



YAMAHA

PARTS CATALOGUE

SR250K (3Y9)

133Y9-700E1

A2

FOREWORD

This Parts Catalogue is related to the parts in use for the Yamaha SR 250K (3Y9).
When you are ordering replacement parts for the SR 250K (3Y9), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.

It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

U.R. Use size (thickness) and/or number as required.
U.N. Use as many as you need.
A.P. Alternate Parts
L.M. Local Made
F# Frame No. (Applicable machine No.)

3. The parts marked with (+) in the parts number column of this Catalogue are not supplied with by Yamaha, those have to be found locally.
4. Parts, which are to be supplied in the form of assemblies, are listed with an indentation of one letter's space, and a dot (.) is put against the name of each part.

EXAMPLE CARBURETOR ASS'Y
. JET, pilot
. NOZZLE, main

5. Indication of No. of constituent parts for assembly

The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

EXAMPLE

Part No.	Description	Q'ty	Remarks
2F5-83310-80	FRONT FLASHER LIGHT ASS'Y	2	
115-83311-80	. BULB (6V-18W)	1	
1M1-83309-80	. REFLECTOR	1	

6. Initial Serial No. and Color Code

A	Frame Serial No.	3Y9-020101 and following
B	Engine Serial No.	3Y9-020101 and following



Color Code	Color Name	Abbreviate
33	Yamaha Black	YB
63	Brilliant Red	BR

7. Applicable colors of graphics are represented in the "Remarks" column by the letter(s) appropriately picked out of the full word(s) showing such colors.

EXAMPLE

Part No.	Description	Q'ty	Remarks
2N4-24110-00-X5	FUEL TANK COMP.	1	MAXIM RED
3J1-24240-10	. GRAPHIC, fuel tank set	1	for MXR

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CHASSIS

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Flasher Light	D13
Speedometer	D14
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Electrical 1	E4
Electrical 2	E5
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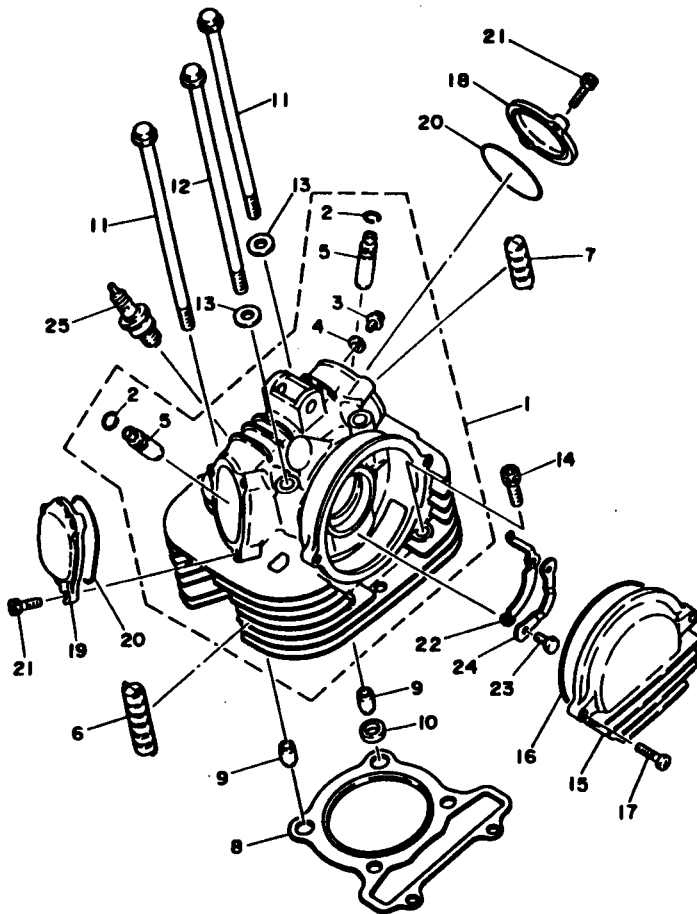
ALTERNATE PARTS

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FIG. 1 CYLINDER HEAD



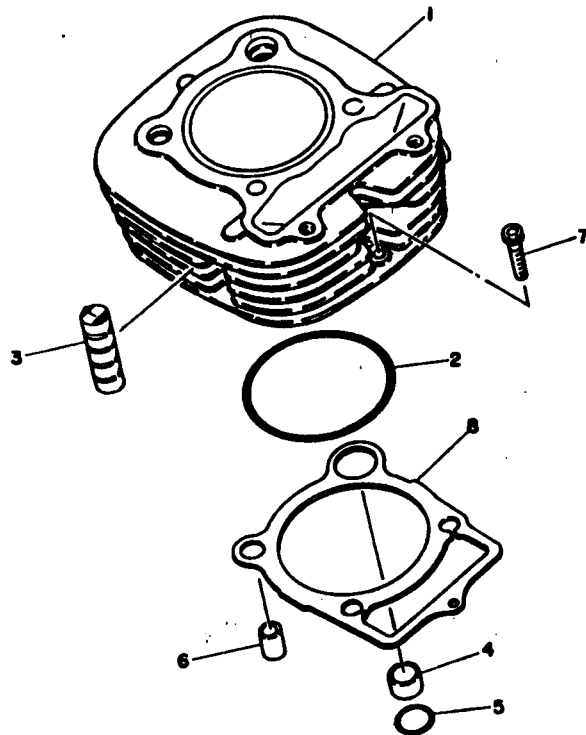
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y6-11110-00	CYLINDER HEAD ASSY	1	
2	93440-12062	.CIRCLIP	2	
3	90153-06029	.SCREW, hexagon	1	
4	90430-08014	.GASKET	1	
5	3Y1-11133-10	.GUIDE, intake valve (1ST O/S)	1	
6	3Y1-11127-00	ABSORBER 3	3	
7	3Y1-11161-00	ABSORBER 1	1	
8	3Y1-11161-01	GASKET, cylinder head 1	1	
9	91830-24016	PIN, dowel	2	
10	90430-14131	GASKET	1	
11	90105-10140	BOLT, washer based	2	
12	90105-10139	BOLT, washer based	2	
13	90201-10128	WASHER, Plate	3	
14	91316-08050	BOLT	2	
15	3Y6-11185-00	COVER, cylinder head side 1	1	
16	93211-06485	O-RING	1	
17	92501-06025	SCREW, Pan head	2	
18	3Y1-11186-00	COVER, cylinder head side 2	1	
19	3Y6-11187-00	COVER, cylinder head side 3	1	
20	93210-57412	O-RING	2	
21	91316-06020	BOLT	5	
22	3Y1-1111F-00	PLATE	1	
23	97301-06012	BOLT	2	
24	90215-06162	WASHER, lock	1	
25	94701-00117	PLUG, sPark (NGK BP-7ES)	1 UR	
	94701-00141	PLUG, sPark (MD W22EP)	1 UR	

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FIG. 2 CYLINDER

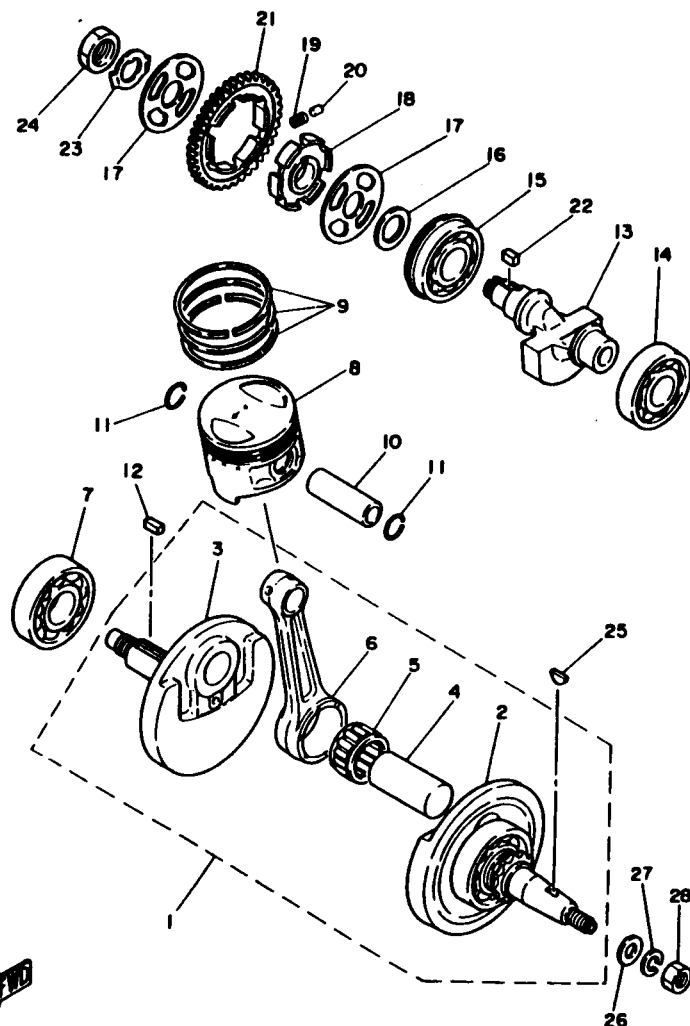
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y8-11310-00	CYLINDER	1	
2	93210-81411	O-RING	1	
3	3Y1-11162-00	ABSORBER 2	4	
4	90387-18547	COLLAR	1	
5	93210-18322	O-RING	1	
6	91830-24018	PIN, dowel	1	
7	91316-06030	BOLT	1	
8	3Y1-11351-01	GASKET, cylinder	1	



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FIG. 3 CRANKSHAFT·PISTON



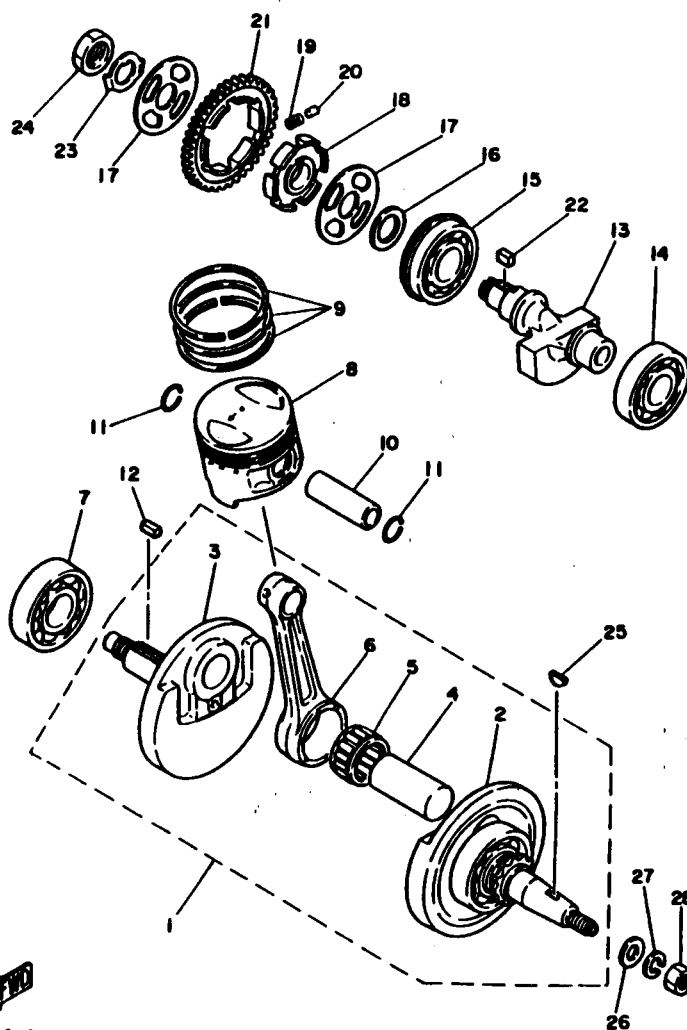
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REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y8-11400-00	CRANKSHAFT ASSY	1	
2	3Y1-11412-08	•CRANK 1	1	
3	3Y8-11422-01	•CRANK 2	1	
4	3Y1-11881-00	•PIN, crank 1	1	
5	93310-831H1	•BEARING, cylindrical	1	
6	3Y1-11851-01	•ROD, connecting	1	
7	93306-30622	BEARING (8306SH4 SPECIAL)	1	
8	3Y8-11631-00-A0	PISTON (STD)	1	size a
	3Y8-11636-00	PISTON (2ND O/S 0.50MM)	1	AP
	3Y8-11638-00	PISTON (4TH O/S 1.00MM)	1	AP
9	3Y8-11610-00	PISTON RING SET (STD)	1	STD
	3Y8-11610-20	PISTON RING SET (2ND O/S)	1	AP
	3Y8-11610-40	PISTON RING SET (4TH O/S)	1	AP
10	447-11633-00	PIN, Piston	1	
11	93450-22027	CIRCLIP	2	
12	90282-07019	KEY, straight	1	
13	3Y1-11454-00	WEIGHT 1	1	
14	93306-30525	BEARING (86305)	1	
15	93306-30526	BEARING (83A539SN2-9C3)	1	
16	90201-20792	WASHER, Plate	1	
17	3Y1-11665-00	WASHER, bearing cover	2	
18	3Y1-11496-00	BOSS, buffer	1	
19	90501-21133	SPRING, compression	6	
20	93605-10090	PIN, dowel	3	
21	3Y1-11631-00	GEAR, balance wt (43T)	1	
22	90282-05013	KEY, straight	1	
23	90215-20158	WASHER, lock	1	
24	90179-16018	NUT	1	

FIG. 3 CRANKSHAFT-PISTON

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
25	90280-05013	KEY, woodruff	1	
26	90201-12593	WASHER, Plate	1	
27	92901-12100	WASHER, spring	1	
28	90170-12067	NUT	1	

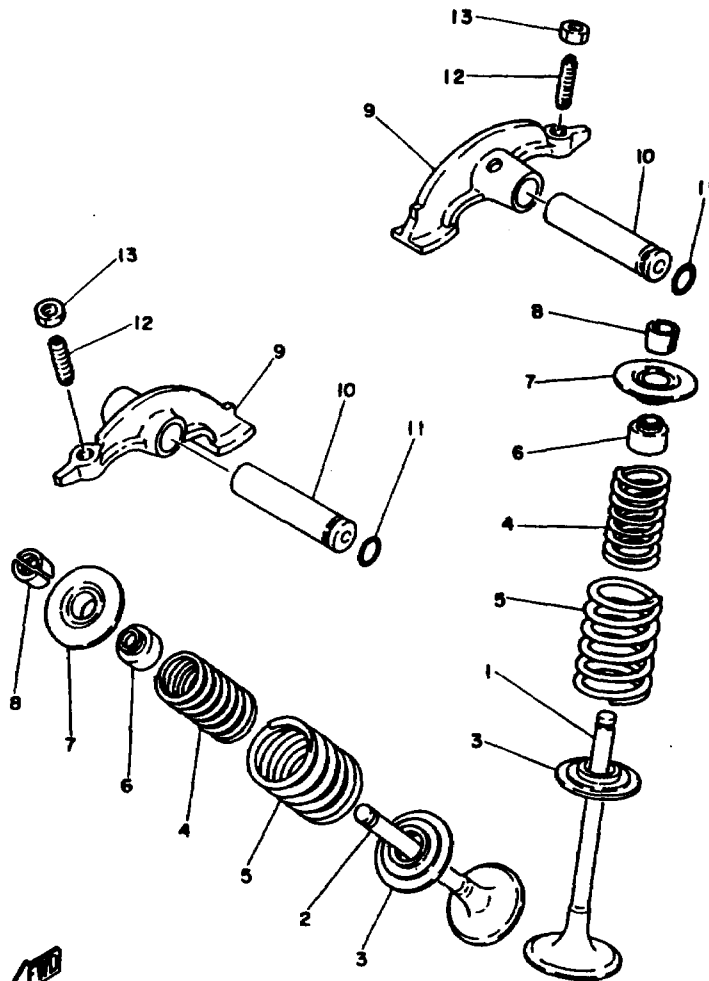


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FIG. 4 VALVE

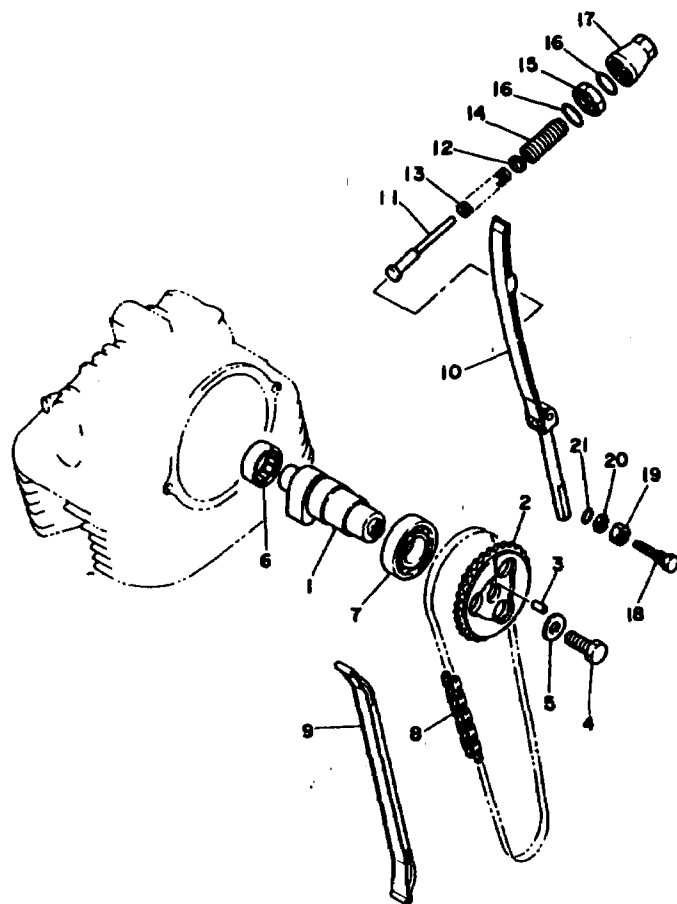
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y1-12111-00	VALVE, intake	1	
2	3Y1-12121-00	VALVE, exhaust	1	
3	3Y1-12116-00	SEAT, valve spring	2	
4	3Y1-12113-01	SPRING, valve inner	2	
5	3Y1-12114-01	SPRING, valve outer	2	
6	1J7-12118-01	SEAL, valve stem	2	
7	3Y1-12117-01	RETAINER, valve spring	2	
8	1J7-12118-00	COTTER, valve	4	
9	3Y1-12151-00	ARM, valve rocker	2	
10	3Y1-12156-00	SHAFT, rocker 2	2	
11	93210-09165	O-RING	2	
12	3Y1-12159-00	SCREW, valve adjusting	2	
13	90170-06126	NUT	2	



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FIG. 5 CAMSHAFT.CHAIN



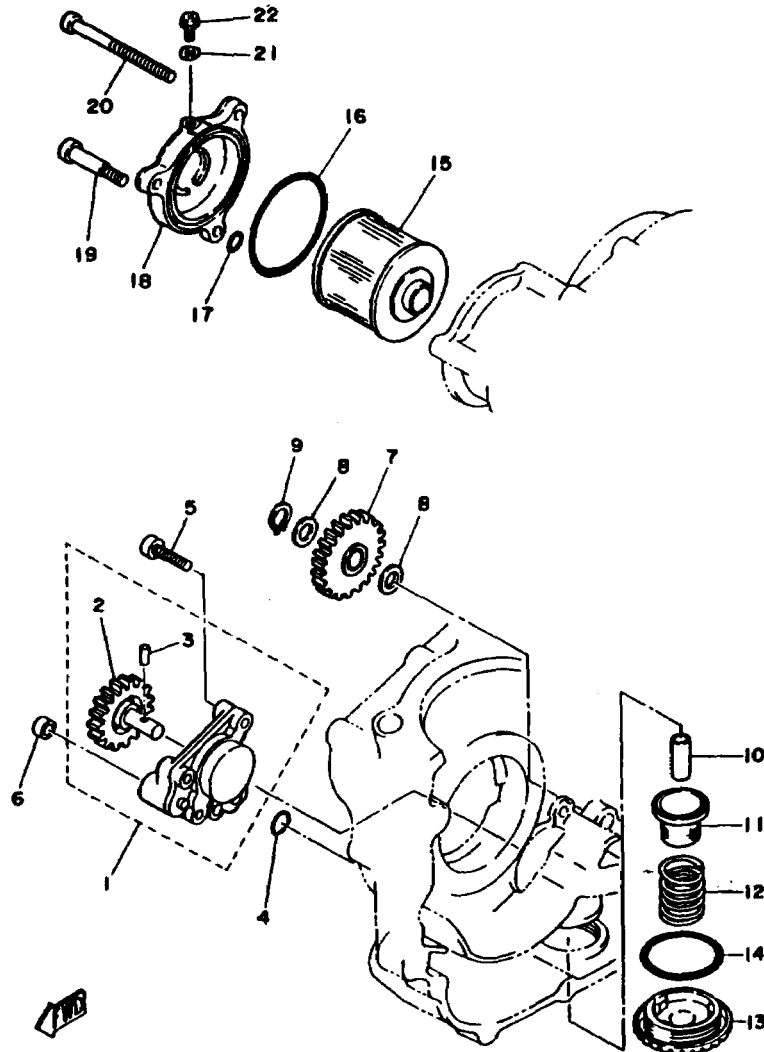
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y1-12170-00	CAMSHAFT ASSY 1	1	
2	3Y1-12176-00	SPROCKET, cam chain (32T)	1	
3	93604-10011	PIN, dowel	1	
4	90101-10303	BOLT	1	
5	90201-10591	WASHER, Plate	1	
6	93315-32616	BEARING, cylindrical	1	
7	93308-00502	BEARING (86005)	1	
8	94500-02090	CHAIN (BF08M 90L)	1	
9	3Y1-12231-01	GUIDE, stopper 1	1	
10	3Y1-12241-00	GUIDE, stopper 2	1	
11	3Y1-12217-00	ROD, chain tensioner	1	
12	3Y1-12232-00	DAMPER	1	
13	90501-10587	SPRING, compression	1	
14	90149-14146	SCREW	1	
15	90179-14296	NUT	1	
16	93210-16325	O-RING	2	
17	3Y1-12212-00	CASE, chain tensioner	1	
18	90109-08600	BOLT	1	
19	95301-08700	NUT	1	
20	92901-06200	WASHER, Plain	1	
21	93210-06001	O-RING	1	



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FIG. 6 OIL PUMP

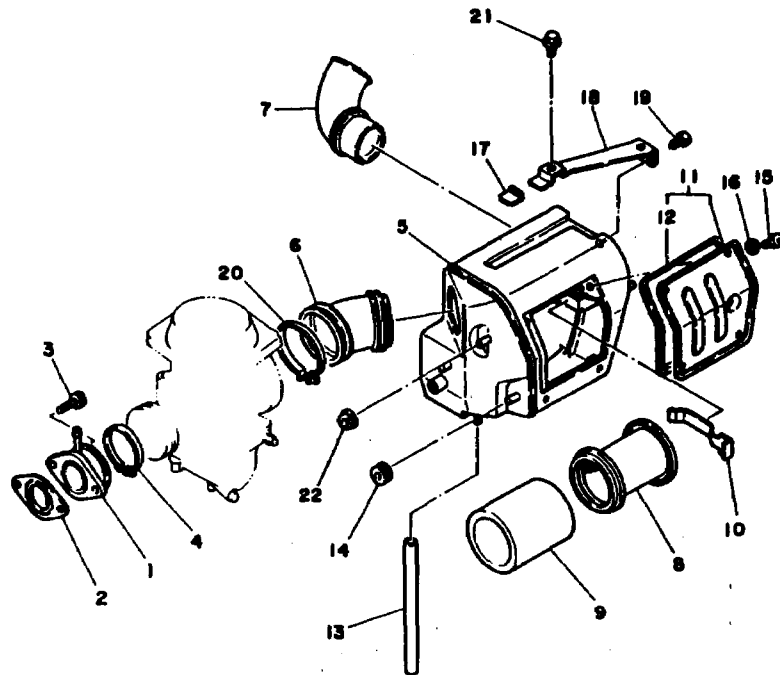


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REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y6-13300-01	OIL PUMP ASSY	1	
2	3Y6-13326-01	GEAR, Pump driven 2	1	
3	93603-12030	PIN, dowel	1	
4	93210-10096	O-RING	1	
5	92501-06025	SCREW, Pan head	3	
6	90430-06166	GASKET	1	
7	3Y1-13341-00	GEAR, oil Pump idle (20T)	1	
8	90201-10119	WASHER, Plate	2	
9	93410-10025	CIRCLIP	1	
10	3Y1-13418-00	PIPE, oil 1	1	
11	3Y1-13411-00	STRAINER, oil	1	
12	90801-16676	SPRING, compression	1	
13	3Y1-15361-01	PLUG, drain	1	
14	93210-40381	O-RING	1	
15	4X7-13440-90	ELEMENT ASSY, oil cleaner	1	
16	93210-84297	O-RING	1	
17	93210-07135	O-RING	1	
18	2J2-13447-00	COVER, oil element	1	
19	90109-06419	BOLT	1	
20	92501-06090	SCREW, Pan head	2	
21	90430-05126	GASKET	1	
22	90149-05110	SCREW	1	

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FIG. 7 INTAKE



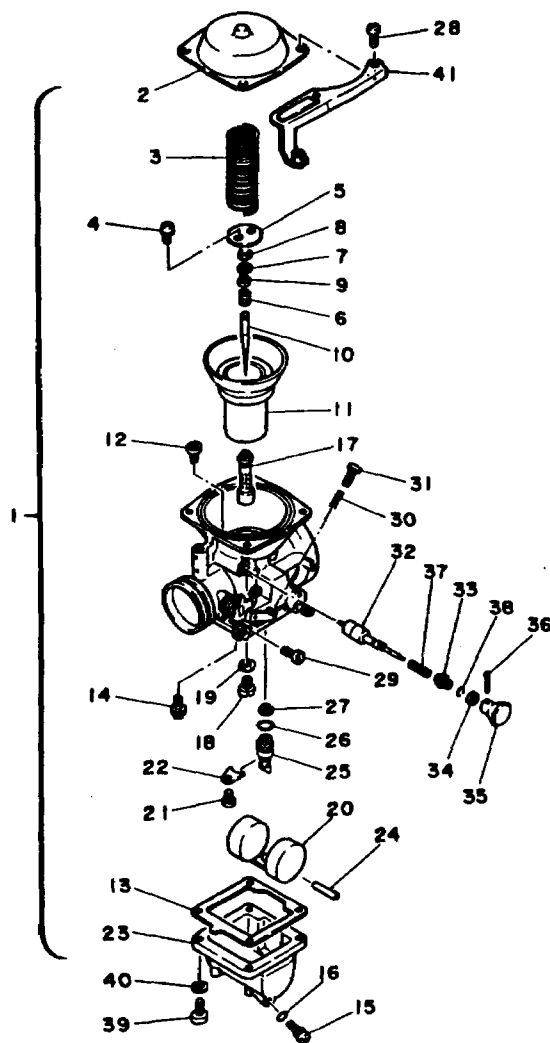
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y6-13888-00	JOINT, carburetor 1	1	
2	3Y1-13856-01	GASKET, manifold	1	
3	81316-08020	BOLT	2	
4	90480-84137	CLAMP, hose	1	
5	3Y6-14401-00	AIR CLEANER CASE ASSY	1	
6	3Y6-14453-00	JOINT, air cleaner 1	1	
7	3Y6-14437-00	DUCT	1	
8	3Y6-14458-00	GUIDE	1	
9	3Y6-14451-00	ELEMENT, air cleaner	1	
10	3Y6-14468-01	PLATE, element fitting	1	
11	3Y6-14402-00	CAP ASSY, air cleaner	1	
12	3Y6-14452-00	SEAL	1	
13	90448-11023	HOSE	1	
14	90480-12053	GROMMET	3	
15	90153-05030	SCREW, hexagon	4	
16	92901-05600	WASHER, Plate	4	
17	90480-18185	GROMMET	1	
18	3Y6-14498-00	STAY 1	1	
19	97701-40510	SCREW, Panhead tapping	2	
20	90480-58015	CLAMP, hose	1	
21	95801-06010	BOLT, flange	2	
22	90480-01141	GROMMET	1	



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FIG. 8 CARBURETOR

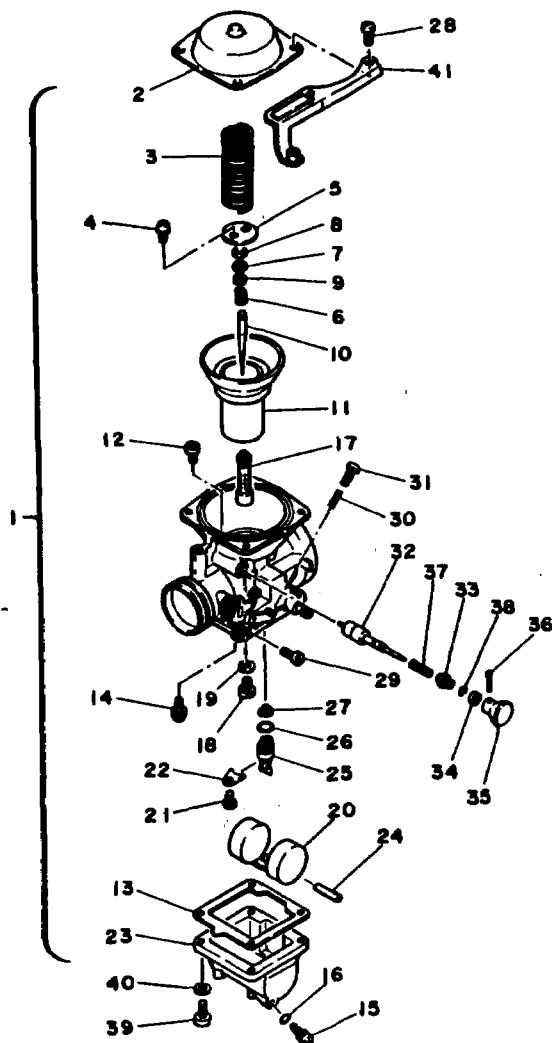


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REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y6-14901-00	CARBURETOR ASSY 1	1	
2	3F7-14958-01	.COVER, diaphragm	1	
3	3Y6-14933-00	.SPRING, diaphragm	1	
4	87802-03108	.SCREW, Pan head with washer	2	
5	3F7-14936-00	.SEAT, spring	1	
6	3F7-14569-00	.SPRING	1	
7	3F7-14952-00	.WASHER	1	
8	256-14919-00	.CLIP	1	
9	3F7-14918-00	.RING	1	
10	452-14116-25	.NEEDLE	1	
11	3F7-14940-00	.DIAPHRAGM ASSY	1	
12	256-14944-28	.JET, main (#140.0)	1	
13	3F7-14984-00	.GASKET, float chamber	1	
14	460-14142-47	.JET, Pilot (#47.5)	1	
15	2L1-14191-00	.PLUG, drain	1	
16	214-14147-00	.O-RING	1	
17	2F3-14941-07	.NOZZLE, main	1	
18	620-14231-75	.JET, main (#375.0)	1	UR STD
	620-14231-74	.JET, main (#370.0)	1	UR
	620-14231-76	.JET, main (#380.0)	1	UR
19	137-14153-00	.WASHER, main Jet	1	
20	3H5-14955-00	.FLOAT	1	
21	88501-04006	.SCREW, Pan head	1	
22	2H0-14146-00	.PLATE	1	
23	3U6-14981-08	.BODY, float chamber	1	
24	537-14186-00	.PIN, float	1	
25	3L1-14190-20	.NEEDLE VALVE ASSY	1	
26	8F2-14147-00	.O-RING	1	

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FIG. 8 CARBURETOR



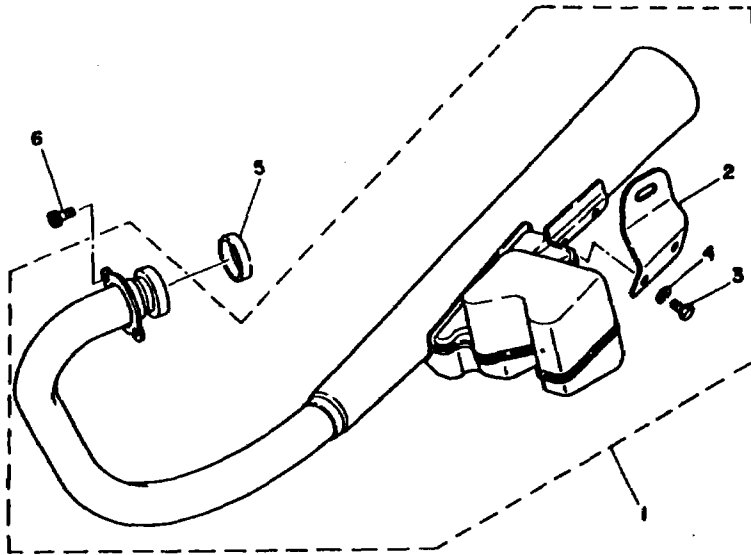
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REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
27	1J7-14994-00	•NET, filter	1	
28	97801-05010	•SCREW, Pan head	4	
29	98302-05008	•SCREW, cylinder head	1	
30	3F7-14133-00	•SPRING, throttle stop	1	
31	3F7-14822-00	•SCREW, throttle	1	
32	3Y6-14171-00	•PLUNGER, starter	1	
33	3Y6-14174-00	•CAP, Plunger	1	
34	132-14173-00	•COVER, Plunger cap	1	
35	304-14261-00	•HOLDER	1	
36	432-14138-01	•PIN	1	
37	286-14136-00	•SPRING, Plunger	1	
38	383-14138-00	•CLIP, Plunger	1	
39	98501-05016	•SCREW, Pan head	4	
40	92801-05100	•WASHER, spring	4	
41	3Y6-14926-00	•BRACKET, throttle	1	

FIG. 9 EXHAUST

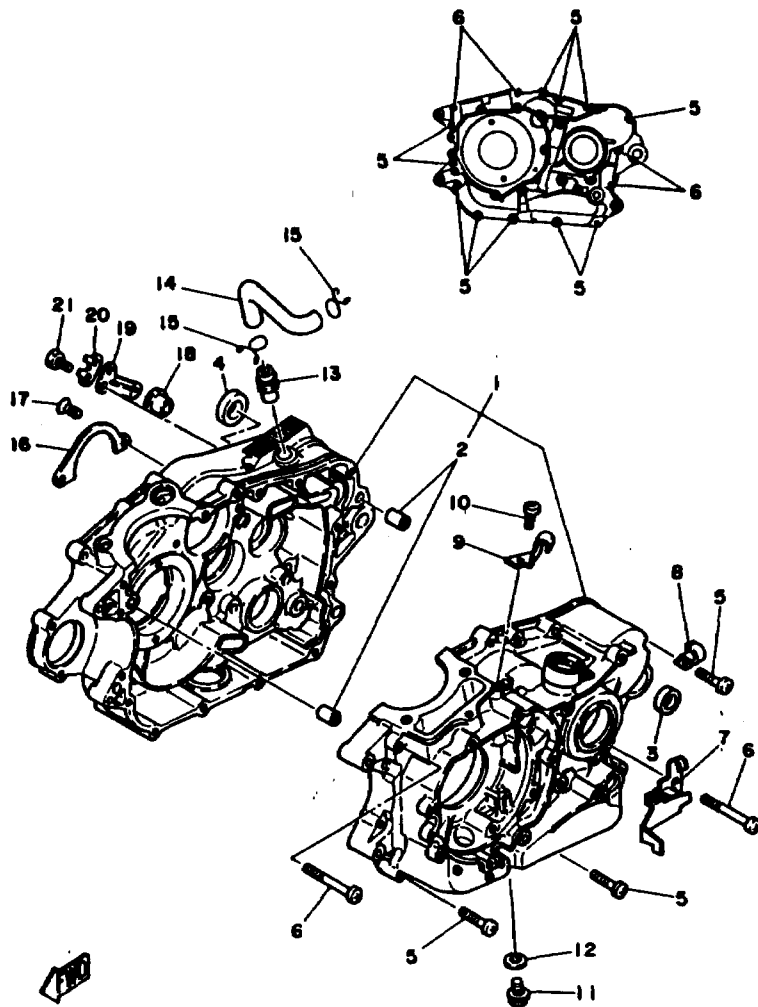
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y8-14710-00	MUFFLER ASSY 1	1	
2	3Y8-14771-00	STAY, muffler 1	1	
3	97322-08014	BOLT	2	
4	92902-08100	WASHER, spring	2	
5	341-14813-00	GASKET, exhaust pipe	1	
6	91318-08028	BOLT	2	



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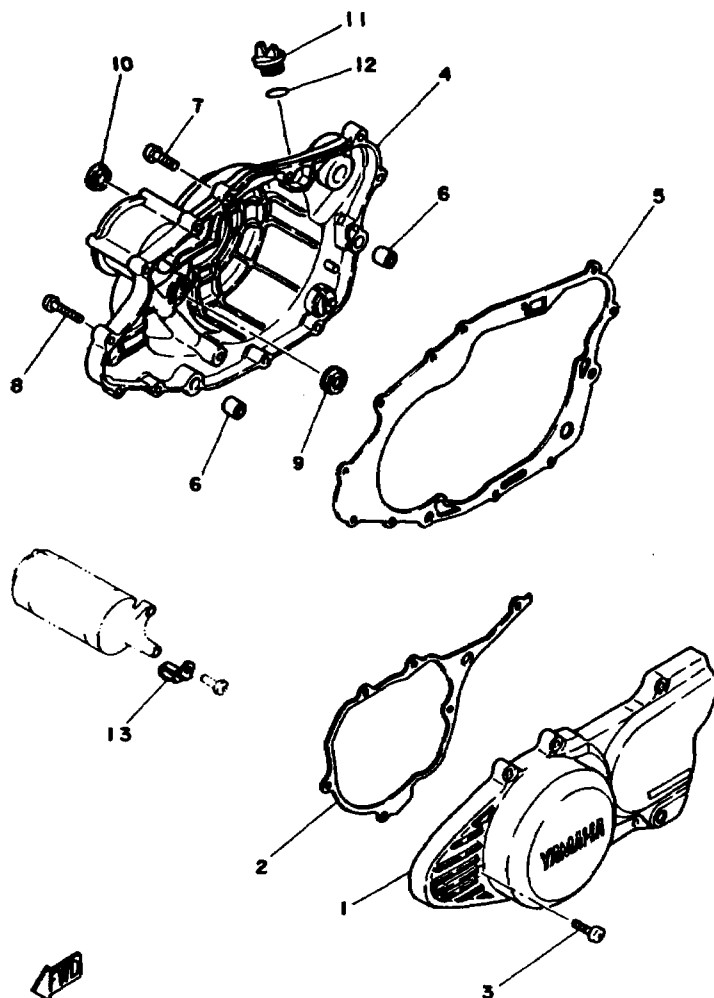
FIG. 10 CRANKCASE



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REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y6-15100-00	CRANKCASE ASSY	1	
2	91830-22018	.PIN, dowel	2	
3	90387-17783	COLLAR	1	
4	90387-16782	COLLAR	1	
5	92501-06030	SCREW, Pan head	11	
6	92501-06060	SCREW, Pan head	4	
7	90465-08188	CLAMP	1	
8	90465-08122	CLAMP	1	
9	3Y1-15441-01	HOLDER, clutch cable	1	
10	92501-06015	SCREW, Pan head	1	
11	90340-10003	PLUG, straight screw	1	
12	90201-10118	WASHER, Plate	1	
13	371-11167-01	PIPE, breather 2	1	
14	3Y6-11166-00	PIPE, breather 1	1	
15	90467-14015	CLIP	2	
16	3Y1-15383-00	PLATE, bearing cover	1	
17	92701-08015	SCREW, flat head	2	
18	3Y6-15167-00	PLUG, blind 1	1	
19	3Y6-15144-00	PLATE, lock	1	
20	214-15686-00	WASHER, lock	1	
21	97321-08018	BOLT	2	



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FIG. 11 CRANKCASE COVER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y6-18411-01	COVER, crankcase 1	1	
2	3Y6-18451-00	GASKET, crankcase cover	1	
3	92501-08025	SCREW, Pan head	7	
4	3Y6-18421-00	COVER, crankcase 2	1	
5	3Y6-18461-00	GASKET, crankcase cover 2	1	
6	91830-22018	PIN, dowel	2	
7	92501-08025	SCREW, Pan head	9	
8	92501-08035	SCREW, Pan head	2	
9	93101-14092	OIL SEAL	1	
10	3Y6-18361-00	GAUGE, level	1	
11	3Y1-18383-00	PLUG, oil	1	
12	93210-19123	O-RING	1	
13	90465-08127	CLAMP	1	

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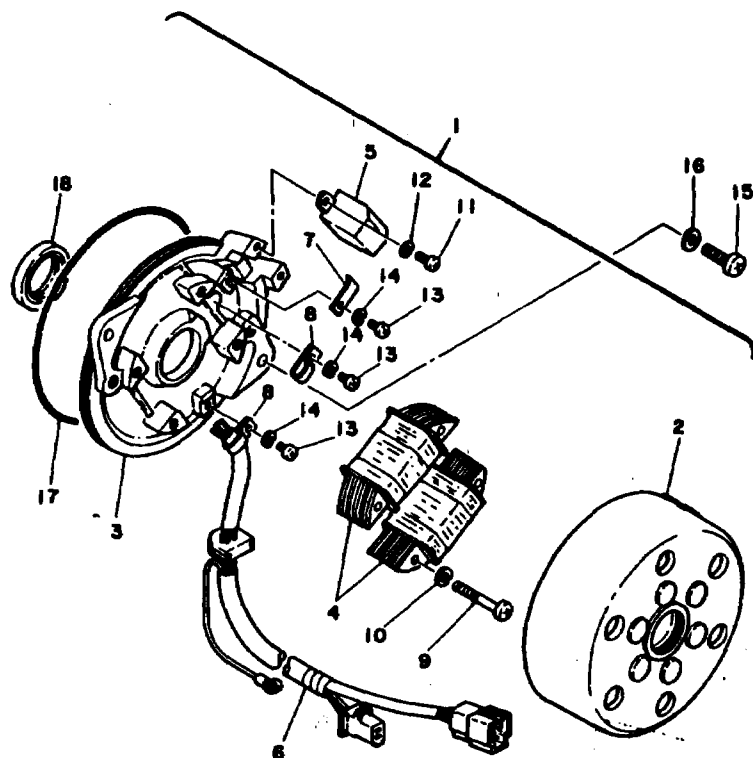


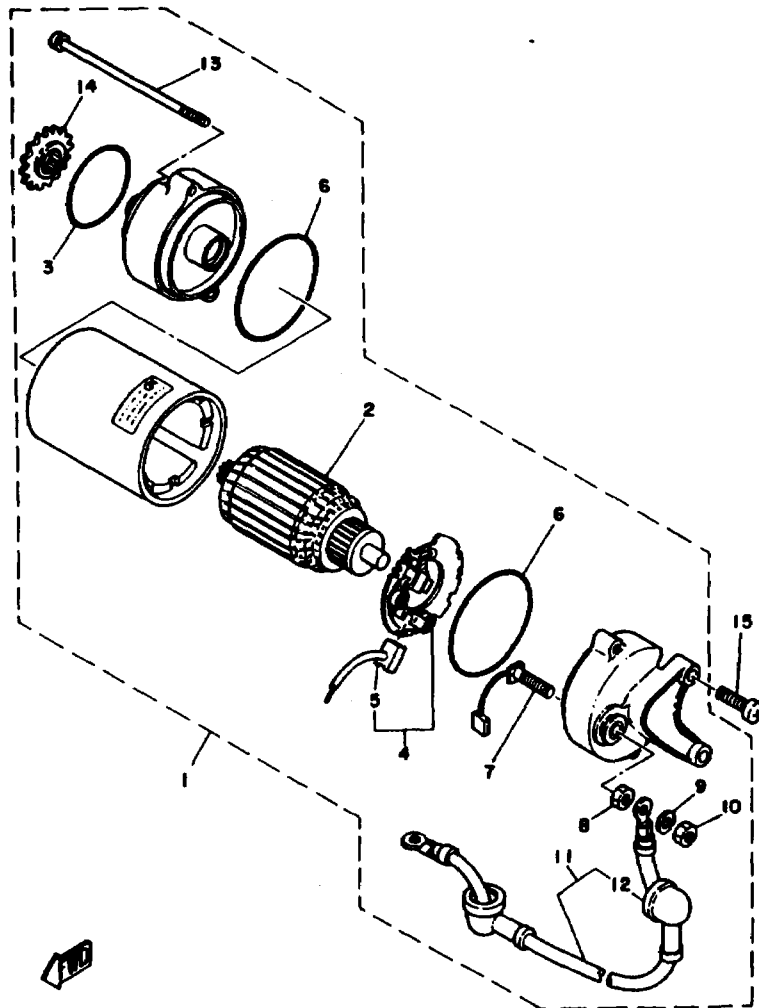
FIG. 12 A.C.GENERATOR

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y6-81400-10	AC MAGNET GENERATOR ASSY	1	
2	3Y6-81450-10	•ROTOR ASSY	1	
3	3Y6-81408-10	•BASE ASSY	1	
4	3Y6-81413-10	•COIL, lighting	2	
5	3Y6-81418-10	•COIL, Pulser	1	
6	3Y6-81418-10	•LEAD WIRE ASSY	1	
7	3Y6-81443-10	•CLAMP, lead 1	1	
8	3Y6-81444-10	•CLAMP, lead 2	2	
9	98501-05035	•SCREW, Pan head	4	
10	92902-05100	•WASHER, sPring	4	
11	98503-04010	•SCREW, Pan head	2	
12	92902-04100	•WASHER, sPring	2	
13	98502-04008	•SCREW, Pan head	3	
14	92902-04100	•WASHER, sPring	3	
15	92501-05020	SCREW, Pan head	2	
16	92902-05500	WASHER	2	
17	93211-19413	O-RING	1	
18	93102-25226	OIL SEAL	1	

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FIG. 13 STARTING MOTOR

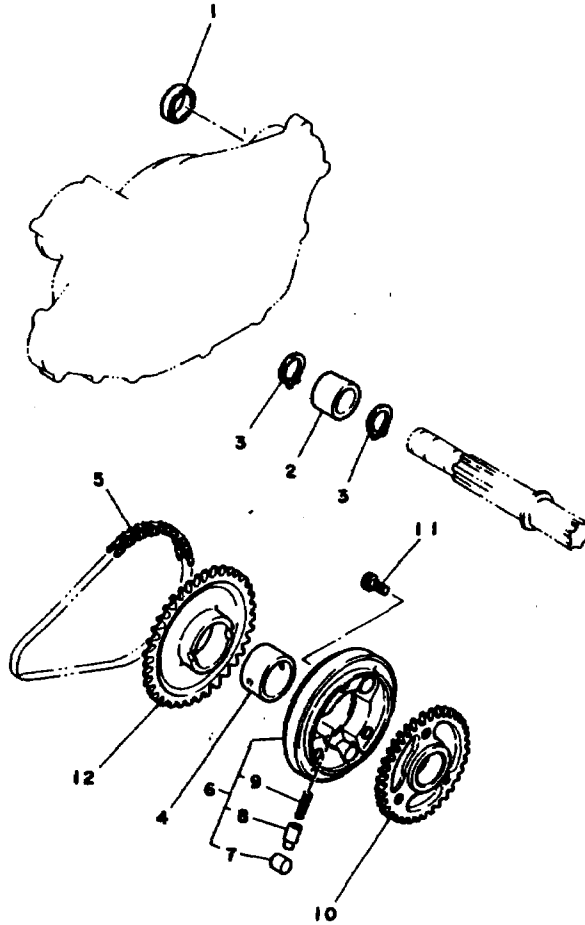


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REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y6-81800-50	STARTING MOTOR ASSY	1	
2	4H7-81850-00	ARMATURE ASSY	1	
3	4H7-81847-01	O-RING	1	
4	4H7-81840-01	BRUSH HOLDER ASSY	1	
5	4H7-81811-00	BRUSH 1	1	
6	4H7-81844-00	GASKET	2	
7	4H7-81812-01	BRUSH 2	1	
8	4H7-81872-00	NUT, special	1	
9	92801-06100	WASHER, spring	1	
10	95302-06600	NUT	1	
11	3Y6-81815-00	WIRE, starter	1	
12	4H7-81871-00	CAP	2	
13	4H7-81828-01	BOLT	2	
14	3Y6-18511-00	GEAR, starting motor	1	
15	92502-06025	SCREW, Pan head	2	

FIG. 14 STARTER CLUTCH

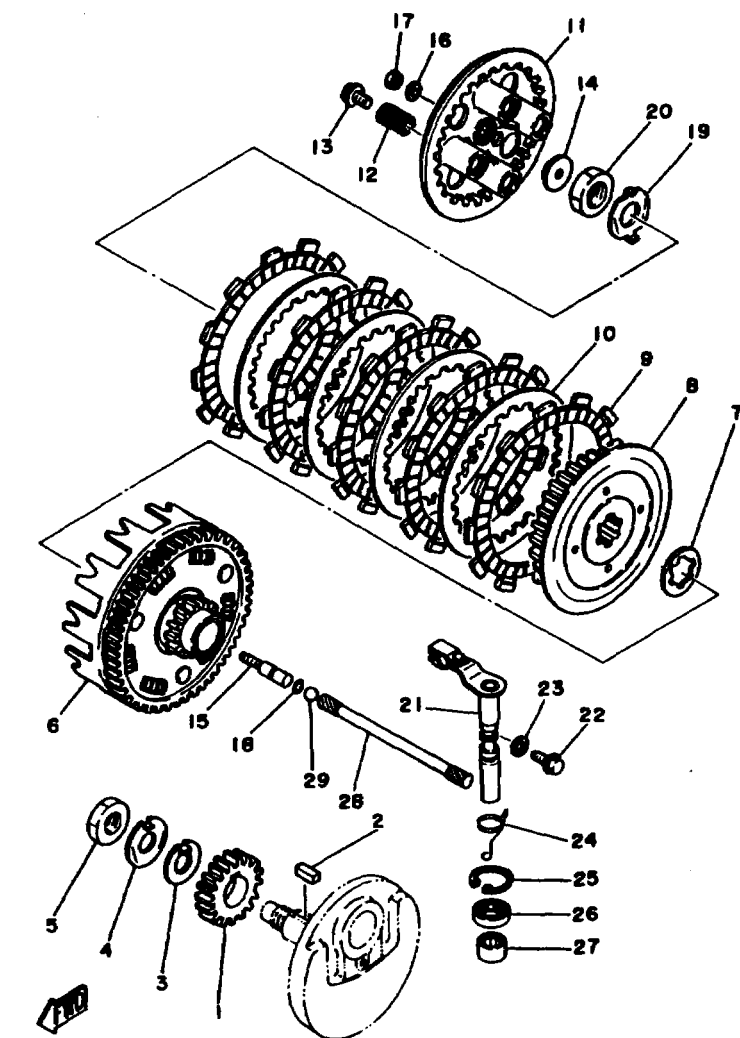


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	90338-30098	PLUG	1	
2	90560-20199	SPACER	1	
3	93410-20009	CIRCLIP	2	
4	90387-252A2	COLLAR	1	
5	94552-19080	CHAIN	1	
6	3Y6-15580-00	STARTER CLUTCH OUTER ASSY	1	
7	93815-15114	•PIN, dowel	3	
8	1J7-15583-01	•CAP, starter clutch spring	3	
9	90501-04595	•SPRING, compression	3	
10	3Y6-11536-00	GEAR, drive	1	
11	91312-08018	BOLT	3	
12	3Y6-15519-00	SPROCKET, starter 2 (46T)	1	

3Y6110-0140

C3

FIG. 15 CLUTCH



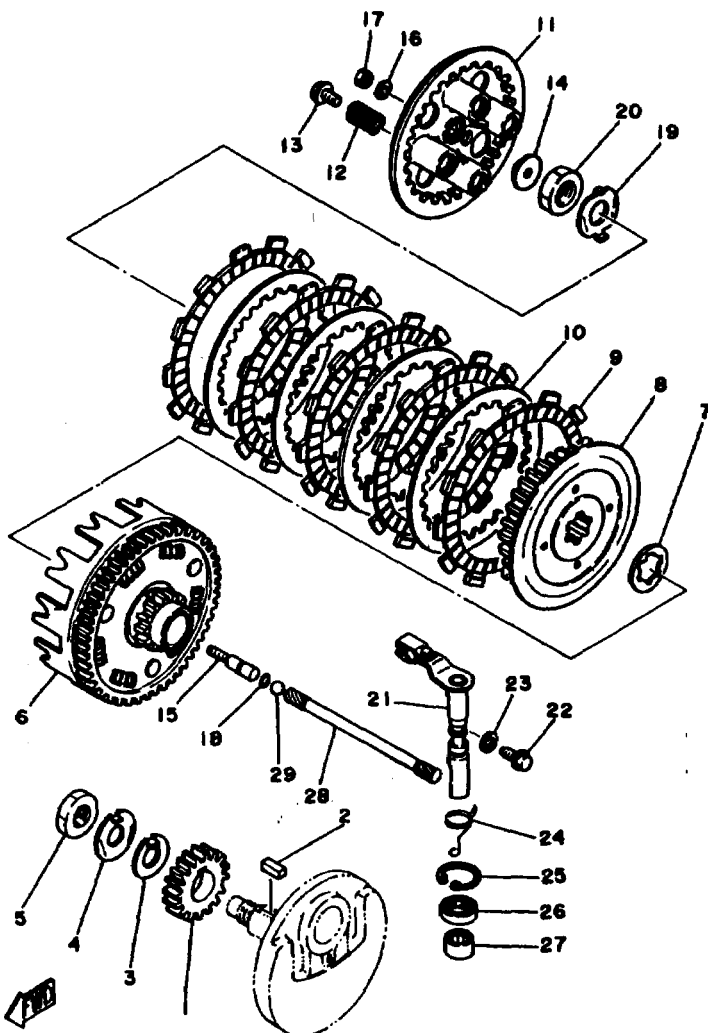
3Y2171-2140

C4

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y6-16111-02	GEAR, Primary drive (23T)	1	
2	90282-07041	KEY, straight	1	
3	90215-16186	WASHER, lock	1	
4	90215-16187	WASHER, lock	1	
5	90170-16256	NUT	1	
6	3Y6-16150-01	PRI. DRIVEN GEAR COMP.(172/177)	1	
7	3Y1-16164-00	PLATE, thrust 1	1	
8	3Y1-16371-00	BOSS, clutch	1	
9	4L0-16321-00	PLATE, friction	5	
10	3J2-16324-00	PLATE, clutch 1	4	
11	3Y1-16381-00	PLATE, Pressure 1	1	
12	90501-26148	SPRING, compression	4	
13	90159-06016	SCREW, with washer	4	
14	1W1-16358-00	PLATE, Push	1	
15	3Y1-16356-01	ROD, Push 1	1	
16	92901-06200	WASHER, Plain	1	
17	95301-06600	NUT	1	
18	93210-06422	O-RING	1	
19	90215-20159	WASHER, lock	1	
20	90170-20257	NUT	1	
21	3Y1-16380-01	PUSH LEVER ASSY	1	
22	90149-08067	SCREW	1	
23	90430-08119	GASKET	1	
24	90506-14433	SPRING, torsion	1	
25	93420-28055	CIRCLIP	1	
26	93102-14209	OIL SEAL	1	
27	93315-31428	BEARING, cylindrical	1	
28	3Y6-16357-00	ROD, Push 2	1	

FIG. 15 CLUTCH

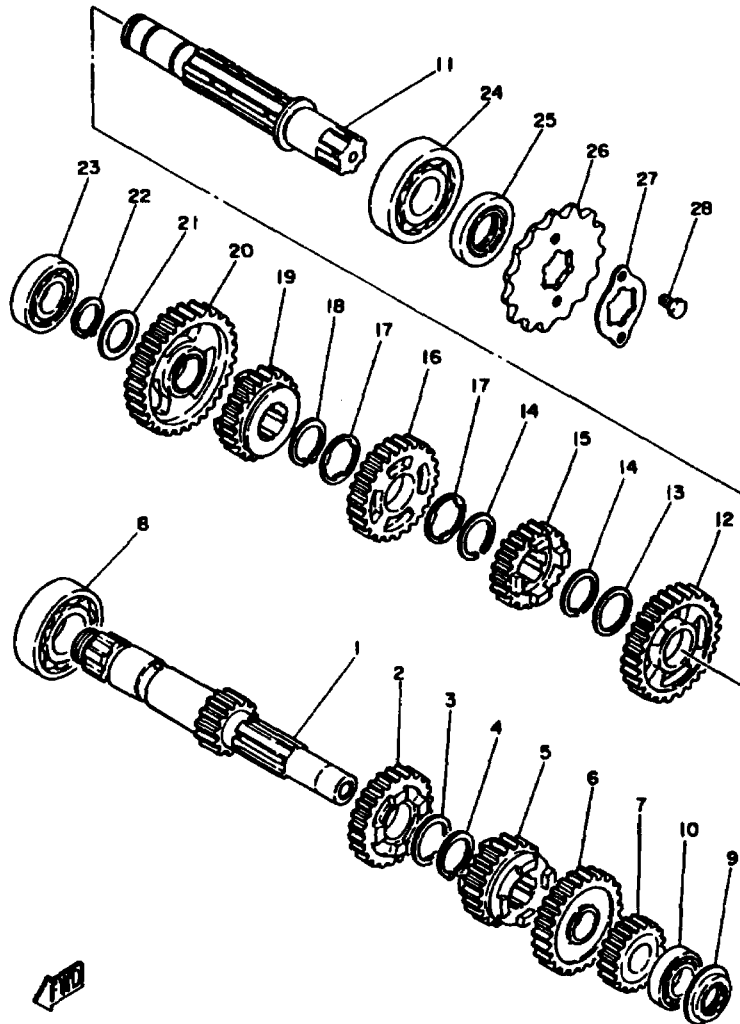
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	93511-32017	BALL	1	



3Y2171-2140

C5

FIG. 16 TRANSMISSION



3Y6110-0160

C6

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y6-17411-00	AXLE, main (14T)	1	
2	3Y1-17141-00	GEAR, 4th Pinion (26T)	1	
3	90201-22783	WASHER, Plate	1	
4	93410-22039	CIRCLIP	1	
5	3Y1-17131-00	GEAR, 3rd Pinion (23T)	1	
6	3Y1-17151-00	GEAR, 5th Pinion (28T)	1	
7	3Y1-17121-00	GEAR, 2nd Pinion (19T)	1	
8	93308-20541	BEARING (B6205)	1	
9	93101-17093	OIL SEAL	1	
10	93308-00301	BEARING	1	
11	3Y1-17402-00	DRIVE AXLE ASSY	1	
12	3Y1-17221-00	GEAR, 2nd wheel (32T)	1	
13	90201-25267	WASHER, Plate	1	
14	93440-25019	CIRCLIP	2	
15	3Y1-17251-00	GEAR, 5th wheel (23T)	1	
16	3Y1-17231-00	GEAR, 3rd wheel (29T)	1	
17	90209-22191	WASHER	2	
18	93410-25010	CIRCLIP	1	
19	3Y1-17241-00	GEAR, 4th wheel (26T)	1	
20	3Y1-17211-00	GEAR, 1st wheel (37T)	1	
21	90201-20276	WASHER, Plate	1	
22	93410-20009	CIRCLIP	1	
23	93308-00401	BEARING (B6004)	1	
24	93308-30525	BEARING (B6305)	1	
25	93102-25208	OIL SEAL	1	
26	3Y1-17481-60	SPROCKET, drive (16T)	1	
27	3Y1-17456-00	HOLDER, sProcket	1	
28	97322-06010	BOLT	2	

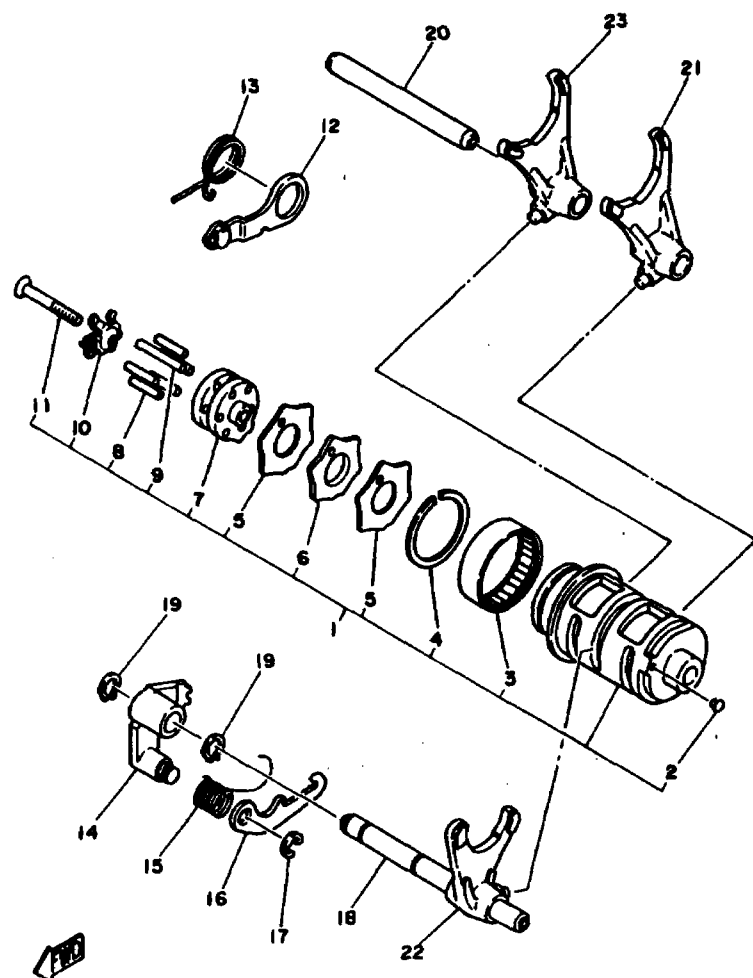


FIG. 17 SHIFT CAM.FORK

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y1-18540-00	SHIFT CAM ASSY	1	
2	136-18542-00	.POINT, neutral	1	
3	93318-23612	.BEARING, cylindrical	1	
4	93440-34025	.CIRCLIP	1	
5	3Y1-18161-00	.GUIDE, plate stopper	2	
6	3Y1-18141-00	.PLATE, stopper	1	
7	3Y1-18185-01	.SEGMENT	1	
8	93604-18100	.PIN, dowel	5	
9	93604-29151	.PIN, dowel	1	
10	2K9-18561-00	.PLATE, side 1	1	
11	98701-05035	.SCREW, flat head	1	
12	3Y1-18140-00	STOPPER LEVER ASSY	1	
13	90508-28434	SPRING, torsion	1	
14	3Y1-18122-00	LEVER, shift 2	1	
15	90508-12430	SPRING, torsion	1	
16	2K7-18151-00	LEVER, shift 3	1	
17	93430-07012	CIRCLIP	1	
18	3Y1-18531-00	BAR, shift fork Guide 1	1	
19	93410-10025	CIRCLIP	2	
20	3Y1-18535-00	BAR, shift fork Guide 2	1	
21	3Y1-18511-00	FORK, shift 1	1	
22	3Y1-18512-00	FORK, shift 2	1	
23	3Y1-18513-00	FORK, shift 3	1	

3Y2171-0160

C7

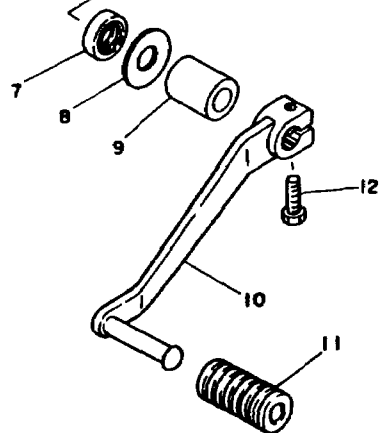
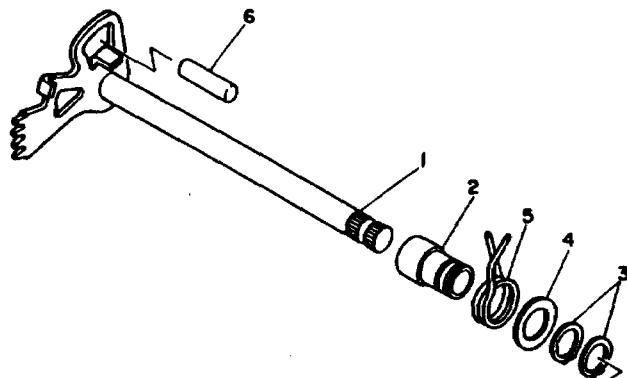


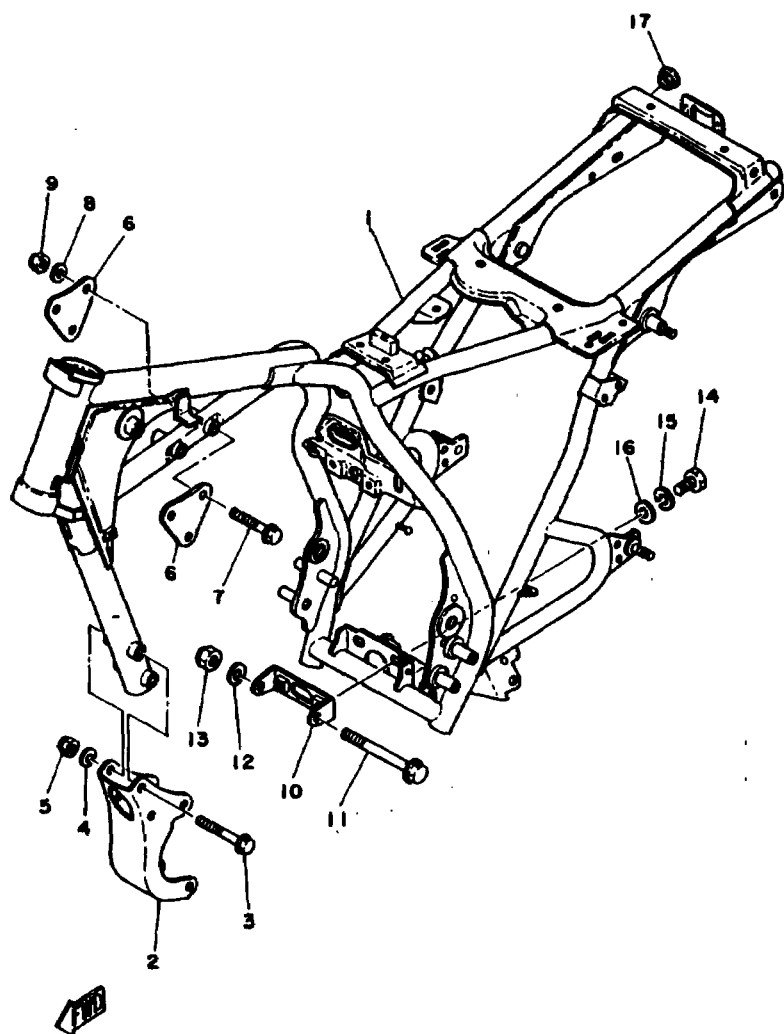
FIG. 18 SHIFT SHAFT, PEDAL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y1-18101-00	SHIFT SHAFT ASSY	1	
2	90387-12787	COLLAR	1	
3	93410-17008	CIRCLIP	2	
4	90201-17255	WASHER, Plate	1	
5	90508-32374	SPRING, torsion	1	
6	93608-30182	PIN, dowel	1	
7	93102-12106	OIL SEAL	1	
8	90201-12588	WASHER, Plate	1	
9	90580-12191	SPACER	1	
10	3Y6-18111-00	PEDAL, shift	1	
11	132-18113-01	COVER, shift Pedal	1	
12	97321-08020	BOLT	1	



3Y6110-0180

C8



3Y6110-0190

FIG. 19 FRAME

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y6-21110-00-33	FRAME COMP	1	yamaha black
2	3Y6-21318-00	STAY, engine 3	1	
3	95811-08070	BOLT, flange	4	
4	90201-08366	WASHER, Plate	4	
5	90185-08089	NUT, self-locking	4	
6	3Y6-21315-01	STAY, engine 2	2	
7	95812-08055	BOLT, flange	3	
8	90201-08366	WASHER, Plate	3	
9	90185-08089	NUT, self-locking	3	
10	3Y1-21475-00	PLATE, engine adjusting	1	
11	90105-08162	BOLT, washer based	1	
12	90201-08366	WASHER, Plate	1	
13	90185-08089	NUT, self-locking	1	
14	97322-08016	BOLT	2	
15	92902-08100	WASHER, spring	2	
16	92902-08600	WASHER, Plate	2	
17	90480-17218	GROMMET	2	

C9

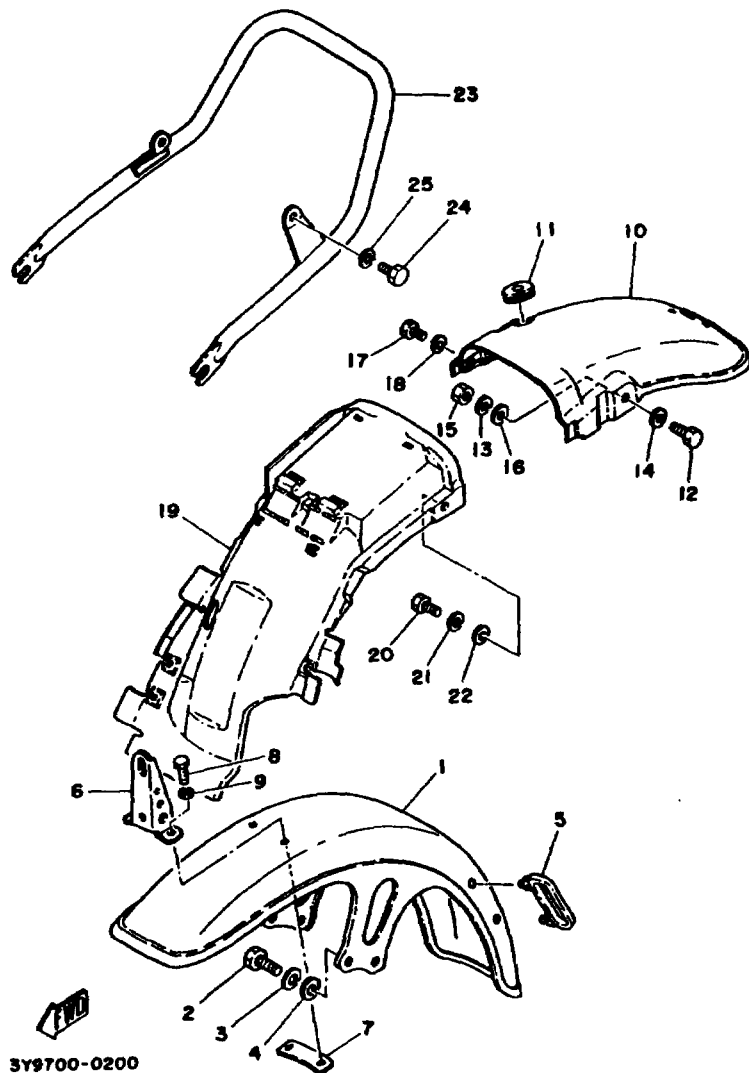
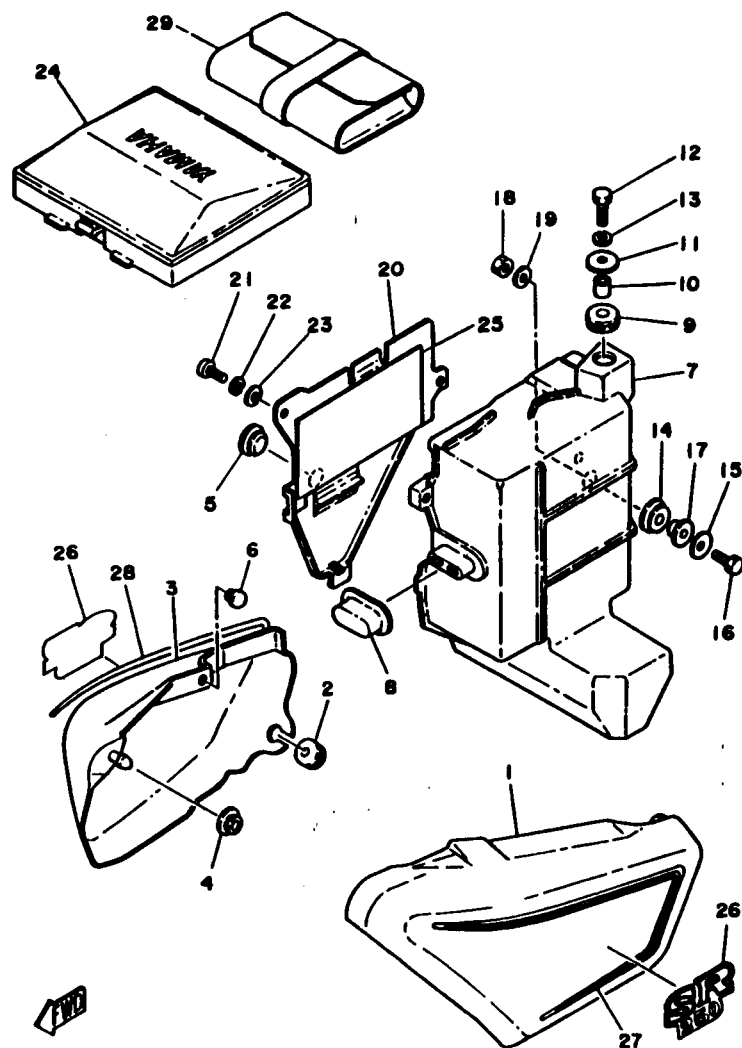


FIG. 20 FRONT FENDER-REAR FENDER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y9-21811-00-93	FENDER, front	1	UN chrome-Plated for Australia UN chrome-Plated for New Zealand
	3Y6-21811-00-93	FENDER, front	1	
2	97302-08020	BOLT	4	
3	92902-08100	WASHER, sPrinG	4	
4	92902-08200	WASHER	4	
5	3Y6-21810-00	HOLDER, cable	1	
6	1A6-21881-00	STAY, Plate fitting 1	1	for Australia
7	3Y9-21828-00	PLATE, stay fitting 1	1	
8	97301-08010	BOLT	2	
9	92901-08100	WASHER, sPrinG	2	
10	3Y6-21810-00-93	REAR FENDER COMP.	1	chrome-Plated
11	90480-15081	GROMMET	1	
12	97302-08025	BOLT	2	
13	92902-08100	WASHER, sPrinG	2	
14	92902-08800	WASHER, Plate	2	
15	95302-08800	NUT	2	
16	92902-08200	WASHER	2	
17	97301-08016	BOLT	2	
18	92902-08100	WASHER, sPrinG	2	
19	3Y6-21829-00	GUARD, mud	1	
20	97301-08016	BOLT	2	
21	92902-08100	WASHER, sPrinG	2	
22	90201-08067	WASHER, Plate	2	
23	3Y6-21845-00	STAY, rear	1	
24	97302-08018	BOLT	2	
25	92902-08100	WASHER, sPrinG	2	

C10



14Y010-2210

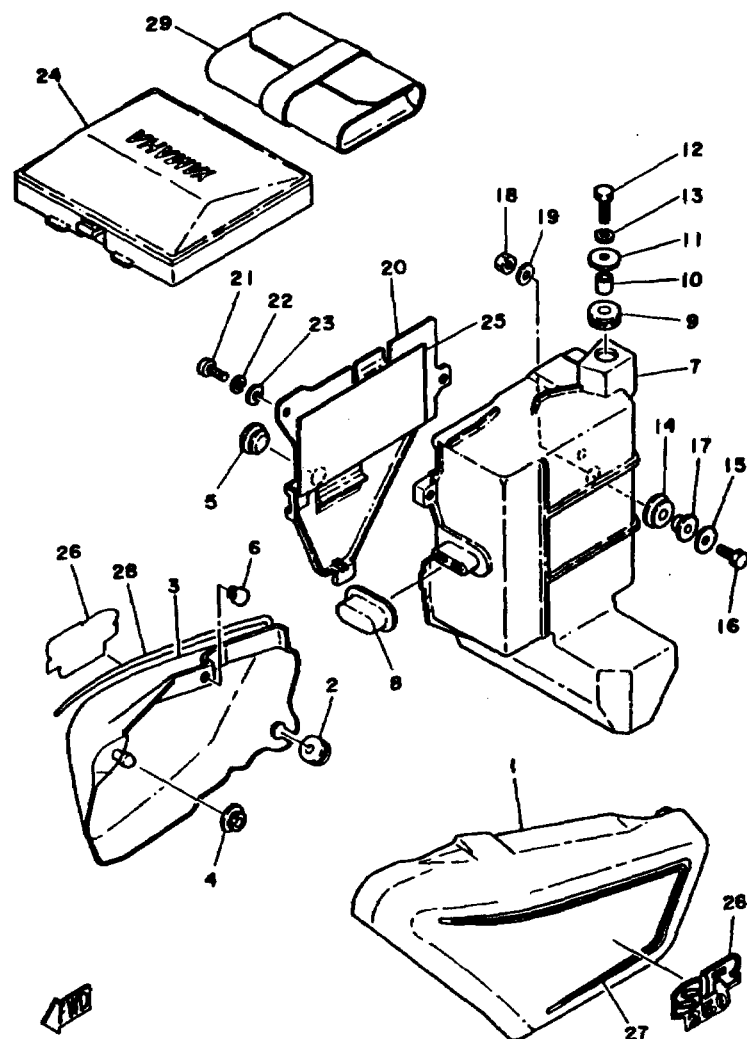
FIG. 21 SIDE COVER. TOOL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y6-21711-00-33	COVER, side 1	1	UR yamaha black
	3Y6-21711-00-83	COVER, side 1	1	UR brilliant red
2	90480-12083	GROMMET	1	
3	3Y6-21721-00-33	COVER, side 2	1	UR yamaha black
	3Y6-21721-00-83	COVER, side 2	1	UR brilliant red
4	90480-01141	GROMMET	1	
5	371-82121-00	PAD, battery	1	
6	1J7-21717-00	DAMPER, side cover	1	
7	3Y6-21170-00	BOX COMP.	1	
8	3Y6-21746-00	DAMPER	1	
9	90480-18233	GROMMET	1	
10	90387-08894	COLLAR	1	
11	90201-08071	WASHER, Plate	1	
12	97302-08020	BOLT	1	
13	92902-08100	WASHER, sPring	1	
14	90480-13197	GROMMET	1	
15	90201-08087	WASHER, Plate	1	
16	97302-08020	BOLT	1	
17	90387-08737	COLLAR	1	
18	95302-08600	NUT	1	
19	90201-082A8	WASHER, Plate	1	
20	3Y6-28185-00	LID	1	
21	92502-08018	SCREW, Pan head	2	
22	92902-08100	WASHER, sPring	2	
23	90201-08055	WASHER, Plate	2	
24	3Y6-2177A-00	BOX	1	
25	3Y6-21747-00	DAMPER	2	
26	4J1-21786-00	EMBLEM 6	2	

C11

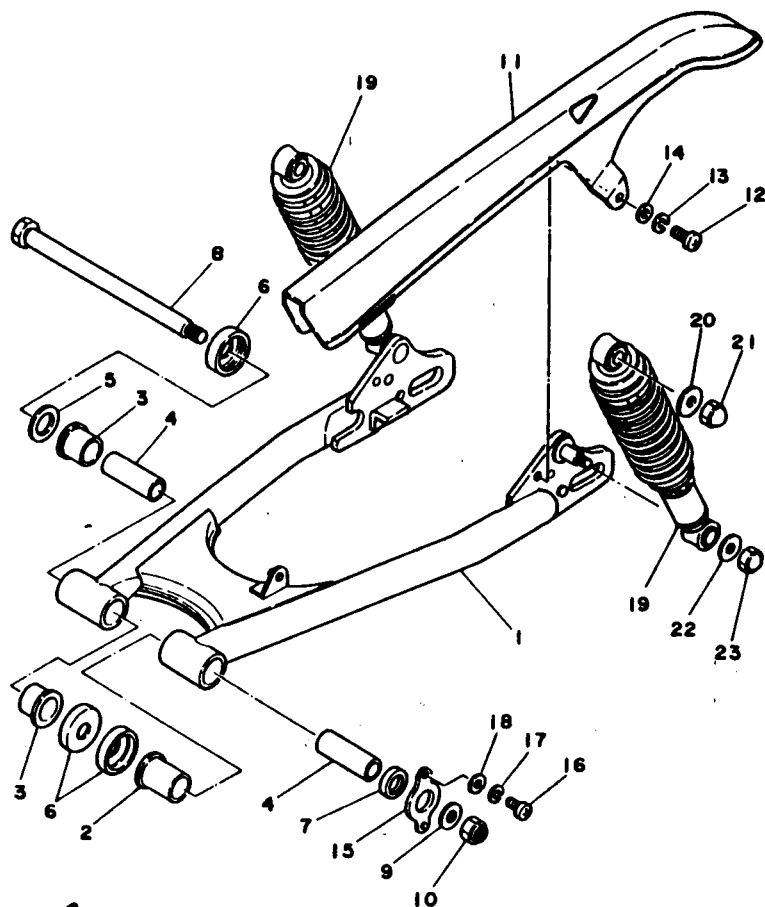
FIG. 21 SIDE COVER. TOOL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
27	14Y-2173E-00	GRAPHIC 1	1	
28	14Y-2173F-00	GRAPHIC 2	1	
29	3Y6-28100-00	TOOL KIT	1	



14Y010-2210

C12



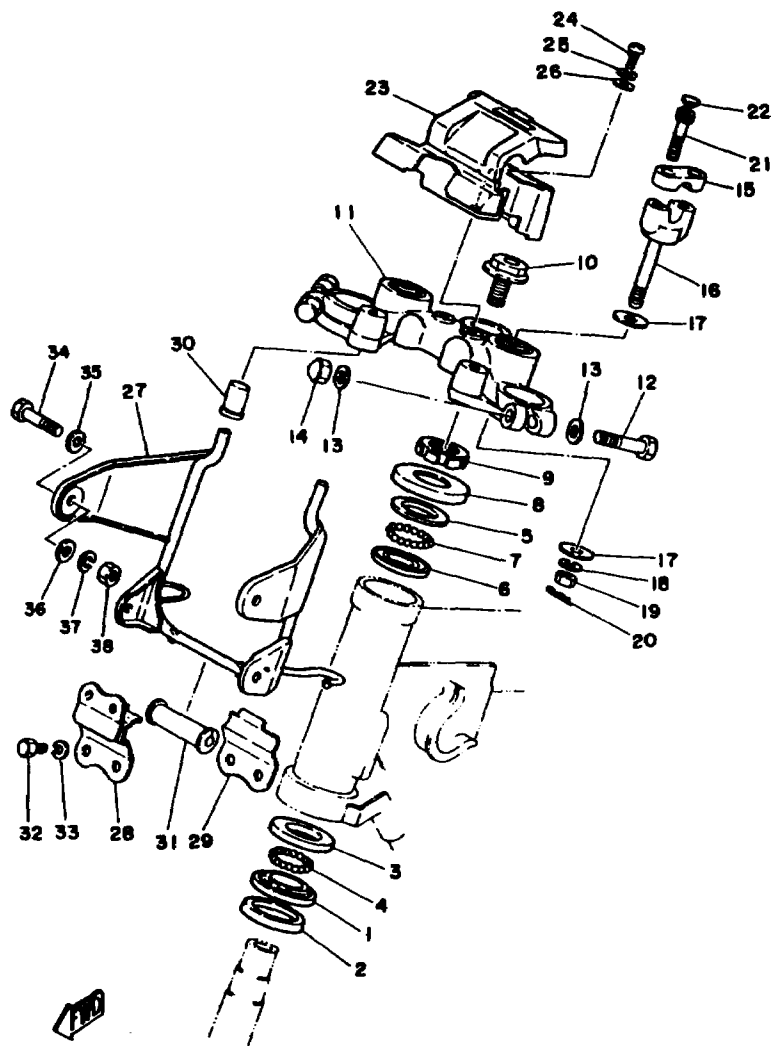
3Y6110-0220

FIG. 22 REAR ARM SUSPENSION

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y6-22110-01-33	REAR ARM COMP.	1	yamaha black
2	3Y1-22184-01	BUSH	1	
3	3Y1-22123-01	BUSH 1	2	
4	3Y1-22124-01	BUSH 2	2	
5	156-22127-00	SHIM (0.3T)	1	
6	322-22128-01	COVER, thrust 1	3	
7	93109-22019	OIL SEAL	1	
8	2N6-22141-00	SHAFT, Pivot	1	
9	90201-14577	WASHER, Plate	1	
10	90185-14070	NUT, self-locking	1	
11	3Y6-22310-01	CHAIN CASE ASSY	1	
12	92502-06016	SCREW, Pan head	2	
13	92902-06100	WASHER, spring	2	
14	90201-062A8	WASHER, Plate	2	
15	3Y1-21329-00	PLATE	1	
16	92501-06012	SCREW, Pan head	1	
17	92902-06100	WASHER, spring	1	
18	92902-06600	WASHER	1	
19	3Y6-22210-00	SHOCK ABSORBER ASSY, rear	2	
20	90201-10142	WASHER, Plate	2	
21	90176-10009	NUT, crown	2	
22	90201-10140	WASHER, Plate	2	
23	90176-10013	NUT, crown	2	

C13

FIG. 23 STEERING

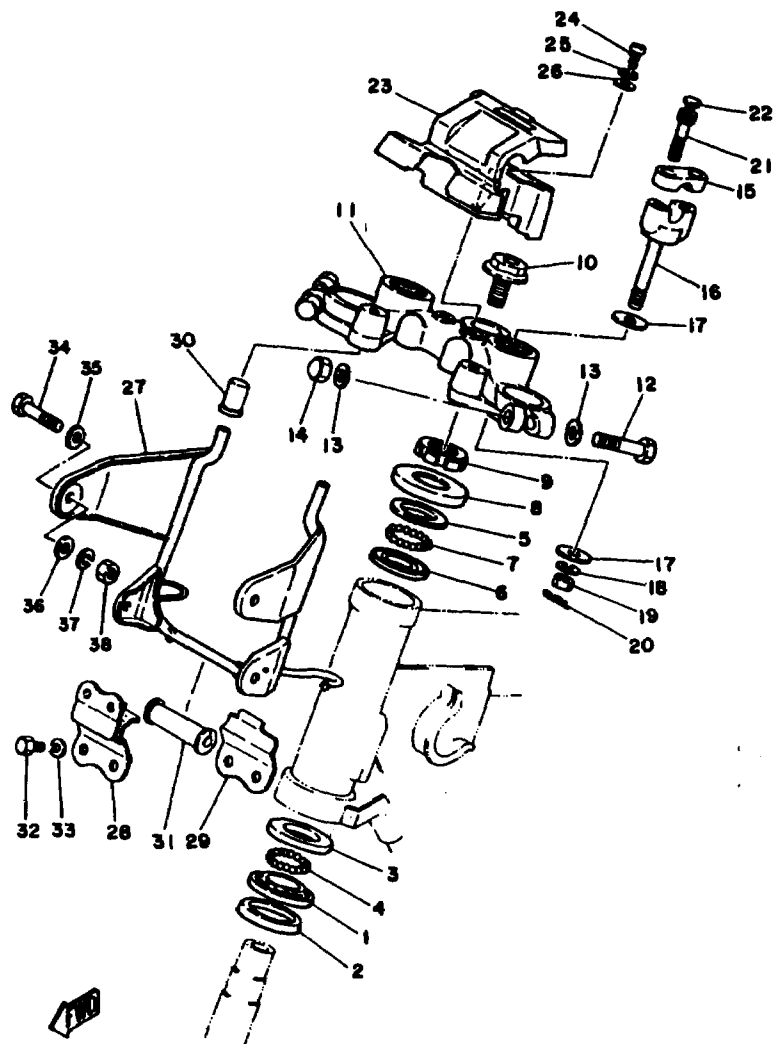


3Y6110-1230

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	156-23411-00	RACE, ball 1	1	
2	164-23462-00	SEAL, steering	1	
3	156-23412-00	RACE, ball 2	1	
4	93501-04011	BALL	10	
5	163-23411-00	RACE, ball 1	1	
6	163-23412-00	RACE, ball 2	1	
7	93501-04011	BALL	10	
8	136-23415-00	COVER, ball race 1	1	
9	90179-25033	NUT	1	
10	90105-14102	BOLT, washer based	1	
11	3Y6-W2341-00-98	CROWN, handle	1	low Gloss black
12	97313-08055	BOLT	2	
13	92901-08800	WASHER, Plate	4	
14	96303-08800	NUT, crown	2	
15	4H7-23441-00-98	HOLDER, handle upper	2	low Gloss black
16	3Y6-23442-00-98	HOLDER, handle lower	2	low Gloss black
17	90201-10141	WASHER, Plate	4	
18	92901-10100	WASHER, sPring	2	
19	95301-10700	NUT	2	
20	90468-12006	CLIP	2	
21	91316-08030	BOLT	4	
22	341-23469-00	CAP, bolt	4	
23	3Y6-26203-00	HANDLE COVER ASSY	1	
24	98502-05012	SCREW, Pan head	1	
25	92902-05100	WASHER, sPring	1	
26	92901-05600	WASHER, Plate	1	
27	3Y6-23174-00	STAY, headlight	1	
28	3Y6-23175-00	BRACKET, headlight stay 1	1	

C14

FIG. 23 STEERING

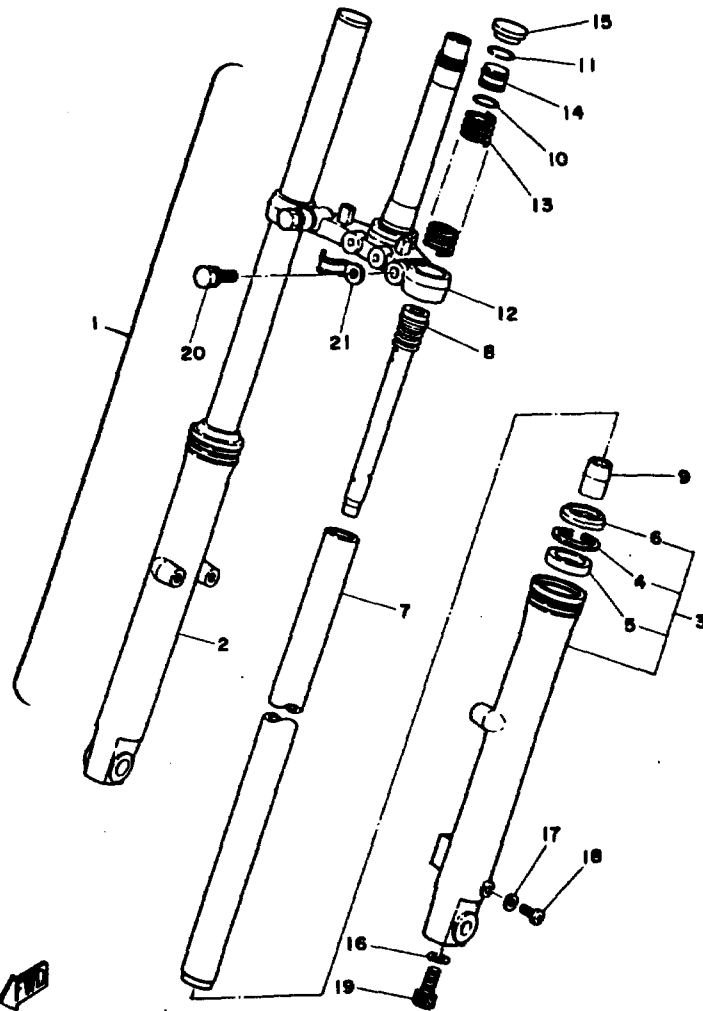


3Y6110-1230

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28	3Y6-2317B-00	BRACKET, headlight stay 2	1	
30	3Y6-2317J-00	DAMPER 1	2	
31	3Y6-2317K-00	DAMPER 2	1	
32	97301-08018	BOLT	2	
33	92902-08100	WASHER, spring	2	
34	97303-08038	BOLT	2	
35	92901-08200	WASHER, plain	2	
36	92902-08200	WASHER	2	
37	92902-08100	WASHER, spring	2	
38	95302-08800	NUT	2	

C15

FIG. 24 FRONT FORK

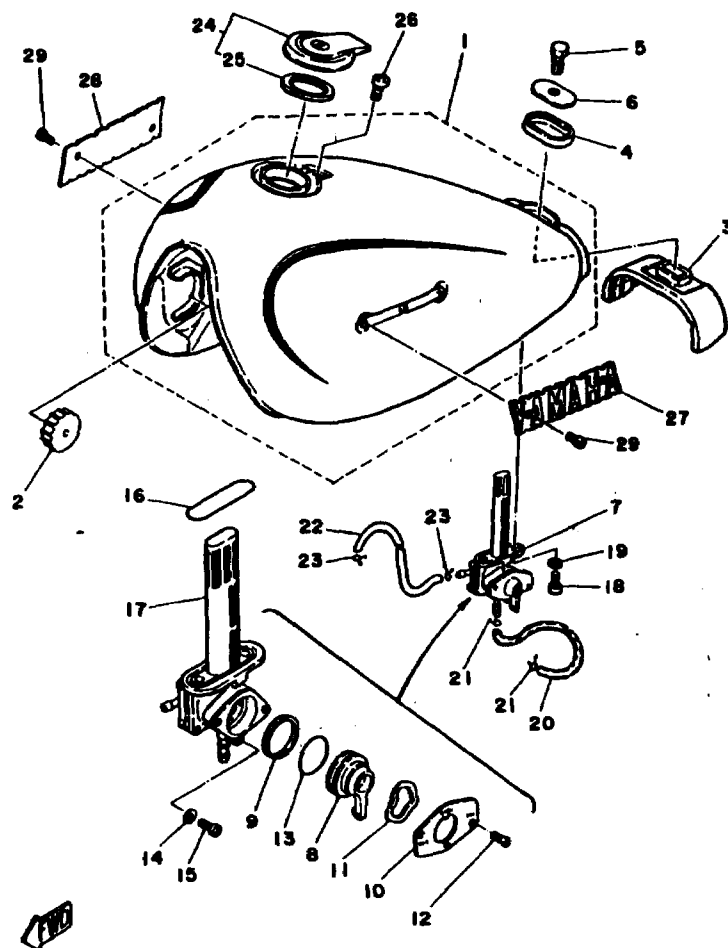


3Y6110-0240

D2

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y6-23100-00	FRONT FORK ASSY	1	
2	3Y6-23136-00-38	.TUBE, outer 2	1	clear buffing
3	3Y6-23126-00-38	.TUBE, outer 1	1	clear buffing
4	2K5-23153-00	..RING, snap	2	
5	2K5-23146-00	..OIL SEAL	2	
6	3Y6-23144-00	..SEAL, dust	2	
7	3Y6-23110-00	.INNER TUBE COMP.1	2	
8	3Y6-23170-00	.CYLINDER COMP., front fork	2	
9	2K5-23173-00	.SPINDLE, taper	2	
10	3Y6-23114-00	.GASKET	2	
11	3Y6-23183-00	.CLIP	2	
12	3Y6-23340-00-33	.UNDER BRACKET COMP.	1	yamaha black
13	3Y6-23141-00	.SPRING, front fork	2	
14	3Y6-23111-00	.BOLT, cap	2	
15	3Y6-23166-00	.CAP, front fork	2	
16	509-23158-L0	.GASKET	2	
17	122-23129-00	.GASKET, drain plug	2	
18	122-23119-01	.PLUG, drain	2	
19	278-23161-50	.BOLT, hexagon socket head	2	
20	1M3-23346-00	.BOLT 1	2	
21	260-23316-40	.HOLDER, cable 1	1	

FIG. 25 FUEL TANK

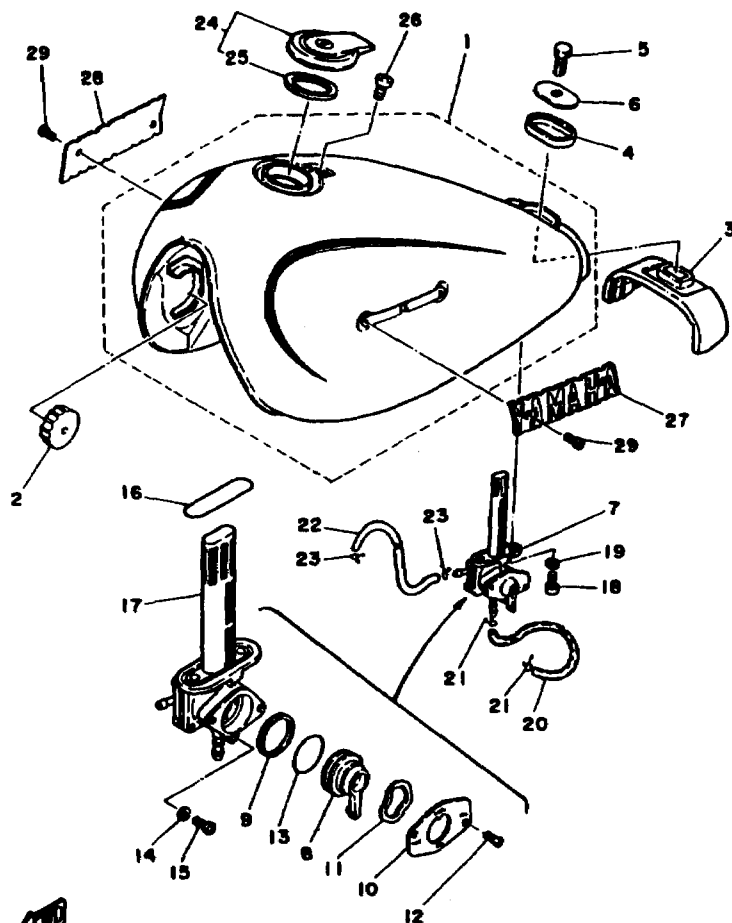


3Y8300-3250

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y6-24110-00-06	FUEL TANK COMP.	1	UN brilliant red
	3Y6-24110-00-06	FUEL TANK COMP.	1	UN yamaha black
2	278-24181-00	DAMPER, locating 1	2	
3	3Y6-24182-01	DAMPER, locating 2	1	
4	3Y6-24183-00	DAMPER, locating 3	1	
5	87302-08012	BOLT	1	
6	3Y6-24186-00	WASHER, special	1	
7	3Y6-24500-01	FUEL COCK ASSY 1	1	
8	3Y6-24524-00	.LEVER, cock	1	
9	3H3-24523-00	.VALVE	1	
10	3Y6-24525-00	.PLATE, lever fitting	1	
11	3H3-24518-00	.WASHER, wave	1	
12	98501-03008	.SCREW, Pan head	2	
13	3H3-24534-00	.O-RING	1	
14	3H3-24522-00	.GASKET	1	
15	98501-05008	.SCREW, Pan head	1	
16	2H6-24512-00	.O-RING	1	
17	3Y1-24514-20	.NET, filter 1	1	
18	90149-08011	SCREW	2	
19	90202-08010	WASHER, Plate	2	
20	3Y6-24311-00	PIPE, fuel 1	1	
21	90467-10008	CLIP	2	
22	90445-09499	HOSE	1	
23	90467-08075	CLIP	2	
24	4X7-24602-00	CAP ASSY	1	
25	4X7-24612-00	.GASKET, cap	1	
26	98508-05010	SCREW, Pan head	1	
27	3Y6-24181-00	EMBLEM 1	1	

FIG. 25 FUEL TANK

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28	3Y6-24182-00	EMBLEM 2	1	
29	90182-04008	SCREW, countersunk	4	



3Y8300-3250

D4

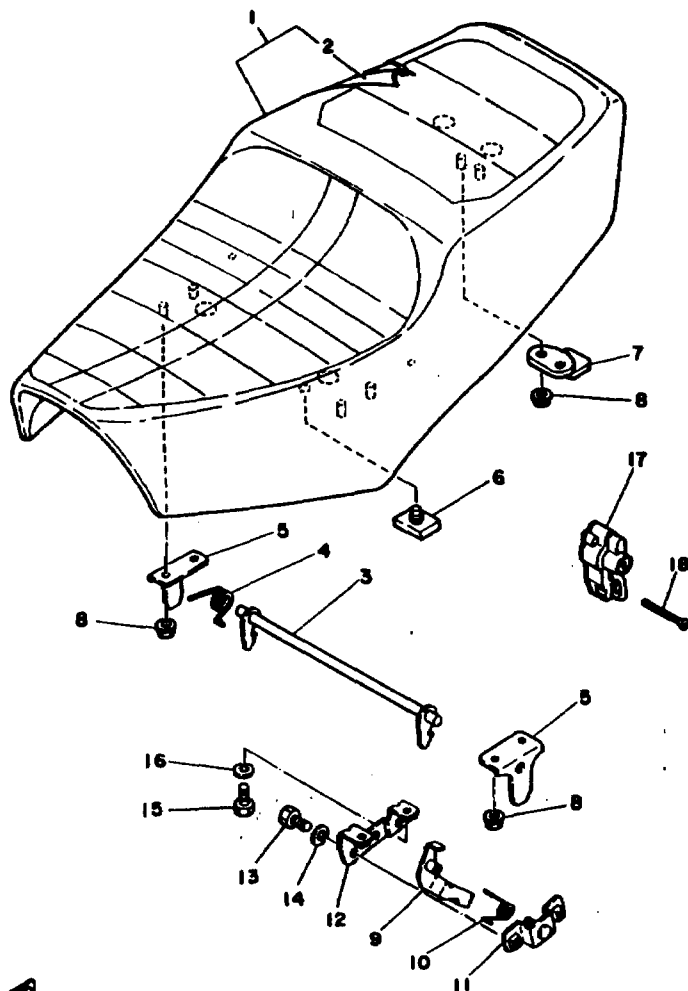


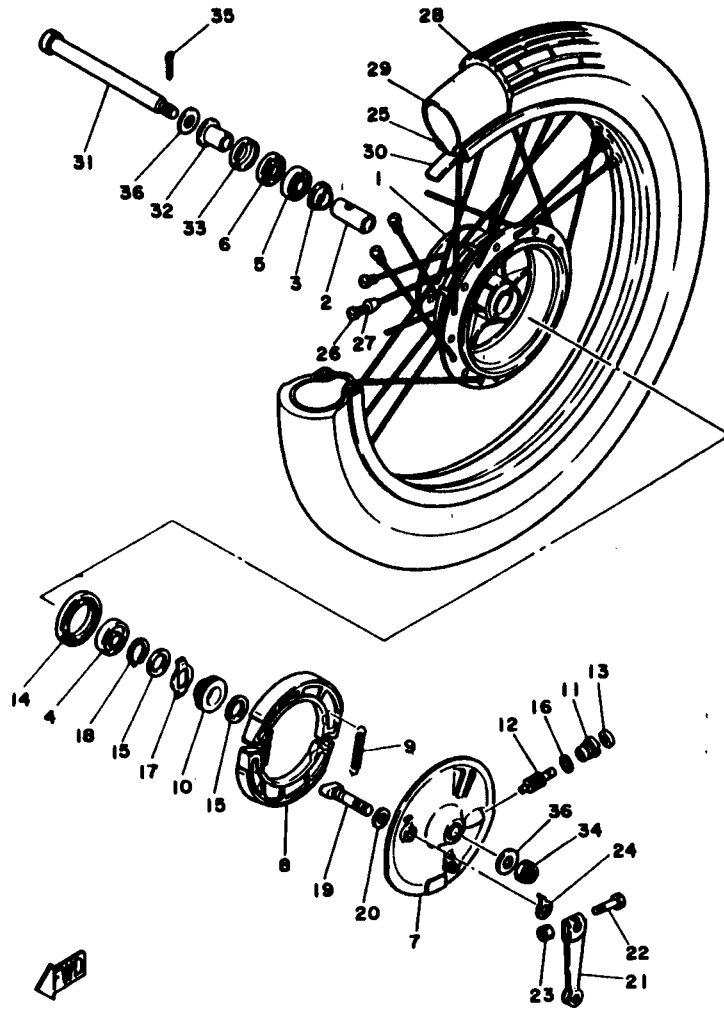
FIG. 26 SEAT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y6-W2472-00	DOUBLE SEAT ASSY	1	
2	3Y6-24731-00	COVER, seat	1	
3	3Y6-24754-00	HOOK, seat	1	
4	90508-20412	SPRING, torsion	1	
5	3Y6-24738-00	BRACKET, seat	2	
6	214-24724-00	DAMPER, seat	2	
7	2Y0-24748-00	BRACKET, seat	1	
8	3Y6-24735-00	SPEED NUT	8	
9	3Y6-24776-00	LEVER, seat	1	
10	90508-20412	SPRING, torsion	1	
11	3Y6-24718-00	BRACKET, seat	1	
12	3Y6-2475H-00	BRACKET, seat lever 1	1	
13	97302-06012	BOLT	2	
14	92902-06100	WASHER, sPring	2	
15	97302-06012	BOLT	2	
16	92902-06100	WASHER, sPring	2	
17	3Y6-24705-00	SEAT LOCK ASSY	1	
18	92701-06030	SCREW, flat head	1	

3Y9700-3260

D5

FIG. 27 FRONT WHEEL

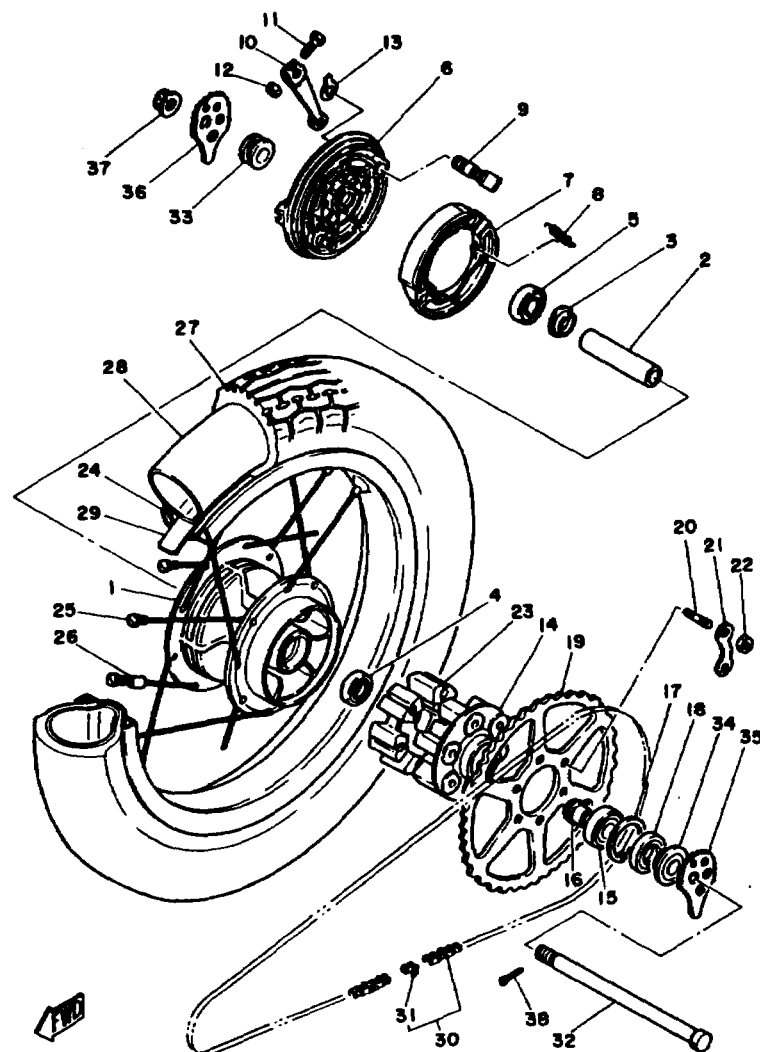


3Y6110-0270

D7

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	94230-18084	TUBE (3.00-18)	1	yokohama
30	94325-18064	BAND, rim (2.50-18)	1	yokohama
31	1W1-25181-01	AXLE, wheel	1	
32	90387-15600	COLLAR	1	
33	322-25118-00	COVER, hub dust	1	
34	90171-14020	NUT, castle	1	
35	91401-30030	PIN, cotter	1	
36	90201-15785	WASHER, Plate	2	

FIG. 28 REAR WHEEL

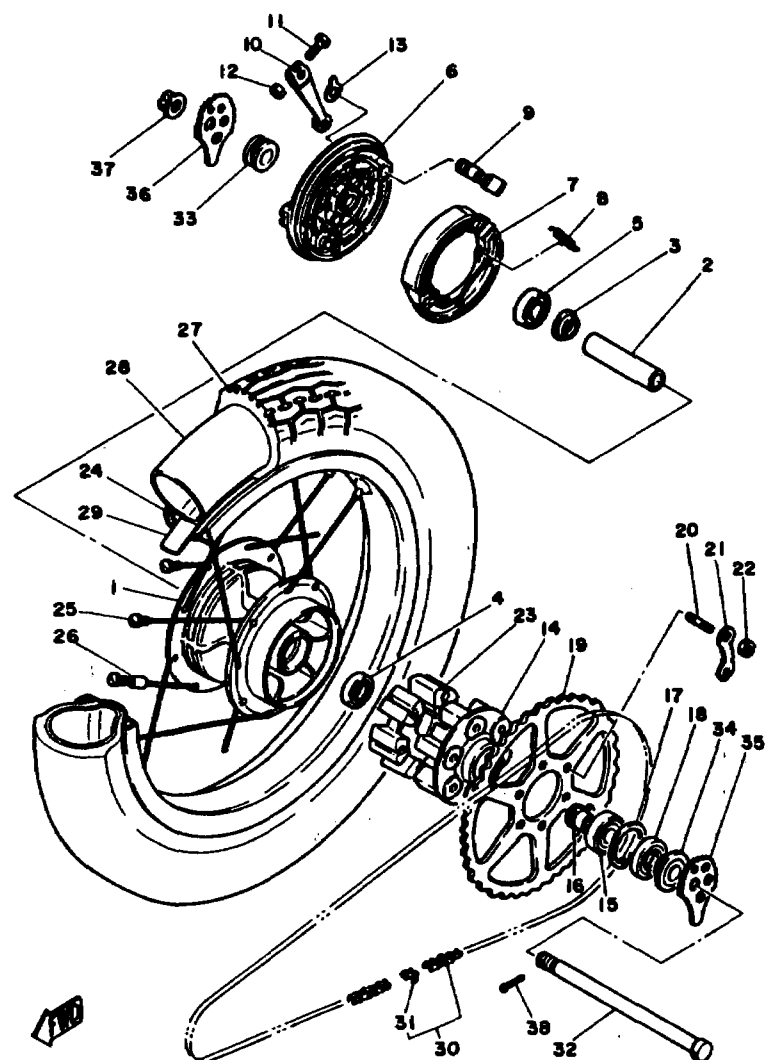


3Y6110-0280

D8

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y6-25311-00-38	HUB, rear	1	clear buffing
2	275-25317-00	SPACER, bearing	1	
3	146-25315-00	FLANGE, spacer	1	
4	93306-20318	BEARING (B6203)	1	
5	93306-20310	BEARING (B6203RS)	1	
6	3Y6-25321-00-38	PLATE, brake shoe	1	clear buffing
7	3Y1-25330-00	BRAKE SHOE COMP.	2	
8	90506-18036	SPRING, tension	2	
9	3Y6-25351-00	CAMSHAFT	1	
10	1E2-25155-00	LEVER, camshaft 1	1	
11	90101-06278	BOLT	1	
12	95301-06600	NUT	1	
13	3Y6-2533A-01	PLATE, indicator	1	
14	3Y1-25366-00-38	CLUTCH, hub	1	clear no buffing
15	93306-20421	BEARING (B6204)	1	
16	3Y1-25377-00	COLLAR, wheel	1	
17	93420-47010	CIRCLIP	1	
18	93102-28022	OIL SEAL	1	
19	3Y1-25446-10-33	SPROCKET, driven (48T)	1	yamaha black
20	90116-08218	BOLT, stud	6	
21	90215-08160	WASHER, lock	3	
22	90170-08258	NUT	6	
23	3Y1-25384-00	DAMPER	6	
24	94421-18259	RIM (2.15-16)	1	
25	3Y6-25304-00	SPOKE SET, rear	1	
26	156-25398-00	BALANCER, wheel	1	
27	94112-18599	TIRE	1	yokohama
28	94212-18159	TUBE	1	yokohama

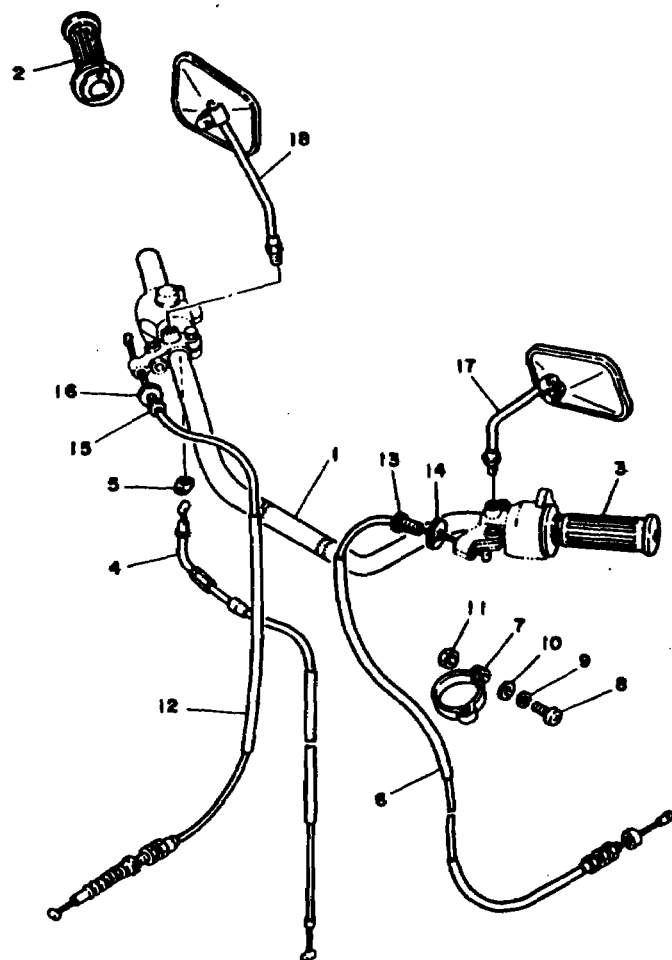
FIG. 28 REAR WHEEL



3Y6110-0280

D9

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	94311-16109	BAND, rim	1	yokohama
30	94585-20103	CHAIN	1	
31	94685-20011	JOINT, chain	1	
32	150-25381-00	AXLE, wheel	1	
33	90387-17141	COLLAR	1	
34	3Y1-25383-00	COLLAR, wheel	1	
35	3Y1-25388-00	PULLER, chain 1	1	
36	3Y1-25389-00	PULLER, chain 2	1	
37	90171-16024	NUT, castle	1	
38	91491-30030	PIN, collar	1	



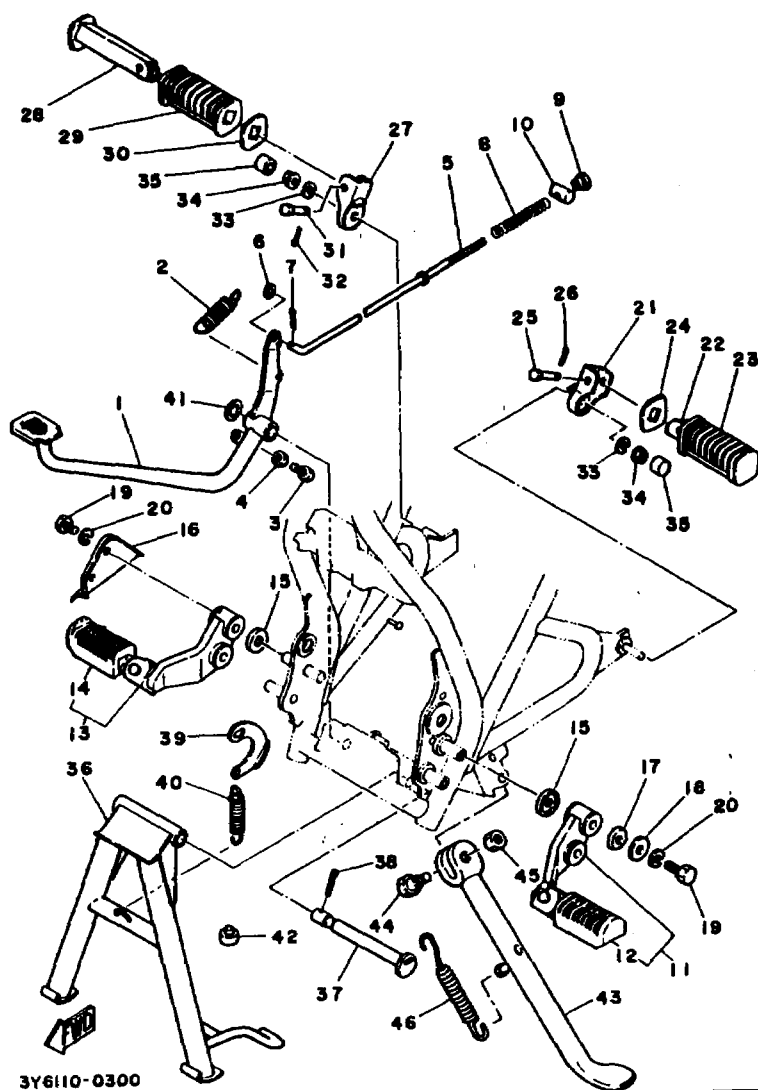
3Y9700-0290

D10

FIG. 29 HANDLEBAR.CABLE

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1J7-26111-00	HANDLEBAR	1	
2	2H7-26240-00	GRIP ASSY	1	
3	2H7-26241-00	GRIP (L.H)	1	
4	3Y9-26311-00	CABLE, throttle 1	1	
5	564-26393-02	HOLDER	1	
6	3Y9-26335-00	CABLE, clutch	1	
7	3Y6-26397-00	BAND	1	
8	98501-05018	SCREW, Pan head	1	
9	92901-05100	WASHER, spring	1	
10	92901-05600	WASHER, Plate	1	
11	95301-05600	NUT	1	
12	3Y9-26341-00	CABLE, brake	1	
13	90123-08046	BOLT	1	
14	90179-08148	NUT	1	
15	90123-08046	BOLT	1	
16	90179-08148	NUT	1	
17	2Q2-26290-40	BACK MIRROR ASSY	1	
18	2Q2-26290-30	BACK MIRROR ASSY	1	

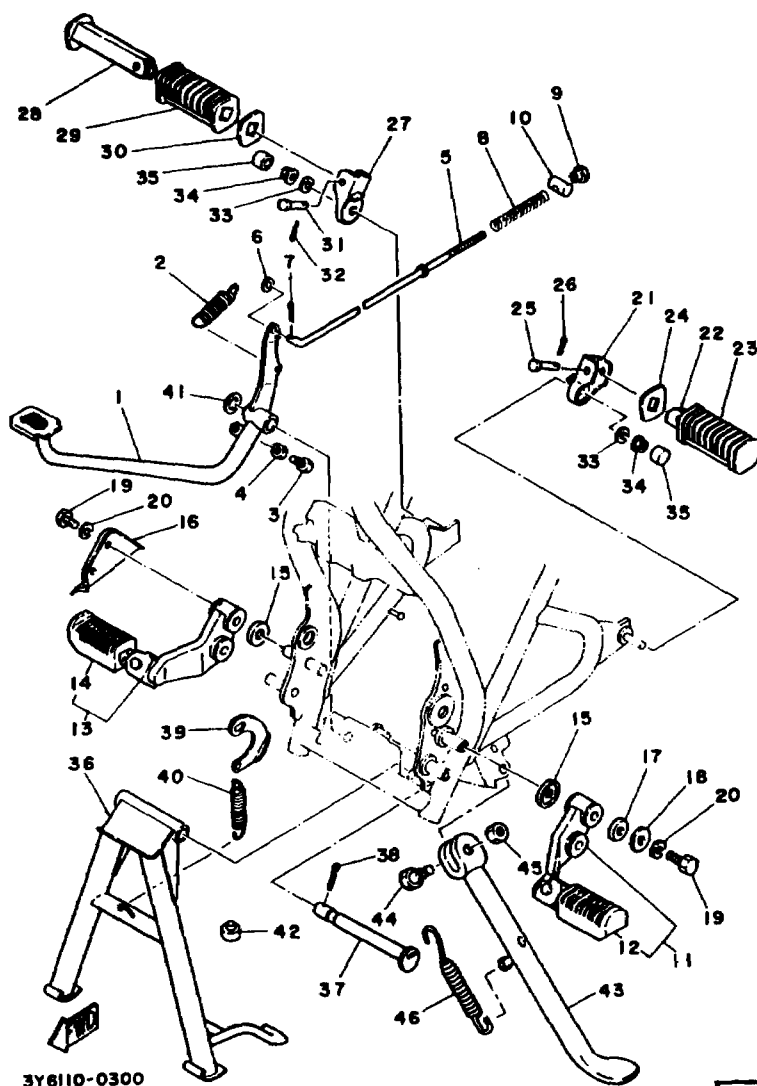
FIG. 30 STAND-FOOTREST



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y6-27211-00-93	PEDAL, brake	1	chrome-plated
2	90508-23045	SPRING, tension	1	
3	90153-06008	SCREW, hexagon	1	
4	95302-08600	NUT	1	
5	3Y6-27231-00	ROD, brake	1	
6	92901-08200	WASHER, Plain	1	
7	91401-20010	PIN, cotter	1	
8	90501-10245	SPRING, compression	1	
9	90179-06175	NUT	1	
10	90249-12008	PIN	1	
11	3Y6-27410-00-R4	FRONT FOOTREST ASSY (L.H)	1	black
12	1J7-27413-01	COVER, footrest	1	
13	3Y6-27420-00-R4	FRONT FOOTREST ASSY (R.H)	1	black
14	1J7-27413-01	COVER, footrest	1	
15	90209-12157	WASHER	4	
16	3Y6-27491-00	PROTECTOR	1	
17	90201-083A6	WASHER, Plate	2	
18	90201-08612	WASHER, Plate	2	
19	97321-08016	BOLT	4	
20	92901-08100	WASHER, spring	4	
21	3Y6-27432-00	BRACKET 1	1	
22	447-27431-00	FOOTREST, rear 1	1	
23	447-27433-00	COVER, rear footrest	1	
24	90209-18070	WASHER	1	
25	90240-06042	PIN, clevis	1	
26	91401-16012	PIN, cotter	1	
27	3Y6-27442-00	BRACKET 2	1	
28	447-27441-00	FOOTREST, rear 2	1	

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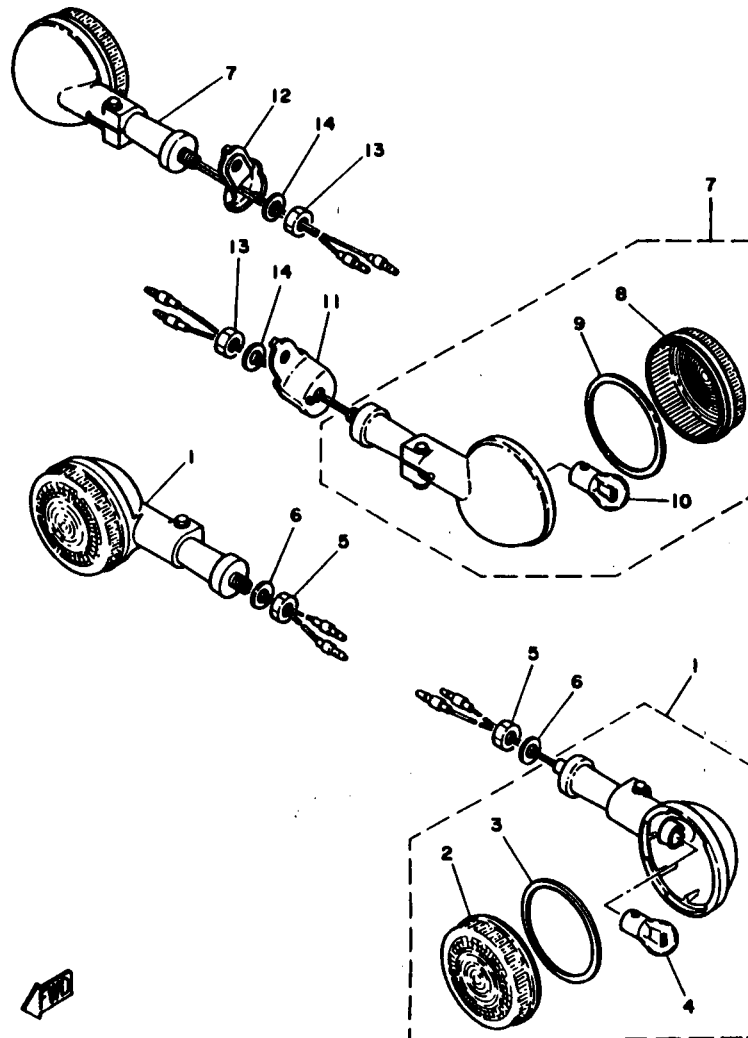
FIG. 30 STAND, FOOTREST



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	447-27433-00	COVER, rear footrest	1	
30	90209-18070	WASHER	1	
31	90240-08042	PIN, clevis	1	
32	91401-16012	PIN, cotter	1	
33	92901-10100	WASHER, spring	2	
34	95701-10100	NUT, flange	2	
35	262-21399-00	CAP	2	
36	3Y6-27111-01-R4	STAND, main	1	black
37	3Y6-27112-00	SHAFT, main stand	1	
38	91401-30025	PIN, cotter	1	
39	3Y6-27115-00	LINK, main stand	1	
40	90506-32066	SPRING, tension	1	
41	90201-15340	WASHER, plate	1	
42	371-27114-00	STOPPER, main stand	1	
43	3Y6-27311-00-33	STAND, side	1	yamaha black
44	90109-08032	BOLT	1	
45	90185-08055	NUT, self-locking	1	
46	90507-29009	SPRING, tension	1	

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FIG. 31 FLASHER LIGHT



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y6-83310-70	FRONT FLASHER LIGHT ASSY 1	2	
2	3Y6-83312-00	•LENS, flasher	1	
3	3Y6-83313-00	•GASKET, flasher lens	1	
4	256-83311-70	•BULB (12V-27W)	1	
5	95301-12600	NUT	2	
6	92901-12100	WASHER, sPrinG	2	
7	3Y6-83330-70	REAR FLASHER LIGHT ASSY 1	2	
8	3Y6-83312-00	•LENS, flasher	1	
9	3Y6-83313-00	•GASKET, flasher lens	1	
10	256-83311-70	•BULB (12V-27W)	1	
11	3Y6-83368-00	STAY, flasher	1	
12	3Y6-83369-00	STAY, flasher	1	
13	95301-12600	NUT	2	
14	92901-12100	WASHER, sPrinG	2	

3Y6110-1310

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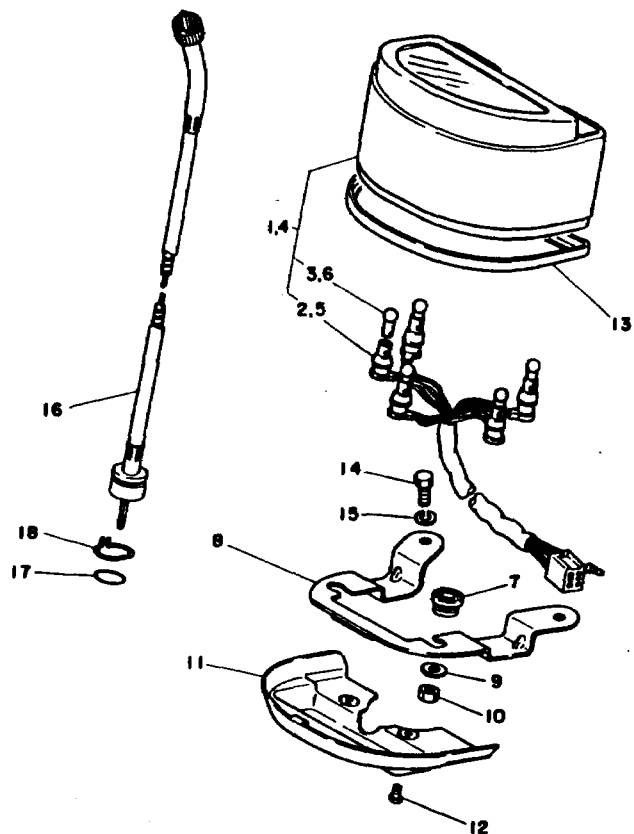


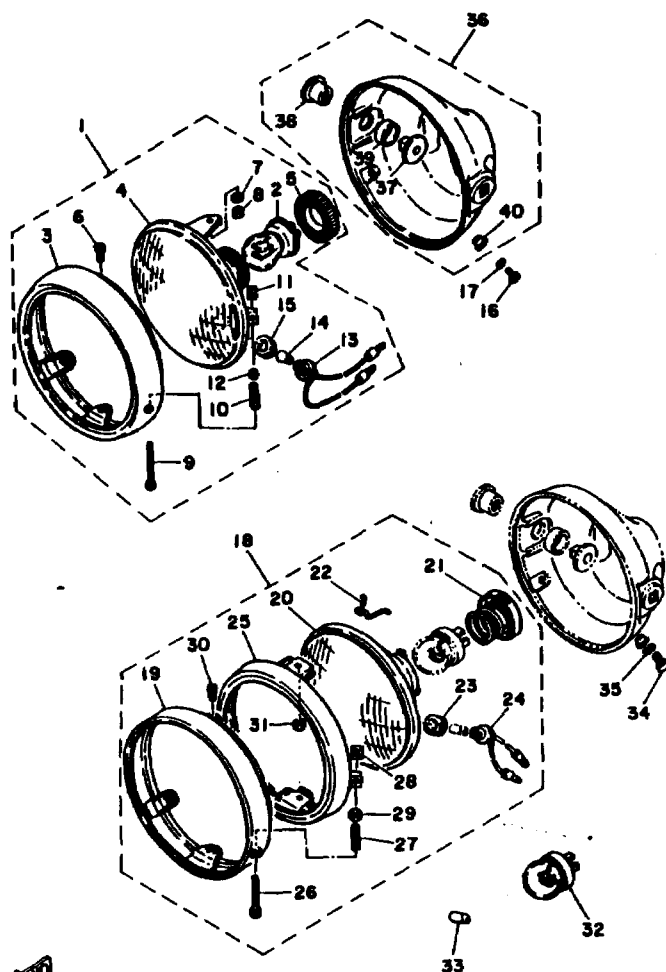
FIG. 32 SPEEDOMETER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y7-83510-F0	SPEEDOMETER ASSY	1	km/h
2	3Y6-83509-00	.SOCKET CORD ASSY	1	
3	123-83516-21	.BULB (12V-3.4W)	5	
4	3Y7-83510-G0	SPEEDOMETER ASSY	1	mile/h
5	3Y6-83509-00	.SOCKET CORD ASSY	1	
6	123-83516-21	.BULB (12V-3.4W)	5	
7	3Y6-83513-00	DAMPER	2	
8	3Y6-83519-00	BRACKET, meter	1	
9	90201-052E2	WASHER, Plate	2	
10	95301-05600	NUT	2	
11	3Y6-83572-00	CASE, speedometer lower	1	
12	3Y6-83548-00	SCREW, tapping	2	
13	3Y6-83512-00	RING, speed meter	1	
14	97306-06012	BOLT	2	
15	92906-06100	WASHER, spring	2	
16	3Y6-83550-00	SPEEDOMETER CABLE ASSY	1	
17	93210-14104	O-RING	1	
18	102-25137-00	RING, stop	1	

3Y9700-1320

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FIG. 33 HEADLIGHT

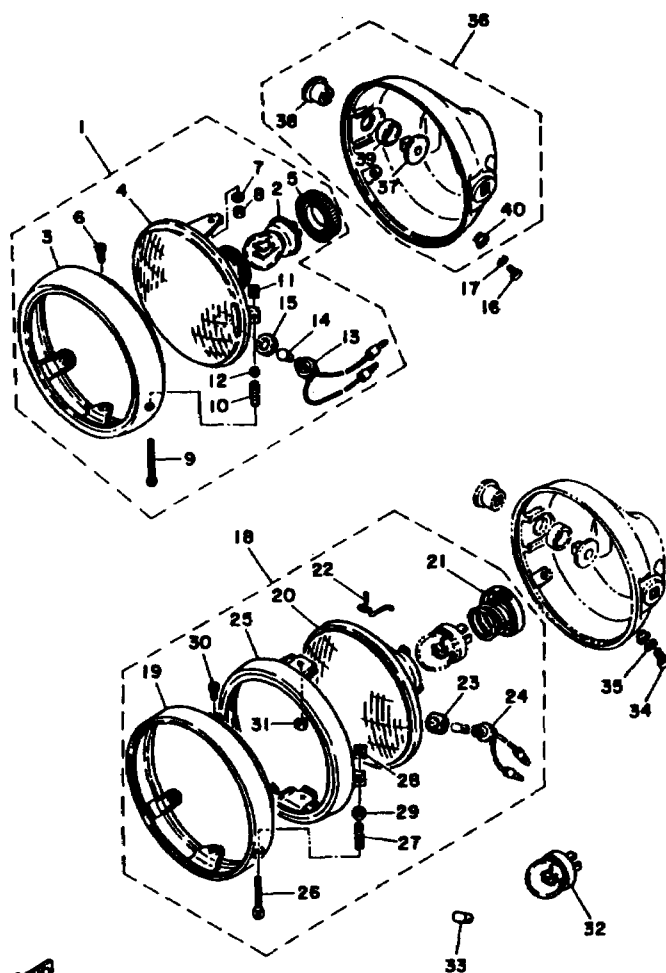


3Y9700-1330

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REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y7-84310-70	HEADLIGHT UNIT ASSY	1	
2	1L9-84314-00	.BULB, headlight (12V 50/40W)	1	
3	1L9-84315-60	.RIM, headlight	1	
4	3Y7-84320-70	.LENS ASSY	1	
5	1L9-84312-20	.SOCKET	1	
6	98501-05008	.SCREW, Pan head	2	
7	92901-08100	.WASHER, sPring	2	
8	95301-08600	.NUT	2	
9	1L9-84331-60	.SCREW, rim adjusting	1	
10	1L9-84332-60	.SPRING, screw	1	
11	1L9-84334-60	.NUT, adjusting	1	
12	1U4-84327-00	.WASHER, sPecial	1	
13	1L9-84340-00	.SOCKET CORD ASSY 1	1	
14	123-83516-21	.BULB (12V-3.4W)	1	
15	1U4-84354-40	.GROMMET	1	
16	98503-05015	SCREW, Pan head	2	
17	92901-08100	WASHER, sPring	2	
18	3Y7-84303-20	HEADLIGHT UNIT ASSY	1	yellow bulb
19	1U4-84315-40	.RIM, headlight	1	
20	1U4-84320-40	.LENS ASSY	1	
21	1U4-84312-40	.HOLDER, cap	1	
22	1U4-84324-40	.SPRING, reflector	4	
23	1U4-84354-40	.GROMMET	1	
24	1L9-84340-00	.SOCKET CORD ASSY 1	1	
25	1U4-84394-40	.RING, mounting	1	
26	1U4-84331-40	.SCREW, rim adjusting	1	
27	1U4-84332-40	.SPRING, screw	1	
28	1U4-84334-40	.NUT, adjusting	1	

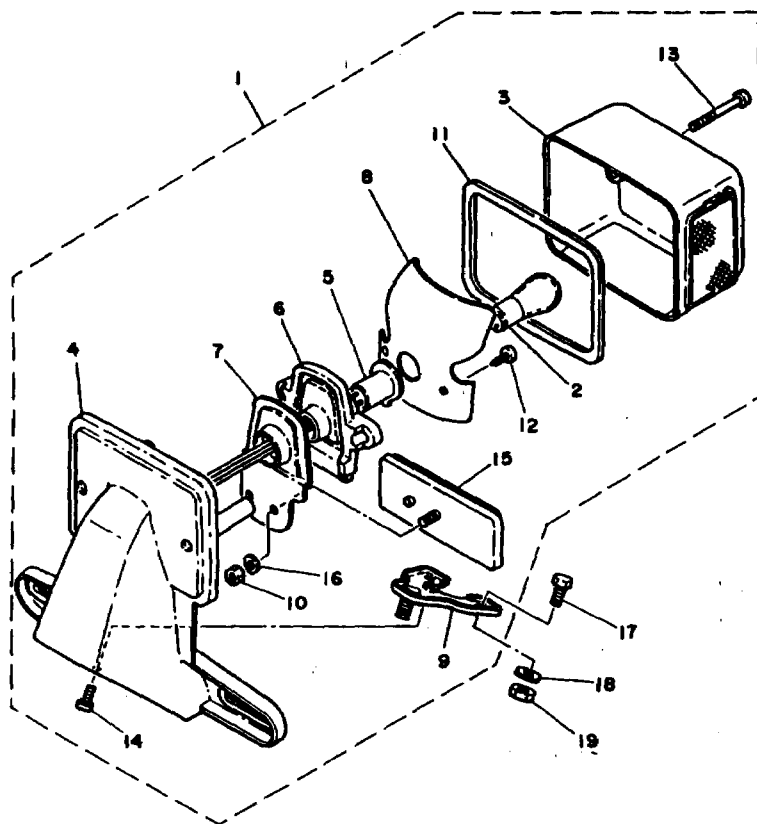
FIG. 33 HEADLIGHT



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28	1U4-84327-00	.WASHER, sPecial	1	
30	1U4-84337-40	.BDLT, sPecial	2	
31	1U4-84328-40	.NUT	2	
32	"	BULB (12V-45/40W)	1	LH
33	"	BULB (12V-4W)	1	LH
34	98503-05015	SCREW, Pan head	2	
35	92901-05100	WASHER, sPring	2	
36	3Y6-84330-00	BODY ASSY	1	black
37	1L9-84338-60	.COLLAR, body fitting	2	
38	1L9-84366-61	.DAMPER, headlight 1	2	
39	1L9-84367-61	.DAMPER, headlight 2	2	
40	1L9-84327-60	.WASHER, sPecial	2	

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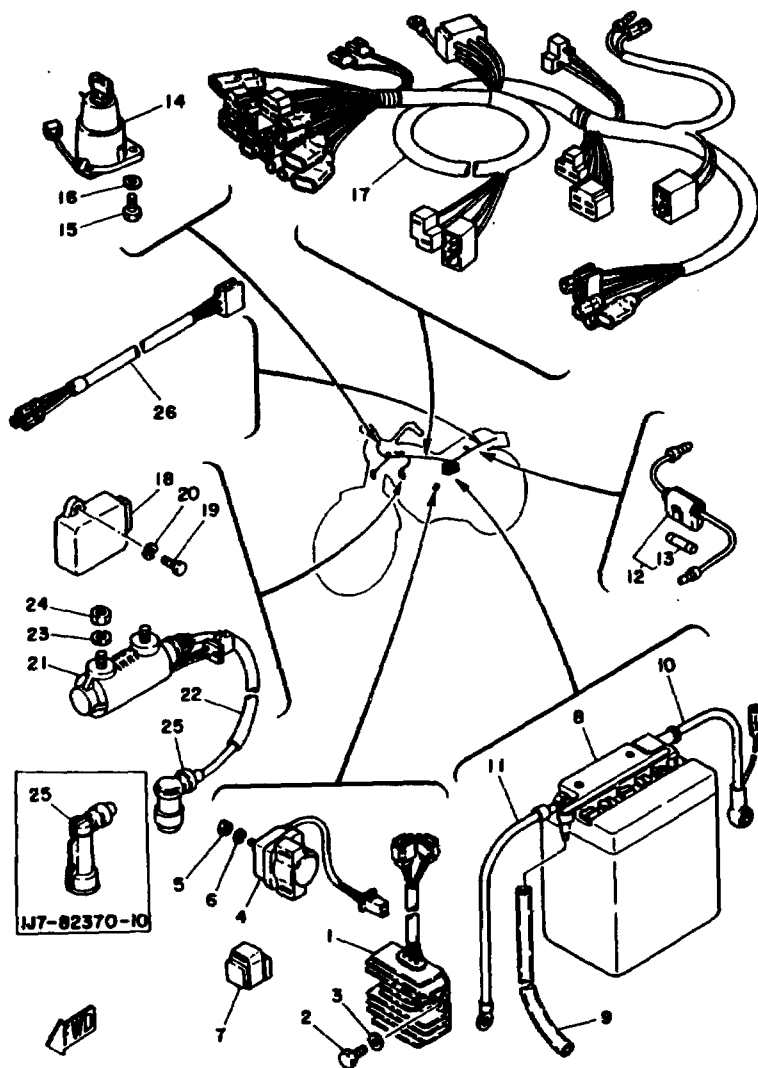
3Y6110-1340

FIG. 34 TAILLIGHT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y6-84700-80	TAILLIGHT ASSY	1	
2	256-84714-61	•BULB (12V-27/8W)	1	
3	1M1-84621-60	•LENS, taillight	1	
4	3Y6-84761-00	•BRACKET, licence	1	black
5	3Y1-84636-00	•SOCKET CORD ASSY	1	
6	3Y1-83627-00	•DAMPER	1	
7	3Y6-84713-00	•HOLDER, base seat	1	
8	3Y1-84631-00	•REFLECTOR, tail light	1	
9	3Y6-84762-00	•BOLT, fitting	1	
10	95302-06600	•NUT	1	
11	3Y1-84646-00	•GASKET, lens	1	
12	97701-40616	•SCREW, Panhead tapping	2	
13	3Y1-84624-00	•SCREW, lens fitting	2	
14	98901-04008	•SCREW, bind	1	
15	3Y6-85130-00	•REAR REFLECTOR ASSY	1	
16	92902-06100	•WASHER, spring	1	
17	97301-06016	BOLT	2	
18	92902-06100	WASHER, spring	3	
19	95302-06600	NUT	3	

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FIG. 35 ELECTRICAL 1



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y6-81960-A0	RECTIFIER & REGULATOR ASSY	1	
2	97301-06016	BOLT	2	
3	92901-06600	WASHER, Plate	2	
4	1J7-81940-10	STARTER SWITCH ASSY	1	
5	95302-06700	NUT	2	
6	92902-06100	WASHER, sPring	2	
7	12R-81950-00	STARTER CURCUIT CUT-OFF RELAY	1	
8	366-82110-79	BATTERY ASSY (12N12A-4A)	1	
9	90445-08336	HOSE	1	
10	3Y6-82115-00	WIRE, Plus lead	1	
11	3Y6-82116-00	WIRE, minus lead	1	
12	164-82150-00	FUSE HOLDER ASSY	1	
13	148-82151-00	.FUSE	1	
14	3Y6-82508-80	MAIN SWITCH ASSY	1	
15	97301-06016	BOLT	2	
16	92902-06600	WASHER	2	
17	3Y7-82590-01	WIRE HARNESS ASSY	1	
18	3Y6-82305-10	IGNITOR UNIT ASSY	1	
19	97301-06016	BOLT	2	
20	92902-06100	WASHER, sPring	2	
21	3Y6-82310-60	IGNITION COIL ASSY	1	
22	3Y6-82341-00	CORD, high tension 1	1	
23	92902-06100	WASHER, sPring	2	
24	95302-06800	NUT	2	
25	1L9-82370-00	PLUG CAP ASSY	1	UR STD
	1J7-82370-10	PLUG CAP ASSY	1	AP with noise suppressor
26	3Y1-84517-00	CORD, taillight	1	

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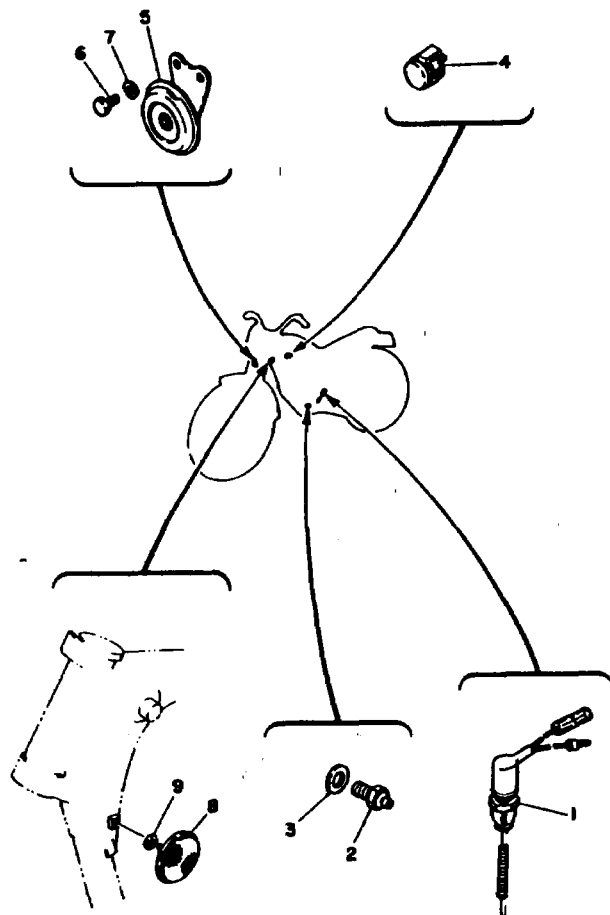


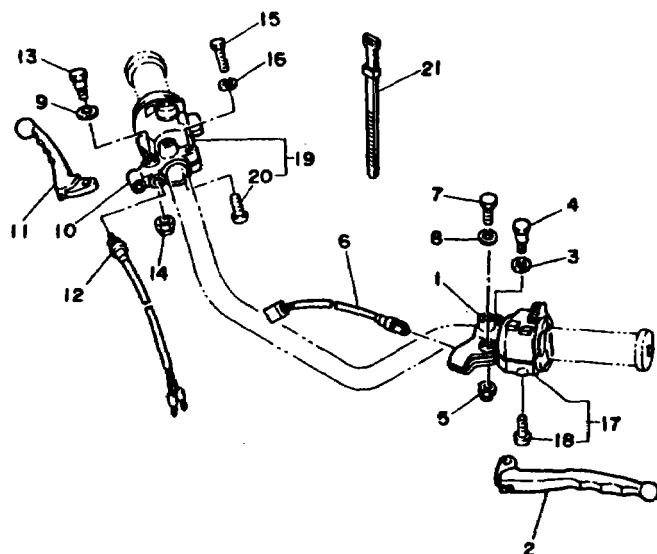
FIG. 36 ELECTRICAL 2

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2F1-82630-00	STOP SWITCH ASSY	1	
2	2H7-82640-00	NEUTRAL SWITCH ASSY	1	
3	90430-10148	GASKET	1	
4	3Y6-83380-70	FLASHER RELAY ASSY	1	
5	3Y6-83371-00	HORN	1	
6	97302-06010	BOLT	2	
7	92902-06100	WASHER, spring	2	
8	2N8-85111-00	REFLECTOR, front l	2	
9	90430-06012	GASKET	2	

3Y9700-1360

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FIG. 37 HANDLE SWITCH-LEVER

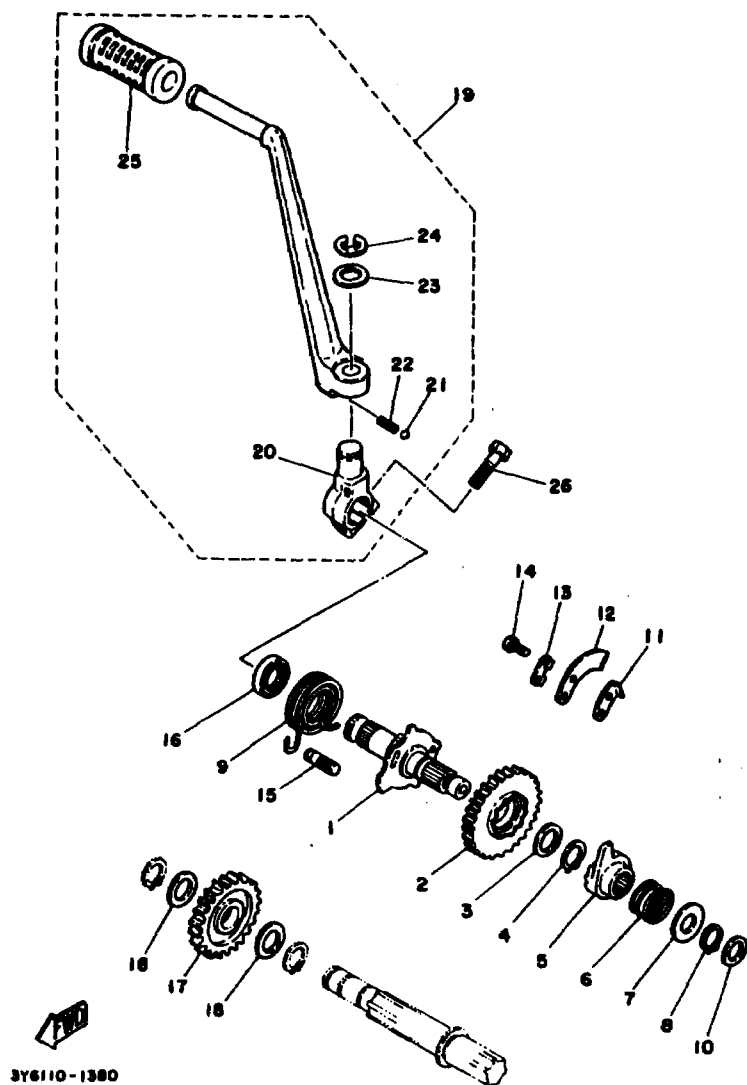


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y6-82911-00	HOLDER, lever 1	1	
2	2W1-83912-00	LEVER 1	1	
3	90201-08083	WASHER, Plate	1	
4	90109-06410	BOLT	1	
5	95801-08100	NUT, u	1	
6	3Y6-82917-00	SWITCH	1	
7	97301-08022	BOLT	1	
8	92901-08100	WASHER, sPring	1	
9	90201-08083	WASHER, Plate	1	
10	361-82921-31	HOLDER, lever 2	1	
11	3M2-83922-00	LEVER 2	1	
12	1T6-83980-30	FRONT STOP SWITCH ASSY	1	
13	90109-06410	BOLT	1	
14	95801-08100	NUT, u	1	
15	97301-08022	BOLT	1	
16	92901-08100	WASHER, sPring	1	
17	3Y7-83972-00	SWITCH, handle 4	1	
18	98501-05020	.SCREW, Pan head	2	
19	3Y7-83963-00	SWITCH, handle 3	1	
20	90157-05027	.SCREW, Pan head	2	
21	437-83936-00	BAND, switch cord	4	



3Y9700-0370

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FIG. 38 ALTERNATE (ENGINE)

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y1-15660-00	KICK AXLE ASSY	1	
2	3Y1-15641-00	GEAR, kick (30T)	1	
3	90201-20885	WASHER, Plate	1	
4	93410-20038	CIRCLIP	1	
5	3Y1-15671-00	WHEEL, ratchet	1	
6	90501-16107	SPRING, compression	1	
7	188-15678-00	COVER, spring	1	
8	93410-15005	CIRCLIP	1	
9	90508-32432	SPRING, torsion	1	
10	90201-15701	WASHER, Plate (1.0T)	1	
11	2K7-15668-00	STOPPER	1	
12	3Y6-15674-00	GUIDE, ratchet wheel	1	
13	214-15686-00	WASHER, lock	1	
14	97321-08018	BOLT	2	
15	248-15668-00	STOPPER	1	
16	93102-20108	OIL SEAL	1	
17	3Y1-15651-00	GEAR, kick idle (27T)	1	
18	90201-20276	WASHER, Plate	2	
19	2L1-15620-00	KICK CRANK ASSY	1	
20	278-15621-00	•BOSS, kick crank	1	
21	93507-32009	•BALL	1	
22	90501-12081	•SPRING, compression	1	
23	90201-15340	•WASHER, Plate	1	
24	93430-10016	•CIRCLIP	1	
25	188-15618-01	•COVER, kick lever	1	
26	97311-08030	BOLT	1	

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NUMERICAL INDEX

PART NO.	GRID NO.	PART NO.	GRID NO.
3Y6-M2341-00-98	C14	3Y1-12231-01	B 7
3Y6-M2472-00	D 8	3Y1-12232-00	B 7
3Y1-1111F-00	B 2	3Y1-12241-00	B 7
3Y6-11110-00	B 2	3Y6-13300-01	B 8
3Y1-11127-00	B 2	3Y6-13326-01	B 8
3Y1-11133-10	B 2	3Y1-13341-00	B 8
3Y1-11181-00	B 2	3Y1-13411-00	B 8
3Y1-11182-00	B 3	3Y1-13416-00	B 8
3Y6-11186-00	B13	4X7-13440-80	B 8
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91316-06020	B 2	92901-08600	C14	93210-18322	B 3	93604-18100	C 7		E 4		
	B 9	92901-10100	C14	93210-19123	B14	93604-29151	C 7	97301-06022	E 6		
91316-06025	B12		D12	93210-40351	B 6	93605-10090	B 4	97302-06010	E 6		
91316-06030	B 3	92901-12100	B 5	93210-57412	B 2	93608-30152	C 6	97302-06012	D 5		
91316-08030	C14		D13	93210-64297	B 6	93615-15114	C 3	97302-06020	C11		
91316-08050	B 2	92902-04100	B15	93210-81411	B 3	94112-16559	D 6	97302-08012	D 3		
91401-16012	D11	92902-05100	B15	93211-06485	B 2	94130-18600	D 6	97302-08016	C10		
	D12		C14	93211-19413	B15	94212-16159	D 6	97302-08020	C10		
91401-20010	D11		E 3	93306-00301	C 6	94230-18084	D 7	97302-08025	C10		
91401-30025	D12	92902-06100	C10	93306-00401	C 6	94311-16109	D 9	97303-08035	C15		
91401-30030	D 7		C11	93306-00502	B 7	94325-18064	D 7	97306-06012	D14		
	D 9		C13	93306-20203	D 6	94416-18258	D 6	97311-08030	E 7		
91830-22016	B13		C15	93306-20205	D 6	94421-16259	D 8	97313-08055	C14		
	B14		D 5	93306-20310	D 6	94500-02090	B 7	97321-06016	B13		
91830-24016	B 2		E 3	93306-20316	D 6	94552-19060	C 3		E 7		
	B 3		E 4	93306-20421	D 6	94585-20103	D 9	97321-08020	C 6		
92501-06012	C13		E 5	93306-20641	C 6	94685-20011	D 9	97321-08016	D11		

PARTS NAME INDEX

DESCRIPTION	GRID NO.
ABSORBER 1	B 2
ABSORBER 2	B 3
ABSORBER 3	B 2
AC MAGNET GENERATOR ASSY	B15
AIR CLEANER CASE ASSY	B 9
ARM, valve rocker	B 6
ARMATURE ASSY	C 2
AXLE, main (14T)	C 8
AXLE, wheel	D 7
•	D 9
BACK MIRROR ASSY	D10
•	D10
BALANCER, wheel	D 8
•	D 8
BALL	C 6
•	C14
•	C14
•	E 7
BAND	D10
BAND, rim	D 9
BAND, rim (2.50-18)	D 7
BAND, switch cord	E 6
BAR, shift fork Guide 1	C 7
BAR, shift fork Guide 2	C 7
BASE ASSY	B15
BATTERY ASSY (12N12A-4A)	E 4
BEARING	C 8
BEARING (86004)	C 8
BEARING (86005)	B 7
BEARING (86202)	D 8
BEARING (86202RS)	D 8
BEARING (86203)	D 8
BEARING (86203RS)	D 8
BEARING (86204)	D 8
BEARING (86205)	C 8
BEARING (86305)	B 4
•	C 8
BEARING (63065H4 SPECIAL)	B 4
BEARING (83A539SN2-9C3)	B 4
BEARING, cylindrical	B 4
•	B 7
•	C 4
•	C 7
BODY ASSY	E 2
BODY, float chamber	B10
BOLT	B 2
•	B 2

PARTS NAME INDEX

DESCRIPTION	GRID NO.
BOLT	B 2
•	B 3
•	B 7
•	B 7
•	B 8
•	B 9
•	B12
•	B12
•	B13
•	C 2
•	C 3
•	C 6
•	C 8
•	C 9
•	C10
•	C10
•	C10
•	C10
•	C10
•	C11
•	C11
•	C14
•	C14
•	C15
•	C15
•	D 3
•	D 5
•	D 5
•	D 6
•	D 8
•	D10
•	D10
•	D11
•	D12
•	D14
•	E 3
•	E 4
•	E 4
•	E 4
•	E 5
•	E 6
•	E 6
•	E 6
•	E 6
•	E 7
•	E 7
BOLT 1	D 2

PARTS NAME INDEX

DESCRIPTION	GRID NO.
BOLT, cap	D 2
BOLT, fitting	E 3
BOLT, flange	B 9
•	C 9
•	C 9
BOLT, hexagon socket head	D 2
BOLT, special	E 2
BOLT, stud	D 8
BOLT, washer based	B 2
•	B 2
•	C 9
•	C14
BOSS, buffer	B 4
BOSS, clutch	C 4
BOSS, kick crank	E 7
BOX	C11
BOX COMP.	C11
BRACKET 1	D11
BRACKET 2	D11
BRACKET, headlight stay 1	C14
BRACKET, headlight stay 2	C15
BRACKET, licence	E 3
BRACKET, meter	D14
BRACKET, seat	D 5
•	D 5
•	D 5
BRACKET, seat lever 1	D 5
BRACKET, throttle 1	B11
BRAKE SHOE COMP.	D 6
•	D 8
BRUSH HOLDER ASSY	C 2
BRUSH 1	C 2
BRUSH 2	C 2
BULB (12V-27/8W)	E 3
BULB (12V-27W)	D13
•	D13
BULB (12V-3.4W)	D14
•	D14
•	D15
BULB (12V-4W)	E 2
BULB (12V-45/40W)	E 2
BULB, headlight (12V 50/40W)	D15
BUSH	C13
•	D 8
BUSH 1	C13
BUSH 2	C13
CABLE, brake	D10
CABLE, clutch	D10
CABLE, throttle 1	D10

PARTS NAME INDEX

DESCRIPTION	GRID NO.
CAMSHAFT	D 6
•	D 6
CAMSHAFT ASSY 1	B 7
CAP	C 2
•	D12
CAP ASSY	D 3
CAP ASSY, air cleaner	B 9
CAP, bolt	C14
CAP, front fork	D 2
CAP, Plunger	B11
CAP, starter clutch sPring	C 3
CARBURETOR ASSY 1	B10
CASE, chain tensioner	B 7
CASE, sPedometer lower	D14
CHAIN	C 3
•	D 9
CHAIN (BFOBM 90L)	B 7
CHAIN CASE ASSY	C13
CINCLIP	B 2
•	B 4
•	B 6
•	C 3
•	C 4
•	C 6
•	C 6
•	C 6
•	C 6
•	C 7
•	C 7
•	C 7
•	C 8
•	D 2
•	D 6
•	D 8
•	E 7
•	E 7
CLAMP	B13
•	B13
•	B14
CLAMP, hose	B 9
•	B 9
CLAMP, lead 1	B15
CLAMP, lead 2	B15
CLIP	B10
•	B13
•	C14
•	D 3

PARTS NAME INDEX

DESCRIPTION	GRID NO.
CLIP	D 3
CLIP, Plunger	B11
CLUTCH, hub	D 6
CLUTCH, meter	D 6
COIL, lighting	B16
COIL, Pulsar	B16
COLLAR	B 3
•	B13
•	B13
•	C 3
•	C 9
•	C11
•	C11
•	D 7
•	D 9
COLLAR, body fitting	E 2
COLLAR, wheel	D 8
•	D 9
CORD, high tension 1	E 4
CORD, taillight	E 4
COTTER, valve	B 6
COVER, ball race 1	C14
COVER, crankcase 1	B14
COVER, crankcase 2	B14
COVER, cylinder head side 1	B 2
COVER, cylinder head side 2	B 2
COVER, cylinder head side 3	B 2
COVER, diaphragm	B10
COVER, footrest	D11
•	D11
COVER, hub dust	D 7
COVER, kick lever	E 7
COVER, oil element	B 8
COVER, Plunger cap	B11
COVER, rear footrest	D11
•	D12
COVER, seat	D 6
COVER, shift Pedal	C 8
COVER, side 1	C11
•	C11
COVER, side 2	C11
•	C11
COVER, sPring	E 7
COVER, thrust 1	C13
CRANK 1	B 4
CRANK 2	B 4
CRANKCASE ASSY	B13
CRANKSHAFT ASSY	B 4

PARTS NAME INDEX

DESCRIPTION	GRID NO.
CROWN, handle	C14
CYLINDER	B 3
CYLINDER COMP., front fork	D 2
CYLINDER HEAD ASSY	B 2
DAMPER	B 7
•	C11
•	C11
•	D 8
•	D14
•	E 3
DAMPER 1	C15
DAMPER 2	C15
DAMPER, headlight 1	E 2
DAMPER, headlight 2	E 2
DAMPER, locating 1	D 3
DAMPER, locating 2	D 3
DAMPER, locating 3	D 3
DAMPER, seat	D 8
DAMPER, side cover	C11
DIAPHRAGM ASSY	B10
DOUBLE SEAT ASSY	D 8
DRIVE AXLE ASSY	C 6
DUCT	B 9
ELEMENT ASSY, oil cleaner	B 8
ELEMENT, air cleaner	B 9
EMBLEM 1	D 3
EMBLEM 2	D 4
EMBLEM 6	C11
FENDER, front	C10
•	C10
FLANGE, sPacer	D 6
•	D 8
FLASHER RELAY ASSY	E 8
FLOAT	B10
FOOTREST, rear 1	D11
FOOTREST, rear 2	D11
FORK, shift 1	C 7
FORK, shift 2	C 7
FORK, shift 3	C 7
FRAME COMP	C 9
FRONT FLASHER LIGHT ASSY 1	D13
FRONT FOOTREST ASSY (L.H.)	D11
FRONT FOOTREST ASSY (R.H.)	D11
FRONT FORK ASSY	D 2
FRONT STOP SWITCH ASSY	E 6
FUEL COCK ASSY 1	D 3
FUEL TANK COMP.	D 3
•	D 3

PARTS NAME INDEX

DESCRIPTION	GRID NO.
FUSE	E 4
FUSE HOLDER ASSY	E 4
GASKET	B 2
•	B 2
•	B 8
•	B 8
•	C 2
•	C 4
•	D 2
•	D 2
•	D 3
•	E 5
•	E 5
GASKET, cap	D 3
GASKET, crankcase cover	B14
GASKET, crankcase cover 2	B14
GASKET, cylinder	B 3
GASKET, cylinder head 1	B 2
GASKET, drain Plug	D 2
GASKET, exhaust Pipe	B12
GASKET, flasher lens	D13
•	D13
GASKET, float chamber	B10
GASKET, lens	E 3
GASKET, manifold	B 9
GAUGE, level	B14
GEAR, balance wt (43T)	B 4
GEAR, drive	C 3
•	D 5
GEAR, kick (30T)	E 7
GEAR, kick idle (27T)	E 7
GEAR, meter	D 5
GEAR, oil Pump idle (20T)	B 8
GEAR, Primary drive (23T)	C 4
GEAR, Pump driven 2	B 8
GEAR, starting motor	C 2
GEAR, 1st wheel (37T)	C 5
GEAR, 2nd Pinion (19T)	C 5
GEAR, 2nd wheel (32T)	C 5
GEAR, 3rd Pinion (23T)	C 5
GEAR, 3rd wheel (29T)	C 5
GEAR, 4th Pinion (26T)	C 5
GEAR, 4th wheel (26T)	C 5
GEAR, 5th Pinion (28T)	C 5
GEAR, 5th wheel (23T)	C 5
GRAPHIC 1	C12
GRAPHIC 2	C12
GRIP (L.H)	D10

PARTS NAME INDEX

DESCRIPTION	GRID NO.
GRIP ASSY	D10
GROMMET	B 9
•	B 9
•	B 9
•	C 9
•	C10
•	C11
•	C11
•	C11
•	C11
•	D15
•	D15
•	D15
GUARD, mud	C10
GUIDE	B 9
GUIDE, intake valve (1ST O/S)	B 2
GUIDE, Plate stopper	C 7
GUIDE, ratchet wheel	E 7
GUIDE, stopper 1	B 7
GUIDE, stopper 2	B 7
HANDLE COVER ASSY	C14
HANDLEBAR	D10
HEADLIGHT UNIT ASSY	D15
•	D15
HOLDER	B11
•	D10
HOLDER, base seat	E 3
HOLDER, cable	C10
HOLDER, cable 1	D 2
HOLDER, cap	D15
HOLDER, clutch cable	B13
HOLDER, handle lower	C14
HOLDER, handle upper	C14
HOLDER, lever 1	E 5
HOLDER, lever 2	E 5
HOLDER, sprocket	C 5
HOOK, seat	D 5
HORN	E 5
HOSE	B 9
•	D 3
•	E 4
HUB, front	D 5
HUB, rear	D 5
IGNITION COIL ASSY	E 4
IGNITOR UNIT ASSY	E 4
INNER TUBE COMP.1	D 2
JET, main (#140.0)	B10
JET, main (#370.0)	B10
JET, main (#375.0)	B10

PARTS NAME INDEX

DESCRIPTION	GRID NO.
JET, main (#380.0)	B10
JET, Pilot (#47.5)	B10
JOINT, air cleaner 1	B 9
JOINT, carburetor 1	B 9
JOINT, chain	D 9
KEY, straight	B 4
•	B 4
•	C 4
KEY, woodruff	B 5
KICK AXLE ASSY	E 7
KICK CRANK ASSY	E 7
LEAD WIRE ASSY	B15
LENS ASSY	D15
•	D15
LENS, flasher	D13
•	D13
LENS, taillight	E 3
LEVER 1	E 5
LEVER 2	E 5
LEVER, camshaft 1	D 5
•	D 5
LEVER, cock	D 3
LEVER, seat	D 5
LEVER, shift 2	C 7
LEVER, shift 3	C 7
LID	C11
LINK, main stand	D12
MAIN SWITCH ASSY	E 4
MUFFLER ASSY 1	B12
NEEDLE	B10
NEEDLE VALVE ASSY	B10
NET, filter	B11
NET, filter 1	D 3
NEUTRAL SWITCH ASSY	E 5
NOZZLE, main	B10
NUT	B 4
•	B 5
•	B 5
•	B 7
•	B 7
•	C 2
•	C 4
•	C 4
•	C 4
•	C10
•	C11
•	C14
•	C14

PARTS NAME INDEX

DESCRIPTION	GRID NO.
NUT	C15
•	D 6
•	D 8
•	D 8
•	D10
•	D10
•	D10
•	D11
•	D11
•	D13
•	D13
•	D14
•	D15
•	E 2
•	E 3
•	E 3
•	E 4
•	E 4
NUT, adjusting	D15
•	D15
NUT, castle	D 7
•	D 9
NUT, crown	C13
•	C13
•	C14
NUT, flange	D12
NUT, self-locking	C 9
•	C 9
•	C 9
•	C13
•	D12
NUT, special	C 2
NUT, u	E 6
•	E 6
O-RING	B 2
•	B 2
•	B 3
•	B 3
•	B 3
•	B 6
•	B 7
•	B 7
•	B 8
•	B 8
•	B 8
•	B 8
•	B 8
•	B10
•	B10
•	B14

PARTS NAME INDEX

DESCRIPTION	GRID NO.
O-RING	B15
•	C 2
•	C 4
•	D 3
•	D 3
•	D14
OIL PUMP ASSY	B 8
OIL SEAL	B14
•	B15
•	C 4
•	C 6
•	C 6
•	C 8
•	C 8
•	C13
•	D 2
•	D 6
•	D 6
•	D 6
•	D 6
•	D 8
•	E 7
PAD, battery	C11
PEDAL, brake	D11
PEDAL, shift	C 9
PIN	B11
•	D11
PIN, clevis	D11
•	D12
PIN, cotter	D 7
•	D 9
•	D11
•	D11
•	D12
•	D12
PIN, crank 1	B 4
PIN, down	B 2
•	B 3
•	B 4
•	B 7
•	B 8
•	B13
•	B14
•	C 3
•	C 7
•	C 7
•	C 8
PIN, float	B10
PIN, piston	B 4
PIPE, breather 1	B13

PARTS NAME INDEX

DESCRIPTION	GRID NO.
PIPE, breather 2	B13
PIPE, fuel 1	D 3
PIPE, oil 1	B 8
PISTON (STD)	B 4
PISTON (2ND O/S 0.50MM)	B 4
PISTON (4TH O/S 1.00MM)	B 4
PISTON RING SET (STD)	B 4
PISTON RING SET (2ND O/S)	B 4
PISTON RING SET (4TH O/S)	B 4
PLATE	B 2
•	B10
•	C13
PLATE, bearing cover	B13
PLATE, brake shoe	D 6
•	D 8
PLATE, clutch 1	C 4
PLATE, element fitting	B 9
PLATE, engine adjusting	C 9
PLATE, friction	C 4
PLATE, indicator	D 8
•	D 8
PLATE, lever fitting	D 3
PLATE, lock	B13
PLATE, Pressure 1	C 4
PLATE, Push	C 4
PLATE, side 1	C 7
PLATE, stop fitting 1	C10
PLATE, stopper	C 7
PLATE, thrust 1	C 4
PLUG	C 3
PLUG CAP ASSY	E 4
•	E 4
PLUG, blind 1	B13
PLUG, drain	B 8
•	B10
•	D 2
PLUG, oil	B14
PLUG, spark (NGK W22EP)	B 2
PLUG, spark (NGK BP-7ES)	B 2
PLUG, straight screw	B13
PLUNGER, starter	B11
POINT, neutral	C 7
PRI. DRIVEN GEAR COMP.(72/177)	C 4
PROTECTOR	D11
PULLER, chain 1	D 9
PULLER, chain 2	D 9
PUSH LEVER ASSY	C 4
RACE, ball 1	C14

M13

PARTS NAME INDEX

DESCRIPTION	GRID NO.
RACE, ball 1	C14
RACE, ball 2	C14
"	C14
REAR ARM COMP.	C13
REAR FENDER COMP.	C10
REAR FLASHER LIGHT ASSY 1	D13
REAR REFLECTOR ASSY	E 3
RECTIFIER & REGULATOR ASSY	E 4
REFLECTOR, tail light	E 3
REFLECTOR, front 1	E 5
RETAINER, valve spring	B 6
RIM (1-80-18)	D 6
RIM (2-15-18)	D 8
RIM, headlight	D15
"	D15
RING	B10
RING, mounting	D15
RING, snap	D 2
RING, speed meter	D14
RING, stop	D14
ROD, brake	D11
ROD, chain tensioner	B 7
ROD, connecting	B 4
ROD, Push 1	C 4
ROD, Push 2	C 4
ROTOR ASSY	B15
SCREW	B 7
"	B 8
"	C 4
"	D 3
SCREW, blind	E 3
SCREW, countersunk	D 4
SCREW, cylinder head	B11
SCREW, flat head	B13
"	C 7
"	D 5
SCREW, hexagon	B 2
"	B 9
"	D11
SCREW, lens fitting	E 3
SCREW, Pan head	B 2
"	B 8
"	B 8
"	B10
"	B11
"	B11
"	B13
"	B13

PARTS NAME INDEX

DESCRIPTION	GRID NO.
SCREW, Pan head	B13
"	B14
"	B14
"	B14
"	B15
"	B15
"	B15
"	C 2
"	C11
"	C13
"	C13
"	C14
"	D 3
"	D 3
"	D 3
"	D10
"	D15
"	E 2
"	E 6
"	E 6
"	E 6
SCREW, Pan head with washer	B10
SCREW, Panhead tapping	B 8
"	E 3
SCREW, rim adjusting	D15
"	D15
SCREW, tapping	D14
SCREW, throttle	B11
SCREW, valve adjusting	B 6
SCREW, with washer	C 4
SEAL	B 9
SEAL, dust	D 2
SEAL, steering	C14
SEAL, valve stem	B 6
SEAT LOCK ASSY	D 5
SEAT, spring	B10
SEAT, valve spring	B 6
SEGMENT	C 7
SHAFT, main stand	D12
SHAFT, Pivot	C13
SHAFT, rocker 2	B 6
SHIFT CAM ASSY	C 7
SHIFT SHAFT ASSY	C 8
SHIM (0.3T)	C13
SHIM, camshaft	D 6
SHOCK ABSORBER ASSY, rear	C13
SOCKET	D15

PARTS NAME INDEX

DESCRIPTION	GRID NO.
SOCKET CORD ASSY	D14
"	D14
"	E 3
SOCKET CORD ASSY 1	D15
"	D15
SPACER	C 3
"	C 6
SPACER, bearing	D 6
"	D 8
SPEED NUT	D 5
SPEEDOMETER ASSY	D14
"	D14
SPEEDOMETER CABLE ASSY	D14
SPINDLE, taper	D 2
SPOKE SET, front	D 6
SPOKE SET, rear	D 8
SPRING	B10
SPRING, compression	B 4
"	B 7
"	B 8
"	C 3
"	C 4
"	D11
"	E 7
"	E 7
SPRING, diaphragm	B10
SPRING, front fork	D 2
SPRING, plunger	B11
SPRING, reflector	D15
SPRING, screw	D15
"	D15
SPRING, tension	D 6
"	D 6
"	D11
"	D12
"	D12
SPRING, throttle stop	B11
SPRING, torsion	C 4
"	C 7
"	C 7
"	C 8
"	D 5
"	D 5
"	E 7
SPRING, valve inner	B 6
SPRING, valve outer	B 6
SPROCKET, cam chain (32T)	B 7
SPROCKET, drive (16T)	C 8

PARTS NAME INDEX

DESCRIPTION	GRID NO.
SPROCKET, driven (46T)	D 8
SPROCKET, starter 2 (46T)	C 3
STAND, main	D12
STAND, side	D12
STARTER CLUTCH OUTER ASSY	C 3
STARTER CIRCUIT CUT-OFF RELAY	E 4
STARTER SWITCH ASSY	E 4
STARTING MOTOR ASSY	C 2
STAY 1	B 8
STAY, engine 2	C 9
STAY, engine 3	C 9
STAY, flasher	D13
•	D13
STAY, headlight	C14
STAY, muffler 1	B12
STAY, Plate fitting 1	C10
STAY, rear	C10
STOP SWITCH ASSY	E 6
STOPPER	E 7
•	E 7
STOPPER LEVER ASSY	C 7
STOPPER, main stand	D12
STRAINER, oil	B 8
SWITCH	E 6
SWITCH, handle 3	E 6
SWITCH, handle 4	E 6
TAILLIGHT ASSY	E 3
TIRE	D 8
TIRE (3.00-18)	D 6
TOOL KIT	C12
TUBE	D 8
TUBE (3.00-18)	D 7
TUBE, outer 1	D 2
TUBE, outer 2	D 2
UNDER BRACKET COMP.	D 2
VALVE	D 3
VALVE, exhaust	B 6
VALVE, intake	B 6
WASHER	B10
•	B15
•	C 8
•	C10
•	C10
•	C13
•	C15
•	D11
•	D11
•	D12

PARTS NAME INDEX

DESCRIPTION	GRID NO.
WASHER	E 4
WASHER, bearing cover	B 4
WASHER, lock	B 2
•	B 4
•	B13
•	C 4
•	C 4
•	C 4
•	D 8
•	E 7
WASHER, main Jet	B10
WASHER, Plain	B 7
•	C 4
•	C15
•	D11
WASHER, Plate	B 2
•	B 4
•	B 6
•	B 7
•	B 8
•	B 8
•	B13
•	C 6
•	C 6
•	C 6
•	C 8
•	C 8
•	C 9
•	C 9
•	C 9
•	C 9
•	C10
•	C10
•	C11
•	C11
•	C11
•	C11
•	C13
•	C13
•	C13
•	C13
•	C14
•	C14
•	C14
•	D 3
•	D 6
•	D 6
•	D 7

PARTS NAME INDEX

DESCRIPTION	GRID NO.
WASHER, Plate	D10
•	D11
•	D11
•	D12
•	D14
•	E 4
•	E 6
•	E 6
•	E 7
•	E 7
•	E 7
WASHER, Plate (1.0T)	E 7
WASHER, special	D 3
•	D15
•	E 2
•	E 2
WASHER, spring	B 5
•	B11
•	B12
•	B15
•	B15
•	B15
•	C 2
•	C 9
•	C10
•	C10
•	C10
•	C10
•	C11
•	C11
•	C13
•	C13
•	C14
•	C14
•	C15
•	C15
•	D 5
•	D 5
•	D10
•	D11
•	D12
•	D13
•	D13
•	D14
•	D15
•	D15

PARTS NAME INDEX

DESCRIPTION	GRID NO.
WASHER, spring	E 2
•	E 3
•	E 3
•	E 4
•	E 4
•	E 4
•	E 4
•	E 5
•	E 6
•	E 6
WASHER, wave	D 3
WEIGHT 1	B 4
WHEEL, ratchet	E 7
WIRE HARNESS ASSY	E 4
WIRE, minus lead	E 4
WIRE, plus lead	E 4
WIRE, starter	C 2

PARTS NAME INDEX

DESCRIPTION	GRID NO.
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