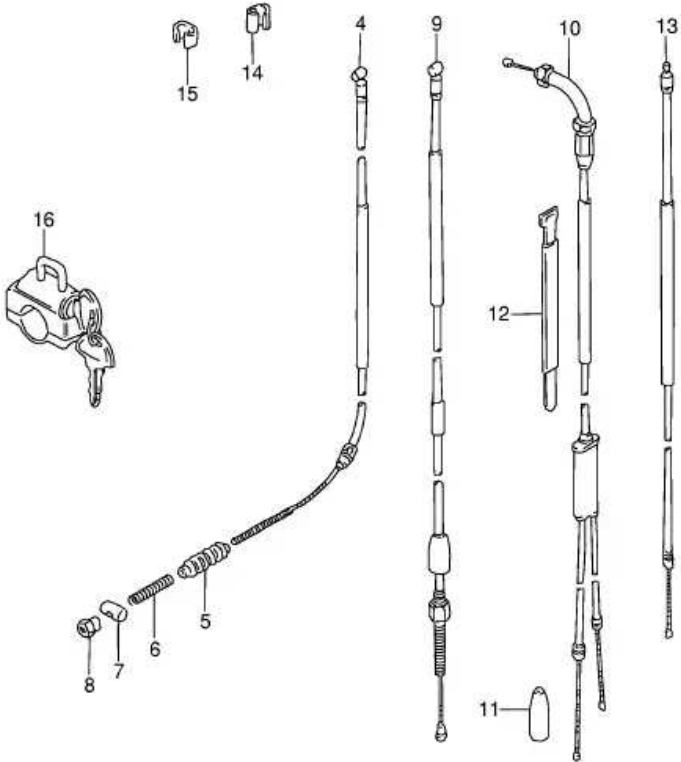
Catalogue Title:  
**AX115Y (AX115Y E71)**

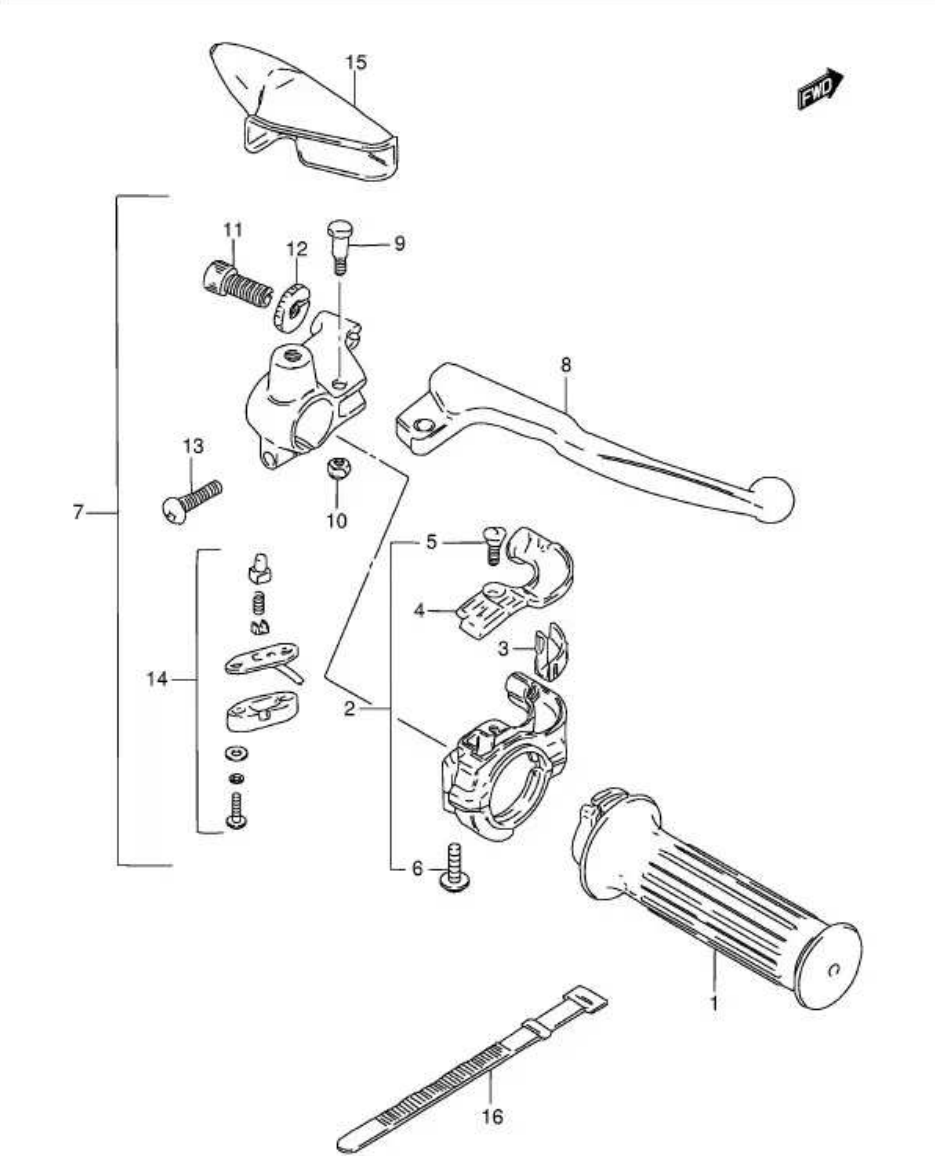
Block No.  
**FIG28**

Block Title.  
**HANDLE BAR - CONTROL CABLE**



| Ref No | Part No     | Description               |
|--------|-------------|---------------------------|
| 1      | 56110-23450 | Handlebar                 |
| 2      | 56500-04710 | Mirror Assy, Rear View Rh |
| 3      | 56600-04710 | Mirror Assy, Rear View Lh |
| 4      | 58110-23480 | Cable Assy, Front Brake   |
| 5      | 09287-07001 | Dust Seal                 |
| 6      | 09440-06003 | Spring                    |
| 7      | 09209-10001 | Pin                       |
| 8      | 09150-05101 | Nut                       |
| 9      | 58200-23480 | Cable Assy, Clutch        |
| 10     | 58300-23480 | Cable Assy, Throttle      |
| 11     | 09287-07002 | Dust Seal                 |
| 12     | 09407-14403 | Clamp, Throttle Cable     |
| 13     | 58410-23480 | Cable, Starter            |
| 14     | 09408-00025 | Clip, Cable               |
| 15     | 09408-00002 | Clip, Cable               |
| 16     | 09408-00002 | Lock Assy, Helmet         |



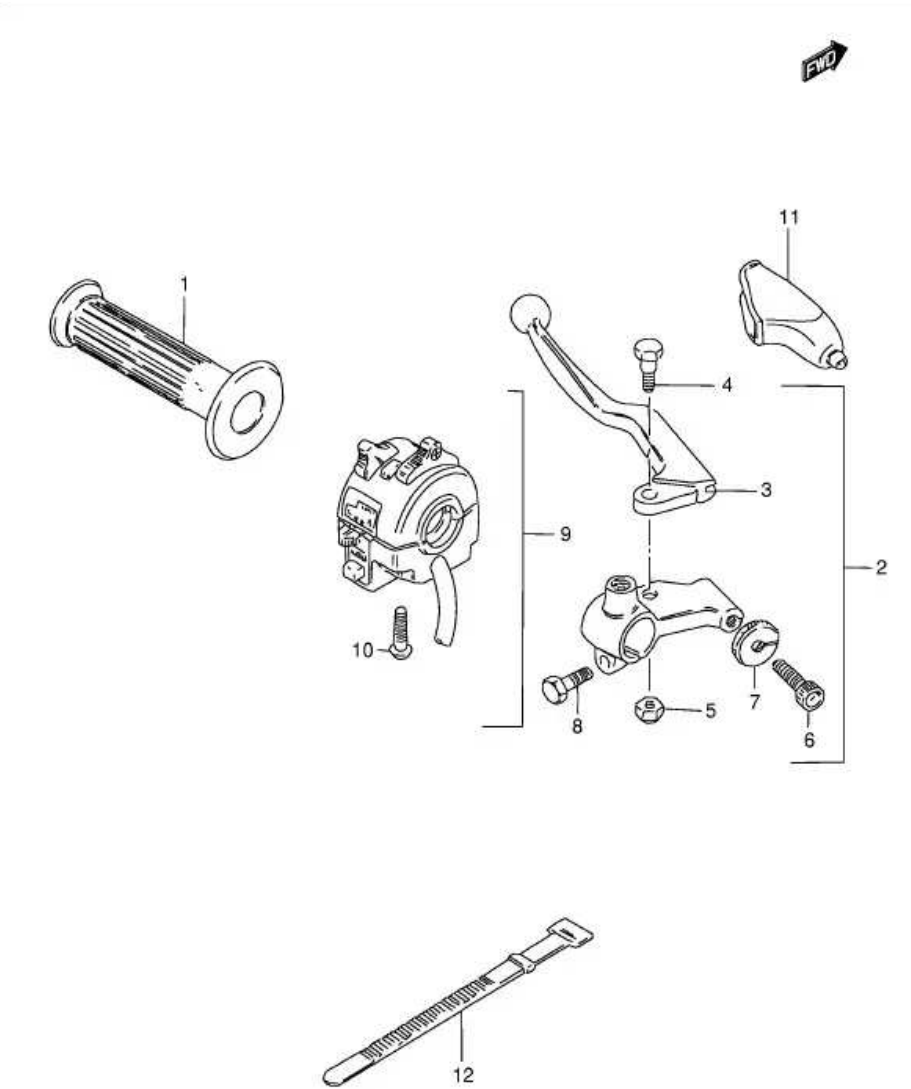


| Ref No | Part No     | Description                  |
|--------|-------------|------------------------------|
| 1      | 57110-13610 | Grip, Throttle               |
| 2      | 57100-13601 | Case Assy, Throttle          |
| 3      | 57122-13600 | . . Piece, Guide             |
| 4      | 57129-13601 | . . Cover                    |
| 5      | 02122-04103 | . . Screw                    |
| 6      | 02112-05167 | . . Screw                    |
| 7      | 57300-23480 | Brake Lever / Switch Assy    |
| 8      | 57420-48700 | . . Lever, Brake             |
| 9      | 57431-11013 | . . Bolt                     |
| 10     | 08319-21068 | . . Nut                      |
| 11     | 57441-26010 | . . Adjuster, Cable          |
| 12     | 57442-11010 | . . Nut, Cable Adjuster Lock |
| 13     | 02112-06207 | . . Screw                    |
| 14     | 57460-10400 | . . Stop Switch              |
| 15     | 57361-25601 | Dust Seal                    |
| 16     | 57461-42401 | Clamp                        |

Catalogue Title:  
**AX115Y (AX115Y E71)**

Block No.  
**FIG30**

Block Title.  
**LEFT HANDLE LEVER**

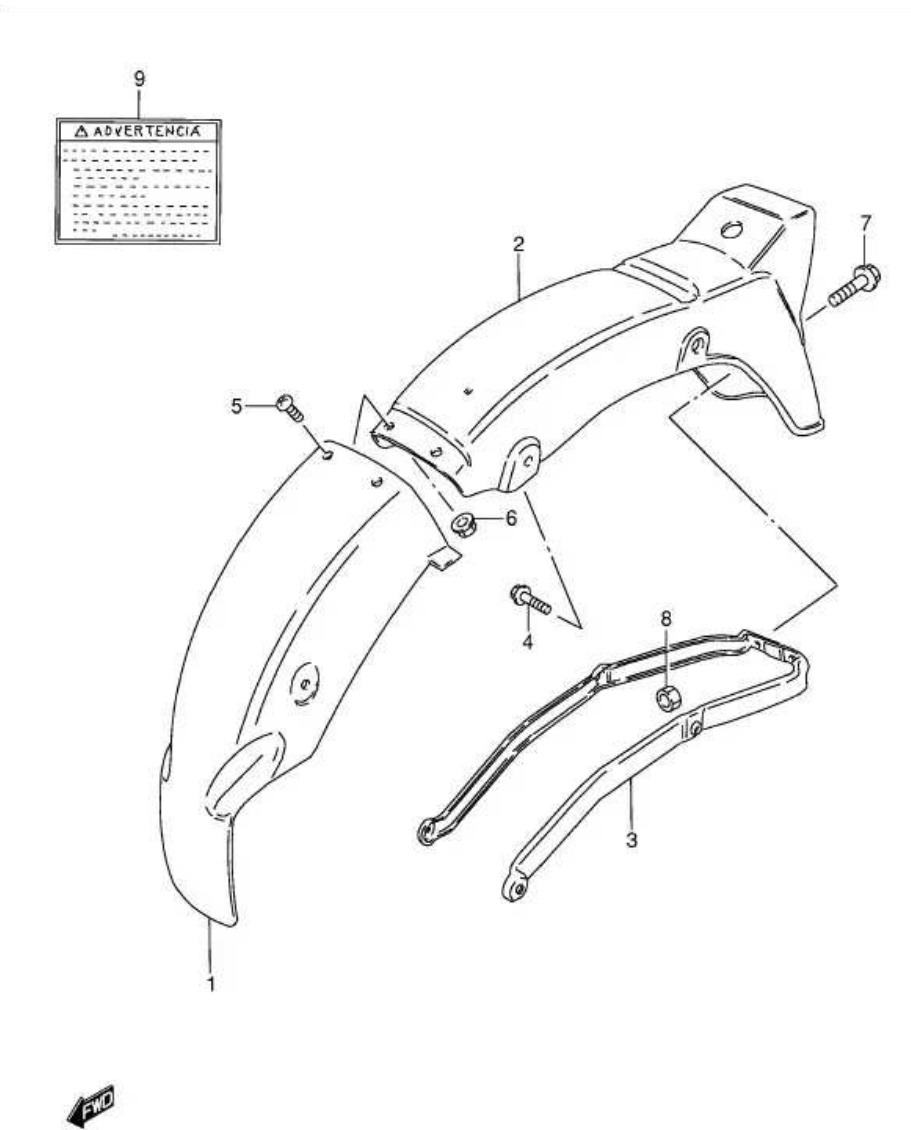


| Ref No | Part No     | Description                    |
|--------|-------------|--------------------------------|
| 1      | 57211-46111 | Grip, Lh                       |
| 2      | 57500-48701 | Lever Assy, Clutch             |
| 3      | 57620-48701 | • . Lever, Clutch              |
| 4      | 57431-11013 | • . Bolt                       |
| 5      | 08319-21068 | • . Nut                        |
| 6      | 57441-26010 | • . Adjuster, Cable            |
| 7      | 57442-11010 | • . Nut, Cable Adjuster Lock   |
| 8      | 01500-06207 | • . Bolt                       |
| 9      | 37400-01D30 | Switch, Handle Lh              |
| 10     | 02112-05455 | • . Screw                      |
| 11     | 57341-40001 | Cover, Brake/clutch Lever Dust |
| 12     | 09407-12402 | Clamp                          |

Catalogue Title:  
**AX115Y (AX115Y E71)**

Block No.  
**FIG31**

Block Title:  
**REAR FENDER**

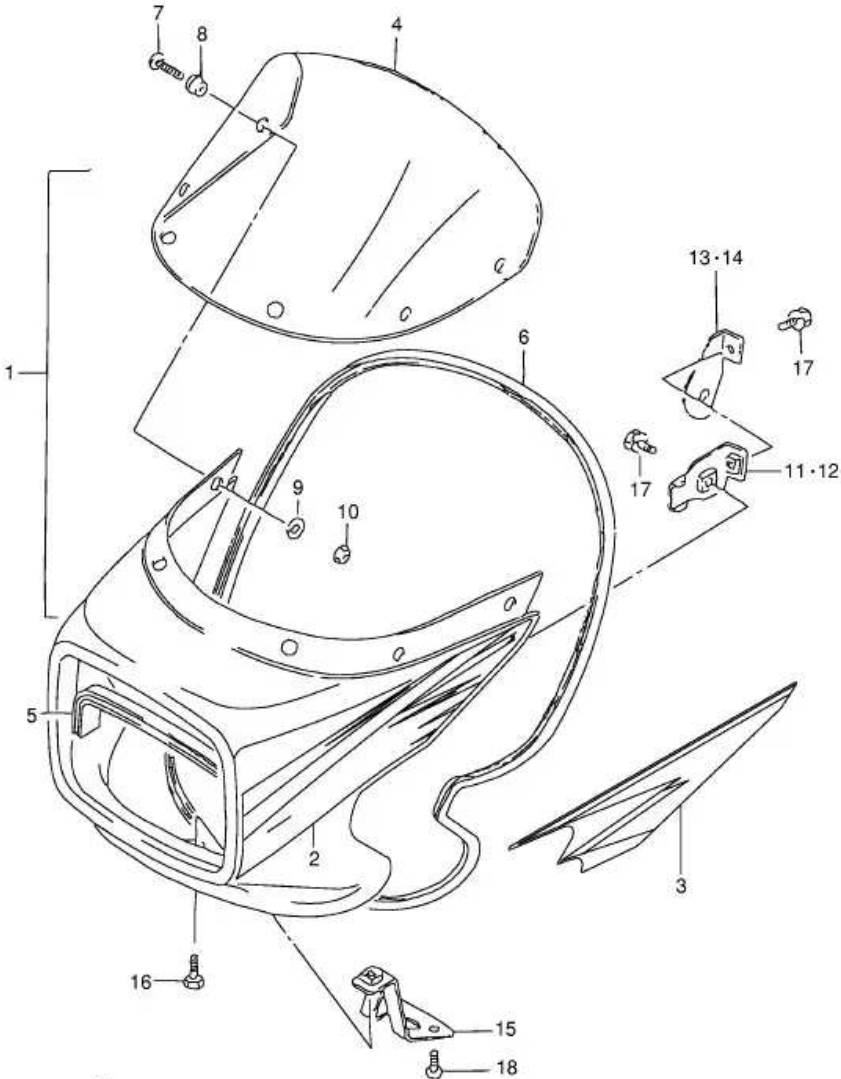


| Ref No | Part No         | Description             |
|--------|-----------------|-------------------------|
| 1      | 63112-23450     | Body, Rear Fender Front |
| 2      | 63113-23451     | Fender, Rear            |
| 3      | 63120-23450     | Reinforcement           |
| 4      | 01580-06163     | Bolt                    |
| 5      | 02142-06163     | Screw                   |
| 6      | 08316-31087     | Nut                     |
| 7      | 01550-08503     | Bolt                    |
| 8      | 08316-10083     | Nut                     |
| 9      | 68319-33E50     | Label, General Warning  |
| 9      | 68319-33E01     | Label, General Warning  |
| 10     | 99011-04645-01S | Manual, Owner's         |
| 10     | 99011-04650-01P | Manual, Owner's         |

Catalogue Title:  
**AX115Y (AX115Y E71)**

Block No.  
**FIG32**

Block Title.  
**COWLING (MODEL W P9)**



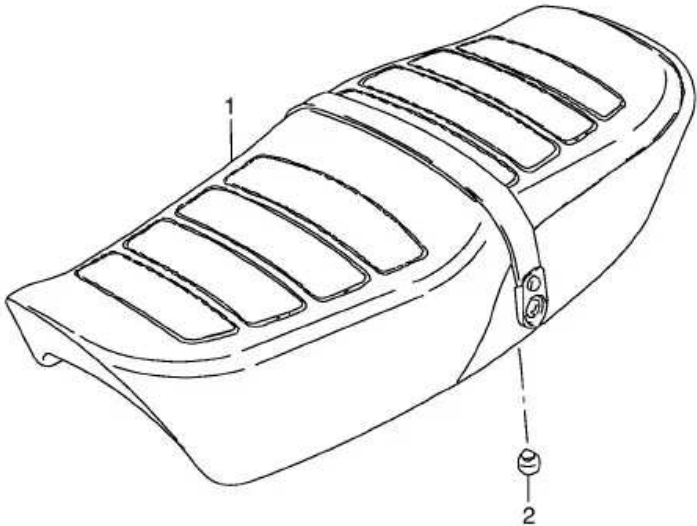
| Ref No | Part No         | Description            |
|--------|-----------------|------------------------|
| 1      | 94400-23500-019 | Cowling Assy (black)   |
| 1      | 94400-23500-20F | Cowling Assy (maroon)  |
| 1      | 94400-23500-1ZV | Cowling Assy (green)   |
| 1      | 94400-23501-Y0P | Cowling Assy (blue)    |
| 1      | 94400-23450-20F | Cowling Assy (maroon)  |
| 1      | 94400-23450-Y98 | Cowling Assy (green)   |
| 1      | 94400-23450-019 | Cowling Assy (black)   |
| 2      | 68270-23510-K6N | • Tape Set             |
| 2      | 68270-23510-K6P | • Tape Set             |
| 2      | 68270-23510-K6R | • Tape Set             |
| 2      | 68270-23510-L5F | • Tape Set             |
| 3      | 68270-23500-K6V | • Tape Set             |
| 3      | 68270-23500-K6W | • Tape Set             |
| 3      | 68270-23500-K6U | • Tape Set             |
| 4      | 94511-23500     | • Window, Cowling      |
| 6      | 94631-44110     | • Molding              |
| 7      | 09139-05021     | • Screw                |
| 8      | 09320-05008     | • Cushion              |
| 9      | 08322-01053     | • Washer               |
| 10     | 08310-00053     | • Nut                  |
| 11     | 94510-05310     | Brace, Cowling Rh      |
| 12     | 94530-05310     | Brace, Cowling Lh      |
| 13     | 94521-23450     | Bracket, Cowling Rh    |
| 14     | 94561-23450     | Bracket, Cowling Lh    |
| 15     | 94550-23450     | Bracket, Cowling Lower |
| 16     | 09118-06067     | Bolt                   |
| 17     | 01570-06123     | Bolt                   |
| 18     | 02142-06163     | Screw                  |

Catalogue Title:  
**AX115Y (AX115Y E71)**

Block No.  
**FIG33**

Block Title.  
**SEAT**

| Ref No | Part No         | Description       |
|--------|-----------------|-------------------|
| 1      | 45100-23451-48H | Seat Assy (black) |
| 2      | 09321-10002     | • . Cushion       |

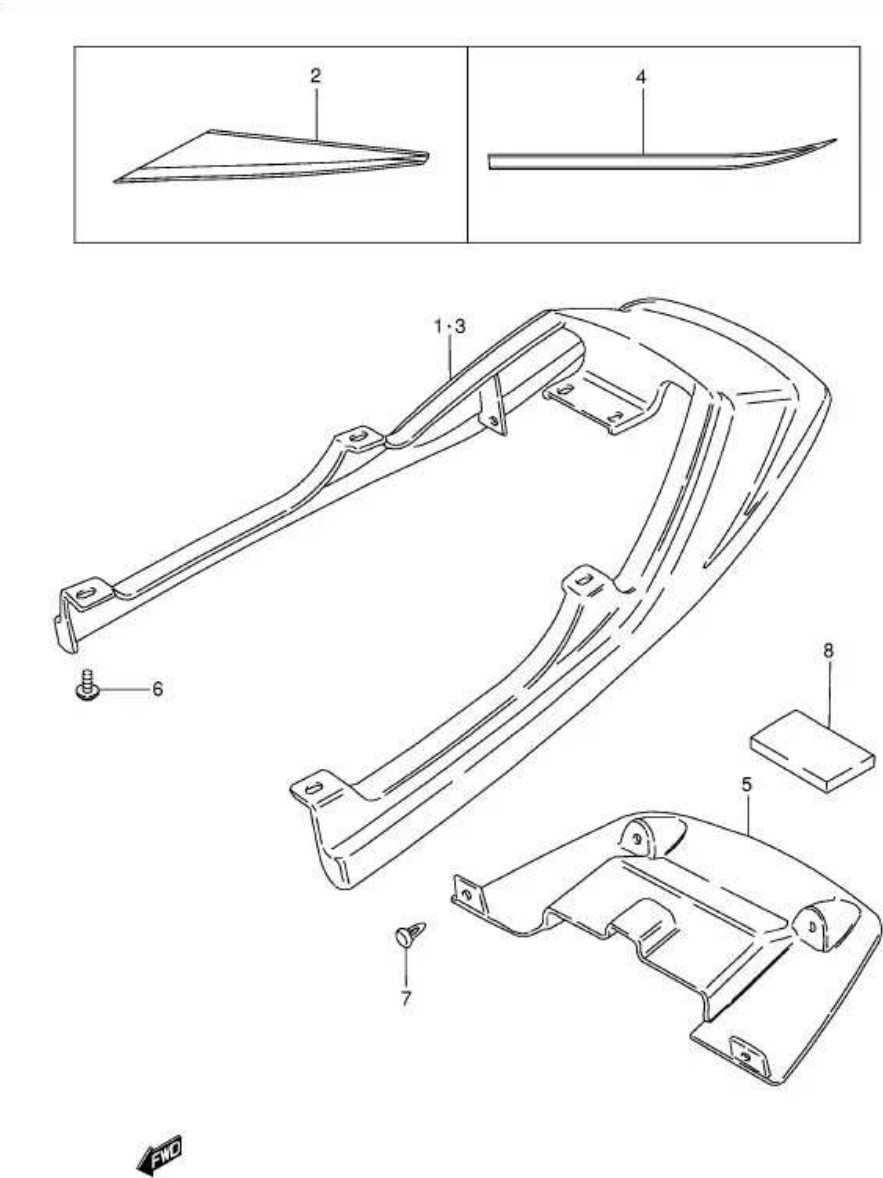


Catalogue Title:  
AX115Y (AX115Y E71)

Block No.  
FIG34

Block Title.  
SEAT TAIL COVER

| Ref No | Part No         | Description                   |
|--------|-----------------|-------------------------------|
| 1      | 45510-23500-1ZZ | Cover, Seat Tail (gray)       |
| 1      | 45510-23500-3NX | Cover, Seat Tail (gray)       |
| 1      | 45510-23500-17U | Cover, Seat Tail (gray)       |
| 2      | 68160-23500-K6V | • . Tape Set, Seat Tail Cover |
| 2      | 68160-23500-K6W | • . Tape Set, Seat Tail Cover |
| 2      | 68160-23500-K6U | • . Tape Set, Seat Tail Cover |
| 3      | 45510-23510-019 | Cover, Seat Tail (black)      |
| 3      | 45510-23510-20F | Cover, Seat Tail (maroon)     |
| 3      | 45510-23510-1ZV | Cover, Seat Tail (green)      |
| 3      | 45510-23510-28V | Cover, Seat Tail (red)        |
| 3      | 45510-23510-1ZV | Cover, Seat Tail (green)      |
| 3      | 45510-23510-Y0P | Cover, Seat Tail (blue)       |
| 4      | 68160-23510-2YP | • . Tape Set, Seat Tail Cover |
| 4      | 68160-23510-K6S | • . Tape Set, Seat Tail Cover |
| 4      | 68160-23510-K6T | • . Tape Set, Seat Tail Cover |
| 4      | 68160-23510-K6T | • . Tape Set, Seat Tail Cover |
| 4      | 68160-23510-L5H | • . Tape Set, Seat Tail Cover |
| 5      | 45512-23450     | Lid, Seat Tail Cover          |
| 6      | 03111-15123     | Screw                         |
| 7      | 09409-06306     | Clip                          |
| 8      | 45513-23450     | Cushion, Seat Tail Cover      |



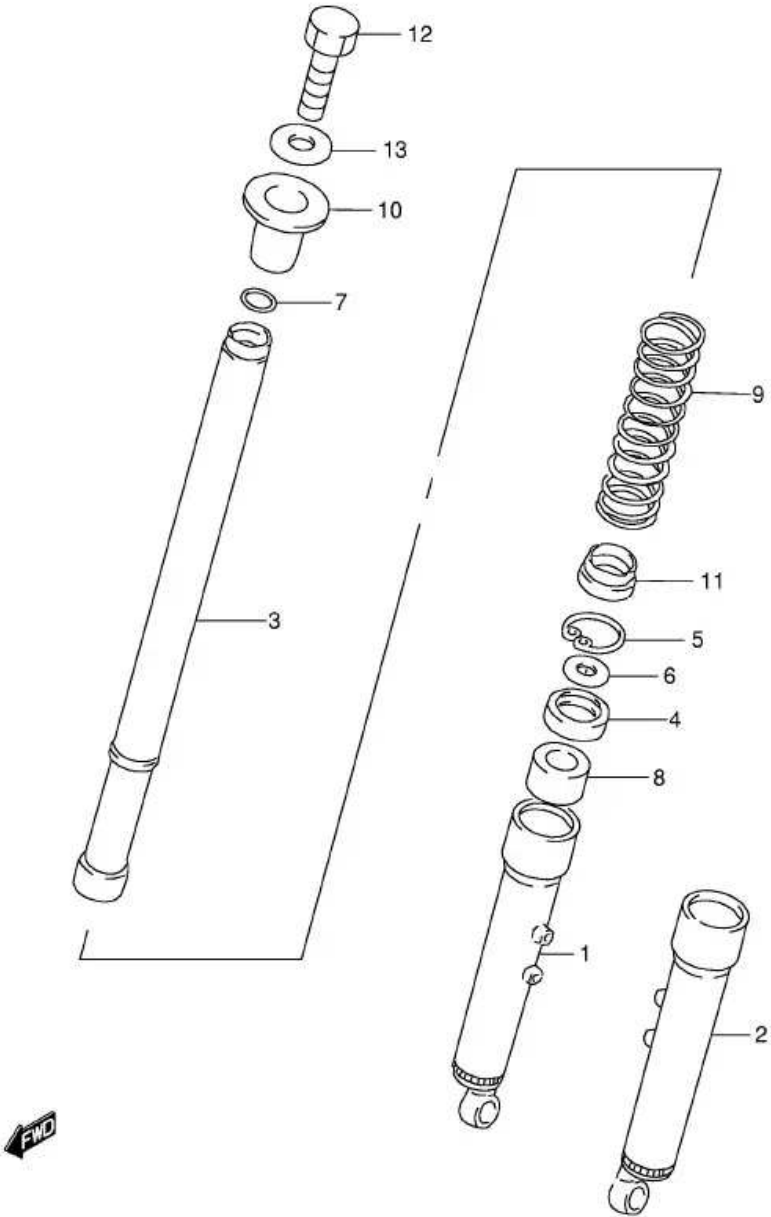


Catalogue Title:  
**AX115Y (AX115Y E71)**

Block No.  
**FIG35**

Block Title.  
**FRONT FORK DAMPER (P9)**

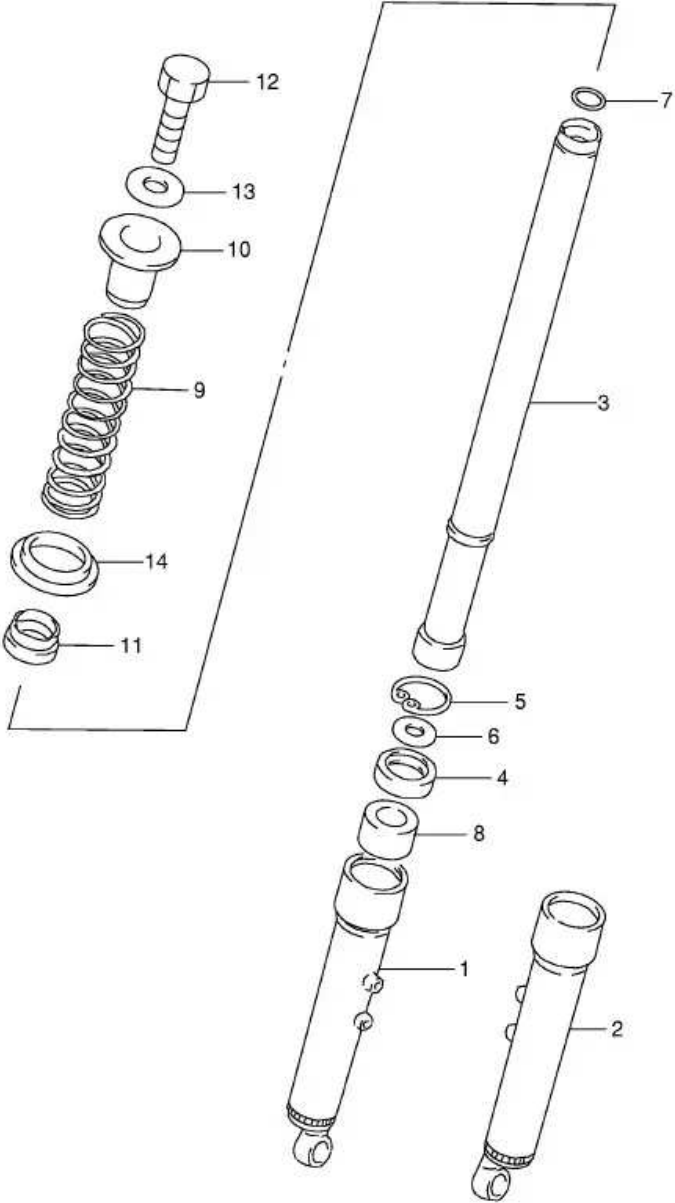
| Ref No | Part No     | Description                |
|--------|-------------|----------------------------|
|        | 51103-234B0 | Damper Assy, Front Fork Rh |
|        | 51104-234B0 | Damper Assy, Front Fork Lh |
| 1      | 51130-234B0 | . Tube, Outer Rh           |
| 2      | 51140-234B0 | . Tube, Outer Lh           |
| 3      | 51110-23451 | . Tube, Inner              |
| 4      | 51153-39140 | . Oil Seal                 |
| 5      | 51156-39140 | . Stopper Ring, Oil Seal   |
| 6      | 51158-23720 | . Washer                   |
| 7      | 51181-22011 | . O Ring                   |
| 8      | 51152-23490 | . Slide Metal              |
| 9      | 51171-234B0 | . Spring                   |
| 10     | 51172-234B0 | . Guide, Spring Upper      |
| 11     | 51178-23720 | . Guide, Spring Lower      |
| 12     | 51351-29400 | . Bolt                     |
| 13     | 51356-07010 | . Washer                   |



Catalogue Title:  
**AX115Y (AX115Y E71)**

Block No.  
**FIG35A**

Block Title. **Suzuki Worldwide Motorcycle-ATV Page: 41 of 51**  
**FRONT FORK DAMPER (E71,E94,P36,P94)**



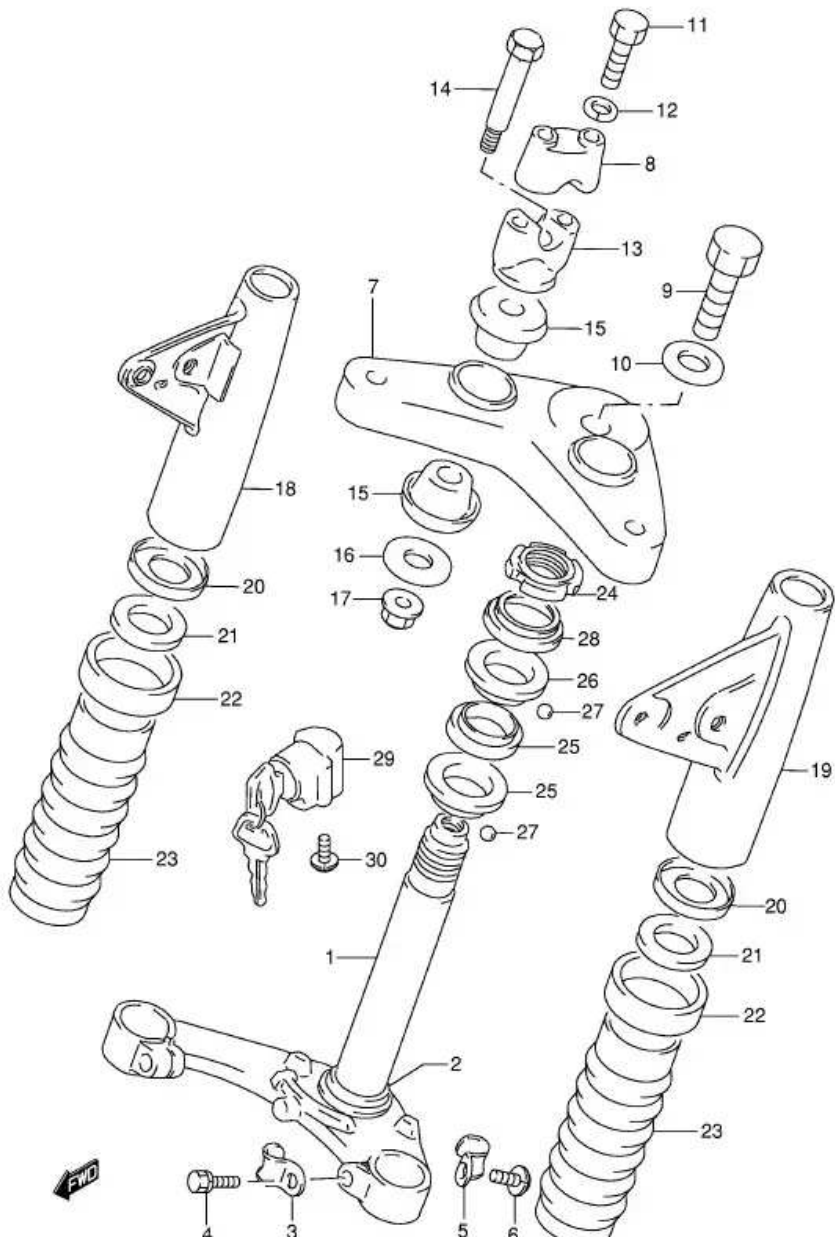
| Ref No | Part No     | Description                |
|--------|-------------|----------------------------|
|        | 51103-234C0 | Damper Assy, Front Fork Rh |
|        | 51104-234C0 | Damper Assy, Front Fork Lh |
| 1      | 51130-23451 | . Tube, Outer Rh           |
| 2      | 51140-23451 | . Tube, Outer Lh           |
| 3      | 51110-23451 | . Tube, Inner              |
| 4      | 51153-39140 | . Oil Seal                 |
| 5      | 51156-39140 | . Stopper Ring, Oil Seal   |
| 6      | 51158-23720 | . Washer                   |
| 7      | 51181-22011 | . O Ring                   |
| 8      | 51152-23490 | . Slide Metal              |
| 9      | 51171-234C0 | . Spring                   |
| 10     | 51172-23721 | . Guide, Spring Upper      |
| 11     | 51178-23720 | . Guide, Spring Lower      |
| 12     | 51351-29400 | . Bolt                     |
| 13     | 51456-93070 | . Washer                   |
| 14     | 51175-234C0 | . Guide, Spring Lower      |

Catalogue Title:  
**AX115Y (AX115Y E71)**

Block No.  
**FIG36**

Block Title:  
**STEERING STEM (P9)**

| Ref No | Part No         | Description                  |
|--------|-----------------|------------------------------|
| 1      | 51410-23410     | Stem, Steering               |
| 2      | 51622-20001     | • Race, Steering Outer Lower |
| 3      | 51452-08010     | Clip                         |
| 4      | 01570-10303     | Bolt                         |
| 5      | 51453-05110     | Clip                         |
| 6      | 02112-36107     | Screw                        |
| 7      | 51311-23450     | Head, Steering Stem          |
| 8      | 56211-27100     | Holder, Handle Upper         |
| 9      | 51351-29400     | Bolt                         |
| 10     | 51356-22012     | Washer                       |
| 11     | 01204-08357     | Bolt                         |
| 12     | 08321-01087     | Lock Washer                  |
| 13     | 56221-23450     | Holder, Handle Lower         |
| 14     | 51321-05380     | Bolt                         |
| 15     | 56241-23450     | Damper, Rubber               |
| 16     | 51356-26920     | Washer                       |
| 17     | 08319-31087     | Nut                          |
| 18     | 51530-234B0-799 | Bracket, Headlamp Rh         |
| 19     | 51540-234B0-799 | Bracket, Headlamp Lh         |
| 20     | 51551-21010     | Guede, Cover                 |
| 21     | 51553-20610     | Gasket                       |
| 22     | 51511-234B0     | Cover, Outer                 |
| 23     | 51571-234B0     | Boot (black)                 |
| 24     | 51631-28000     | Nut, Steering Stem           |
| 25     | 51611-20002     | Race, Steering Inner         |
| 26     | 51621-28000     | Race, Outer Upper            |
| 27     | 06111-06003     | Ball, Steel                  |
| 28     | 51643-25001     | Dust Seal, Upper             |
| 29     | 51910-25311     | Lock Assy, Steering          |
| 30     | 02112-35123     | Screw                        |

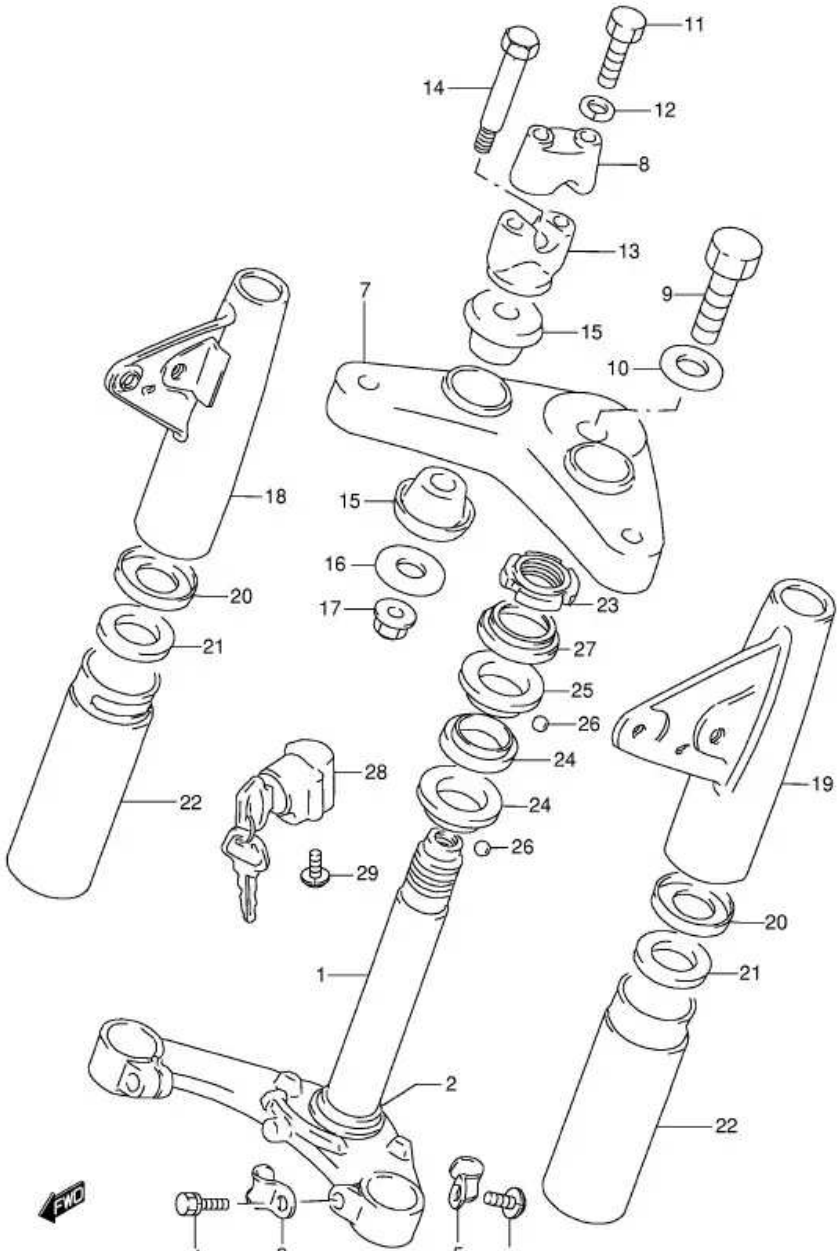


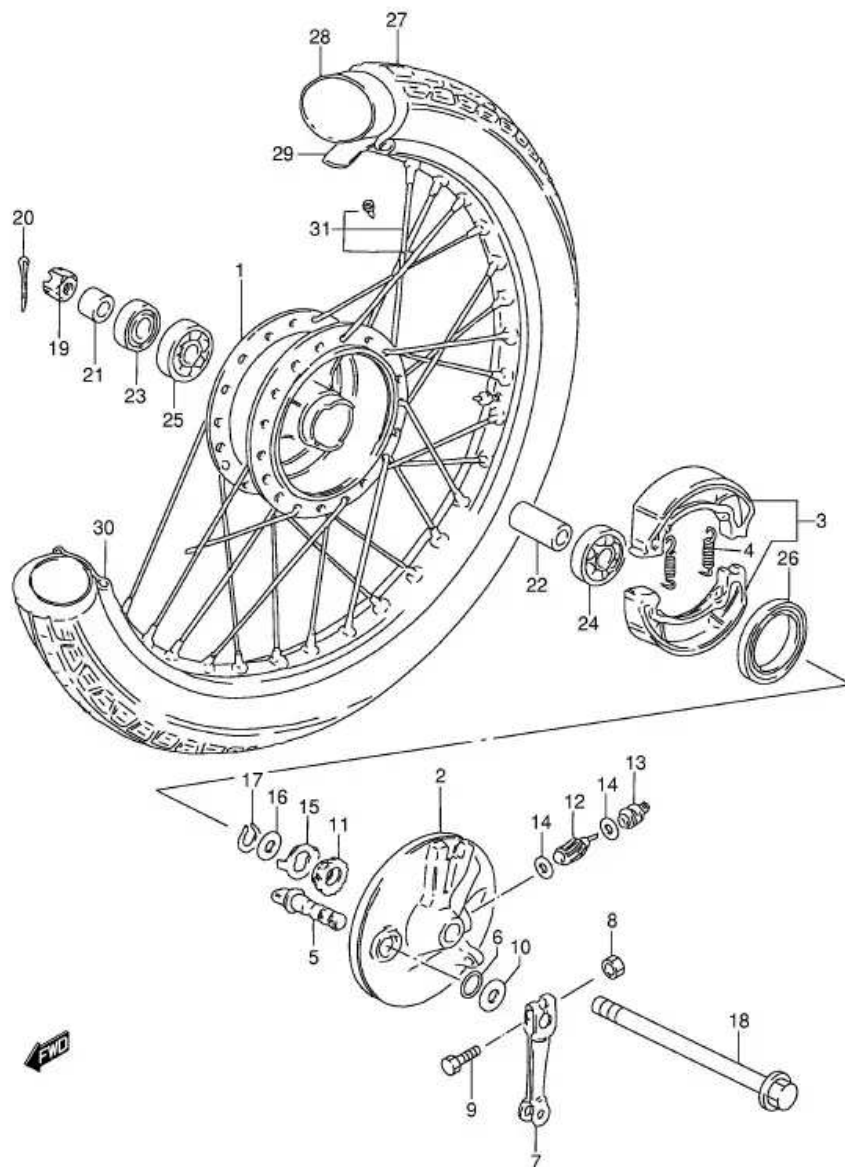
Catalogue Title:  
**AX115Y (AX115Y E71)**

Block No.  
**FIG36A**

Block Title.  
**STEERING STEM (E71,E94,P36,P94)**

| Ref No | Part No         | Description                   |
|--------|-----------------|-------------------------------|
| 1      | 51410-23410     | Stem, Steering                |
| 2      | 51622-20001     | • Race, Steering Outer Lower  |
| 3      | 51452-08010     | Clip                          |
| 4      | 01570-10303     | Bolt                          |
| 5      | 51453-05110     | Clip                          |
| 6      | 02112-36107     | Screw                         |
| 7      | 51311-23450     | Head, Steering Stem           |
| 8      | 56211-27100     | Holder, Handle Upper          |
| 9      | 51351-29400     | Bolt                          |
| 10     | 51356-22012     | Washer                        |
| 11     | 01204-08357     | Bolt                          |
| 12     | 08321-01087     | Lock Washer                   |
| 13     | 56221-23450     | Holder, Handle Lower          |
| 14     | 51321-05380     | Bolt                          |
| 15     | 56241-23450     | Damper, Rubber                |
| 16     | 51356-28920     | Washer                        |
| 17     | 08319-31087     | Nut                           |
| 18     | 51530-23461-13L | Bracket, Headlamp Rh (silver) |
| 19     | 51540-23461-13L | Bracket, Headlamp Lh (silver) |
| 20     | 51551-21010     | Guede, Cover                  |
| 21     | 51553-20610     | Gasket                        |
| 22     | 51511-23510     | Cover, Outer                  |
| 23     | 51631-28000     | Nut, Steering Stem            |
| 24     | 51611-20002     | Race, Steering Inner          |
| 25     | 51621-28000     | Race, Outer Upper             |
| 26     | 06111-06003     | Ball, Steel                   |
| 27     | 51643-25001     | Dust Seal, Upper              |
| 28     | 51910-25311     | Lock Assy, Steering           |
| 29     | 02112-35123     | Screw                         |





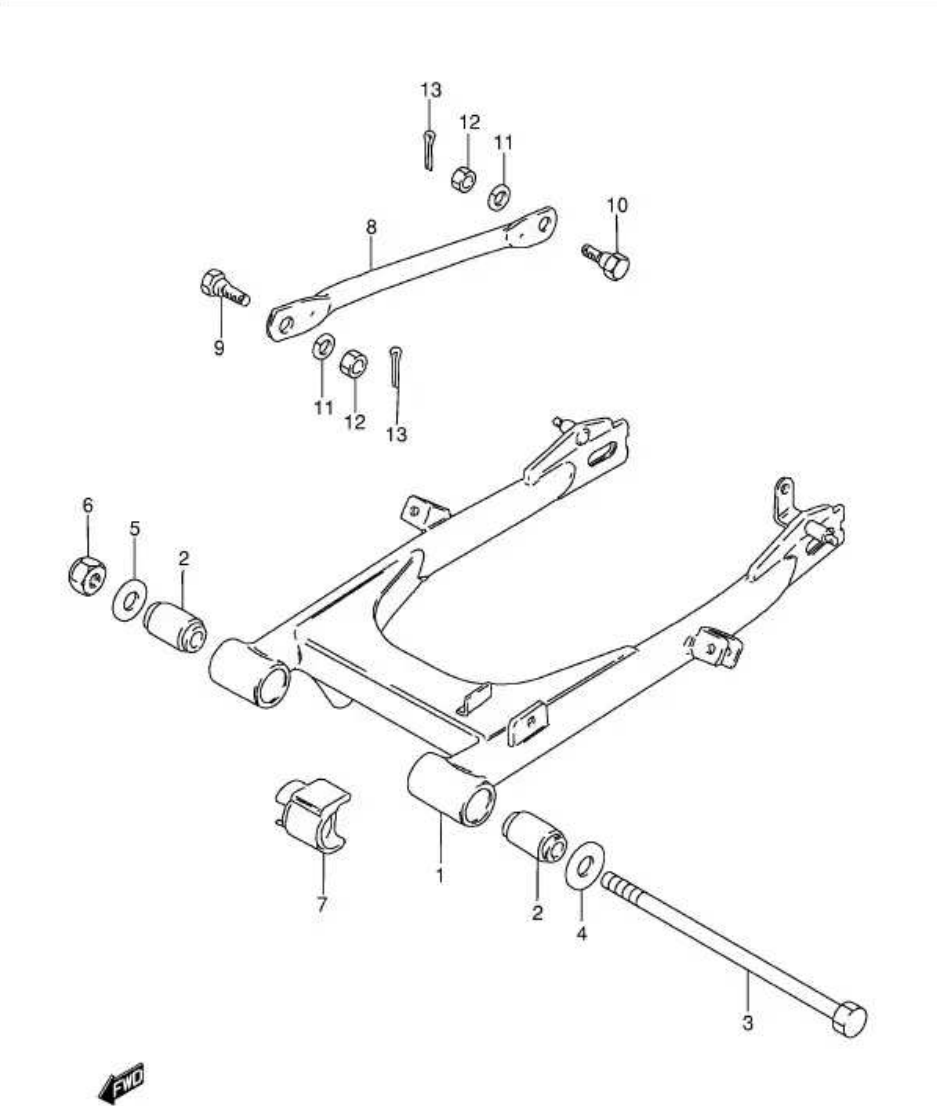
| Ref No | Part No     | Description                         |
|--------|-------------|-------------------------------------|
| 1      | 54110-46002 | Drum, Front Wheel Hub               |
| 2      | 54210-23452 | Panel, Front Brake Anchor           |
| 3      | 54401-35880 | Shoe Set, Brake                     |
| 4      | 09443-07044 | • . Spring (l:37.8)                 |
| 5      | 54441-29305 | Shaft, Brake Cam                    |
| 6      | 09280-14011 | Dust Seal (id:13.8,dd:2.50)         |
| 7      | 54451-46110 | Lever, Brake Cam                    |
| 8      | 08316-10063 | Nut                                 |
| 9      | 09103-06045 | Bolt (6x32)                         |
| 10     | 09160-14055 | Washer, Dust Seal (14.5x22x1.6)     |
| 11     | 54611-23202 | Gear, Speedometer (nt:26)           |
| 12     | 54621-23201 | Pinion, Speedometer                 |
| 13     | 54632-02201 | Bushing, Pinion Outer               |
| 14     | 09160-05001 | Thrust Washer (5.1x9x0.4)           |
| 15     | 54661-03009 | Driver, Speedometer                 |
| 16     | 09180-18003 | Thrust Washer (10x22x1)             |
| 17     | 08331-31156 | Circlip                             |
| 18     | 54711-03602 | Axle, Front                         |
| 19     | 09141-10006 | Nut                                 |
| 20     | 04111-20208 | Cotter Pin                          |
| 21     | 54751-22C00 | Spacer, Axle (10x15x13)             |
| 22     | 09180-10148 | Spacer, Hub (10.2x16x51)            |
| 23     | 09284-15001 | Oil Seal (15x31x9.50)               |
| 24     | 08143-63007 | Bearing, Lh                         |
| 25     | 08113-62007 | Bearing, Rh                         |
| 26     | 09285-43001 | Oil Seal (43x58x7)                  |
| 27     | 55100-14012 | Tire, Front (2.50-18 40I Nf2) (irc) |
| 28     | 55200-14010 | Tube Assy, Wheel Inner              |
| 29     | 55261-11010 | Protector, Inner Tube               |
| 30     | 55311-12120 | Rim, Wheel (1.40x18)                |
| 31     | 55320-21200 | Spoke Set, Front Wheel              |

Catalogue Title:  
**AX115Y (AX115Y E71)**

Block No.  
**FIG38**

Block Title.  
**REAR SWINGING ARM (E71, E94, P9, P94)**

| Ref No | Part No         | Description                    |
|--------|-----------------|--------------------------------|
| 1      | 61100-23824-019 | Swinging Arm Set, Rear (black) |
| 2      | 09319-12018     | • . Bushing (12x24x44)         |
| 3      | 61211-39002     | Shaft, Pivot                   |
| 4      | 09160-12073     | Washer, Lh                     |
| 5      | 08322-01127     | Washer                         |
| 6      | 08319-21128     | Nut                            |
| 7      | 61273-23400     | Buffer, Chain Touch Defense    |
| 8      | 64310-23450-019 | Torque Link, Rear (black)      |
| 9      | 09111-08012     | Bolt, Front (8x22.5)           |
| 10     | 09111-08057     | Bolt, Rear (8x22.5)            |
| 11     | 09162-08008     | Lock Washer                    |
| 12     | 09140-08008     | Nut                            |
| 13     | 04111-20208     | Cotter Pin                     |



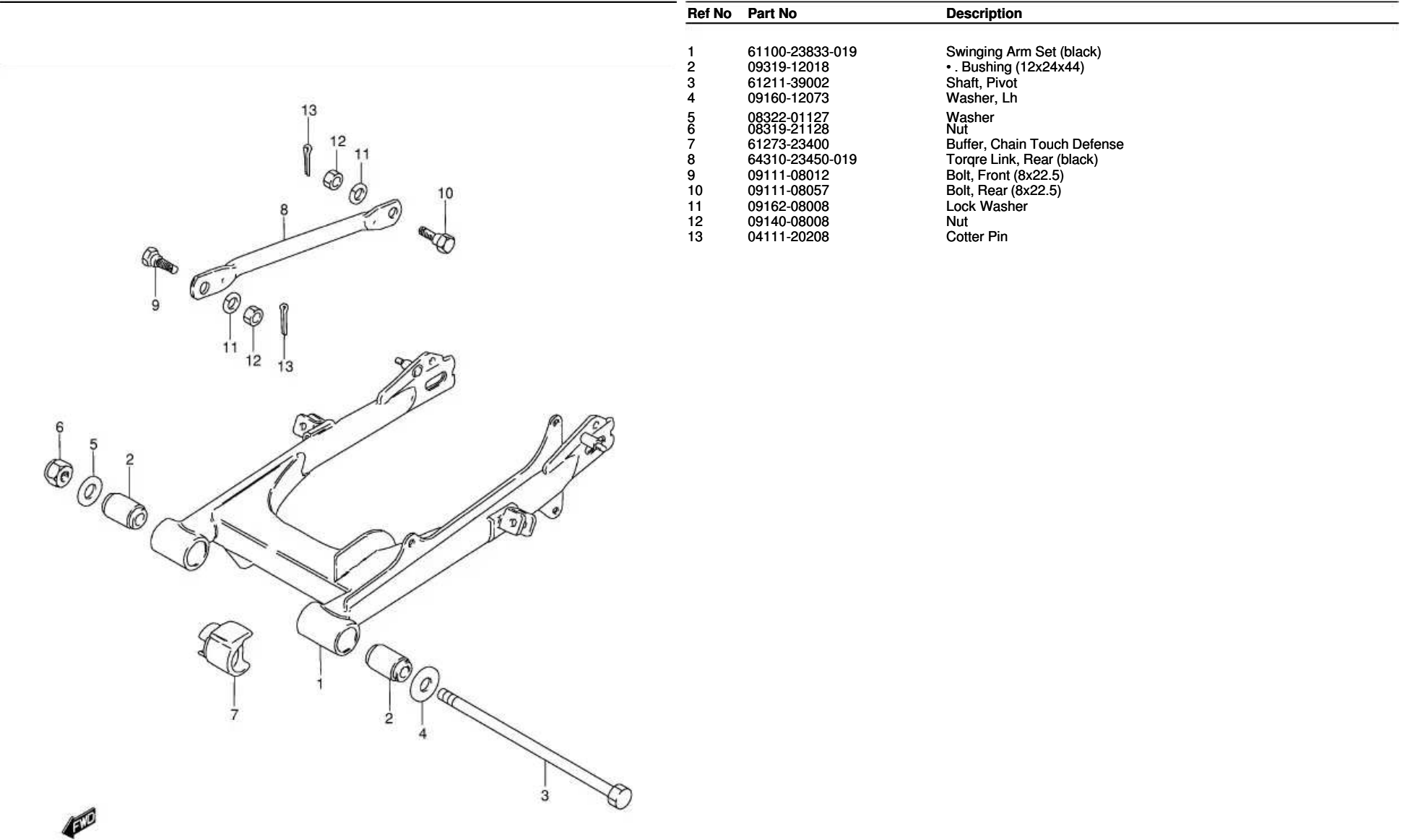


Catalogue Title:  
**AX115Y (AX115Y E71)**

Block No.  
**FIG38A**

Block Title.  
**REAR SWINGING ARM (P36)**

| Ref No | Part No         | Description                 |
|--------|-----------------|-----------------------------|
| 1      | 61100-23833-019 | Swinging Arm Set (black)    |
| 2      | 09319-12018     | • Bushing (12x24x44)        |
| 3      | 61211-39002     | Shaft, Pivot                |
| 4      | 09160-12073     | Washer, Lh                  |
| 5      | 08322-01127     | Washer                      |
| 6      | 08319-21128     | Nut                         |
| 7      | 61273-23400     | Buffer, Chain Touch Defense |
| 8      | 64310-23450-019 | Torque Link, Rear (black)   |
| 9      | 09111-08012     | Bolt, Front (8x22.5)        |
| 10     | 09111-08057     | Bolt, Rear (8x22.5)         |
| 11     | 09162-08008     | Lock Washer                 |
| 12     | 09140-08008     | Nut                         |
| 13     | 04111-20208     | Cotter Pin                  |



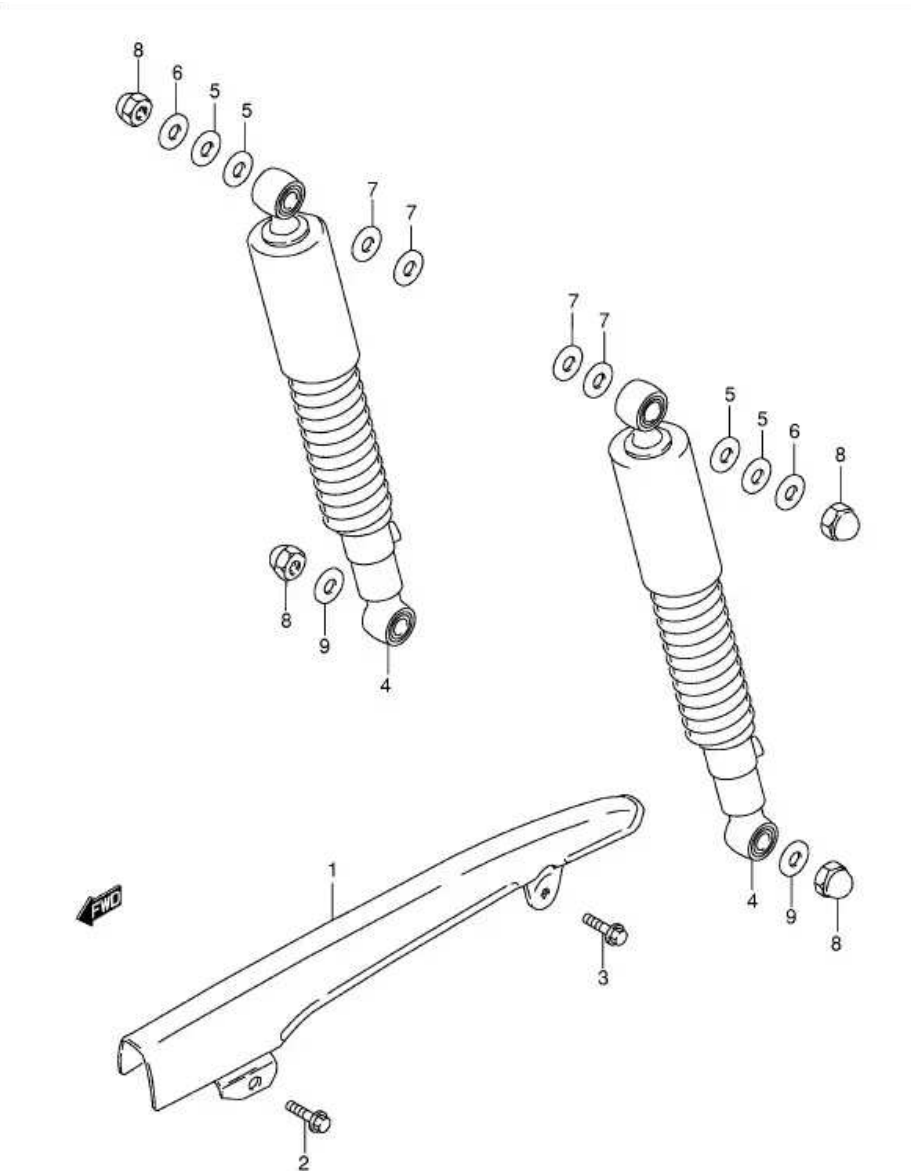


Catalogue Title:  
**AX115Y (AX115Y E71)**

Block No.  
**FIG39**

Block Title.  
**Suzuki Worldwide Motorcycle-ATV    Page: 47 of 51**  
**REAR SHOCK ABSORBER (E71,E94,P9,P94)**

| Ref No | Part No         | Description                  |
|--------|-----------------|------------------------------|
| 1      | 61310-23461-13L | Chain Case (silver)          |
| 2      | 09116-06019     | Bolt, Front (6x8)            |
| 3      | 09116-06019     | Bolt, Rear (6x8)             |
| 4      | 62100-234B0-799 | Absorber Assy, Rear Shock    |
| 4      | 62100-234C0     | Absorber Assy, Rear Shock    |
| 5      | 09160-10127     | Washer, Upper (10.5x24x2.30) |
| 6      | 09160-10112     | Washer, Upper (10.5x24x3.20) |
| 7      | 08322-01127     | Washer, Upper Inner          |
| 8      | 08313-10107     | Nut                          |
| 9      | 09160-10112     | Washer, Lower (10.5x24x3.20) |

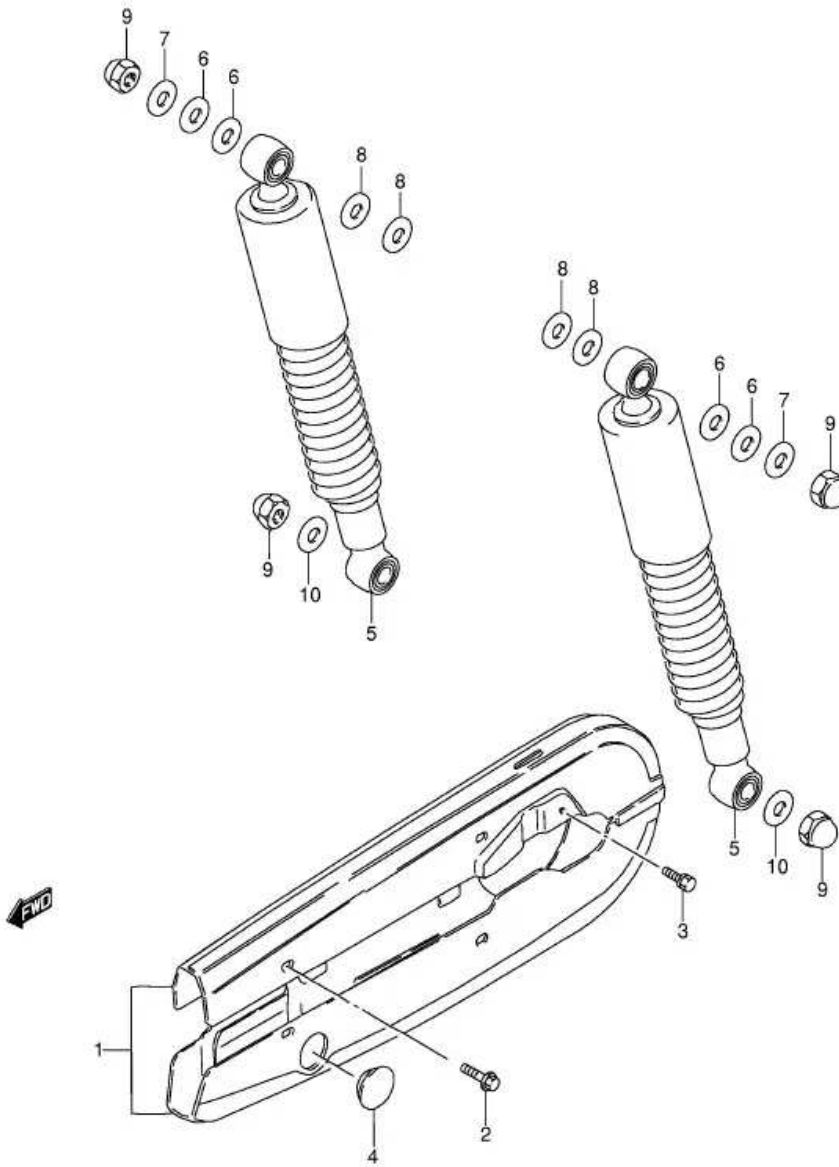


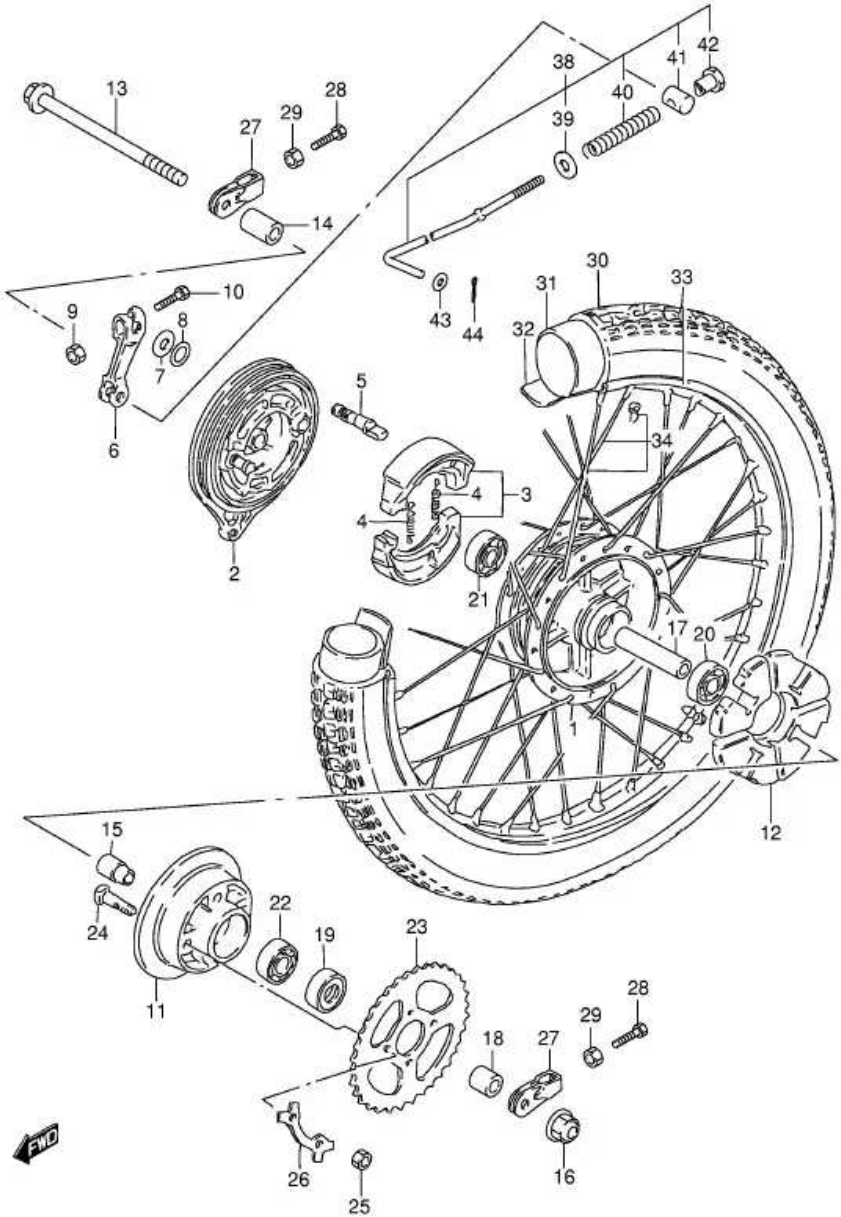
Catalogue Title:  
**AX115Y (AX115Y E71)**

Block No.  
**FIG39A**

Block Title.  
**REAR SHOCK ABSORBER (P36)**

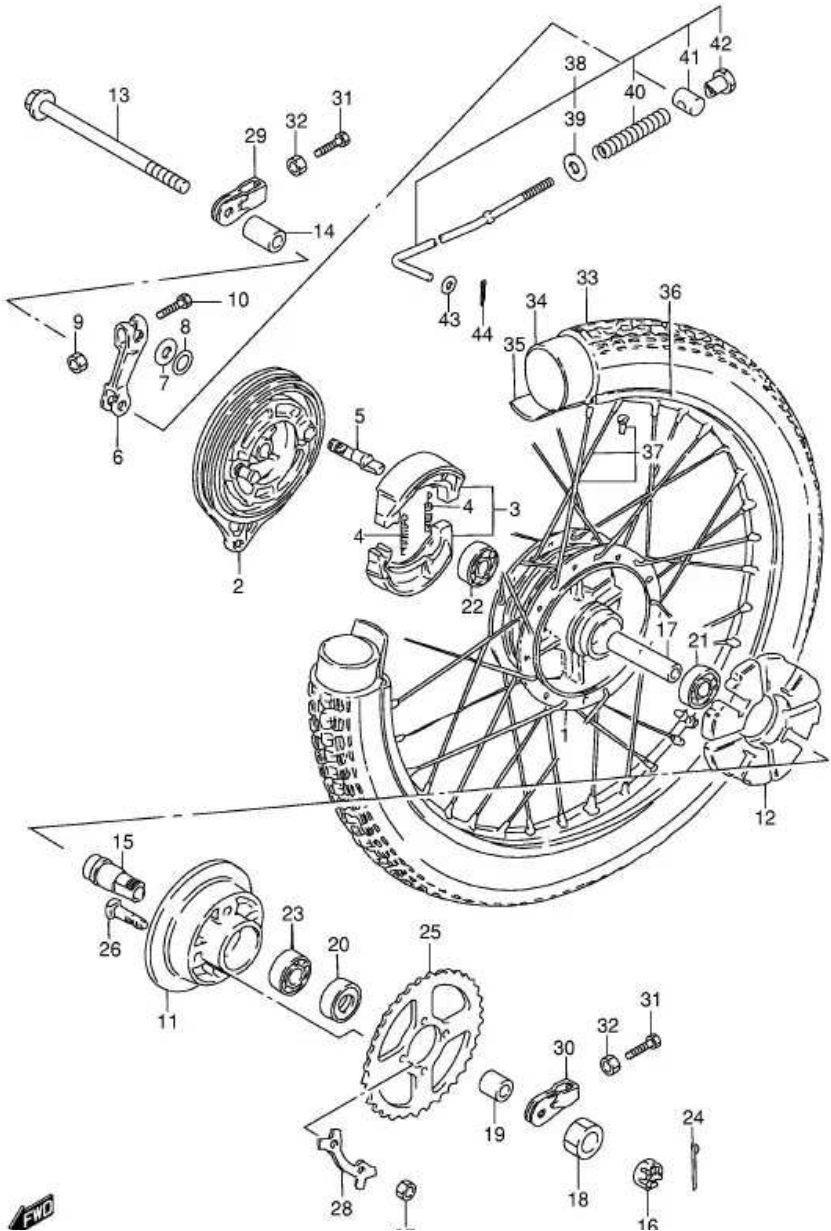
| Ref No | Part No         | Description                  |
|--------|-----------------|------------------------------|
| 1      | 61300-23811-13L | Case Set, Chain (silver)     |
| 2      | 09116-06019     | Bolt (6x8)                   |
| 3      | 09117-06002     | Bolt (6x14)                  |
| 4      | 09250-30001     | Cap                          |
| 5      | 62100-234C0     | Absorber Assy, Rear Shock    |
| 6      | 09160-10127     | Washer, Upper (10.5x24x2.30) |
| 7      | 09160-10112     | Washer, Upper (10.5x24x3.20) |
| 8      | 08322-01127     | Washer, Upper                |
| 9      | 08313-10107     | Nut                          |
| 10     | 09160-10112     | Washer, Lower (10.5x24x3.20) |





| Ref No | Part No     | Description                      |
|--------|-------------|----------------------------------|
| 1      | 64110-35002 | Drum, Rear Wheel Hub             |
| 2      | 64210-46013 | Panel, Rear Brake Anchor         |
| 3      | 54401-35880 | Shoe Set, Brake                  |
| 4      | 09443-07044 | • . Spring (l:37.8)              |
| 5      | 54441-29305 | Cam, Brake                       |
| 6      | 64451-39100 | Lever, Cam                       |
| 7      | 09160-14055 | Washer (14.5x22x1.60)            |
| 8      | 09280-14011 | Dust Seal (id:13.8,dd:2.50)      |
| 9      | 08316-10063 | Nut                              |
| 10     | 09103-06045 | Bolt (6x32)                      |
| 11     | 64611-39200 | Drum, Rear Sprocket              |
| 12     | 64651-010B1 | Cushion, Hub Shock               |
| 13     | 64711-39201 | Axle, Rear                       |
| 14     | 09180-12065 | Spacer, Rh (12.2x22x39)          |
| 15     | 64733-43000 | Shaft, Sprocket, Drum            |
| 16     | 08318-11128 | Spacer, Hub Bearing (12.5x19x58) |
| 17     | 09180-12145 | Spacer, Lh (12x25x25)            |
| 18     | 09180-12131 | Oil Seal (25x40x6)               |
| 19     | 09285-25003 | Bearing, Lh                      |
| 20     | 08143-62017 | Bearing, Rh                      |
| 21     | 08143-63017 | Bearing, Sprocket Drum           |
| 22     | 08113-62037 | Sprocket, Rear (nt:44)           |
| 23     | 64511-23472 | Bolt (8x33.5)                    |
| 24     | 09105-08001 | Nut                              |
| 25     | 08310-00083 | Lock Washer                      |
| 26     | 09169-08011 | Adjuster, Chain                  |
| 27     | 61410-23450 | Bolt (8x50)                      |
| 28     | 09104-08034 | Nut                              |
| 29     | 08310-00083 | Tire, Rear (2.75-18 42p) Irc     |
| 30     | 65100-36011 | Tube Assy, Wheel Inner           |
| 31     | 55200-11601 | Proector, Inner Tube             |
| 32     | 55261-11010 | Rim, Wheel (1.40x18)             |
| 33     | 55311-12120 | Spoke Set, Rear Wheel            |
| 34     | 65320-12121 | Rod Assy, Rear Brake             |
| 35     | 43300-23450 | • . Washer                       |
| 36     | 08322-01063 | • . Spring                       |
| 37     | 09440-09004 | • . Nut                          |
| 38     | 09150-06014 | • . Pin                          |
| 39     | 09209-11002 | • . Washer                       |
| 40     | 08322-01053 | • . Cotter Pin                   |
| 41     | 04111-20208 |                                  |

| Ref No | Part No     | Description                      |
|--------|-------------|----------------------------------|
| 1      | 64110-35002 | Drum, Rear Wheel Hub             |
| 2      | 64210-46013 | Panel, Rear Brake Anchor         |
| 3      | 54401-35880 | Shoe Set, Brake                  |
| 4      | 09443-07044 | • . Spring (l:37.8)              |
| 5      | 54441-29305 | Cam, Brake                       |
| 6      | 64451-39100 | Lever, Cam                       |
| 7      | 09160-14055 | Washer (14.5x22x1.60)            |
| 8      | 09280-14011 | Dust Seal (id:13.8,dd:2.50)      |
| 9      | 08316-10063 | Nut                              |
| 10     | 09103-06045 | Bolt (6x32)                      |
| 11     | 64611-39200 | Drum, Rear Sprocket              |
| 12     | 64651-010B1 | Cushion, Hub Shock               |
| 13     | 64711-39001 | Axle, Rear                       |
| 14     | 09180-12065 | Spacer, Rh (12.2x22x39)          |
| 15     | 64761-39000 | Shaft, Sprocket, Drum            |
| 16     | 09180-12145 | Spacer, Hub Bearing (12.5x19x58) |
| 17     | 09140-16005 | Nut, Lh                          |
| 18     | 09180-17041 | Spacer, Lh (12x25x25)            |
| 19     | 09285-25003 | Oil Seal (25x40x6)               |
| 20     | 08143-62017 | Bearing, Lh                      |
| 21     | 08143-63017 | Bearing, Rh                      |
| 22     | 08113-62037 | Bearing, Sprocket Drum           |
| 23     | 04111-20208 | Cotter Pin                       |
| 24     | 64511-23472 | Sprocket, Rear (nt:44)           |
| 25     | 09105-08001 | Bolt (8x33.5)                    |
| 26     | 08310-00083 | Nut                              |
| 27     | 09169-08011 | Lock Washer                      |
| 28     | 61410-23450 | Adjuster, Chain Rh               |
| 29     | 61420-23450 | Adjuster, Chain Lh               |
| 30     | 09104-08034 | Bolt (8x50)                      |
| 31     | 08310-00083 | Nut                              |
| 32     | 65100-36011 | Tire, Rear (2.75-18 42p) Irc     |
| 33     | 55200-11601 | Tube Assy, Wheel Inner           |
| 34     | 55261-11010 | Proector, Inner Tube             |
| 35     | 55311-05300 | Rim, Wheel (1.60x18)             |
| 36     | 65320-12121 | Spoke Set, Rear Wheel            |
| 37     | 43300-23450 | Rod Assy, Rear Brake             |
| 38     | 08322-01063 | • . Washer                       |
| 39     | 09440-09004 | • . Spring                       |
| 40     | 09150-06014 | • . Nut                          |
| 41     | 09209-11002 | • . Pin                          |
| 42     | 08322-01053 | • . Washer                       |
| 43     | 04111-20208 | • . Cotter Pin                   |
| 44     |             |                                  |



Catalogue Title:

**AX115Y (AX115Y E71)**

Block No.

**FIG41**

Block Title.

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| Ref No | Part No         | Description                    |
|--------|-----------------|--------------------------------|
| 1      | 99000-31030     | Suzuki Bond, No.4              |
| 2      | 99000-32040     | Cement, Thread Lock            |
| 3      | 99000-32030     | Thread Lock, Super (1303b)     |
| 3      | 99000-32020     | Thread Lock, Super (1333b)     |
| 3      | 99000-32050     | Thread Lock, Super (1342)      |
| 3      | 99000-32110     | Thread Lock, Super (1322)      |
| 3      | 99000-32120     | Thread Lock, Super (1324)      |
| 4      | 99000-25030     | Grease, Super                  |
| 5      | 99000-10109-019 | Paint (black)                  |
| 5      | 99000-10209-13L | Paint (blight Silver)          |
| 5      | 99000-10209-1ZV | Paint (candy Teal Blueish      |
| 5      | 99000-10209-28V | Paint (marble Italian Red)     |
| 5      | 99000-10209-Y0P | Paint (candy Moon Shadow Blue) |
| 6      | 99000-21145     | Cci Oil (1lx24)                |
| 6      | 99000-21160     | Cci Oil (1lx24)                |
| 6      | 99000-21021     | Cci Oil (4lx6)                 |
| 6      | 99000-21150     | Cci Oil (200l)                 |
| 6      | 99000-21250     | Cci Super Oil (1lx24)          |
| 6      | 99000-21260     | Cci Super Oil (4lx6)           |

Green)

