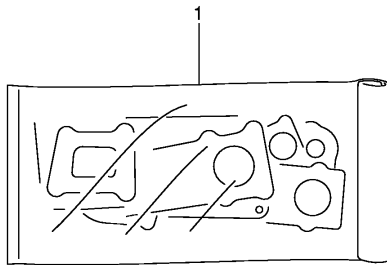
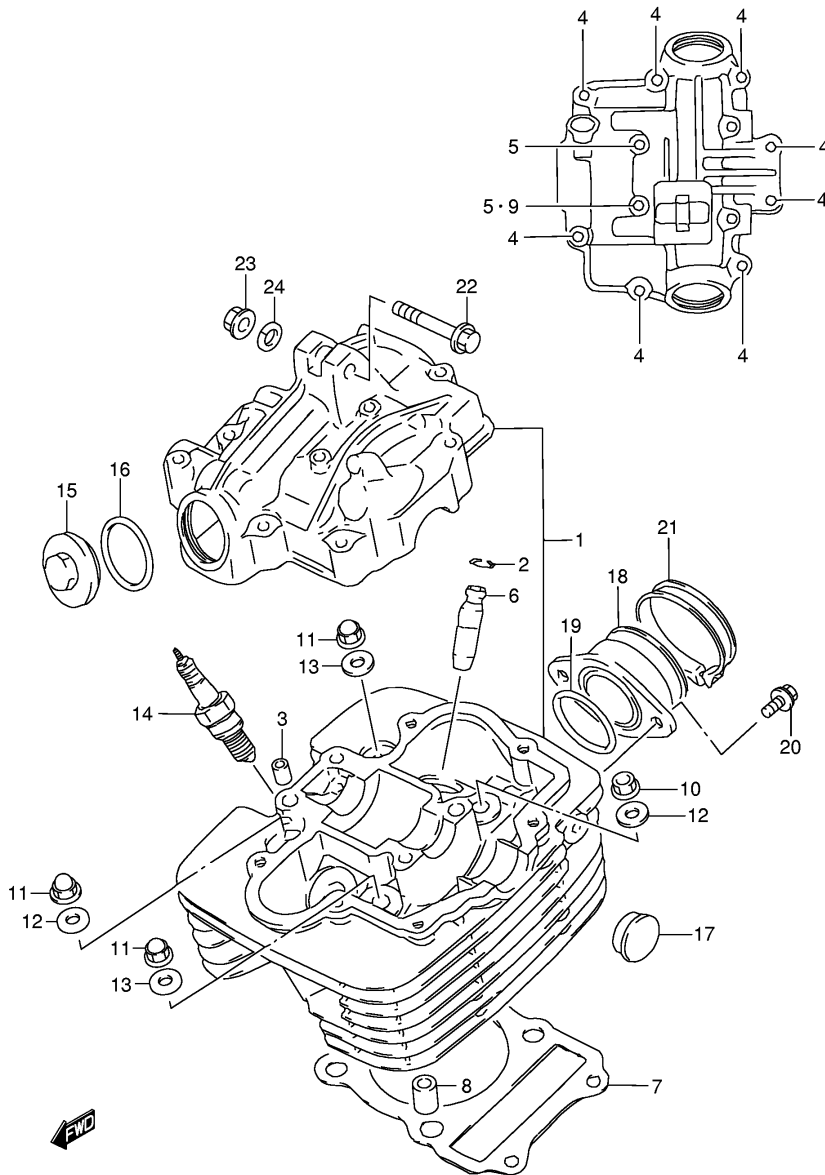


FIG.1



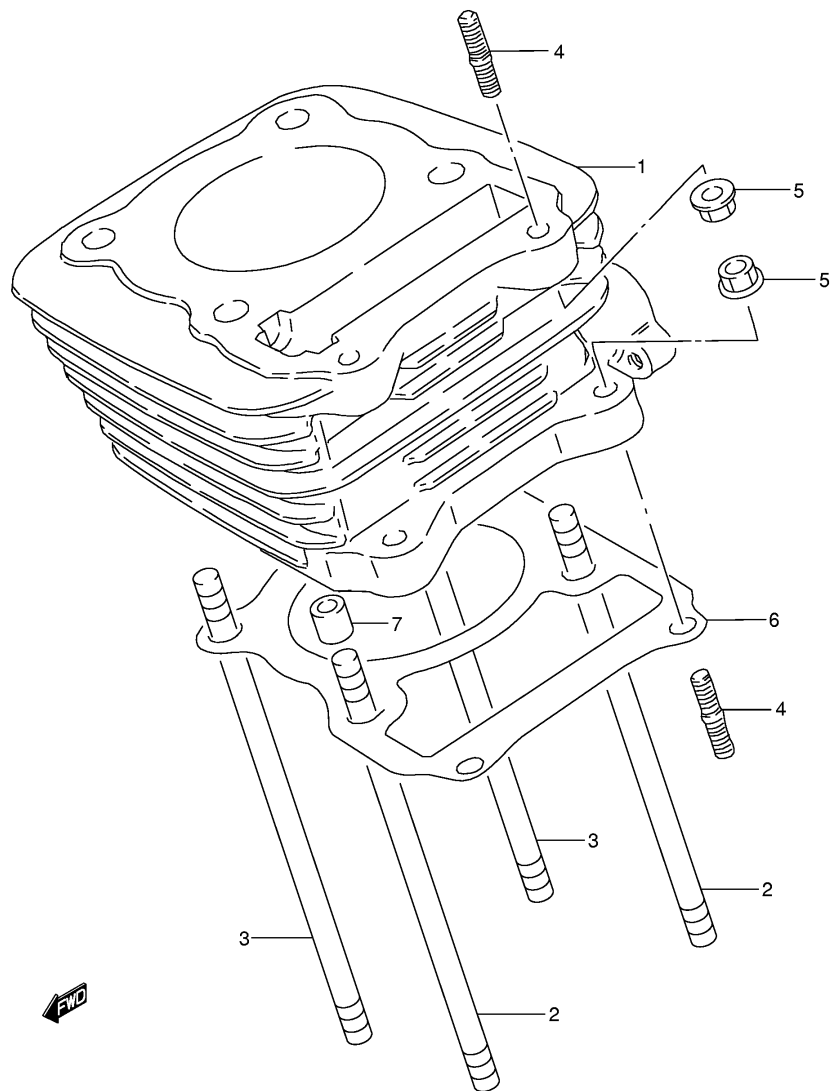
Ref No	Part No	Description
1	11401-42830	Gasket Set
2	11141-18A00	. Gasket, Cylinder Head
3	11241-42A10	. Gasket, Cylinder
4	11482-05211	. Gasket, Clutch Cover
5	11483-05312	. Gasket, Magneto Cover
6	12837-19B10	. Gasket, Tensioner Adjuster
7	14181-42A00	. Gasket, Exhaust Pipe
8	09168-06023	. Gasket (5.8x13x1.2)
9	09168-08021	. Gasket (8.5x17x2.3)
10	09168-14002	. Gasket (13.8x18.8x4.8)
11	09280-09005	. O Ring (d:1.9,id:8.6)
12	09280-13004	. O Ring (d:1.9,id:13.0)
13	09280-17003	. O Ring (d:3.1,id:16.8)
14	09280-21008	. O Ring (d:2.5,id:21.0)
15	09280-22008	. O Ring (d:3.1,id:22.7)
16	09280-30001	. O Ring (d:3.0,id:29.5)
17	09280-35001	. O Ring (d:1.9,id:34.6)
18	09280-54001	. O Ring (d:2.4,id:52.6)
19	09280-60005	. O Ring (d:2.4,id:60.5)

FIG.2



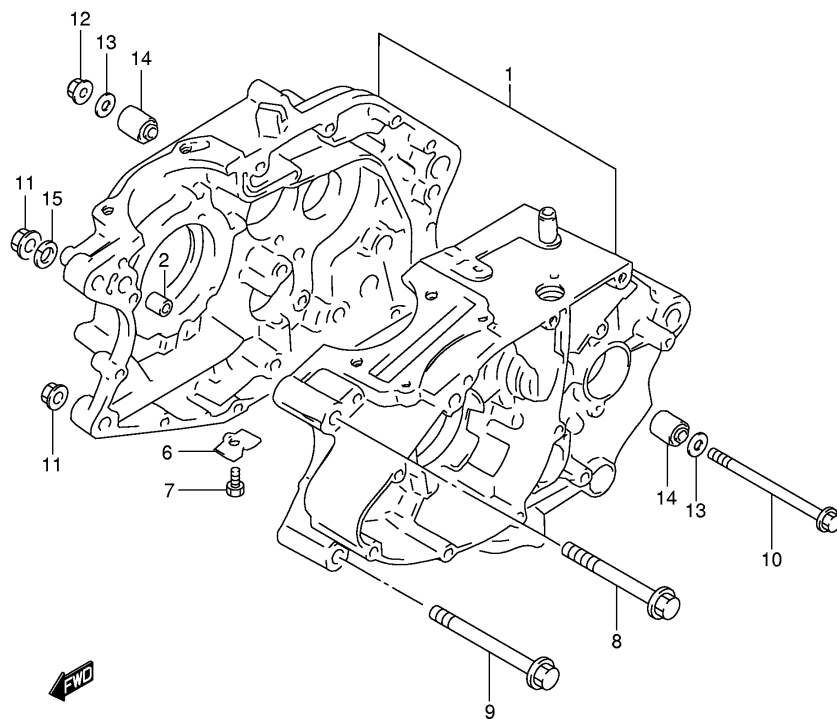
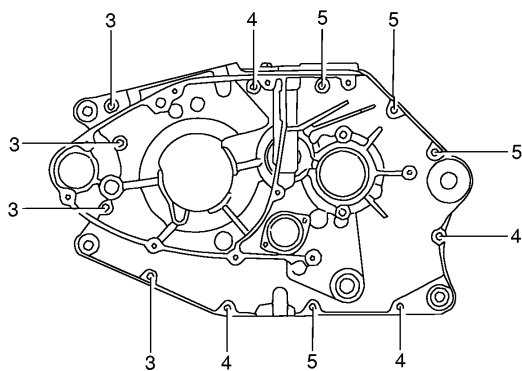
Ref No	Part No	Description
1	11100-42A20	Head Assy, Cylinder
2	09381-10004	• . Snap Ring
3	09206-08001	• . Pin (8x11)
4	01550-06353	• . Bolt
5	01550-06603	• . Bolt
6	11115-05270	Guide, Valve (0s:0.3)
7	11141-18A00	Gasket, Cylinder Head
8	04211-11169	Knock Pin
9	09168-06023	Gasket (5.8x13x1.2)
10	08316-10083	Nut
11	09159-08049	Nut
12	09160-08053	Washer (8.5x19x2.3)
13	09168-08021	Gasket (8.5x17x2.3)
14	09482-00223	Spark Plug (nd,x24esr-u)
14	09482-00399	Spark Plug (ngk,dr8ea)
15	11175-18900	Cap, Inspection
16	09280-30001	O Ring (d:3,id:29.5)
17	09241-22002	Plug
18	13110-42A12	Pipe, Intake
19	09280-35001	O Ring (d:1.9,id:34.6)
20	02112-36163	Screw
21	09402-48208	Clamp
22	09103-08332	Bolt (8x53)
23	08319-31083	Nut
24	08321-01083	Lock Washer

FIG.3



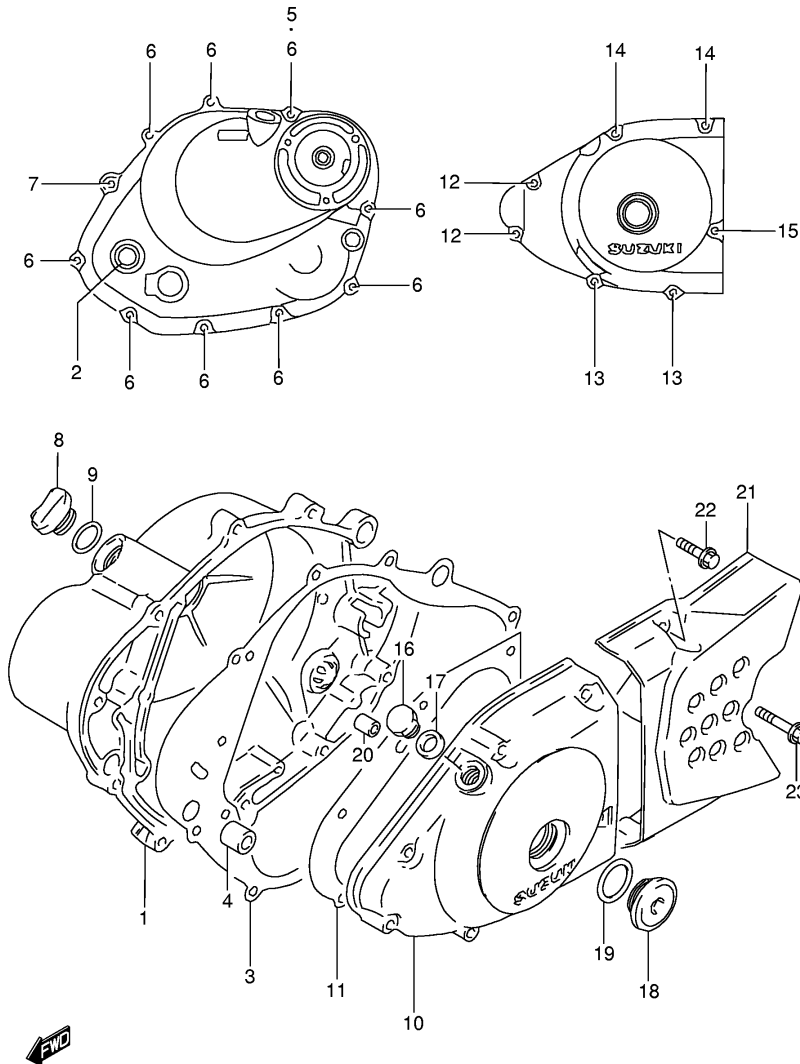
Ref No	Part No	Description
1	11211-13G50-0F0	Cylinder
2	09108-08195	Stud Bolt (l:160)
3	09108-08184	Stud Bolt (l:167)
4	01421-06253	Stud Bolt
5	08316-10063	Nut
6	11241-42A10	Gasket, Cylinder
7	04211-11149	Knock Pin

FIG.4



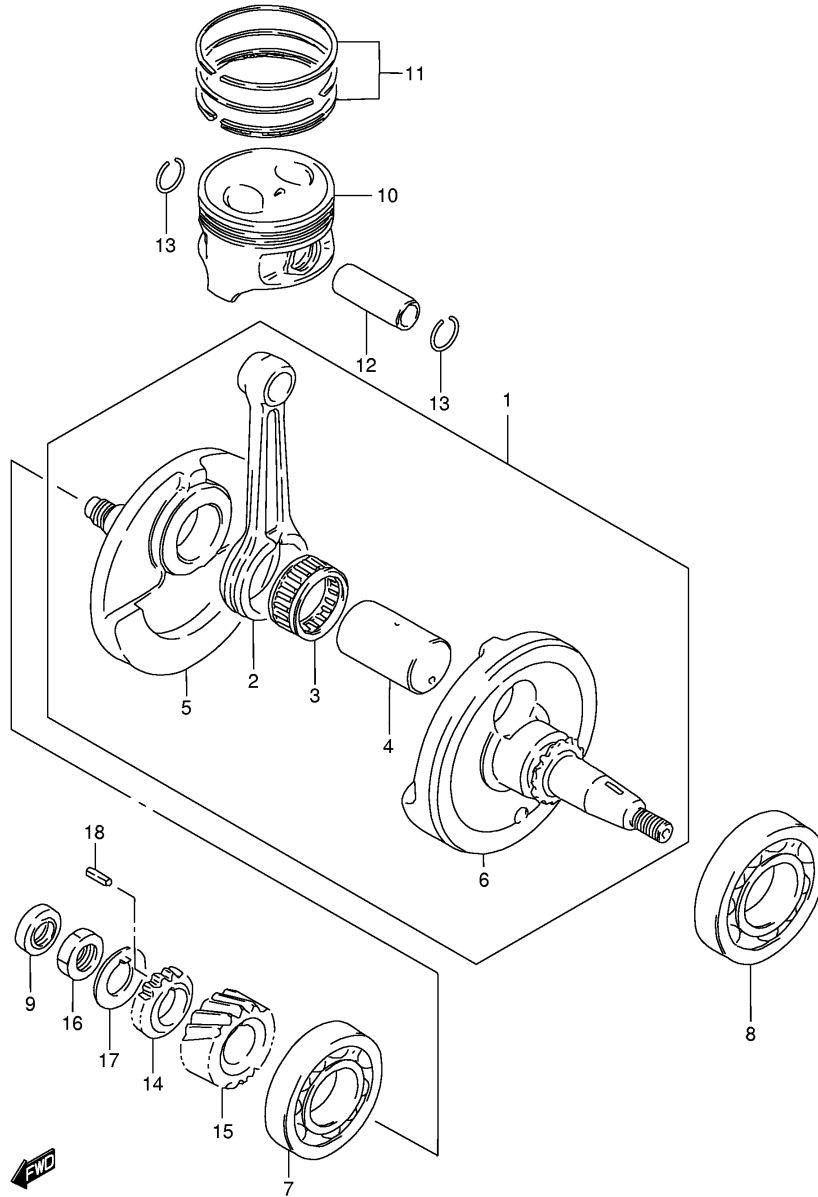
Ref No	Part No	Description
1	11300-42A24	Crankcase Assy
2	04211-13189	• . Knock Pin
3	01547-06553	• . Bolt
4	01547-06603	• . Bolt
5	01547-06757	• . Bolt
6	11319-05200	• . Plate, Oil Gallery Plug
7	01500-06103	• . Bolt
8	09103-10240	Bolt (10x80)
9	09103-10061	Bolt (10x90)
10	09103-08138	Bolt (8x115)
11	08319-31103	Nut
12	08319-31083	Nut
13	08212-08182	Washer
14	09319-08032	Bush
15	08321-01103	Lock Washer

FIG.5



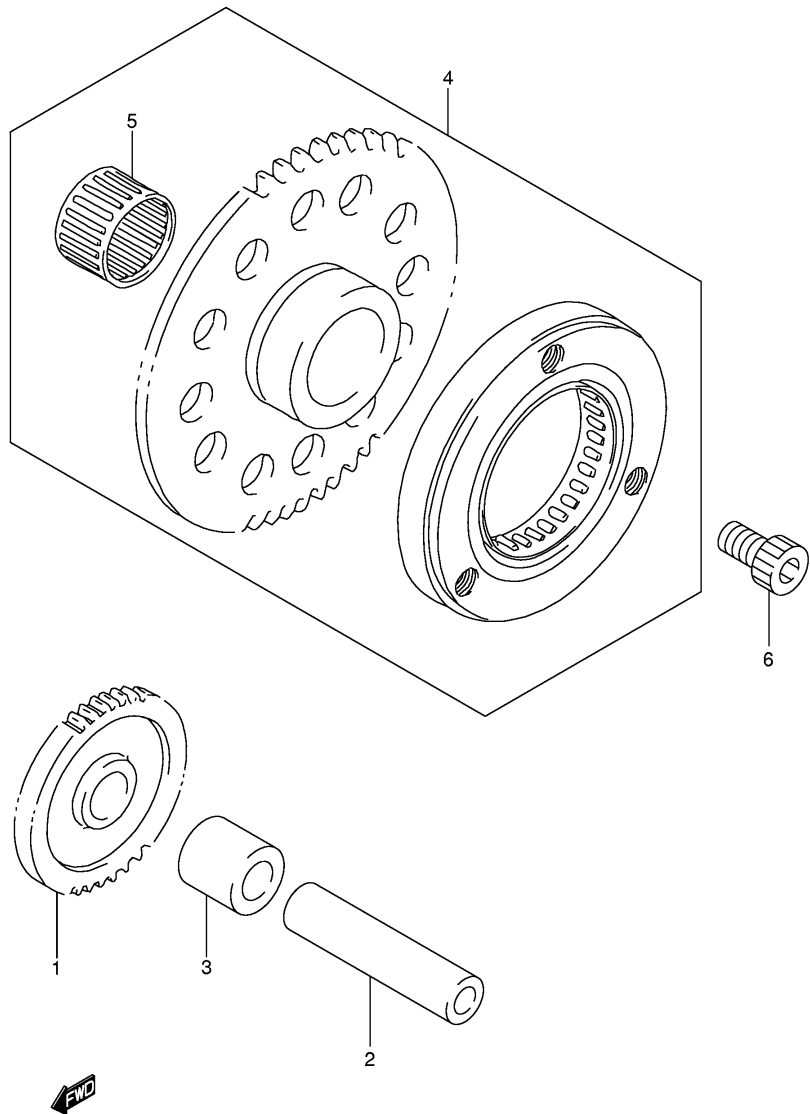
Ref No	Part No	Description
1	11340-42A60	Cover, Clutch
2	11971-45010	• . Lens, Oil Level
3	11482-05211	Gasket, Clutch Cover
4	04211-13189	Knock Pin
5	09168-06023	Gasket (5.8x13x1.2)
6	01547-06303	Bolt
7	01547-06453	Bolt
8	09259-20019	Plug (20x10)
9	09280-17003	O Ring (d:3.1,id:16.8)
10	11351-42A20	Cover, Magneto
11	11483-05312	Gasket, Magneto Cover
12	01547-06303	Bolt
13	01547-06353	Bolt
14	01547-06403	Bolt
15	01547-06503	Bolt
16	09247-12104	Plug, T.d.c
17	09168-12002	Gasket (12.1x16.2x3.7)
18	09259-26011	Plug
19	09280-22008	O Ring (d:3.1,id:22.7)
20	04211-09129	Knock Pin
21	11360-42A20	Cover, Engine Sprocket
22	01547-06253	Bolt
23	01547-06353	Bolt

FIG.6



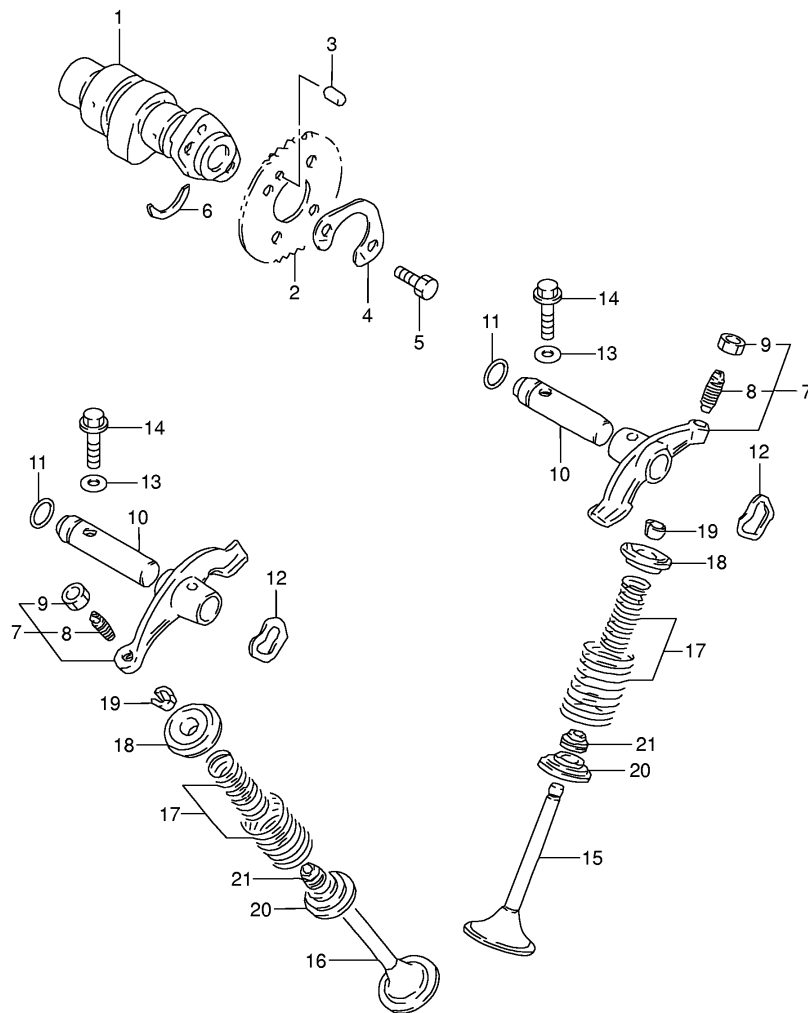
Ref No	Part No	Description
1	12200-42A21	Crankshaft Assy
2	12161-42A01	. Rod, Connecting
3	09263-31008-0B0	. Bearing
4	12210-42A01	. Pin, Crank
5	12221-42A02	. Crankshaft, Rh
6	12261-42A20	. Crankshaft, Lh
7	09262-28014	Bearing (28x68x18)
8	09262-35038	Bearing (35x72x17)
9	09282-12009	Oil Seal (12x21x7)
10	12111-42A10-0F0	Piston
11	12140-42A00	Ring Set, Piston (std)
12	12151-22A02	Pin, Piston
13	09381-16001	Snap Ring
14	16321-42A00	Gear, Oil Pump Drive (nt:15)
15	21111-42A01	Gear, Primary Drive (nt:19)
16	09140-18004	Nut
17	09166-18003	Washer
18	09421-04007	Key

FIG.7



Ref No	Part No	Description
1	12611-42A01	Gear, Starter Idle (nt:44/15)
2	09206-13003	Pin
3	09180-13006	Spacer
4	12600-35843	Clutch Set, Starter
5	09263-22031	• Bearing (22x28x16)
6	07130-08163	Bolt

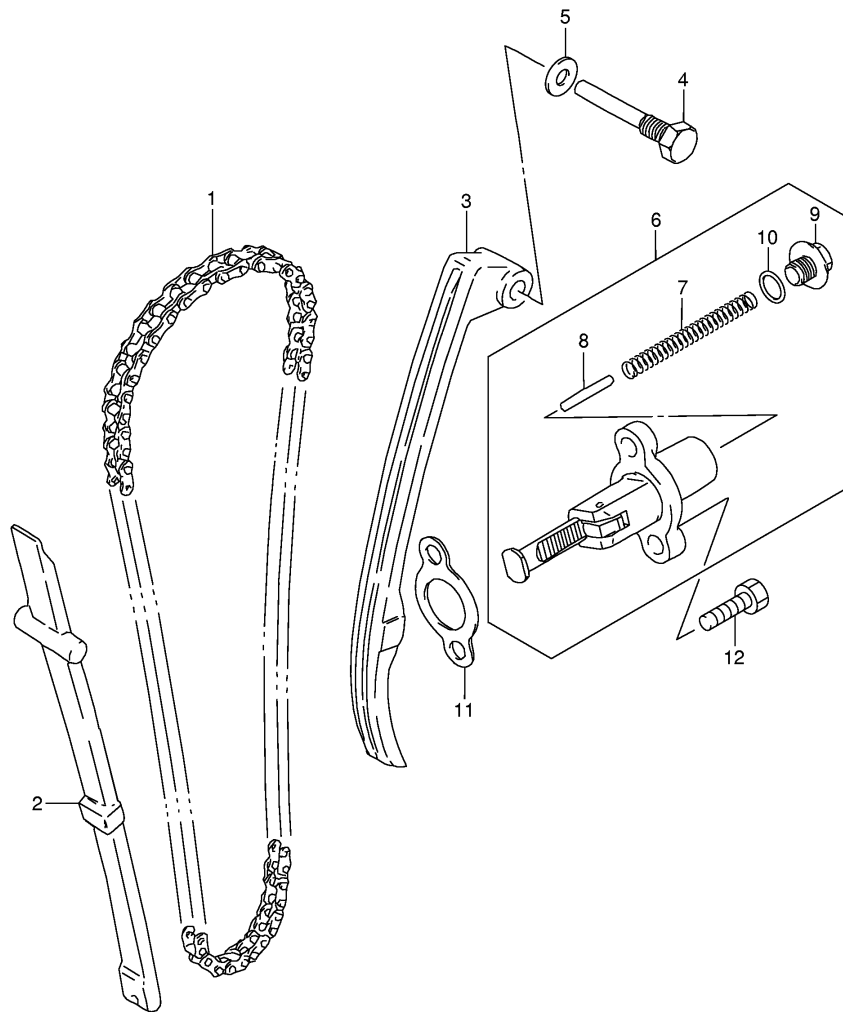
FIG.8



Ref No	Part No	Description
1	12711-42A10	Camshaft
2	12741-05201	Sprocket, Cam Shaft (nt:32)
3	09261-05005	Pin
4	12747-05201	Washer, Sprocket
5	09111-06032	Bolt (6x10.5)
6	09390-22002	C Ring
7	12840-25C10	Arm, Valve Rocker
8	12842-32411	• . Screw, Adjusting
9	12843-32400	• . Nut
10	12861-05201	Shaft, Valve Rocker Arm
11	09280-09005	O Ring (d:1.9,id:8.6)
12	09164-12021	Washer
13	09168-06023	Gasket (5.8x13x1.2)
14	02162-06253	Bolt
15	12911-42A00	Valve, Intake
16	12912-42A00	Valve, Exhaust
17	12920-05210	Spring Set, Valve
18	12931-49200	Retainer, Valve Spring
19	12932-24400	Cotter, Valve
20	12933-49201	Seat, Valve Spring
21	09289-05015	Oil Seal (5.5x11x8.2)



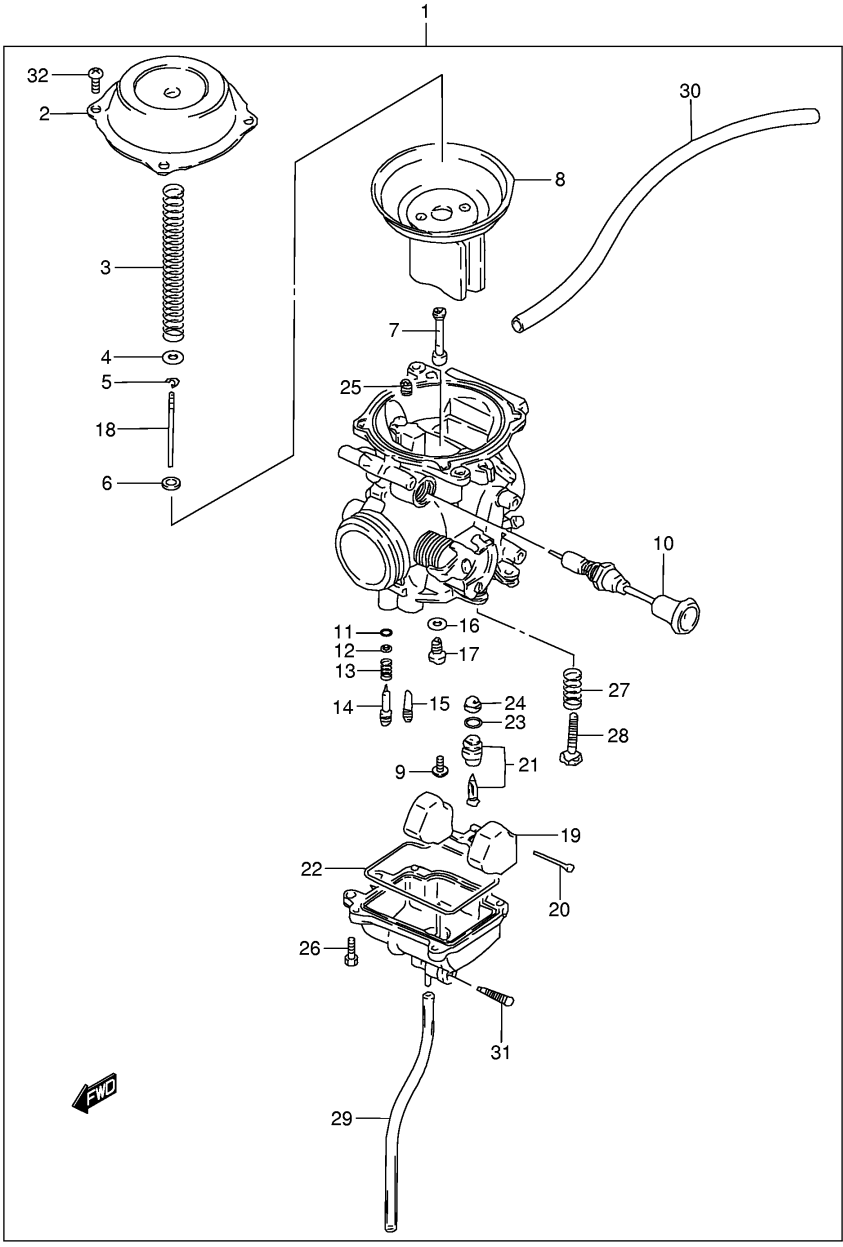
FIG.9



Ref No	Part No	Description
1	12760-42A00	Chain, Cam Shaft Drive
2	12771-18A00	Guide, Cam Chain
3	12811-18A01	Tensioner, Cam Chain
4	12812-32410	Bolt, Cam Chain Tensioner
5	09168-08016	Gasket (8.2x14x1)
6	12830-19B02	Adjuster Assy, Tensioner
7	12833-19B00	• Spring
8	12835-19B00	• Bar
9	12834-19B00	• Plug
10	12832-02A00	• O Ring
11	12837-19B10	Gasket, Tensioner Adjuster
12	01500-06203	Bolt

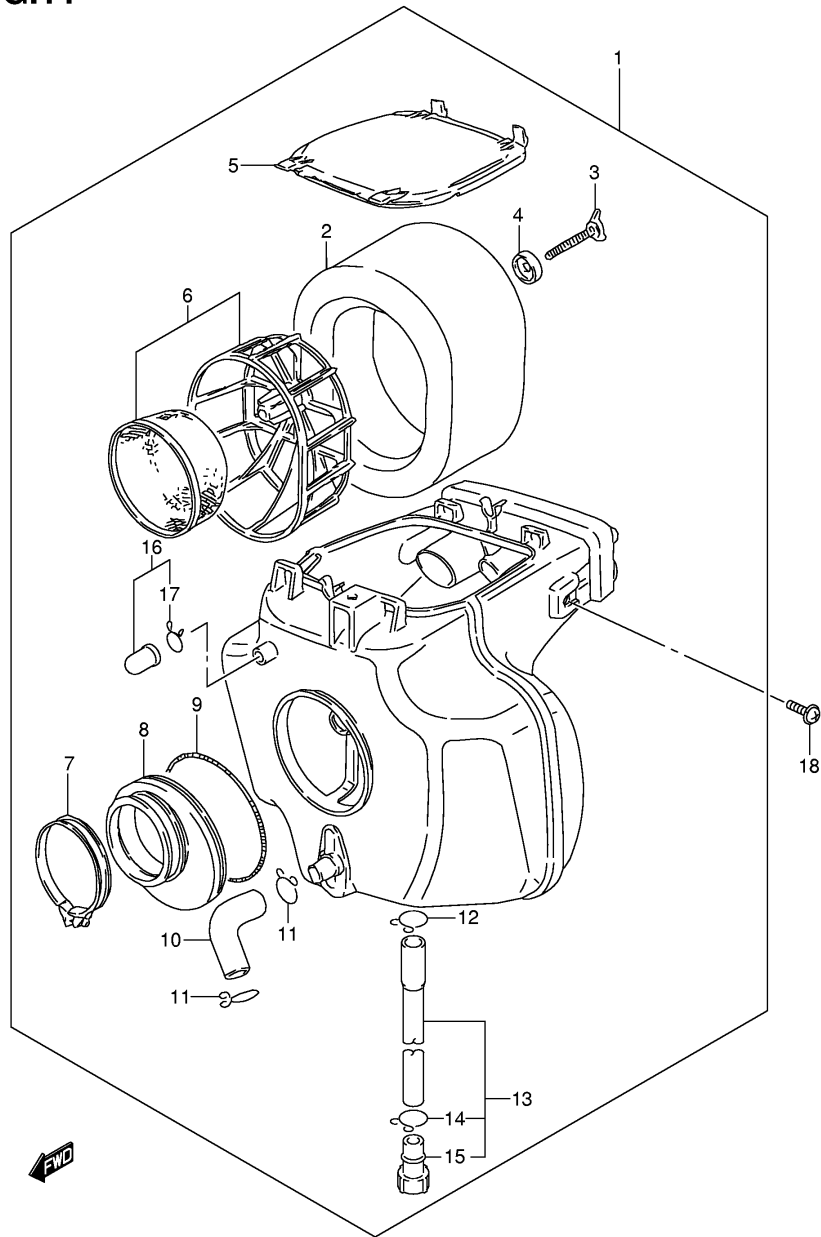


FIG.10



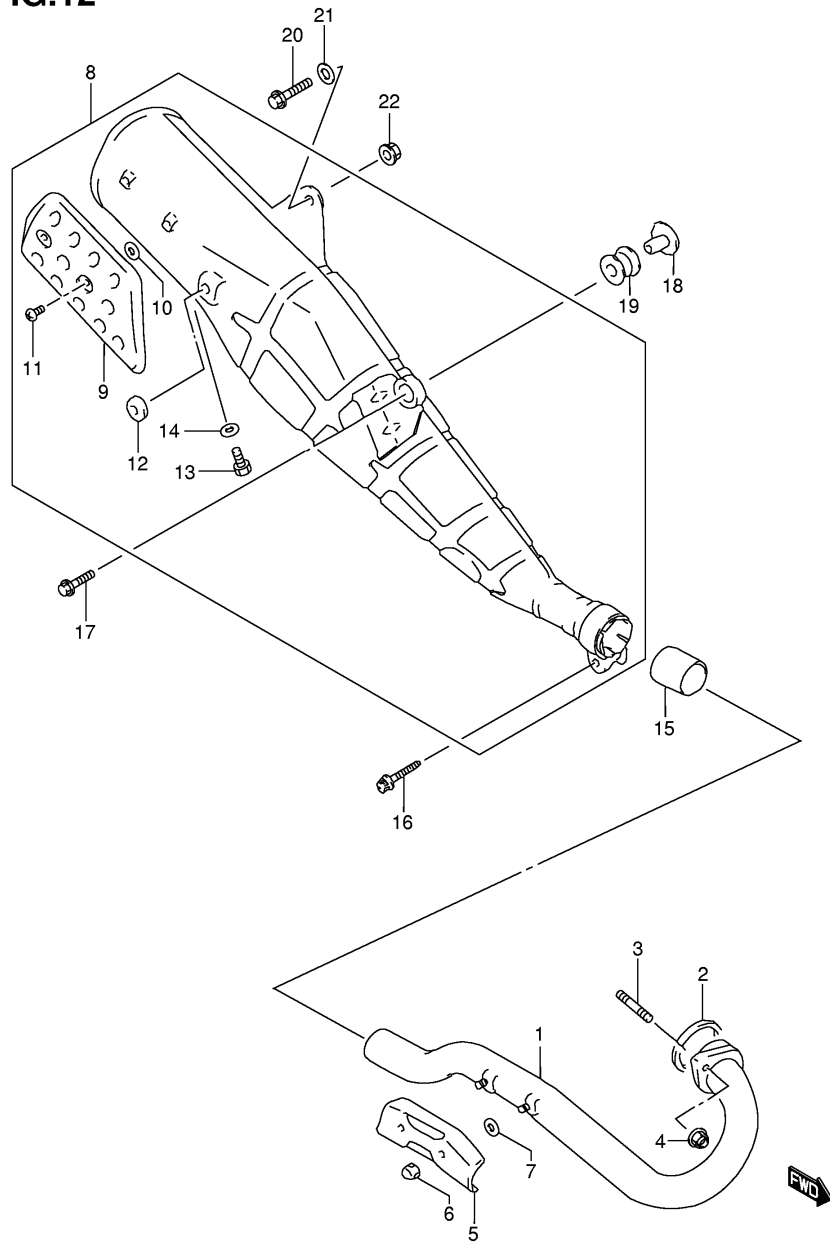
Ref No	Part No	Description
1	13200-42AA1	Carburetor Assy
2	13502-42A00	• Cover
3	13417-42A00	• Spring
4	13382-42A00	• Ring
5	13394-10010	• Clip, Needle
6	13387-47010	• Ring
7	09494-00514	• Jet, Needle (p-5)
8	13500-42A00	• Diaphragm Assy
9	13602-43410	• Screw
10	13411-42A20	• Plunger Assy
11	13295-29900	• O Ring
12	13291-29900	• Washer
13	13268-47070	• Spring
14	13279-47070	• Screw, Pilot (1.1/4)
15	09492-40014	• Jet, Pilot (40)
16	13382-03110	• Washer
17	09491-24013	• Jet, Main (122.5)
18	13383-42A00	• Needle, Jet (5d26-3)
19	13250-42A00	• Float
20	13254-92311	• Pin, Float
21	13370-44500	• Valve Assy, Needle
22	13251-42A00	• O Ring, Float Chamber
23	13374-35C00	• O Ring
24	13376-19F00	• Filter
25	09493-27001	• Jet, Air (135)
26	02112-04123	• Screw
27	13268-37420	• Spring
28	13267-25D00	• Adjuster
29	13684-40A00	• Hose (3x5x650)
30	09352-50823-600	• Hose (5x8x600)
31	13247-13A00	• Screw, Drain
32	02112-04083	• Screw

FIG.11



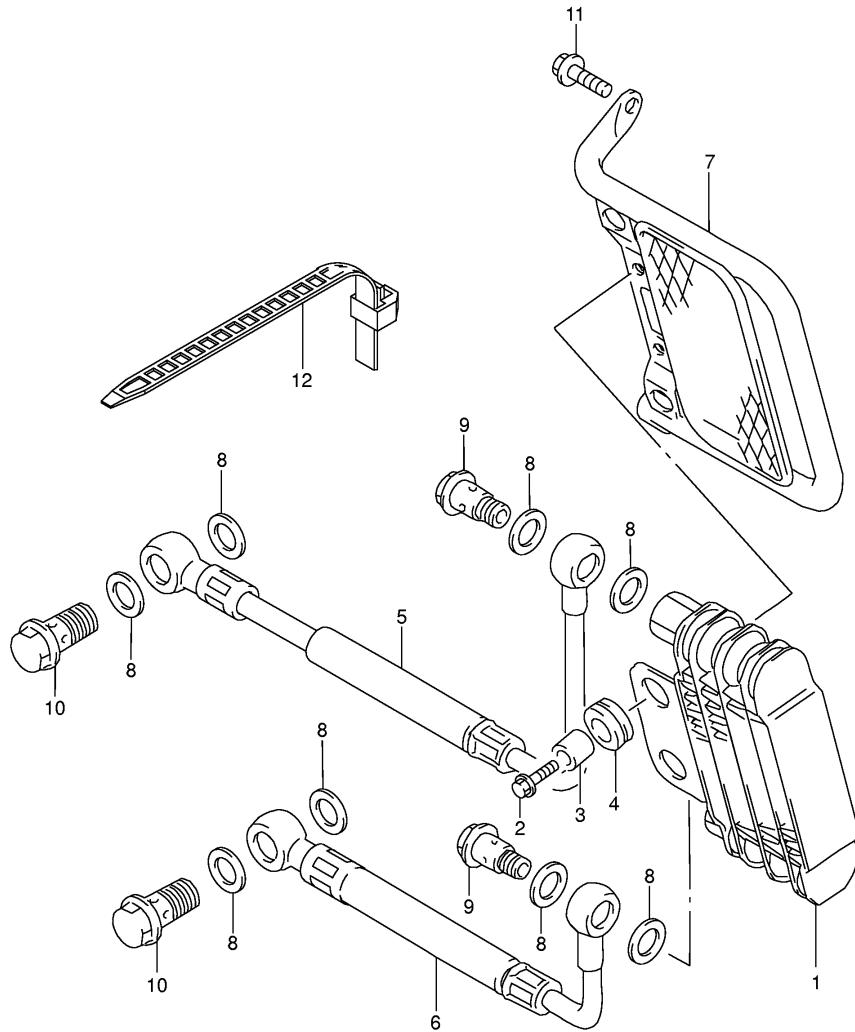
Ref No	Part No	Description
1	13700-42A01	Cleaner Assy, Air
2	13780-42A01	. Filter
3	13831-42A00	. Bolt, Wing
4	13796-16700	. Washer
5	13740-42A00	. Cap
6	13790-42A00	. Holder
7	09402-56208	. Clamp
8	13881-42A00	. Tube, Outlet
9	13826-38300	. Clamp, Air Cleaner Side
10	13853-42A00	. Tube, Breather
11	09401-14301	. Clip
12	09401-13409	. Clip
13	13870-11458	. Tube, Drain
14	09401-11101	.. Clip
15	13877-38A00	.. Stopper, Drain
16	13870-14F00	. Plug, Drain
17	09401-16401	.. Clip
18	02112-36163	Screw

FIG.12



Ref No	Part No	Description
1	14150-42A22	Pipe, Exhaust
2	14181-42A00	Gasket, Exhaust Pipe
3	01421-08258	Stud Bolt
4	09159-08067	Nut, Exh Pipe
5	14186-42A20	Cover, Exhaust Pipe
6	09145-06005	Nut
7	09168-06122	Gasket (6x16x1.4)
8	14301-42A61-H01	Muffler Assy
9	14781-42A20	• Cover, Muffler
10	09168-06120	• Gasket (5.8x13x1.4)
11	09139-06076	• Screw (6x10)
12	09321-10007	• Cushion
13	09247-12103	• Plug, Drain
14	09168-12002	• Gasket
15	14773-14202	Gasket, 2nd Muffler
16	07120-08353	Bolt (8x35)
17	09118-08080	Bolt (8x35)
18	09180-08151	Spacer (8.6x12x17.5)
19	09320-12043	Cushion
20	09106-08122	Bolt (8x35)
21	08322-01083	Washer
22	08361-25083	Nut

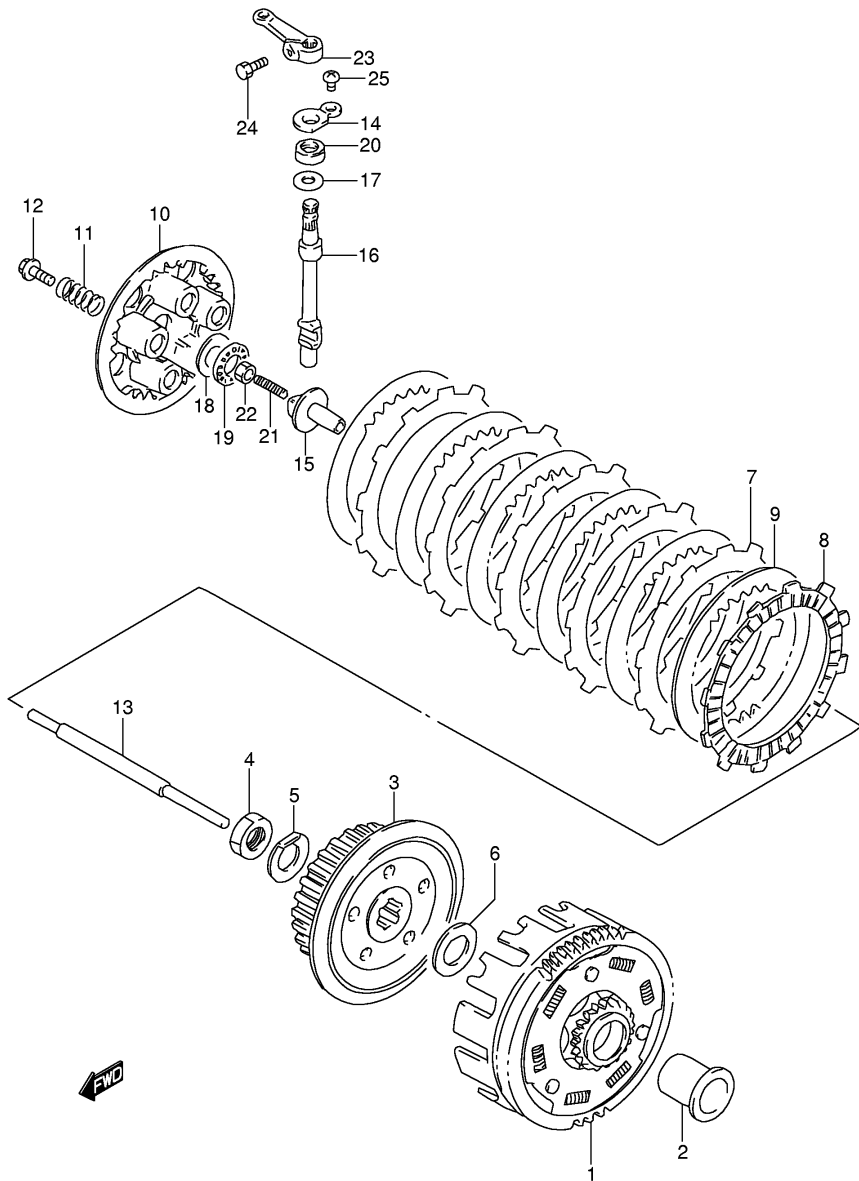
FIG.14



Ref No	Part No	Description
1	16600-13E00	Cooler Assy, Oil
2	09116-06212	Bolt
3	09180-06310	Spacer (6.5x10x10)
4	09320-10015	Cushion
5	16460-42A00	Hose, Oil Cooler Upper
6	16470-42A00	Hose, Oil Cooler Lower
7	16640-42A00	Guard, Oil Cooler
8	09168-14011	Gasket, Hose Union
9	09360-12012	Bolt, Oil Hose Union No.1
10	09360-14015	Bolt, Oil Hose Union No.2
11	01550-06203	Bolt, Guard
12	09407-14403	Clamp, Oil Cooler Hose

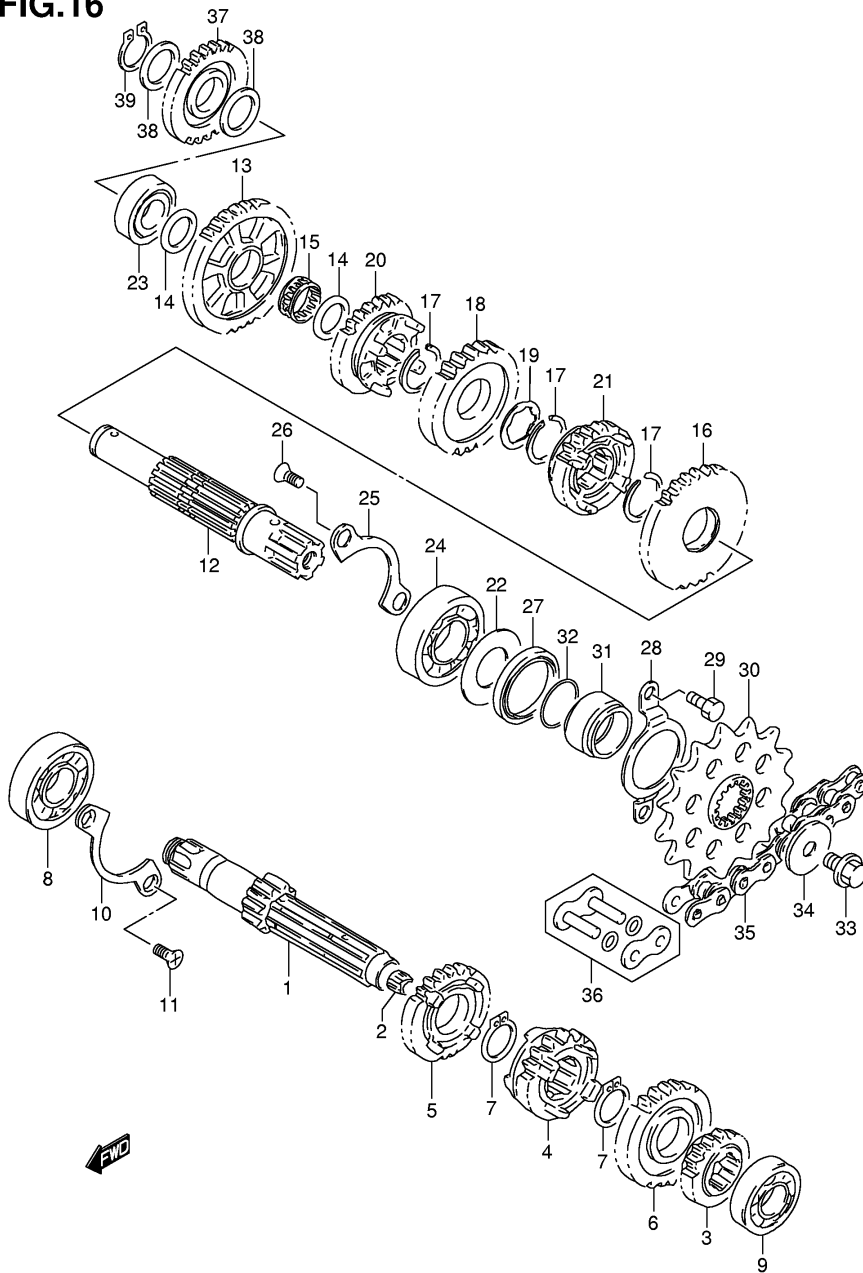


FIG.15



Ref No	Part No	Description
1	21200-42A50	Gear Assy, Primary Driven
2	21251-13E00	Spacer
3	21411-42A02	Hub, Clutch Sleeve
4	09140-16001	Nut
5	09169-16003	Washer
6	08211-20355	Washer
7	21441-25C01	Plate, Clutch Drive
8	21441-13A01	Plate, Clutch Drive
9	21451-01B40	Plate, Driven (t:1.4)
10	21462-14103	Disc, Clutch Pressure
11	09440-15021	Spring
12	09116-05020	Bolt (5x16)
13	23110-05203	Rod, Clutch Pressure
14	23117-05200	Retainer, Clutch Rlse Oil Seal
15	23121-38201	Piece, Clutch Push
16	23122-05200	Cam Shaft, Clutch Release
17	09181-10195	Thrust Washer (10x20x1.0)
18	09160-15045	Washer (15.5x28x1)
19	09263-15003	Bearing (15x28x2)
20	09282-10012	Oil Seal (10x20x6)
21	09134-06010	Screw
22	09140-06023	Nut (6x3.6)
23	23271-46010	Arm, Clutch Release
24	01500-06163	Bolt
25	02142-0610A	Screw

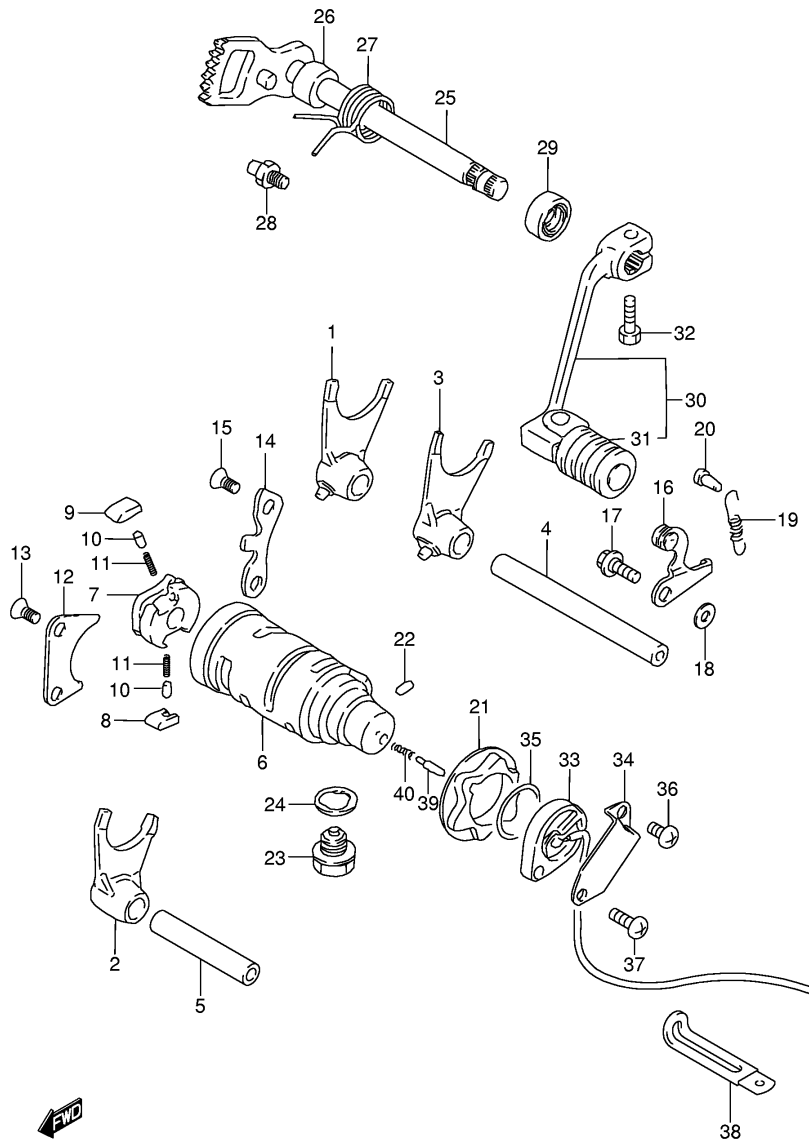
FIG.16



Ref No	Part No	Description
1	24120-42A01	Shaft, Counter (nt:11)
2	24125-38201	• Bush
3	24221-42A02	Gear, 2nd Drive (nt:15)
4	24231-42A03	Gear, 3rd Drive (nt:16)
5	24241-42A00	Gear, 4th Drive (nt:21)
6	24251-42A10	Gear, 5th Drive (nt:23)
7	09380-20009	Circlip
8	09262-20069	Bearing (20x47x14)
9	08123-60027	Bearing
10	24741-05200	Retainer, Drive Shaft Bearing
11	02122-0612A	Screw
12	24130-42A01	Shaft, Drive
13	24311-42A00	Gear, 1st Driven (nt:33)
14	09181-17167	Thrust Washer (17x26x1.0)
15	09263-17004	Bearing (17x21x9.8)
16	24320-42A03	Gear, 2nd Driven (nt:29)
17	09380-22006	Circlip
18	24331-42A02	Gear, 3rd Driven (nt:23)
19	09167-22011	Lock Washer
20	24341-42A02	Gear, 4th Driven (nt:23)
21	24351-42A02	Gear, 5th Driven (nt:21)
22	24359-42A00	Washer, Oil Sealing
23	09264-17001	Bearing, Rh (17x36x12)
24	09262-22018	Bearing, Lh (22x50x14)
25	24741-05200	Retainer, Drive Shaft Bearing
26	02122-0612A	Screw
27	09283-30053	Oil Seal (30x40x6)
28	24751-42A10	Retainer, Drive Shaft Oil Seal
29	01500-06103	Bolt
30	27511-19A01	Sprocket, Engine (nt:12)
31	27531-42A00	Spacer, Engine Sprocket
32	09280-21008	O Ring (d:2.5,id:21.0)
33	01550-0812A	Bolt
34	08211-08283	Washer
35	27600-14A10-112	Chain, Drive (did 520vc5)
36	27620-14A10	Joint Set
37	26260-42A02	Gear, Kick Starter Idle
38	08211-17221	Washer
39	08331-31176	Circlip

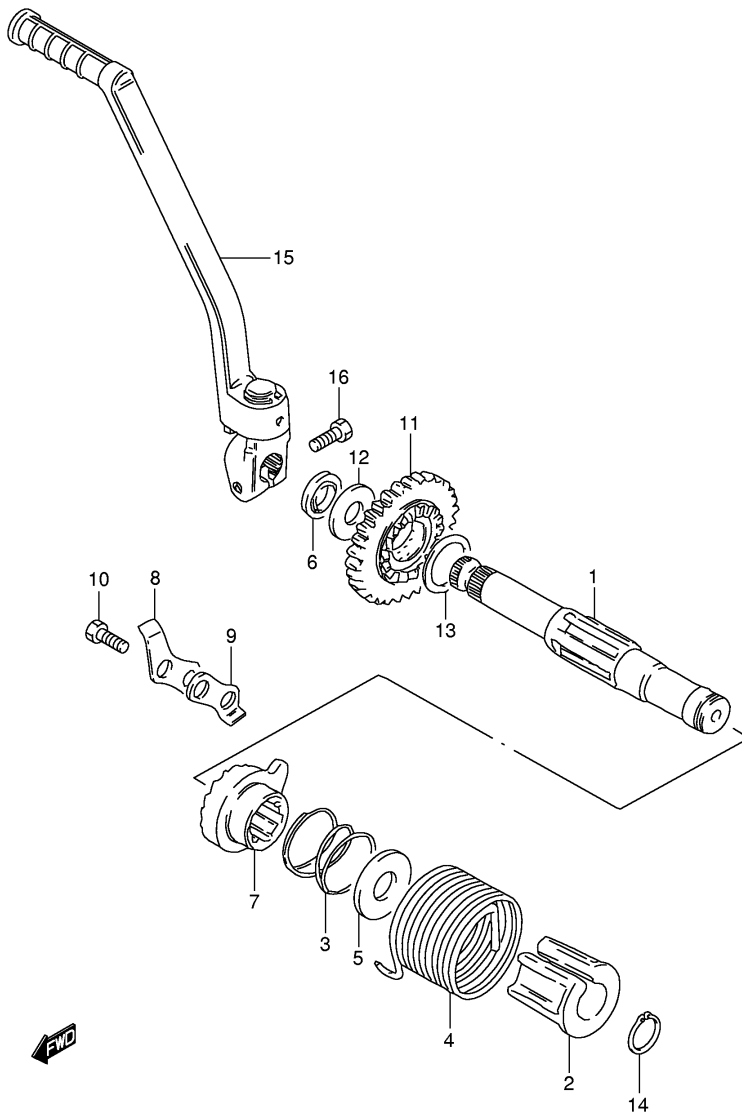
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 TRANSMISSION

FIG.17



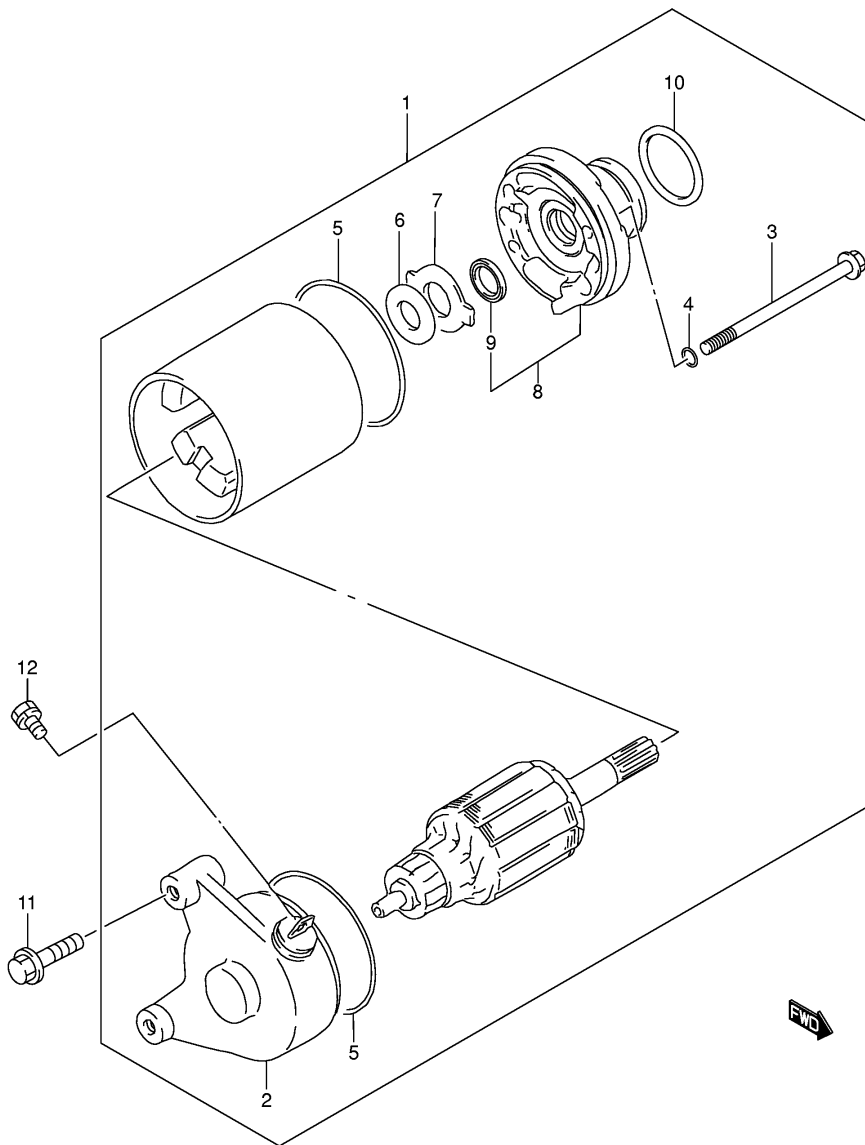
Ref No	Part No	Description
1	25211-42A02	Fork, Gear Shift No.1
2	25221-42A02	Fork, Gear Shift No.2
3	25231-42A02	Fork, Gear Shift No.3
4	25411-16701	Shaft, Gear Shift Fork No.1
5	25421-35420	Shaft, Gear Shift Fork No.2
6	25310-42A00	Cam, Gear Shift
7	25322-31310	Gear, Gear Shift Cam Driven
8	25323-34201	Pole, Gear Shift No.1
9	25324-34201	Pole, Gear Shift No.2
10	09261-05003	Roller (5x8)
11	09440-04003	Spring
12	25331-30001	Lifter, Gear Shift Pole
13	09126-06011	Screw (6x12)
14	25341-05200	Guide, Gear Shift Cam
15	09126-06011	Screw (6x12)
16	25350-42A01	Stopper, Gear Shift Cam
17	09111-06054	Bolt
18	08211-06141	Washer
19	09443-10036	Spring
20	09223-04001	Hook
21	25381-04700	Plate, Gear Shift Cam Stopper
22	04221-04069	Pin
23	09247-14012	Plug
24	09168-14002	Gasket (13.8x18.8x0.4)
25	25510-05201	Shaft, Gear Shifting
26	09180-12068	Spacer (12x20x15.3)
27	09444-26023	Spring
28	25671-01011	Stopper, Return Spring
29	09285-12006	Oil Seal (12x22x9)
30	25600-42A00	Lever Assy, Gear Shift
31	25652-03D00	• . Rubber, Gear Shift Pedal
32	01500-0620A	Bolt
33	37720-42A30	Base Assy, Neutral Switch
34	37721-42A00	Protector, Gear Shift Switch
35	09280-22001	O Ring (d:2.4,id:21.8)
36	02112-0508A	Screw
37	02112-0516A	Screw
38	09404-06429	Clamp (l:45)
39	09209-05011	Contact
40	09440-04010	Spring

FIG.18



Ref No	Part No	Description
1	26211-05203	Shaft, Kick Starter
2	26221-05200	Guide, Kick Starter
3	09440-32006	Spring
4	09448-45003	Spring
5	08211-17341	Plate, Kick Starter
6	09285-16003	Seal, Kick Starter
7	26231-38202	Starter, Kick
8	26232-38200	Guide, Kick Starter
9	26233-32400	Stopper, Kick Starter
10	09100-08240	Bolt (8x20)
11	26240-42A02	Gear, Drive (nt:31)
12	09160-16003	Washer, Rh (16x30.5x1.0)
13	09181-20139	Washer, Lh (20x26x1.0)
14	09380-17001	Circlip
15	26300-42A00	Lever Assy, Kick Starter
16	01500-0825A	Bolt

FIG.19



Ref No	Part No	Description
1	31100-42A20	Motor Assy, Starting
2	31175-42A20	. . Frame Assy, Commutator End
3	31281-08F00	. . Bolt
4	31156-08F00	. . O Ring
5	31264-32C10	. . O Ring
6	31361-38300	. . Shim
7	31361-32C10	. . Plate, Lock
8	31150-08F00	. . Bracket
9	31153-49210	• • Oil Seal
10	09280-24003	. . O Ring (d:3,id:24.5)
11	01547-06303	Bolt
12	09137-05004	Screw (5x8)

FIG.20

Ref No	Part No	Description
1	32101-42A40	Stator Assy
2	32102-42A40	Rotor Assy
3	02112-05253	Screw
4	31792-26F10	Nut (m12x1.25)
5	02112-0512A	Screw
6	09420-03008	Key

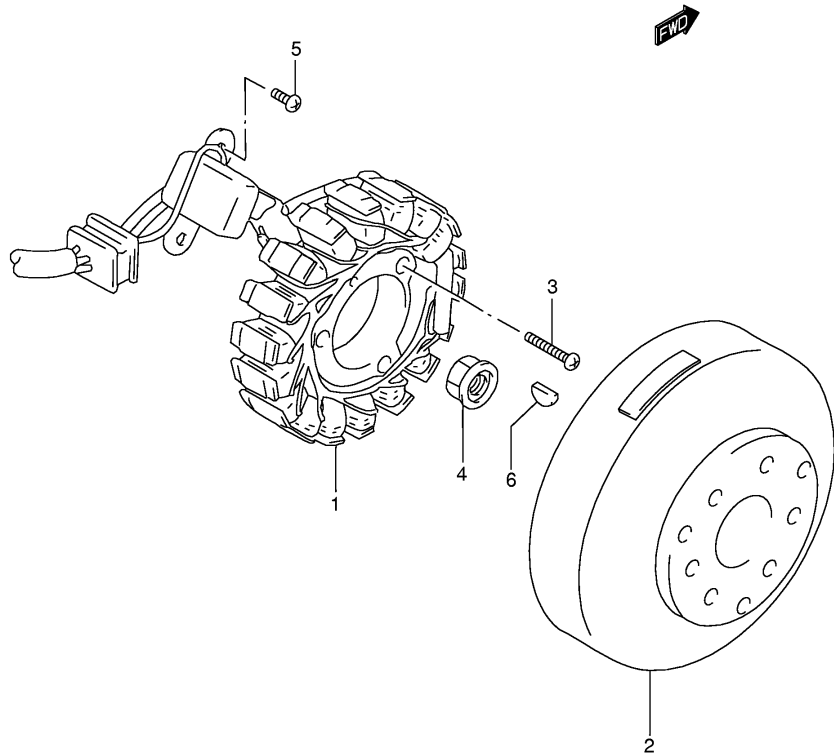
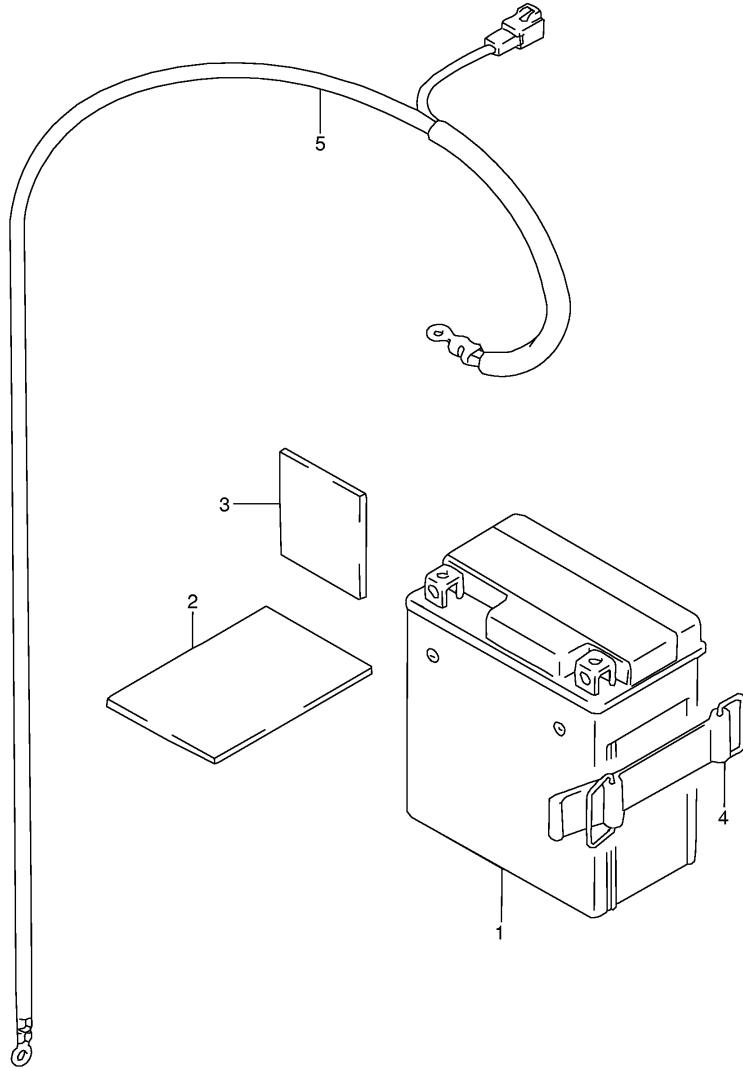


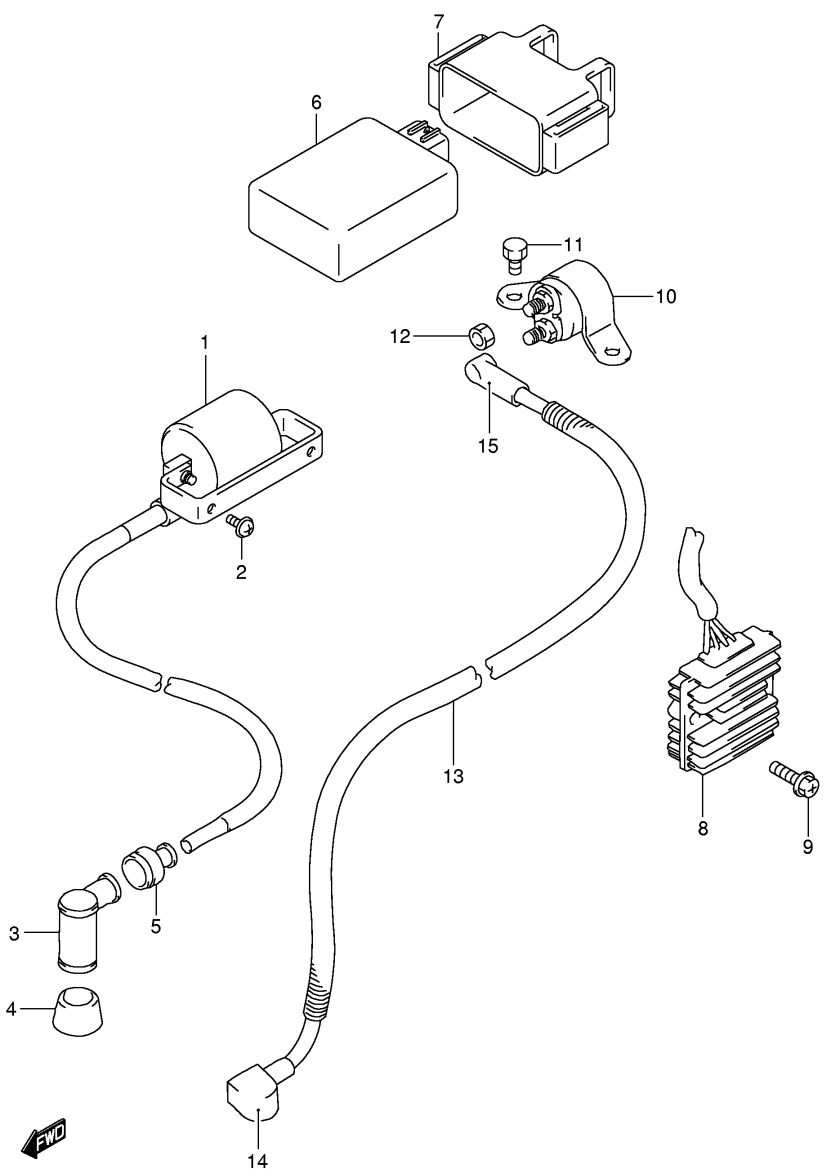
FIG.21



Ref No	Part No	Description
1	33610-15D20	Battery Assy (ytx7l-bs,12v,6ah)
2	33651-37000	Cushion (170x95x3)
3	33651-37000	Cushion (170x95x3)
4	09462-00093	Band
5	33860-44A00	Wire, Battery (-)

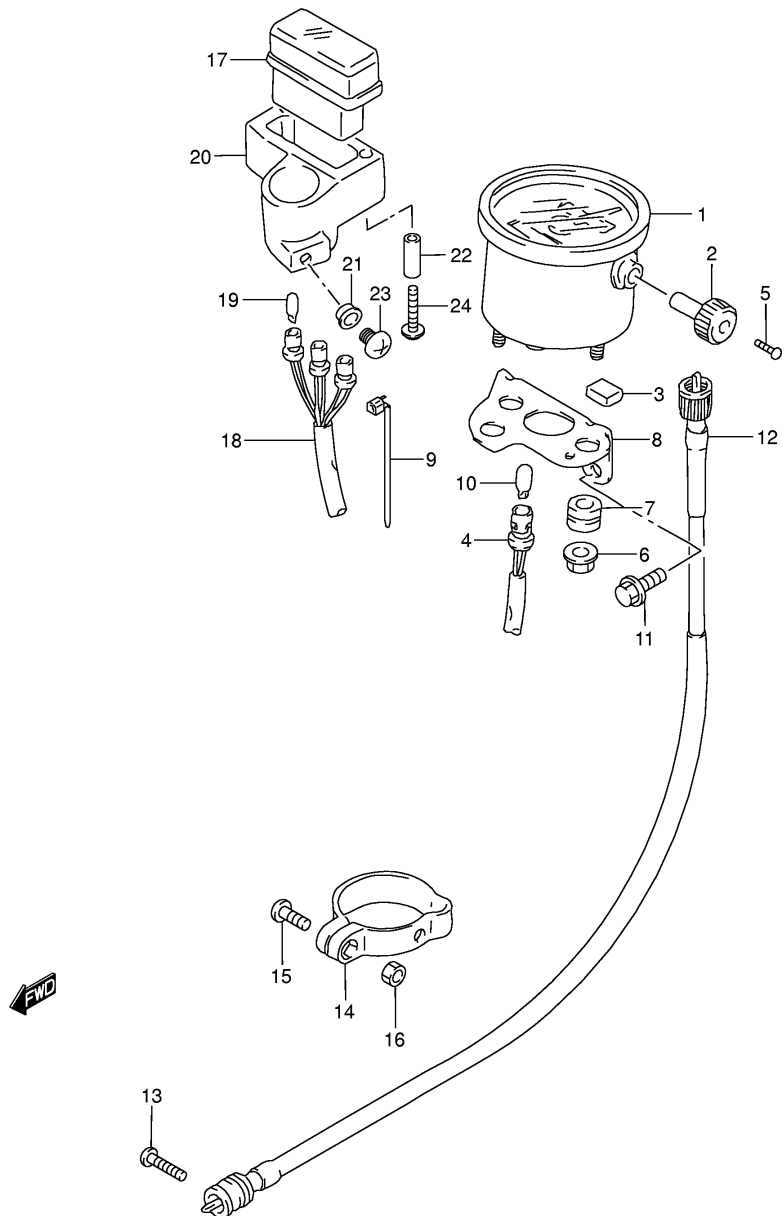


FIG.22



Ref No	Part No	Description
1	33410-44A00	Coil Assy, Ignition
2	02142-05107	Screw
3	33510-22010	Cap, Spark Plug
4	33541-38210	Seal, Spark Plug Cap
5	33542-38B00	Seal, High Tension Cord
6	32900-42AB1	Cdi Unit
7	32980-44A10	Cushion, Cdi Unit
8	32800-08D10	Rectifier
9	02162-0625A	Bolt
10	31800-15501	Relay Assy, Starting Motor
11	09128-06044	Screw (6x10)
12	08361-35068	Nut
13	33810-44A00	Wire, Starter Motor Lead
14	31861-06C00	• . Cap, Starter Motor Terminal
15	31861-10D00	• . Cap, Starter Relay

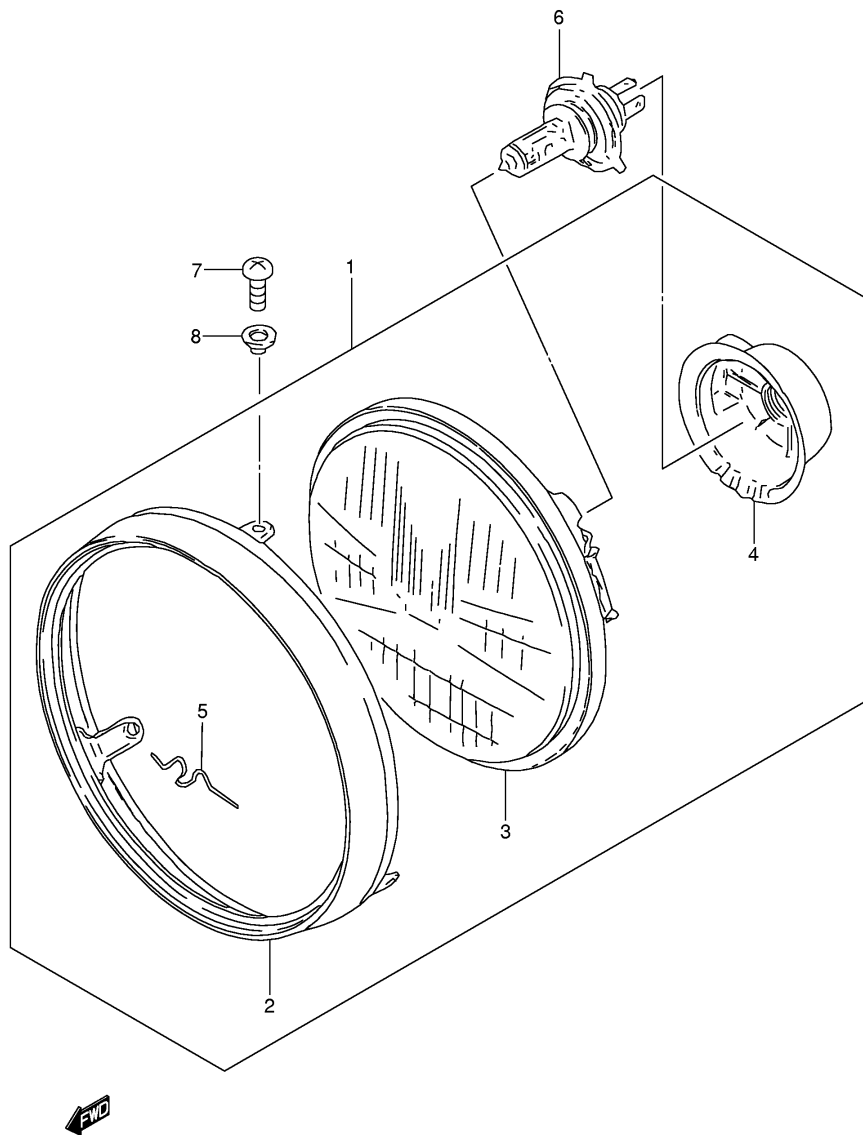
FIG.23



Ref No	Part No	Description
1	34120-42A93	Speedometer
2	34124-44B30	Knob, Trip
3	34161-03D00	Cushion
4	34170-15D21	Socket
5	34184-12D00	Screw, Trip Knob
6	09159-06076	Nut
7	34189-30921	Cushion
8	34950-03D00	Bracket, Speedometer
9	09404-10417	Clamp (l:97)
10	09471-12108	Bulb (14v,1.7w,t6.5)
11	01550-0612A	Bolt
12	34910-44A30	Cable Assy, Speedometer
13	02112-0516A	Screw
14	34938-01A00	Clamp, Speedometer Cable
15	02112-0516A	Screw
16	08310-00053	Nut
17	36380-42A00	Box Assy, Pilot Lamp
18	36394-32E00	• . Socket & Cord
19	09471-12118	• . Bulb (13.5v,2w)
20	36382-08D01	Holder, Pilot Box
21	09169-05021	Washer
22	09180-04024	Spacer (4.5x6.5x25)
23	02142-0510A	Screw
24	03511-14353	Screw

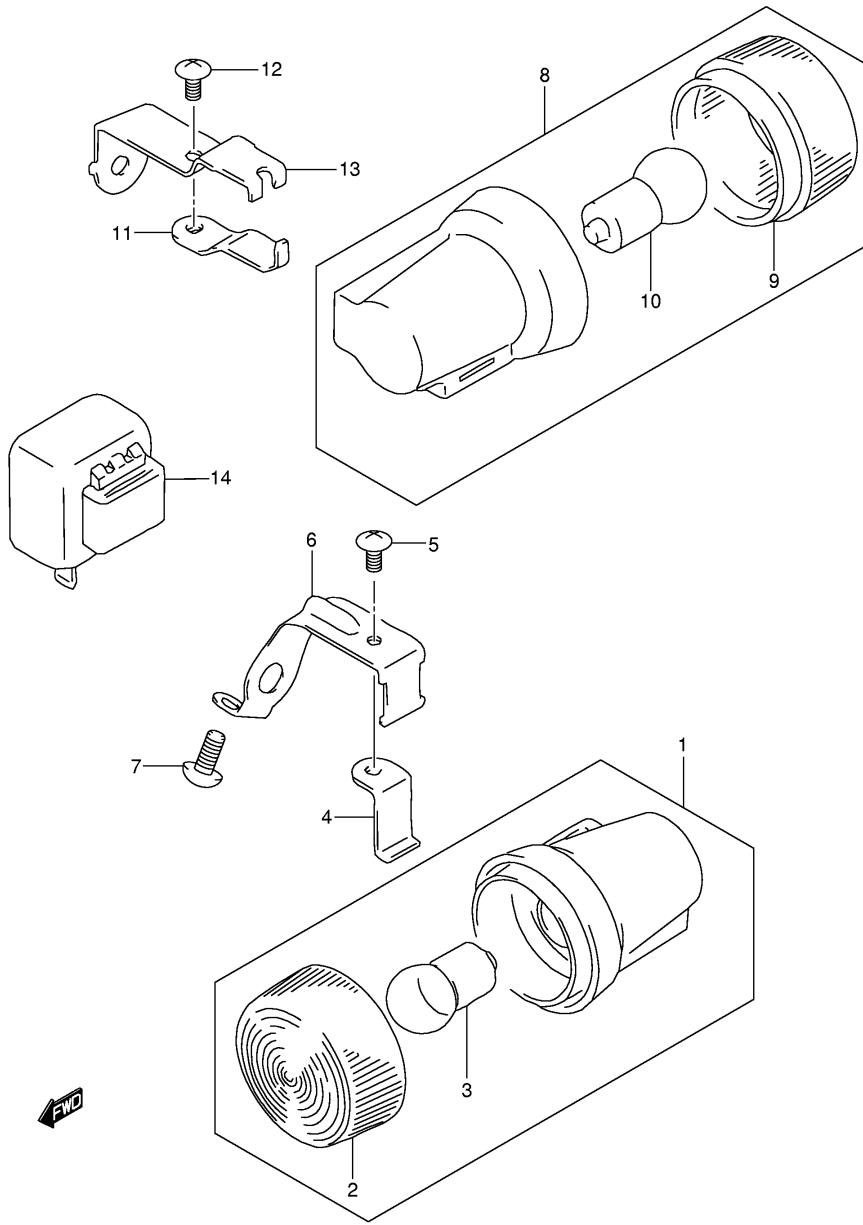
DR200SEK6 E06_023
 SPEEDOMETER

FIG.24



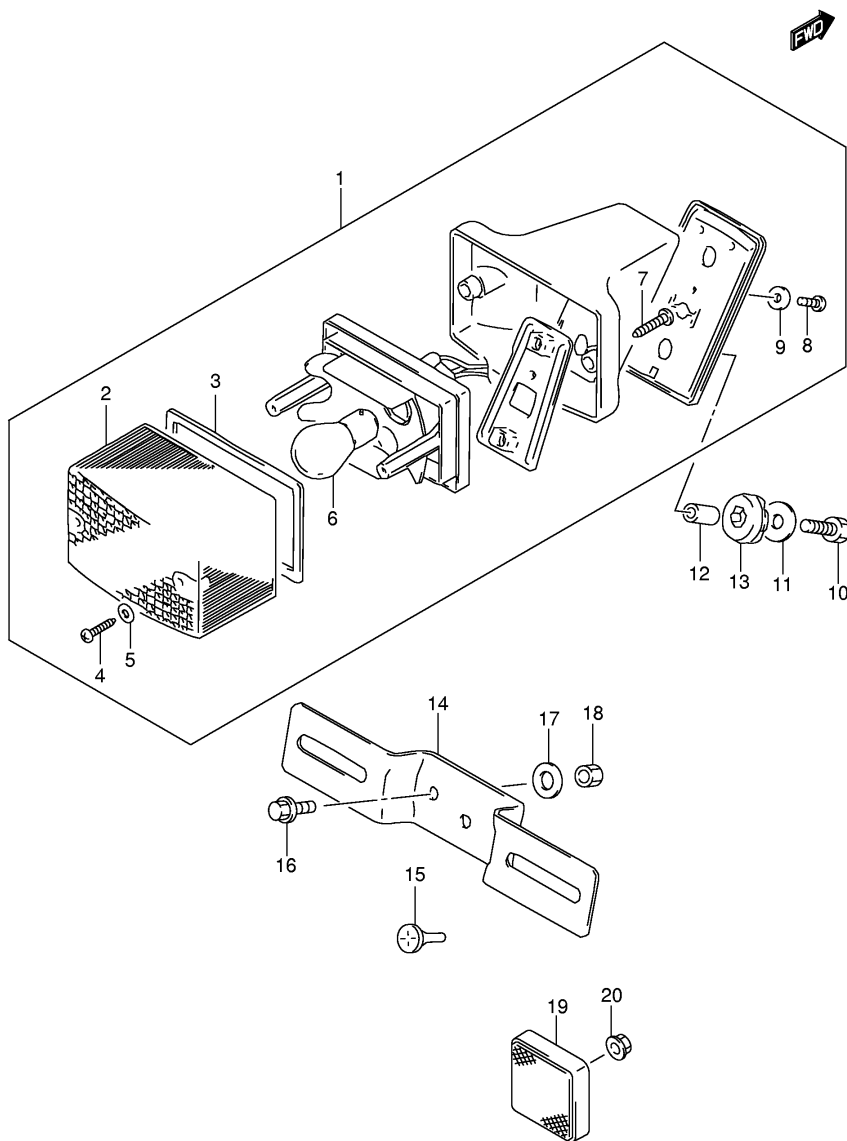
Ref No	Part No	Description
1	35100-34A12-999	Headlamp Assy
2	35111-34A00	• Rim
3	35121-34A10	• Unit
4	35173-45200	• Cover, Socket
5	35128-27221	• Spring
6	09471-12185	Bulb (12v,60/55w)
7	02142-0516A	Screw
8	09169-06021	Washer

FIG.25



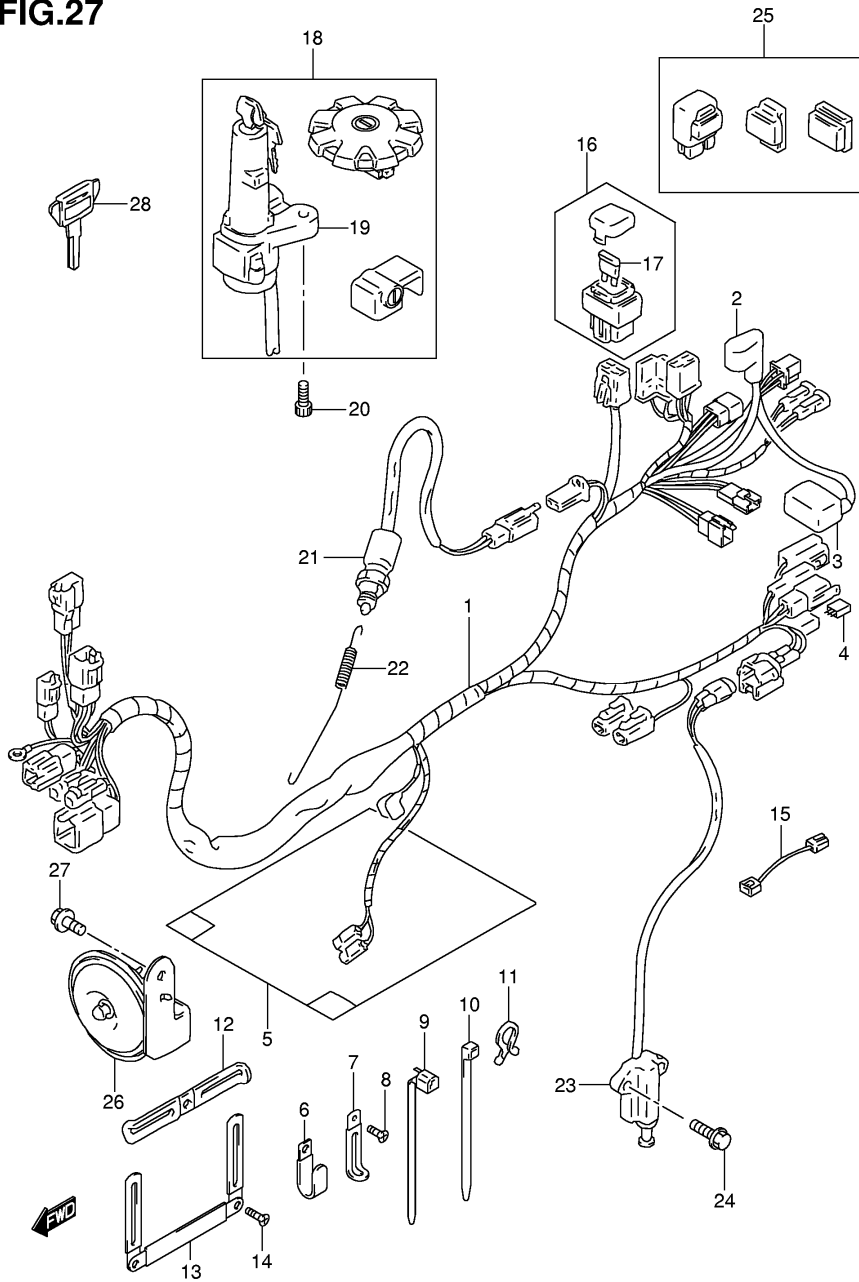
Ref No	Part No	Description
1	35601-15D31	Lamp Assy, Front Turn Rh
1	35602-15D31	Lamp Assy, Front Turn Lh
2	35612-10D00	• . Lens, Turn Signal
3	09471-12162	• . Bulb (12v,15w)
4	35672-03D00	Plate, Front Turn Bracket
5	02142-0406A	Screw, Front Turn
6	35671-03D10	Bracket, Front Turn Rh
6	35681-03D10	Bracket, Front Turn Lh
7	02142-0508A	• . Screw
8	35603-15D91	Lamp Assy, Rear Turn Rh
8	35604-15D61	Lamp Assy, Rear Turn Lh
9	35612-10D00	• . Lens, Turn Signal
10	09471-12162	• . Bulb (12v,15w)
11	35644-03D01	Plate, Rear Turn Bracket
12	02142-0406A	Screw
13	35621-44A00	Bracket, Rear Turn Rh
13	35641-44A00	Bracket, Rear Turn Lh
14	38610-10D00	Relay Assy, Turn Signal

FIG.26



Ref No	Part No	Description
1	35710-42A10	Lamp Assy, Near Combination
2	35712-36A70	. Lens
3	35713-13600	. Gasket
4	03211-04207	. Screw
5	35627-43010	. Gasket
6	09471-12128	. Bulb (12v,21/5w)
7	03212-05253	. Tapping Screw
8	02112-03107	. Screw
9	08322-01037	. Washer
10	01500-0625A	Bolt
11	09160-06109	Washer (6.5x18x1.6)
12	09180-06270	Spacer (6.5x9x17.5)
13	09320-09015	Cushion
14	35927-14D30	Bracket License Plate
15	09321-06026	Cushion
16	01550-0616A	Bolt
17	09160-06109	Washer (6.5x18x1.6)
18	08310-0006A	Nut
19	35970-29E00	Reflex Reflector Assy, Rear
20	08316-1006A	Nit

FIG.27



Ref No	Part No	Description
1	36610-42AE0	Harness, Wiring
2	31861-10D00	• . Cap, Relay
3	33624-10D00	• . Cap, Battery (+)
4	36611-38A00	• . Diode
5	36618-15D20	Cover, Wire Harness
6	09403-17303	Clamp
7	09404-06429	Clamp (l:45)
8	03541-04123	Screw
9	09407-11401	Clamp (l:95)
9	09407-14403	Clamp (l:125)
9	09407-18402	Clamp (l:165)
9	09407-25401	Clamp (l:235)
10	09407-10404	Clamp (l:100)
11	09408-00012	Clip
12	36651-05301	Clamp, Starter Motor Lead
13	36651-15D00	Clamp, Wiring Harness
14	03541-0410A	Screw
14	03541-0410A	Screw
15	36851-42A00	Wire, Side Stand Relay Short
16	36740-24B01	Box Assy, Fuse
17	09481-20101	• . Fuse (20a)
18	37100-42812	Lock Set
19	37100-42A01	• . Switch Assy, Ignition
20	07130-0616A	Bolt, Steering Lock
21	37740-45D00	Switch Assy, Stop Lamp
22	09443-06019	Spring
22	09443-06064	Spring
23	37840-44X50	Switch Assy, Side Stand
24	01550-0620A	Bolt
25	38740-24X50	Relay Assy, Side Stand
26	38500-44B00	Horn Assy
27	01550-0612A	Bolt
28	37146-03A00	Key, Blank
28	37146-03A10	Key, Blank
28	37146-03A20	Key, Blank
28	37146-03A30	Key, Blank

DR200SEK6 E06_027
WIRING HARNESS

FIG.28

Ref No	Part No	Description
1	37200-44A90	Switch Assy, Handle Rh
2	02112-05253	• . Screw
3	37400-44A20	Switch Assy, Handle Lh
4	02112-05303	• . Screw

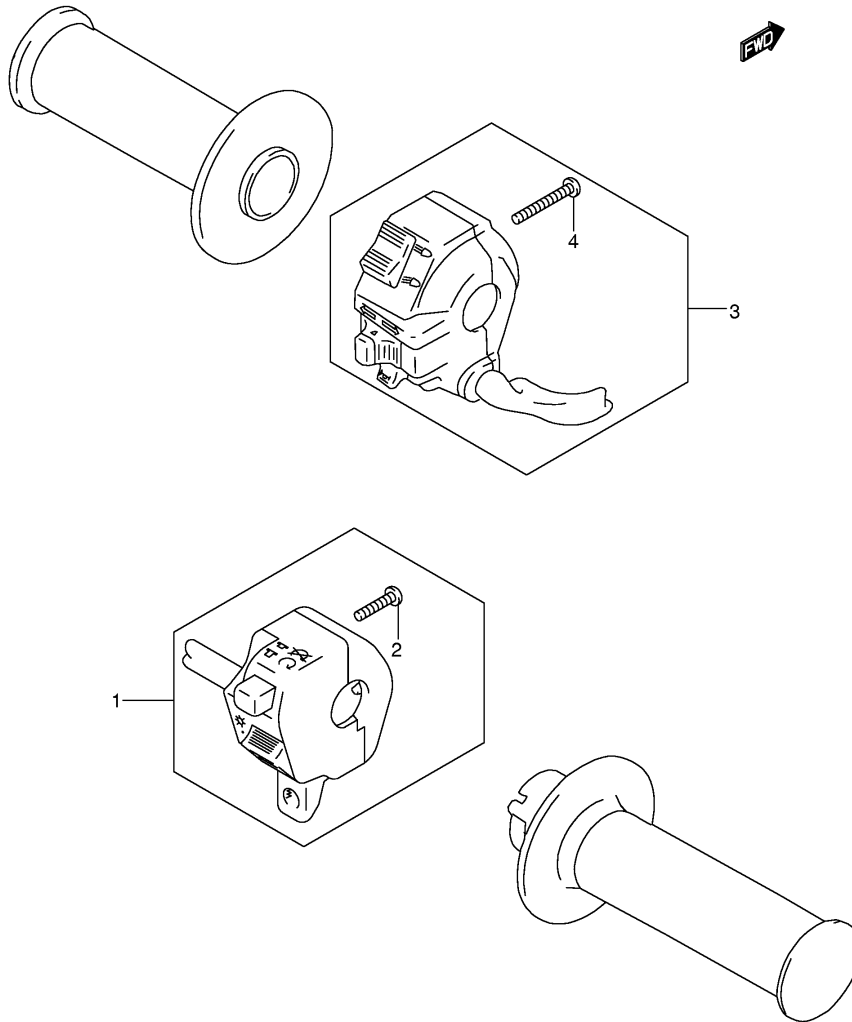
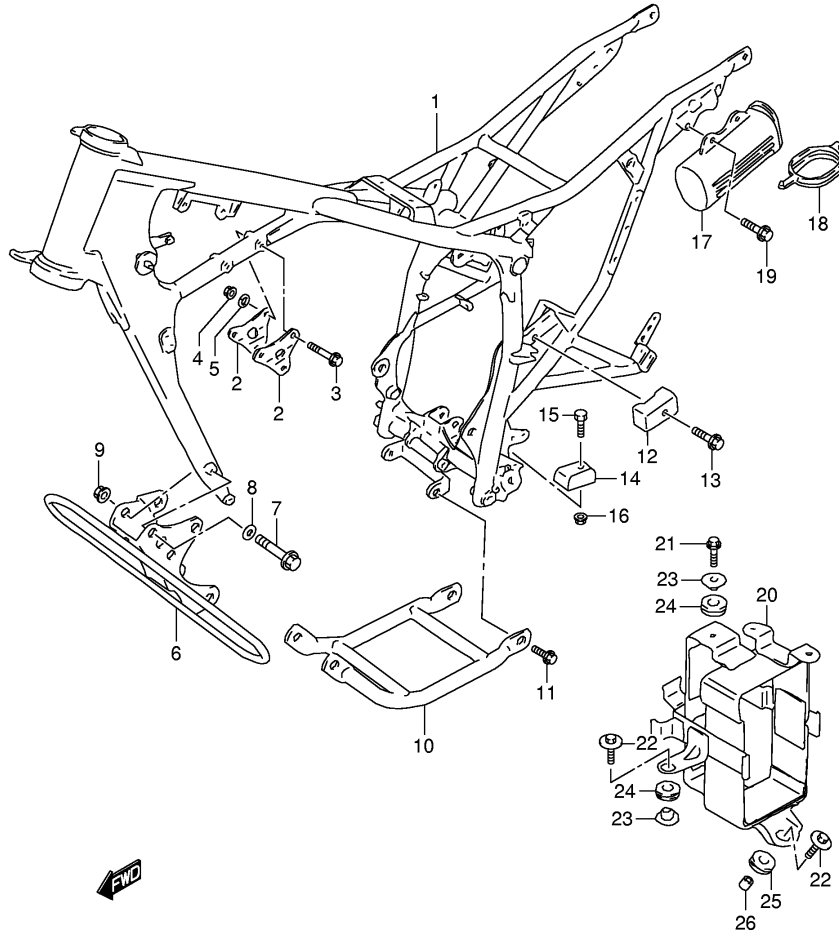
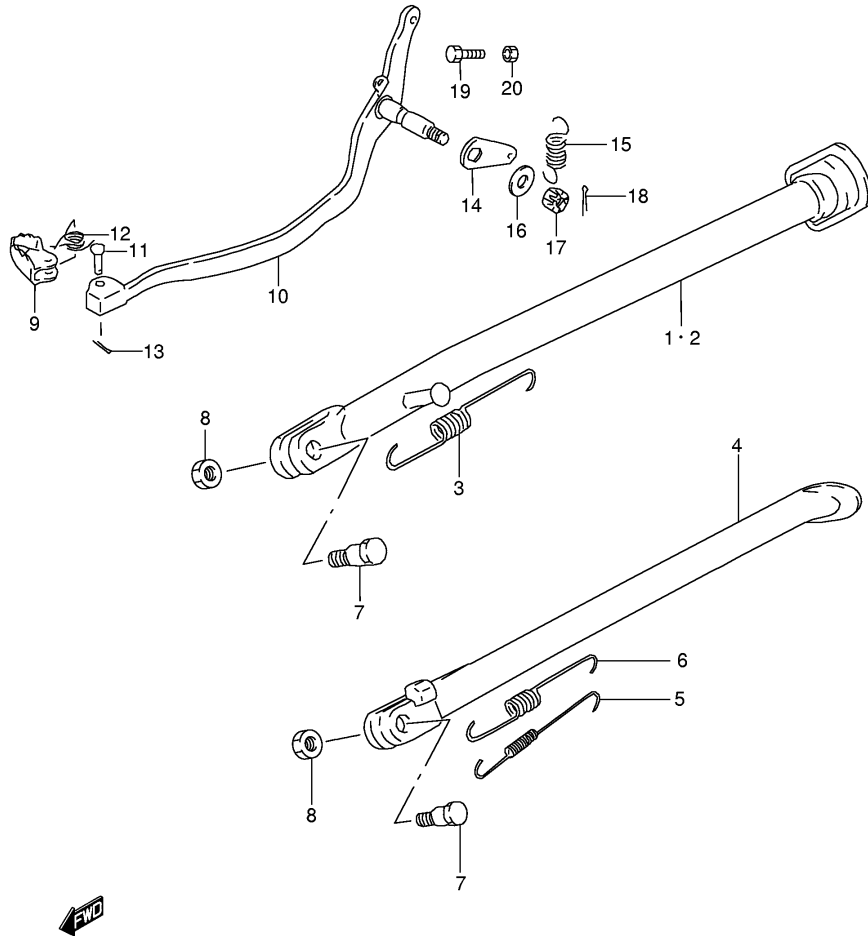


FIG.29



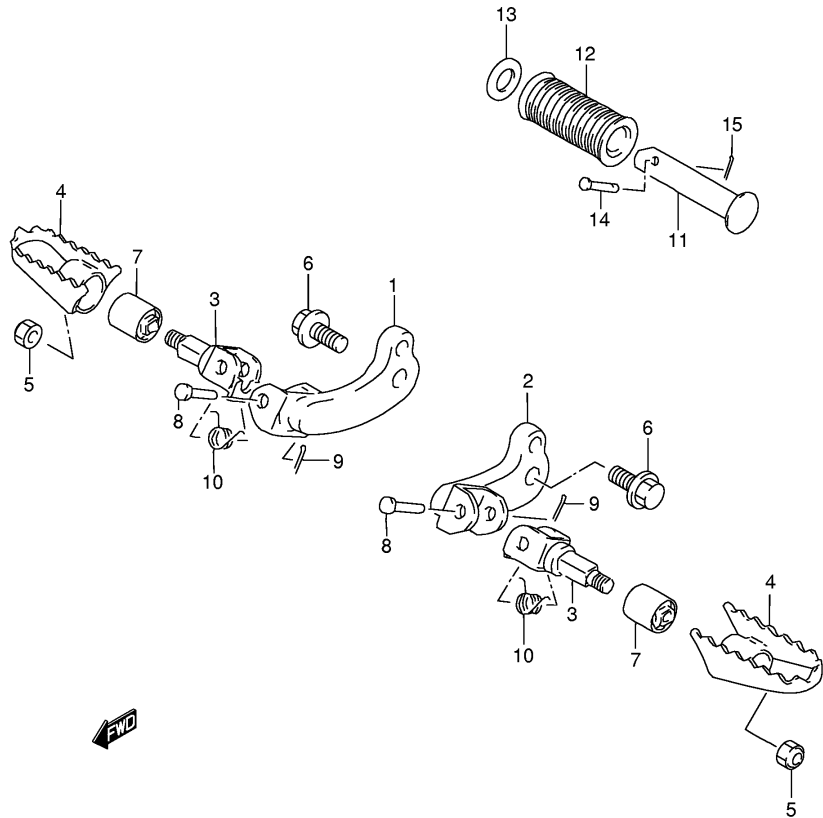
Ref No	Part No	Description
1	41100-44AF0-YU8	Frame (gray)
1	41100-44AG2-YU8	Frame (gray)
2	41991-42A00-291	Plate, Mount Upper (black)
3	09103-08332	Bolt
4	08319-31083	Nut
5	08321-01083	Lock Washer
6	41990-44AF0-YU8	Plate, Mount Lower (gray)
7	09103-08293	Bolt (8x70)
8	08321-01083	Lock Washer
9	08319-31083	Nut
10	42510-44AF0-YU8	Protector, Engine (gray)
11	01551-10163	Bolt
12	43911-44A00	Guide, Chain Control Upper
13	01580-06353	Bolt
14	43912-42AA0	Guide, Chain Control Lower
15	09128-06006	Bolt
16	08319-31063	Nut
17	41551-38200	Holder, Tool
18	41552-37210	Cap, Tool Holder
19	09116-06211	Bolt (6x16)
20	41540-44AA0	Holder, Battery
21	01550-06203	Bolt, Upper
22	09116-06047	Bolt, Lower
23	09169-06065	Spacer
24	09320-08021	Cushion
25	09320-10501	Cushion, Lower Lh
26	09180-06285	Spacer, Lower Lh

FIG.30



Ref No	Part No	Description
1	42310-44AF0	Stand, Prop Lh
2	42320-44AF0	Stand, Prop Rh
3	09443-17007	Spring
4	42310-44A50	Stand, Prop
5	09443-12035	Spring, Inner
6	09443-20003	Spring, Outer
7	09111-10019	Bolt
7	09111-10019	Bolt
8	09159-10097	Nut
8	09159-10097	Nut
9	43110-14130	Pedal, Brake
10	43120-44A12	Arm, Brake Pedal
11	09200-06038	Pin
12	09444-11005	Spring
13	04111-20158	Cotter Pin
14	43128-38200	Arm, Brake Return Spring
15	09443-14002	Spring
16	08211-08202	Thrust Washer
17	08314-40083	Nut
18	04111-20208	Cotter Pin
19	09100-06009	Bolt (6x23)
20	08310-00063	Nut

FIG.31



Ref No	Part No	Description
1	43510-44AG2-019	Bar, Front Footrest Rh (black)
2	43520-44A03-019	Bar, Front Footrest Lh (black)
3	43530-44A02	Bracket, Front Footrest
4	43550-44A01-019	Footrest, Front (black)
5	08319-31103	Nut
6	09103-12047	Bolt (12x25)
7	09319-10053	Bush
8	09200-08002	Pin
9	04111-20158	Cotter Pin
10	09448-14037	Spring
11	43610-03001	Bar, Footrest Rubber
12	43612-33200	Rubber, Pillion Footrest
13	09160-19024	Washer (19.5x32x2)
14	09200-06033	Pin
15	04111-20158	Cotter Pin

Ref No	Part No	Description
1	43510-44AF2-019	Bar, Front Footrest Rh (black)
2	43520-44A03-019	Bar, Front Footrest Lh (black)
3	43530-44A02	Bracket, Front Footrest
4	43550-44A01-019	Footrest, Front (black)
5	08319-31103	Nut
6	09103-12047	Bolt (12x25)
7	09319-10053	Bush
8	09200-08002	Pin
9	04111-20158	Cotter Pin
10	09448-14037	Spring

FIG.32

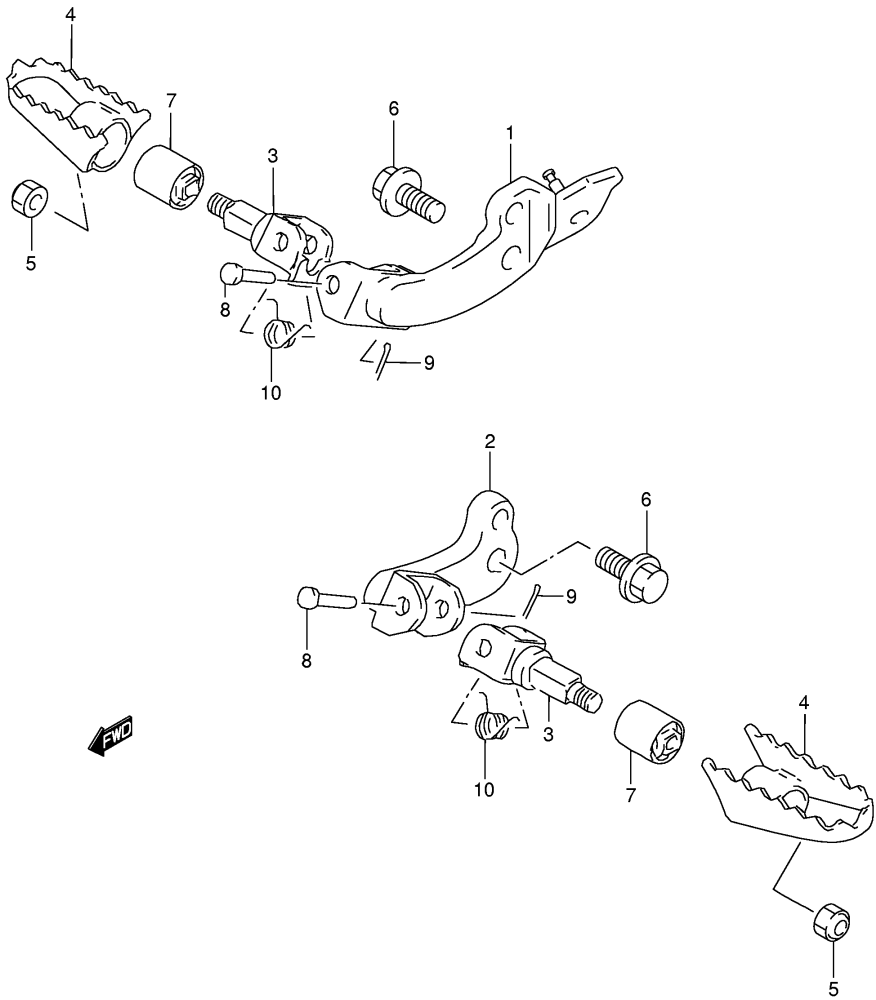
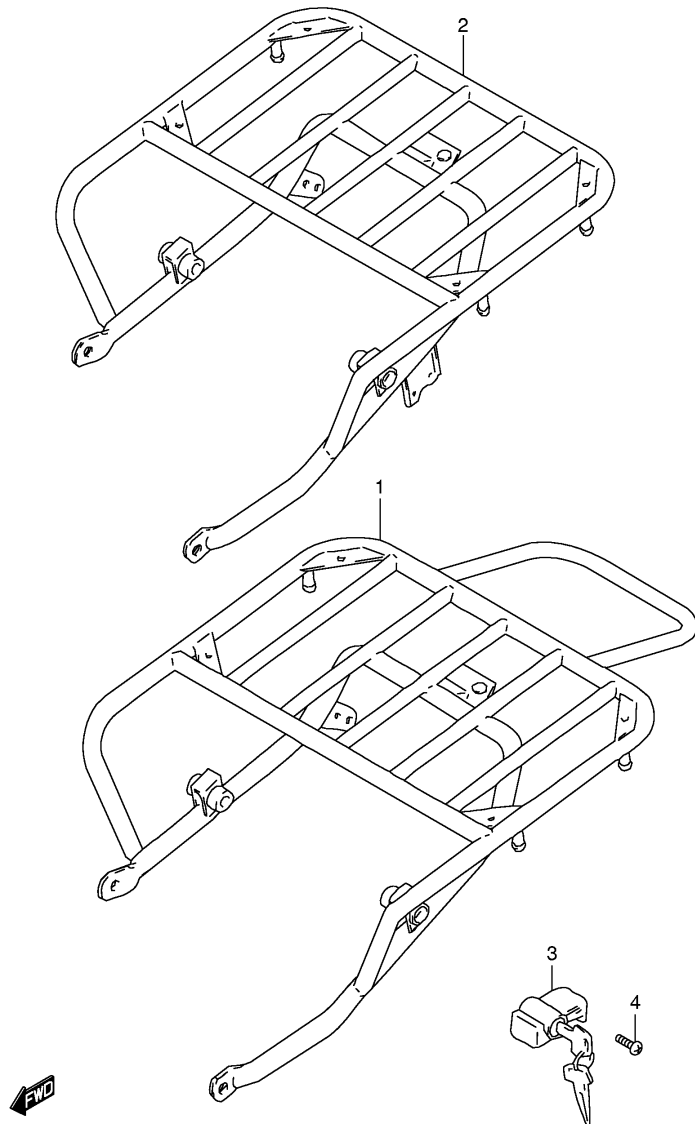
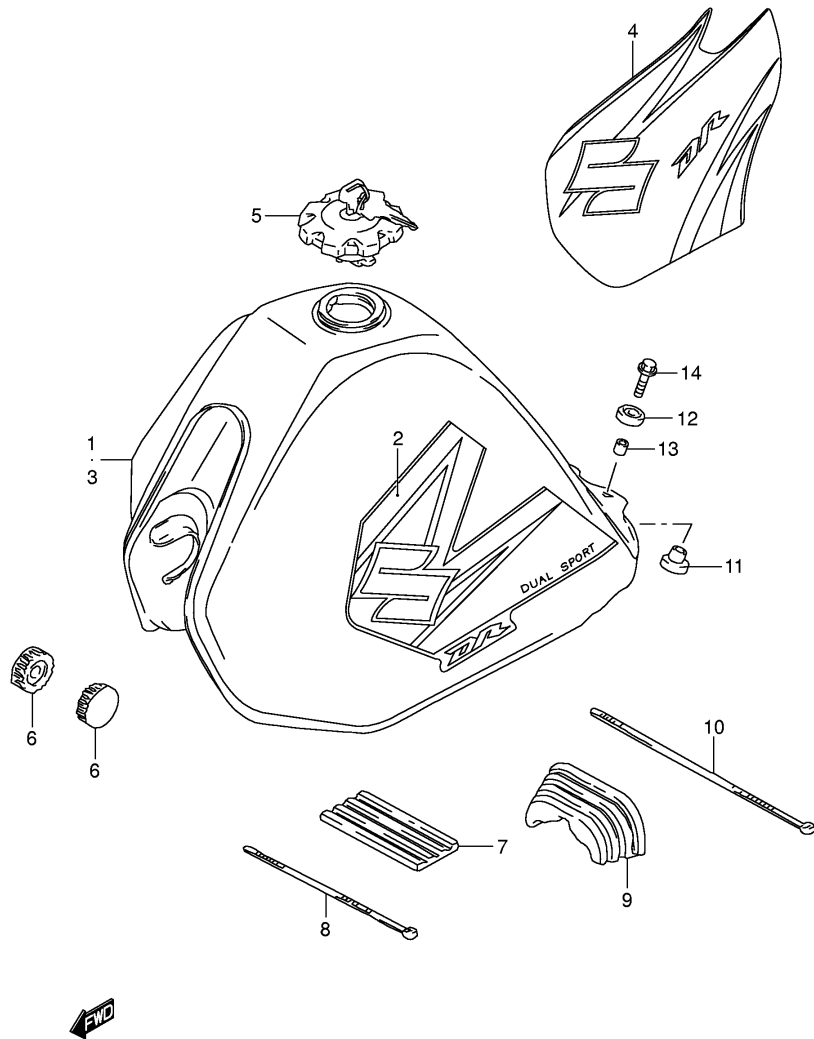


FIG.33



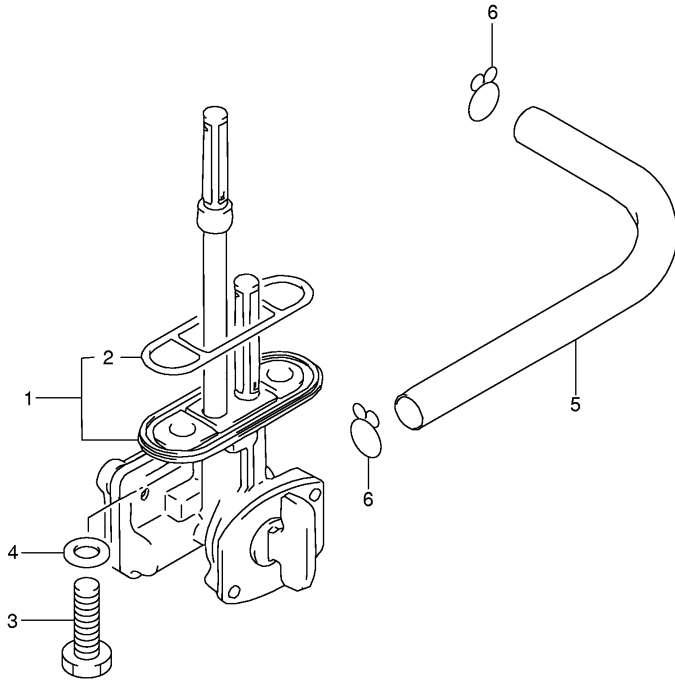
Ref No	Part No	Description
1	46310-44AE0	Carrier, Rear
2	46310-44AF0	Carrier, Rear
3	95700-44810	Lock Set, Helmet
4	09139-06089	Screw

FIG.34



Ref No	Part No	Description
3	44100-42AE0-YC2	Tank Assy, Fuel (blue)
4	68110-42AA0-DVM	• . Tape Set, Fuel Tank
5	44200-12851	Cap Set, Fuel Tank
6	09329-10016	Cushion
7	44541-14500	Cushion, Fuel Tank Upper Front
8	09407-25402	Clamp
9	44542-14A00	Cushion, Fuel Tank Rear
10	09407-30402	Clamp
11	09320-10020	Cushion
12	09320-14013	Cushion
13	09180-06271	Spacer (6.5x9x18)
14	01570-06303	Bolt

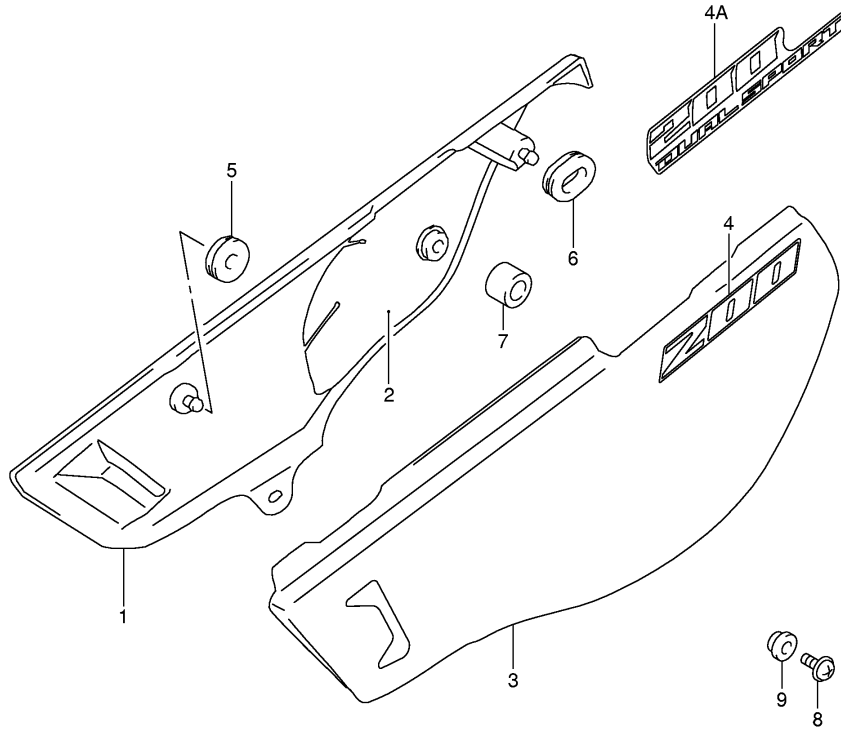
FIG.35



Ref No	Part No	Description
1	44300-13E10	Cock Assy, Fuel
2	44348-87420	• . O Ring
3	09128-06006	Screw (6x20)
4	09168-06026	Gasket (6.4x11.5x0.8)
5	09352-50823-600	Hose (l:600->60)
6	09401-08401	Clip



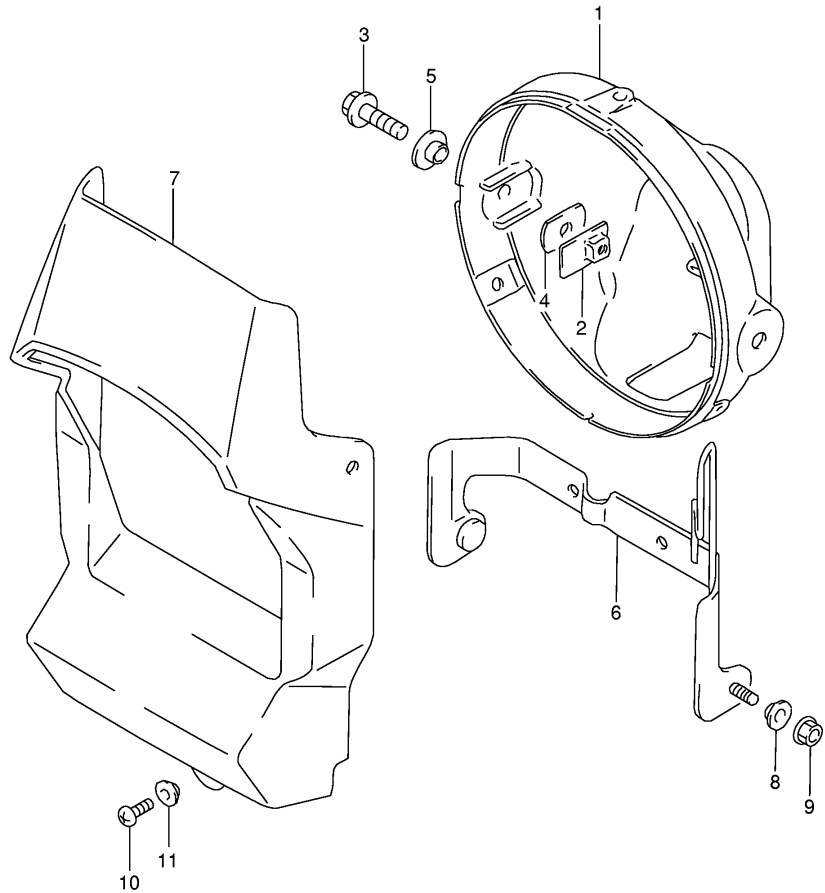
FIG.36



Ref No	Part No	Description
1	47111-44AD0-30H	Cover, Frame Rh (white)
2	47166-44AA0	Shield, Frame Cover Rh
3	47211-44AB0-30H	Cover, Frame Lh (white)
4a	68131-42A50-DVN	Emblem
5	09320-08018	Cushion
6	09320-08029	Cushion
7	09321-10027	Cushion
8	09136-06017	Screw (6x16)
9	09169-06028	Washer



FIG.37



Ref No	Part No	Description
1	51811-15E01	Housing, Headlamp
2	51860-45000	Plate, Headlamp Housing
3	01580-08407	Bolt
4	09329-12002	Cushion
5	09180-08181	Spacer (8.6x12x9.3)
6	51850-15D13	Bracket, Headlamp Cover
7	51871-15E00	Cover, Front Fork
8	09169-06060	Washer (id:6.3)
9	08316-10063	Nut
10	02142-06163	Screw
11	09169-06063	Washer (6.3x17x6)



FIG.38

Ref No	Part No	Description
1	53111-44A30-YLW	Fender, Front (blue)
2	01550-06163	Bolt
3	09169-06053	Washer
4	53310-44A00	Mud Flap, Front Fender
5	02142-06163	Screw, Center
6	02142-06123	Screw, Side
7	09160-06127	Washer, Side
8	09160-06129	Washer
9	08313-10067	Nut
10	68151-07G10-YCF	Emblem, "s"

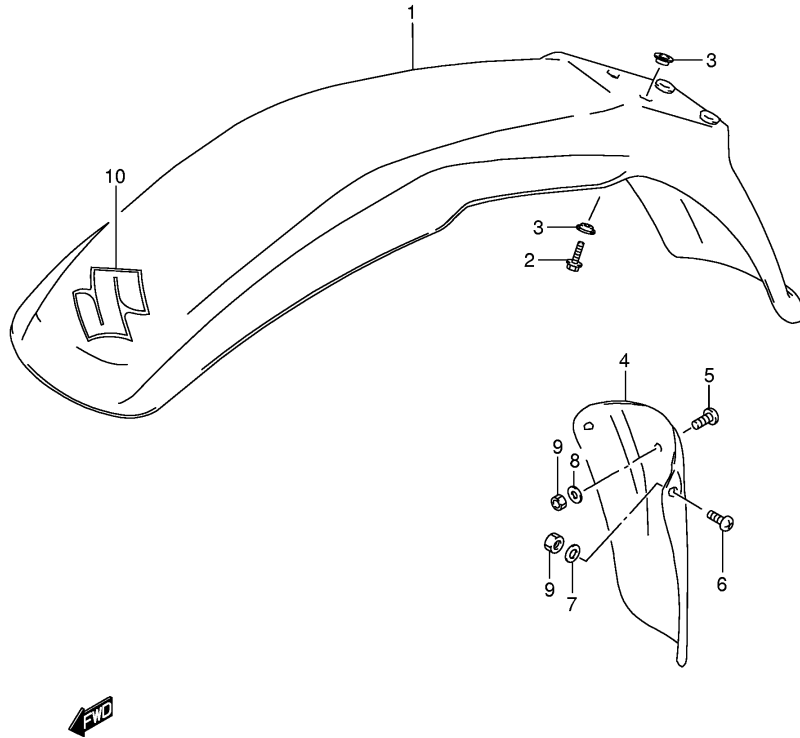
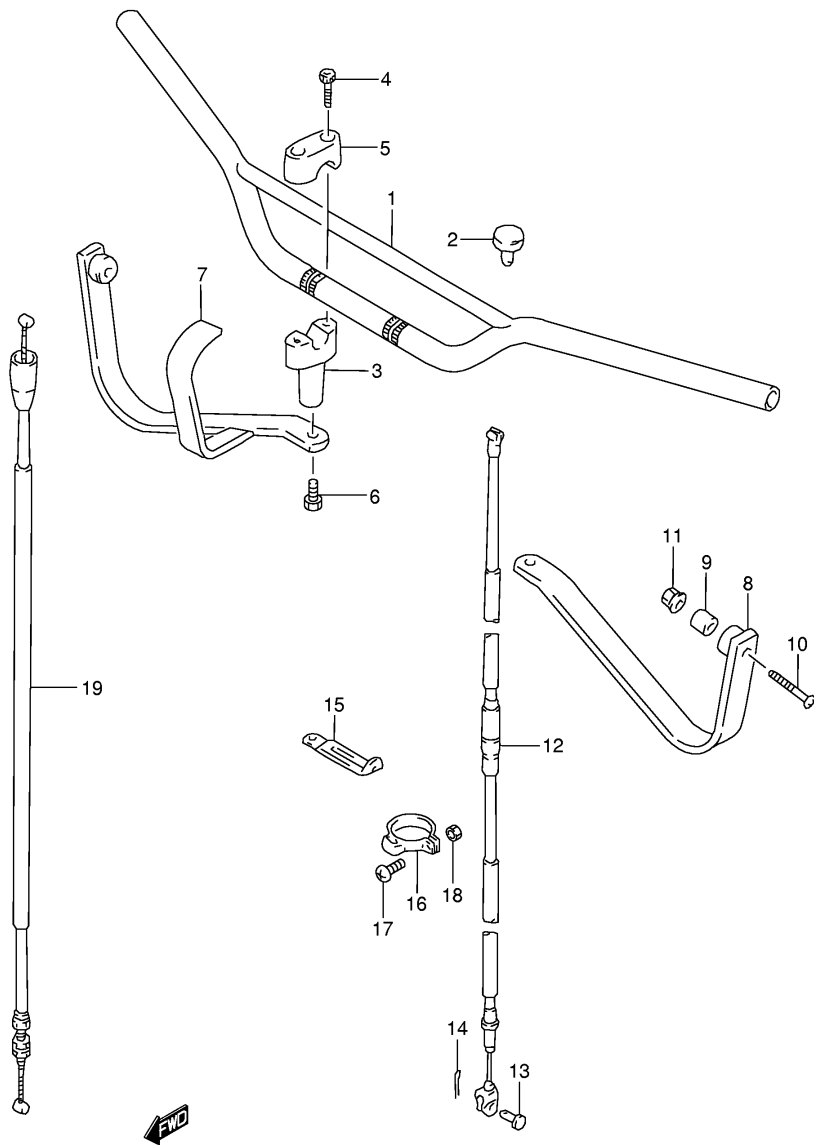
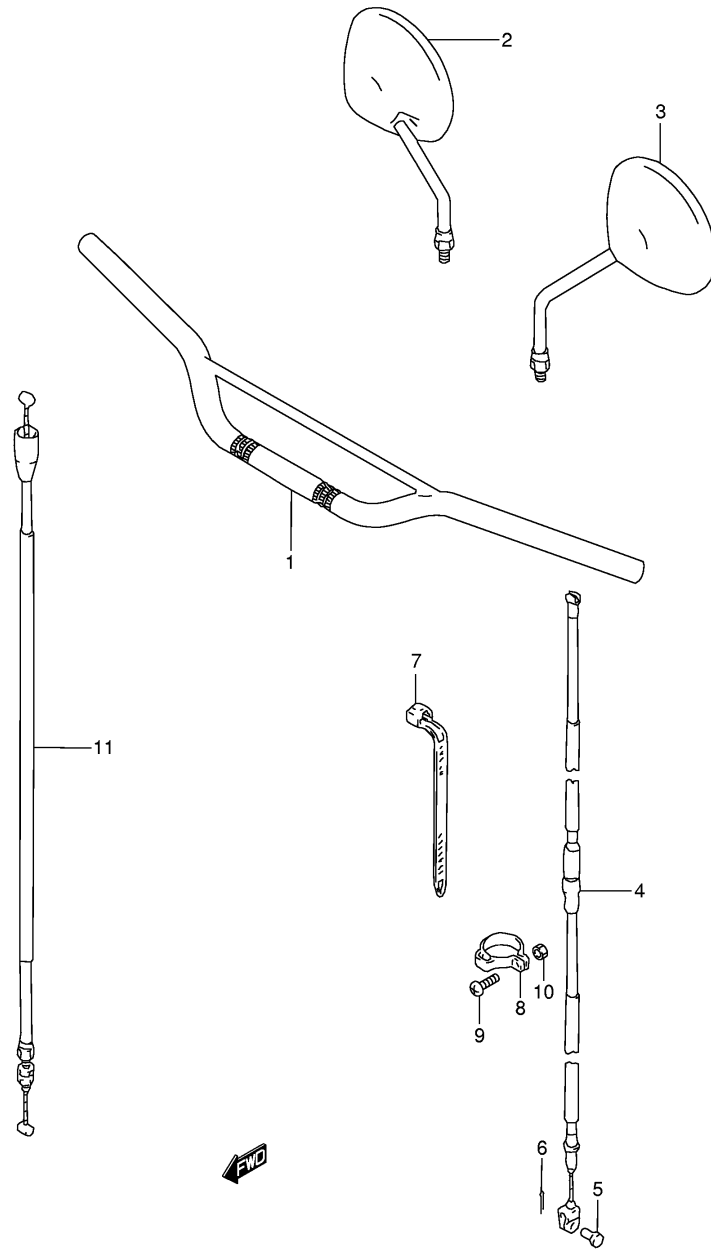


FIG.39



Ref No	Part No	Description
1	56110-42A00-291	Handle Bar (black)
2	09250-09001	Cap
3	56371-42A01-291	Bracket, Lever Protector
4	07130-08253	Bolt, Bracket
5	56211-34300-291	Holder, Handle Upper
6	07120-08303	Bolt, Center
7	56350-42A00	Protector, Brake Lever
8	56360-42A00	Protector, Clutch Lever
9	56272-44500	Expander
10	02112-06503	Screw
11	09159-06024	Nut
12	58200-44AC0	Cable Assy, Clutch
13	09200-06004	Pin (I:13)
14	04111-20158	Cotter Pin
15	09407-25401	Clamp (I:235)
16	58285-05351	Clamp, Clutch Cable No.2
17	02112-05163	Screw
18	08310-00053	Nut
19	58300-44AC0	Cable Assy, Throttle

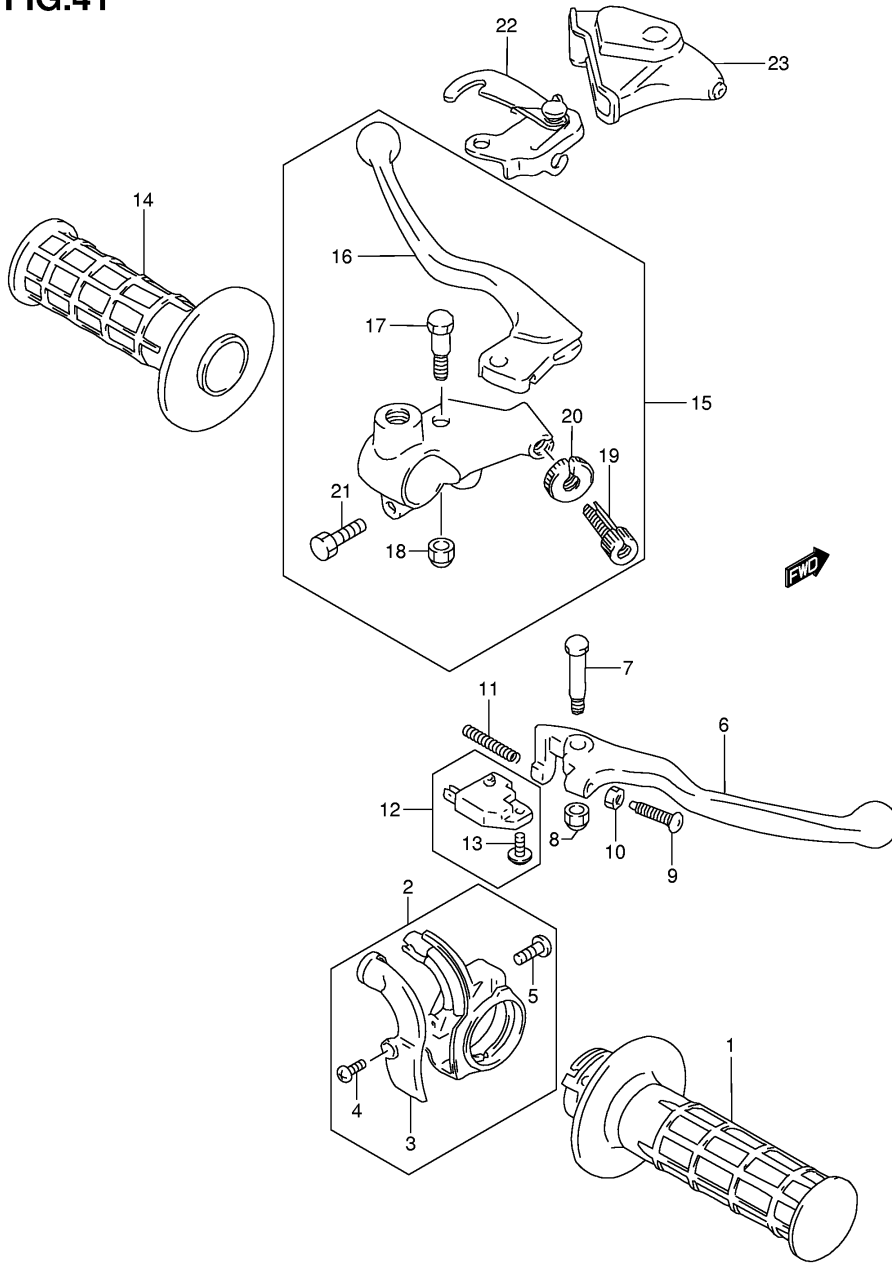
FIG.40



Ref No	Part No	Description
1	56110-44AA0-291	Handle Bar (black)
2	56500-44AA0	Mirror Assy, Rear View Rh
3	56600-44AA0	Mirror Assy, Rear View Lh
4	58200-44AB1	Cable Assy, Clutch
5	09200-06004	Pin (l:13)
6	04111-20158	Cotter Pin
7	09407-25401	Clamp (l:235)
8	58285-05351	Clamp, Clutch Cable No.2
9	02112-05163	Screw
10	08310-00053	Nut
11	58300-44AB0	Cable Assy, Throttle

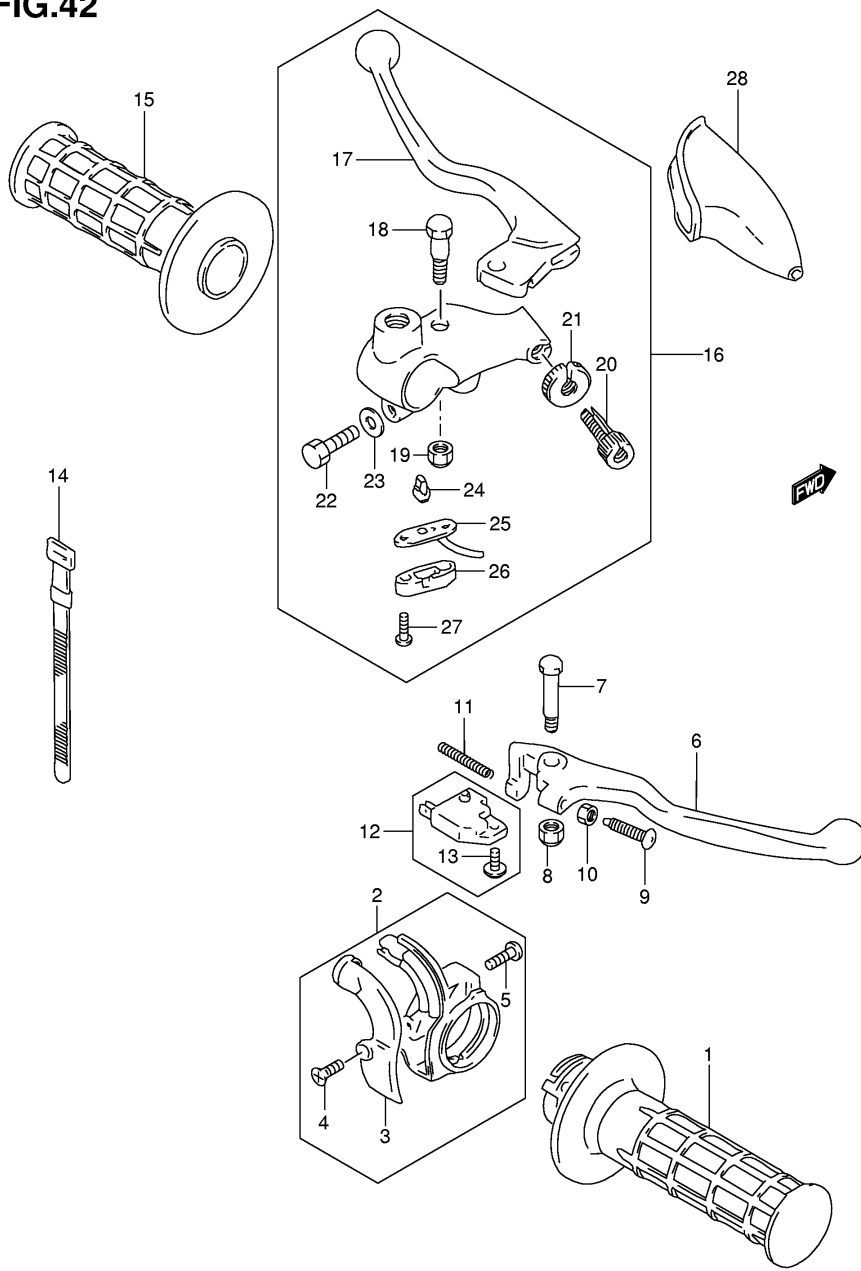
DR200SEK6 E06_040
 HANDLE BAR

FIG.41



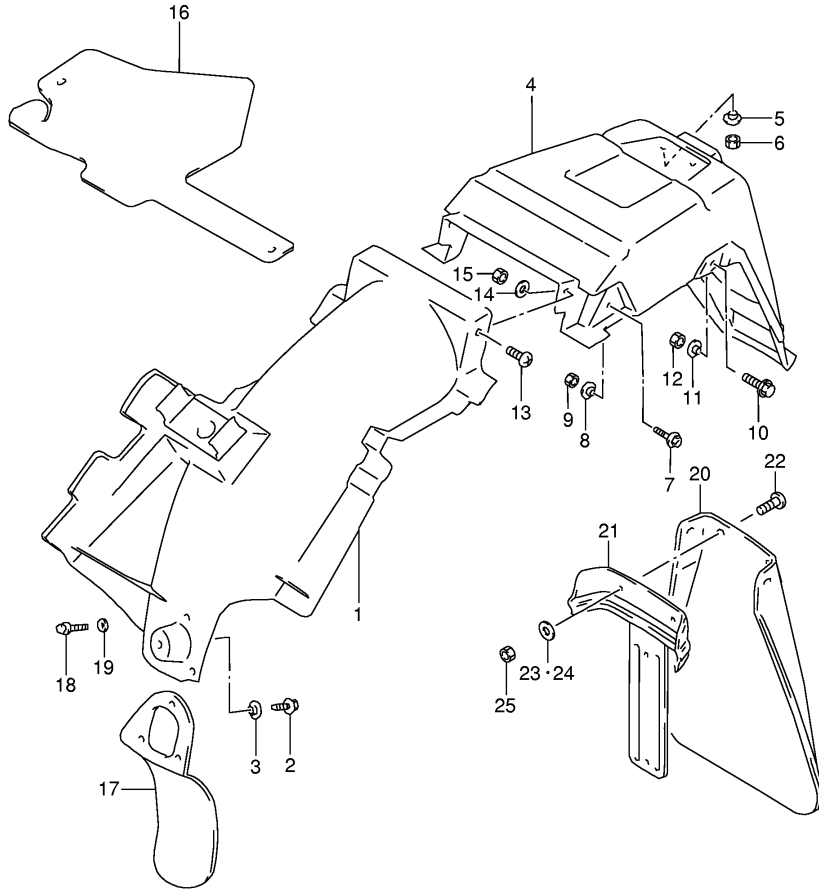
Ref No	Part No	Description
1	57110-12D00	Grip, Throttle
2	57100-28B00	Case Assy, Throttle
3	57129-13601	• . Cover
4	02122-04103	• . Screw
5	02112-05164	• . Screw
6	57421-03D00	Lever, Brake
7	57431-14500	Bolt, Brake Lever Set
8	08319-21068	Nut
9	57431-14511	Bolt, Adjust
10	08310-00053	Nut
11	57318-14502	Spring, Return
12	57460-17C11	Switch Assy, Stop
13	57465-17C00	• . Screw
14	57211-12D00	Grip, Lh
15	57500-44AC0	Lever Assy, Clutch
16	57621-44AC0	• . Lever, Clutch
17	57431-11013	• . Bolt
18	08319-21068	• . Nut
19	57441-11010	• . Adjuster, Cable
20	57442-11010	• . Nut, Lock
21	01500-06207	• . Bolt
22	57790-44A00	Stopper, Clutch Lever
23	57541-29501	Cover, Clutch Lever

FIG.42



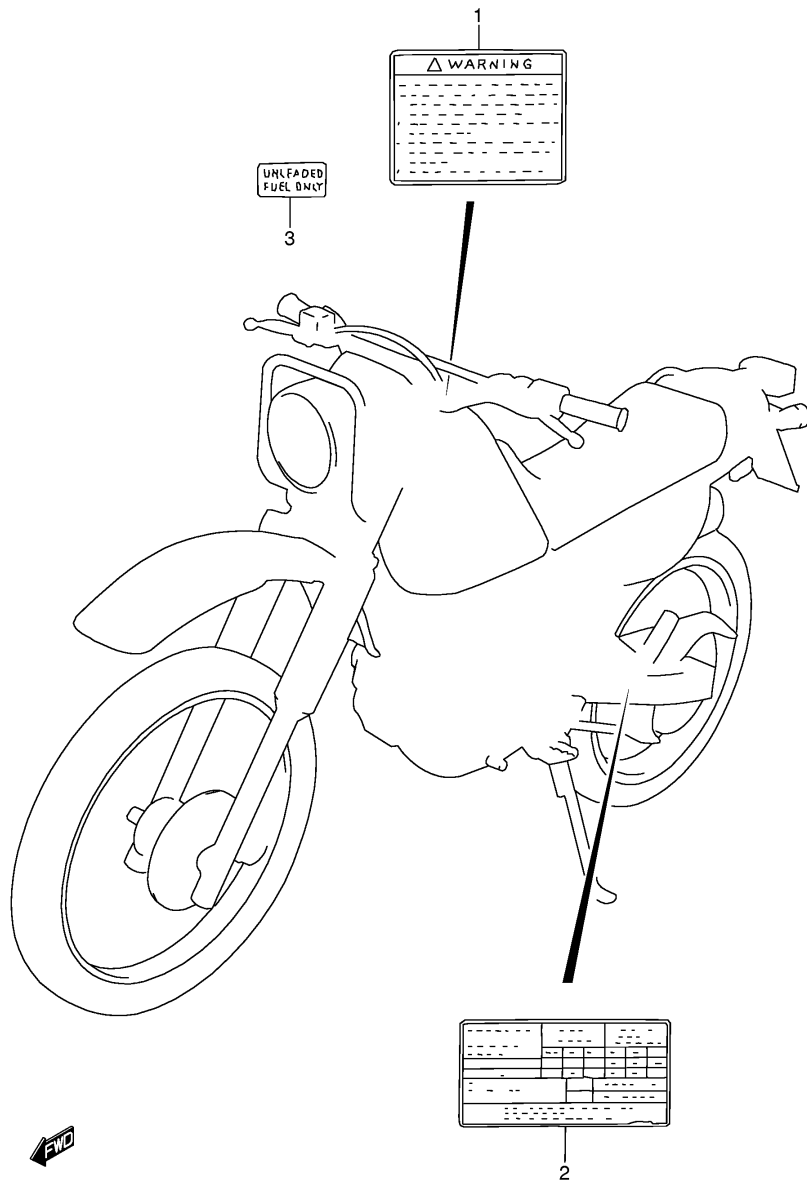
Ref No	Part No	Description
1	57110-14D00	Grip, Throttle
2	57100-28B00	Case Assy, Throttle
3	57129-13601	• Cover
4	02122-04103	• Screw
5	02112-05164	• Screw
6	57421-03D00	Lever, Brake
7	57431-14500	Bolt, Brake Lever Set
8	08319-21068	Nut
9	57431-14511	Bolt, Adjust
10	08310-00053	Nut
11	57318-14502	Spring, Return
12	57460-17C11	Switch Assy, Stop
13	57465-17C00	• Screw
14	09407-12402	Clamp (l:120)
15	57211-27C00	Grip, Lh
16	57500-44AD0	Lever Assy, Clutch
17	57620-15D11	• Lever, Clutch
18	57431-11013	• Bolt
19	08319-21068	• Nut
20	57441-11010	• Adjuster, Cable
21	57442-44B00	• Nut, Lock
22	01500-06207	• Bolt
23	08322-01067	• Washer
24	57465-18601	• Contact
25	57541-49100	• Wire Harness
26	57481-33010	• Cover
27	57484-49110	• Screw
28	57341-40002	Cover, Dust

FIG.43



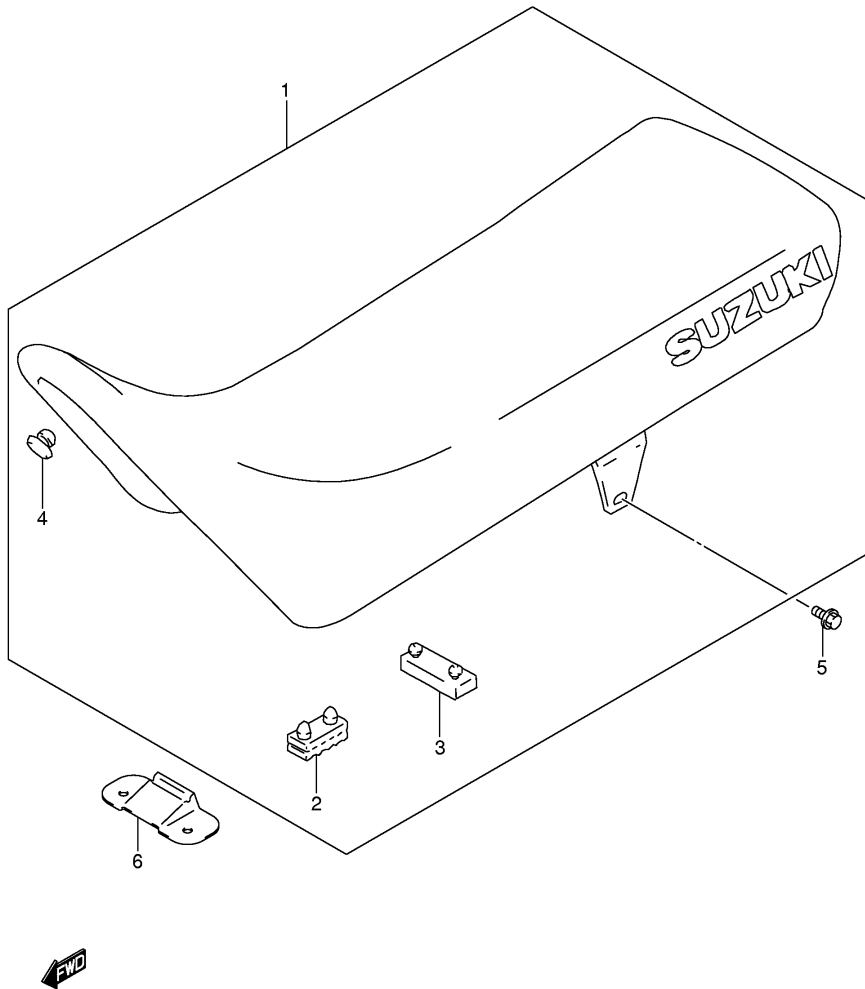
Ref No	Part No	Description
1	63110-44AD0	Body, Rear Fender Front
2	01550-06123	Bolt
3	09169-06010	Washer
4	63113-44AJ0-YLW	Body, Rear Fender Rear (blue)
5	09169-06045	Washer
6	08319-31067	Nut
7	09106-08099	Bolt
8	09169-08037	Washer
9	08319-31087	Nut
10	01550-06203	Bolt
11	09169-06045	Washer
12	08319-31067	Nut
13	02142-06163	Screw
14	09160-06084	Washer (6.5x18x1.6)
15	08319-31067	Nut
16	63411-44AA0	Mud Flap, Rear Fender Front
17	63412-44AA0	Guard, Mud Front
18	09229-04020	Rivet
19	08322-01043	Washer
20	63311-29511	Mud Flap, Rear Fender Rear
21	63330-44AA0	Plate
22	02142-06203	Screw
23	09169-06063	Washer, Upper
24	09169-06071	Washer, Lower
25	09159-06078	Nut

FIG.44



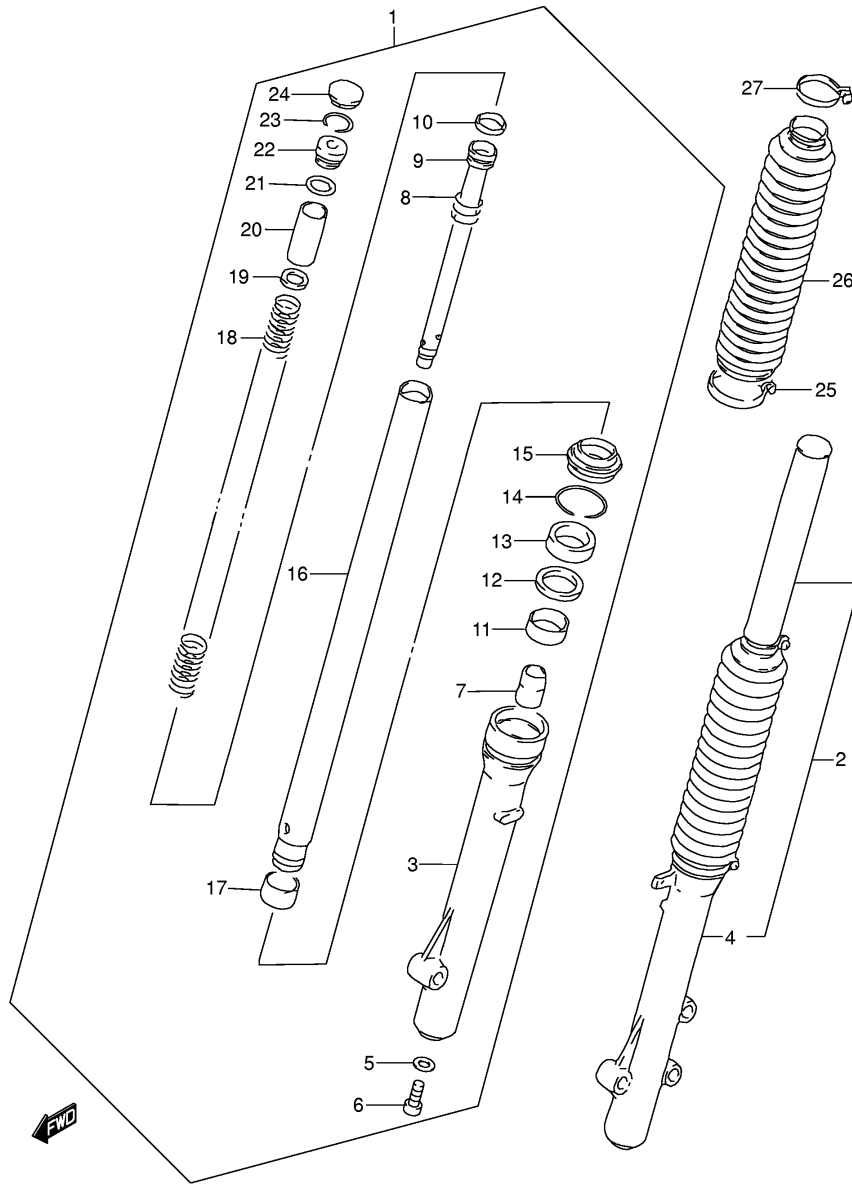
Ref No	Part No	Description
1	68319-29F00	Label, General Warning
1	68921-13E00	Label, General Warning
2	68332-42AD1	Label, Tire Information
3	86932-73060	Label, Fuel
4	99011-42A59-24A	Manual, Owner's

FIG.45



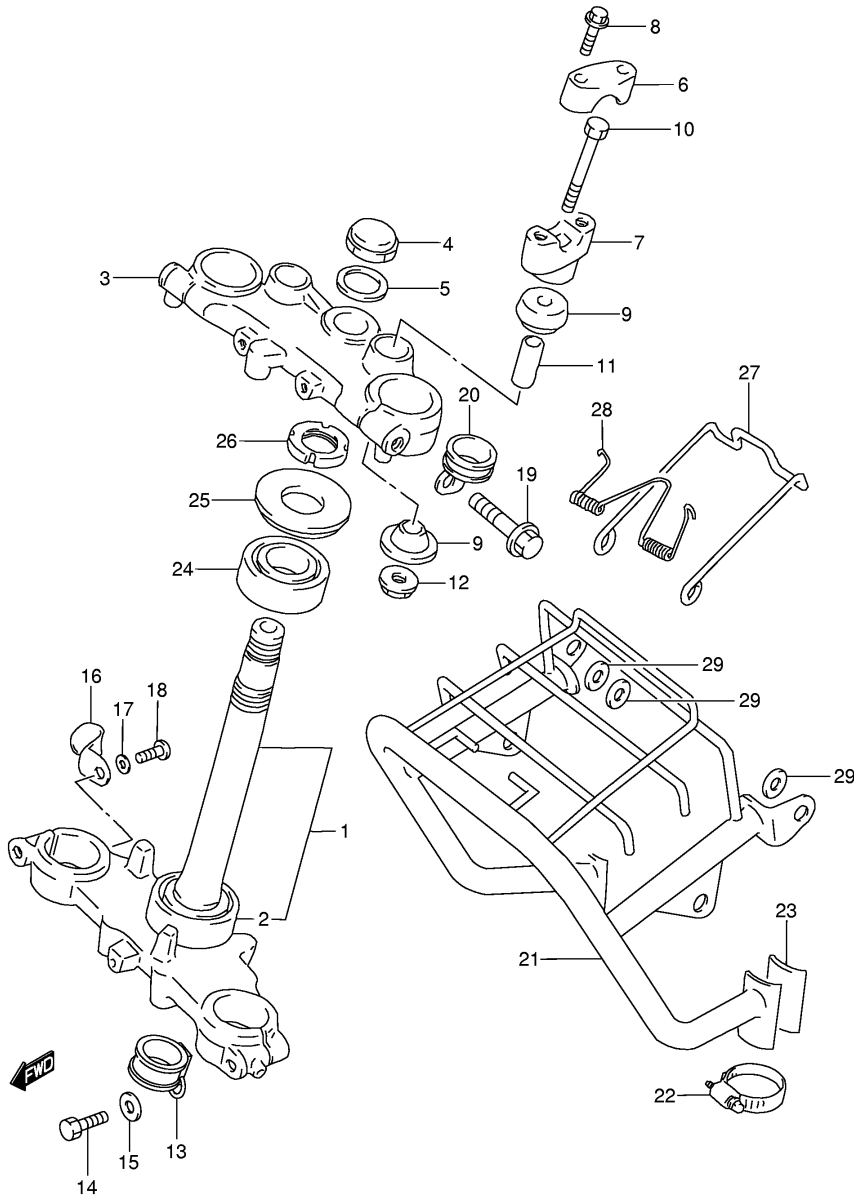
Ref No	Part No	Description
1	45100-42AN0-H5V	Seat Set (gray/white)
2	45149-31300	• Cushion
3	45149-43500	• Cushion
4	09329-10001	• Cushion
5	01550-08123	Bolt
6	45119-42A00	Plate, Seat Front Hook

FIG.46



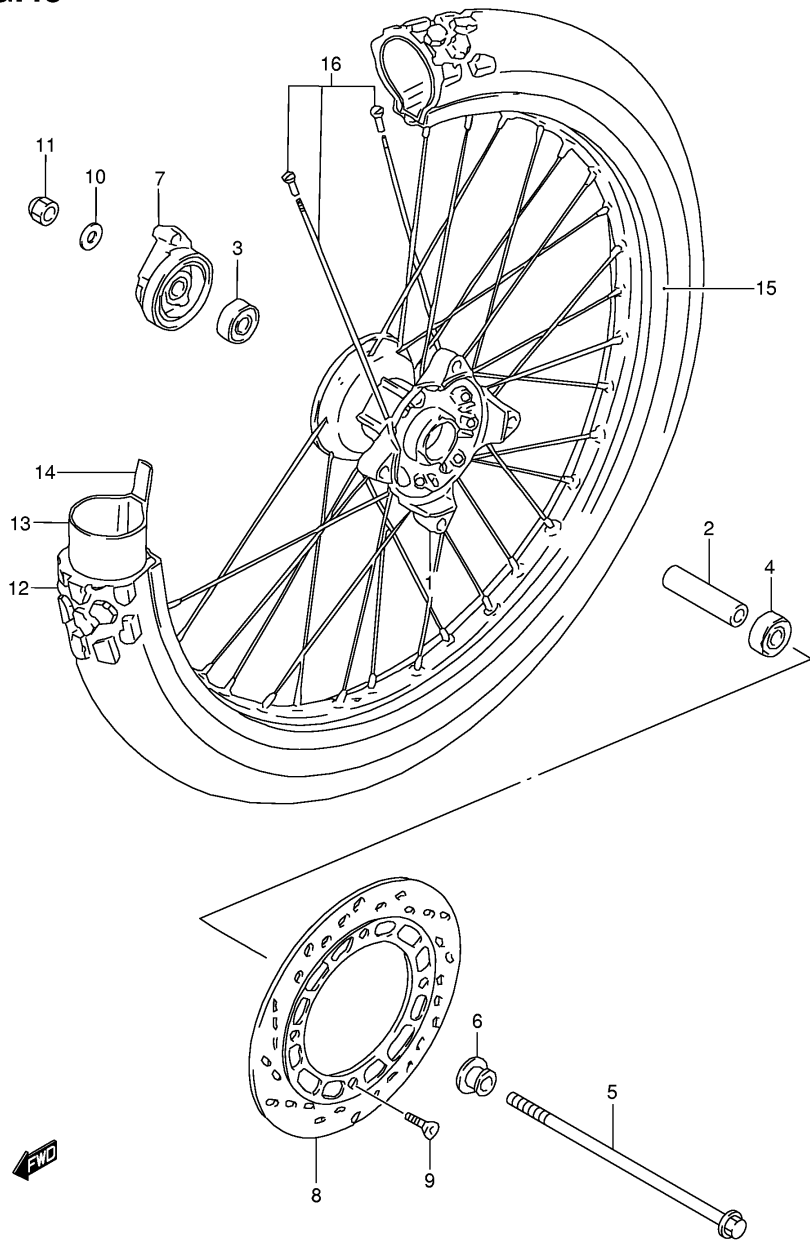
Ref No	Part No	Description
1	51103-42AA0	Damper Assy, Front Fork Rh
2	51104-42AA0	Damper Assy, Front Fork Lh
3	51131-01A01	. Tube, Outer Rh
4	51141-01A01	. Tube, Outer Lh
5	51148-36011	. Gasket
6	51147-06F10	. Bolt, Center
7	51195-43530	. Piece, Oil Lock
8	51177-01A00	. Spring, Rebound
9	51146-42AA0	. Cylinder
10	51196-45200	. Ring, Piston
11	51152-33300	. Bush, Guide
12	51168-30B00	. Spacer, Seal
13	51153-19D10	. Seal, Oil
14	51156-01A00	. Ring, Oil Seal Stopper
15	51173-01A00	. Dust Seal
16	51110-01A30	. Tube, Inner
17	51121-33300	. Piston
18	51171-42AA0	. Spring, Main
19	51192-20510	. Seat, Spring
20	51176-42AA0	. Spacer, Spring
21	51181-31030	. O Ring
22	51175-47400	. Bolt, Spring
23	51169-47400	. Ring, Stopper
24	51189-31230	. Cap
25	51576-42AA0	Band, Boot Lower
26	51571-01A00-019	Boot (black)
27	51575-01A00	Band, Boot Upper

FIG.47



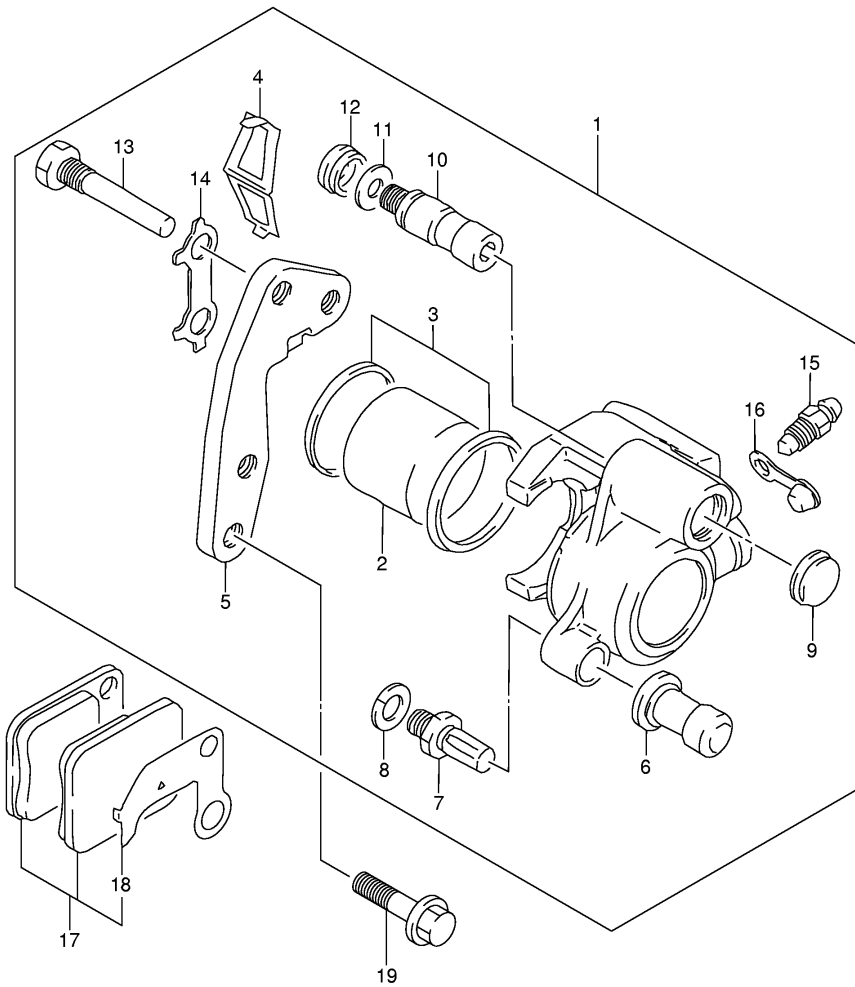
Ref No	Part No	Description
1	51410-42AB0	Stem, Steering (black)
2	09265-30009	• . Bearing (30x55x17)
3	51311-42AA0-291	Head, Steering Stem (black)
4	51353-24B00	Nut, Cap
5	51354-14D00	Washer
6	56211-27200-291	Holder, Handle Upper (black)
7	56221-42A00-291	Holder, Handle Lower (black)
8	01550-08353	Bolt
9	56241-28C60	Rubber, Handle Holder
10	56321-27E00	Bolt, Lower Holder
11	56243-42A00	Spacer
12	51353-42AA0	Nut, Handle Holder
13	51452-42A00	Clamp
14	51451-42A00	Bolt
15	08321-01103	Lock Washer
16	51452-05130	Clamp
17	08321-01067	Lock Washer
18	02112-06087	Screw
19	01550-10453	Bolt
20	51288-42AA0	Clip, Upper
21	51530-44AA0-13L	Bracket, Headlamp Housing (silver)
22	09402-40501	Clamp
23	51553-15D40	Cushion, Bracket
24	09265-25019	Bearing (25x47x15)
25	51643-01B10	Seal, Steering Upper Dust
26	51631-08D30	Nut, Steering
27	46416-44AA0-13L	Rod, Front Luggage (silver)
28	09448-11005	Spring
29	09160-10123	Washer

FIG.48



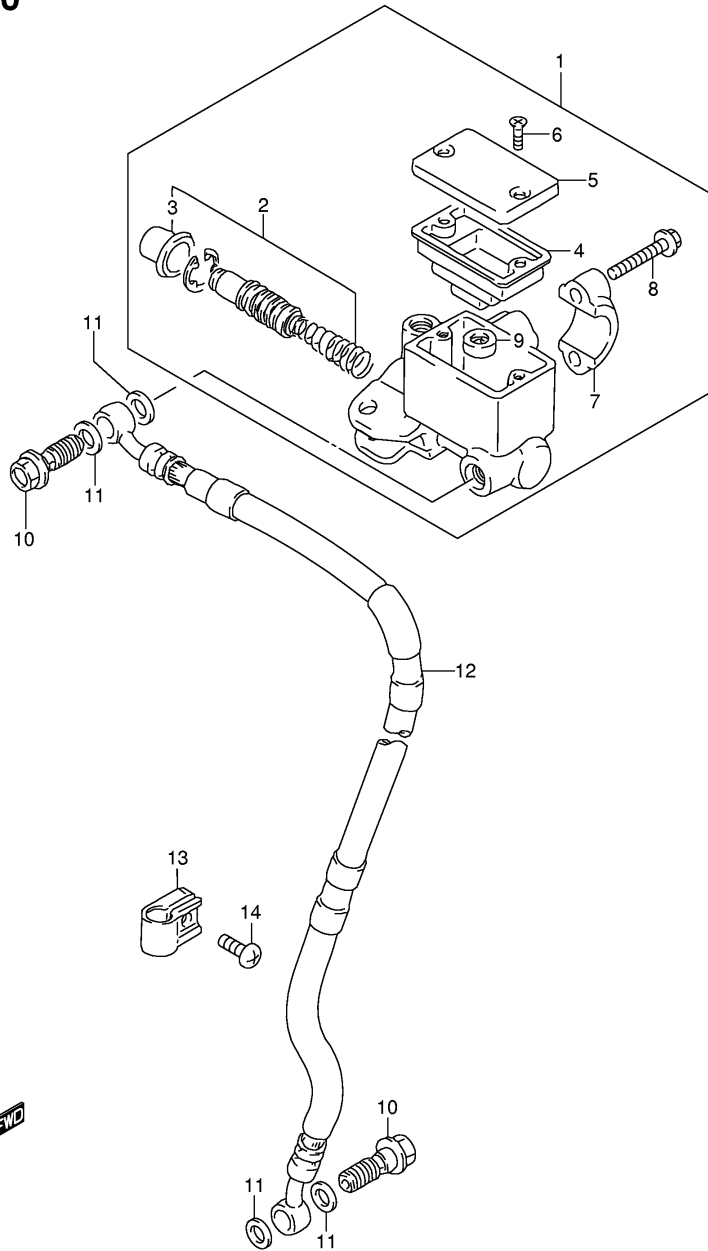
Ref No	Part No	Description
1	54111-44A10	Hub, Front Wheel (silver)
2	09180-12146	Spacer (12.5x19x60.50)
3	08113-62017	Bearing, Rh
4	08133-62017	Bearing, Lh
5	54711-44A01	Axle, Front
6	54740-02B40	Spacer, Front Axle Lh
7	54600-01A00	Box Assy, Speedometer Gear
8	59221-13A01	Disc, Front Brake
9	09106-08155	Bolt, Disc
10	08322-01123	Washer
11	08319-21128	Nut
12	55110-44AF0	Tire, Front (70/100-21 44m) (dunlop)
13	55200-44AF0	Tube Assy, Wheel Inner
14	55261-44AF0	Protector, Wheel Inner Tube
15	55311-08D10	Rim, Front Wheel (21x1.60)
16	55320-44A01	Spoke Set, Front Wheel

FIG.49



Ref No	Part No	Description
1	59300-42A20-999	Caliper Assy, Front Lh
2	59300-42820	. Piston Set
3	69100-13820	•• Seal Set, Piston
4	59315-13A00	. Spring
5	59351-13A01	. Bracket
6	59386-13A00	. Boot
7	59382-13A00	. Bolt
8	59314-13A00	. Washer
9	59384-13A00	. Dust Seal
10	59305-13A01	. Pin, Slide
11	59306-13A00	. Spring
12	59303-13A00	. Boot
13	59345-13A00	. Pin
14	59346-13A00	. Washer
15	59121-01A00	. Bleeder
16	59122-01A00	. Cap, Bleeder
17	69100-19860	Pad & Shim Set
18	59371-13A00	. Shim
19	09103-08269	Bolt (8x30)

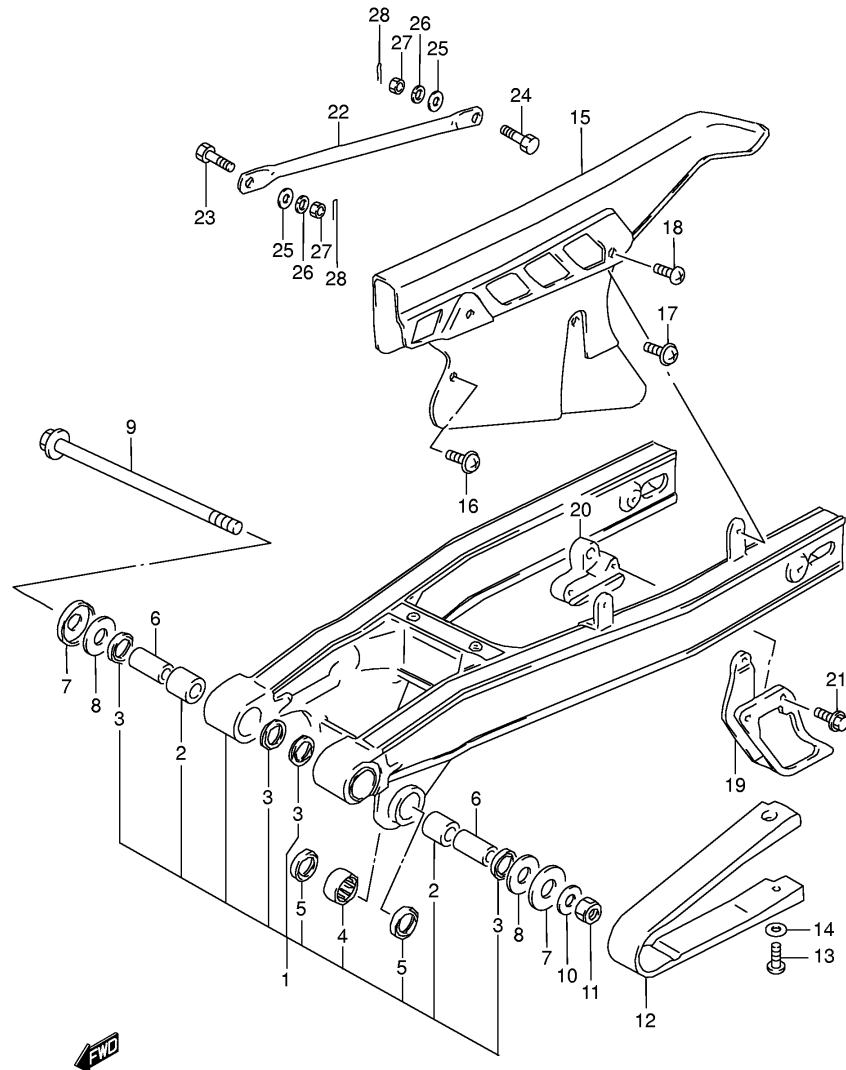
FIG.50



Ref No	Part No	Description
1	59600-03D00	Cylinder Assy, Front Master
2	69600-38810	• Piston/cup Set
3	59666-44300	•• Boot
4	59667-44B00	• Diaphragm
5	59669-03D00	• Cap
6	02122-04123	• Screw
7	59671-03D00	• Holder
8	59675-27C00	• Bolt
9	59748-14500	• Separator
10	09360-10041	Union Bolt (10x1.00x22)
11	09161-10009	Washer (10x15x1.5)
12	59480-42AB0	Hose, Front Brake
12	59480-42AA0	Hose, Front Brake
13	58621-07A10	Clamp, Brake Hose
14	02142-06163	Screw

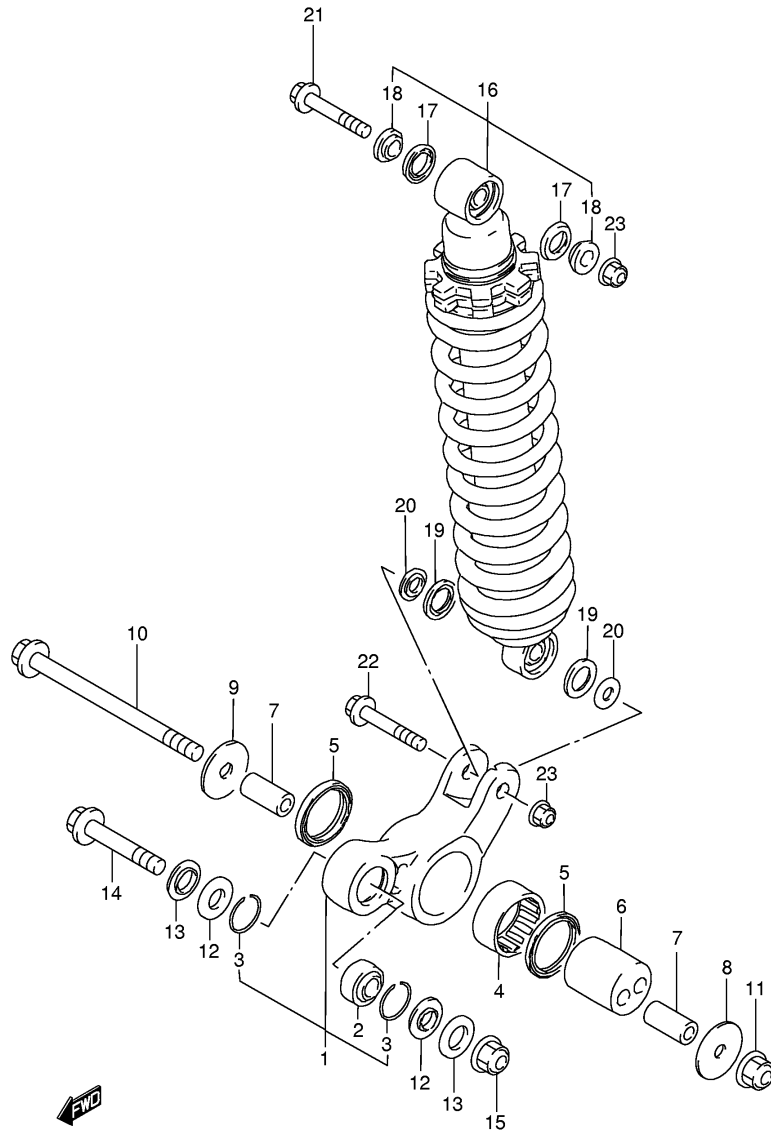
DR200SEK6 E06_050
 FRONT MASTER CYLINDER

FIG.51



Ref No	Part No	Description
1	61100-42840	Swinging Arm Set, Rear
2	61261-13700	. Bushing, Pivot
3	09283-20031	. Oil Seal (20x27x5)
4	09263-20053	. Bearing (20x27x25)
5	62647-44A00	. Seal, Dust (20x27x4)
6	61251-42A00	Spacer, Pivot
7	61262-40400	Cover, Dust Seal
8	08211-14322	Thrust Washer
9	61211-26B01	Shaft, Pivot
10	09160-14057	Washer (14.5x24x2.3)
11	09159-14019	Nut
12	61273-42A01	Buffer, Chain Touch Defense
13	02142-06203	Screw
14	09169-06037	Washer
15	61311-42AA0	Case, Chain
16	09136-06004	Screw, Front (6x12)
17	09136-06113	Screw, Rear (6x25)
18	02142-06103	Screw, Upper (6x10)
19	61341-13A10	Guide, Chain
20	61345-42A00	Rubber, Chain Guide
21	01550-06203	Bolt (6x20)
22	64311-42A00-13L	Torque Link, Rear (silver)
23	09111-08088	Bolt, Torque Link Front
24	09111-08013	Bolt (8x26.5)
25	08322-01083	Washer
26	09162-08008	Washer
27	09140-08008	Nut
28	04111-20208	Cotter Pin

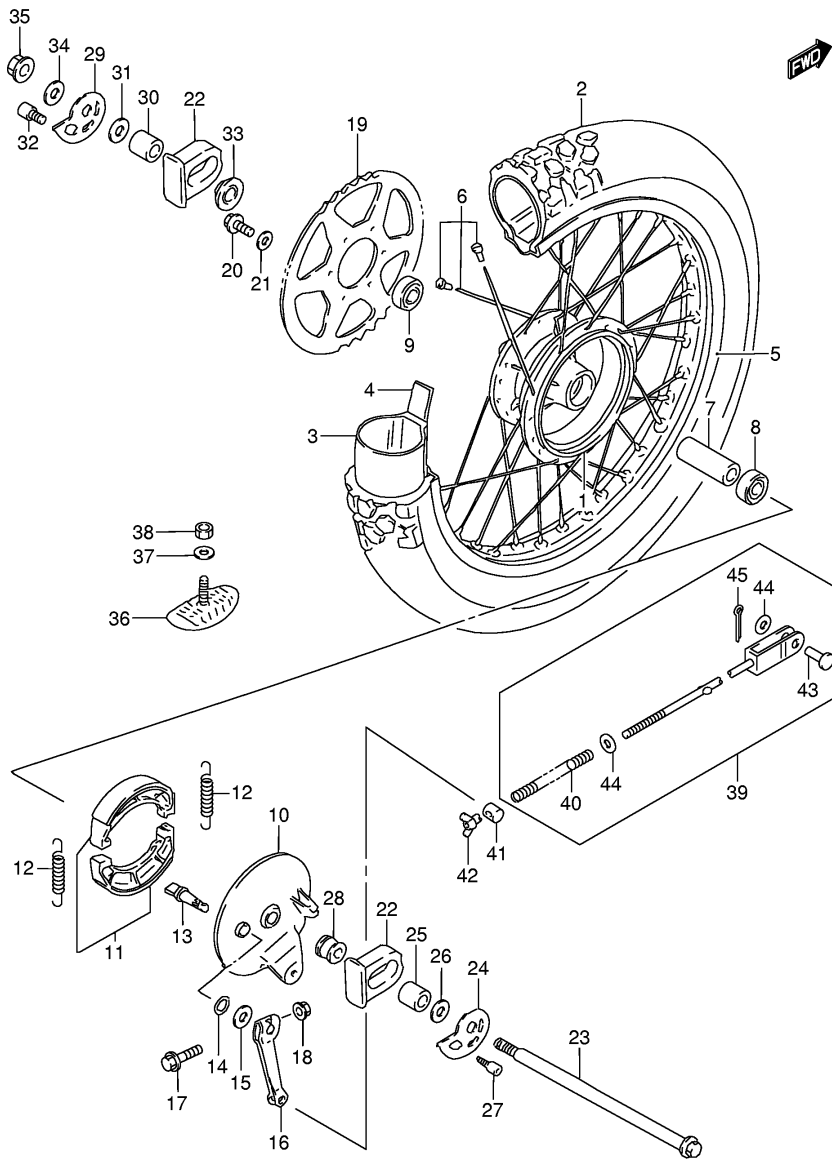
FIG.52



Ref No	Part No	Description
1	62600-42812	Lever Set, Rear Cushion
2	09269-12006	. . Bearing (12x26x16)
3	62277-27C20	. . Ring, Bearing Stopper
4	09263-37003	. . Bearing (37x47x20)
5	62624-42A00	Seal, Dust
6	62623-42A11	Spacer, Rear Suspension Eccentric
7	62646-42A11	Spacer, Cushion Lever Shaft
8	62628-42AA0	Washer, Rear Cushion Lever Center Lh
9	62625-42AA0	Washer, Rear Cushion Lever Center Rh
10	62621-42AA0	Shaft, Rear Cushion Lever Center
11	08319-21128	Nut
12	62647-05A00	Seal, Dust Rear Cushion Front
13	62316-05A01	Spacer, Rear Cushion Front
14	62668-42A02	Bolt, Cushion Lever Front
15	08319-3112A	Nut
16	62100-44AB2-28W	Absorber Assy, Rear Shock (white)
17	62226-20900	. . Seal, Dust
18	62684-20900	. . Spacer
19	62226-02B00	. . Seal, Dust Lower
20	62684-31300	. . Collar, Lower
21	62311-14501	Bolt, Upper (10x58)
22	09103-10126	Bolt, Lower (10x48)
23	09159-10058	Nut

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REAR CUSHION LEVER

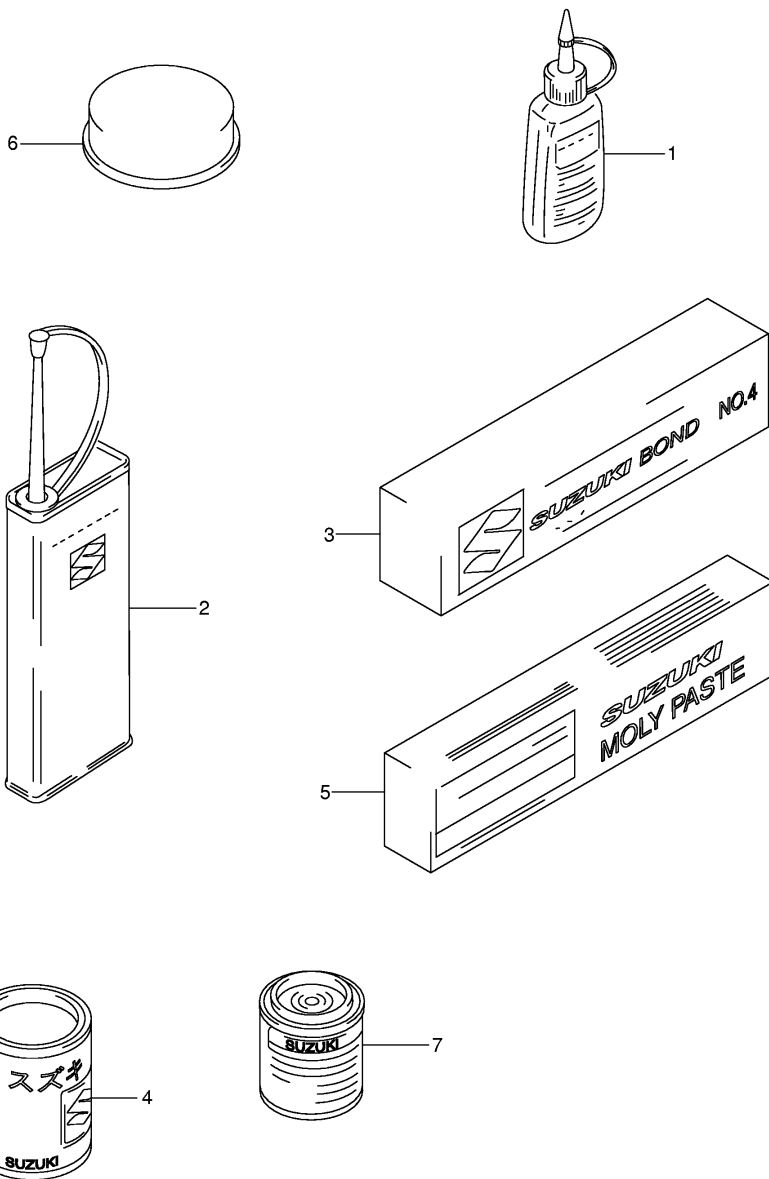
FIG.53



Ref No	Part No	Description
1	64110-44A10	Hub, Rear Wheel (silver)
2	65110-44AF0	Tire, Rear (90/100-18 54m) (dunlop)
3	65200-44AF0	Tube Assy, Wheel Inner
4	65261-44AF0	Protector, Wheel Inner Tube
5	65311-44AC0	Rim, Rear Wheel (18x1.85)
6	65320-44AA0	Spoke Assy, Rear Wheel
7	09180-15013	Spacer (15.3x21.7x107.50)
8	08143-62027	Bearing, Rh
9	08123-63027	Bearing, Lh
10	64210-44A00	Panel, Rear Brake Anchor
11	54400-07870	Shoe Set, Brake
12	09443-07001	Spring
13	54441-29305	Cam, Brake
14	09280-14011	O Ring (d:2.5,id:13.8)
15	09160-14055	Washer (14.5x22x1.6)
16	64451-30501	Lever, Rear Brake Cam
17	01550-06403	Bolt
18	08316-10063	Nut
19	64511-42A10	Sprocket, Rear (nt:47)
20	09103-08048	Bolt (8x30)
21	09164-08020	Washer
22	61470-42A00	Cap, Rear Swinging Arm
23	64711-44A11	Axle, Rear
24	61411-42A00	Adjuster, Chain Rh
25	61413-42A00	Spacer, Chain Adjuster
26	09160-15039	Washer
27	61431-42A10	Bolt, Chain Adjuster
28	64741-42A00	Spacer, Axle Rh
29	61421-42A00	Adjuster, Chain Lh
30	61413-42A00	Spacer, Chain Adjuster
31	09160-15039	Washer
32	61431-42A10	Bolt, Chain Adjuster
33	64750-42A00	Spacer, Axle Lh
34	09160-14033	Washer (14.5x30x3.2)
35	08319-31148	Nut
36	65270-43D00	Stopper, Bead
37	08322-01083	Washer
38	08310-00083	Nut
39	43300-42AA0	Rod Assy, Rear Brake
40	09440-09004	• Spring
41	09209-13018	• Pin
42	09144-06005	• Nut
43	09200-06013	• Pin
44	08322-01063	• Washer
45	04111-20208	• Cotter Pin

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REAR WHEEL

FIG.54



Ref No	Part No	Description
1	99000-32020	Thread Lock Super (1333b)
1	99000-32030	Thread Lock Super (1303b)
1	99000-32050	Thread Lock Super (1342)
1	99000-32100	Thread Lock Super (1305)
1	99000-32130	Thread Lock Super (1360)
2	99000-32040	Thread Lock Cement
3	99000-31110	Suzuki Bond (1215)
3	99000-31140	Suzuki Bond (1207b)black
4	99000-25030	Suzuki Super Grease
5	99000-25140	Suzuki Moly Paste
6	99000-25110	Grease, Brake Pad (pbc)
7	99000-10109-019	Paint (black)
7	99000-10109-291	Paint (black Semi-gloss)
7	99000-10209-13L	Paint (bright Silver Metallic)
7	99000-10209-YC2	Paint (candy Grand Blue)