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3. Abbreviations

The following abbreviations are used in this parts catalogue.

ASSY.	Assembly	KPH	Kilometers per hour
COMP.	Complete	MPH	Miles per hour
R.	Right	L (100L)	Link (100Links)
L.	Left	A.C.	Alternating current
STD.	Standard	D.C.	Direct current
MM	Millimeter	IN.	Inlet
G	Gram	EX.	Exhaust
T (22T).....	Tooth (22Teeth)	FR.	Front
A.....	Ampere	RR.	Rear
V.....	Volt	HEX.	Hexagonal
W	Watt	A.M.	Attaching mark
		T.M.	Transcript mark

4. Dimensions

All dimensions are given in millimeters (mm) except in the case of steel balls, tires and tire tubes.

Parts	Example	Interpretation
Bolt (Screw)	6×12	6mm diameter, 12mm length
Pin	8×14	8mm diameter, 14mm length
O-Ring	9.5×1.6	9.5mm diameter, 1.6mm thickness
Oil seal	14×24×5	14mm inside diameter, 24mm outside diameter, 5mm thickness
Tube	5×130	5mm inside diameter, 130mm length

5. Supersedence of parts

Part numbers given under the part name in the "Description" column indicate that the part number has been superseded by that part number. HONDA may make such supersedence without notice.

6. Assemblies

Sections framed with broken lines in the exploded view drawings are available as complete assemblies. (Their individual parts can also be obtained.)

7. Required quantity

The number given in the "Reqd. No." column indicates the quantity of parts used in the section described in that block.

Parts with quantities in () represent optional parts.

"N" means order as needed.

8. Part modifications and applicable serial numbers

In cases where a part has been modified, the serial number of the first vehicle (or frame, engine, carburetor) bearing the modification is listed in the "Serial No." column.

9. Models, area codes and applicable serial numbers

Models, area codes and applicable serial Nos. given in this parts catalogue can be identified as follows.

Parts with area codes are exclusive for models destined for countries designated.

If no area codes are listed, parts are for common use.

Model	Area code	Type	Applicable engine serial No.	Applicable frame serial No.	Applicable carburetor identification No.
XL250S	CM	Canada	L250SE-5008613 - 5012662	L250S-5008589 - 5012804	PD03A <input type="checkbox"/> A
	DK	General export (KPH)	L250SE-5008628 -	L250S-5008604 -	PD04B <input type="checkbox"/> A
	DM	General export (MPH)	This type is not produced.		
	E	England	L250SE-5008621 -	L250S-5008597 -	PD04B <input type="checkbox"/> A
	ED	European direct sales	L250SE-5008899 -	L250S-5008875 -	
	F	France	L250SE-5008620 -	L250S-5008595 -	
	G	Germany	L250SE-5008895 -	L250S-5008871 -	PD04A <input type="checkbox"/> A
	SA	South Africa	L250SE-5022988 -	L250S-5022709 -	PD04B <input type="checkbox"/> A
	SW	Switzerland	L250SE-5013909 -	L250S-5013849 -	
	U	Australia	L250SE-5013415 -	L250S-5013355 -	



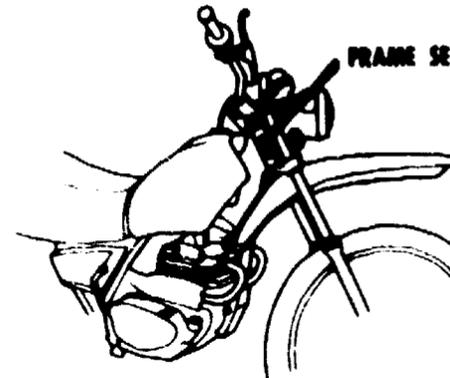
Model	Area code	Type	Applicable engine serial No.	Applicable frame serial No.	Applicable carburetor identification No.
XL250Sz	CM	Canada	L250SE-5102458 - 5108918	L250S-5102455 - 5108914	PD03A [A]
XL250Sa	B	Belgium	This type is not produced.		
	CM	Canada	MD01E-5207863 - 5207909	MD01-5200019 - 5207883	PD10A [A] PD10B [B]
	DK	General export (KPH)	L250SE-5200457 - 5214796	L250S-5200457 - 5214785	PD04B [A] PD04B [C]
	DM	General export (MPH)	L250SE-5200531 - 5214779	L250S-5200531 - 5214795	
	E	England	L250SE-5203511 - 5211099	L250S-5203511 - 5211090	
	ED	European direct sales	L250SE-5200007 - 5205849	L250S-5200007 - 5205850	
	F1	France	This type is not produced.		
	F2	France	MD01E-5207915 - 5208595	MD01-5207889 - 5208583	PD04A [C]
	G1	Germany (*1)	L250SE-3000001 - 6001000	L250S-6000001 - 6000992	PD04B [D]
	G2	Germany (*2)	This type is not produced.		
	SA	South Africa	L250SE-5200541 - 5214284	L250S-5200541 - 5214321	PD04B [A] PD04B [C]
	SW	Switzerland	L250SE-5203631 - 5207175	L250S-5203631 - 5207175	
	U	Australia	L250SE-5200561 - 5214605	L250S-5200561 - 5214605	

Model	Area code	Type	Applicable engine serial No.	Applicable frame serial No.	Applicable carburetor identification No.
XL250Se	B	Belgium	L250SE-5300726 - 5307333	L250S-5300726 - 5307330	PB04B [B]
	CM	Canada	MD01E-5301243 - 5307851	MD010-BM301231 - BM306511	PD10B [B]
	DK	General export (KPH)	L250SE-5301166 - 5310835	L250S-5301166 - 5310832	PD04B [C]
	DM	General export (MPH)	L250SE-5301176 - 5310845	L250S-5301176 - 5310842	PD04B [C]
	E	England	L250SE-5300016 - 5310495	L250S-5300016 - 5310492	PD04B [C]
	ED	European direct sales	L250SE-5300026 - 5300035	L250S-5300026 - 5300035	PD04A [C]
	F1	France	This type is not produced.		
	F2	France	MD01E-5304456 - 5308965	MD01-5300003 - 5302402	PD04A [C]
	G1	Germany (*1)	This type is not produced.		
	G2	Germany (*2)	L250SE-5300086 - 5307308	L250S-5300086 - 5307305	PD04A [C]
	SA	South Africa	L250SE-5305670 - 5311045	L250S-5305667 - 5311042	PD04B [C]
	SD	Sweden	L250SE-5300036 - 5305578	L250S-5300036 - 5305575	PD04B [C]
	SW	Switzerland	L250SE-5301146 - 5306688	L250S-5301146 - 5306685	PD04B [C]
	U	Australia	L250SE-5301266 - 5312040	L250S-5301266 - 5312047	PD04B [C]

B 5

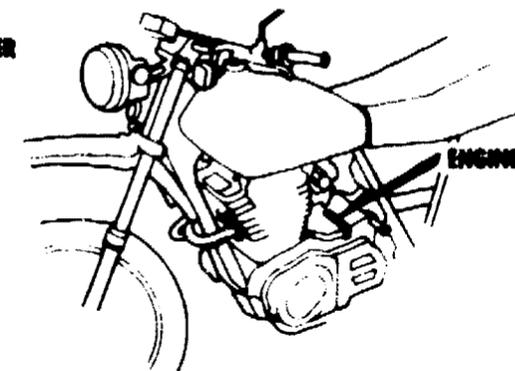
Model	Area code	Type	Applicable engine serial No.	Applicable frame serial No.	Applicable carburetor identification No.
XL250Rc	B	Belgium	MD03E-5000014 -	MD03-5000004 -	PD73A <u>A</u>
	CM	Canada	MD03E-5000019 -	MD030 * CM 000010 -	PD73A <u>A</u>
	DK	General export (KPH)	These types are not yet produced.		
	DM	General export (MPH)			
	E	England			
	ED	European direct sales	MD03E-5000015 -	MD03-5000005 -	PD73A <u>A</u>
	F1	France	This type is not yet produced.		
	F2	France	MD03E-4000002 -	MD03-4000002 -	PD73A <u>A</u>
	G1	Germany (* 1)	This type is not yet produced.		
	G2	Germany (* 2)	MD03E-3000002 -	MD03-3000002 -	PD73C <u>A</u>
	IT	Italy	These types are not yet produced.		
	SA	South Africa			
	SD	Sweden			
	SW	Switzerland			
U	Australia				

10. Location of stamped serial number



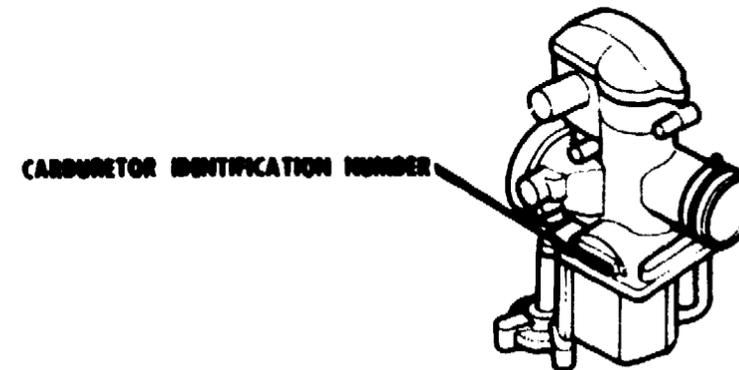
FRAME SERIAL NUMBER

B428 -0A



ENGINE SERIAL NUMBER

B428 -1B



CARBURETOR IDENTIFICATION NUMBER

B428 -0C

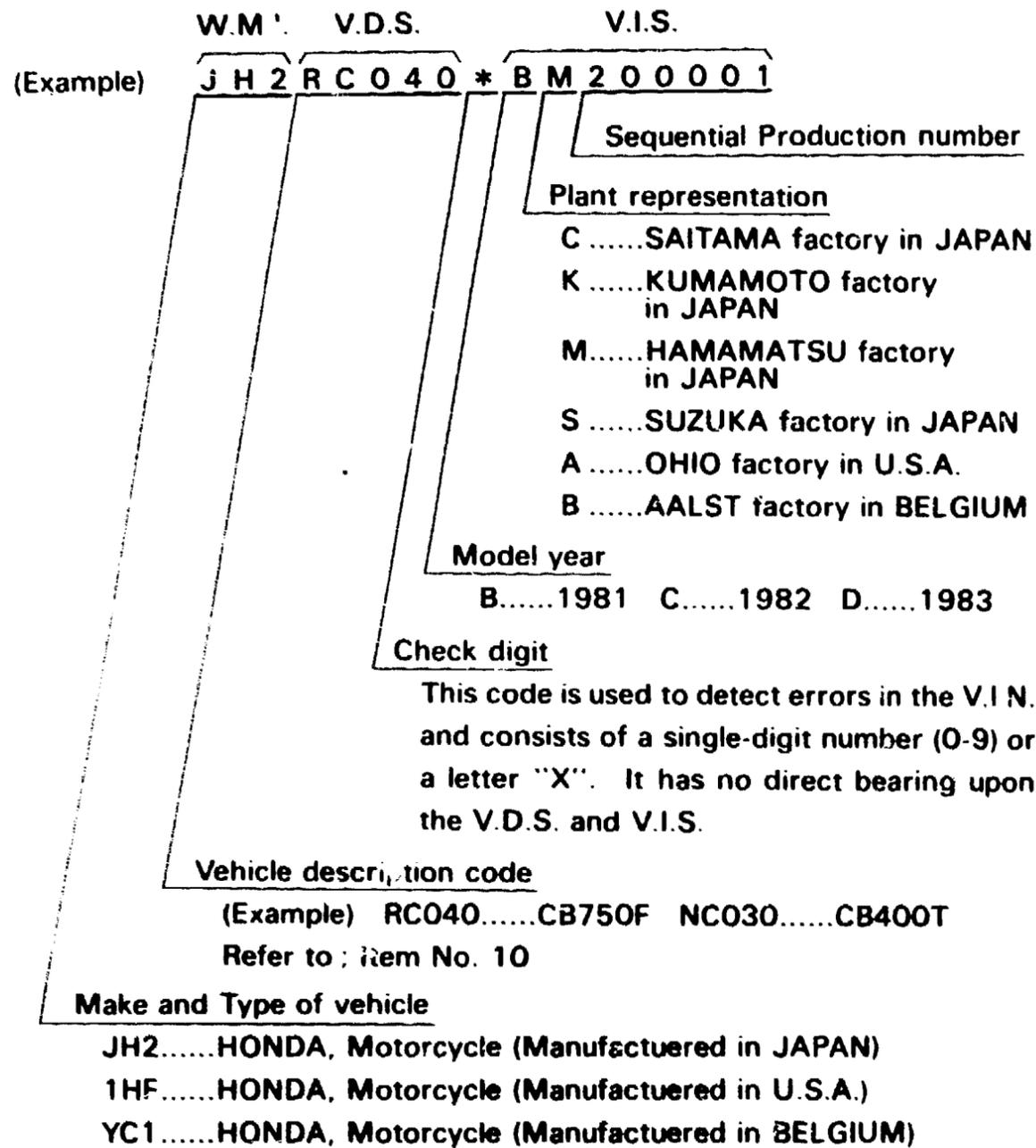
- * 1 Full power type
- * 2 13kW type

*Of carburetor identification numbers, only the portions underlined in the example below are used for registration.

PD04A A KC 7



11. Construction of vehicle identification number (V.I.N.)



W.M.I.World manufacturer identifier

V.D.S.Vehicle descriptor section

V.I.S.Vehicle indicator section

Any change or modification of parts is directly related to the V.D.S. and V.I.S. A V.I.S. number will appear in the "Serial No." column of the Parts Catalog if a part is changed or modified.



III. How to use the flat rate time (F.R.T.)

This F.R.T. (Flat Rate Time) is used to determine the standard labor time allowed for replacement of parts covered by the warranty during the period the warranty is in effect. The F.R.T. for those parts which are not listed herein should be determined from the operation closely related to the replacement of that part.

1. The F.R.T. is based on the following servicing conditions.

- a. A liberal allowance is added to the net servicing time.
- b. Standard times specified are based on the condition that the necessary servicing tools listed in the service manual (motorcycle) which describes the HONDA service policy are available close at hand and the work performed by a mechanic with normal skill.
- c. Time required for inspection and operational test following the servicing is included in the F.R.T.

2. Method of computing

The job times are listed in tenth of an hour to simplify computation.

- (Example) 0.3 = 18 minutes
 5.6 = 5 hours and 36 minutes

CONVERSION CHART			
Hours	Minutes	Hours	Minutes
0.1	6	0.6	36
0.2	12	0.7	42
0.3	18	0.8	48
0.4	24	0.9	54
0.5	30	1.0	60

3. Computing the F.R.T.

When several jobs are performed at the same time, make the calculation in the following manner.

a. Jobs of non duplicated nature

The F.R.T. for the job is obtained by totalling the F.R.T. for each part replaced.

(Example) Replacement of cylinder and clutch spring.

Service item	F.R.T.
Cylinder	1.7
Clutch spring	0.6

The F.R.T. for the job is : $1.7 + 0.6 = 2.3$

b. Jobs of duplicated nature

Take the F.R.T. for the last part to be replaced.

(Example) Replacement of piston and cylinder head gasket.

Service item	F.R.T.
Cylinder head gasket	1.5
Piston	1.9

The F.R.T. for the job is : 1.9

c. Jobs of partially related nature

Total up the F.R.T. for all of the parts replaced and then subtract the F.R.T. for the duplicated operation.

(Example) Replacement of gear shift drum and crankshaft assembly.

Service item	F.R.T.
Gear shift drum	* 3.4
Crankshaft	* 4.0
Crankcase disassembly	* 3.1

The F.R.T. for the job is : $(3.4 + 4.0) - 3.1 = 4.3$

Crankcase disassembly is the duplicated operations.

● The F.R.T. shown with (*) includes engine removal and installation.



4. Operations other than replacing parts.

a. Removal and installation

No.	Service item	F.R.T.
1	Engine	2.1
2	Cylinder head	1.5
3	Carburetor	0.5

b. Adjustment, measurement and cleaning

Engine

No.	Service item	F.R.T.
1	Engine oil-inspection (excluding oil change)	0.1
2	Oil filter screen cleaning	0.6
3	Cleaner element-cleaning	0.2
4	Compression-pressure measurement	0.1
5	Spark plug-adjustment and cleaning	0.1
6	Ignition timing-inspection	0.2
7	Valve clearance-adjustment	0.3
8	Cam chain tension-adjustment	0.1
9	Throttle operation-adjustment	0.1
10	Carburetor idle-adjustment	0.1
11	Carburetor-float level measurement	0.6
12	Balancer chain tension-adjustment	0.6
13	Battery-checking of electrolyte level and gravity	0.1
14	Clutch-adjustment	0.1
15	Starter decompressor adjustment	0.1

Frame

No.	Service item	F.R.T.
1	Front brake-adjustment	0.1
2	Rear brake-adjustment	0.1
3	Brake-operation test	0.1
4	Headlight-aimings	0.1
5	Drive chain (includes tension adjustment however, does not include sprocket)	0.1

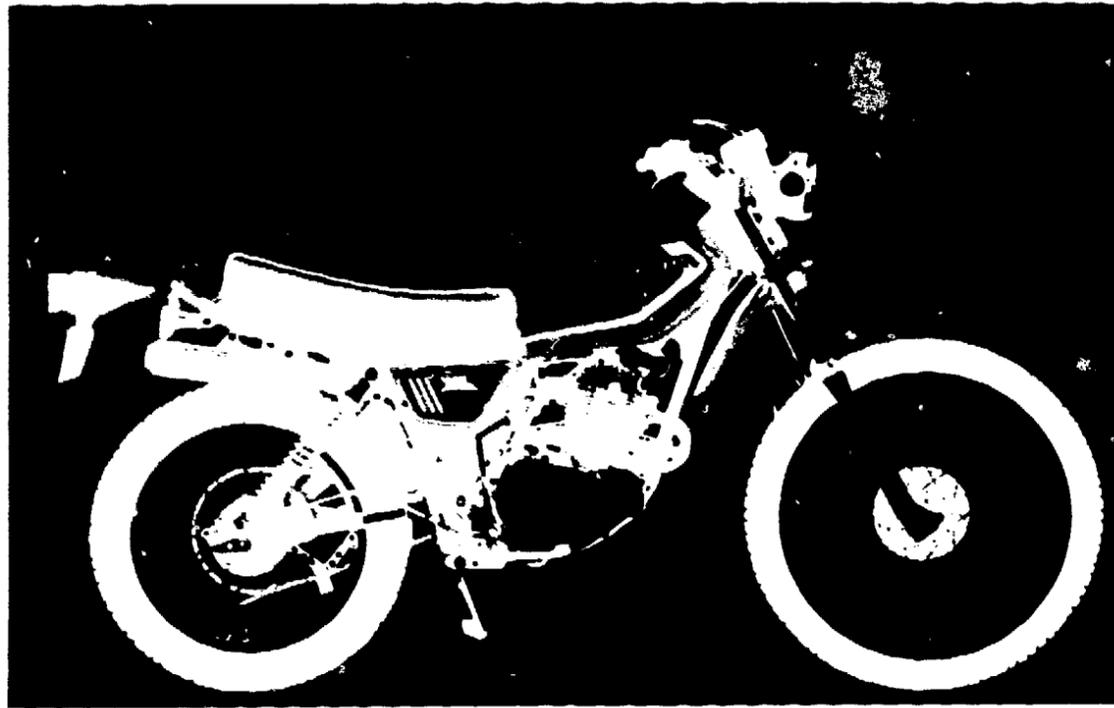
c. Overhaul

No.	Service item	F.R.T.
1	Carburetor	1.0

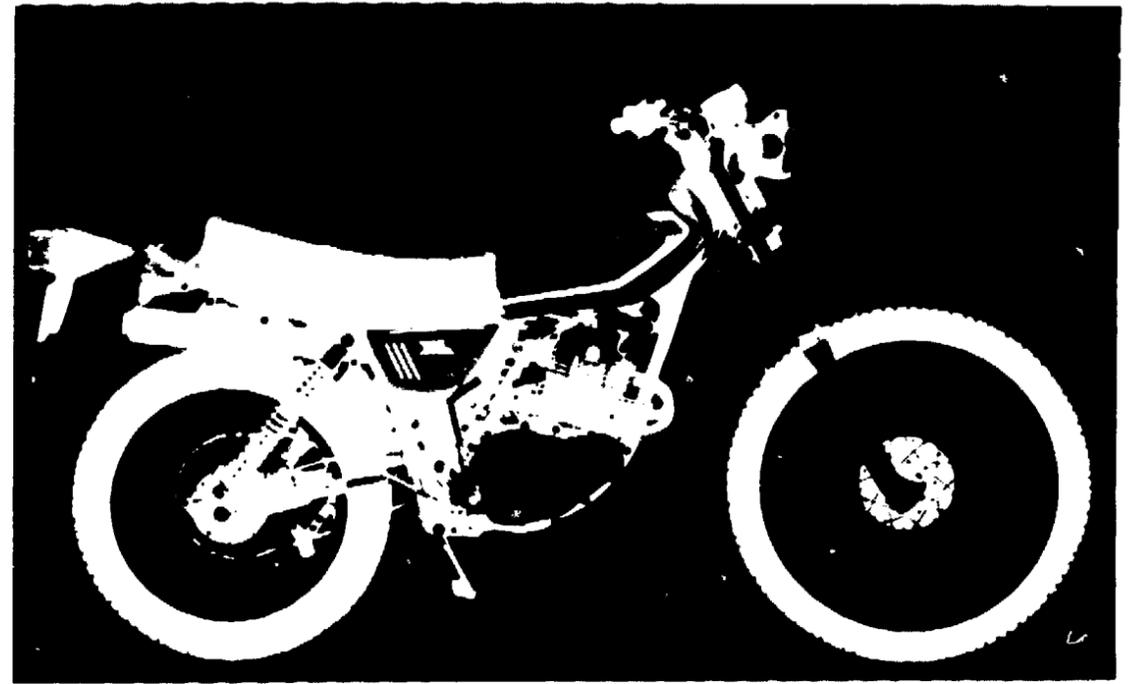
● This parts catalogue is compiled as of January 10, 1982.

April 20, 1978
HONDA MOTOR CO., LTD.

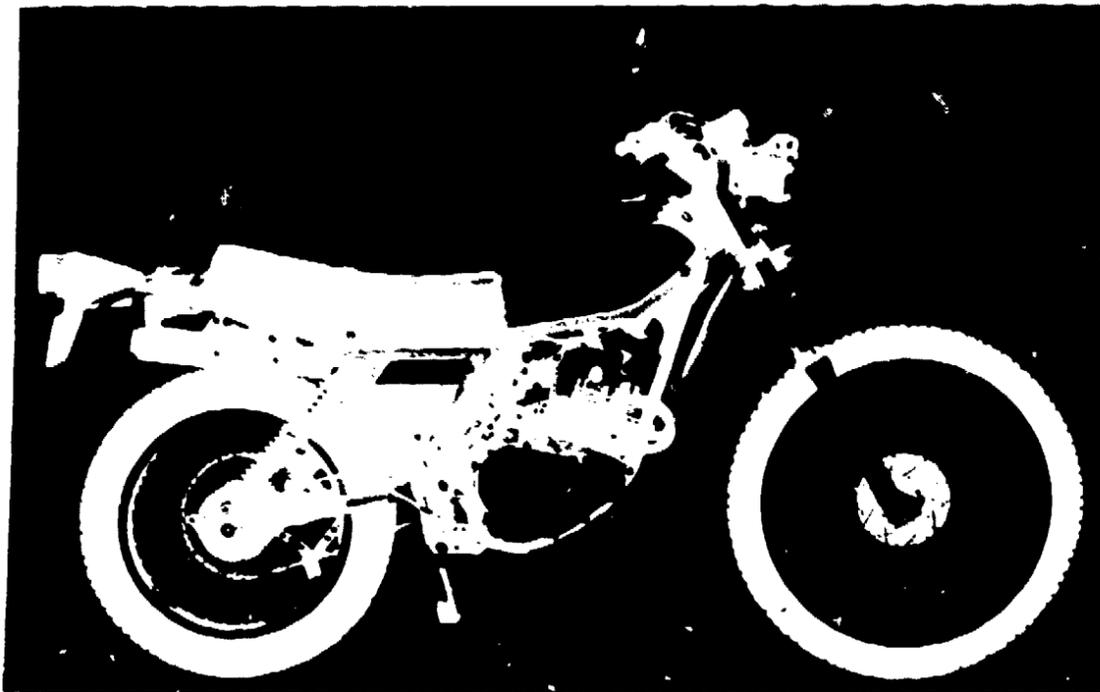
B 9



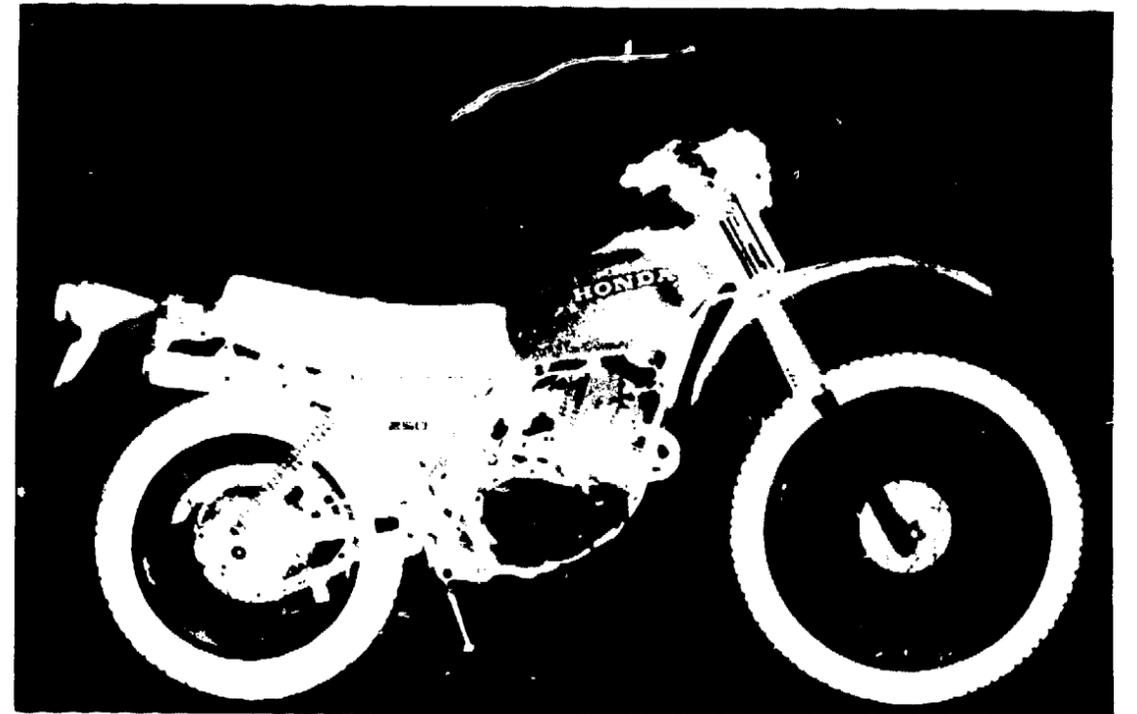
XL250S-CM



XL250S7-CM

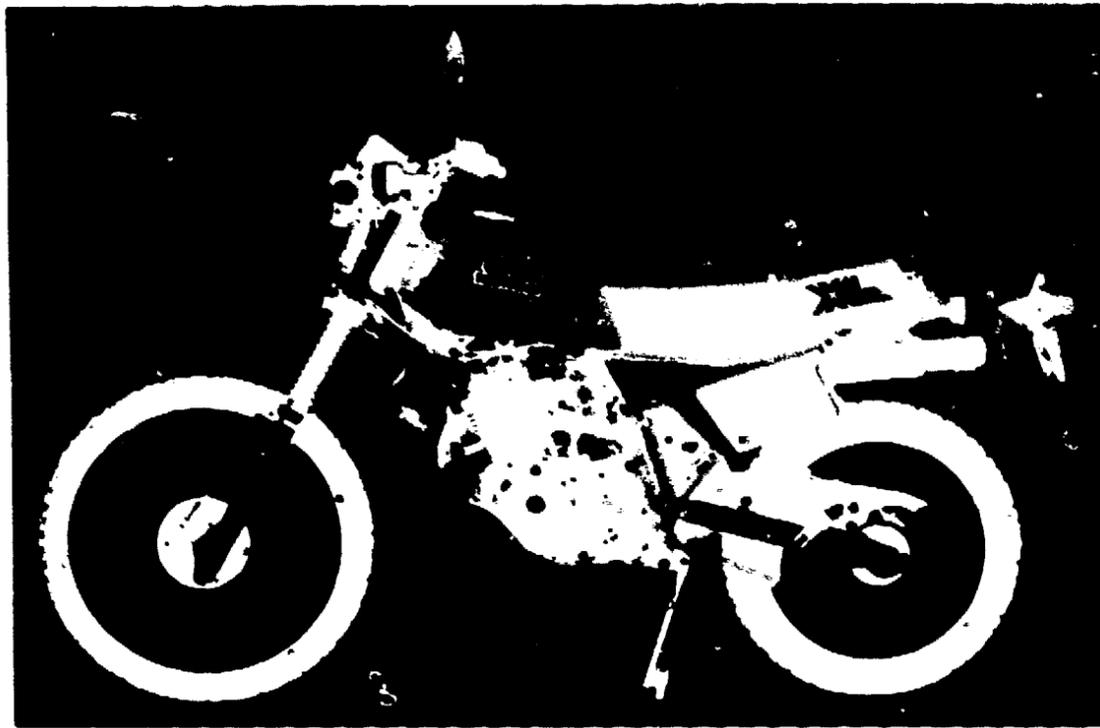


XL250SA-CM



XL250SB-CM

B 10



XL250R-CM

B 14

Part No Address No
 N de pièce N de Adresse
 Teile Nr Adresse-Nr
 No de pieza No de direccion

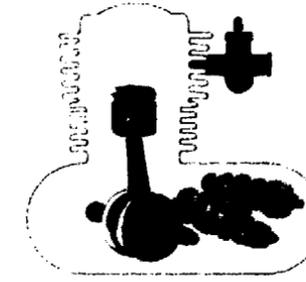
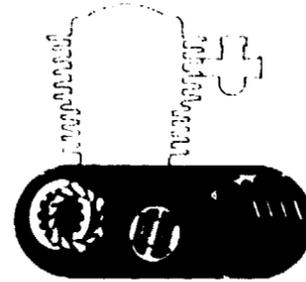
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		42304-428-000	M14	43410-428-840	M14	50100-KB7-600ZA	2-J5		2-E6
		42312-MC4-000	M5	43431-435-000	2-E9	50100-KB7-600ZB	2-J5	50549-356-700	2-D13
		42312-428-000	M10	43434-429-000	M14	50100-KB7-610ZA	2-J5		2-E1
		426A0-MC4-000	M5	43435-429-000	M14	50100-KB7-610ZB	2-J5		2-E6
		426A0-429-000	M10	43450-428-000	2-D8	50100-KB7-720ZA	2-J5	50603-032-000	2-D9
		426B0-429-000	M5	43450-428-870	2-D12	50100-428-610ZA	2-115		2-D13
		42601-KB7-000	M6	43451-KB7-000	2-D8	50100-428-680ZA	2-115		2-E1
		42601-428-000	M10	43451-KB7-000	2-D16	50100-428-720ZA	2-115		2-E6
		42601-435-010	M5	43453-MC4-000	2-E5	50100-428-790ZA	2-115	50610-KB7-000	2-E1
		42604-413-780	M5	43453-MC4-000	2-D16	50100-428-830ZA	2-115	50610-KB7-610	2-E6
		42605-429-305	M5	43459-434-000	2-E5	50100-428-890ZA	2-115	50610-428-000	2-D9
38101-428-830	2-115	42606-360-305	M5		2-D8	50100-428-920ZA	2-115	50610-428-610	2-D14
38102-428-600	J12	42606-429-305	M5		2-D12	50100-428-950ZA	2-115	50612-169-000	2-E1
38102-428-830	2-115	42607-360-305	M6		2-D16	50100-428-960ZA	2-115	50615-KB7-000	2-E2
38110-KB7-004	K11	42611-KB7-000	M5		2-E5	50130-MA0-000ZB	2-J5		2-E6
38110-MC4-620	K11	42611-KB7-000	M10	44000		50130-MA0-000ZC	2-J5	50615-428-000	2-D9
38110-428-004	J12	42612-428-000	M6			50130-428-000	2-115		2-D14
38110-428-601	J12	42612-428-010	M6			50138-KB7-000ZA	2-J5	50616-312-010	2-D14
38110-428-870	J12	42612-428-010	M6	44301-KA2-000	L16	50138-KB7-000ZB	2-J5		2-E6
	Y2	42620-MC4-000	M10	44301-428-000	L12	50138-428-000ZA	2-116	50616-428-000	2-D9
38110-437-941	2-115	42620-428-000	M6	44301-434-000	L12	50139-428-000ZA	2-116	50617-MA0-770	2-E2
38205-115-000	2-114	42625-MC4-000	M10	44302-383-610	M1	50141-428-000	2-116	50617-329-000	2-D9
38300-089-671	2-18	42701-MC4-000	M10	44302-428-610	M7	50300-KB7-000	2-112		2-D14
38300-151-611	2-18	42701-428-000	M6	446A0-MC4-000	L16	50300-428-000	2-19		2-E6
38300-151-750	2-18	42701-429-000	M6	446B0-MC4-000	L16	50301-268-000		J13	50620-KB7-000
38300-428-004	2-18	42711-MC4-009	M10	44601-KB7-000	L16			K2	50620-KB7-610
38300-428-671	2-18	42711-MC4-671	M10	44601-430-000	L12			K5	50620-428-000
38301-365-670	2-18	42711-428-000	M6	44606-428-305	L12			I16	50620-428-610
38301-404-611	2-112	42711-428-671	M7	44606-444-305	L12			J5	50624-KB7-000
38301-415-004	2-112	42711-428-000	M7	44607-428-305	L13			J12	50624-KB7-000
38306-MC4-610	2-112	42712-MC4-009	M11	44607-444-305	L13			K2	50624-428-000
38306-107-670	2-18	42712-428-009	M7	44608-428-305	L13			K5	50642-169-000
38306-292-000	2-19	42713-107-009	M11	44608-444-305	L13	45466-KA4-000	J10	50325-428-000	2-116
		42713-428-009	M7	44609-428-305	L14		K11	50326-428-000	2-J5
		42715-MA0-770	M11	44609-444-305	L14	45466-329-000	J8	50326-428-000	2-116
		42715-428-000	M7	44610-428-000	L14		J12		2-J5
		42717-329-000	L12	44610-429-000	L14		K2	50351-KB7-000	2-J6
			L16	44620-230-000	L16		K5	50351-428-000	2-116
			M7	44620-430-000	L15	45467-428-000	J8	50351-428-871ZA	2-J1
			M11	44701-MC4-000	L16	45468-KB7-000	K11	50352-428-000	2-J1
				44701-428-000	L15	45468-428-000	J12	50352-434-000	2-J1
				44711-MC4-009	L16		K2		2-J6
				44711-MC4-671	L16		K5	50353-KB7-000ZA	2-J6
			M15	44711-428-009	L15	45469-MC4-000	J10	50353-KB7-000ZB	2-J6
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			M14	44712-MC4-009	L16		L2	50353-434-000ZA	2-J1
			M15	44712-428-009	L15	45469-434-000	L5	50354-428-000	2-J1
			M1	44713-428-009	L15				2-J6
			M13	44713-437-009	L16	46000		50354-434-000	2-J6
			M15	44804-KA2-000	M3			50355-428-000	2-D3
			M13	44804-428-000	M1	46500-428-000	2-D8	50355-434-000	2-J6
			M15	44809-402-000	M1	46500-428-610	2-D12	50360-KB7-000	2-J6
			M14	44830-KB7-000	I9	46510-KB7-000	2-E1	50361-KB7-000	2-J6
			M15		I12		2-E5	50361-428-600	2-J2
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			M1	44830-428-010	I4		2-D13	50525-428-850	2-D13
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			M15		I12		2-D13	50535-429-000	2-D13
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			M15	44832-KB7-000	L9		2-D13	51400-428-872	L2
			M1	44832-428-000	K13		2-E1	51400-428-873	L2
			M3	44832-428-870	K13	50000	2-E5	51400-428-874	L2
			M14		L2		2-D13	51400-428-930	K13
			M15		L5	50100-KB7-000ZA	2-J5	51401-KB7-000	L9
								51401-428-000	K13
								51401-428-871	K13
									L2



Part No Address No
 N de pièce N de Adresse
 Teile Nr Adresse-Nr
 No de pieza No de direccion

83600-428-830ZB	N14	87505-KB7-670	2-F2	89216-KB7-000	2-J9		2-C6	90202-KB7-000	2-H3
	2-C5	87505-KB7-720	2-F2	89217-KB7-000	2-J9		2-C11		2-H5
83600-428-830ZC	N14	87505-428-600	2-E12			90114-MA0-000	2-J6		2-H10
	2-C5	87505-428-620	2-E12	90000		90114-310-000	J2	90206-246-000	C14
83600-428-840ZC	2-C10	87505-428-660	2-E12			90114-428-870	J2	90235-428-000	D6
83600-428-870ZA	2-C10	87505-428-681	2-E12	90001-428-000	C16		J6		2-G11
83600-428-870ZB	N14	87505-428-730	2-E12	90003-428-000	C9	90114-429-000	N15	90235-429-000	D6
	2-C5	87505-428-750	2-E12	90004-428-000	E7		2-C6	90302-435-761	2-E14
83600-428-870ZC	N14	87505-428-770	2-E12	90005-428-000	D2		2-C11	90303-369-000	J16
	2-C5	87505-428-830	2-E13		D12	90115-428-000	2-J3	90304-GA6-003	2-F10
83601-357-000	2-C14	87505-428-870	2-E12	90007-428-000	D3		2-J6	90304-425-000	J11
83618-323-000	2-19	87505-428-890	2-E12	90008-413-000	D12	90116-283-010	K15	90304-428-000	J9
83642-355-000	2-C16	87505-428-910	2-E12	90008-413-000	C7		L3	90304-428-870	J9
		87505-428-930	2-E12	90011-KA6-000	F8		L7	90305-MA0-003	M11
		87505-428-940	2-E13	90011-393-000	C7		L10	90305-051-000	M2
		87505-428-960	2-E13	90011-471-000	C16	90119-300-000	2-E13	90305-169-000	M2
		87505-428-980	2-E12	90011-729-000	2-D1	90121-MA0-770	2-F3	90305-197-003	2-F3
	2-13	87506-KB7-620	2-D1	90012-333-000	C14	90121-102-000	2-G4	90305-369-000	M8
	18	87506-KB7-670	2-D1	90012-634-670	D12	90121-428-000	2-E13	90306-181-761	2-F10
	113	87506-427-700	2-E13	90023-041-000	F5	90121-428-870	2-E13	90308-382-670	2-J7
	110	87506-427-750	2-E13		F8	90122-428-000	2-E14	90309-357-000	M9
	113	87506-428-620	2-E13	90023-428-000	D12	90123-KB7-000	H13		2-J7
		87506-428-670	2-E13	90023-471-000	D14		H15	90309-428-731	M9
		87507-428-620	N14	90025-KA6-670	C3		H16		M11
	2-F2	87121-GC4-300	2-C5	90026-KA6-670	C3	90123-428-000	H3	90321-315-670	J2
	2-J16	87122-KB7-670	N15	90044-428-000	E1	90125-399-000	C16		J6
	2-J16	87123-KB7-670	2-C5	90045-329-000	E1	90125-428-000	J16	90325-044-000	2-C14
	2-J12	87123-428-920ZA	2-C6	90048-329-000	C3	90127-400-000	2-E14	90352-122-003	L15
	2-J12	87123-428-920ZB	2-C14	90051-393-000	E1	90127-429-000	M14	90354-268-000	2-E14
	2-J14	87123-435-760ZA	2-C5	90081-246-000	C16	90128-MA0-003	2-F9	90360-375-000	J9
	2-J14	87123-435-760ZC	2-C10	90081-428-000	C7	90128-428-000	M7	90360-428-870	J9
	2-J14	87123-459-770ZA	N15	90081-471-000	C7	90128-428-010	M7	90401-373-770	2-F15
	2-J16	87124-KB7-600ZA	2-C5	90083-428-000	C7	90128-428-020	M8	90402-428-000	C14
	2-J16	87124-KB7-600ZB	2-C10	90083-471-000	C7		M11	90403-428-000	C8
	2-J16	87124-KB7-610	N15	90084-428-000	D12	90129-MA0-003	2-F9	90422-567-000	C8
	2-J14	87124-435-760ZA	2-C6	90084-471-000	D14	90129-428-000	2-G11	90432-428-000	D6
	2-J16	87125-KB7-300	2-C14	90085-428-000	C7		2-G16	90436-611-000	E7
	2-K1	87509-KB7-600	113	90086-444-000	K12		2-H3		E10
	2-J2	87560-KB1-620ZA	N3	90087-428-000	D12		2-H5	90441-706-000	C3
	2-K1	87560-KB1-620ZB	N6	90087-429-000	C8	90130-429-000	2-E2		C16
	2-K1	87560-181-760ZA	N3	90087-471-000	D14		2-E7	90442-035-000	2-I12
	H11	87126-428-830	N6	90101-329-000	2-D10	90135-107-720	L15	90442-397-000	C3
	2-K1	87560-375-680A	N3		2-D14	90136-MC7-000	2-D6	90450-428-305	E13
	2-J12	87560-375-680B	N3		2-E2	90136-428-870	N3	90451-357-000	D6
	2-J12	87560-428-620ZA	N3		2-E7		N6	90451-371-000	E13
	2-J12	87560-428-620ZB	N3	90102-434-671	13	90147-147-671	2-H14	90451-413-000	E13
	2-J14			90103-KB7-000	J11		2-11		F1
	2-J14	88000			K12	90147-428-003	2-H14	90452-283-000	2-E14
	2-J12	88110-KB7-000	J6	90104-428-000	2-J2		2-11	90452-471-000	D6
	2-K1	88110-304-621	J1	90104-429-000	2-J6	90151-MA0-000	2-F9	90452-500-000	F6
	2-J15	88110-304-622	J2	90105-GA7-003	2-13	90153-MC4-003	2-F9		F8
	2-J15		J6		2-15	90154-KB7-000	2-J6	90452-701-000	F12
	2-J15	88110-333-611	J2	90105-KB7-000	J11	90154-MA0-000	2-J7	90453-235-000	F12
	2-J12	88110-369-650	J2	90105-MC7-610	J11	90155-MA0-000	2-J7	90453-428-000	F12
	2-K1		J6	90106-428-000	J15	90155-369-000	J9	90453-704-000	D6
	2-J15	88120-304-621	J2	90107-428-000	2-G1	90155-428-000	J9	90454-428-000	E13
	2-J13	88120-304-622	J2		2-G3	90155-428-870	J9		F1
	2-K1		J6	90108-283-000	2-J2	90156-KB7-000	2-J7	90454-429-000	E14
	2-J6	88120-333-611	J2		2-D10	90156-428-870	J9	90455-428-000	E4
	2-J6	88120-369-650	J2		2-D14	90157-MA0-770	2-J7	90456-323-000	F12
	2-J2		J6		2-E2	90164-028-000	J16	90456-428-000	E8
	2-E12			90111-362-000	2-E7		K3	90456-473-000	E10
	2-E13	89000			J9	90190-663-671	D3	90458-292-000	E8
	2-F2			90112-428-000	J11	90201-415-000	C16		E10
	2-E13	89010-KB7-000	2-J9		N15		N7		E14
	2-F2	89010-428-000	2-J8		2-C6		2-F12		F1
	2-F2	89013-428-000	2-J8		N15		2-F15	90458-429-000	D6
	2-F2	89215-KB7-000	2-J9		2-C6		2-G1	90458-429-010	D7
	2-F2	89215-404-670	2-J8	90113-434-000	2-C10	90201-428-003	2-G12	90461-286-000	F1
					N15		2-H10	90462-323-000	F1

BLOCK INDEX - ENGINE GROUP



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E- 2	Cylinder - Cylinder head.....	C 5
E- 3	Camshaft - Valve	C 11
E- 4	Cam chain - Tensioner	C 15

E- 5	Right crankcase cover	D 1
E- 6	Clutch - Spark advancer	D 4
E- 7	Oil pump	D 8
E- 8	Left crankcase cover - Generator.....	D 10
E- 9	Crankcase	D 16

E-10	Piston - Crankshaft	E 2
E-11	Balancer	E 6
E-12	Transmission.....	E 11
E-13	Gearshift drum	F 3
E-14	Kick starter spindle	F 10
E-15	Carburetor	F 13

C 2

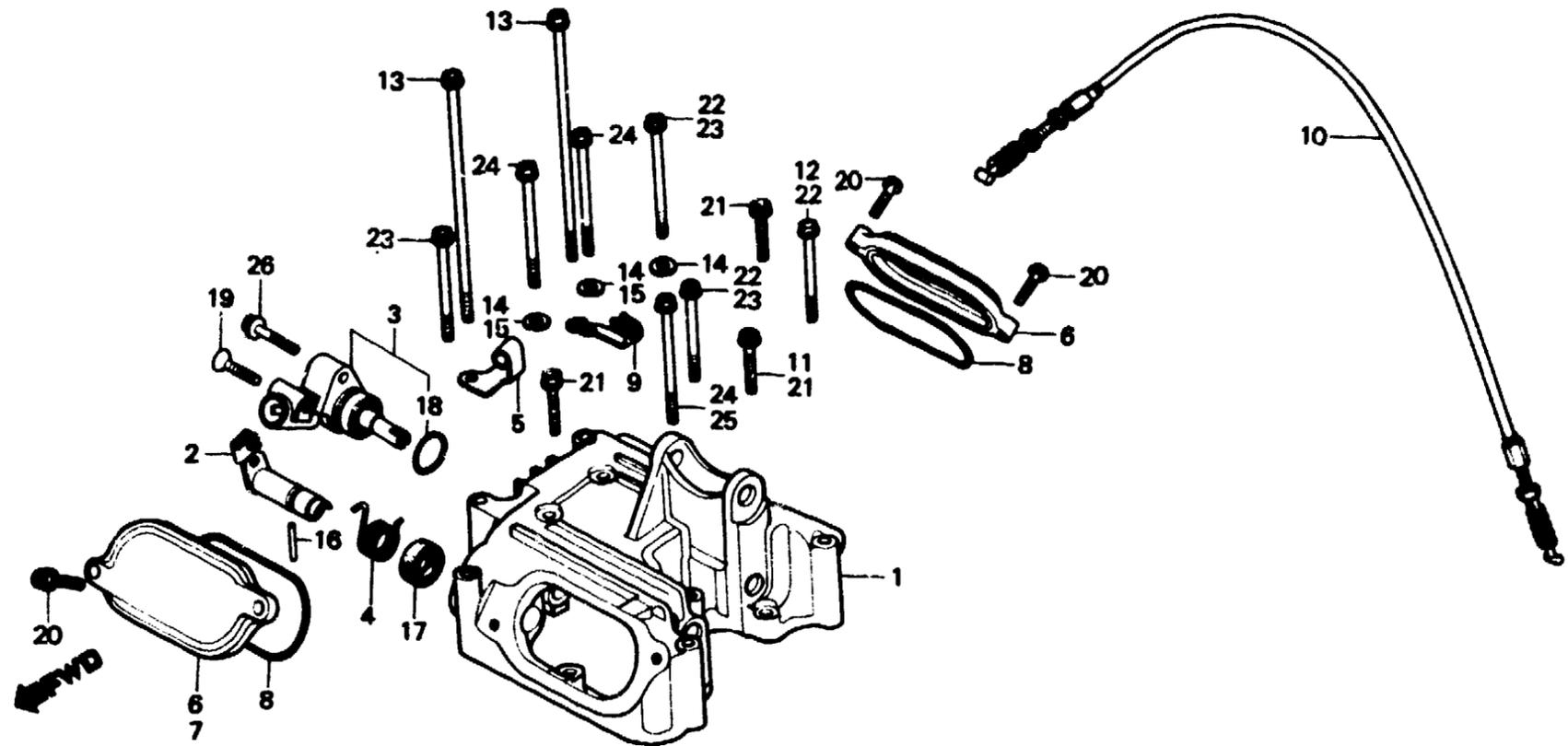
E-1

Cylinder head cover

Couvercle de culasse

Zylinderkopfdeckel

Cubierta de culata



B428-1B

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Se	Rc		
COVER, CYLINDER HEAD	1.5	1	12310-428-000	COVER, CYLINDER HEAD	1					5017072	
LIFTER COMP., VALVE	0.7		12310-428-305	COVER, CYLINDER HEAD		1				5103218	
COVER, TAPPET ADJUSTING HOLE	0.1		12310-428-020	COVER, CYLINDER HEAD			1				B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
CABLE COMP., DECOMPRESSION	0.2		12310-428-305	COVER, CYLINDER HEAD	1					5017073	
OIL SEAL, 17X27X5	0.8		12310-428-305	COVER, CYLINDER HEAD		1				5103219	
			12310-428-32	COVER, CYLINDER HEAD				1			CM
			12310-428-680	COVER, CYLINDER HEAD				1			CM B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
			12310-KA6-670	COVER, CYLINDER HEAD					1		CM
			12310-471-640	COVER, CYLINDER HEAD					1		B,DK,DM,E,ED,F1,F2,G1 G2,IT,SA,SD,SW,U
		2	12319-428-000	LIFTER COMP., VALVE	1	1	1	1	1		
		3	12320-428-680	CASE ASSY., TACHOMETER GEAR					1		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
			12320-KB7-000	CASE ASSY., TACHOMETER GEAR					1		B,DK,DM,E,ED,F1,F2,G1 G2,IT,SA,SD,SW,U
		4	12321-428-000	SPRING, VALVE LIFT	1	1	1	1	1		
		5	12323-428-000	RECEIVER, DECOMPRESSION	1	1	1	1	1		

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E

C2



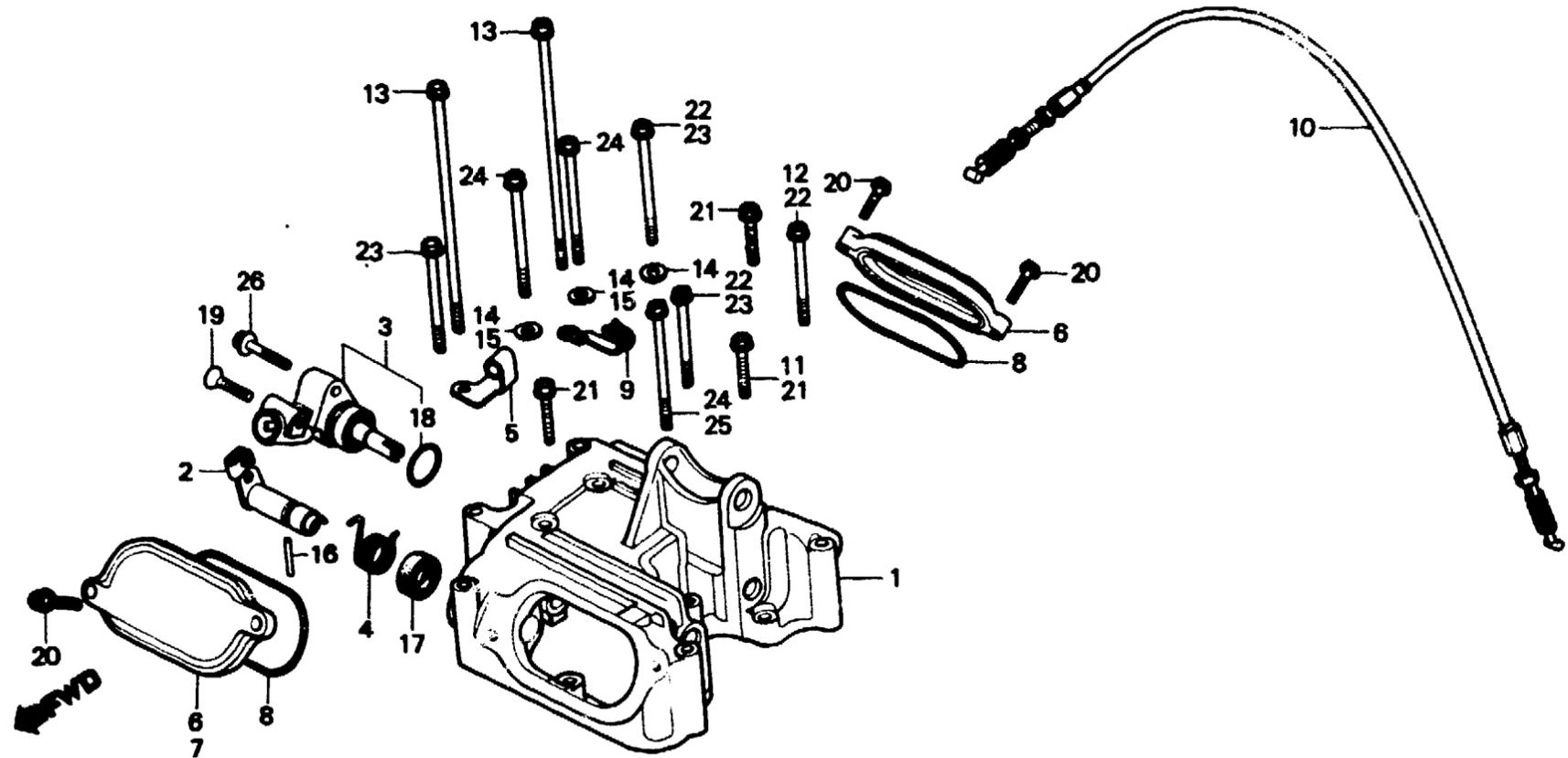
E-1

Cylinder head cover

Couvercle de culasse

Zylinderkopfdeckel

Cubierta de culata



B428-1B

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Ss	Rc		
		6	12351-428-000	COVER, TAPPET ADJUSTING HOLE	2	2		2	1		
		7	12351-471-000	COVER, TAPPET ADJUSTING HOLE					1		
		8	12392-428-000	PACKING, TAPPET COVER	2	2	2	2	2		
		9	22825-428-000	CLAMPER, CLUTCH WIRE	1	1	1	1			
			22825-429-000	CLAMPER, CLUTCH WIRE					1		
		10	28291-428-000	CABLE COMP., DECOMPRESSION	1	1	1	1			
			28291-K87-000	CABLE COMP., DECOMPRESSION					1		
		11	90025-KA6-670	BOLT, FLANGE, 7X30					1		
		12	90026-KA6-670	BOLT, FLANGE, 7X30					1		
		13	90048-329-000	BOLT, FLANGE, 6X131	2	2	2	2	2		
		14	90441-706-000	WASHER, SEALING, 6MM					3		
		15	90442-397-000	WASHER, SEALING, 6MM	2	2	2	2			
		16	91101-428-000	PIN, DOWEL, 5X28	1	1	1	1	1		
		17	91201-428-005	OIL SEAL, 17X27X5	1	1	1	1	1		

C 4

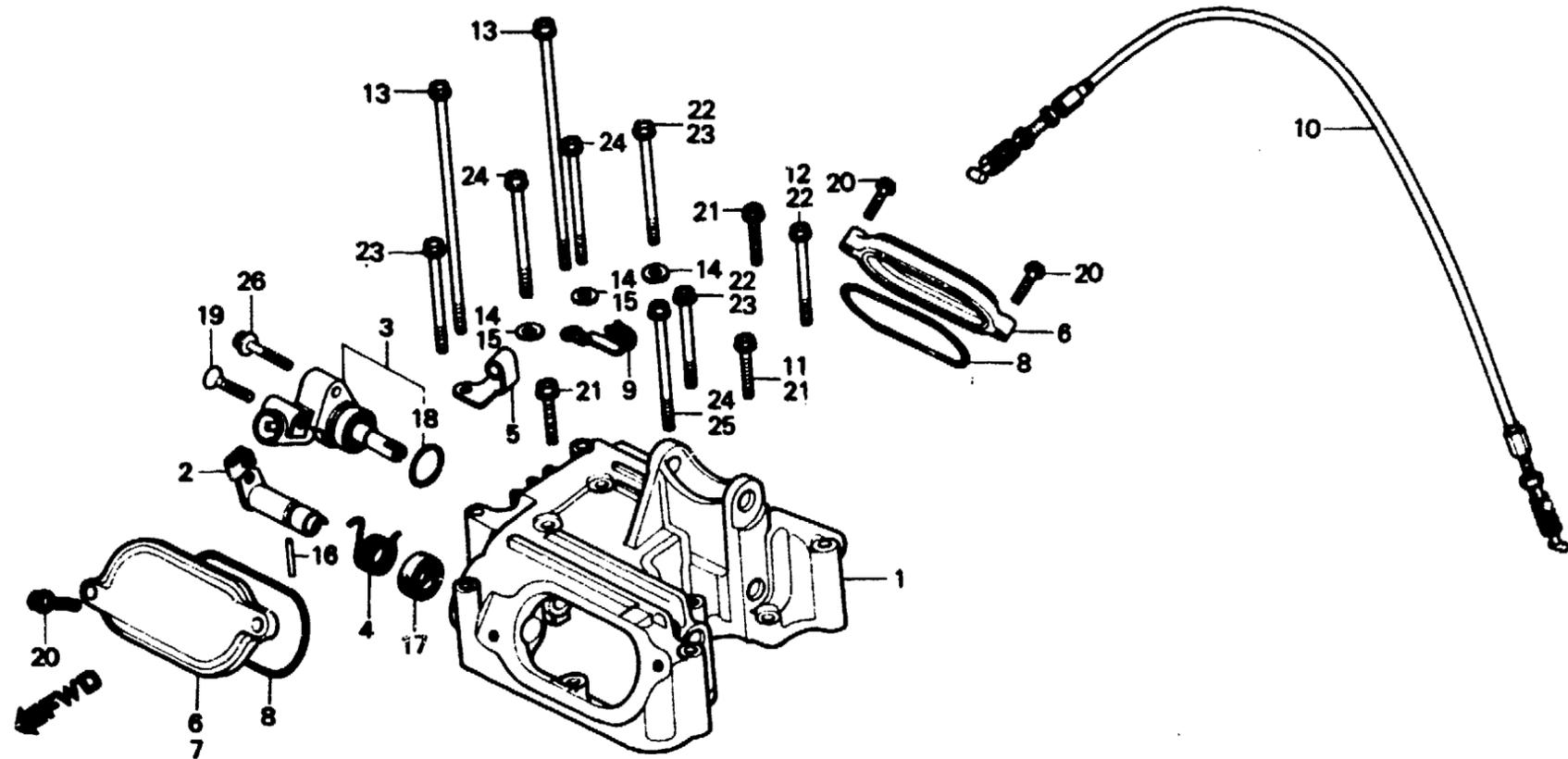
E-1

Cylinder head cover

Couvercle de culasse

Zylinderkopfdeckel

Cubierta de culata



B428-1B

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL250					Serial No.	Area code	
					S	Sz	SA	Sa	Rc			
		18	91333-422-003	O-RING, 17.8X2.4					1	1		B,DK,DM,E,ED,F1,F2,G1 G2,IT,SA,SD,SW,U
		19	93700-06022	SCREW, DVAL, 6X22					1	1		B,DK,DM,E,ED,F1,F2,G1 G2,IT,SA,SD,SW,U
		20	95700-06020-00	BOLT, FLANGE, 6X20	4	4	4	4	4			
		21	95700-06025-00	BOLT, FLANGE, 6X25	3	3	3	3	3			
		22	95700-06045-00	BOLT, FLANGE, 6X45	3	3	3	3	1			
		23	95700-06050-00	BOLT, FLANGE, 6X50	1	1	1	1	3			
		24	95700-06060-00	BOLT, FLANGE, 6X60	3						5017341	
					2						5017342	
						3						5103398
						2						5103399
							2	2				
		25	95700-06080-00	BOLT, FLANGE, 6X80						2		
			95718-06065-00	BOLT, FLANGE, 6X65	1						5017342	
						1					5103399	
							1	1				
		26	96000-06025-00	BOLT, FLANGE, 6X25					1	1		B,DK,DM,E,ED,F1,F2,G1 G2,IT,SA,SD,SW,U

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E

C4

C 5

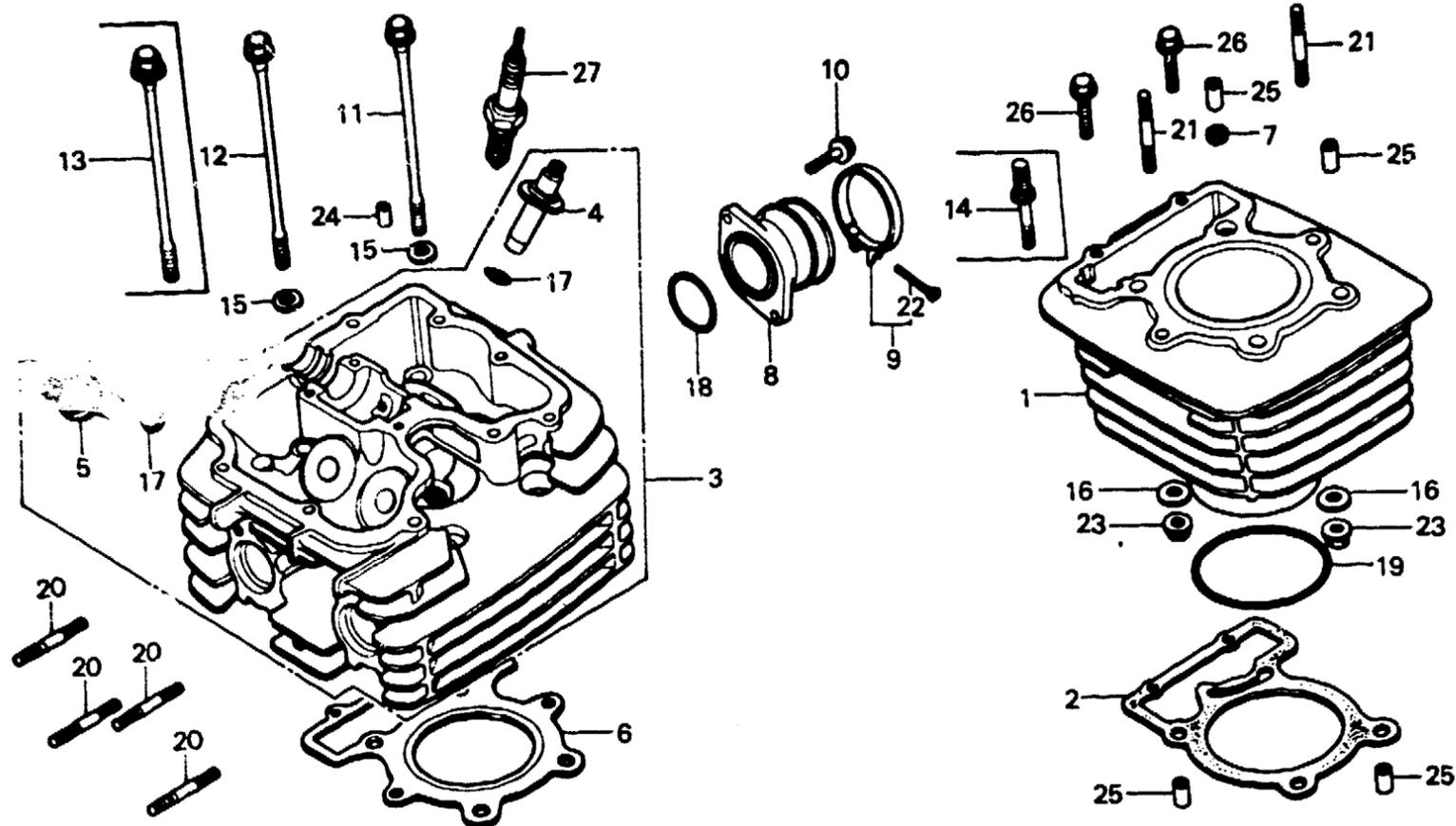
E-2

Cylinder • Cylinder head

Cylindre • Culasse

Zylinder • Zylinderkopf

Cilindro • Culata



B428-2B

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL250					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
CYLINDER COMP.	1.7	1	12100-428-780	CYLINDER COMP.							F2
GASKET, CYLINDER			12100-471-000	CYLINDER COMP.							B,CM,DK,DM,E,ED,F1,G1
HEAD COMP., CYLINDER	2.8										G2,IT,SA,SD,SW,U
GUIDE, VALVE	1.9		12100-471-620	CYLINDER COMP.							F2
(INC. REAMING)			12100-428-010	CYLINDER COMP.	1	1	1	1			B,CM,DK,DM,E,ED,F,F1
(ADD 0.2 FOR EACH.)											G,G1,G2,SA,SD,SW,U
(EXC. VALVE REFACING)		2	12191-428-010	GASKET, CYLINDER	1	1	1				
(ADD MORE 0.2 IF PERFORMED.)			12191-471-000	GASKET, CYLINDER							
GASKET, CYLINDER HEAD	1.5	3	12200-428-000	HEAD COMP., CYLINDER	1					5017072	
INSULATOR, CARBURETOR	0.5			12200-428-305	1	1				5103218	
BOLT, STUD, 8MM	1.6		12200-428-305	HEAD COMP., CYLINDER	1					5017073	
BOLT, STUD, 8X45										5103219	
(ADD 0.1 FOR EACH.)											
BOLT, STUD, 6X35	0.2		12200-428-030	HEAD COMP., CYLINDER							B,DK,DM,E,ED,F1,F2,G1
(ADD 0.1 FOR EACH.)			12200-428-325	HEAD COMP., CYLINDER							G2,SA,SD,SW,U
			12200-KA6-670	HEAD COMP., CYLINDER							CM
		4	12231-428-305	GUIDE, IN. VALVE	2	2	2	2	2		



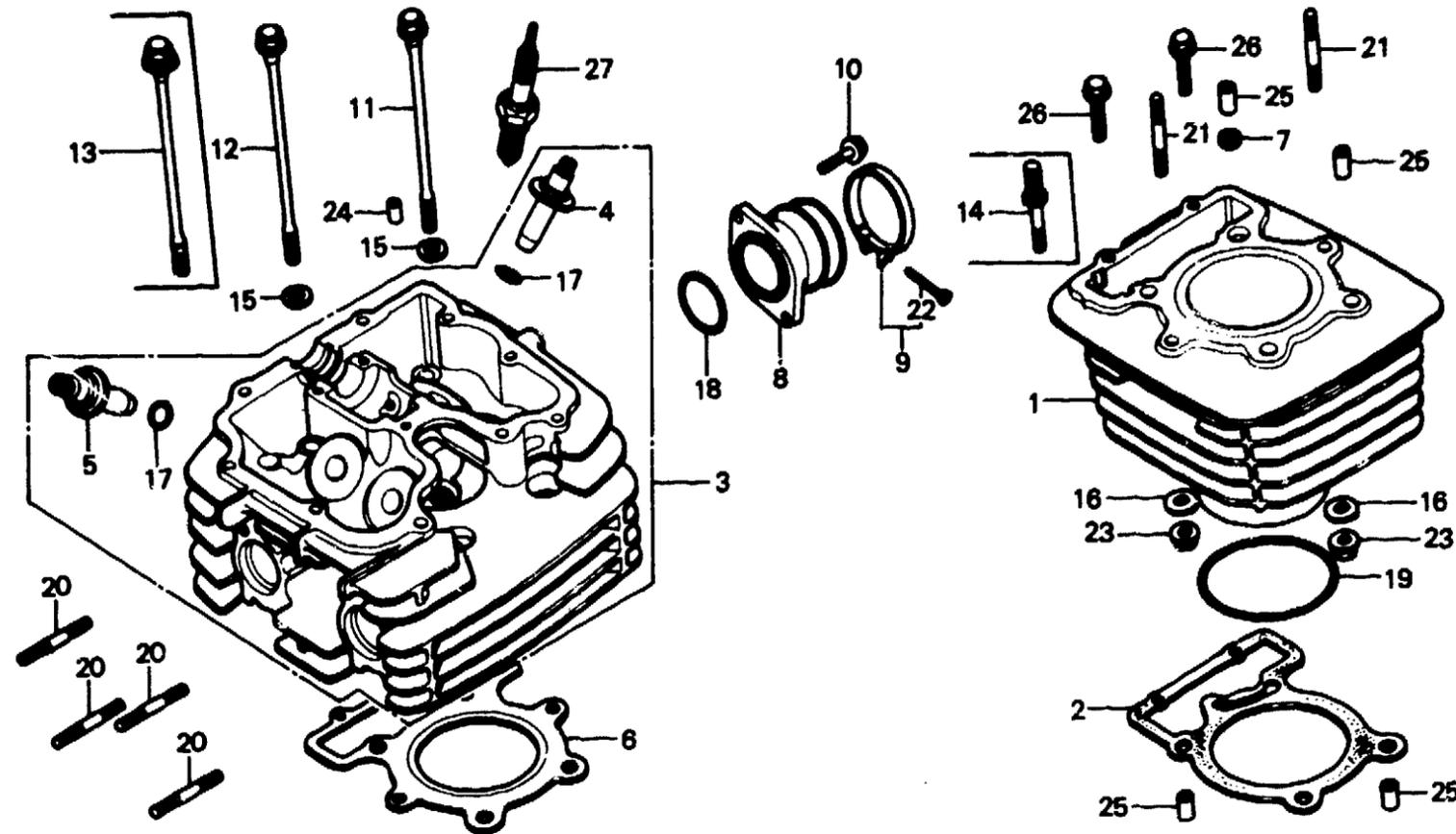
E-2

Cylinder • Cylinder head

Cylindre • Culasse

Zylinder • Zylinderkopf

Cilindro • Culata



B428-2B

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code	
					S	Sz	SA	SA	Rc			
		5	12241-428-305	GUIDE, EX. VALVE	2	2					5204580	B,DK,DM,E,ED,F1,G2,SA SW,U
											5206769	CM
											6000200	G1
			12241-471-305	GUIDE, EX. VALVE						5204581		B,DK,DM,E,ED,F1,G2,SA SW,U
											5206770	CM
											6000201	G1
							2					F2,SD
								2	2			B,CM,DK,DM,E,ED,F1,G1
												G2,IT,SA,SW,U
												F2,SD
		6	12251-428-010	GASKET, CYLINDER HEAD	1	1	1					B,DK,DM,E,ED,F1,F2,G1
			12251-471-013	GASKET, CYLINDER HEAD (ARAI)					1			G2,SA,SD,SW,U
			12251-KB7-003	GASKET, CYLINDER HEAD (ARAI)								
		7	12909-428-003	GASKET, CYLINDER STUD (ARAI)	1	1	1	1	1			

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E

C6

C 7

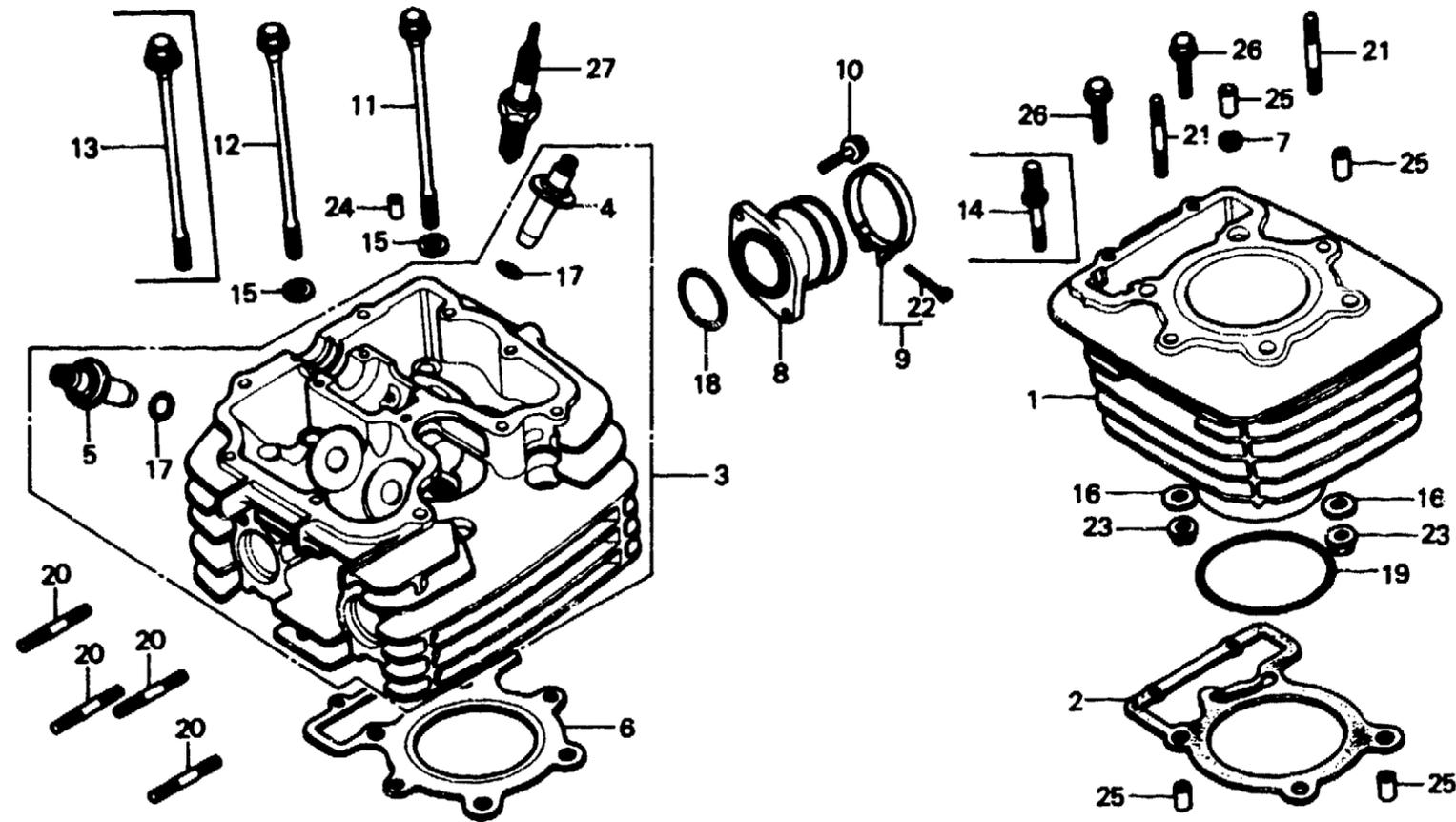
E-2

Cylinder • Cylinder head

Cylindre • Culasse

Zylinder • Zylinderkopf

Cilindro • Culata



B428-2B

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL250					Serial No.	Area code
					S	Sz	SA	SA	Rc		
		8	16211-428-000	INSULATOR, CARBURETOR	1	1	1	1			
			16211-KB7-000	INSULATOR, CARBURETOR							1
		9	17255-329-000	BAND A, AIR CLEANER CONNECTING TUBE	1	1	1	1	1		
		10	90011-393-000	BOLT, SPECIAL, 6X20	2					5017072	
						2				5103218	
			90008-413-000	BOLT, FLANGE, 6X18	2					5017073	
			96000-06018-00	96000-06018-00	2	2	2	2	2	5103219	
			96000-06018-00	BOLT, FLANGE, 6X18	2	2	2	2	2		
		11	90081-428-000	BOLT, CYLINDER, 132	2	2	2				
			90081-471-000	BOLT, CYLINDER, 132				2	2		
		12	90083-428-000	BOLT, CYLINDER, 150	2					5017341	
					1					5017342	
						2				5103398	
						1				5103399	
			90083-471-000	BOLT, CYLINDER, 150			1				
		13	90085-428-000	BOLT, CYLINDER, 150	1			2	2	5017342	
						1				5103399	
							1				

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E

C7



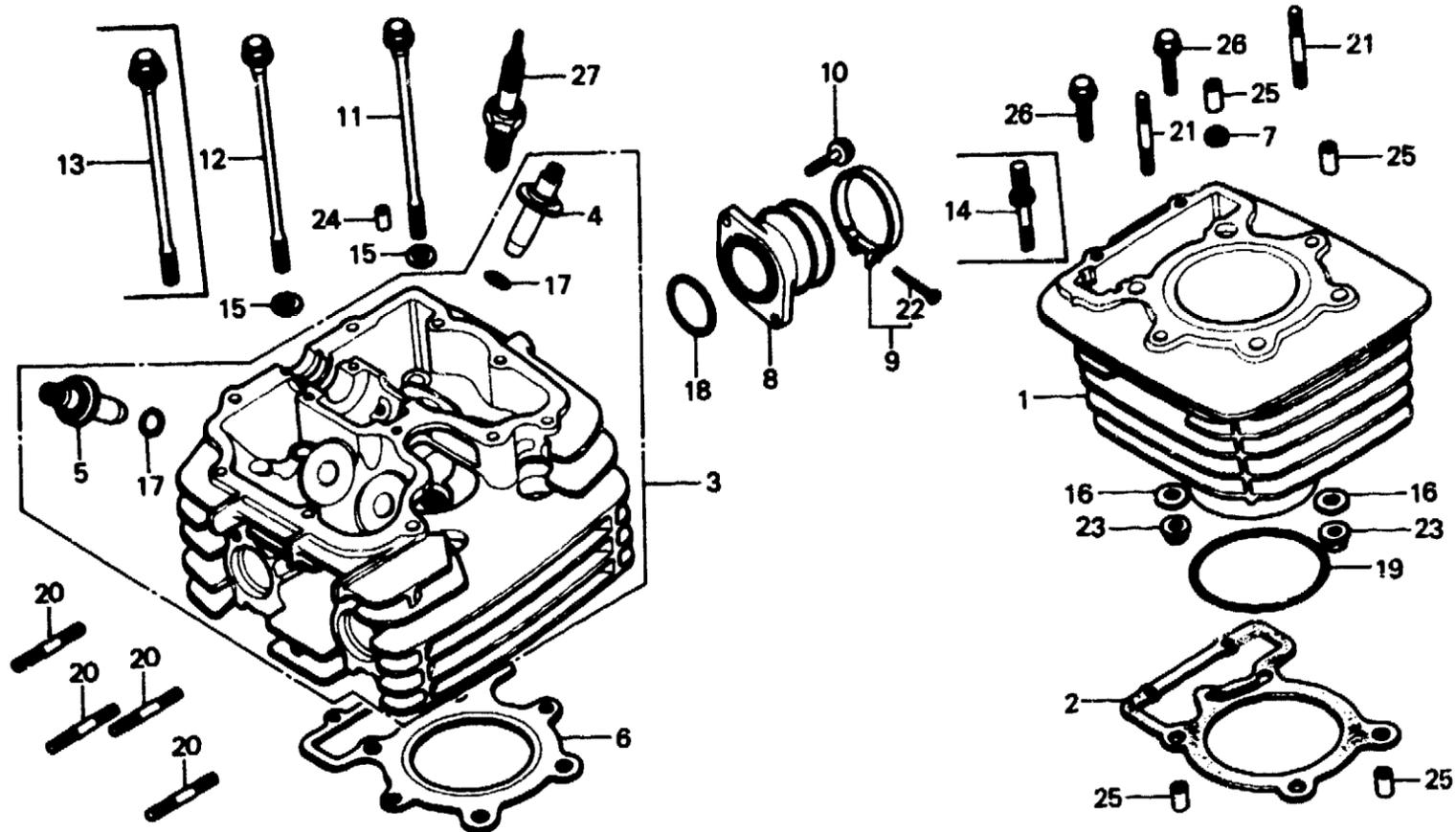
E-2

Cylinder - Cylinder head

Cylindre - Culasse

Zylinder - Zylinderkopf

Cilindro - Culata



B428-2B

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code	
					S	Sz	SA	S _B	Rc			
		14	90087-429-000	BOLT, STUD, 8MM					1	1		
		15	90403-428-000	WASHER, SEALING, 10MM	4							5017340
			90403-428-000	WASHER, SEALING, 10MM	3							5017341
						4						5103397
						3						5103398
			90422-567-000	WASHER A, SPECIAL, 10MM				3	4			
		16	90524-030-000	WASHER A, HANDLE HOLDER	2							5016392
				SETTING		2						5103219
							2	2	2			
		17	91301-200-000	O-RING, 10X1.6	4	4	4	4	4			
		18	91302-216-000	O-RING, 35.5X3	1	1	1	1				
			91301-428-003	O-RING, 35.5X3								
		19	91302-428-000	O-RING, 78.3X2	1	1	1	1	1			
		20	92700-06035	BOLT, STUD, 6X35	4	4	4	4				
			92700-06035-0E	BOLT, STUD, 6X35								
		21	92700-08045-1B	BOLT, STUD, 8X45	2							5016391
						2						5103218



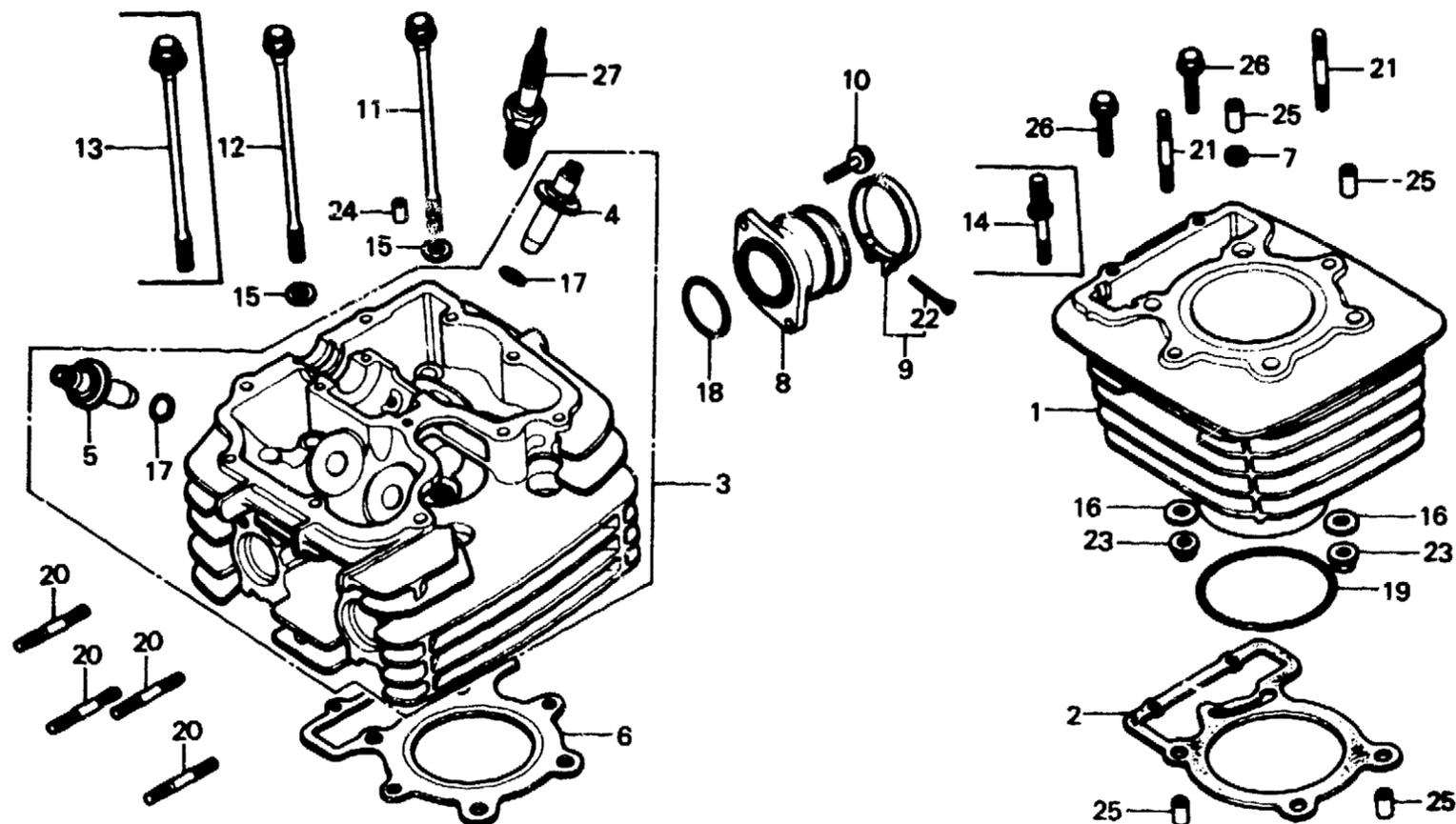
E-2

Cylinder • Cylinder head

Cylindre • Culasse

Zylinder • Zylinderkopf

Cilindro • Culata



B428-2B

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL250					Serial No.	Area code
					S	Sz	SA	Se	Rc		
			90003-428-000	BOLT, STUD, 8X49	2					5016392 5103219	
		22	93500-05025-0G	SCREW, PAN, 5X25	1	1	1	1	1		
		23	94050-08000	NUT, FLANGE, 8MM	2					5016391 5103218	
			94071-08080	NUT-WASHER, 8MM	2					5016392 5103219	
		24	94301-08140	PIN A, DOWEL, 8X14	2	2	2	2	2		
		25	94301-12200	PIN A, DOWEL, 12X20	5	5	5	5	5		
		26	95700-06025-00	BOLT, FLANGE, 6X25	2	2	2	2	2		
		27	98069-58717	PLUG, SPARK (D8EA NGK)	1		1	1	1		DK,DM,U
			98069-58727	PLUG, SPARK (X24ES-U ND)	1		1	1	1		DK,DM,U
			98069-38716	PLUG, SPARK (DR8ES-L NGK)	1	1	1	1	1		B,CM,E,ED,F,F1,F2,G
			98069-57716	PLUG, SPARK (DR7ES NGK)	(1)	(1)	(1)	(1)	(1)		G1,G2,IT,SA,SD,SW
			98069-57717	PLUG, SPARK (D7EA NGK)	(1)		(1)		(1)		B,CM,E,ED,F,F1,F2,G
											G1,G2,IT,SA,SD,SW
											DK,DM,U

C 10

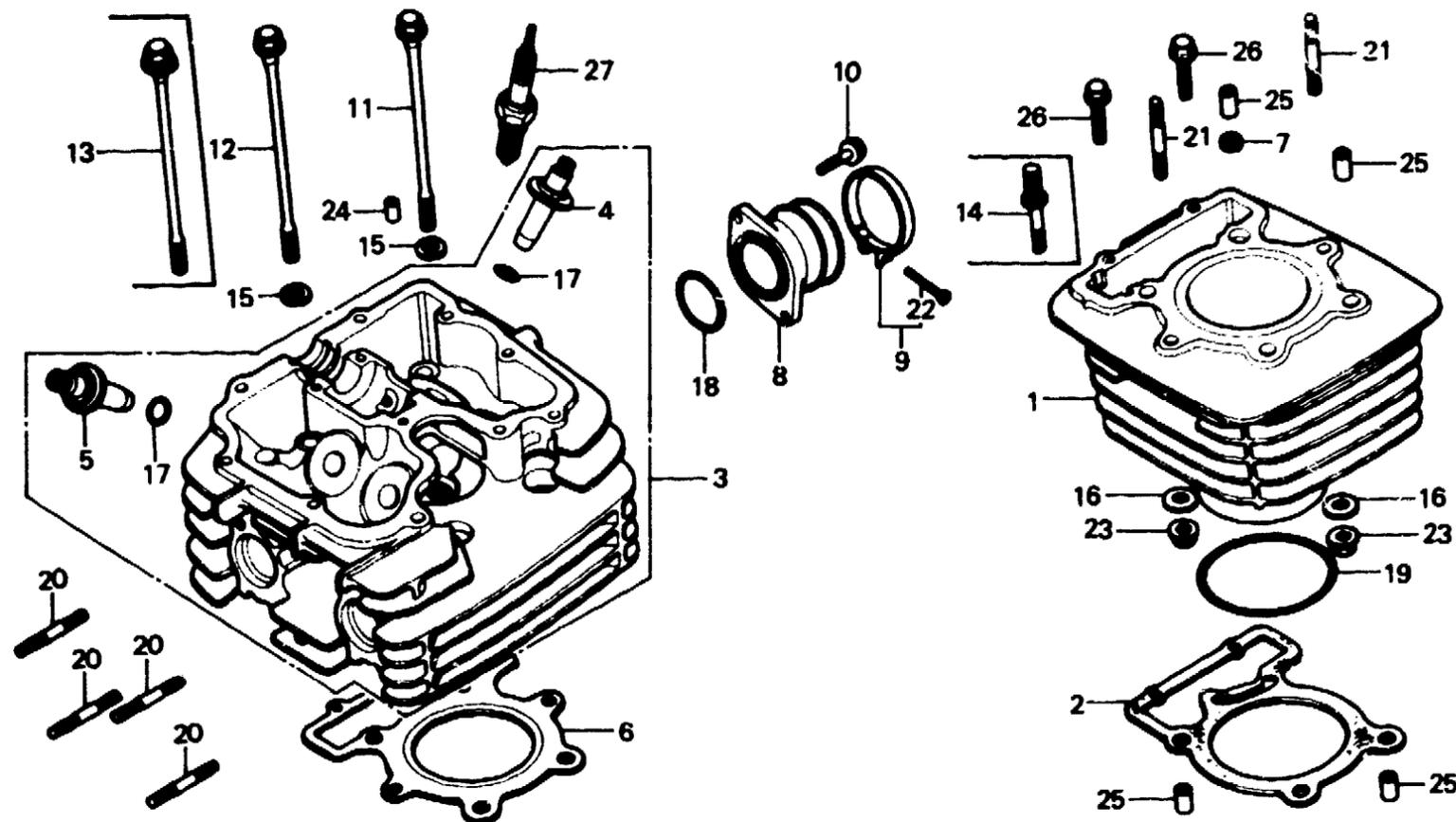
E-2

Cylinder • Cylinder head

Cylindre • Culasse

Zylinder • Zylinderkopf

Cilindro • Culata



B428-2B

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL250					Serial No.	Area code
					S	Sz	SA	Se	Rc		
			98069-57726	PLUG, SPARK (X22ESR-U ND)	(1)	(1)	(1)	(1)	(1)		B,CM,E,ED,F,F1,F2,G G1,G2,IT,SA,SD,SW DK,DM,U
			98069-57727	PLUG, SPARK (X22ES-U ND)	(1)		(1)		(1)		B,CM,E,ED,F,F1,F2,G G1,G2,IT,SA,SD,SW DK,DM,U
			98069-58716	PLUG, SPARK (DR8ES NGK)	(1)	(1)	(1)	(1)	(1)		B,CM,E,ED,F,F1,F2,G G1,G2,IT,SA,SD,SW DK,DM,U
			98069-58726	PLUG, SPARK (X24ESR-U ND)	1	1	1	1	1		B,CM,E,ED,F,F1,F2,G G1,G2,IT,SA,SD,SW DK,DM,U
			98069-59717	PLUG, SPARK (D9EA NGK)	(1)		(1)		(1)		B,CM,E,ED,F,F1,F2,G G1,G2,IT,SA,SD,SW DK,DM,U
			98069-59726	PLUG, SPARK (X27ESR-U ND)	(1)	(1)	(1)	(1)	(1)		B,CM,E,ED,F,F1,F2,G G1,G2,IT,SA,SD,SW DK,DM,U
			98069-59727	PLUG, SPARK (X27ES-U ND)	(1)		(1)		(1)		B,CM,E,ED,F,F1,F2,G G1,G2,IT,SA,SD,SW DK,DM,U

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C10

C 11

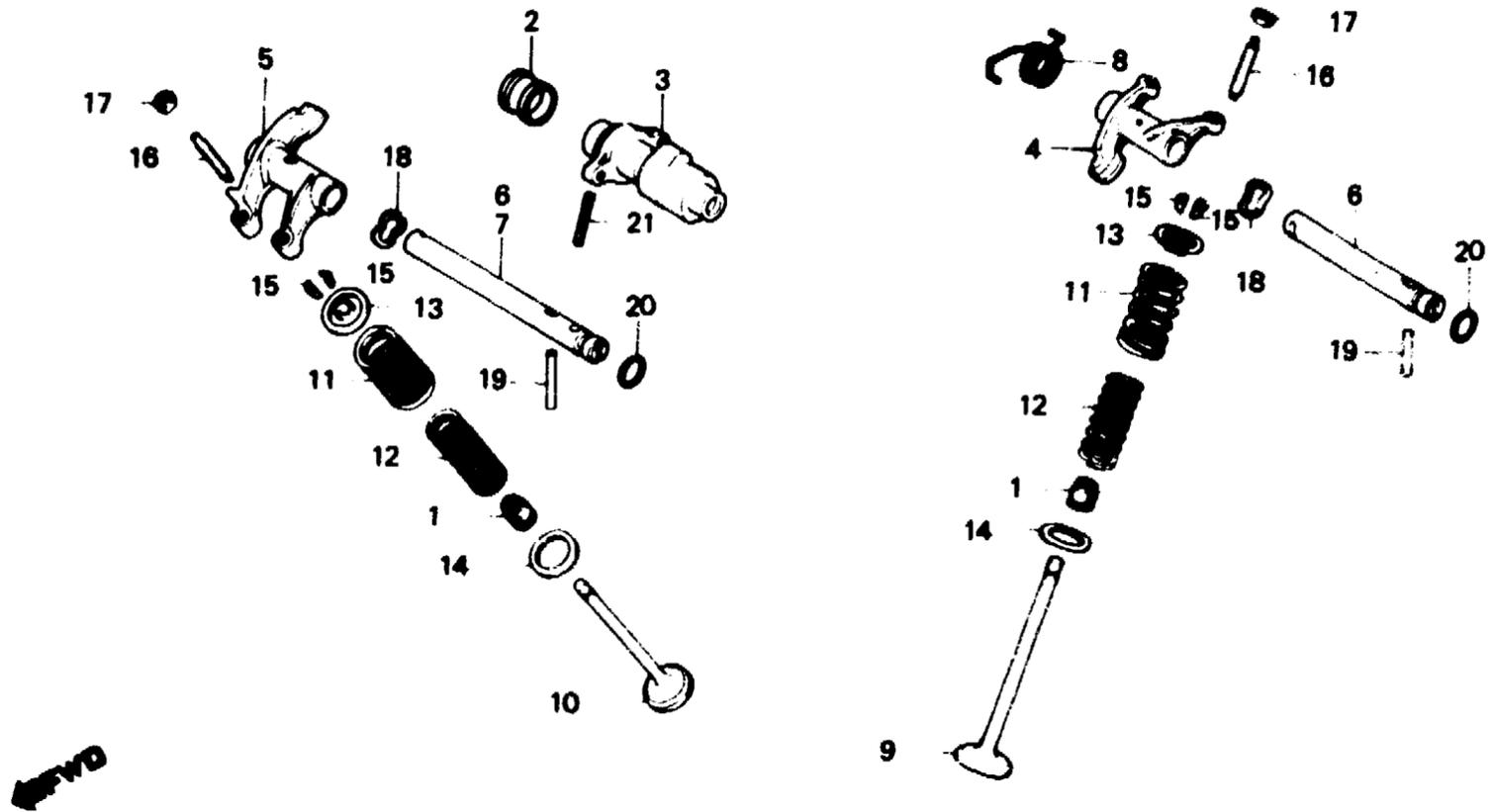
E-3

Camshaft • Valve

Arbre à cames • Soupape

Nockenwelle • Ventil

Arbol de levas • Válvula



B471-3A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd No XL250					Serial No.	Area code
					S	Sz	SA	Ss	Rc		
CAMSHAFT	1.1	1	12209-428-003	SEAL, VALVE STEM	4	4	4	4	4		
ARM, VALVE ROCKER INC. RELATIVE PART (WHEN SERVICING COMP., UNIT, F.R.T. IS 0.8.)	0.7	2	12312-428-000	PLUG, CAMSHAFT	1		1				B,DK,DM,E,ED,F,F1,F2 G,G1,G2,SA,SD,SW,U CM
VALVE (ADD 0.2 FOR EACH.) (INC. REFACING) (EXC. VALVE GUIDE REPLACEMENT)	1.7	3	14101-428-000	CAMSHAFT	1	1	1	1	1		B,DK,DM,E,ED,F,F1,F2 G,G1,G2,SA,SD,SW,U CM
SPRING, VALVE OUTER INC. RELATIVE PART (ADD 0.1 FOR EACH.)	1.6	4	14431-428-000	ARM, IN. VALVE ROCKER	1	1	1	1			B,DK,DM,E,ED,F1,F2,G1 G2,IT,SA,SD,SW,U
			14431-471-000	ARM, IN. VALVE ROCKER					1		
			14441-428-000	ARM, EX. VALVE ROCKER	1	1	1	1			
			14441-471-000	ARM, EX. VALVE ROCKER					1		
			14451-428-000	SHAFT, VALVE ROCKER ARM	2	2	2	2	1		

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C11

C 13

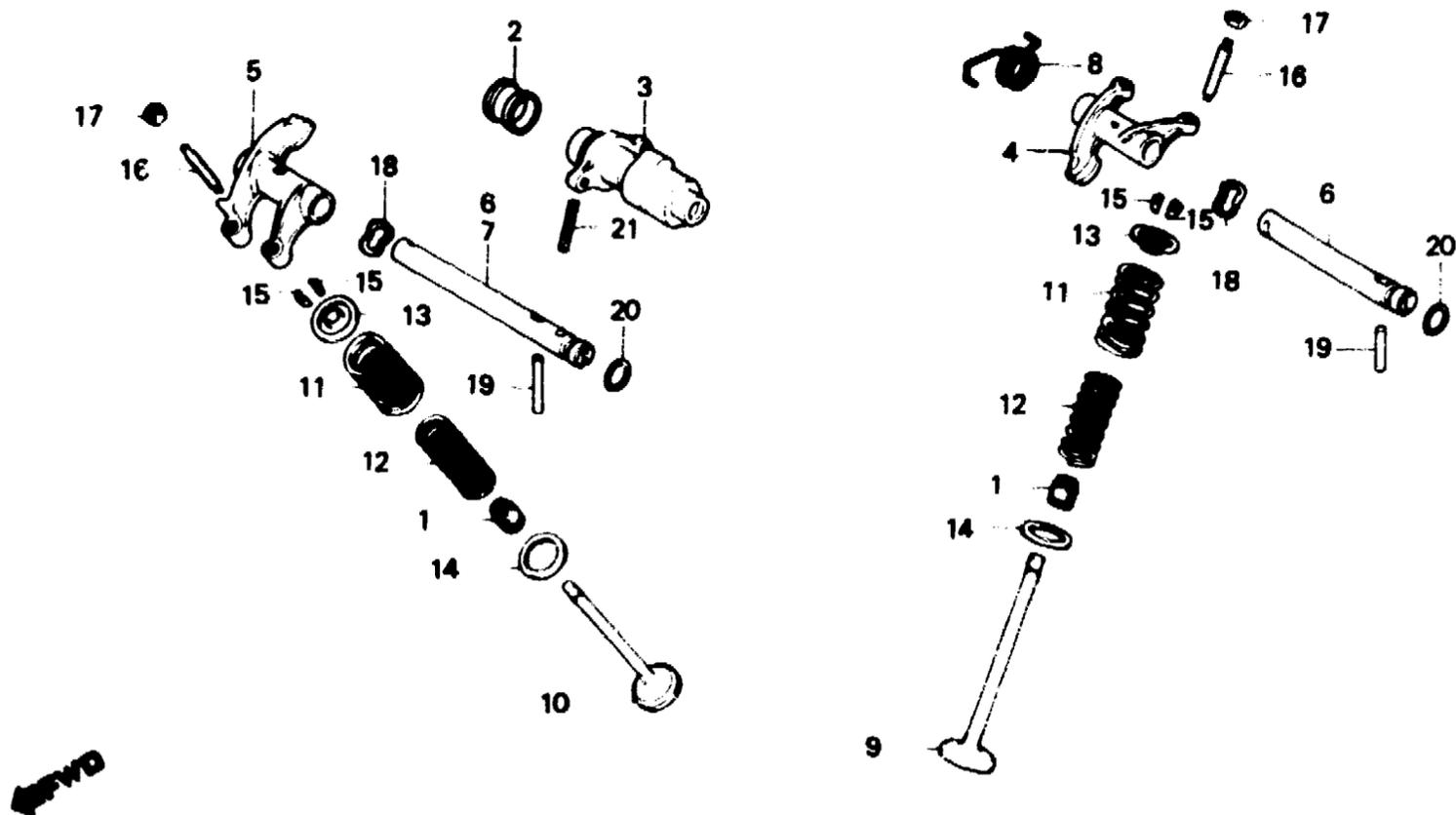
E-3

Camshaft - Valve

Arbre à cames - Soupape

Nockenwelle - Ventil

Arbol de levas - Válvula



B471-3A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No XL250					Serial No.	Area code
					S	Sz	SA	Se	Rc		
			14751-429-005	SPRING, VALVE OUTER (NIPPON HATSUJO)	4					5206793 5206973 6000624	B,CM,DK,DM,E,ED,SA F1,F2,G2,SD,SW,U G1
		12	14761-428-003	SPRING, VALVE INNER	4	4			4	5206972 6000623	B,CM,DK,DM,E,ED,F1,F2 G2,SA,SD,SW,U G1
			14761-429-003	SPRING, VALVE INNER (CHUD HATSUJO)	4					5206973 6000624	B,CM,DK,DM,E,ED,F1,F2 G2,SA,SD,SW,U G1
			14761-429-005	SPRING, VALVE INNER (NIPPON HATSUJO)	4				4	5206973 6000624	B,CM,DK,DM,E,ED,F1,F2 G2,SA,SD,SW,U G1
		13	14771-428-000	RETAINER, VALVE SPRING	4	4	4	4	4		
		14	14775-428-000	SEAT, VALVE SPRING	4	4	4	4			
			14775-471-000	SEAT, VALVE SPRING					4		
		15	14781-107-020	COTTER, VALVE	8	8	8	8			
			14781-107-003	COTTER, VALVE (SANKO)					8		

C 14

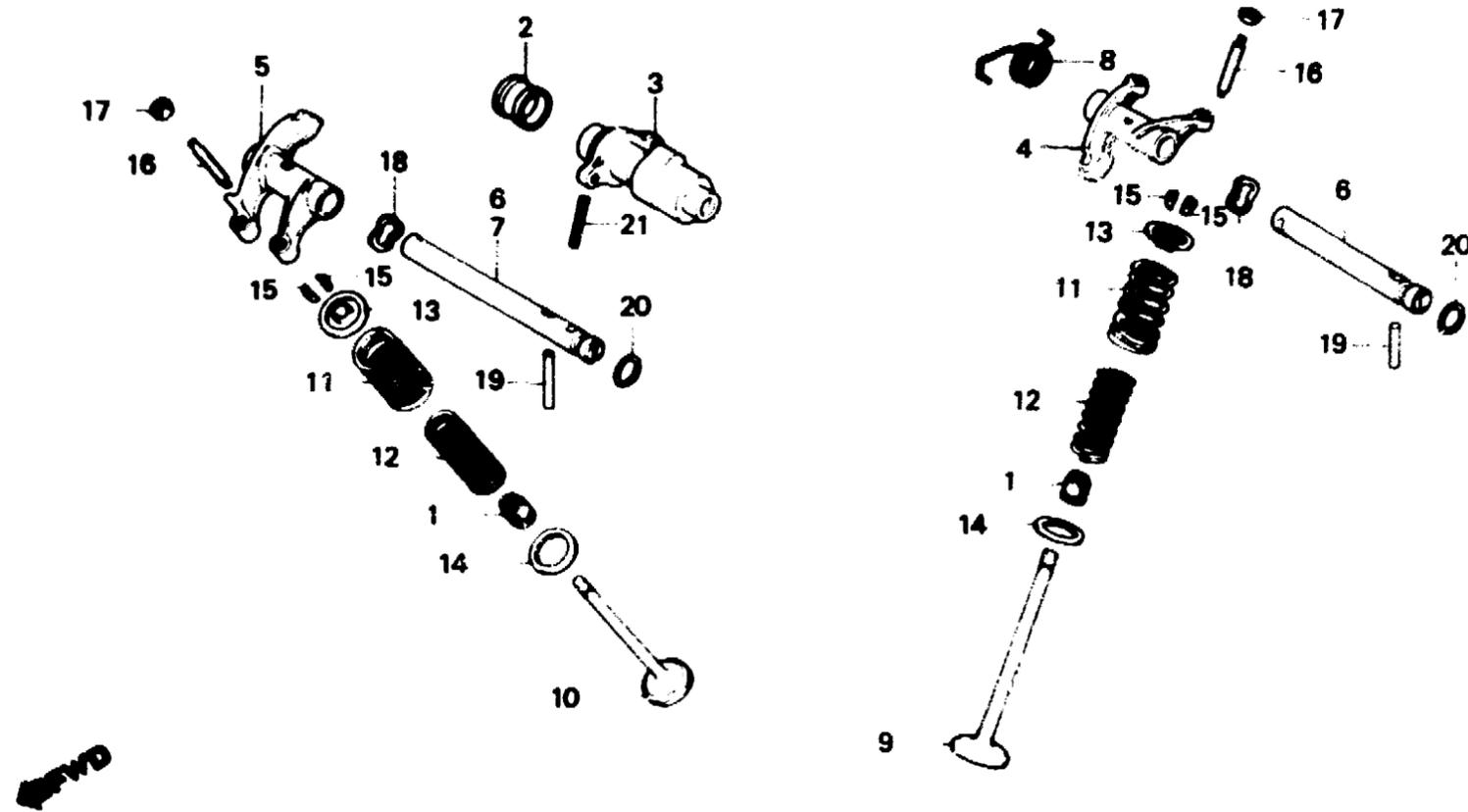
E-3

Camshaft - Valve

Arbre à cames - Soupape

Nockenwelle - Ventil

Arbol de levas - Válvula



B471 3A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd No					Serial No.	Area code
					S	Sz	SA	Se	Rc		
		16	90012-333-000	SCREW, TAPPET ADJUSTING	4	4	4	4	4		
		17	90206-246-000	NUT, TAPPET ADJUSTING	4	4	4	4	4		
		18	90402-428-000	WASHER, WAVE, 12MM	2	2	2	2	2		
		19	91101-428-000	PIN, DOWEL, 5X28	2	2	2	2	2		
		20	91303-428-003	O-RING, 7.7X2.5	2	2	2	2	2		
		21	94305-30302	PIN, SPRING, 3X30					1	1	B,DK,DM,E,ED,F1,F2,G1 G2,IT,SA,SD,SW,U

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E

C14

C 15

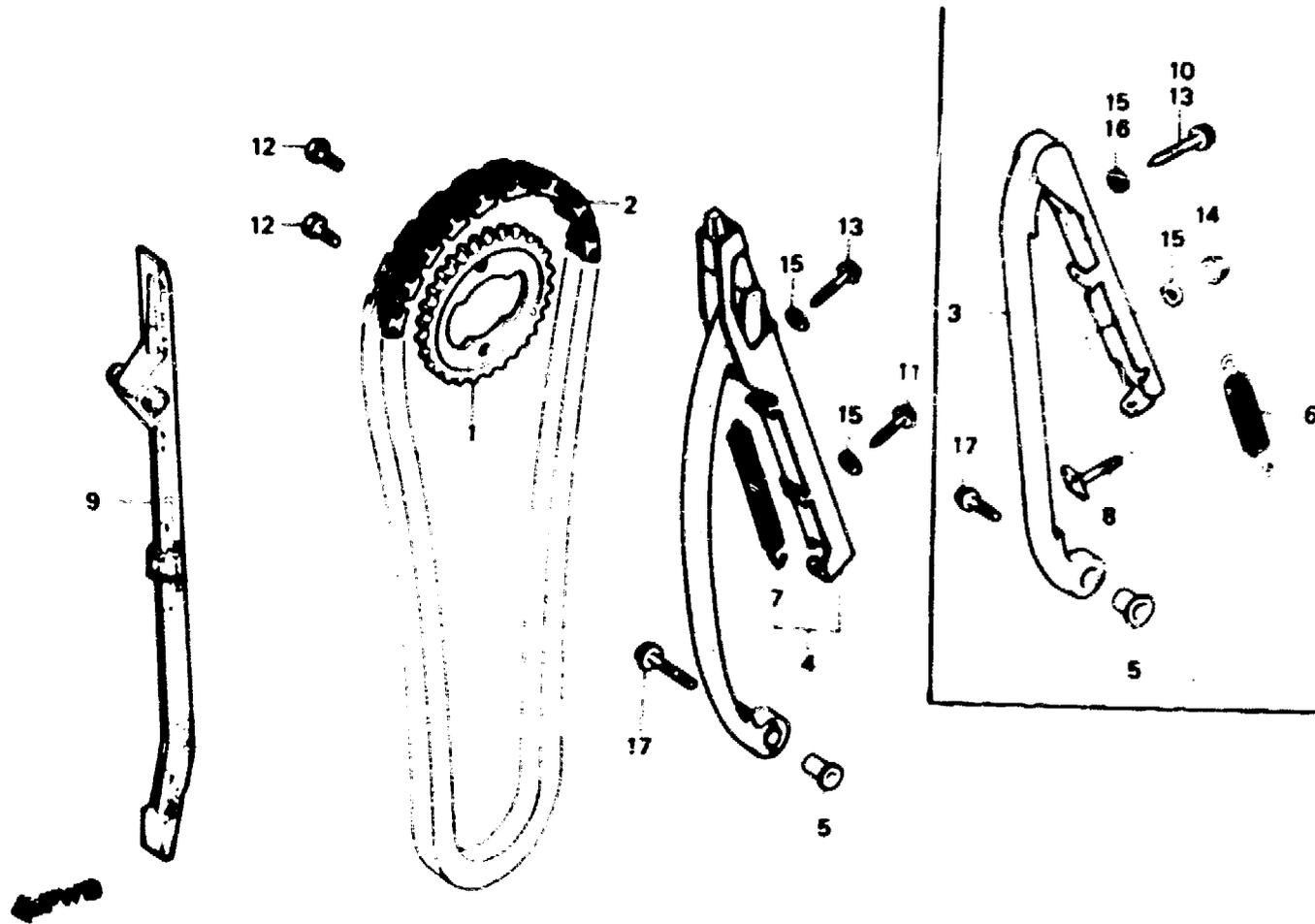
E-4

Cam chain • Tensioner

Chaîne de cames • Tendeur

Steuerkette • Spanner

Cadena de levas • Tensionador



Service item	F.R.T.	Ref. No.	Part No.	Description	Road No XL250					Serial No.	Area code
					S	Sz	SA	Se	Rc		
SPROCKET, CAM	1.1	1	14321-428-000	SPROCKET, CAM (38T)	1	1	1	1	1		
CHAIN, CAM	1.7	2	14401-428-003	CHAIN, CAM	1	1	1	1	1		
TENSIONER COMP., CAM CHAIN		3	14500-428-000	TENSIONER COMP., CAM CHAIN	1						
GUIDE, CAM CHAIN	1.5				1					5018295	CM DK,DM,E,ED,F,G,SA,Sw U
			14500-428-010	TENSIONER COMP., CAM CHAIN	1					5103398	DK,DM,E,ED,F,G,SA,Sw U
										5103399	
		4	14500-471-000	TENSIONER COMP., CAM CHAIN			1	1			
		5	14515-428-000	COLLAR, 6X14.7	1	1	1	1	1		
		6	14516-428-000	SPRING A, CAM CHAIN TENSIONER	1	1	1	1			
		7	14516-471-000	SPRING, CAM CHAIN TENSIONER					1		
		8	14538-413-000	ADJUSTER, CAM CHAIN TENSIONER	1	1	1				

C 16

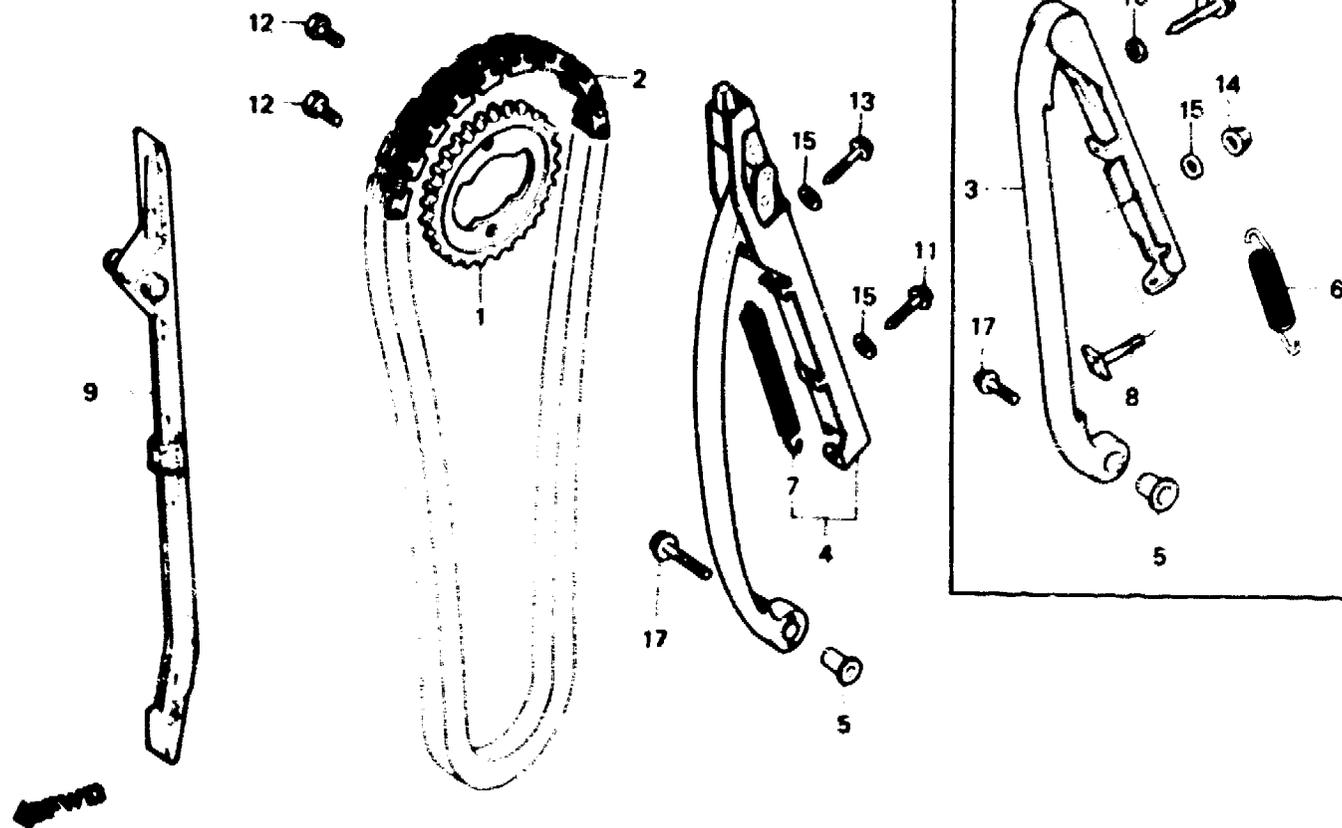
E-4

Cam chain - Tensioner

Chaîne de cames - Tendeur

Steuerkette - Spanner

Cadena de levas - Tensionador



BMA0-5

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd No					Serial No.	Area code
					S	Sz	SA	Sa	Rc		
			14538-428-000	ADJUSTER, CAM CHAIN TENSIONER					1		
		9	14620-428-000	GUIDE, CAM CHAIN	1	1	1	1	1		
		12	90001-428-000	BOLT, SPECIAL, 6MM	1	1	1				
		11	90011-471-000	BOLT, SPECIAL, 6X26					1		
		12	90081-246-000	BOLT, KNOCK, 7X12	2	2	2	2	2		
		13	90125-399-000	BOLT, SPECIAL, 6X28					1	1	
		14	90201-415-000	NUT, CAP, 6MM	1	1	1	1			
		15	90441-706-000	WASHER, SEALING, 6MM	1	1	1	1			
									2	2	
		16	91305-323-000	O-RING, 5.8X1.9	2	1	1				
		17	95700-06028-00	BOLT, FLANGE, 6X28	1	1	1	1	1		

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C16

D 1

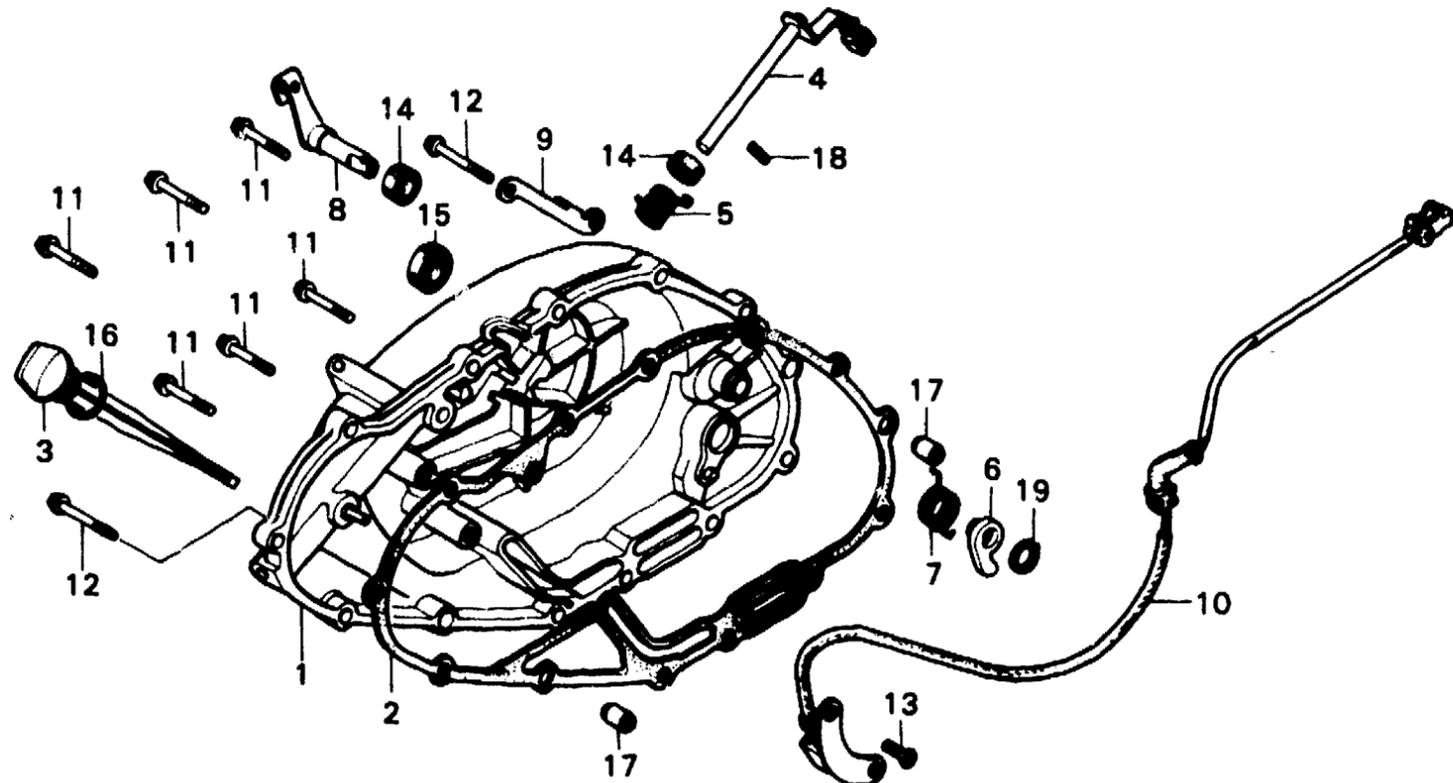
E-5

Right crankcase cover

Couvercle de carter moteur droit

Rechter Kurbelgehäusedeckel

Cubierta de cárter de motor derecha



B428-5

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Ss	Rc		
COVER COMP., R. CRANKCASE	1.0	1	11330-428-000	COVER COMP., R. CRANKCASE	1					5023249	
GASKET, R. CRANKCASE COVER	0.6		11330-429-000	COVER COMP., R. CRANKCASE	1					5023250	
LEVER COMP., CLUTCH	0.7					1	1				
INC. RELATIVE PART			11330-428-730	COVER COMP., R. CRANKCASE				1			
SHAFT COMP., FOLLOWER			11330-KA6-000	COVER COMP., R. CRANKCASE					1		
OIL SEAL, 18X29X7		2	11394-428-000	GASKET, R. CRANKCASE COVER	1					5024491	DK,DM,E,ED,F,G,SA,SW
PULSER ASSY. GENERATOR	0.8				1	1					U
GENERATOR ASSY., PULSE										5202460	CM
			11394-429-000	GASKET, R. COVER	1		1			5024492	DK,DM,E,ED,F,G,SA,SW
										5202461	U
							1	1			CM
			11394-MA0-000	GASKET, R. COVER					1		B,DK,DM,E,ED,F1,F2,G1
			11394-429-000	GASKET, R. COVER					1		G2,SA,SD,SW,U
		3	15650-399-000	GAUGE, OIL LEVEL	1	1	1	1			CM
			15650-471-000	GAUGE, OIL LEVEL					1		

D 2

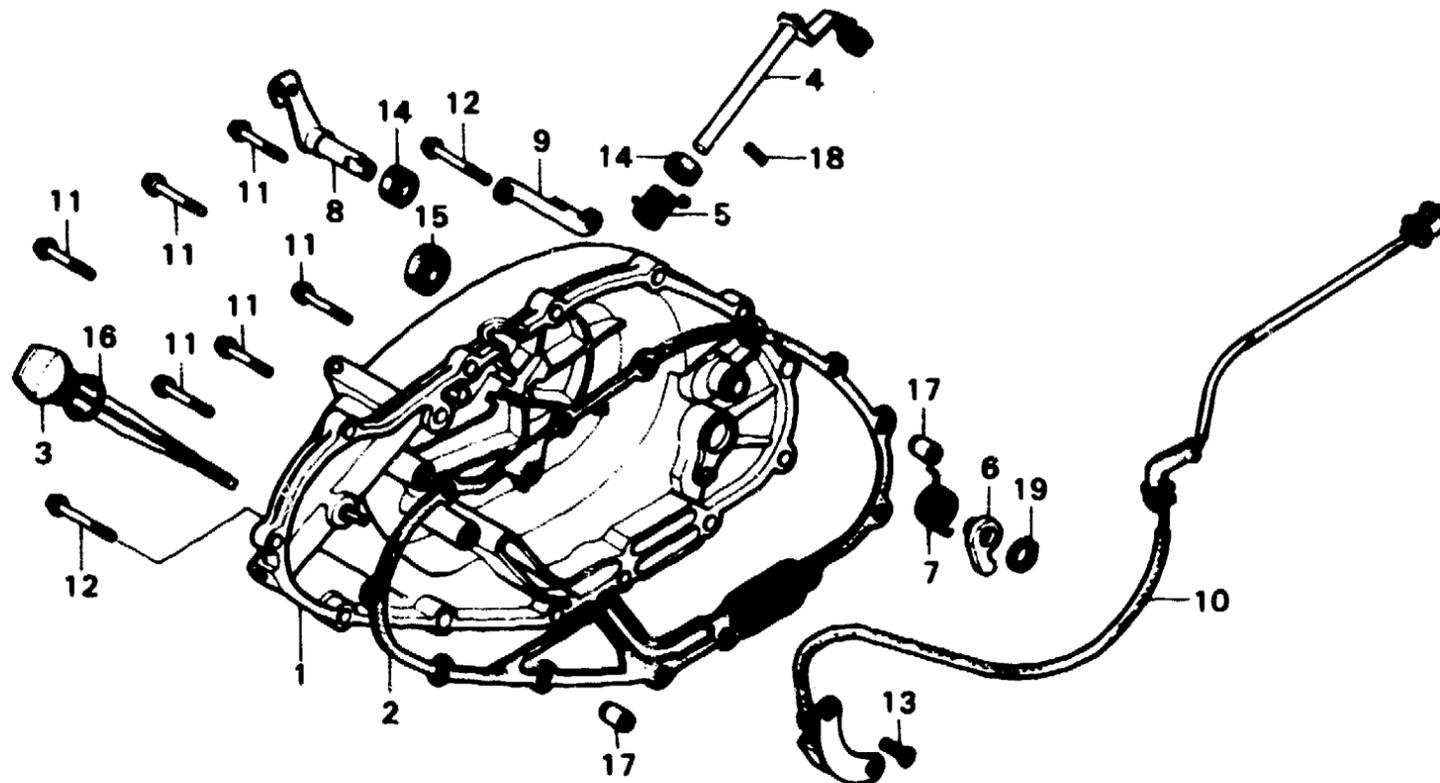
E-5

Right crankcase cover

Couvercle de carter moteur droit

Rechter Kurbelgehäusedeckel

Cubierta de cárter de motor derecha



B428-5

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL250					Serial No.	Area code
					S	Sz	SA	Se	Rc		
		4	22810-428-000	LEVER COMP., CLUTCH	1	1					
			22810-429-000	LEVER COMP., CLUTCH			1				
			22810-471-000	LEVER COMP., CLUTCH				1	1		
		5	22815-428-000	SPRING, CLUTCH LEVER	1	1	1	1	1		
		6	28271-428-000	FOLLOWER, CAM	1	1	1	1	1		
		7	28274-428-000	SPRING, FOLLOWER	1	1	1	1	1		
		8	28280-428-000	SHAFT COMP., FOLLOWER	1	1	1	1	1		
		9	28287-428-000	RECEIVER B, DECOMPRESSION	1	1	1				
			28274-435-730	RECEIVER B, DECOMPRESSION					1	1	
		10	30300-428-154	PULSER ASSY. A, GENERATOR						1	
			30301-428-305	PULSER ASSY. A, GENERATOR	1	1	1				
			30302-428-305	PULSER ASSY. B, GENERATOR	1	1	1				
			30303-428-305	PULSER ASSY. C, GENERATOR	1	1	1				
			30300-KB7-154	GENERATOR ASSY., PULSE							1
		11	90005-415-000	BOLT, FLANGE, 6X25	11	11					

D 3

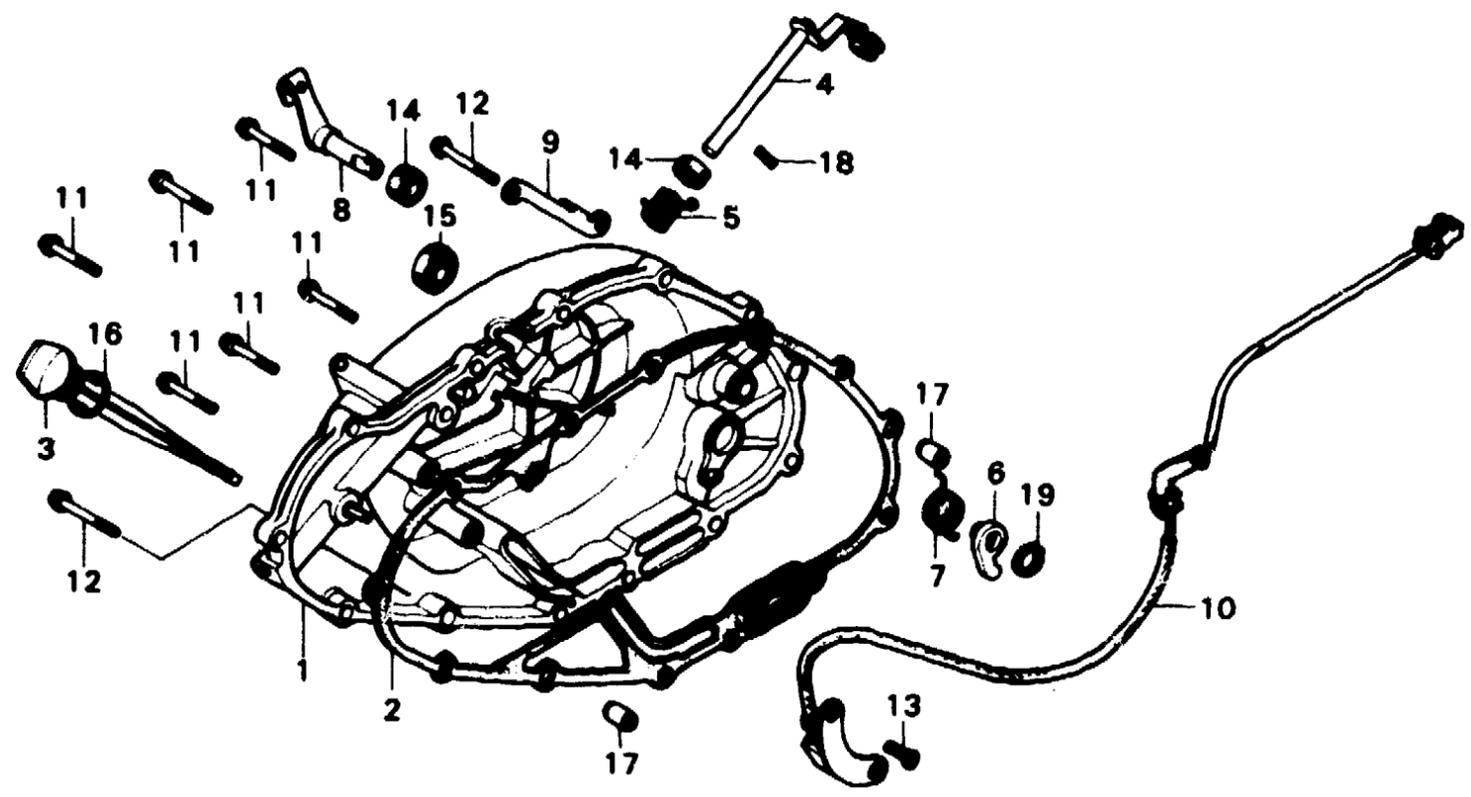
E-5

Right crankcase cover

Couvercle de carter moteur droit

Rechter Kurbelgehäusedeckel

Cubierta de cárter de motor derecha



B428-5

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Ss	Rc		
			96000-06025-00	BOLT, FLANGE, 6X25	11	11	11	11	11		
		12	90007-428-000	BOLT, FLANGE, 6X40	2	2					
			96000-06040-00	BOLT, FLANGE, 6X40	2	2	2	2	2		
		13	90190-663-671	SCREW, TAPPING, 6X16	2	2	2	2	2		
		14	91201-148-003	OIL SEAL, 12X22X5	2	2	2	2	2		
			91201-148-005	OIL SEAL, 12X22X5	2	2	2	2	2		
		15	91204-286-003	OIL SEAL, 18X29X7	1	1	1	1	1		
			91204-286-005	OIL SEAL, 18X29X7	1	1	1	1	1		
		16	91307-035-000	O-RING, 18X3	1	1	1	1	1		
		17	94301-10160	PIN A, DOWEL, 10X16	2	2	2	2	2		
		18	94305-30102	PIN, SPRING, 3X10	1	1	1	1	1		
		19	94510-10000	CIRCLIP, EXTERNAL, 10	1	1	1	1	1		

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D3

D 4

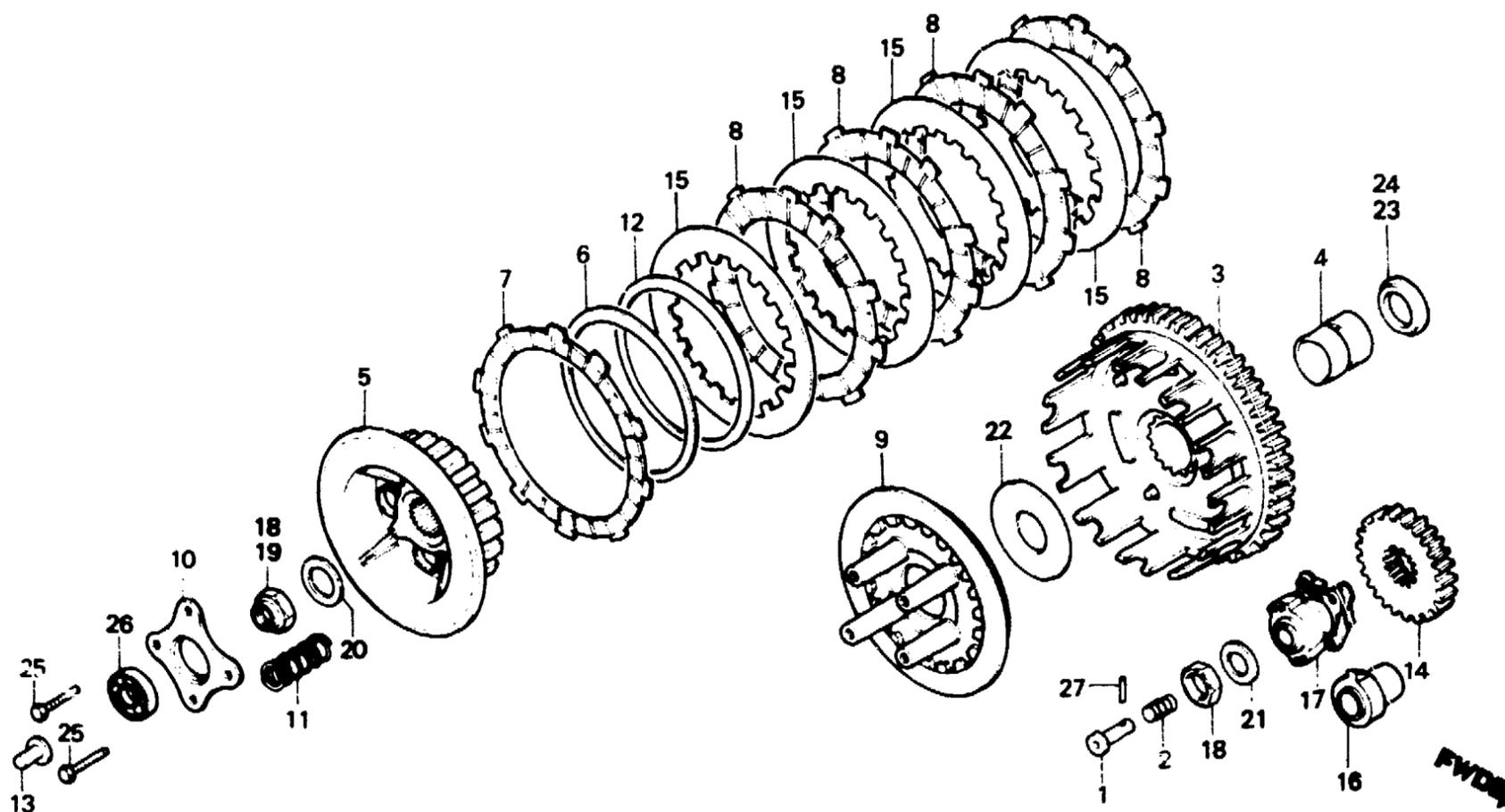
E-6

Clutch • Spark advancer

Embrayage • Avance d'allumage

Kupplung • Zündversteller

Embrague • Avanzador encendido



8471-7A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL250					Serial No.	Area code
					S	Sz	SA	Se	Rc		
THROUGH, OIL	0.6	1	15445-428-000	THROUGH, OIL	1	1	1	1	1		
•SPRING, CLUTCH (ONE OR ALL)		2	15447-149-000	SPRING, OIL THROUGH	1	1	1	1	1		
•OUTER COMP., CLUTCH	0.8	3	22100-428-000	OUTER COMP., CLUTCH (69T 17T)	1	1	1				
•CENTER COMP., CLUTCH			22100-471-000	OUTER COMP., CLUTCH					1		
•DISK, CLUTCH FRICTION INC. RELATIVE PART (ONE OR ALL)			22100-473-000	OUTER COMP., CLUTCH						1	
•PLATE, CLUTCH PRESSURE GEAR, RRIMARY DRIVE	0.7	4	22116-428-000	GUIDE, CLUTCH OUTER	1	1	1				
•ROTOR COMP., PULSE			22116-429-000	GUIDE, CLUTCH OUTER						1	1
•ADVANCER ASSY. SPARK		5	22120-428-000	CENTER COMP., CLUTCH	1	1	1				
			22120-471-000	CENTER COMP., CLUTCH						1	1
		6	22125-435-000	SEAT, JUDDER SPRING						1	1
		7	22201-302-000	DISK, CLUTCH FRICTION						1	1
		8	22201-377-000	DISK, CLUTCH FRICTION	4	4	4	4	4		
		9	22350-428-000	PLATE, CLUTCH PRESSURE	1	1	1	1	1		
		10	22361-428-000	PLATE, CLUTCH LIFTER	1	1	1				
			22361-471-000	PLATE, CLUTCH LIFTER						1	1
		11	22401-428-000	SPRING, CLUTCH	4	4	4	4	4		
		12	22402-435-000	SPRING, JUDDER						1	1



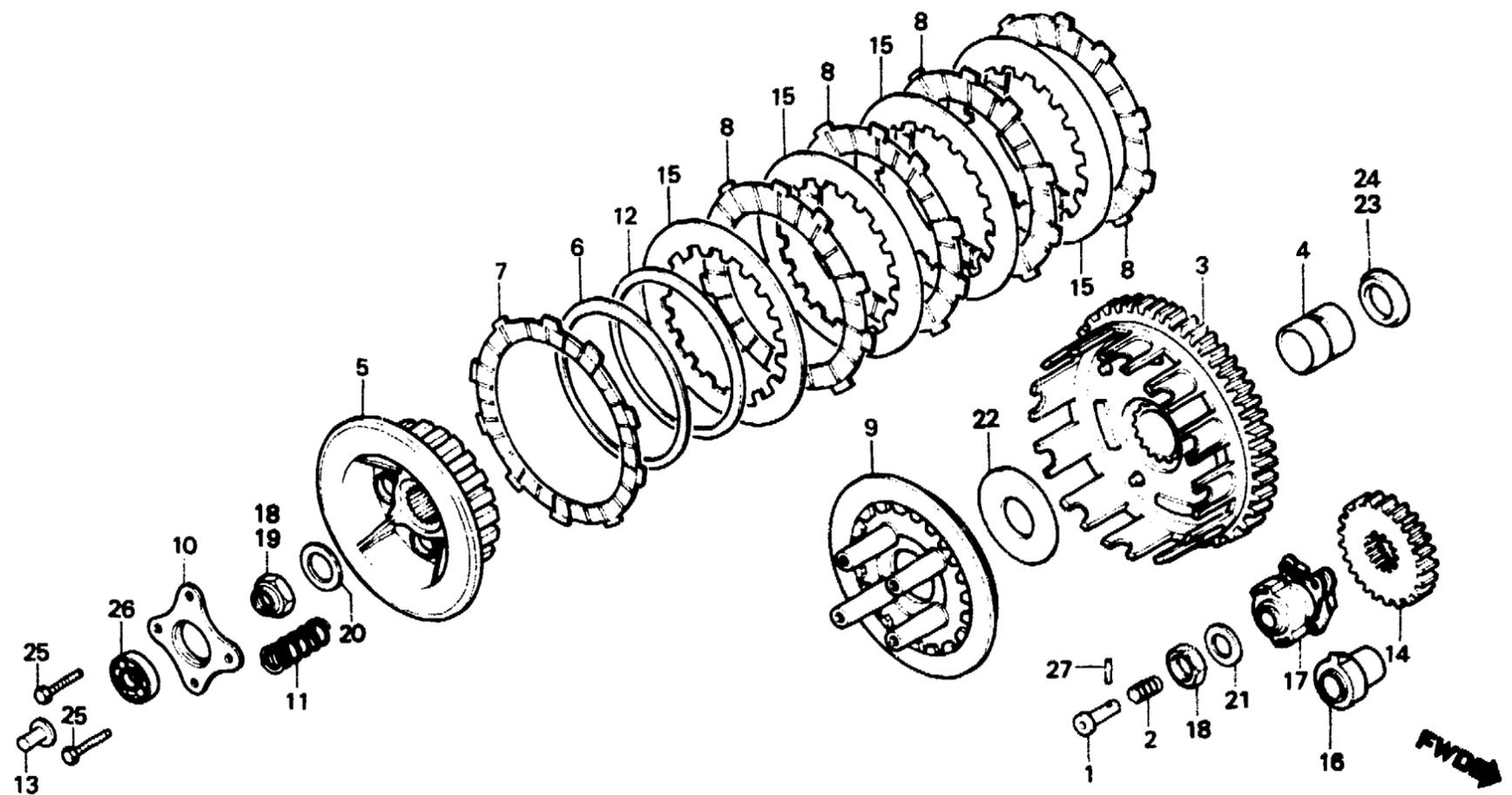
E-6

Clutch • Spark advancer

Embrayage • Avance d'allumage

Kupplung • Zündversteller

Embrague • Avanzador encendido



B471-7A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL250					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		13	22847-428-000	ROD, CLUTCH LIFTER	1	1	1				
			22847-166-000	ROD, CLUTCH LIFTER				1	1		
		14	23121-428-000	GEAR, RRIMARY DRIVE (29T)	1	1	1	1	1		
		15	23311-200-000	PLATE A, CLUTCH	3	3	3	4	4		
		16	30220-KB7-154	ROTOR COMP., PULSE					1		
		17	30222-428-305	ADVANCER ASSY. A, SPARK	1					5023846	DK,DM,E,ED,F,G,SA,SW U CM
			30223-428-305	ADVANCER ASSY. B, SPARK	1	1				5023846	DK,DM,E,ED,F,G,SA,SW U CM
			30224-428-305	ADVANCER ASSY. C, SPARK	1	1				5023846	DK,DM,E,ED,F,G,SA,SW U CM
			30222-428-315	ADVANCER ASSY. A, SPARK	1	1				5023847	DK,DM,E,ED,F,G,SA,SW U CM
											B,CM,DK,DM,E,ED,F1,F2 G1,G2,SA,SW,U



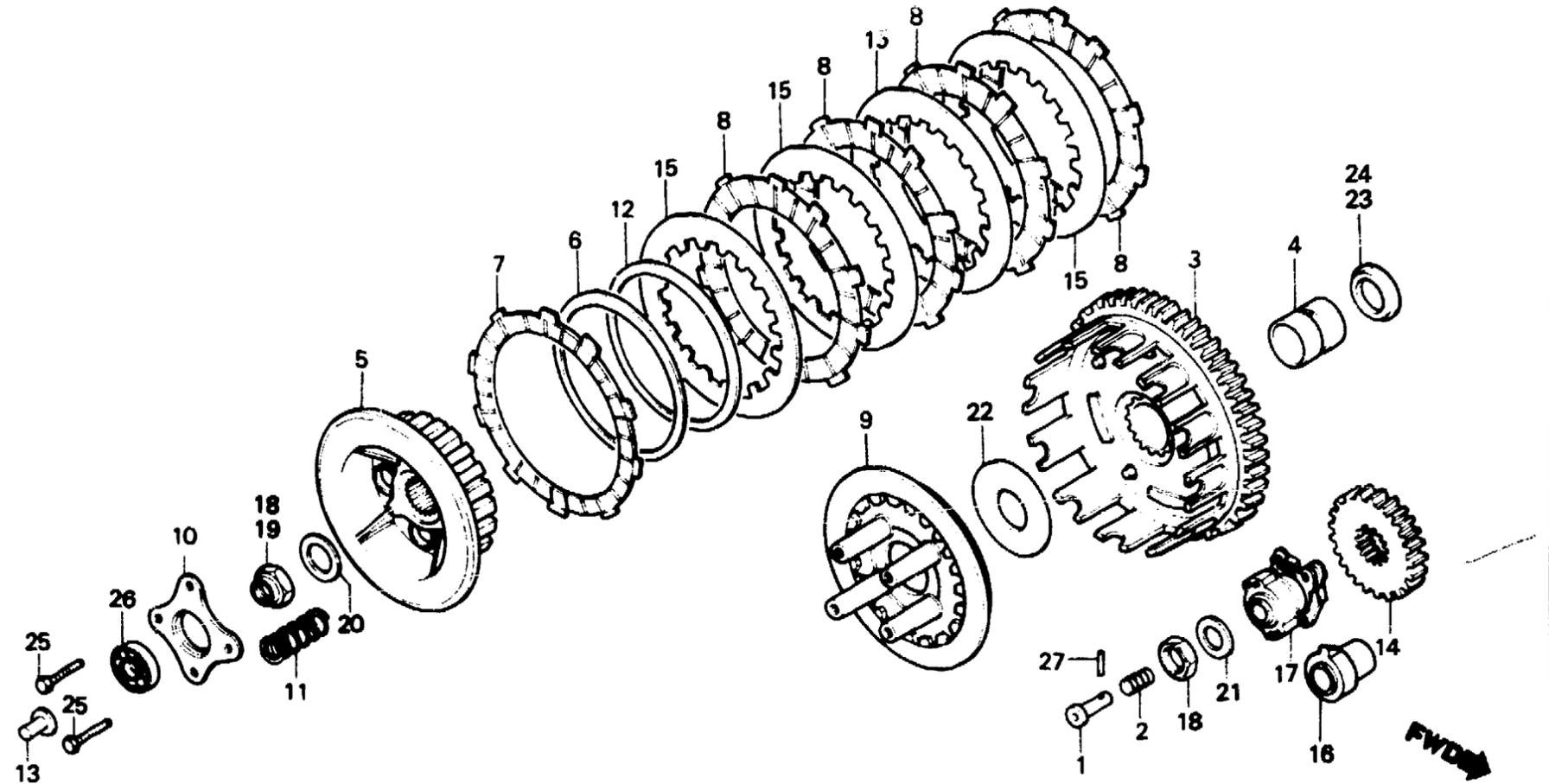
E-6

Clutch • Spark advancer

Embrayage • Avance d'allumage

Kupplung • Zündversteller

Embrague • Avanzador encendido



B471-7A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL250					Serial No.	Area code
					S	Sz	SA	SA	Rc		
			30223-428-315	ADVANCER ASSY. B, SPARK	1					5023847	DK,DM,E,ED,F,G,SA,SW U
			30224-428-315	ADVANCER ASSY. C, SPARK	1					5023847	B,CM,DK,DM,E,ED,F1,F2 G1,G2,SA,SW,U
			30220-428-164	ADVANCER ASSY. A, SPARK					1		DK,DM,E,ED,F,G,SA,SW U
		18	90235-428-000	NUT, LOCK, 18MM	2	2	2				B,CM,DK,DM,E,ED,F1,F2 G1,G2,SA,SW,U
		19	90235-429-000	NUT, LOCK, 18MM					1		
		20	90432-428-000	WASHER, LOCK	1	1	1	1	1		
		21	90451-357-000	WASHER, 18MM	1	1	1	1	1		
		22	90452-471-000	WASHER, THRUST, 22MM					1		
		23	90453-704-000	WASHER, THRUST, 22MM	1	1	1				
		24	90458-429-000	WASHER, THRUST, 22MM					1		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U

D 7

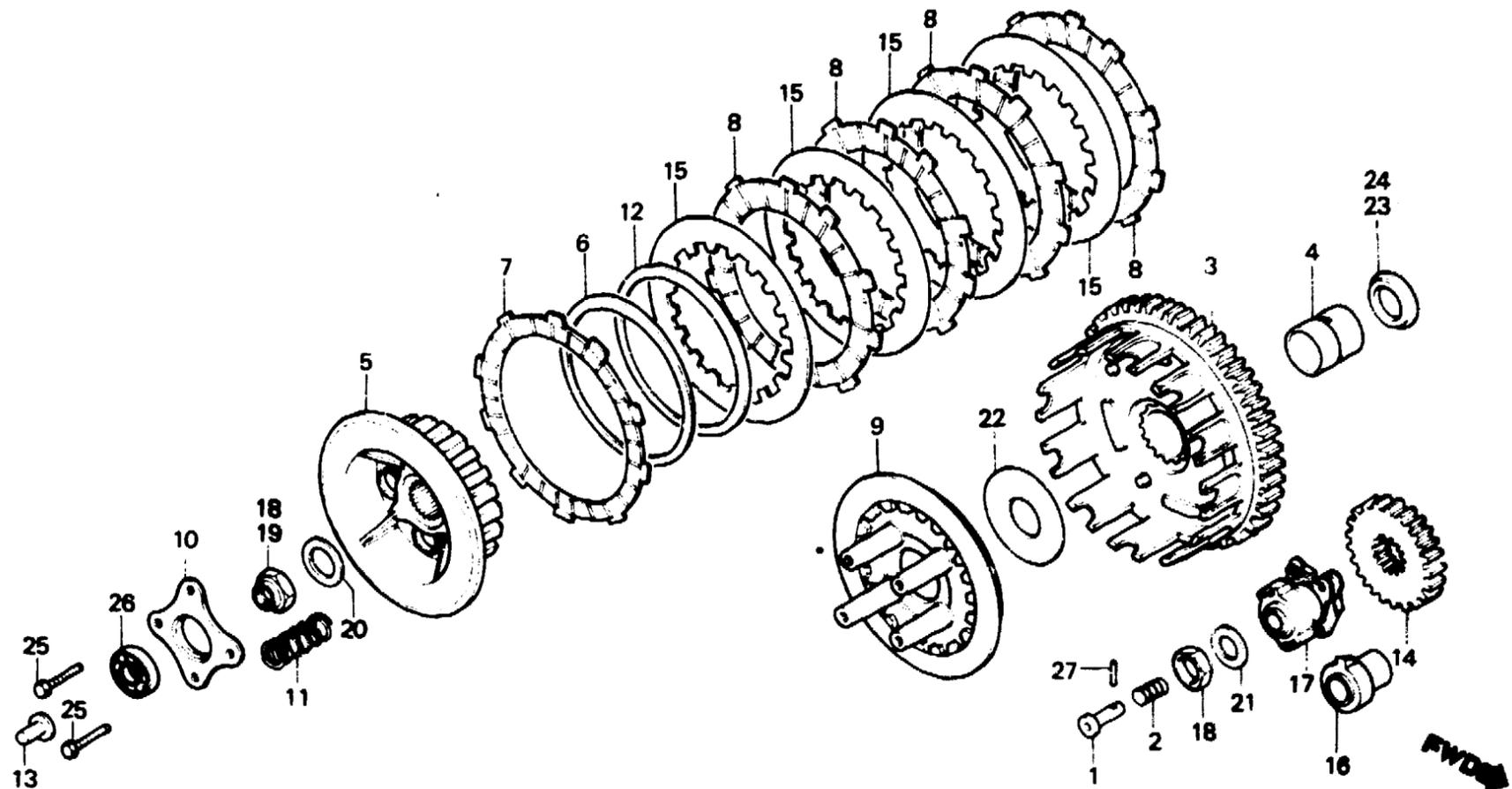
E-6

Clutch • Spark advancer

Embrayage • Avance d'allumage

Kupplung • Zündversteller

Embrague • Avanzador encendido



B471-7A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	SA	Rc		
			90458-429-010	WASHER, THRUST, 22MM					1	1	C4
		25	92025-06025	BOLT, HEX., 6X25	4	4	4	4	4		B, DK, DM, E, ED, F1, F2, G1
		26	96100-60010	BEARING, RADIAL BALL, 6001	1	1	1	1			G2, IT, SA, SD, SW, U
			96100-60010-00	BEARING, RADIAL BALL, 6001						1	
		27	96220-20138	ROLLER, 2X13.8	1	1	1	1	1		

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D 8

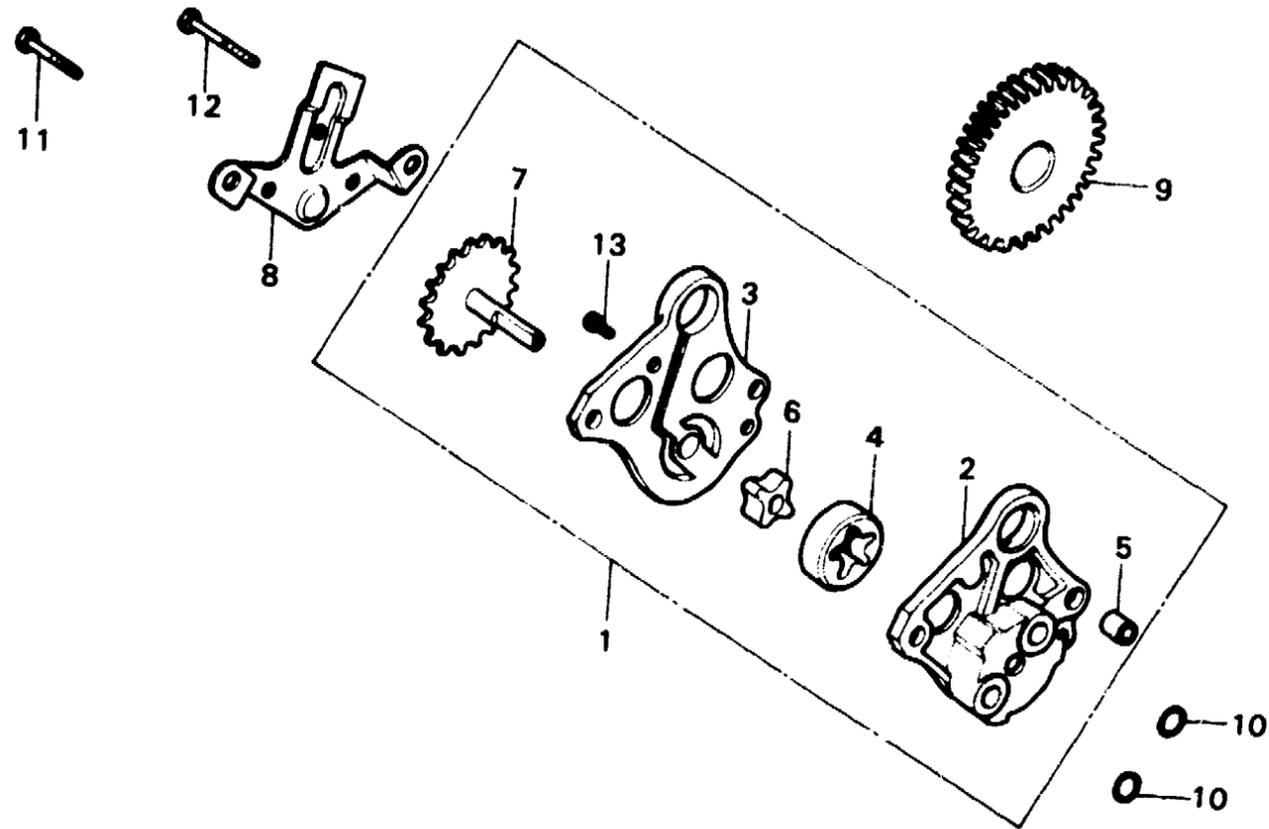
E-7

Oil pump

Pompe à huile

Ölpumpe

Bomba de aceite



B428-7

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL250					Serial No.	Area code		
					S	Sz	SA	Se	Rc				
PUMP ASSY., OIL INC. RELATIVE PART	0.7	1	15100-428-000	PUMP ASSY., OIL	1	1	1	1	1				
		2	15111-428-000	BODY, OIL PUMP	1	1	1	1	1				
		3	15121-428-000	COVER, OIL PUMP	1	1	1	1	1				
		4	15122-329-010	ROTOR, OIL PUMP OUTER	1	1	1	1	1				
		5	15122-428-000	PIN, DOWEL, 8X18	1	1	1	1	1				
		6	15123-329-010	ROTOR, OIL PUMP INNER	1	1	1	1	1				
		7	15130-428-000	GEAR, OIL PUMP DRIVE (18T)	1	1	1	1	1				
		8	15197-428-000	PLATE, OIL PUMP SETTING	1								
				15197-428-010	PLATE, OIL PUMP SETTING	1					5017112	5103217	CM DK,DM,E,ED,F,G,SA,SW U
							1				5017112	5103218	DK,DM,E,ED,F,G,SA,SW U

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E

D8

D 9

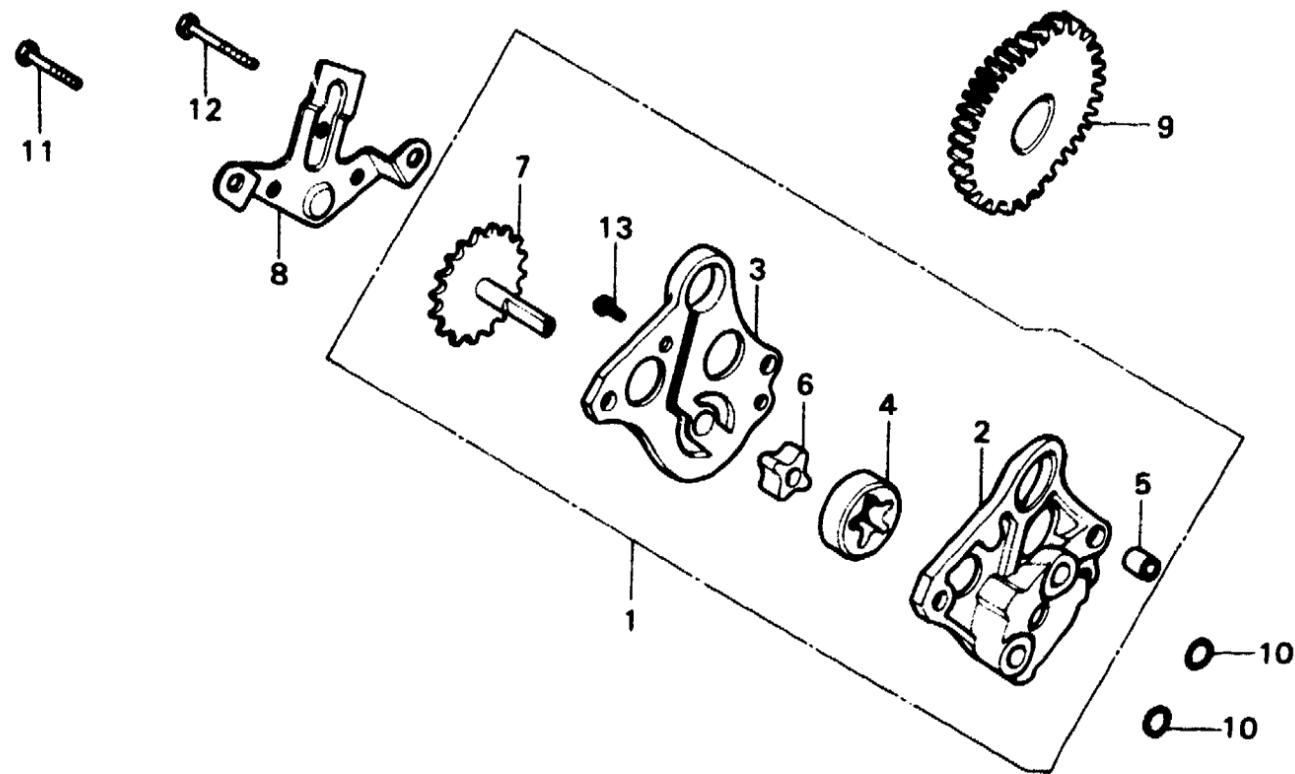
E-7

Oil pump

Pompe à huile

Ölpumpe

Bomba de aceite



B428-7

Service item	F.R.T.	Ref. No.	Part No.	Description	S	Reqd. No. XL250				Serial No.	Area code
						Sz	SA	So	Rc		
		9	28221-428-000	GEAR, KICK STARTER IDLE (24T)	1					5023225	CM
					1						DK, DM, E, ED, F, G, SA, SW
			28221-429-010	GEAR, KICK STARTER IDLE (24T)	1					5023226	U
											DK, DM, E, ED, F, G, SA, SW
		10	91312-107-000	O-RING, 7X1.7	2	1	1	1	1		
			91301-473-003	O-RING, 7X1.7		2	2	2	2		
											2
		11	92000-06028	BOLT, HEX., 6X28	1	1	1	1	1		
		12	92000-06035	BOLT, HEX., 6X35	1	1	1	1	1		
		13	93500-05012-1A	SCREW, PAN, 5X12	1	1	1	1	1		

D 10

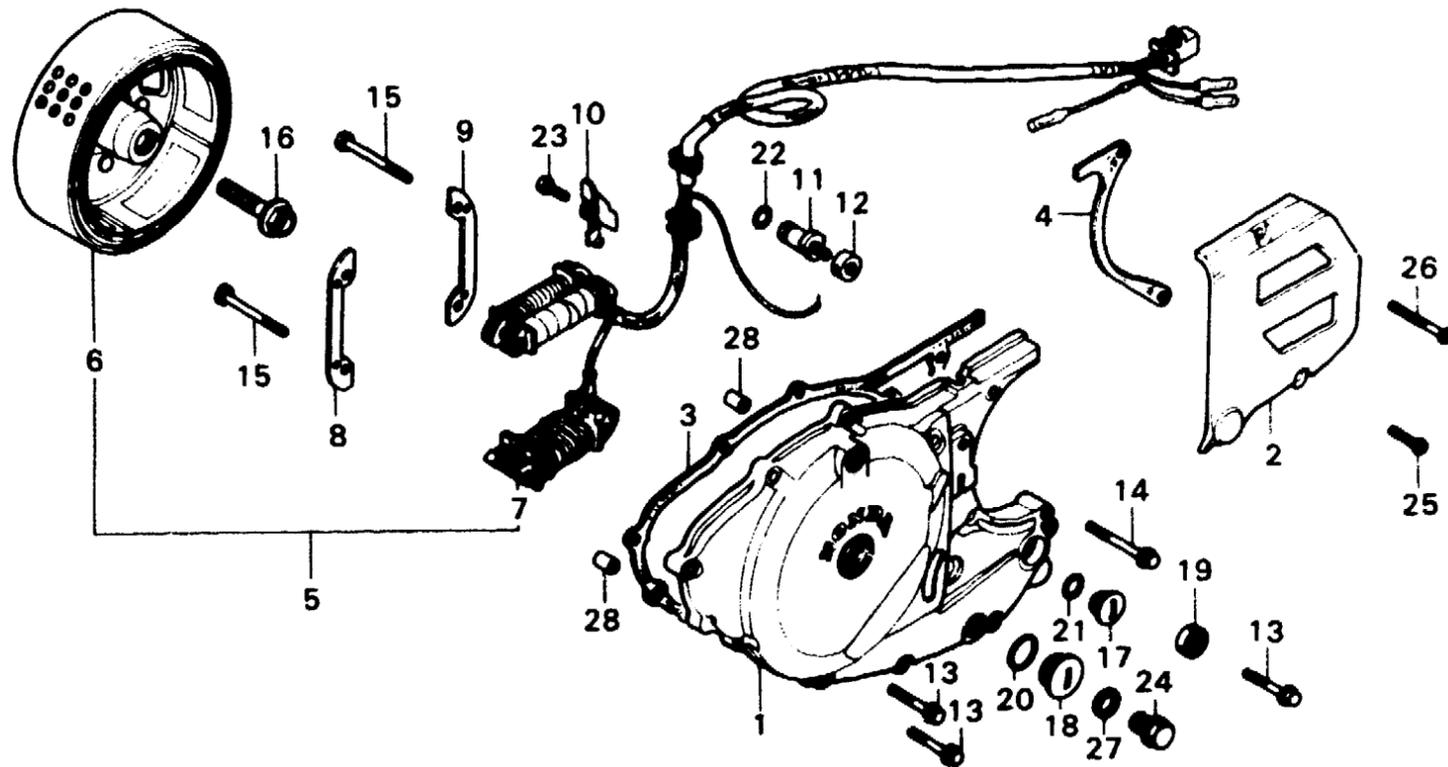
E-8

**Left crankcase cover • Generator
(XL250S•Sz•SA•SB)**

**Couvercle de carter moteur gauche •
Générateur (XL250S•Sz•SA•SB)**

**Linker Kurbelgehäusedeckel •
Lichtmaschine (XL250S•Sz•SA•SB)**

**Cubierta de cárter de motor izquierdo •
Generador (XL250S•Sz•SA•SB)**



B428-8

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	Sb Rc		
COVER COMP., L. CRANKCASE	0.5	1	11341-428-000	COVER COMP., L. CRANKCASE	1	1	1			
FLYWHEEL COMP.			11341-428-010	COVER COMP., L. CRANKCASE				1		
OIL SEAL, 12X25X7		2	11351-428-300	COVER, L. RR. CRANKCASE	1	1	1	1		
COVER, L. RR. CRANKCASE	0.1	3	11395-428-000	GASKET, L. CRANKCASE COVER	1				5024491	
CONTACT, NEUTRAL SWITCH									DK,DM,E,ED,F,G,SA,SW	
GASKET, L. CRANKCASE COVER	0.3				1	1			U	
GENERATOR ASSY., A.C.	0.8						1		CM	
STATOR COMP.	0.6		11395-429-000	GASKET, L. COVER	1				5202460	
									CM	
								5024492	DK,DM,E,ED,F,G,SA,SW	
									U	
								5202461	CM	
									B,DK,DM,E,ED,F1,F2,G1	
									G2,SA,SD,SW,U	
									CM	
		4	11396-428-300	GASKET, L. RR. COVER	1	1	1	1		
		5	31100-428-004	GENERATOR ASSY., A.C.	1		1			
									B,E,ED,F,F1,F2,G,G1	
									G2,SA,SW	
									CM,DK,DM,U	
			31100-428-630	GENERATOR ASSY., A.C. (ND)	1	1	1	1		
									SD	

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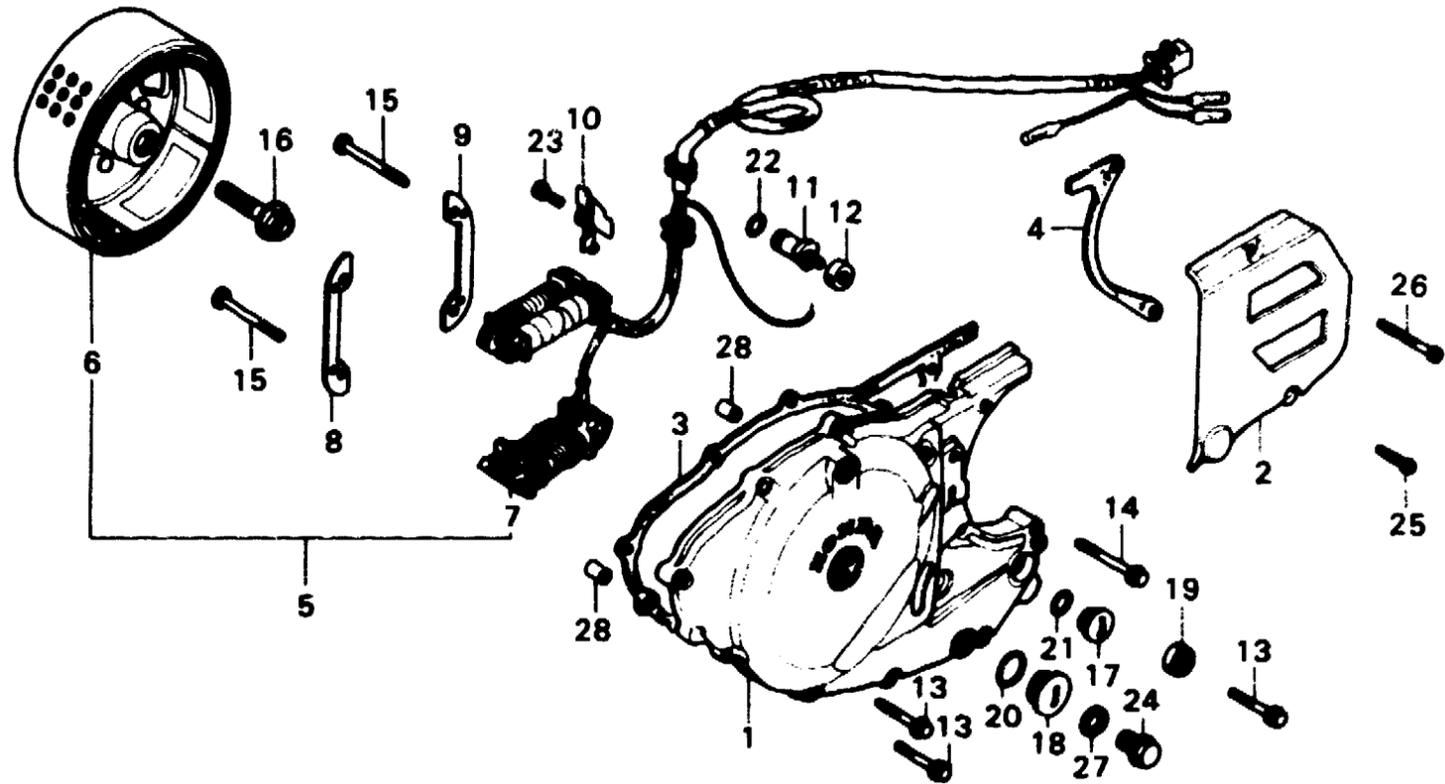
E-8

**Left crankcase cover • Generator
(XL250S•Sz•SA•SB)**

**Couvercle de carter moteur gauche •
Générateur (XL250S•Sz•SA•SB)**

**Linker Kurbelgehäusedeckel •
Lichtmaschine (XL250S•Sz•SA•SB)**

**Cubierta de cárter de motor izquierdo •
Generador (XL250S•Sz•SA•SB)**



B428-8

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Ss	Rc		
			31100-428-681	GENERATOR ASSY., A.C. (ND)						1	B,E,ED,F1,F2,G1,G2,SA SW
6			31110-428-004	FLYWHEEL COMP.	1		1				B,E,ED,F,F1,F2,G,G1 G2,SA,SW
			31110-428-630	FLYWHEEL COMP. (ND)	1	1	1	1			CM,DK,DM,U
			31110-428-681	FLYWHEEL COMP. (ND)						1	SD
7			31120-428-004	STATOR COMP.	1		1				B,E,ED,F1,F2,G1,G2,SA SW
			31120-428-630	STATOR COMP.	1	1	1	1			B,E,ED,F,F1,F2,G,G1 G2,SA,SW
			31120-428-681	STATOR COMP. (ND)						1	CM,DK,DM,U
			8 31125-428-000	PLATE A, COIL SETTING	1	1	1	1			SD
			9 31126-428-000	PLATE B, COIL SETTING	1	1	1	1			B,E,ED,F1,F2,G1,G2,SA SW
			10 32111-428-000	CLAMPER, CORD	1	1	1	1			
			11 35750-028-000	CONTACT, NEUTRAL SWITCH	1	1	1	1			

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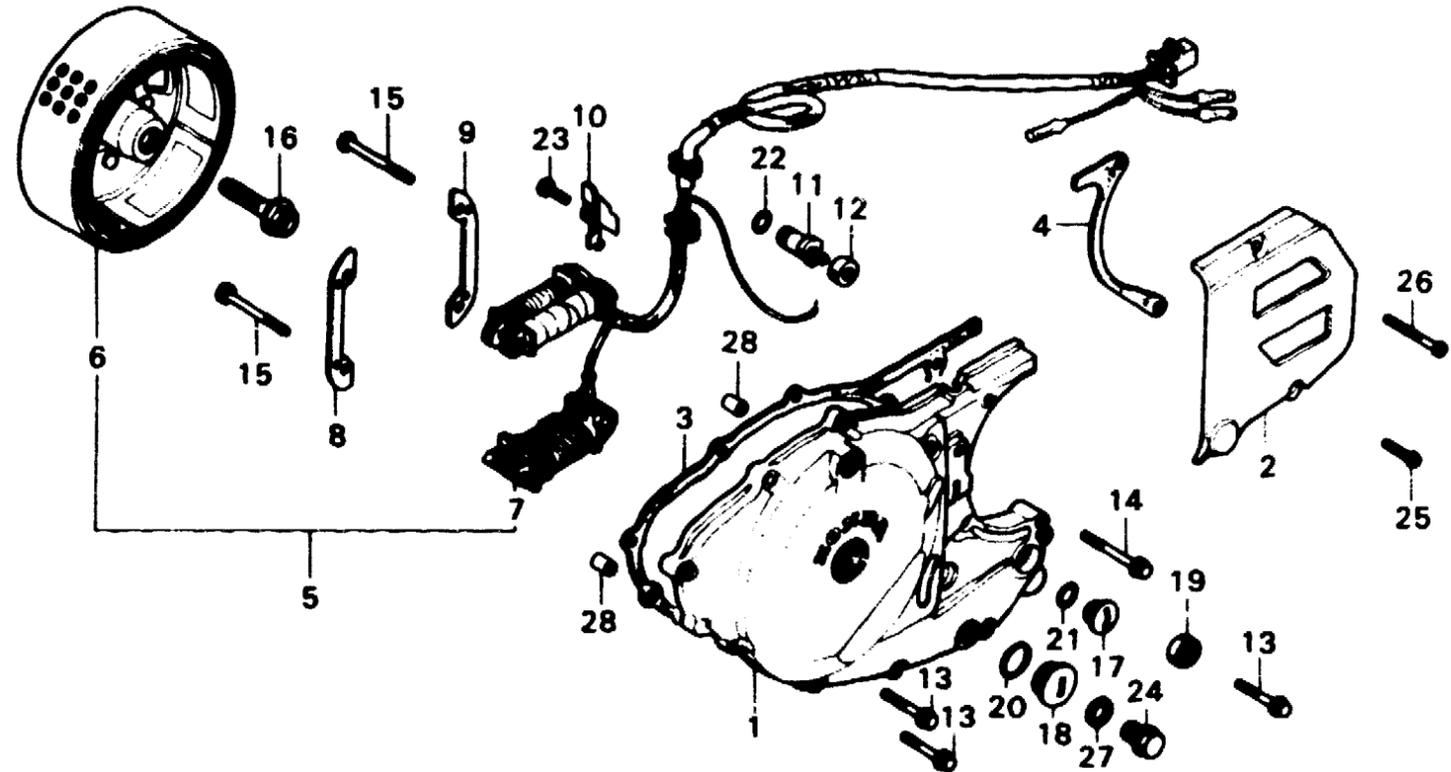
E-8

**Left crankcase cover • Generator
(XL250S•Sz•SA•Sb)**

**Couvercle de carter moteur gauche •
Générateur (XL250S•Sz•SA•Sb)**

**Linker Kurbelgehäusedeckel •
Lichtmaschine (XL250S•Sz•SA•Sb)**

**Cubierta de cárter de motor izquierdo •
Generador (XL250S•Sz•SA•Sb)**



B428-8

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		12	35752-329-300	SPACER, NEUTRAL SWITCH	1	1	1	1			
		13	90005-415-00C	BOLT, FLANGE, 6X25	9	9					
			96000-06025-00	BOLT, FLANGE, 6X25	9	9	9	9			
		14	90007-428-000	BOLT, FLANGE, 6X40	1	1					
			96000-06040-00	BOLT, FLANGE, 6X40	1	1	1	1			
		15	90012-634-670	BOLT, HEX., 6X42	4	4	4	4			
		16	90023-428-000	BOLT, FLANGE, 12X40	1	1	1	1			
		17	90084-428-000	CAP, A.C. GENERATOR	1	1	1	1			
		18	90087-428-000	CAP, 30MM	1	1	1	1			
		19	91201-362-000	OIL SEAL, 12X25X7	1	1	1	1			
		20	91301-028-000	O-RING, 27X2.0	1	1	1	1			
		21	91303-377-000	O-RING, 13.8X2.5	1	1	1	1			
		22	91312-107-000	O-RING, 7X1.7	1	1	1	1			
		23	92000-06012	BOLT, HEX., 6X12	1	1	1	1			
		24	92800-12000	BOLT, DRAIN PLUG, 12MM	1	1	1	1			
		25	93500-06018	SCREW, PAN, 6X18	1	1	1	1			

D 13

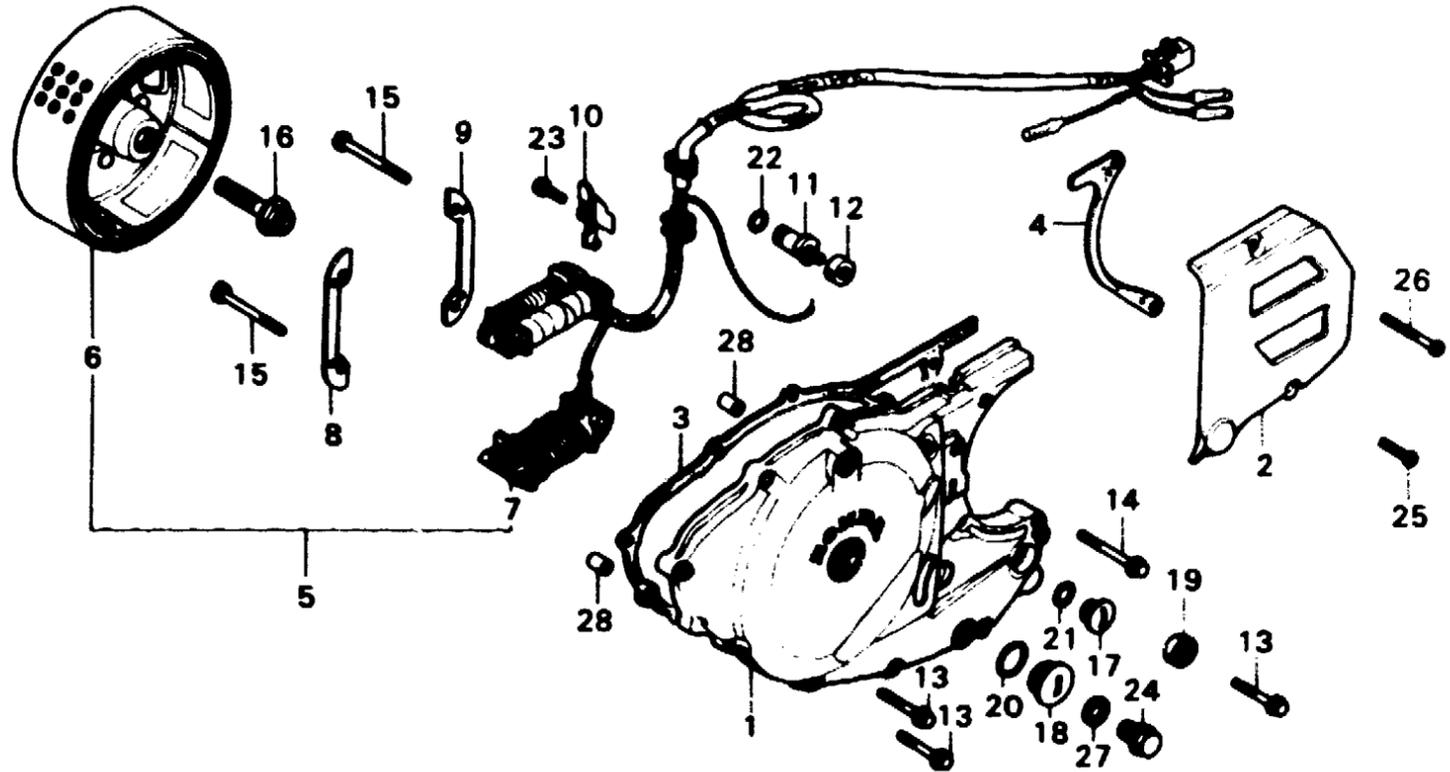
E-8

**Left crankcase cover - Generator
(XL250S-Sz-SA-SB)**

**Couvercle de carter moteur gauche -
Générateur (XL250S-Sz-SA-SB)**

**Linker Kurbelgehäusedeckel -
Lichtmaschine (XL250S-Sz-SA-SB)**

**Cubierta de cárter de motor izquierdo -
Generador (XL250S-Sz-SA-SB)**



B428-8

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No					Serial No.	Area code
					S	Sz	SA	SB	Rc		
		26	93500-06040	SCREW, PAN, 6X40	1	1	1	1			
		27	94109-12000	WASHER, DRAIN PLUG, 12MM	1	1	1	1			
		28	94301-10160	PIN A, DOWEL, 10X16	2	2	2	2			

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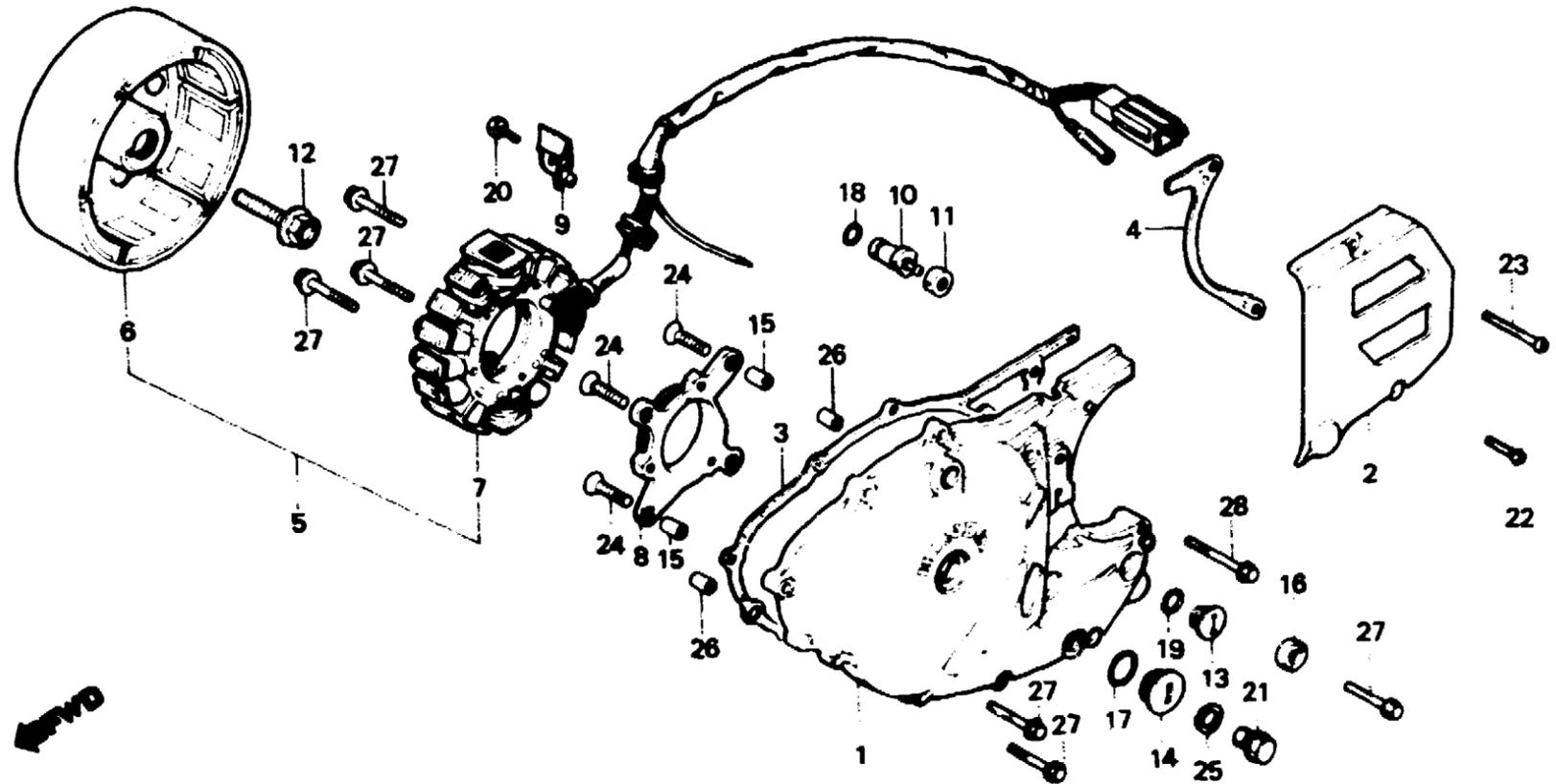
E-8-1

**Left crankcase cover - Generator
(XL250Rc)**

**Couvercle de carter moteur gauche -
Générateur (XL250Rc)**

**Linker Kurbelgehäusedeckel -
Lichtmaschine (XL250Rc)**

**Cubierta de cárter de motor izquierdo -
Generador (XL250Rc)**



B428 8A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	SB	Rc		
COVER COMP., L. CRANKCASE	0.5	1	11341-KB7-000	COVER COMP., L. CRANKCASE					1		
FLYWHEEL COMP.		2	11351-428-900	COVER, L. RR. CRANKCASE					1		
COVER, L. RR. CRANKCASE	0.1	3	11395-429-000	GASKET, L. COVER					1		
CONTACT, NEUTRAL SWITCH		4	11396-428-300	GASKET, L. RR. COVER					1		
GASKET, L. COVER	0.3	5	31100-KB7-004	GENERATOR ASSY., FLYWHEEL TYPE A.C.					1		
GENERATOR ASSY., FLYWHEEL TYPE A.C.	0.8										
STATOR COMP.	0.6	6	31110-KB7-004	FLYWHEEL COMP.					1		
OIL SEAL, 12X25X7	0.4	7	31120-KB7-004	STATOR COMP.					1		
		8	31125-471-700	SPACER, STATOR					1		
		9	32111-428-000	CLAMPER, CORD					1		
		10	35750-028-000	CONTACT, NEUTRAL SWITCH					1		
		11	35752-329-310	SPACER, NEUTRAL SWITCH					1		
		12	90023-471-000	BOLT, FLANGE, 12X50					1		
		13	90084-471-000	CAP, A.C. GENERATOR					1		
		14	90087-471-000	CAP, 30MM					1		

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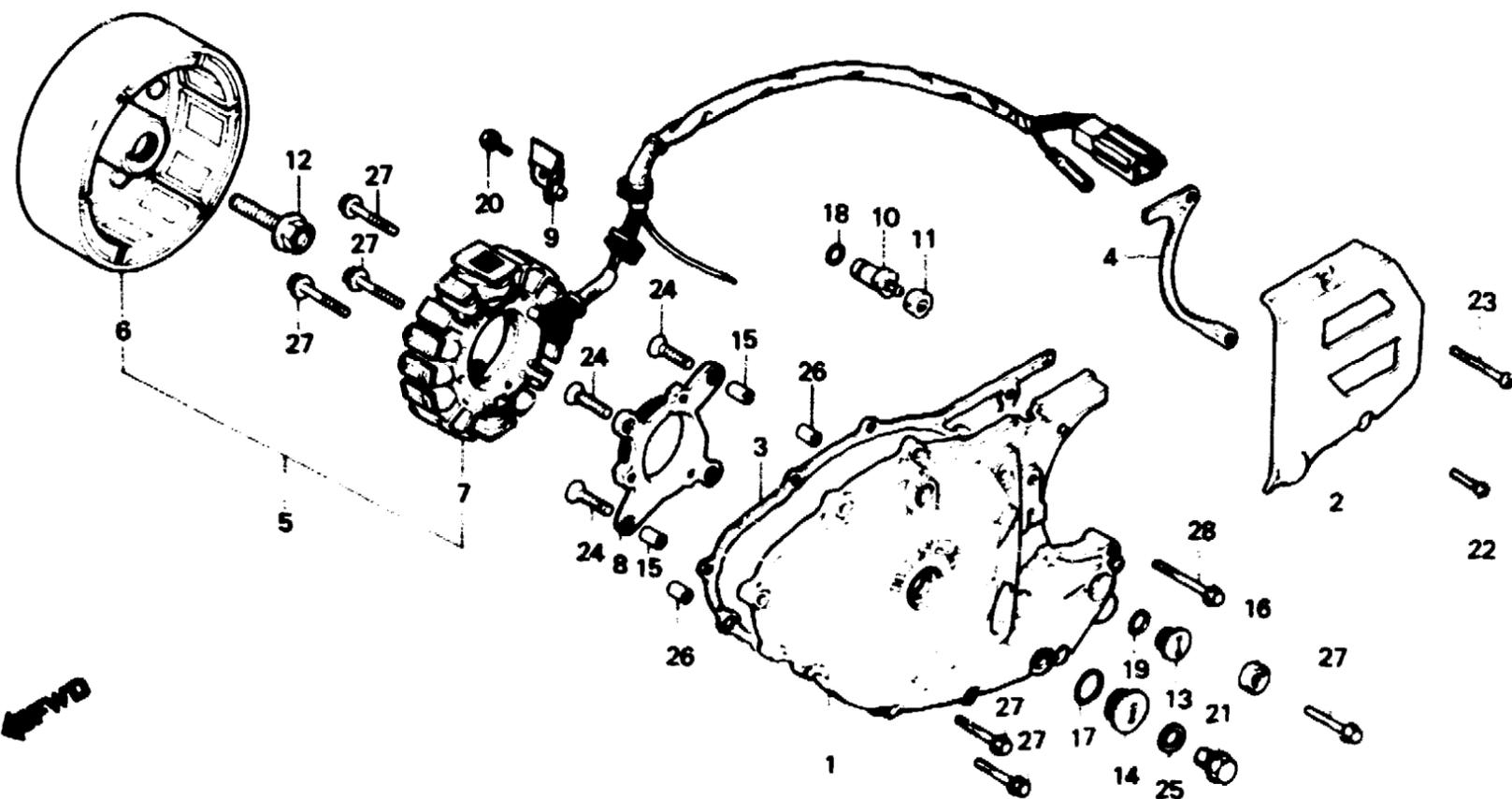
E-8-1

**Left crankcase cover - Generator
(XL250Rc)**

**Couvercle de carter moteur gauche -
Générateur (XL250Rc)**

**Linker Kurbelgehäusedeckel -
Lichtmaschine (XL250Rc)**

**Cubierta de cárter de motor izquierdo -
Generador (XL250Rc)**



B428 8A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd No XL250					Serial No.	Area code
					S	Sz	SA	SA	Rc		
		15	90701-471-000	PIN, DOWEL, 8X5					2		
		16	91201-362-000	OIL SEAL, 12X25X7					1		
		17	91301-028-000	O-RING, 27X2.0					1		
		18	91301-473-003	O-RING, 7X1.7					1		
		19	91303-377-000	O-RING, 13.8X2.5					1		
		20	92000-06012	BOLT, HEX., 6X12					1		
		21	92800-12000	BOLT, DRAIN PLUG, 12MM					1		
		22	93500-06018	SCREW, PAN, 6X18					1		
		23	93500-06040	SCREW, PAN, 6X40					1		
		24	93600-06020	SCREW, FLAT, 6X20					4		
		25	94109-12000	WASHER, DRAIN PLUG, 12MM					1		
		26	94301-10160	PIN A, DOWEL, 10X16					2		
		27	96000-06025-00	BOLT, FLANGE, 6X25					12		
		28	96000-06040-00	BOLT, FLANGE, 6X40					1		

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E

D15

D 16

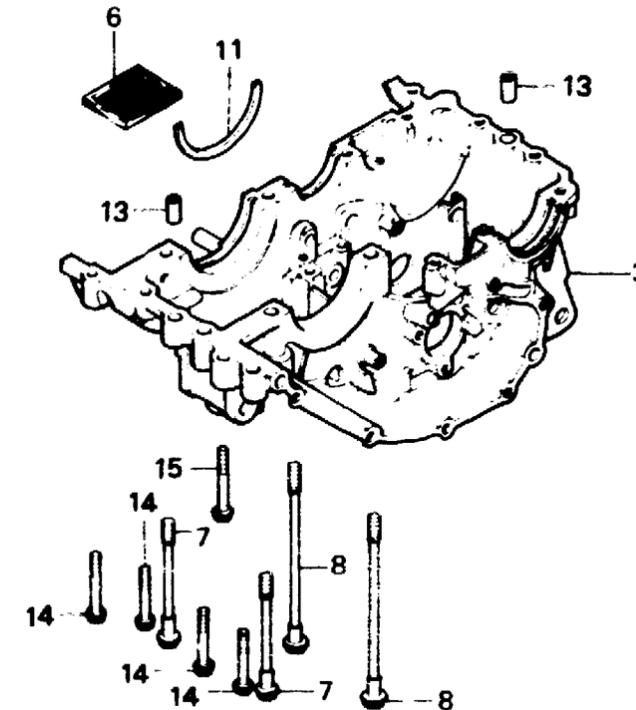
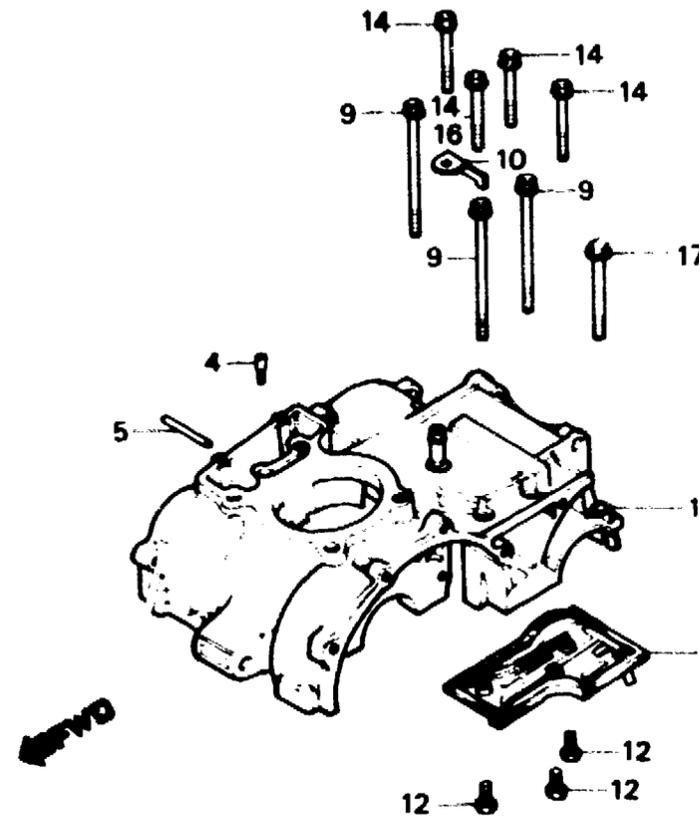
E-9

Crankcase

Carter moteur

Kurbelgehäuse

Cárter de motor



B428-9A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code	
					S	Sz	SA	SA	Rc			
CRANKCASE COMP., UPPER PLATE COMP., BREATHER CRANKCASE COMP., LOWER SCREEN, OIL FILTER	*4.6 *3.4 *3.7 0.6	1	11100-428-030	CRANKCASE COMP., UPPER	1					5017072 5103218		
			11100-428-040	CRANKCASE COMP., UPPER	1					5017073 5103219		
		2	11100-KA6-670 11110-428-000	CRANKCASE COMP., UPPER PLATE COMP., BREATHER	1		1		1		5002291	DK, DM, E, ED, F, G, SA, SW U
			11110-429-000	PLATE COMP., BREATHER	1	1	1	1			5002292	CM DK, DM, E, ED, F, G, SA, SW U
		3	11110-473-000 11200-428-020	PLATE COMP., BREATHER CRANKCASE COMP., LOWER	1				1			5017072 5103218
			11200-428-030	CRANKCASE COMP., LOWER	1					5017073 5103219		
		4	11200-KA6-670 11333-376-000	CRANKCASE COMP., LOWER ORIFICE, OIL			1	1				
		5	11335-428-000	PIPE, OIL PASS	1	1	1	1	1			

E 1

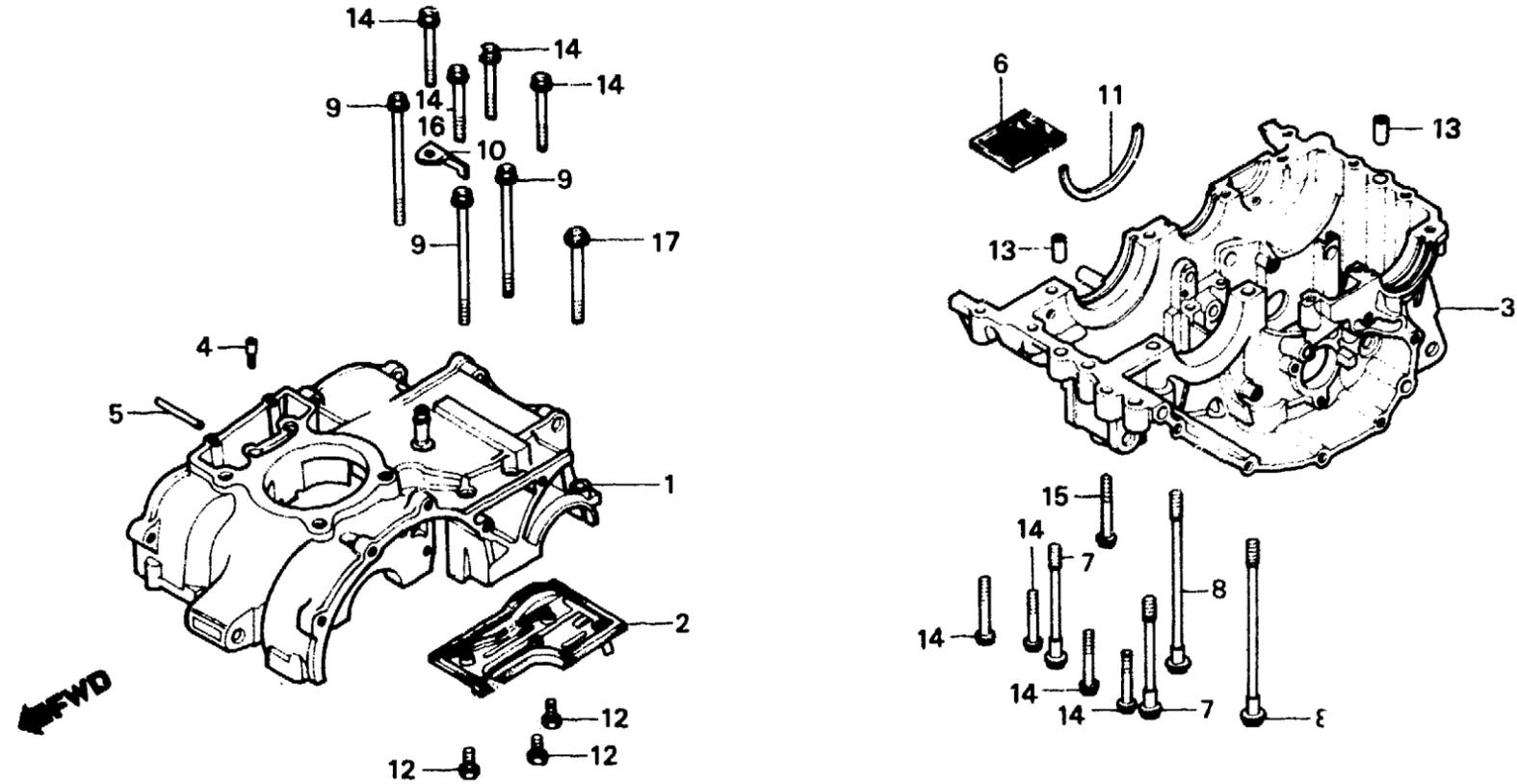
E-9

Crankcase

Carter moteur

Kurbelgehäuse

Cárter de motor



B428-9A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		6	15421-428-000	SCREEN, OIL FILTER	1	1	1	1	1		
		7	90044-428-000	BOLT, UBS, 8X70	2	2	2	2	2		
		8	90045-329-000	BOLT, UBS, 8X114	2	2	2	2	2		
		9	90051-393-000	BOLT, FLANGE, 6X75	3	3	3	3	3		
		10	90511-429-000	CLAMPER, TUBE					1		
		11	90601-428-000	SET RING, 72MM	1	1	1	1	1		
		12	92000-06012	BOLT, HEX., 6X12	3	3	3	3	3		
		13	94301-10160	PIN A, DOWEL, 10X16	2	2	2	2	2		
		14	95700-06032-00	BOLT, FLANGE, 6X32	8	8	8	8	8		
		15	95700-06040-00	BOLT, FLANGE, 6X40	1	1	1	1	1		
		16	95700-06055-00	BOLT, FLANGE, 6X55					1		
		17	95700-08045-00	BOLT, FLANGE, 8X45	1	1	1	1	1		

E 2

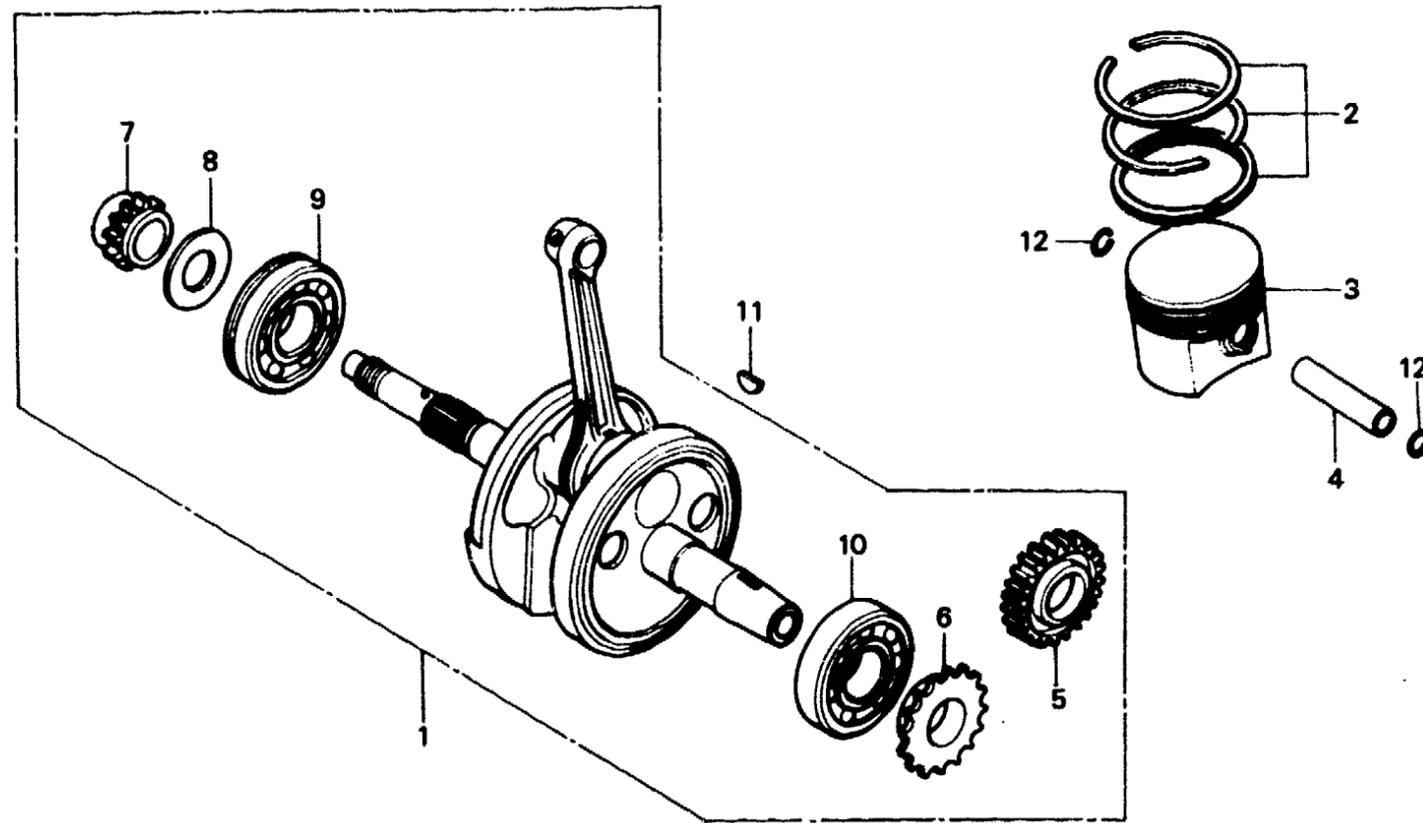
E-10

Piston • Crankshaft

Piston • Vilebrequin

Kolben • Kurbelwelle

Pistón • Cigüeñal



BMA0-7

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL250					Serial No.	Area code
					S	Sz	SA	Ss	Rc		
CRANKSHAFT COMP.	*4.0	1	13000-428-000	CRANKSHAFT COMP.	1	1	1	1			
RING SET, PISTON	1.9		13000-KA6-000	CRANKSHAFT COMP.					1		
PISTON	1.8	2	13011-428-003	RING SET, PISTON (STD)	1	1	1	1			B,CM,DK,DM,E,ED,F,F1 G,G1,G2,SA,SD,SW,U
BEARING, RADIAL BALL, 6306C3 (ADD 0.2 FOR EACH.)	*4.2		13011-428-005	RING SET, PISTON (STD)	1	1	1	1			B,CM,DK,DM,E,ED,F,F1 G,G1,G2,SA,SD,SW,U
			13021-428-003	RING SET, PISTON (0.25)	(1)	(1)	(1)	(1)			B,CM,DK,DM,E,ED,F,F1 G,G1,G2,SA,SD,SW,U
			13021-428-005	RING SET, PISTON (0.25)	(1)	(1)	(1)	(1)			B,CM,DK,DM,E,ED,F,F1 G,G1,G2,SA,SD,SW,U
			13031-428-003	RING SET, PISTON (0.50)	(1)	(1)	(1)	(1)			B,CM,DK,DM,E,ED,F,F1 G,G1,G2,SA,SD,SW,U
			13031-428-005	RING SET, PISTON (0.50)	(1)	(1)	(1)	(1)			B,CM,DK,DM,E,ED,F,F1 G,G1,G2,SA,SD,SW,U
			13011-428-780	RING SET, PISTON					1		F2 B,CM,DK,DM,E,ED,F1,G1
			13011-471-003	RING SET, PISTON (STD. NIPPON)					1		G2,IT,SA,SD,SW,U
			13021-471-003	RING SET, PISTON (0.25 NIPPON)					(1)		B,CM,DK,DM,E,ED,F1,G1 G2,IT,SA,SD,SW,U
			13031-471-003	RING SET, PISTON (0.50 NIPPON)					(1)		B,CM,DK,DM,E,ED,F1,G1 G2,IT,SA,SD,SW,U



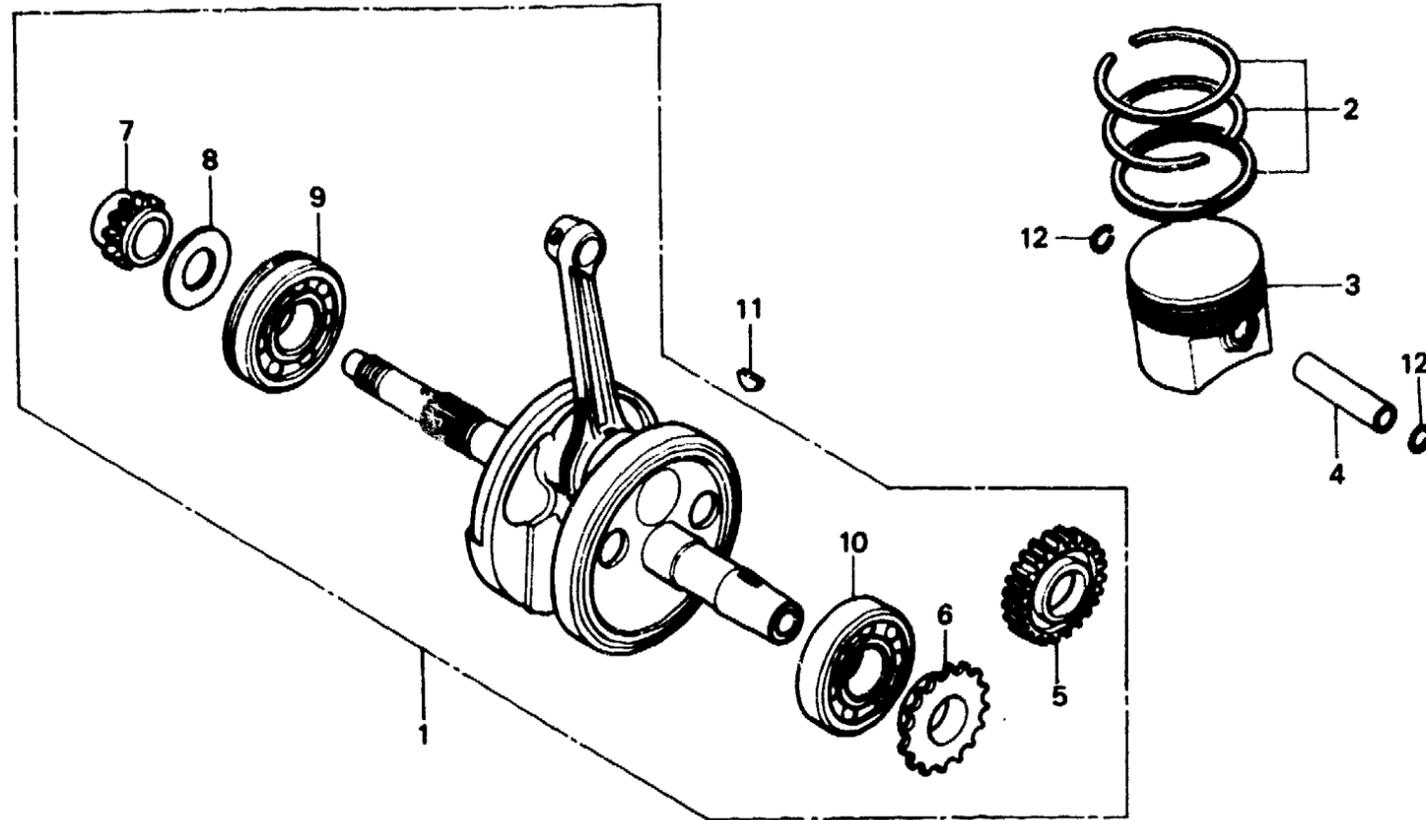
E-10

Piston • Crankshaft

Piston • Vilebrequin

Kolben • Kurbelwelle

Pistón • Cigüeñal



BMA0-7

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL250					Serial No.	Area code
					S	Sz	SA	Ss	Rc		
		3	13101-428-003	PISTON (STD)	1					5014218	
			13102-428-003	PISTON (0.25)	(1)					5014218	
			13103-428-003	PISTON (0.50)	(1)					5014218	
			13101-428-013	PISTON (STD.)	1					5014219	
						1	1				B,DK,DM,E,ED,F1,G1,G2 SA,SD,SW,U CM,F2
			13102-428-013	PISTON (0.25)	(1)			1		5014219	
							(1)	(1)			B,DK,DM,E,ED,F1,G1,G2 SA,SD,SW,U CM,F2
			13103-428-013	PISTON (0.50)	(1)			(1)		5014219	
							(1)	(1)			B,DK,DM,E,ED,F1,G1,G2 SA,SD,SW,U CM,F2
			13101-428-013	PISTON (STD.)	1	1	1				CM
			13102-428-013	PISTON (0.25)	(1)	(1)	(1)				CM
			13103-428-013	PISTON (0.50)	(1)	(1)	(1)				CM
			13101-428-781	PISTON	1	1	1				F2
			13101-471-003	PISTON (STD. HONDA)					1		B,CM,DK,DM,E,ED,F1,G1 G2,IT,SA,SD,SW,U

E 4

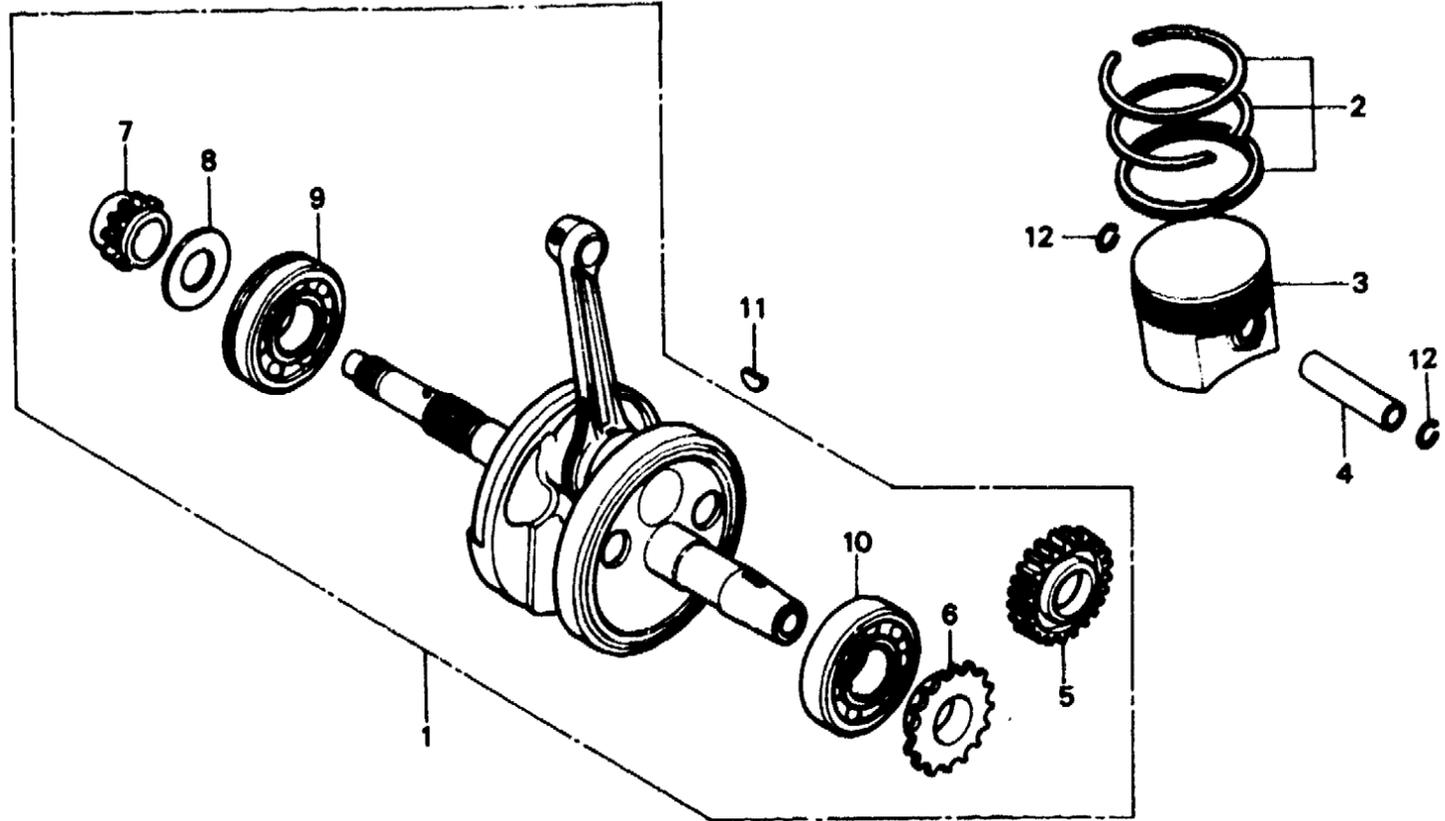
E-10

Piston • Crankshaft

Piston • Vilebrequin

Kolben • Kurbelwelle

Pistón • Cigüeñal



BMA0-7

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code	
					S	S'	SA	Sc			Rc
			13102-471-003	PISTON (0.25 HONDA)						(1)	B,CM,DK,DM,E,ED,F1,G1 G2,IT,SA,SD,SW,U
			13103-471-003	PISTON (0.50 HONDA)						(1)	B,CM,DK,DM,E,ED,F1,G1 G2,IT,SA,SD,SW,U
		4	13111-428-000	PIN, PISTON	1	1	1	1	1		
		5	13417-KA6-300	GEAR, BALANCER DRIVE						1	
		6	13621-428-300	SPROCKET, BALANCER DRIVE (23T)	1	1	1	1			
		7	14312-428-300	SPROCKET, TIMING (19T)	1	1	1	1	1		
		8	90455-428-000	WASHER, 23MM	1	1	1	1	1		
		9	91001-428-003	BEARING, RADIAL BALL, 6306C3	1	1	1	1		1	
			91001-471-003	BEARING, RADIAL BALL, 6306 C3 (NACHI)						1	
			91001-471-008	BEARING, RADIAL BALL, 6306 C3 (TOYO)						1	
		10	91002-428-003	BEARING, RADIAL BALL, 6306C3	1	1	1	1			

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E4

E 5

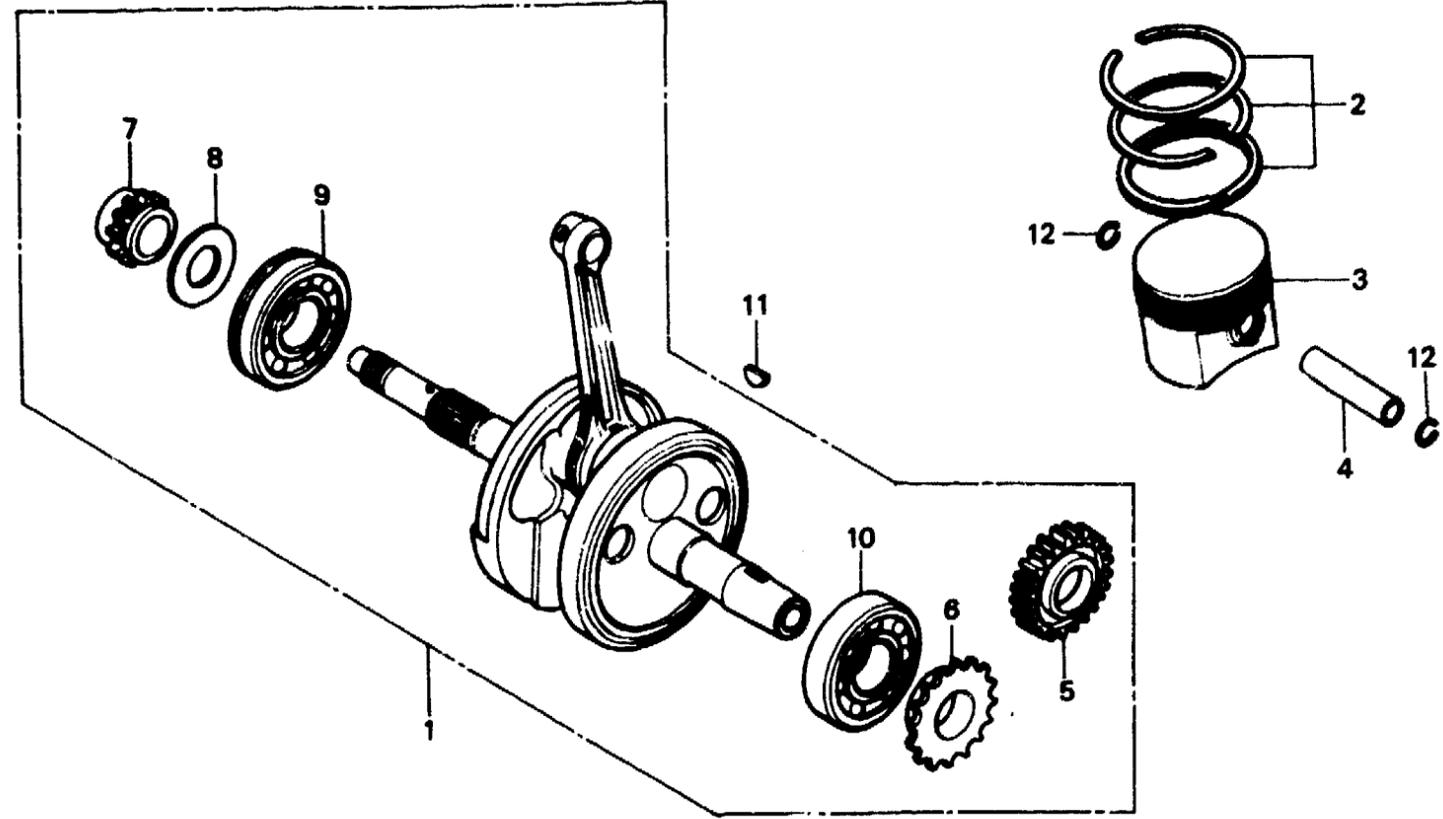
E-10

Piston • Crankshaft

Piston • Vilebrequin

Kolben • Kurbelwelle

Pistón • Cigüeñal



BMA0-7

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL250					Serial No.	Area code
					S	Sz	SA	Sa	Rc		
		10	91002-471-003	BEARING, RADIAL BALL, 6306 C3 (NACHI)					1		
			91002-471-008	BEARING, RADIAL BALL, 6306 C3 (TOYO)					1		
		11	94401-25180	KEY, WOODRUFF, 25X18	1	1	1				
			13331-357-000	KEY, SPECIAL WOODRUFF, 25X18				1	1		
		12	94601-19000	CLIP, PISTON PIN, 19MM	2	2	2	2	2		

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E5



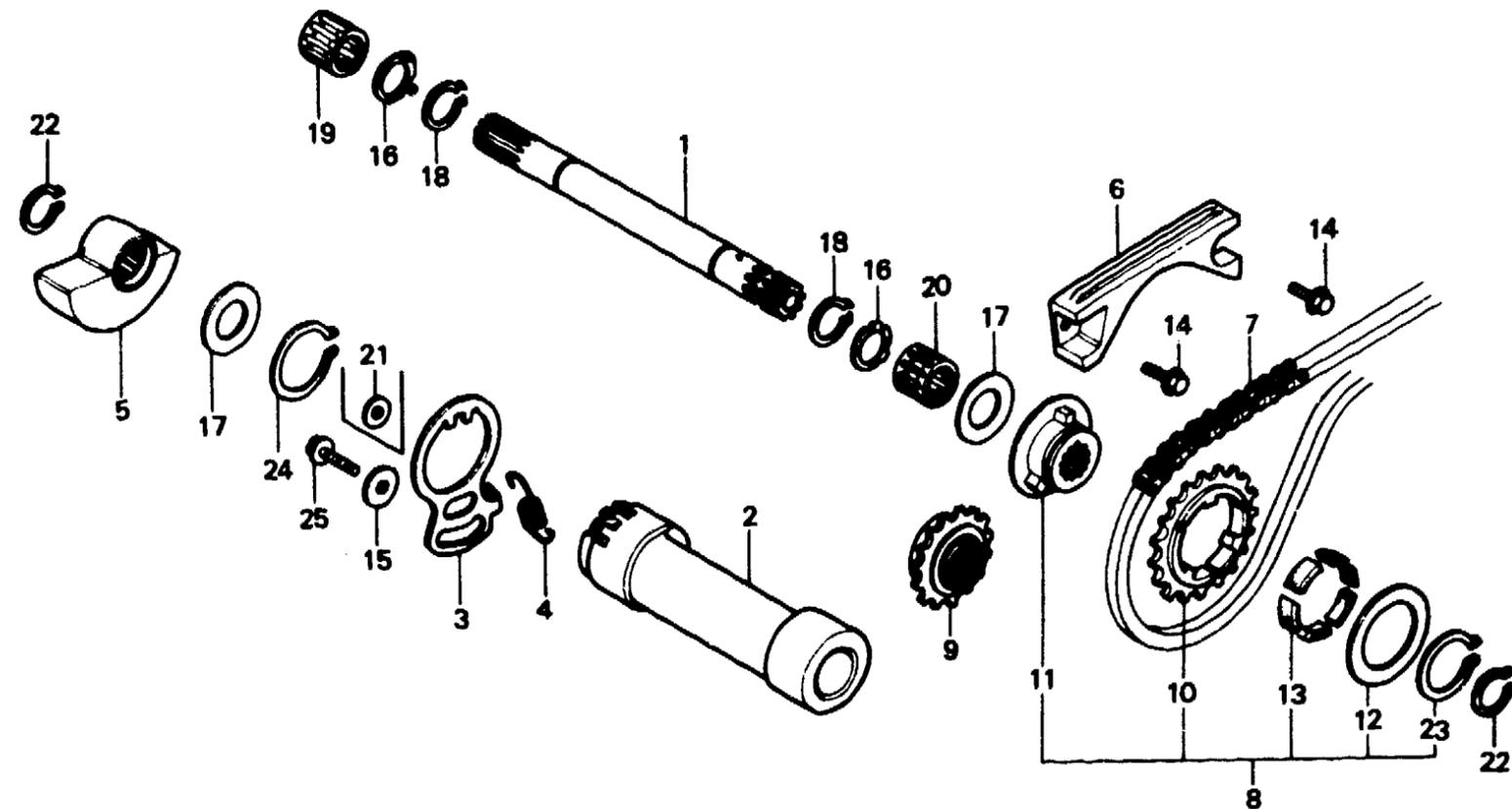
E-11

Balancer
(XL250S·Sz·SA·SB)

Balancier
(XL250S·Sz·SA·SB)

Ausgleicher
(XL250S·Sz·SA·SB)

Balancador
(XL250S·Sz·SA·SB)



B428-12

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL250					Serial No.	Area code
					S	Sz	SA	Sb	Pc		
SHAFT COMP., BALANCER	1.5	1	13411-428-000	SHAFT COMP., BALANCER	1					5024156	DK,DM,E,ED,F,G,SA,SW U
INC. RELATIVE PART					1	1					CM
WEIGHT, FR. BALANCER	0.7						1			5200130	CM
SLIPPER, BALANCER CHAIN	0.5								5024157		DK,DM,E,ED,F,G,SA,SW U
CHAIN, BALANCER	*3.3		13411-429-000	SHAFT COMP., BALANCER	1					5200131	CM
SPROCKET ASSY., FR. BALANCER	0.8						1	1			B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U CM
INC. RELATIVE PART											
		2	13412-428-020	HOLDER, BALANCER SHAFT	1	1	1	1			
		3	13413-428-020	FLANGE, BALANCER HOLDER	1	1	1	1			
		4	13414-428-000	SPRING, CHAIN ADJUSTING	1	1	1	1			
		5	13421-428-000	WEIGHT, FR. BALANCER	1	1	1	1			
		6	13430-428-000	SLIPPER, BALANCER CHAIN	1	1	1	1			
		7	13440-428-003	CHAIN, BALANCER	1	1	1	1			
		8	13610-428-000	SPROCKET ASSY., FR. BALANCER	1					5023766	DK,DM,E,ED,F,G,SA,SW U CM
					1	1					



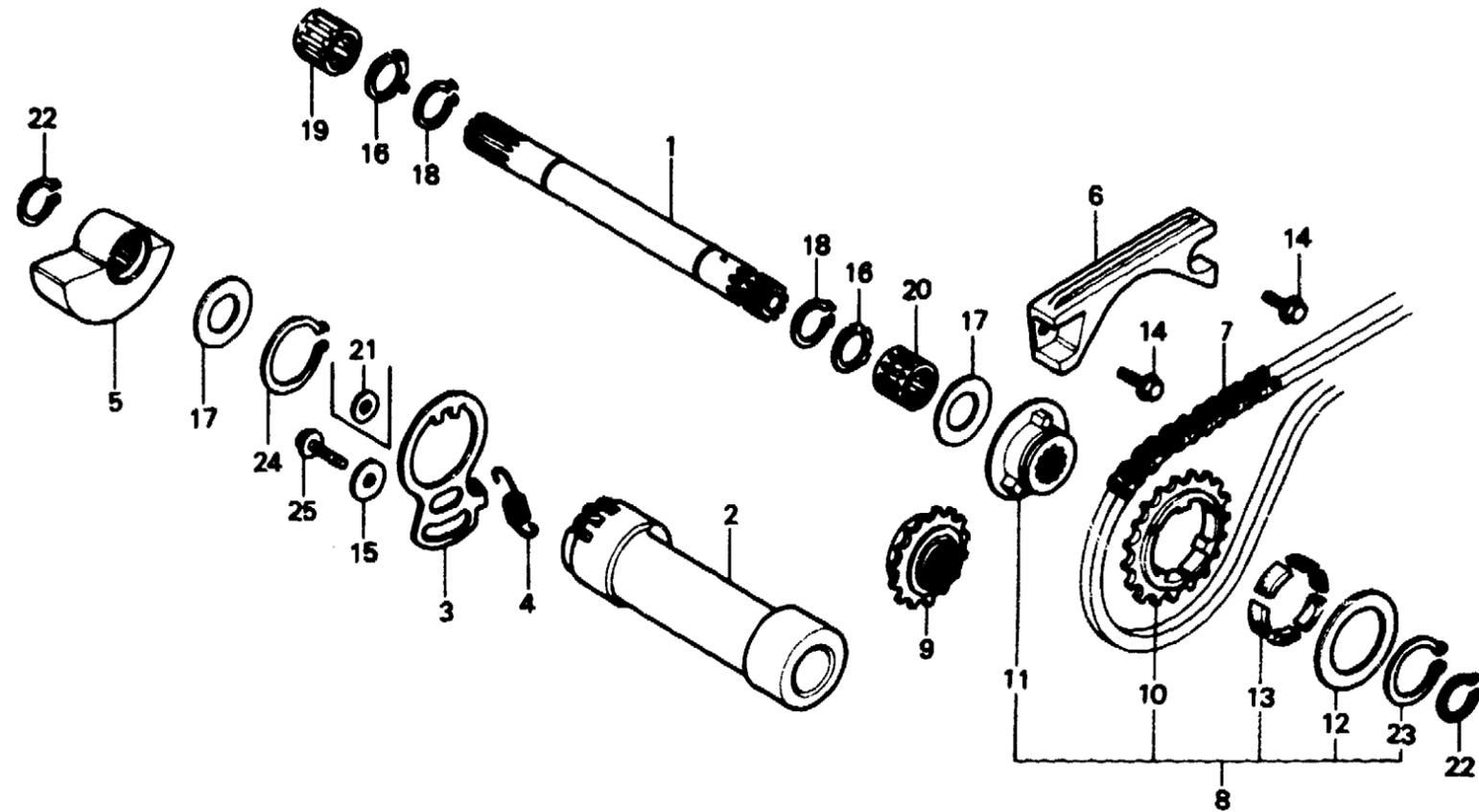
E-11

Balancer
(XL250S·SZ·SA·SB)

Balancier
(XL250S·SZ·SA·SB)

Ausgleicher
(XL250S·SZ·SA·SB)

Balancador
(XL250S·SZ·SA·SB)



B428-12

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sa	Rc		
		9	13610-428-010	SPROCKET, FR. BALANCER	1					5023767	DK,DM,E,ED,F,G,SA,SW U
		10	13611-428-003	SPROCKET, BALANCER DRIVEN (23T)	1		1	1		5023766	DK,DM,E,ED,F,G,SA,SW U CM
		11	13612-428-300	BASE, FR. BALANCER SPROCKET	1					5023766	DK,DM,E,ED,F,G,SA,SW U CM
		12	13613-428-300	PLATE, SIDE	1					5023766	DK,DM,E,ED,F,G,SA,SW U CM
		13	13614-428-300	RUBBER, DAMPER	1		1			5023766	DK,DM,E,ED,F,G,SA,SW U CM
		14	90004-415-000	BOLT, FLANGE, 6X14	6		6				
			96000-06014-00	BOLT, FLANGE, 6X14	2		2				
		15	90436-611-000	WASHER, SPECIAL, 22X8.5X2	1			2	2	5023767	DK,DM,E,ED,F,G,SA,SW U
								1	1		

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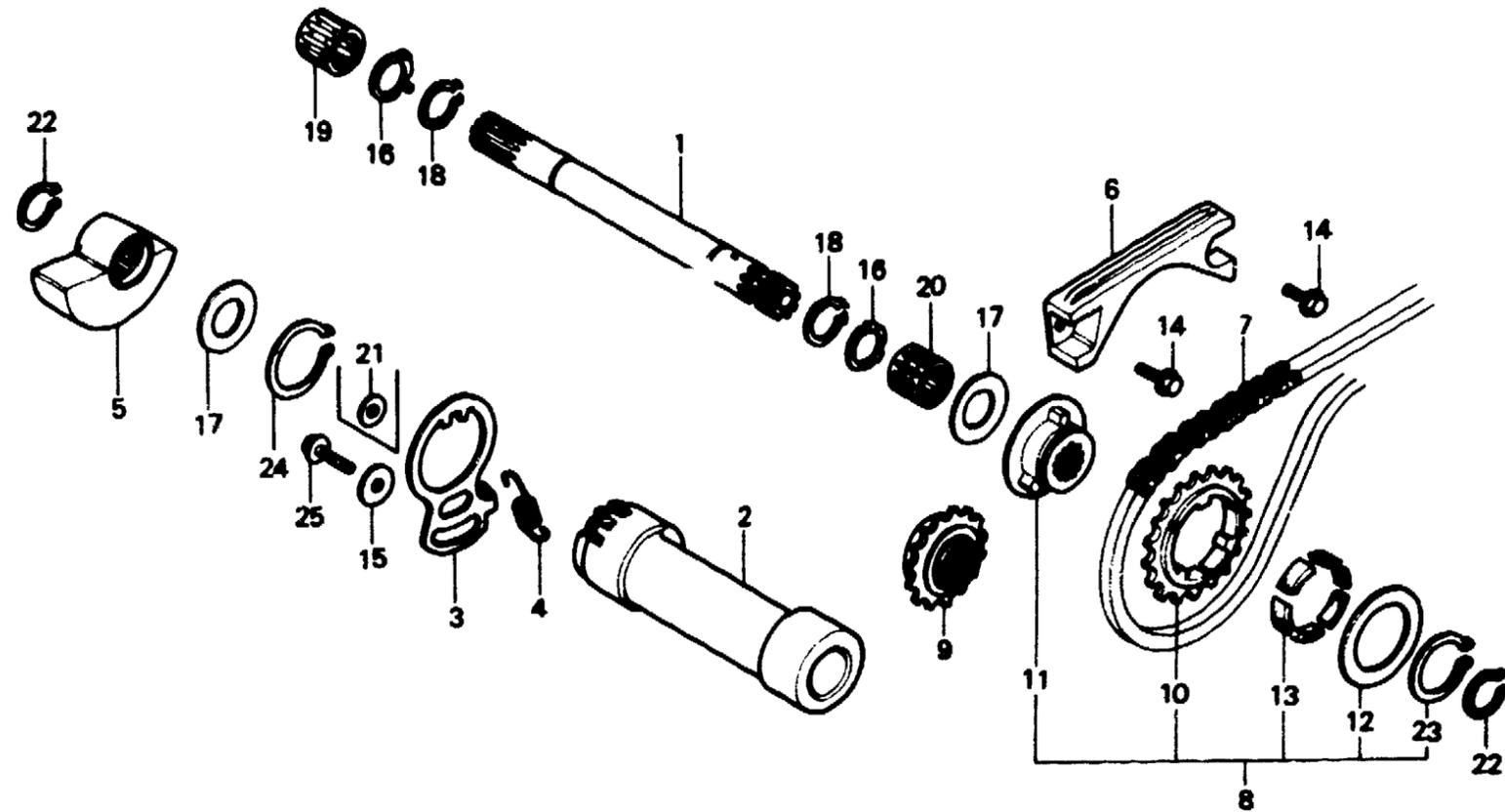
E-11

Balancer
(XL250S·SZ·SA·SB)

Balancier
(XL250S·SZ·SA·SB)

Ausgleicher
(XL250S·SZ·SA·SB)

Balancador
(XL250S·SZ·SA·SB)



B428-12

Service item	F.R.T.	Ref. No.	Part No.	Description	S	Reqd. No. XL250				Serial No.	Area code
						Sz	SA	SB	Rc		
		16	90456-428-000	WASHER, SPECIAL, 20MM	2	2	2	2			
		17	90458-292-000	WASHER, THRUST, 20MM	2	2	2	2			
		18	90605-200-000	SET RING, 20MM	2	2	2	2			
		19	91011-428-008	BEARING, NEEDLE, 20X26X20	1	1	1	1			
		20	91012-428-008	BEARING, NEEDLE, 20X26X17	1	1	1	1			
		21	94101-08000	WASHER, PLAIN, 8MM	1						
					1					5003225	CM DK,DM,E,ED,F,G,SA,SW U
										5108943	
		22	94510-20000	CIRCLIP, EXTERNAL, 20	2	2	2	2			
		23	94510-32000	CIRCLIP, EXTERNAL, 32	1					5023766	DK,DM,E,ED,F,G,SA,SW U CM
					1	1					
		24	94510-38000	CIRCLIP, EXTERNAL, 38	1	1	1	1			
		25	95700-08020-00	BOLT, FLANGE, 8X20	1					5003225	CM DK,DM,E,ED,F,G,SA,SW U
					1					5108943	

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E8



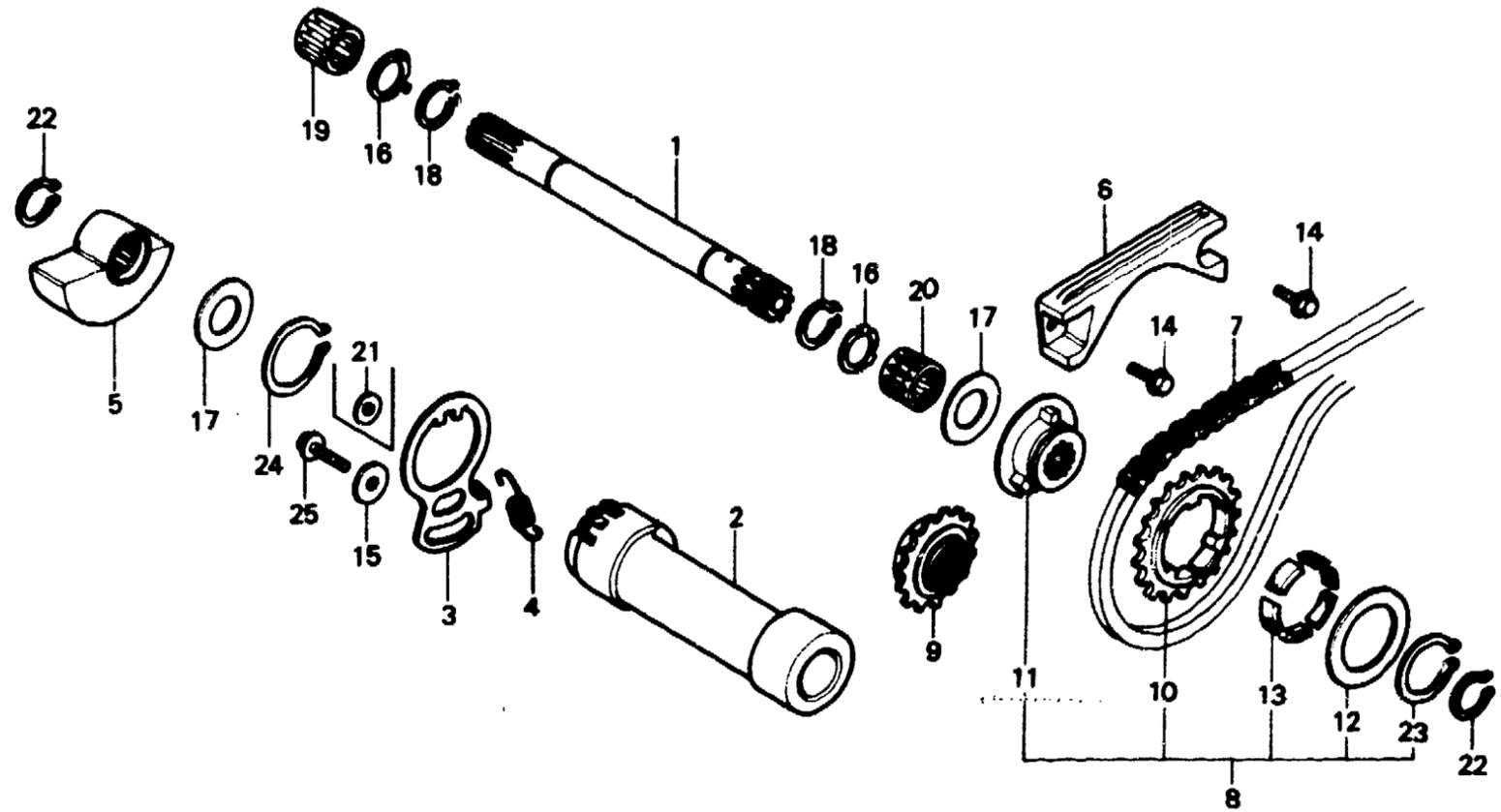
E-11

Balancer
(XL250S·SZ·SA·SB)

Balancier
(XL250S·SZ·SA·SB)

Ausgleicher
(XL250S·SZ·SA·SB)

Balancador
(XL250S·SZ·SA·SB)



B428-12

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
			93491-08020-08	BGLT-WASHER, 8X20	1					5003226 5023766	DK,DM,E,ED,F,G,SA,SW U
			95700-C8020-00	BOLT, FLANGE, 8X20	1		1			5108944 5023767	DK,DM,E,ED,F,G,SA,SW U
							1	1			

E 10

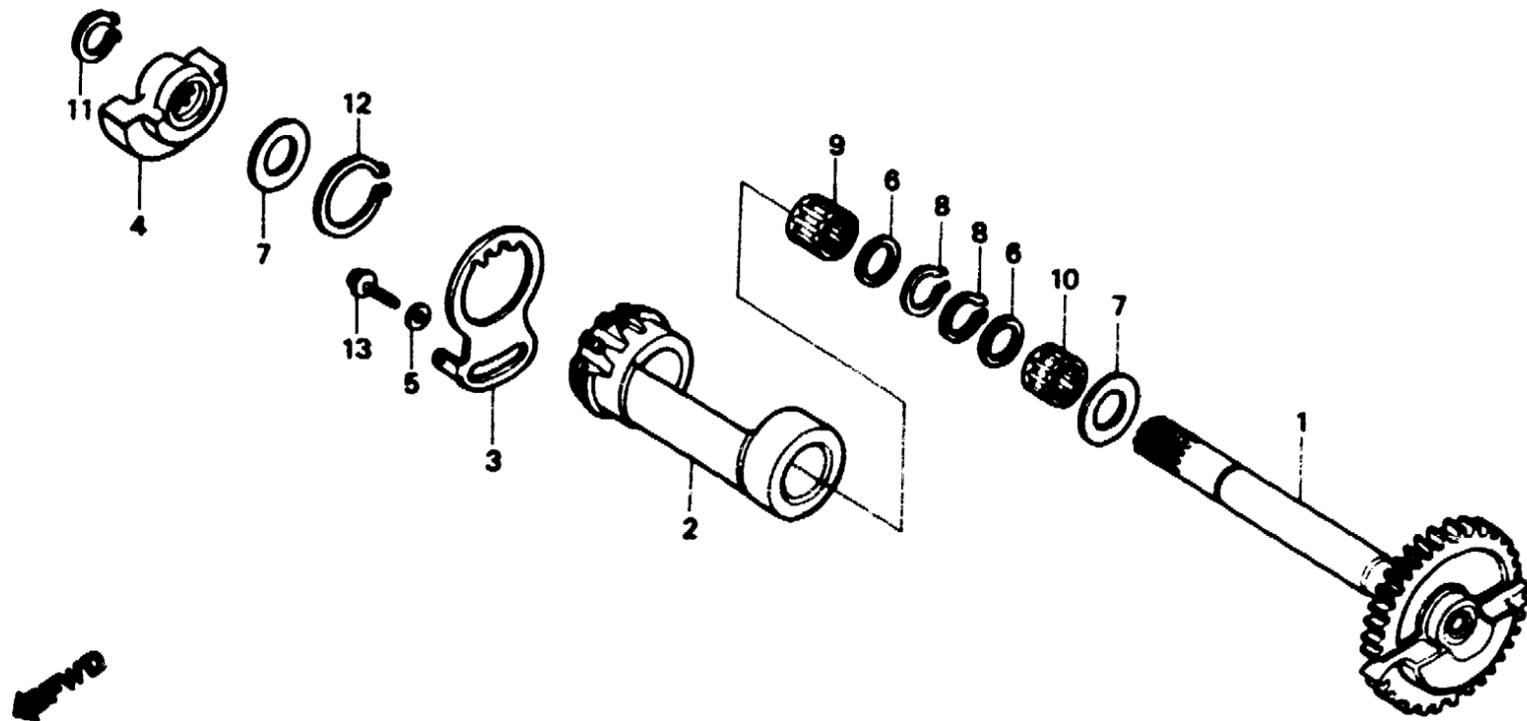
E-11-1

**Balancer
(XL250Rc)**

**Balancier
(XL250Rc)**

**Ausgleicher
(XL250Rc)**

**Balancador
(XL250Rc)**



8473-9

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					Sz	SA	So	Rc		
GEAR COMP., BALANCER DRIVEN	1.2	1	13410-473-000	GEAR COMP., BALANCER DRIVEN						
HOLDER, BALANCER SHAFT		2	13412-KA6-000	HOLDER, BALANCER SHAFT						1
BEARING, NEEDLE, 20X26X20 (ONE OR ALL)		3	13413-KA6-000	FLANGE, BALANCER HOLDER						1
FLANGE, BALANCER HOLDER	0.7	4	13421-KA6-000	WEIGHT, FR. BALANCER						1
WEIGHT, FR. BALANCER		5	90436-611-000	WASHER, SPECIAL, 22X6.5X2						1
		6	90456-473-000	WASHER, 20MM						2
		7	90458-292-000	WASHER, THRUST, 20MM						2
		8	90605-200-000	SET RING, 20MM						2
		9	91011-473-000	BEARING, NEEDLE, 20X26X20						1
		10	91012-473-000	BEARING, NEEDLE, 20X26X17						1
		11	94510-20000	CIRCLIP, EXTERNAL, 20						1
		12	94510-38000	CIRCLIP, EXTERNAL, 38						1
		13	95700-08020-00	BOLT, FLANGE, 8X20						1

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E10

E 11

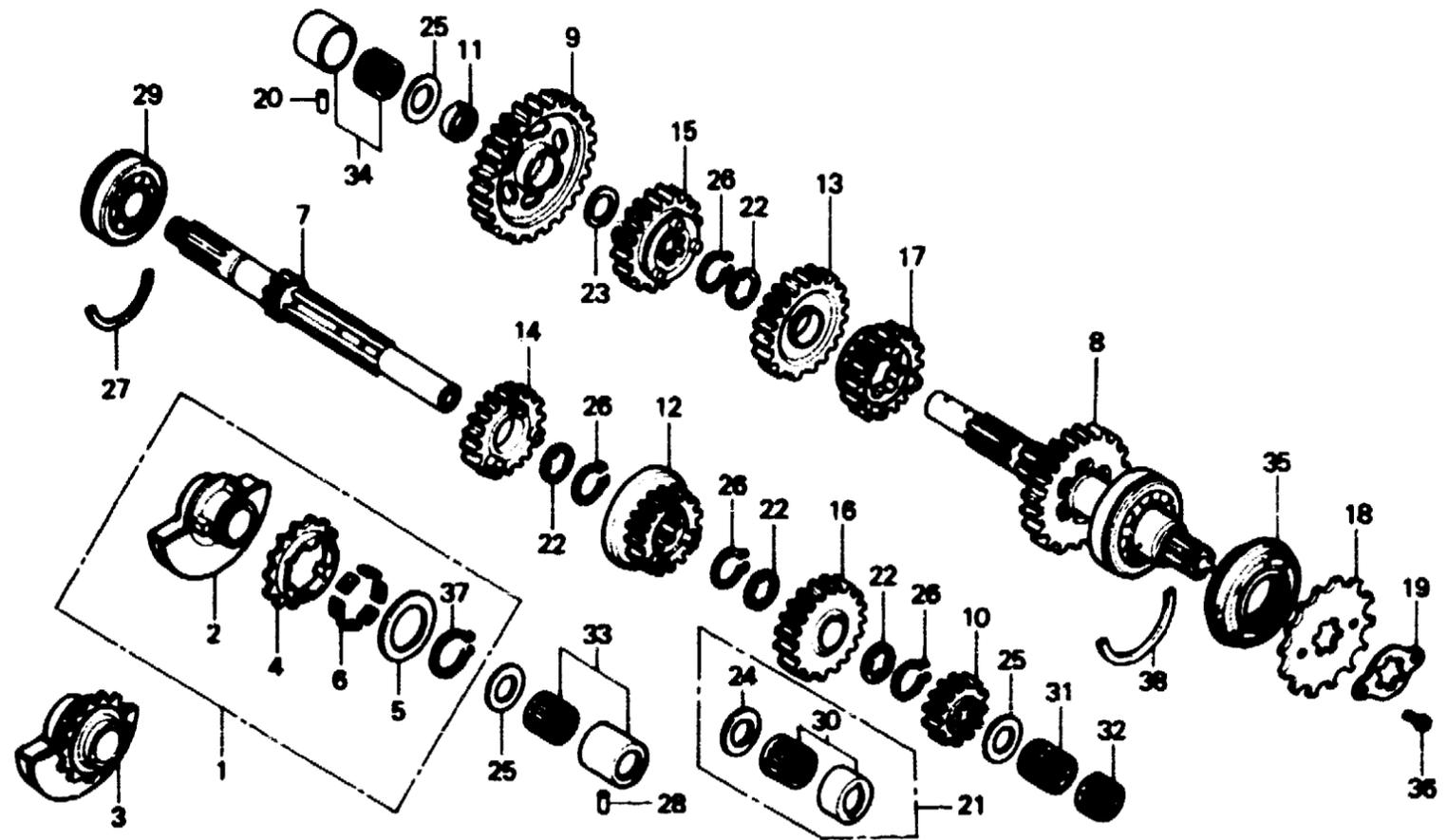
E-12

Transmission
(XL250S·Sz·SA·SB)

Transmission
(XL250S·Sz·SA·SB)

Getriebe
(XL250S·Sz·SA·SB)

Transmisión
(XL250S·Sz·SA·SB)



B428-13A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	Sa		
BALANCER ASSY., RR. INC. RELATIVE PART MAINSHAFT, TRANSMISSION INC. RELATIVE PART COUNTERSHAFT COMP. INC. RELATIVE PART (WHEN SERVICING COMP., UNIT, F.R.T. IS 3.5.) SPROCKET, DRIVE	*3.3	1	13410-428-000	BALANCER ASSY., RR.	1				5023766	DK,DM,E,ED,F,G,SA,SW U CM
		2	13420-428-300	WEIGHT, RR. BALANCER	1	1			5023766	DK,DM,E,ED,F,G,SA,SW U CM
		3	13420-428-310	WEIGHT, RR. BALANCER	1	1			5023767	DK,DM,E,ED,F,G,SA,SW U
	0.2	4	13611-428-003	SPROCKET, BALANCER DRIVEN (23T)	1		1	1	5023766	DK,DM,E,ED,F,G,SA,SW U CM
		5	13613-428-300	PLATE, SIDE	1	1			5023766	DK,DM,E,ED,F,G,SA,SW U CM
		6	13614-428-300	RUBBER, DAMPER	6				5023766	DK,DM,E,ED,F,G,SA,SW U CM
		7	23211-428-000	MAINSHAFT, TRANSMISSION (15T)	1	6	6		5017072 5103218	

E 12

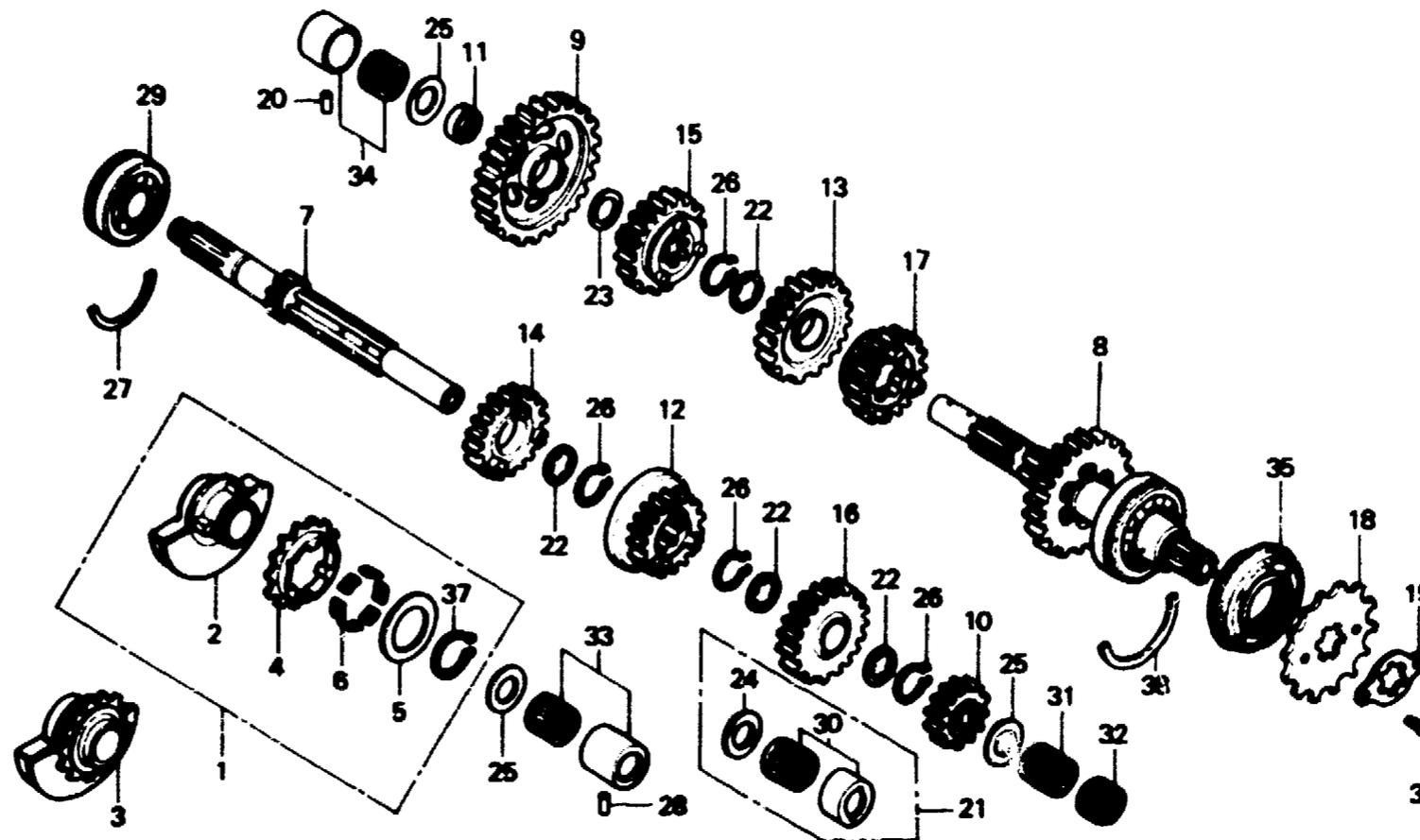
E-12

**Transmission
(XL250S·SZ·SA·SB)**

**Transmission
(XL250S·SZ·SA·SB)**

**Getriebe
(XL250S·SZ·SA·SB)**

**Transmisión
(XL250S·SZ·SA·SB)**



B428-13A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	Sa		
		7	23211-428-010	MAINSHAFT, TRANSMISSION	1				5017075 5103219	
			23210-471-010	MAINSHAFT COMP., TRANSMISSION			1			
		8	23220-428-010	COUNTERSHAFT COMP. (37T)	1	1	1	1		
		9	23411-428-000	GEAR, COUNTERSHAFT LOW (42T)	1	1	1	1		
		10	23421-428-000	GEAR, MAINSHAFT SECOND (20T)	1	1	1	1		
		11	23422-428-000	BUSH, 20MM	1	1	1	1		
		12	23441-428-000	GEAR, MAINSHAFT THIRD (24T)	1	1	1	1		
		13	23451-428-000	GEAR, COUNTERSHAFT THIRD (39T)	1	1	1	1		
		14	23461-428-000	GEAR, MAINSHAFT FOURTH (27T)	1	1	1	1		
		15	23471-428-000	GEAR, COUNTERSHAFT FOURTH (30T)	1	1	1	1		

E 13

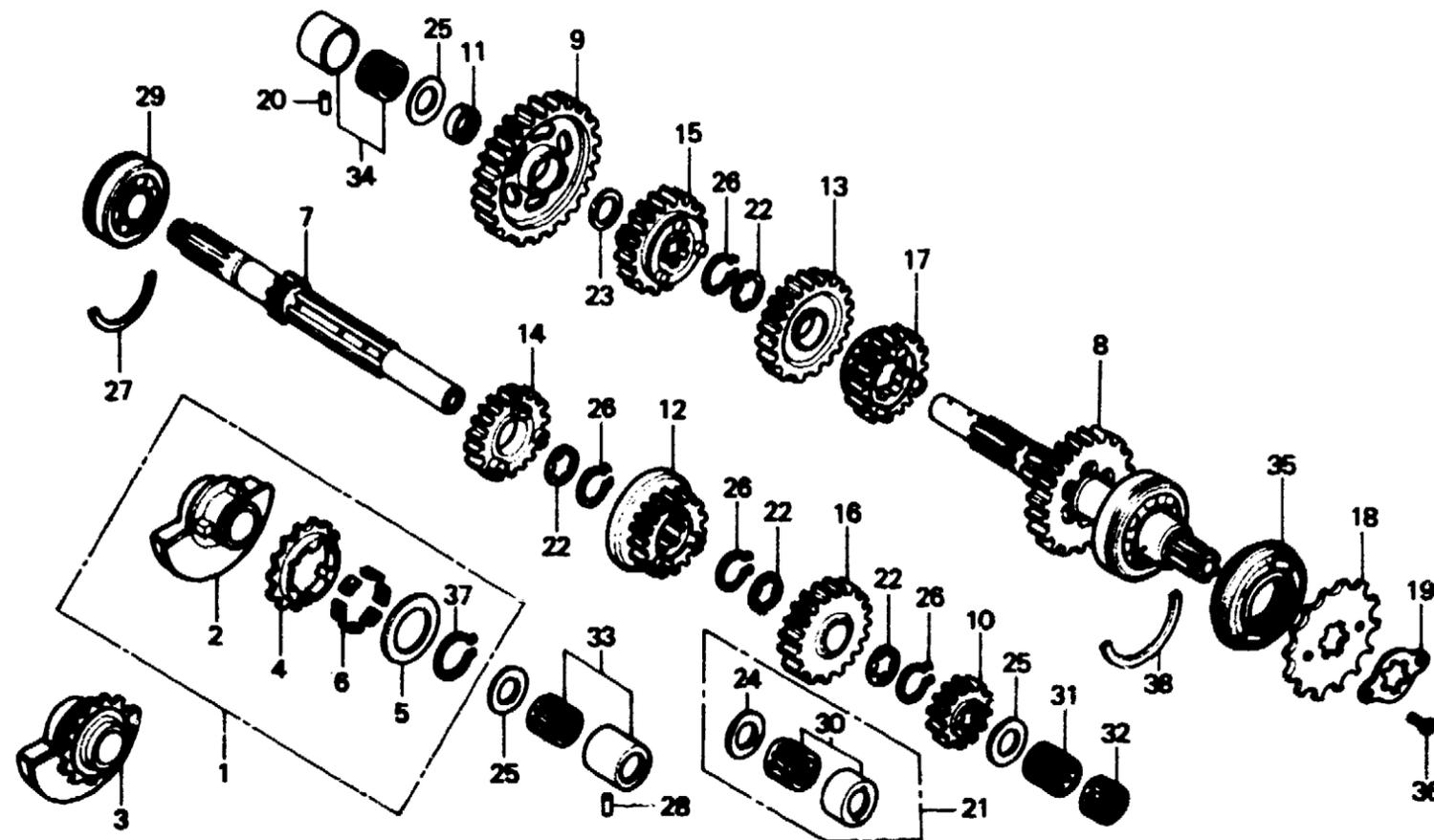
E-12

Transmission
(XL250S·SZ·SA·SB)

Transmission
(XL250S·SZ·SA·SB)

Getriebe
(XL250S·SZ·SA·SB)

Transmisión
(XL250S·SZ·SA·SB)



B428-13A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	Se Rc		
		16	23481-428-000	GEAR, MAINSHAFT TOP (30T)	1	1	1	1		
		17	23491-428-000	GEAR, COUNTERSHAFT TOP (27T)	1	1	1			
			23491-471-000	GEAR, COUNTERSHAFT TOP (27T)				1		
		18	23801-428-000	SPROCKET, DRIVE (14T)	1	1	1	1		
		19	23811-292-000	PLATE, DRIVE SPROCKET FIXING	1	1	1	1		
		20	24261-283-000	PIN, GEARSHIFT FORK GUIDE	1	1	1	1		
		21	90450-428-305	BEARING SET, NEEDLE	1				5024246	DK,DM,E,ED,F,G,SA,SW U
		22	90451-371-000	WASHER, THRUST, 25X31	4				5017072	
			90451-413-000	WASHER, THRUST, 25MM	4				5017073	
					4				5103219	
		23	90454-428-000	WASHER, THRUST, 20MM	1	1	1	1		

E 14

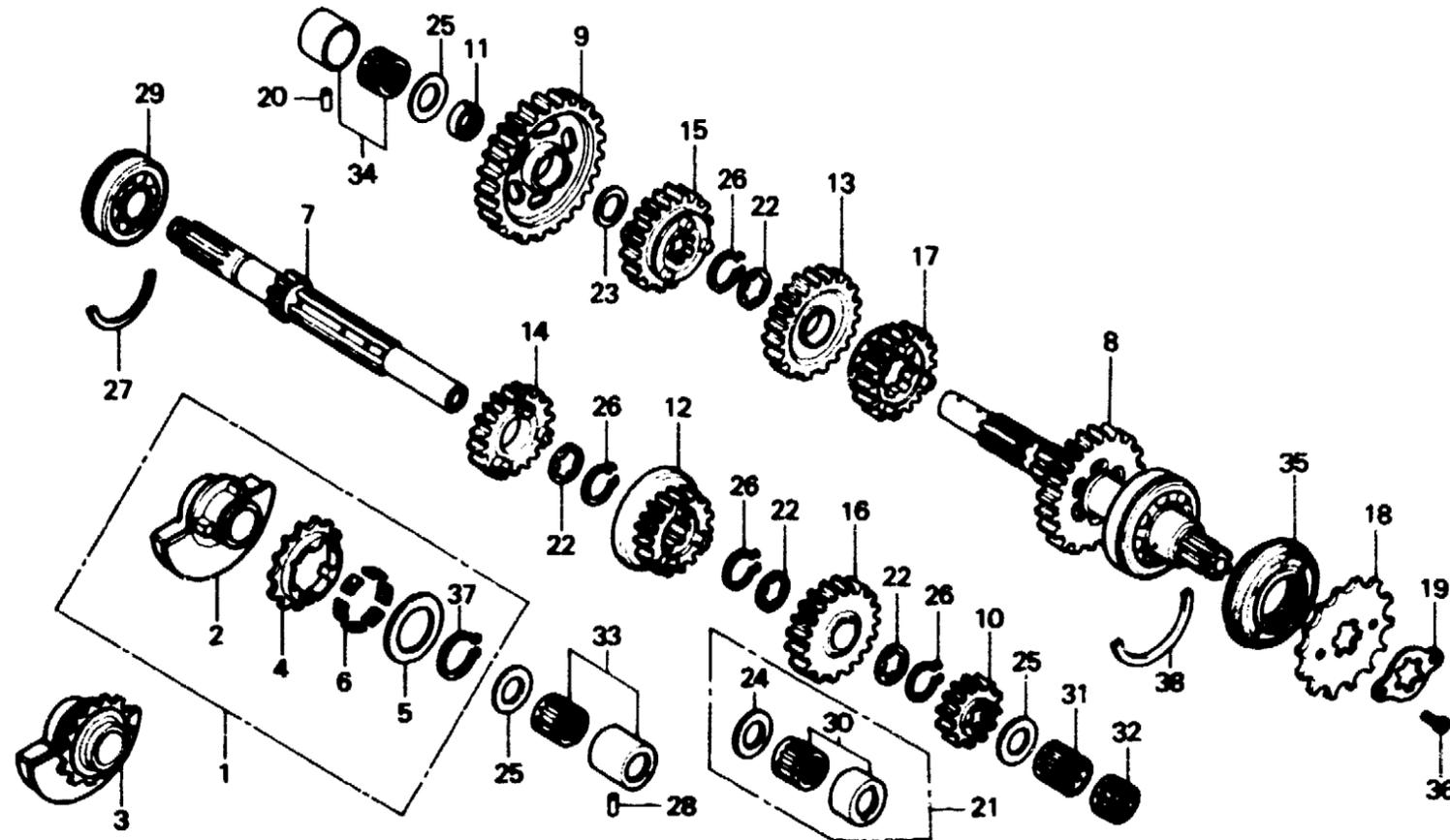
E-12

Transmission
(XL250S·Sz·SA·Sb)

Transmission
(XL250S·Sz·SA·Sb)

Getriebe
(XL250S·Sz·SA·Sb)

Transmisión
(XL250S·Sz·SA·Sb)



B428-13A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No				Serial No.	Area code
					S	Sz	SA	Sa		
		24	90454-429-000	SPACER, 20MM	1				5024247	DK,DM,E,ED,F,G,SA,SW U
		25	90458-292-000	WASHER, THRUST, 20MM	3	3	3	3		
		26	90601-107-000	CIRCLIP, 25MM	4	4	4	4		
		27	90601-393-000	SET RING, 56MM	1	1	1	1		
		28	90705-428-010	PIN, BEARING SETTING	1	1	1	1		
		29	91007-393-003	BEARING, BALL, 63/22N (NACHI)	1	1	1	1		
		30	91011-428-008	BEARING, NEEDLE, 20X26X20	1				5024247	DK,DM,E,ED,F,G,SA,SW U
							1	1		
		31	91012-428-008	BEARING, NEEDLE, 20X26X17	1				5024246	DK,DM,E,ED,F,G,SA,SW U CM
		32	91014-428-008	BEARING, NEEDLE, 20X26X9	1	1			5024246	DK,DM,E,ED,F,G,SA,SW U CM
					1	1				

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E14

E 15

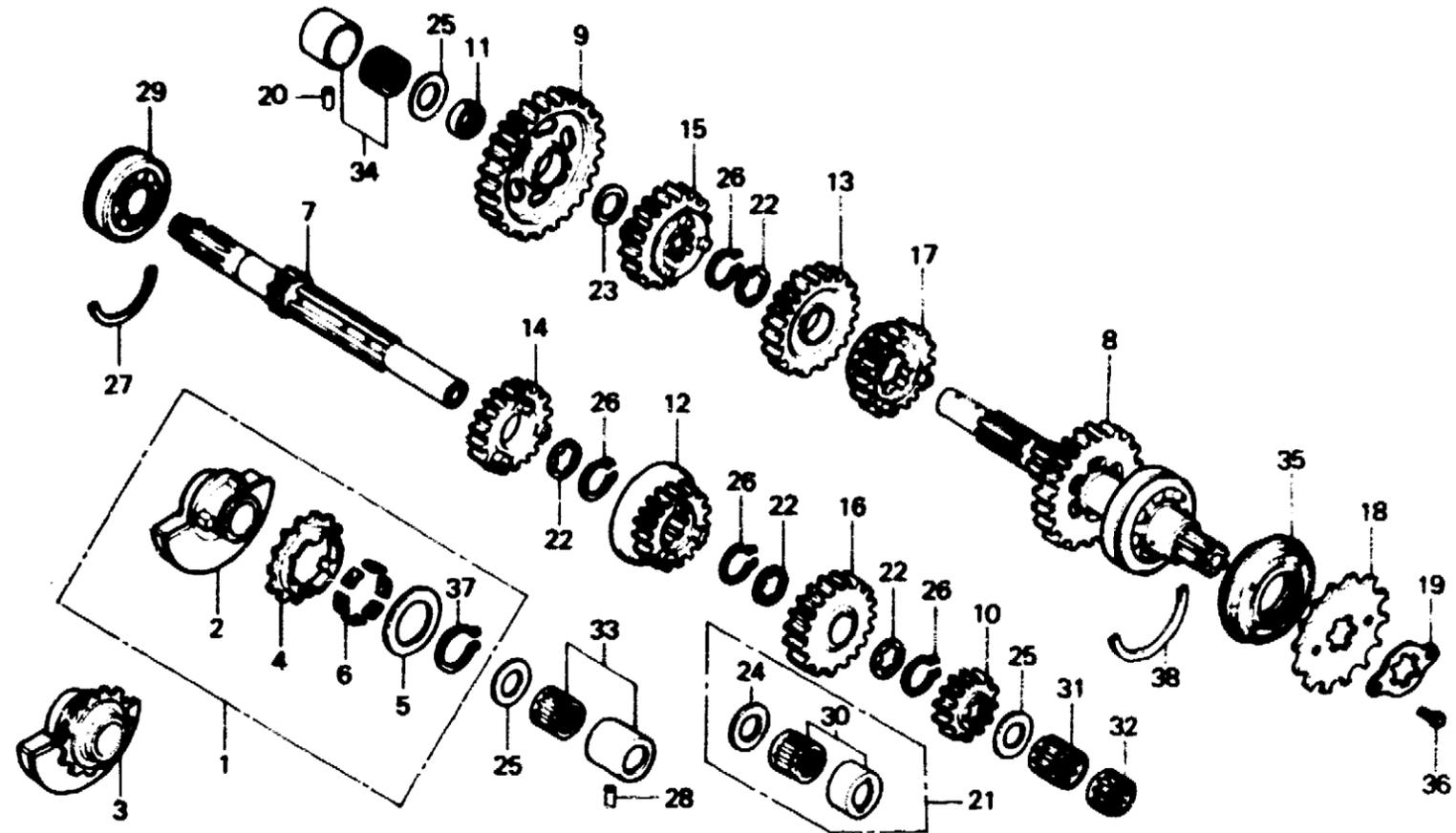
E-12

Transmission
(XL250S·SZ·SA·SB)

Transmission
(XL250S·SZ·SA·SB)

Getriebe
(XL250S·SZ·SA·SB)

Transmisión
(XL250S·SZ·SA·SB)



B428-13A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No XL250				Serial No.	Area code
					S	Sz	SA	Sb		
		33	91020-428-006	BEARING, NEEDLE, 20MM	1	1	1	1		
		34	91022-415-003	BEARING, NEEDLE, 20MM	1	1	1	1		
		35	91206-428-005	OIL SEAL, 34X62X14	1	1	1	1		
		36	92000-06010	BOLT, HEX., 6X10	2	2	2	2		
		37	94510-32000	CIRCLIP, EXTERNAL, 32	1				5023766	DK,DM,E,ED,F,G,SA,SW U CM
		38	95015-26200	SET RING, 620	1	1	1	1		

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E15

E 16

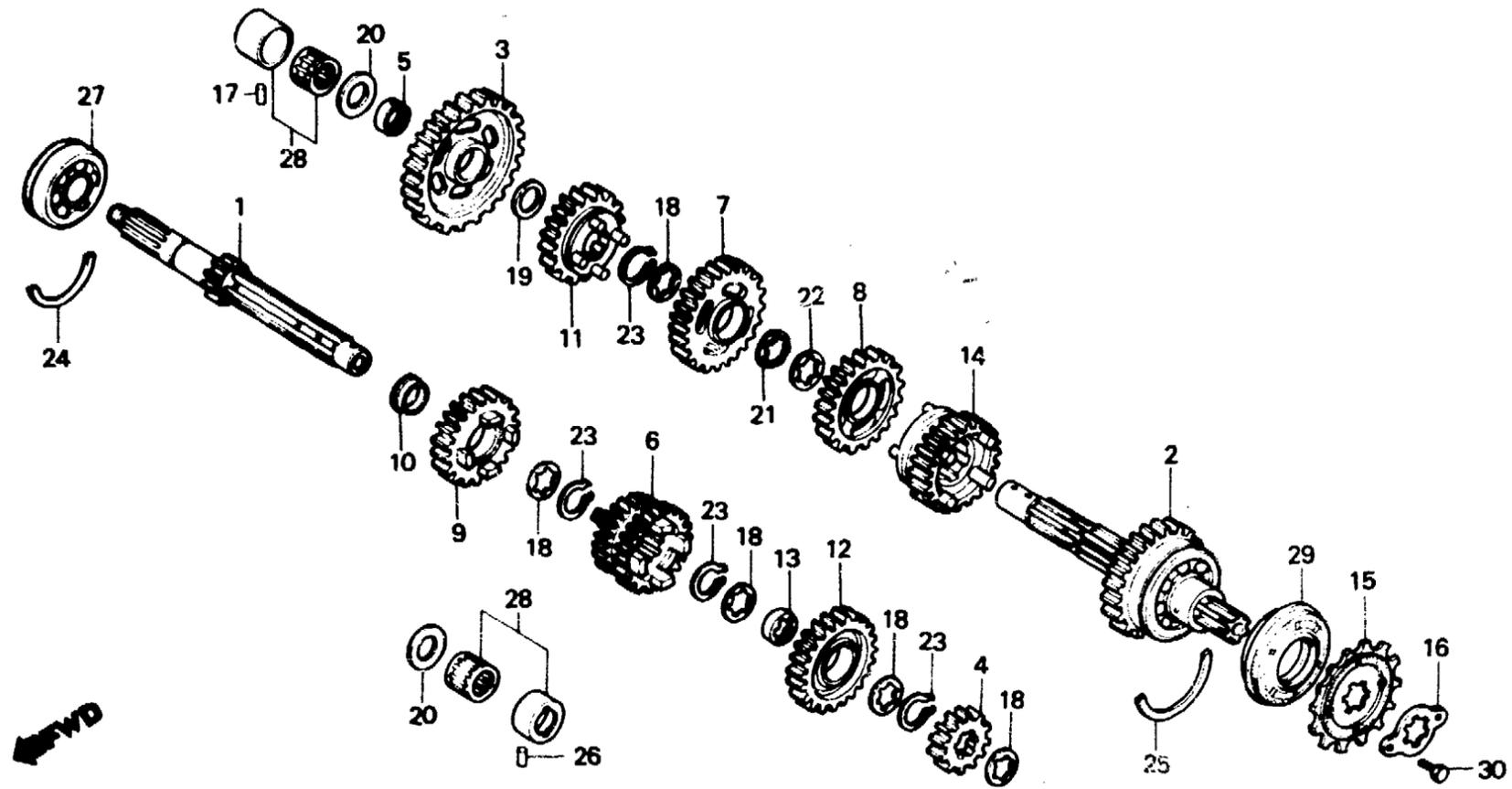
E-12-1

Transmission
(XL250Rc)

Transmission
(XL250Rc)

Getriebe
(XL250Rc)

Transmisión
(XL250Rc)



B473-10

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
MAINSHAFT COMP., TRANSMISSION INC. RELATIVE PART COUNTERSHAFT COMP., TRANSMISSION INC. RELATIVE PART (WHEN SERVICING COMP., UNIT, F.R.T. IS 3.5.) SPROCKET, DRIVE	*3.3	1	23211-KB7-000	MAINSHAFT COMP., TRANSMISSION						1	
		2	23220-KA6-000	COUNTERSHAFT COMP., TRANSMISSION (38T)						1	
		3	23411-KB7-000	GEAR, COUNTERSHAFT LOW (43T)						1	
		4	23421-KA6-000	GEAR, MAINSHAFT SECOND (18T)						1	
		5	23422-428-000	BUSH, 20MM						1	
	0.2	6	23441-KB7-000	GEAR, MAINSHAFT THIRD & FOURTH (25T, 22T)						1	
		7	23451-KB7-000	GEAR, COUNTERSHAFT THIRD (35T)						1	
		8	23461-KA6-000	GEAR, COUNTERSHAFT FOURTH (32T)						1	
		9	23471-KB7-000	GEAR, MAINSHAFT FIFTH (27T)						1	
		10	23472-473-000	BUSH, MAINSHAFT FIFTH GEAR						1	



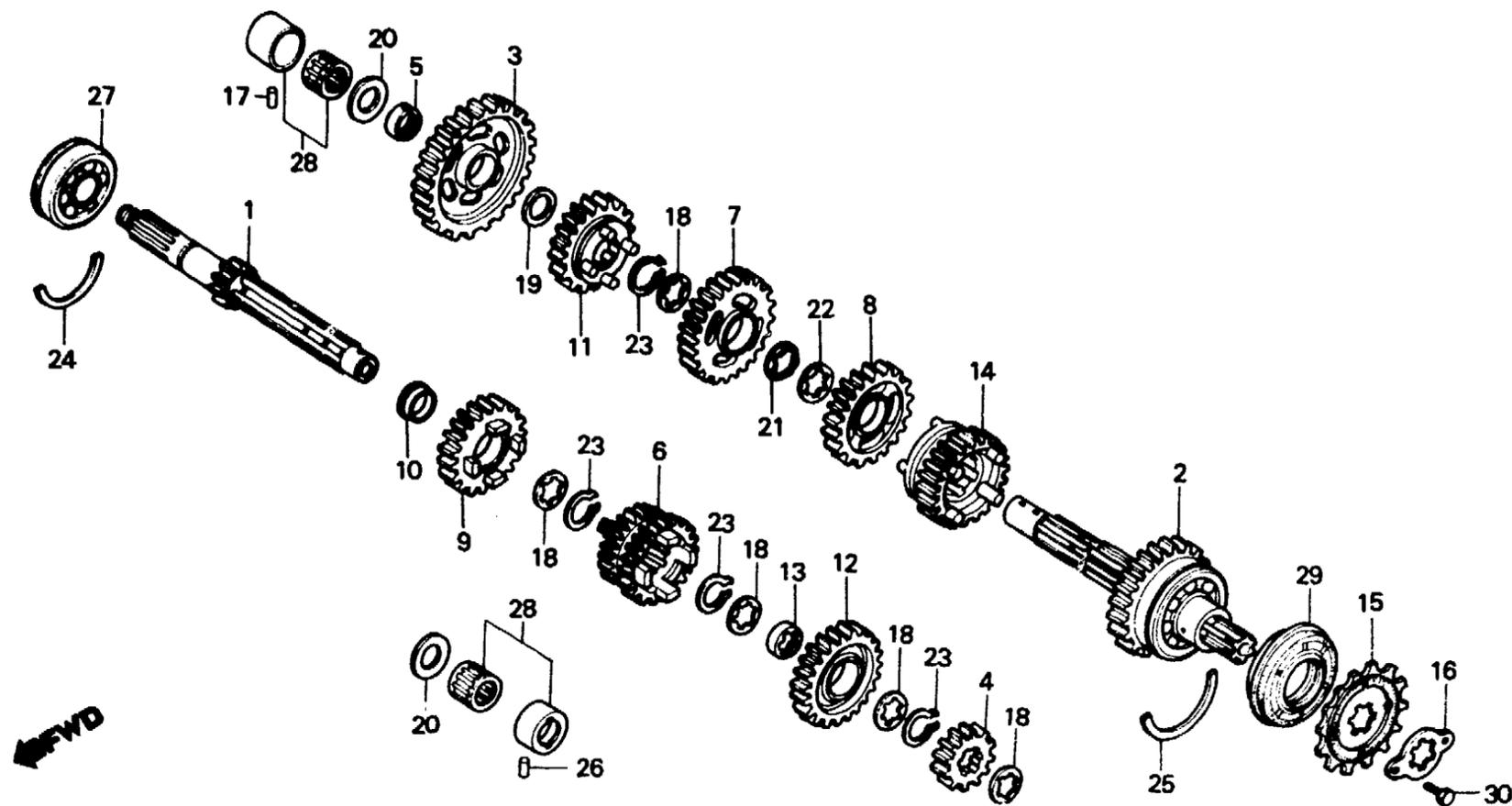
E-12-1

**Transmission
(XL250Rc)**

**Transmission
(XL250Rc)**

**Getriebe
(XL250Rc)**

**Transmisión
(XL250Rc)**



B473-10

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		11	23481-KB7-000	GEAR, COUNTERSHAFT FIFTH (29T)					1		
		12	23491-KB7-000	GEAR, MAINSHAFT SIXTH (29T)					1		
		13	23492-KB7-000	BUSH, SPLINE					2		
		14	23501-KB7-000	GEAR, COUNTERSHAFT SIXTH (27T)					1		
		15	23801-429-01	SPROCKET, DRIVE (14T)					1		
		16	23811-292-000	PLATE, DRIVE SPROCKET FIXING					1		
		17	24261-283-000	PIN, GEARSHIFT FORK GUIDE					1		
		18	90451-413-000	WASHER, THRUST, 25MM					5		
		19	90454-428-000	WASHER, THRUST, 20MM					1		
		20	90458-292-000	WASHER, THRUST, 20MM					2		
		21	90461-286-000	WASHER B, THRUST, 25MM					1		
		22	90462-323-000	WASHER, LOCK, 25MM					1		
		23	90601-107-000	CIRCLIP, 25MM					4		
		24	90601-393-000	SET RING, 56MM					1		

F 2

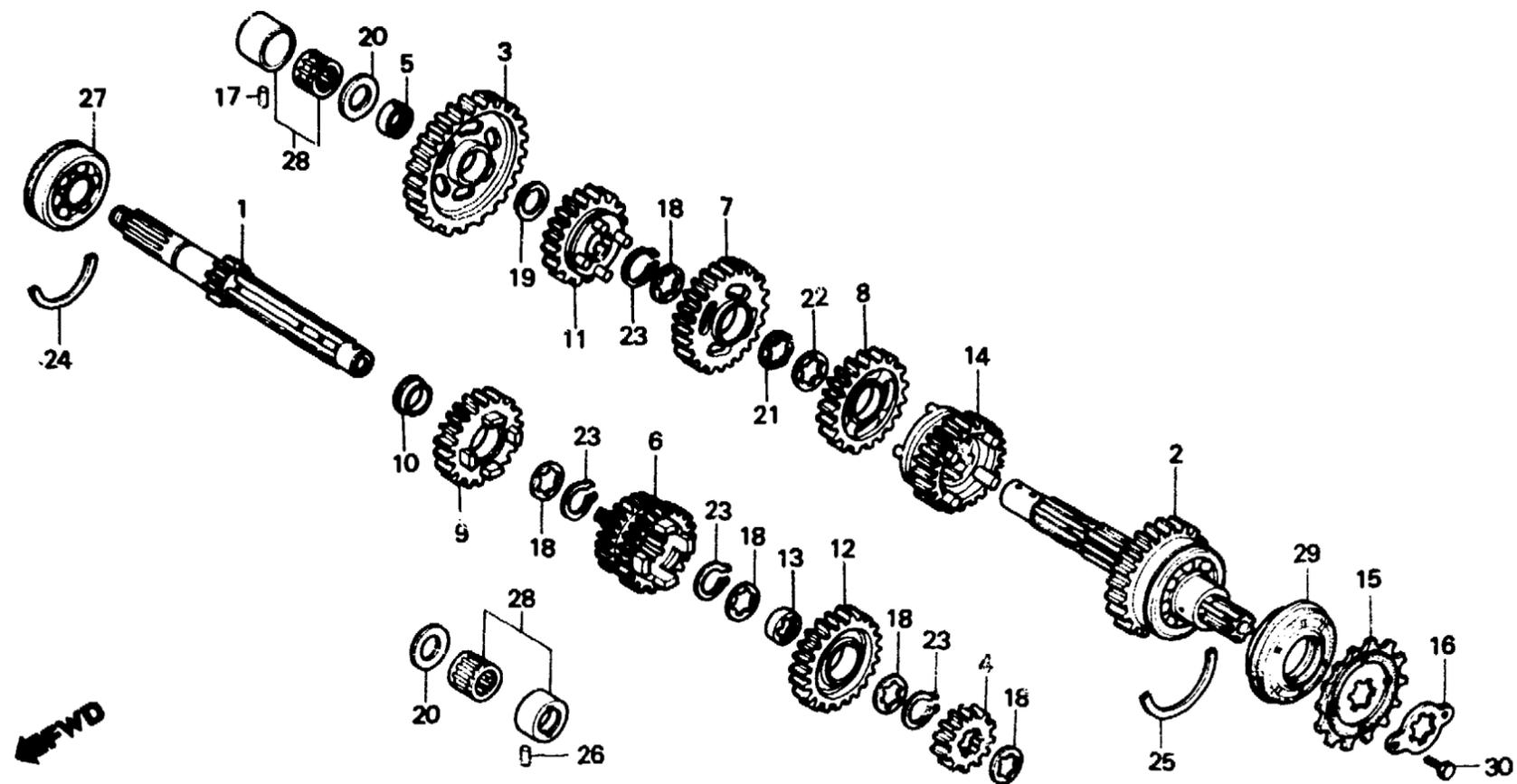
E-12-1

**Transmission
(XL250Rc)**

**Transmission
(XL250Rc)**

**Getriebe
(XL250Rc)**

**Transmisión
(XL250Rc)**



B473-10

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		25	90602-428-000	SET RING, 62MM					1		
		26	90705-428-010	PIN, BEARING SETTING					1		
		27	91007-393-003	BEARING, BALL, 63/22N (NACHI)					1		
		28	91022-426-008	BEARING, NEEDLE, 20MM (TOYO)					2		
		29	91206-KB7-005	OIL SEAL, 34X62X14					1		
		30	92000-06010	BOLT, HEX., 6X10					2		

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F2

F 3

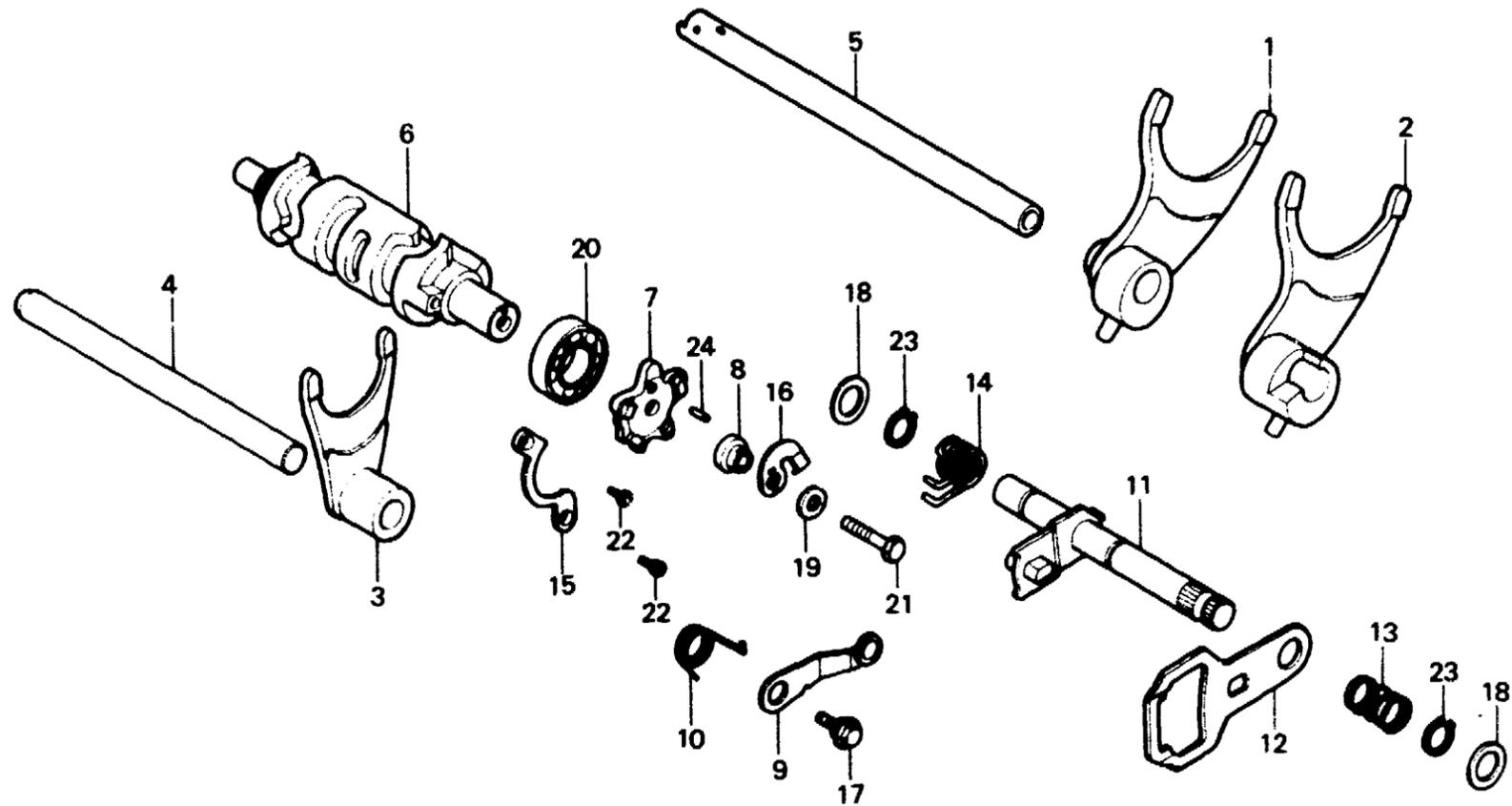
E-13

**Gearshift drum
(XL250S·SZ·SA·SB)**

**Tambour de changement de vitesse
(XL250S·SZ·SA·SB)**

**Gangschaltwalze
(XL250S·SZ·SA·SB)**

**Tambor de cambio
(XL250S·SZ·SA·SB)**



B428-14

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL250					Serial No.	Area code	
					S	Sz	SA	Sb	Rc			
FORK, GEARSHIFT	*3.3	1	24211-428-000	FORK, R. GEARSHIFT	1	1	1	1				
INC. RELATIVE PART		2	24212-428-000	FORK, L. GEARSHIFT	1	1	1	1				
DRUM, GEARSHIFT	*3.4	3	24213-428-000	FORK, CENTER GEARSHIFT	1	1	1	1				
INC. RELATIVE PART		4	24241-399-000	SHAFT, GEARSHIFT FORK GUIDE	1	1	1	1				
CAM, GEARSHIFT	0.8	5	24265-428-000	MAINSHAFT COMP., GEARSHIFT	1						CM	
STOPPER COMP., GEARSHIFT DRUM	0.7			FORK	1					5018295	DK,DM,E,ED,F,G,SA,SW U	
SPINDLE COMP., GEARSHIFT						1				5106747		
INC. RELATIVE PART			24265-428-010	MAINSHAFT COMP., GEARSHIFT	1					5018296	5022393	DK,DM,E,ED,F,G,SA,SW U
				FORK						5106748		
			24265-429-000	MAINSHAFT CLMP., GEARSHIFT	1					5022394	5023225	DK,DM,E,ED,F,G,SA,SW U
				FORK								B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U

F 4

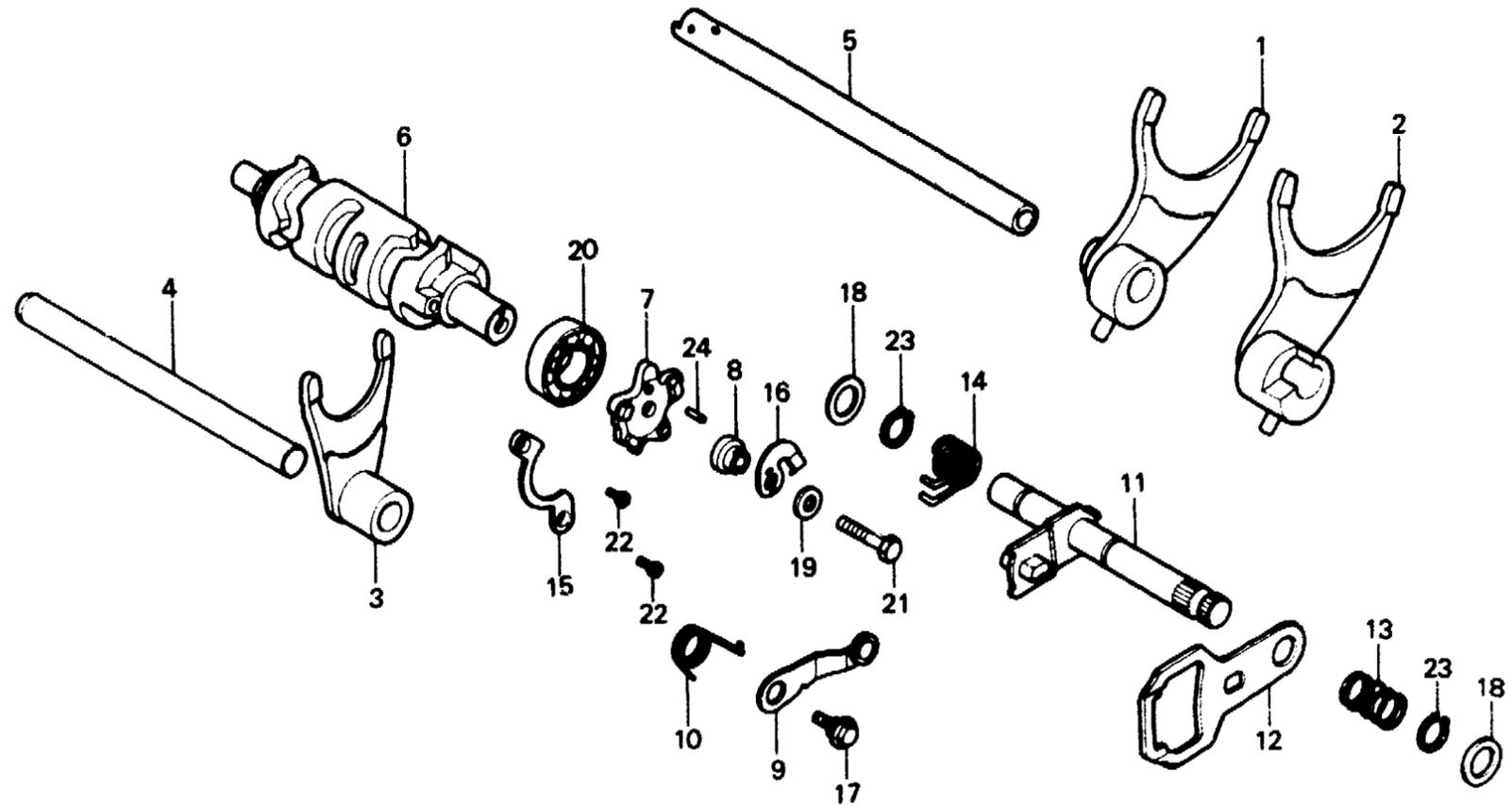
E-13

**Gearshift drum
(XL250S·SZ·SA·SB)**

**Tambour de changement de vitesse
(XL250S·SZ·SA·SB)**

**Gangschaltwalze
(XL250S·SZ·SA·SB)**

**Tambor de cambio
(XL250S·SZ·SA·SB)**



B428-14

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL250					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
			24265-429-010	MAINSHAFT COMP., GEARSHIFT FORK	1					5023226	DK,DM,E,ED,F,G,SA,SW U
		6	24301-428-000	DRUM, GEARSHIFT	1	1				5205901	B,CM,DK,DM,E,ED,F1,G2 SA,SW,U F2,SD
			24301-471-000	DRUM, GEARSHIFT						6000500	G1
										5205902	B,CM,DK,DM,E,ED,F1,G2 SA,SW,U
										6000501	G1
		7	24411-428-000	CAM, GEARSHIFT	1	1					CM
			24411-428-770	CAM, GEARSHIFT			1	1			CM
			24411-428-000	CAM, GEARSHIFT	1		1	1			B,DK,DM,E,ED,F,F1,F2 G,G1,G2,SA,SD,SW,U
											CM
		8	24412-428-000	COLLAR, GEARSHIFT CAM	1	1	1	1			

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F4



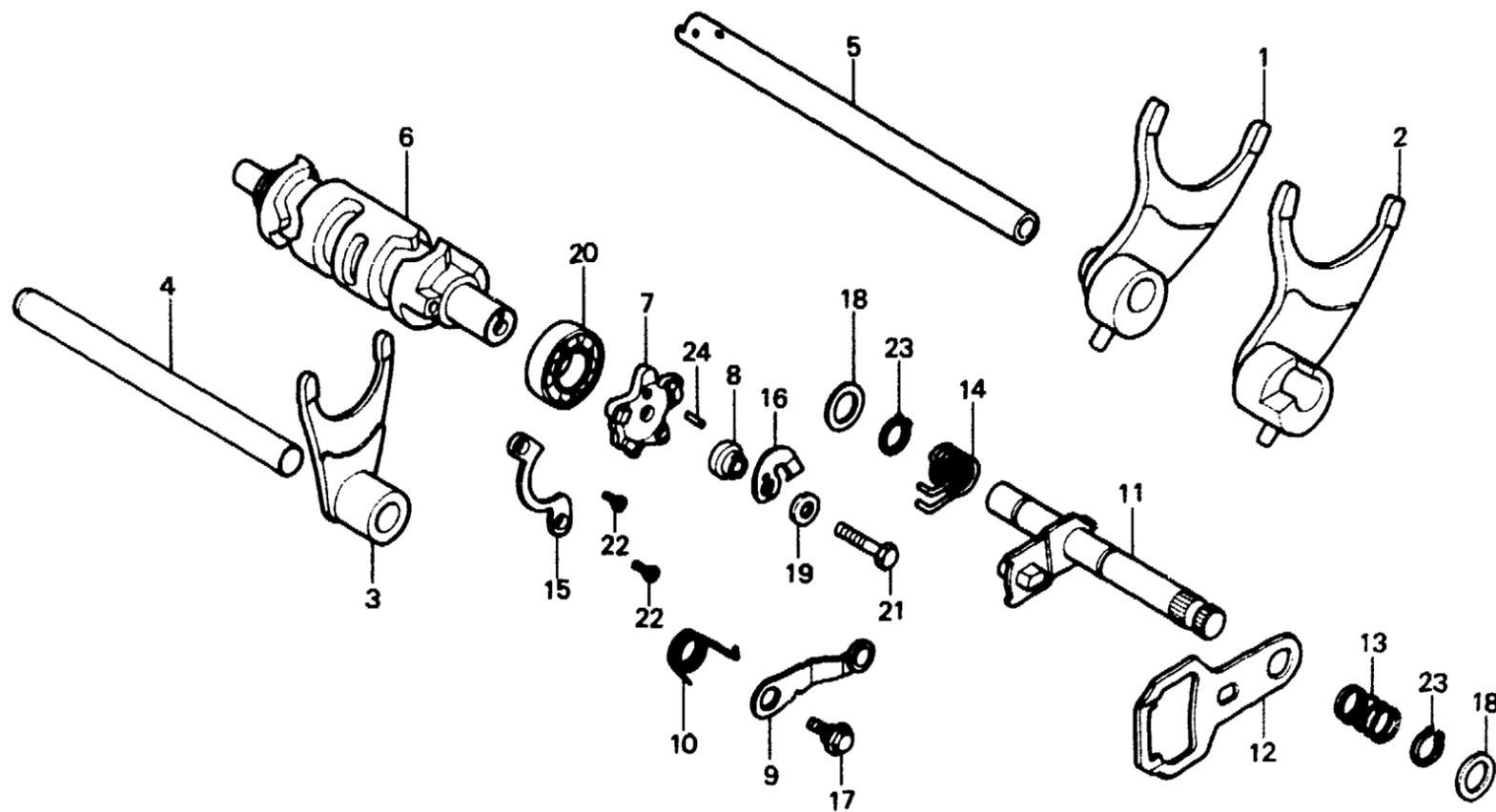
E-13

Gearshift drum
(XL250S·SZ·SA·SB)

Tambour d'engagement de vitesse
(XL250S·SZ·SA·SB)

Gangschaltwalze
(XL250S·SZ·SA·SB)

Tambor de cambio
(XL250S·SZ·SA·SB)



B428-14

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	Sb		
		9	24430-428-000	STOPPER COMP., GEARSHIFT DRUM	1	1	1	1		
		10	24435-428-000	SPRING, SHIFT DRUM STOPPER	1	1	1	1		
		11	24610-428-000	SPINDLE COMP., GEARSHIFT	1	1	1	1		
		12	24621-107-760	PLATE, GEARSHIFT	1	1	1	1		
		13	24631-362-000	SPRING, GEARSHIFT PLATE	1	1	1	1		
		14	24651-428-000	SPRING, GEARSHIFT RETURN	1	1	1	1		
		15	24710-362-000	PLATE, BEARING SETTING	1	1	1	1		
		16	35753-428-000	ROTOR, NEUTRAL SWITCH	1	1	1	1		
		17	90023-041-000	BOLT, GEARSHIFT DRUM STOPPER ARM PIVOT	1	1	1	1		



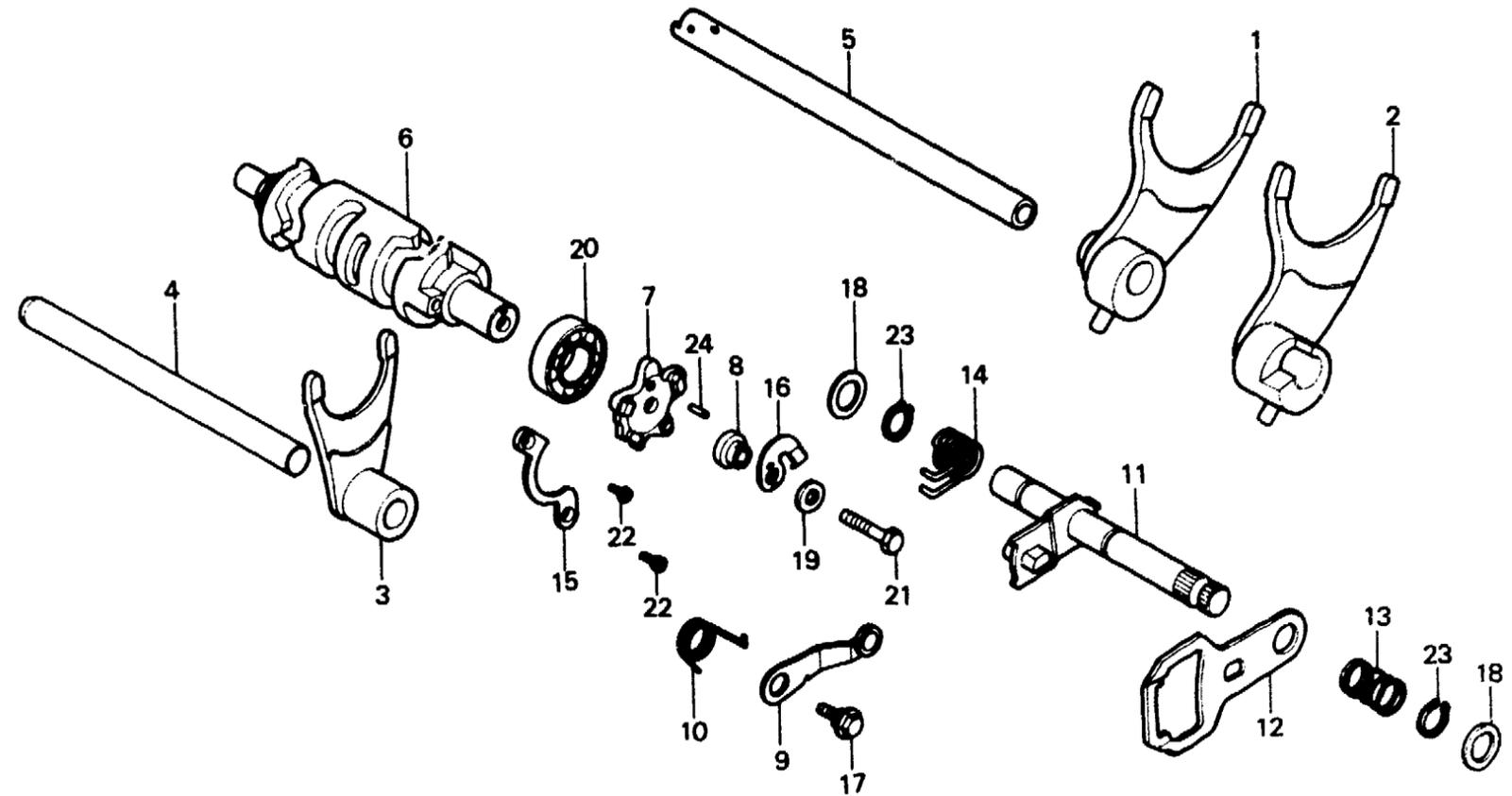
E-13

Gearshift drum
(XL250S·SZ·SA·SB)

Tambour de changement de vitesse
(XL250S·SZ·SA·SB)

Gangschaltwalze
(XL250S·SZ·SA·SB)

Tambor de cambio
(XL250S·SZ·SA·SB)



B428-14

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	Sb		
		18	90452-500-000	WASHER, CHAIN GUIDE ROLLER	2	2	2	2		
		19	90486-028-000	WASHER, SPARK ADVANCER SETTING	1	1	1	1		
		20	91008-362-000	BEARING, RADIAL BALL, 16003	1	1	1	1		
		21	92200-06028	BOLT, HEX., 6X28	1	1	1	1		
		22	93600-06012	SCREW, FLAT, 6X12	2	2	2	2		
		23	94510-12000	CIRCLIP, EXTERNAL, 12	2	2	2	2		
		24	96220-30085	ROLLER, 3X8.5	1	1	1	1		



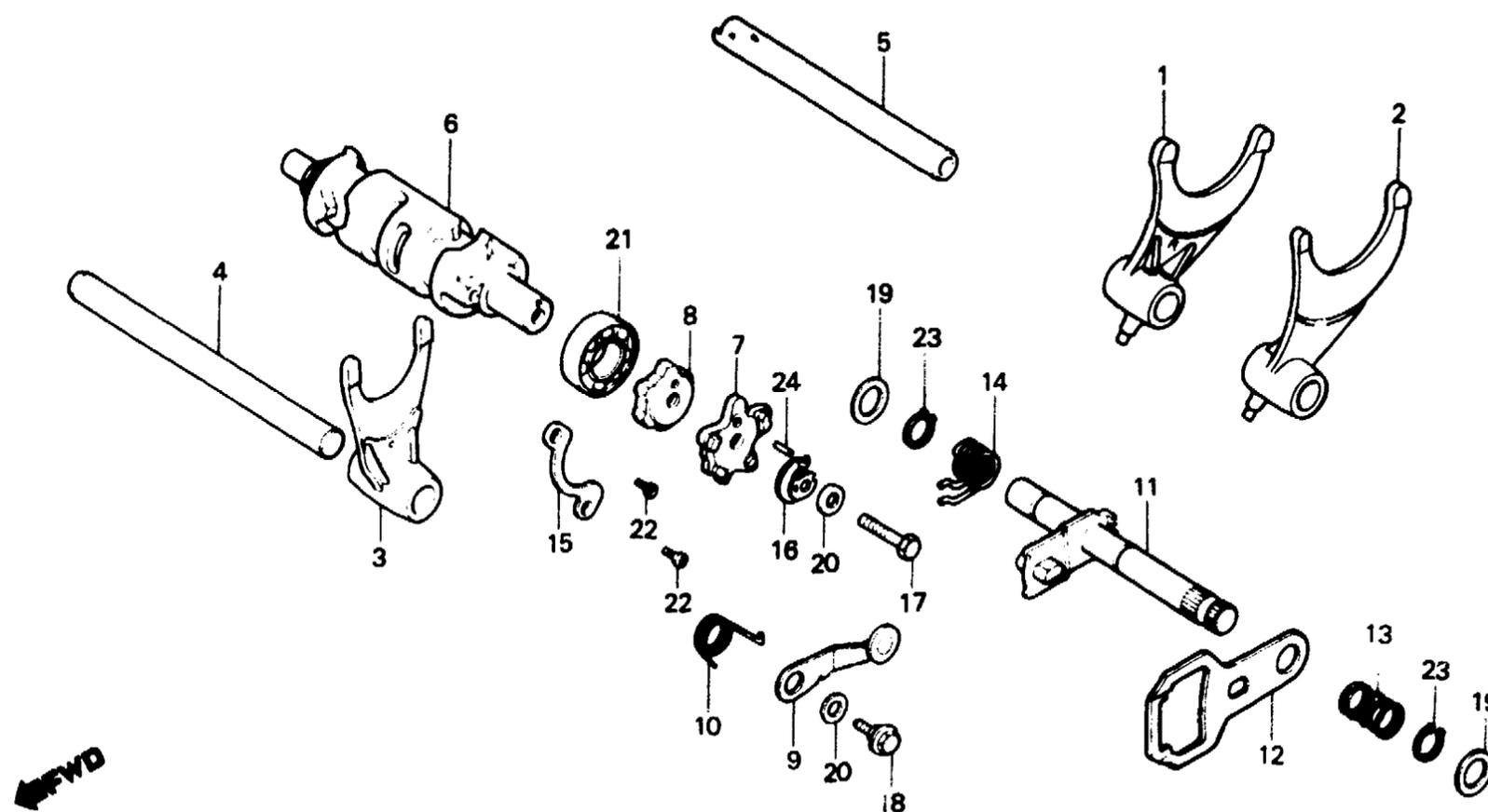
E-13-1

**Gearshift drum
(XL250Rc)**

**Tambour de changement de vitesse
(XL250Rc)**

**Gangschaltwalze
(XL250Rc)**

**Tambor de cambio
(XL250Rc)**



BMA0-12C

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
FORK, GEARSHIFT	*3.3	1	24211-KB7-000	FORK, R. GEARSHIFT					1		
INC. RELATIVE PART		2	24212-KB7-000	FORK, L. GEARSHIFT					1		
DRUM, GEARSHIFT	*3.4	3	24213-KB7-000	FORK, CENTER GEARSHIFT					1		
CAM, GEARSHIFT	0.8	4	24241-399-000	SHAFT, GEARSHIFT FORK GUIDE					1		
STOPPER COMP., GEARSHIFT DRUM	0.7	5	24265-429-020	MAINSHAFT COMP., GEARSHIFT FORK					1		
SPINDLE COMP., GEARSHIFT											
INC. RELATIVE PART											
		6	24301-KB7-000	DRUM, GEARSHIFT					1		
		7	24411-KA6-000	CAM, GEARSHIFT					1		
		8	24413-KA6-003	ROTOR, POSITIVE STOPPER					1		
		9	24430-KA6-000	STOPPER COMP., GEARSHIFT DRUM					1		
		10	24435-428-000	SPRING, SHIFT DRUM STOPPER					1		



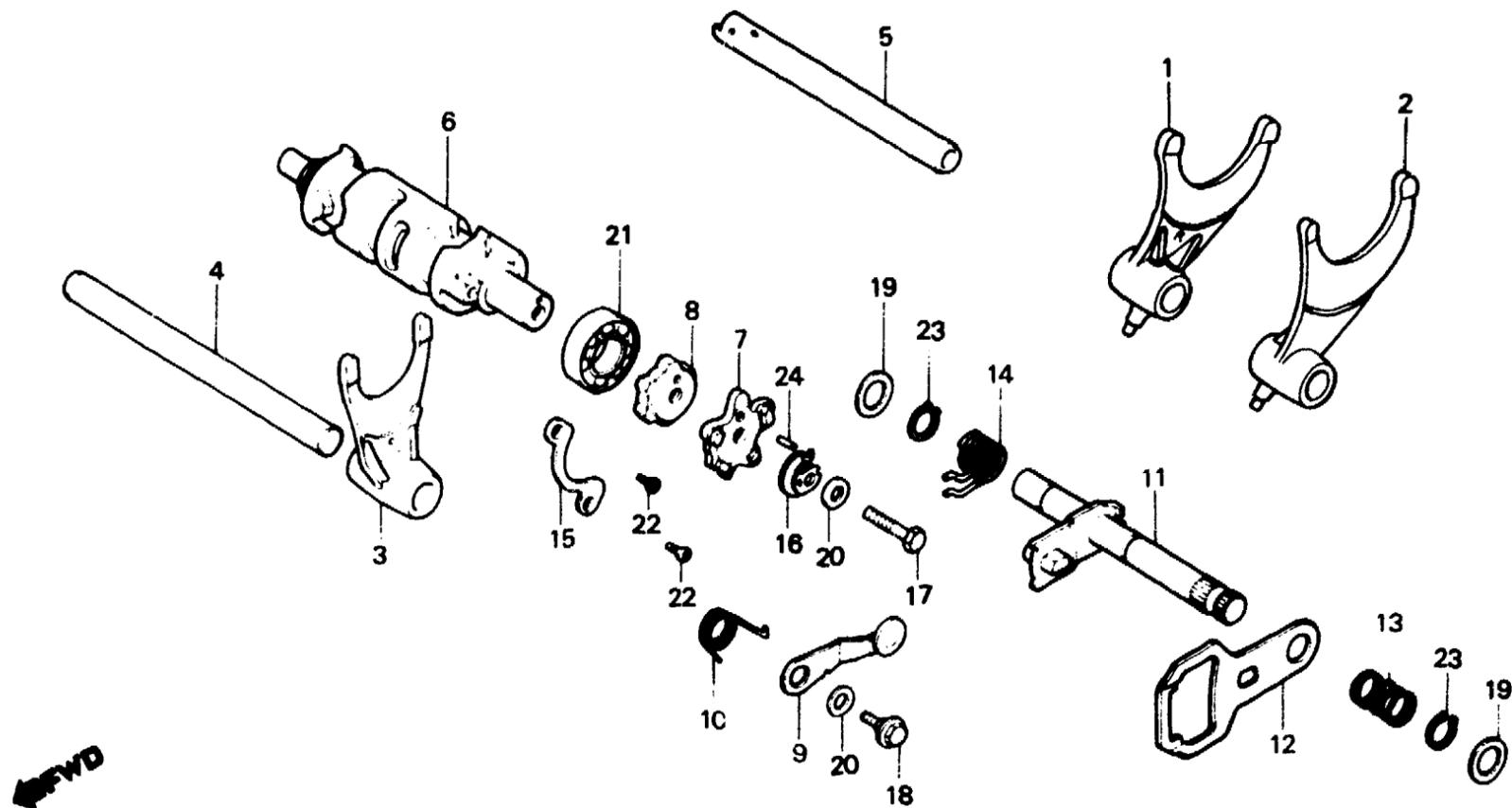
E-13-1

Gearshift drum
(XL250Rc)

Tambour de changement de vitesse
(XL250Rc)

Gangschaltwalze
(XL250Rc)

Tambor de cambio
(XL250Rc)



BMA0-12C

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Se	Rc		
		11	24610-KA6-000	SPINDLE COMP., GEARSHIFT					1		
		12	24621-KB7-000	PLATE, GEARSHIFT					1		
		13	24631-362-000	SPRING, GEARSHIFT PLATE					1		
		14	24651-473-000	SPRING, GEARSHIFT RETURN					1		
		15	24710-362-000	PLATE, BEARING SETTING					1		
		16	35753-473-000	ROTOR, NEUTRAL SWITCH					1		
		17	90011-KA6-000	BOLT, HEX., 6X30					1		
		18	90023-041-000	BOLT, GEARSHIFT DRUM STOPPER ARM PIVOT					1		
		19	90452-500-000	WASHER, CHAIN GUIDE ROLLER THRUST					2		
		20	90486-028-000	WASHER, SPARK ADVANCER SETTING					2		

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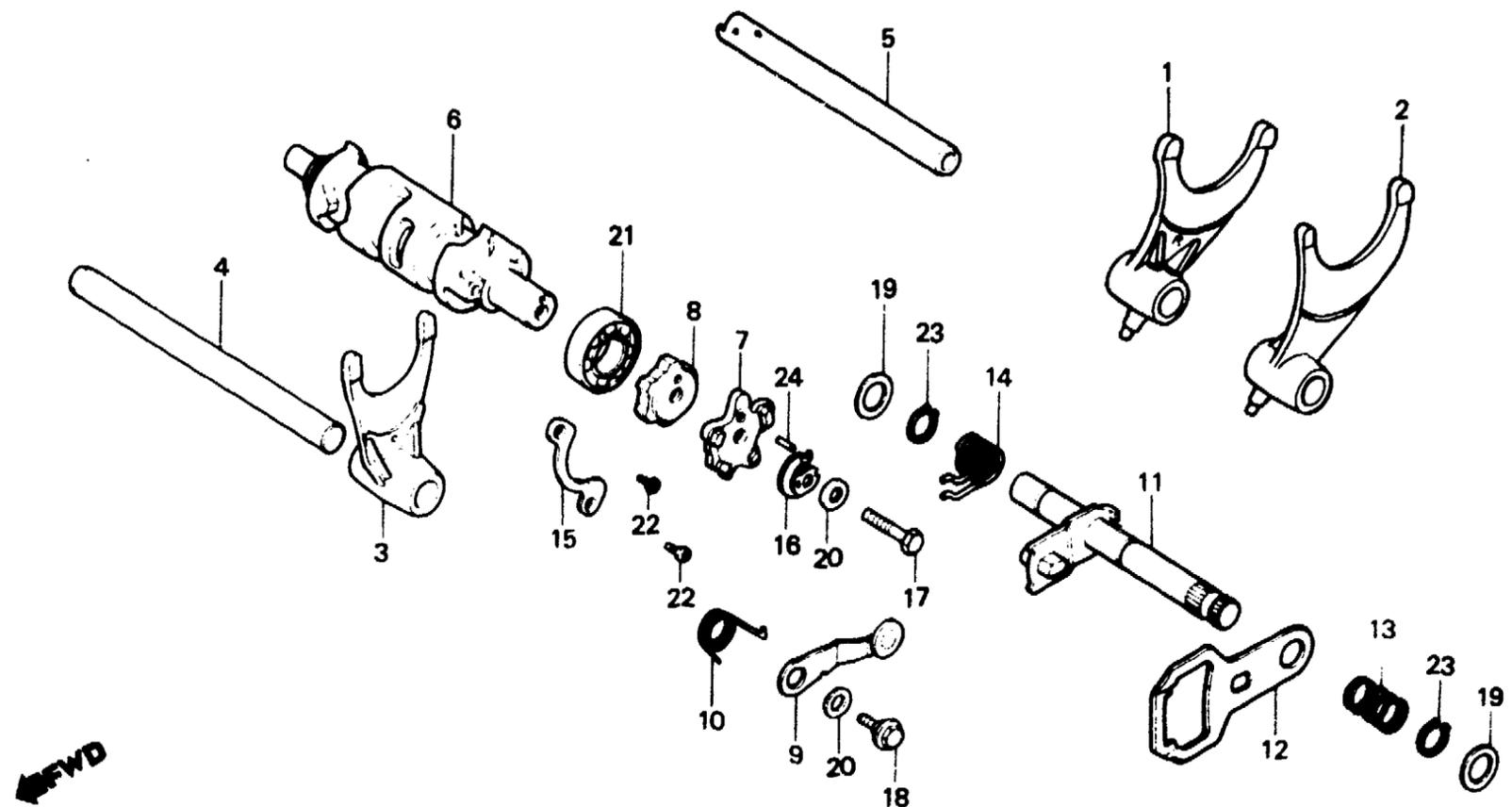
E-13-1

**Gearshift drum
(XL250Rc)**

**Tambour de changement de vitesse
(XL250Rc)**

**Gangschaltwalze
(XL250Rc)**

**Tambor de cambio
(XL250Rc)**



BMA0-12C

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sa	Rc		
		21	91008-362-000	BEARING, RADIAL BALL, 16003						1	
		22	93600-06012	SCREW, FLAT, 6X12						2	
		23	94510-12000	CIRCLIP, EXTERNAL, 12						2	
		24	96220-30085	ROLLER, 3X8.5						1	

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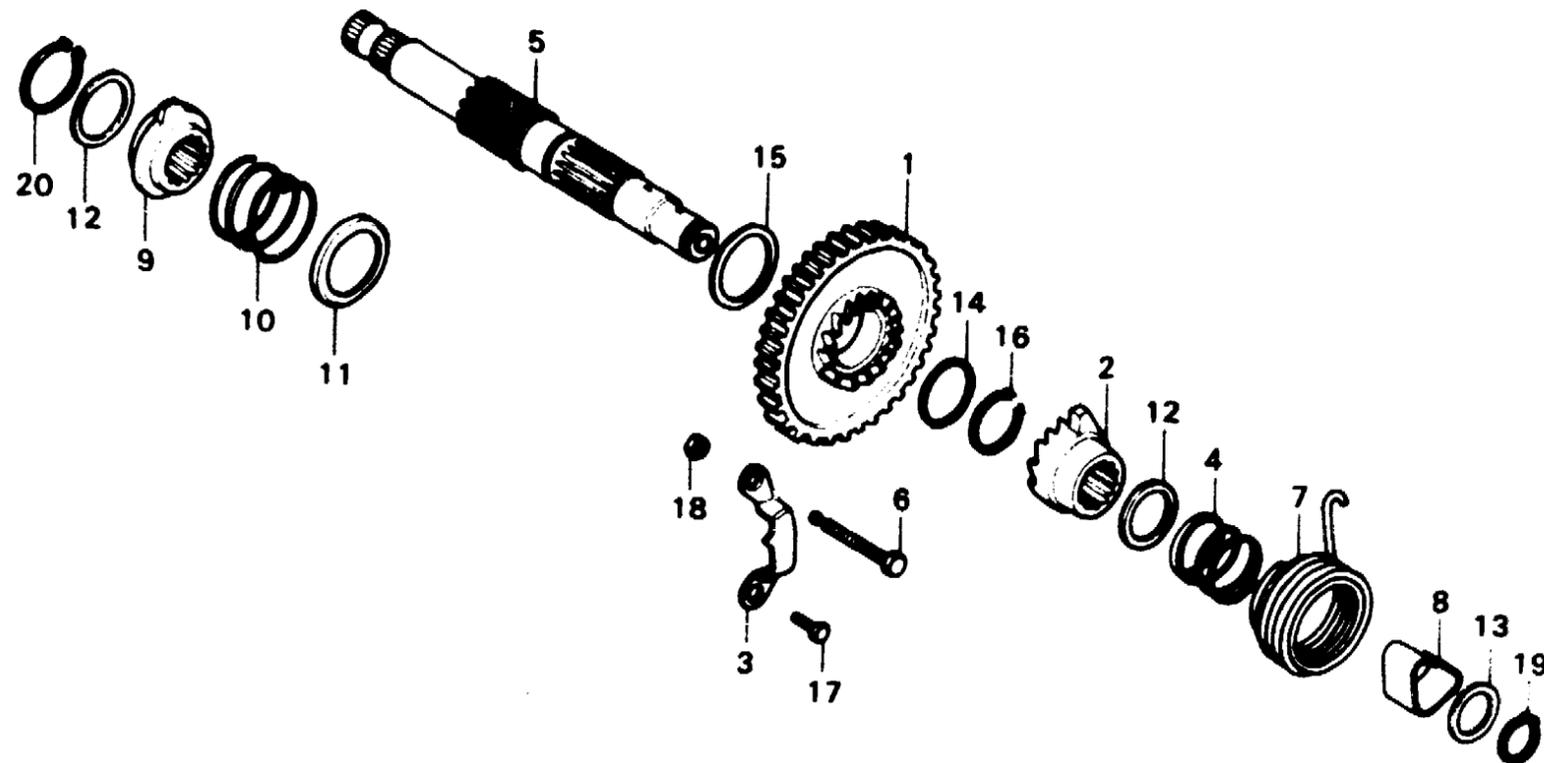
E-14

Kick starter spindle

Broche de kick de démarrage

Kickstarterspindel

Eje de arranque de pie



B428-15

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL250					Serial No.	Area code	
					S	Sz	SA	Sa	Rc			
PINION, KICK STARTER RATCHET, KICK STARTER PLATE, KICK STOPPER SPINDLE COMP., KICK STARTER SPRING, KICK STARTER CAM, KICK SHAFT	*3.4	1	28211-428-000	PINION, KICK STARTER (36T)	1						CM	
					1					5022393	DK,DM,E,ED,F,G,SA,SW U	
				28211-428-010	PINION, KICK STARTER (36T)	1				5022394	5023225	DK,DM,E,ED,F,G,SA,SW U
	*3.3			28211-426-020	PINION, KICK STARTER (36T)	1			1		5023226	DK,DM,E,ED,F,G,SA,SW U
	0.6			28211-428-030	PINION, KICK STARTER (36T)				1	1	5202599	B,DK,DM,E,ED,F1,F2,G2 SA,SW,U
										5202600	CM B,DK,DM,E,ED,F1,F2,G2 SA,SW,U G1,SD B,CM,DK,DM,E,ED,F1,F2 G2,IT,SA,SW,U	
		2	28213-428-000	RATCHET, KICK STARTER	1	1	1	1	1			
		3	28215-428-000	PLATE, KICK STOPPER	1	1	1	1	1			
		4	28223-314-000	SPRING, KICK STARTER RATCHET	1	1	1	1	1			

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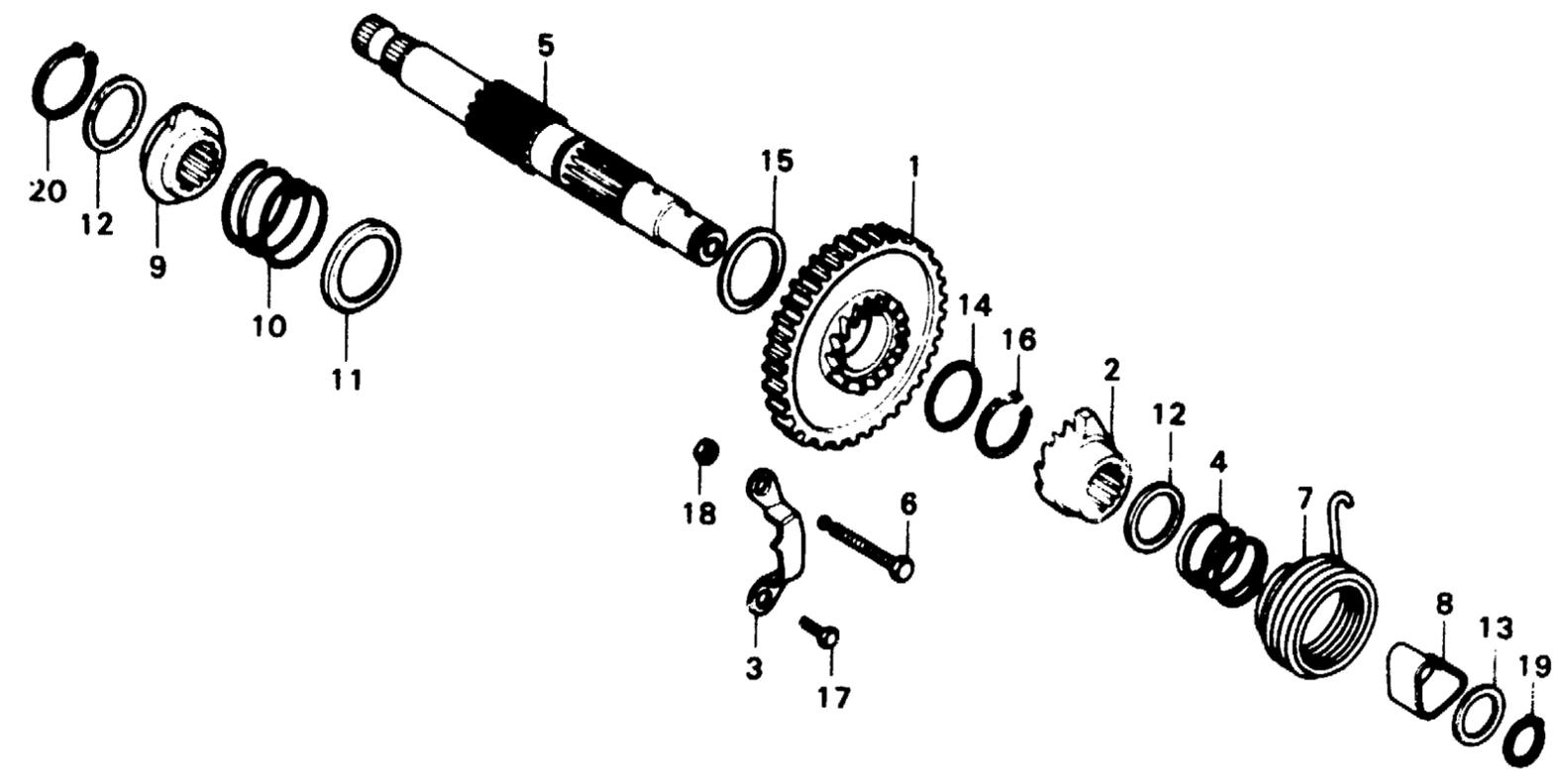
E-14

Kick starter spindle

Broche de kick de démarrage

Kickstarterspindel

Eje de arranque de pie



B428-15

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		5	28250-428-000	SPINDLE COMP., KICK STARTER (32T)	1						CM
					1					5023225	DK,DM,E,ED,F,G,SA,SW U
			28250-428-010	SPINDLE COMP., KICK STARTER	1					5023226	DK,DM,E,ED,F,G,SA,SW U
						1					
							1			5200346	B,CM,DK,DM,E,ED,G2,SA SW,U
			28250-428-020	SPINDLE COMP., KICK STARTER			1			5200347	5202599 B,DK,DM,E,ED,G2,SA,SW U
								1		5200347	CM
							1	1			G1
								1			B,CM,DK,DM,E,ED,F1,F2 G2,SA,SD,SW,U
			28250-428-030	SPINDLE COMP., KICK STARTER			1			5202600	B,DK,DM,E,ED,G2,SA,SW U
							1				SD
								1			B,CM,DK,DM,E,ED,F1,F2 G1,G2,IT,SA,SW,U

F 12

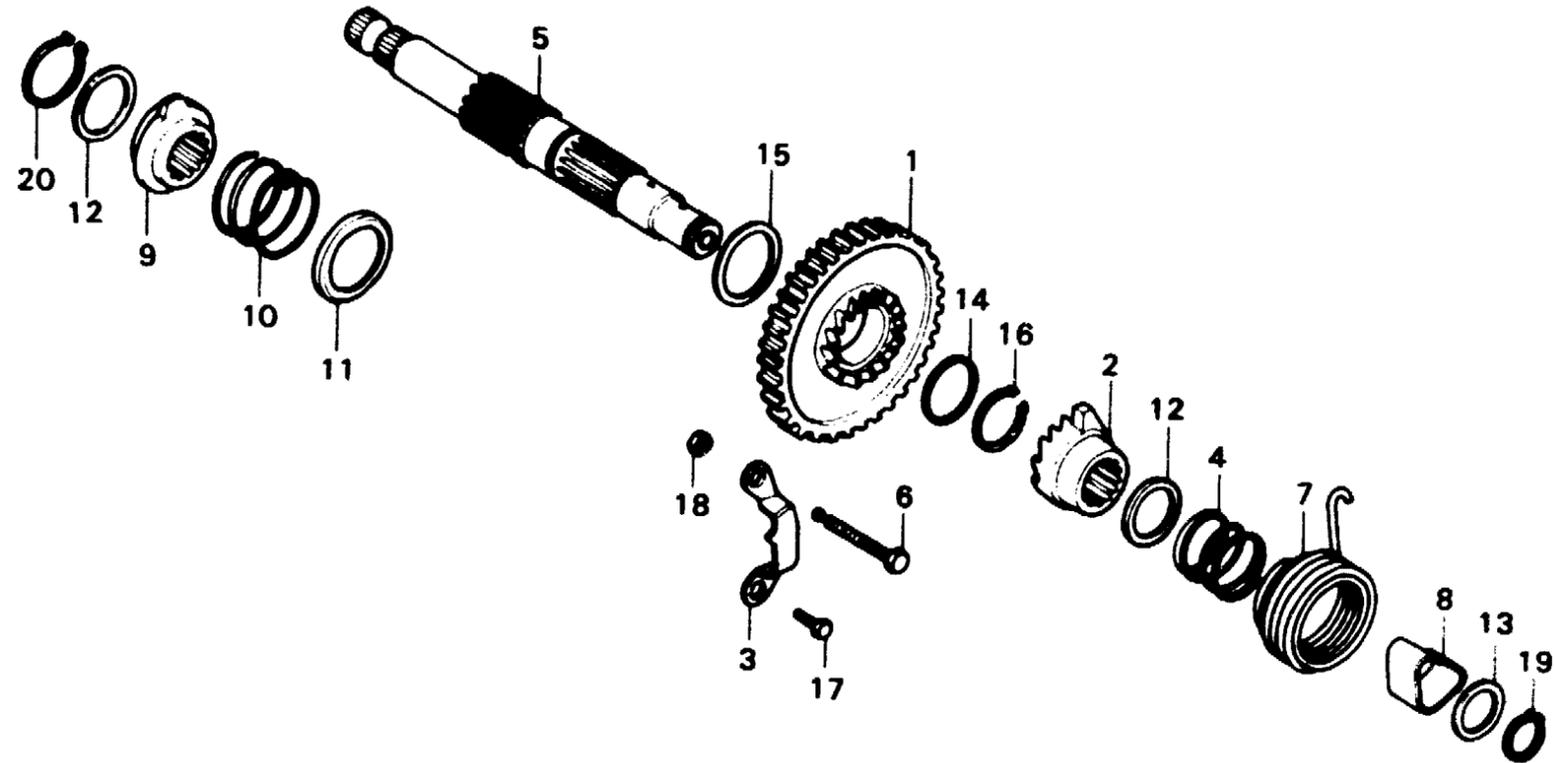
E-14

Kick starter spindle

Broche de kick de démarrage

Kickstarterspindel

Eje de arranque de pie



B428-15

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		6	28254-428-000	PIN, KICK SPRING HOOK	1	1	1	1	1		
		7	28261-428-000	SPRING, KICK STARTER	1	1	1	1	1		
		8	28265-428-000	COLLAR, KICK STARTER	1	1	1	1	1		
		9	28272-428-000	CAM, KICK SHAFT	1	1	1	1	1		
		10	28283-428-000	SPRING, CAM RESET	1	1	1	1	1		
		11	28284-428-000	SEAT, CAM RESET SPRING	1	1	1	1	1		
		12	90452-701-000	WASHER, THRUST, 18MM	2	2	2	2	2		
		13	90453-235-000	WASHER, THRUST, 16MM	1	1	1	1	1		
		14	90453-428-000	WASHER, THRUST, 22MM	1	1	1	1	1		
		15	90456-323-000	WASHER, THRUST, 22MM	1	1	1	1	1		
		16	90601-329-000	CIRCLIP, 22MM	1	1	1	1	1		
		17	92000-06016	BOLT, HEX., 6X16	1	1	1	1	1		
		18	94002-08000-0S	NUT, HEX., 8MM	1	1	1	1	1		
		19	94510-16000	CIRCLIP, EXTERNAL, 16	1	1	1	1	1		
		20	94510-24000	CIRCLIP, EXTERNAL, 24	1	1	1	1	1		

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F 13

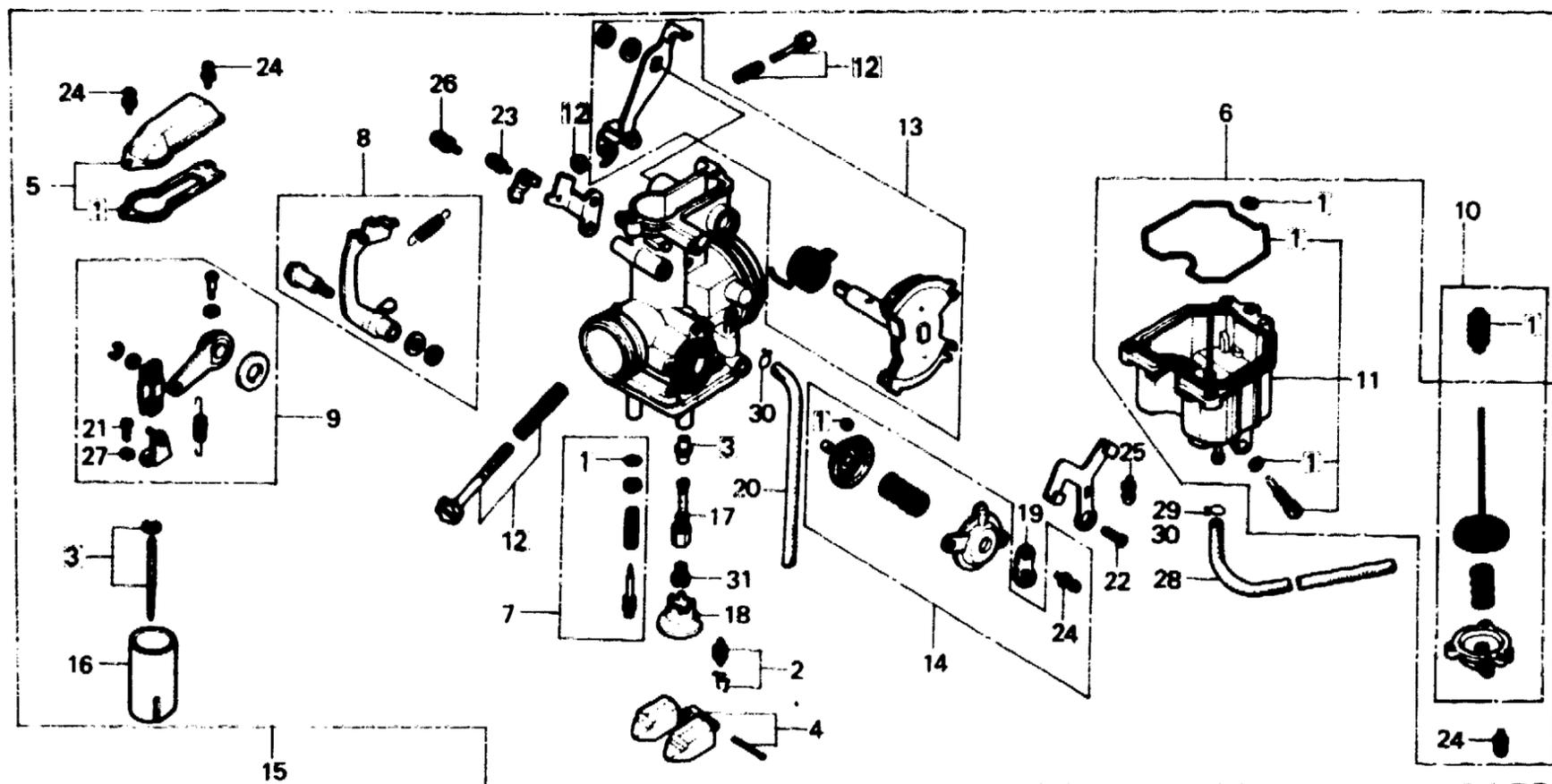
E-15

Carburetor
(XL250S, Sz, SA, SB-CM)

Carburateur
(XL250S, Sz, SA, SB-CM)

Vergaser
(XL250S, Sz, SA, SB-CM)

Carburador
(XL250S, Sz, SA, SB-CM)



B428-16A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd No XL250					Serial No.	Area code
					S	Sz	SA	Sa	Rc		
GASKET SET	1.0	1	16010-428-671	GASKET SET	1	1	1	1		CM	
VALVE SET, FLOAT	0.6	2	16011-393-004	VALVE SET, FLOAT	1	1				CM	
FLOAT SET			16011-382-004	VALVE SET, FLOAT			1	1		CM	
ARM SET, LINK		3	16012-428-671	NEEDLE SET, JET	1	1				CM	
LINK SET, THROTTLE			16012-428-771	NEEDLE SET, JET			1	1		CM	
HOLDER, NEEDLE JET		4	16013-393-004	FLOAT SET	1	1	1	1		CM	
JET, MAIN		5	16014-385-680	TOP SET	1	1	1	1		CM	
NEEDLE SET, JET	0.8										
VALVE, THROTTLE		6	16015-428-671	CHAMBER SET, FLOAT	1	1				CM	
TOP SET	0.2	7	16016-410-601	SCREW SET A	1	1				CM	
CHAMBER SET, FLOAT	0.3		16016-413-751	SCREW SET A			1		PD10A B	CM	
DIAPHRAGM SET, PUMP	0.5		16016-385-681	SCREW SET A			1		PD10B A	CM	
CARBURETOR ASSY.										CM	
VALVE SET, AIR CUT	0.1	8	16017-428-671	LINK SET	1	1				CM	
		9	16018-428-671	ARM SET, LINK	1	1	1	1		CM	
		10	16021-428-671	DIAPHRAGM SET, PUMP	1	1				CM	
			16021-428-771	DIAPHRAGM SET, PUMP			1	1		CM	
		11	16023-426-003	CHAMBER SET B, FLOAT			1	1		CM	
		12	16028-428-671	SCREW SET B	1	1				CM	
							1		PD10B A	CM	

F 14

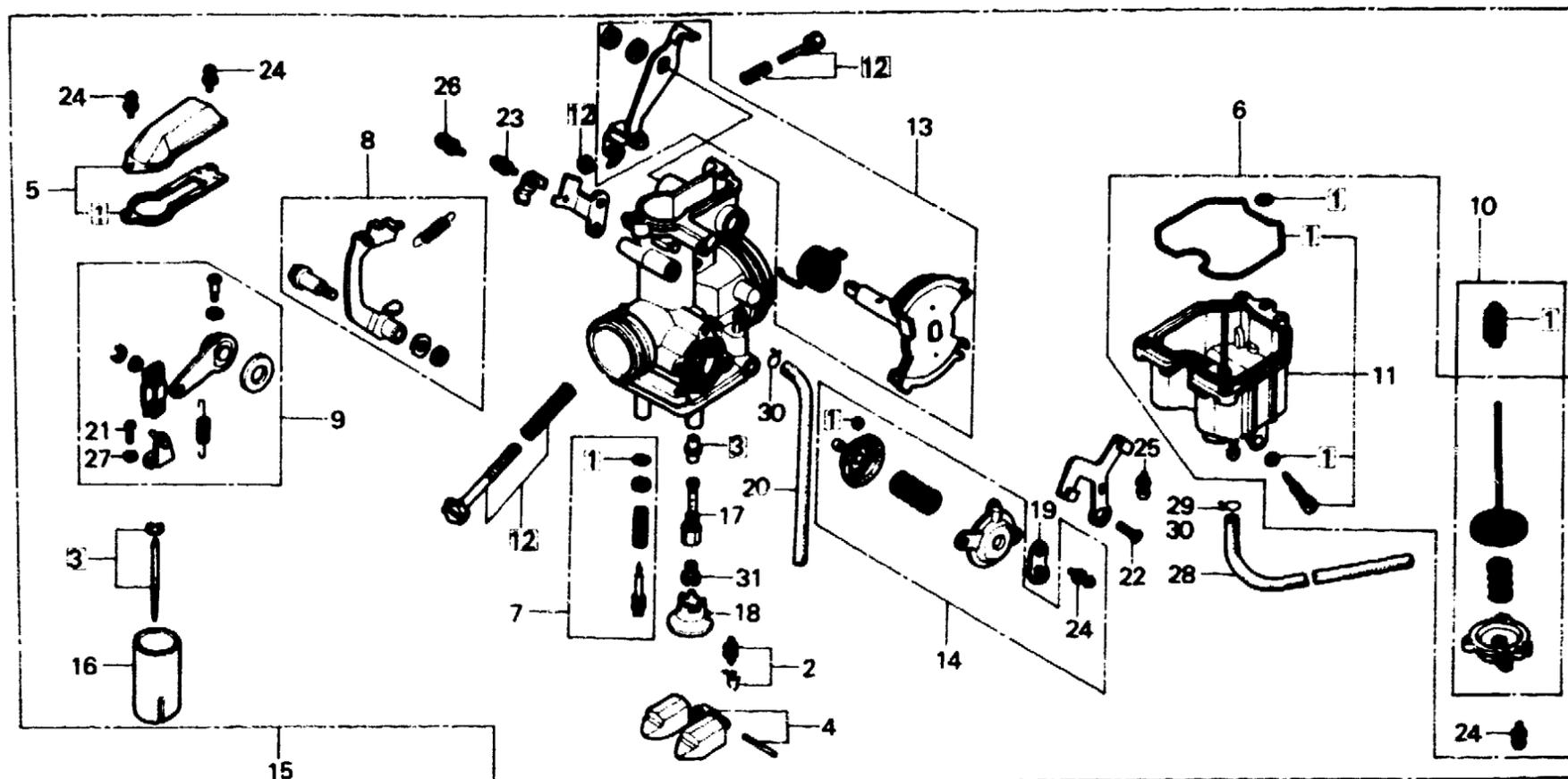
E-15

**Carburetor
(XL250S,Sz,SA,SB-CM)**

**Carburateur
(XL250S,Sz,SA,SB-CM)**

**Vergaser
(XL250S,Sz,SA,SB-CM)**

**Carburador
(XL250S,Sz,SA,SB-CM)**



B428-16A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code	
					S	Sz	SA	Sb	Rc			
			16028-428-771	SCREW SET B					1	PD10B [B]	CM	
		13	16032-428-671	LINK SET, THROTTLE	1	1	1	1			CM	
		14	16048-413-004	VALVE SET, AIR CUT	1	1					CM	
			16048-429-771	VALVE SET, AIR CUT			1	1			CM	
		15	16100-428-671	CARBURETOR ASSY.	1	1					CM	
			16100-428-771	CARBURETOR ASSY.					1	5202034	CM	
			16100-428-772	CARBURETOR ASSY.					1	5202035	CM	
			16100-428-721	CARBURETOR ASSY.					1	5202461	CM	
			16100-428-722	CARBURETOR ASSY.					1	5204696	CM	
											1	CM
		16	16111-428-671	VALVE, THROTTLE	1	1	1	1			CM	
		17	16165-428-671	HOLDER, NEEDLE JET	1	1					CM	
			16165-428-771	HOLDER, NEEDLE JET			1	1			CM	
		18	16168-382-014	HOLDER, JET	1	1	1	1			CM	
		19	16179-428-671	BINDER	1	1					CM	
		20	16199-428-671	PIPE, AIR VENT	1	1					CM	
			16199-428-771	TUBE, FUEL					1	1	CM	

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F14

F 15

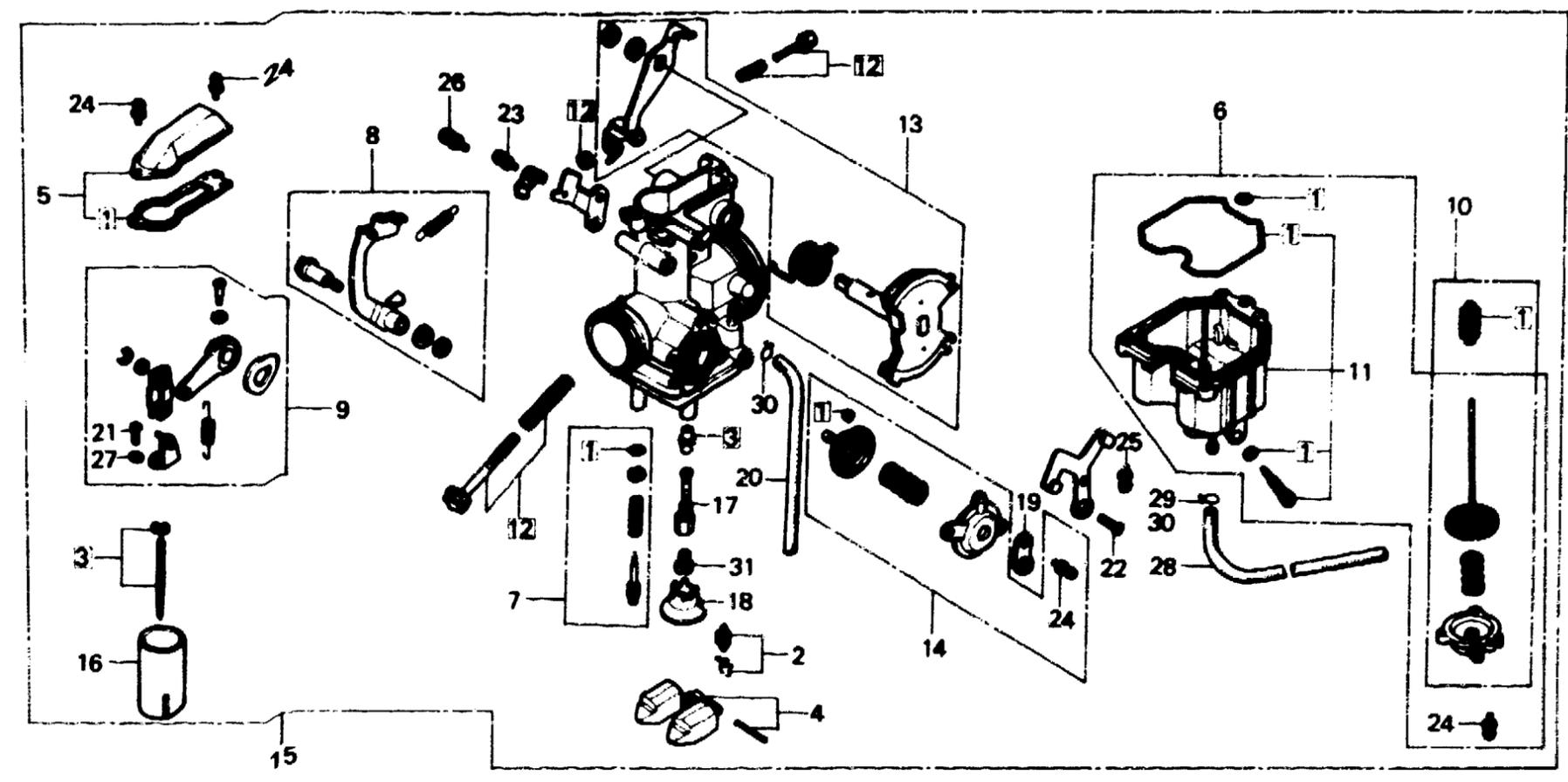
E-15

**Carburetor
(XL250S, Sz, SA, SB-CM)**

**Carburateur
(XL250S, Sz, SA, SB-CM)**

**Vergaser
(XL250S, Sz, SA, SB-CM)**

**Carburador
(XL250S, Sz, SA, SB-CM)**



B428-16A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	Sa		
		21	93500-03008-0H	SCREW, PAN, 3X8	2	2	2	2		CM
		22	93600-05010-0H	SCREW, FLAT, 5X10	1	1	1	1		CM
		23	93892-04008-0B	SCREW-WASHER, 4X8	1	1	1	1		CM
		24	93892-04012-0B	SCREW-WASHER, 4X12	7	7	7	7		CM
		25	93892-04016-0B	SCREW-WASHER, 4X16	3	3	3	3		CM
		26	93892-05016-0B	SCREW-WASHER, 5X16	1	1				CM
			93892-05010-0B	SCREW-WASHER, 5X10			1	1		CM
		27	94111-03800	WASHER, SPRING, 3MM	2	2	2	2		CM
		28	95001-35360-#0	TUBE, FUEL, 3.5X360	1	1				CM
			16143-413-751	TUBE, FUEL			1	1		CM
		29	95002-02070	CLIP B7, TUBE	1	1				CM
		30	95002-02080	CLIP B8, TUBE	1	1				CM
			95002-02650	CLIP B6.5, TUBE			2		PD10A [B]	CM
			95002-02070	CLIP B7, TUBE			2		PD10A [A]	CM
								2		CM
		31	99101-393-1200	JET, MAIN, #120	1	1				CM
			16110-428-670	JET SET, MAIN, #110 (HIGH ALTITUDE TYPE)		(1)				CM

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F15

F 16

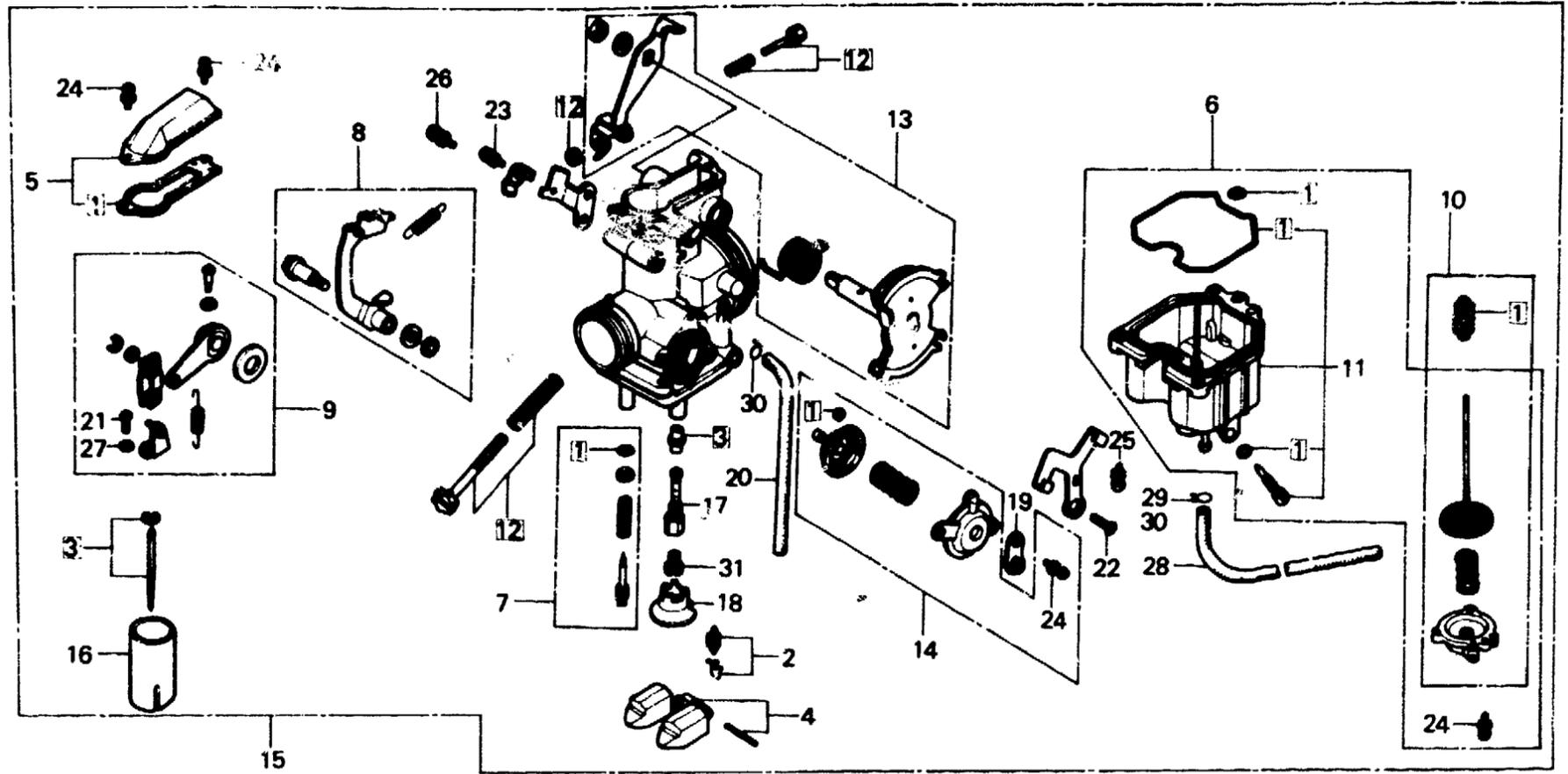
E-15

**Carburetor
(XL250S,Sz,SA,SB-CM)**

**Carburateur
(XL250S,Sz,SA,SB-CM)**

**Vergaser
(XL250S,Sz,SA,SB-CM)**

**Carburador
(XL250S,Sz,SA,SB-CM)**



B428-16A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
			16110-428-770	JET SET, MAIN, #110 (HIGH ALTITUDE TYPE)			(1)	(1)			CM
			99101-393-1150	JET, MAIN, #115			1	1			CM

G 1

E-15-1

Carburetor

(XL250S, Sz, SA, Sb-B, DK, DM, E, ED, F, G, G1, G2, SA, SD, SW, U)

Carburateur

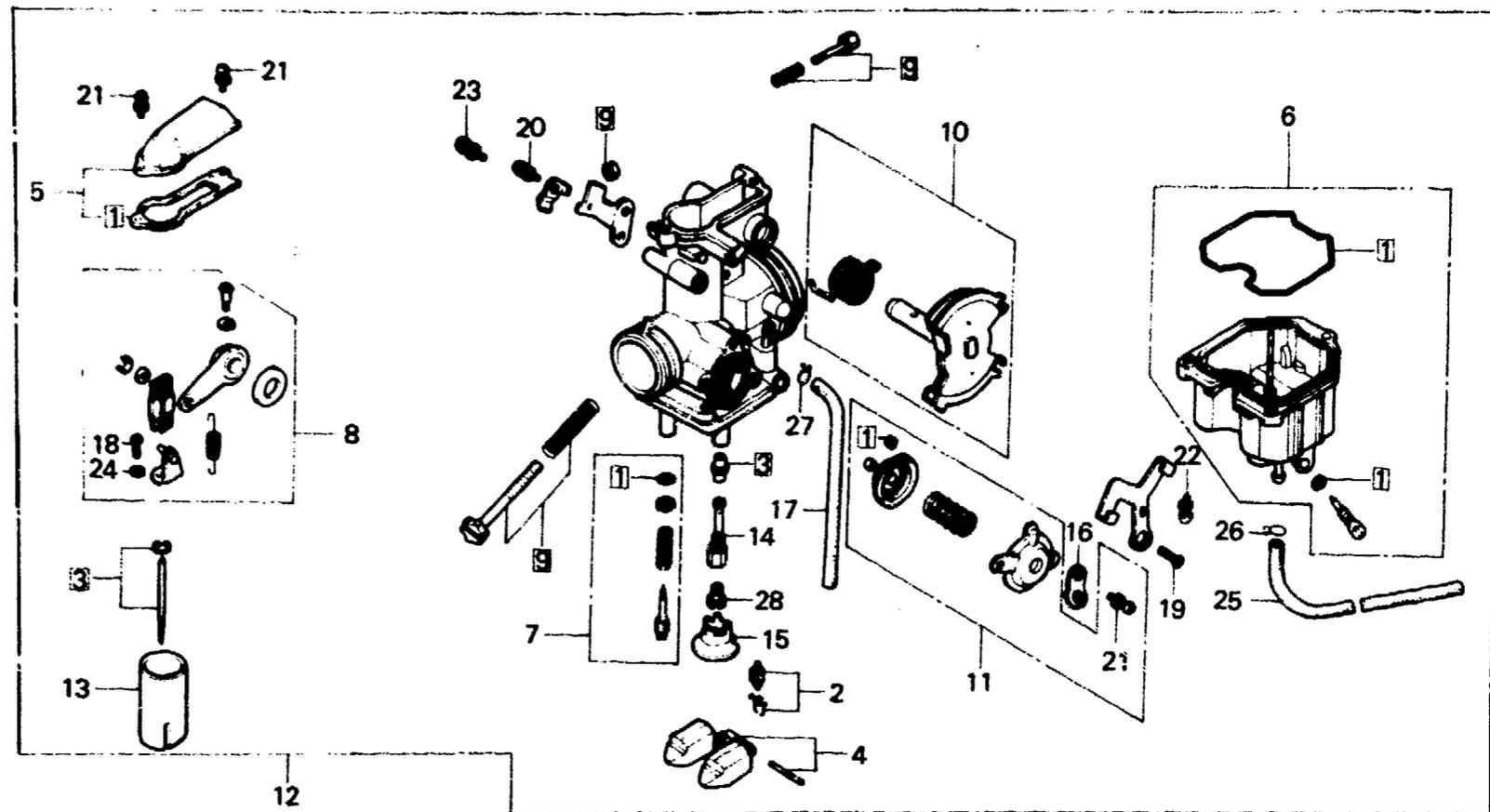
(XL250S, Sz, SA, S, DM, E, ED, F, G, G1, G2, S, SW, U)

Vergaser

(XL250S, Sz, SA, Sb-B, DK, DM, E, ED, F, G, G1, G2, SA, SD, SW, U)

Carburador

(XL250S, Sz, SA, Sb-B, DK, DM, E, ED, F, G, G1, G2, SA, SD, SW, U)



B428-40

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
GASKET SET	1.0	1	16010-428-004	GASKET SET	1	1	1			B, DK, DM, E, ED, F, F1, F2 G, G1, G2, SA, SD, SW, U	
VALVE SET, FLOAT	0.6	2	16011-382-004	VALVE SET, FLOAT			1	1		G1	
FLOAT SET			16011-393-004	VALVE SET, FLOAT	1		1	1		B, DK, DM, E, ED, F, F1, F2 G, G2, SA, SD, SW, U	
ARM SET, LINK		3	16012-428-004	NEEDLE SET, JET	1		1	1		B, DK, DM, E, ED, F, F1, F2 G, G1, G2, SA, SD, SW, U	
LINK SET, THROTTLE										B, DK, DM, E, ED, F, F1, F2 G, G1, G2, SA, SD, SW, U	
HOLDER, NEEDLE JET										B, DK, DM, E, ED, F, F1, F2 G, G1, G2, SA, SD, SW, U	
JET, MAIN										B, DK, DM, E, ED, F, F1, F2 G, G1, G2, SA, SD, SW, U	
NEEDLE SET, JET	0.8	4	16013-393-004	FLOAT SET	1		1	1		B, DK, DM, E, ED, F, F1, F2 G, G1, G2, SA, SD, SW, U	
VALVE, THROTTLE										B, DK, DM, E, ED, F, F1, F2 G, G1, G2, SA, SD, SW, U	
TOP SET	0.2	5	16014-385-680	TOP SET	1		1	1		B, DK, DM, E, ED, F, F1, F2 G, G1, G2, SA, SD, SW, U	
CHAMBER SET, FLOAT	0.3	6	16015-428-004	CHAMBER SET, FLOAT	1		1	1		B, DK, DM, E, ED, F, F1, F2 G, G1, G2, SA, SD, SW, U	
VALVE SET, AIR CUT	0.1	7	16016-385-681	SCREW SET A	1		1	1		B, DK, DM, E, ED, F, F1, F2 G, G1, G2, SA, SD, SW, U	
CARBURETOR ASSY.	0.5	8	16018-428-004	ARM SET, LINK	1		1	1		B, DK, DM, E, ED, F, F1, F2 G, G1, G2, SA, SD, SW, U	
		9	16028-428-004	SCREW SET B	1					PD04B A DK, DM, E, ED, F, SA, SW, U G	

G 2

E-15-1

Carburetor

(XL25GS, Sz, SA, Sb-B, DK, DM, E, ED, F, G, G1, G2, SA, SD, SW, U)

Carburateur

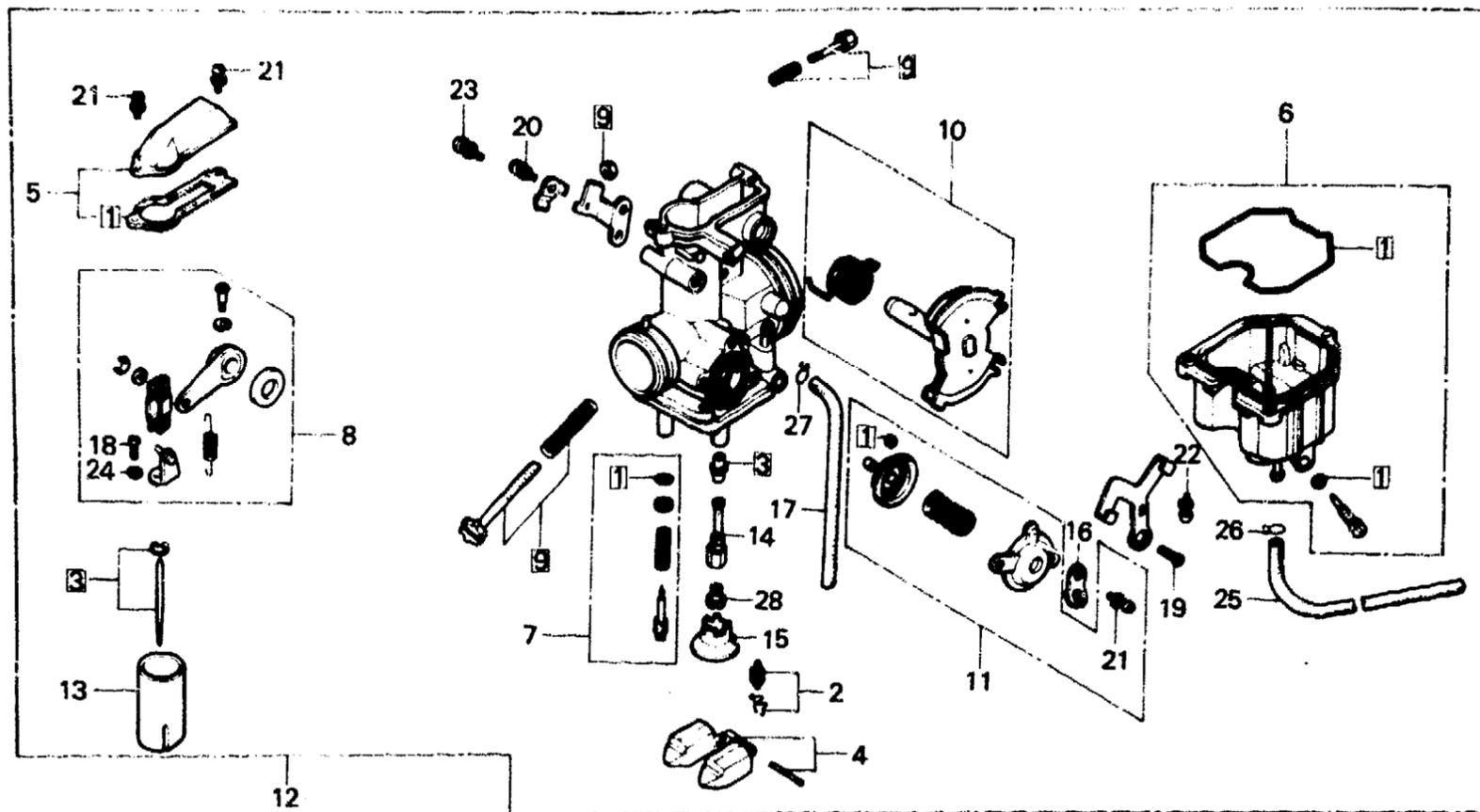
(XL250S, Sz, SA, Sb-B, DK, DM, E, ED, F, G, G1, G2, SA, SD, SW, U)

Vergaser

(XL250S, Sz, SA, Sb-B, DK, DM, E, ED, F, G, G1, G2, SA, SD, SW, U)

Carburador

(XL250S, Sz, SA, Sb-B, DK, DM, E, ED, F, G, G1, G2, SA, SD, SW, U)



B428-40

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code	
					S	Sz	SA	Sb	Rc			
			16028-460-671	SCREW SET B	1					PD04B [B]	DK, DM, E, ED, F, SA, SW, U B, DK, DM, E, ED, F1, F2, G1 G2, SA, SD, SW, U	
10			16032-428-004	LINK SET, THROTTLE	1						B, DK, DM, E, ED, F, F1, F2 G, G1, G2, SA, SD, SW, U	
11			16048-428-004	VALVE SET, AIR CUT	1					PD04B [A]	DK, DM, E, ED, F, SA, SW, U G	
			16048-429-771	VALVE SET, AIR CUT	1					PD04B [B]	DK, DM, E, ED, F, SA, SW, U B, DK, DM, E, ED, F1, F2, G1 G2, SA, SD, SW, U	
12			16100-428-004	CARBURETOR ASSY.	1					5025911	DK, DM, E, ED, F, SA, SW, U G	
			16100-428-611	CARBURETOR ASSY.	1							
			16100-428-014	CARBURETOR ASSY.	1					5025912	DK, DM, E, ED, F, SA, SW, U B, DK, DM, E, ED, F1, SA, SW U	
			16100-428-612	CARBURETOR ASSY.							5200980	U
			16100-428-921	CARBURETOR ASSY.							5201060	G2 G1



E-15-1

Carburetor

(XL250S, Sz, SA, Sb-B, DK, DM, E, ED, F, G, G1, G2, SA, SD, SW, U)

Carburateur

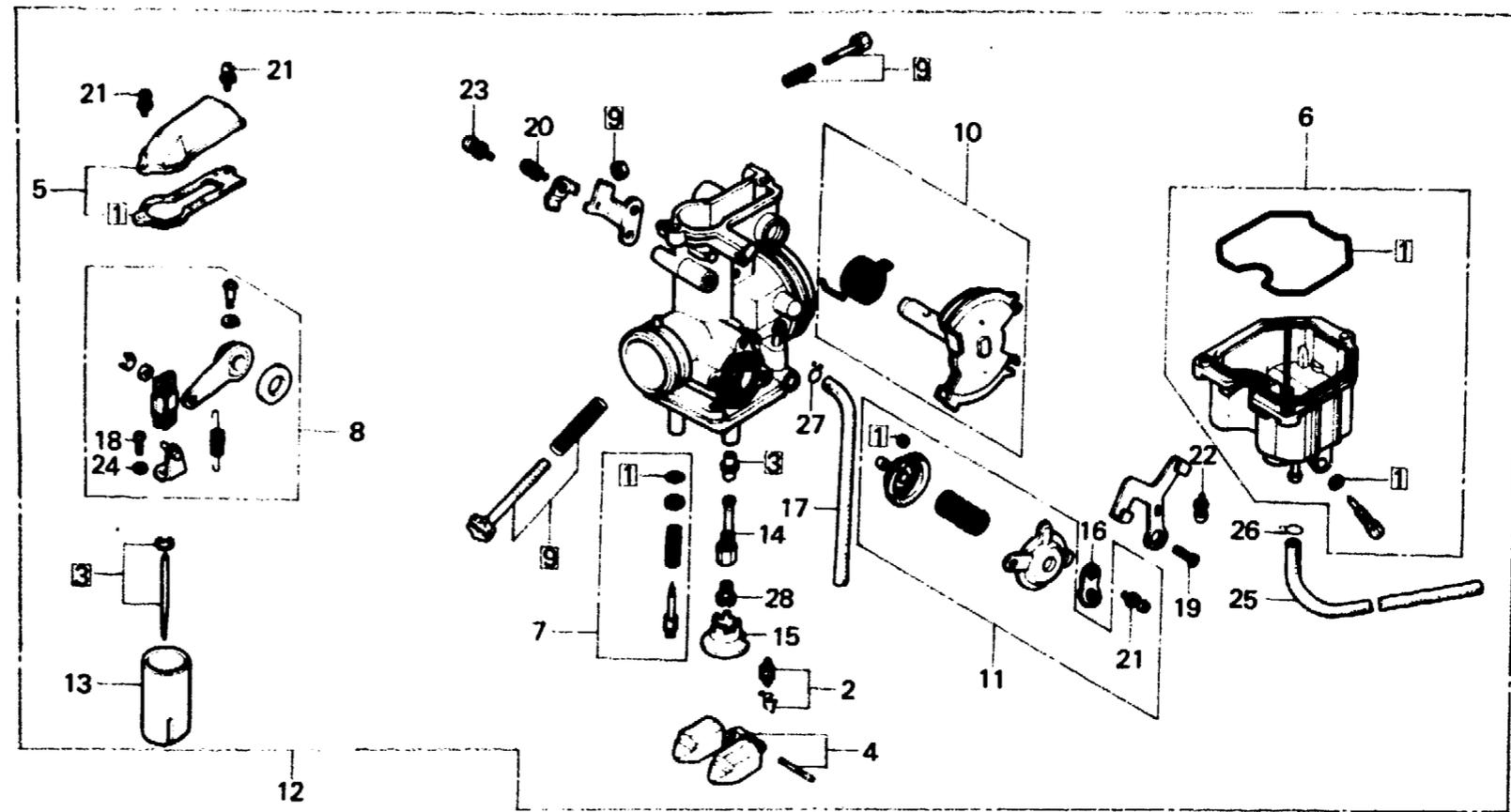
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Vergaser

(XL250S, Sz, SA, Sb-B, DK, DM, E, ED, F, G, G1, G2, SA, SD, SW, U)

Carburador

(XL250S, Sz, SA, Sb-B, DK, DM, E, ED, F, G, G1, G2, SA, SD, SW, U)



B428-40

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
			16100-428-034	CARBURETOR ASSY.		1				5200981	B, DK, DM, E, ED, F1, SA, SW U SD B, DK, DM, E, ED, F1, SA, SW U
			16100-428-614	CARBURETOR ASSY.		1		1		5201061	F2 G2 F2, G2
			16100-428-921	CARBURETOR ASSY.					1		G1
		13	16111-428-004	VALVE, THROTTLE	1		1	1			B, DK, DM, E, ED, F, F1, F2 G, G1, G2, SA, SD, SW, U
		14	16165-428-004	HOLDER, NEEDLE JET	1		1	1			B, DK, DM, E, ED, F, F1, G1 SA, SD, SW, U
			16165-428-671	HOLDER, NEEDLE JET	1		1	1			F2, G, G2
		15	16168-382-014	HOLDER, JET	1		1	1			B, DK, DM, E, ED, F, F1, F2 G, G1, G2, SA, SD, SW, U

G 4

E-15-1

Carburetor

(XL250S, Sz, SA, Sb-B, DK, DM, E, ED, F, G, G1, G2, SA, SD, SW, U)

Carburateur

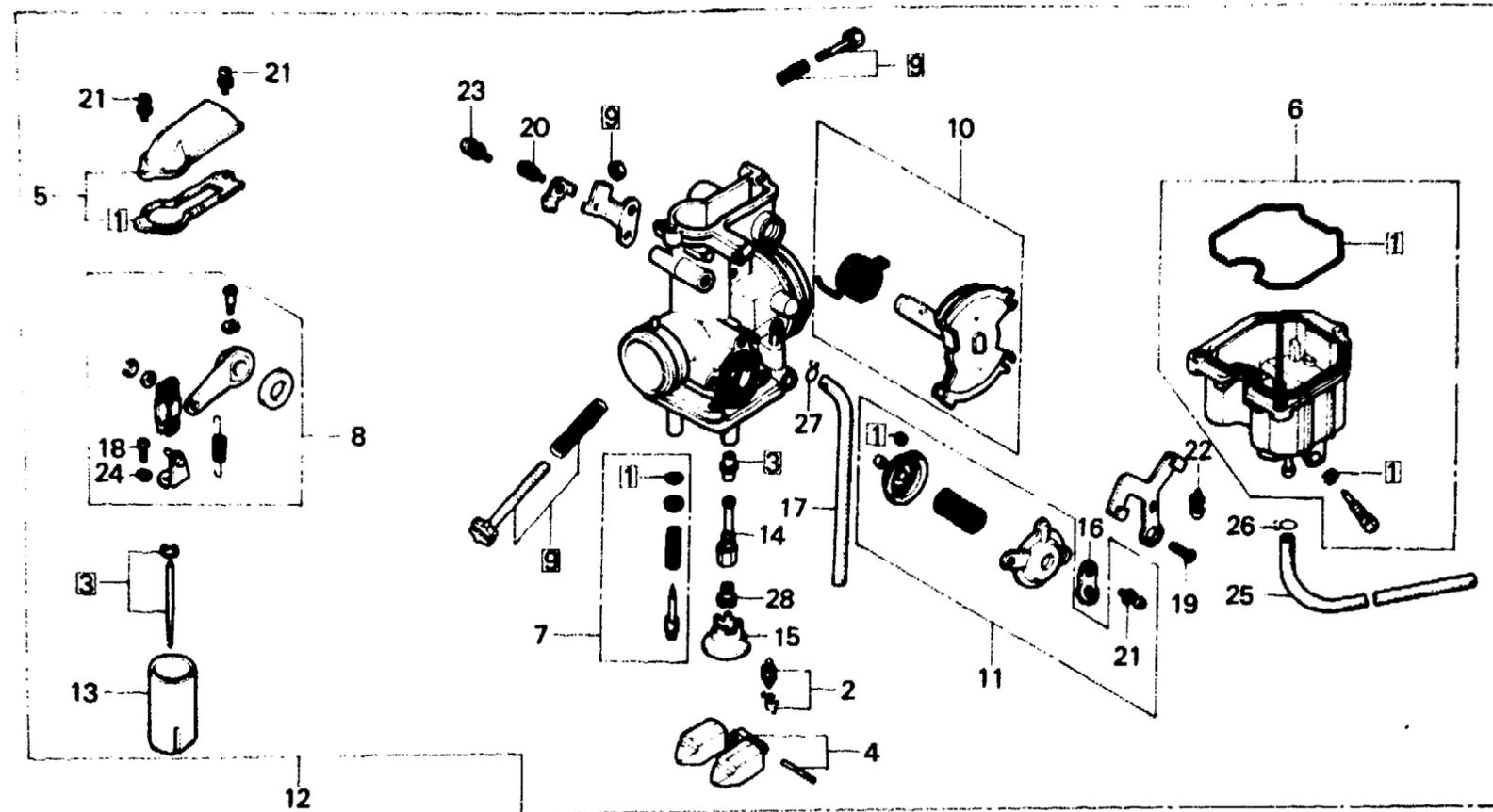
(XL250S, Sz, SA, Sb-B, DK, DM, E, ED, F, G, G1, G2, SA, SD, SW, U)

Vergaser

(XL250S, Sz, SA, Sb-B, DK, DM, E, ED, F, G, G1, G2, SA, SD, SW, U)

Carburador

(XL250S, Sz, SA, Sb-B, DK, DM, E, ED, F, G, G1, G2, SA, SD, SW, U)



B428-40

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL250					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		16	16179-428-671	BINDER		1				PD04B [B]	B, DK, DM, E, ED, F1, SA, SW, U
					1			1		PD04A [B]	G2 B, DK, DM, E, ED, F, F1, G2, SA, SW, U
		17	16199-428-671	PIPE, AIR VENT					1	PD04B [B]	B, DK, DM, E, ED, F1, SA, SW, U
					1				1	PD04A [B]	G2 B, DK, DM, E, ED, F, F1, G2, SA, SW, U
			16199-428-771	TUBE, FUEL	1					PD04B [C]	DK, DM, E, ED, SA, F2, G1, SD
										PD04A [C]	G2
										PD04B [C]	SW, U
		18	93500-03008-0H	SCREW, PAN, 3X8	2				1		F2, G1, G2, SA, SD, SW, U
					2	2	2				B, DK, DM, E, ED, F, F1, F2, G, G1, G2, SA, SD, SW, U
		19	93600-05010-0H	SCREW, FLAT, 5X10	1				1		B, DK, DM, E, ED, F, F1, F2, G, G1, G2, SA, SD, SW, U
		20	93892-04008-08	SCREW-WASHER, 4X8	1				1		B, DK, DM, E, ED, F, F1, F2, G, G1, G2, SA, SD, SW, U

G 5

E-15-1

Carburetor

(XL250S, Sz, SA, Sb-B, DK, DM, E, ED, F, G, G1, G2, SA, SD, SW, U)

Carburateur

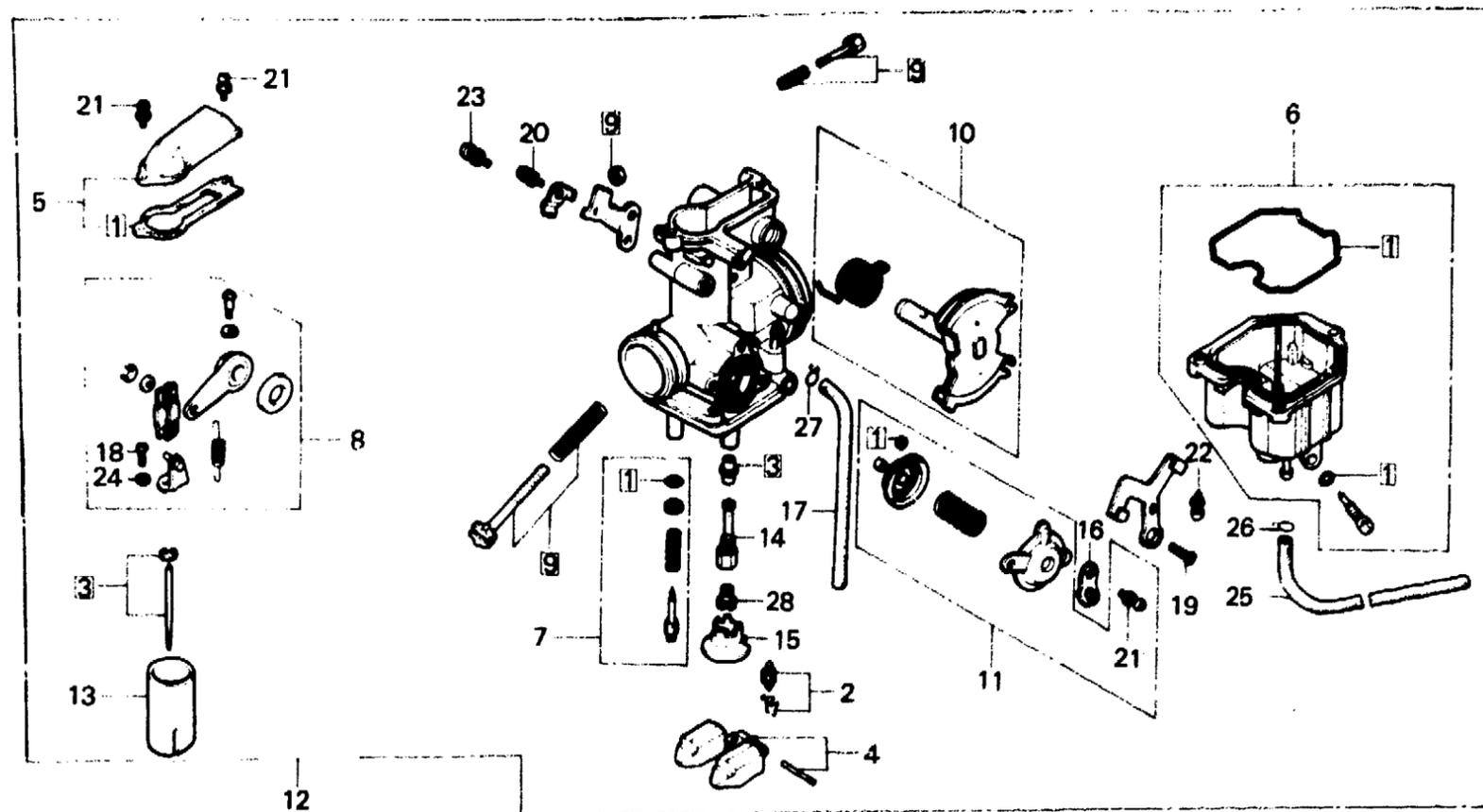
(XL250S, Sz, SA, Sb-B, DK, DM, E, ED, F, G, G1, G2, SA, SD, SW, U)

Vergaser

(XL250S, Sz, SA, Sb-B, DK, DM, E, ED, F, G, G1, G2, SA, SD, SW, U)

Carburador

(XL250S, Sz, SA, Sb-B, DK, DM, E, ED, F, G, G1, G2, SA, SD, SW, U)



B428-40

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL250					Serial No.	Area code
					S	Sz	SA	Sb	Fic		
		21	93892-04012-08	SCREW-WASHER, 4X12	4		4	4			B, DK, DM, E, ED, F, F1, F2 G, G1, G2, SA, SD, SW, U
		22	93892-04016-08	SCREW-WASHER, 4X16	3		3	3			B, DK, DM, E, ED, F, F1, F2 G, G1, G2, SA, SD, SW, U
		23	93892-05010-08	SCREW-WASHER, 5X10	1		1	1			B, DK, DM, E, ED, F, F1, F2 G, G1, G2, SA, SD, SW, U
		24	94111-03800	WASHER, SPRING, 3MM	2		2	2			B, DK, DM, E, ED, F, F1, F2 G, G1, G2, SA, SD, SW, U
		25	95001-35360-40	TUBE, FUEL, 3.5X360	1					PD04B [A]	DK, DM, E, ED, F, SA, SW, U G
			16143-413-751	TUBE, FUEL	1					PD04B [B]	DK, DM, E, ED, F, SA, SW, U B, DK, DM, E, ED, F1, F2, G1 G2, SA, SD, SW, U
		26	95002-02070	CLIP B7, TUBE	1					PD04B [A]	DK, DM, E, ED, F, SA, SW, U G
					1					PD04B [B]	DK, DM, E, ED, F, SA, SW, U B, DK, DM, E, ED, F1, F2, G1 G2, SA, SD, SW, U
		27	95002-02080	CLIP B8, TUBE	1		2	2		PD04B [A]	DK, DM, E, ED, F, SA, SW, U G



E-15-1

Carburetor

(XL250S, Sz, SA, Sb-B, DK, DM, E, ED, F, G, G1, G2, SA, SD, SW, U)

Carburateur

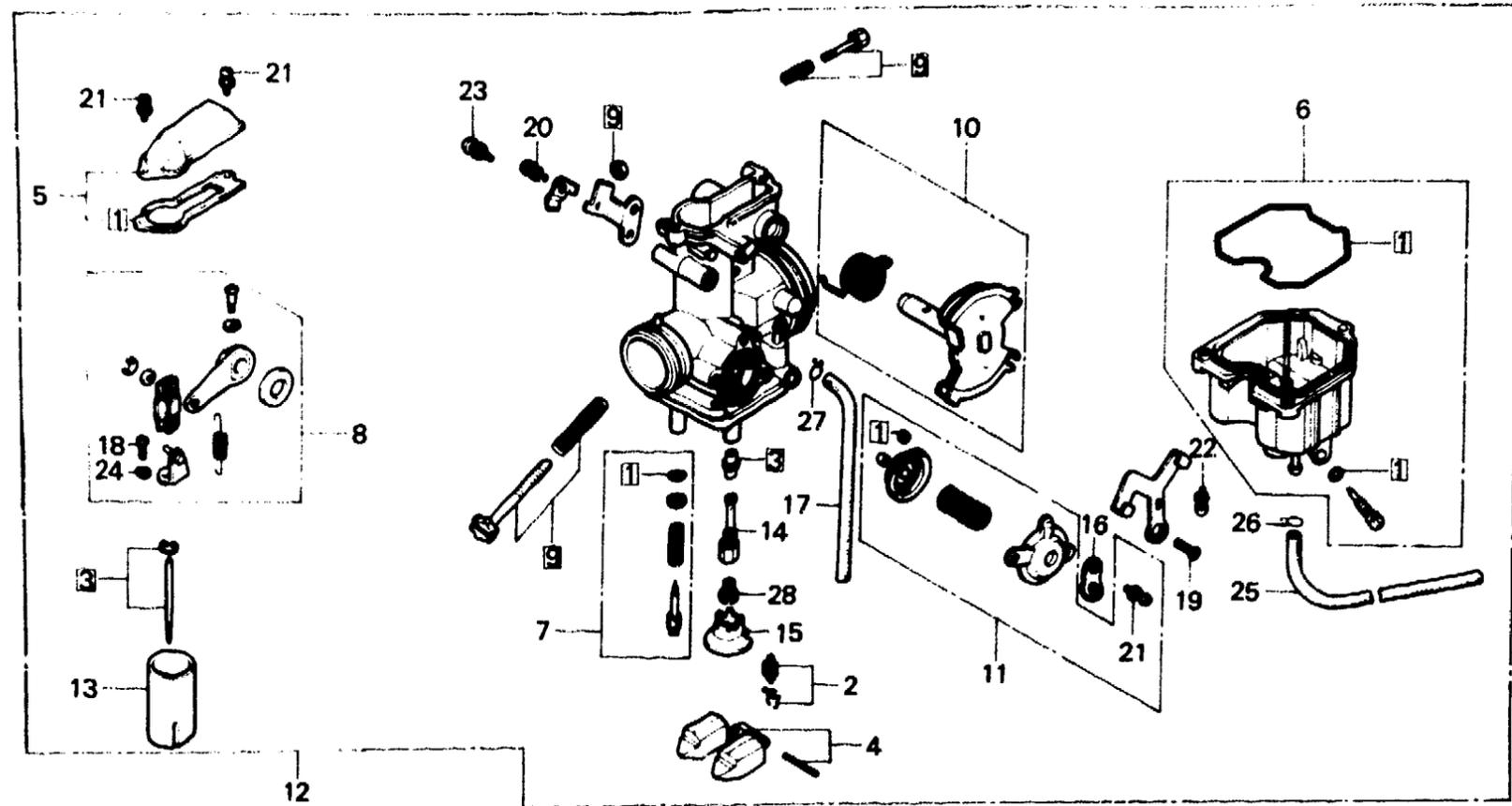
(XL250S, Sz, SA, Sb-B, DK, DM, E, ED, F, G, G1, G2, SA, SD, SW, U)

Vergaser

(XL250S, Sz, SA, Sb-B, DK, DM, E, ED, F, G, G1, G2, SA, SD, SW, U)

Carburador

(XL250S, Sz, SA, Sb-B, DK, DM, E, ED, F, G, G1, G2, SA, SD, SW, U)



B428-40

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		28	99101-393-1150	JET, MAIN, #115	1		1				G, G2
			99101-393-1200	JET, MAIN, #120	1		1	1			B, DK, DM, E, ED, F, F1, F2 G1, SA, SD, SW, U



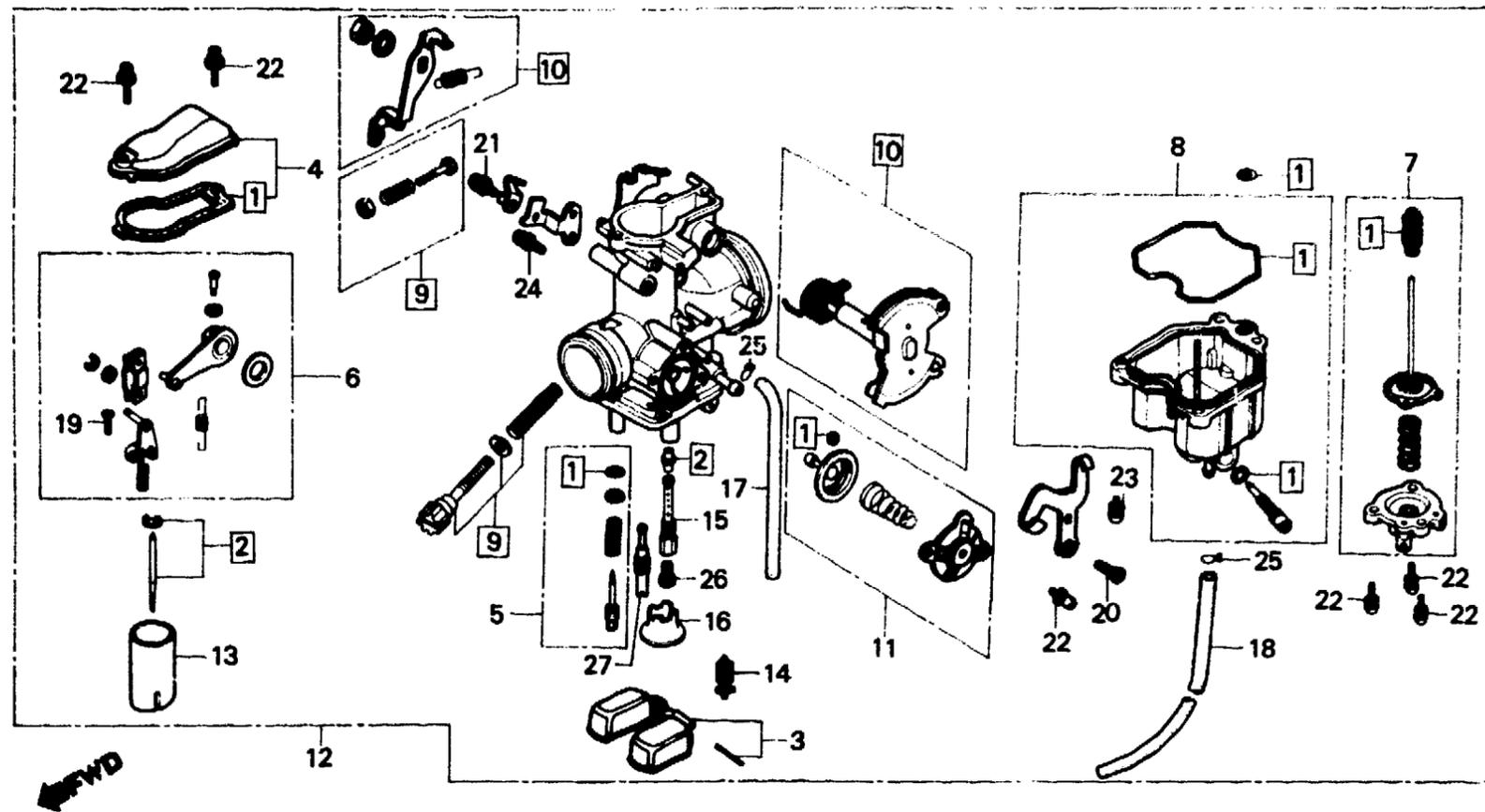
E-15-2

Carburetor
(XL250Rc)

Carburateur
(XL250Rc)

Vergaser
(XL250Rc)

Carburador
(XL250Rc)



BKB7-26

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
GASKET SET	1.0	1	16010-428-671	GASKET SET					1		
FLOAT SET	0.6	2	16012-KB7-004	NEEDLE SET, JET					1		
ARM SET, LINK		3	16013-439-921	FLOAT SET					1		
LINK SET, THROTTLE		4	16014-385-680	TOP SET					1		
VALVE COMP., FLOAT		5	16016-402-004	SCREW SET A					1		
JET, MAIN											
TOP SET	0.2	6	16018-428-671	ARM SET, LINK					1		
NEEDLE SET JET	0.8	7	16021-428-771	DIAPHRAGM SET, PUMP					1		
VALVE, THROTTLE		8	16023-426-003	CHAMBER SET B, FLOAT					1		
DIAPHRAGM SET, PUMP	0.4	9	16028-435-771	SCREW SET B					1		
CHAMBER SET B, FLOAT	0.3	10	16032-KB7-004	LINK SET, THROTTLE					1		
VALVE SET, AIR CUT	0.1										
CARBURETOR ASSY.	0.5	11	16048-KB7-004	VALVE SET, AIR CUT					1		
		12	16100-KB7-004	CARBURETOR ASSY.					1		B, CM, DK, DM, E, ED, F1, F2 IT, SA, SD, SW, U
			16100-KB7-611	CARBURETOR ASSY.					1		G1
			16100-KB7-631	CARBURETOR ASSY.					1		G2
		19	16111-428-671	VALVE, THROTTLE					1		
		14	16155-413-751	VALVE COMP., FLOAT					1		
		15	16165-473-004	HOLDER, NEEDLE JET					1		

G 8

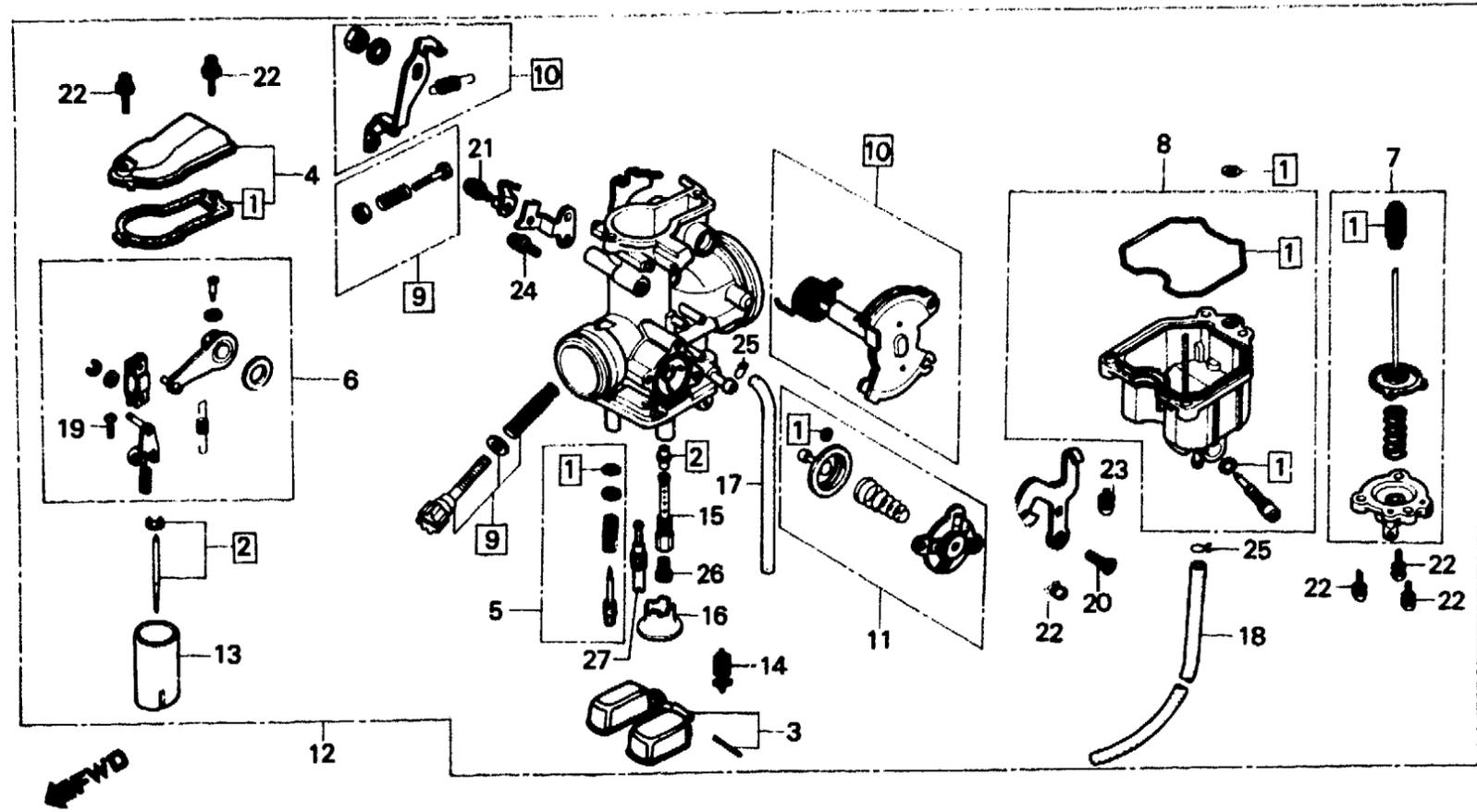
E-15-2

**Carburetor
(XL250Rc)**

**Carburateur
(XL250Rc)**

**Vergaser
(XL250Rc)**

**Carburador
(XL250Rc)**



BKB7-26

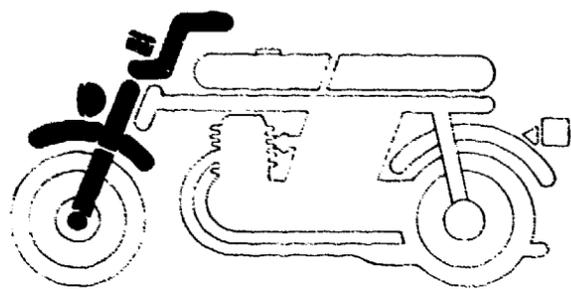
Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		16	16168-382-014	HOLDER, JET					1		
		17	16199-355-701	TUBE, AIR VENT					1		
		18	16199-402-004	TUBE, OVER FLOW					1		
		19	93500-03008-0H	SCREW, PAN, 3X8					2		
		20	93600-05010-0H	SCREW, FLAT, 5X10					1		
		21	93892-04008-08	SCREW-WASHER, 4X8					1		
		22	93892-04012-08	SCREW-WASHER, 4X12					7		
		23	93892-04016-08	SCREW-WASHER, 4X16					3		
		24	93892-05010-08	SCREW-WASHER, 5X10					1		
		25	95002-02070	CLIP B7, TUBE					2		
		26	99101-393-1100	JET, MAIN, #110					1		
		27	99103-440-0380	JET, SLOW, #38					1		

1982.01.10

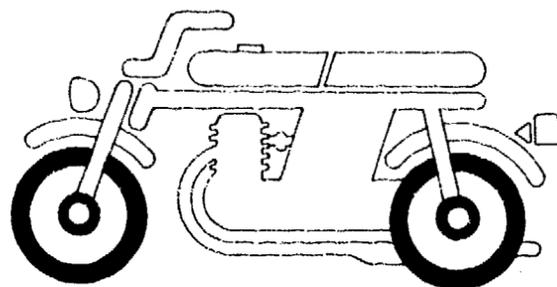
E

G8

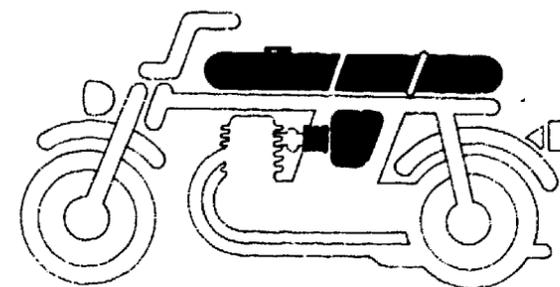
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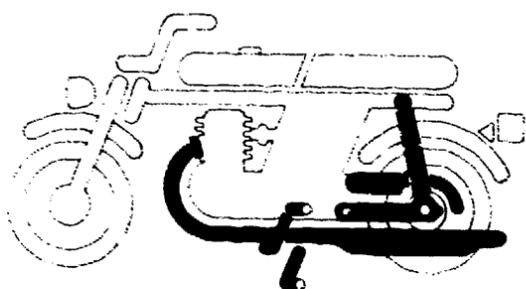
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F- 2	Meter - Headlight stay.....	I 2
F- 3	Handle lever - Switch.....	I 14
F- 4	Handle pipe - Top bridge.....	J 8
F- 5	Steering stem - Front fender.....	J 12
F- 6	Front fender.....	K 9
F- 7	Steering stem - Horn.....	K 11



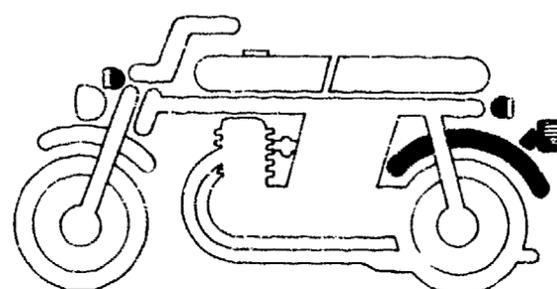
F- 8	Front fork.....	K 13
F- 9	Front wheel.....	L 12
F-10	Front brake panel.....	M 1
F-11	Rear wheel.....	M 5
F-12	Rear brake panel.....	M 13



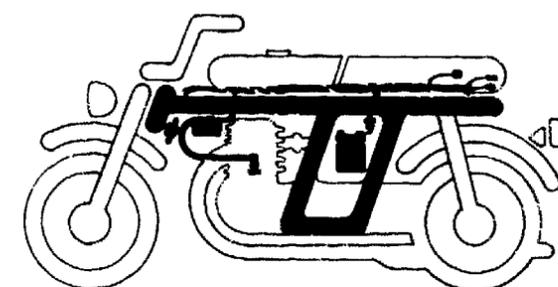
F-13	Fuel tank.....	N 1
F-14	Seat.....	N 7
F-15	Air cleaner.....	N 10
F-16	Side cover.....	2-C 16



F-17	Exhaust muffer.....	2-D 2
F-18	Pedal - Kick starter arm - Step.....	2-D 7
F-19	Rear fork - Chain case.....	2-E 9
F-20	Rear cushion.....	2-F 5



F-21	Rear fender.....	2-F 11
F-22	Winker.....	2-G 6
F-23	Taillight.....	2-H 11



F-24	Wire harness - Battery.....	2-I 6
F-25	Battery.....	2-I 14
F-26	Frame body.....	2-I 15
F-27	Tool.....	2-J 8
F-28	Stripe - Emblem.....	2-J 11

H 2

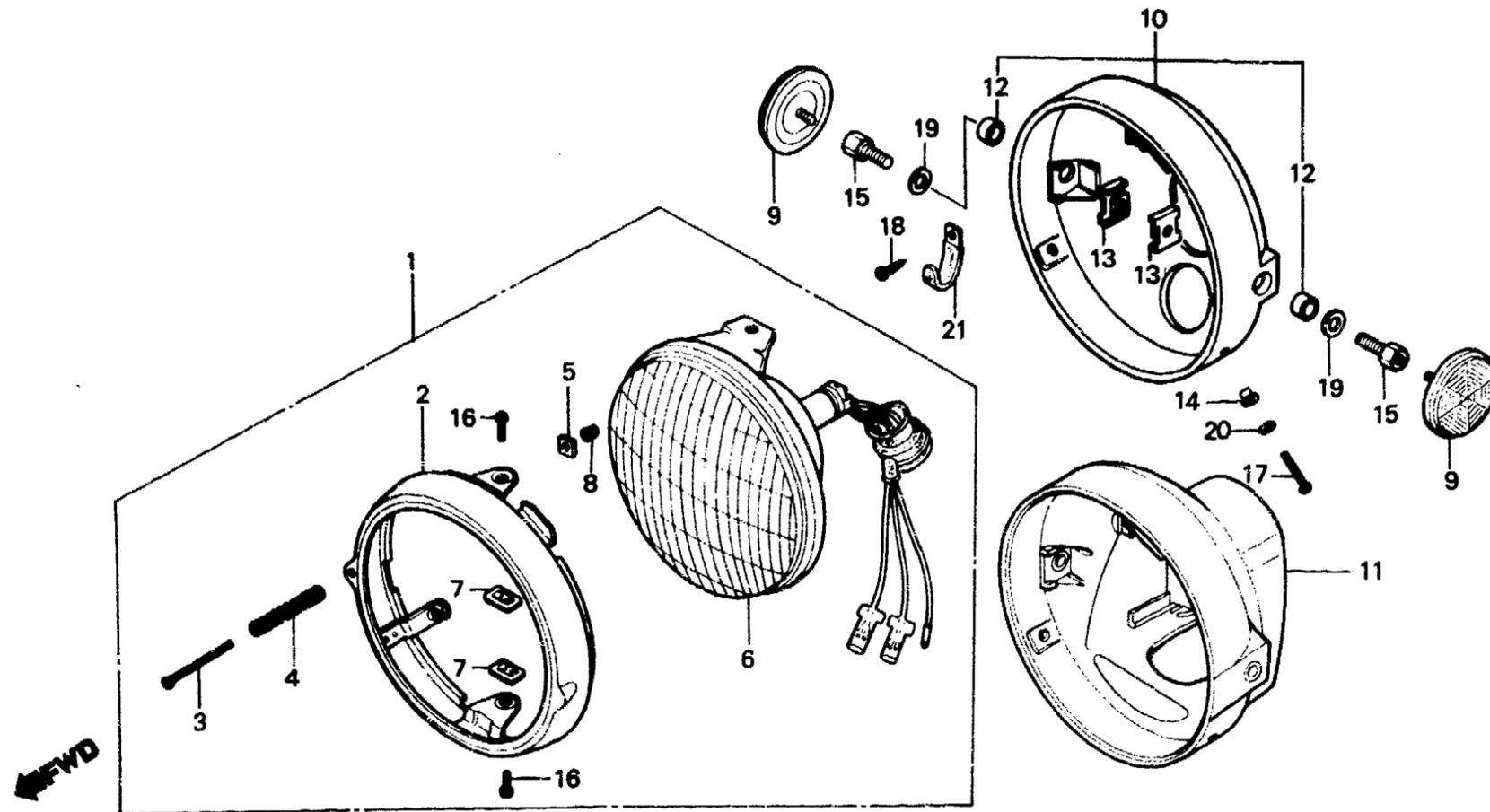
F-1

**Headlight
(CM)**

**Phare
(CM)**

**Scheinwerfer
(CM)**

**Faro delantero
(CM)**



B428-17A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
HEADLIGHT ASSY.	0.1	1	33100-428-671	HEADLIGHT ASSY. (6V 35/36.5W)	1	1	1	1			CM
HEADLIGHT UNIT	0.2		33100-MC4-670	HEADLIGHT ASSY.							CM
INC. RELATIVE PART		2	33101-329-671	RIM, HEADLIGHT	1	1	1	1	1		CM
CASE, HEADLIGHT	0.3	3	33103-329-671	SCREW, HEADLIGHT BEAM	1	1	1	1	1		CM
		4	33107-283-023	SPRING, HEADLIGHT BEAM ADJUSTING	1	1	1	1	1		CM
		5	33117-001-023	NUT, HEADLIGHT BEAM ADJUSTING	1	1	1	1	1		CM
		6	33120-428-671	HEADLIGHT UNIT	1	1	1	1			CM
			33120-MC4-670	HEADLIGHT UNIT					1		CM
		7	33128-200-033	NUT, UNIT HOLDER	2	2	2	2			CM
			33128-292-670	NUT, UNIT HOLDER					2		CM
		8	33136-426-830	COVER, SCREW					1		CM
		9	33741-428-671	REFLECTOR, FR, REFLEX	2	2	2	2	2		CM
		10	61301-MC4-670ZA	CASE, HEADLIGHT *NH-1*					1		CM
		11	61301-399-000ZA	CASE, HEADLIGHT *NH-1*	1	1	1	1			CM
		12	61302-229-300	COLLAR, HEADLIGHT CASE					2		CM

H 3

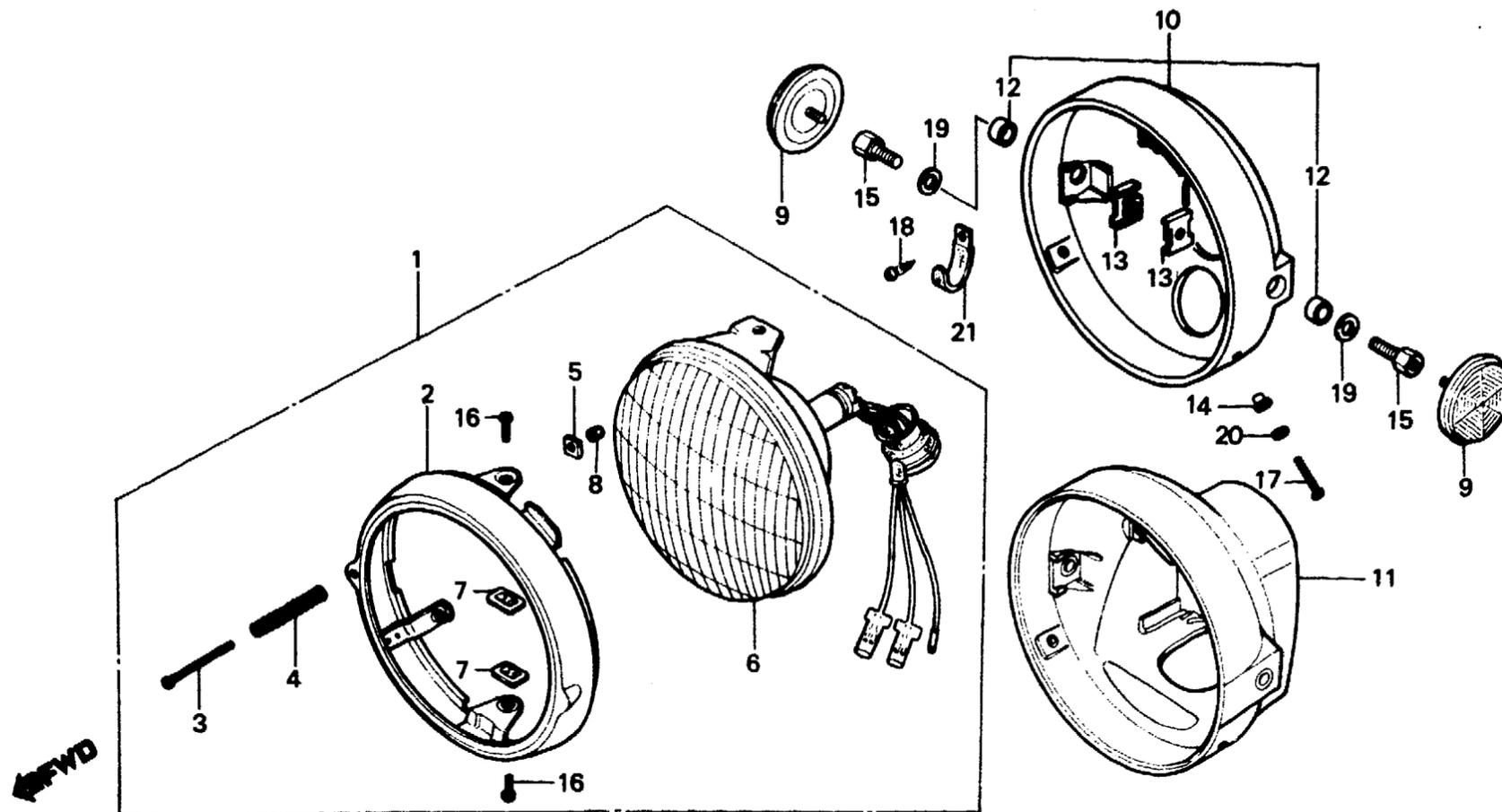
F-1

**Headlight
(CM)**

**Phare
(CM)**

**Scheinwerfer
(CM)**

**Faro delantero
(CM)**



B428-17A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		13	61303-105-000	NUT, HEADLIGHT CASE	2	2	2	2	2		CM
		14	61304-292-000	COLLAR, HEADLIGHT SETTING	2	2	2	2	2		CM
		15	90123-428-000	BOLT, HEADLIGHT STAY	2	2	2	2	2		CM
		16	93500-05008-0H	SCREW, PAN, 5X8	2	2	2	2	2		CM
		17	93500-05016-0B	SCREW, PAN, 5X16	2	2	2	2	2		CM
		18	93901-14110	SCREW, TAPPING, 4X8	1	1	1	1	1		CM
		19	94102-08700	WASHER, PLAIN, 8MM	2	2	2	2	2		CM
		20	94111-05000	WASHER, SPRING, 5MM	2	2	2	2	2		CM
		21	94591-45000	CLIP, WIRE, 4X50	1	1	1	1	1		CM



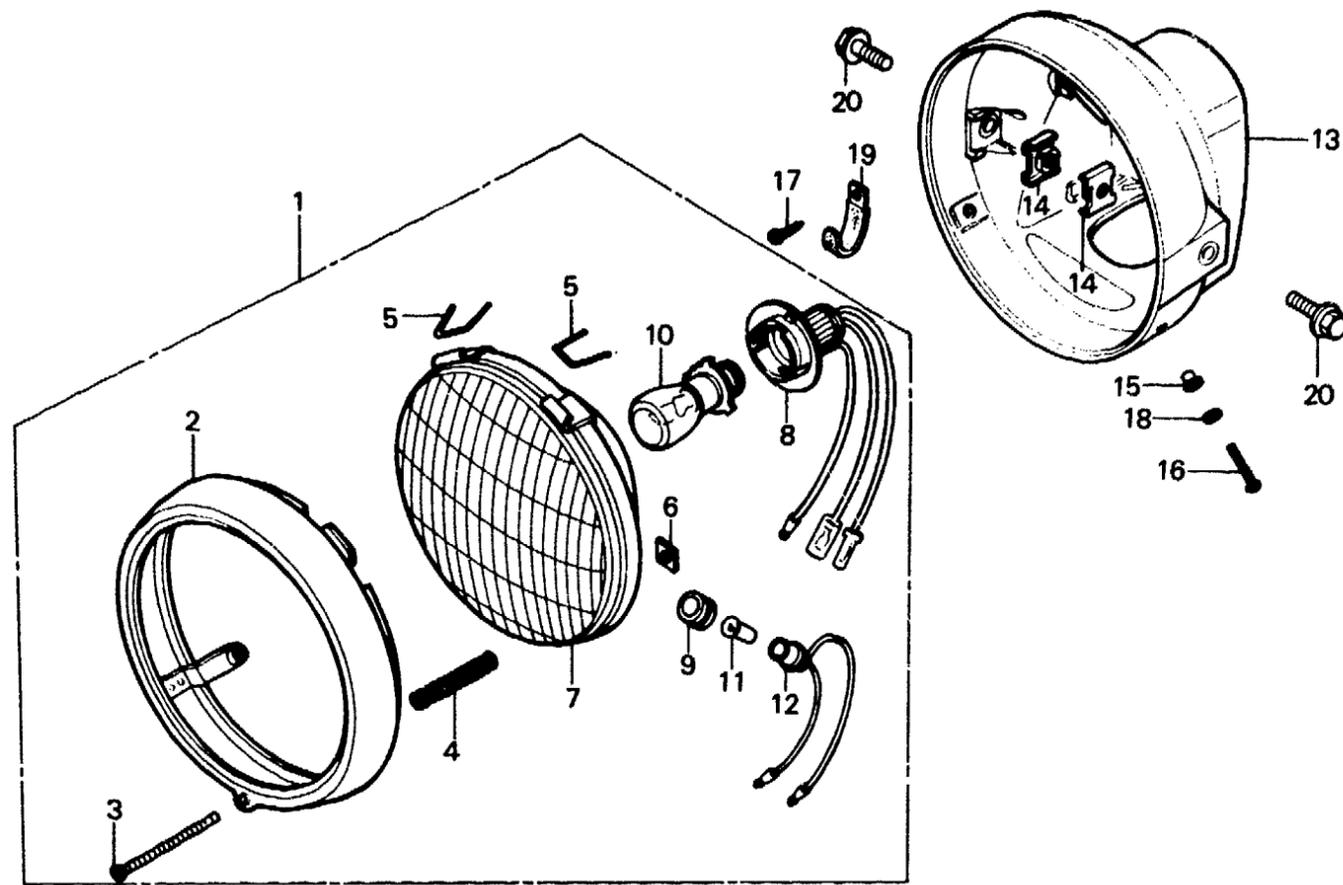
F-1-1

Headlight
(XL250S,SA-DK,DM,SA,U)

Phare
(XL250S,SA-DK,DM,SA,U)

Scheinwerfer
(XL250S,SA-DK,DM,SA,U)

Faro delantero
(XL250S,SA-DK,DM,SA,U)



← FWD

B428-41

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	Sa		
HEADLIGHT ASSY.	0.1	1	33100-329-003	HEADLIGHT ASSY.	1		1			DK,DM,SA,U
SOCKET, HEADLIGHT		2	33101-336-003	RIM, HEADLIGHT	1		1			DK,DM,SA,U
BULB, HEADLIGHT		3	33103-329-003	SCREW, HEADLIGHT BEAM	1		1			DK,DM,SA,U
SOCKET, POSITION LIGHT				ADJUSTING						
HEADLIGHT UNIT	0.2	4	33107-200-023	SPRING, HEADLIGHT BEAM	1		1			DK,DM,SA,U
INC. RELATIVE PART				ADJUSTING						
CASE, HEADLIGHT	0.3	5	33108-307-681	SPRING, UNIT HOLDER	2		2			DK,DM,SA,U
		6	33117-001-023	NUT, HEADLIGHT BEAM ADJUSTING	1		1			DK,DM,SA,U
		7	33121-329-003	HEADLIGHT UNIT	1		1			DK,DM,SA,U
		8	33130-243-670	SOCKET, HEADLIGHT	1		1			DK,DM,SA,U
		9	33905-303-003	RUBBER, JOINT (STANLEY)	1		1			DK,DM,SA,U
		10	34901-329-003	BULB, HEADLIGHT (6V35/36W-3W)	1		1			DK,DM,SA,U
		11	34903-303-003	BULB, POSITION LIGHT (6V3W)	1		1			DK,DM,SA,U
				(STANLEY)						
		12	34904-303-003	SOCKET, POSITION LIGHT	1		1			DK,DM,SA,U
				(STANLEY)						
		13	61301-399-000ZA	CASE, HEADLIGHT *NH-1*	1		1			DK,DM,SA,U

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E

H4

H 5

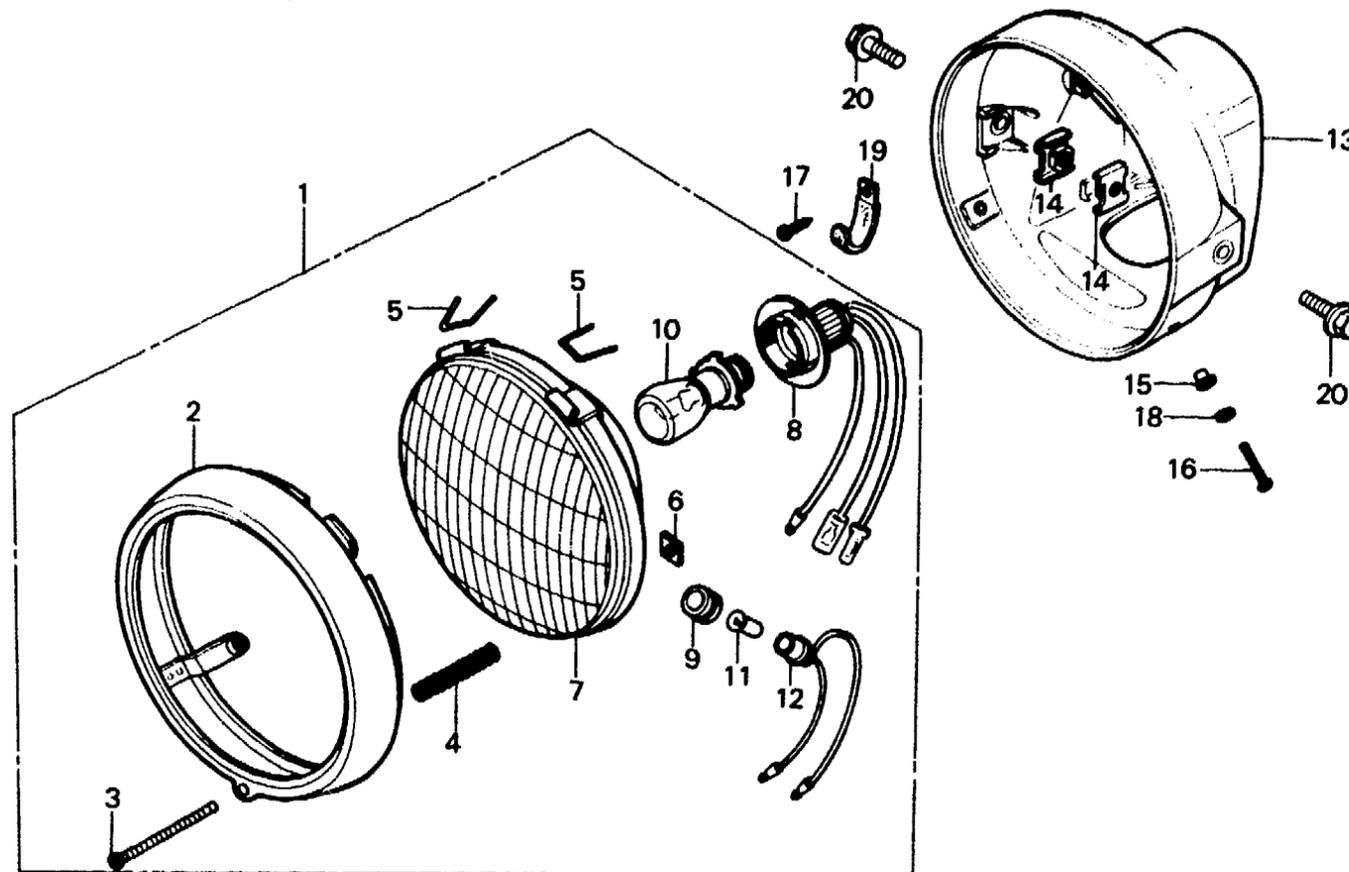
F-1-1

Headlight
(XL250S, SA-DK, DM, SA, U)

Phare
(XL250S, SA-DK, DM, SA, U)

Scheinwerfer
(XL250S, SA-DK, DM, SA, U)

Faro delantero
(XL250S, SA-DK, DM, SA, U)



←FWD

B428-41

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sa	Rc		
		14	61303-105-000	NUT, HEADLIGHT CASE	2		2				DK, DM, SA, U
		15	61304-292-000	COLLAR, HEADLIGHT SETTING	2		2				DK, DM, SA, U
		16	93500-05010-0A	SCREW, PAN, 5X10	2		2				DK, DM, SA, U
		17	93901-14110	SCREW, TAPPING, 4X8	1		1				DK, DM, SA, U
		18	94111-05000	WASHER, SPRING, 5MM	2		2				DK, DM, SA, U
		19	94591-45000	CLIP, WIRE, 4X50	1		1				DK, DM, SA, U
		20	95700-08016-00	BOLT, FLANGE, 8X16	2		2				DK, DM, SA, U

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E

H5



F-1-2

Headlight

(XL250S, SA-B, E, ED, G, G1, G2, SD, SW)

Phare

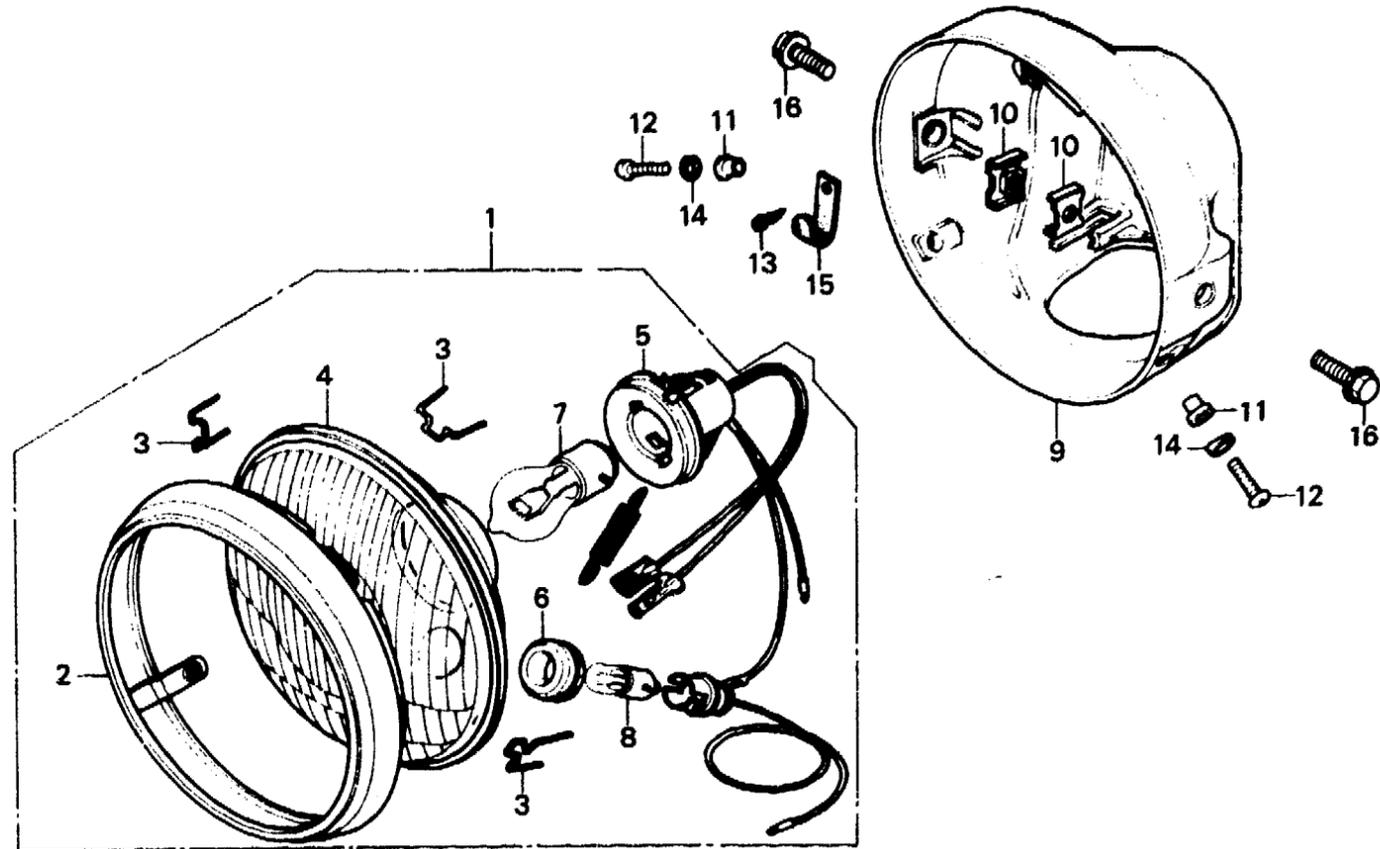
(XL250S, SA-B, E, ED, G, G1, G2, SD, SW)

Scheinwerfer

(XL250S, SA-B, E, ED, G, G1, G2, SD, SW)

Faro delantero

(XL250S, SA-B, E, ED, G, G1, G2, SD, SW)



B428-43

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
HEADLIGHT ASSY.	0.1	1	33100-399-601	HEADLIGHT ASSY. (6V35/35W) (STANLEY)	1					1	B, E, ED, G, G1, G2, SD, SW
SOCKET COMP., HEADLIGHT											
BULB, HEADLIGHT		2	33101-399-601	RIM, HEADLIGHT (STANLEY)	1					1	B, E, ED, G, G1, G2, SD, SW
BULB, POSITION		3	33108-028-013	SPRING, UNIT HOLDER (STANLEY)	3					3	B, E, ED, G, G1, G2, SD, SW
HEADLIGHT UNIT	0.2	4	33120-304-611	HEADLIGHT UNIT (STANLEY)	1					1	B, E, ED, G, G1, G2, SD, SW
INC. RELATIVE PART		5	33130-399-601	SOCKET COMP., HEADLIGHT (STANLEY)	1					1	B, E, ED, G, G1, G2, SD, SW
CASE, HEADLIGHT	0.3										
		6	33905-303-003	RUBBER, JOINT (STANLEY)	1					1	B, E, ED, G, G1, G2, SD, SW
		7	34901-383-611	BULB, HEADLIGHT (6V35/35W) (LOCAL PROCUREMENT PART)	1					1	B, E, ED, G, G1, G2, SD, SW
		8	34903-383-611	BULB, POSITION (6V4W) (LOCAL PROCUREMENT PART)	1					1	B, E, ED, G, G1, G2, SD, SW
		9	61301-399-000ZA	CASE, HEADLIGHT *NH-1*	1					1	B, E, ED, G, G1, G2, SD, SW
		10	61303-105-000	NUT, HEADLIGHT CASE	2					2	B, E, ED, G, G1, G2, SD, SW
		11	61304-292-000	COLLAR, HEADLIGHT SETTING	2					2	B, E, ED, G, G1, G2, SD, SW
		12	93500-05016-0B	SCREW, PAN, 5X16	2					2	B, E, ED, G, G1, G2, SD, SW
		13	93901-14110	SCREW, TAPPING, 4X8	1					1	B, E, ED, G, G1, G2, SD, SW

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E

H6

H 7

F-1-2

Headlight

(XL250S, SA-B, E, ED, G, G1, G2, SD, SW)

Phare

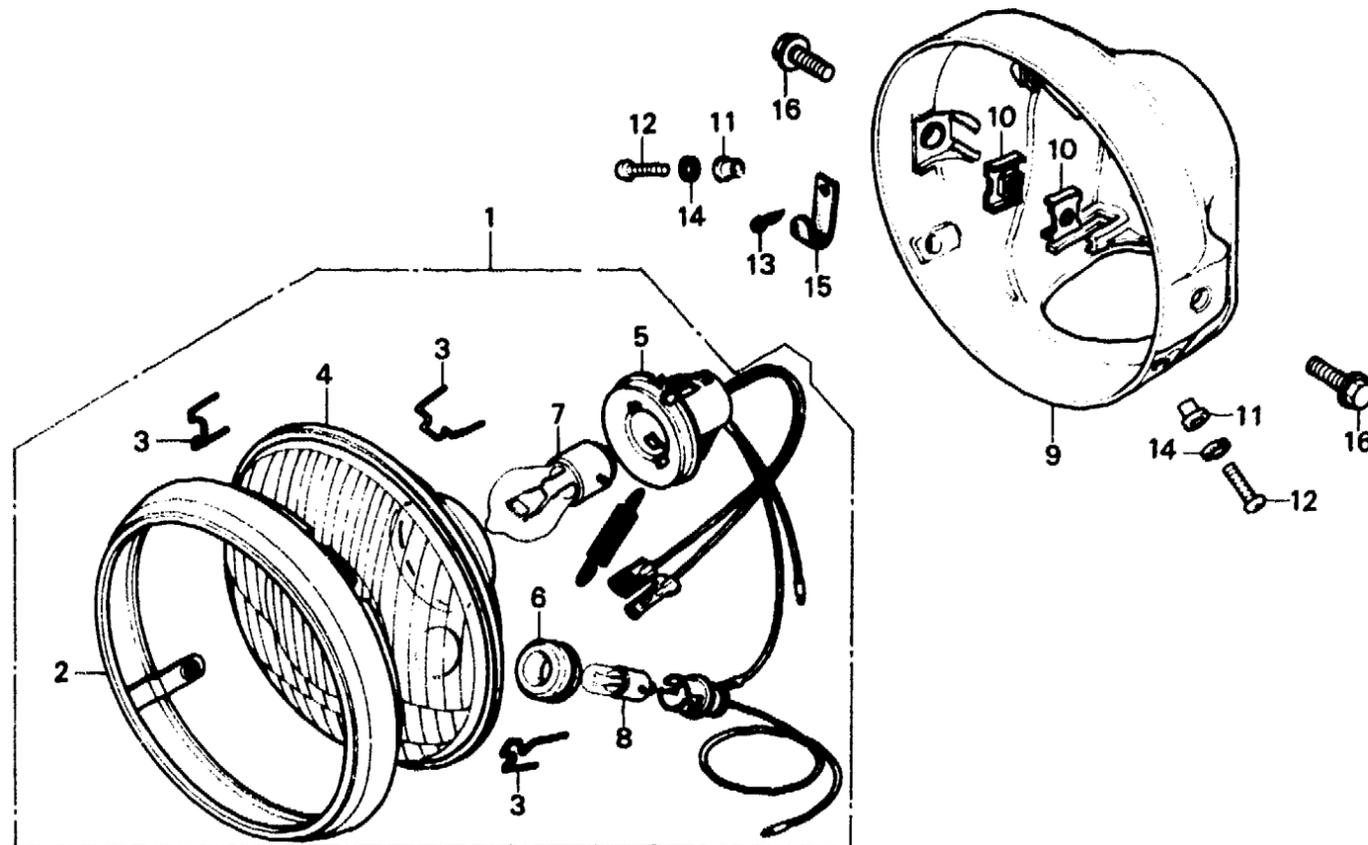
(XL250S, SA-B, E, ED, G, G1, G2, SD, SW)

Scheinwerfer

(XL250S, SA-B, E, ED, G, G1, G2, SD, SW)

Faro delantero

(XL250S, SA-B, E, ED, G, G1, G2, SD, SW)



←FWD

B428-43

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	Sb		
		14	94111-05000	WASHER, SPRING, 5MM	2		2			B, E, ED, G, G1, G2, SD, SW
		15	94591-45000	CLIP, WIRE, 4X50	1		1			B, E, ED, G, G1, G2, SD, SW
		16	95700-08016-00	BOLT, FLANGE, 8X16	2		2			B, E, ED, G, G1, G2, SD, SW



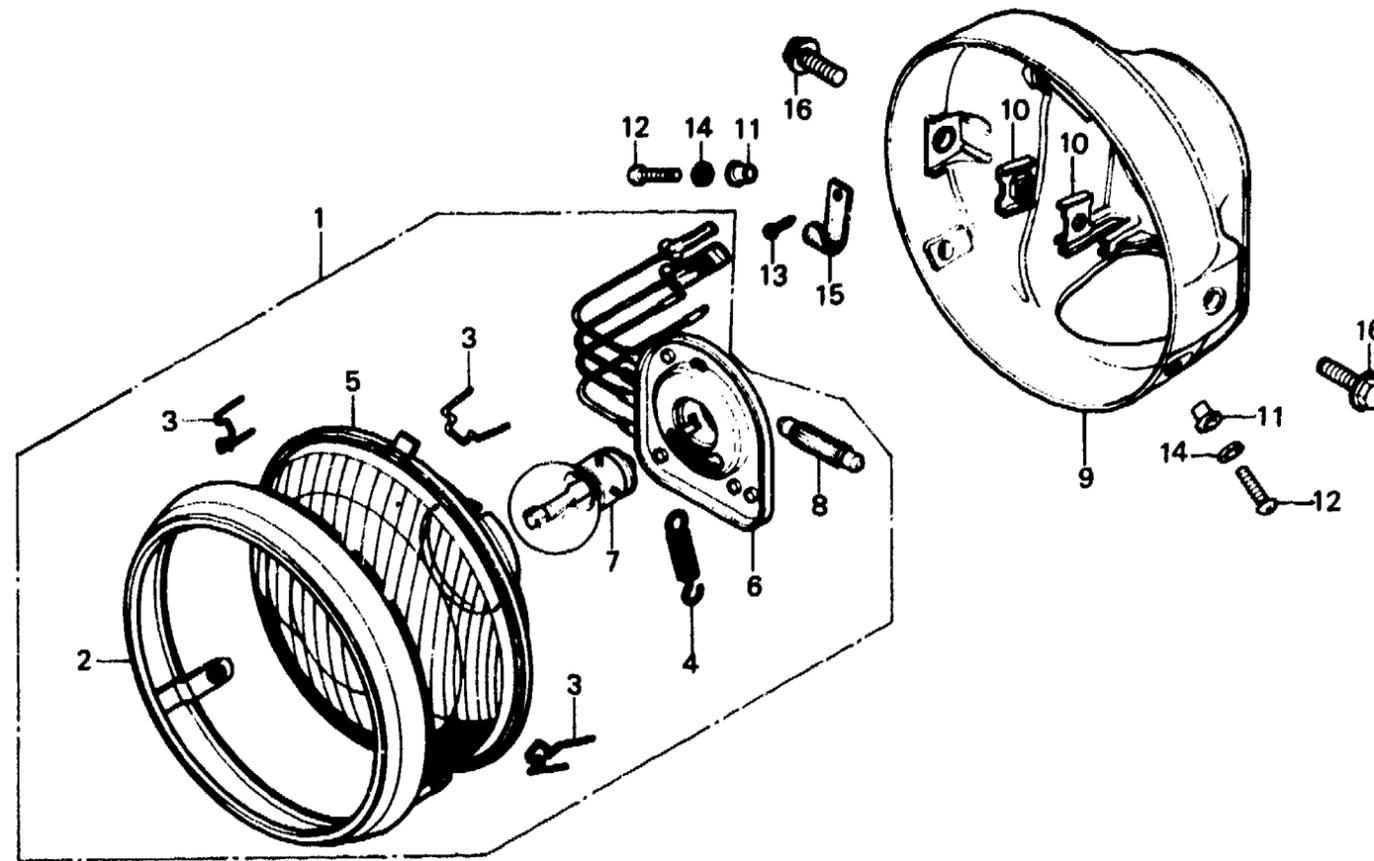
F-1-3

Headlight
(XL250S,SA-F,F1,F2)

Phare
(XL250S,SA-F,F1,F2)

Scheinwerfer
(XL250S,SA-F,F1,F2)

Faro delantero
(XL250S,SA-F,F1,F2)



B428-42

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	Sb		
HEADLIGHT ASSY.	0.1	1	33100-399-621	HEADLIGHT ASSY. (6V36/36W) (STANLEY)	1					F,F1,F2
. SOCKET COMP., HEADLIGHT		2	33101-399-601	RIM, HEADLIGHT (STANLEY)	1					F,F1,F2
. BULB, HEADLIGHT		3	33108-028-013	SPRING, UNIT HOLDER (STANLEY)	3					F,F1,F2
. BULB, POSITION		4	33115-286-621	SPRING, SOCKET HOLDER (STANLEY)	1					F,F1,F2
HEADLIGHT UNIT	0.2	5	33120-246-620	HEADLIGHT UNIT (STANLEY)	1					F,F1,F2
INC. RELATIVE PART		6	33130-399-621	SOCKET COMP., HEADLIGHT (STANLEY)	1					F,F1,F2
CASE, HEADLIGHT	0.3	7	34901-382-621	BULB, HEADLIGHT (6V36/36W) (LOCAL PROCUREMENT PART)	1					F,F1,F2
		8	34903-382-621	BULB, POSITION (6V4W) (LOCAL PROCUREMENT PART)	1					F,F1,F2
		9	61301-399-000ZA	CASE, HEADLIGHT *NH-1*	1					F,F1,F2
		10	61303-105-000	NUT, HEADLIGHT CASE	2					F,F1,F2
		11	61304-292-000	COLLAR, HEADLIGHT SETTING	2					F,F1,F2
		12	93500-05016-0B	SCREW, PAN, 5X16	2					F,F1,F2
		13	93901-14110	SCREW, TAPPING, 4X8	1					F,F1,F2

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E

H8

H 9

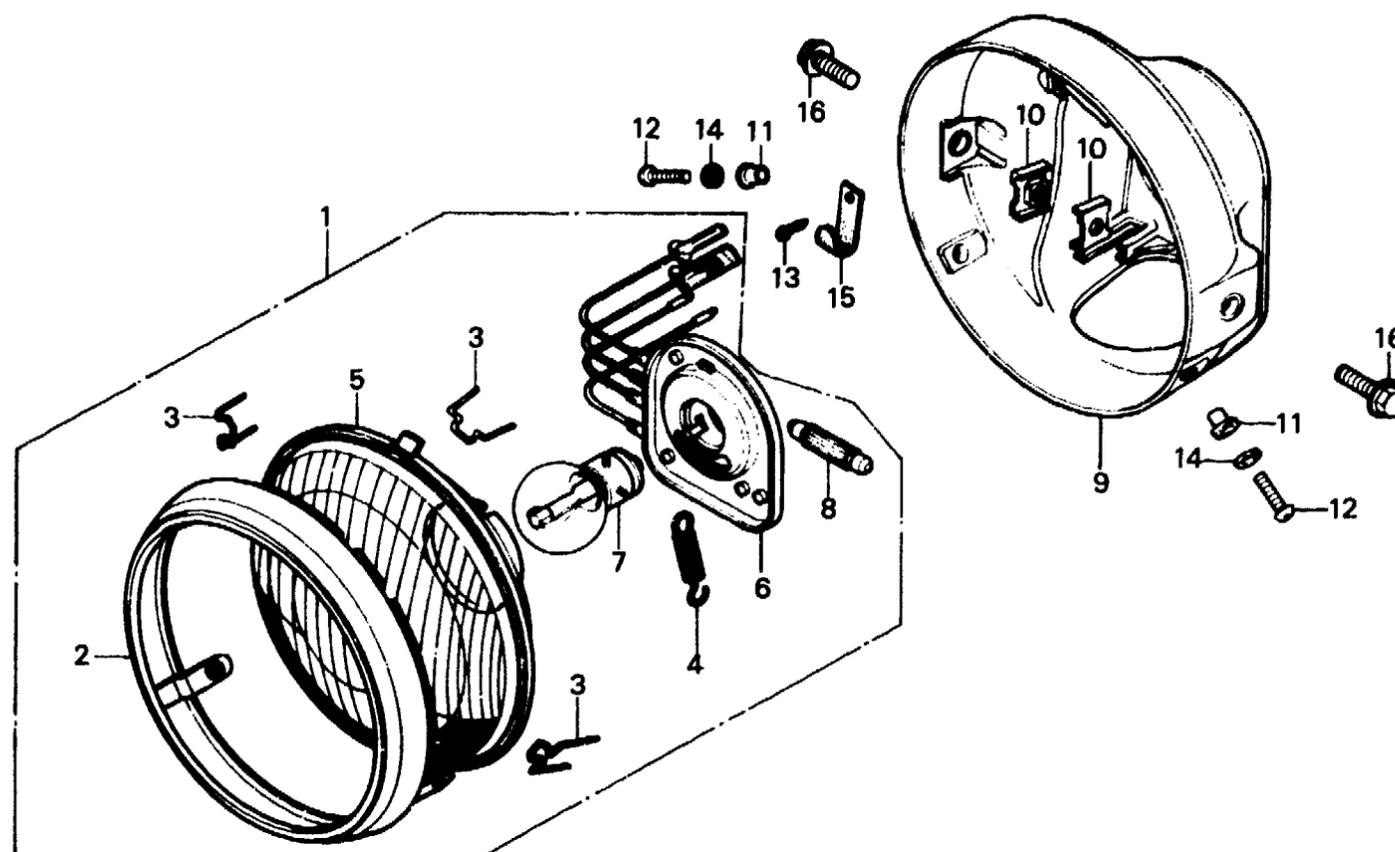
F-1-3

Headlight
(XL250S,SA-F,F1,F2)

Phare
(XL250S,SA-F,F1,F2)

Scheinwerfer
(XL250S,SA-F,F1,F2)

Faro delantero
(XL250S,SA-F,F1,F2)



B428-42

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	Ss		
		14	94111-05000	WASHER, SPRING, 5MM	2		2			F,F1,F2
		15	94591-45000	CLIP, WIRE, 4X50	1		1			F,F1,F2
		16	95700-08016-00	BOLT, FLANGE, 8X16	2		2			F,F1,F2

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E

H9

H 10

F-1-4

Headlight

(XL250S_B-B,DK,DM,E,ED,F1,
F2,G1,G2,SA,SD,SW,U)

Phare

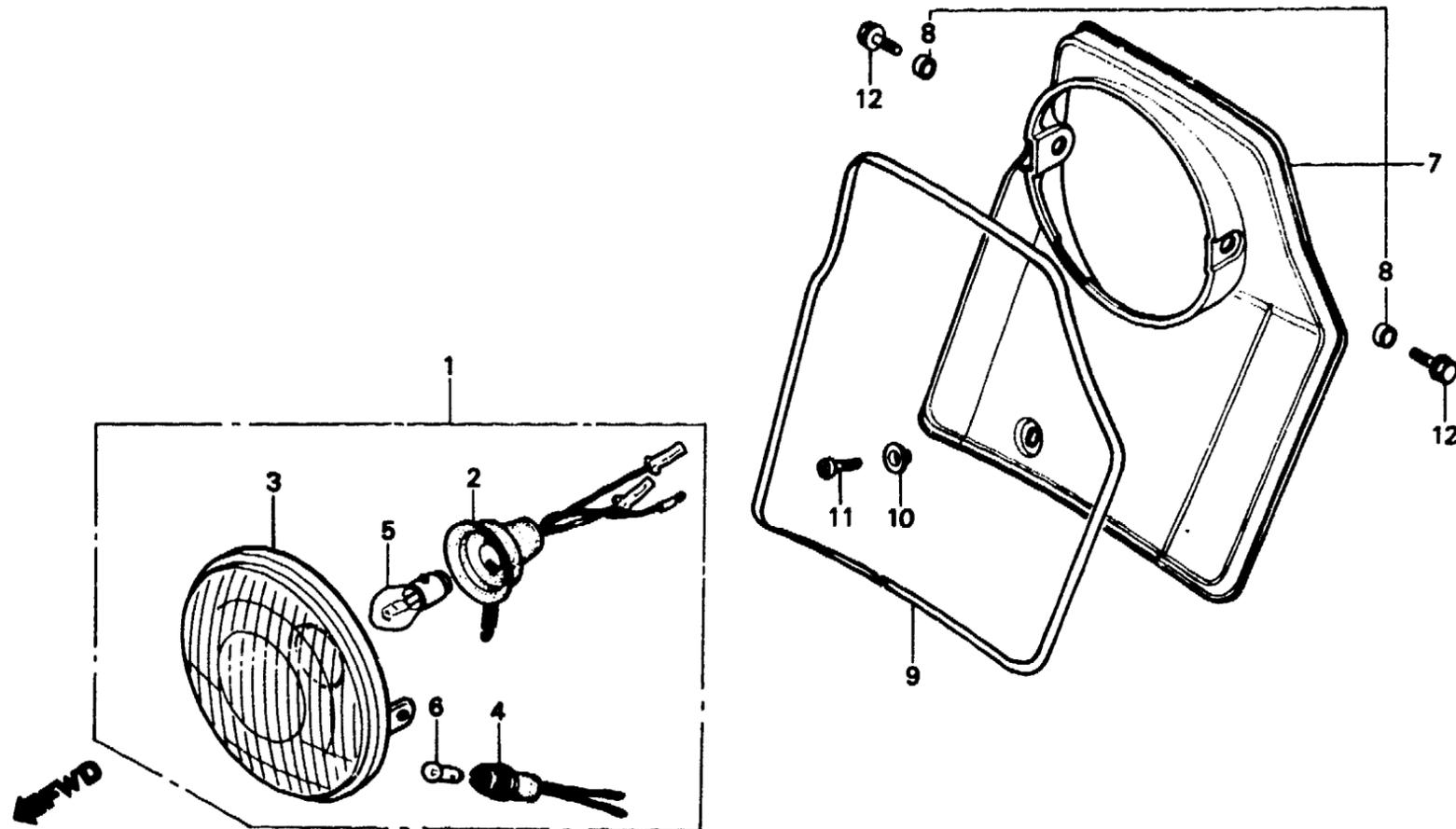
(XL250S_B-B,DK,DM,E,ED,F1,
F2,G1,G2,SA,SD,SW,U)

Scheinwerfer

(XL250S_B-B,DK,DM,E,ED,F1,
F2,G1,G2,SA,SD,SW,U)

Faro delantero

(XL250S_B-B,DK,DM,E,ED,F1,
F2,G1,G2,SA,SD,SW,U)



B435-63

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
HEADLIGHT ASSY.	0.1	1	33100-KB1-710	HEADLIGHT ASSY. (6V36/36W-4W) (STANLEY)					1		F1,F2
SOCKET ASSY., HEADLIGHT			33100-427-910	HEADLIGHT ASSY. (6V35/35W-4W) (STANLEY)					1		B,E,ED,G1,G2,SD,SW
HEADLIGHT UNIT			33100-427-931	HEADLIGHT ASSY. (6V35/36W-3W) (STANLEY)					1		DK,DM,SA,U
SOCKET ASSY., POSITION LIGHT			33110-166-013	SOCKET ASSY., HEADLIGHT					1		DK,DM,SA,U
BULB, HEADLIGHT			33110-183-612	SOCKET ASSY., HEADLIGHT					1		B,E,ED,G1,G2,SD,SW
BULB, POSITION			33130-183-622	SOCKET ASSY., HEADLIGHT					1		F1,F2
PLATE, FR. NUMBER			33120-KB1-710	HEADLIGHT UNIT					1		F1,F2
			33120-166-003	HEADLIGHT UNIT (STANLEY)					1		DK,DM,SA,U
			33120-183-611	HEADLIGHT UNIT					1		B,E,ED,G1,G2,SD,SW
			33150-166-003	SOCKET ASSY., POSITION LIGHT (STANLEY)					1		B,DK,DM,E,ED,G1,G2,SA SD,SW,U
			33150-183-621	SOCKET ASSY., POSITION LIGHT					1		F1,F2
			34901-329-003	BULB, HEADLIGHT (6V35/36W-3W)					1		DK,DM,SA,U
			34901-382-621	BULB, HEADLIGHT (6V36/36W) (LOCAL PROCUREMENT PART)					1		F1,F2
			34901-383-611	BULB, HEADLIGHT (6V35/35W) (LOCAL PROCUREMENT PART)					1		B,E,ED,G1,G2,SD,SW

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E

H10

H 11

F-1-4

Headlight

(XL250S_B-B,DK,DM,E,ED,F1,
F2,G1,G2,SA,SD,SW,U)

Phare

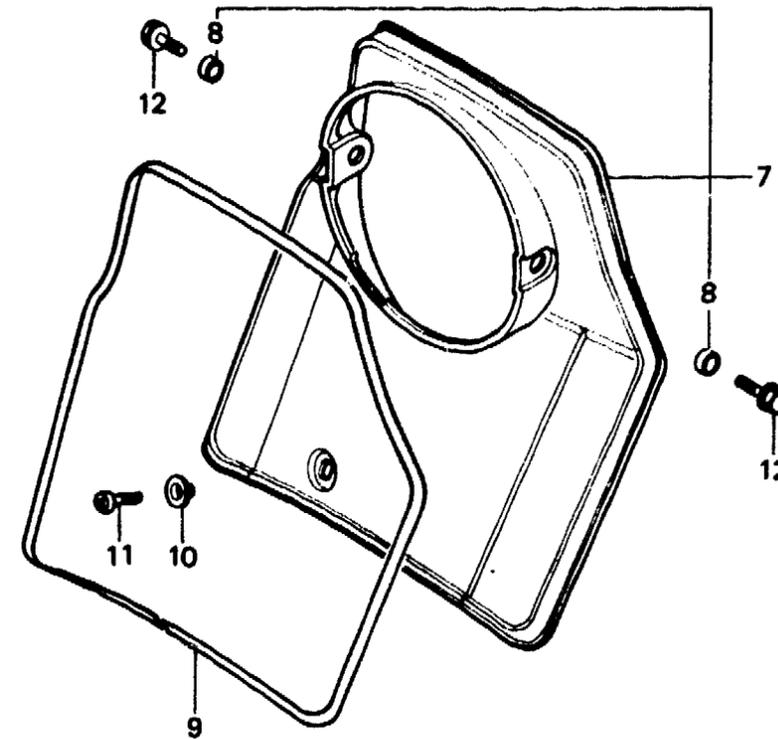
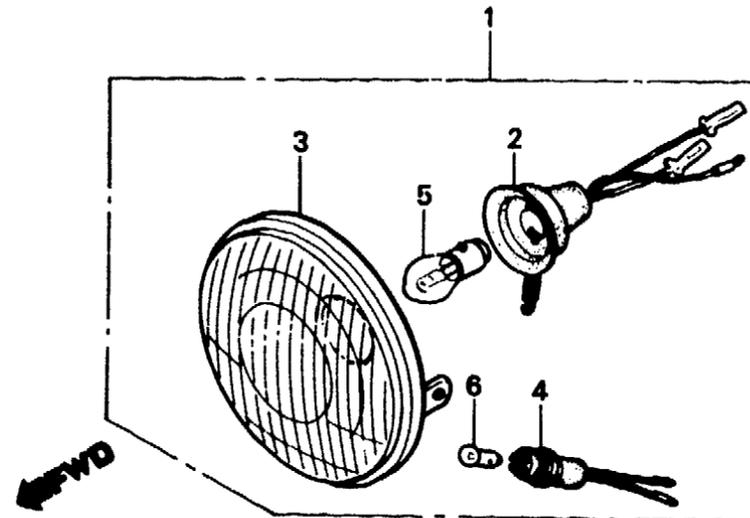
(XL250S_B-B,DK,DM,E,ED,F1,
F2,G1,G2,SA,SD,SW,U)

Scheinwerfer

(XL250S_B-B,DK,DM,E,ED,F1,
F2,G1,G2,SA,SD,SW,U)

Faro delantero

(XL250S_B-B,DK,DM,E,ED,F1,
F2,G1,G2,SA,SD,SW,U)



B435-63

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	S _B	Rc		
		6	34902-303-003	BULB, POSITION LIGHT (6V3W)					1		DK,DM,SA,U
			34903-383-611	BULB, POSITION (6V4W) (LOCAL PROCUREMENT PART)					1		B,E,ED,F1,F2,G1,G2,SD SW
		7	61301-437-940ZA	PLATE, FR. NUMBER *NH-105*					1		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		8	61302-229-300	COLLAR, HEADLIGHT CASE					2		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		9	87126-428-830	STRIPE, FR. NUMBER PLATE					1		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		10	90522-028-000	WASHER, CHAIN CASE SETTING					1		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		11	93500-06012-00	SCREW, PAN, 6X12					1		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		12	95700-08016-00	BOLT, FLANGE, 8X16					2		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U

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E

H11

H 12

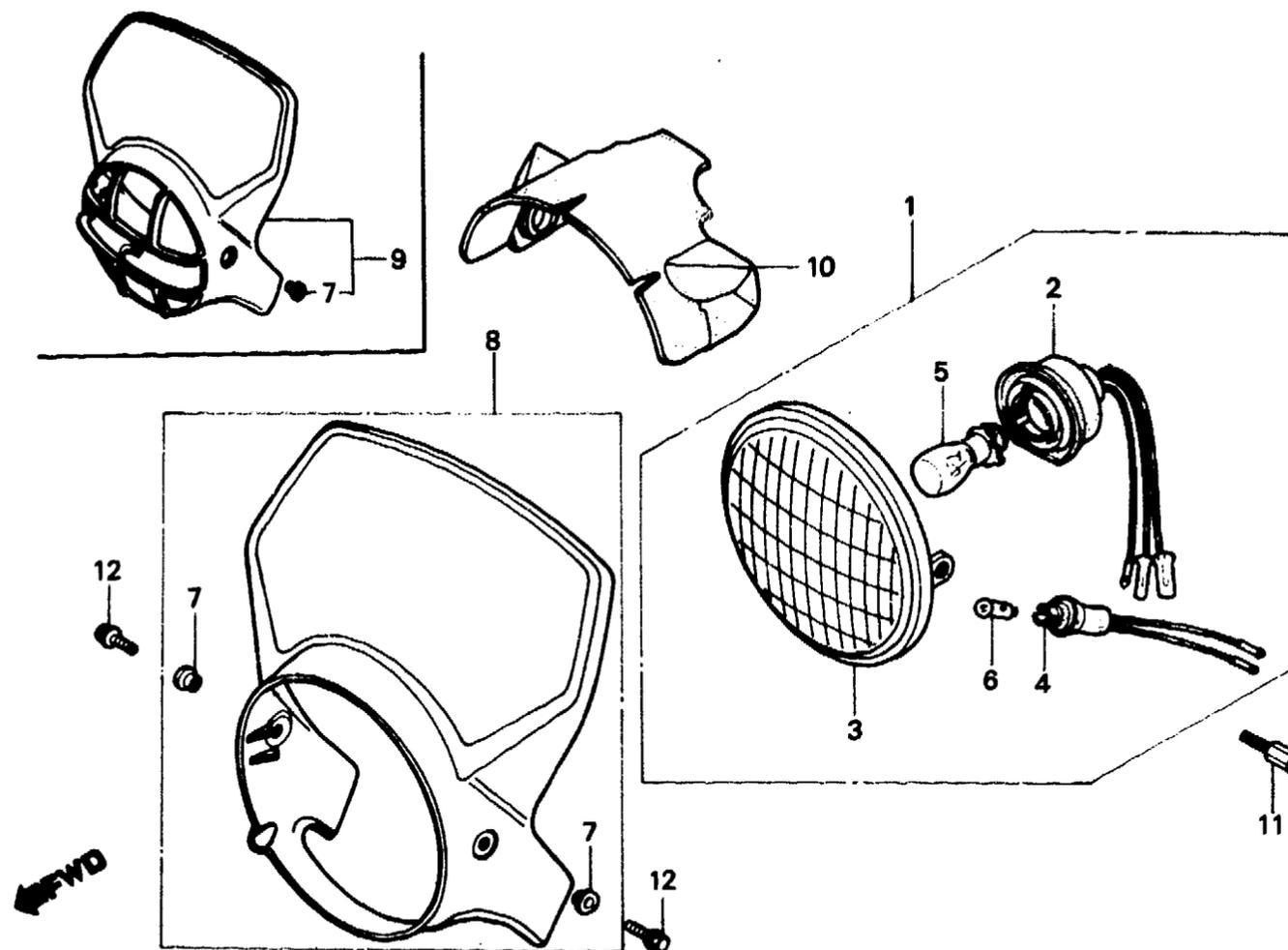
F-1-5

**Headlight
(XL250Rc-DK,DM,SA,U)**

**Phare
(XL250Rc-DK,DM,SA,U)**

**Scheinwerfer
(XL250Rc-DK,DM,SA,U)**

**Faro delantero
(XL250Rc-DK,DM,SA,U)**



BMC4-22

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	Sb		
HEADLIGHT ASSY. HEADLIGHT UNIT INC. RELATIVE PART VISOR SET, FR. RUBBER, FR. VISOR	0.1	1	33100-KB7-680	HEADLIGHT ASSY.					1	DK,DM,SA,U
		2	33110-KB7-003	SOCKET ASSY., HEADLIGHT					1	DK,DM,SA,U
		3	33120-KB7-680	HEADLIGHT UNIT					1	DK,DM,SA,U
		4	33150-166-003	SOCKET ASSY., POSITION LIGHT					1	DK,DM,SA,U
		5	34901-KB7-003	BULB, HEADLIGHT (12V 35/35W)	(STANLEY)				1	DK,DM,SA,U
		6	34903-071-003	BULB, MARKER LIGHT (12V 3.4W)	(STANLEY)				1	DK,DM,SA,U
		7	61101-441-000	COLLAR, FR. FENDER SETTING					2	DK,DM,SA,U
		8	613A0-KB7-600ZA	VISOR SET, FR. *R-110*					1	DK,DM,SA,U
			613A0-KB7-600ZB	VISOR SET, FR. *NH-24*					1	DK,DM,SA,U
			613A0-KB7-600ZC	VISOR SET, FR. *NH-104M-U*					1	DK,DM,SA,U
9	613A0-KB7-680ZA	VISOR SET, FR. *R-110*					(1)	DK,DM,SA,U		
	613A0-KB7-680ZB	VISOR SET, FR. *NH-24*					(1)	DK,DM,SA,U		

H 13

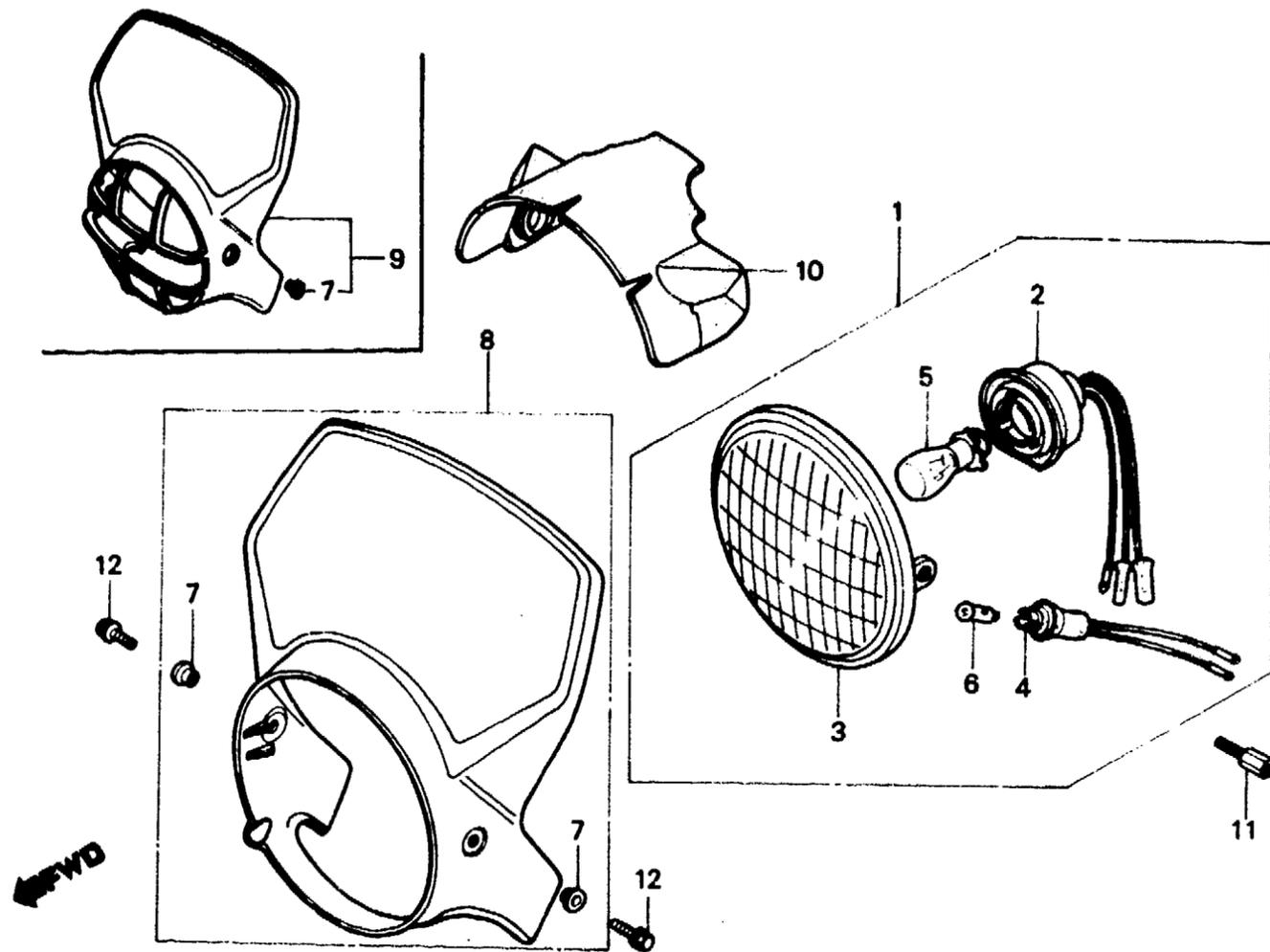
F-1-5

Headlight
(XL250Rc-DK,DM,SA,U)

Phare
(XL250Rc-DK,DM,SA,U)

Scheinwerfer
(XL250Rc-DK,DM,SA,U)

Faro delantero
(XL250Rc-DK,DM,SA,U)



BMC4-22

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	Sa		
			613A0-KB7-680ZC	VISOR SET, FR. *NH-104M-U*					(1)	DK,DM,SA,U
		10	61306-KB7-000	RUBBER, FR. VISOR					1	DK,DM,SA,U
		11	90123-KB7-000	BOLT, HEADLIGHT STAY					2	DK,DM,SA,U
		12	95700-06012-00	BOLT, FLANGE, 6X12					2	DK,DM,SA,U

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E

H13

H 14

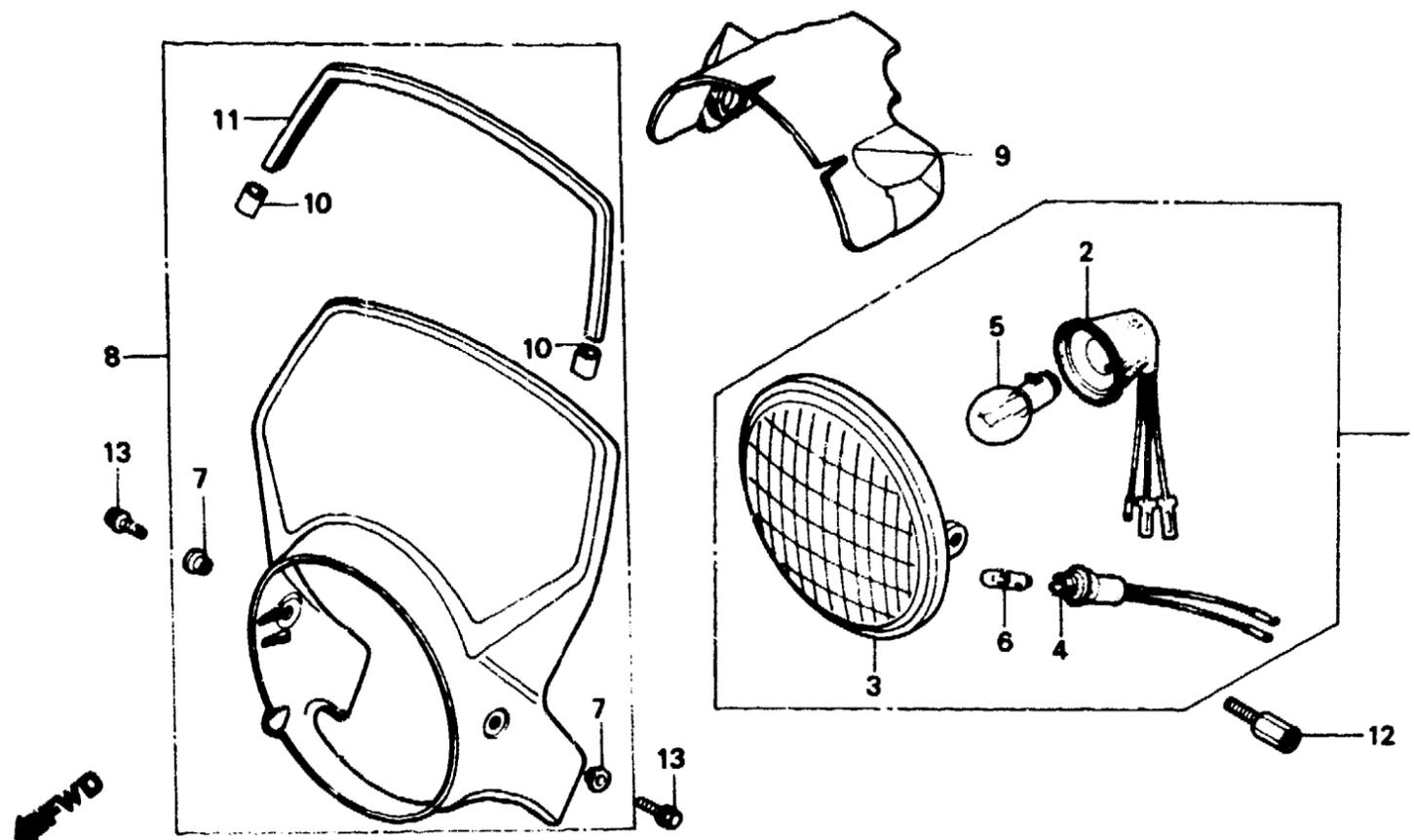
F-1-6

Headlight
(XL250rc-B,E,ED.)
(G1,G2,IT,SD,SW)

Phare
(XL250rc-B,E,ED.)
(G1,G2,IT,SD,SW)

Scheinwerfer
(XL250rc-B,E,ED.)
(G1,G2,IT,SD,SW)

Faro delantero
(XL250rc-B,E,ED.)
(G1,G2,IT,SD,SW)



BMC4-23

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	SA Rc		
HEADLIGHT ASSY. HEADLIGHT UNIT INC. RELATIVE PART VISOR SET, FR. RUBBER, FR. VISOR	0.1	1	33100-MC4-610	HEADLIGHT ASSY.					1	B,E,ED,G1,G2,IT,SD,SW
		2	33110-MC4-610	SOCKET ASSY., HEADLIGHT					1	B,E,ED,G1,G2,IT,SD,SW
		3	33120-MC4-610	HEADLIGHT UNIT					1	B,E,ED,G1,G2,IT,SD,SW
		4	33150-183-621	SOCKET ASSY., POSITION LIGHT					1	B,E,ED,G1,G2,IT,SD,SW
		5	34901-388-611	BULE, HEADLIGHT (LOCAL PROCUREMENT)					1	B,E,ED,G1,G2,IT,SD,SW
		6	34903-388-611	BULB, POSITION (12V 4W) (LOCAL PROCUREMENT PART)					1	B,E,ED,G1,G2,IT,SD,SW
		7	61101-441-000	COLLAR, FR. FENDER SETTING					2	B,E,ED,G1,G2,IT,SD,SW
		8	613A0-KB7-600ZA	VISOR SET, FR. *R-110*					1	B,E,ED,SD,SW
			613A0-KB7-600ZB	VISOR SET, FR. *NH-24*					1	B,E,ED,SD,SW
			613A0-KB7-600ZC	VISOR SET, FR. *NH-104M-U*					1	B,E,ED,SD,SW
	613A0-KB7-610ZA	VISOR SET, FR. *R-110*					1	G1,G2		

H 15

F-1-6

Headlight

(XL250Rc-B,E,ED.)
(G1,G2,IT,SD,SW)

Phare

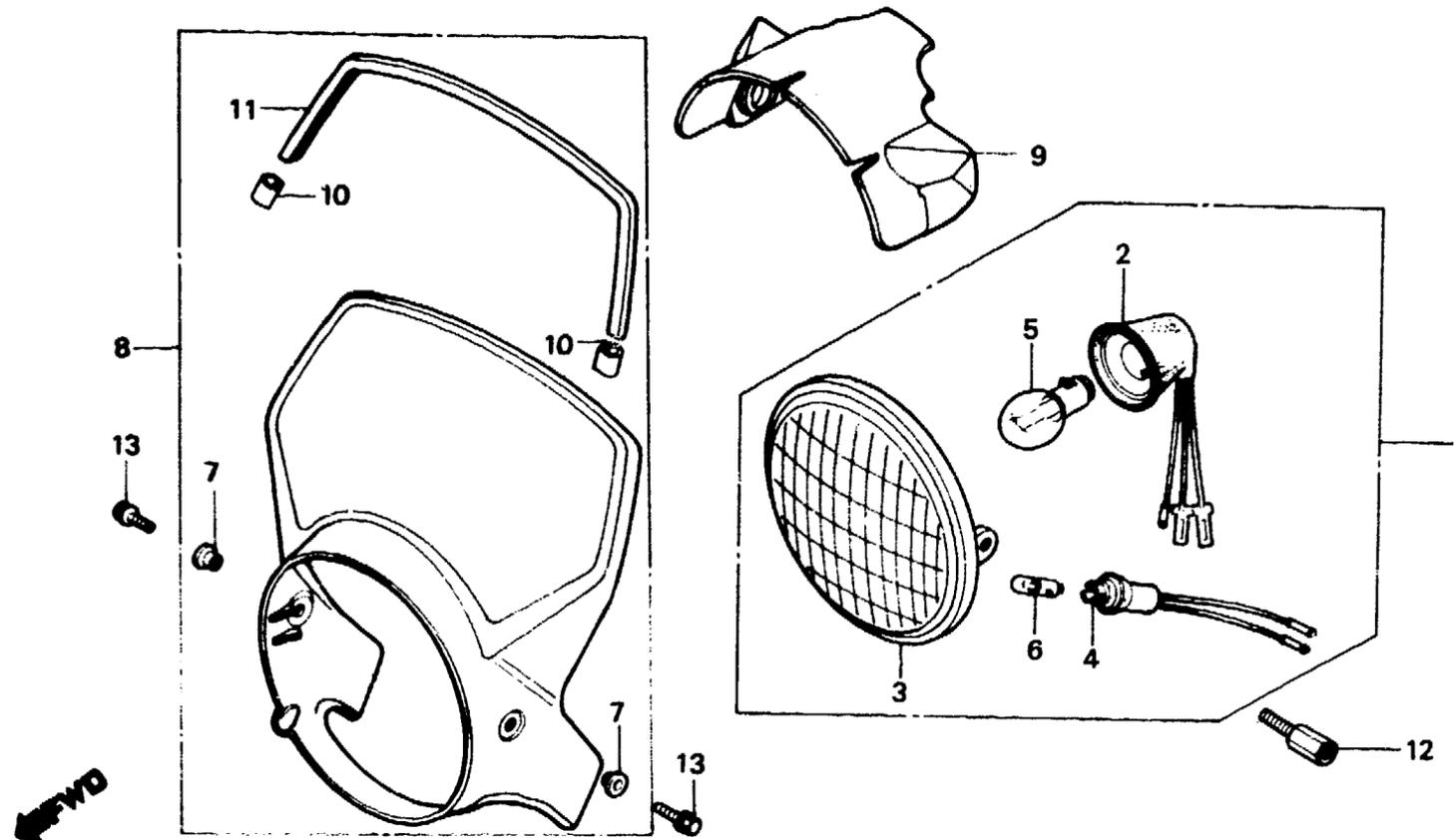
(XL250Rc-B,E,ED.)
(G1,G2,IT,SD,SW)

Scheinwerfer

(XL250Rc-B,E,ED.)
(G1,G2,IT,SD,SW)

Faro delantero

(XL250Rc-B,E,ED.)
(G1,G2,IT,SD,SW)



DMC4-23

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
			613A0-KB7-610ZB	VISOR SET, FR. *NH-24*					1		G1,G2
			613A0-KB7-610ZC	VISOR SET, FR. *NH-104M-U*					1		G1,G2
			613A0-KB7-770ZA	VISOR SET, FR. *R-110*					1		IT
			613A0-KB7-770ZB	VISOR SET, FR. *NH-24*					1		IT
			613A0-KB7-770ZC	VISOR SET, FR. *NH-104M-U*					1		IT
		9	61306-KB7-000	RUBBER, FR. VISOR					1		B,E,ED,G1,G2,IT,SD,SW
		10	64102-MA3-720	CLIP, SCREEN MOULDING					2		G1,G2
		11	64105-KB7-610	MOULDING, FR. VISOR					1		G1,G2
		12	90123-KB7-000	BOLT, HEADLIGHT STAY					2		B,E,ED,G1,G2,IT,SD,SW
		13	95700-06012-00	BOLT, FLANGE, 6X12					2		B,E,ED,G1,G2,IT,SD,SW

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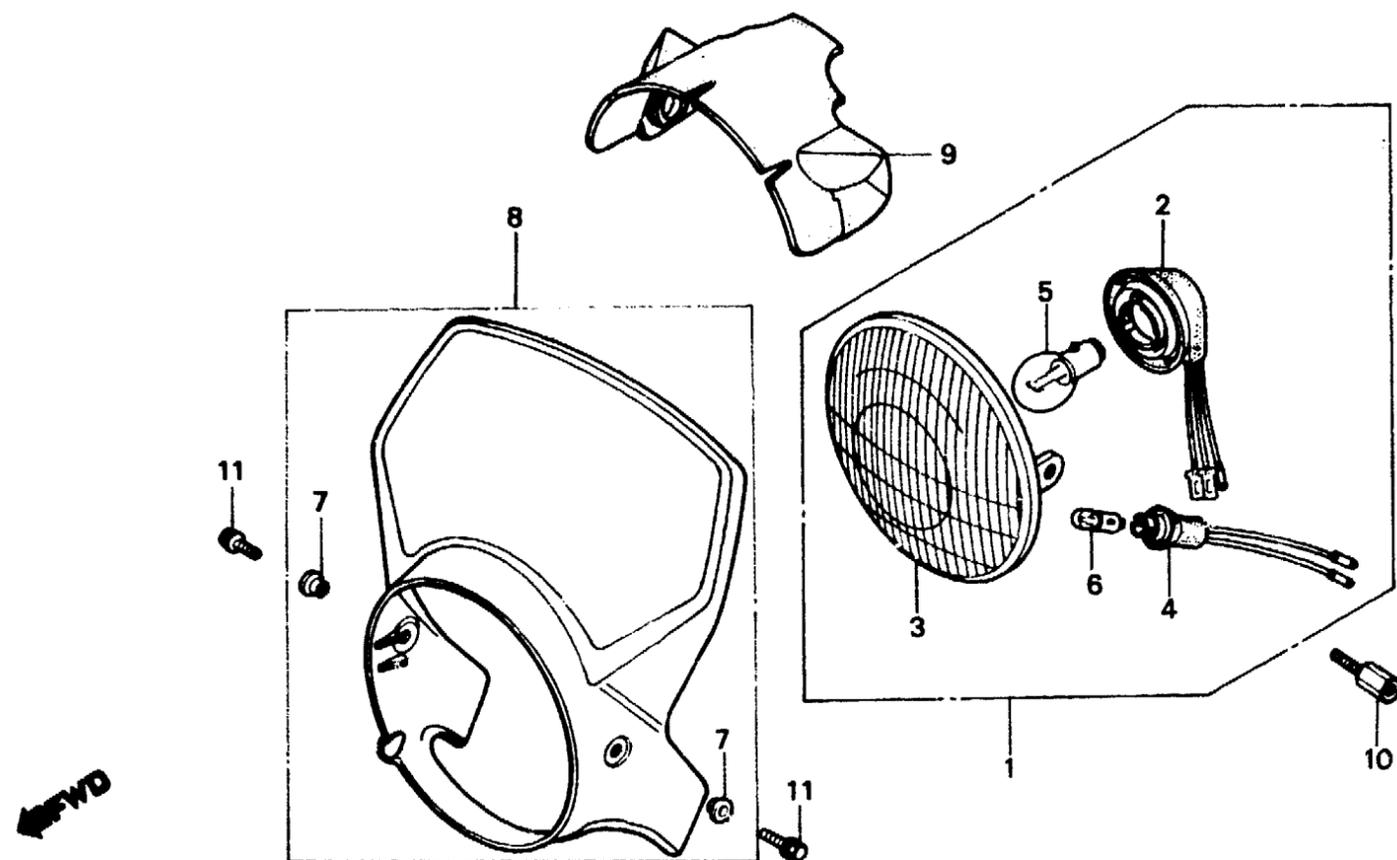
F-1-7

Headlight
(XL250Rc-F1,F2)

Phare
(XL250Rc-F1,F2)

Scheinwerfer
(XL250Rc-F1,F2)

Faro delantero
(XL250Rc-F1,F2)



BMC4-24

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	Sb		
HEADLIGHT ASSY. INC. RELATIVE PART	0.1	1	33100-MC4-620	HEADLIGHT ASSY.					2	F1,F2
SOCKET ASSY., HEADLIGHT		2	33110-MC4-620	SOCKET ASSY., HEADLIGHT					1	F1,F2
HEADLIGHT UNIT		3	33120-MC4-620	HEADLIGHT UNIT					1	F1,F2
VISOR SET, FR.		4	33150-183-621	SOCKET ASSY., POSITION LIGHT					1	F1,F2
RUBBER, FR. VISOR		5	34901-369-621	BULB, HEADLIGHT (LOCAL PROCUREMENT)					1	F1,F2
		6	34903-388-611	BULB, POSITION (12V 4W) (LOCAL PROCUREMENT PART)					1	F1,F2
		7	61101-441-000	COLLAR, FR. FENDER SETTING					2	F1,F2
		8	613A0-KB7-600ZA	VISOR SET, FR. *R-110*					1	F1,F2
			613A0-KB7-600ZB	VISOR SET, FR. *NH-24*					1	F1,F2
			613A0-KB7-600ZC	VISOR SET, FR. *NH-104M-U*					1	F1,F2
		9	61306-KB7-000	RUBBER, FR. VISOR					1	F1,F2
		10	90123-KB7-000	BOLT, HEADLIGHT STAY					2	F1,F2

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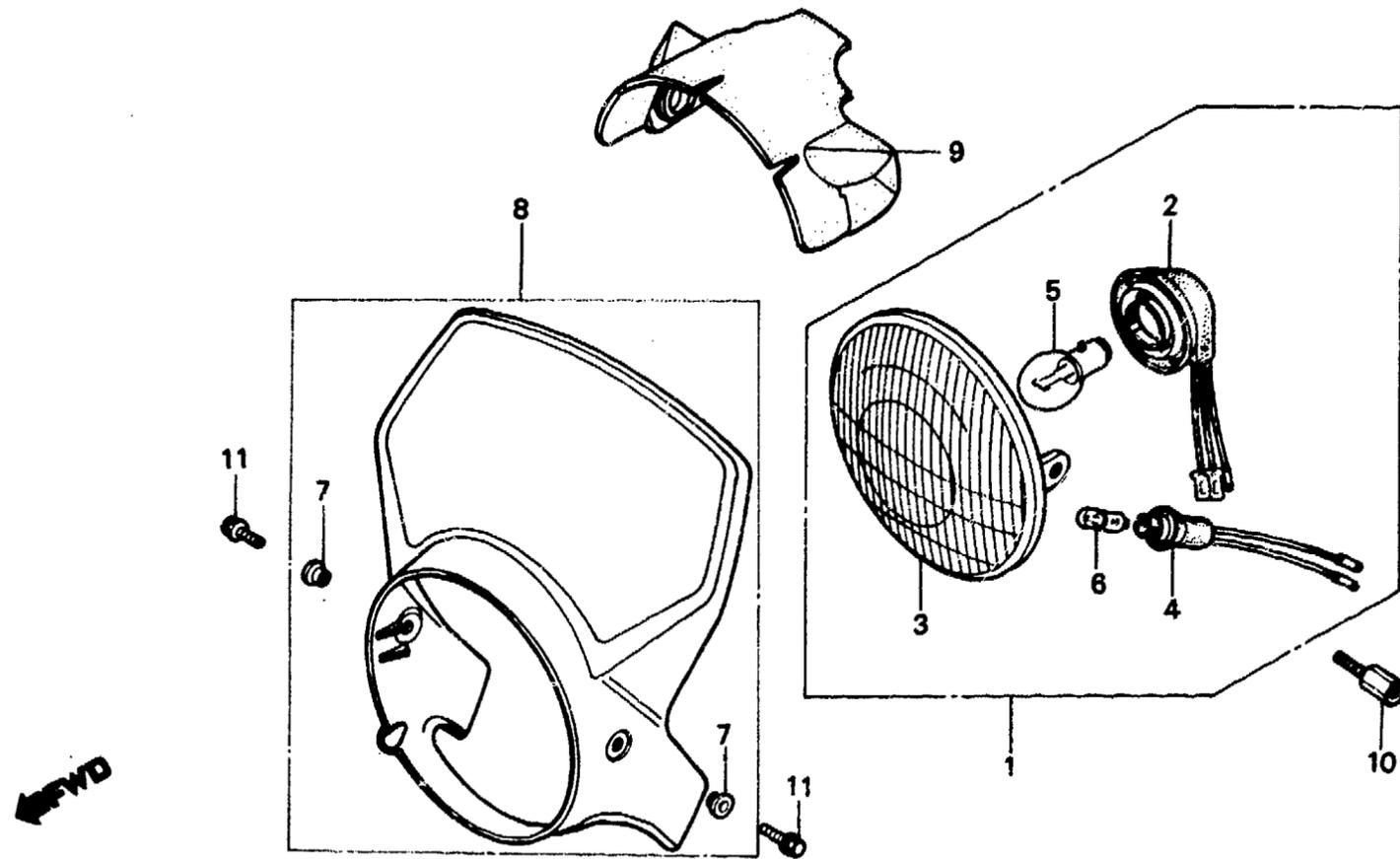
F-1-7

**Headlight
(XL250Rc-F1,F2)**

**Phare
(XL250Rc-F1,F2)**

**Scheinwerfer
(XL250Rc-F1,F2)**

**Faro delantero
(XL250Rc-F1,F2)**



BMC4-24

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		11	95700-06012-00	BOLT, FLANGE, 6X12					2		F1,F2

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I 2

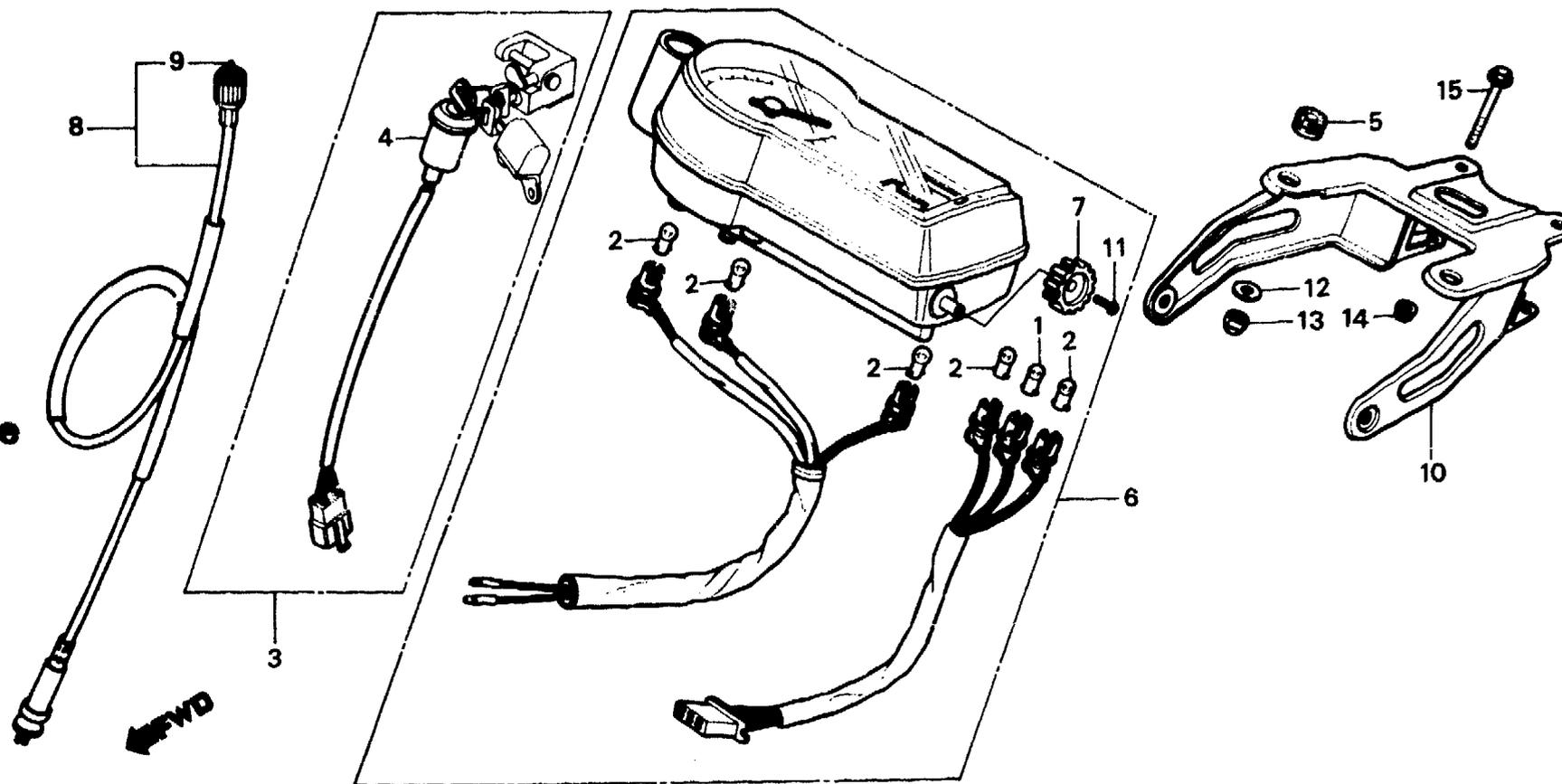
F-2

**Speedometer • Headlight stay
(XL250S • Sz • SA)**

**Compteur de vitesse • Appui de phare
(XL250S • Sz • SA)**

**Geschwindigkeitsmesser •
Scheinwerferstütze
(XL250S • Sz • SA)**

**Velocímetro • Tirante de faro
(XL250S • Sz • SA)**



B428-18B

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
KEY SET (BE, DE, F, G, G1, G2, SW)	0.6	1	34902-202-000	BULB, DASH (6V3W)	1	1	1				
KEY SET (CM, DK, DM, SA, U)	0.9	2	34908-230-000	BULB, SPEEDOMETER (6V1.7W)	5	5	5				
SWITCH ASSY., COMBINATION	0.3	3	35010-428-010	KEY SET	1	1				CM,DK,DM,SA,U	
SPEEDOMETER ASSY.			35010-428-600	KEY SET	1		1			B,E,ED,F,F1,F2,G,G1 G2,SD,SW	
CABLE ASSY., SPEEDOMETER	0.2		35010-428-870	KEY SET					1	CM,DK,DM,SA,U	
CABLE, SPEEDOMETER INNER	0.1	4	35100-428-017	SWITCH ASSY., COMBINATION	1	1	1				
STAY COMP., HEADLIGHT CASE	0.7	5	36043-657-000	GROMMET, WIRE HARNESS	2	2	2				
		6	37200-428-601	SPEEDOMETER ASSY. (MPH)	1					DM,E	
			37200-428-611	SPEEDOMETER ASSY. (KPH)	1					DK,ED,F,G,SA,SW,U	
			37200-428-721	SPEEDOMETER ASSY. (KPH,MPH)	1	1	1			CM	
			37200-428-602	SPEEDOMETER ASSY. (MPH)					1	DM,E	
			37200-428-612	SPEEDOMETER ASSY. (KPH)					1	B,DK,ED,F1,F2,G1,G2 SA,SD,SW,U	
		7	37220-428-611	KNOB, TRIP METER					1		

I 3

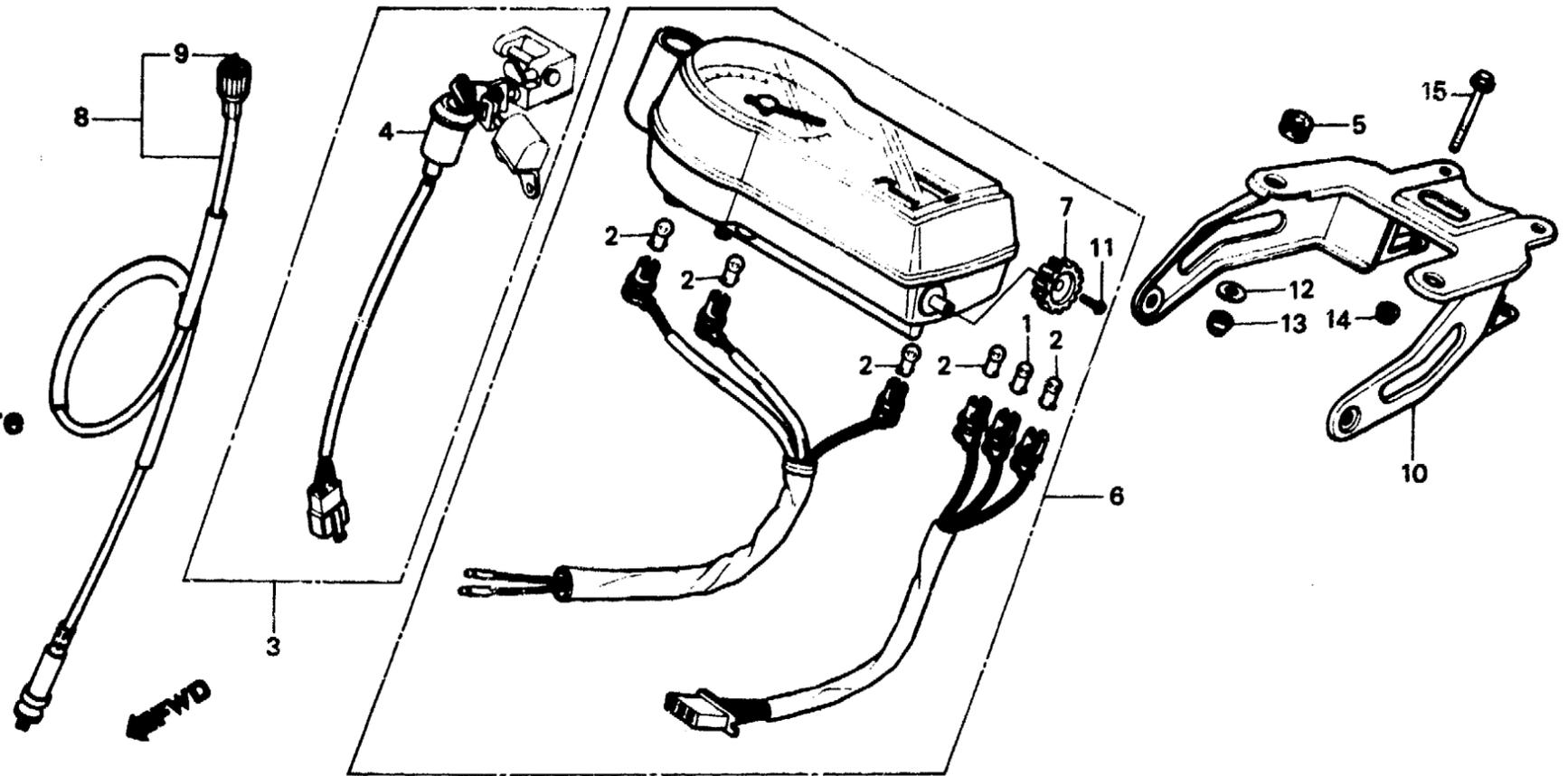
F-2

Speedometer • Headlight stay
(XL250S • Sz • SA)

Compteur de vitesse • Appui de phare
(XL250S • Sz • SA)

Geschwindigkeitsmesser •
Scheinwerferstütze
(XL250S • Sz • SA)

Velocímetro • Tirante de faro
(XL250S • Sz • SA)



B428-18B

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		8	44830-428-000	CABLE ASSY., SPEEDOMETER	1	1	1				
		9	44831-371-010	CABLE, SPEEDOMETER INNER	1	1	1				
		10	61310-428-000	STAY COMP., HEADLIGHT CASE	1	1	1				B,CM,DK,DM,F1,F2,SA,U
			61310-428-610	STAY COMP., HEADLIGHT CASE	1		1				E
					1		1				E,F,G
		11	90102-434-671	SCREW, TAPPING			1				ED,G1,G2,SD,SW
		12	90525-030-000	WASHER B, HANDLE HOLDER	2	2	2				
				SETTING							
		13	94021-06000	NUT, CAP, 6MM	2	2	2				
		14	94050-06000	NUT, FLANGE, 6MM	2	2	2				
		15	95700-06045-00	BOLT, FLANGE, 6X45	2	2	2				

I 4

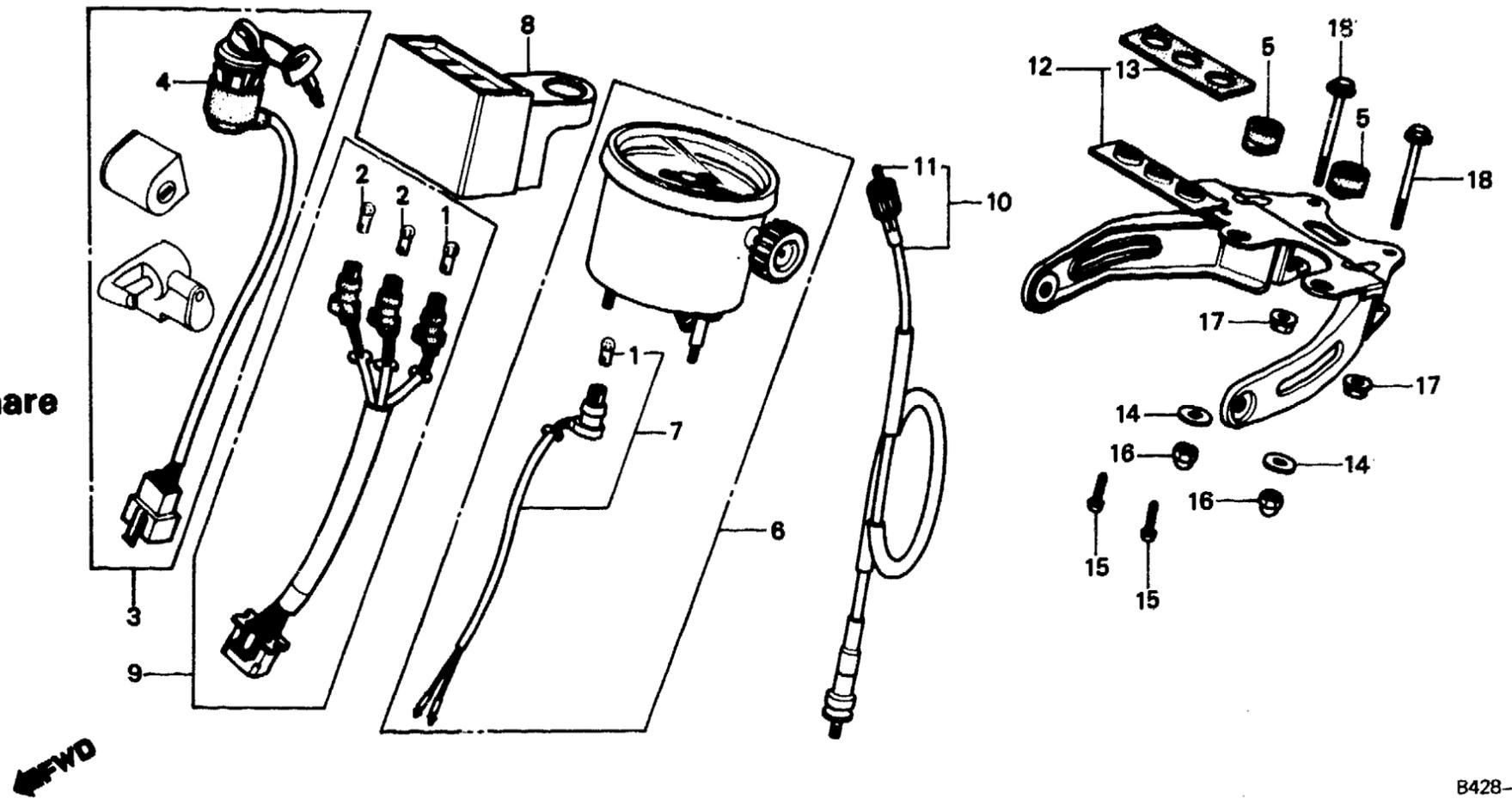
F-2-1

Speedometer • Headlight stay
(XL250Sb-CM)

Compteur de vitesse • Appui de phare
(XL250Sb-CM)

Geschwindigkeitsmesser •
Scheinwerferstütze
(XL250Sb-CM)

Velocímetro • Tirante de faro
(XL250Sb-CM)



B428-76

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
KEY SET	0.9	1	34902-202-000	BULB, DASH (6V3W)					2		CM
SWITCH ASSY., COMBINATION	0.3	2	34908-230-000	BULB, SPEEDOMETER (6V1.7W)					2		CM
CASE, PILOT		3	35010-428-730	KEY SET					1		CM
SPEEDOMETER ASSY.	0.2	4	35100-428-840	SWITCH ASSY., COMBINATION					1		CM
SOCKET COMP., ILLUMINATION		5	36043-657-000	GROMMET, WIRE HARNESS					2		CM
CORD COMP., PILOT		6	37200-428-750	SPEEDOMETER ASSY. (KPH)					1		CM
CABLE ASSY., SPEEDOMETER	0.1	7	37224-437-711	SOCKET COMP., ILLUMINATION					1		CM
CABLE, SPEEDOMETER INNER		8	37310-428-841	CASE, PILOT					1		CM
STAY COMP., HEADLIGHT CASE	0.4	9	37311-428-841	CORD COMP., PILOT					1		CM
		10	44830-428-010	CABLE ASSY., SPEEDOMETER					1		CM
		11	44831-371-010	CABLE, SPEEDOMETER INNER					1		CM
		12	61310-428-840	STAY COMP., HEADLIGHT CASE					1		CM
		13	61313-428-840	MOUNT, PILOT CASE					1		CM
		14	90525-030-000	WASHER B, HANDLE HOLDER					2		CM

SETTING

I 5

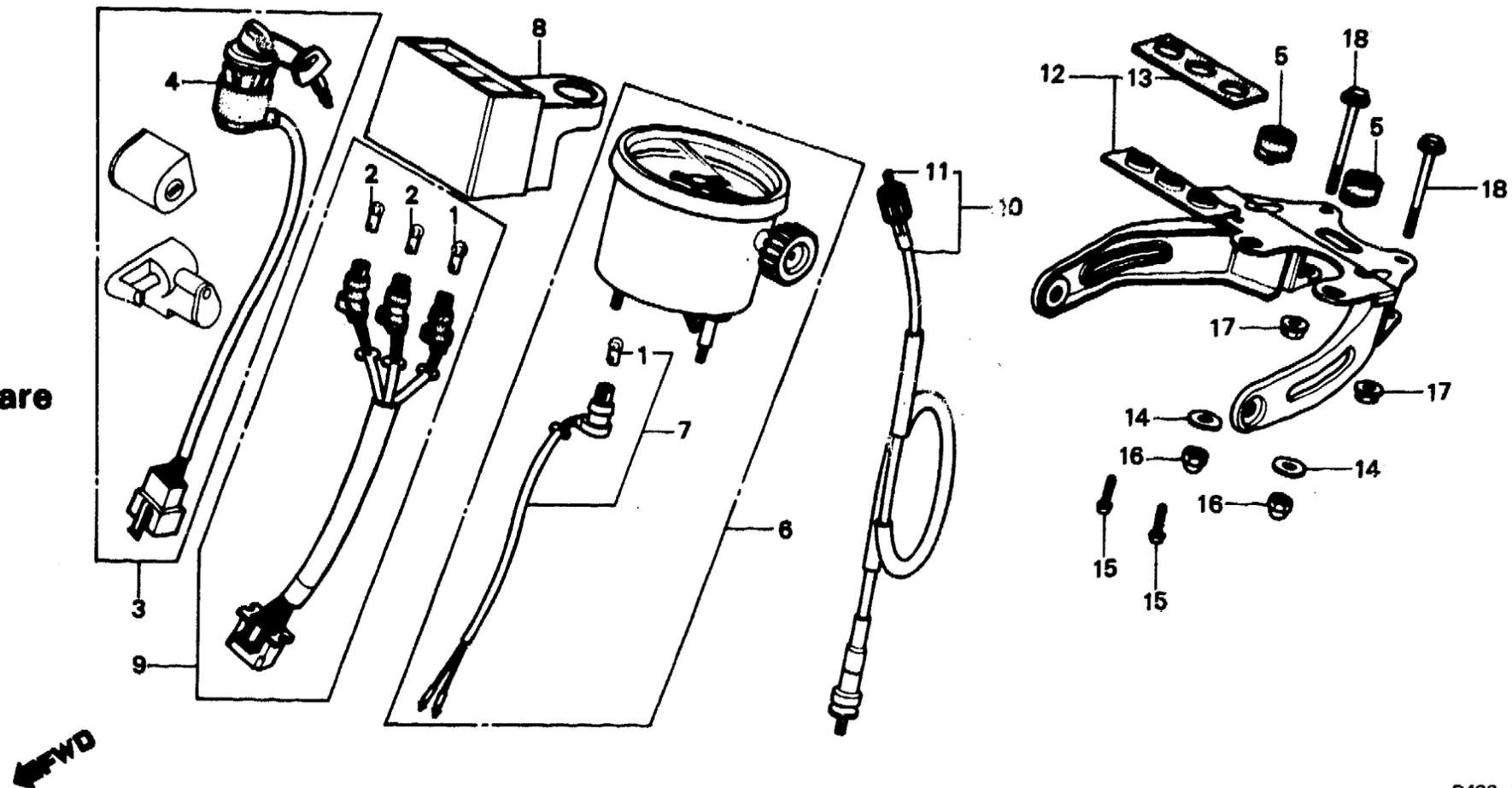
F-2-1

Speedometer • Headlight stay
(XL250SB-CM)

Compteur de vitesse • Appui de phare
(XL250SB-CM)

Geschwindigkeitsmesser •
Scheinwerferstütze
(XL250SB-CM)

Velocímetro • Tirante de faro
(XL250SB-CM)



B428-76

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	S _B		
		15	93901-34480	SCREW, TAPPING, 4X16				2		CM
		16	94021-06000	NUT, CAP, 6MM				2		CM
		17	94050-06000	NUT, FLANGE, 6MM				2		CM
		18	95700-06045-00	BOLT, FLANGE, 6X45				2		CM

I 6

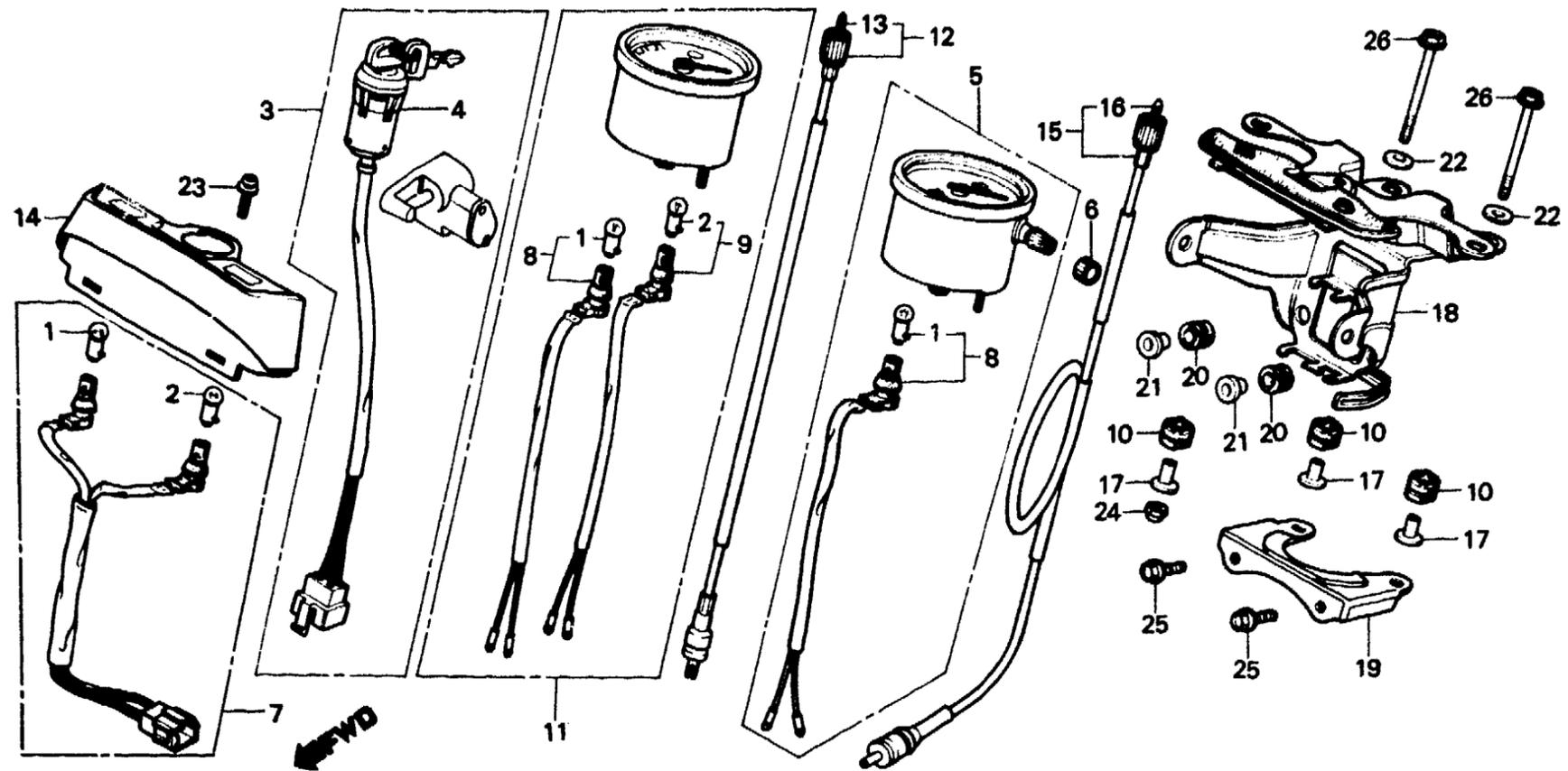
F-2-2

Meter • Headlight stay
(XL250S_B-B,DK,DM,E,ED,F1,
F2,G1,G2,SA,SD,SW,U)

Compteur • Appui de phare
(XL250S_B-B,DK,DM,E,ED,F1,
F2,G1,G2,SA,SD,SW,U)

Messer • Scheinwerferstütze
(XL250S_B-B,DK,DM,E,ED,F1,
F2,G1,G2,SA,SD,SW,U)

Medidor • Tirante de faro
(XL250S_B-B,DK,DM,E,ED,F1,
F2,G1,G2,SA,SD,SW,U)



B435-67

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	Sb		
KEY SET	0.5	1	34902-202-000	BULB, DASH (6V3W)				3	B,DK,DM,E,ED,F1,F2,G1	
SWITCH ASSY., COMBINATION	0.3								G2,SA,SD,SW,U	
SPEEDOMETER ASSY.	0.2	2	34908-230-000	BULB, SPEEDOMETER (6V1.7W)				2	B,DK,DM,E,ED,F1,F2,G1	
TACHOMETER ASSY.									G2,SA,SD,SW,U	
CABLE ASSY., TACHOMETER		3	35010-428-830	KEY SET				1	B,DK,DM,E,ED,F1,F2,G1	
CASE, PILOT									G2,SA,SD,SW,U	
CORD COMP., PILOT	0.1	4	35100-428-0	SWITCH ASSY., COMBINATION				1	B,DK,DM,E,ED,F1,F2,G1	
SOCKET COMP., ILLUMINATION									G2,SA,SD,SW,U	
SOCKET COMP., HIGH BEAM PILOT		5	37200-42-831	SPEEDOMETER ASSY. (MPH)				1	DM,E	
CABLE, TACHOMETER INNER			37200-428-851	SPEEDOMETER ASSY. (KPH)				1	B,DK,ED,F1,F2,G1,G2	
CABLE ASSY., SPEEDOMETER									SA,SD,SW,U	
BRACKET, HEADLIGHT LOWER STAY	0.4	6	37202-371-610	CAP, TRIP METER KNOB				1	G1,G2	
BRACKET, HEADLIGHT CASE		7	37223-428-830	CORD COMP., PILOT				1	B,DK,DM,E,ED,F1,F2,G1	
									G2,SA,SD,SW,U	
		8	37224-437-711	SOCKET COMP., ILLUMINATION				2	B,DK,DM,E,ED,F1,F2,G1	
									G2,SA,SD,SW,U	
		9	37227-428-831	SOCKET COMP., HIGH BEAM PILOT				1	B,DK,DM,E,ED,F1,F2,G1	
									G2,SA,SD,SW,U	

I 7

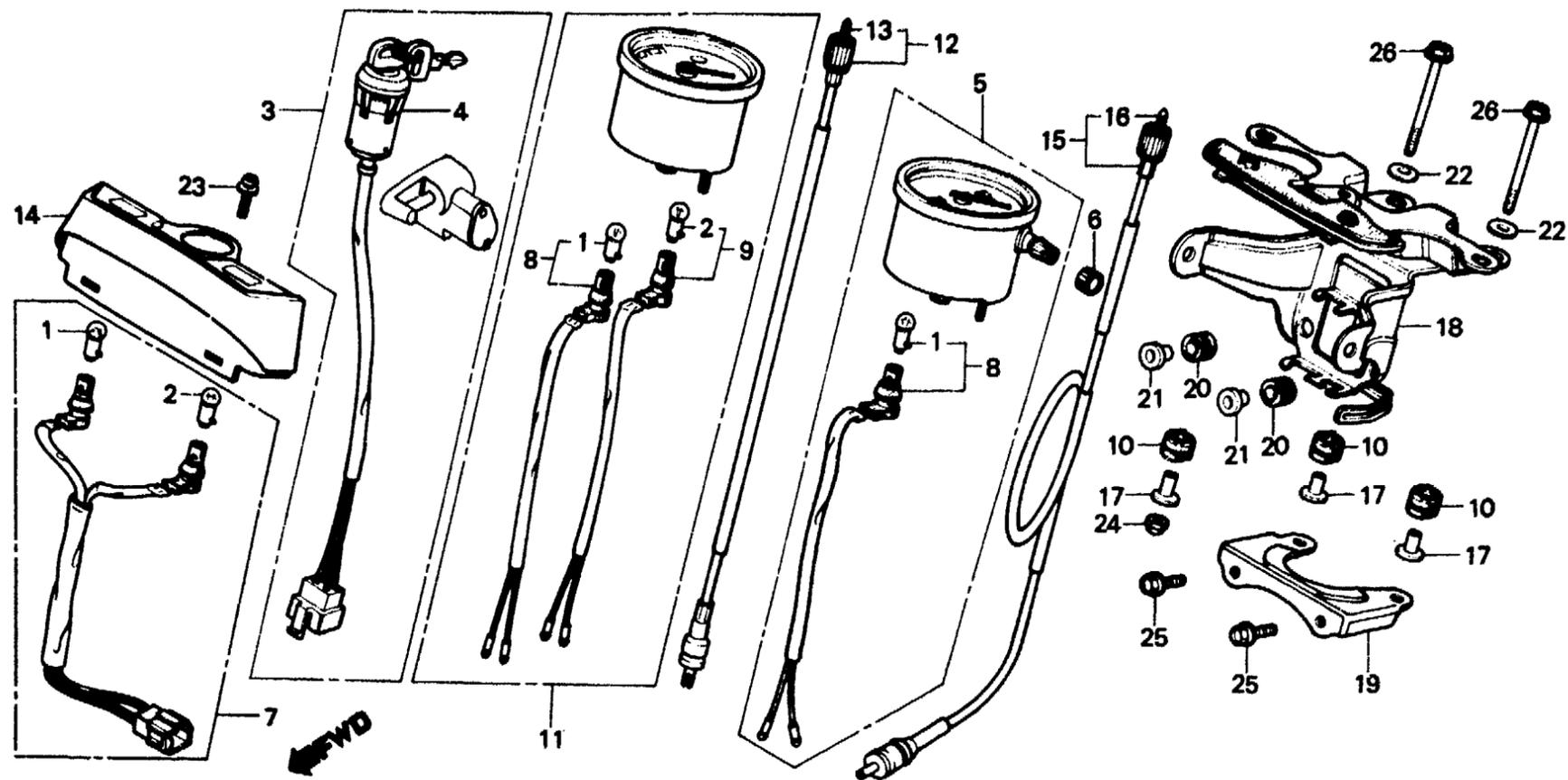
F-2-2

Meter • Headlight stay
(XL250S_B-B,DK,DM,E,ED,F1,
F2,G1,G2,SA,SD,SW,U)

Compteur • Appui de phare
(XL250S_B-B,DK,DM,E,ED,F1,
F2,G1,G2,SA,SD,SW,U)

Messer • Scheinwerferstütze
(XL250S_B-B,DK,DM,E,ED,F1,
F2,G1,G2,SA,SD,SW,U)

Medidor • Tirante de faro
(XL250S_B-B,DK,DM,E,ED,F1,
F2,G1,G2,SA,SD,SW,U)



B435-67

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	Sw Rc		
		10	37242-435-700	RUBBER, SPEEDOMETER MOUNTING				6		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		11	37250-428-791	TACHOMETER ASSY.				1		DK,DM,U
			37250-428-831	TACHOMETER ASSY.				1		B,E,ED,F1,F2,G1,G2,SA SD,SW
		12	37260-428-830	CABLE ASSY., TACHOMETER				1		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		13	37261-428-830	CABLE, TACHOMETER INNER				1		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		14	37310-KB1-711	CASE, PILOT				1		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		15	44830-428-830	CABLE ASSY., SPEEDOMETER				1		B,DK,DM,ED,F1,F2,G1 G2,SA,SD,SW,U
			44830-428-940	CABLE ASSY., SPEEDOMETER				1		E
		16	44831-371-010	CABLE, SPEEDOMETER INNER				1		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		17	50324-425-010	COLLAR, 6.3X13				6		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U

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I 8

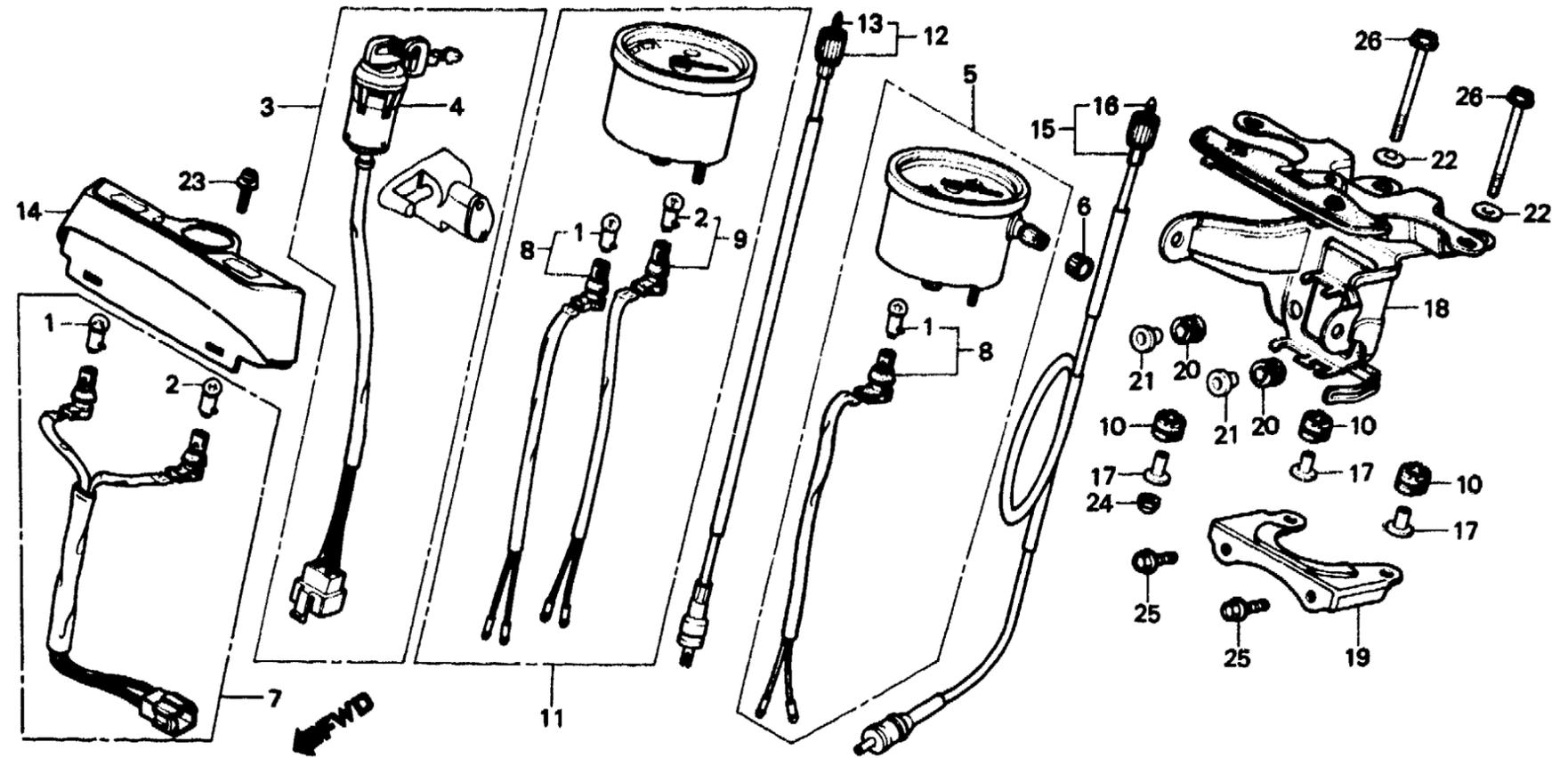
F-2-2

Meter • Headlight stay
(XL250S_B-B,DK,DM,E,ED,F1,
F2,G1,G2,SA,SD,SW,U)

Compteur • Appui de phare
(XL250S_B-B,DK,DM,E,ED,F1,
F2,G1,G2,SA,SD,SW,U)

Messer • Scheinwerferstütze
(XL250S_B-B,DK,DM,E,ED,F1,
F2,G1,G2,SA,SD,SW,U)

Medidor • Tirante de faro
(XL250S_B-B,DK,DM,E,ED,F1,
F2,G1,G2,SA,SD,SW,U)



B435-67

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		18	61310-428-830ZA	BRACKET, HEADLIGHT CASE *NH-105*					1		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		19	61312-435-760	BRACKET, HEADLIGHT LOWER STAY					1		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		20	80101-283-000	RUBBER, RR. FENDER CUSHION					2		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		21	84706-163-670	COLLAR, TAILLIGHT MOUNTING					2		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		22	90525-030-000	WASHER B, HANDLE HOLDER SETTING					2		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		23	93891-06012-07	SCREW-WASHER, 6X12					1		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		24	94021-06000-05	NUT, CAP, 6MM					4		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		25	95700-06016-00	BOLT, FLANGE, 6X16					2		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		26	95700-06060-00	BOLT, FLANGE, 6X60					2		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U

I 9

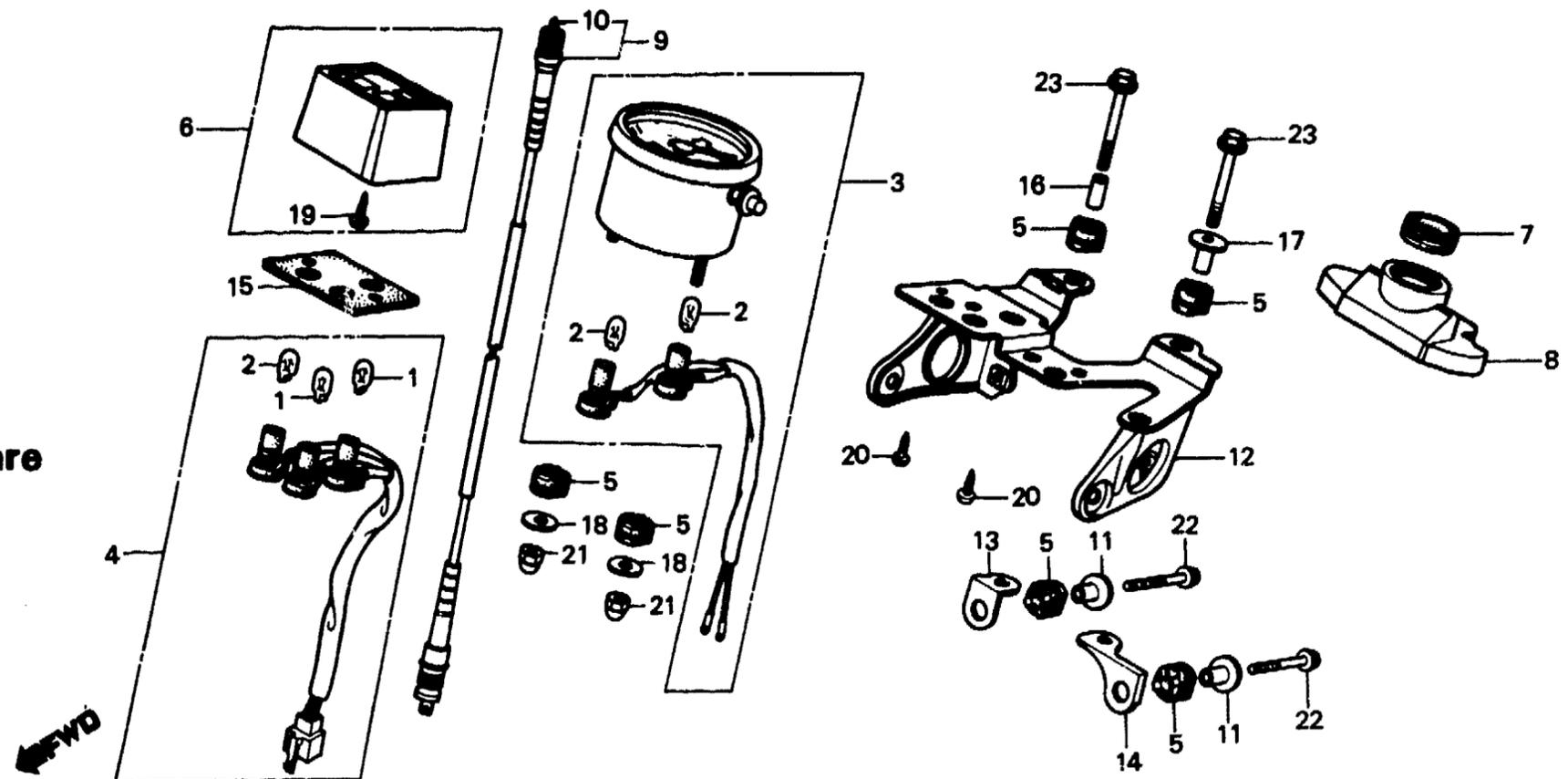
F-2-3

Speedometer • Headlight stay
(XL250Rc-CM)

Compteur de vitesse • Appui de phare
(XL250Rc-CM)

Geschwindigkeitsmesser •
Scheinwerferstütze
(XL250Rc-CM)

Velocímetro • Tirante de faro
(XL250Rc-CM)



BMC4-3

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
SPEEDOMETER ASSY. •CORD COMP., PILOT •CASE ASSY., PILOT •COVER, IGNITION SWITCH •CABLE ASSY., SPEEDOMETER STAY COMP., HEADLIGHT CASE SUB STAY, HEADLIGHT	0.2	1	34908-GA7-701	BULB, WEDGE BASE (12V3.4W)					2		CM
		2	34908-MB9-871	BULB, WEDGE BASE (12V 1.7W NIPPON SEIKI)					3		CM
		3	37200-KB7-721	SPEEDOMETER ASSY. (KPH/MPH)					1		CM
	0.3	4	37223-MC4-671	CORD COMP., PILOT					1		CM
		5	37242-435-700	RUBBER, SPEEDOMETER MOUNTING					6		CM
	0.1	6	37300-MC4-671	CASE ASSY., PILOT					1		CM
		7	37312-KB7-008	GROMMET, COMBINATION SWITCH					1		CM
		8	37622-MC4-670	COVER, IGNITION SWITCH					1		CM
		9	44830-KB7-000	CABLE ASSY., SPEEDOMETER					1		CM
		10	44831-KB7-000	CABLE, INNER					1		CM
			11	50324-425-010	COLLAR, 6.3X13					2	

I 10

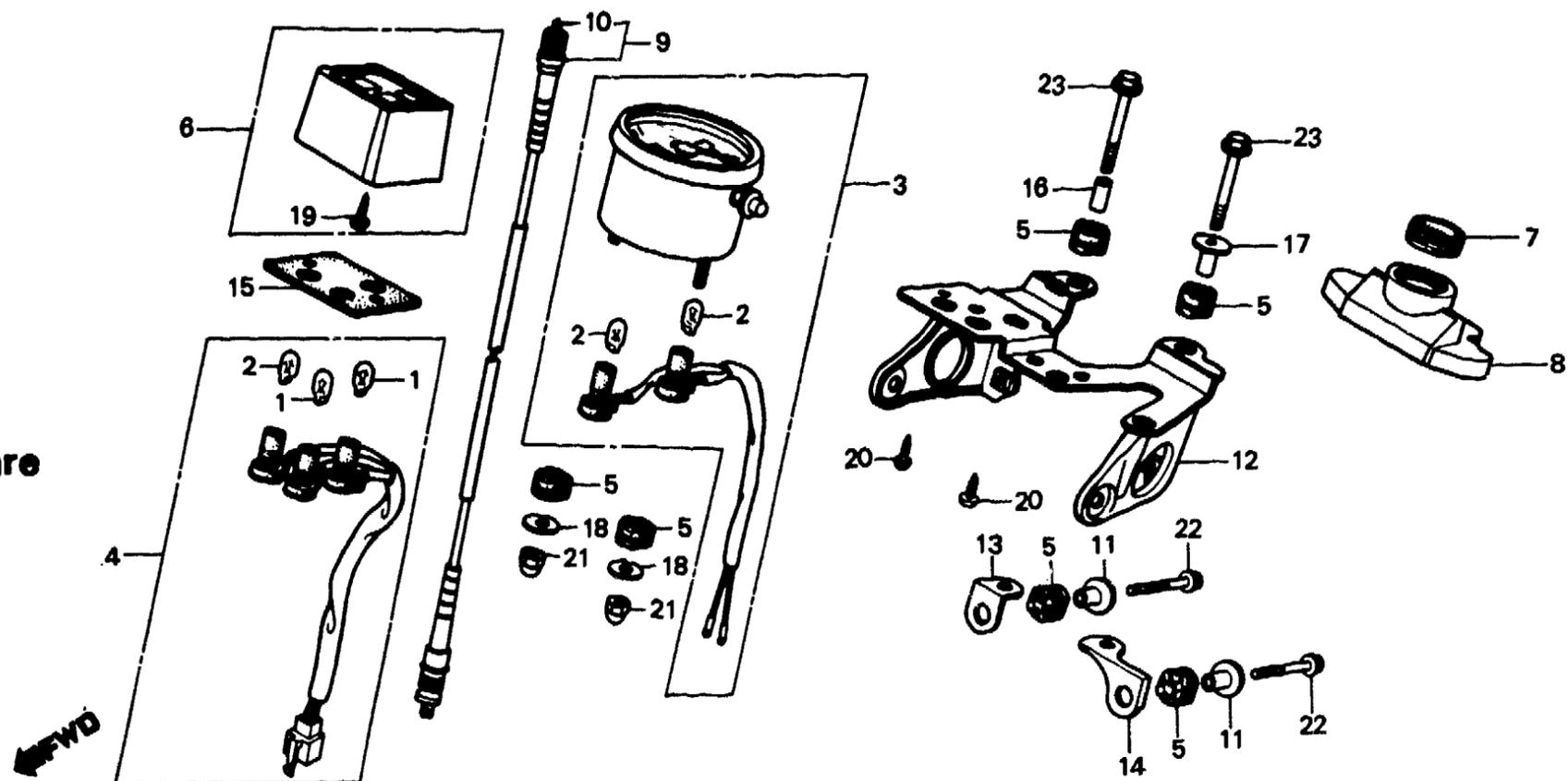
F-2-3

Speedometer • Headlight stay
(XL250Rc-CM)

Compteur de vitesse • Appui de phare
(XL250Rc-CM)

Geschwindigkeitsmesser •
Scheinwerferstütze
(XL250Rc-CM)

Velocimetro • Tirante de faro
(XL250Rc-CM)



BMC4-3

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Ss	Rc		
		12	61310-KB7-670	STAY COMP., HEADLIGHT CASE					1		CM
		13	61315-KB7-670	SUB STAY, R. HEADLIGHT					1		CM
		14	61316-KB7-670	SUB STAY, L. HEADLIGHT					1		CM
		15	61317-KB7-000	MOUNT, PILOT CASE					1		CM
		16	84907-174-670	COLLAR, NUMBER BRACKET CUSHION					1		CM
		17	90501-MA3-720	COLLAR, 6.2X13					1		CM
		18	90525-030-000	WASHER B, HANDLE HOLDER					2		CM
				SETTING							
		19	93901-14120	SCREW, TAPPING, 4X8					1		CM
		20	93901-34480	SCREW, TAPPING, 4X16					2		CM
		21	94021-06000	NUT, CAP, 6MM					2		CM
		22	95700-06025-00	BOLT, FLANGE, 6X25					2		CM
		23	95700-06040-00	BOLT, FLANGE, 6X40					2		CM

I 11

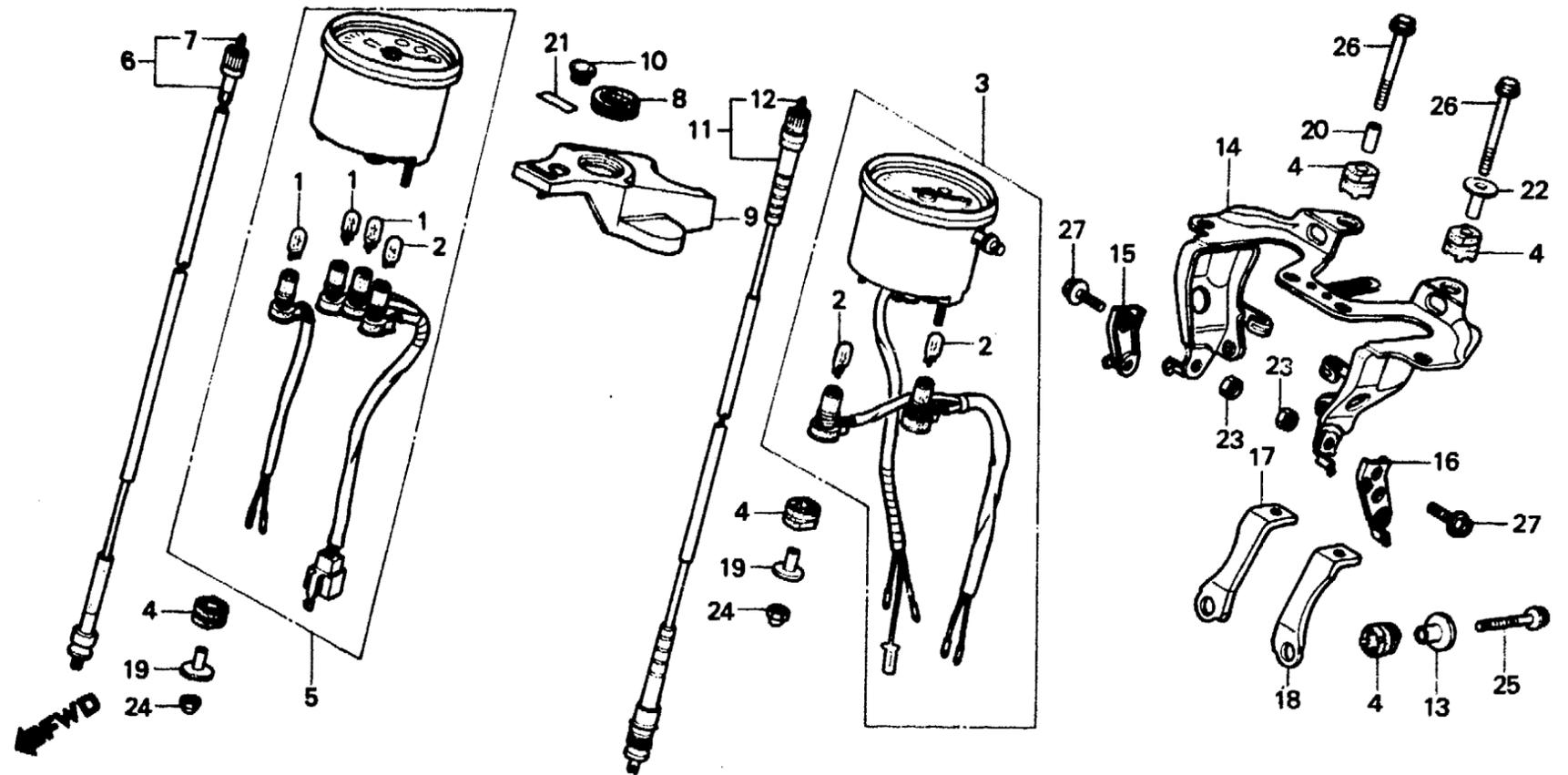
F-2-4

Meter • Headlight stay
(XL250Rc-B,DK,DM,E,ED,F1,
F2,G1,G2,IT,SA,SD,SW,U)

Compteurs • Appui de phare
(XL250Rc-B,DK,DM,E,ED,F1,
F2,G1,G2,IT,SA,SD,SW,U)

Messer • Scheinwerferstütze
(XL250Rc-B,DK,DM,E,ED,F1,
F2,G1,G2,IT,SA,SD,SW,U)

Medidor • Tirante de faro
(XL250Rc-B,DK,DM,E,ED,F1,
F2,G1,G2,IT,SA,SD,SW,U)



BMC4-25

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
SPEEDOMETER ASSY.	0.3	1	34908-GA7-701	BULB, WEDGE BASE (12V3.4W)					3		B,DK,DM,E,ED,F1,F2,G1
TACHOMETER ASSY.											G2,IT,SA,SD,SW,U
CABLE ASSY., TACHOMETER	0.1	2	34908-MB9-871	BULB, WEDGE BASE (12V 1.7W NIPPON SEIKI)					3		B,DK,DM,E,ED,F1,F2,G1
CABLE, INNER											G2,IT,SA,SD,SW,U
COVER, IGNITION SWITCH	0.2	3	37200-KB7-601	SPEEDOMETER ASSY. (MPH/KPH)					1		DM,E
CABLE ASSY., SPEEDOMETER			37200-KB7-611	SPEEDOMETER ASSY. (KPH)					1		B,DK,ED,F1,F2,G1,G2
SUB STAY, HEADLIGHT											IT,SA,SD,SW,U
STAY COMP., HEADLIGHT CASE	0.5	4	37242-435-700	RUBBER, SPEEDOMETER MOUNTING					8		B,DK,DM,E,ED,F1,F2,G1
		5	37250-KB7-601	TACHOMETER ASSY.					1		G2,IT,SA,SD,SW,U
			37250-KB7-681	TACHOMETER ASSY.					1		B,E,ED,F1,F2,G1,G2,IT
											SA,SD,SW
											DK,DM,U
		6	37260-KB7-000	CABLE ASSY., TACHOMETER					1		B,DK,DM,E,ED,F1,F2,G1
											G2,IT,SA,SD,SW,U
		7	37261-435-760	CABLE, TACHOMETER INNER					1		B,DK,DM,E,ED,F1,F2,G1
											G2,IT,SA,SD,SW,U
		8	37312-KB7-008	GROMMET, COMBINATION SWITCH					1		B,DK,DM,E,ED,F1,F2,G1
											G2,IT,SA,SD,SW,U

I 12

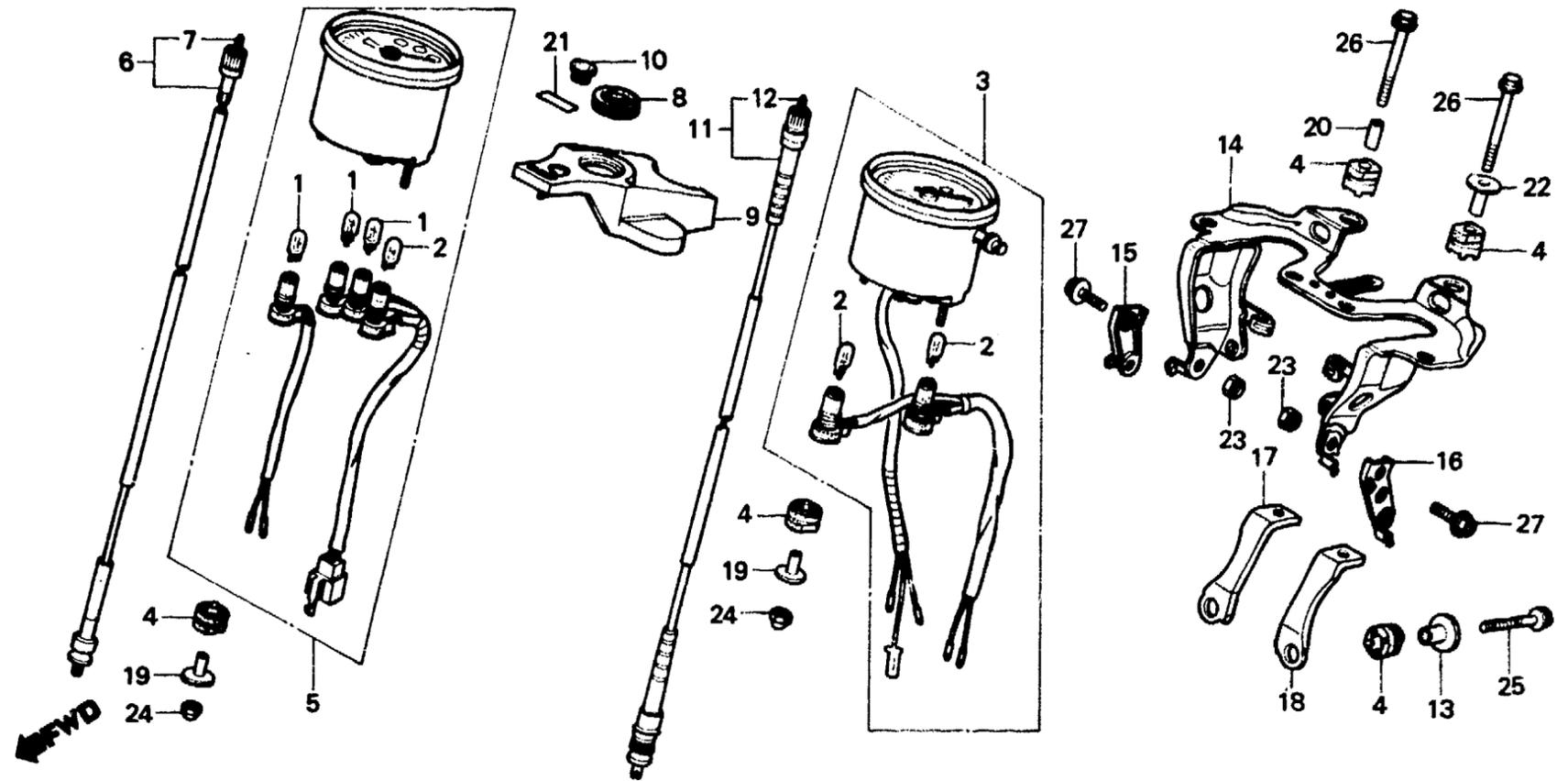
F-2-4

Meter • Headlight stay
(XL250Rc-B,DK,DM,E,ED,F1,
F2,G1,G2,IT,SA,SD,SW,U)

Compteurs • Appui de phare
(XL250Rc-B,DK,DM,E,ED,F1,
F2,G1,G2,IT,SA,SD,SW,U)

Messer • Scheinwerferstütze
(XL250Rc-B,DK,DM,E,ED,F1,
F2,G1,G2,IT,SA,SD,SW,U)

Medidor • Tirante de faro
(XL250Rc-B,DK,DM,E,ED,F1,
F2,G1,G2,IT,SA,SD,SW,U)



BMC4-25

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	Sb		
		9	37622-KB7-000	COVER, IGNITION SWITCH					1	B,DK,DM,E,F1,F2,IT,SA SW,U
			37622-KB7-610	COVER, IGNITION SWITCH					1	ED,G1,G2,SD
		10	37623-KB7-600	CAP, IGNITION SWITCH COVER					1	B,DK,DM,E,F1,F2,IT,SA SW,U
		11	44830-KB7-000	CABLE ASSY., SPEEDOMETER					1	B,DK,DM,E,ED,F1,F2,G1 G2,IT,SA,SD,SW,U
		12	44831-KB7-000	CABLE, INNER					1	B,DK,DM,E,ED,F1,F2,G1 G2,IT,SA,SD,SW,U
		13	50324-425-010	COLLAR, 6.3X13					2	B,DK,DM,E,ED,F1,F2,G1 G2,IT,SA,SD,SW,U
		14	61310-KB7-000	STAY COMP., HEADLIGHT CASE					1	B,DK,DM,E,ED,F1,F2,G1 G2,IT,SA,SD,SW,U
		15	61311-KB7-770	STAY, R. HEADLIGHT					1	IT
		16	61312-KB7-770	STAY, L. HEADLIGHT					1	IT
		17	61315-KB7-000	SUB STAY, R. HEADLIGHT					1	B,DK,DM,E,ED,F1,F2,G1 G2,IT,SA,SD,SW,U

I 13

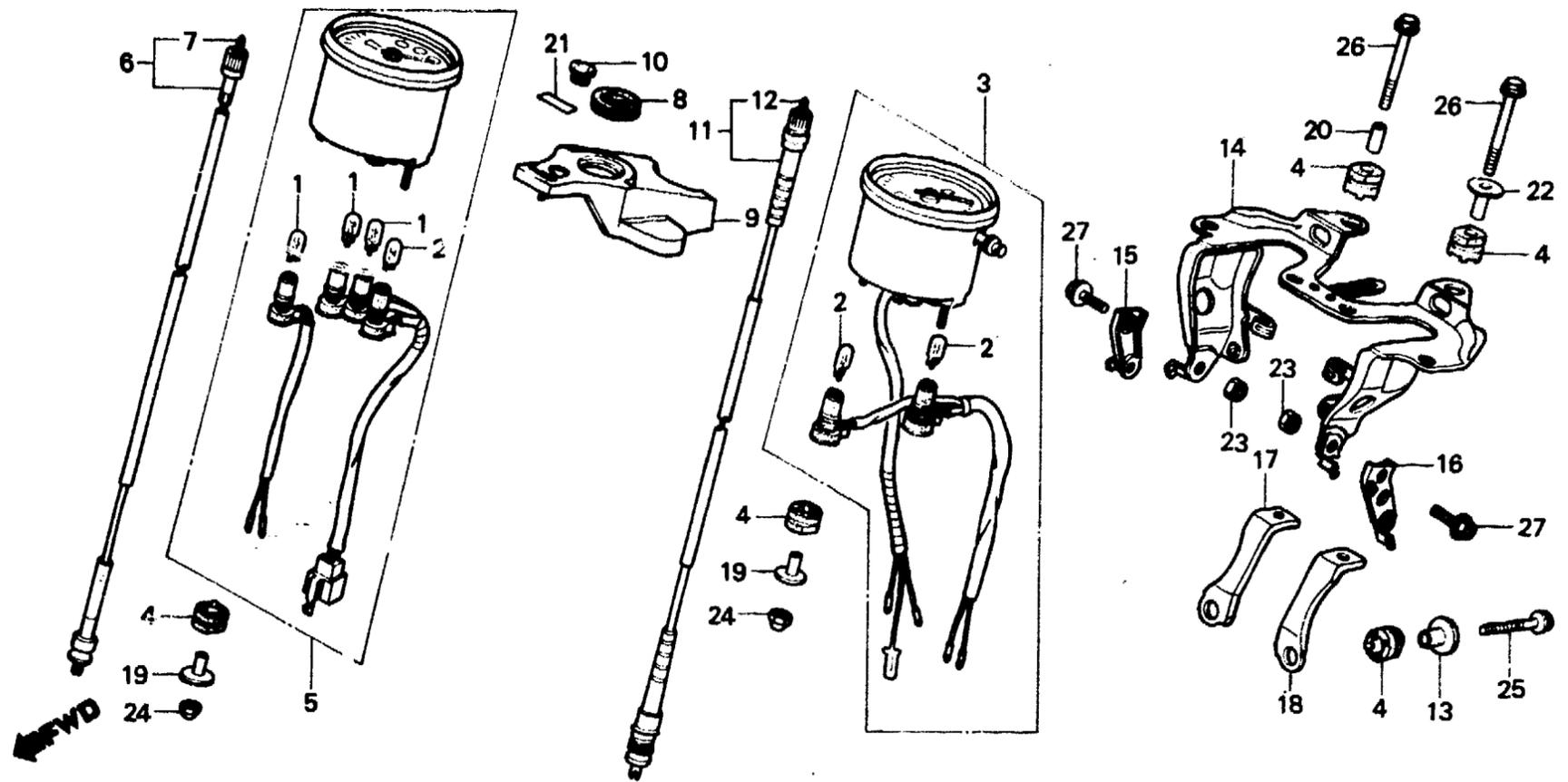
F-2-4

Meter • Headlight stay
(XL250Rc-B,DK,DM,E,ED,F1.)
(F2,G1,G2,IT,SA,SD,SW,U)

Compteurs • Appui de phare
(XL250Rc-B,DK,DM,E,ED,F1.)
(F2,G1,G2,IT,SA,SD,SW,U)

Messer • Scheinwerferstütze
(XL250Rc-B,DK,DM,E,ED,F1.)
(F2,G1,G2,IT,SA,SD,SW,U)

Medidor • Tirante de faro
(XL250Rc-B,DK,DM,E,ED,F1.)
(F2,G1,G2,IT,SA,SD,SW,U)



BMC4-25

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	SZ	SA	Sb	Rc		
		18	61316-KB7-000	SUB STAY, L. HEADLIGHT					1		B,DK,DM,E,ED,F1,F2,G1 G2,IT,SA,SD,SW,U
		19	84706-163-670	COLLAR, TAILLIGHT MOUNTING					4		B,DK,DM,E,ED,F1,F2,G1 G2,IT,SA,SD,SW,U
		20	84907-174-670	COLLAR, NUMBER BRACKET CUSHION					1		B,DK,DM,E,ED,F1,F2,G1 G2,IT,SA,SD,SW,U
		21	87509-KB7-600	LABEL, IGNITION							B,DK,DM,E,F1,F2,IT,SA SW,U
		22	90501-MA3-720	COLLAR, 6.2X13					1		B,DK,DM,E,ED,F1,F2,G1 G2,IT,SA,SD,SW,U
		23	94001-08000-0S	NUT, HEX., 8MM					2		IT
		24	94021-06000	NUT, CAP, 6MM					4		B,DK,DM,E,ED,F1,F2,G1 G2,IT,SA,SD,SW,U
		25	95700-06025-00	BOLT, FLANGE, 6X25					2		B,DK,DM,E,ED,F1,F2,G1 G2,IT,SA,SD,SW,U
		26	95700-06040-00	BOLT, FLANGE, 6X40					2		B,DK,DM,E,ED,F1,F2,G1 G2,IT,SA,SD,SW,U
		27	95700-08014-08	BOLT, FLANGE, 8X14					2		IT

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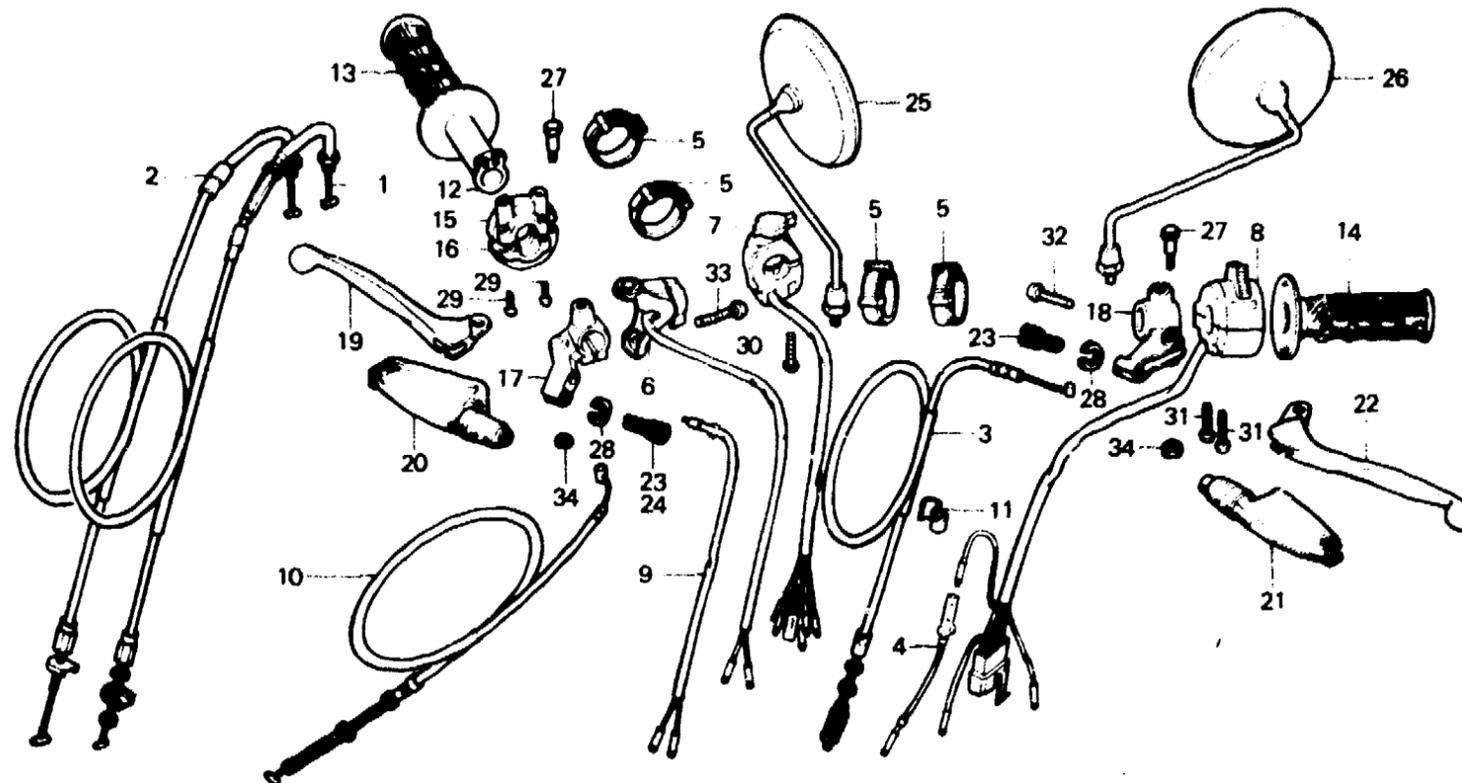
F-3

**Handle lever • Switch
(XL250S•Sz•SA•SB)**

**Levier de poignée • Interrupteur
(XL250S•Sz•SA•SB)**

**Lenkstangenhebel • Schalter
(XL250S•Sz•SA•SB)**

**Palanca de manubrio • Interruptor
(XL250S•Sz•SA•SB)**



B428-19A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	Se Rc		
CABLE COMP. THROTTLE (ONE OR ALL)	0.5	1	17910-428-000	CABLE COMP. A, THROTTLE	1	1			B,DK,DM,E,ED,F1,F2,G1	
CABLE COMP., CLUTCH	0.2		17910-428-870	CABLE COMP. A, THROTTLE			1		G2,SA,SD,SW,U	
•SWITCH COMP., FR. STOP							1	1	CM	
•CABLE COMP., FR. BRAKE								1	B,DK,DM,E,ED,F1,F2,G1	
•HOUSING, UPPER THROTTLE			17910-428-830	CABLE COMP. A, THROTTLE					G2,SA,SD,SW,U	
•SWITCH ASSY., KILL	0.3	2	17920-428-000	CABLE COMP. B, THROTTLE	1	1			B,DK,DM,E,ED,F1,F2,G1	
•SWITCH ASSY., LIGHTING KILL			17920-428-870	CABLE COMP. B, THROTTLE			1		G2,SA,SD,SW,U	
•SWITCH, WINKER DIMMER							1	1	CM	
•PIPE, THROTTLE GRIP								1	B,DK,DM,E,ED,F1,F2,G1	
•BRACKET, R. HANDLE LEVER			17920-428-830	CABLE COMP. B, THROTTLE				1	G2,SA,SD,SW,U	
•BRACKET, L. HANDLE LEVER									B,DK,DM,E,ED,F1,F2	
GRIP, HANDLE	0.1	3	22870-428-000	CABLE COMP., CLUTCH	1	1			G,G1,G2,SA,SD,SW,U	
•LEVER, STEERING HANDLE							1	1	CM	
			22870-428-830	CABLE COMP., CLUTCH			1	1	B,DK,DM,E,ED,F1,F2,G1	
									G2,SA,SD,SW,U	
		4	32102-385-000	SUB CORD B (WHITE)	1	1	1	1		
		5	32161-404-000	BAND B1, WIRE	4	4	4	4		

I 15

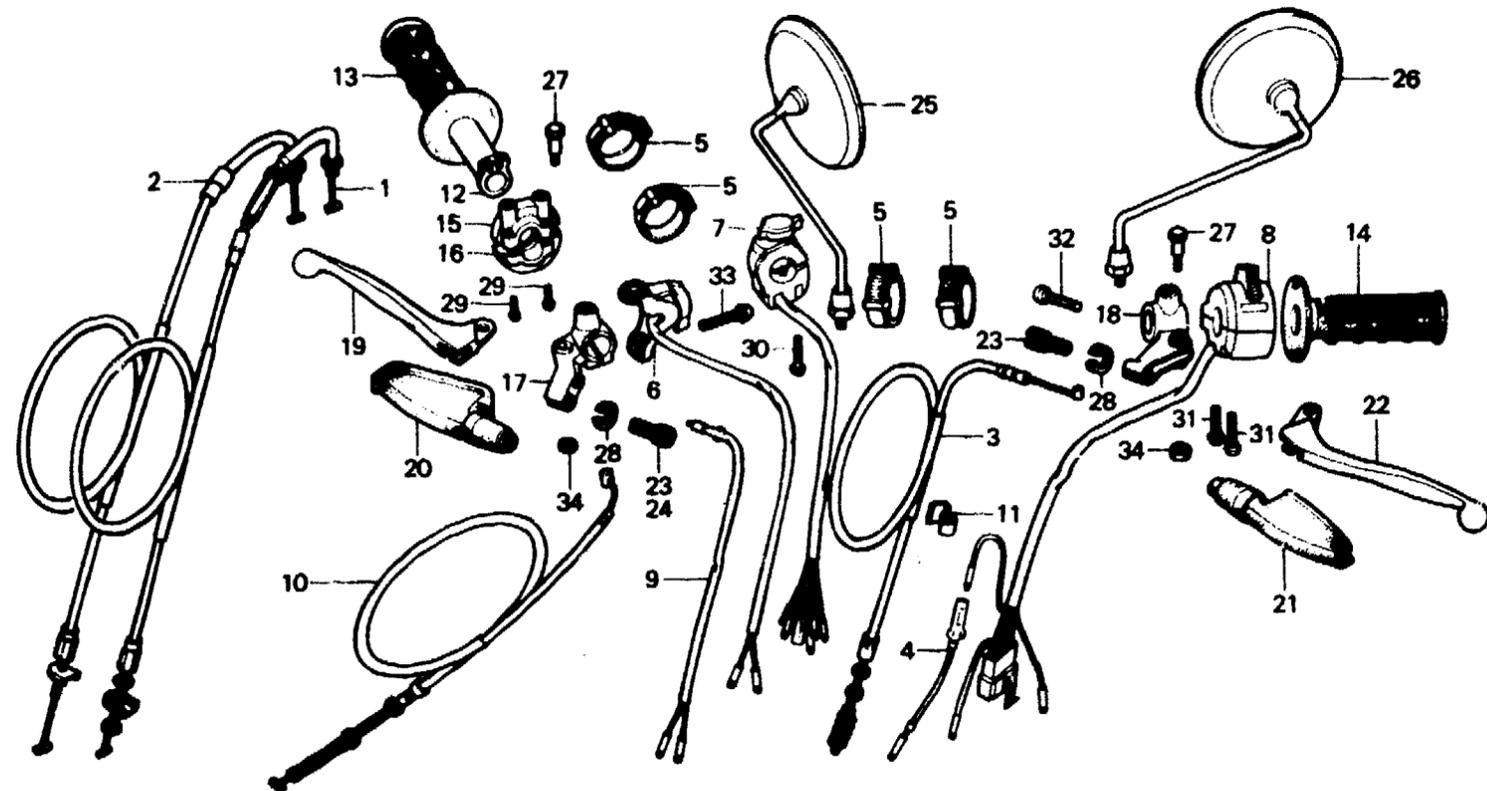
F-3

**Handle lever • Switch
(XL250S • Sz • SA • SB)**

**Levier de poignée • Interrupteur
(XL250S • Sz • SA • SB)**

**Lenkstangenhebel • Schalter
(XL250S • Sz • SA • SB)**

**Palanca de manubrio • Interruptor
(XL250S • Sz • SA • SB)**



← FWD

B428-19A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		6	35130-428-671	SWITCH ASSY., KILL	1	1					CM
			35130-428-672	SWITCH ASSY., KILL (TOYO)			1			5204066	CM
		7	35150-428-003	SWITCH ASSY., KILL	1					5204067	CM
			35150-428-013	SWITCH ASSY., LIGHTING KILL			1				DK, DM, E, ED, F, G, SA, SW
			35150-428-630	SWITCH ASSY., LIGHTING KILL (TOYO)			1				U
			35150-428-830	SWITCH ASSY., LIGHTING KILL					1		B, DK, DM, E, ED, F1, F2, G1
			35130-437-711	SWITCH ASSY., KILL					1		G2, SA, SD, SW, U
		8	35200-428-013	SWITCH, WINKER DIMMER	1		1				CM
			35200-437-940	SWITCH, WINKER DIMMER	1	1	1	1	1		B, DK, DM, E, ED, F, F1, F2
											G, G1, G2, SA, SD, SW, U
											CM
											B, DK, DM, E, ED, F1, F2, G1
											G2, SA, SD, SW, U

I 16

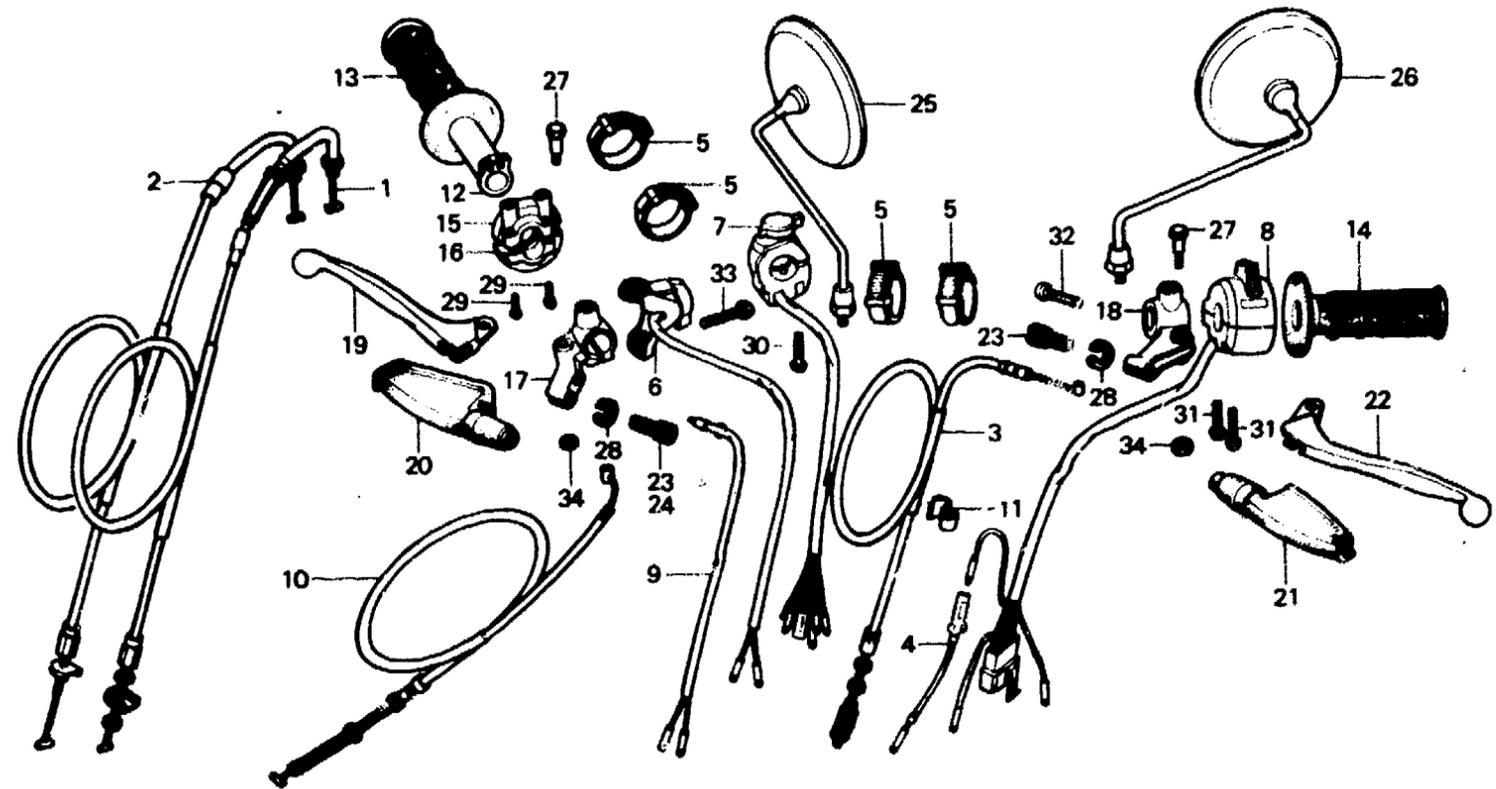
F-3

**Handle lever • Switch
(XL250S • Sz • SA • SB)**

**Levier de poignée • Interrupteur
(XL250S • Sz • SA • SB)**

**Lenkstangenhebel • Schalter
(XL250S • Sz • SA • SB)**

**Palanca de manubrio • interruptor
(XL250S • Sz • SA • SB)**



B428-19A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL250					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		9	35330-391-690	SWITCH COMP., FR. STOP	1						CM
					1					5016068	DK,DM,E,ED,F,G,SA,SW U
			35340-329-000	SWITCH COMP., FR. STOP	1					5016069	DK,DM,E,ED,F,G,SA,SW U
										5103214	
										5103215	
		10	45450-428-000	CABLE COMP., FR. BRAKE	1	1		1	1		
			45450-428-870	CABLE COMP., FR. BRAKE				1	1		
		11	45465-341-700	CLIP, FR. BRAKE CABLE	1	1	1	1			
		12	53141-428-000	PIPE, THROTTLE GRIP	1	1	1	1			
		13	53165-430-000	GRIP, R. HANDLE	1	1	1	1			
		14	53166-430-000	GRIP, L. HANDLE	1	1	1	1			
		15	53167-385-000	HOUSING, UPPER THROTTLE	1	1	1	1			
		16	53168-428-000	HOUSING, UNDER THROTTLE	1	1	1	1			
		17	53171-312-003	BRACKET, R. HANDLE LEVER	1	1	1	1			

J 1

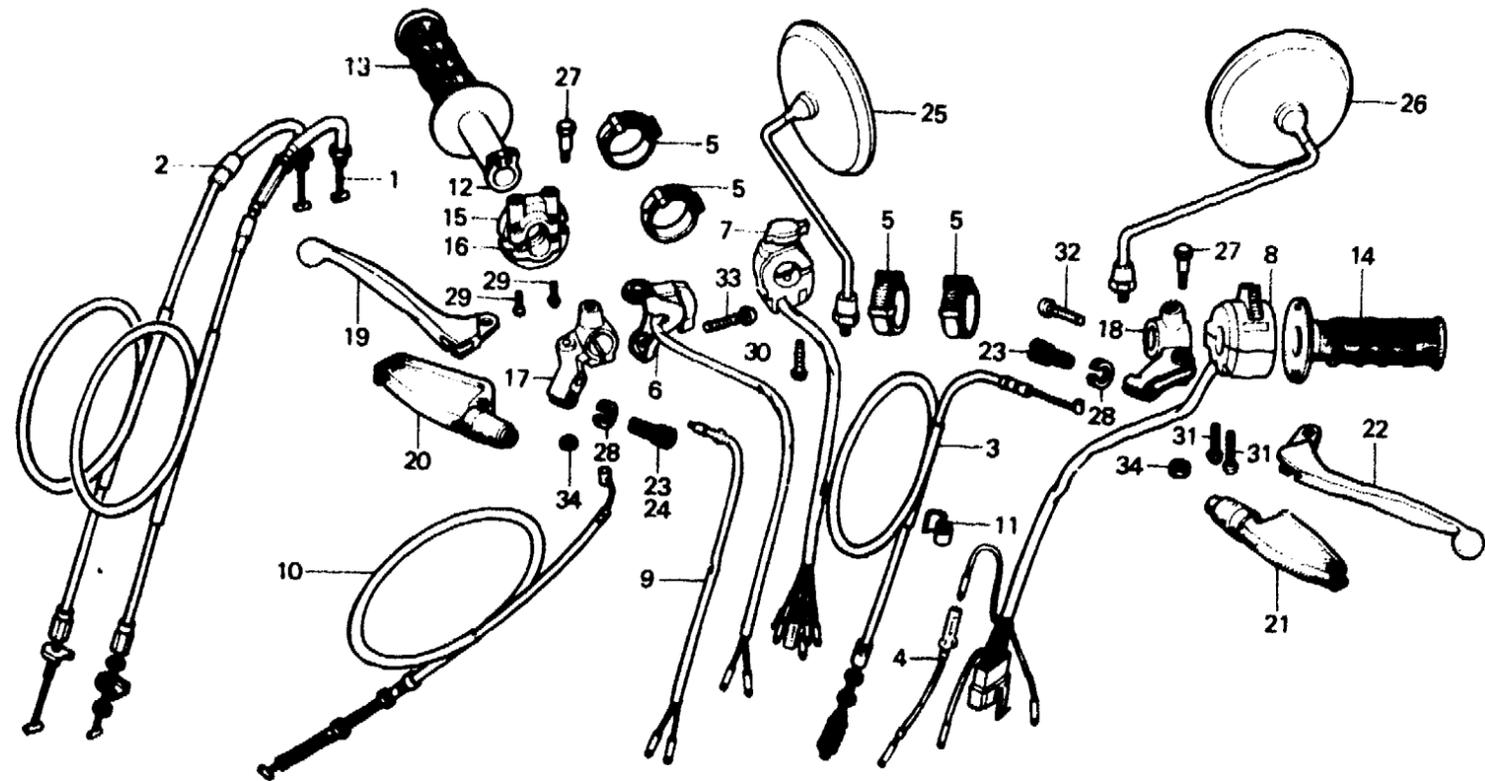
F-3

**Handle lever • Switch
(XL250S • SZ • SA • SB)**

**Levier de poignée • Interrupteur
(XL250S • SZ • SA • SB)**

**Lenkstangenhebel • Schalter
(XL250S • SZ • SA • SB)**

**Palanca de manubrio • Interruptor
(XL250S • SZ • SA • SB)**



B428-19A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL250					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		18	53172-310-010	BRACKET, L. HANDLE LEVER	1	1	1	1			
		19	53175-360-700	LEVER, R. STEERING HANDLE	1	1					
			53175-399-700	LEVER, R. STEERING HANDLE			1	1			
		20	53176-428-000	COVER, R. HANDLE LEVER	1	1	1	1			
		21	53176-430-000	COVER, HANDLE LEVER	1	1	1	1			
		22	53178-360-700	LEVER, L. STEERING HANDLE	1	1					
			53178-399-700	LEVER, L. STEERING HANDLE			1	1			
		23	53192-268-000	BOLT, CLUTCH WIRE ADJUSTING	2	2	1	1			
		24	53192-312-000	BOLT, CLUTCH CABLE ADJUSTING			1	1			
		25	88110-304-621	MIRROR, R. BACK	1					5017078 E,F	
			88110-304-622								

J 2

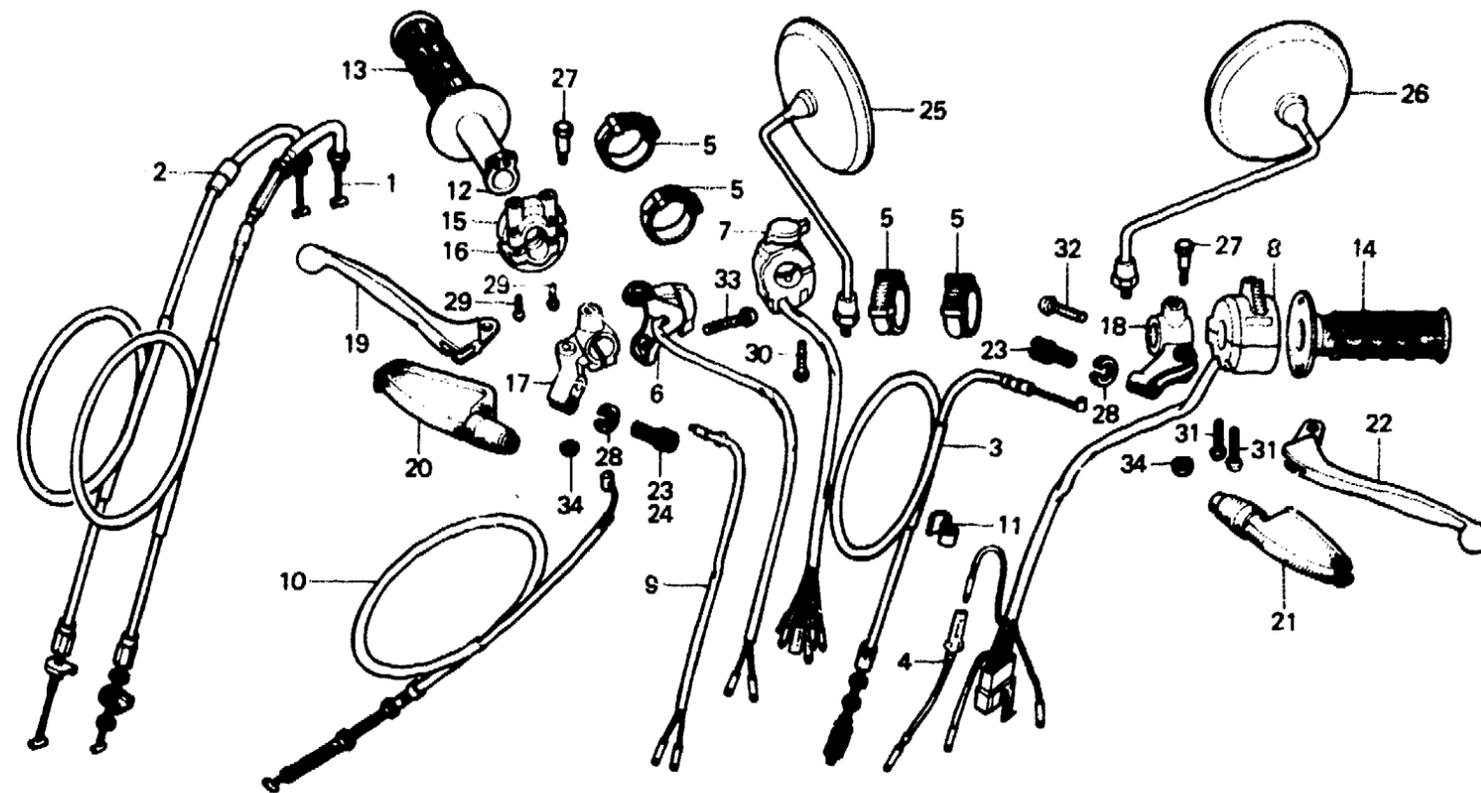
F-3

**Handle lever • Switch
(XL250S•SZ•SA•SB)**

**Levier de poignée • Interrupteur
(XL250S•SZ•SA•SB)**

**Lenkstangenhebel • Schalter
(XL250S•SZ•SA•SB)**

**Palanca de manubrio • Interruptor
(XL250S•SZ•SA•SB)**



←FWD

B428-19A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
			88110-333-611	MIRROR, R. BACK	1	1	1	1		B,CM,DK,DM,ED,G,G1,G2 SA,SD,SW U	
			88110-369-650	MIRROR, R. BACK	1					5017079	E,F E,F1,F2
			88110-304-622	MIRROR, R. BACK	1						
26			88120-304-621	MIRROR, L. BACK	1					5017078	E,F
			88120-304-622	MIRROR, L. BACK	1						
			88120-333-611	MIRROR, L. BACK	1	1	1	1			B,CM,DK,DM,ED,G,G1,G2 SA,SD,SW U
			88120-369-650	MIRROR, L. BACK	1					5017079	E,F E,F1,F2
			88120-304-622	MIRROR, L. BACK	1						
27			90114-310-000	BOLT, HANDLE LEVER PIVOT	2	2					
			90114-428-870	BOLT, HANDLE LEVER PIVOT			2	2			
28			90321-315-670	NUT, FIXING	2	2	2	2			
29			93500-05020-0A	SCREW, PAN, 5X20	2	2	2	2			

J 3

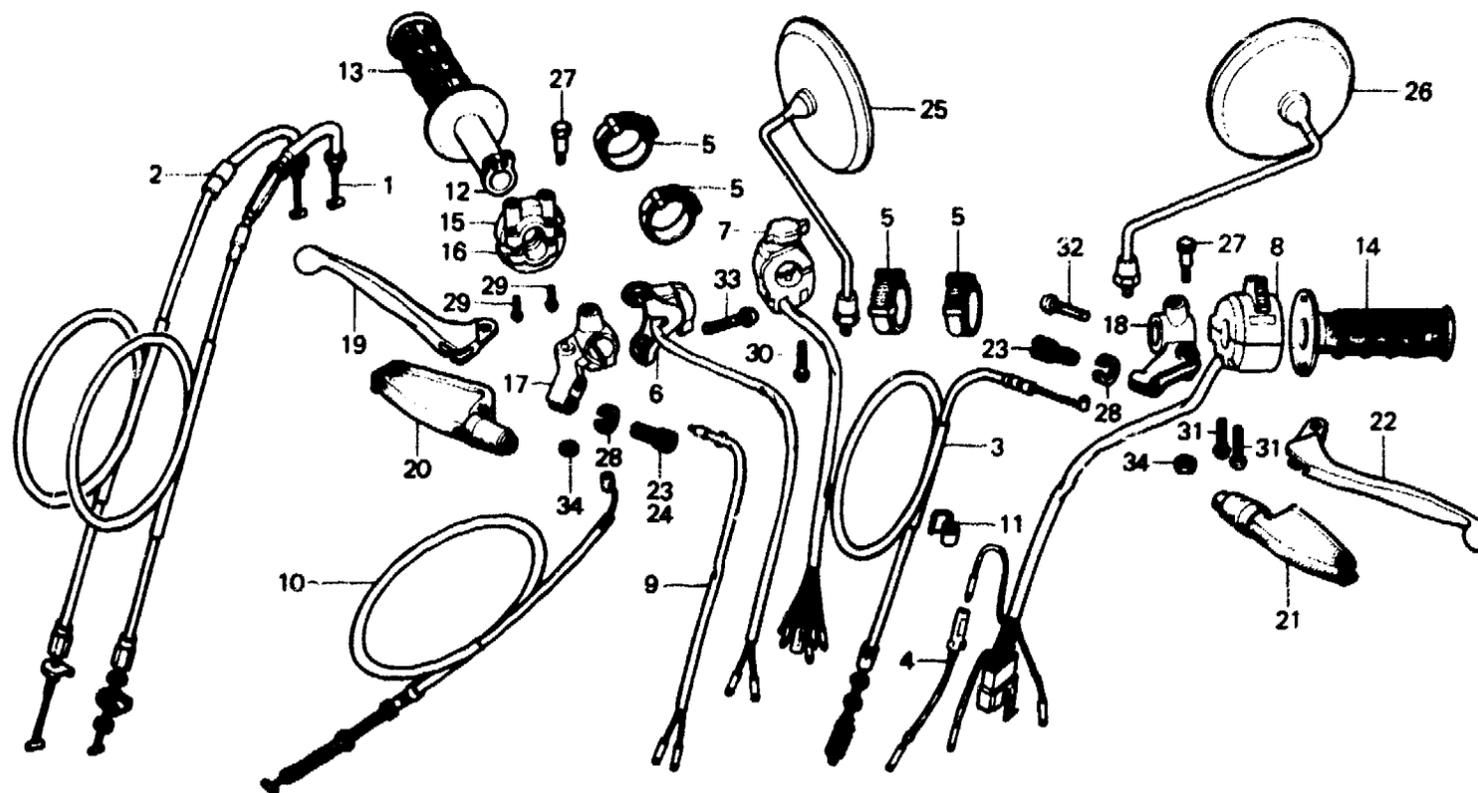
F-3

**Handle lever • Switch
(XL250S • Sz • SA • SB)**

**Levier de poignée • Interrupteur
(XL250S • Sz • SA • SB)**

**Lenkstangenhebel • Schalter
(XL250S • Sz • SA • SB)**

**Palanca de manubrio • Interruptor
(XL250S • Sz • SA • SB)**



← PWD

B428-19A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	SB	Rc		
		30	93500-05028-0A	SCREW, PAN, 5X28	2	2	2				B,DK,DM,E,ED,F,F1,F2 G,G1,G2,SA,SD,SW,U CM
		31	93500-05030-0A	SCREW, PAN, 5X30	2	2	2	2			
		32	93500-06025	SCREW, PAN, 6X25	1	1	1	1			
		33	93500-06028	SCREW, PAN, 6X28	1	1	1	1			
		34	94001-06000	NUT, HEX., 6MM	2	2	2	2			

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J3

J 4

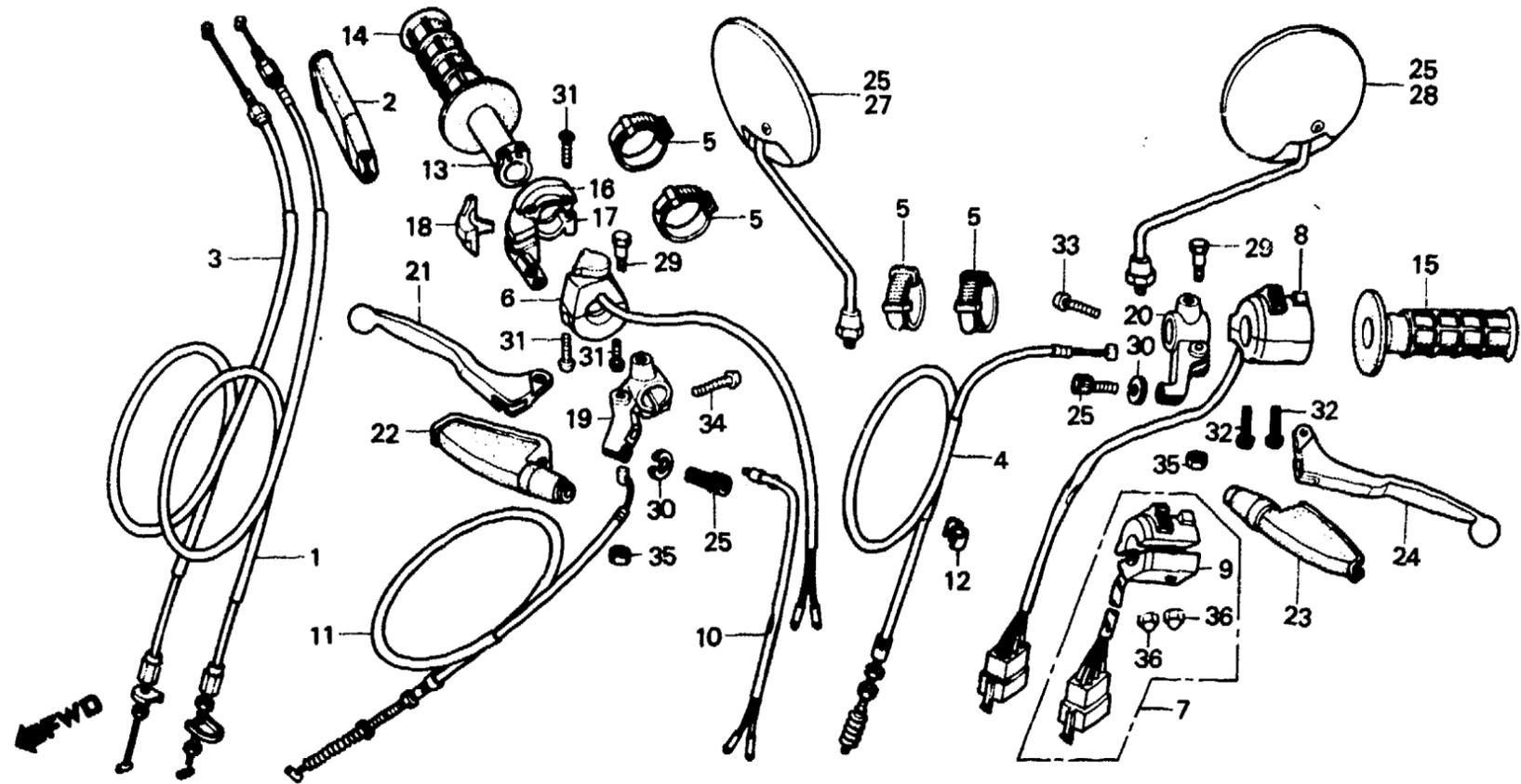
F-3-1

**Handle lever • Switch
(XL250Rc)**

**Levier de poignée • Interrupteur
(XL250Rc)**

**Lenkstangenhebel • Schalter
(XL250Rc)**

**Palanca de manubrio • Interruptor
(XL250Rc)**



BKB7-3A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	SB	Rc		
CABLE COMP. THROTTLE (ONE OR ALL)	0.5	1	17910-KB7-000	CABLE COMP. A, THROTTLE					1		
CABLE COMP., CLUTCH	0.2	2	17913-KB7-000	COVER, THROTTLE CABLE					1		
SWITCH ASSY., RR. STOP		3	17920-KB7-000	CABLE COMP. B, THROTTLE					1		
CABLE COMP., FR. BRAKE		4	22870-KB7-000	CABLE COMP., CLUTCH					1		
SWITCH ASSY., KILL	0.3	5	32161-404-000	BAND B1, WIRE					4		
SWITCH ASSY., WINKER		6	35130-KB7-003	SWITCH ASSY., KILL					1		
PIPE, THROTTLE GRIP		7	35200-KB7-000	SWITCH ASSY., WINKER					1		B,DK,DM,E,ED,F1,F2,IT SA,SW,U
HOUSING, UPPER THROTTLE			35200-KB7-610	SWITCH ASSY., WINKER					1		G1,G2,SD
BRACKET, R. HANDLE LEVER		8	35200-MC4-671	SWITCH ASSY., WINKER DIMMER (TOYO)					1		CM
BRACKET, L. HANDLE LEVER	0.4	9	35220-KB7-003	HOUSING, SWITCH SETTING					1		B,DK,DM,E,ED,F1,F2,G1
SWITCH ASSY., WINKER DIMMER	0.1	10	35350-197-000	SWITCH ASSY., RR. STOP					1		G2,IT,SA,SD,SW,U
GRIP, HANDLE		11	45450-KB7-000	CABLE COMP., FR. BRAKE					1		
LEVER, STEERING HANDLE											

J 5

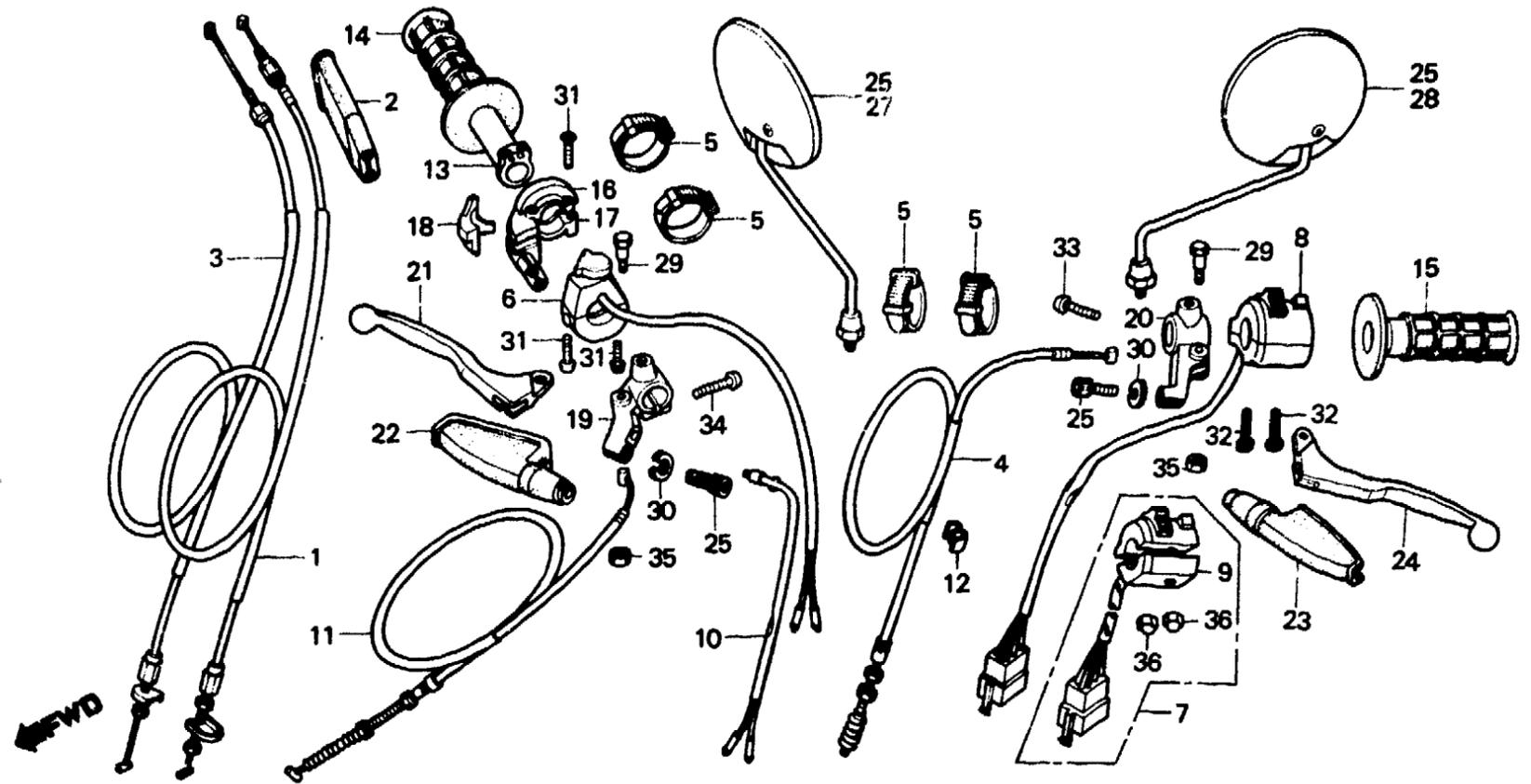
F-3-1

**Handle lever • Switch
(XL250Rc)**

**Levier de poignée • Interrupteur
(XL250Rc)**

**Lenkstangenhebel • Schalter
(XL250Rc)**

**Palanca de manubrio • Interruptor
(XL250Rc)**



BKB7-3A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		12	45465-341-700	CLIP, FR. BRAKE CABLE						1	
		13	53141-429-000	PIPE, THROTTLE GRIP						1	
		14	53165-430-000	GRIP, R. HANDLE						1	
		15	53166-430-000	GRIP, L. HANDLE						1	
		16	53167-KB7-000	HOUSING, UPPER THROTTLE						1	
		17	53168-KB7-000	HOUSING, UNDER THROTTLE						1	
		18	53169-KB7-000	SLIDER, THROTTLE CABLE						1	
		19	53171-KB7-000	BRACKET, R. HANDLE LEVER						1	
		20	53172-310-010	BRACKET, L. HANDLE LEVER						1	
		21	53175-KB7-000	LEVER, R. STEERING HANDLE						1	
		22	53176-428-010	COVER, R. HANDLE LEVER						1	
		23	53177-430-000	COVER, L. HANDLE LEVER						1	

J 6

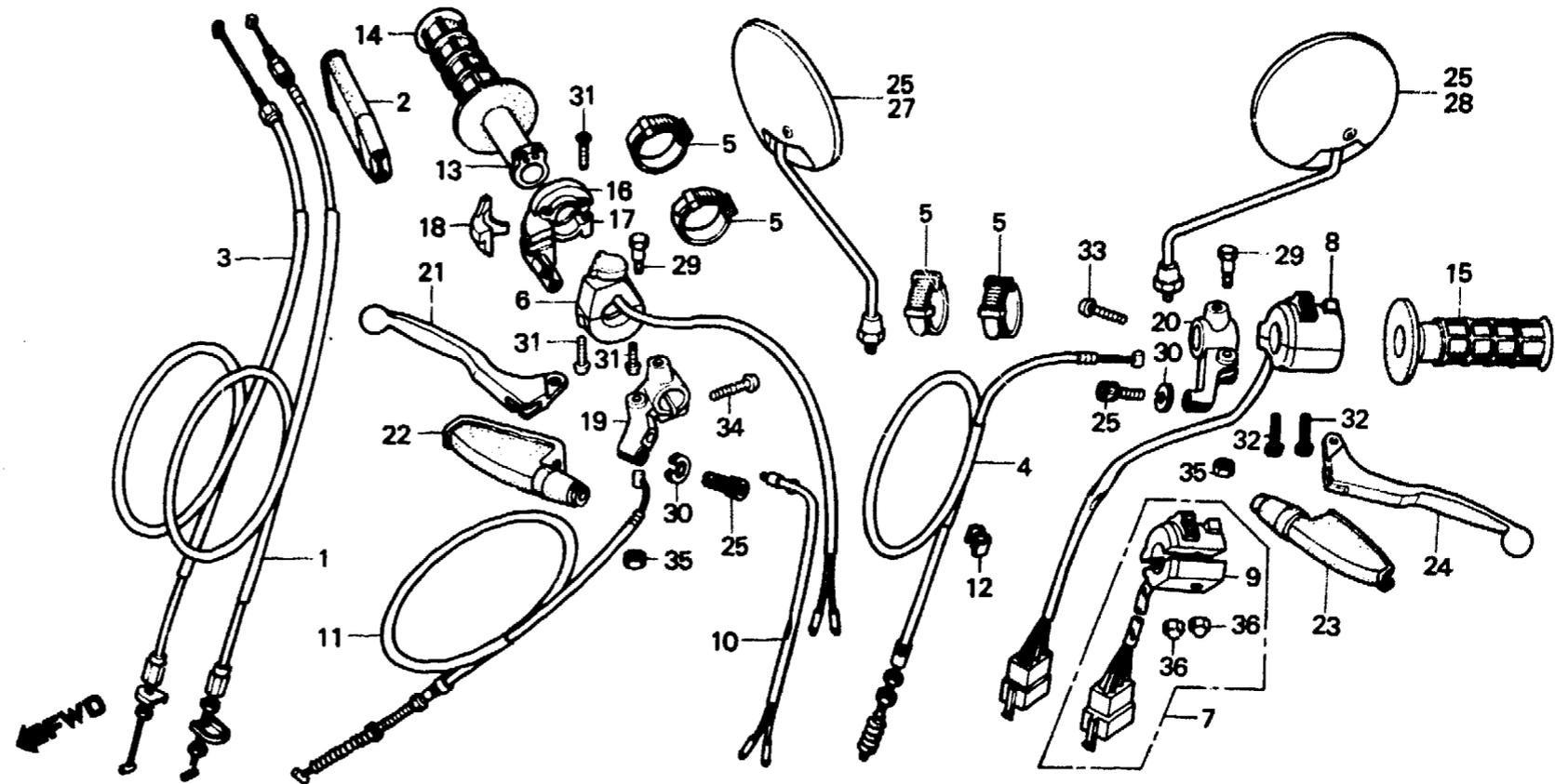
F-3-1

**Handle lever • Switch
(XL250Rc)**

**Levier de poignée • Interrupteur
(XL250Rc)**

**Lenkstangenhebel • Schalter
(XL250Rc)**

**Palanca de manubrio • Interruptor
(XL250Rc)**



BKB7-3A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		24	53178-KB7-000	LEVER, L. STEERING HANDLE					1		
		25	53192-268-000	BOLT, CLUTCH WIRE ADJUSTING					2		
		26	88110-KB7-000	MIRROR, BACK					2		B,CM,DK,DM,ED,G1,G2 IT,SA,SD,SW
		27	88110-304-622	MIRROR, R. BACK					1		E,F1,F2
			88110-369-650	MIRROR, R. BACK					1		U
		28	88120-304-622	MIRROR, L. BACK					1		E,F1,F2
			88120-369-650	MIRROR, L. BACK					1		U
		29	90114-428-870	BOLT, HANDLE LEVER PIVOT					2		
		30	90321-315-670	NUT, FIXING					2		
		31	93500-05020-0A	SCREW, PAN, 5X20					4		
		32	93500-05030-0A	SCREW, PAN, 5X30					2		
		33	93500-06025	SCREW, PAN, 6X25					1		CM
		34	93500-06028	SCREW, PAN, 6X28					1		
		35	94001-06000	NUT, HEX., 6MM					2		

J 7

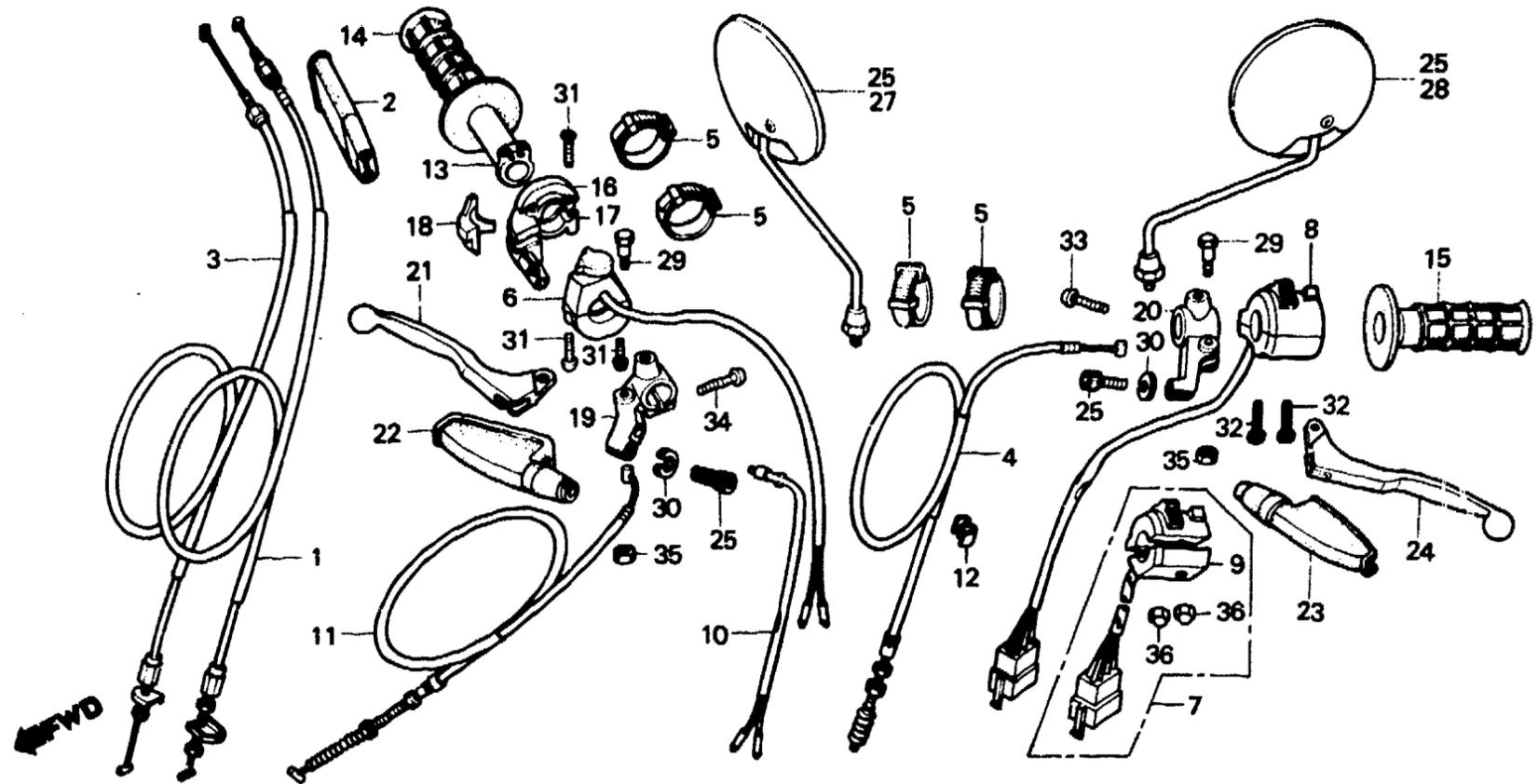
F-3-1

**Handle lever • Switch
(XL250Rc)**

**Levier de poignée • Interrupteur
(XL250Rc)**

**Lenkstangenhebel • Schalter
(XL250Rc)**

**Palanca de manubrio • Interruptor
(XL250Rc)**



BKB7-3A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Se	Rc		
		36	94021-05070-0S	NUT, CAP, 5MM					2		B,DK,DM,E,ED,F1,F2,G1 G2,IT,SA,SD,SW,U

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J7

J 8

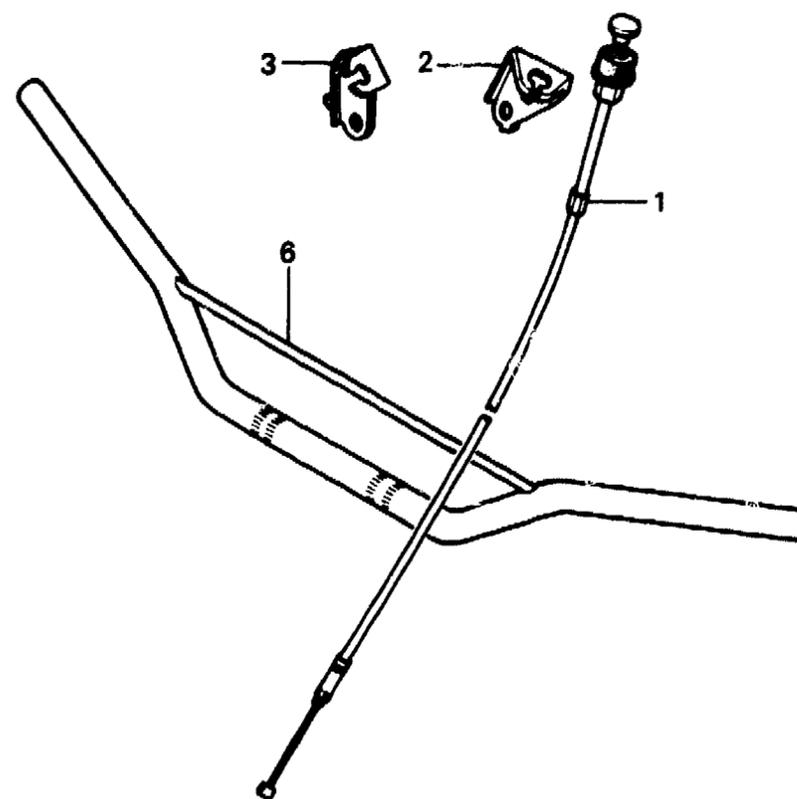
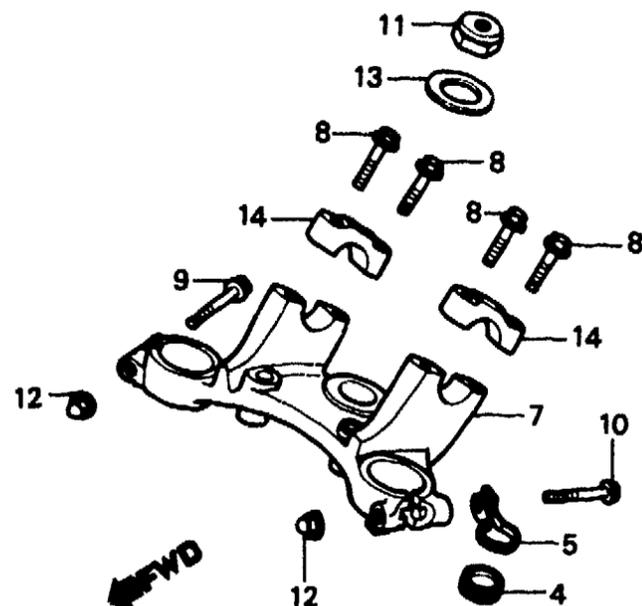
F-4

**Handle pipe • Top bridge
(XL250S•Sz•SA•SB)**

**Guidon • Haut de fourche
(XL250S•Sz•SA•SB)**

**Lenkrohr • Obere Brücke
(XL250S•Sz•SA•SB)**

**Tubo do manubrio •
Puente superior
(XL250S•Sz•SA•SB)**



B428-20A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code	
					S	Sz	SA	Sb	Rc			
CABLE COMP., CHOKE PIPE COMP., STEERING HANDLE BRIDGE, FORK TOP	0.3 0.8 0.6	1	17950-428-000	CABLE COMP., CHOKE	1	1					B,DK,DM,E,ED,F,F1,F2 G,G1,G2,SA,SD,SW,U CM	
			17950-428-670	CABLE COMP., CHOKE	1	1	1	1			B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U	
			17950-428-830	CABLE COMP., CHOKE					1			B,DK,DM,E,ED,F,F1,F2 G,G1,G2,SA,SD,SW,U
		2	17951-428-000	STAY, CHOKE CABLE	1	1						B,DK,DM,E,ED,F,F1,F2 G,G1,G2,SA,SD,SW,U
		3	17951-428-830	BRACKET, CHOKE CABLE	1	1	1	1				CM B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		6	53100-428-000 53100-428-600 53100-428-000	PIPE COMP., STEERING HANDLE PIPE COMP., STEERING HANDLE PIPE COMP., STEERING HANDLE	1 1 1	1 1 1	1 1 1	1 1 1				CM 5014098 DK,DM,E,ED,F,G,SA,SW U



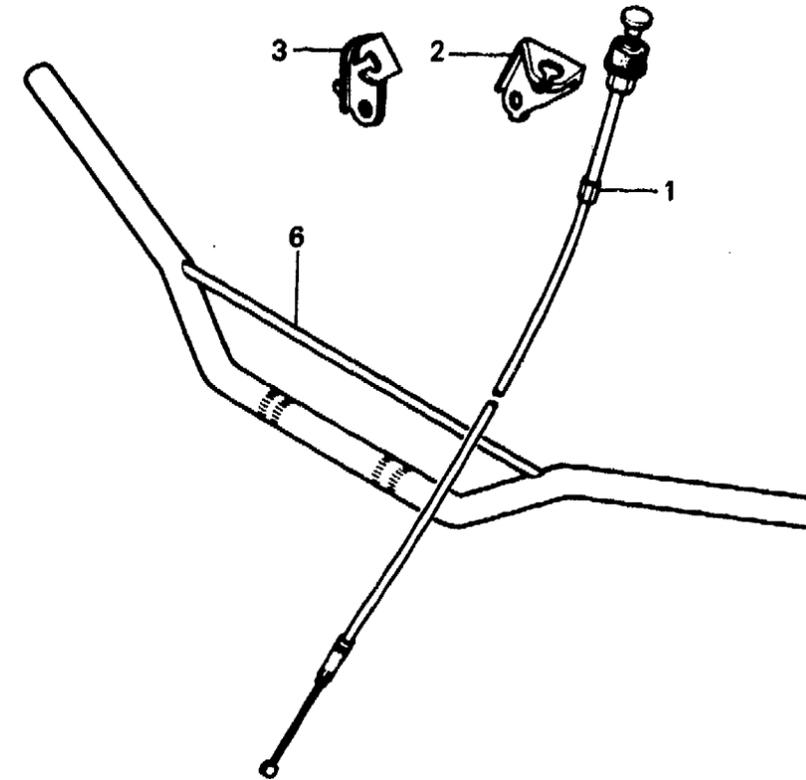
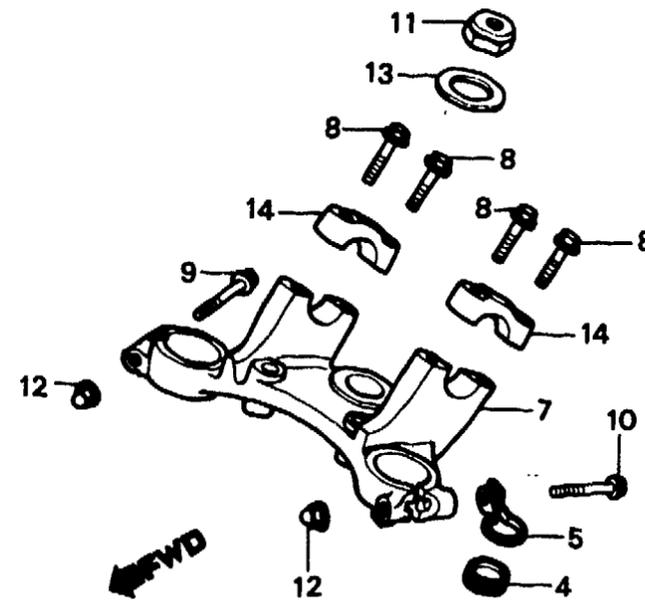
F-4

**Handle pipe • Top bridge
(XL250S•Sz•SA•SB)**

**Guidon • Haut de fourche
(XL250S•Sz•SA•SB)**

**Lenkrohr • Obere Brücke
(XL250S•Sz•SA•SB)**

**Tube do manubrio •
Puente superior
(XL250S•Sz•SA•SB)**



B428-20A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
			53100-428-000	PIPE COMP., STEERING HANDLE	1					5014099	DK,DM,E,ED,F,G,SA,SW U B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		7	53230-428-000	BRIDGE, FORK TOP	1	1	1	1			
		8	90111-362-000	BOLT, FLANGE, 8X36	4	4	4	4			
		9	90155-369-000	BOLT, FLANGE, 7X54	1	1					
			90155-428-870	BOLT, FLANGE, 7X54			1	1			
		10	90155-428-000	BOLT, FLANGE, 7X57	1	1					
			90156-428-870	BOLT, FLANGE, 7X57			1	1			
		11	90304-428-000	NUT, STEERING STEM	1	1					
			90304-428-870	NUT, STEERING STEM			1	1			
		12	90360-375-000	NUT, CAP, 7MM	2	2					
			90360-428-870	NUT, CAP, 7MM			2	2			
		13	90503-289-000	WASHER, STEERING STEM	1	1					
			90503-428-870	WASHER, STEERING STEM			1	1			
		14	95014-22200	HOLDER B2, HANDLE PIPE UPPER	2	2	2	2			

J 10

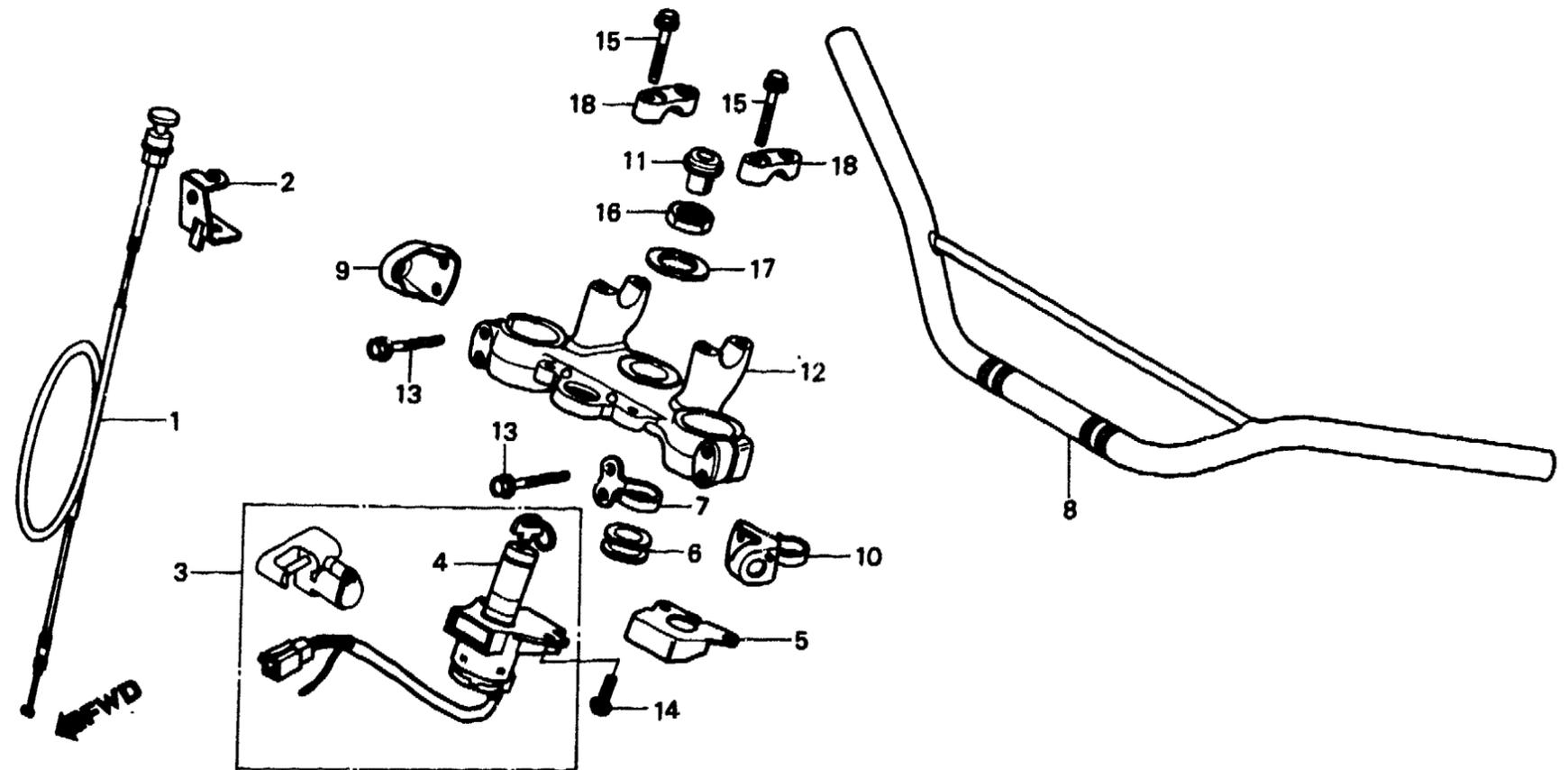
F-4-1

**Handle pipe • Top bridge
(XL250Rc)**

**Guidon • Haut de fourche
(XL250Rc)**

**Lenkrohr • Obere Brücke
(XL250Rc)**

**Tubo do manubrio •
Puente superior
(XL250Rc)**



BKB7-4

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL250					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
CABLE COMP., CHOKE	0.2	1	17950-KB7-000	CABLE COMP., CHOKE					1		
KEY SET	0.6	2	17951-KB7-670	STAY, CHOKE CABLE					1		
PIPE COMP., STEERING HANDLE SWITCH ASSY., COMBINATION & LOCK	0.4	3	35010-KB7-000	KEY SET					1		B,CM,DK,DM,E,F1,F2,IT SA,SW,U
BRIDGE, FORK TOP	0.5	4	35010-MC4-610	KEY SET					1		ED,G1,G2,SD
		4	35100-KB7-007	SWITCH ASSY., COMBINATION & LOCK					1		B,CM,DK,DM,E,F1,F2,IT SA,SW,U
			35100-MC4-611	SWITCH ASSY., COMBINATION & LOCK					1		ED,G1,G2,SD
		5	35106-MA1-610	COVER, COMBINATION SWITCH					1		ED,G1,G2,SD
		6	45466-KA4-000	INNER, CABLE GUIDE					1		
		7	45469-MC4-000	GUIDE, BRAKE CABLE TOP					1		B,CM,DK,DM,E,F1,F2,IT SA,SD,U
		8	53100-KB7-000	PIPE COMP., STEERING HANDLE					1		
		9	53101-KB7-610	STAY, R. FR. WINKER SETTING					1		ED,G1,G2,SW

J 11

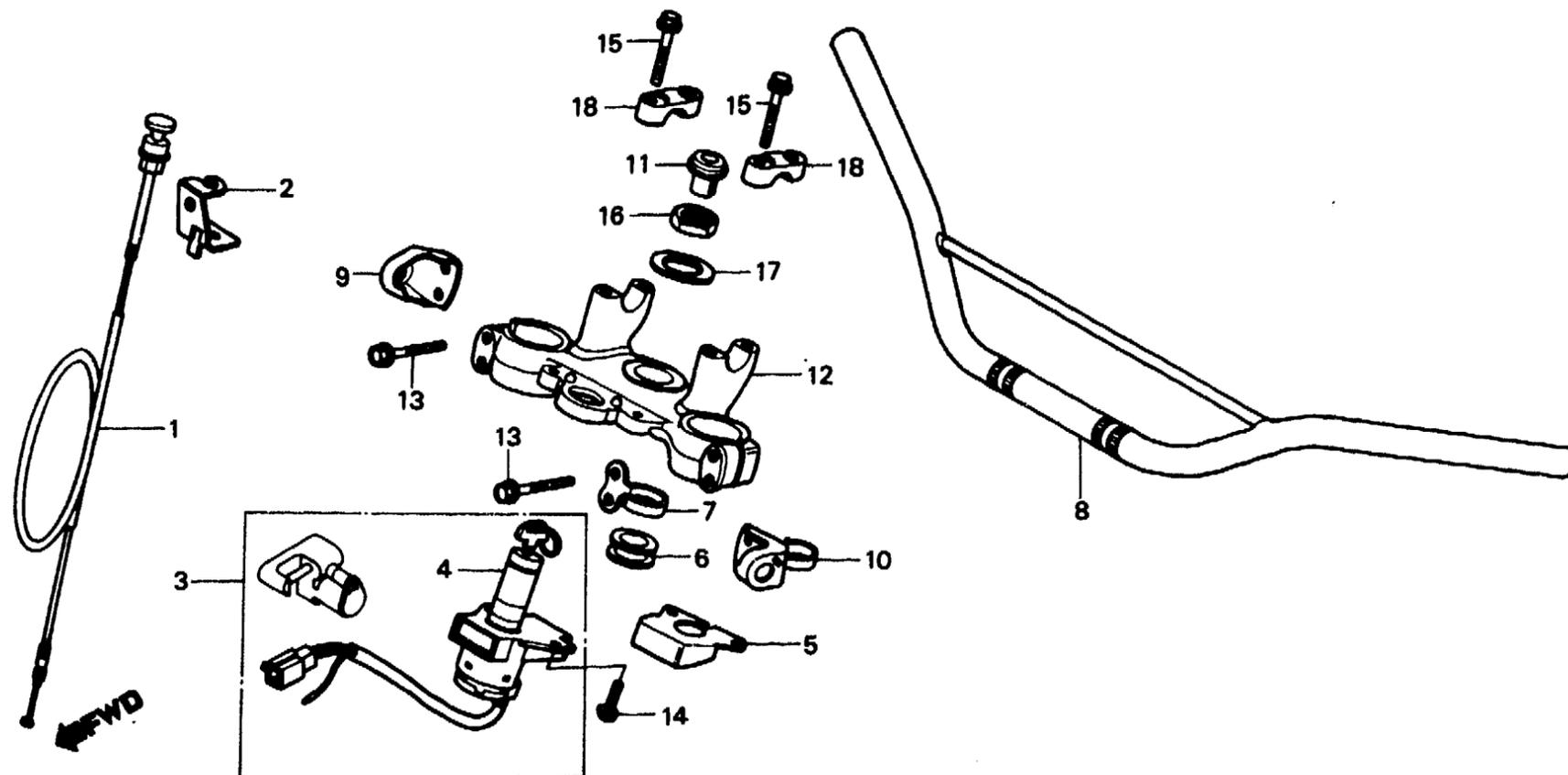
F-4-1

**Handle pipe • Top bridge
(XL250Rc)**

**Guidon • Haut de fourche
(XL250Rc)**

**Lenkrohr • Obere Brücke
(XL250Rc)**

**Tubo do manubrio •
Puente superior
(XL250Rc)**



BKB7-4

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL250					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		10	53102-KB7-610	STAY, L. FR. WINKER SETTING					1		ED,G1,G2,SW
		11	53208-MC4-000	CAP, STEERING STEM					1		
		12	53230-KB7-000	BRIDGE, FORK TOP					1		
		13	90103-KB7-000	BOLT, FLANGE, 8X45					4		
		14	90105-KB7-000	BOLT, FLANGE, 8X19					2		B,CM,DK,DM,E,ED,F1,F2 IT,SA,SD,SW,U
			90105-MC7-610	BOLT, COMBINATION SWITCH SETTING					2		ED,G1,G2,SD
		15	90111-362-000	BOLT, FLANGE, 8X36					4		
		16	90304-425-000	NUT, STEERING STEM					1		
		17	90503-428-870	WASHER, STEERING STEM					1		
		18	95014-22200	HOLDER B2, HANDLE PIPE UPPER					2		

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J11

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F-5

Steering stem • Front fender

(XL250S-Sz-SA-B,DK,DM,E,ED,
F1,F2,G1,G2,SA,SD,SW,U)

Tige de direction • Garde-boue avant

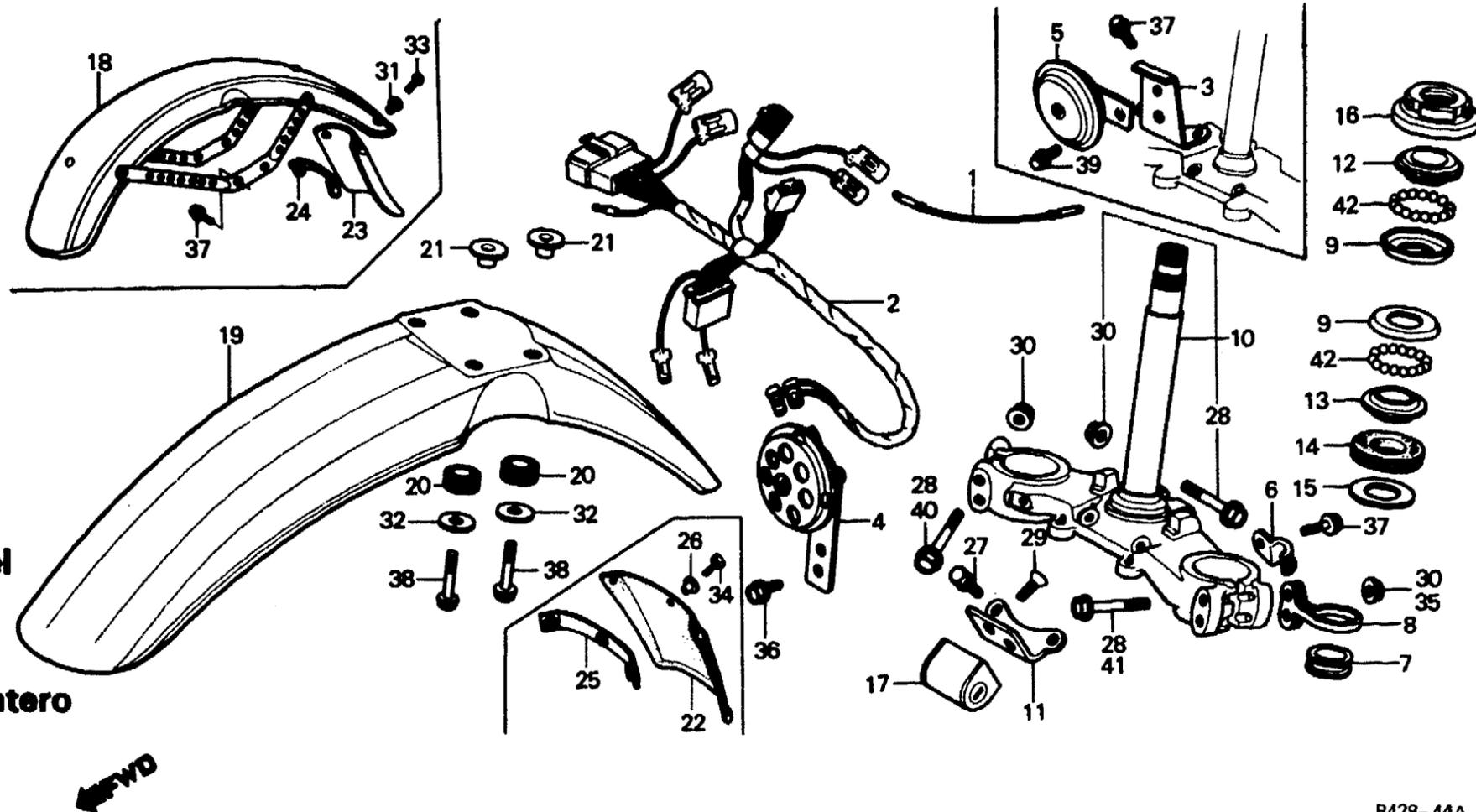
(XL250S-Sz-SA-B,DK,DM,E,ED,
F1,F2,G1,G2,SA,SD,SW,U)

Steuerkopfschaft • Vorderer Kotflügel

(XL250S-Sz-SA-B,DK,DM,E,ED,
F1,F2,G1,G2,SA,SD,SW,U)

Varilla de dirección • Parafango delantero

(XL250S-Sz-SA-B,DK,DM,E,ED,
F1,F2,G1,G2,SA,SD,SW,U)



B428-44A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	Se Rc		
HARNESS A, SUB WIRE	0.3	1	32101-385-000	SUB CORD A (BROWN/WHITE)	1	1			CM	
HORN COMP.	0.1	2	32101-428-010	HARNESS A, SUB WIRE	1	1			CM	
FENDER COMP., FR.					1		1		B,DK,DM,E,ED,F,F1,F2 G,G1,G2,SA,SD,SW,U	
MUDGUARD, FR.									DK,E,ED,F,G,SA,SW	
RACE, STEERING TOP BALL (ONE OR ALL)	0.8	3	38102-428-600	STAY, HORN	1				CM,DK,DM,SA,U	
RACE, STEERING BOTTOM CONE		4	38110-428-004	HORN COMP.	1	1			DK,DM,SA,U	
STEM COMP., STEERING	1.2	5	38110-428-870	HORN ASSY.	1		1		B,E,ED,F,F1,F2,G,G1 G2,SD,SW	
RACE, STEERING TOP CONE	0.5			HORN COMP.	1	1				
THREAD COMP., STEERING HEAD TOP		6	45465-428-000	CLAMP, SPEEDOMETER CABLE	1	1			CM	
LOCK COMP., STEERING HANDLE	0.6				1		1		B,DK,DM,E,ED,F,F1,F2 G,G1,G2,SA,SD,SW,U	
		7	45466-329-000	INNER, CABLE GUIDE	1	1			CM	
					1		1		B,DK,DM,E,ED,F,F1,F2 G,G1,G2,SA,SD,SW,U	
		8	45468-428-000	GUIDE B, BRAKE CABLE	1	1			CM	
					1		1		B,DK,DM,E,ED,F,F1,F2 G,G1,G2,SA,SD,SW,U	

J 13

F-5

Steering stem • Front fender

(XL250S-Sz-SA-B,DK,DM,E,ED,
F1,F2,G1,G2,SA,SD,SW,U)

Tige de direction • Garde-boue avant

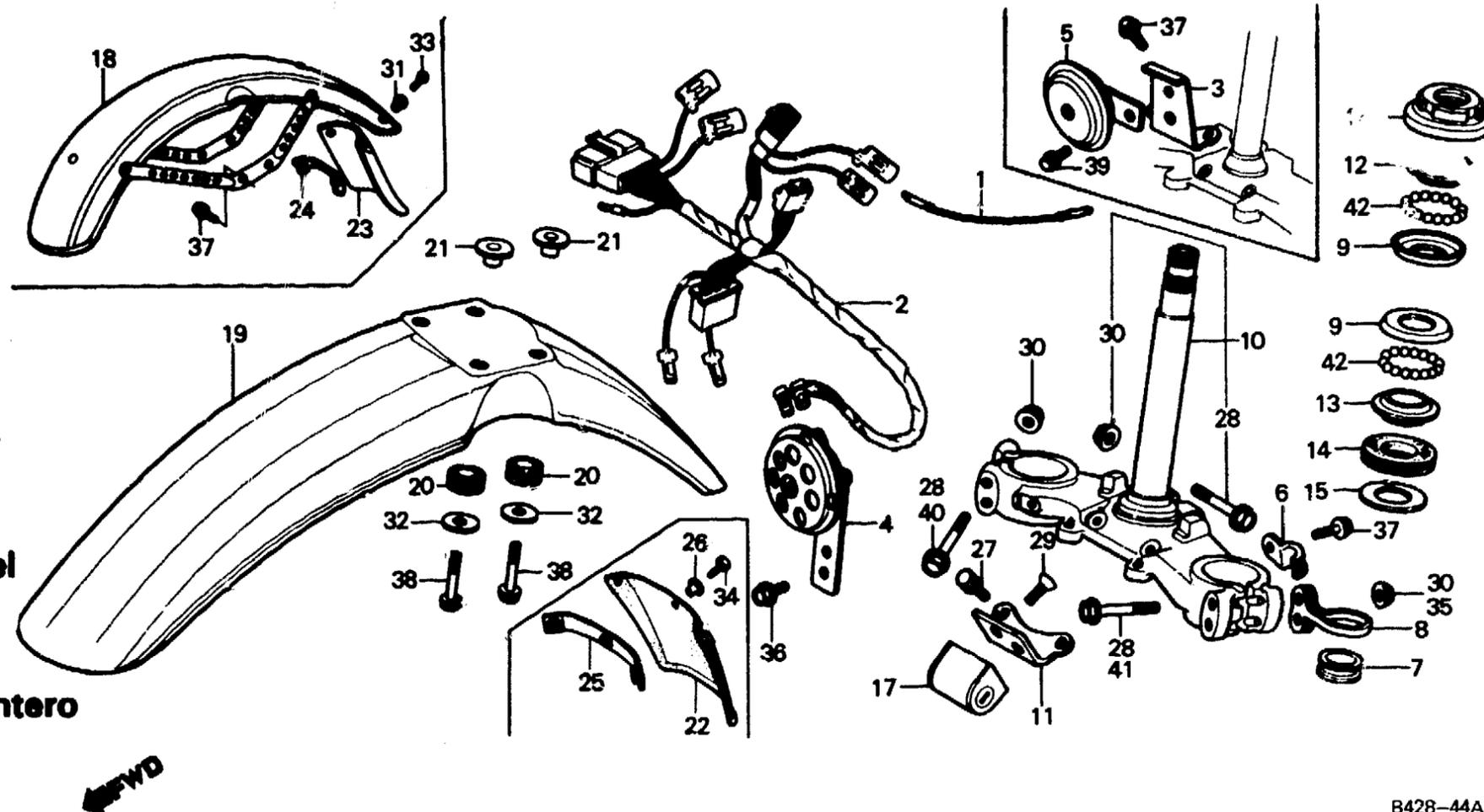
(XL250S-Sz-SA-B,DK,DM,E,ED,
F1,F2,G1,G2,SA,SD,SW,U)

Steuerkopfschaft • Vorderer Kotflügel

(XL250S-Sz-SA-B,DK,DM,E,ED,
F1,F2,G1,G2,SA,SD,SW,U)

Varilla de dirección • Parafango delantero

(XL250S-Sz-SA-B,DK,DM,E,ED,
F1,F2,G1,G2,SA,SD,SW,U)



B428-44A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	SA Rc		
		9	50301-268-000	RACE, STEERING TOP BALL	2	2			CM B,DK,DM,E,ED,F,F1,F2 G,G1,G2,SA,SD,SW,U	
		10	53200-428-000	STEM COMP., STEERING	1	1			CM,DK,DM,SA,U	
			53200-428-610	STEM COMP., STEERING	1				F	
			53200-428-611	STEM COMP., STEERING	1				E,ED,G,SW	
			53200-428-871	STEM COMP., STEERING			1		DK,DM,SA,U	
			53200-428-921	STEM COMP., STEERING			1		B,E,ED,F1,F2,G1,G2,SD SW	
		11	53203-428-000	HOLDER, HANDLE LOCK	1	1			CM,DK,DM,SA,U	
		12	53211-268-000	RACE, STEERING TOP CONE	1	1			CM B,DK,DM,E,ED,F,F1,F2 G,G1,G2,SA,SD,SW,U	
		13	53212-200-000	RACE, STEERING BOTTOM CONE	1	1			CM B,DK,DM,E,ED,F,F1,F2 G,G1,G2,SA,SD,SW,U	
		14	53214-200-000	DUST SEAL, STEERING HEAD	1	1			CM B,DK,DM,E,ED,F,F1,F2 G,G1,G2,SA,SD,SW,U	

J 14

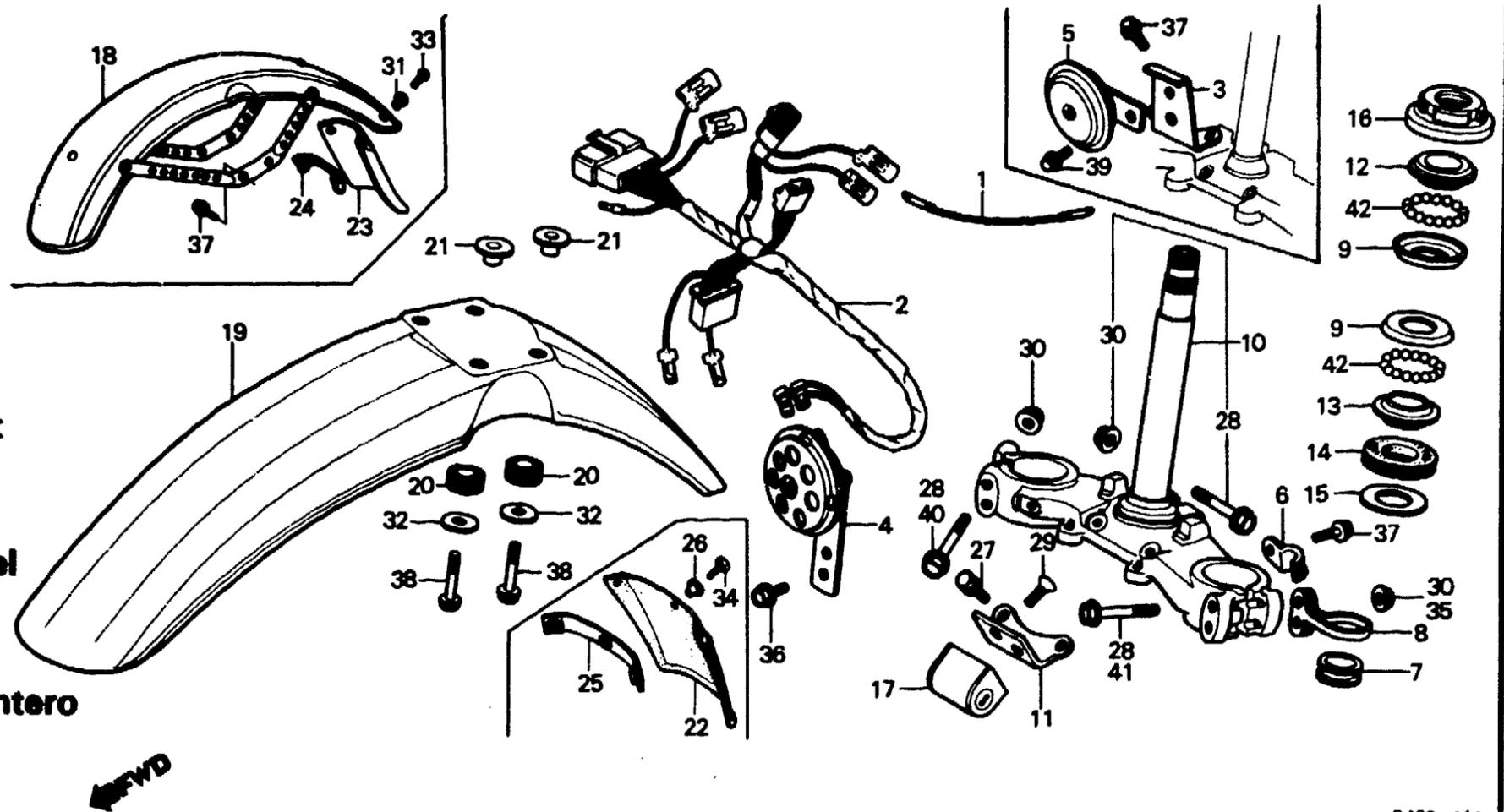
F-5

Steering stem • Front fender
(XL250S•Sz•SA•B,DK,DM,E,ED,
F1,F2,G1,G2,SA,SD,SW,U)

Tige de direction • Garde-boue avant
(XL250S•Sz•SA•B,DK,DM,E,ED,
F1,F2,G1,G2,SA,SD,SW,U)

Steuerkopfschaft • Vorderer Kotflügel
(XL250S•Sz•SA•B,DK,DM,E,ED,
F1,F2,G1,G2,SA,SD,SW,U)

Varilla de dirección • Parafango delantero
(XL250S•Sz•SA•B,DK,DM,E,ED,
F1,F2,G1,G2,SA,SD,SW,U)



B428-44A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	Sa		
		15	53215-200-000	WASHER, STEERING HEAD DUST SEAL	1	1				CM B,DK,DM,E,ED,F,F1,F2 G,G1,G2,SA,SD,SW,U
		16	53220-286-000	THREAD COMP., STEERING HEAD TOP	1	1				CM B,DK,DM,E,ED,F,F1,F2 G,G1,G2,SA,SD,SW,U
		17	53600-126-921	LOCK COMP., STEERING HANDLE	1	1				CM
		18	61100-428-610ZA	FENDER COMP., FR. *R-23*	1		1			DK,DM,SA,U
			61100-428-610ZB	FENDER COMP., FR. *PB-104*	1					G,SW ED,SD
			61100-428-610ZC	FENDER COMP., FR. *NH-24*	1		1			G,SW
		19	61100-428-670ZA	FENDER, FR. *R-23*	1	1				ED,SD
			61100-428-670ZB	FENDER, FR. *PB-104*	1					CM,DK,DM,E,ED,F,SA,U
			61100-428-670ZC	FENDER, FR. *NH-24*	1					CM,DK,DM,E,ED,F,SA,U
			61100-428-920ZA	FENDER, FR. *R-23*				1		CM,DK,DM,E,ED,F,SA,U B,DK,DM,E,F1,F2,G1,G2 SA,U

J 15

F-5

Steering stem • Front fender

(XL250S-Sz-SA-B,DK,DM,E,ED,
F1,F2,G1,G2,SA,SD,SW,U)

Tige de direction • Garde-boue avant

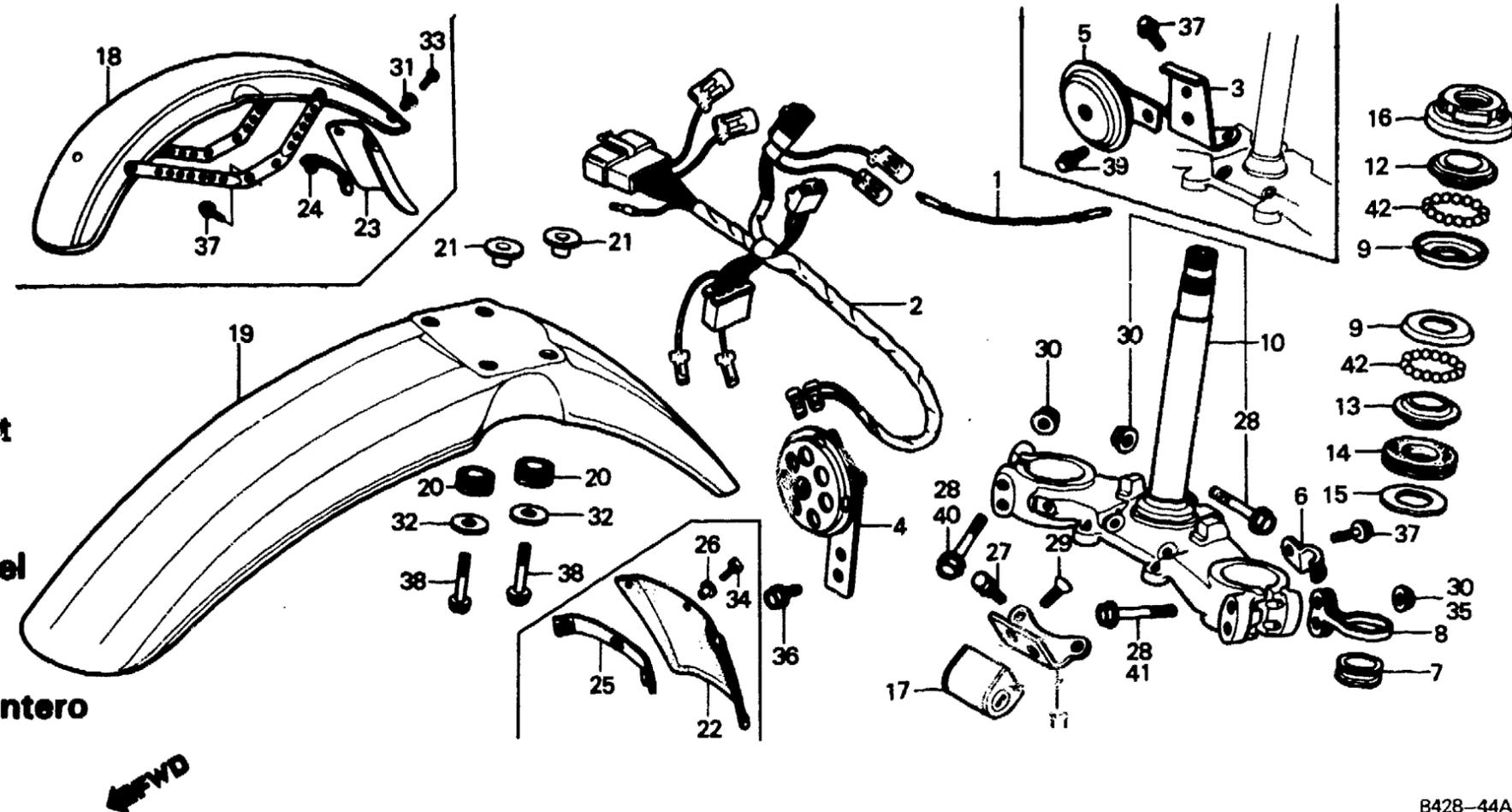
(XL250S-Sz-SA-B,DK,DM,E,ED,
F1,F2,G1,G2,SA,SD,SW,U)

Steuerkopfschaft • Vorderer Kotflügel

(XL250S-Sz-SA-B,DK,DM,E,ED,
F1,F2,G1,G2,SA,SD,SW,U)

Varilla de dirección • Parafango delantero

(XL250S-Sz-SA-B,DK,DM,E,ED,
F1,F2,G1,G2,SA,SD,SW,U)



B428-44A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	Sb		
			61100-428-920ZB	FENDER, FR. *NH-24*					1	B,DK,DM,E,F1,F2,G1,G2 SA,U
		20	61103-357-000	RUBBER, FR. FENDER MOUNTING	4	4			4	CM,ED B,DK,DM,E,F,F1,F2,G1 G2,SA,SD,U
		21	61104-428-000	COLLAR, FR. FENDER	4	4			4	CM,ED B,DK,DM,E,F,F1,F2,G1 G2,SA,SD,U
		22	61104-428-920	MUDGUARD, FR.					1	G1,G2
		23	61105-428-640	MUDGUARD, FR.	1				1	SW
		24	61106-428-690	PLATE, FR. MUDGUARD	1				1	ED,SD SW
		25	61106-428-920	PLATE, FR. FENDER					1	ED,SD G1,G2
		26	61304-292-000	COLLAR, HEADLIGHT SETTING					3	G1,G2
		27	90103-428-000	BOLT, SPECIAL, 6MM	2	2				CM,DK,DM,SA,U

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J15

J 16

F-5

Steering stem • Front fender

(XL250S-Sz-SA-B,DK,DM,E,ED,
F1,F2,G1,G2,SA,SD,SW,U)

Tige de direction • Garde-boue avant

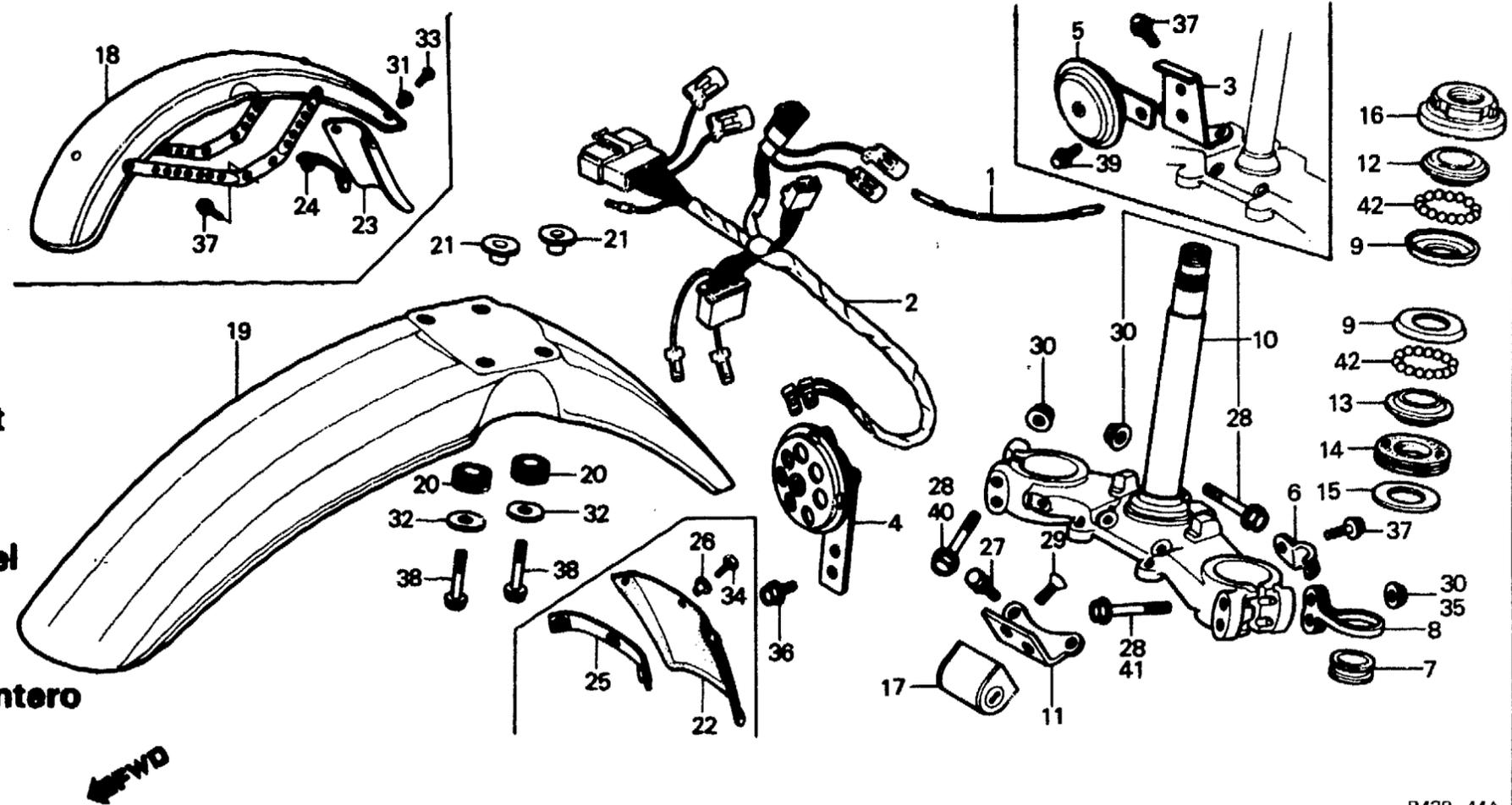
(XL250S-Sz-SA-B,DK,DM,E,ED,
F1,F2,G1,G2,SA,SD,SW,U)

Steuerkopfschaft • Vorderer Kotflügel

(XL250S-Sz-SA-B,DK,DM,E,ED,
F1,F2,G1,G2,SA,SD,SW,U)

Varilla de dirección • Parafango delantero

(XL250S-Sz-SA-B,DK,DM,E,ED,
F1,F2,G1,G2,SA,SD,SW,U)



B428-44A

Service Item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	Sb		
		28	90125-428-000	BOLT, FLANGE, 8X57	5	5				CM B,DK,DM,E,ED,F,F1,F2 G,G1,G2,SA,SD,SW,U
		29	90164-028-000	SCREW, U-LOCK FLAT, 6X12	2	2				CM DK,DM,SA,U
		30	90303-369-000	NUT, FLANGE, 8MM	5	5				CM B,DK,DM,E,ED,F,F1,F2 G,G1,G2,SA,SD,SW,U
		31	90520-134-000	WASHER, HEADLIGHT CASE SETTING	2		2			SW
		32	90545-292-000	WASHER, 6.5X20	4	4				CM,ED B,DK,DM,E,F,F1,F2,G1 G2,SA,SD,U
		33	93500-05012-0A	SCREW, PAN, 5X12	2		2			SW
		34	93500-05016-0A	SCREW, PAN, 5X16			3			G1,G2
		35	94050-08000	NUT, FLANGE, 8MM			2			B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U

K 1

F-5

Steering stem • Front fender

(XL250S-Sz-SA-B,DK,DM,E,ED,
F1,F2,G1,G2,SA,SD,SW,U)

Tige de direction • Garde-boue avant

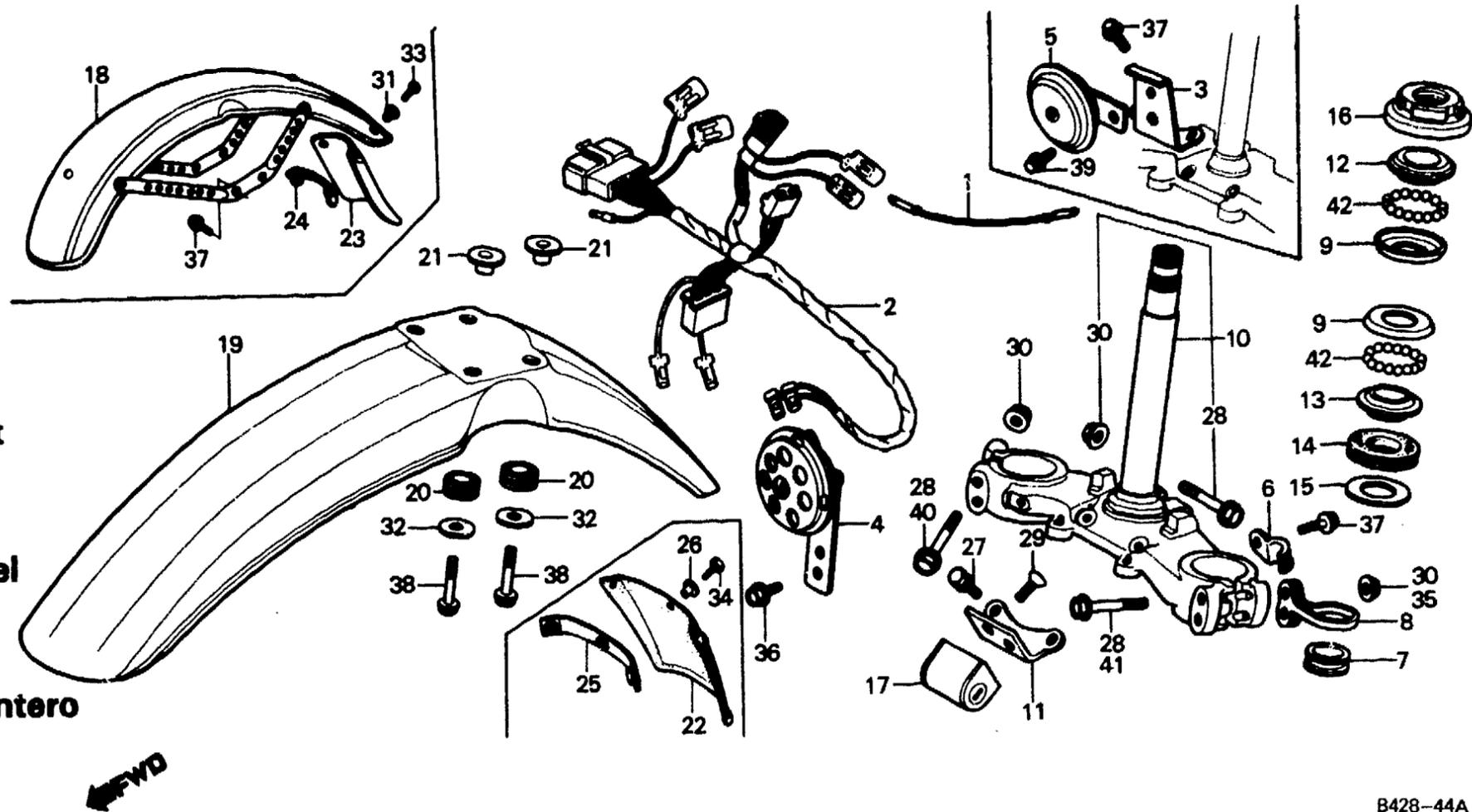
(XL250S-Sz-SA-B,DK,DM,E,ED,
F1,F2,G1,G2,SA,SD,SW,U)

Steuerkopfschaft • Vorderer Kotflügel

(XL250S-Sz-SA-B,DK,DM,E,ED,
F1,F2,G1,G2,SA,SD,SW,U)

Varilla de dirección • Parafango delantero

(XL250S-Sz-SA-B,DK,DM,E,ED,
F1,F2,G1,G2,SA,SD,SW,U)



B428-44A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	SB	Rc		
		36	95700-06010-00	BOLT, FLANGE, 6X10	1	1					CM B,DK,DM,E,ED,F,F1,F2 G,G1,G2,SA,SD,SW,U
		37	95700-06012-00	BOLT, FLANGE, 6X12	1	1					CM E,F ED,G1,G2 G,SW B,DK,DM,F1,F2,SA,SD,U
		38	95700-06025-00	BOLT, FLANGE, 6X25	4	4					CM,ED B,DK,DM,E,F,F1,F2,G1 G2,SA,SD,U
		39	95700-08012-00	BOLT, FLANGE, 8X12	1	1					B,E,ED,F,F1,F2,G,G1 G2,SD,SW
		40	95700-08032-00	BOLT, FLANGE, 8X32				2			B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		41	95700-08050-00	BOLT, FLANGE, 8X50				2			B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		42	96211-08000	BALL, STEEL, #8 (1/4)	36	36					CM B,DK,DM,E,ED,F,F1,F2 G,G1,G2,SA,SD,SW,U

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K1

K 2

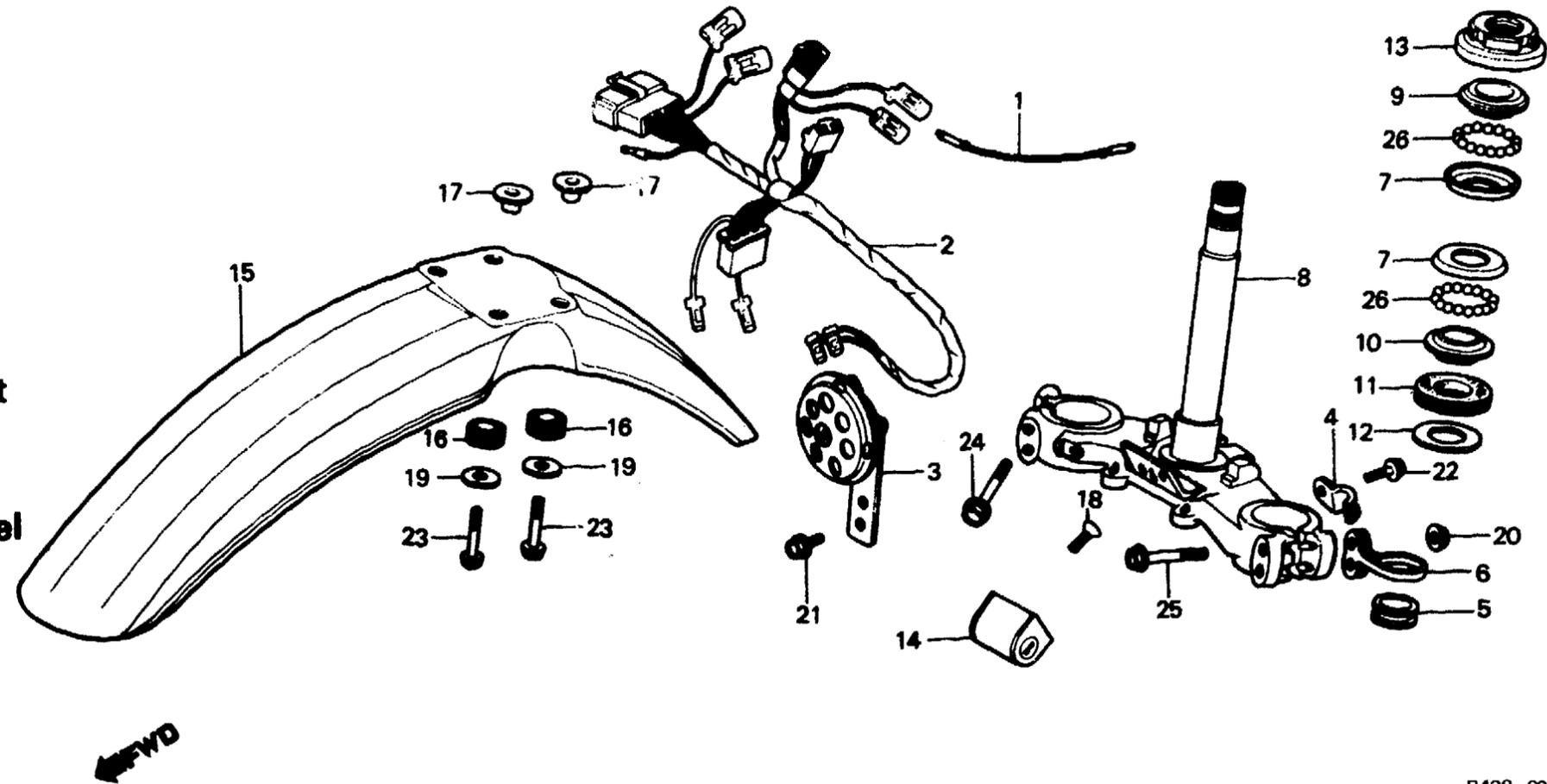
F-5-1

**Steering stem • Front fender
(XL250SA,SB-CM)**

**Tige de direction • Garde-boue avant
(XL250SA,SB-CM)**

**Steuerkopfschaft • Vorderer Kotflügel
(XL250SA,SB-CM)**

**Varilla de dirección •
Parafango delantero
(XL250SA,SB-CM)**



B428-69

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					XL250						
					S	Sz	SA	Sb	Rc		
HARNESS A, SUB WIRE	0.3	1	32101-385-000	SUB CORD A (BROWN/WHITE)	1		1				CM
HORN ASSY.	0.1	2	32101-428-010	HARNESS A, SUB WIRE	1		1				CM
FENDER, FR.		3	38110-428-870	HORN ASSY.	1		1				CM
RACE, STEERING TOP BALL (ONE OR ALL)	0.8	4	45465-428-000	CLAMP, SPEEDOMETER CABLE	1		1				CM
RACE, STEERING BOTTON CONE		5	45466-329-000	INNER, CABLE GUIDE	1		1				CM
STEM COMP., STEERING	1.2	6	45468-428-000	GUIDE B, BRAKE CABLE	1		1				CM
RACE, STEERING TOP CONE	0.5	7	50301-268-000	RACE, STEERING TOP BALL	2		2				CM
THREAD COMP., STEERING HEAD TOP		8	53200-428-871	STEM COMP., STEERING	1		1				CM
LOCK COMP., STEERING HANDLE	0.6	9	53211-268-000	RACE, STEERING TOP CONE	1		1				CM
		10	53212-200-000	RACE, STEERING BOTTON CONE	1		1				CM
		11	53214-200-000	DUST SEAL, STEERING HEAD	1		1				CM
		12	53215-200-000	WASHER, STEERING HEAD	1		1				CM
				DUST SEAL							

K 3

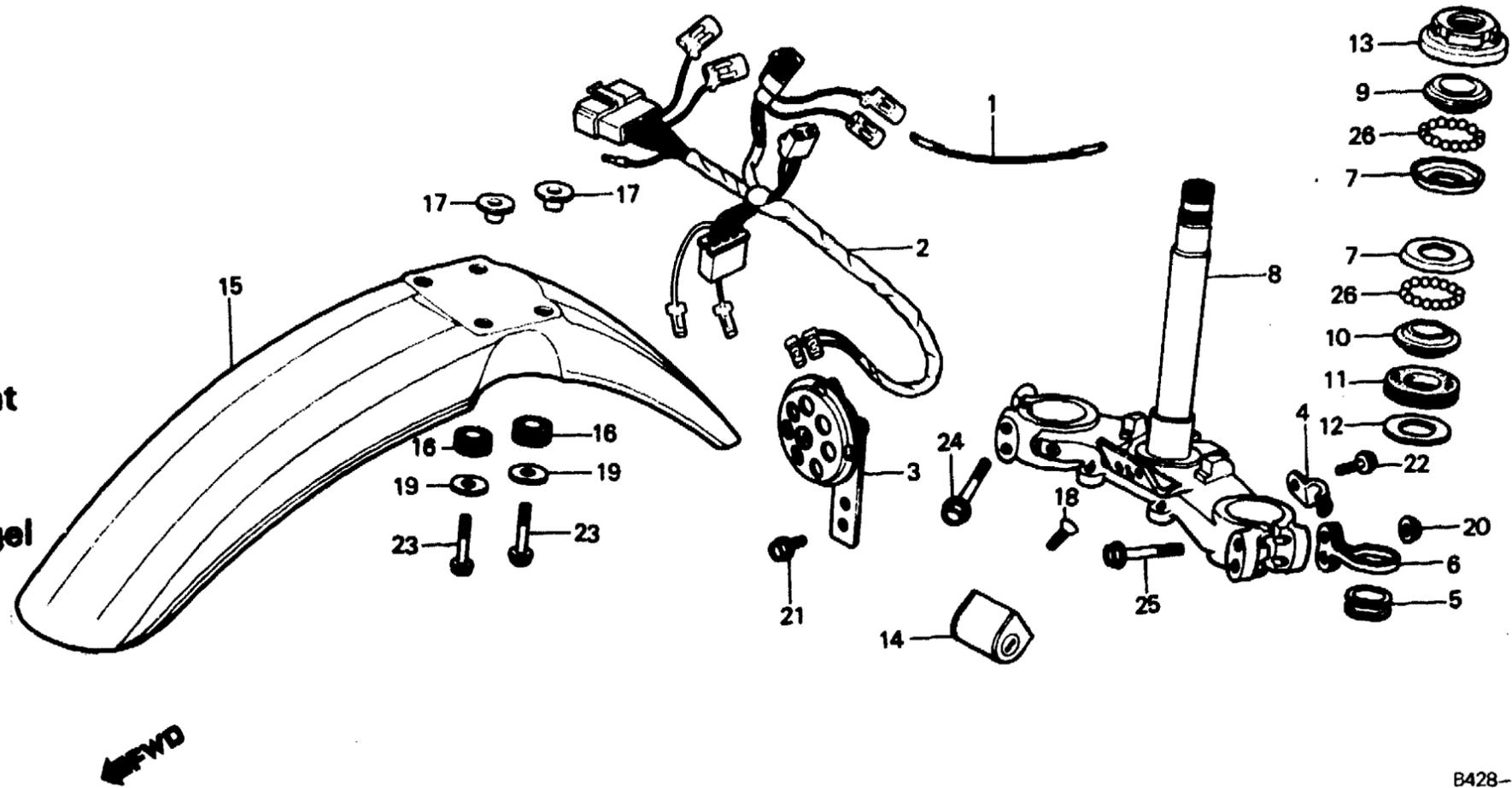
F-5-1

**Steering stem • Front fender
(XL250SA,SB-CM)**

**Tige de direction • Garde-boue avant
(XL250SA,SB-CM)**

**Steuerkopfschaft • Vorderer Kotflügel
(XL250SA,SB-CM)**

**Varilla de dirección •
Parafango delantero
(XL250SA,SB-CM)**



B428-69

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	Sb		
		13	53220-286-000	THREAD COMP., STEERING HEAD TOP			1	1		CM
		14	53600-126-921	LOCK COMP., STEERING HANDLE			1	1		CM
		15	61100-428-670ZD	FENDER, FR. *R-33*			1			CM
			61100-428-840ZC	FENDER, FR. *R-110*				1		CM
		16	61103-357-000	RUBBER, FR. FENDER MOUNTING			4	4		CM
		17	61104-428-000	COLLAR, FR. FENDER			4	4		CM
		18	90164-028-000	SCREW, U-LOCK FLAT, 6X12			2	2		CM
		19	90545-292-000	WASHER, 6.5X20			4	4		CM
		20	94050-08000	NUT, FLANGE, 8MM			2	2		CM
		21	95700-06010-00	BOLT, FLANGE, 6X10			1	1		CM
		22	95700-06012-00	BOLT, FLANGE, 6X12			1	1		CM
		23	95700-06025-00	BOLT, FLANGE, 6X25			4	4		CM
		24	95700-08032-00	BOLT, FLANGE, 8X32			2	2		CM
		25	95700-08050-00	BOLT, FLANGE, 8X50			2	2		CM

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K 4

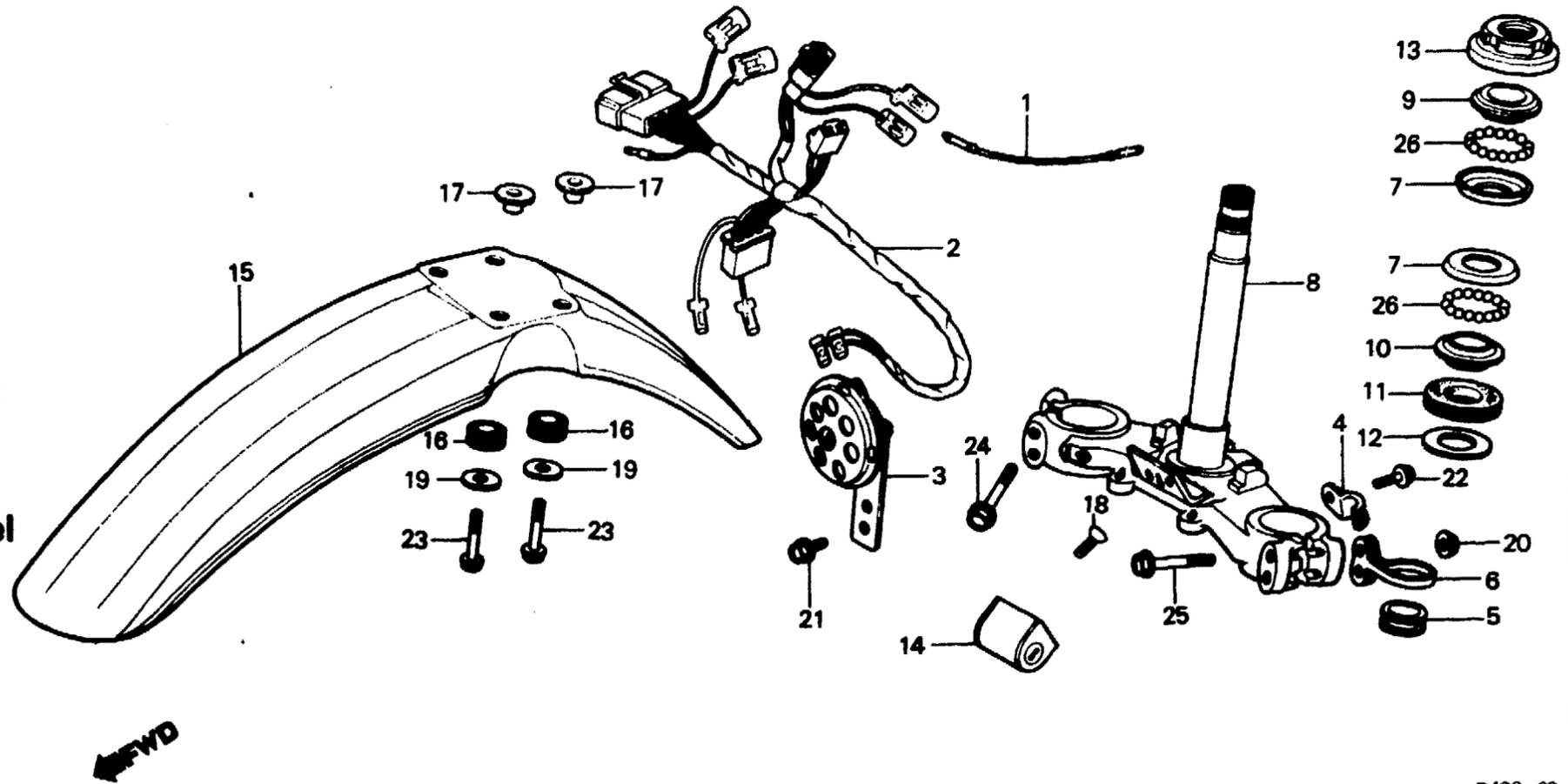
F-5-1

**Steering stem • Front fender
(XL250SA,SB-CM)**

**Tige de direction • Garde-boue avant
(XL250SA,SB-CM)**

**Steuerkopfschaft • Vorderer Kotflügel
(XL250SA,SB-CM)**

**Varilla de dirección •
Parafango delantero
(XL250SA,SB-CM)**



B428-69

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	Sb		
		26	96211-08000	BALL, STEEL, #8 (1/4)		36	36			CM

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K4

K 5

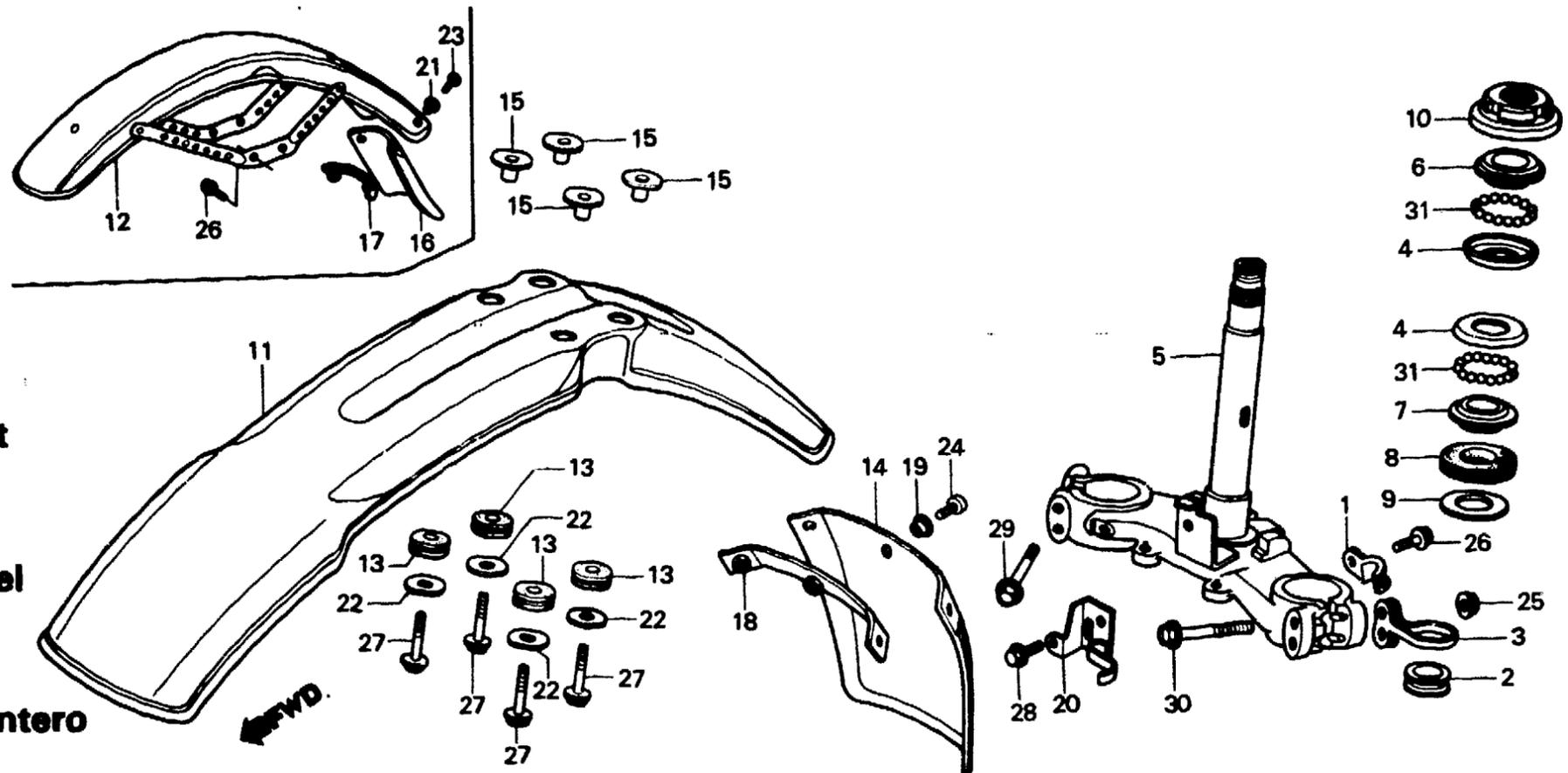
F-5-2

Steering stem • Front fender
(XL250s-B,DK,DM,E,ED,F1,
F2,G1,G2,SA,SD,SW,U)

Tige de direction • Garde-boue avant
(XL250s-B,DK,DM,E,ED,F1,
F2,G1,G2,SA,SD,SW,U)

Steuerkopfschaft • Vorderer Kotflügel
(XL250s-B,DK,DM,E,ED,F1,
F2,G1,G2,SA,SD,SW,U)

Varilla de dirección • Parafango delantero
(XL250s-B,DK,DM,E,ED,F1,
F2,G1,G2,SA,SD,SW,U)



B428-80

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
RACE, STEERING TOP BALL (ONE OR ALL)	0.8	1	45465-428-000	CLAMP, SPEEDOMETER CABLE					1		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
RACE, STEERING BOTTOM CONE		2	45466-329-000	INNER, CABLE GUIDE					1		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
STEM COMP., STEERING	1.2										
RACE, STEERING TOP CONE	0.5	3	45468-428-000	GUIDE B, BRAKE CABLE					1		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
THREAD COMP., STEERING HEAD TOP		4	50301-268-000	RACE, STEERING TOP BALL					2		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
FENDER, FR.	0.1	5	53200-428-921	STEM COMP., STEERING					1		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
MUDGUARD, FR.		6	53211-268-000	RACE, STEERING TOP CONE					1		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		7	53212-200-000	RACE, STEERING BOTTOM CONE					1		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		8	53214-200-000	DUST SEAL, STEERING HEAD					1		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		9	53215-200-000	WASHER, STEERING HEAD					1		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		10	53220-286-000	DUST SEAL THREAD COMP., STEERING HEAD TOP					1		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U

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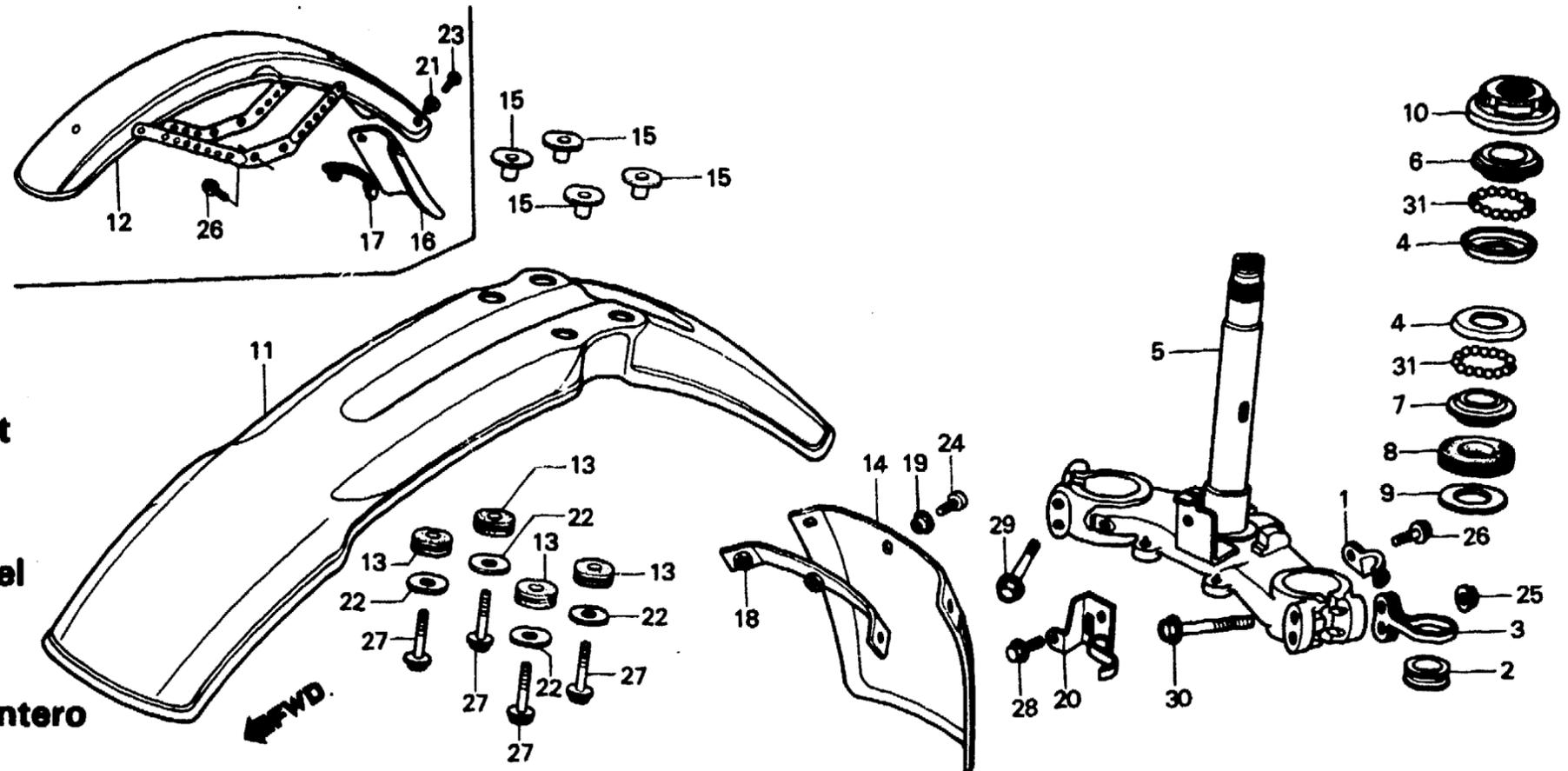
F-5-2

Steering stem • Front fender
(XL250S_B-B,DK,DM,E,ED,F1.)
(F2,G1,G2,SA,SD,SW,U)

Tige de direction • Garde-boue avant
(XL250S_B-B,DK,DM,E,ED,F1.)
(F2,G1,G2,SA,SD,SW,U)

Steuerkopfschaft • Vorderer Kotflügel
(XL250S_B-B,DK,DM,E,ED,F1.)
(F2,G1,G2,SA,SD,SW,U)

Varilla de dirección • Parafango delantero
(XL250S_B-B,DK,DM,E,ED,F1.)
(F2,G1,G2,SA,SD,SW,U)



B428-80

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		11	61100-428-830ZA	FENDER, FR. *R-110*					1		B,DK,DM,E,F1,F2,G1,G2 SA,U
			61100-428-830ZC	FENDER, FR. *NH-111*					1		B,DK,DM,E,F1,F2,G1,G2 SA,U
			61100-428-830ZD	FENDER, FR. *NH-104M-U*					1		B,DK,DM,E,F1,F2,G1,G2 SA,U
		12	61100-428-860ZA	FENDER, FR. *R-110*					1		ED,SD,SW
			61100-428-860ZB	FENDER, FR. *NH-104M-U*					1		ED,SD,SW
			61100-428-860ZD	FENDER, FR. *NH-111*					1		ED,SD,SW
		13	61103-357-000	RUBBER, FR. FENDER MOUNTING					4		B,DK,DM,E,F1,F2,G1,G2 SA,SD,U
		14	61104-428-920	MUDGUARD, FR.					1		G1,G2
		15	61104-429-770	COLLAR, FR. FENDER					4		B,DK,DM,E,F1,F2,G1,G2 SA,SD,U
		16	61105-428-640	MUDGUARD, FR.					1		ED,SD,SW
		17	61106-428-690	PLATE, FR. MUDGUARD					1		ED,SD,SW
		18	61106-428-920	PLATE, FR. FENDER					1		G1,G2
		19	61304-292-000	COLLAR, HEADLIGHT SETTING					3		G1,G2



F-5-2

Steering stem • Front fender

(XL250S_B-B,DK,DM,E,ED,F1,
F2,G1,G2,SA,SD,SW,U)

Tige de direction • Garde-boue avant

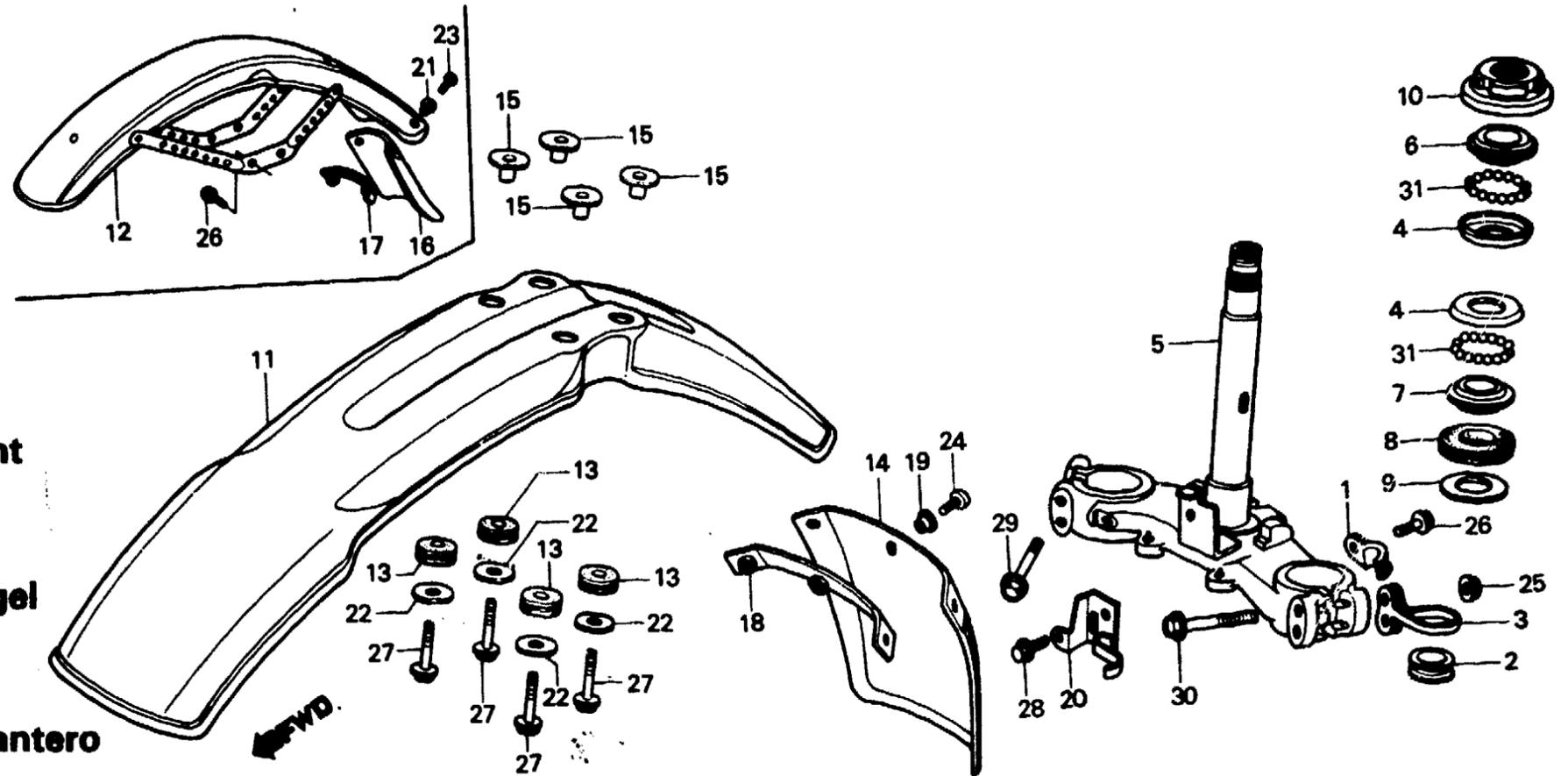
(XL250S_B-B,DK,DM,E,ED,F1,
F2,G1,G2,SA,SD,SW,U)

Steuerkopfschaft • Vorderer Kotflügel

(XL250S_B-B,DK,DM,E,ED,F1,
F2,G1,G2,SA,SD,SW,U)

Varilla de dirección • Parafango delantero

(XL250S_B-B,DK,DM,E,ED,F1,
F2,G1,G2,SA,SD,SW,U)



B428-80

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		20	61312-428-830	STAY, HEADLIGHT LOWER					1		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		21	90520-134-000	WASHER, HEADLIGHT CASE SETTING					2		ED,SW
		22	90545-292-000	WASHER, 6.5X20					4		B,DK,DM,E,F1,F2,G1,G2 SA,SD,U
		23	93500-05012-0A	SCREW, PAN, 5X12					2		ED,SW
		24	93500-05016-0A	SCREW, PAN, 5X16					3		G1,G2
		25	94050-08000	NUT, FLANGE, 8MM					2		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		26	95700-06012-00	BOLT, FLANGE, 6X12					1		B,DK,DM,E,F1,F2,G1,G2 SA,U
		27	95700-06025-00	BOLT, FLANGE, 6X25					3		ED,SD,SW
		28	95700-08012-00	BOLT, FLANGE, 8X12					4		B,DK,DM,E,F1,F2,G1,G2 SA,U
		29	95700-08032-00	BOLT, FLANGE, 8X32					1		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
									2		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U



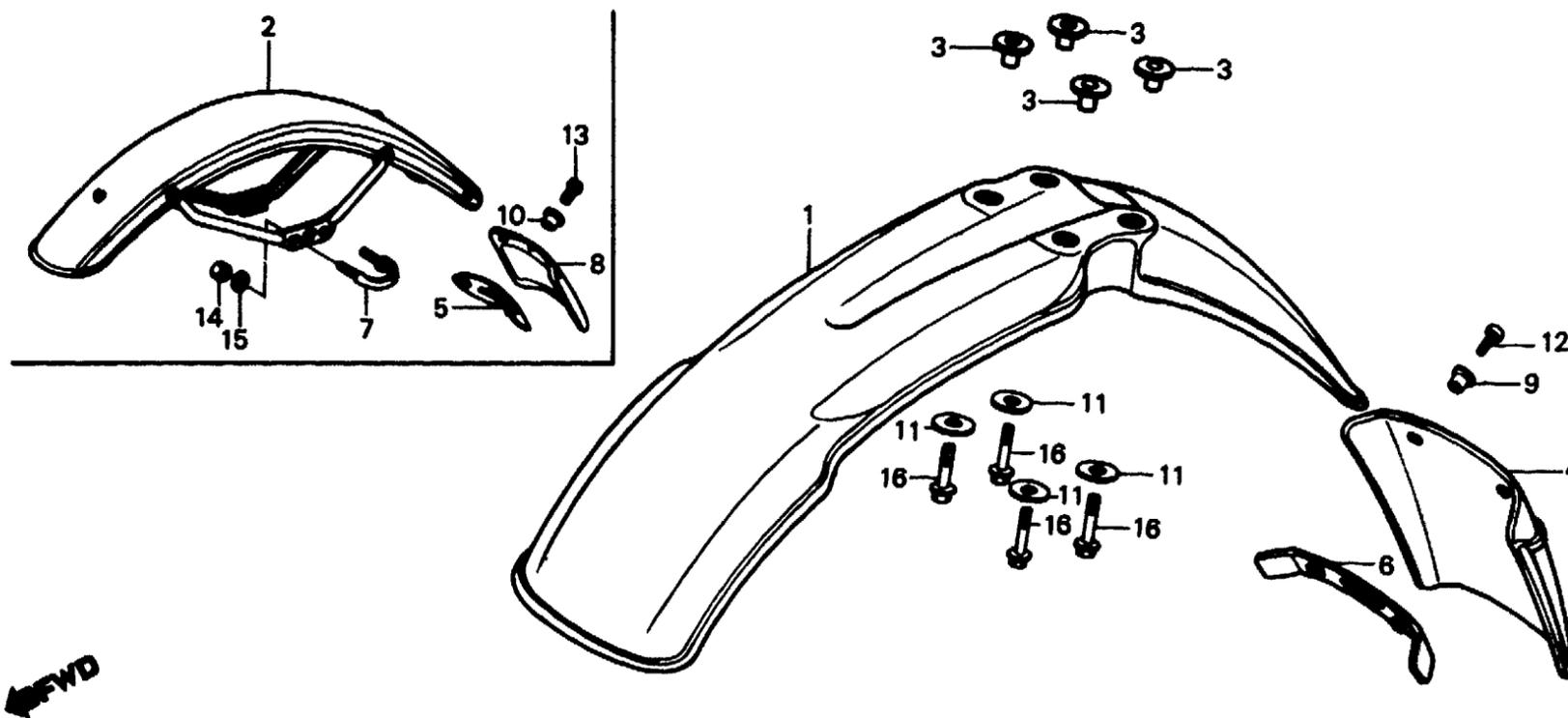
F-6

**Front fender
(XL250Rc)**

**Garde-boue avant
(XL250Rc)**

**Vorderer Kotflügel
(XL250Rc)**

**Parafango delantero
(XL250Rc)**



BMC4-26

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
FENDER SET, FR. FENDER COMP., FR. MUDGUARD, FR.	0.1	1	611A0-KB7-600ZA	FENDER SET, FR. *R-110*						1	B,DK,DM,E,F1,F2,G1,G2 IT,SA,SW,U
			611B0-KB7-600ZA	FENDER SET, FR. *NH-24*						1	B,DK,DM,E,F1,F2,G1,G2 IT,SA,SW,U
			611B0-KB7-600ZB	FENDER SET, FR. *NH-104M-U*						1	B,DK,DM,E,F1,F2,G1,G2 IT,SA,SW,U
			61100-KB7-000ZA	FENDER, FR. *R-110*						1	CM
		2	61100-KB7-640ZA	FENDER COMP., FR. *R-110*						1	ED,SD
			61100-KB7-640ZB	FENDER COMP., FR. *NH-24*						1	ED,SD
			61100-KB7-640ZC	FENDER COMP., FR. *NH-104M-U*						1	ED,SD
3	61104-KA4-700	COLLAR, FENDER MOUNTING							4	B,CM,DK,DM,E,F1,F2,G1 G2,IT,SA,SW,U	
4	61104-KB7-610	MUDGUARD, FR.							1	G1,G2,SW	
5	61105-KB7-640	PLATE, FR. MUDGUARD							1	ED,SD	
6	61106-KB7-610	PLATE, FR. FENDER							1	G1,G2,SW	
7	61106-KB7-640	BAND, FR. FENDER							2	ED,SD	

K 10

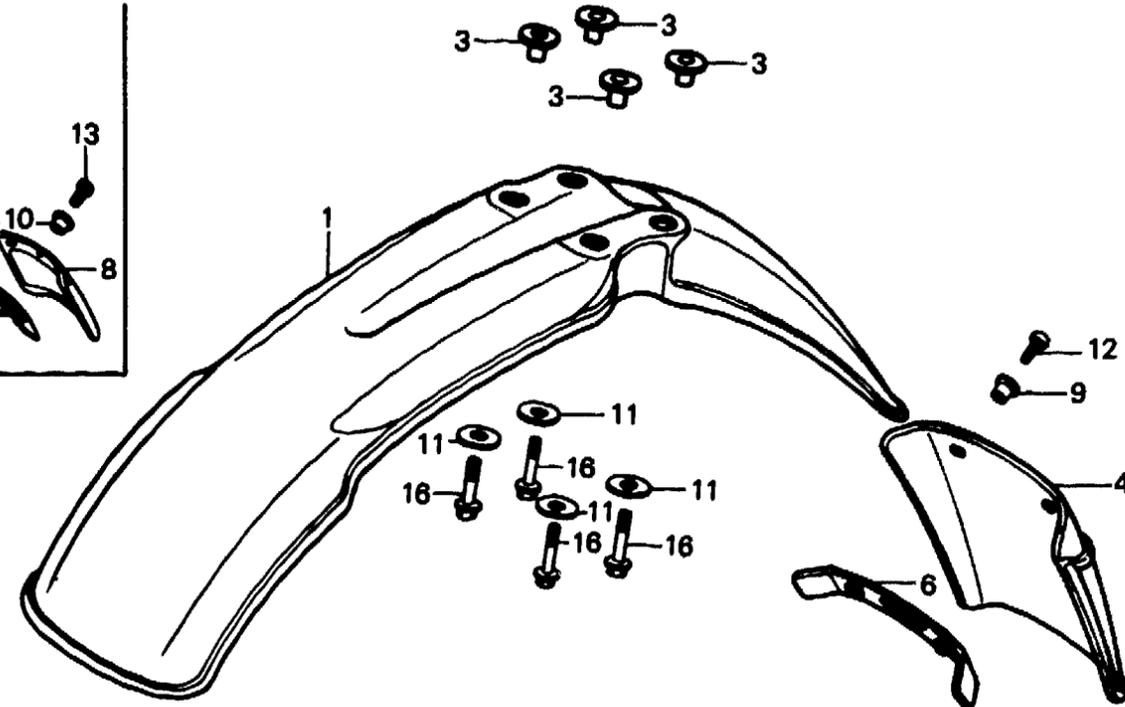
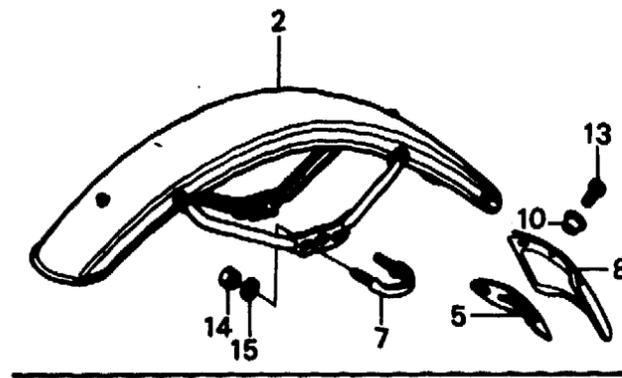
F-6

**Front fender
(XL250Rc)**

**Garde-boue avant
(XL250Rc)**

**Vorderer Kotflügel
(XL250Rc)**

**Parafango delantero
(XL250Rc)**



←FWD

BMC4-26

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Ss	Rc		
		8	61114-033-000	MUDGUARD, FR.					1		ED,SD
		9	90520-134-000	WASHER, HEADLIGHT CASE SETTING					2		G1,G2,SW
		10	90522-028-000	WASHER, CHAIN CASE SETTING					3		ED,SD
		11	90545-292-000	WASHER, 6.5X20					4		B,CM,DK,DM,E,F1,F2,G1 G2,IT,SA,SW,U
		12	93500-05012-0A	SCREW, PAN, 5X12					2		G1,G2,SW
		13	93500-06014	SCREW, PAN, 6X14					3		ED,SD
		14	94001-06000	NUT, HEX., 6MM					4		ED,SD
		15	94101-06000	WASHER, PLAIN, 6MM					4		ED,SD
		16	95700-06020-00	BOLT, FLANGE, 6X20					4		B,CM,DK,DM,E,F1,F2,G1 G2,IT,SA,SW,U

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K10

K 11

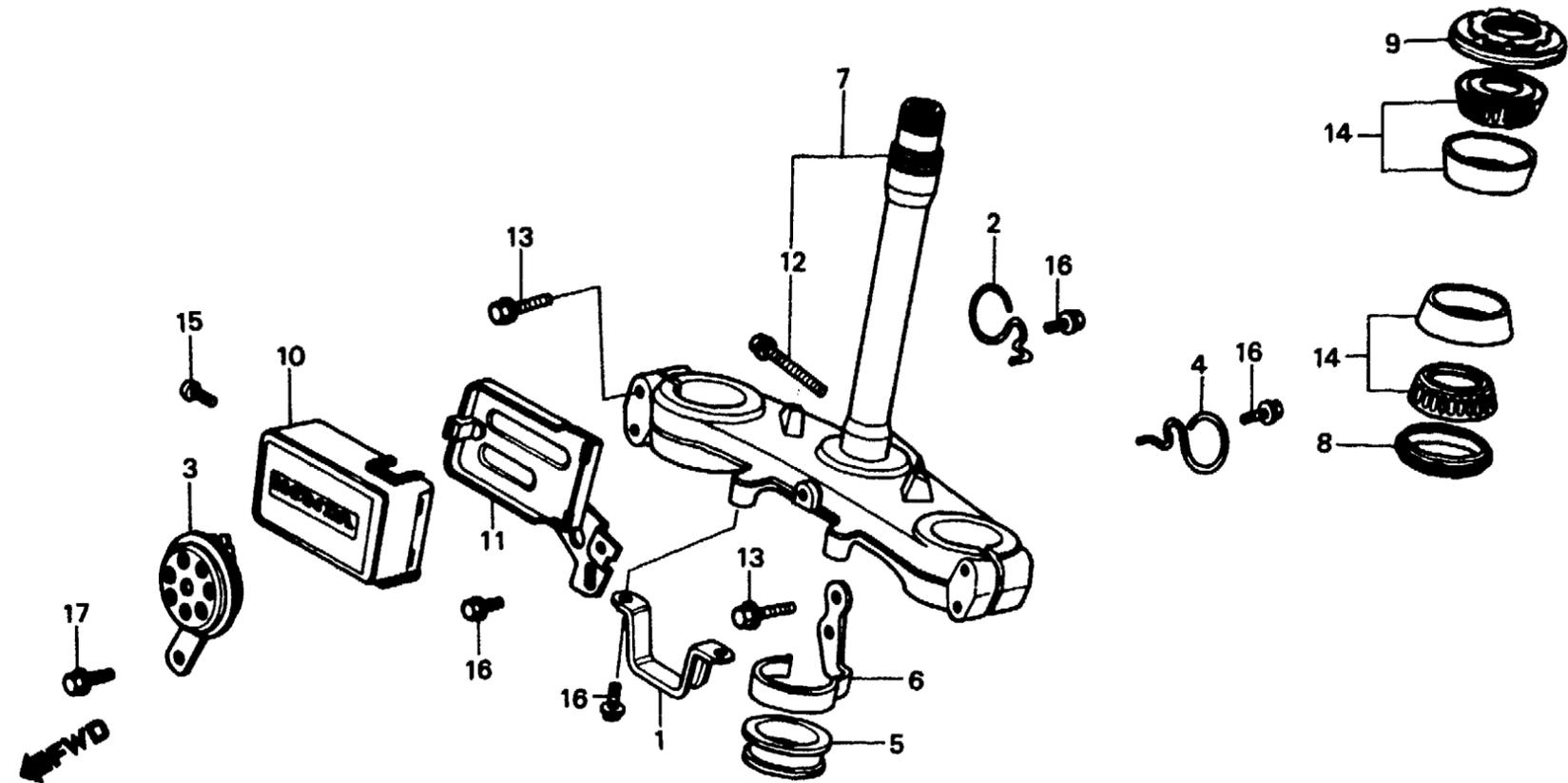
F-7

**Steering stem • Horn
(XL250Rc)**

**Tige de direction • Avertisseur
(XL250Rc)**

**Steuerkopfschaft • Hupe
(XL250Rc)**

**Varilla de dirección • Bocina
(XL250Rc)**



BKB7-5

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
HORN COMP.	0.1	1	32811-MC4-630	CLAMP, WIRE HARNESS					1		ED,SD
BOX COMP., COUPLER SETTING		2	37261-KB7-000	CLAMP, TACHOMETER CABLE					1		B,DK,DM,E,ED,F1,F2,G1
STEM COMP., STEERING	1.2										G2,IT,SA,SD,SW,U
THREAD ASSY., STEERING	0.5	3	38110-KB7-004	HORN COMP.					1		CM,DK,DM,SA,U
BEARING, HEAD PIPE UPPER (ONE OR ALL)	0.8		38110-MC4-620	HORN COMP.					1		B,E,ED,F1,F2,G1,G2,IT
		4	45465-KB7-000	CLAMP, SPEEDOMETER CABLE					1		SD,SW
		5	45466-KA4-000	INNER, CABLE GUIDE					1		
		6	45468-KB7-000	GUIDE, BRAKE CABLE BOTTOM					1		
		7	53200-KB7-000	STEM COMP., STEERING					1		
		8	53214-KA4-701	DUST SEAL, STEERING HEAD					1		
		9	53220-KA2-000	THREAD ASSY., STEERING					1		
		10	61305-KB7-000	CASE, COUPLER					1		

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K11

K 12

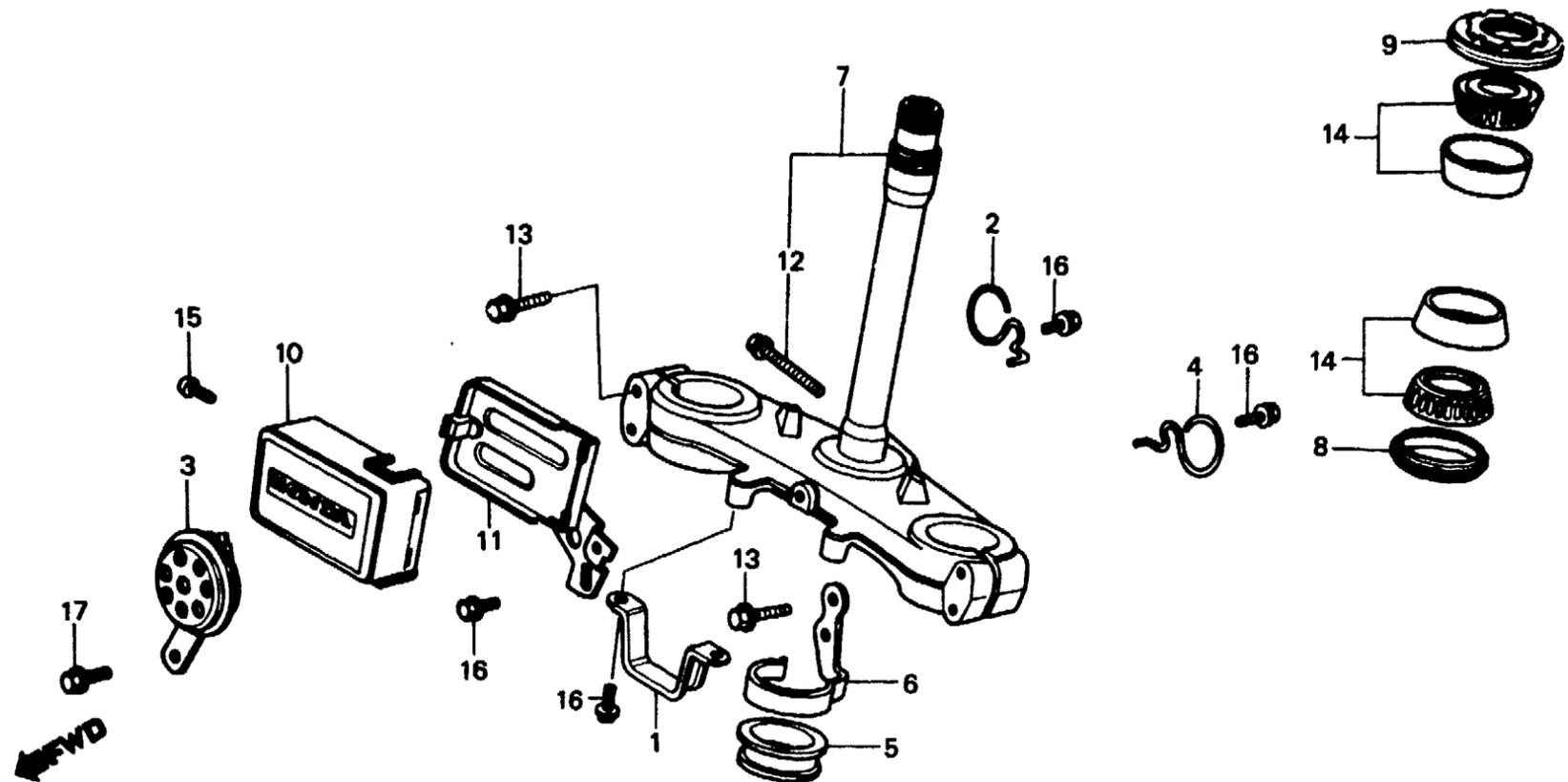
F-7

**Steering stem • Horn
(XL250Rc)**

**Tige de direction • Avertisseur
(XL250Rc)**

**Steuerkopfschaft • Hupe
(XL250Rc)**

**Varilla de dirección • Bocina
(XL250Rc)**



BKB7-5

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		11	62100-KB7-000	BOX COMP., COUPLER SETTING					1		
		12	90086-444-000	BOLT, FLANGE, 10X45					1		
		13	90103-KB7-000	BOLT, FLANGE, 8X45					4		
		14	91015-425-831	BEARING, HEAD PIPE UPPER (TOYO)					2		
			91015-425-832	BEARING, HEAD PIPE UPPER (NACHI)					2		
		15	93500-05008-0A	SCREW, PAN, 5X8					1		
		16	95700-06012-00	BOLT, FLANGE, 6X12					3		B,DK,DM,E,F1,F2,G1,G2 IT,SA,SW,U
									2		CM
									5		ED,SD
		17	95700-08012-00	BOLT, FLANGE, 8X12					1		

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K12

K 13

F-8

Front fork

(XL250S·Sz·SA·B,DK,DM,E,ED,
F1,F2,G1,G2,SA,SD,SW,U)

Fourche avant

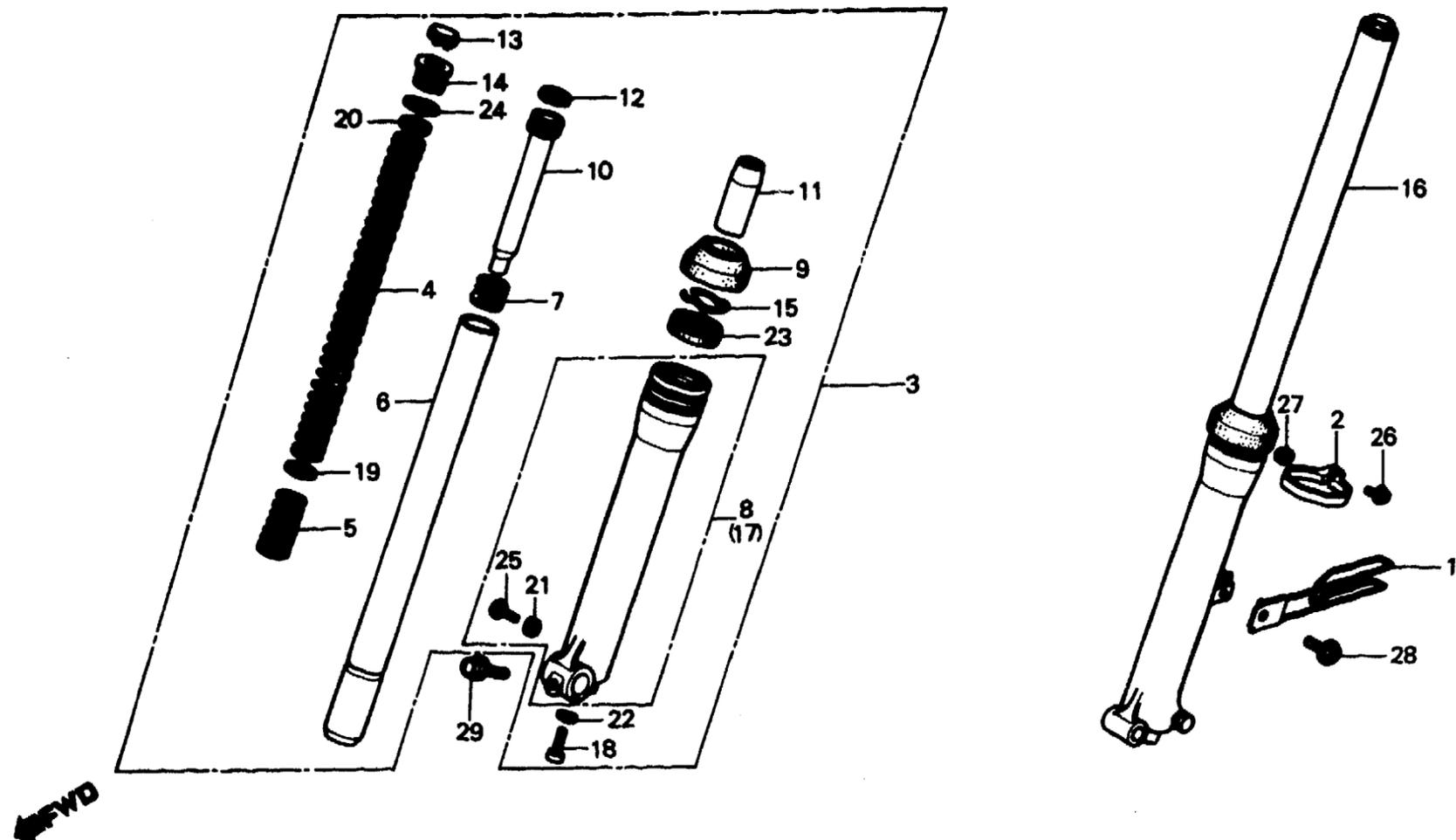
(XL250S·Sz·SA·B,DK,DM,E,ED,
F1,F2,G1,G2,SA,SD,SW,U)

Vordergabel

(XL250S·Sz·SA·B,DK,DM,E,ED,
F1,F2,G1,G2,SA,SD,SW,U)

Horquilla delantera

(XL250S·Sz·SA·B,DK,DM,E,ED,
F1,F2,G1,G2,SA,SD,SW,U)



B428-22C

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
FORK ASSY., FR. (ADD 0.2 FOR EACH.)	0.5	1	44832-428-000	CLAMP, SPEEDOMETER	1	1				B,DK,DM,E,ED,F1,F2,G1	
SPRING A, FR. CUSHION	0.2		44832-428-870	CLAMP, SPEEDOMETER			1			G2,SA,SD,SW,U	
PIPE COMP., FR. FORK (ADD 0.3 FOR EACH.)	0.7	2	45469-428-000	GUIDE C, BRAKE CABLE	1	1				CM	
OIL SEAL, 35X48X14 (ADD 0.4 FOR EACH.)					1	1				B,DK,DM,E,ED,F,F1,F2	
CASE COMP., BOTTOM (ADD 0.3 FOR EACH.)	0.8	3	51400-428-003	FORK ASSY., R. FR.	1	1				G,G1,G2,SA,SD,SW,U	
			51400-428-930	FORK ASSY., R. FR.			1			B,DK,DM,E,ED,F1,F2,G1	
		4	51401-428-003	SPRING A, FR. CUSHION	2	2				G2,SA,SD,SW,U	
			51401-428-871	SPRING, FR. CUSHION			2			B,DK,DM,E,ED,F1,F2,G1	
		5	51402-428-003	SPRING B, FR. CUSHION	2	2				G2,SA,SD,SW,U	
		6	51410-428-003	PIPE COMP., FR. FORK	2	2				CM	
					2	2				B,DK,DM,E,ED,F,F1,F2	
		7	51412-340-000	SPRING, FR. FORK REBOUND	2	2				G,G1,G2,SA,SD,SW,U	
					2	2				CM	
							2			B,DK,DM,E,ED,F,F1,F2	
										G,G1,G2,SA,SD,SW,U	

1982.01.10

E

K13

K 14

F-8

Front fork

(XL250S-Sz-SA-B,DK,DM,E,ED,
F1,F2,G1,G2,SA,SD,SW,U)

Fourche avant

(XL250S-Sz-SA-B,DK,DM,E,ED,
F1,F2,G1,G2,SA,SD,SW,U)

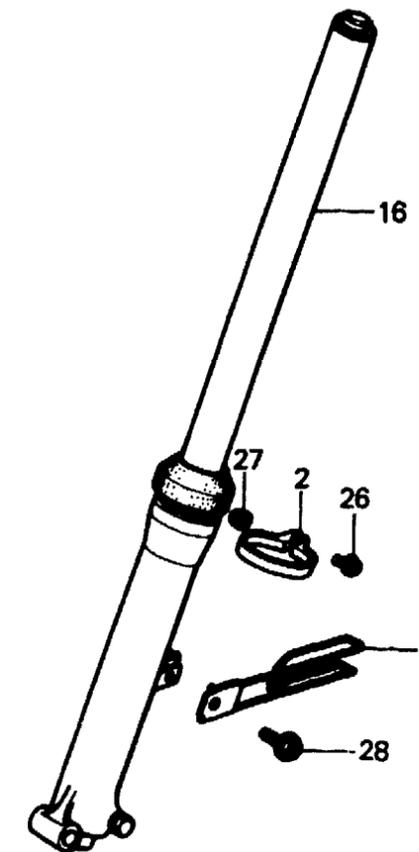
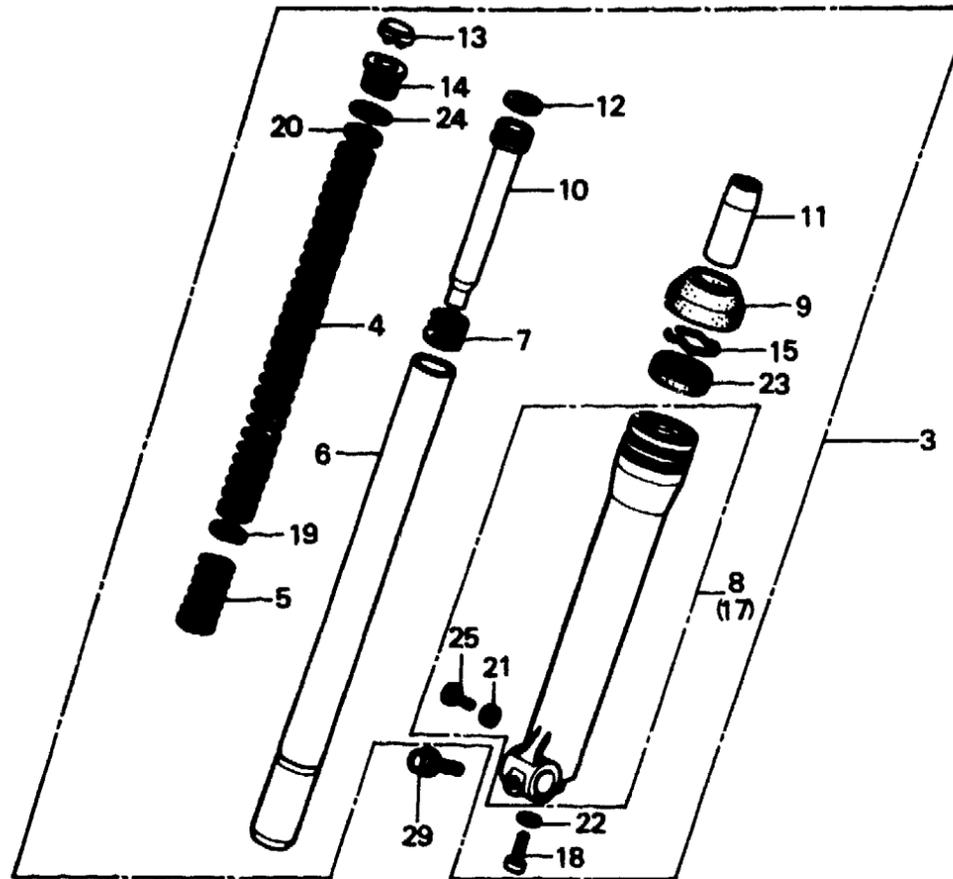
Vordergabel

(XL250S-Sz-SA-B,DK,DM,E,ED,
F1,F2,G1,G2,SA,SD,SW,U)

Horquilla delantera

(XL250S-Sz-SA-B,DK,DM,E,ED,
F1,F2,G1,G2,SA,SD,SW,U)

←FWD



B428-22C

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	Sa		
		8	51420-428-003	CASE COMP., R. BOTTOM	1	1				
			51420-428-013	CASE COMP., R. BOTTOM			1			B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		9	51425-340-000	DUST SEAL, FR. FORK	2	2				
			91254-435-003	DUST SEAL, FR. FORK			2			B,DK,DM,E,ED,F1,F2,G1 G2,SA,SW,U
		10	51430-428-003	PIPE, BOTTOM	2	2				
			51430-428-871	PIPE, SEAT			2			B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		11	51432-371-003	PIECE, OIL LOCK	2	2				CM
					2		2			B,DK,DM,E,ED,F,F1,F2 G,G1,G2,SA,SD,SW,U
		12	51437-400-771	RING, PISTON	2	2				CM
					2		2			B,DK,DM,E,ED,F,F1,F2 G,G1,G2,SA,SD,SW,U
		13	51449-428-003	CAP, FORK PIPE	2	2				CM
					2		2			B,DK,DM,E,ED,F,F1,F2 G,G1,G2,SA,SD,SW,U

K 15

F-8

Front fork

(XL250S-Sz-SA-B,DK,DM,E,ED,
F1,F2,G1,G2,SA,SD,SW,U)

Fourche avant

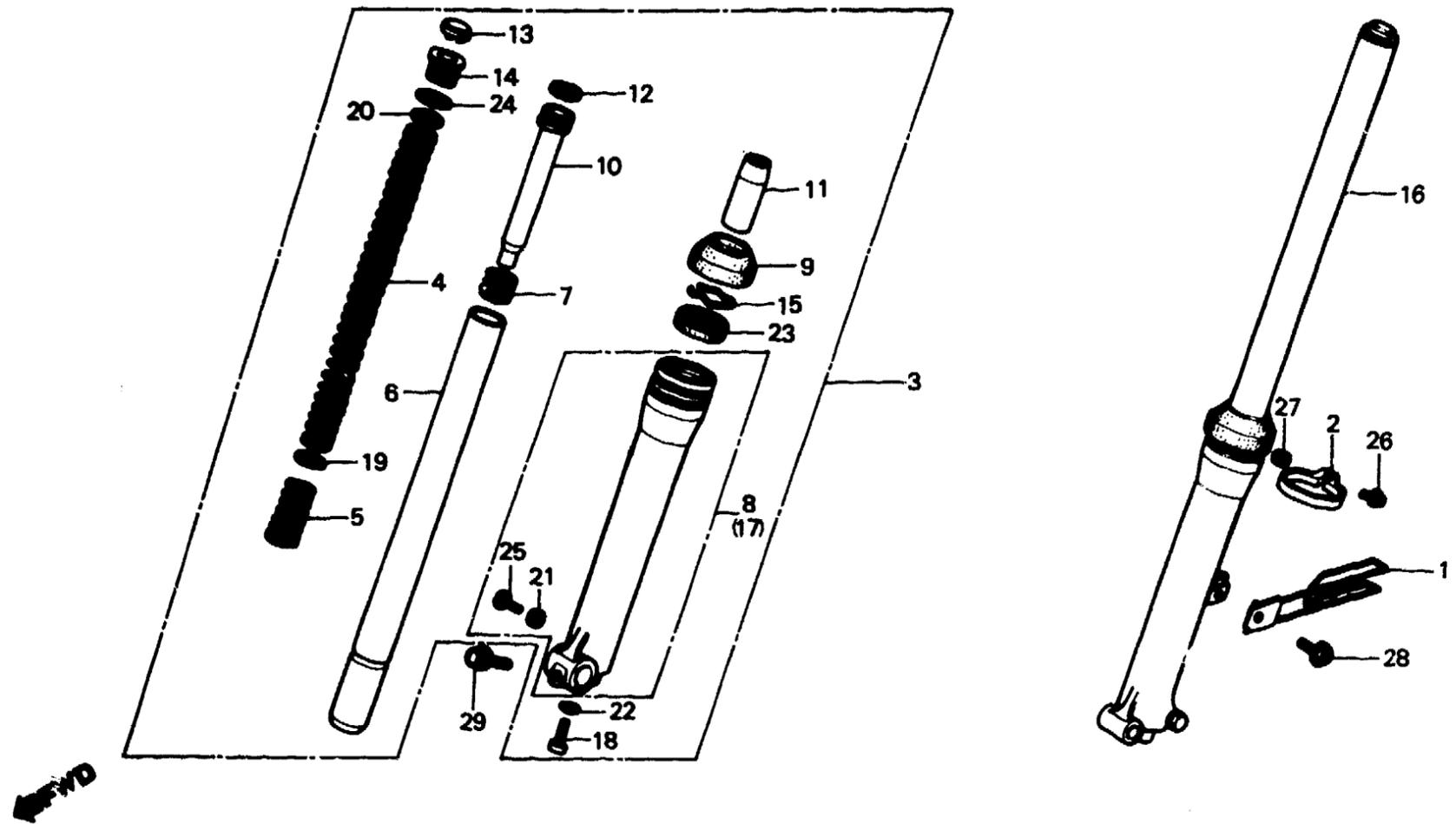
(XL250S-Sz-SA-B,DK,DM,E,ED,
F1,F2,G1,G2,SA,SD,SW,U)

Vordergabel

(XL250S-Sz-SA-B,DK,DM,E,ED,
F1,F2,G1,G2,SA,SD,SW,U)

Horquilla delantero

(XL250S-Sz-SA-B,DK,DM,E,ED,
F1,F2,G1,G2,SA,SD,SW,U)



B428-22C

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	Ss		
		14	51454-428-003	BOLT, FR. FORK	2	2				CM B,DK,DM,E,ED,F,F1,F2 G,G1,G2,SA,SD,SW,U
		15	51466-375-000	RING, OIL SEAL STOPPER	2	2				CM B,DK,DM,E,ED,F,F1,F2 G,G1,G2,SA,SD,SW,U
		16	51500-428-003 51500-428-930	FORK ASSY., L. FR. FORK ASSY., L. FR.	1	1		1		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		17	51520-428-003 51520-428-013	CASE COMP., L. BOTTOM CASE COMP., L. BOTTOM	1	1		1		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		18	90116-283-010	BOLT, SOCKET, 8MM	2	2		2		CM B,DK,DM,E,ED,F,F1,F2 G,G1,G2,SA,SD,SW,U
		19	90504-356-000	WASHER, 16MM	2	2				B,DK,DM,E,ED,F1,F2,G1 G2,SA,SW,U
		20	90504-425-003	WASHER, FR. FORK				2		

K 16

F-8

Front fork

(XL250S-Sz-SA-B,DK,DM,E,ED,
F1,F2,G1,G2,SA,SD,SW,U)

Fourche avant

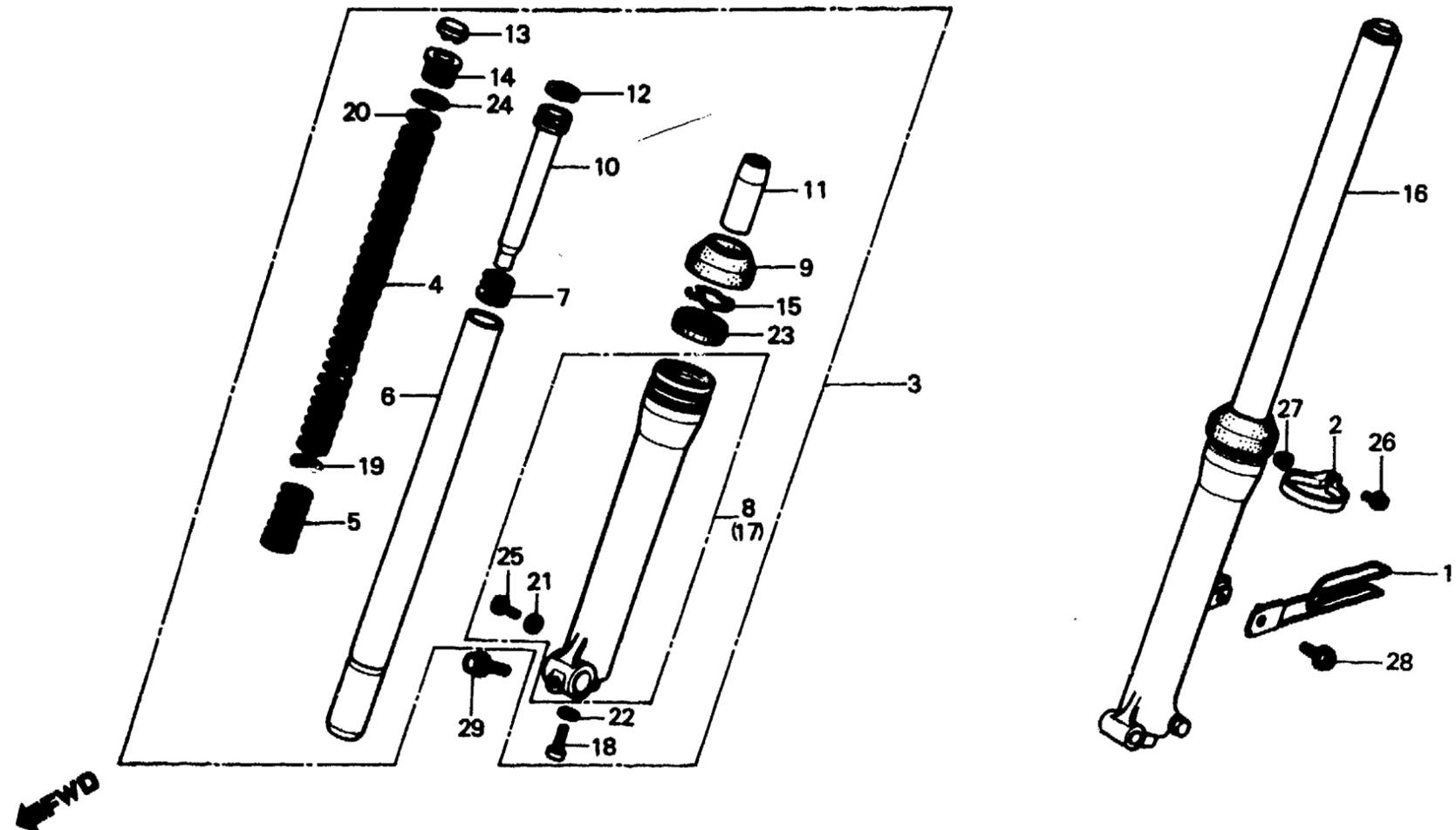
(XL250S-Sz-SA-B,DK,DM,E,ED,
F1,F2,G1,G2,SA,SD,SW,U)

Vordergabel

(XL250S-Sz-SA-B,DK,DM,E,ED,
F1,F2,G1,G2,SA,SD,SW,U)

Horquilla delantera

(XL250S-Sz-SA-B,DK,DM,E,ED,
F1,F2,G1,G2,SA,SD,SW,U)



B428-22C

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	Sb		
		21	90543-273-000	PACKING, FR. FORK DRAIN COCK	2	2				CM B,DK,DM,E,ED,F,F1,F2 G,G1,G2,SA,SD,SW,U
		22	90544-283-000	WASHER, SPECIAL, 8MM	2	2				CM B,DK,DM,E,ED,F,F1,F2 G,G1,G2,SA,SD,SW,U
		23	91255-400-771 91255-434-013	OIL SEAL, 35X48X14 OIL SEAL, 35X48X11	2	2		2		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SW,U
		24	91356-428-003	O-RING, 25.7X28	2	2		2		CM B,DK,DM,E,ED,F,F1,F2 G,G1,G2,SA,SD,SW,U
		25	92000-06008	BOLT, HEX., 6X8	2	2		2		CM B,DK,DM,E,ED,F,F1,F2 G,G1,G2,SA,SD,SW,U
		26	93891-04025-10	SCREW-WASHER, 4X25	1	1		1		CM B,DK,DM,E,ED,F,F1,F2 G,G1,G2,SA,SD,SW,U

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E

K16

L 1

F-8

Front fork

(XL250S-Sz-SA-B,DK,DM,E,ED,
F1,F2,G1,G2,SA,SD,SW,U)

Fourche avant

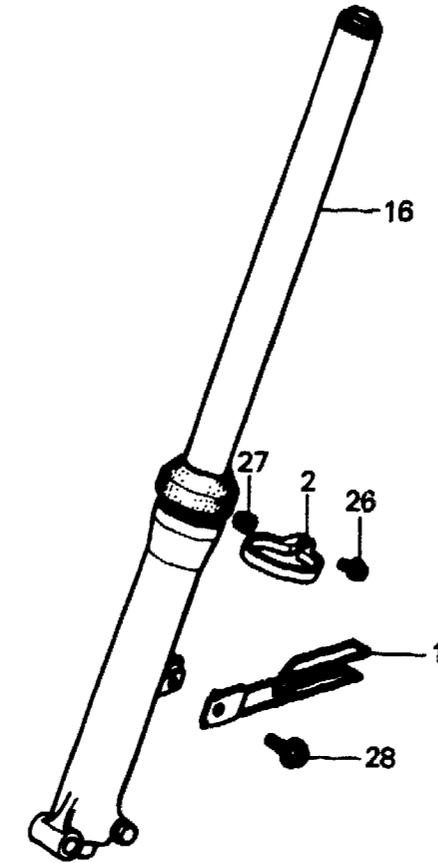
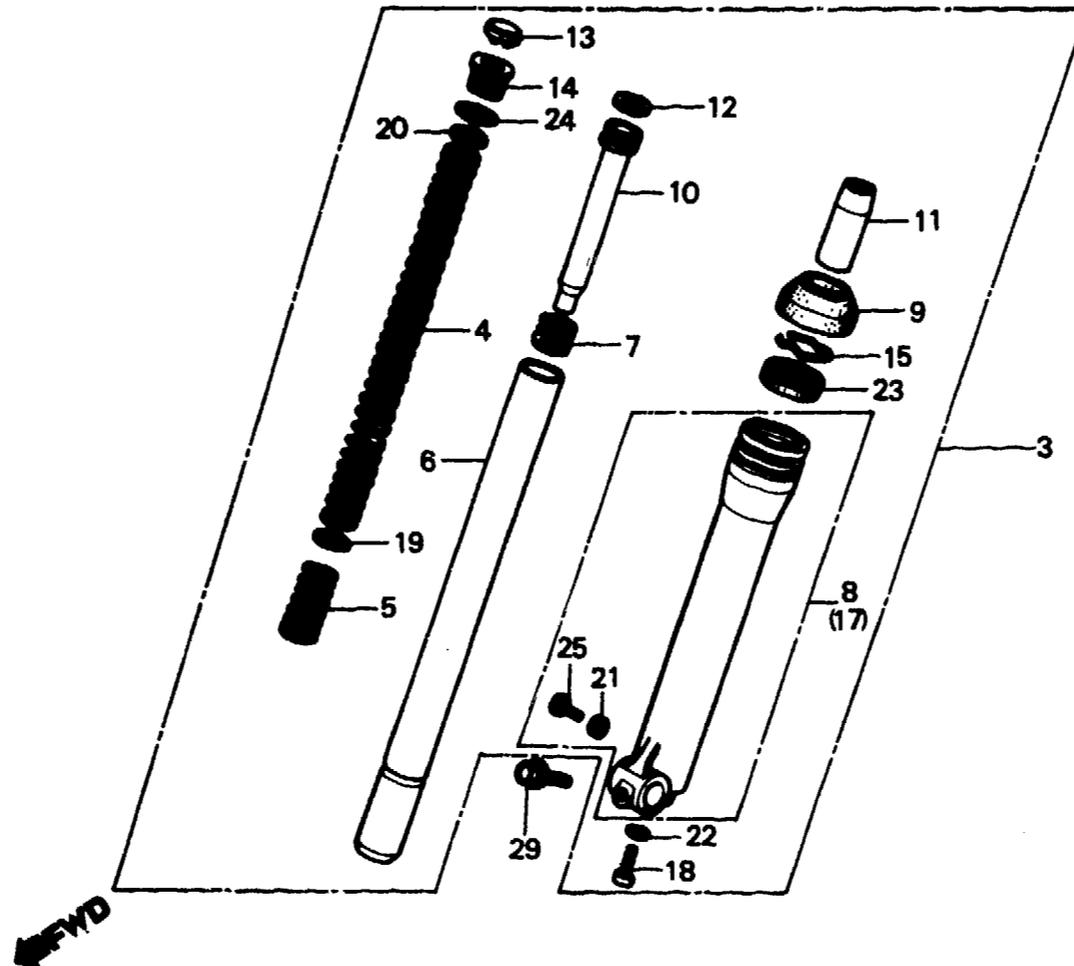
(XL250S-Sz-SA-B,DK,DM,E,ED,
F1,F2,G1,G2,SA,SD,SW,U)

Vordergabel

(XL250S-Sz-SA-B,DK,DM,E,ED,
F1,F2,G1,G2,SA,SD,SW,U)

Horquilla delantero

(XL250S-Sz-SA-B,DK,DM,E,ED,
F1,F2,G1,G2,SA,SD,SW,U)



B428-22C

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	SB	Rc		
		27	94050-04000	NUT, FLANGE, 4MM	1	1					CM B,DK,DM,E,ED,F,F1,F2 G,G1,G2,SA,SD,SW,U
		28	95700-06016-00	BOLT, FLANGE, 6X16	1	1					CM B,DK,DM,E,ED,F,F1,F2 G,G1,G2,SA,SD,SW,U
		29	95700-08050-00	BOLT, FLANGE, 8X50	1	1					CM B,DK,DM,E,ED,F,F1,F2 G,G1,G2,SA,SD,SW,U

1982.01.10

E

L1

L 2

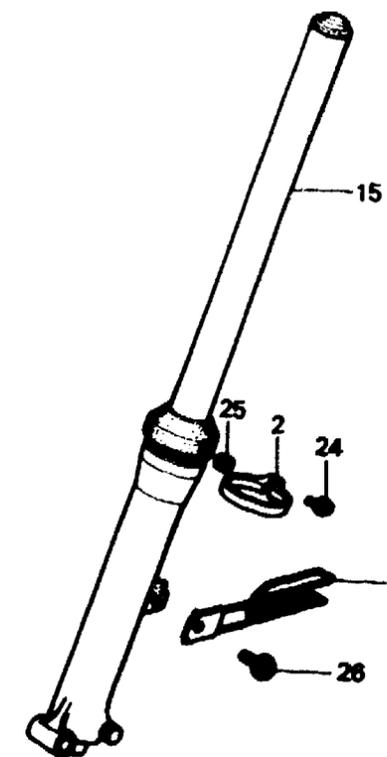
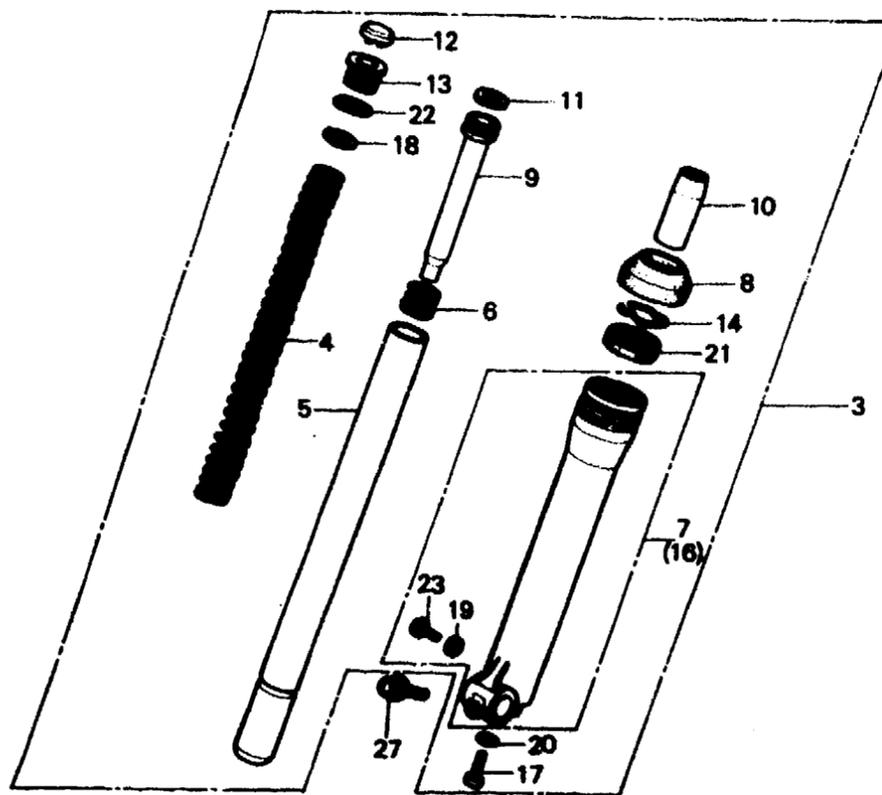
F-8-1

**Front fork
(XL250SA,SB-CM)**

**Fourche avant
(XL250SA,SB-CM)**

**Vordergabel
(XL250SA,SB-CM)**

**Horquilla delantero
(XL250SA,SB-CM)**



B428-22B

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code	
					S	Sz	SA	Sb			Rc
FORK ASSY., FR. (ADD 0.2 FOR EACH.)	0.5	1	44832-428-870	CLAMP, SPEEDOMETER			1	1		CM	
SPRING, FR. CUSHION	0.2	2	45469-428-000	GUIDE C, BRAKE CABLE			1	1		CM	
PIPE COMP., FR. FORK (ADD 0.4 FOR EACH.)	0.7	3	51400-428-872	FORK ASSY., R. FR.			1		5200430	CM	
			51400-428-873	FORK ASSY., R. FR.			1		5200431	5204066	CM
			51400-428-874	FORK ASSY., R. FR.			1		5204067		CM
			51400-428-930	FORK ASSY., R. FR.			1				CM
OIL SEAL, 35X48X14 (ADD 0.4 FOR EACH.)		4	51401-428-871	SPRING, FR. CUSHION			2	1			CM
CASE COMP., BOTTOM (ADD 0.4 FOR EACH.)	0.8	5	51410-428-003	PIPE COMP., FR. FORK			2	2			CM
		6	51412-340-000	SPRING, FR. FORK REBOUND			2	2			CM
		7	51420-428-872	CASE COMP., R. BOTTOM			1		5200430		CM
			51420-428-671	CASE COMP., R. BOTTOM			1		5200431	5204066	CM
			51420-428-672	CASE COMP., R. BOTTOM			1		5204067		CM
			51420-428-013	CASE COMP., R. BOTTOM			1	1			CM
		8	51425-340-000	DUST SEAL, FR. FORK			2		5204066		CM
			91254-435-003	DUST SEAL, FR. FORK			2		5204067		CM
		9	51430-428-871	PIPE, SEAT			2	2			CM
		10	51432-371-003	PIECE, OIL LOCK			2	2			CM



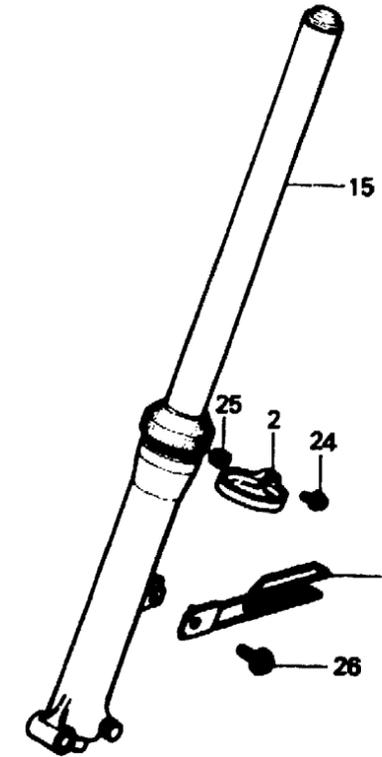
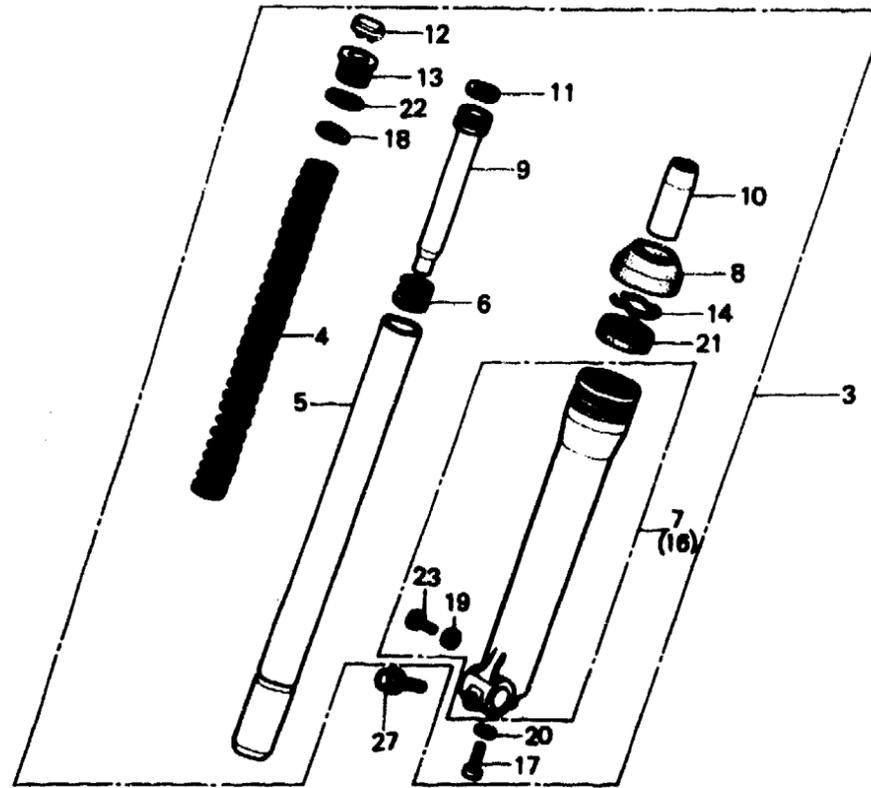
F-8-1

Front fork
(XL250SA,SB-CM)

Fourche avant
(XL250SA,SB-CM)

Vordergabel
(XL250SA,SB-CM)

Horquilla delantero
(XL250SA,SB-CM)



B428-22B

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		11	51437-400-771	RING, PISTON				2	2		CM
		12	51449-428-003	CAP, FORK PIPE				2	2		CM
		13	51454-428-003	BOLT, FR. FORK				2	2		CM
		14	51466-375-000	RING, OIL SEAL STOPPER				2	2		CM
		15	51500-428-872	FORK ASSY., L. FR.				1		5200430	CM
			51500-428-873	FORK ASSY., L. FR.				1		5200431 5204066	CM
			51500-428-874	FORK ASSY., L. FR.				1		5204067	CM
			51500-428-930	FORK ASSY., L. FR.					1		CM
		16	51520-428-872	CASE COMP., L. BOTTOM				1		5200430	CM
			51520-428-671	CASE COMP., L. BOTTOM				1		5200431 5204066	CM
			51520-428-672	CASE COMP., L. BOTTOM				1		5204067	CM
			51520-428-013	CASE COMP., L. BOTTOM					1		CM
		17	90116-283-010	BOLT, SOCKET, 8MM				2	2		CM
		18	90504-425-003	WASHER, FR. FORK				2	2		CM
		19	90543-273-000	PACKING, FR. FORK DRAIN COCK				2	2		CM
		20	90544-283-000	WASHER, SPECIAL, 8MM				2	2		CM

L 4

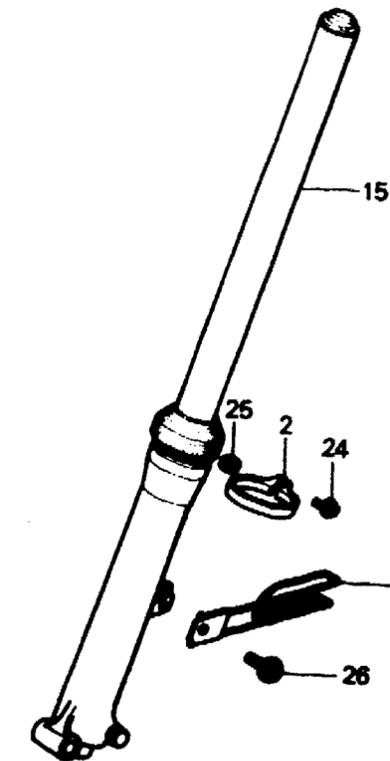
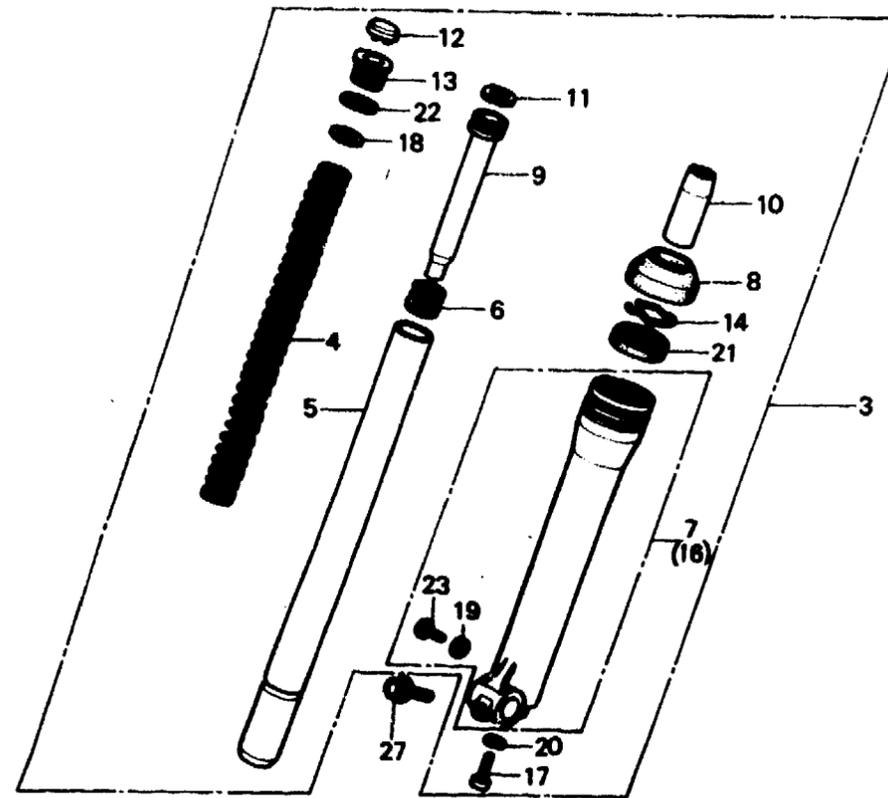
F-8-1

**Front fork
(XL250SA,SB-CM)**

**Fourche avant
(XL250SA,SB-CM)**

**Vordergabel
(XL250SA,SB-CM)**

**Horquilla delantero
(XL250SA,SB-CM)**



B428-22B

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	Sb		
		21	91255-400-771	OIL SEAL, 35X48X14	2				5204066	CM
			91255-434-003	OIL SEAL, 35X48X11	2				5204067	CM
		22	91356-428-003	O-RING, 25.7X28	2		2			CM
		23	92000-06008	BOLT, HEX., 6X8	2		2			CM
		24	93891-04025-10	SCREW-WASHER, 4X25	1		1			CM
		25	94050-04000	NUT, FLANGE, 4MM	1		1			CM
		26	95700-06016-00	BOLT, FLANGE, 6X16	1		1			CM
		27	95700-08050-00	BOLT, FLANGE, 8X50	1		1			CM

L 5

F-8-2

Front fork

(XL250S_B-B,DK,DM,E,ED,F1,
F2,G1,G2,SA,SD,SW,U)

Fourche avant

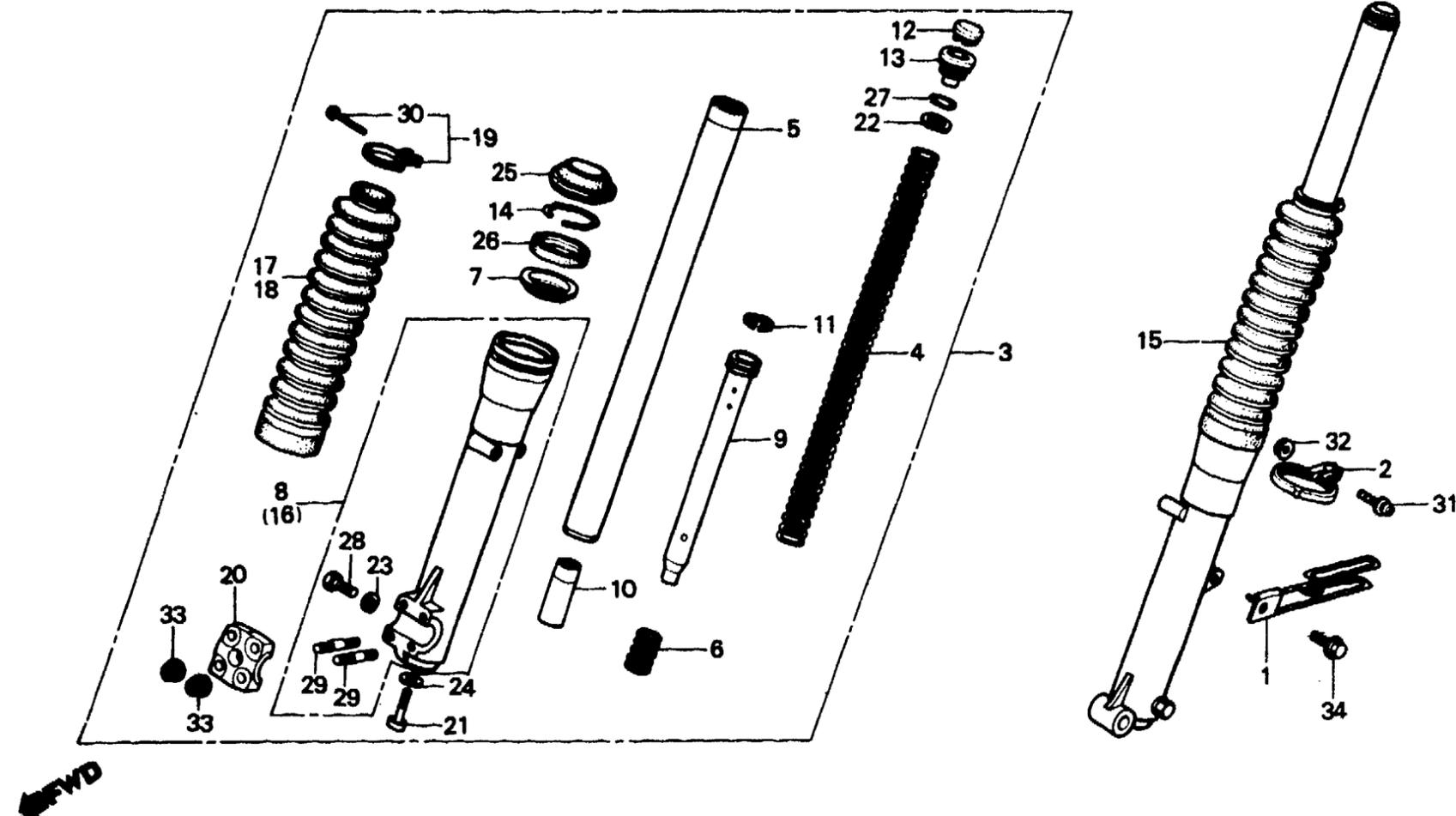
(XL250S_B-B,DK,DM,E,ED,F1,
F2,G1,G2,SA,SD,SW,U)

Vordergabel

(XL250S_B-B,DK,DM,E,ED,F1,
F2,G1,G2,SA,SD,SW,U)

Horquilla delantera

(XL250S_B-B,DK,DM,E,ED,F1,
F2,G1,G2,SA,SD,SW,U)



B435-65

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	SB	Rc		
FORK ASSY., FR. (ADD 0.2 FOR EACH.)	0.5	1	44832-428-870	CLAMP, SPEEDOMETER					1		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
BOOT, FR. FORK (ADD 0.1 FOR EACH.)		2	45469-434-000	GUIDE C, BRAKE CABLE					1		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
SPRING, FR. CUSHION	0.2	3	51400-428-831ZA	FORK ASSY., R. FR. *R-110*					1		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
PIPE COMP., FR. FORK (ADD 0.4 FOR EACH.)	0.7		51400-428-831ZB	FORK ASSY., R. FR. *NH-1*					1		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
OIL SEAL, 35X48X11 (ADD 0.4 FOR EACH.)		4	51401-428-901	SPRING, FR. CUSHION					2		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
CASE COMP., BOTTOM (ADD 0.4 FOR EACH.)	0.8	5	51410-428-831	PIPE COMP., FR. FORK					2		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		6	51412-340-000	SPRING, FR. FORK REBOUND					2		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		7	51412-429-003	RING, BACK UP					2		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		8	51420-435-003	CASE COMP., R. BOTTOM					1		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		9	51430-428-871	PIPE, SEAT					2		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U

1982.01.10

E

L5

L 7

F-8-2

Front fork

(XL250S_B-B,DK,DM,E,ED,F1,
F2,G1,G2,SA,SD,SW,U)

Fourche avant

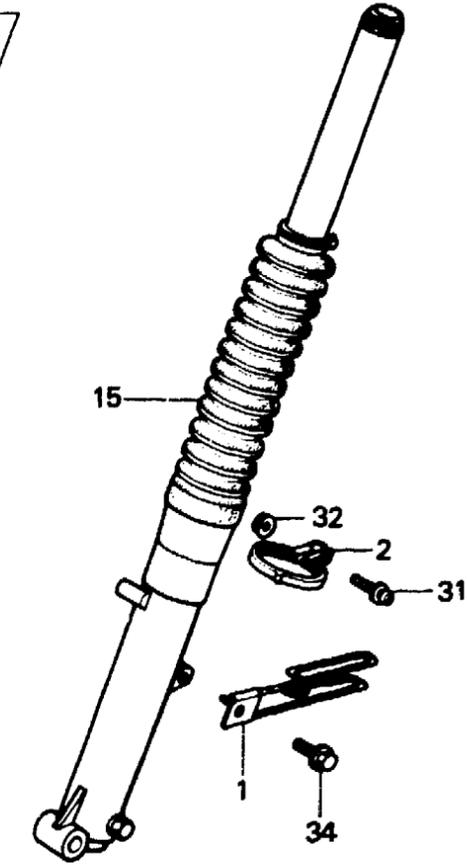
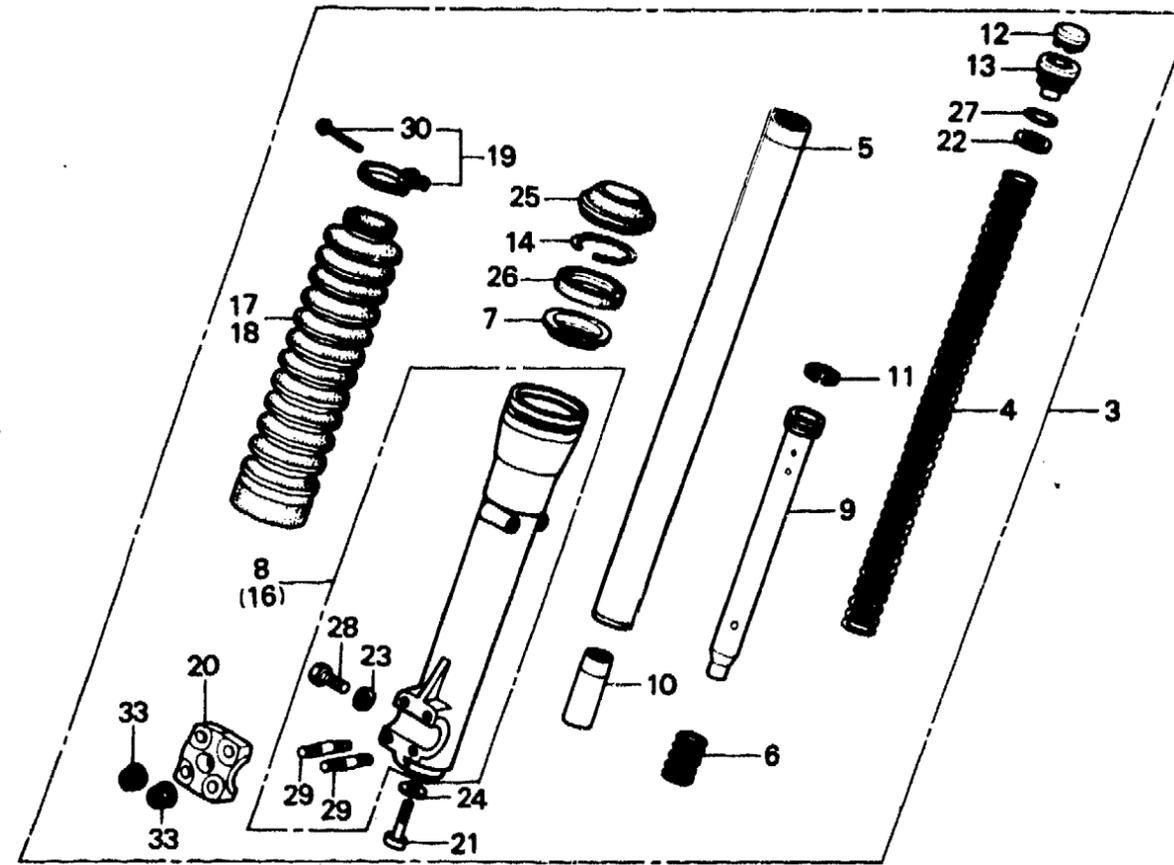
(XL250S_B-B,DK,DM,E,ED,F1,
F2,G1,G2,SA,SD,SW,U)

Vordergabel

(XL250S_B-B,DK,DM,E,ED,F1,
F2,G1,G2,SA,SD,SW,U)

Horquilla delantero

(XL250S_B-B,DK,DM,E,ED,F1,
F2,G1,G2,SA,SD,SW,U)



B435-65

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	Sb		
		19	51612-434-000	BAND, FR. FORK BOOT				2		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		20	51634-429-000	HOLDER, AXLE				1		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		21	90116-283-010	BOLT, SOCKET, 8MM				2		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		22	90504-425-003	WASHER, FR. FORK				2		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		23	90543-273-000	PACKING, FR. FORK DRAIN COCK				2		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		24	90544-283-000	WASHER, SPECIAL, 8MM				2		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		25	91254-434-003	DUST SEAL, 35MM				2		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		26	91255-434-013	OIL SEAL, 35X48X11				2		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		27	91356-428-003	O-RING, 25.7X28				2		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		28	92000-06008	BOLT, HEX., 6X8				2		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U

1982.01.10

E

L7



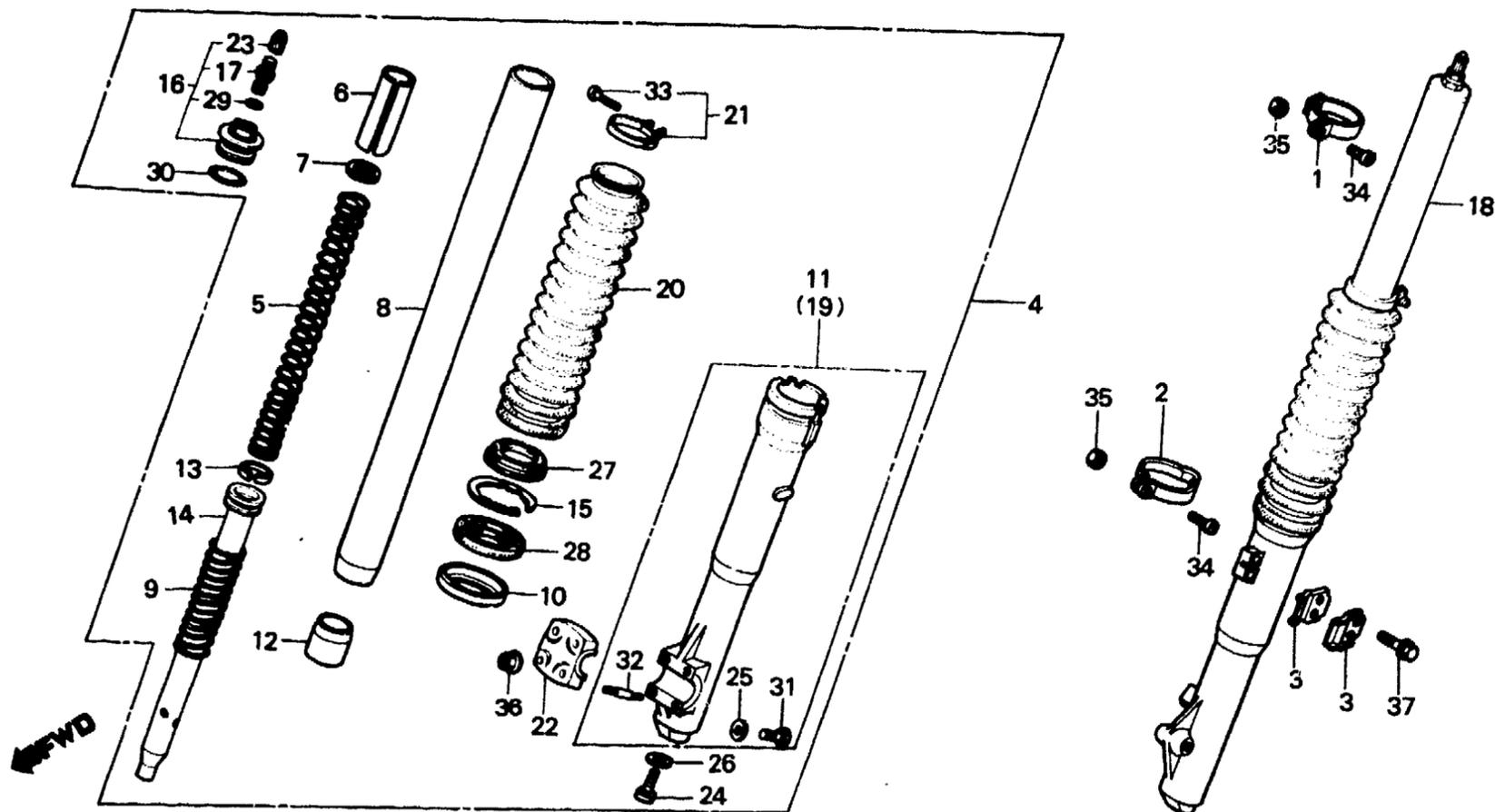
F-8-3

**Front fork
(XL250Rc)**

**Fourche avant
(XL250Rc)**

**Vordergabel
(XL250Rc)**

**Horquilla delantero
(XL250Rc)**



BKB7-27

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	Sa		
FORK ASSY., FR. (ADD 0.2 FOR EACH.)	0.5	1	32105-MC4-610	CLAMPER, SWITCH CORD					2	ED, G1, G2, SD
BOOT, FR. FORK (ADD 0.1 FOR EACH.)		2	44832-KB7-000	CLAMPER, SPEEDOMETER CABLE					1	
SPRING, FR. CUSHION	0.2	3	45461-MC4-000	CLAMPER, FR. BRAKE CABLE					2	
PIPE COMP., FR. FORK (ADD 0.4 FOR EACH.)	0.7	4	51400-KB7-003	FORK ASSY., R. FR. (SHOWA)					1	
OIL SEAL, 35X48X11 (ADD 0.4 FOR EACH.)		5	51401-KB7-003	SPRING, FR. CUSHION					2	
CASE COMP., BOTTOM (ADD 0.4 FOR EACH.)	0.8	6	51402-KA2-681	COLLAR, SPRING					2	
VALVE COMP., AIR	0.1	7	51403-KA2-681	SEAT, SPRING					2	
		8	51410-KB7-003	PIPE COMP., FR. FORK					2	
		9	51412-KA2-681	SPRING, REBOUND					2	
		10	51412-422-003	RING, BACK UP					2	
		11	51420-KB7-003	CASE COMP., R. BOTTOM					1	
		12	51432-KB7-003	PIECE, OIL LOCK					2	
		13	51437-KA2-681	RING, PISTON					2	
		14	51440-KB7-003	PIPE, SEAT					2	
		15	51447-469-003	CIRCLIP, INTERNAL, 51.5					2	

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L9

L 10

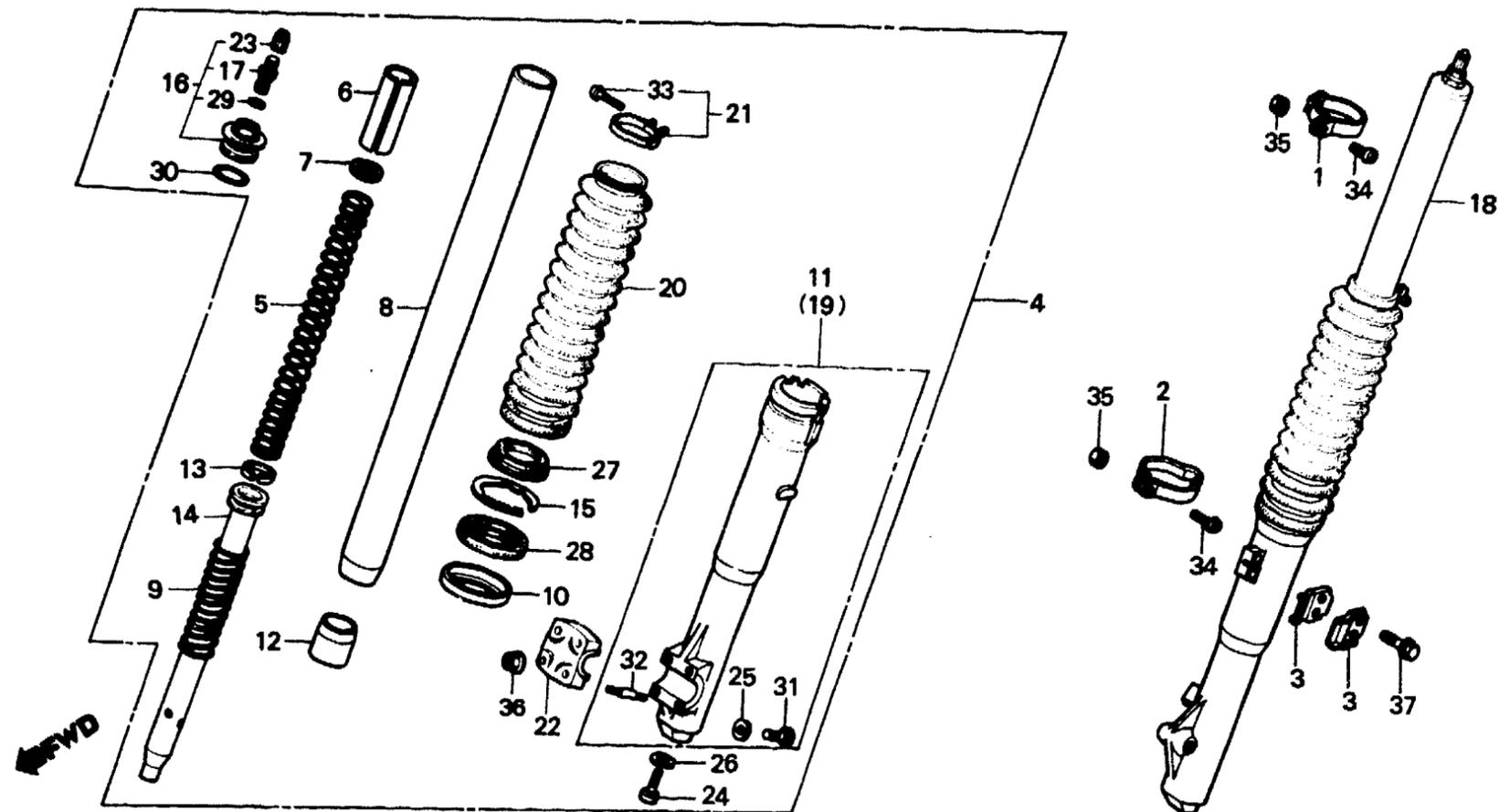
F-8-3

**Front fork
(XL250Rc)**

**Fourche avant
(XL250Rc)**

**Vordergabel
(XL250Rc)**

**Horquilla delantero
(XL250Rc)**



BKB7-27

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	Sb		
		16	51450-KB7-003	BOLT ASSY., FR. FORK						2
		17	51456-469-013	VALVE COMP., AIR (SHOWA)						2
		18	51500-KB7-003	FORK ASSY., L. FR. (SHOWA)						1
		19	51520-KB7-003	CASE COMP., L. BOTTOM						1
		20	51611-429-771	BOOT, FR. FORK						2
		21	51612-434-000	BAND, FR. FORK BOOT						2
		22	51634-MA0-003	HOLDER, AXLE						1
		23	52425-381-771	CAP, AIR VALVE						2
		24	90116-283-010	BOLT, SOCKET, 8MM						2
		25	90543-273-000	PACKING, FR. FORK DRAIN COCK						2
		26	90544-283-000	WASHER, SPECIAL, 8MM						2
		27	91254-434-003	DUST SEAL, 35MM						2
		28	91255-434-013	OIL SEAL, 35X48X11						2
		29	91301-469-003	O-RING, 5.8X1.9						2
		30	91356-428-003	O-RING, 25.7X28						2

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L10

L 11

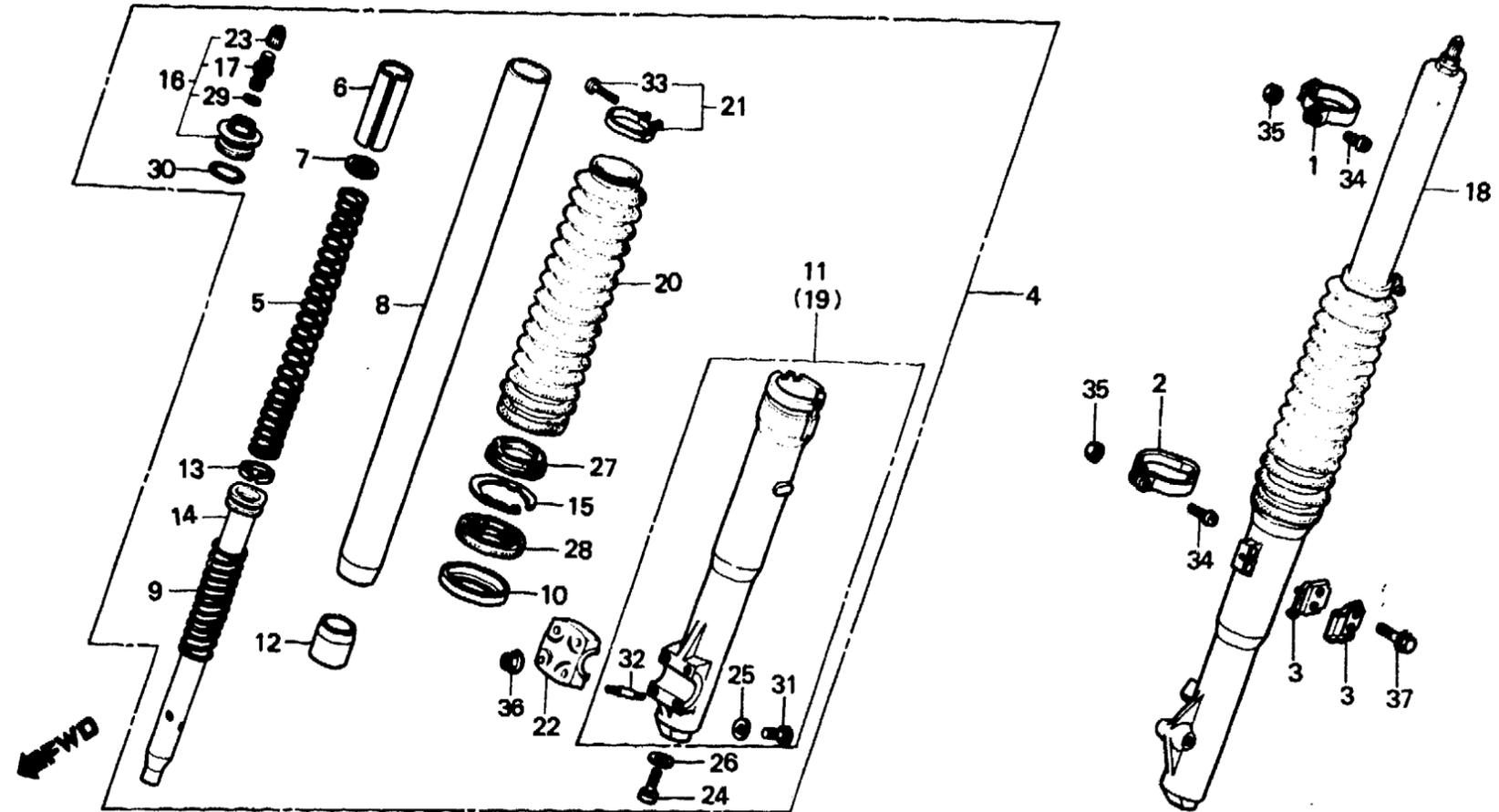
F-8-3

**Front fork
(XL250Rc)**

**Fourche avant
(XL250Rc)**

**Vordergabel
(XL250Rc)**

**Horquilla delantero
(XL250Rc)**



BKB7-27

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL250					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		31	92000-06008	BOLT, HEX., 6X8						2	
		32	92700-06035-0E	BOLT, STUD, 6X35						4	
		33	93500-03020-0A	SCREW, PAN, 3X20						2	
		34	93500-05018-0A	SCREW, PAN, 5X18						1	B, CM, DK, DM, E, F1, F2, IT SA, SW, U
		35	94001-05000-0S	NUT, HEX., 5MM						3	ED, G1, G2, SD
										1	B, CM, DK, DM, E, F1, F2, IT SA, SW, U
										3	ED, G1, G2, SD
		36	94050-06000	NUT, FLANGE, 6MM						4	
		37	95700-06016-00	BOLT, FLANGE, 6X16						2	

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L11

L 12

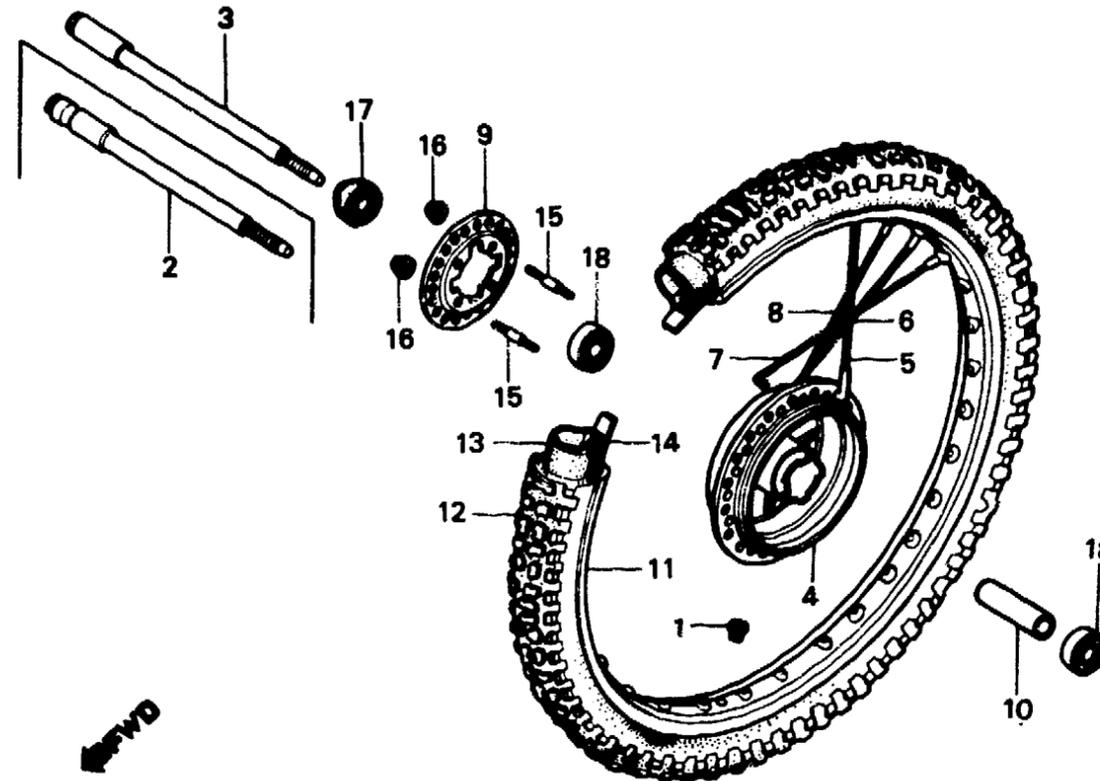
F-9

**Front wheel
(XL250S·SZ·SA·SB)**

**Roue avant
(XL250S·SZ·SA·SB)**

**Vorderrad
(XL250S·SZ·SA·SB)**

**Rueda delantera
(XL250S·SZ·SA·SB)**



B428-23A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
AXLE, FR. WHEEL	0.3	1	42717-329-000	CAP, RIM HOLE	1	1	1	1			
HUB COMP., FR. WHEEL	2.8	2	44301-428-000	AXLE, FR. WHEEL	1		1			B,DK,DM,E,ED,F,F1,F2 G,G1,G2,SA,SD,SW,U	
FLANGE, FR. SPOKE	2.2									CM	
RIM, FR. WHEEL					1	1	1	1		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U	
COLLAR, FR. WHEEL DISTANCE	0.5	3	44301-434-000	AXLE, FR. WHEEL				1			
BEARING, RADIAL BALL, 6202U (ADD 0.1 FOR EACH.)		4	44601-430-000	HUB COMP., FR. WHEEL	1	1	1	1			
TIRE, FR.	1.0	5	44606-428-305	SPOKE ASSY. A, FR.	9				5024920	DK,DM,E,ED,F,G,SA,SW U	
TUBE, TIRE					9	9				CM	
BOLT, STUD, 6X28 (ADD 0.1 FOR EACH.)	0.4		44606-444-305	SPOKE ASSY. A, FR.	9		9		5201180	CM	
									5024921	DK,DM,E,ED,F,G,SA,SW U	
							9		5201181	CM	
							9	9		B,DK,DM,E,ED,G1,G2,SA SD,SW,U	
								9		CM,F1,F2	

L 13

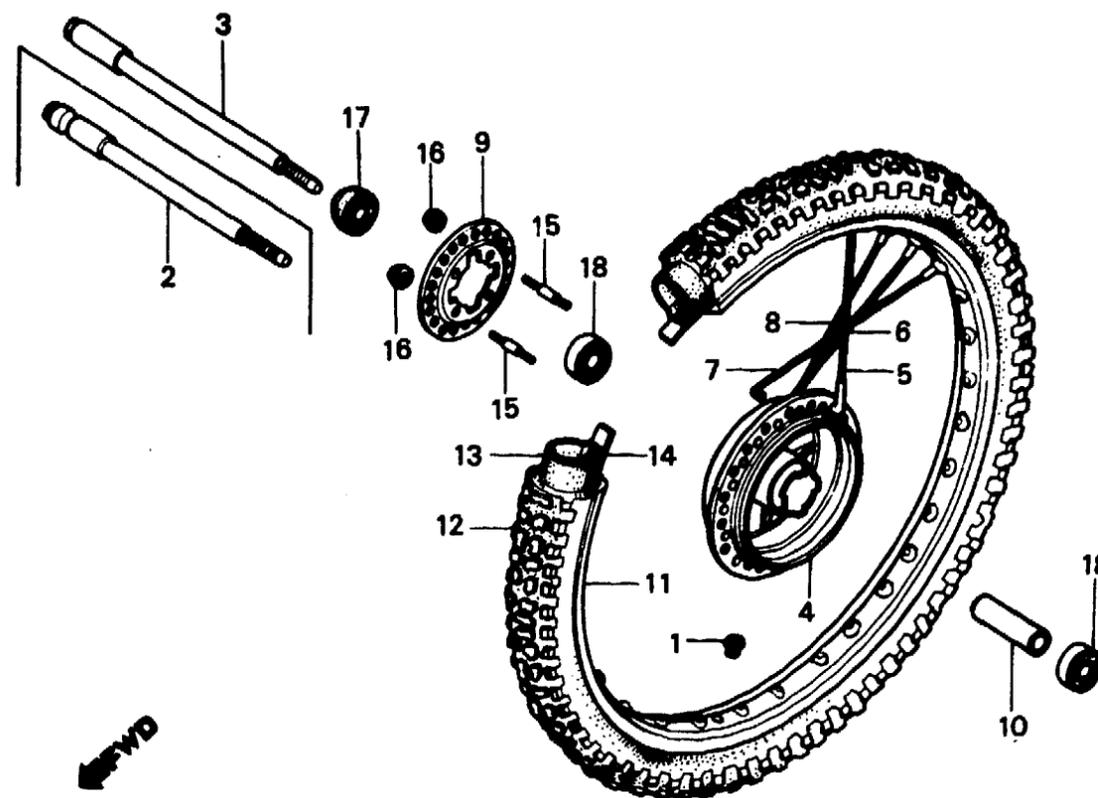
F-9

**Front wheel
(XL250S·Sz·SA·SB)**

**Roue avant
(XL250S·Sz·SA·SB)**

**Vorderrad
(XL250S·Sz·SA·SB)**

**Rueda delantera
(XL250S·Sz·SA·SB)**



B428-23A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code		
					S	Sz	SA	Sb			Rc	
		6	44607-428-305	SPOKE ASSY. B, FR.	9				5024920	DK,DM,E,ED,F,G,SA,SW U		
						9	9				CM	
			44607-444-305	SPOKE ASSY. B, FR.	9		9		5024921	5201180	CM	
						9		9	5201181		CM	
		7		44608-428-305	SPOKE ASSY. C, FR.	9				5024920	DK,DM,E,ED,F,G,SA,SW U	
						9	9					CM
								9		5024921	5201180	CM
								9	9	5201181		CM
			44608-444-305	SPOKE ASSY. C, FR.	9			5024921	DK,DM,E,ED,F,G,SA,SW U			
					9		9	5201181	CM			
					9	9			B,DK,DM,E,ED,G1,G2,SA SD,SW,U			
							9		CM,F1,F2			

L 14

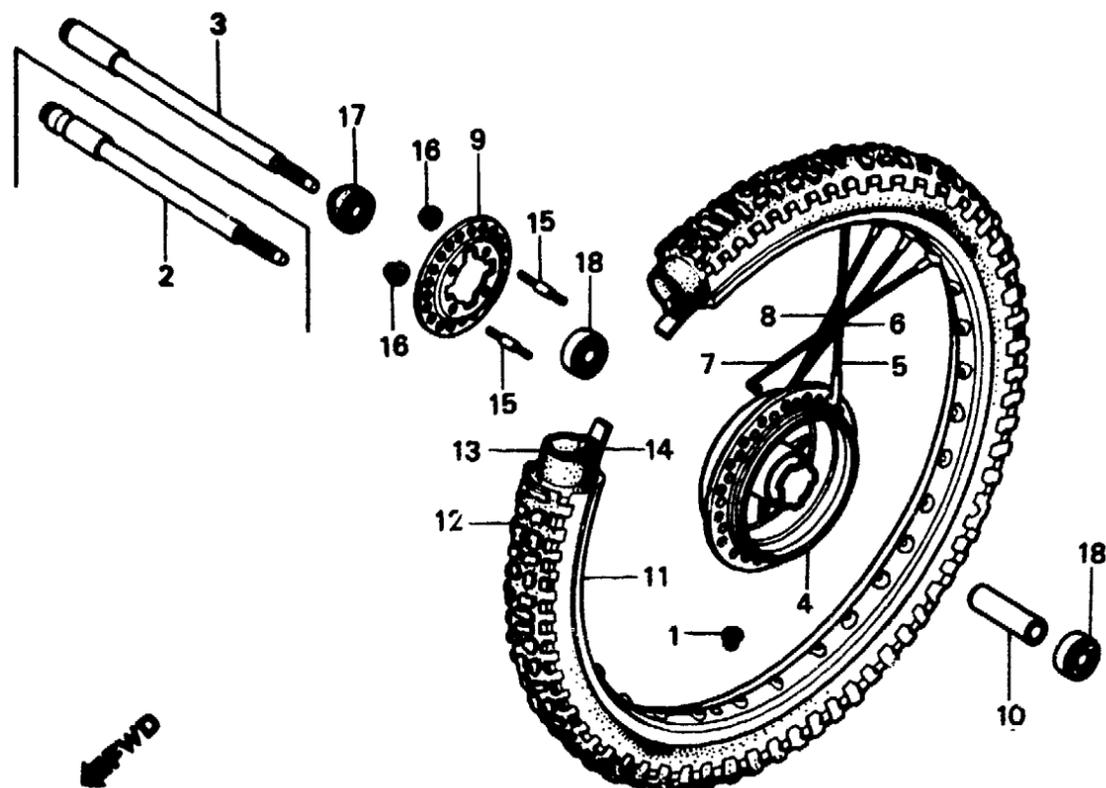
F-9

**Front wheel
(XL250S·SZ·SA·SB)**

**Roue avant
(XL250S·SZ·SA·SB)**

**Vorderrad
(XL250S·SZ·SA·SB)**

**Rueda delantera
(XL250S·SZ·SA·SB)**



B428-23A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		8	44609-428-305	SPOKE ASSY. D, FR.	9					5024920	DK,DM,E,ED,F,G,SA,SW U CM
			44609-444-305	SPOKE ASSY. D, FR.	9	9				5201180	CM
					9					5024921	DK,DM,E,ED,F,G,SA,SW U SD
					9					5201181	CM
					9	9					B,DK,DM,E,ED,G1,G2,SA SW,U
		9	44610-428-000	FLANGE, FR. SPOKE	1					5024920	CM,F1,F2,SD DK,DM,E,ED,F,G,SA,SW U
					1	1				5201180	CM
			44610-429-000	FLANGE, FR. SPOKE	1					5024921	DK,DM,E,ED,F,G,SA,SW U
					1					5201181	CM
					1	1					B,DK,DM,E,ED,G1,G2,SA SD,SW,U CM,F1,F2

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L14

L 15

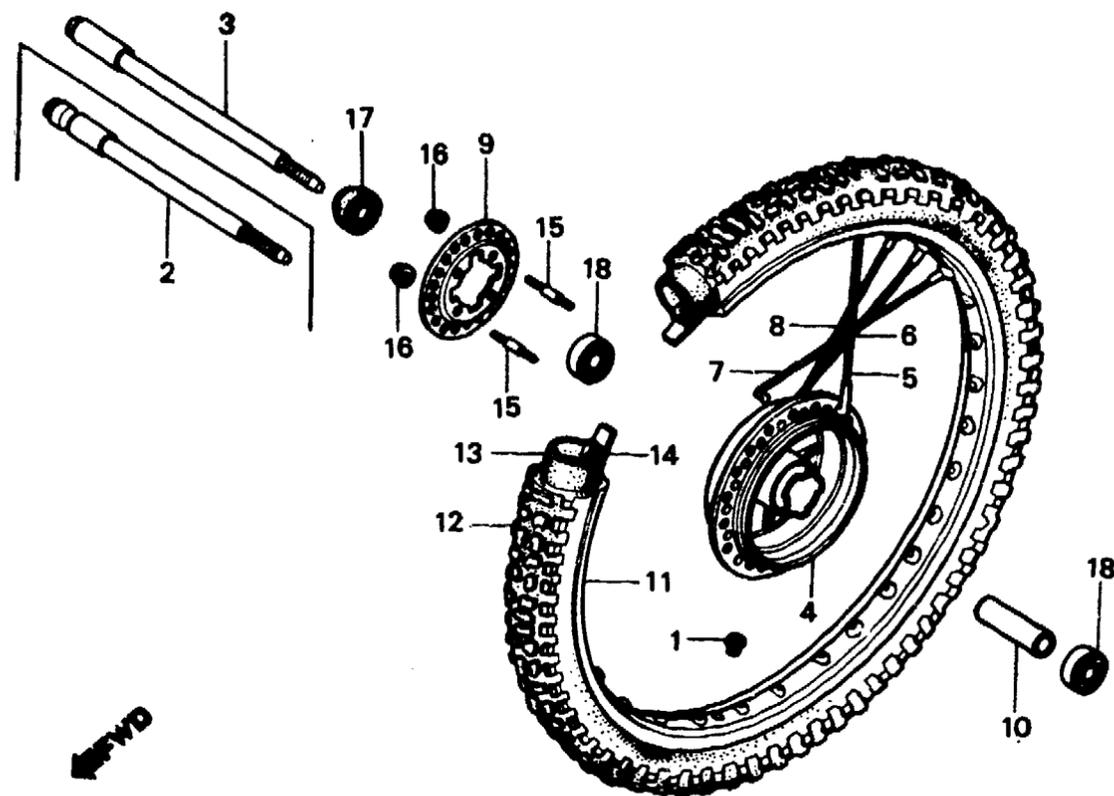
F-9

**Front wheel
(XL250S·Sz·SA·SB)**

**Roue avant
(XL250S·Sz·SA·SB)**

**Vorderrad
(XL250S·Sz·SA·SB)**

**Rueda delantera
(XL250S·Sz·SA·SB)**



B428-23A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	Sb		
		10	44620-430-000	COLLAR, FR. WHEEL DISTANCE	1	1	1	1		
		11	44701-428-003	RIM, FR. WHEEL (1.6X23)	1	1	1	1		
		12	44711-428-009	TIRE, FR. (3.00-23 YOKOHAMA)	1		1	1		B,DK,DM,E,ED,F,F1,F2 G,G1,G2,SA,SD,SW,U CM
			44711-428-671	TIRE, FR. (3.00-23 YOKOHAMA)	1	1	1	1		
		13	44712-428-009	TUBE, TIRE (3.00-23 YOKOHAMA)	1	1	1	1		
		14	44713-428-009	FLAP, TIRE (1.60X23 YOKOHAMA)	1	1	1	1		
		15	90135-107-720	BOLT, STUD, 6X28	4	4	4	4		
		16	90352-122-003	NUT, DRIVEN SPROCKET (TOKAI)	4	4	4	4		
		17	91254-430-003	DUST SEAL, 20X35X7	1	1	1	1		
			91254-430-005	DUST SEAL, 20X35X7	1	1	1	1		
		18	96140-62020-10	BEARING, RADIAL BALL, 6202U	2	2	2	2		

L 16

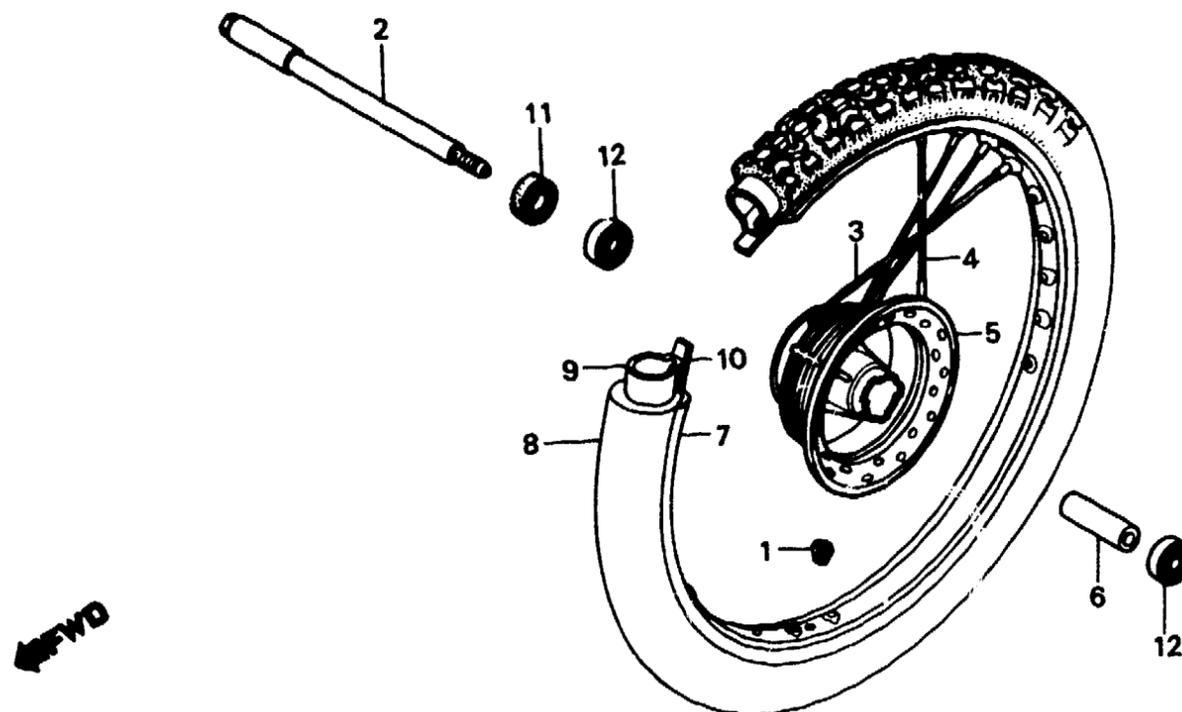
F-9-1

**Front wheel
(XL250Rc)**

**Roue avant
(XL250Rc)**

**Vorderrad
(XL250Rc)**

**Rueda delantera
(XL250Rc)**



BKB7-7

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
AXLE COMP., FR. WHEEL	0.3	1	42717-329-000	CAP, RIM HOLE					1		
HUB COMP., FR. WHEEL	2.6	2	44301-KA2-000	AXLE COMP., FR. WHEEL					1		
COLLAR, FR. AXLE DISTANCE	0.5	3	446A0-MC4-000	SPOKE SET (BS8X238)					18		
BEARING, RADIAL BALL, 6202U (ADD 0.1 FOR EACH.)		4	446B0-MC4-000	SPOKE SET (BS8X197.5)					18		
RIM, FR. WHEEL	2.2	5	44601-KB7-000	HUB COMP., FR. WHEEL					1		
TIRE, FR.	1.0	6	44620-230-000	COLLAR, FR. AXLE DISTANCE					1		
TUBE, TIRE		7	44701-MC4-003	RIM, FR. WHEEL (1.60X21)					1		
		8	44711-MC4-009	TIRE, FR. (3.00-21-4PR) (YOKOHAMA)					1		B,DK,DM,E,ED,F1,F2,G1 G2,IT,SA,SD,SW,U CM
			44711-MC4-671	TIRE, FR. (3.00-21-4PR) (YOKOHAMA)					1		
		9	44712-MC4-009	TUBE, TIRE (3.00/3.25/3.50-21) (YOKOHAMA)					1		
		10	44713-437-009	FLAP, TIRE (21 YOKOHAMA)					1		
		11	91254-430-003	DUST SEAL, 20X35X7					1		
			91254-430-005	DUST SEAL, 20X35X7					1		
		12	96140-62020-10	BEARING, RADIAL BALL, 6202U					2		

M 1

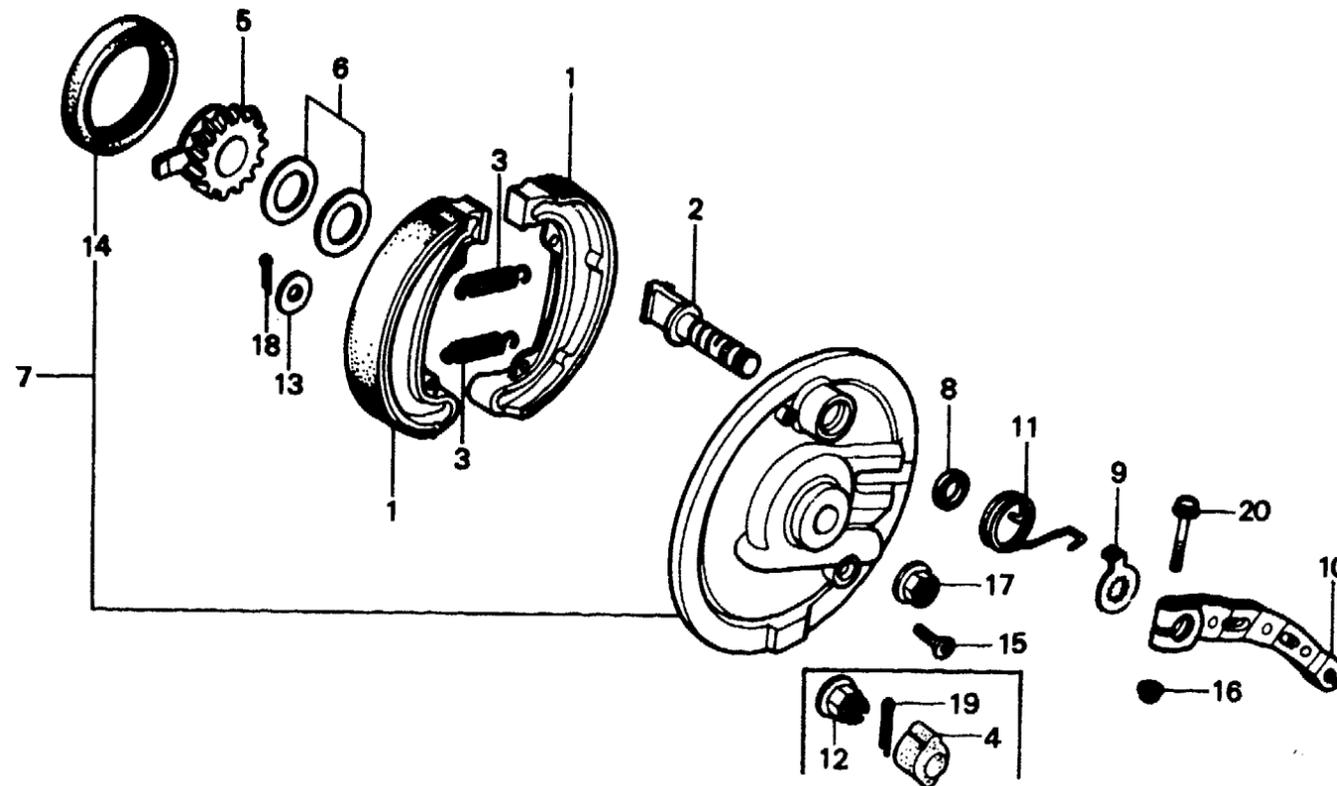
F-10

**Front brake panel
(XL250S·SZ·SA·SB)**

**Plateau de frein avant
(XL250S·SZ·SA·SB)**

**Vorderradbremssankerplatte
(XL250S·SZ·SA·SB)**

**Panel de freno delantero
(XL250S·SZ·SA·SB)**



B428-24B

Service item	F.R.T.	Ref. No.	Part No.	Description	S	Reqd. No. XL250				Serial No.	Area code
						Sz	SA	Sb	Rc		
GEAR COMP., SPEEDOMETER	0.3	1	43120-329-670	SHOE COMP., RR. BRAKE	2	2	2	2			
PANEL SUB COMP., FR. BRAKE	0.5	2	43141-399-000	CAM, RR. BRAKE	1						CM
INC. RELATIVE PART					1				5018958		DK,DM,E,ED,F,G,SA,SW
ARM, FR. BRAKE	0.4										U
INC. RELATIVE PART			43141-399-010	CAM, RR. BRAKE	1				5018959	5107114	DK,DM,E,ED,F,G,SA,SW
											U
									5107115		
		3	43151-329-000	SPRING, RR. BRAKE SHOE	2	2	1	1			
		4	44302-383-610	CAP, AXLE NUT	1		1	2			ED,G,G1,G2,SD
		5	44804-428-000	GEAR COMP., SPEEDOMETER	1	1	1	1			
		6	44809-402-000	WASHER, SPEEDOMETER GEAR	2	2	2	2			
		7	45010-428-000	PANEL SUB COMP., FR. BRAKE	1	1	1	1			
		8	45134-250-000	DUST SEAL, BRAKE CAM	1	1	1	1			
		9	45145-428-000	INDICATOR, FR. BRAKE	1	1	1	1			

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E

M1

M 2

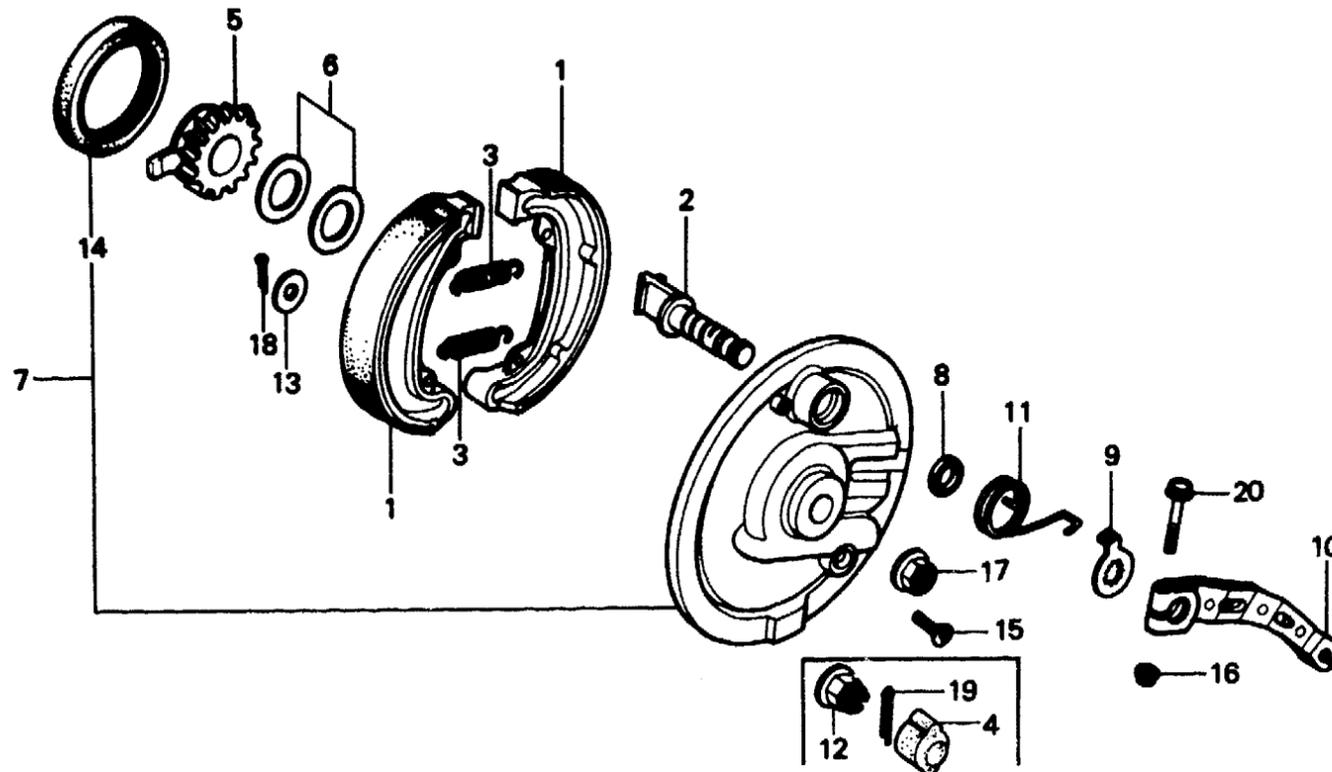
F-10

**Front brake panel
(XL250S·SZ·SA·SB)**

**Plateau de frein avant
(XL250S·SZ·SA·SB)**

**Vorderradbremssankerplatte
(XL250S·SZ·SA·SB)**

**Panel de freno delantero
(XL250S·SZ·SA·SB)**



B428-24B

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL250					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		10	45410-428-000	ARM, FR. BRAKE	1	1	1	1			
		11	45435-428-000	SPRING, BRAKE ARM RETURN	1	1	1	1			
		12	90305-051-000	NUT, RR. AXLE	1	1	1				
			90305-169-000	NUT, AXLE, 12MM							CM
		13	90524-030-000	WASHER A, HANDLE HOLDER	1	1	1	1			
				SETTING							
		14	91251-121-000	OIL SEAL, 47X60X7	1	1	1	1			
		15	93700-05016-0A	SCREW, OVAL, 5X16	1	1	1	1			
		16	94050-06000	NUT, FLANGE, 6MM	1	1	1	1			
		17	94050-12000	NUT, FLANGE, 12MM							B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		18	94201-20200	PIN, SPLIT, 2.0X20	1	1	1	1			
		19	94201-30250	PIN, SPLIT, 3.0X25	1		1				B,DK,DM,E,ED,F,F1,F2 G,G1,G2,SA,SD,SW,U CM
					1	1	1	1			
		20	95700-06032-00	BOLT, FLANGE, 6X32	1	1	1	1			

M 3

F-10-1

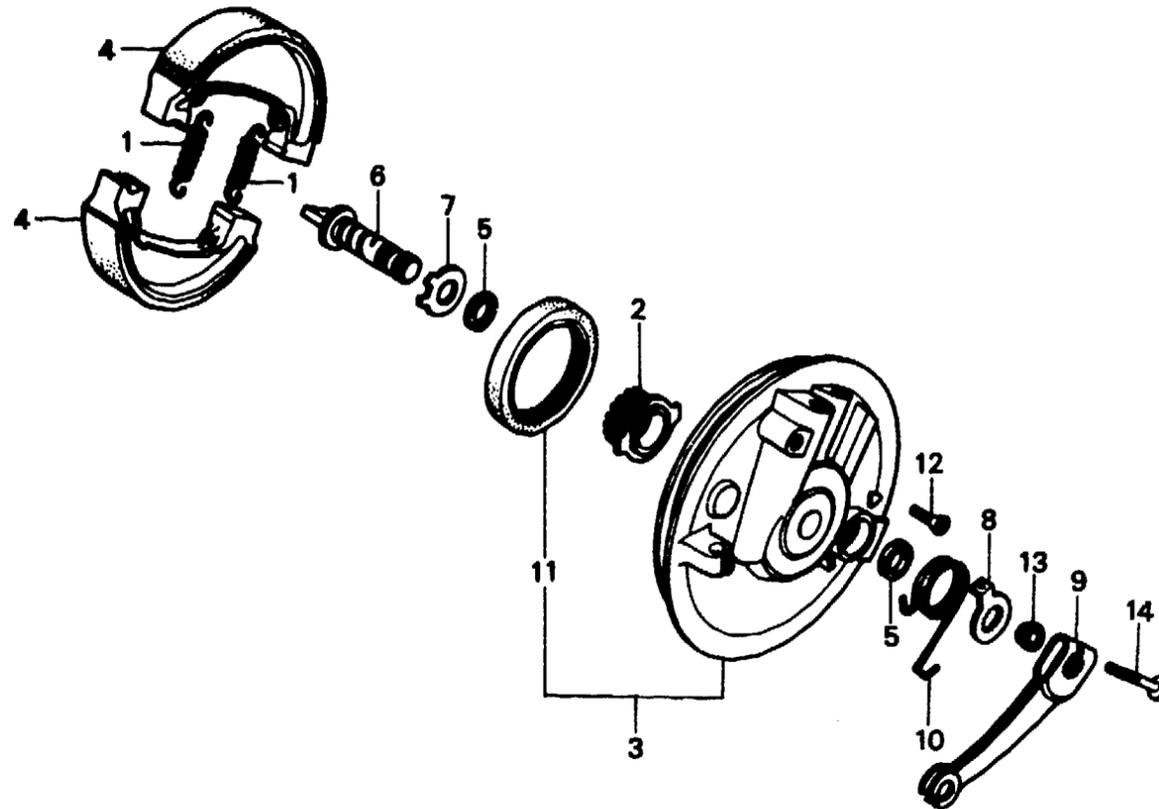
**Front brake panel
(XL250Rc)**

**Plateau de frein avant
(XL250Rc)**

**Vorderradbremsankerplatte
(XL250Rc)**

**Panel de freno delantero
(XL250Rc)**

← FWD



BKB7-8

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
GEAR COMP., SPEEDOMETER	0.3	1	43151-329-000	SPRING, RR. BRAKE SHOE						2	
PANEL SUB COMP., FR. BRAKE	0.5	2	44804-KA2-003	GEAR COMP., SPEEDOMETER						1	
INC. RELATIVE PART		3	451A0-KB7-000	PANEL SUB COMP., FR. BRAKE						1	
ARM, FR. BRAKE	0.4	4	45120-KB7-005	SHOE COMP., FR. BRAKE						2	
INC. RELATIVE PART		5	45134-KB7-005	DUST SEAL, BRAKE CAM						2	
		6	45141-KB7-000	CAM, FR. BRAKE						1	
		7	45142-KB7-000	SEAT, FR. BRAKE CAM						1	
		8	45145-KB7-000	INDICATOR, FR. BRAKE						1	
		9	45410-KB7-000	ARM, FR. BRAKE						1	
		10	45435-KB7-000	SPRING, BRAKE ARM RETURN						1	
		11	91251-121-003	OIL SEAL, 47X60X7						1	
			91251-361-005	OIL SEAL, 47X60X7						1	

M 4

F-10-1

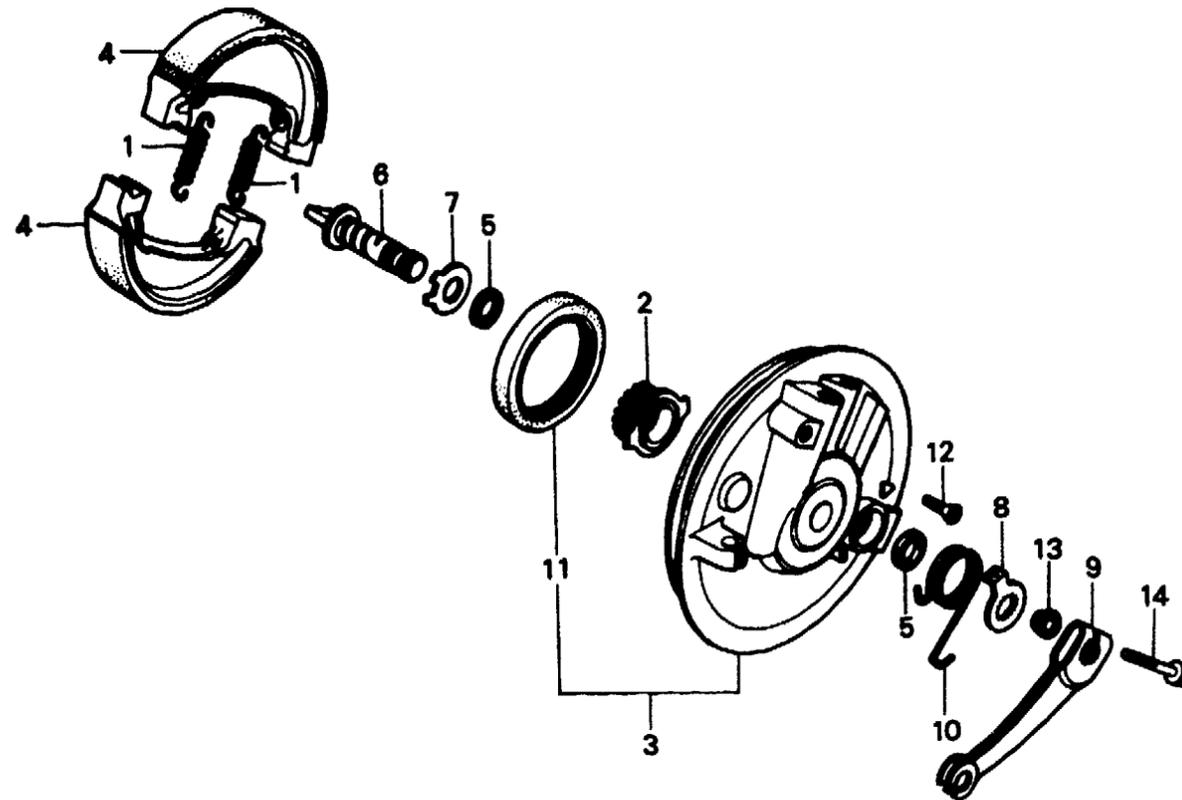
**Front brake panel
(XL250Rc)**

**Plateau de frein avant
(XL250Rc)**

**Vorderradbremsankerplatte
(XL250Rc)**

**Panel de freno delantero
(XL250Rc)**

← FWD



BKB7-8

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Se	Rc		
		12	93700-05016-0A	SCREW, OVAL, 5X16					1		
		13	94050-06000	NUT, FLANGE, 6MM					1		
		14	95700-06032-00	BOLT, FLANGE, 6X32					1		

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E

M4



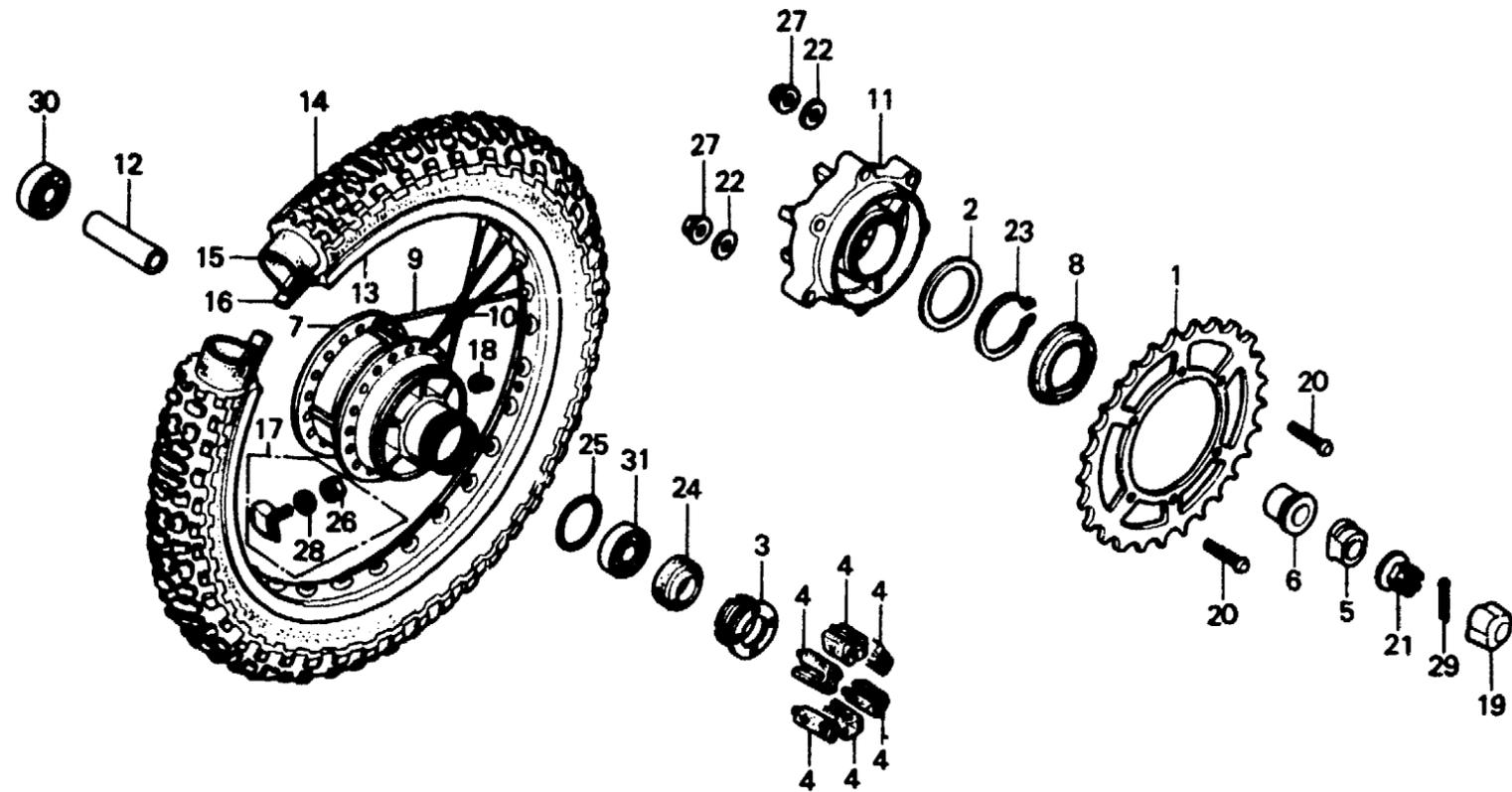
F-11

Rear wheel
(XL250S·SZ·SA·SB)

Roue arrière
(XL250S·SZ·SA·SB)

Hinterrad
(XL250S·SZ·SA·SB)

Rueda trasera
(XL250S·SZ·SA·SB)



B428-25B

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	SB		
SPROCKET, FINAL DRIVEN	0.6	1	41201-428-000	SPROCKET, FINAL DRIVEN (53T)	1	1				
FLANGE, FINAL DRIVEN			41201-428-870	SPROCKET, FINAL DRIVEN (53T)			1	1		
RETAINER, BEARING	0.4	2	41204-413-780	WASHER, 80X65	1	1	1	1		
RUBBER, RR. WHEEL DAMPER (ONE OR ALL)	0.5	3	41231-428-000	RETAINER, BEARING	1	1	1	1		
COLLAR, RR. AXLE DISTANCE		4	41241-428-000	RUBBER, RR. WHEEL DAMPER	6	6	6			
OIL SEAL, 25X40X7			41241-435-000	RUBBER, RR. WHEEL DAMPER					6	
BEARING, RADIAL BALL		5	42304-428-000	COLLAR, RR. AXLE	1	1	1	1		
HUB COMP., RR. WHEEL	2.6	6	42312-428-000	COLLAR, RR. WHEEL	1	1	1	1		
RIM, RR. WHEEL	2.3	7	42601-428-000	HUB COMP., RR. WHEEL	1	1	1			
TIRE, RR.	1.0		42601-435-010	HUB COMP., RR. WHEEL					1	
		8	42604-413-780	COVER, SPROCKET SIDE DUST	1	1	1	1		
		9	42606-360-305	SPOKE A, RR.	18	18	18			
			426A0-429-000	SPOKE A SET, RR.					18	
			42605-429-305	SPOKE ASSY, A, RR.					18	
		10	42607-360-305	SPOKE B, RR.	18	18	18			

B,DK,DM,E,ED,F1,F2,G1
G2,SA,SD,SW,U
CM



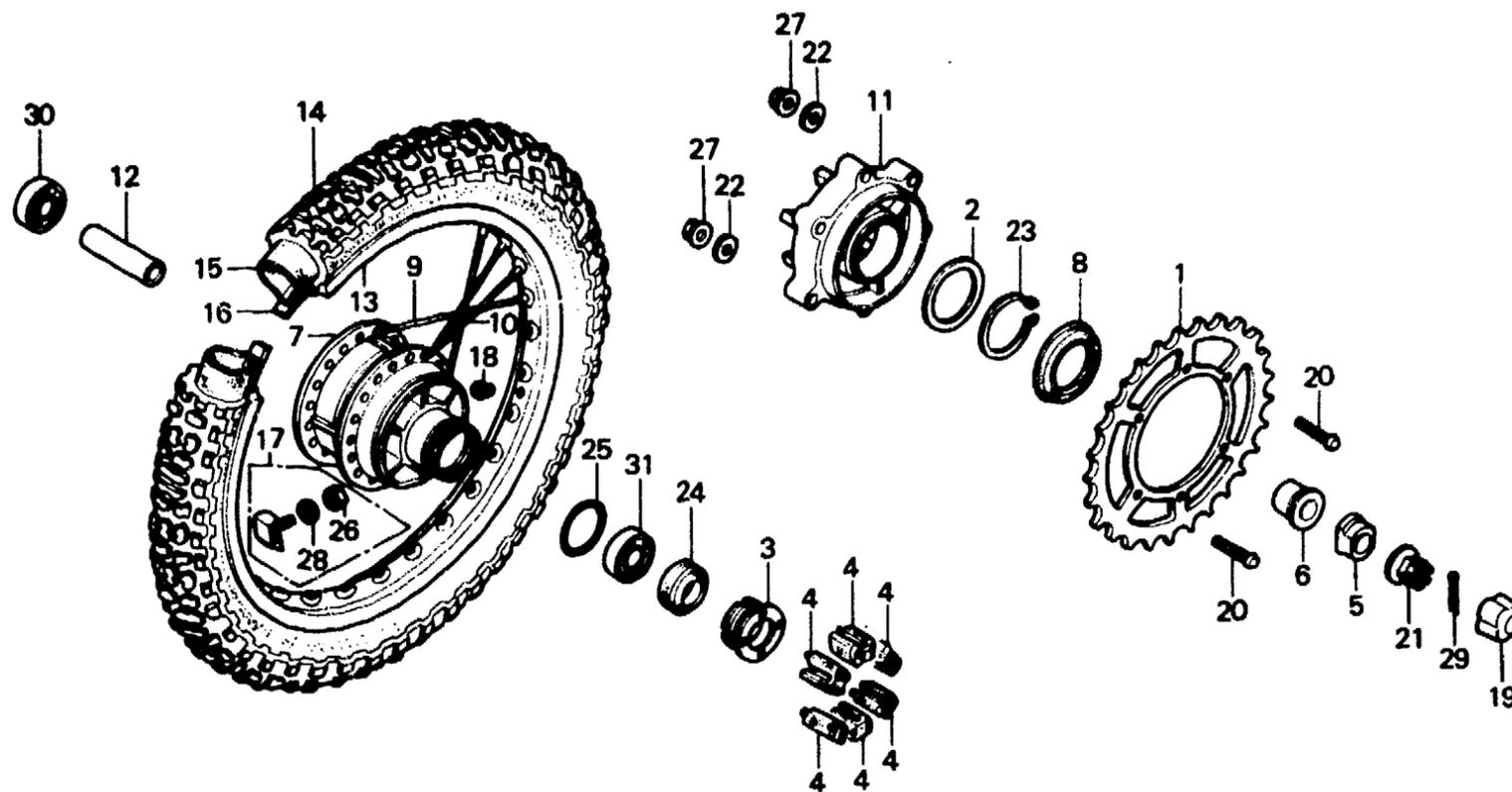
F-11

Rear wheel
(XL250S·Sz·SA·SB)

Roue arrière
(XL250S·Sz·SA·SB)

Hinterrad
(XL250S·Sz·SA·SB)

Rueda trasera
(XL250S·Sz·SA·SB)



B428-25B

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
			426B0-429-000	SPOKE B SET, RR.							B,DK,DM,E,ED,F1,F2,G1
			42606-429-305	SPOKE ASSY. B, RR.							G2,SA,SD,SW,U CM
		11	42612-428-000	FLANGE, FINAL DRIVEN	1	1				5202453	B,DK,DM,E,ED,F1,F2,G2 SA,SW,U
			42612-428-010	FLANGE, FINAL DRIVEN						5204663	CM
										5202454	G1
										5204664	B,DK,DM,E,ED,F1,F2,G2 SA,SW,U
											CM
											SD
			42612-435-010	FLANGE, FINAL DRIVEN					1		
		12	42620-428-000	COLLAR, RR. AXLE DISTANCE	1	1	1	1			
		13	42701-428-003	RIM, RR. WHEEL (2.15X18)	1	1	1				
			42701-429-003	RIM, RR. WHEEL (2.15X18)					1		
		14	42711-428-009	TIRE, RR. (4.60-18 YOKOHAMA)	1		1	1			B,DK,DM,E,ED,F,F1,F2 G,G1,G2,SA,SD,SW,U



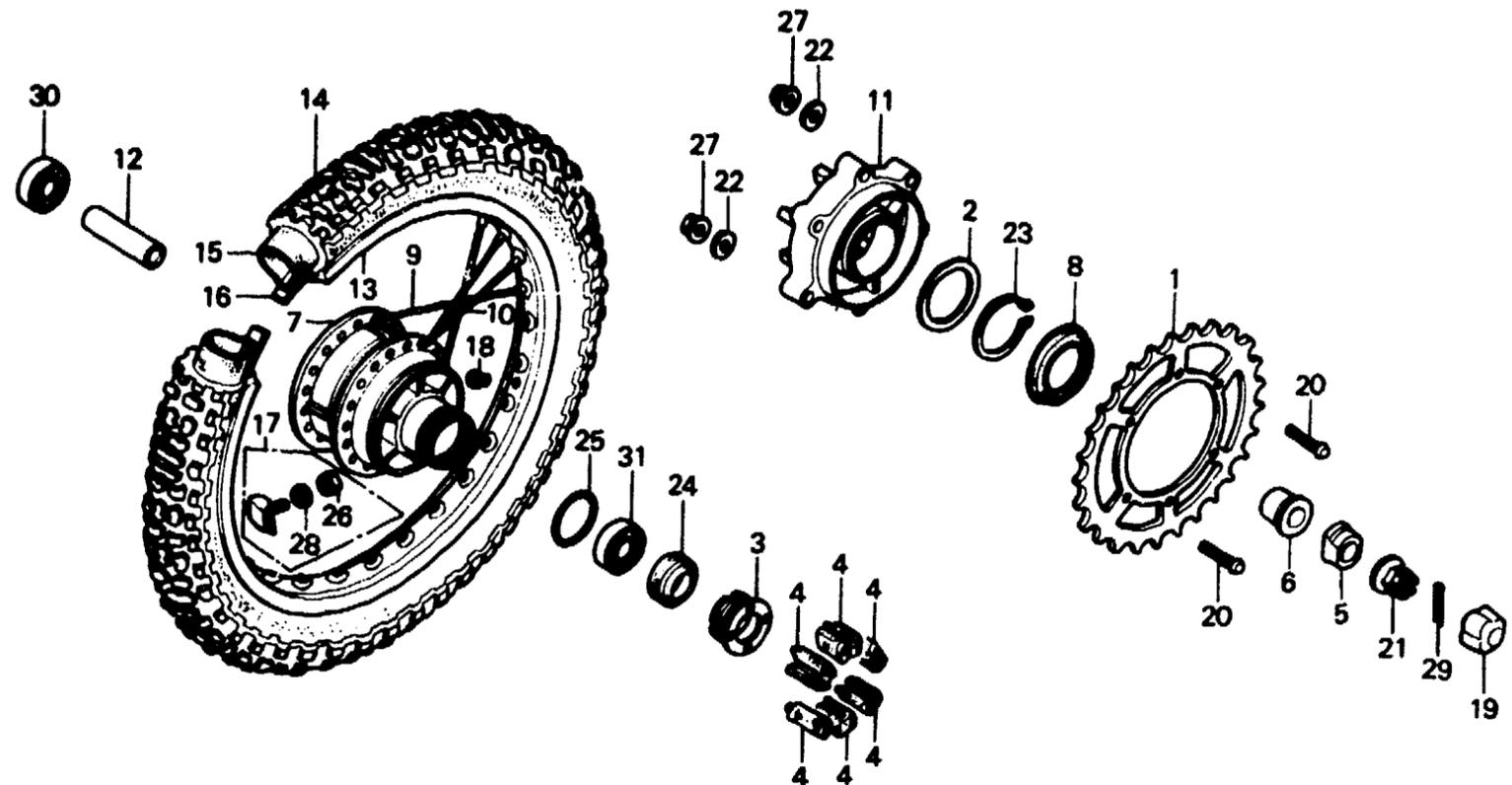
F-11

Rear wheel
(XL250S·Sz·SA·SB)

Roue arrière
(XL250S·Sz·SA·SB)

Hinterrad
(XL250S·Sz·SA·SB)

Rueda trasera
(XL250S·Sz·SA·SB)



B428-25B

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
			42711-428-671	TIRE, RR. (4.60-18 YOKOHAMA)	1	1	1				CM
			42711-428-731	TIRE, RR. (4.60-18 YOKOHAMA)				1			CM
		15	42712-428-009	TUBE, TIRE (4.60-18 YOKOHAMA)	1	1	1	1			
		16	42713-428-009	FLAP, TIRE (2.15X18 YOKOHAMA)	1	1	1	1			
		17	42715-428-000	STOPPER, BEAD	1	1	1	1			
		18	42717-329-000	CAP, RIM HOLE	1	1	1	1			
		19	44302-428-610	CAP, AXLE NUT	1		1				ED,G,G1,G2,SD
		20	90128-428-000	BOLT, DRIVE SPROCKET FIXING	6					5019448	
			90128-428-010	BOLT, DRIVE SPROCKET FIXING	6					5107479	
					6					5019449	
										5107480	
							6			5202453	B,DK,DM,E,ED,F1,G2,SA
											SW,U
										5204663	CM



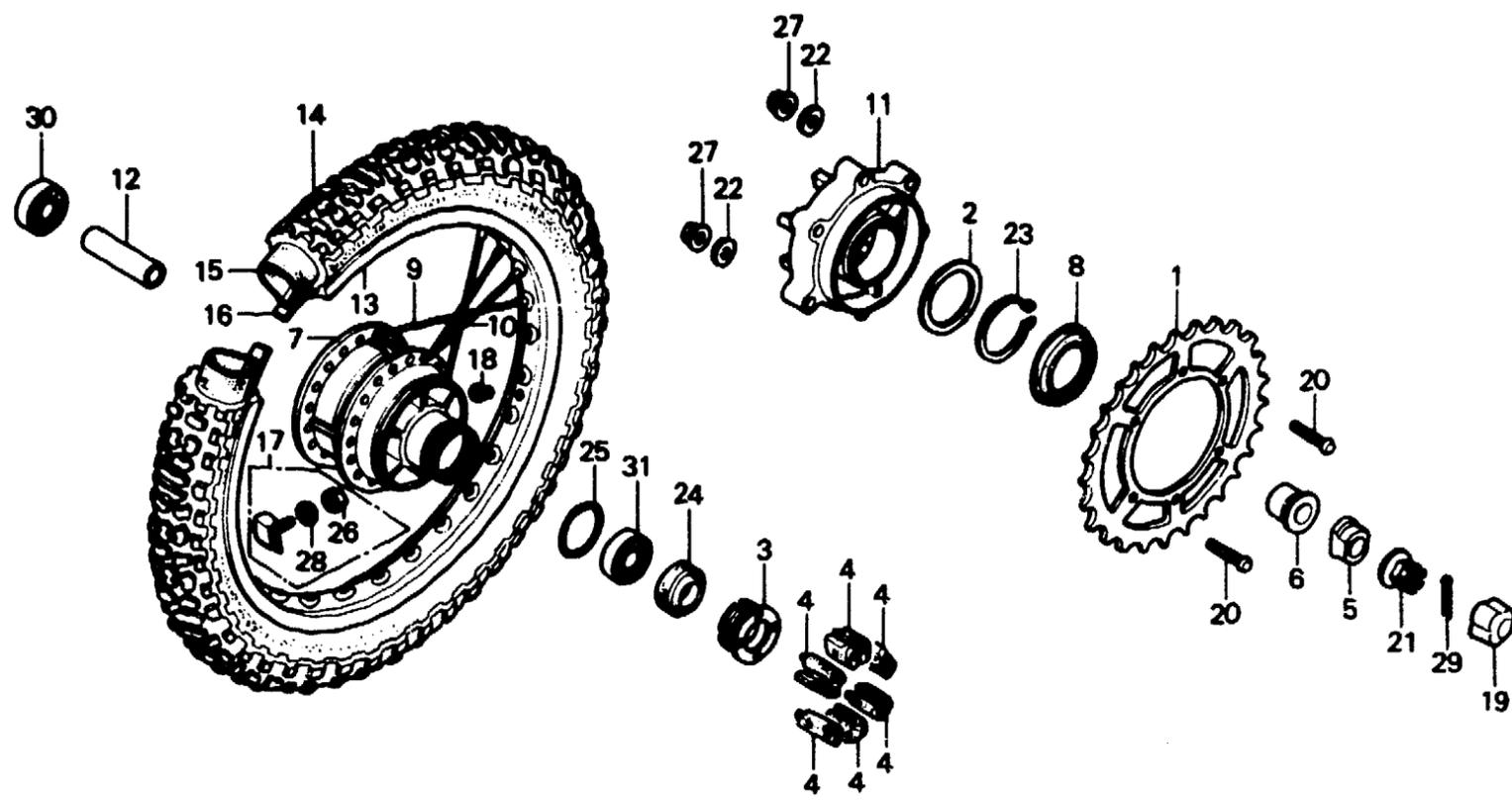
F-11

Rear wheel
(XL250S·SZ·SA·SB)

Roue arrière
(XL250S·SZ·SA·SB)

Hinterrad
(XL250S·SZ·SA·SB)

Rueda trasera
(XL250S·SZ·SA·SB)



B428-25B

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL250					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
			90128-428-020	BOLT, DRIVEN SPROCKET FIXING	6					5202454	B,DK,DM,E,ED,F1,G2,SA SW,U
					6					5204664	CM
		21	90305-369-000	NUT, AXLE, 16MM	1	1	1	1			
		22	90465-422-000	WASHER, THRUST, 8MM	6					5019449 5107480	F2,G1,SD B,CM,DK,DM,E,ED,F1,G2 SA,SW,U
										5202453	B,DK,DM,E,ED,F1,F2,G2 SA,SW,U
			90465-428-000	WASHER, THRUST, 8MM						5204663	CM
										5202454	G1,SD B,DK,DM,E,ED,F1,F2,G2 SA,SW,U
										5204664	CM
		23	90665-329-000	CIRCLIP, EXTERNAL, 65MM	1	1	1	1			
		24	91252-428-000	OIL SEAL, 25X40X7	1	1	1	1			

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M8



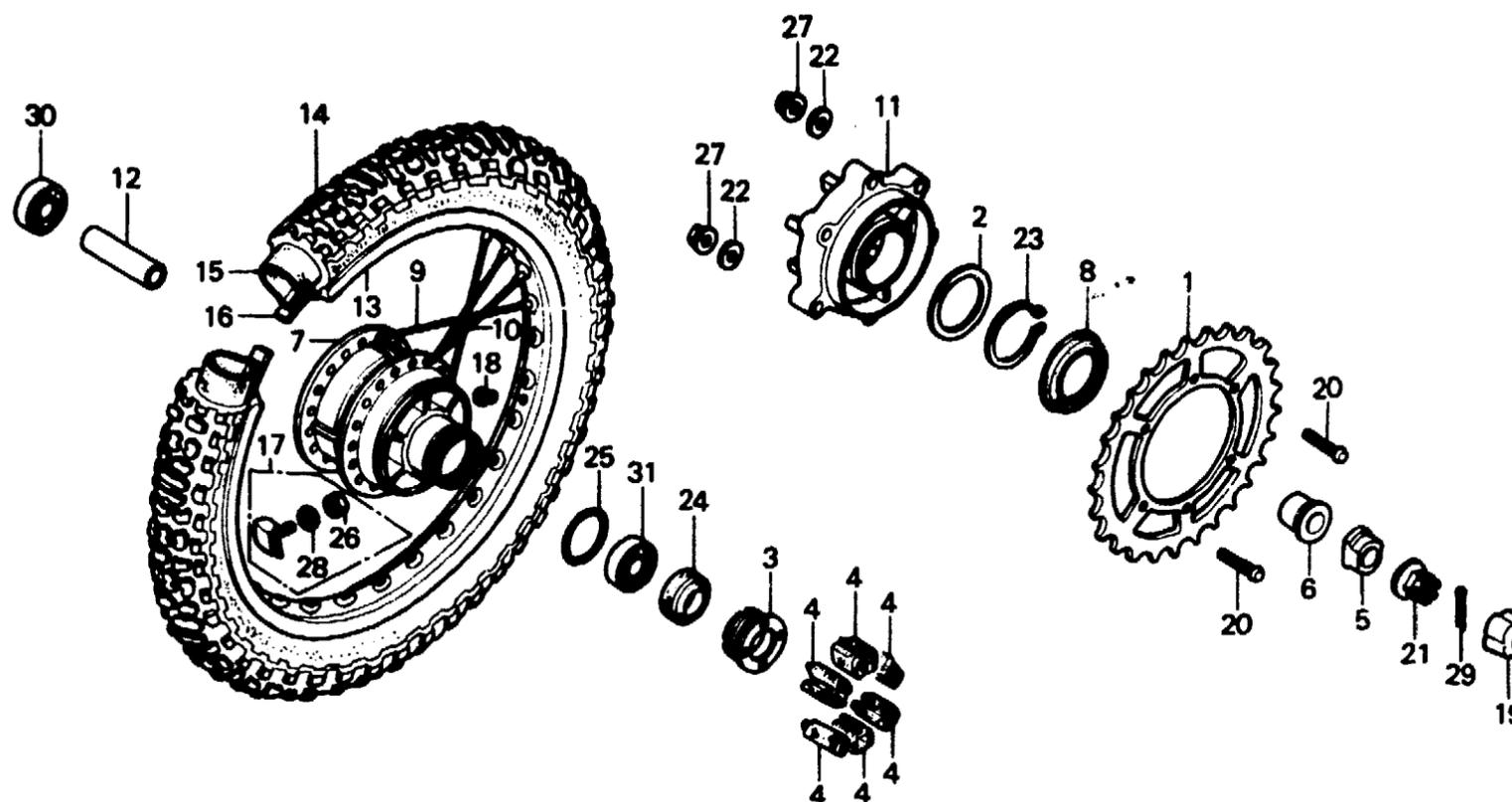
F-11

Rear wheel
(XL250S·Sz·SA·SB)

Roue arrière
(XL250S·Sz·SA·SB)

Hinterrad
(XL250S·Sz·SA·SB)

Rueda trasera
(XL250S·Sz·SA·SB)



B428-25B

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	SB		
		25	91262-329-010	O-RING, 62X2	1	1	1	1		
		26	94001-08000-05	NUT, HEX., 8MM	1	1	1	1		
		27	94050-08000	NUT, FLANGE, 8MM	6					5019448 5107479
			90309-357-000	NUT, UBS, 8MM	6				5019449 5107480	
			90309-428-731	NUT, FLANGE, 8MM			6			
		28	94111-08000	WASHER, SPRING, 8MM	1	1	1	1		
		29	94201-40300	PIN, SPLIT, 4.0X30	1	1	1	1		
		30	96140-62030-10	BEARING, RADIAL BALL, 6203	1	1	1	1		
		31	96140-63030-10	BEARING, RADIAL BALL, 6303U	1	1	1	1		

M 10

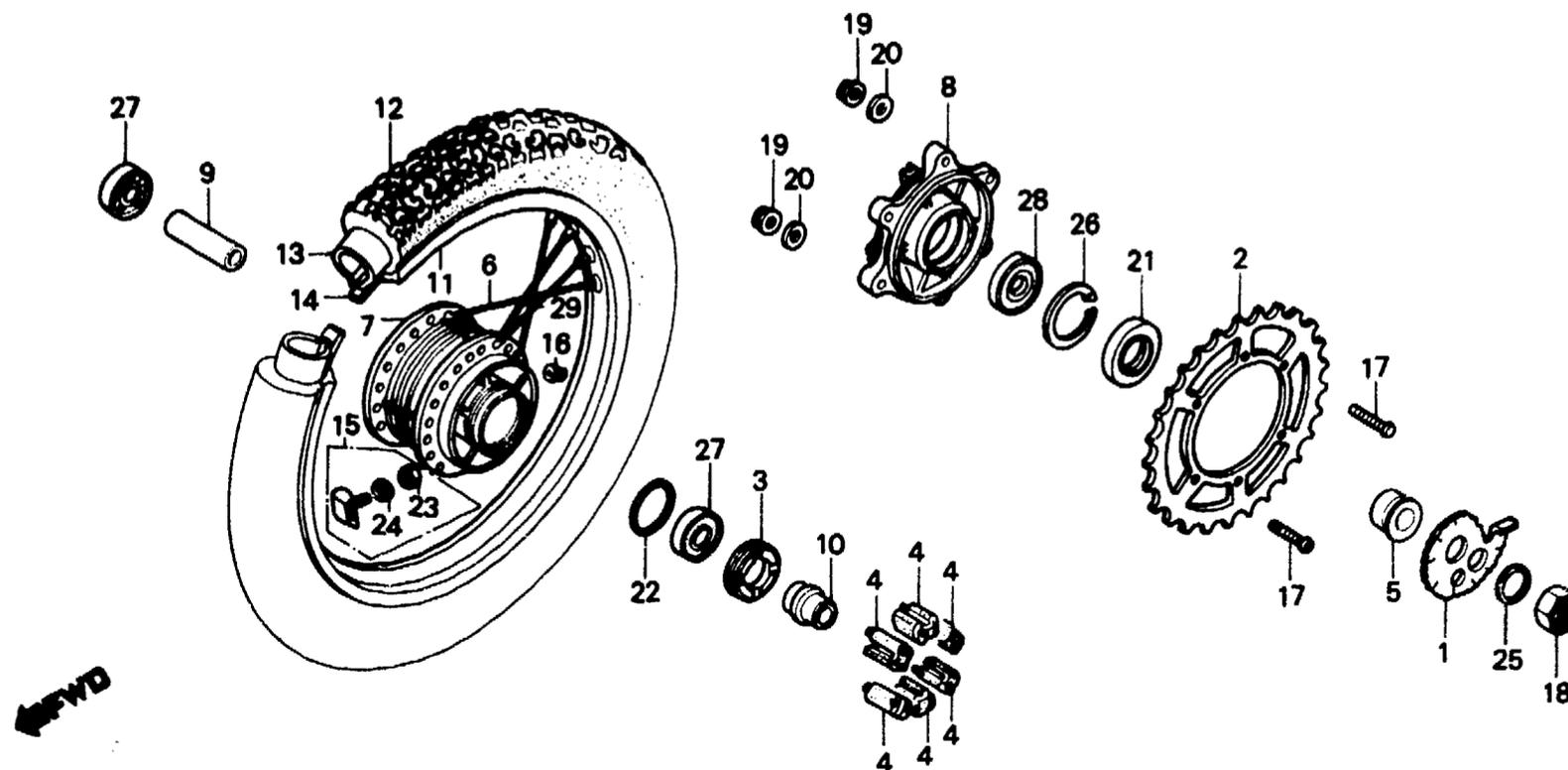
F-11-1

**Rear wheel
(XL250Rc)**

**Roue arrière
(XL250Rc)**

**Hinterrad
(XL250Rc)**

**Rueda trasera
(XL250Rc)**



BKB7-9

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	Sb		
SPROCKET, FINAL DRIVEN	0.5	1	40545-KB7-000	ADJUSTER, L. CHAIN					1	
COLLAR A, RR. AXLE DISTANCE		2	41201-KB7-670	SPROCKET, FINAL DRIVEN (47T)					1	
BEARING, RADIAL BALL (ADD 0.1 FOR EACH.)		3	41231-MC4-000	RETAINER, RR. WHEEL BEARING					1	
RETAINER, RR. WHEEL BEARING	0.4	4	41241-KB7-000	RUBBER, RR. WHEEL DAMPER					6	
RUBBER, RR. WHEEL DAMPER (ONE OR ALL)		5	42312-MC4-000	COLLAR, RR. WHEEL					1	
HUB COMP., RR. WHEEL	2.6	6	426A0-MC4-000	SPOKE SET (BS8X160.5)					18	
FLANGE, FINAL DRIVEN	0.6	7	42601-KB7-000	HUB COMP., RR. WHEEL					1	
RIM, RR. WHEEL	2.2	8	42611-KB7-000	FLANGE, FINAL DRIVEN					1	
TIRE, RR.	1.0	9	42620-MC4-000	COLLAR A, RR. AXLE DISTANCE					1	
TUBE, TIRE		10	42625-MC4-000	COLLAR B, RR. AXLE DISTANCE					1	
		11	42701-MC4-009	RIM, RR. WHEEL (2.15X17)					1	
		12	42711-MC4-009	TIRE, RR. (4.60-17-4PR) (YOKOHAMA)					1	B,DK,DM,E,ED,F1,F2,G1 G2,IT,SA,SD,SW,U CM
			42711-MC4-671	TIRE, RR. (4.60-17-4PR) (YOKOHAMA)					1	

M 11

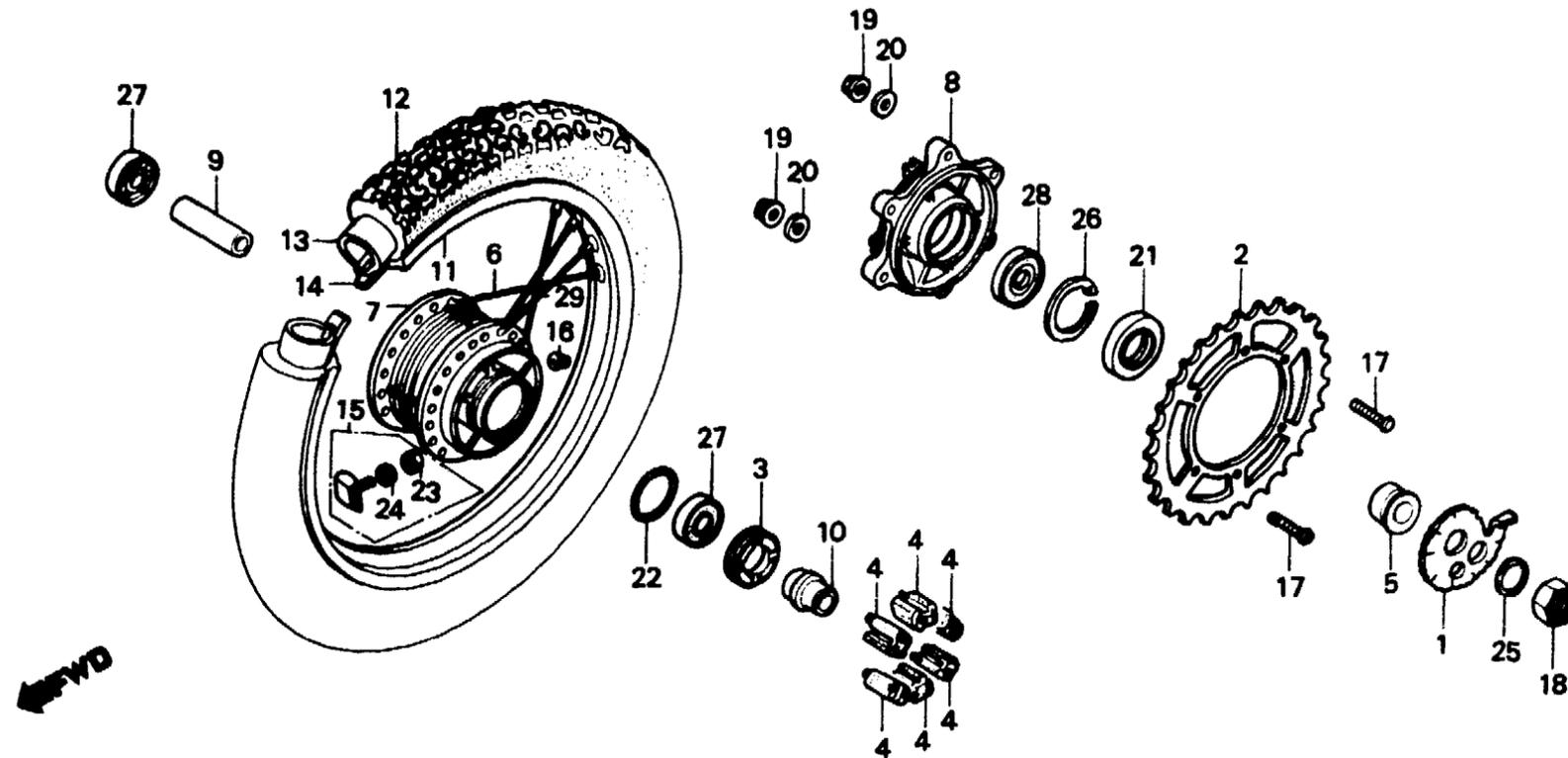
F-11-1

**Rear wheel
(XL250Rc)**

**Roue arrière
(XL250Rc)**

**Hinterrad
(XL250Rc)**

**Rueda trasera
(XL250Rc)**



BKB7-9

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	Sb		
		13	42712-MC4-009	TUBE, TIRE (4.60-17 YOKOHAMA)					1	
		14	42713-102-009	FLAP, TIRE (17 YOKOHAMA)					1	
		15	42715-MA0-770	STOPPER, BEAD					1	
		16	42717-329-000	CAP, RIM HOLE					1	
		17	90128-428-020	BOLT, DRIVEN SPROCKET FIXING					6	
		18	90305-MA0-003	NUT, AXLE, 16MM					1	
		19	90309-428-731	NUT, FLANGE, 8MM					6	
		20	90465-MC4-000	WASHER, 8MM					6	
		21	91252-MC4-003	OIL SEAL, 28X47.2X7					1	
			91252-MC4-005	OIL SEAL, 28X47.2X7					1	
		22	91302-317-700	O-RING, 54X2					1	
		23	94001-08000-05	NUT, HEX., 8MM					1	
		24	94111-08000	WASHER, SPRING, 8MM					1	
		25	94111-16000	WASHER, SPRING, 16MM					1	

M 12

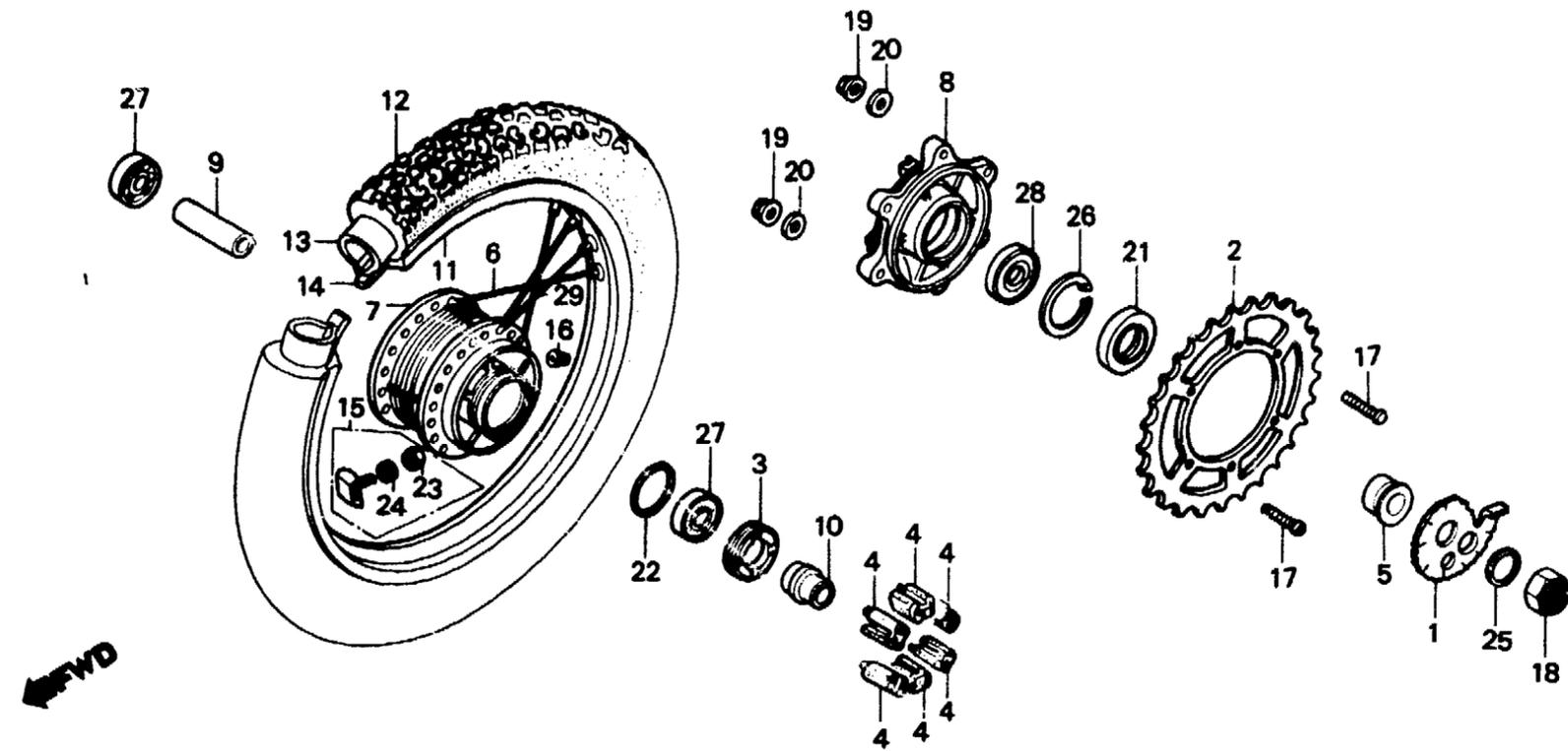
F-11-1

**Rear wheel
(XL250Rc)**

**Roue arrière
(XL250Rc)**

**Hinterrad
(XL250Rc)**

**Rueda trasera
(XL250Rc)**



BK87-9

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	Ss		
		26	94520-47000	CIRCLIP, INTERNAL, 47					1	
		27	96140-62030-10	BEARING, RADIAL BALL, 6203					2	
		28	96140-62040-10	BEARING, RADIAL BALL, 6204U					1	
		29	97820-69160-00	SPOKE SET, BS8X160					18	

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M12

M 13

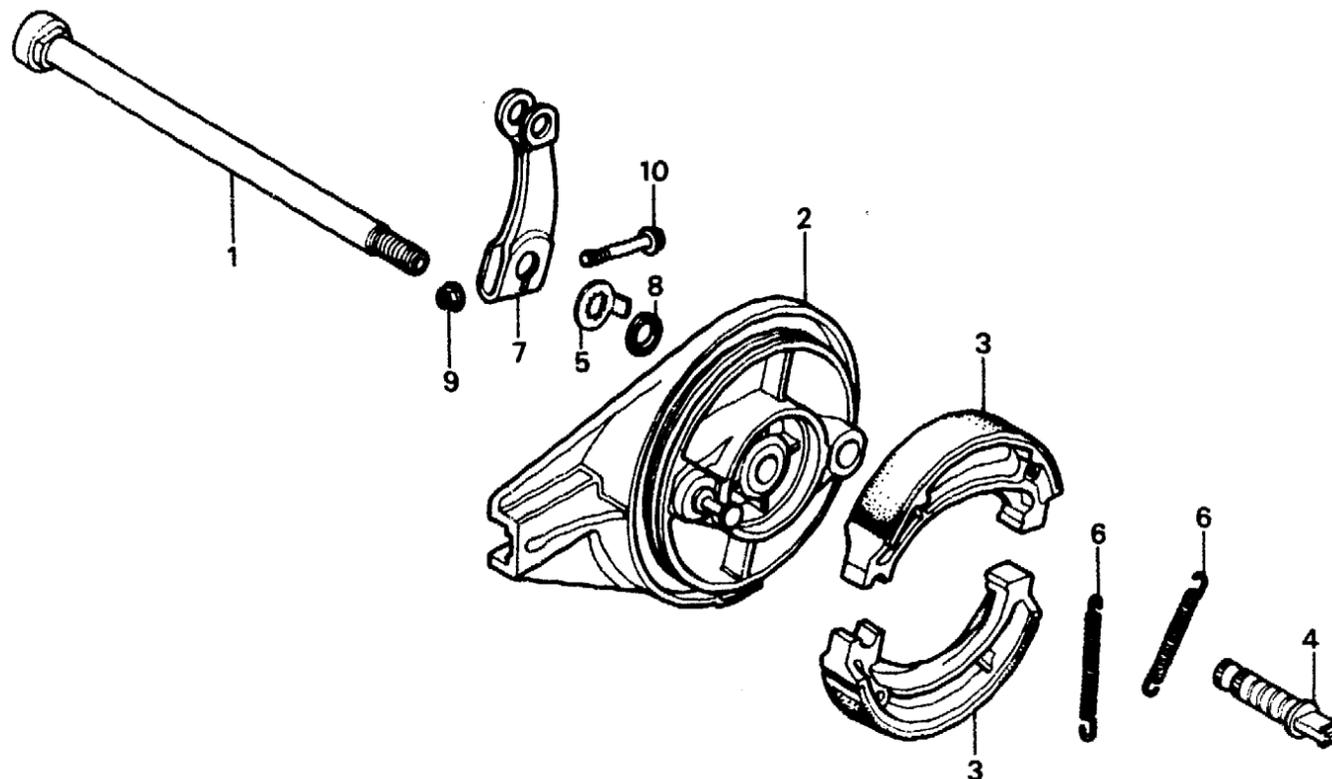
F-12

**Rear brake panel
(XL250S · Sz · SA)**

**Plateau de frein arrière
(XL250S · Sz · SA)**

**Hinterradbremssankerplatte
(XL250S · Sz · SA)**

**Panel de freno trasero
(XL250S · Sz · SA)**



B428-26

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
AXLE, RR. WHEEL	0.3	1	42301-428-000	AXLE, RR. WHEEL	1	1	1				
PANEL COMP., RR. BRAKE	0.5	2	43100-428-000	PANEL COMP., RR. BRAKE	1	1	1				
INC. RELATIVE PART		3	43120-428-013	SHOE COMP., BRAKE	2	2	2				
SHOE COMP., BRAKE			43120-428-015	SHOE COMP., BRAKE	2	2	2				
(ONE OR ALL)		4	43141-400-000	CAM, RR. BRAKE	1						CM
ARM, RR. BRAKE	0.1				1					5018958	DK,DM,E,ED,F,G,SA,SW
			43141-400-010	CAM, RR. BRAKE	1					5107114	U
									5018959		DK,DM,E,ED,F,G,SA,SW
									5107115		U
		5	43145-400-000	INDICATOR, RR. BRAKE	1	1	1				
		6	43151-110-000	SPRING, BRAKE SHOE	2	2	2				
		7	43410-428-000	ARM, RR. BRAKE	1	1	1				
		8	45134-250-000	DUST SEAL, BRAKE CAM	1	1	1				
		9	94050-06000	NUT, FLANGE, 6MM	1	1	1				
		10	95700-06025-00	BOLT, FLANGE, 6X25	1	1	1				

M 14

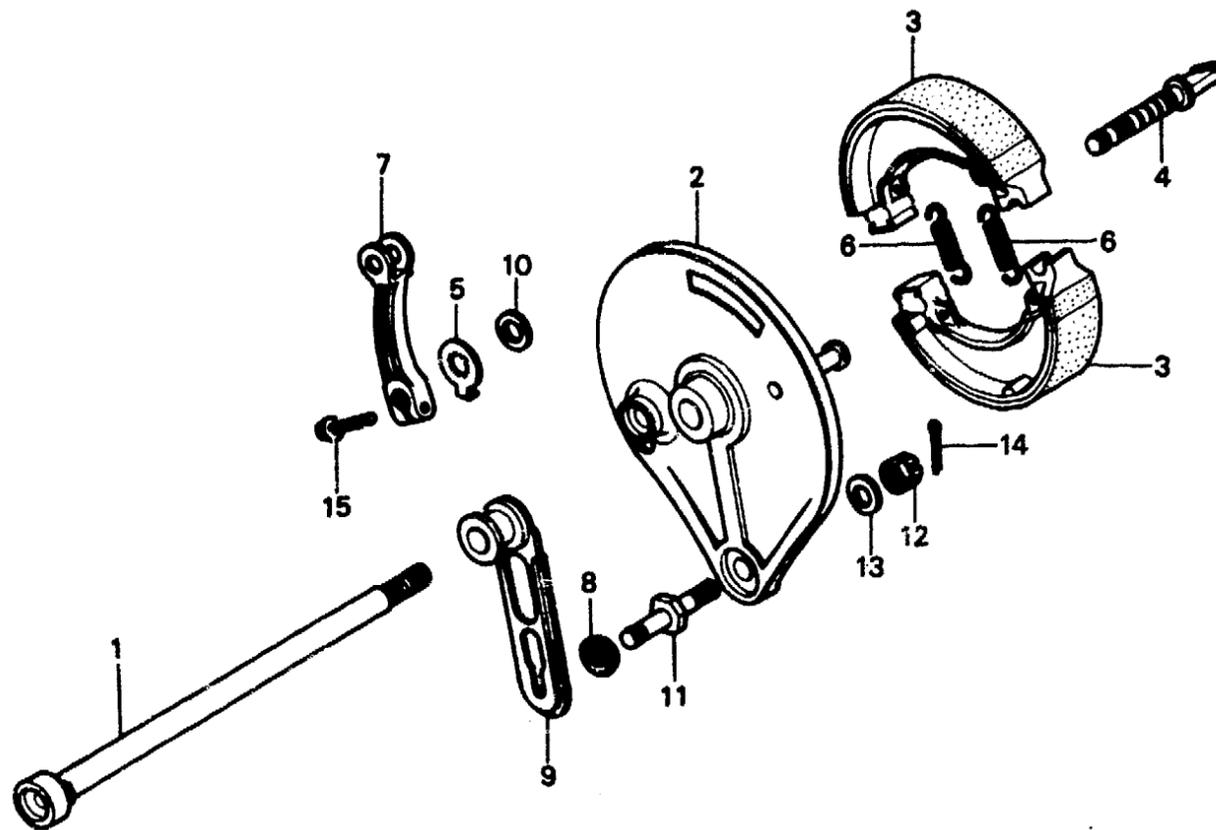
F-12-1

**Rear brake panel
(XL250Sb)**

**Plateau de frein arrière
(XL250Sb)**

**Hinterradbremssankerplatte
(XL250Sb)**

**Panel de freno trasero
(XL250Sb)**



FWD →

B429-26B

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	S _B		
AXLE, RR. WHEEL	0.3	1	42301-428-000	AXLE, RR. WHEEL					1	
STOPPER COMP., BRAKE ARM		2	43100-435-000	PANEL COMP., RR. BRAKE					1	
PANEL COMP., RR. BRAKE	0.5	3	43120-429-000	SHOE COMP., RR. BRAKE					2	
INC. RELATIVE PART		4	43141-399-010	CAM, RR. BRAKE					1	
SHOE COMP., RR. BRAKE		5	43145-130-650	INDICATOR, RR. BRAKE					1	
(ONE OR ALL)										
ARM, RR. BRAKE	0.1	6	43151-329-000	SPRING, RR. BRAKE SHOE					2	
INC. RELATIVE PART		7	43410-428-840	ARM, RR. BRAKE					1	
		8	43434-429-000	RUBBER COMP., STOPPER ARM CUSHION					1	
		9	43435-429-000	STOPPER COMP., BRAKE ARM					1	
		10	45134-250-000	DUST SEAL, BRAKE CAM					1	
		11	90127-429-000	BOLT, RR. BRAKE STOPPER					1	
		12	94012-10200-0S	NUT, CASTLE, 10MM					1	
		13	94102-10000	WASHER, PLAIN, 10MM					1	
		14	94201-20200	PIN, SPLIT, 2.0X20					1	
		15	95700-06025-00	BOLT, FLANGE, 6X25					1	

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M14

M 15

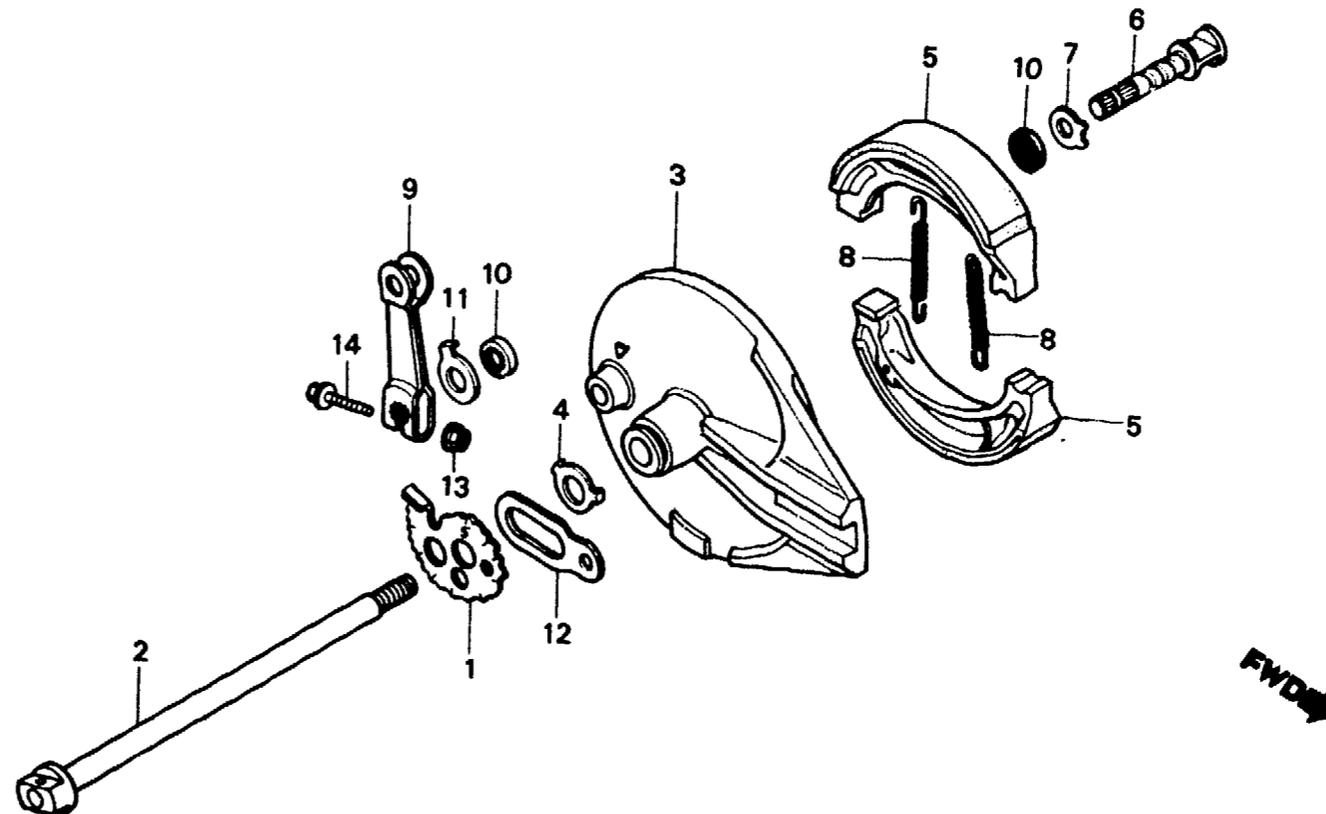
F-12-2

**Rear brake panel
(XL250Rc)**

**Plateau de frein arrière
(XL250Rc)**

**Hinterradbremssankerplatte
(XL250Rc)**

**Panel de freno trasero
(XL250Rc)**



BKB7-10

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
AXLE, RR. WHEEL	0.3	1	40544-KB7-000	ADJUSTER, R. CHAIN					1		
PANEL COMP., RR. BRAKE	0.5	2	42301-MC4-000	AXLE, RR. WHEEL					1		
INC. RELATIVE PART		3	43100-KB7-000	PANEL COMP., RR. BRAKE					1		
SHOE COMP., BRAKE		4	43104-MC4-000	WASHER, RR. BRAKE PANEL					1		
(ONE OR ALL)		5	43120-428-013	SHOE COMP., BRAKE					2		
ARM, RR. BRAKE	0.2		43120-428-015	SHOE COMP., BRAKE					2		B, CM, DK, DM, E, ED, F1, F2 G1, G2, IT, SA, SD, SW
INC. RELATIVE PART		6	43141-KB7-000	CAM, RR. BRAKE					1		
		7	43142-KB7-000	SEAT, RR. BRAKE CAM					1		
		8	43151-110-000	SPRING, BRAKE SHOE					2		
		9	43410-MC4-000	ARM, RR. BRAKE					1		
		10	45134-KB7-005	DUST SEAL, BRAKE CAM					2		
		11	45145-086-720	INDICATOR, FR. WHEEL					1		
		12	52162-MA0-000	STOPPER, RR. AXLE					1		
		13	94050-06000	NUT, FLANGE, 6MM					1		

M 16

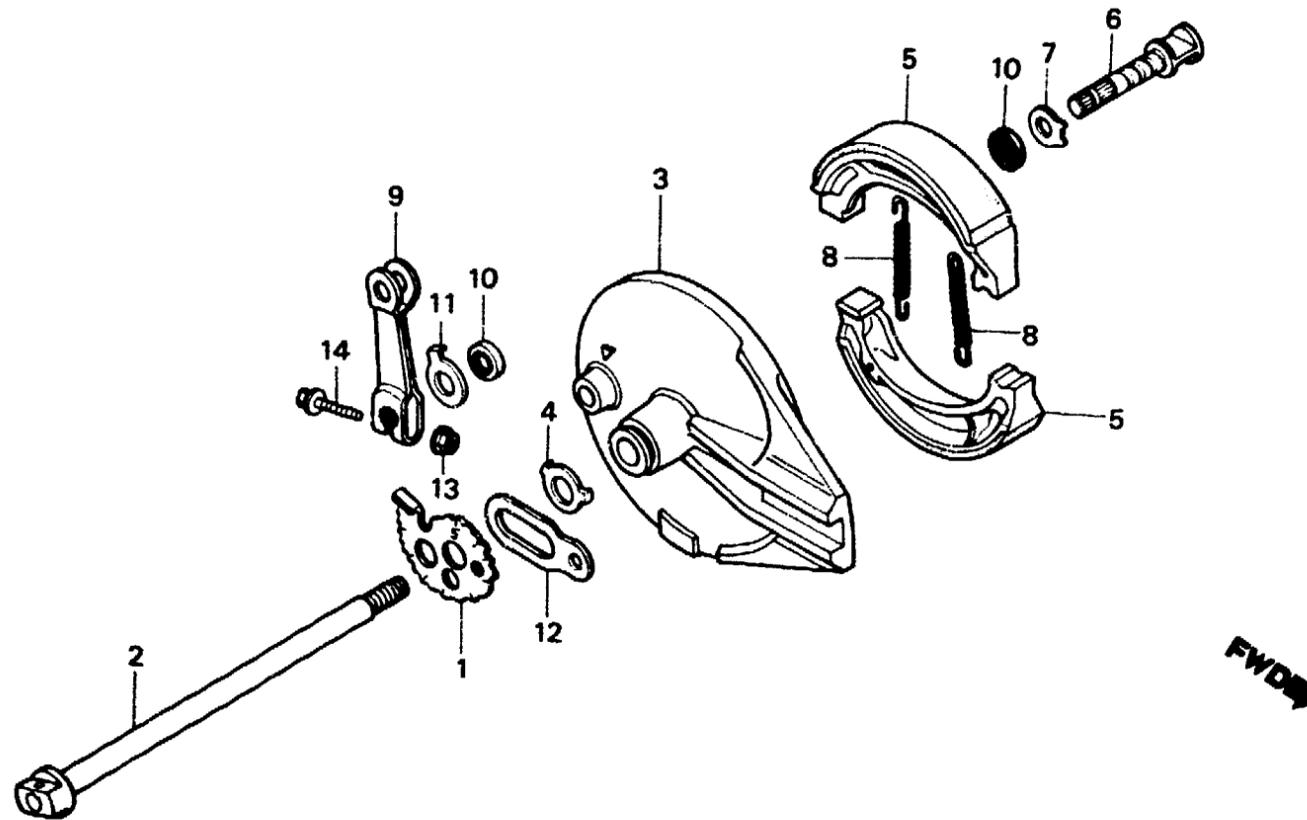
F-12-2

**Rear brake panel
(XL250Rc)**

**Plateau de frein arrière
(XL250Rc)**

**Hinterradbremssankerplatte
(XL250Rc)**

**Panel de freno trasero
(XL250Rc)**



BKB7-10

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		14	95700-06032-00	BOLT, FLANGE, 6X32					1		

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M16

N 1

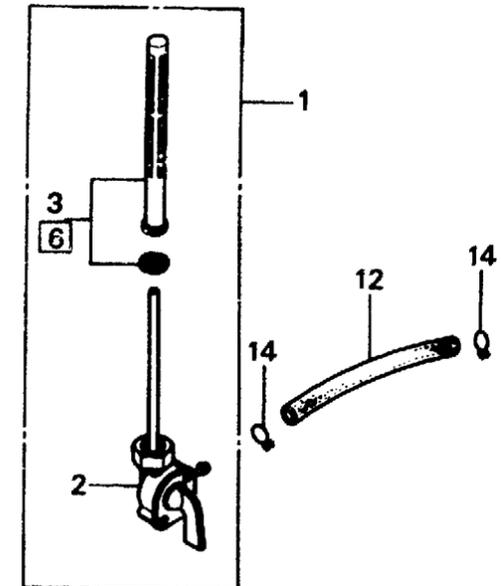
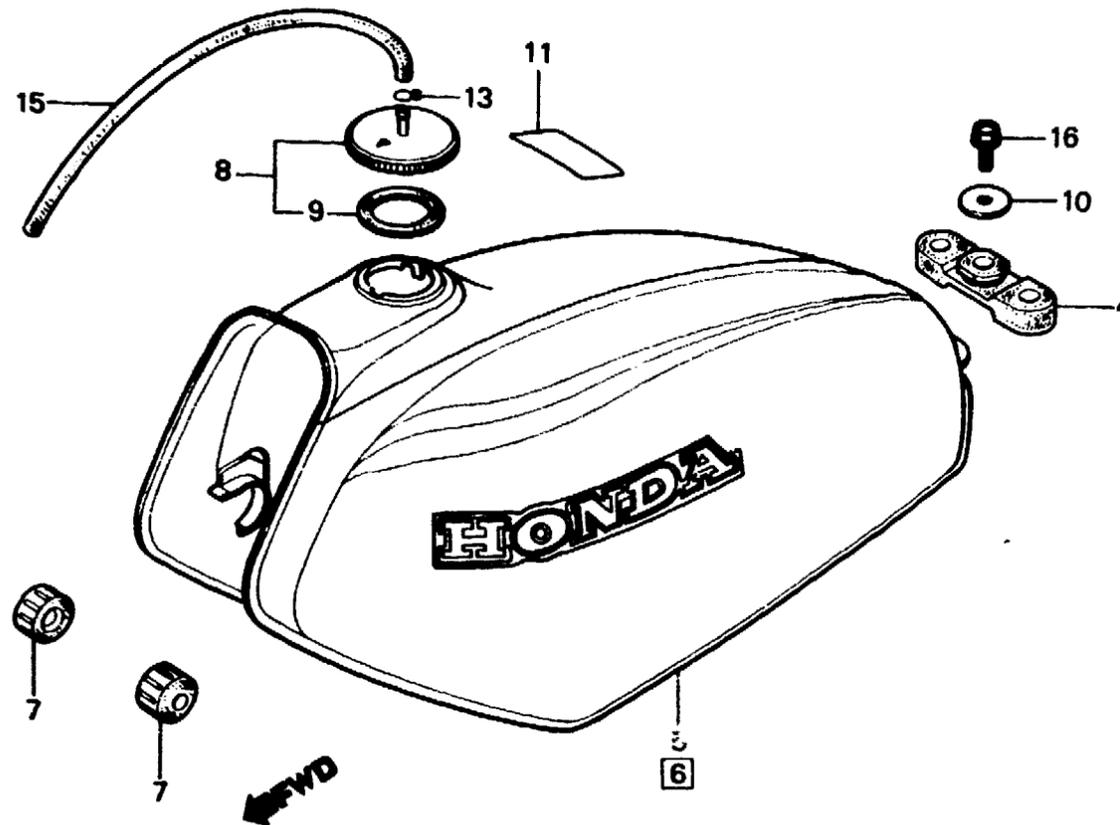
F-13

**Fuel tank
(XL250S·SZ·SA·SB)**

**Réservoir d'essence
(XL250S·SZ·SA·SB)**

**Benzintank
(XL250S·SZ·SA·SB)**

**Tanque de combustible
(XL250S·SZ·SA·SB)**



B428-27E

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	Sb		
COCK ASSY., FUEL	0.2	1	16950-385-702	COCK ASSY., FUEL	1	1	1	1		
INC. RELATIVE PART		2	16951-385-702	BODY COMP., COCK	1	1	1	1		
TANK ASSY., FUEL	0.3	3	16952-388-015	SCREEN SET, FUEL STRAINER	1	1	1	1		
		4	17509-428-000	RUBBER, RR. TANK	1	1	1	1		
		5	17520-428-000ZA	TANK ASSY., FUEL *R-23*	1					
			17520-428-000ZB	TANK ASSY., FUEL *PB-104*	1					
			17520-428-000ZC	TANK ASSY., FUEL *NH-24*	1					
			17520-428-770ZA	TANK SUB ASSY., FUEL *R-23*		1				
		6	17540-428-870ZA	TANK SET, FUEL *R-33*			1			CM
			17540-428-920ZA	TANK SET, FUEL *R-23*			1			B,DK,DM,E,ED,F1,F2,G1
			17540-428-920ZB	TANK SET, FUEL *NH-24*			1			G2,SA,SD,SW,U
										B,DK,DM,E,ED,F1,F2,G1
										G2,SA,SD,SW,U

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E

N1

N 2

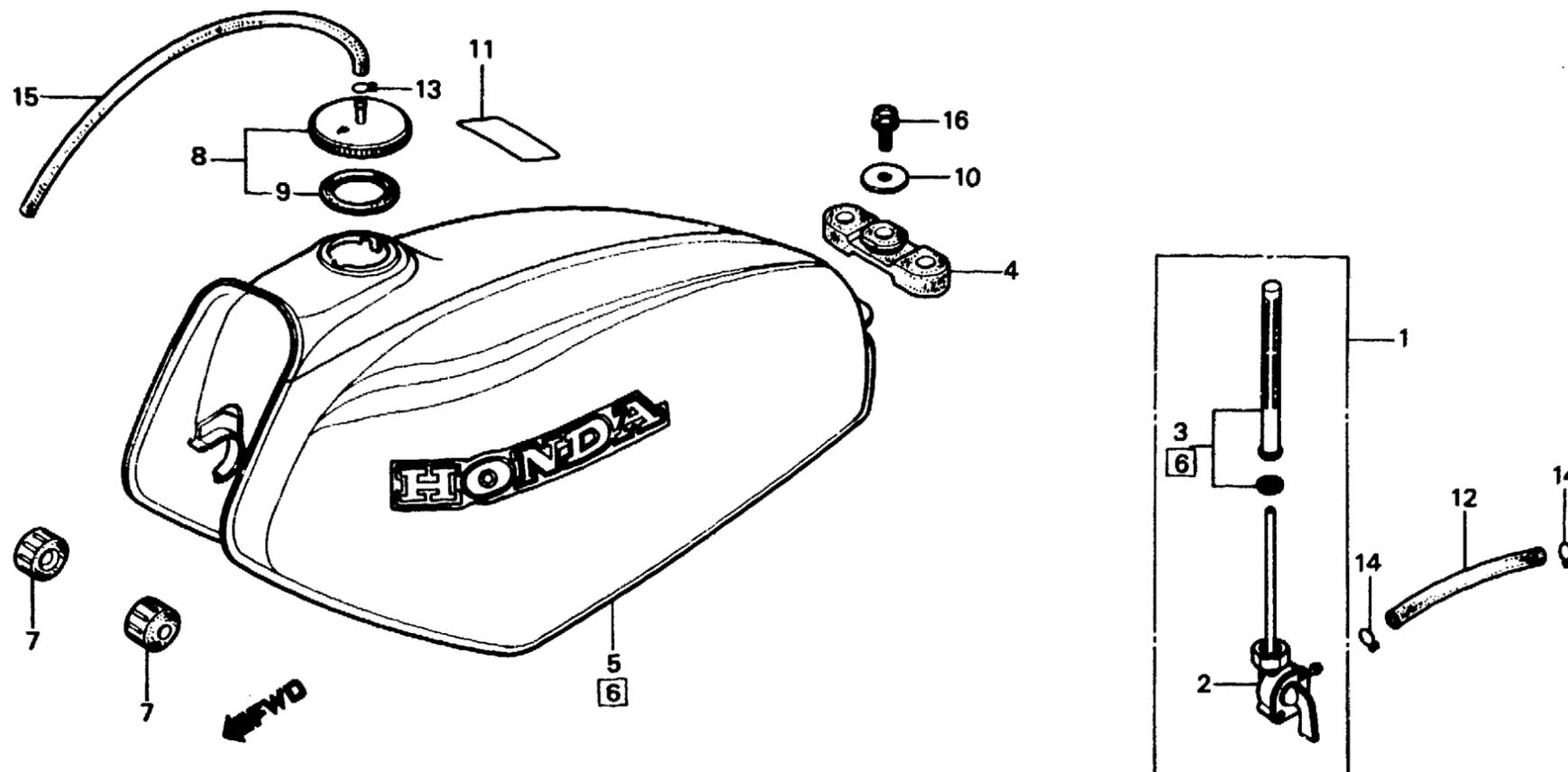
F-13

**Fuel tank
(XL250S·SZ·SA·SB)**

**Réservoir d'essence
(XL250S·SZ·SA·SB)**

**Benzintank
(XL250S·SZ·SA·SB)**

**Tanque de combustible
(XL250S·SZ·SA·SB)**



B428-27E

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
			17540-428-730ZA	TANK SET, FUEL *R-110*					1		CM
			175A1-428-830ZA	TANK SET, FUEL *R-110*					1		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
			175A1-428-830ZB	TANK SET, FUEL *NH-104M-U*					1		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
			175A1-428-830ZC	TANK SET, FUEL *NH-111*					1		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		7	17611-286-000	CUSHION, FUEL TANK FR.	2	2	2	2			
		8	17620-428-000	CAP COMP., FUEL FILLER	1	1	1				
			17620-176-771	CAP COMP., FUEL FILLER						1	
		9	17631-329-000	PACKING, FUEL FILLER CAP	1	1	1				
			17632-176-770	PACKING, FUEL FILLER CAP						1	
		10	64347-001-000	WASHER, FR. COVER SETTING	1	1					

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E

N2

N 3

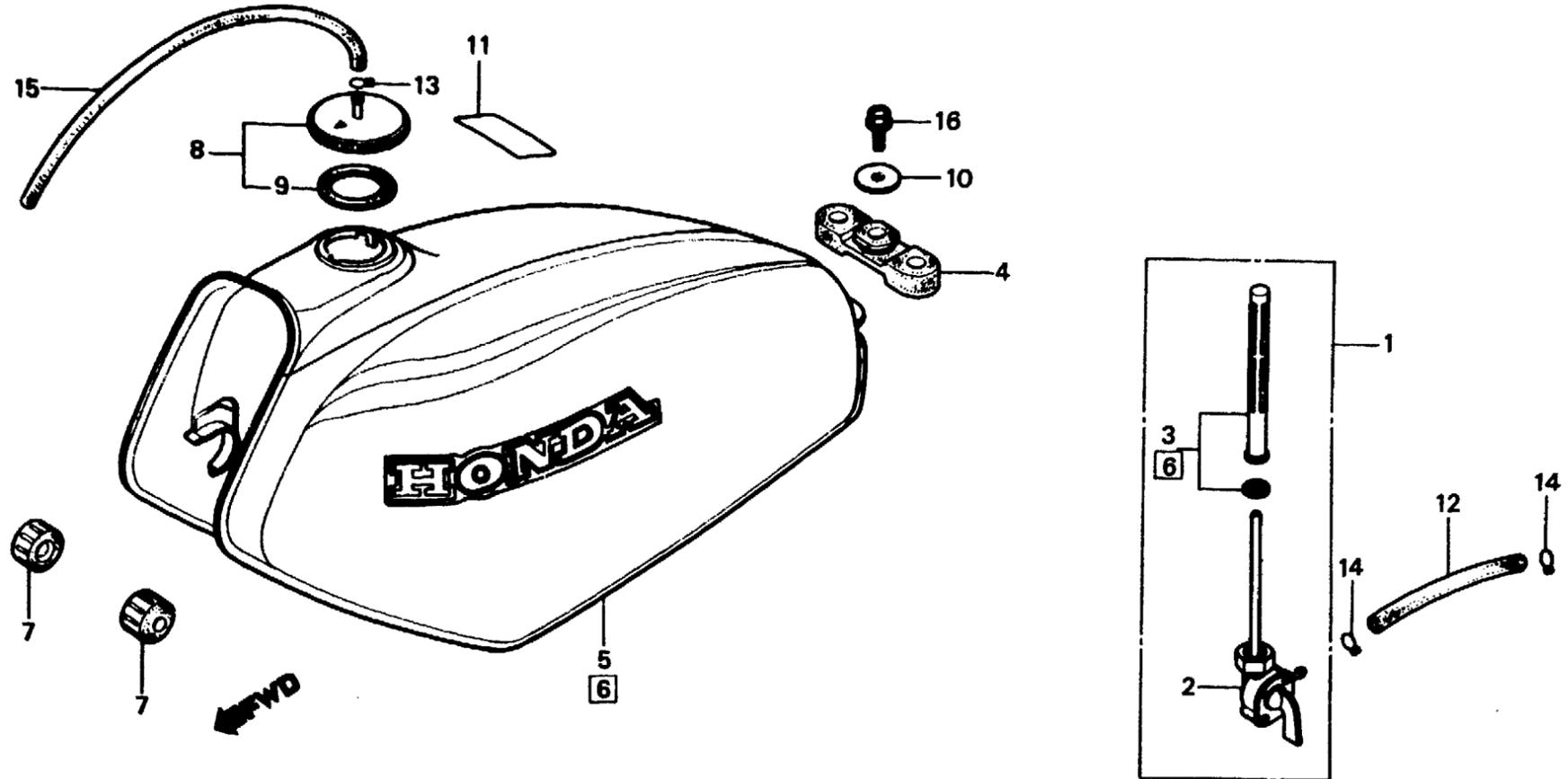
F-13

**Fuel tank
(XL250S·SZ·SA·SB)**

**Réservoir d'essence
(XL250S·SZ·SA·SB)**

**Benzintank
(XL250S·SZ·SA·SB)**

**Tanque de combustible
(XL250S·SZ·SA·SB)**



B428-27E

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
			90136-428-870	WASHER, TANK SETTING				1	1		
11			87560-375-680A	MARK, DRIVE CAUTION	1	1	1				B,CM,DK,DM,E,ED,G,G1 G2,SA,SD,SW,U
			87560-375-680B	MARK, DRIVE CAUTION	1	1	1				B,CM,DK,DM,E,ED,G,G1 G2,SA,SD,SW,U
			87560-428-620ZA	MARK, DRIVE CAUTION (FRENCH)	1	1		1			CM,F F1,F2
			87560-428-620ZB	MARK, DRIVE CAUTION (FRENCH)	1	1		1			CM F1,F2
			87560-181-760ZA	MARK, DRIVE CAUTION *NH-1*				1			B,CM,DK,DM,E,ED,G1,G2 SA,SD,SW,U
			87560-KB1-620ZA	MARK, DRIVE CAUTION *NH-0* (FRENCH)				1			F1,F2
12			95001-55205-40	TUBE, FUEL, 5,5X205	1					5008588	
			95001-55200-40	TUBE, FUEL, 5,3X200	1					5008589	5025488
						1					5202031
							1				CM
							1				SD

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E

N3

N 4

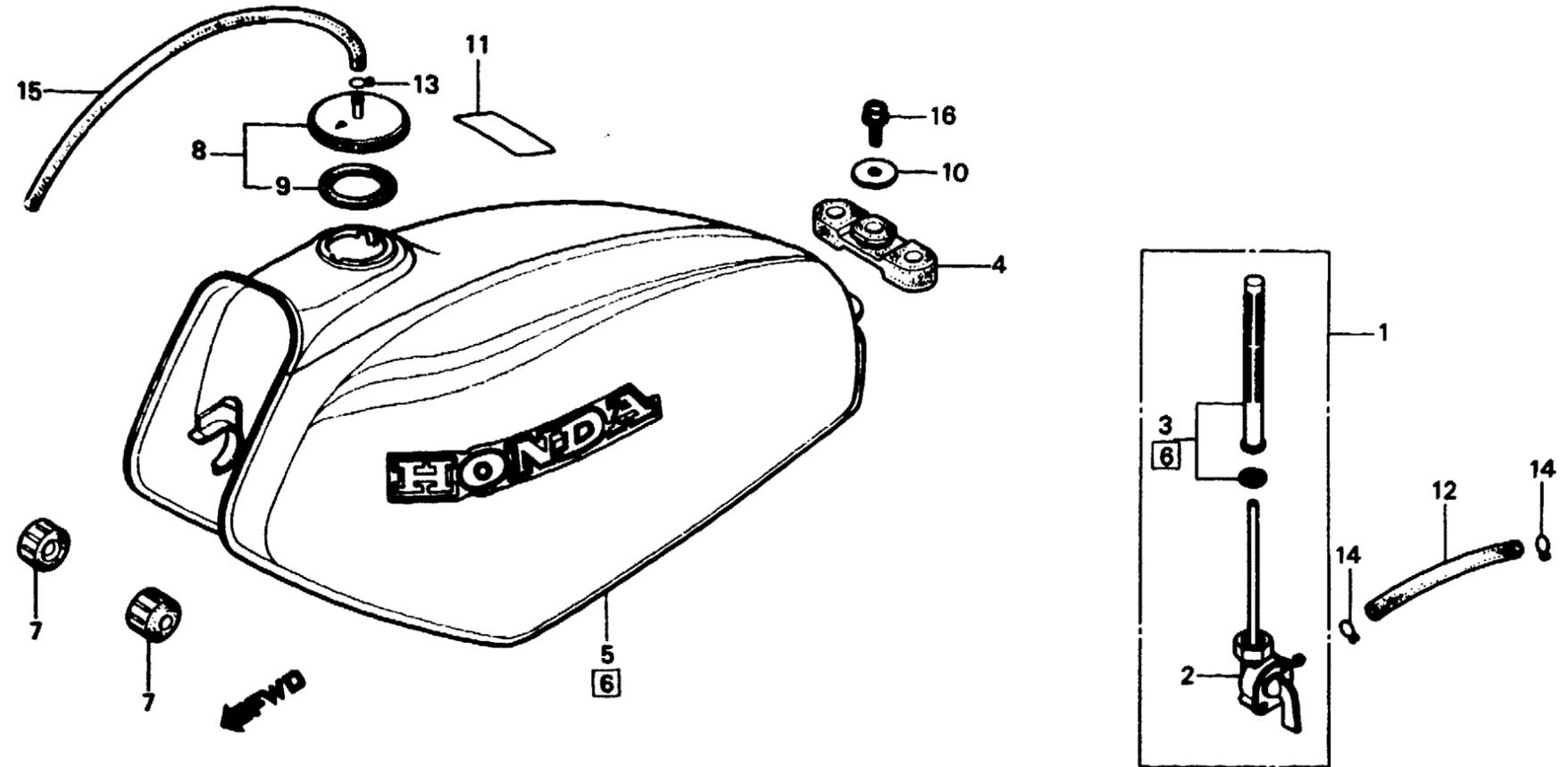
F-13

**Fuel tank
(XL250S·SZ·SA·SB)**

**Réservoir d'essence
(XL250S·SZ·SA·SB)**

**Benzintank
(XL250S·SZ·SA·SB)**

**Tanque de combustible
(XL250S·SZ·SA·SB)**



B428-27E

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sa	Rc		
			91461-428-000	TUBE, FUEL, 5.3X230	1					5025489	B,DK,DM,E,ED,F1,F2,G1
											G2,SA,SW,U
										5202032	CM
		13	95002-50000	CLIP C9, TUBE					1		CM,SD
		14	95002-02100	CLIP B10, TUBE	2	2	2	2			
		15	95005-50300-30	TUBE, 5X300	1	1					
			17521-429-000	TUBE, FUEL CAP BREATHER					1	1	
		16	95700-06012-00	BOLT, FLANGE, 6X12	1	1	1	1			

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N4

N 5

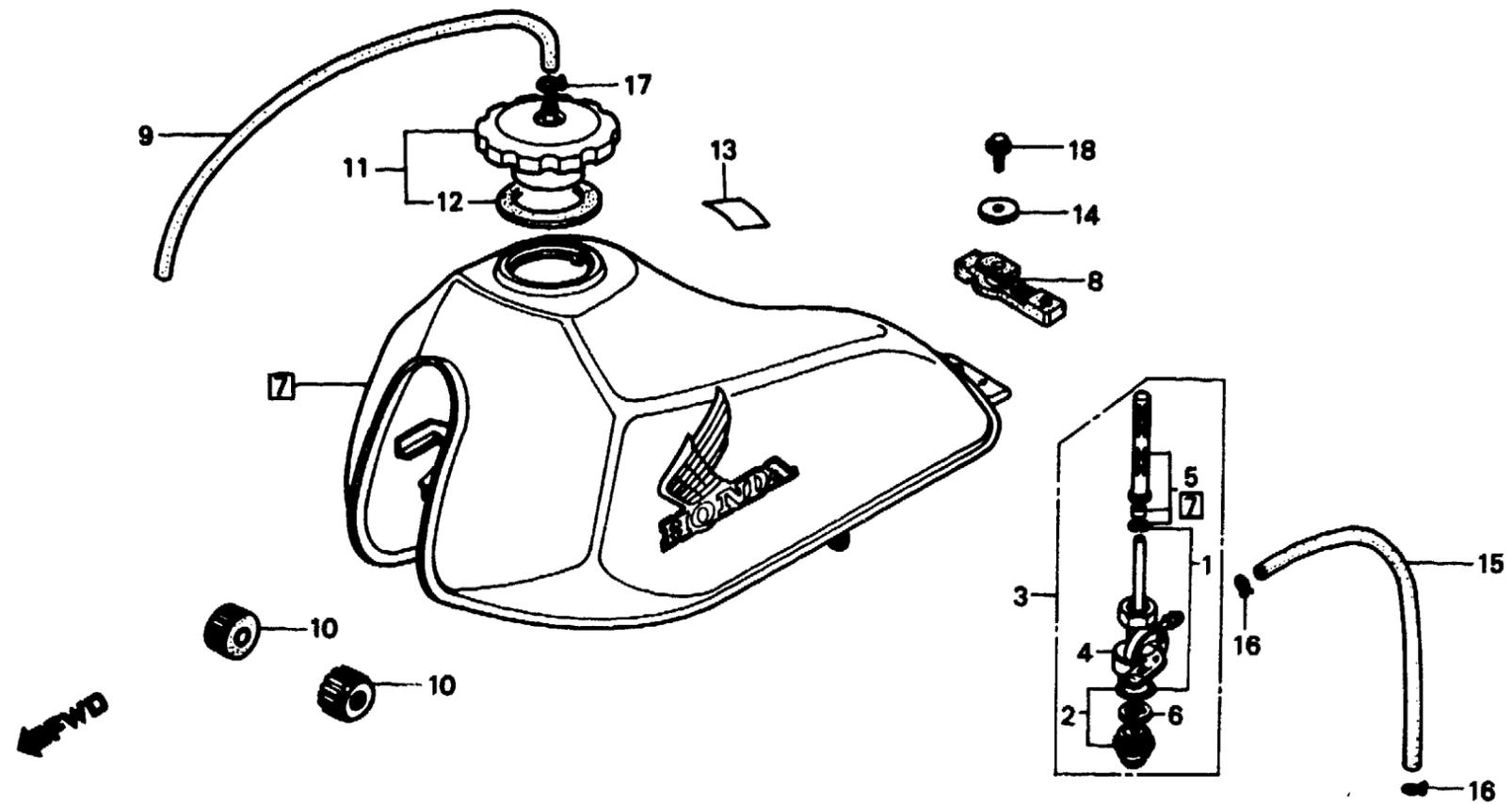
F-13-1

**Fuel tank
(XL250Rc)**

**Réservoir d'essence
(XL250Rc)**

**Benzintank
(XL250Rc)**

**Tanque de combustible
(XL250Rc)**



BK87-11

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					XL250						
					S	Sz	SA	Se	Rc		
COCK ASSY., FUEL	0.2	1	16080-471-831	O-RING					1		
BODY COMP., COCK		2	16081-471-831	CUP, FUEL STRAINER					1		
SCREEN SET, FUEL STRAINER		3	16950-KB7-005	COCK ASSY., FUEL					1		
CUP, FILTER	0.1	4	16951-KB7-005	BODY COMP., COCK					1		
INC. RELATIVE PART		5	16952-449-751	SCREEN SET, FUEL STRAINER					1		
		6	16959-471-831	CUP, FILTER					1		
		7	175A1-KB7-000ZA	TANK SET, FUEL *R-110*					1		B,DK,DM,E,ED,F1,F2,G1
			175B1-KB7-000ZA	TANK SET, FUEL *NH-24*					1		G2,IT,SA,SD,SW,U
			175C1-KB7-000ZA	TANK SET, FUEL *NH-104M-U*					1		B,DK,DM,E,ED,F1,F2,G1
		8	17503-KB7-000	RUBBER, FUEL TANK RR.					1		G2,IT,SA,SD,SW,U
		9	17521-429-000	TUBE, FUEL CAP BREATHER					1		
		10	17611-429-000	CUSHION, FUEL TANK FR.					2		

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N5

N 6

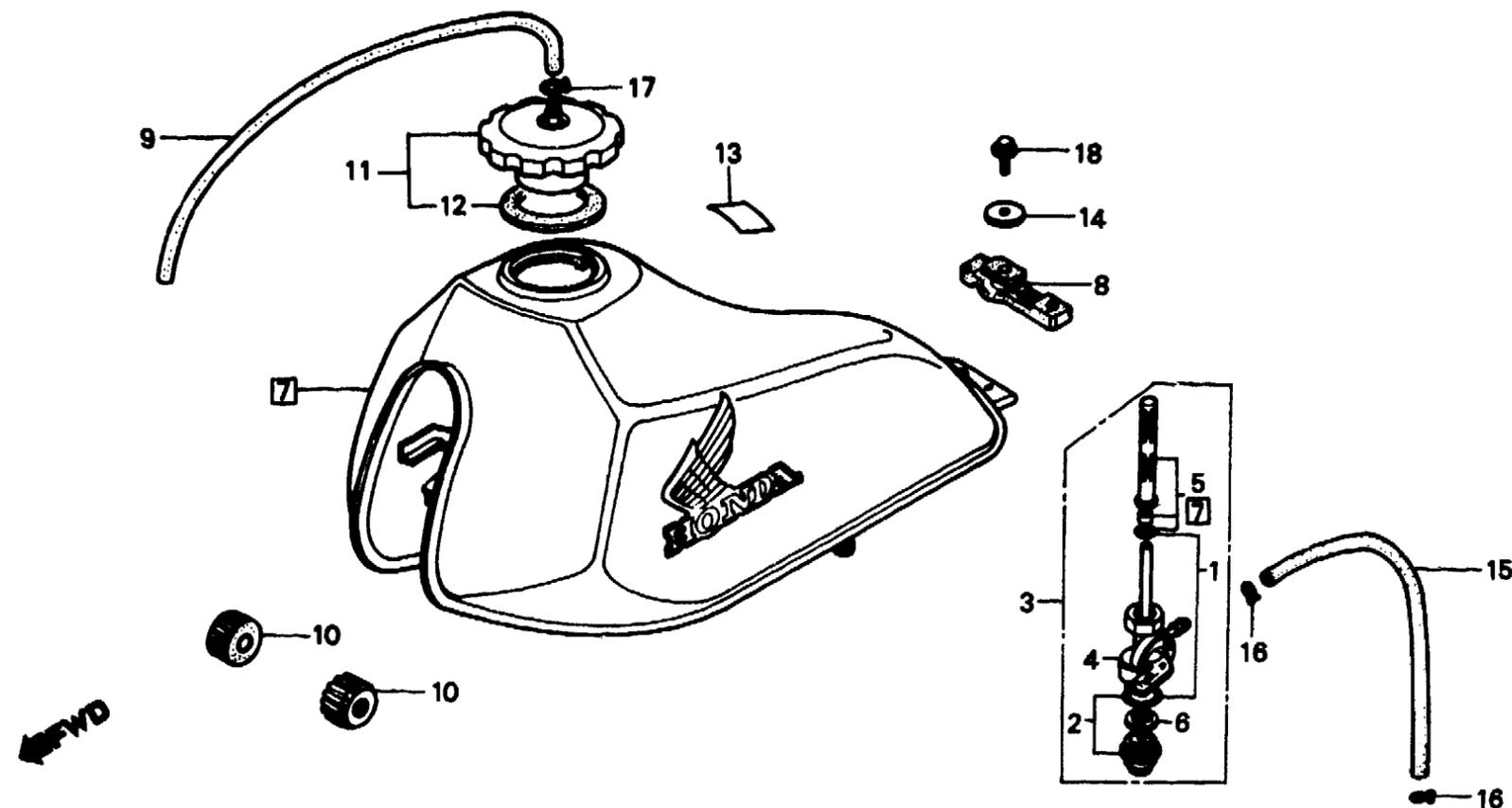
F-13-1

**Fuel tank
(XL250Rc)**

**Réservoir d'essence
(XL250Rc)**

**Benzintank
(XL250Rc)**

**Tanque de combustible
(XL250Rc)**



BKB7-11

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	Ss		
		11	17620-435-730	CAP COMP., FUEL TANK					1	
		12	17632-435-730	PACKING, FUEL FILLER CAP					1	
		13	87560-KB1-620ZB	MARK, DRIVE CAUTION *NH-1*					1	F1,F2
			87560-181-760ZA	MARK, DRIVE CAUTION *NH-1*					1	B,CM,DK,DM,E,ED,G1,G2 IT,SA,SD,SW,U
		14	90136-428-870	WASHER, TANK SETTING					1	
		15	91461-KB7-000	TUBE, FUEL, 5.3X195					1	
		16	95002-02100	CLIP B10, TUBE					2	
		17	95002-50000	CLIP C9, TUBE					1	
		18	95700-06012-00	BOLT, FLANGE, 6X12					1	

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N6

N 7

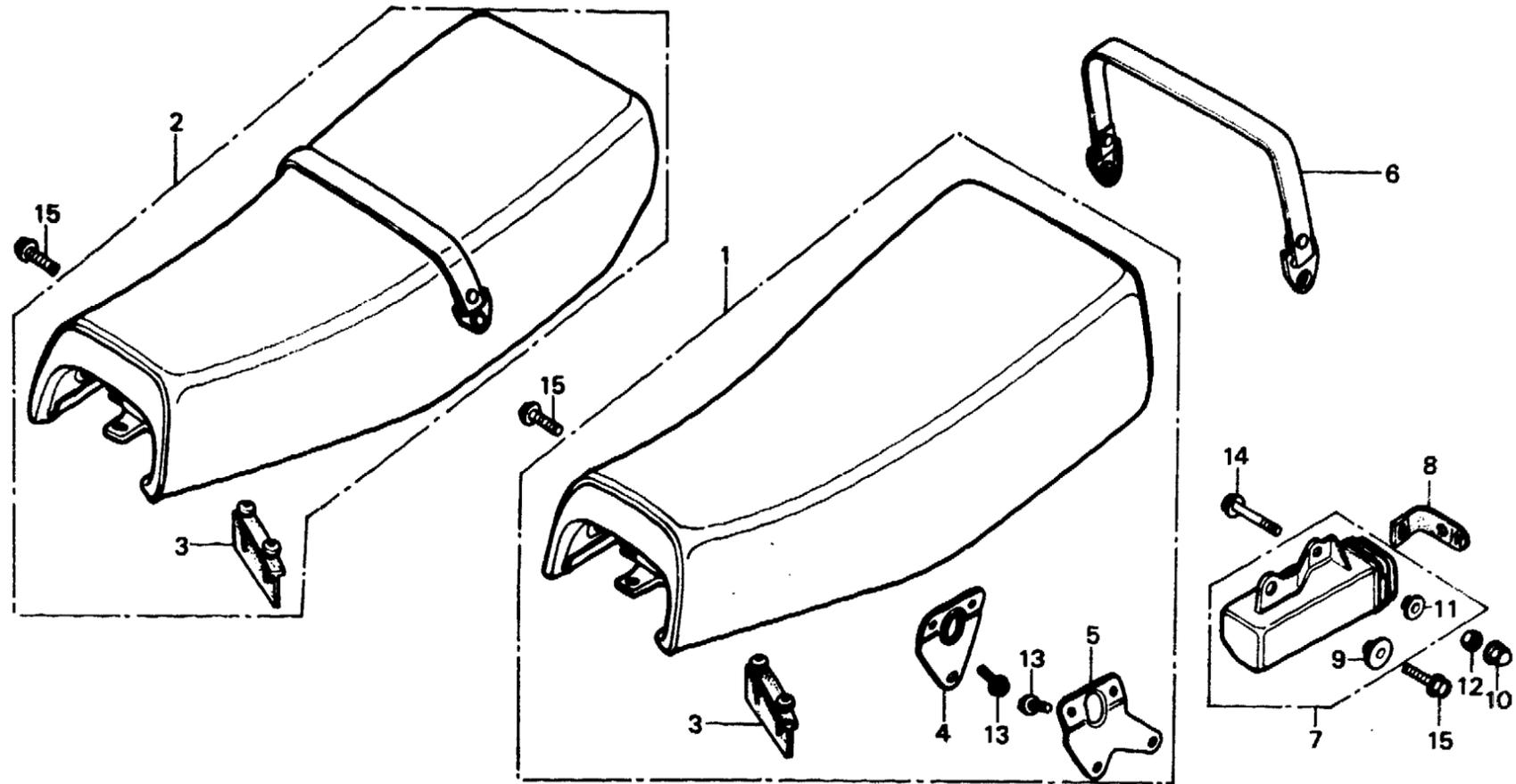
F-14

Seat
(XL250S·SZ·SA·SB)

Siege
(XL250S·SZ·SA·SB)

Sitz
(XL250S·SZ·SA·SB)

Asiento
(XL250S·SZ·SA·SB)



8428-45

Service item	F.R.T.	Ref. No.	Part No.	Description	S	Reqd. No.				Serial No.	Area code	
						XL250	Sz	SA	Sa			Rc
SEAT ASSY. BOX, TOOL	0.1	1	77200-428-000	SEAT ASSY.	1	1					CM,DK,DM,E,F,SA,U	
			77200-428-870	SEAT ASSY.			1	1				CM,DK,DM,E,F1,F2,SA,U
		2	77200-428-610	SEAT COMP.	1							ED,G,SW
			77200-428-920	SEAT ASSY.			1	1				B,ED,G1,G2,SD,SW
		3	77201-428-000	RUBBER, SEAT	1	1	1	1				
		4	77202-428-000	STAY A, R. SEAT SETTING	1	1	1	1				CM,DK,DM,E,F,F1,F2,SA,U
		5	77203-428-000	STAY A, L. SEAT SETTING	1	1	1	1				CM,DK,DM,E,F,F1,F2,SA,U
		6	77210-428-000	BELT COMP., SEAT	1	1						CM,DK,DM,E,F,SA,U
			77210-428-870	BELT COMP., SEAT				1	1		5202869	DK,DM,E,F1,F2,SA,U
											5202870	CM
												DK,DM,E,F1,F2,SA,U
				7	83501-428-300	BOX, TOOL	1	1	1	1		
		8	83510-428-000	BAND, TOOL BOX	1	1	1	1				
		9	83515-428-000	COLLAR, TOOL BOX	1	1	1	1				
		10	90201-415-000	NUT, CAP, 6MM	1	1	1	1				
		11	90512-300-000	WASHER, 6X20	1	1	1	1				
		12	94001-06000	NUT, HEX., 6MM	1	1	1	1				

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N7

N 8

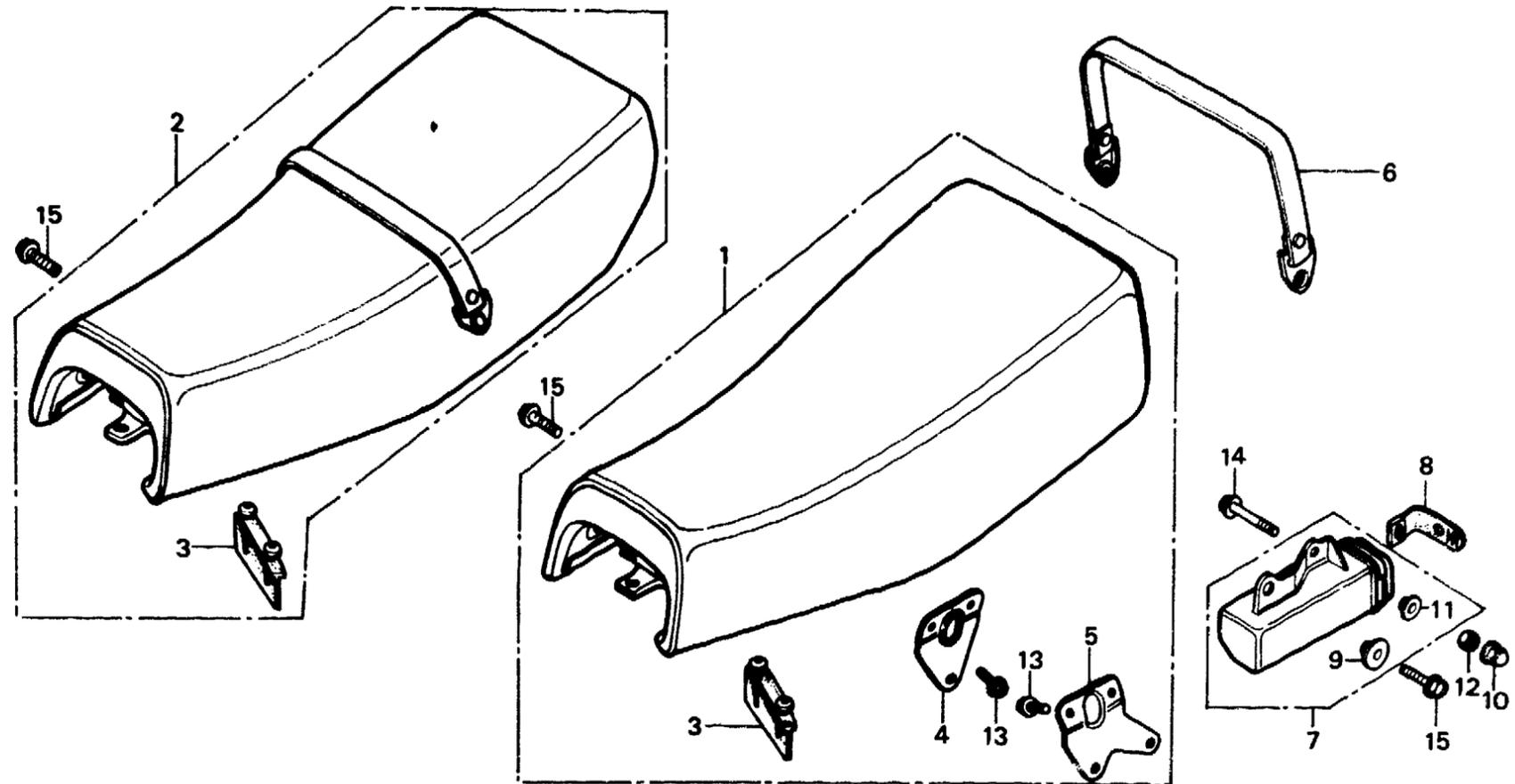
F-14

Seat
(XL250S·SZ·SA·SB)

Siege
(XL250S·SZ·SA·SB)

Sitz
(XL250S·SZ·SA·SB)

Asiento
(XL250S·SZ·SA·SB)



B428-45

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		13	95700-06010-08	BOLT, FLANGE, 6X10	4	4	4	4			
		14	95700-06020-00	BOLT, FLANGE, 6X20	1	1	1	1			
		15	95700-08020-00	BOLT, FLANGE, 8X20	2	2	2	2			

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N8

N 9

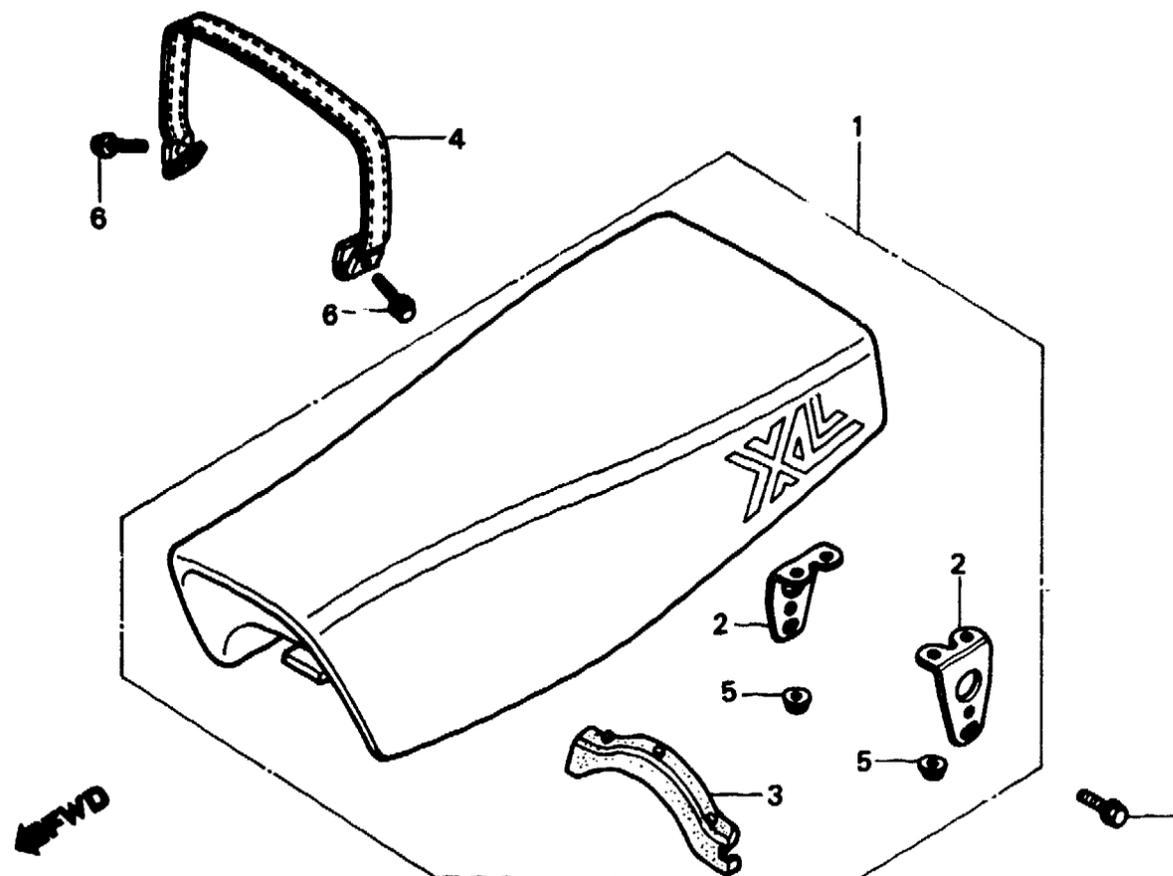
F-14-1

**Seat
(XL250Rc)**

**Siege
(XL250Rc)**

**Sitz
(XL250Rc)**

**Asiento
(XL250Rc)**



BKB7-12

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
SEAT ASSY., DOUBLE INC. RELATIVE PART	0.1	1	77200-KB7-610	SEAT ASSY., DOUBLE					1		B,ED,G1,G2,IT,SD,SW
			77200-KB7-670	SEAT ASSY., DOUBLE					1		CM,DK,DM,E,F1,F2,SA,U
		2	77205-MC4-000	STAY, SEAT SETTING					2		
		3	77207-MC4-000	RUBBER, SEAL					1		
		4	77210-KB7-670	BELT COMP., SEAT					1		B,CM,DK,DM,E,ED,F1,F2 IT,SA,SD,SW,U
		5	94050-06080	NUT, FLANGE, 6MM					4		
		6	95700-06022-08	BOLT, FLANGE, 6X22					2		B,CM,DK,DM,E,ED,F1,F2 IT,SA,SD,SW,U
7	95700-08016-00	BOLT, FLANGE, 8X16					2				

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N9

N 10

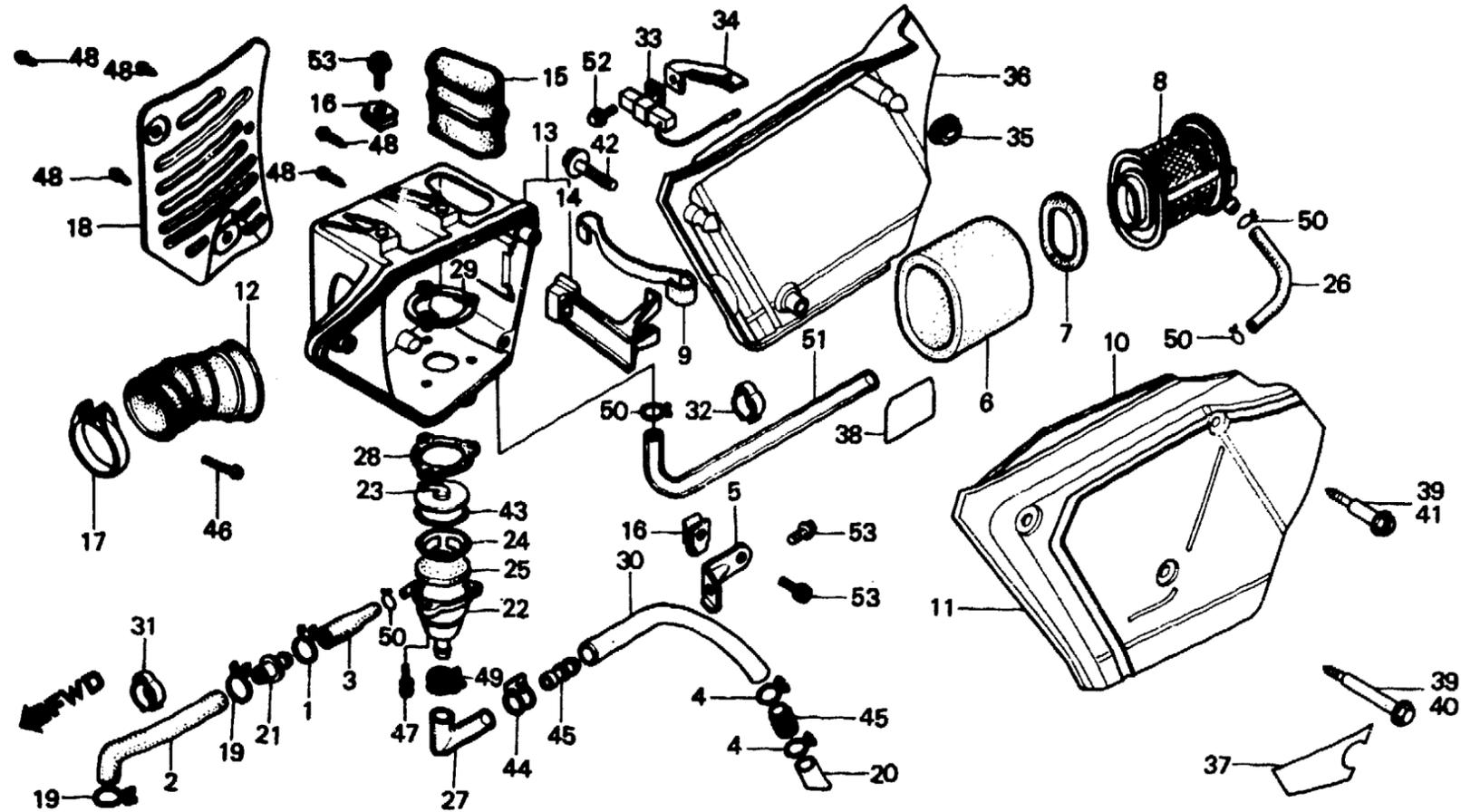
F-15

**Air cleaner
(XL250S,Sz,SA,SB-CM,SW)**

**Filtere à air
(XL250S,Sz,SA,SB-CM,SW)**

**Luftfilter
(XL250S,Sz,SA,SB-CM,SW)**

**Limpiador de aire
(XL250S,Sz,SA,SB-CM,SW)**



B428-29D

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL250				Serial No.	Area code
					S	Sz	SA	Sb		
ELEMENT, AIR CLEANER	0.2	1	15707-634-000	CLIP, OIL DRAIN	1	1				CM
RESISTOR ASSY.					1		1	1		SW
HOLDER, ELEMENT	0.1	2	15761-428-670	TUBE A, BREATHER	1	1				CM
COVER, AIR CLEANER CASE					1		1	1		SW
TUBE, AIR CLEANER IN.	0.4	3	15762-428-670	TUBE B, BREATHER	1	1				CM
TUBE, AIR CLEANER CONNECTING	0.7	4	15772-292-010	CLIP, BREATHER TUBE	2	2				SW
CASE, AIR CLEANER					2		2	2		CM
BODY, BREATHER SEPARATOR	0.5	5	17201-428-000	STAY, AIR CLEANER	1	1				SW
PROTECTOR, AIR CLEANER					1		1	1		CM
					1					SW
		6	17211-428-000	ELEMENT, AIR CLEANER	1	1				CM
					1		1	1		SW
		7	17213-428-300	RUBBER, ELEMENT SEAL	1	1				CM
					1		1	1		SW
		8	17214-428-000	HOLDER, ELEMENT	1	1				CM
					1		1	1		SW
		9	17217-385-000	SPRING, ELEMENT SETTING	1	1				CM
					1		1	1		SW
		10	17219-413-000	SEAL, AIR CLEANER COVER	1	1				CM
					1		1	1		SW

N 11

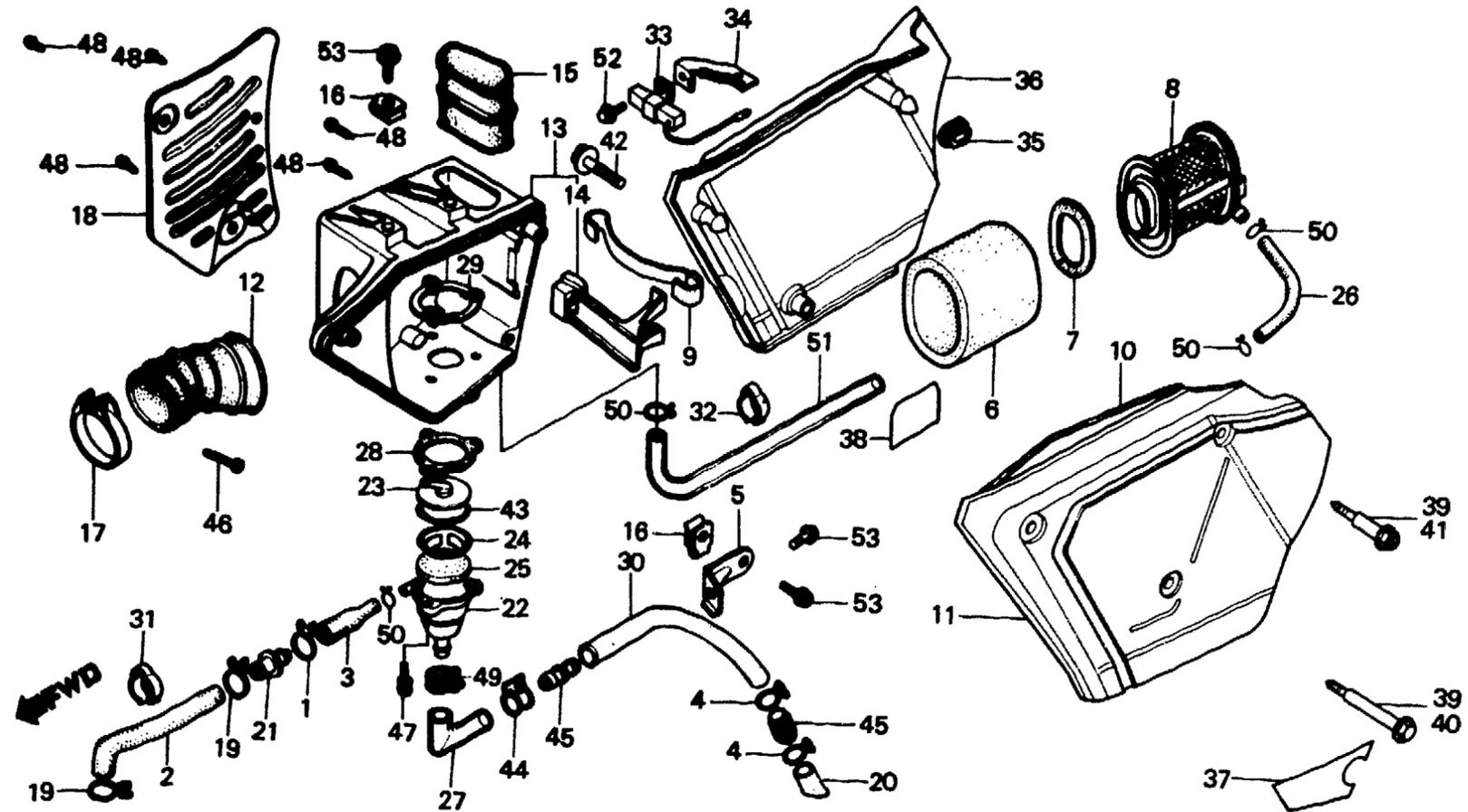
F-15

**Air cleaner
(XL250S,Sz,SA,SB-CM,SW)**

**Filtre à air
(XL250S,Sz,SA,SB-CM,SW)**

**Luftfilter
(XL250S,Sz,SA,SB-CM,SW)**

**Limpiador de aire
(XL250S,Sz,SA,SB-CM,SW)**



B428-29D

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code		
					S	Sz	SA	Sb			Rc	
11			17220-428-000ZA	COVER, AIR CLEANER CASE *R-23*	1	1				CM,SW		
			17220-428-000ZB	COVER, AIR CLEANER CASE *PB-104*	1					CM,SW		
			17220-428-000ZC	COVER, AIR CLEANER CASE *NH-24*	1					CM,SW		
			17220-428-870ZB	COVER, AIR CLEANER CASE *R-23*			1			SW		
			17220-428-870ZC	COVER, AIR CLEANER CASE *NH-24*			1			SW		
			17220-428-870ZD	COVER, AIR CLEANER CASE *R-110*				1		SW		
			17220-428-870ZE	COVER, AIR CLEANER CASE *NH-104M-U*				1		SW		
			17220-428-870ZF	COVER, AIR CLEANER CASE *NH-111*				1		SW		
			12		17222-428-000	TUBE, AIR CLEANER CONNECTING	1	1				CM
			13			17230-428-000	CASE, AIR CLEANER	1	1	1	1	
1	1									CM		
1		1						1		SW		

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N11

N 12

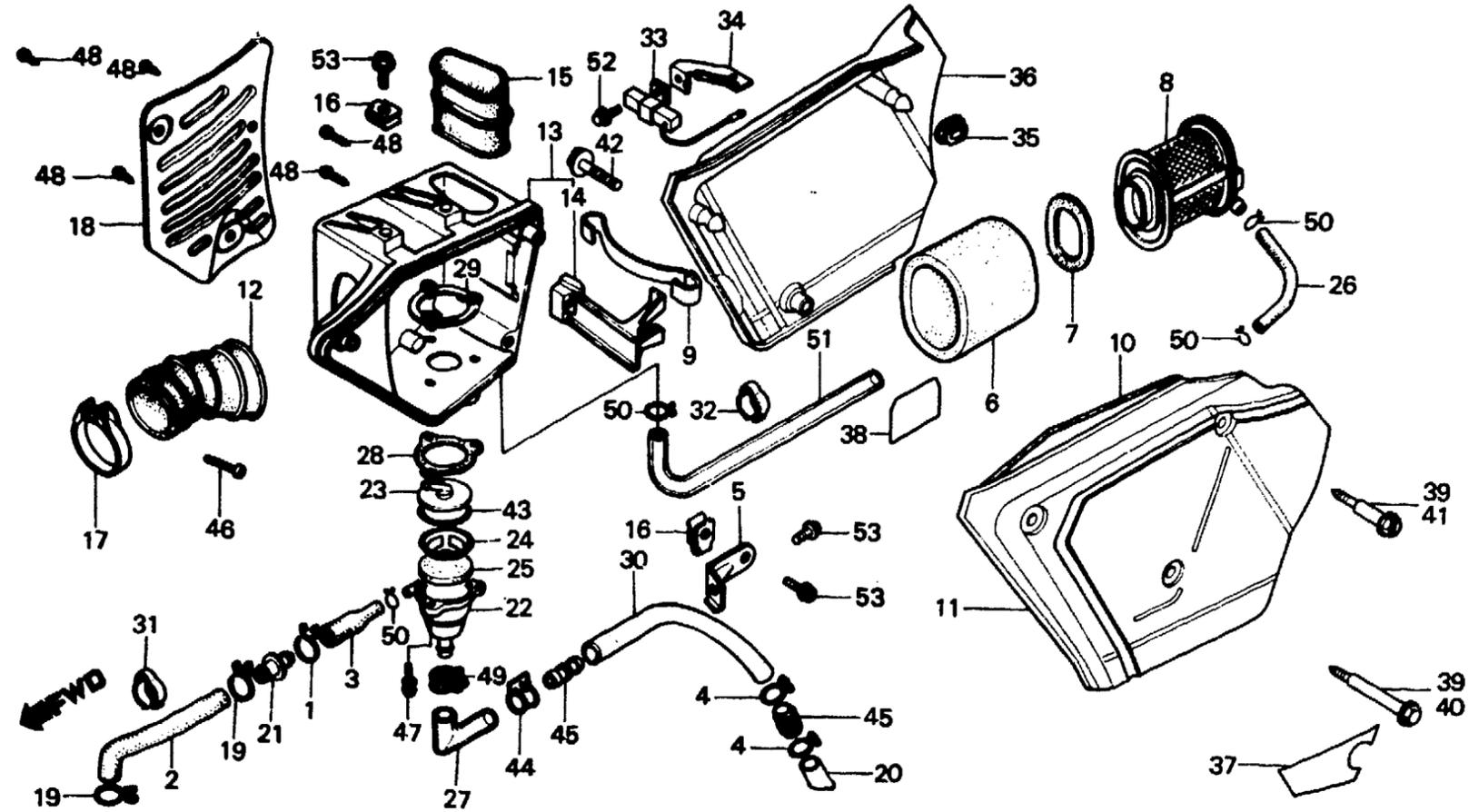
F-15

**Air cleaner
(XL250S,Sz,SA,SB-CM,SW)**

**Filtre à air
(XL250S,Sz,SA,SB-CM,SW)**

**Luftfilter
(XL250S,Sz,SA,SB-CM,SW)**

**Limpiador de aire
(XL250S,Sz,SA,SB-CM,SW)**



B428-29D

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	SB	Rc		
		14	17231-428-300	HOLDER, SET SPRING	1	1					CM
		15	17240-428-000	TUBE, AIR CLEANER IN.	1	1	1	1			SW
		16	17254-428-000	NUT, AIR CLEANER SETTING	3	3					CM
		17	17255-329-000	BAND A, AIR CLEANER CONNECTING TUBE	1		3	3		5015895	CM,SW
			17252-428-000	BAND A, CONNECTING TUBE	1					5015896	CM,SW
		18	17260-428-000	PROTECTOR, AIR CLEANER	1	1	1	1			SW
		19	17316-611-000	CLIP, BREATHER TUBE	1	1	1	1			CM
		20	17358-381-000	TUBE, DRAIN	2	2					SW
		21	17359-428-000	JOINT, BREATHER TUBE	1	1	2	2			CM
					1	1	1	1			SW

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E

N12

N 13

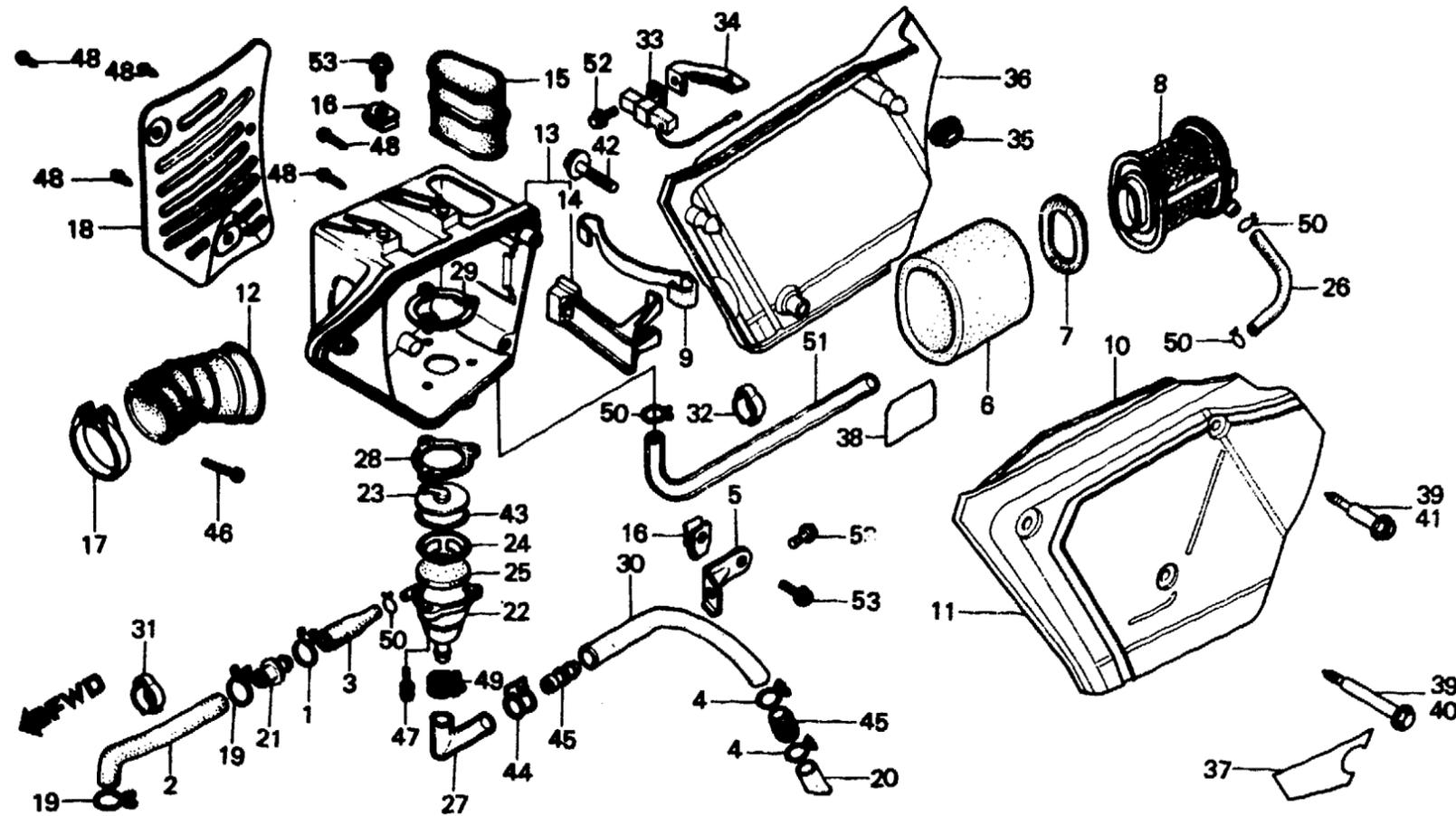
F-15

**Air cleaner
(XL250S,Sz,SA,SB-CM,SW)**

**Filtre à air
(XL250S,Sz,SA,SB-CM,SW)**

**Luftfilter
(XL250S,Sz,SA,SB-CM,SW)**

**Limpiador de aire
(XL250S,Sz,SA,SB-CM,SW)**



B428-29D

Service item	F.R.T.	Ref. No.	Part No.	Description	S	Reqd. No. XL250				Serial No.	Area code
						Sz	SA	SB	Rc		
		22	17361-419-670	BODY, BREATHER SEPARATOR	1	1					CM
		23	17362-419-670	CAP, BREATHER SEPARATOR	1	1	1	1			SW
		24	17363-419-670	HOLDER, ELEMENT	1	1	1	1			CM
		25	17364-419-000	ELEMENT, CONDENSATION	1	1	1	1			SW
					1		1	1			CM
		26	17365-428-670	TUBE, BREATHER JOINT	1	1					SW
		27	17366-428-670	TUBE A, DRAIN	1	1	1	1			CM
		28	17367-428-000	RUBBER, BREATHER SEAL	1	1	1	1			SW
		29	17368-428-000	PLATE, SEPARATE BACK	1	1	1	1			CM
					1		1	1			SW
		30	17369-428-670	TUBE B, DRAIN	1	1	1	1			CM
					1		1	1			SW

N 14

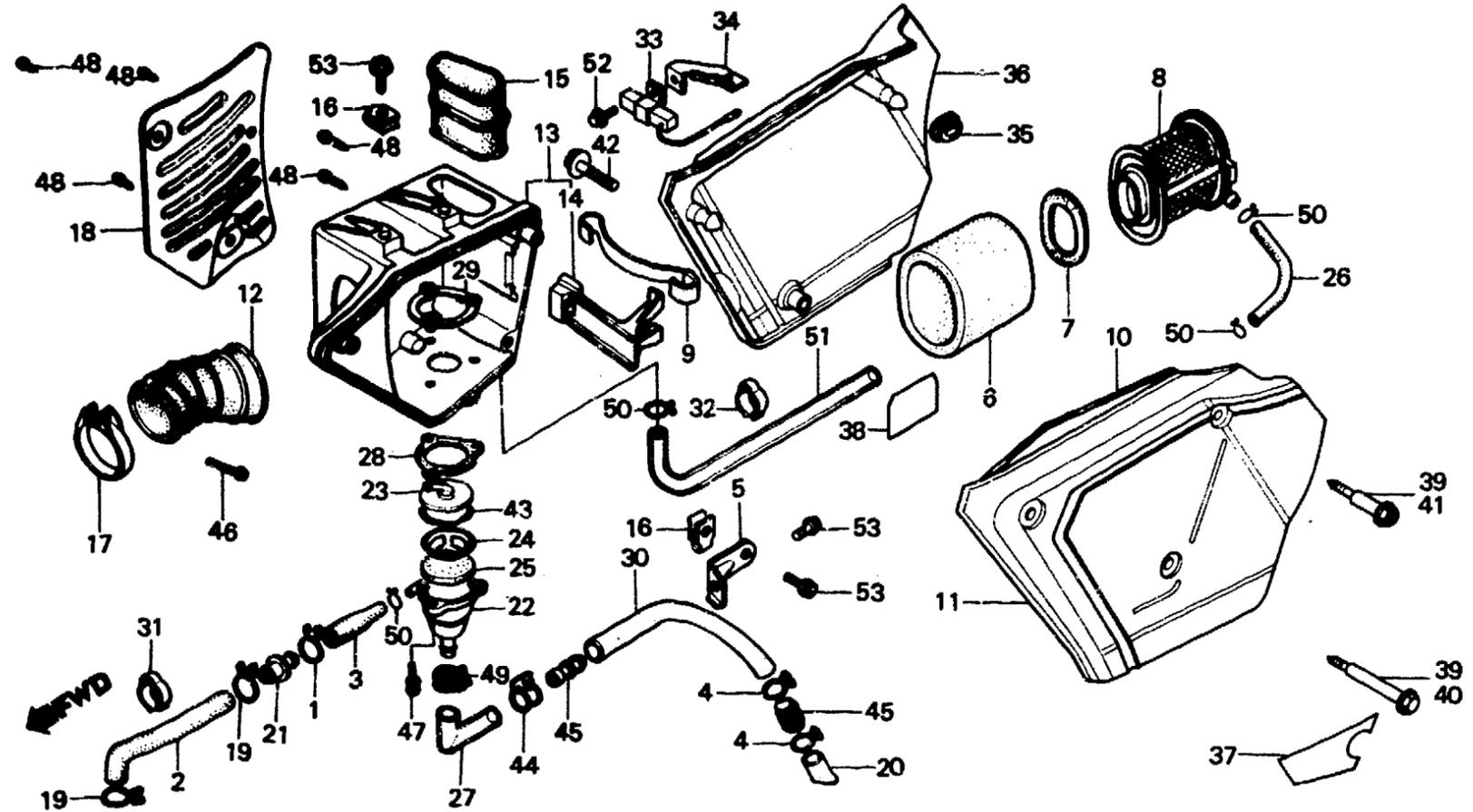
F-15

**Air cleaner
(XL250S,Sz,SA,SB-CM,SW)**

**Filtre à air
(XL250S,Sz,SA,SB-CM,SW)**

**Luftfilter
(XL250S,Sz,SA,SB-CM,SW)**

**Limpiador de aire
(XL250S,Sz,SA,SB-CM,SW)**



B428-29D

Service item	F.R.T.	Ref. No.	Part No.	Description	S	Reqd. No. XL250				Serial No.	Area code
						Sz	SA	SA	Rc		
		31	32975-428-000	CLIP, PULSER CORD	1	1					CM
					1		1	1			SW
		32	32976-428-000	CLIP, WIRE	1	1					CM
					1		1	1			SW
		33	35400-183-611	RESISTOR ASSY.							SW
		34	35401-428-830	STAY, RESISTOR							SW
		35	83551-300-000	GROMMET, AIR CLEANER CASE	3	3					CM
					3		3	3			SW
		36	83600-428-000ZA	COVER, R. SIDE *R-23*	1	1					CM,SW
			83600-428-000ZB	COVER, R. SIDE *PB-104*	1						CM,SW
			83600-428-000ZC	COVER, R. SIDE *NH-24*	1						CM,SW
			83600-428-870ZB	COVER, R. SIDE *R-23*			1				SW
			83600-428-870ZC	COVER, R. SIDE *NH-24*			1				SW
			83600-428-830ZA	COVER, R. SIDE *R-110*					1		SW
			83600-428-830ZB	COVER, R. SIDE *NH-104M-U*						1	SW
			83600-428-830ZC	COVER, R. SIDE *NH-111*						1	SW
		37	87507-428-620	MARK, AIR CLEANER CAUTION	1	1					CM

N 15

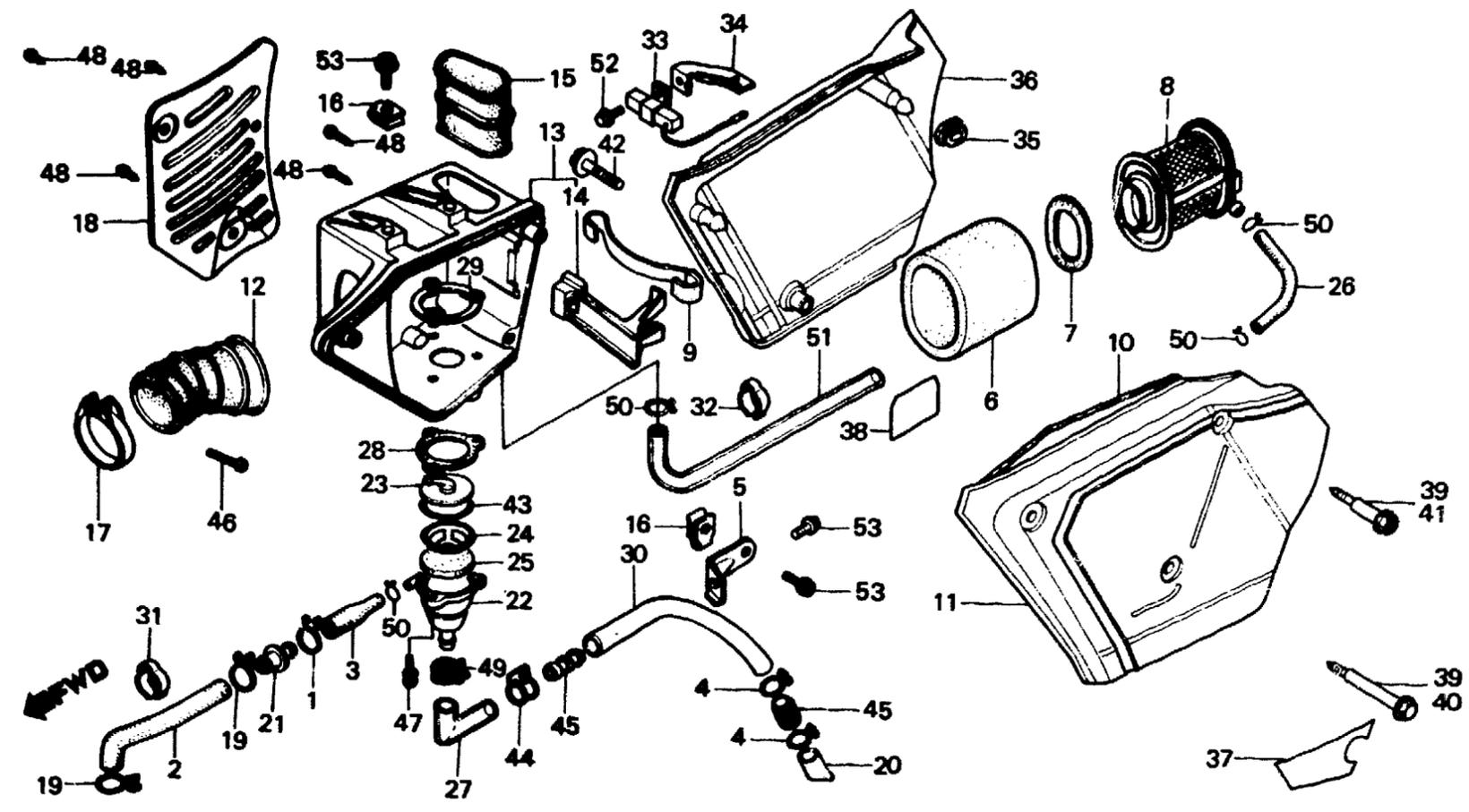
F-15

**Air cleaner
(XL250S,Sz,SA,SB-CM,SW)**

**Filtre à air
(XL250S,Sz,SA,SB-CM,SW)**

**Luftfilter
(XL250S,Sz,SA,SB-CM,SW)**

**Limpiador de aire
(XL250S,Sz,SA,SB-CM,SW)**



B428-29D

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL250					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
			87507-428-570	MARK, AIR CLEANER CAUTION	1	1				CM,SW	
			87507-435-670	MARK, AIR CLEANER CAUTION			1			SW	
38			87508-120-000	LABEL, AIR CLEANER CAUTION				1		SW	
39			90112-428-000	BOLT, AIR CLEANER CASE SETTING	3	3				CM,SW	
40			90112-434-000	BOLT A, AIR CLEANER CASE SETTING			1	1		SW	
41			90113-434-000	BOLT C, AIR CLEANER CASE SETTING			2	2		SW	
42			90114-429-000	BOLT B, AIR CLEANER CASE SETTING			1	1		SW	
43			91305-419-670	O-RING, 47X1.9	1	1				CM	
44			91462-393-780	CLIP, TUBE	1	1	1	1		SW	
44			91462-393-780	CLIP, TUBE	1	1				CM	
45			91463-393-780	JOINT, TUBE	1	1	1	1		SW	
45			91463-393-780	JOINT, TUBE	2	2				CM	
45			91463-393-780	JOINT, TUBE	2	2	2	2		SW	

N 16

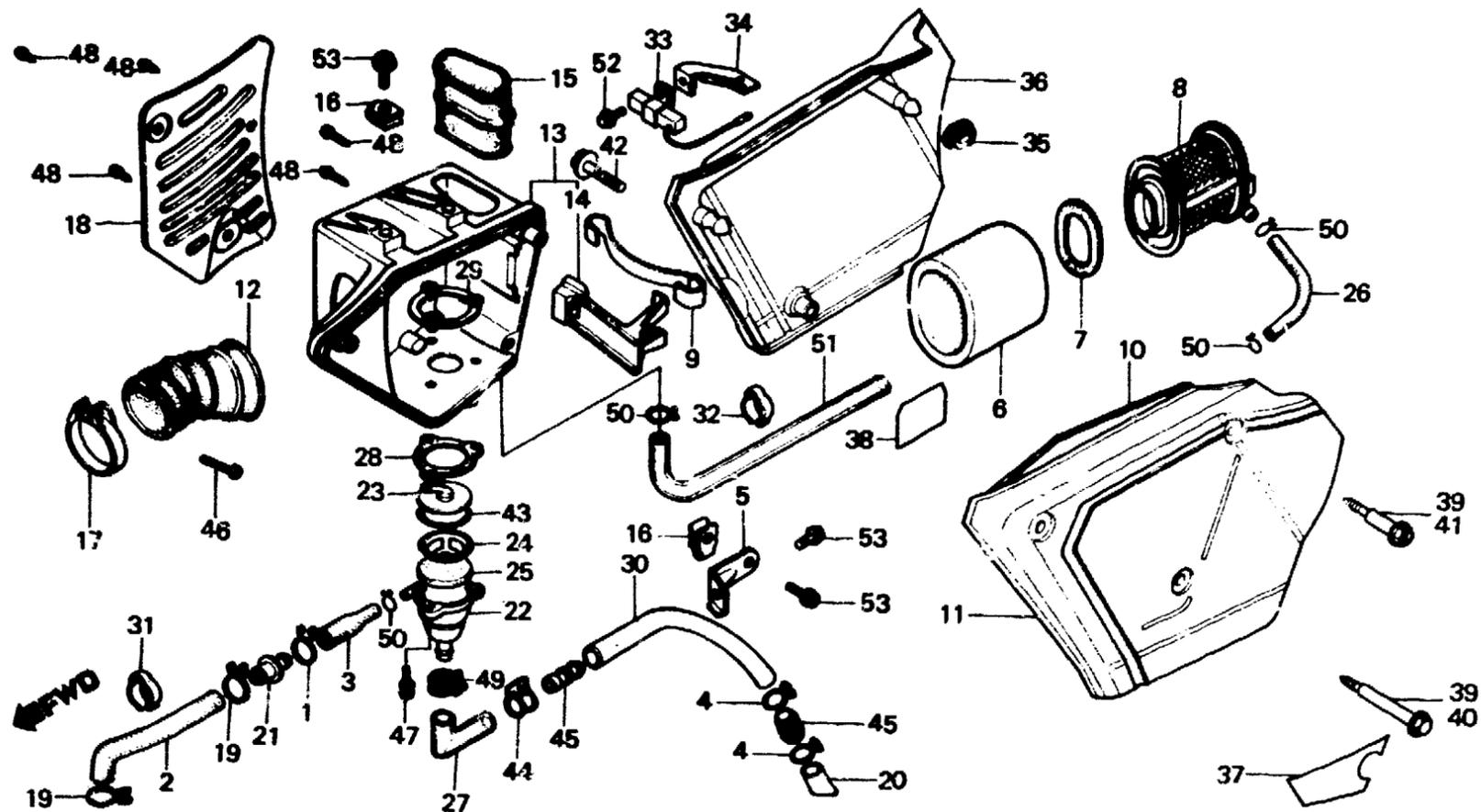
F-15

**Air cleaner
(XL250S,Sz,SA,SB-CM,SW)**

**Filtre à air
(XL250S,Sz,SA,SB-CM,SW)**

**Luftfilter
(XL250S,Sz,SA,SB-CM,SW)**

**Limpiador de aire
(XL250S,Sz,SA,SB-CM,SW)**

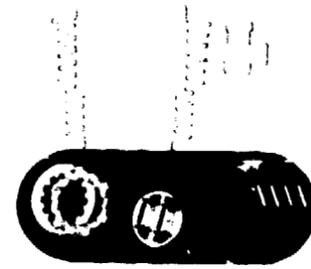


B428-29D

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		46	93500-05025-06	SCREW, PAN, 5X25	1	1					CM
		47	93891-04020-08	SCREW-WASHER, 4X20	1		1	1			SW
		48	93901-34520	SCREW, TAPPING, 4X20	3	3					CM
		49	95002-02160	CLIP A16, TUBE	3		3	3			SW
		50	95002-02130	CLIP B12.5, TUBE	5	5					CM
					5		5	5			SW
		51	95003-23038-10	TUBE, VINYL, 8X12X380	1	1					CM
		52	95700-06010-00	BOLT, FLANGE, 6X10	1		1	1			SW
		53	95700-06012-00	BOLT, FLANGE, 6X12				1			SW
					4	4					CM
					4		4	4			SW

2-B1

BLOCK INDEX - ENGINE GROUP



E- 1	Cylinder head cover	C 2
E- 2	Cylinder - Cylinder head.....	C 5
E- 3	Camshaft - Valve	C 11
E- 4	Cam chain - Tensioner	C 15

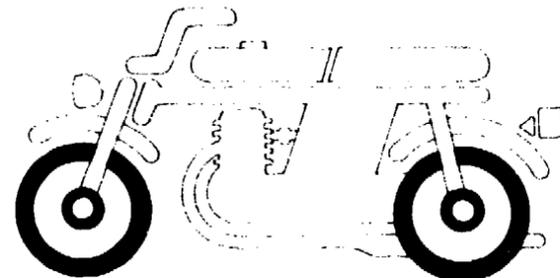
E- 5	Right crankcase cover	D 1
E- 6	Clutch - Spark advancer	D 4
E- 7	Oil pump	D 8
E- 8	Left crankcase cover - Generator	D 10
E- 9	Crankcase	D 16

E-10	Piston - Crank: aft.....	F 2
E-11	Balancer	F 6
E-12	Transmission.....	F 11
E-13	Gearshift drum	F 3
E-14	Kick starter spindle	F 10
E-15	Carburetor	F 13

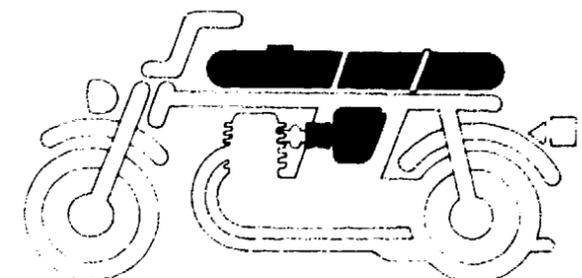
BLOCK INDEX - FRAME GROUP



- F- 1 Headlight..... H 2
- F- 2 Meter · Headlight stay I 2
- F- 3 Handle lever · Switch I 14
- F- 4 Handle pipe · Top bridge J 8
- F- 5 Steering stem · Front fender J 12
- F- 6 Front fender K 9
- F- 7 Steering stem · Horn K 11



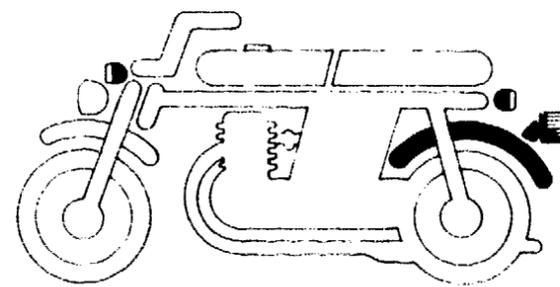
- F- 8 Front fork K 13
- F- 9 Front wheel..... L 12
- F-10 Front brake panel M 1
- F-11 Rear wheel..... M 5
- F-12 Rear brake panel M13



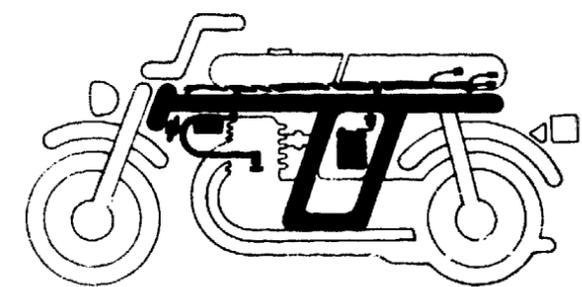
- F-13 Fuel tank N 1
- F-14 Seat N 7
- F-15 Air cleaner N10
- F-16 Side cover 2-C 16



- F-17 Exhaust muffler..... 2-D 2
- F-18 Pedal · Kick starter arm · Step 2-D 7
- F-19 Rear fork · Chain case..... 2-E 9
- F-20 Rear cushion..... 2-F 5



- F-21 Rear fender 2-F 11
- F-22 Winker..... 2-G 6
- F-23 Taillight..... 2-H 11



- F-24 Wire harness · Battery 2-I 6
- F-25 Battery 2-I 14
- F-26 Frame body 2-I 15
- F-27 Tool 2-J 8
- F-28 Stripe · Emblem..... 2-J 11

2-C1

F-15-1

Air cleaner

(XL250S, SA, SB-B, DK, DM, E, ED, F, F1, F2, G, G1, G2, SA, SD, U)

Filtre à air

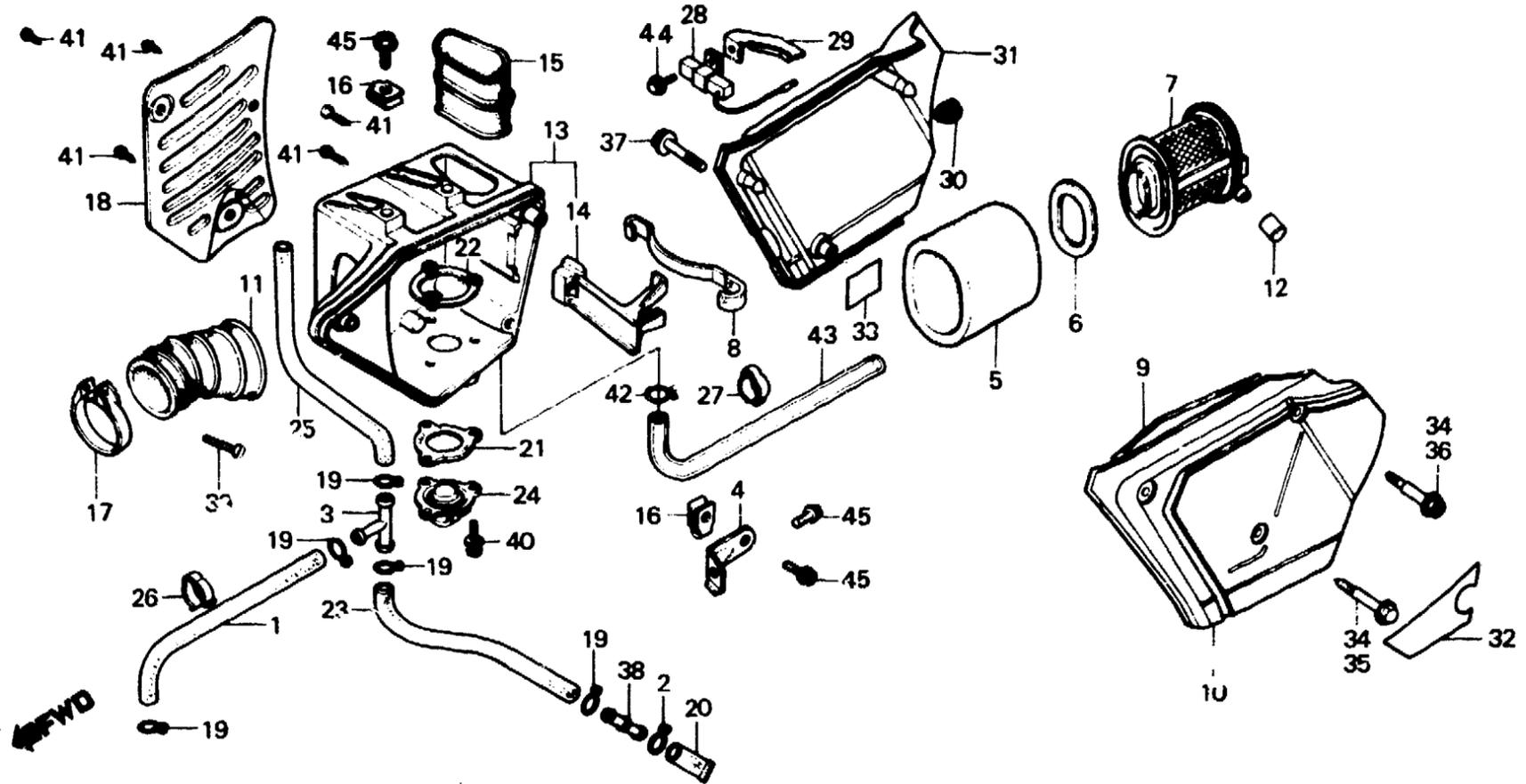
(XL250S, SA, SB-B, DK, DM, E, ED, F, F1, F2, G, G1, G2, SA, SD, U)

Luftfilter

(XL250S, SA, SB-B, DK, DM, E, ED, F, F1, F2, G, G1, G2, SA, SD, U)

Limpiador de aire

(XL250S, SA, SB-B, DK, DM, E, ED, F, F1, F2, G, G1, G2, SA, SD, U)



B428-46C

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	Sb		
ELEMENT, AIR CLEANER RESISTOR ASSY.	0.2	1	15761-428-000	TUBE, BREATHER	1		1	1		B, DK, DM, E, ED, F, F1, F2 G, G1, G2, SA, SD, U
HOLDER, ELEMENT	0.1	2	15772-292-010	CLIP, BREATHER TUBE	1		1	1		B, DK, DM, E, ED, F, F1, F2 G, G1, G2, SA, SD, U
COVER, AIR CLEANER CASE		3	15772-376-000	JOINT, BREATHER THREE WAY	1		1	1		B, DK, DM, E, ED, F, F1, F2 G, G1, G2, SA, SD, U
TUBE, AIR CLEANER IN.	0.4	4	17201-428-000	STAY, AIR CLEANER	1		1	1		B, DK, DM, E, ED, F, F1, F2 G, G1, G2, SA, SD, U
TUBE, AIR CLEANER CONNECTING	0.6	5	17211-428-000	ELEMENT, AIR CLEANER	1		1	1		B, DK, DM, E, ED, F, F1, F2 G, G1, G2, SA, SD, U
CASE, AIR CLEANER	0.5	6	17213-428-300	RUBBER, ELEMENT SEAL	1		1	1		B, DK, DM, E, ED, F, F1, F2 G, G1, G2, SA, SD, U
PROTECTOR, AIR CLEANER		7	17214-428-000	HOLDER, ELEMENT	1		1	1		B, DK, DM, E, ED, F, F1, F2 G, G1, G2, SA, SD, U
		8	17217-385-000	SPRING, ELEMENT SETTING	1		1	1		B, DK, DM, E, ED, F, F1, F2 G, G1, G2, SA, SD, U
		9	17219-413-000	SEAL, AIR CLEANER COVER	1		1	1		B, DK, DM, E, ED, F, F1, F2 G, G1, G2, SA, SD, U
		10	17220-428-000ZA	COVER, AIR CLEANER CASE *R-23	1					B, DK, DM, E, ED, F, F1, F2 G, G1, G2, SA, SD, U

2-C2

F-15-1

Air cleaner

(XL250S, SA, Sb-B, DK, DM, E, ED, F, F1, F2, G, G1, G2, SA, SD, U)

Filtre à air

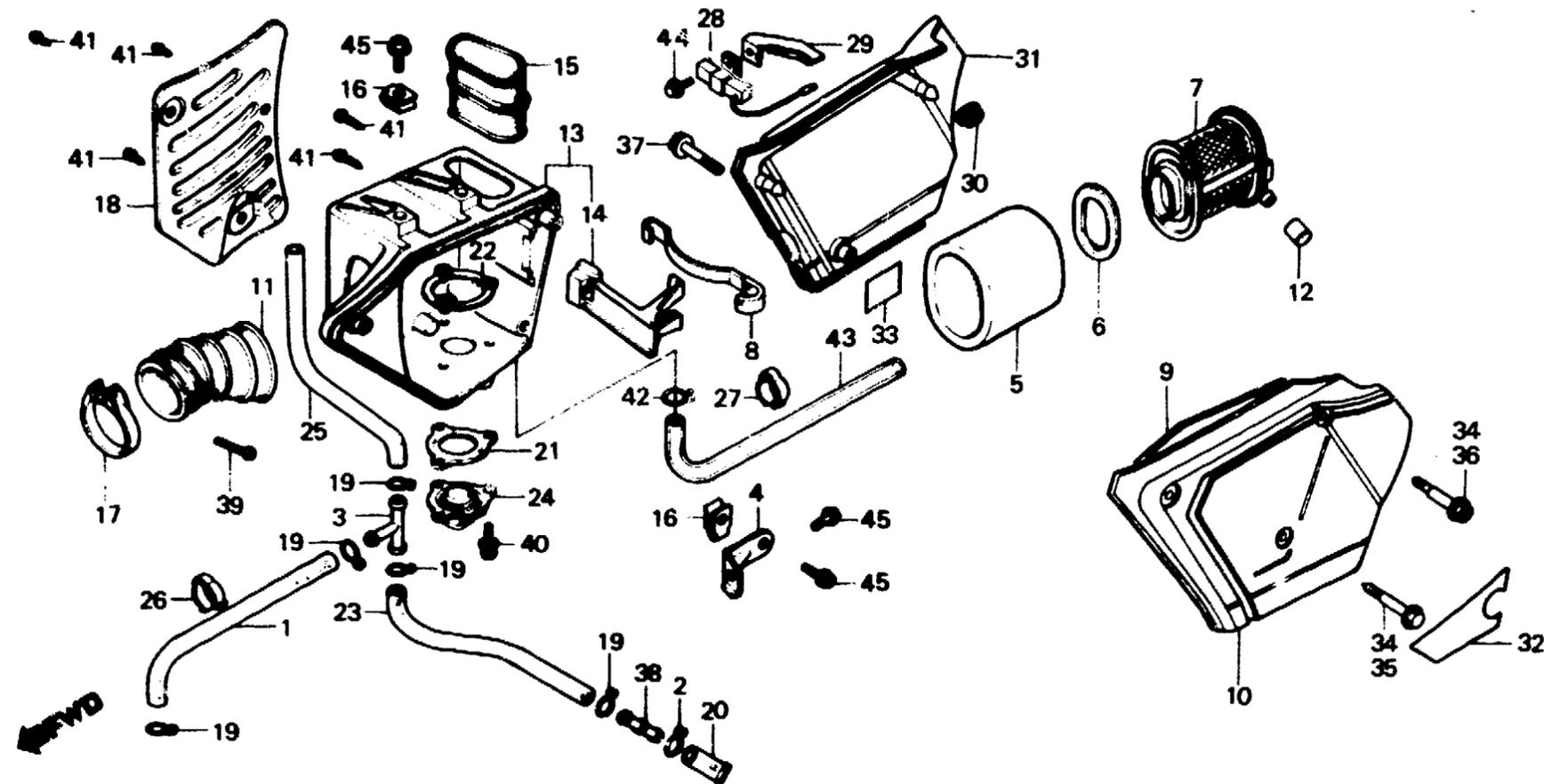
(XL250S, SA, Sb-B, DK, DM, E, ED, F, F1, F2, G, G1, G2, SA, SD, U)

Luftfilter

(XL250S, SA, Sb-B, DK, DM, E, ED, F, F1, F2, G, G1, G2, SA, SD, U)

Limpiador de aire

(XL250S, SA, Sb-B, DK, DM, E, ED, F, F1, F2, G, G1, G2, SA, SD, U)



B423-46C

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd No. XL250					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
			17220-428-000Z*	COVER, AIR CLEANER CASE *PB-104*	1						DK, DM, E, ED, F, G, SA, U
			17220-428-000ZC	COVER, AIR CLEANER CASE *NH-24*	1						DK, DM, E, ED, F, G, SA, U
			17220-428-870ZB	COVER, AIR CLEANER CASE *R-23*			1				B, DK, DM, E, ED, F1, F2, G1, G2, SA, SD, U
			17220-428-870ZC	COVER, AIR CLEANER CASE *NH-24*			1				B, DK, DM, E, ED, F1, F2, G1, G2, SA, SD, U
			17220-428-870ZD	COVER, AIR CLEANER CASE *R-110*				1			B, DK, DM, E, ED, F1, F2, G1, G2, SA, SD, U
			17220-428-870ZE	COVER, AIR CLEANER CASE *NH-104M-U*				1			B, DK, DM, E, ED, F1, F2, G1, G2, SA, SD, U
			17220-428-870ZF	COVER, AIR CLEANER CASE *NH-111*				1			B, DK, DM, E, ED, F1, F2, G1, G2, SA, SD, U
		11	17222-428-000	TUBE, AIR CLEANER CONNECTING	1		1	1			B, DK, DM, E, ED, F, F1, F2, G, G1, G2, SA, SD, U
		12	17227-428-000	CAP, ELEMENT PROOF	1		1	1			B, DK, DM, E, ED, F, F1, F2, G, G1, G2, SA, SD, U
		13	17230-428-000	CASE, AIR CLEANER	1		1	1			B, DK, DM, E, ED, F, F1, F2, G, G1, G2, SA, SD, U

2-C3

F-15-1

Air cleaner

(XL250S, SA, S_B-B, DK, DM, E, ED, F, F1, F2, G, G1, G2, SA, SD, U)

Filtre à air

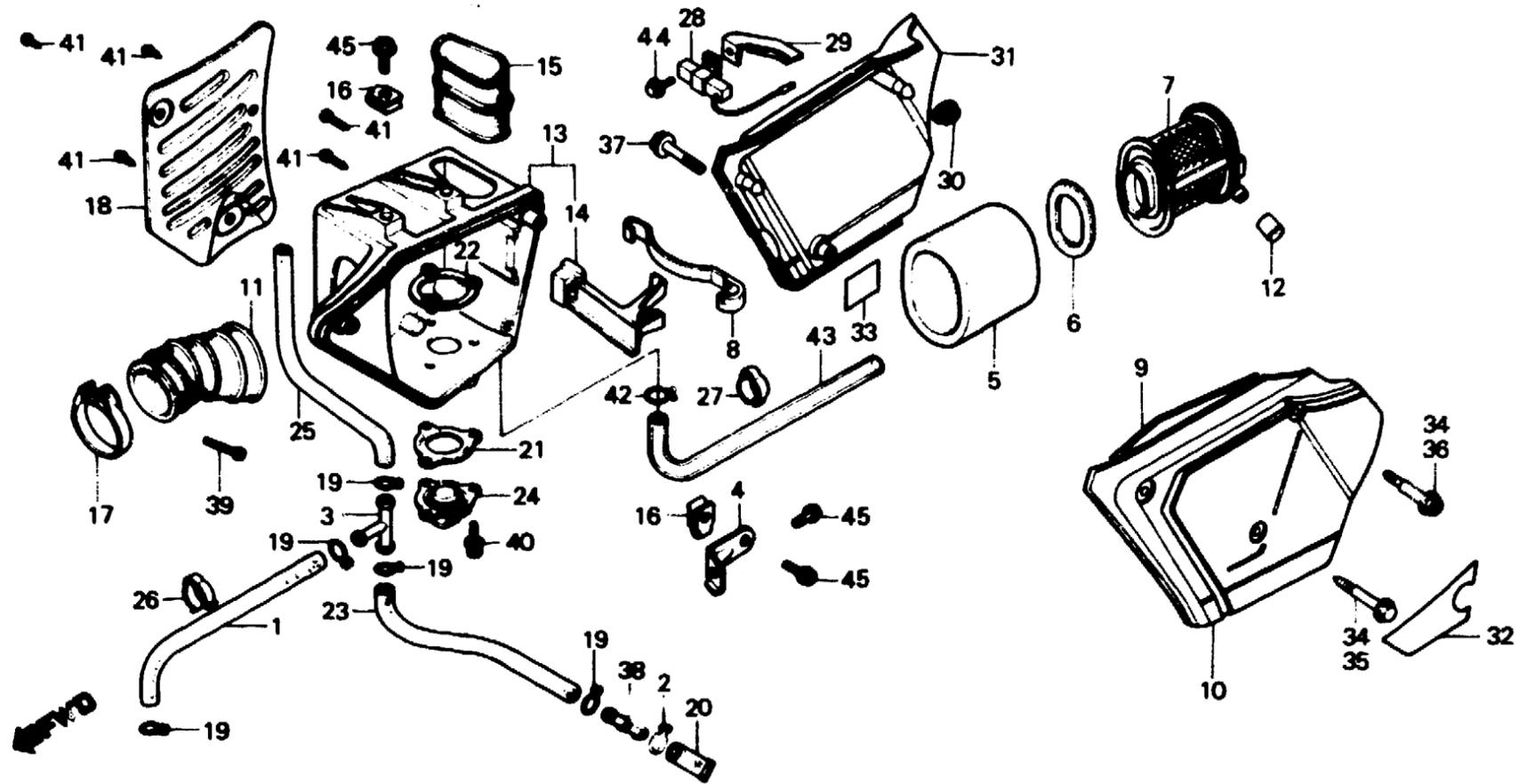
(XL250S, SA, S_B-B, DK, DM, E, ED, F, F1, F2, G, G1, G2, SA, SD, U)

Luftfilter

(XL250S, SA, S_B-B, DK, DM, E, ED, F, F1, F2, G, G1, G2, SA, SD, U)

Limpiador de aire

(XL250S, SA, S_B-B, DK, DM, E, ED, F, F1, F2, G, G1, G2, SA, SD, U)



B428-46C

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	S _B		
		14	17231-428-300	HOLDER, SET SPRING	1		1	1		B, DK, DM, E, ED, F, F1, F2, G, G1, G2, SA, SD, U
		15	17240-428-000	TUBE, AIR CLEANER IN.	1		1			B, DK, DM, E, ED, F, F1, F2, G, G1, G2, SA, SD, U
		16	17254-428-000	NUT, AIR CLEANER SETTING	3		3	3		B, DK, DM, E, ED, F, F1, F2, G, G1, G2, SA, SD, U
		17	17255-329-000	BAND A, AIR CLEANER CONNECTING TUBE	1				5015895	DK, DM, E, ED, F, G, SA, U
			17252-428-000	BAND A, CONNECTING TUBE	1				5015896	DK, DM, E, ED, F, G, SA, U
							1	1		B, DK, DM, E, ED, F1, F2, G1, G2, SA, SD, U
		18	17260-428-000	PROTECTOR, AIR CLEANER	1		1	1		B, DK, DM, E, ED, F, F1, F2, G, G1, G2, SA, SD, U
		19	17316-611-000	CLIP, BREATHER TUBE	5		5	5		B, DK, DM, E, ED, F, F1, F2, G, G1, G2, SA, SD, U
		20	17358-381-000	TUBE, DRAIN	1		1	1		B, DK, DM, E, ED, F, F1, F2, G, G1, G2, SA, SD, U
		21	17367-428-000	RUBBER, BREATHER SEAL	1		1	1		B, DK, DM, E, ED, F, F1, F2, G, G1, G2, SA, SD, U

2-C4

F-15-1

Air cleaner

(XL250S, SA, S_B-B, DK, DM, E, ED, F, F1, F2, G, G1, G2, SA, SD, U)

Filtre à air

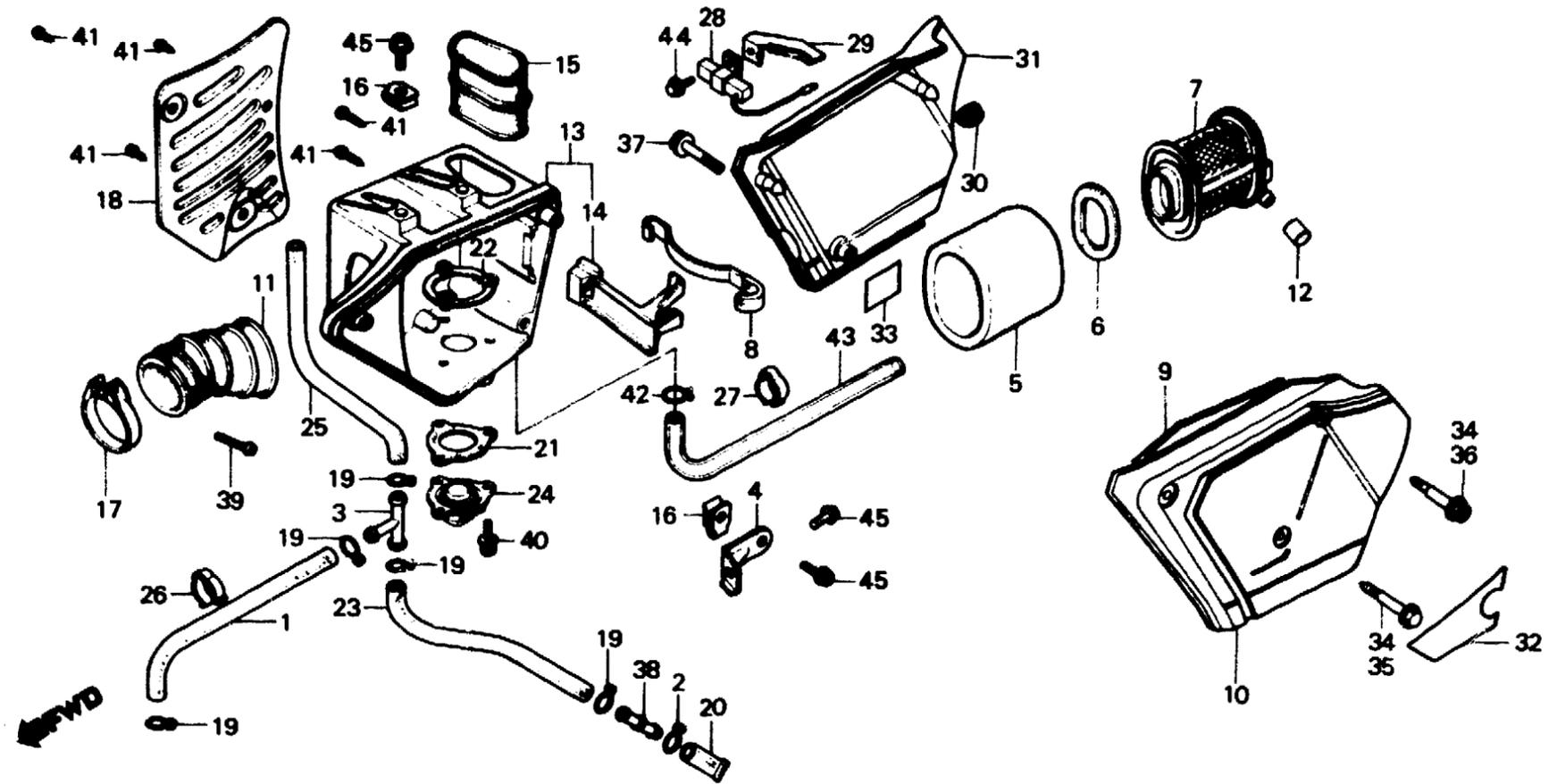
(XL250S, SA, S_B-B, DK, DM, E, ED, F, F1, F2, G, G1, G2, SA, SD, U)

Luftfilter

(XL250S, SA, S_B-B, DK, DM, E, ED, F, F1, F2, G, G1, G2, SA, SD, U)

Limpiador de aire

(XL250S, SA, S_B-B, DK, DM, E, ED, F, F1, F2, G, G1, G2, SA, SD, U)



B428-46C

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	SA Rc		
		22	17368-428-000	PLATE, SEPARATE BACK	1		1	1		B, DK, DM, E, ED, F, F1, F2 G, G1, G2, SA, SD, U
		23	17369-428-000	TUBE B, DRAIN	1		1	1		B, DK, DM, E, ED, F, F1, F2 G, G1, G2, SA, SD, U
		24	17372-428-000	PLATE, BREATHER PROOF	1		1	1		B, DK, DM, E, ED, F, F1, F2 G, G1, G2, SA, SD, U
		25	17373-428-000	TUBE A, BREATHER	1		1	1		B, DK, DM, E, ED, F, F1, F2 G, G1, G2, SA, SD, U
		26	32975-428-000	CLIP, PULSER CORD	1		1	1		B, DK, DM, E, ED, F, F1, F2 G, G1, G2, SA, SD, U
		27	32976-428-000	CLIP, WIRE	1		1	1		B, DK, DM, E, ED, F, F1, F2 G, G1, G2, SA, SD, U
		28	35400-183-611	RESISTOR ASSY.				1		B, DK, DM, E, ED, F1, F2, G1 G2, SA, SD, U
		29	35401-428-830	STAY, RESISTOR				1		B, DK, DM, E, ED, F1, F2, G1 G2, SA, SD, U
		30	83551-300-000	GROMMET, AIR CLEANER CASE	4		2	2		B, DK, DM, E, ED, F, F1, F2 G, G1, G2, SA, SD, U
		31	83600-428-000ZA	COVER, R. SIDE *R-23*	1					DK, DM, E, ED, F, G, SA, U

2-C5

F-15-1

Air cleaner

(XL250S, SA, Sb-B, DK, DM, E, ED, F, F1, F2, G, G1, G2, SA, SD, U)

Filtre à air

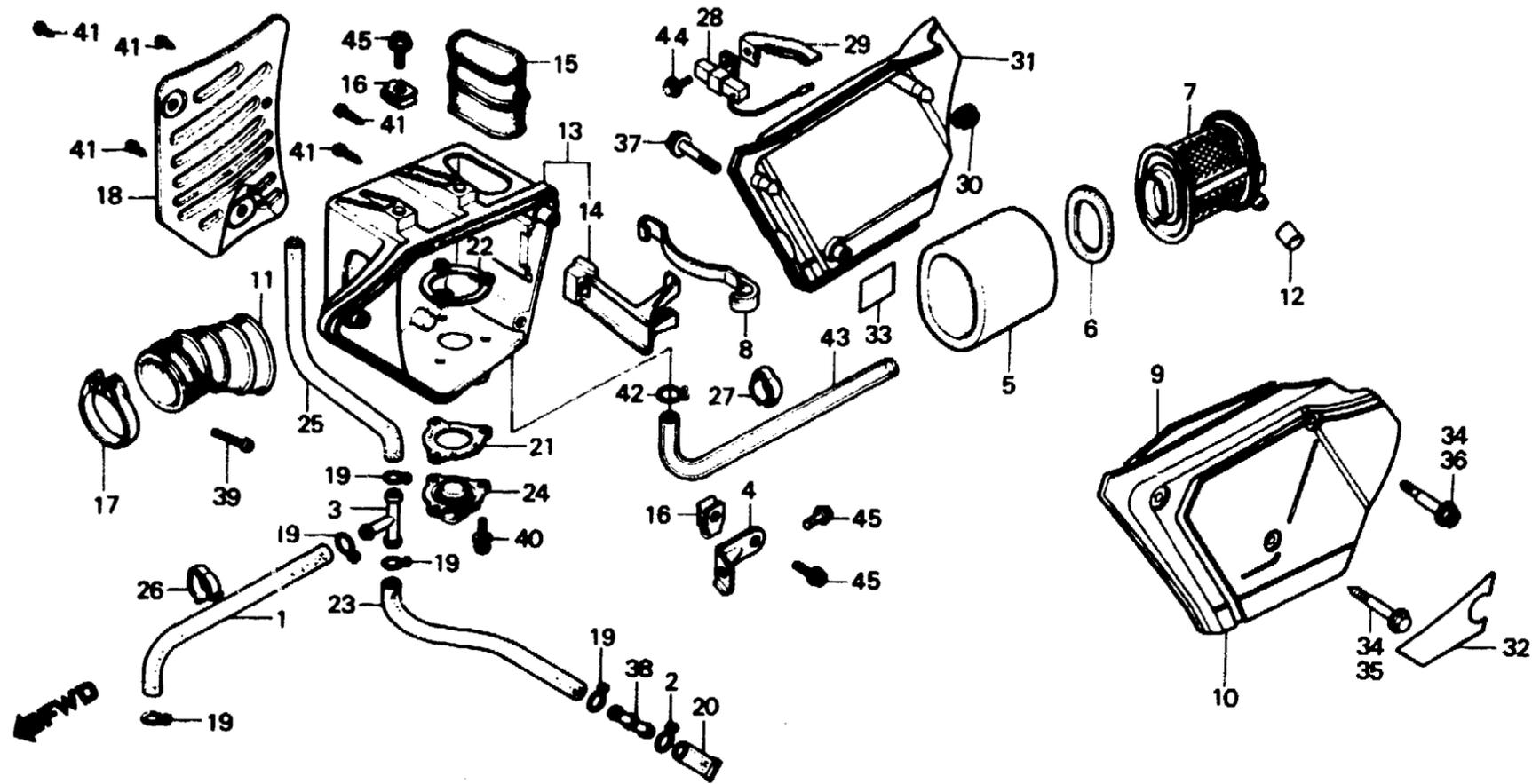
(XL250S, SA, Sb-B, DK, DM, E, ED, F, F1, F2, G, G1, G2, SA, SD, U)

Luftfilter

(XL250S, SA, Sb-B, DK, DM, E, ED, F, F1, F2, G, G1, G2, SA, SD, U)

Limpiador de aire

(XL250S, SA, Sb-B, DK, DM, E, ED, F, F1, F2, G, G1, G2, SA, SD, U)



B428-46C

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL250				Serial No.	Area code
					S	Sz	SA	Sb		
			83600-428-000ZB	COVER, R. SIDE *PB-104*	1					DK, DM, E, ED, F, G, SA, U
			83600-428-000ZC	COVER, R. SIDE *NH-24*	1					DK, DM, E, ED, F, G, SA, U
			83600-428-870ZB	COVER, R. SIDE *R-23*			1			B, DK, DM, E, ED, F1, F2, G1, G2, SA, SD, U
			83600-428-870ZC	COVER, R. SIDE *NH-24*			1			B, DK, DM, E, ED, F1, F2, G1, G2, SA, SD, U
			83600-428-830ZA	COVER, R. SIDE *R-110*				1		B, DK, DM, E, ED, F1, F2, G1, G2, SA, SD, U
			83600-428-830ZB	COVER, R. SIDE *NH-104M-U*				1		B, DK, DM, E, ED, F1, F2, G1, G2, SA, SD, U
			83600-428-830ZC	COVER, R. SIDE *NH-111*				1		B, DK, DM, E, ED, F1, F2, G1, G2, SA, SD, U
		32	87507-428-620	MARK, AIR CLEANER CAUTION	1					F
			87507-428-670	MARK, AIR CLEANER CAUTION	1					DK, DM, E, ED, G, SA, U
			87507-435-620	MARK, AIR CLEANER CAUTION			1			F1, F2
			87507-435-670	MARK, AIR CLEANER CAUTION			1			B, DK, DM, E, ED, G1, G2, SA, SD, U

2-C6

F-15-1

Air cleaner

(XL250S, SA, Sb-B, DK, DM, E, ED, F, F1, F2, G, G1, G2, SA, SD, U)

Filtre à air

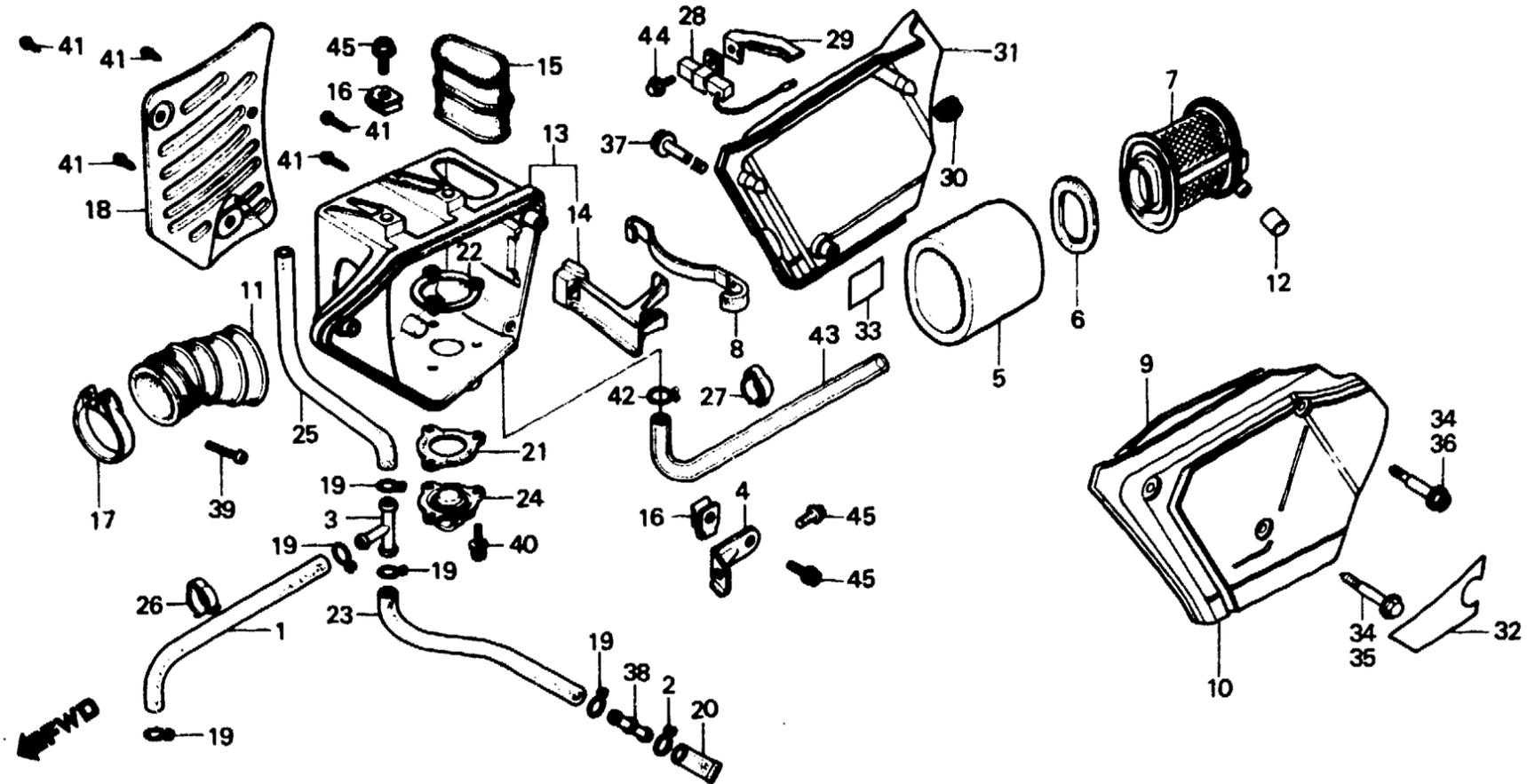
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Luftfilter

(XL250S, SA, Sb-B, DK, DM, E, ED, F, F1, F2, G, G1, G2, SA, SD, U)

Limpiador de aire

(XL250S, SA, Sb-B, DK, DM, E, ED, F, F1, F2, G, G1, G2, SA, SD, U)



B428-46C

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		33	87507-429-620	MARK, AIR CLEANER CAUTION (FRENCH)						1	F1, F2
			87508-120-000	LABEL, AIR CLEANER CAUTION						1	B, DK, DM, E, ED, G1, G2, SA, SD, U
		34	90112-428-000	BOLT, AIR CLEANER CASE SETTING	3						DK, DM, E, ED, F, G, SA, U
		35	90112-434-000	BOLT A, AIR CLEANER CASE SETTING				1	1		B, DK, DM, E, ED, G1, G2, SA, SD, U
										1	F1, F2
		36	90113-434-000	BOLT C, AIR CLEANER CASE SETTING				2	2		B, DK, DM, E, ED, G1, G2, SA, SD, U
										2	F1, F2
		37	90114-429-000	BOLT B, AIR CLEANER CASE				1	1		B, DK, DM, E, ED, F1, F2, G1, G2, SA, SD, U
		38	91463-393-780	JOINT, TUBE	1		1				B, F, G
					1		1	1			DK, DM, E, ED, F1, F2, G1, G2, SA, SD, U
		39	93500-05025-0G	SCREW, PAN, 5X25	1		1	1			B, DK, DM, E, ED, F, F1, F2, G, G1, G2, SA, SD, U

2-C7

F-15-1

Air cleaner

(XL250S, SA, Sb-B, DK, DM, E, ED, F, F1, F2, G, G1, G2, SA, SD, U)

Filtre à air

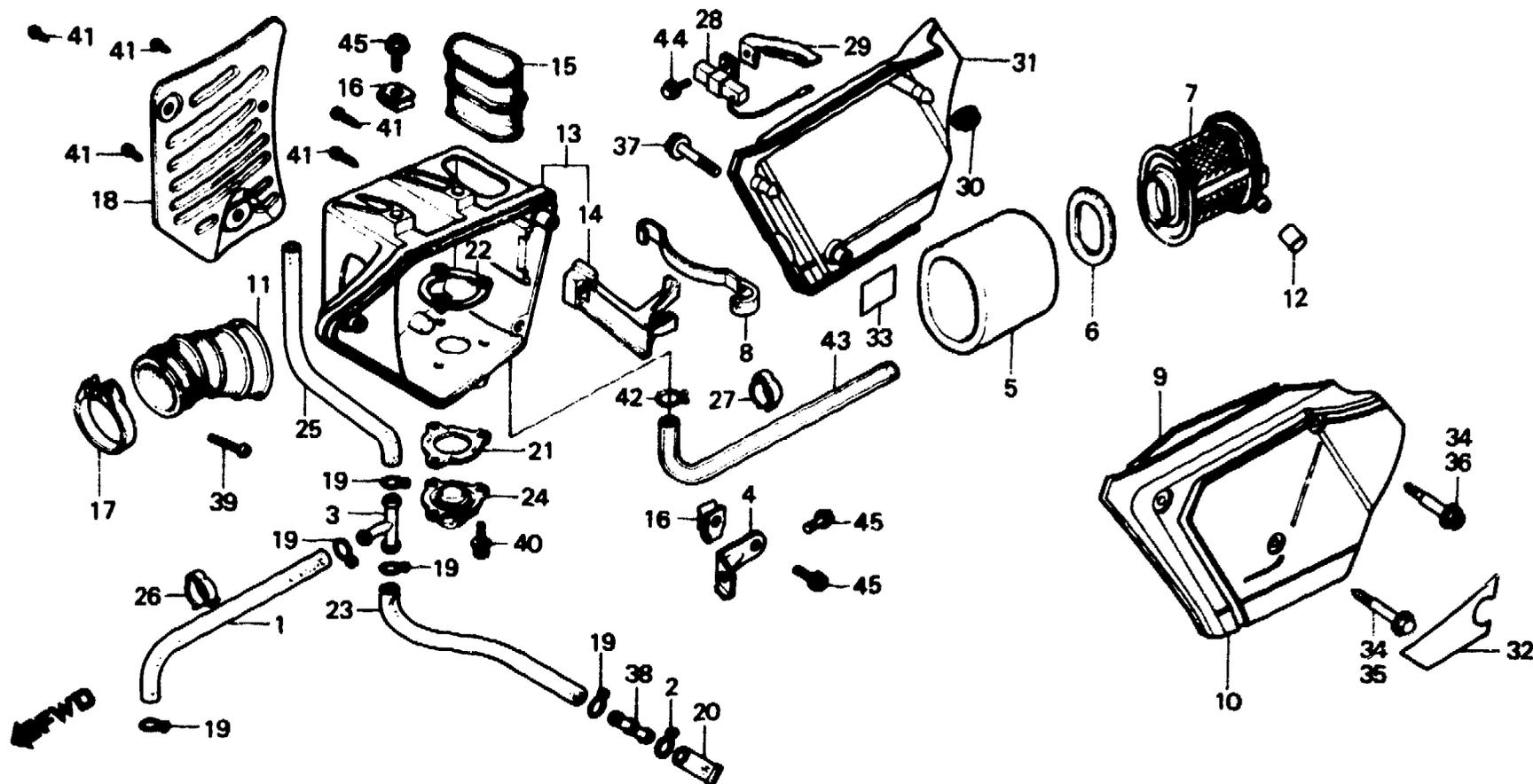
(XL250S, SA, Sb-B, DK, DM, E, ED, F, F1, F2, G, G1, G2, SA, SD, U)

Luftfilter

(XL250S, SA, Sb-B, DK, DM, E, ED, F, F1, F2, G, G1, G2, SA, SD, U)

Limpiador de aire

(XL250S, SA, Sb-B, DK, DM, E, ED, F, F1, F2, G, G1, G2, SA, SD, U)



B428-46C

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	Sb		
		40	93891-04012-08	SCREW-WASHER, 4X12	3		3	3		B, DK, DM, E, ED, F, F1, F2 G, G1, G2, SA, SD, U
		41	93901-34520	SCREW, TAPPING, 4X20	5		5	5		B, DK, DM, E, ED, F, F1, F2 G, G1, G2, SA, SD, U
		42	95002-02130	CLIP B12.5, TUBE	2		2	2		B, DK, DM, E, ED, F, F1, F2 G, G1, G2, SA, SD, U
		43	95003-23038-10	TUBE, VINYL, 8X12X380	1		1	1		B, DK, DM, E, ED, F, F1, F2 G, G1, G2, SA, SD, U
		44	95700-06010-00	BOLT, FLANGE, 6X10				1		B, DK, DM, E, ED, F1, F2, G1 G2, SA, SD, U
		45	95700-06012-00	BOLT, FLANGE, 6X12	4		4	4		B, DK, DM, E, ED, F, F1, F2 G, G1, G2, SA, SD, U

2-C8

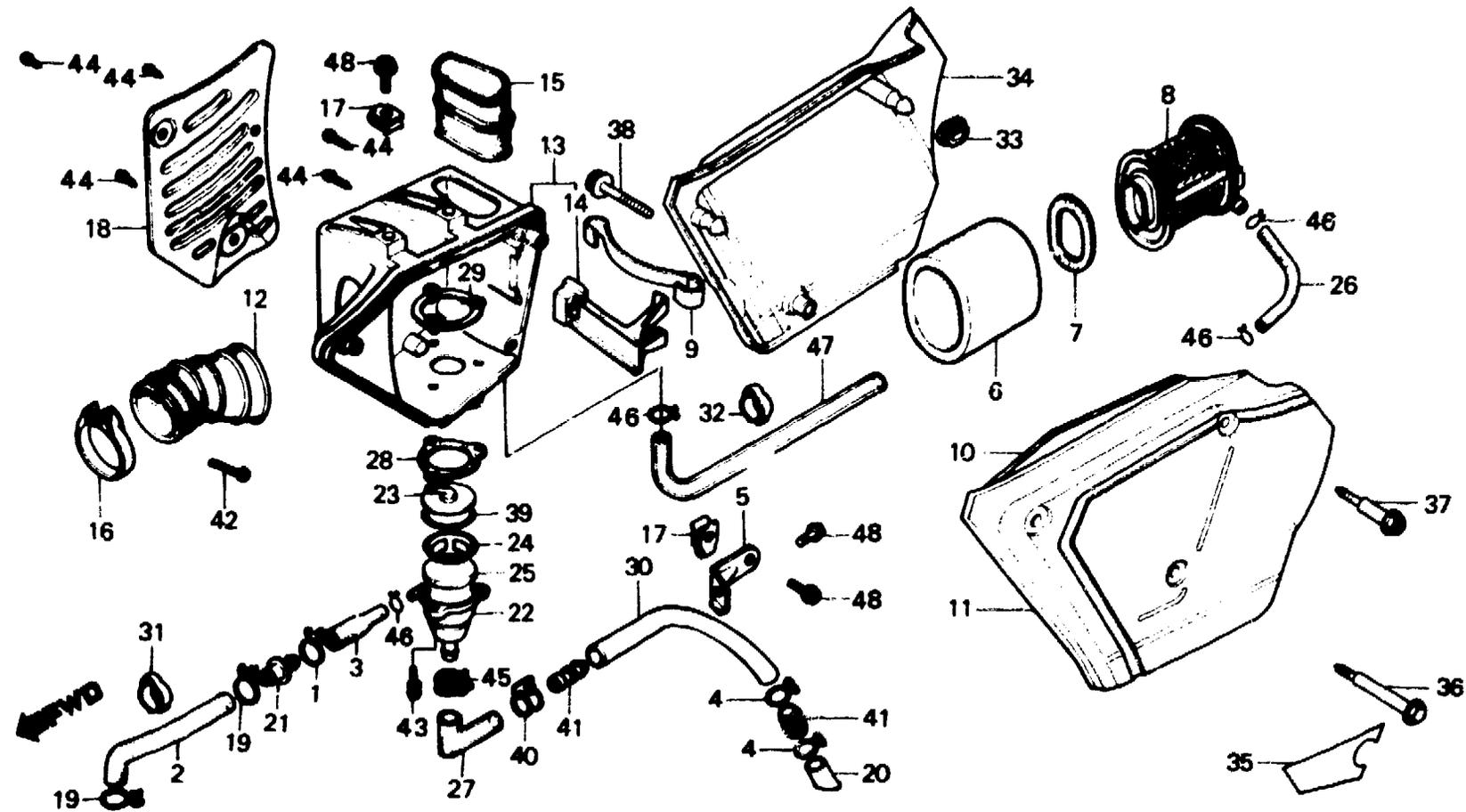
F-15-2

**Air cleaner
(XL250SA,SB-CM)**

**Filtere à air
(XL250SA,SB-CM)**

**Luftfilter
(XL250SA,SB-CM)**

**Limpiador de aire
(XL250SA,SB-CM)**



B428-29A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	Sb		
ELEMENT, AIR CLEANER	0.2	1	15707-634-000	CLIP, OIL DRAIN	1				1	CM
HOLDER, ELEMENT	0.1	2	15761-428-670	TUBE A, BREATHER	1				1	CM
COVER, AIR CLEANER CASE		3	15762-428-670	TUBE B, BREATHER	1				1	CM
TUBE, AIR CLEANER IN.		4	15772-292-010	CLIP, BREATHER TUBE	2				2	CM
TUBE, AIR CLEANER CONNECTING	0.4	5	17201-428-000	STAY, AIR CLEANER	1				1	CM
CASE, AIR CLEANER	0.7									
BODY, BREATHER SEPARATOR		6	17211-428-000	ELEMENT, AIR CLEANER	1				1	CM
PROTECTOR, AIR CLEANER	0.5	7	17213-428-300	RUBBER, ELEMENT SEAL	1				1	CM
		8	17214-428-000	HOLDER, ELEMENT	1				1	CM
		9	17217-385-000	SPRING, ELEMENT SETTING	1				1	CM
		10	17219-413-000	SEAL, AIR CLEANER COVER	1				1	CM
		11	17220-428-870ZA	COVER, AIR CLEANER CASE *R-33*	1					CM
			17220-428-840ZC	COVER, AIR CLEANER CASE *R-110*					1	CM
		12	17222-428-000	TUBE, AIR CLEANER CONNECTING	1				1	CM
		13	17230-428-000	CASE, AIR CLEANER	1				1	CM
		14	17231-428-300	HOLDER, SET SPRING	1				1	CM

2-C9

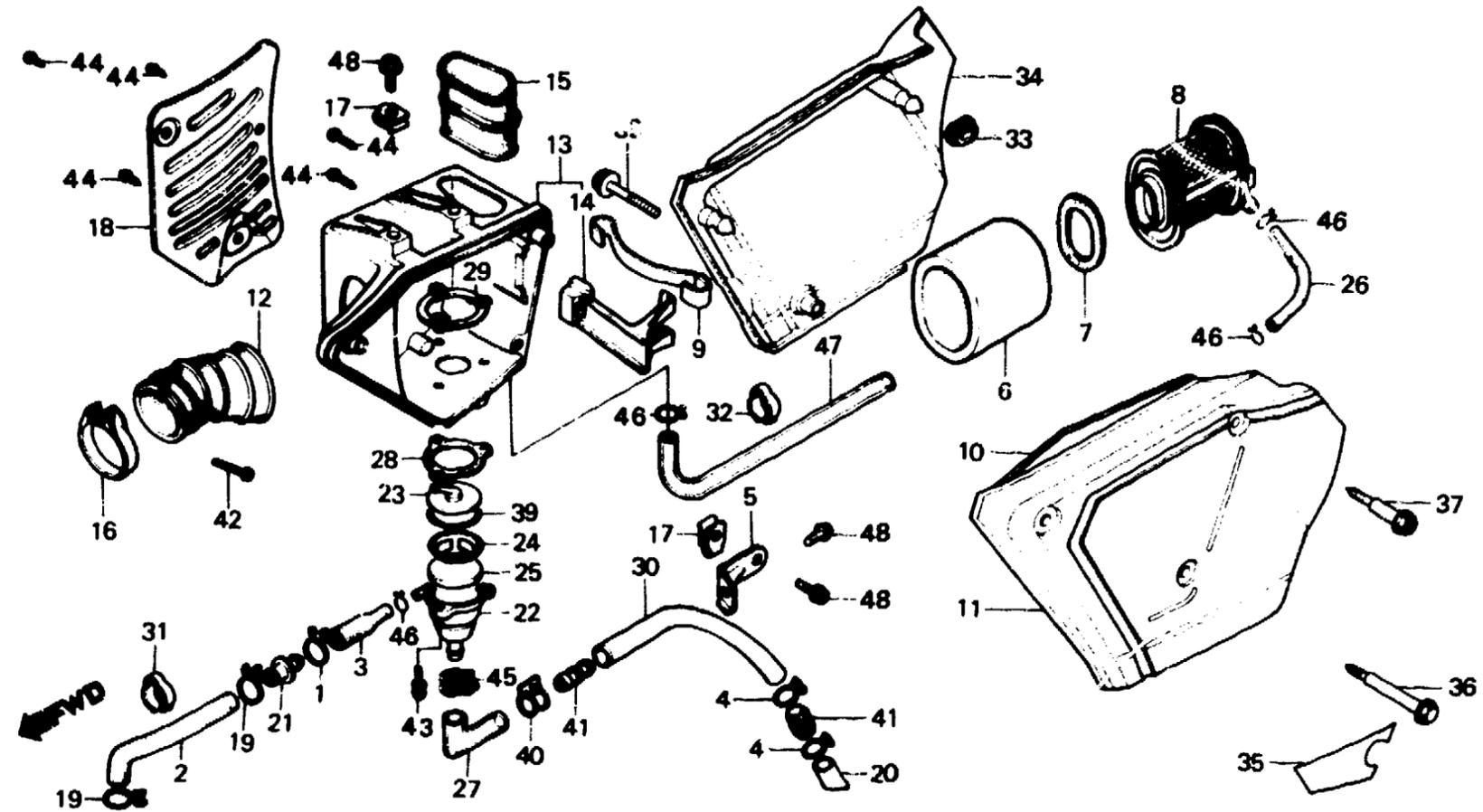
F-15-2

**Air cleaner
(XL250SA,SB-CM)**

**Filtre à air
(XL250SA,SB-CM)**

**Luftfilter
(XL250SA,SB-CM)**

**Limpiador de aire
(XL250SA,SB-CM)**



B428-29A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL250					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		15	17240-428-000	TUBE, AIR CLEANER IN.			1	1			CM
		16	17252-428-000	BAND A, CONNECTING TUBE			1	1			CM
		17	17254-428-000	NUT, AIR CLEANER SETTING			3	3			CM
		18	17260-428-000	PROTECTOR, AIR CLEANER			1	1			CM
		19	17316-611-000	CLIP, BREATHER TUBE			2	2			CM
		20	17358-381-000	TUBE, DRAIN			1	1			CM
		21	17359-428-000	JOINT, BREATHER TUBE			1	1			CM
		22	17361-419-670	BODY, BREATHER SEPARATOR			1	1			CM
		23	17362-419-670	CAP, BREATHER SEPARATOR			1	1			CM
		24	17363-419-670	HOLDER, ELEMENT			1	1			CM
		25	17364-419-000	ELEMENT, CONDENSATION			1	1			CM
		26	17365-428-670	TUBE, BREATHER JOINT			1	1			CM

2-C10

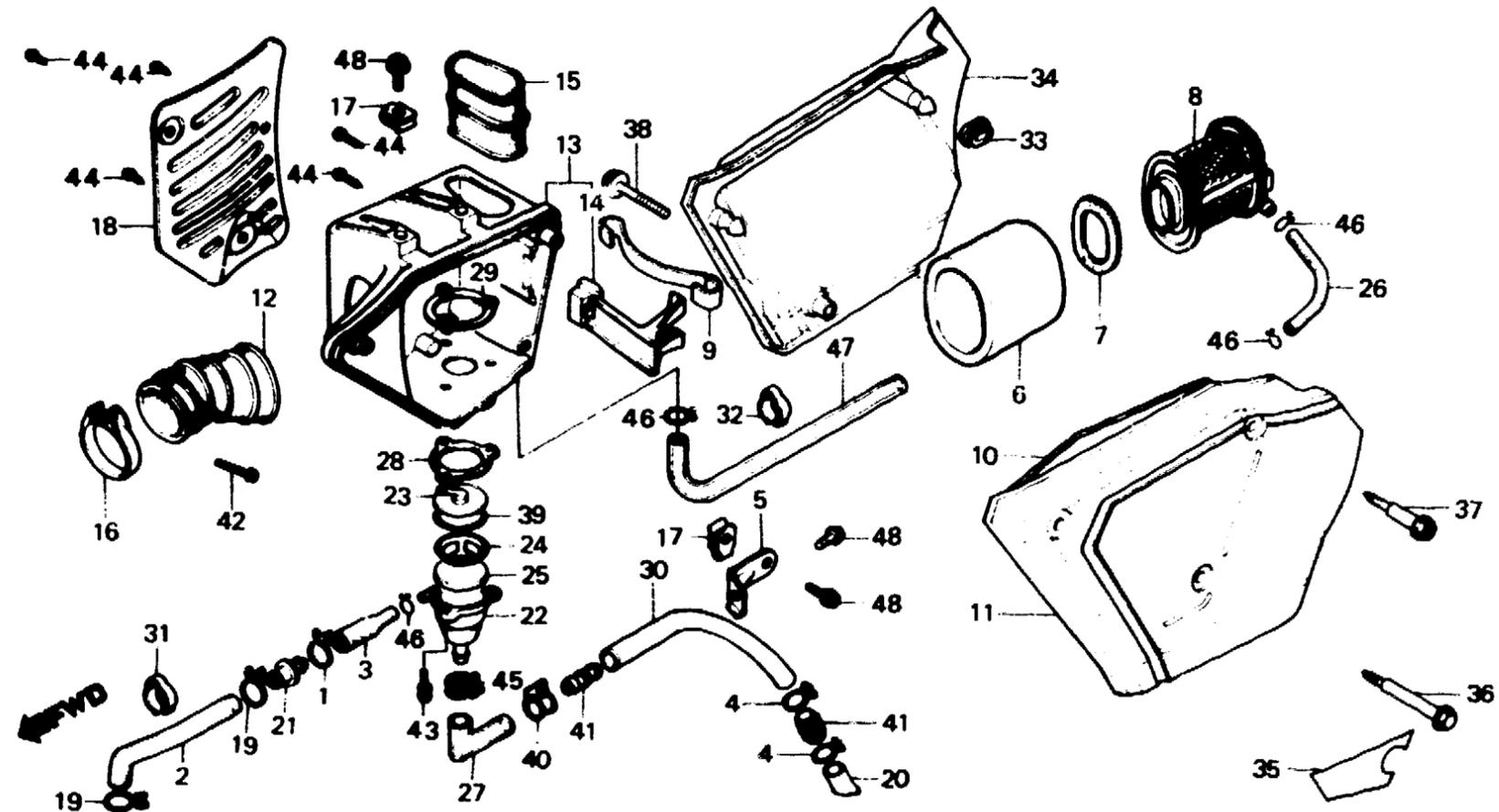
F-15-2

Air cleaner
(XL250SA,SB-CM)

Filtre à air
(XL250SA,SB-CM)

Luftfilter
(XL250SA,SB-CM)

Limpiador de aire
(XL250SA,SB-CM)



8428-29A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	Se		
		27	17366-428-670	TUBE A, DRAIN			1	1		CM
		28	17367-428-000	RUBBER, BREATHER SEAL			1	1		CM
		29	17368-428-000	PLATE, SEPARATE BACK			1	1		CM
		30	17369-428-670	TUBE B, DRAIN			1	1		CM
		31	32975-428-000	CLIP, PULSER CORD			1	1		CM
		32	32976-428-000	CLIP, WIRE			1	1		CM
		33	83551-300-000	GROMMET, AIR CLEANER CASE			2	2		CM
		34	83600-428-870ZA	COVER, R. SIDE *R-33*			1			CM
			83600-428-840ZC	COVER, R. SIDE *R-110*			1	1		CM
		35	87507-435-620	MARK, AIR CLEANER CAUTION			1	1		CM
			87507-435-670	MARK, AIR CLEANER CAUTION			1			CM
		36	90112-434-000	BOLT A, AIR CLEANER CASE SETTING			1	1		CM

2-C11

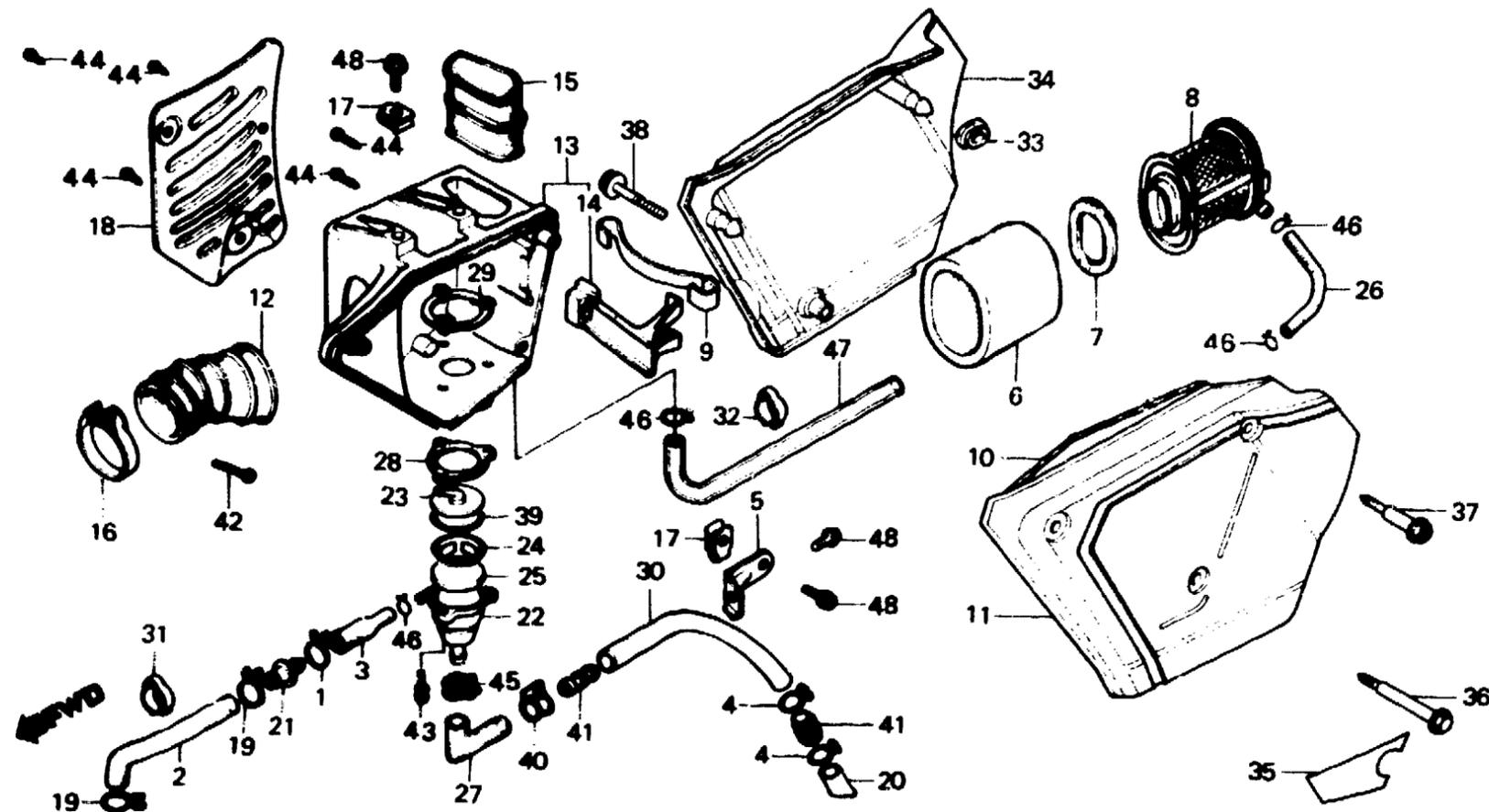
F-15-2

**Air cleaner
(XL250SA,SB-CM)**

**Filtre à air
(XL250SA,SB-CM)**

**Luftfilter
(XL250SA,SB-CM)**

**Limpiador de aire
(XL250SA,SB-CM)**



B428-29A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	SA		
		37	90113-434-000	BOLT C, AIR CLEANER CASE SETTING			2	2		CM
		38	90114-429-000	BOLT B, AIR CLEANER CASE			1	1		CM
		39	91305-419-670	O-RING, 47X1.9			1	1		CM
		40	91462-393-780	CLIP, TUBE			1	1		CM
		41	91463-393-780	JOINT, TUBE			2	2		CM
		42	93500-05025-0G	SCREW, PAN, 5X25			1	1		CM
		43	93891-34020-08	SCREW-WASHER, 4X20			3	3		CM
		44	93901-34520	SCREW, TAPPING, 4X20			5	5		CM
		45	95002-01160	CLIP A16, TUBE			1	1		CM
		46	95002-02130	CLIP B12.5, TUBE			4	4		CM
		47	95003-29038-10	TUBE, VINYL, 8X12X380			1	1		CM
		48	95700-06012-00	BOLT, FLANGE, 6X12			4	4		CM

2-C12

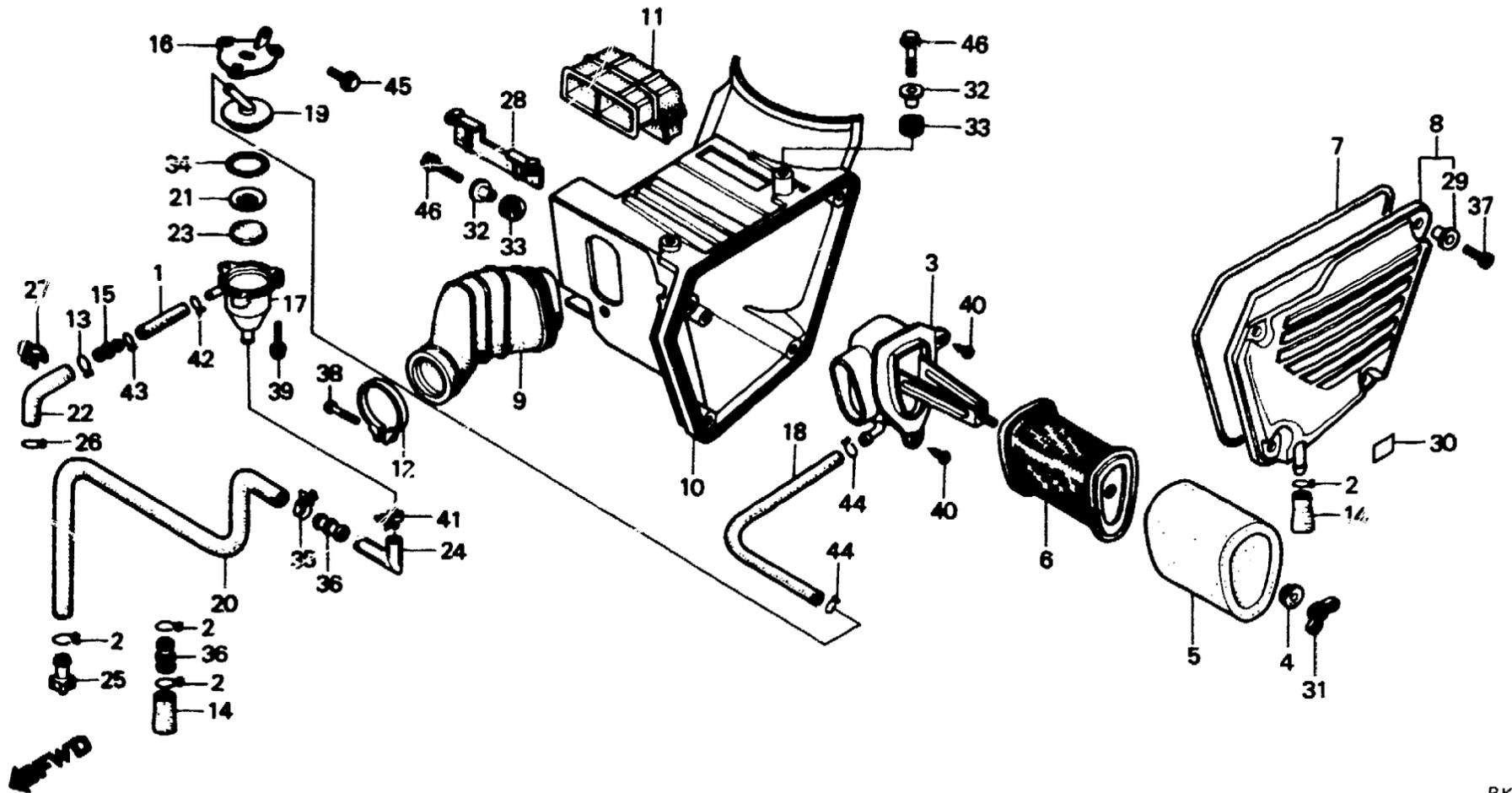
F-15-3

**Air cleaner
(XL250Rc)**

**Filtere à air
(XL250Rc)**

**Luftfilter
(XL250Rc)**

**Limpiador de aire
(XL250Rc)**



BKB7-13

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sa	Rc		
STAY, ELEMENT SETTING	0.2	1	15762-428-670	TUBE B, BREATHER					1		
ELEMENT A, AIR CLEANER		2	15772-292-010	CLIP, BREATHER TUBE					2		B, CM, E, ED, F1, F2, G1, G2 IT, SD, SW, U
BODY, BREATHER SEPARATOR									3		DK, DM, SA
INC. RELATIVE PART									1		
TUBE, AIR CLEANER CONNECTING	0.4	3	17212-KB7-000	STAY, ELEMENT SETTING					1		
CASE, AIR CLEANER	0.7	4	17212-PA0-000	WASHER, AIR CLEANER					1		
DUCT, AIR IN.	0.1	5	17213-KB7-000	ELEMENT A, AIR CLEANER					1		
		6	17214-KB7-000	HOLDER, ELEMENT					1		
		7	17219-KB7-000	SEAL, AIR CLEANER COVER					1		
		8	17220-KB7-000	COVER, AIR CLEANER CASE					1		
		9	17222-KB7-000	TUBE, AIR CLEANER CONNECTING					1		
		10	17230-KB7-000	CASE, AIR CLEANER					1		
		11	17240-KB7-000	DUCT, AIR IN.					1		
		12	17252-428-000	BAND A, CONNECTING TUBE					1		
		13	17316-611-000	CLIP, BREATHER TUBE					1		
		14	17358-170-000	TUBE, DRAIN					1		B, CM, E, ED, F1, F2, G1, G2 IT, SD, SW, U
									2		DK, DM, SA

2-C13

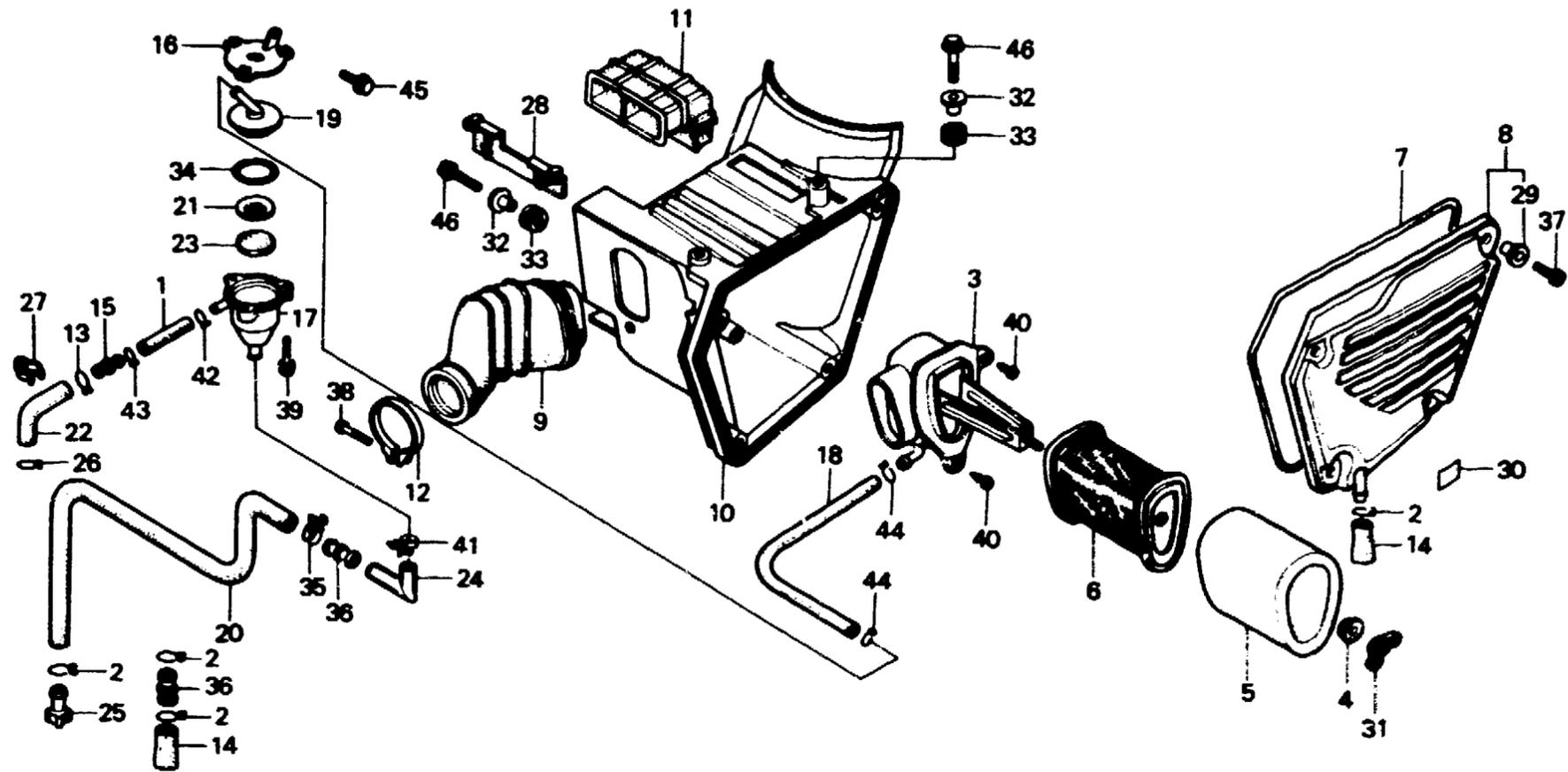
F-15-3

**Air cleaner
(XL250Rc)**

**Filtre à air
(XL250Rc)**

**Luftfilter
(XL250Rc)**

**Limpiador de aire
(XL250Rc)**



BKB7-13

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sa	Rc		
		15	17359-428-000	JOINT, BREATHER TUBE					1		
		16	17361-KB7-000	STAY, BREATHER					1		
		17	17361-419-670	BODY, BREATHER SEPARATOR					1		
		18	17362-KB7-000	TUBE, BREATHER					1		
		19	17362-419-670	CAP, BREATHER SEPARATOR					1		
		20	17363-KB7-000	TUBE, DRAIN					1		
		21	17363-419-670	HOLDER, ELEMENT					1		
		22	17364-KB7-000	TUBE A, BREATHER					1		
		23	17364-419-000	ELEMENT, CONDENSATION					1		
		24	17366-428-670	TUBE A, DRAIN					1		
		25	17370-382-870	PLUG, BREATHER TUBE					1		B,CM,E,ED,F1,F2,G1,G; IT,SD,SW,U
		26	17724-102-700	CLIP, SUB TANK HOSE					1		
		27	32975-428-000	CLIP, PULSER CORD					1		
		28	50371-KB7-000	RUBBER, BAFFLE					1		

1982.01.10

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2-C13

2-C14

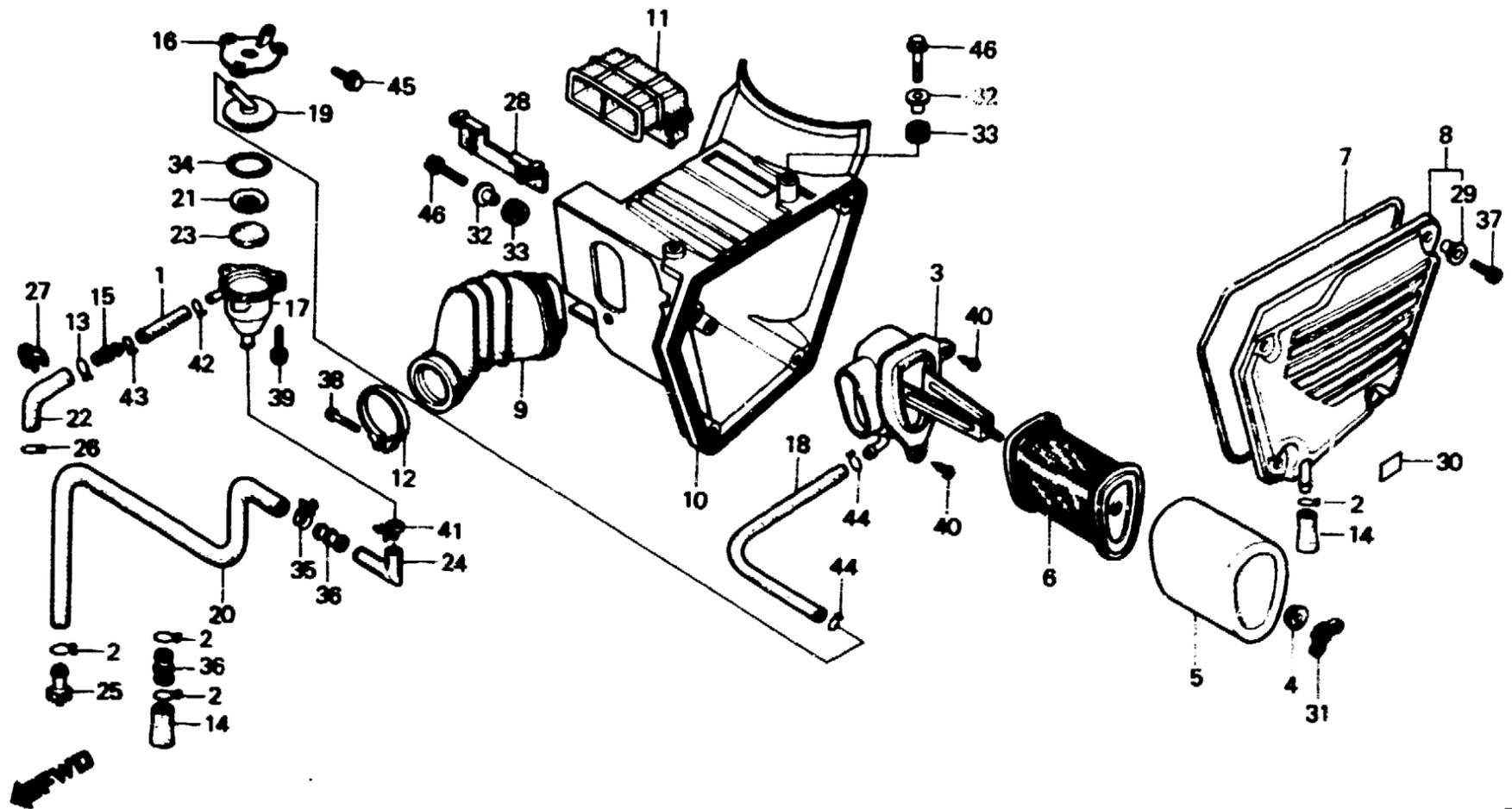
F-15-3

**Air cleaner
(XL250Rc)**

**Filtre à air
(XL250Rc)**

**Luftfilter
(XL250Rc)**

**Limpiador de aire
(XL250Rc)**



BK87-13

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd No					Serial No.	Area code
					S	Sz	SA	SA	Rc		
		29	83601-357-000	COLLAR, COVER SETTING					4		
		30	87507-429-620	MARK, AIR CLEANER CAUTION					1		CM, F1, F2
			87508-120-000	LABEL, AIR CLEANER CAUTION					1		B, CM, DK, DM, E, ED, G1, G2 IT, SA, SD, SW, U
		31	90325-044-000	NUT, TOOL BOX SETTING					1		
		32	90501-MC4-000	COLLAR A, AIR CLEANER CASE					3		
		33	90505-MC4-000	GROMMET A, AIR CLEANER CASE					3		
		34	91305-419-670	O-RING, 47X1.9					1		
		35	91462-393-780	CLIP, TUBE					1		
		36	91463-393-780	JOINT, TUBE					1		B, CM, E, ED, F1, F2, G1, G2 IT, SD, SW, U
		37	92300-06016-0A	BOLT, SLOTTED, 6X16					2		DK, DM, SA
		38	93500-05025-0G	SCREW, PAN, 5X25					4		
		39	93891-04016-00	SCREW-WASHER, 4X16					1		
									3		

1982.01.10

E

2-C14

2-C15

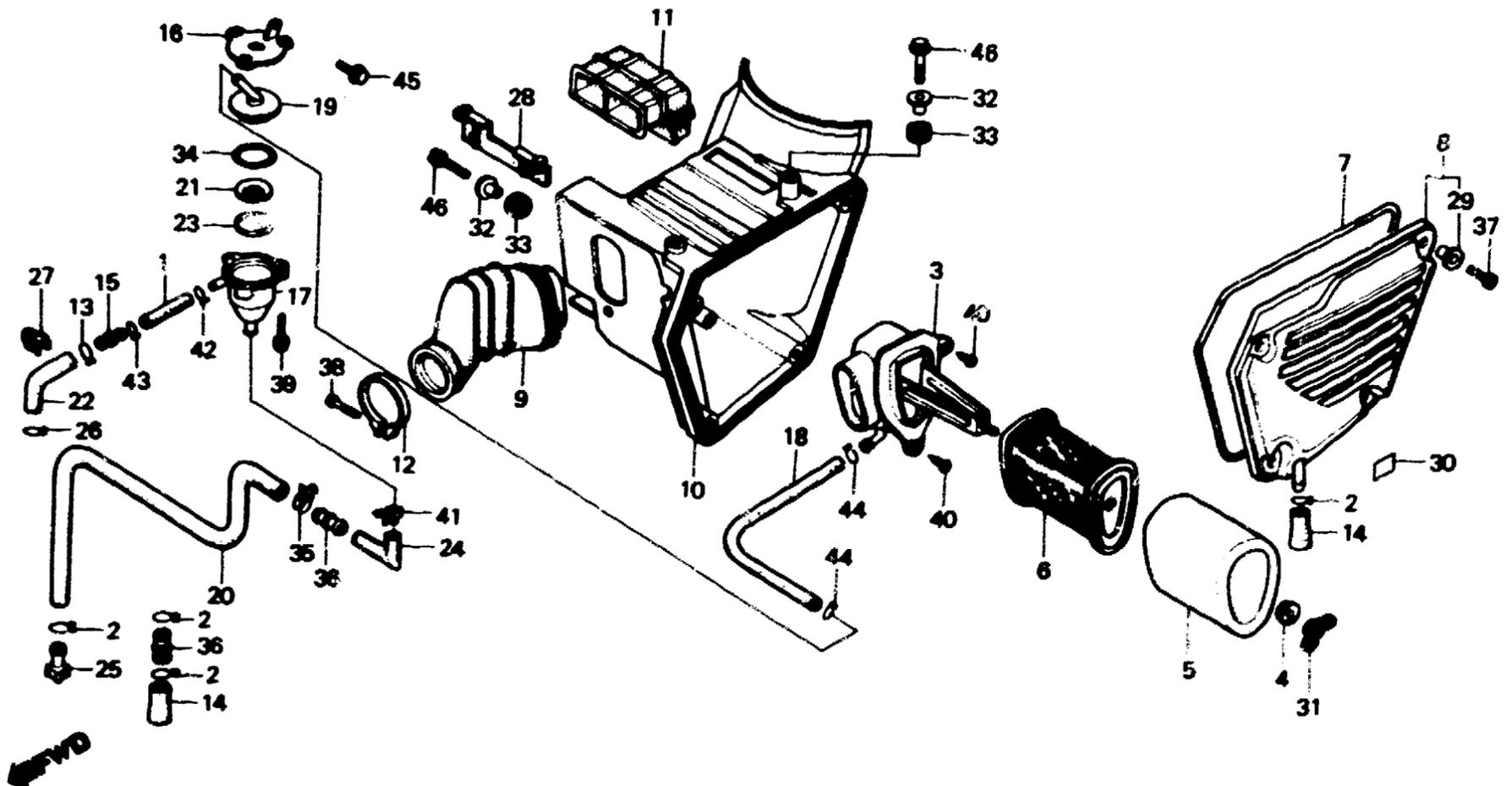
F-15-3

**Air cleaner
(XL250Rc)**

**Filtere à air
(XL250Rc)**

**Luftfilter
(XL250Rc)**

**Limpiador de aire
(XL250Rc)**



BXB7-13

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd No				Serial No.	Area code
					S	Sz	SA	Se		
		40	93903-36220	SCREW, TAPPING, 6X6					2	
		41	95002-01160	CLIP A16, TUBE					1	
		42	95002-02100	CLIP B10, TUBE					1	
		43	95002-02120	CLIP B12, TUBE					1	
		44	95002-02130	CLIP B12.5, TUBE					2	
		45	95700-06010-00	BOLT, FLANGE, 6X10					1	
		46	95700-06016-00	BOLT, FLANGE, 6X16					3	

2-C16

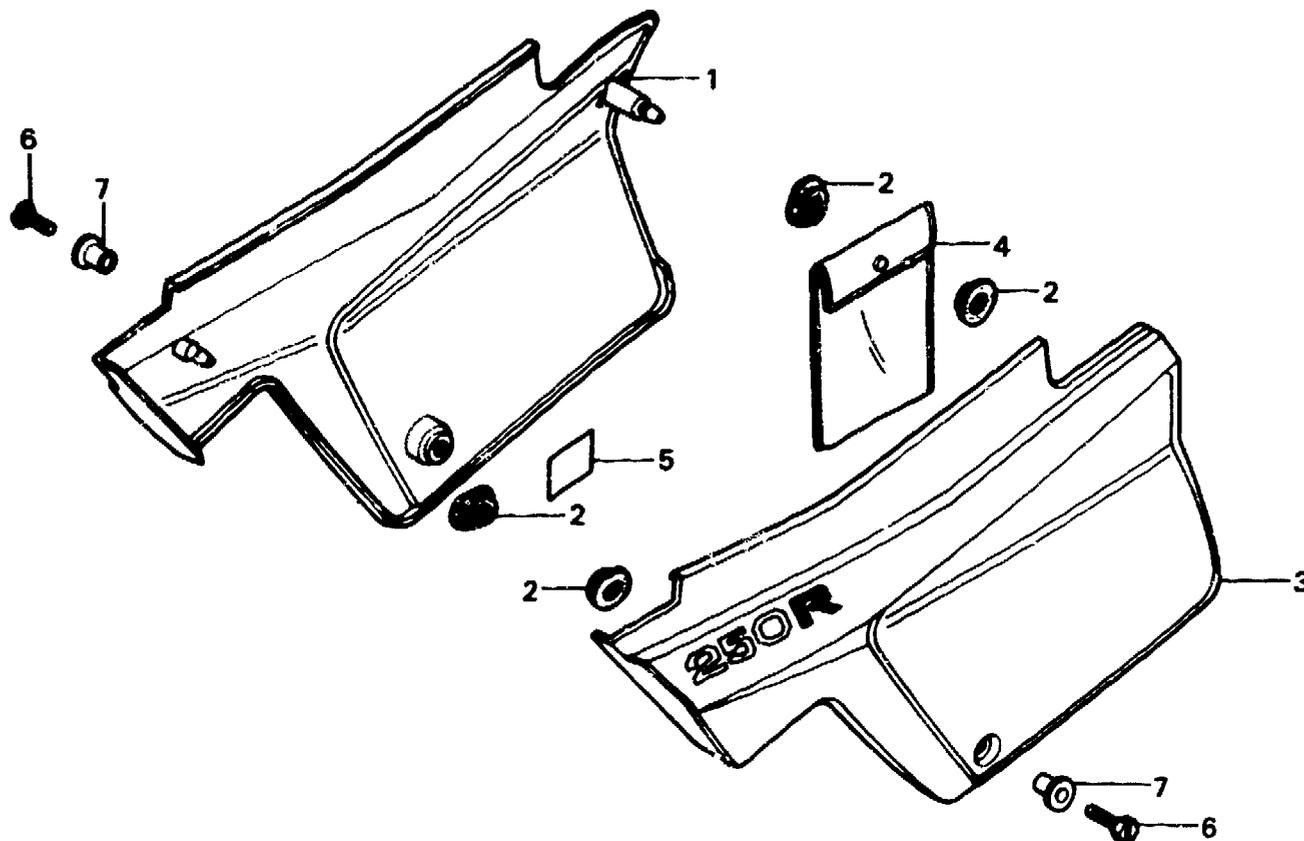
F-16

**Side cover
(XL250Rc)**

**Couvercle latéral
(XL250Rc)**

**Seitendeckel
(XL250Rc)**

**Cubierta lateral
(XL250Rc)**



BKB7-14

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code	
					S	Sz	SA	Se	Rc			
COVER COMP., SIDE (ONE OR ALL)	0.1	1	835A0-KB7-000ZA	COVER COMP., R. SIDE *R-110*					1		CM	
			835A0-KB7-600ZA	COVER COMP., R. SIDE *R-110*					1		B,DK,DM,E,ED,F1,F2,G1 G2,IT,SA,SD,SW,U	
			835B0-KB7-600ZA	COVER COMP., R. SIDE *NH-24*					1		B,DK,DM,E,ED,F1,F2,G1 G2,IT,SA,SD,SW,U	
			835B0-KB7-600ZB	COVER COMP., R. SIDE *NH-104M-U*					1		B,DK,DM,E,ED,F1,F2,G1 G2,IT,SA,SD,SW,U	
		2	83551-300-000	GROMMET, AIR CLEANER CASE					4			
		3	836A0-KB7-000ZA	COVER COMP., L. SIDE *R-110*					1			CM
			836A0-KB7-600ZA	COVER COMP., L. SIDE *R-110*					1			B,DK,DM,E,ED,F1,F2,G1 G2,IT,SA,SD,SW,U
			836B0-KB7-600ZA	COVER COMP., L. SIDE *NH-24*					1			B,DK,DM,E,ED,F1,F2,G1 G2,IT,SA,SD,SW,U
			836B0-KB7-600ZB	COVER COMP., L. SIDE *NH-104M-U*					1			B,DK,DM,E,ED,F1,F2,G1 G2,IT,SA,SD,SW,U
		4	83642-355-000	BAG, OWNERS MANUAL					1			

2-D1

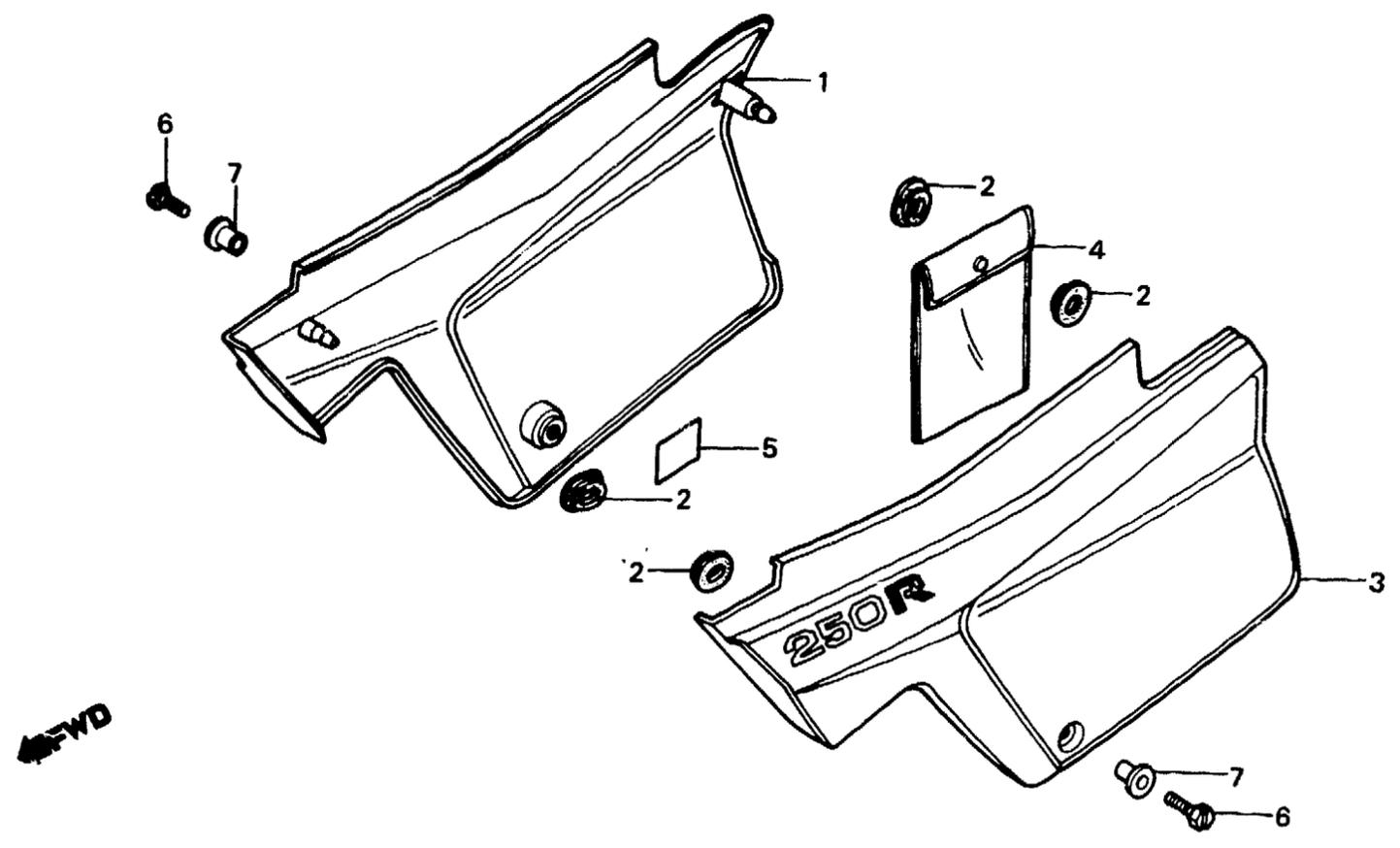
F-16

**Side cover
(XL250Rc)**

**Couvercle latéral
(XL250Rc)**

**Seitendeckel
(XL250Rc)**

**Cubierta lateral
(XL250Rc)**



BKB7-14

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		5	87506-KB7-620	MARK, BATTERY CAUTION (FRENCH)					1		CM,F1,F2
			87506-KB7-670	MARK, BATTERY CAUTION					1		B,CM,DK,DM,E,ED,G1,G2 IT,SA,SD,SW,U
		6	90011-729-000	BOLT, SPECIAL, 6X14					2		
		7	90522-028-000	WASHER, CHAIN CASE SETTING					2		

1982.01.10

E

2-D1

2-D2

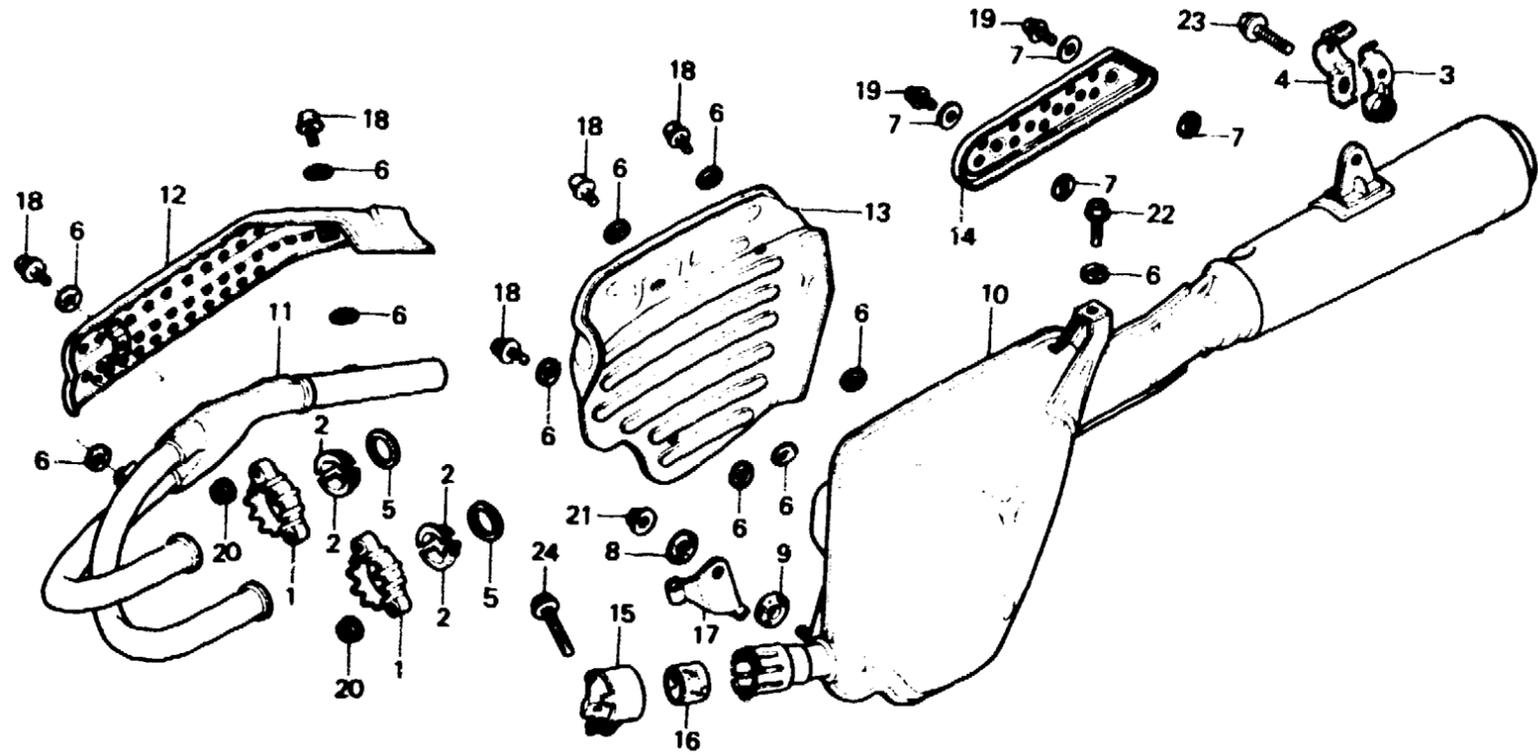
F-17

**Exhaust muffler
(XL250S·SZ·SA·SB)**

**Pot d'échappement
(XL250S·SZ·SA·SB)**

**Auspufftopf
(XL250S·SZ·SA·SB)**

**Silenciador
(XL250S·SZ·SA·SB)**



←FWD

B428-30

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL250				Serial No.	Area code
					S	Sz	SA	Sb		
GASKET, EX. PIPE (ONE OR ALL)	0.2	1	18231-428-000	JOINT, EX. PIPE	2	2				B,CM,DK,DM,E,ED,F1,F2 G1,SA,SD,SW,U
			18231-428-870	JOINT, EX. PIPE			2	2		
PIPE, EX. MUFFLER COMP., ARRESTER	0.6	2	18233-428-000	COLLAR, EX. PIPE JOINT	4	4	4	4		G2
			18283-428-000	BAND A, SUB MUFFLER	1	1	1	1		
PROTECTOR, EX. PIPE PROTECTOR, MUFFLER	0.1	3	18284-428-000	BAND B, SUB MUFFLER	1	1	1	1		
			18291-001-010	GASKET, EX. PIPE	2	2	2	2		
		6	18292-329-000	PACKING, PROTECTOR	15					
					11				5015671	5015670
		7	18292-415-000	PACKING, PROTECTOR	4		11	11	11	5015671
		8	18292-428-000	PACKING A, MUFFLER	1	1	1	1		
		9	18295-428-000	PACKING B, MUFFLER	1	1	1	1		
		10	18300-428-000	MUFFLER COMP., ARRESTER	1	1	1	1		B,CM,DK,DM,E,ED,F,F1 F2,SA,SD,SW,U

2-D3

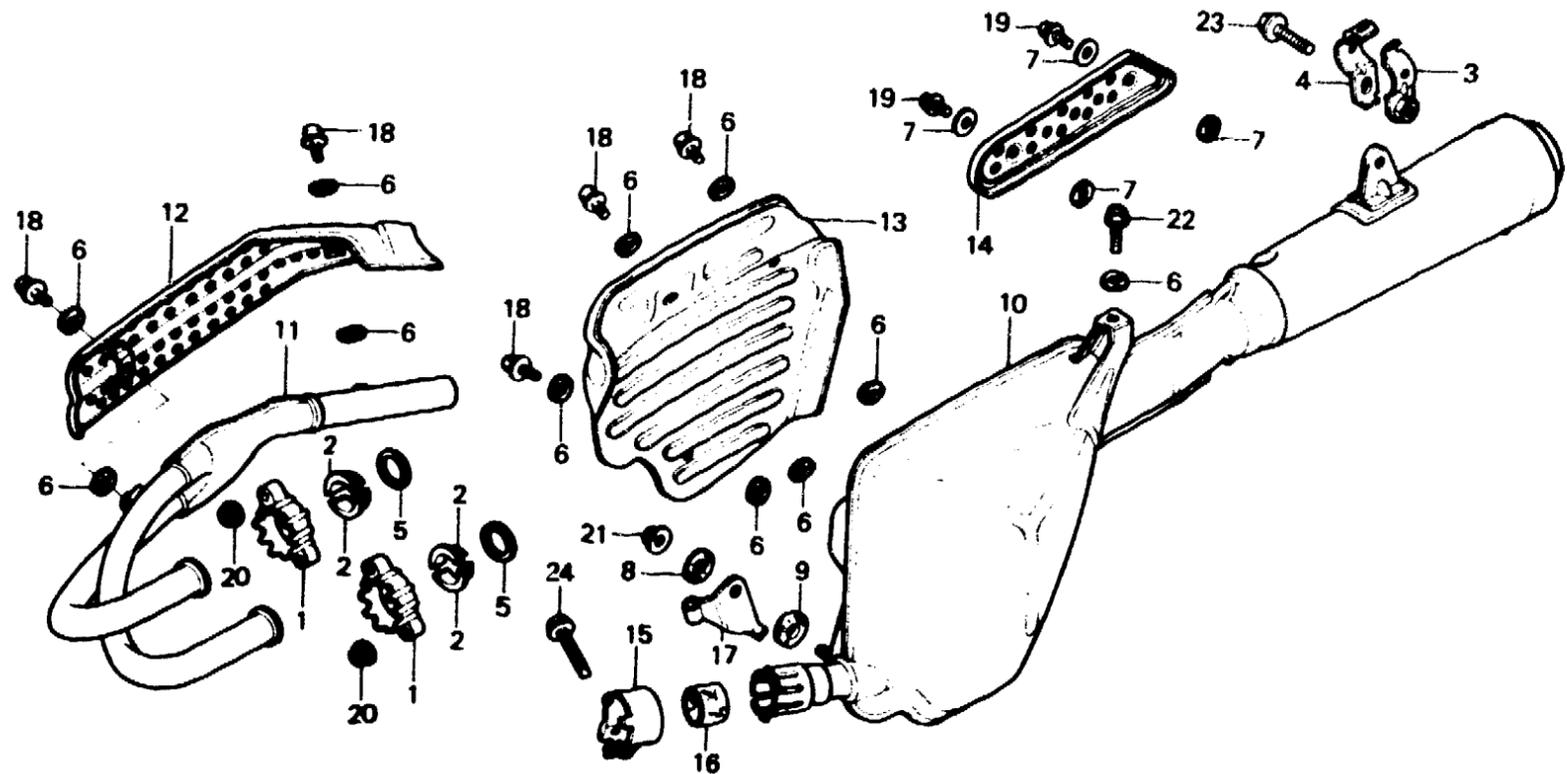
F-17

Exhaust muffler
(XL250S·SZ·SA·SB)

Pot d'échappement
(XL250S·SZ·SA·SB)

Auspufftopf
(XL250S·SZ·SA·SB)

Silenciador
(XL250S·SZ·SA·SB)



B428-30

←FWD

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL250				Serial No.	Area code
					S	Sz	SA	Sb		
			18300-428-610	MUFFLER COMP., ARRESTER	1		1			G, G1, G2
		11	18320-428-000	PIPE, EX.	1	1	1	1		B, CM, DK, DM, E, ED, F, F1 F2, SA, SD, SW, U
			18320-428-610	PIPE, EX.	1		1	1		G, G2
			18320-428-920	PIPE, EX.			1	1		G1
		12	18325-428-000	PROTECTOR, EX. PIPE	1	1	1	1		
		13	18345-428-000	PROTECTOR, MUFFLER	1	1	1	1		
		14	18355-428-000	PROTECTOR B, MUFFLER	1	1	1	1		
		15	18371-428-000	BAND, MUFFLER	1	1	1	1		
		16	18391-313-000	GASKET, MUFFLER	1	1	1	1		
		17	50355-428-000	RECEIVER, CLUTCH CABLE	1	1	1	1		
		18	93891-06010-00	SCREW-WASHER, 6X10	7					
					5				5015671	5015670
						7			5015671	5103214
						5			5103215	
							5	5		

2-D4

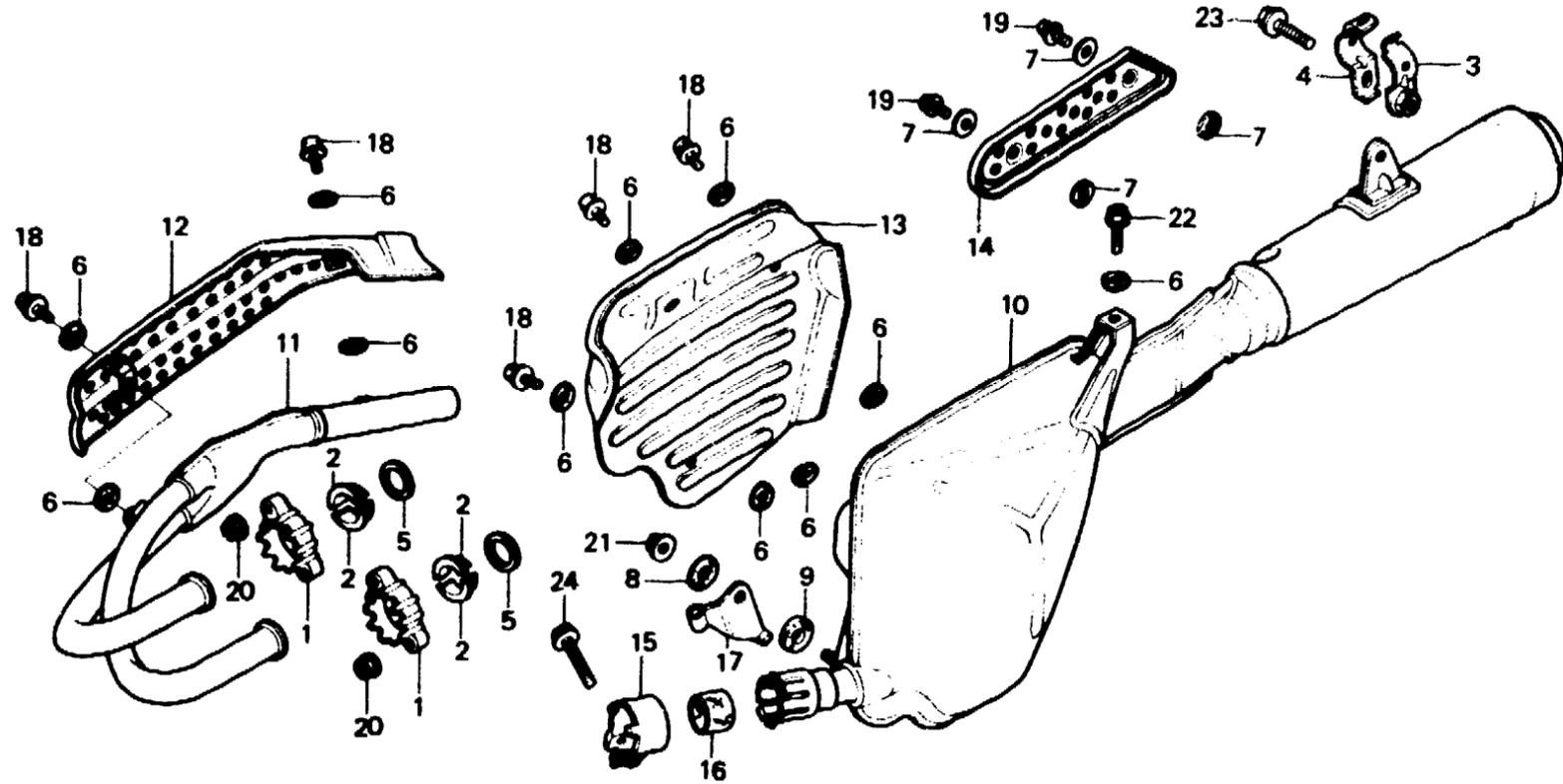
F-17

**Exhaust muffler
(XL250S·SZ·SA·SB)**

**Pot d'échappement
(XL250S·SZ·SA·SB)**

**Auspufftopf
(XL250S·SZ·SA·SB)**

**Silenciador
(XL250S·SZ·SA·SB)**



B428-30

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		19	93891-06012-00	SCREW-WASHER, 6X12	2					5015671 5103215	
		20	94050-06000	NUT, FLANGE, 6MM	4	4	4	4			
		21	94050-08000	NUT, FLANGE, 8MM	1	1	1	1			
		22	95700-06012-00	BOLT, FLANGE, 6X12	1	1	1	1			
		23	95700-08020-00	BOLT, FLANGE, 8X20	1	1	1	1			
		24	95728-08035-00	BOLT, FLANGE, 8X35	1	1	1	1			

1982.01.10

E

2-D4

2-D5

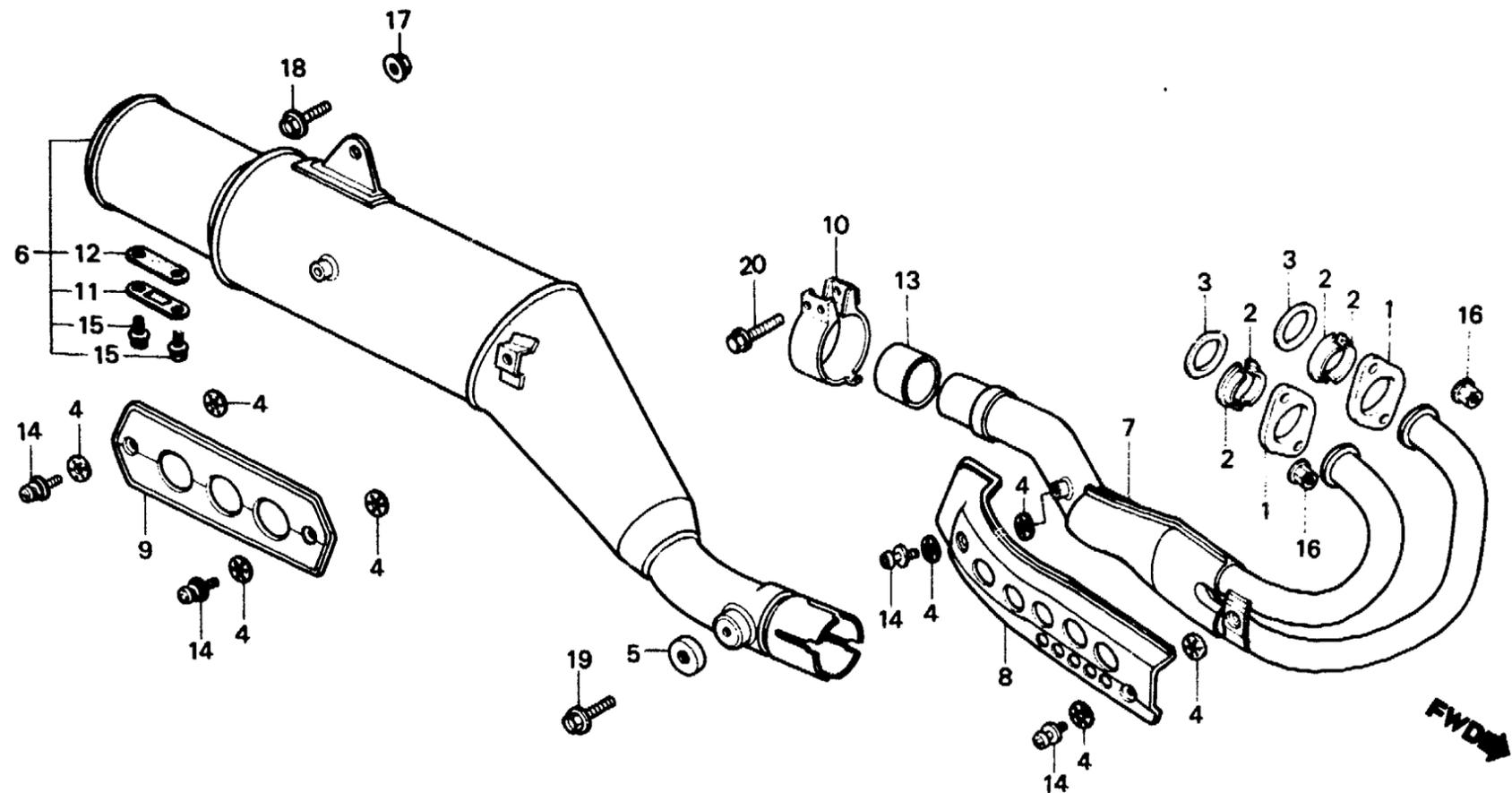
F-17-1

**Exhaust muffler
(XL250Rc)**

**Pot d'échappement
(XL250Rc)**

**Auspufftopf
(XL250Rc)**

**Silenciador
(XL250Rc)**



BKB7-15A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
GASKET, EX. PIPE (ONE OR ALL)	0.2	1	18231-429-000	JOINT, EX. PIPE					2		
MUFFLER COMP., EX.		2	18233-435-000	COLLAR, EX. PIPE JOINT					4		
PIPE COMP., EX.		3	18291-216-000	GASKET, EX. PIPE					2		
PROTECTOR, EX. PIPE	0.1	4	18292-415-000	PACKING, PROTECTOR					8		
PROTECTOR, MUFFLER		5	18295-429-000	PACKING B, MUFFLER					1		
		6	18310-KB7-000	MUFFLER COMP., EX.					1		B,DK,DM,E,ED,F1,F2,IT SA,SD,SW,U G1,G2
			18310-KB7-611	MUFFLER COMP., EX.					1		
			18310-KB7-670	MUFFLER COMP., EX.					1		CM
		7	18320-KB7-000	PIPE COMP., EX.					1		B,CM,DK,DM,E,ED,F1,F2 IT,SA,SD,SW,U
			18320-KB7-611	PIPE COMP., EX.					1		G1
			18320-KB7-631	PIPE COMP., EX.					1		G2
		8	18325-KB7-000	PROTECTOR, EX. PIPE					1		
		9	18355-KB7-000	PROTECTOR, MUFFLER					1		
		10	18371-KB7-000	BAND, MUFFLER					1		
		11	18373-429-000	LID, MUFFLER					1		CM

2-D6

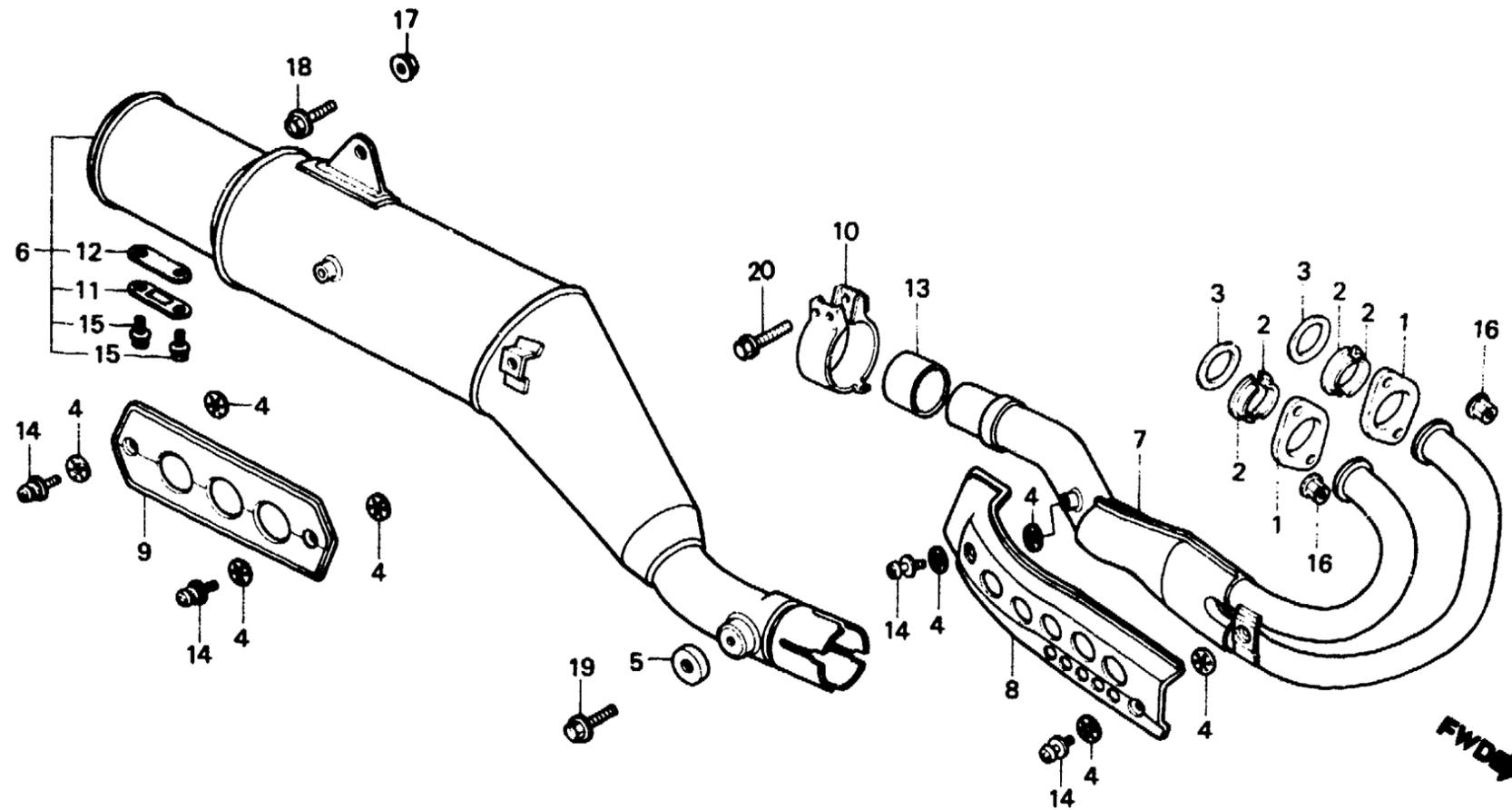
F-17-1

**Exhaust muffler
(XL250Rc)**

**Pot d'échappement
(XL250Rc)**

**Auspufftopf
(XL250Rc)**

**Silenciador
(XL250Rc)**



BKB7-15A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Se	Rc		
		12	18374-429-000	PACKING, MUFFLER LID					1		CM
		13	18391-410-000	PACKING, MUFFLER					1		
		14	90136-MC7-000	SCREW-WASHER, 6X12					4		
		15	93481-06012-07	BOLT-WASHER, 6X12					2		CM
		16	94050-06000	NUT, FLANGE, 6MM					4		
		17	94050-08000	NUT, FLANGE, 8MM					1		
		18	95700-08014-00	BOLT, FLANGE, 8X14					1		
		19	95700-08016-00	BOLT, FLANGE, 8X16					1		
		20	95700-08032-07	BOLT, FLANGE, 8X32					1		

2-D7

F-18

Pedal • Kick starter arm • Step

(XL250S,Sz,SA,Sb-B,CM,DK,DM,
E,ED,F,F1,F2,SA,SD,SW,U)

Pédale • Bras de kick de démarrage •

Repose pieds

(XL250S,Sz,SA,Sb-B,CM,DK,DM,
E,ED,F,F1,F2,SA,SD,SW,U)

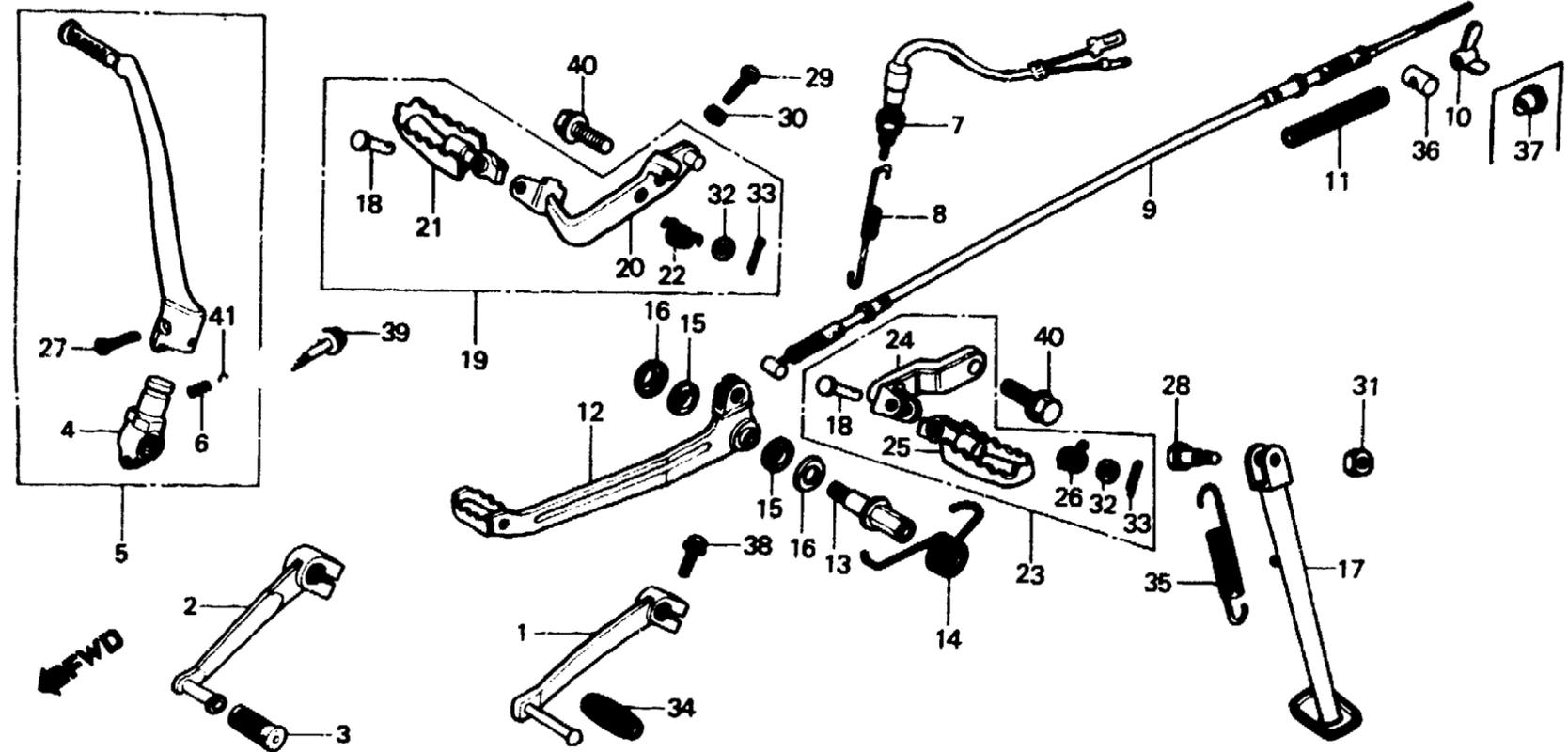
Pedal • Kickstarterarm • Tritt

(XL250S,Sz,SA,Sb-B,CM,DK,DM,
E,ED,F,F1,F2,SA,SD,SW,U)

Pedal • Brazo de arranque de pie •

Estribo

(XL250S,Sz,SA,Sb-B,CM,DK,DM,
E,ED,F,F1,F2,SA,SD,SW,U)



B428-48B

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	Sb Rc		
PEDAL, GEAR CHANGE	0.1	1	24700-428-000	PEDAL, GEAR CHANGE	1	1	1		B,CM,DK,DM,E,ED,F,F1 F2,SA,SD,SW,U	
ARM ASSY., KICK STARTER		2	24700-428-730	PEDAL, GEAR CHANGE				1	B,CM,DK,DM,E,ED,F1,F2 SA,SD,SW,U	
SWITCH ASSY., RR. STOP		7	35350-149-003	SWITCH ASSY., RR. STOP	1	1	1	1	B,CM,DK,DM,E,ED,F,F1 F2,SA,SD,SW,U	
CABLE COMP., RR. BRAKE		8	35357-428-000	SPRING, STOP SWITCH	1	1	1	1	B,CM,DK,DM,E,ED,F,F1 F2,SA,SD,SW,U	
ARM ASSY., STEP		3	24781-419-000	RUBBER, GEAR CHANGE PEDAL				1	B,CM,DK,DM,E,ED,F1,F2 SA,SD,SW,U	
INC. RELATIVE PART	0.3	4	28241-428-300	JOINT, KICK ARM	1	1			CM,DK,DM,E,ED,F,SA,SW U	
PEDAL COMP., BRAKE	0.2		28241-428-871	JOINT, KICK ARM			1	1	B,CM,DK,DM,E,ED,F1,F2 SA,SD,SW,U	
SPRING, BRAKE PEDAL		5	28300-428-000	ARM ASSY., KICK STARTER	1	1			CM,DK,DM,E,ED,F,SA,SW U	
BAR, SIDE STAND			28300-428-871	ARM ASSY., KICK STARTER			1	1	B,CM,DK,DM,E,ED,F1,F2 SA,SD,SW,U	
		6	28333-300-000	SPRING, KICK STARTER STOPPER	1	1	1	1	B,CM,DK,DM,E,ED,F,F1 F2,SA,SD,SW,U	

2-D8

F-18

Pedal • Kick starter arm • Step

(XL250S, Sz, SA, Sb-B, CM, DK, DM, E, ED, F, F1, F2, SA, SD, SW, U)

Pédale • Bras de kick de démarrage •

Repose pieds

(XL250S, Sz, SA, Sb-B, CM, DK, DM, E, ED, F, F1, F2, SA, SD, SW, U)

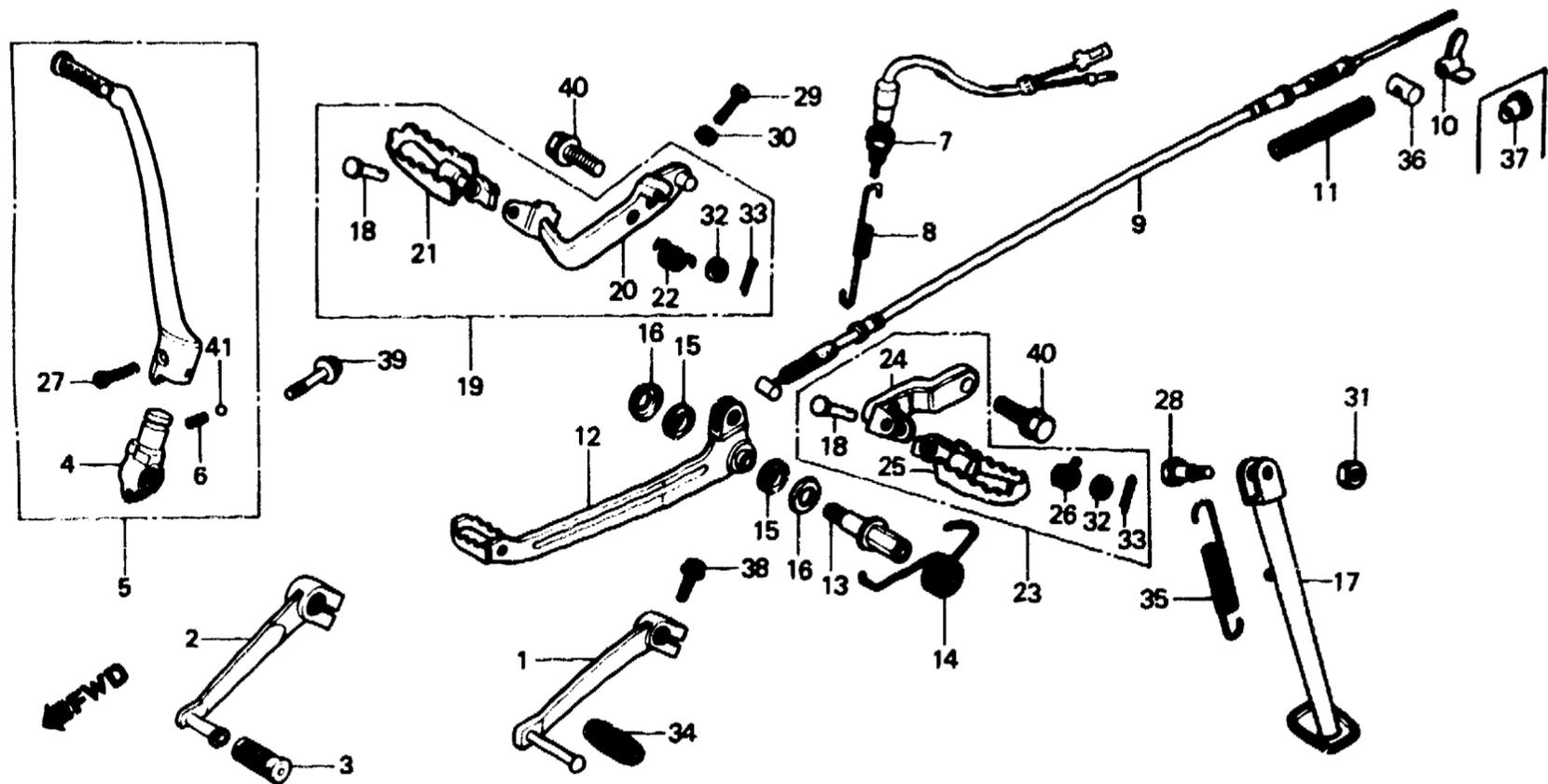
Pedal • Kickstarterarm • Tritt

(XL250S, Sz, SA, Sb-B, CM, DK, DM, E, ED, F, F1, F2, SA, SD, SW, U)

Pedal • Brazo de arranque de pie •

Estribo

(XL250S, Sz, SA, Sb-B, CM, DK, DM, E, ED, F, F1, F2, SA, SD, SW, U)



B428-48B

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	Sb		
		9	43450-428-000	CABLE COMP., RR. BRAKE	1	1				CM, DK, DM, E, ED, F, SA, SW, U
			43450-428-870	CABLE COMP., RR. BRAKE			1	1		B, CM, DK, DM, E, ED, F1, F2, SA, SD, SW, U
		10	43459-434-000	NUT, BRAKE ADJUSTING					1	B, CM, DK, DM, E, ED, F1, F2, SA, SD, SW, U
		11	45452-044-300	SPRING A, BRAKE CABLE	1	1	1	1		B, CM, DK, DM, E, ED, F, F1, F2, SA, SD, SW, U
		12	46500-428-000	PEDAL COMP., BRAKE	1	1	1	1		B, CM, DK, DM, E, ED, F, F1, F2, SA, SD, SW, U
		13	46510-428-000	SHAFT, RR. BRAKE	1	1	1	1		B, CM, DK, DM, E, ED, F, F1, F2, SA, SD, SW, U
		14	46514-428-000	SPRING, BRAKE PEDAL	1	1	1	1		B, CM, DK, DM, E, ED, F, F1, F2, SA, SD, SW, U
		15	46516-430-000	DUST SEAL, BRAKE PEDAL	2	2	2	2		B, CM, DK, DM, E, ED, F, F1, F2, SA, SD, SW, U
		16	46518-361-000	WASHER, BRAKE PIVOT	2	2	2	2		B, CM, DK, DM, E, ED, F, F1, F2, SA, SD, SW, U

2-D9

F-18

Pedal • Kick starter arm • Step

(XL250S, Sz, SA, Sb-B, CM, DK, DM, E, ED, F, F1, F2, SA, SD, SW, U)

Pédale • Bras de kick de démarrage •

Repose pieds

(XL250S, Sz, SA, Sb-B, CM, DK, DM, E, ED, F, F1, F2, SA, SD, SW, U)

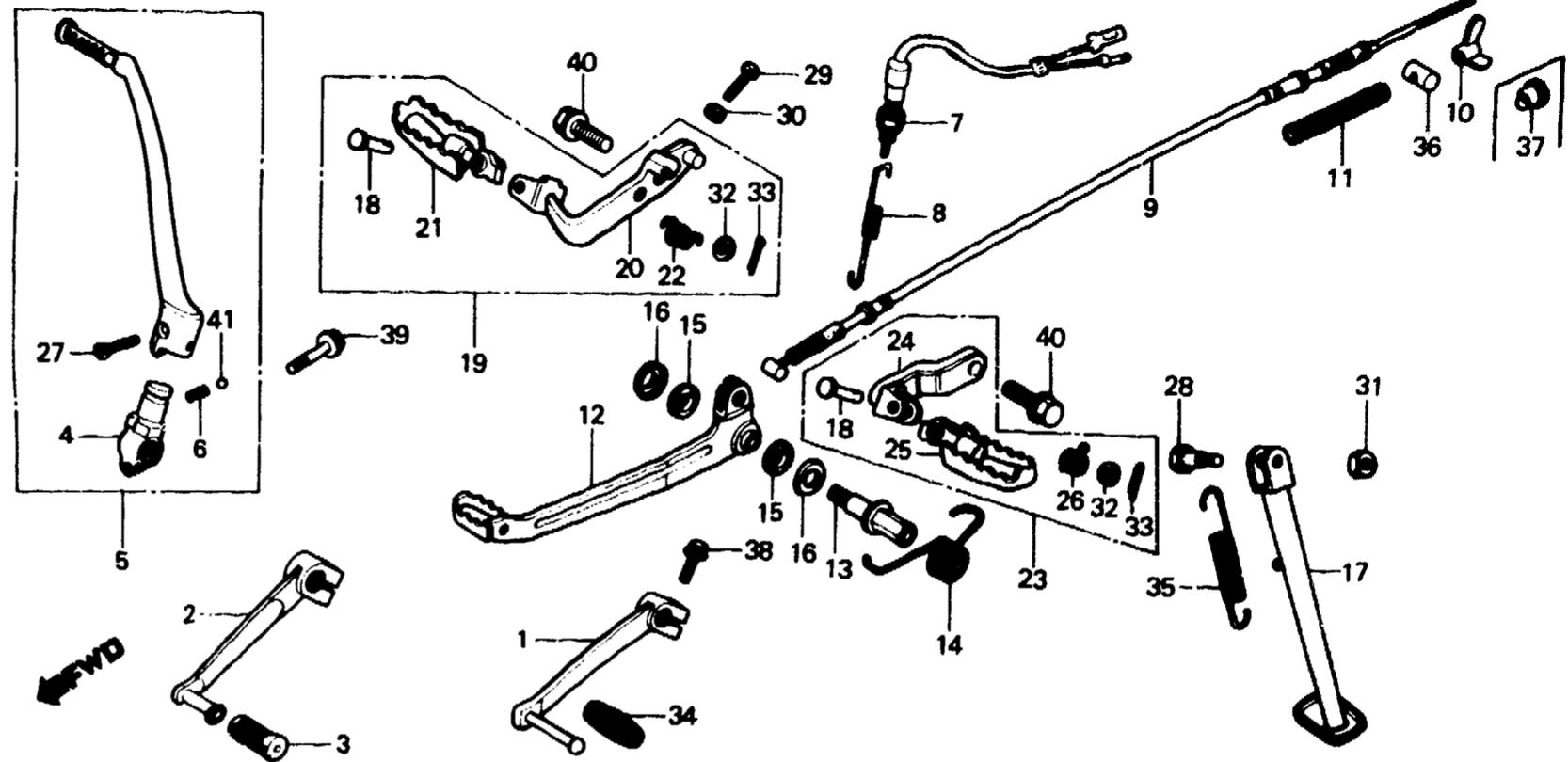
Pedal • Kickstarterarm • Tritt

(XL250S, Sz, SA, Sb-B, CM, DK, DM, E, ED, F, F1, F2, SA, SD, SW, U)

Pedal • Brazo de arranque de pie •

Estribo

(XL250S, Sz, SA, Sb-B, CM, DK, DM, E, ED, F, F1, F2, SA, SD, SW, U)



B428-48B

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL250					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		17	50530-428-000	BAR, SIDE STAND	1	1	1				B, CM, DK, DM, E, ED, F, F1, F2, SA, SD, SW, U
			50530-428-830	BAR, SIDE STAND					1		B, DK, DM, E, ED, F1, F2, SA, SD, SW, U
		18	50603-033-000	PIN, STEP BAR JOINT	2	2	2	2			B, CM, DK, DM, E, ED, F, F1, F2, SA, SD, SW, U
		19	50610-428-000	ARM ASSY., R. STEP	1	1	1	1			B, CM, DK, DM, E, ED, F, F1, F2, SA, SD, SW, U
		20	50615-428-000	ARM COMP., R. STEP	1	1	1	1			B, CM, DK, DM, E, ED, F, F1, F2, SA, SD, SW, U
		21	50616-428-000	STEP COMP., R.	1	1	1	1			B, CM, DK, DM, E, ED, F, F1, F2, SA, SD, SW, U
		22	50617-329-000	SPRING, R. STEP RETURN	1	1	1	1			B, CM, DK, DM, E, ED, F, F1, F2, SA, SD, SW, U
		23	50620-428-000	ARM ASSY., L. STEP	1	1	1	1			B, CM, DK, DM, E, ED, F, F1, F2, SA, SD, SW, U
		24	50624-428-000	ARM COMP., L. STEP	1	1	1	1			B, CM, DK, DM, E, ED, F, F1, F2, SA, SD, SW, U
		25	50642-428-000	STEP COMP., L.	1	1	1	1			B, CM, DK, DM, E, ED, F, F1, F2, SA, SD, SW, U

2-D10

F-18

Pedal • Kick starter arm • Step

(XL250S, Sz, SA, Sb-B, CM, DK, DM,
E, ED, F, F1, F2, SA, SD, SW, U)

Pédale • Bras de kick de démarrage •

Repose pieds

(XL250S, Sz, SA, Sb-B, CM, DK, DM,
E, ED, F, F1, F2, SA, SD, SW, U)

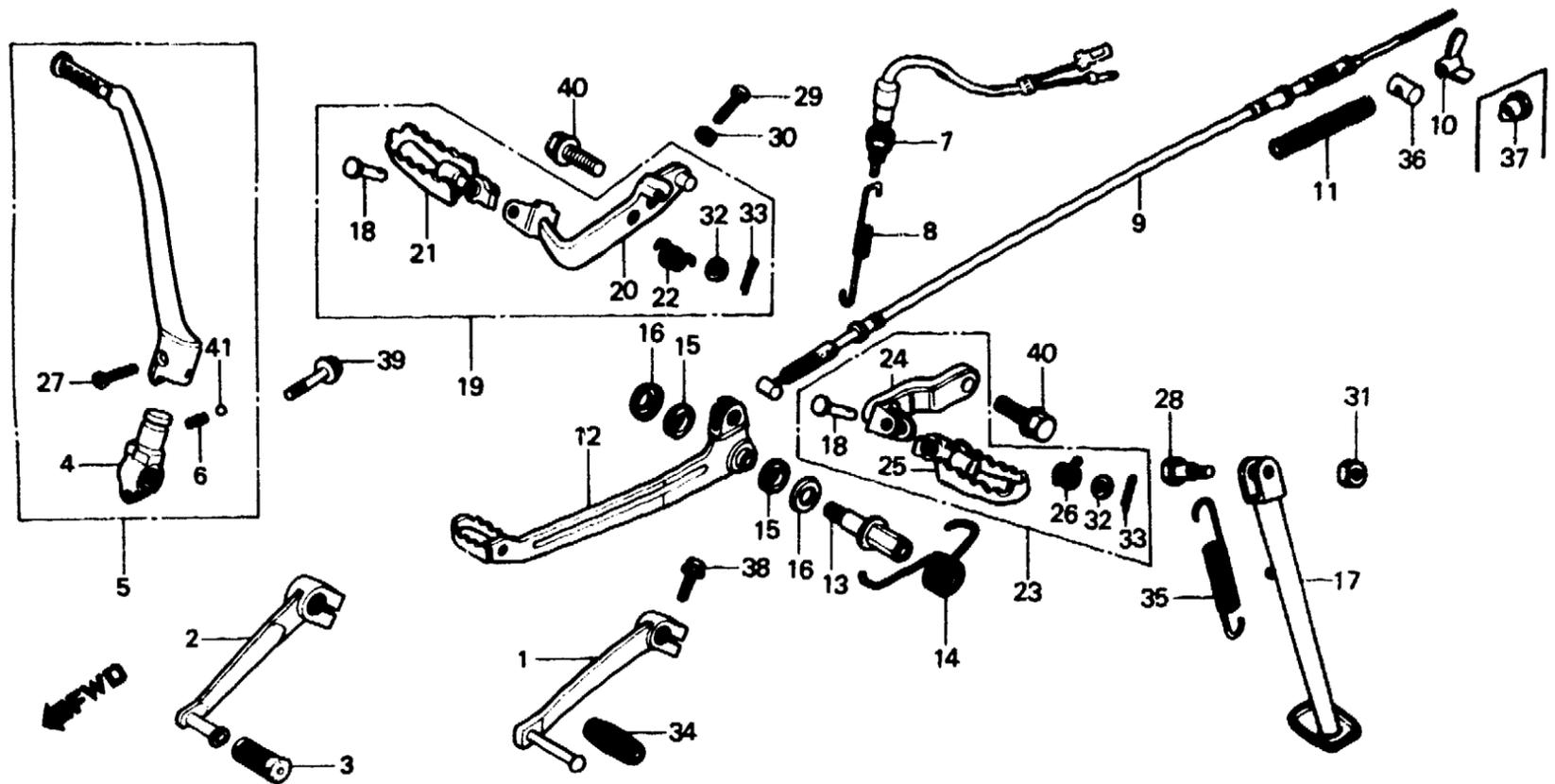
Pedal • Kickstarterarm • Tritt

(XL250S, Sz, SA, Sb-B, CM, DK, DM,
E, ED, F, F1, F2, SA, SD, SW, U)

Pedal • Brazo de arranque de pie •

Estribo

(XL250S, Sz, SA, Sb-B, CM, DK, DM,
E, ED, F, F1, F2, SA, SD, SW, U)



B428-48B

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		26	50644-329-000	SPRING, L. STEP RETURN	1	1	1	1			B, CM, DK, DM, E, ED, F, F1 F2, SA, SD, SW, U
		27	90101-329-000	BOLT, KICK ARM	1	1	1	1			B, CM, DK, DM, E, ED, F, F1 F2, SA, SD, SW, U
		28	90108-283-000	SCREW, SIDE STAND PIVOT	1	1	1	1			B, CM, DK, DM, E, ED, F, F1 F2, SA, SD, SW, U
		29	93500-06025	SCREW, PAN, 6X25	1	1	1	1			B, CM, DK, DM, E, ED, F, F1 F2, SA, SD, SW, U
		30	94001-06000	NUT, HEX., 6MM	1	1	1	1			B, CM, DK, DM, E, ED, F, F1 F2, SA, SD, SW, U
		31	94030-10000	NUT, HEX., 10MM	1	1	1	1			B, CM, DK, DM, E, ED, F, F1 F2, SA, SD, SW, U
		32	94101-08000	WASHER, PLAIN, 8MM	2	2	2	2			B, CM, DK, DM, E, ED, F, F1 F2, SA, SD, SW, U
		33	94201-16150	PIN, SPLIT, 1.6X15	2	2	2	2			B, CM, DK, DM, E, ED, F, F1 F2, SA, SD, SW, U
		34	95011-40000	RUBBER, CHANGE PEDAL	1	1	1				B, CM, DK, DM, E, ED, F, F1 F2, SA, SD, SW, U
		35	95014-72302	SPRING C, SIDE STAND	1	1	1	1			B, CM, DK, DM, E, ED, F, F1 F2, SA, SD, SW, U

2-D11

F-18

Pedal • Kick starter arm • Step

(XL250S, Sz, SA, Sb-B, CM, DK, DM, E, ED, F, F1, F2, SA, SD, SW, U)

Pédale • Bras de kick de démarrage •

Repose pieds

(XL250S, Sz, SA, Sb-B, CM, DK, DM, E, ED, F, F1, F2, SA, SD, SW, U)

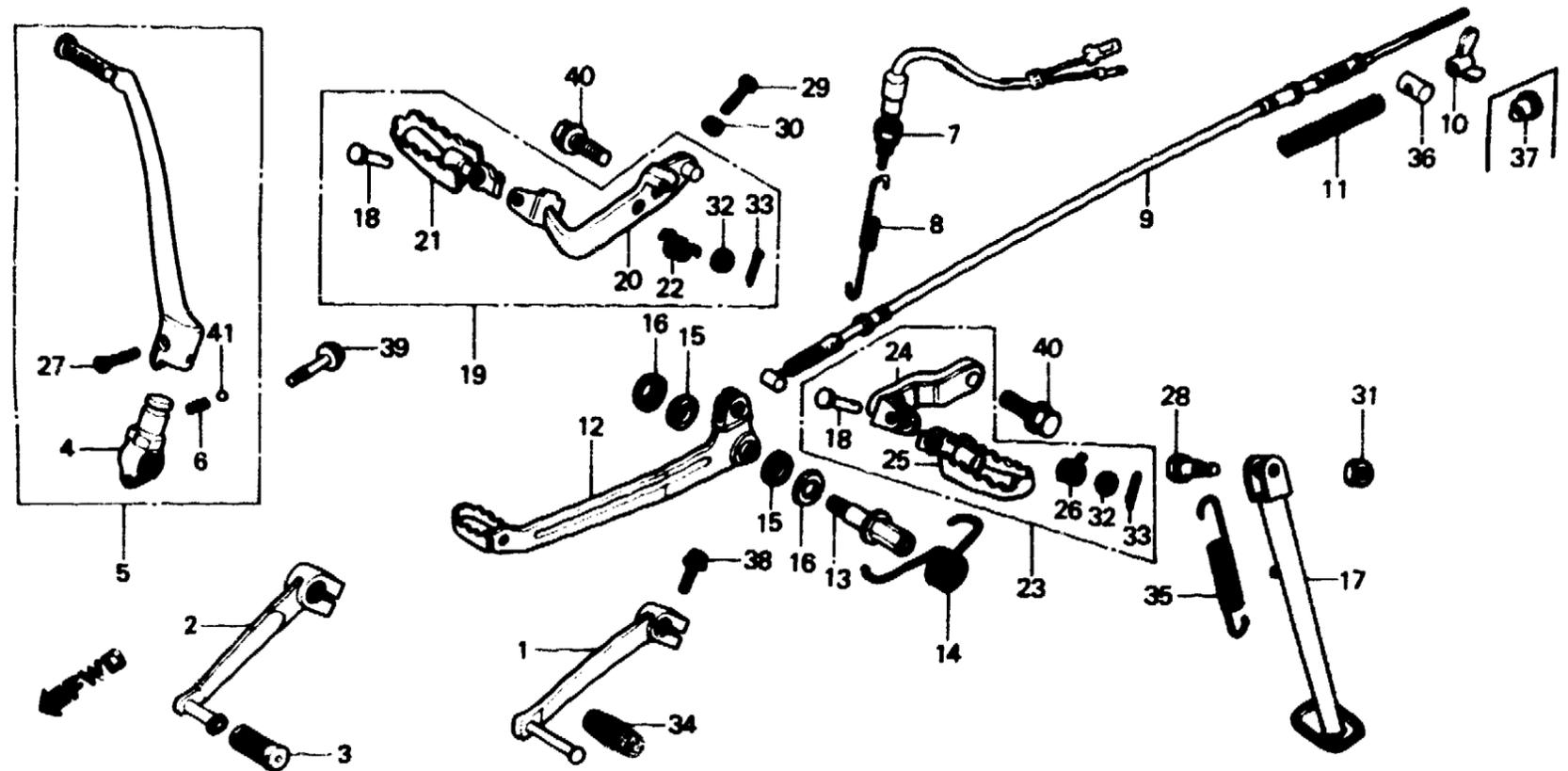
Pedal • Kickstarterarm • Tritt

(XL250S, Sz, SA, Sb-B, CM, DK, DM, E, ED, F, F1, F2, SA, SD, SW, U)

Pedal • Brazo de arranque de pie •

Estribo

(XL250S, Sz, SA, Sb-B, CM, DK, DM, E, ED, F, F1, F2, SA, SD, SW, U)



8428-488

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL250					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		36	95015-32001	JOINT B, BRAKE ARM	1	1	1	1			B, CM, DK, DM, E, ED, F, F1, F2, SA, SD, SW, U
		37	95015-42000	NUT B, BRAKE ROD ADJUSTING	1	1	1				B, CM, DK, DM, E, ED, F, F1, F2, SA, SD, SW, U
		38	95700-06020-00	BOLT, FLANGE, 6X20	1	1	1	1			B, CM, DK, DM, E, ED, F, F1, F2, SA, SD, SW, U
		39	95700-08028-00	BOLT, FLANGE, 8X28	1	1	1	1			B, CM, DK, DM, E, ED, F, F1, F2, SA, SD, SW, U
		40	95700-12025-00	BOLT, FLANGE, 12X25	2	2	2	2			B, CM, DK, DM, E, ED, F, F1, F2, SA, SD, SW, U
		41	96211-08000	BALL, STEEL, #8 (1/4)	1	1	1	1			B, CM, DK, DM, E, ED, F, F1, F2, SA, SD, SW, U

2-D12

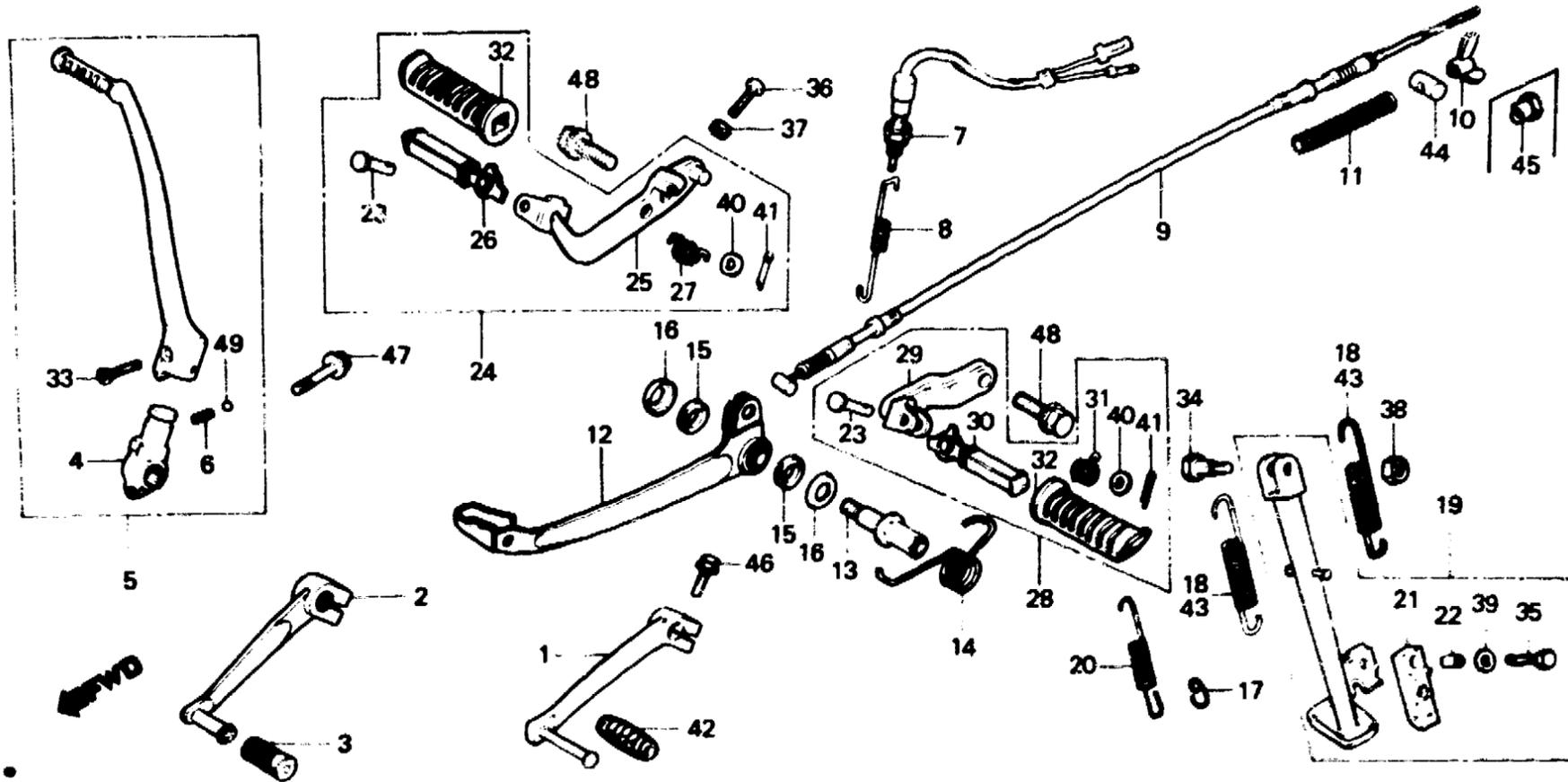
F-18-1

**Pedal • Kick starter arm • Step
(XL250S,SA,SB-G,G1,G2)**

**Pédale • Bras de kick de
démarrage • Repose pieds
(XL250S,SA,SB-G,G1,G2)**

**Pedal • Kickstarterarm • Tritt
(XL250S,SA,SB-G,G1,G2)**

**Pedal • Brazo de arranque de pie •
Estribo (XL250S,SA,SB-G,G1,G2)**



8428 49A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd No.				Serial No.	Area code
					S	Sz	SA	Sb		
PEDAL, GEAR CHANGE	0.1	1	24700-428-000	PEDAL, GEAR CHANGE	1		1			G,G1,G2
ARM ASSY., KICK STARTER		2	24700-428-730	PEDAL, GEAR CHANGE				1		G1,G2
SWITCH ASSY., RR. STOP		3	24781-419-000	RUBBER, GEAR CHANGE PEDAL				1		G1,G2
CABLE COMP., RR. BRAKE		4	28241-428-300	JOINT, KICK ARM	1					G
ARM ASSY., STEP		5	28241-428-871	JOINT, KICK ARM			1	1		G1,G2
INC. RELATIVE PART		5	28300-428-000	ARM ASSY., KICK STARTER	1					G
PEDAL COMP., BRAKE	0.3		28300-428-871	ARM ASSY., KICK STARTER			1	1		G1,G2
SPRING, BRAKE PEDAL	0.2	6	28333-300-000	SPRING, KICK STARTER STOPPER	1		1	1		G,G1,G2
BAR ASSY., SIDE STAND		7	35350-149-003	SWITCH ASSY., RR. STOP	1		1	1		G,G1,G2
		8	35357-428-000	SPRING, STOP SWITCH	1		1	1		G,G1,G2
		9	43450-428-000	CABLE COMP., RR. BRAKE	1		1	1		G,G1,G2
		10	43459-434-000	NUT, BRAKE ADJUSTING				1		G1,G2
		11	45452-044-300	SPRING A, BRAKE CABLE	1		1	1		G,G1,G2
		12	46500-428-610	PEDAL COMP., BRAKE	1		1	1		G,G1,G2

2-D13

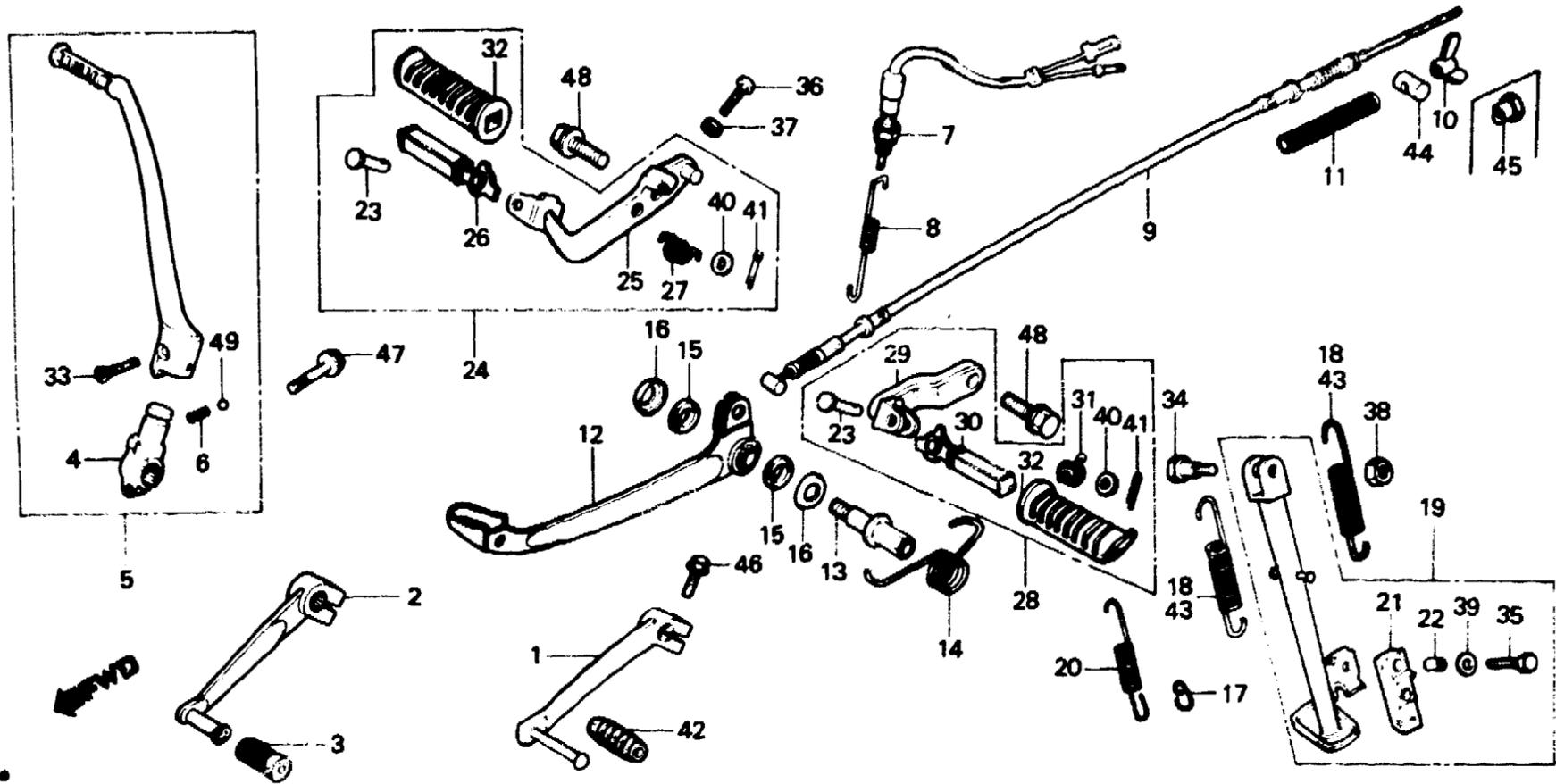
F-18-1

Pedal • Kick starter arm • Step
(XL250S,SA,SB-G,G1,G2)

Pédale • Bras de kick de
démarrage • Reponse pieds
(XL250S,SA,SB-G,G1,G2)

Pedal • Kickstarterarm • Tritt
(XL250S,SA,SB-G,G1,G2)

Pedal • Brazo de arranque de pie •
Estribo (XL250S,SA,SB-G,G1,G2)



B42R-49A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	SB		
		13	46510-428-000	SHAFT, RR. BRAKE	1		1			G,G1,G2
		14	46514-428-000	SPRING, BRAKE PEDAL	1		1			G,G1,G2
		15	46516-430-000	DUST SEAL, BRAKE PEDAL	2		2			G,G1,G2
		16	46518-361-000	WASHER, BRAKE PIVOT	2		2			G,G1,G2
		17	50525-428-850	HOOK, SIDE STAND SPRING				1		G1,G2
		18	50535-429-000	SPRING, SIDE STAND	2				5023431	G
		19	50540-428-610	BAR ASSY., SIDE STAND	1		1			G1,G2
			50540-428-850	BAR ASSY., SIDE STAND				1		G1,G2
		20	50542-438-000	SUB SPRING, SIDE STAND				1		G1,G2
		21	50548-356-700	RUBBER, STAND	1		1			G,G1,G2
		22	50549-356-700	COLLAR, STAND RUBBER SETTING	1		1			G,G1,G2
		23	50603-033-000	PIN, STEP BAR JOINT	2		2			G,G1,G2

2-D14

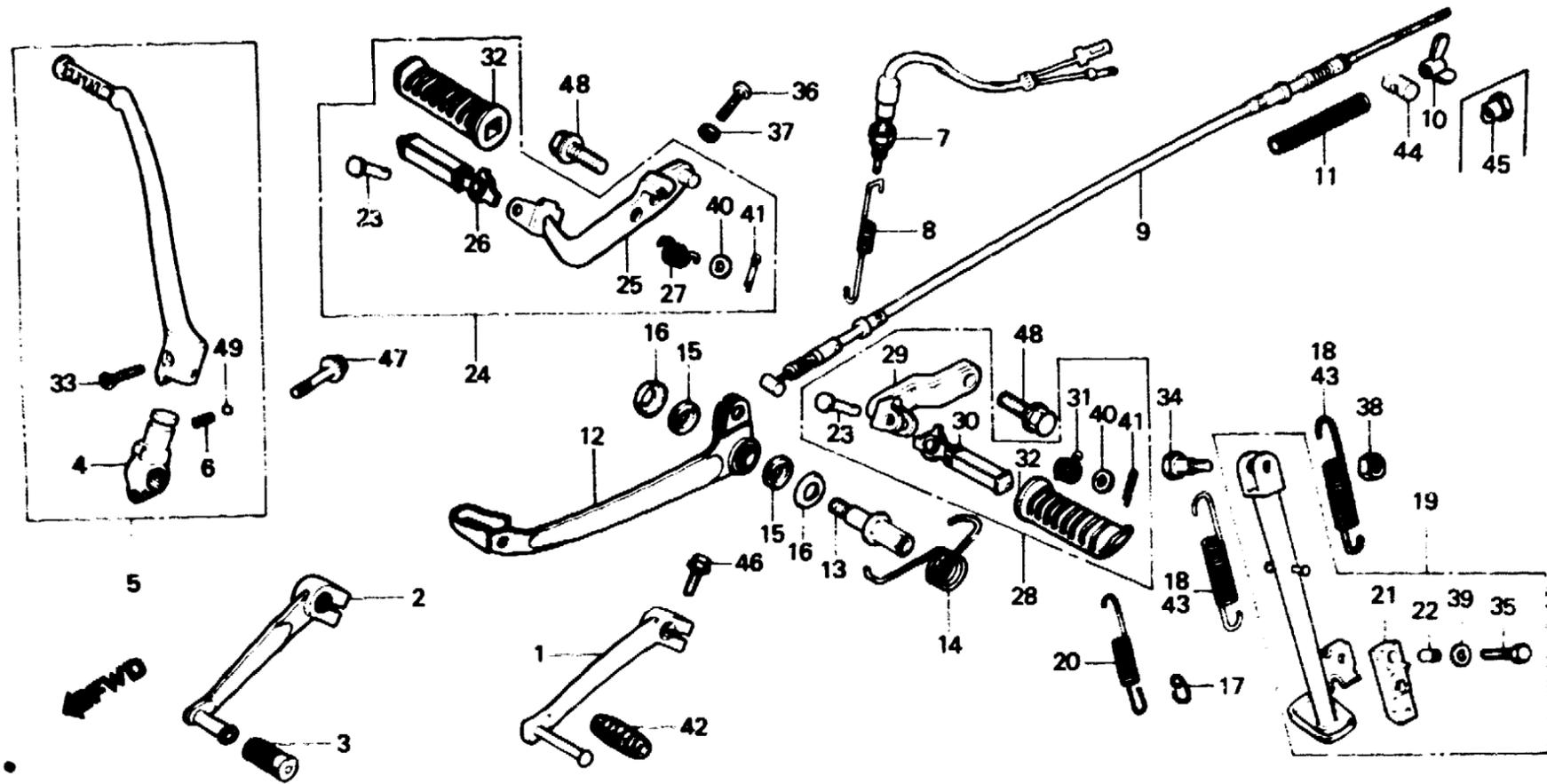
F-18-1

Pedal • Kick starter arm • Step
(XL250S, SA, SB-G, G1, G2)

Pédale • Bras de kick de démarrage • Repose pieds
(XL250S, SA, SB-G, G1, G2)

Pedal • Kickstarterarm • Tritt
(XL250S, SA, SB-G, G1, G2)

Pedal • Brazo de arranque de pie • Estribo
(XL250S, SA, SB-G, G1, G2)



B428-49A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL250					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		24	50610-428-610	ARM ASSY., R. STEP	1	1	1			G, G1, G2	
		25	50615-428-000	ARM COMP., R. STEP	1	1	1			G, G1, G2	
		26	50616-312-010	ARM COMP., R. STEP	1	1	1			G, G1, G2	
		27	50617-329-000	SPRING, R. STEP RETURN	1	1	1			G, G1, G2	
		28	50620-428-610	ARM ASSY., L. STEP	1	1	1			G, G1, G2	
		29	50624-428-000	ARM COMP., L. STEP	1	1	1			G, G1, G2	
		30	50642-312-010	ARM COMP., L. STEP	1	1	1			G, G1, G2	
		31	50644-329-000	SPRING, L. STEP RETURN	1	1	1			G, G1, G2	
		32	50661-312-000	RUBBER, STEP	2	2	2			G, G1, G2	
		33	90101-329-000	BOLT, KICK ARM	1	1	1			G, G1, G2	
		34	90108-289-000	SCREW, SIDE STAND PIVOT	1	1	1			G, G1, G2	
		35	92000-06028	BOLT, HEX., 6X28	1	1	1			G, G1, G2	
		36	93500-06025	SCREW, PAN, 6X25	1	1	1			G, G1, G2	
		37	94001-06000	NUT, HEX., 6MM	1	1	1			G, G1, G2	

2-D15

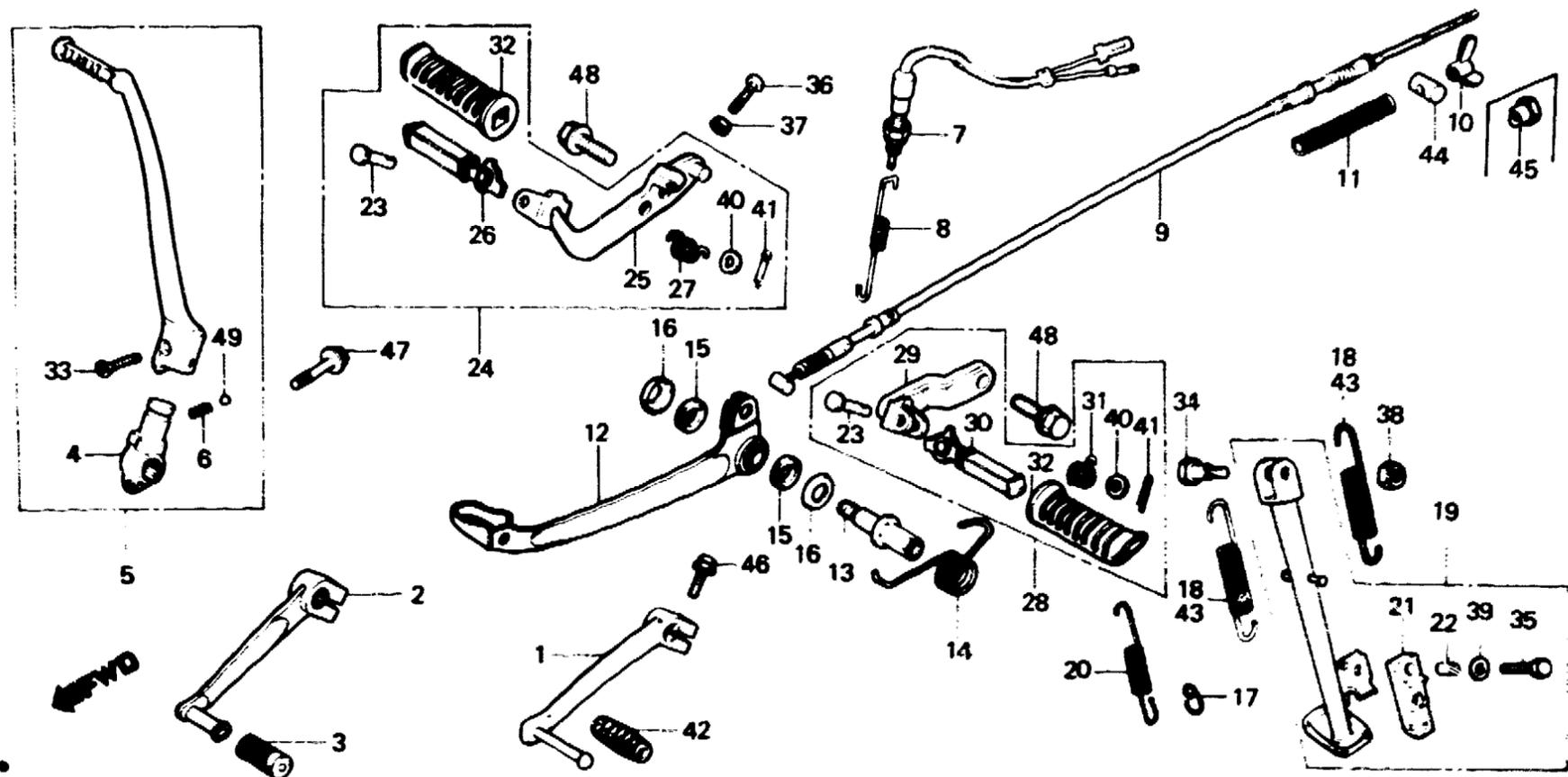
F-18-1

**Pedal • Kick starter arm • Step
(XL250S,SA,SB-G,G1,G2)**

**Pédale • Bras de kick de
démarrage • Repose pieds
(XL250S,SA,SB-G,G1,G2)**

**Pedal • Kickstarterarm • Tritt
(XL250S,SA,SB-G,G1,G2)**

**Pedal • Brazo de arranque de pie •
Estribo (XL250S,SA,SB-G,G1,G2)**



B423-49A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL250				Serial No.	Area code
					S	Sz	SA	SA		
		38	94030-10000	NUT, HEX., 10MM	1		1			G,G1,G2
		39	94101-06000	WASHER, PLAIN, 6MM	1		1			G,G1,G2
		40	94101-08000	WASHER, PLAIN, 8MM	2		2			G,G1,G2
		41	94201-16150	PIN, SPLIT, 1.6X15	2		2			G,G1,G2
		42	95011-40000	RUBBER, CHANGE PEDAL	1		1			G,G1,G2
		43	95014-72302	SPRING C, SIDE STAND	2				5023430	G
		44	95015-32001	JOINT B, BRAKE ARM	1		1			G,G1,G2
		45	95015-42000	NUT B, BRAKE ROD ADJUSTING	1		1			G,G1,G2
		46	95700-06020-00	SOFT, FLANGE, 6X20	1		1			G,G1,G2
		47	95700-08028-00	BOLT, FLANGE, 8X28	1		1			G,G1,G2
		48	95700-12025-00	BOLT, FLANGE, 12X25	2		2			G,G1,G2
		49	96211-08000	BALL, STEEL, #8 (1/4)	1		1			G,G1,G2

2-D16

F-18-2

Pedal • Kick starter arm • Step

(XL250Rc-B,CM,DK,DM,E.)
(ED,F1,F2,IT,SA,SD,SW,U)

Pédale • Bras de kick de démarrage •

Repose pieds

(XL250Rc-B,CM,DK,DM,E.)
(ED,F1,F2,IT,SA,SD,SW,U)

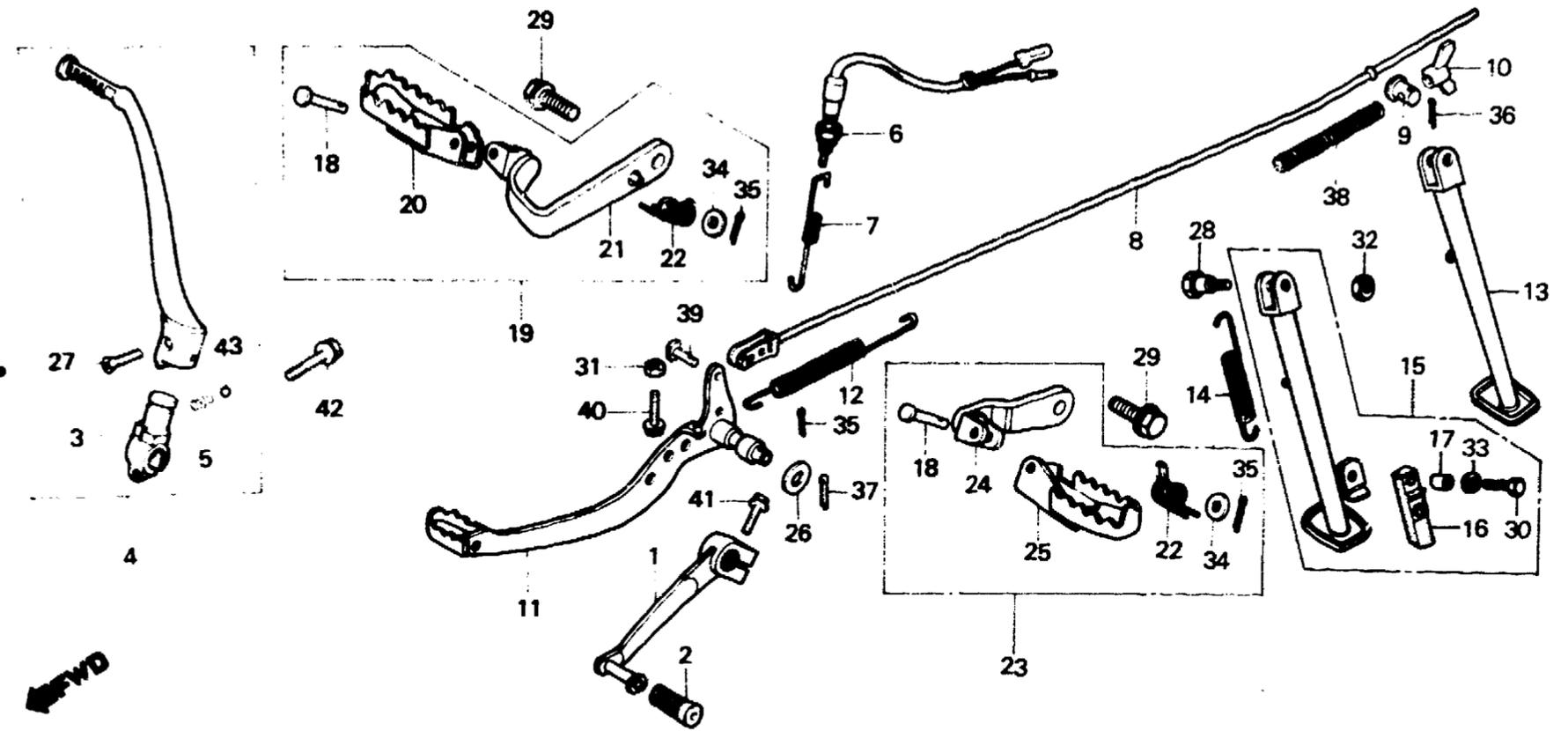
Pedal • Kickstarterarm • Tritt

(XL250Rc-B,CM,DK,DM,E.)
(ED,F1,F2,IT,SA,SD,SW,U)

Pedal • Brazo de arranque de pie •

Estribo

(XL250Rc-B,CM,DK,DM,E.)
(ED,F1,F2,IT,SA,SD,SW,U)



BKB7-16A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL250					Serial No.	Area code
					S	Sz	SA	Ss	Rc		
PEDAL, GEAR CHANGE	0.1	1	24700-KB7-000	PEDAL, GEAR CHANGE					1		B,CM,DK,DM,E,ED,F1,F2 IT,SA,SD,SW,U
ARM ASSY., KICK STARTER		2	24781-419-000	RUBBER, GEAR CHANGE PEDAL					1		B,CM,DK,DM,E,ED,F1,F2 IT,SA,SD,SW,U
SPRING, BRAKE PEDAL		3	28241-428-871	JOINT, KICK ARM					1		B,CM,DK,DM,E,ED,F1,F2 IT,SA,SD,SW,U
SPRING, SIDE STAND		4	28300-428-871	ARM ASSY., KICK STARTER					1		B,CM,DK,DM,E,ED,F1,F2 IT,SA,SD,SW,U
ARM ASSY., STEP		5	28333-300-000	SPRING, KICK STARTER STOPPER					1		B,CM,DK,DM,E,ED,F1,F2 IT,SA,SD,SW,U
INC. RELATIVE PART		6	35350-KB7-000	SWITCH ASSY., RR. STOP					1		B,CM,DK,DM,E,ED,F1,F2 IT,SA,SD,SW,U
SWITCH ASSY., RR. STOP	0.2	7	35357-KB7-000	SPRING, STOP SWITCH					1		B,CM,DK,DM,E,ED,F1,F2 IT,SA,SD,SW,U
ROD, RR. BRAKE		8	43451-KB7-000	ROD, RR. BRAKE					1		B,CM,DK,DM,E,ED,F1,F2 IT,SA,SD,SW,U
PEDAL COMP., BRAKE		9	43453-MC4-000	JOINT, BRAKE ARM					1		B,CM,DK,DM,E,ED,F1,F2 IT,SA,SD,SW,U
BAR, SIDE STAND		10	43459-434-000	NUT, BRAKE ADJUSTING					1		B,CM,DK,DM,E,ED,F1,F2 IT,SA,SD,SW,U

2-E1

F-18-2

Pedal • Kick starter arm • Step

(XL250Rc-B,CM,DK,DM,E.)
(ED,F1,F2,IT,SA,SD,SW,U)

Pédale • Bras de kick de démarrage •

Repose pieds

(XL250Rc-B,CM,DK,DM,E.)
(ED,F1,F2,IT,SA,SD,SW,U)

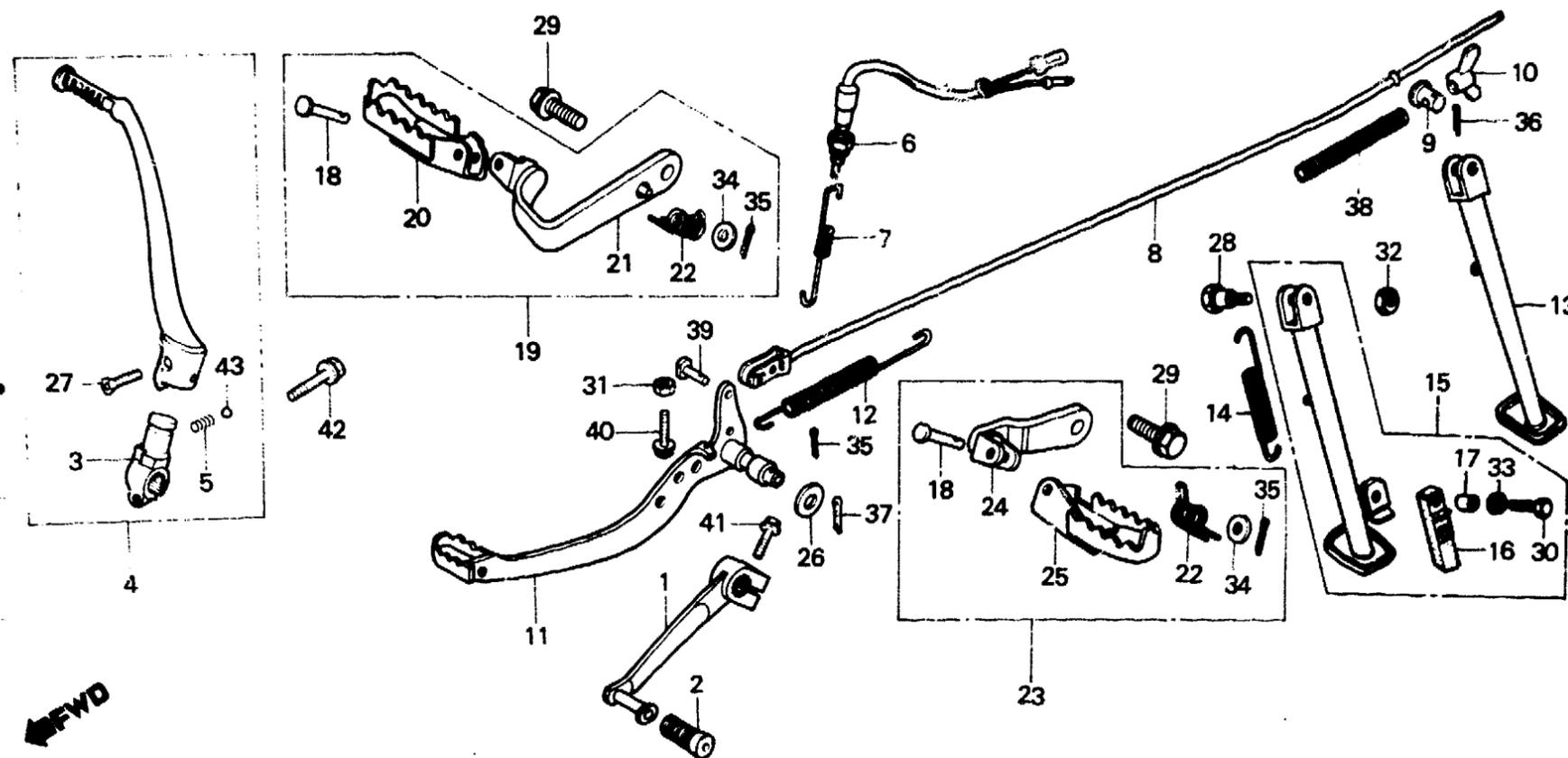
Pedal • Kickstarterarm • Tritt

(XL250Rc-B,CM,DK,DM,E.)
(ED,F1,F2,IT,SA,SD,SW,U)

Pedal • Brazo de arranque de pie •

Estribo

(XL250Rc-B,CM,DK,DM,E.)
(ED,F1,F2,IT,SA,SD,SW,U)



BKB7-16A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		11	46510-KB7-000	PEDAL COMP., BRAKE					1		B,CM,DK,DM,E,ED,F1,F2 IT,SA,SD,SW,U
		12	46511-KB7-000	SPRING, BRAKE PEDAL					1		B,CM,DK,DM,E,ED,F1,F2 IT,SA,SD,SW,U
		13	50530-MC4-000	BAR, SIDE STAND					1		B,DK,DM,E,ED,F1,F2,IT SA,SD,SW,U
		14	50535-429-000	SPRING, SIDE STAND					1		B,CM,DK,DM,E,ED,F1,F2 IT,SA,SD,SW,U
		15	50540-MC4-670	BAR ASSY., SIDE STAND					1		CM
		16	50548-356-700	RUBBER, STAND					1		CM
		17	50549-356-700	COLLAR, STAND RUBBER SETTING					1		CM
		18	50603-033-000	PIN, STEP BAR JOINT					2		B,CM,DK,DM,E,ED,F1,F2 IT,SA,SD,SW,U
		19	50610-KB7-000	ARM ASSY., R. STEP					1		B,CM,DK,DM,E,ED,F1,F2 IT,SA,SD,SW,U
		20	50612-169-000	STEP COMP., R.					1		B,CM,DK,DM,E,ED,F1,F2 IT,SA,SD,SW,U

2-E2

F-18-2

Pedal • Kick starter arm • Step

(XL250Rc-B,CM,DK,DM,E.)
(ED,F1,F2,IT,SA,SD,SW,U)

Pédale • Bras de kick de démarrage •

Repose pieds

(XL250Rc-B,CM,DK,DM,E.)
(ED,F1,F2,IT,SA,SD,SW,U)

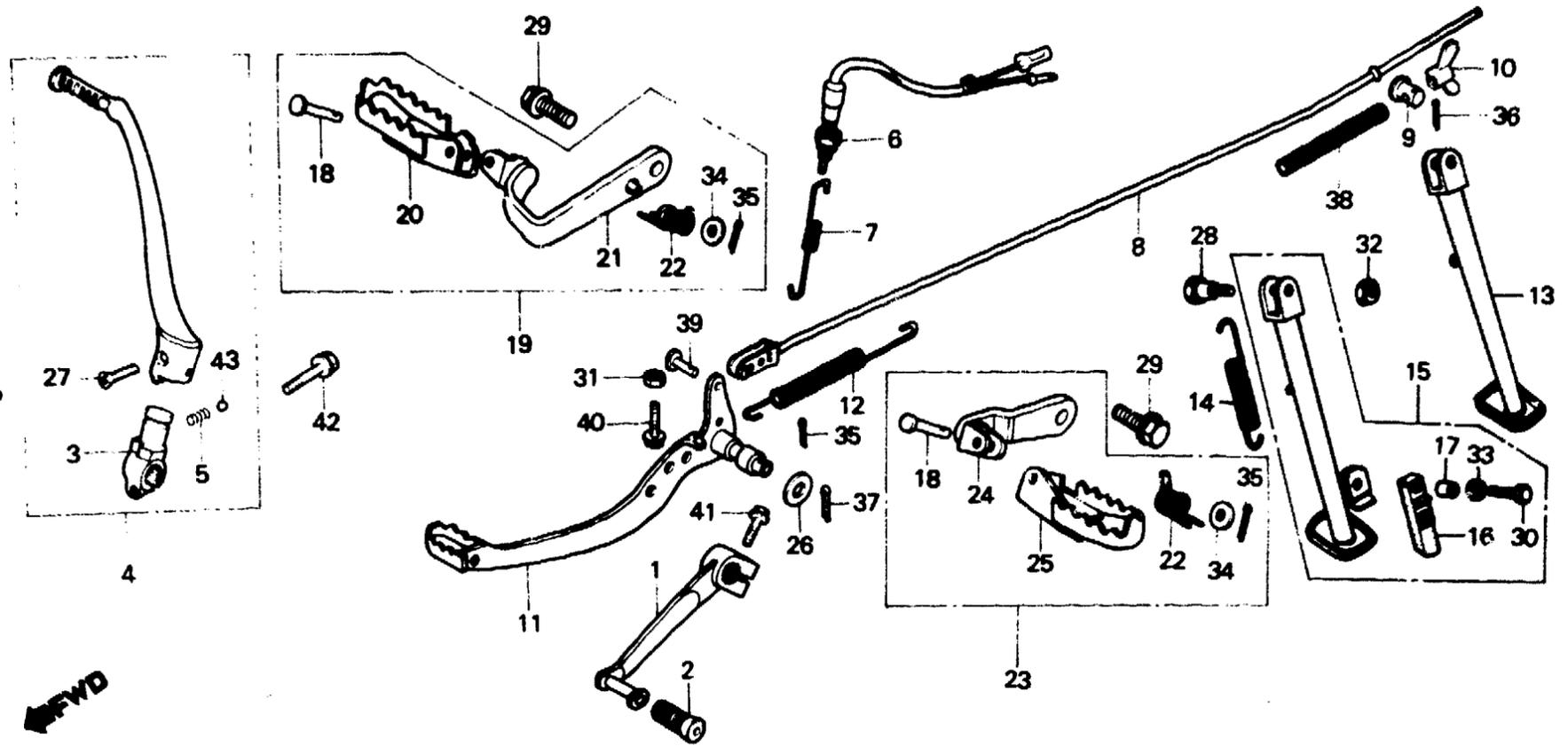
Pedal • Kickstarterarm • Tritt

(XL250Rc-B,CM,DK,DM,E.)
(ED,F1,F2,IT,SA,SD,SW,U)

Pedal • Brazo de arranque de pie •

Estribo

(XL250Rc-B,CM,DK,DM,E.)
(ED,F1,F2,IT,SA,SD,SW,U)



BKB7-16A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Se	Rc		
		21	50615-KB7-000	ARM COMP., R. STEP					1		B,CM,DK,DM,E,ED,F1,F2 IT,SA,SD,SW,U
		22	50617-MA0-770	SPRING, STEP RETURN					2		B,CM,DK,DM,E,ED,F1,F2 IT,SA,SD,SW,U
		23	50620-KB7-000	ARM ASSY., L. STEP					1		B,CM,DK,DM,E,ED,F1,F2 IT,SA,SD,SW,U
		24	50624-KB7-000	ARM COMP., L. STEP					1		B,CM,DK,DM,E,ED,F1,F2 IT,SA,SD,SW,U
		25	50642-169-000	STEP COMP., L.					1		B,CM,DK,DM,E,ED,F1,F2 IT,SA,SD,SW,U
		26	53312-657-000	BUSH, WASHER					1		B,CM,DK,DM,E,ED,F1,F2 IT,SA,SD,SW,U
		27	90101-329-000	BOLT, KICK ARM					1		B,CM,DK,DM,E,ED,F1,F2 IT,SA,SD,SW,U
		28	90108-283-000	SCREW, SIDE STAND PIVOT					1		B,CM,DK,DM,E,ED,F1,F2 IT,SA,SD,SW,U
		29	90130-429-000	BOLT, STEP SETTING					2		B,CM,DK,DM,E,ED,F1,F2 IT,SA,SD,SW,U
		30	92000-06028-0A	BOLT, HEX., 6X28					1		CM

2-E3

F-18-2

Pedal • Kick starter arm • Step

(XL250Rc-B,CM,DK,DM,E.)
(ED,F1,F2,IT,SA,SD,SW,U)

Pédale • Bras de kick de démarrage •

Repose pieds

(XL250Rc-B,CM,DK,DM,E.)
(ED,F1,F2,IT,SA,SD,SW,U)

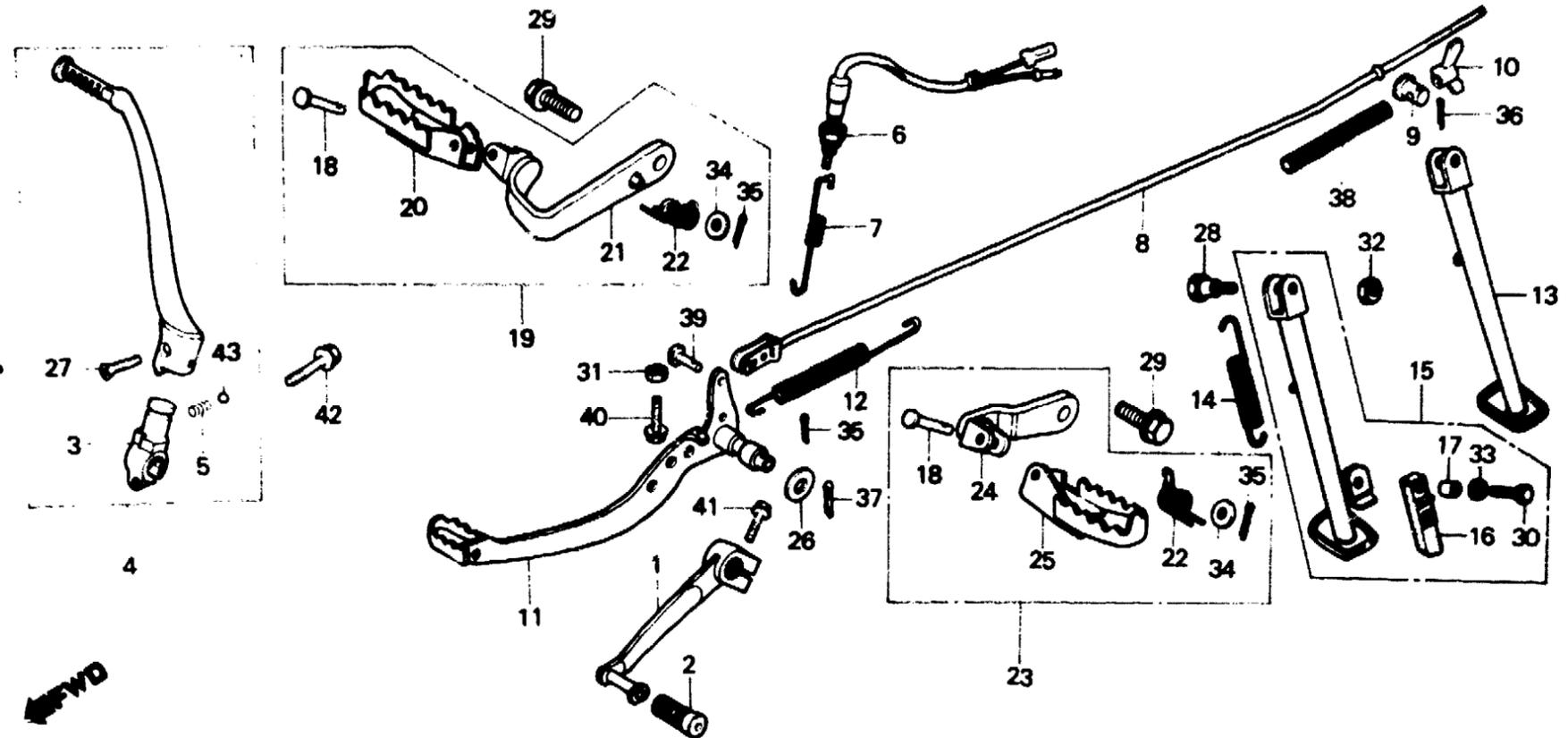
Pedal • Kickstarterarm • Tritt

(XL250Rc-B,CM,DK,DM,E.)
(ED,F1,F2,IT,SA,SD,SW,U)

Pedal • Brazo de arranque de pie •

Estribo

(XL250Rc-B,CM,DK,DM,E.)
(ED,F1,F2,IT,SA,SD,SW,U)



BKB7-16A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	Sa		
		31	94001-06000	NUT, HEX., 6MM					1	B,CM,DK,DM,E,ED,F1,F2 IT,SA,SD,SW,U
		32	94031-10000	NUT, HEX., 10MM					1	B,CM,DK,DM,E,ED,F1,F2 IT,SA,SD,SW,U
		33	94101-06000	WASHER, PLAIN, 6MM					1	B,CM,DK,DM,E,ED,F1,F2 IT,SA,SD,SW,U
		34	94101-08000	WASHER, PLAIN, 8MM					2	CM B,CM,DK,DM,E,ED,F1,F2 IT,SA,SD,SW,U
		35	94201-16150	PIN, SPLIT, 1.6X15					3	B,CM,DK,DM,E,ED,F1,F2 IT,SA,SD,SW,U
		36	94201-20200	PIN, SPLIT, 2.0X20					1	B,CM,DK,DM,E,ED,F1,F2 IT,SA,SD,SW,U
		37	94201-30400	PIN, SPLIT, 3.0X40					1	B,CM,DK,DM,E,ED,F1,F2 IT,SA,SD,SW,U
		38	95014-73100	SPRING A, BRAKE ROD					1	B,CM,DK,DM,E,ED,F1,F2 IT,SA,SD,SW,U
		39	95015-52000	PIN B, BRAKE ROD JOINT					1	B,CM,DK,DM,E,ED,F1,F2 IT,SA,SD,SW,U
		40	95700-06016-00	BOLT, FLANGE, 6X16					1	B,CM,DK,DM,E,ED,F1,F2 IT,SA,SD,SW,U

2-E4

F-18-2

Pedal • Kick starter arm • Step

(XL250Rc-B,CM,DK,DM,E,
ED,F1,F2,IT,SA,SD,SW,U)

Pédale • Bras de kick de démarrage •

Repose pieds

(XL250Rc-B,CM,DK,DM,E,
ED,F1,F2,IT,SA,SD,SW,U)

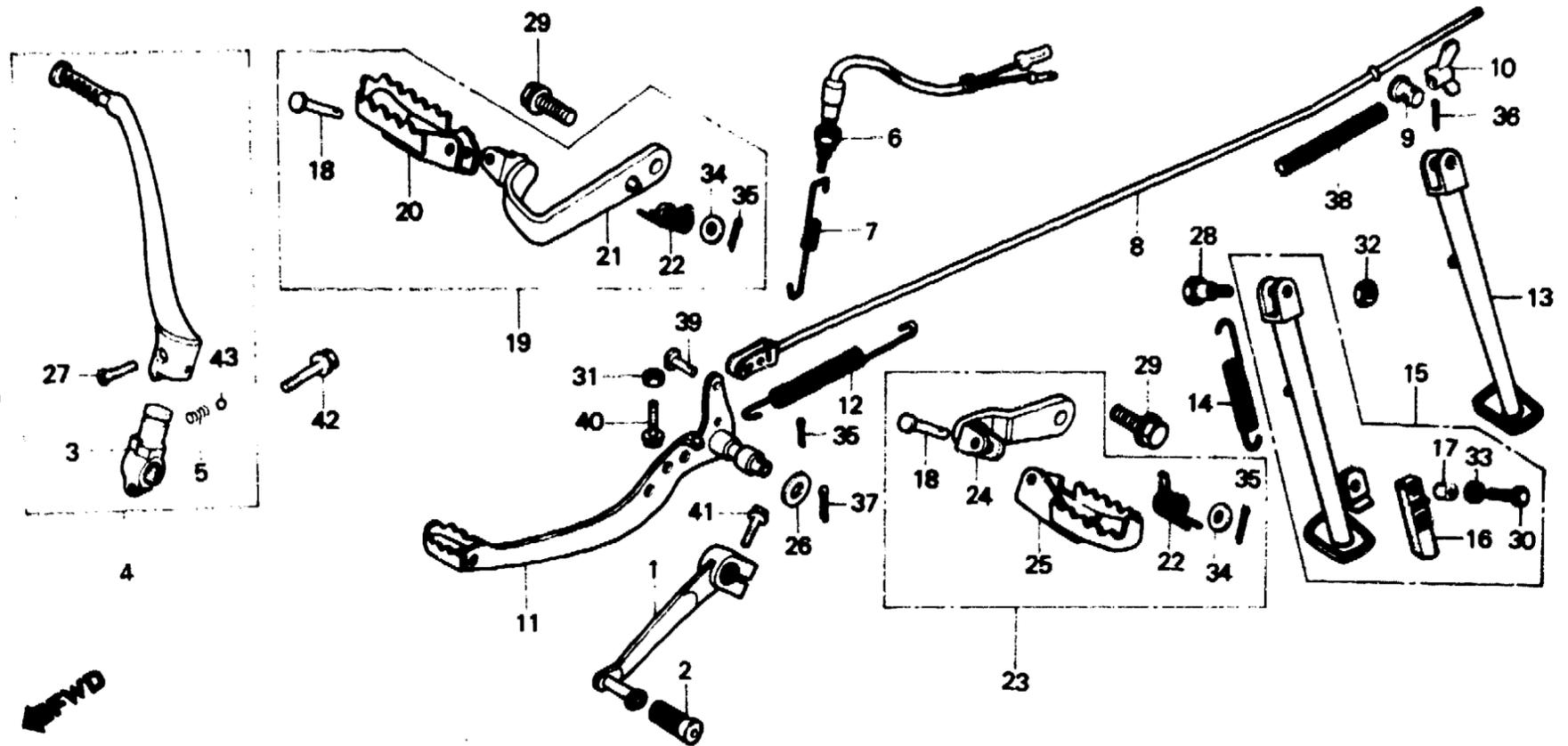
Pedal • Kickstarterarm • Tritt

(XL250Rc-B,CM,DK,DM,E,
ED,F1,F2,IT,SA,SD,SW,U)

Pedal • Brazo de arranque de pie •

Estribo

(XL250Rc-B,CM,DK,DM,E,
ED,F1,F2,IT,SA,SD,SW,U)



BKB7-16A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Se	Rc		
		41	95700-06020-00	BOLT, FLANGE, 6X20					1		B,CM,DK,DM,E,ED,F1,F2 IT,SA,SD,SW,U
		42	95700-08028	BOLT, FLANGE, 8X28					1		B,CM,DK,DM,E,ED,F1,F2 IT,SA,SD,SW,U
		43	96211-08000	BALL, STEEL, #8 (1/4)					1		B,CM,DK,DM,E,ED,F1,F2 IT,SA,SD,SW,U

2-E5

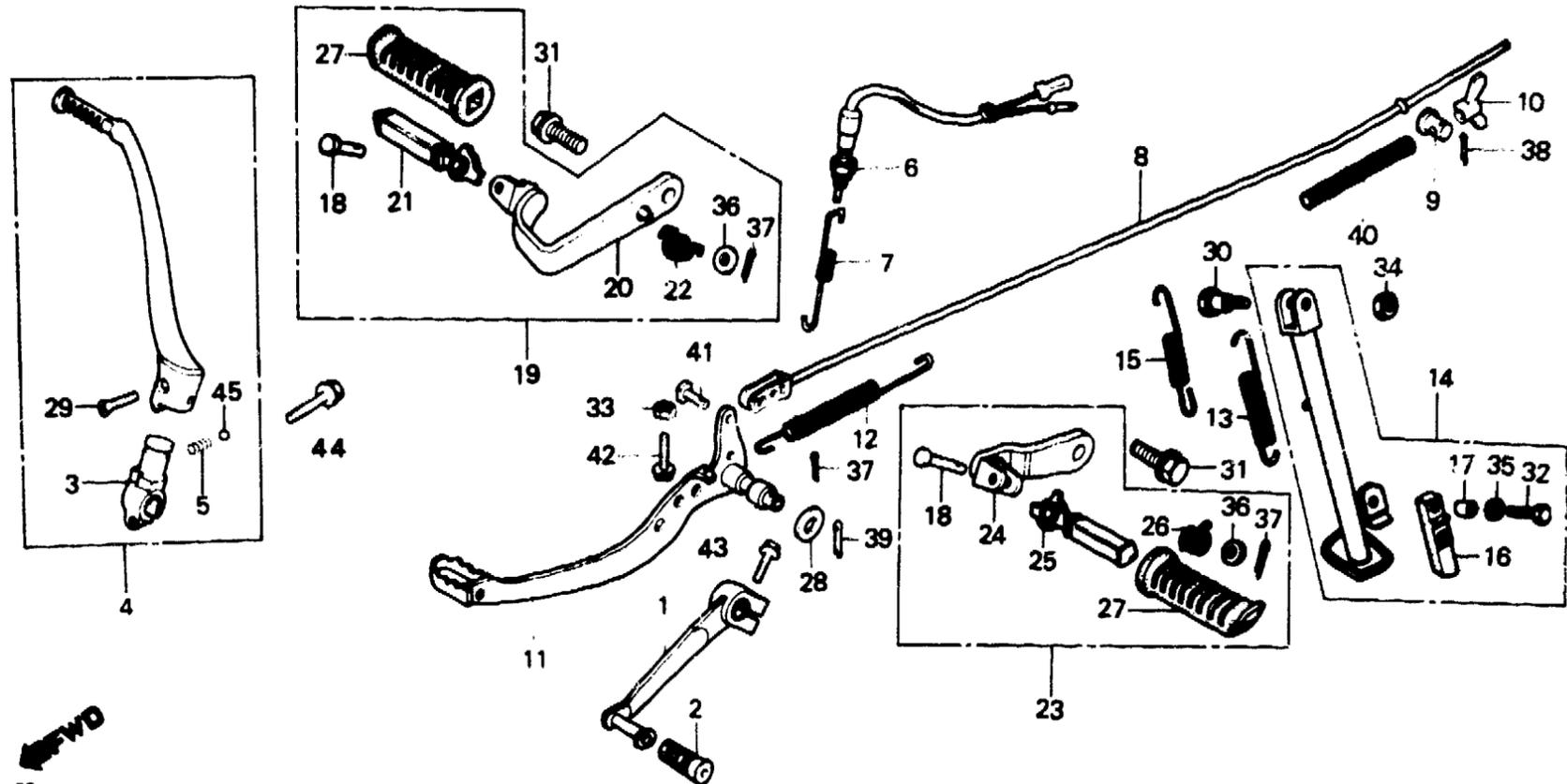
F-18-3

**Pedal • Kick starter arm • Step
(XL250Rc-G1,G2)**

**Pédale • Bras de kick de démarrage •
Repose pieds
(XL250Rc-G1,G2)**

**Pedal • Kickstarterarm • Tritt
(XL250Rc-G1,G2)**

**Pedal • Brazo de arranque de pie • Estribo
(XL250Rc-G1,G2)**



BKB7-27

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
PEDAL, GEAR CHANGE	0.1	1	24700-KB7-000	PEDAL, GEAR CHANGE					1		G1,G2
ARM ASSY., KICK STARTER		2	24781-419-000	RUBBER, GEAR CHANGE PEDAL					1		G1,G2
SPRING, BRAKE PEDAL		3	28241-428-871	JOINT, KICK ARM					1		G1,G2
SPRING, SIDE STAND		4	28300-428-871	ARM ASSY., KICK STARTER					1		G1,G2
ARM COMP., STEP		5	28333-300-000	SPRING, KICK STARTER STOPPER					1		G1,G2
INC. RELATIVE PART	0.2	6	35350-KB7-000	SWITCH ASSY., RR. STOP					1		G1,G2
SWITCH ASSY., RR. STOP		7	35357-KB7-000	SPRING, STOP SWITCH					1		G1,G2
ROD, RR. BRAKE		8	43451-KB7-000	ROD, RR. BRAKE					1		G1,G2
PEDAL COMP., BRAKE		9	43453-MC4-000	JOINT, BRAKE ARM					1		G1,G2
BAR ASSY., SIDE STAND		10	43459-434-000	NUT, BRAKE ADJUSTING					1		G1,G2
		11	46510-KB7-000	PEDAL COMP., BRAKE					1		G1,G2
		12	46511-KB7-000	SPRING, BRAKE PEDAL					1		G1,G2
		13	50535-429-000	SPRING, SIDE STAND					1		G1,G2
		14	50540-MC4-670	BAR ASSY., SIDE STAND					1		G1,G2

2-E6

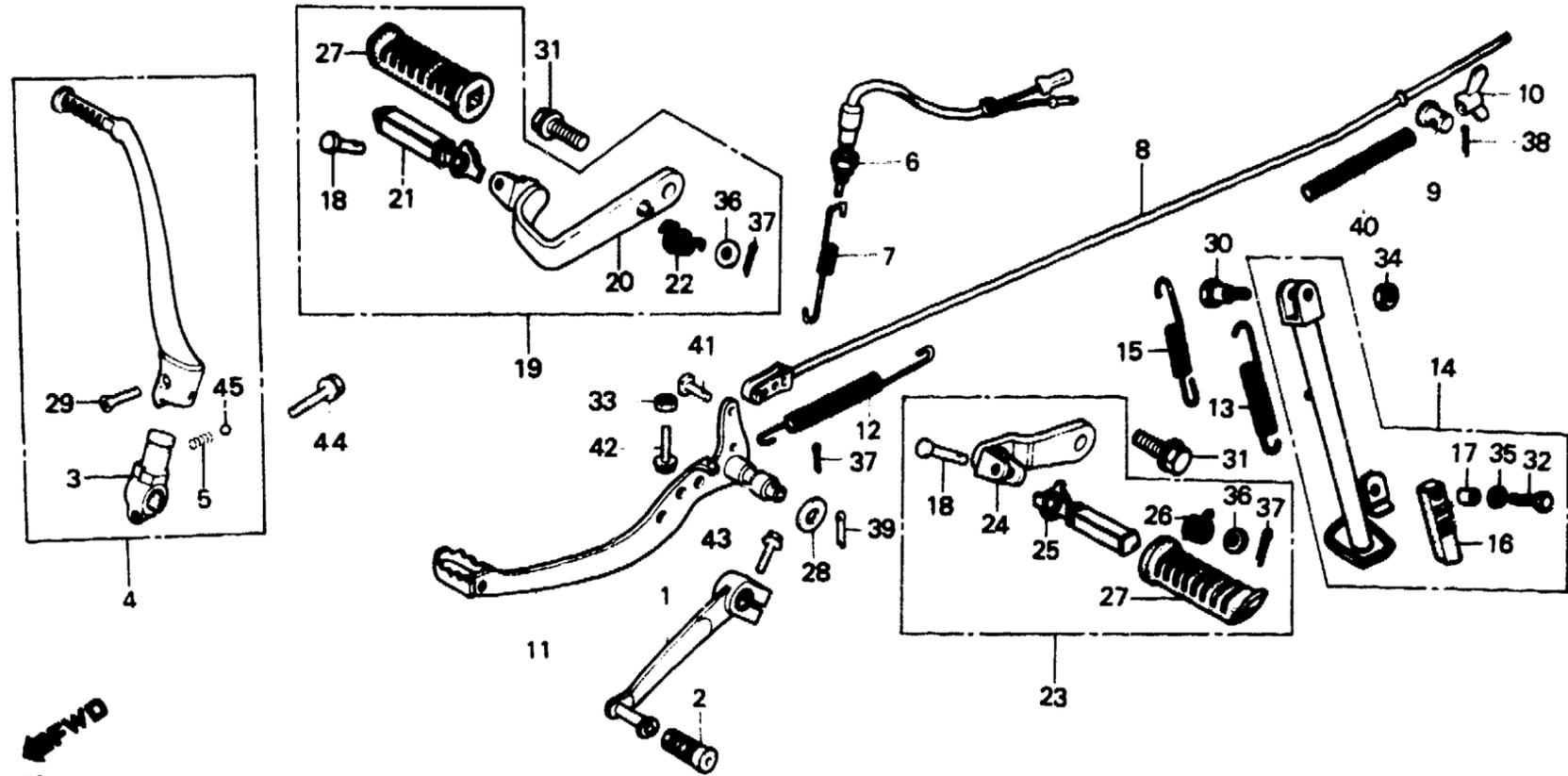
F-18-3

**Pedal • Kick starter arm • Step
(XL250Rc-G1,G2)**

**Pédale • Bras de kick de démarrage •
Repose pieds
(XL250Rc-G1,G2)**

**Pedal • Kickstarterarm • Tritt
(XL250Rc-G1,G2)**

**Pedal • Brazo de arranque de pie • Estribo
(XL250Rc-G1,G2)**



BKB7-27

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL250					Serial No.	Area code
					S	Sz	SA	Sa	Rc		
		15	50542-438-000	SUB SPRING, SIDE STAND					1		G1,G2
		16	50548-356-700	RUBBER, STAND					1		G1,G2
		17	50549-356-700	COLLAR, STAND RUBBER SETTING					1		G1,G2
		18	50603-033-000	PIN, STEP BAR JOINT					2		G1,G2
		19	50610-KB7-610	ARM ASSY., R. STEP					1		G1,G2
		20	50615-KB7-000	ARM COMP., R. STEP					1		G1,G2
		21	50616-312-010	ARM COMP., R. STEP					1		G1,G2
		22	50617-329-000	SPRING, R. STEP RETURN					1		G1,G2
		23	50620-KB7-610	ARM ASSY., L. STEP					1		G1,G2
		24	50624-KB7-000	ARM COMP., L. STEP					1		G1,G2
		25	50642-312-010	ARM COMP., L. STEP					1		G1,G2
		26	50644-329-000	SPRING, L. STEP RETURN					1		G1,G2
		27	50661-312-000	RUBBER, STEP					2		G1,G2
		28	53312-657-000	BUSH, WASHER					1		G1,G2

2-E7

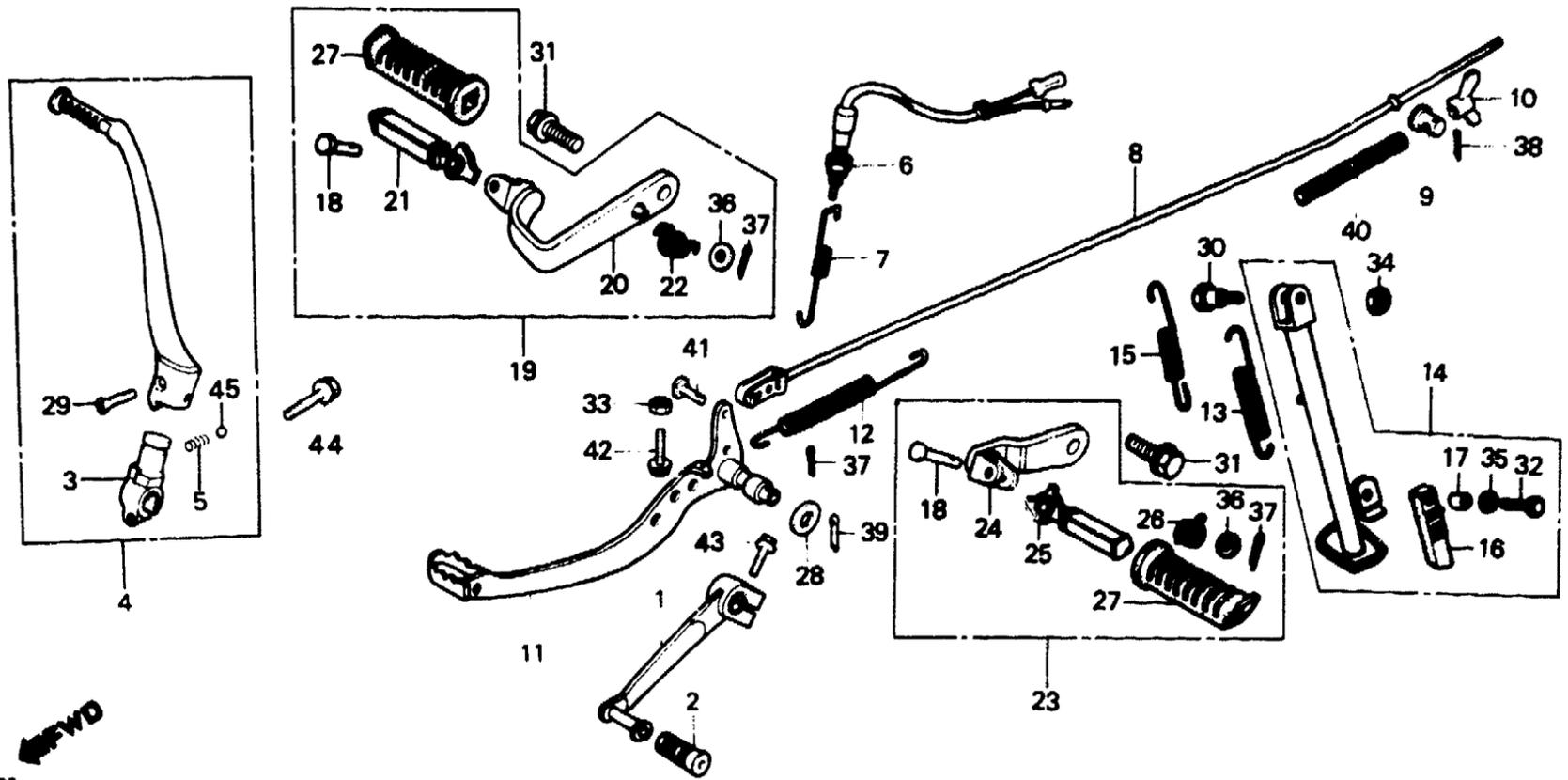
F-18-3

**Pedal • Kick starter arm • Step
(XL250Rc-G1,G2)**

**Pédale • Bras de kick de démarrage •
Repose pieds
(XL250Rc-G1,G2)**

**Pedal • Kickstarterarm • Tritt
(XL250Rc-G1,G2)**

**Pedal • Brazo de arranque de pie • Estribo
(XL250Rc-G1,G2)**



BK87-27

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sa	Rc		
		29	90101-329-000	BOLT, KICK ARM					1		G1,G2
		30	90108-283-000	SCREW, SIDE STAND PIVOT					1		G1,G2
		31	90130-429-000	BOLT, STEP SETTING					2		G1,G2
		32	92000-06028	BOLT, HEX., 6X28					1		G1,G2
		33	94001-06000	NUT, HEX., 6MM					1		G1,G2
		34	94031-10000	NUT, HEX., 10MM					1		G1,G2
		35	94101-06000	WASHER, PLAIN, 6MM					1		G1,G2
		36	94101-08000	WASHER, PLAIN, 8MM					2		G1,G2
		37	94201-16150	PIN, SPLIT, 1.6X15					3		G1,G2
		38	94201-20200	PIN, SPLIT, 2.0X20					1		G1,G2
		39	94201-30400	PIN, SPLIT, 3.0X40					1		G1,G2
		40	95014-73100	SPRING A, BRAKE ROD					1		G1,G2
		41	95015-52000	PIN B, BRAKE ROD JOINT					1		G1,G2
		42	95700-06016-00	BOLT, FLANGE, 6X16					1		G1,G2
		43	95700-06020-00	BOLT, FLANGE, 6X20					1		G1,G2

2-E8

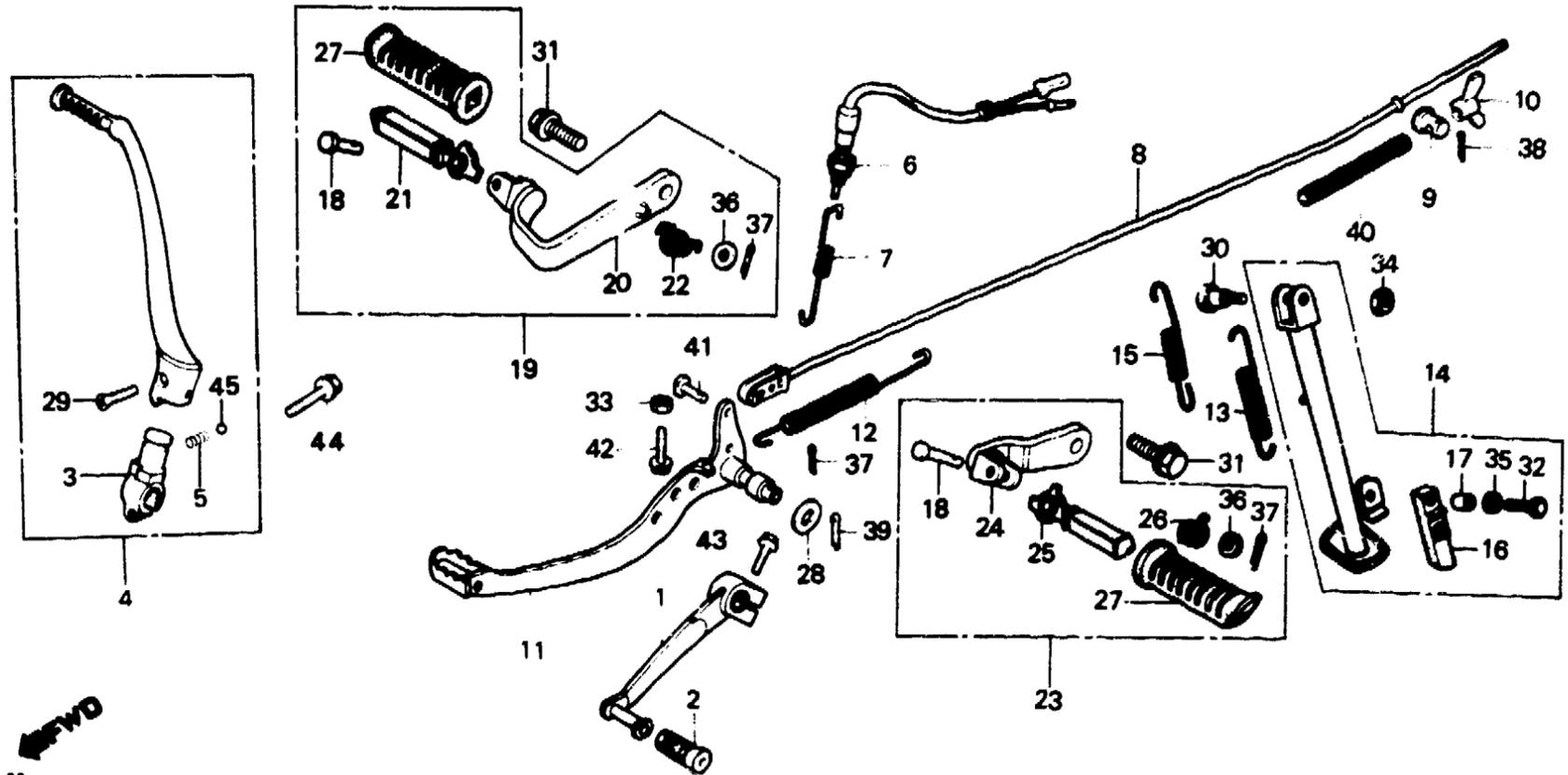
F-18-3

**Pedal • Kick starter arm • Step
(XL250Rc-G1,G2)**

**Pédale • Bras de kick de démarrage •
Repose pieds
(XL250Rc-G1,G2)**

**Pedal • Kickstarterarm • Tritt
(XL250Rc-G1,G2)**

**Pedal • Brazo de arranque de pie • Estribo
(XL250Rc-G1,G2)**



BKB7-27

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Se	Rc		
		44	95700-08028	BOLT, FLANGE, 8X28					1		G1,G2
		45	96211-08000	BALL, STEEL, #8 (1/4)					1		G1,G2

2-E9

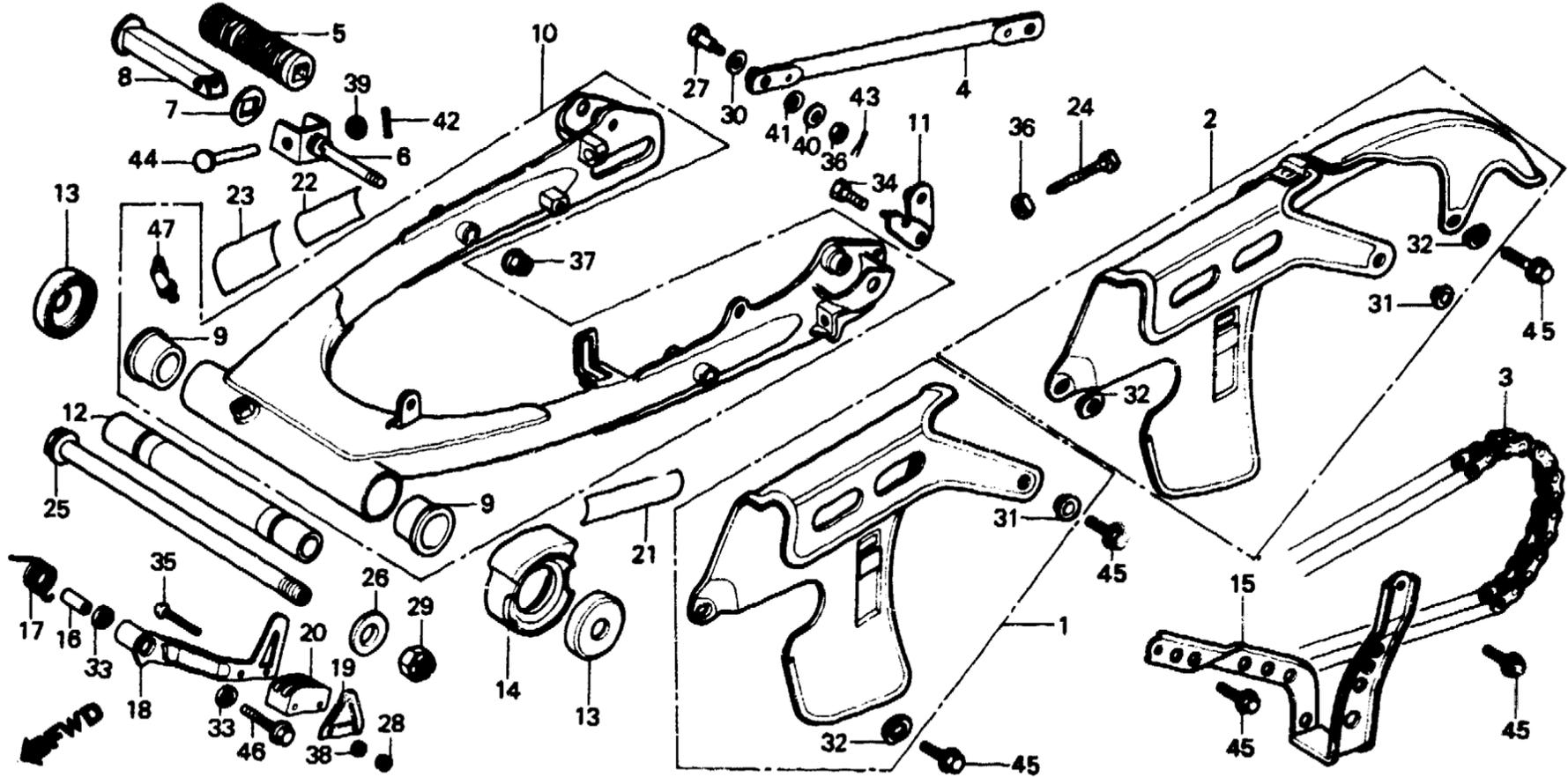
F-19

**Rear fork • Chain case
(XL250S•SZ•SA•SB)**

**Fourche arrière •
Carter de chaîne
(XL250S•SZ•SA•SB)**

**Hintere Schwinge • Kettenschutz
(XL250S•SZ•SA•SB)**

**Horquilla trasera • Caja de cadena
(XL250S•SZ•SA•SB)**



B428-32B

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
CASE, DRIVE CHAIN	0.1	1	40510-428-000	CASE, DRIVE CHAIN	1	1	1	1		CM,DK,DM,SA	
BAR, PILLION STEP INC. RELATIVE PART		2	40510-428-610	CASE COMP., DRIVE CHAIN	1		1	1		B,E,ED,F,F1,F2,G,G1 G2,SD,SW,U	
GUARD COMP., CHAIN		3	40530-428-003	CHAIN, DRIVE (102L DAIDO)	1	1	1	1			
SLIPPER, TENSIONER CHAIN, DRIVE	0.5	4	43431-435-000	ARM, RR. BRAKE STOPPER						1	
COLLAR, RR. FORK CENTER		5	50710-377-000	RUBBER, PILLION STEP	2	2	2	2			
SLIDER, DRIVE CHAIN		6	50711-428-000	BRACKET, PILLION STEP	2	2	2	2			
ARM, RR. BRAKE STOPPER	0.2	7	50712-413-000	WASHER, PILLION STEP	2	2	2	2			
TENSIONER COMP., CHAIN		8	50715-413-000	BAR, PILLION STEP	2	2	2	2			
BUSH, PIVOT THRUST (ONE OR ALL)	0.8	9	52109-357-006	BUSH, PIVOT THRUST	2						
FORK ASSY., RR.	0.6				2						
						2					
									5019448	CM DK,DM,E,ED,F,G,SA,SW U	
									5108304		

2-E10

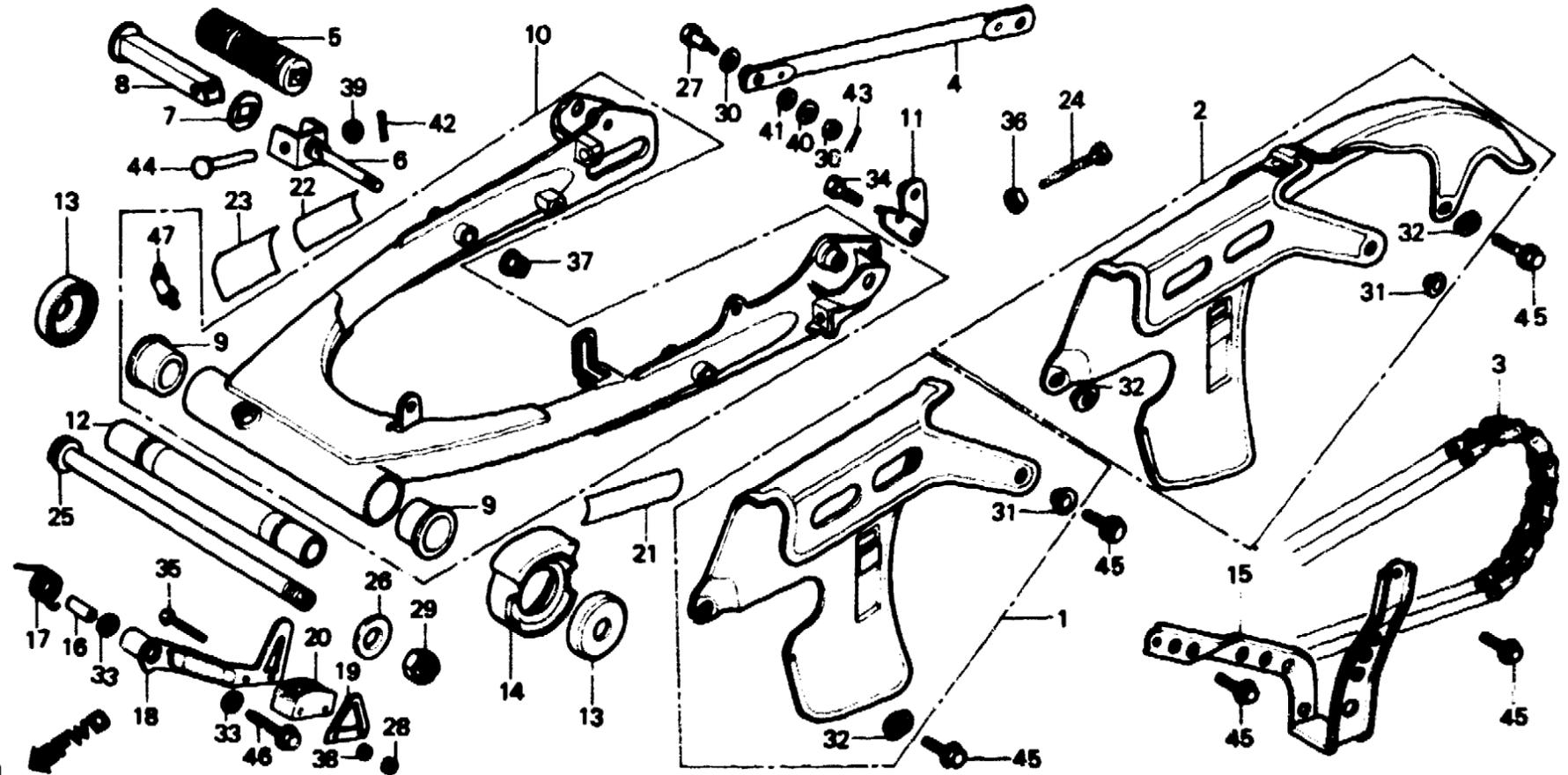
F-19

**Rear fork • Chain case
(XL250S•SZ•SA•SB)**

**Fourche arrière •
Carter de chaîne
(XL250S•SZ•SA•SB)**

**Hintere Schwinge • Kettenschutz
(XL250S•SZ•SA•SB)**

**Horquilla trasera • Caja de cadena
(XL250S•SZ•SA•SB)**



B428-32B

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	SB		
			52109-357-310	BUSH, PIVOT THRUST	2				5019449	DK,DM,E,ED,F,G,SA,SW U
									5108305	
10			52110-428-000ZA	FORK ASSY., RR. *NH-1*	1		2	2	5019448	CM DK,DM,E,ED,F,G,SA,SW U
			52110-428-010ZA	FORK ASSY., RR. *NH-1*	1				5107184	
									5019449	DK,DM,E,ED,F,G,SA,SW U
									5107185	
			52100-428-830ZA	FORK ASSY., RR. *NH-1*						B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
			52110-428-840ZB	FORK ASSY., RR. *NH-35M*						CM
11			52111-428-610	STAY, CHAIN CASE SETTING	1	1				B,E,ED,F,F1,F2,G,G1 G2,SD,SW,U

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2-E10

2-E11

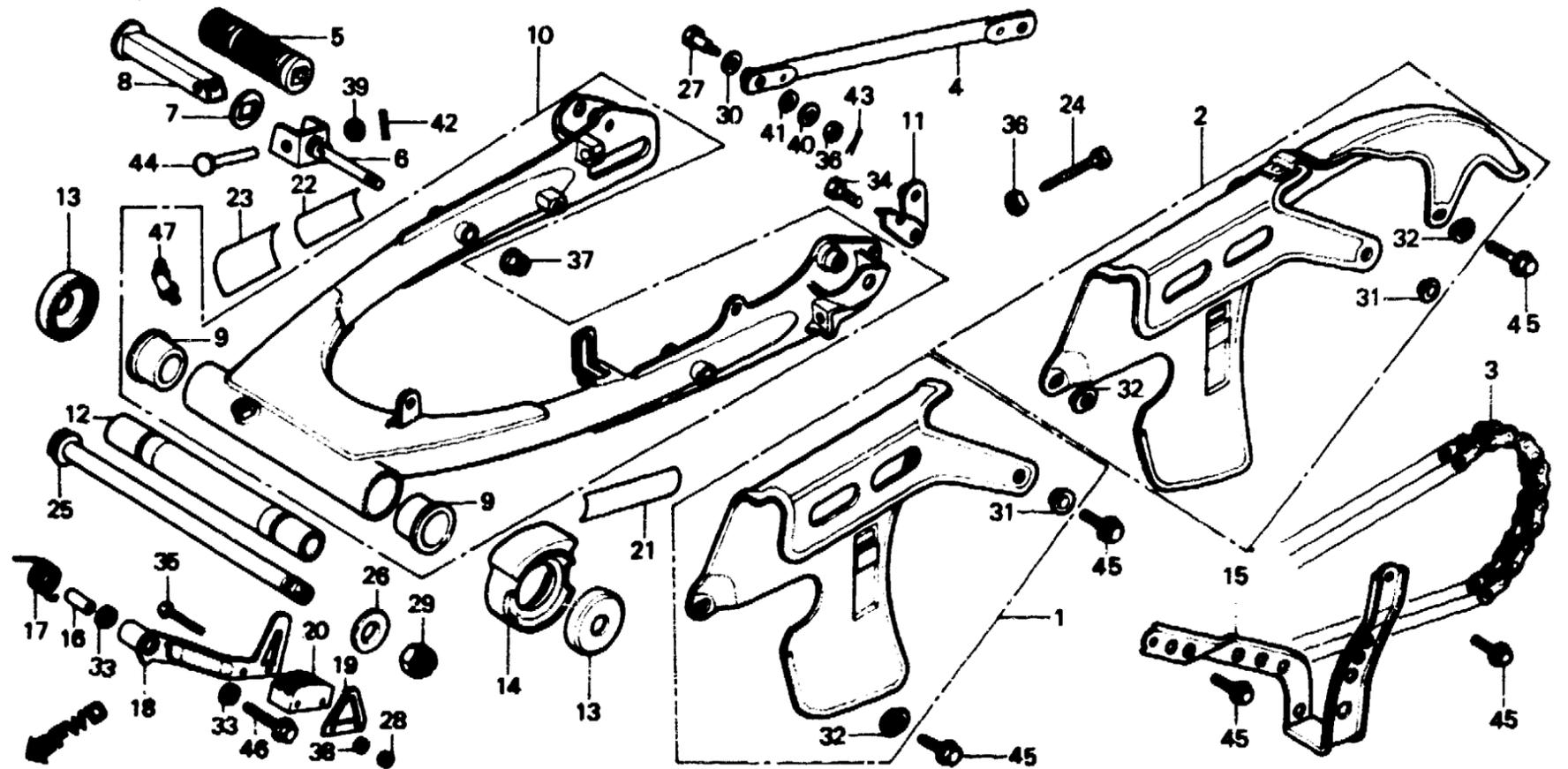
F-19

**Rear fork • Chain case
(XL250S•Sz•SA•Sb)**

**Fourche arrière •
Carter de chaîne
(XL250S•Sz•SA•Sb)**

**Hintere Schwinge • Kettenschutz
(XL250S•Sz•SA•Sb)**

**Horquilla trasera • Caja de cadena
(XL250S•Sz•SA•Sb)**



B428-32B

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL250					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		12	52141-391-670	COLLAR, RR. FORK CENTER	1						CM
					1					5018028	DK,DM,E,ED,F,G,SA,SW U
			52141-391-671	COLLAR, RR. FORK CENTER	1					5018029	DK,DM,E,ED,F,G,SA,SW U
										5107114	
										5107115	
		13	52144-356-003	CAP, RR. FORK DUST SEAL	2	2	2	1			
			52144-356-005	CAP, RR. FORK DUST SEAL	2	2	2	2			
		14	52155-428-000	SLIDER, DRIVE CHAIN	1	1	1	1			
		15	52156-428-000	GUARD COMP., CHAIN	1	1	1	1			
		16	52171-434-020	COLLAR, CHAIN TENSIONER							B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		17	52174-434-000	SPRING, CHAIN TENSIONER							B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U

2-E12

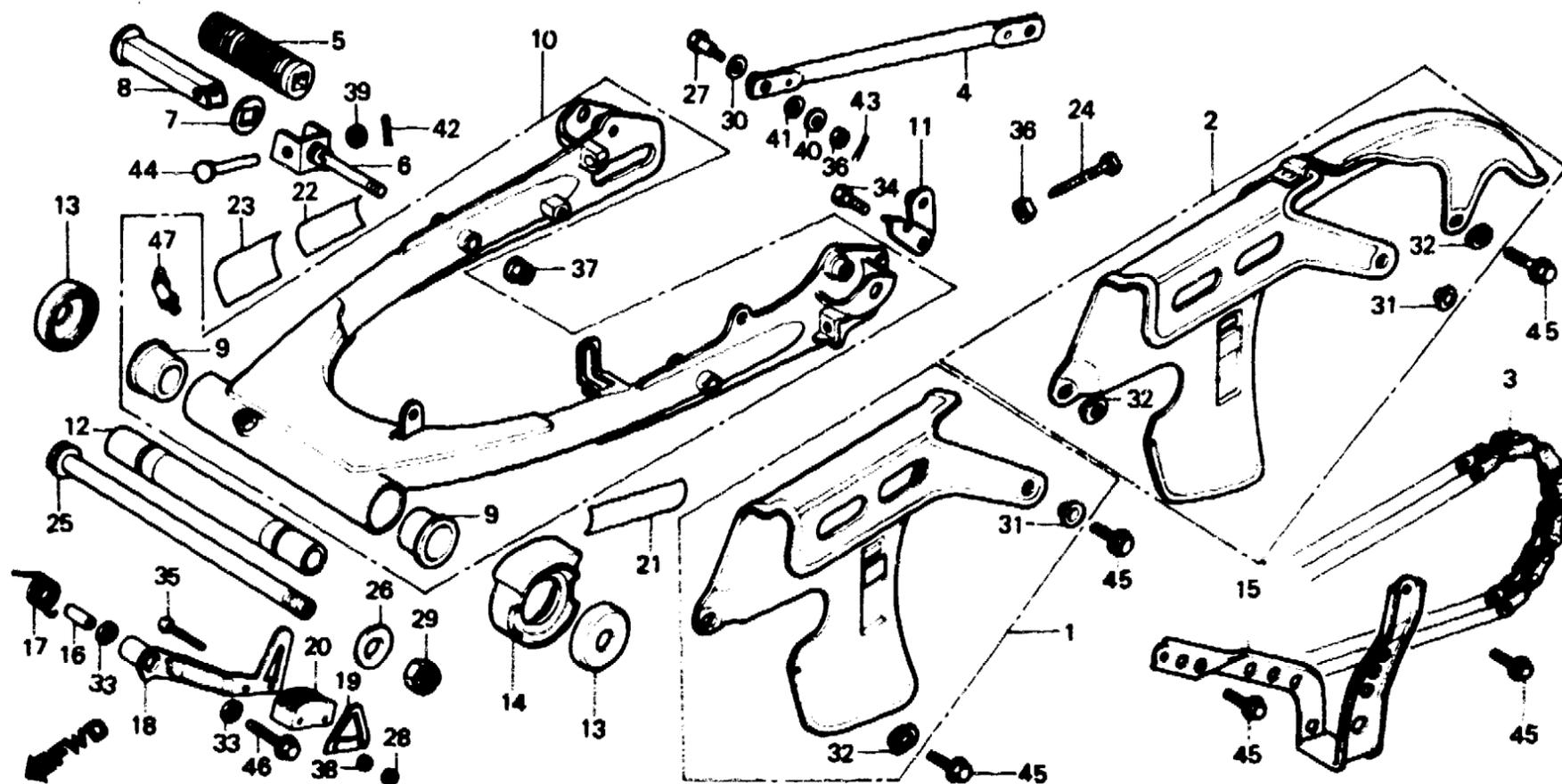
F-19

**Rear fork • Chain case
(XL250S•SZ•SA•SB)**

**Fourche arrière •
Carter de chaîne
(XL250S•SZ•SA•SB)**

**Hintere Schwinge • Kettenschutz
(XL250S•SZ•SA•SB)**

**Horquilla trasera • Caja de cadena
(XL250S•SZ•SA•SB)**



B423 328

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					XL250						
					S	Sz	SA	Sb	Rc		
		18	52181-435-760	TENSIONER COMP., CHAIN					1		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		19	52182-435-760	PLATE, TENSIONER					1		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		20	52183-435-760	SLIPPER, TENSIONER					1		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		21	87503-428-721	MARK, TIRE CAUTION	1						CM
			87505-428-600	MARK, TIRE CAUTION	1						E,ED,G,SW
			87505-428-620	MARK, TIRE CAUTION	1						F
			87505-428-660	MARK, TIRE CAUTION	1						SA
			87505-428-681	MARK, TIRE CAUTION	1						DK,DM,U
			87505-428-770	MARK, TIRE CAUTION		1					CM
			87505-428-870	MARK, TIRE CAUTION				1			CM
			87505-428-890	MARK, TIRE CAUTION				1			B,DK,DM,E,ED,G1,G2,SD SW,U
			87505-428-910	MARK, TIRE CAUTION				1			F1,F2
			87505-428-930	MARK, TIRE CAUTION				1			SA
			87505-428-980	MARK, TIRE CAUTION				1			CM
			87505-428-730	MARK, TIRE CAUTION					1		CM
			87505-428-750	MARK, TIRE CAUTION					1		CM

2-E13

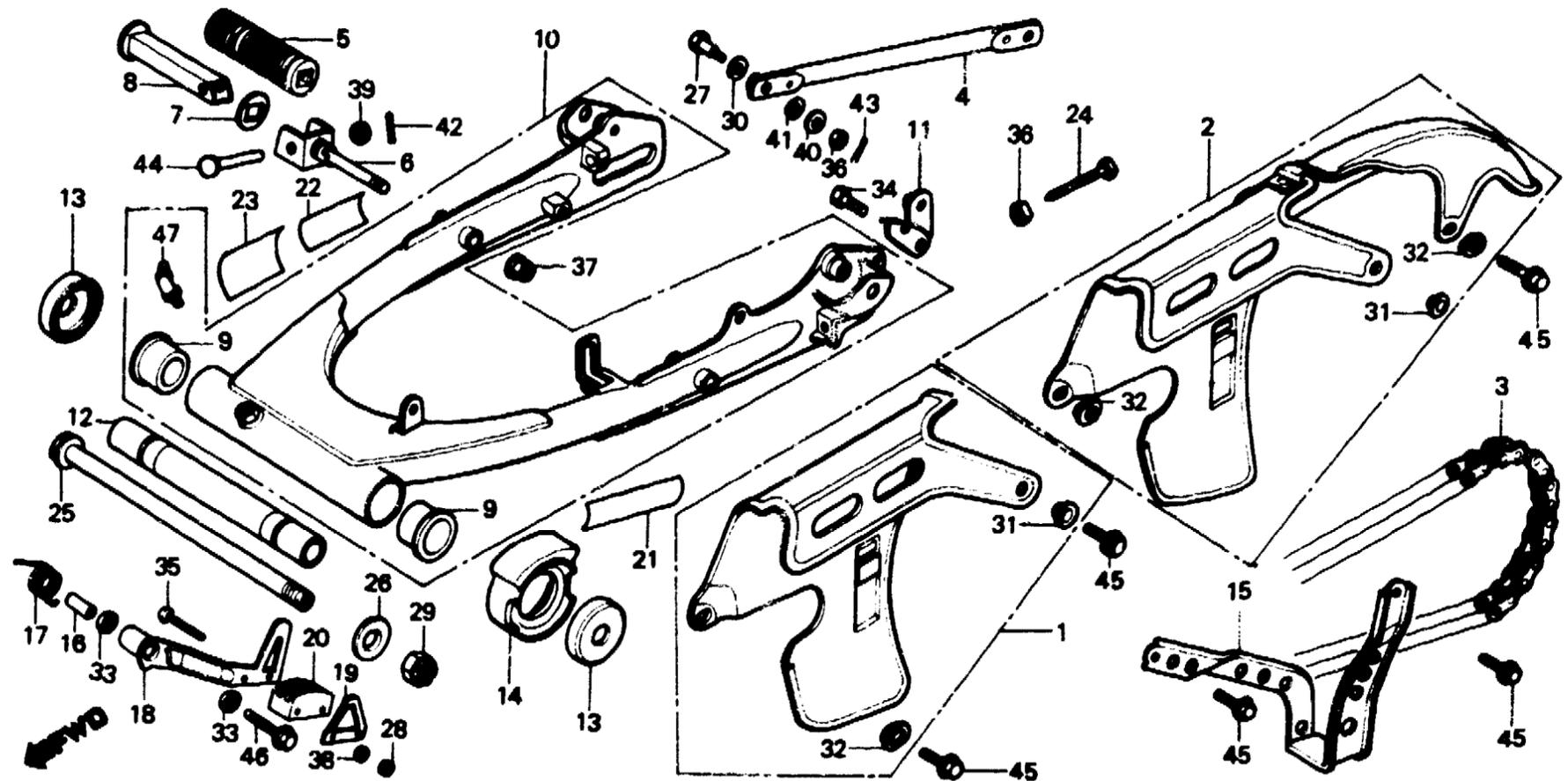
F-19

**Rear fork • Chain case
(XL250S•SZ•SA•SB)**

**Fourche arrière •
Carter de chaîne
(XL250S•SZ•SA•SB)**

**Hinterer Schwinge • Kettenschutz
(XL250S•SZ•SA•SB)**

**Horquilla trasera • Caja de cadena
(XL250S•SZ•SA•SB)**



B428-328

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	Sb		
			87505-428-830	MARK, TIRE CAUTION					1	B,DK,DM,E,ED,G1,G2,SD SW,U
			87505-428-940	MARK, TIRE CAUTION					1	F1,F2
			87505-428-960	MARK, TIRE CAUTION					1	SA
		22	87504-028-670	MARK, MUFFLER CAUTION	1	1	1	1	1	CM
			87504-428-720	MARK, MUFFLER CAUTION (FRENCH)	1	1	1	1	1	CM
		23	87506-428-620	MARK, BATTERY CAUTION (FRENCH)	1	1	1			CM,F,F1,F2
			87506-428-670	MARK, BATTERY CAUTION	1	1	1			B,CM,DK,DM,E,ED,G,G1 G2,SA,SD,SW,U
			87506-427-700	MARK, BATTERY CAUTION					1	B,CM,DK,DM,E,ED,G1,G2 SA,SD,SW,U
			87506-427-750	MARK, BATTERY CAUTION					1	CM,F1,F2
		24	90119-300-000	BOLT, CHAIN ADJUSTING	2	2	2	2		
		25	90121-428-000	BOLT, RR. FORK PIVOT	1	1				
			90121-428-870	BOLT, RR. FORK PIVOT					1 1	

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2-E13

2-E14

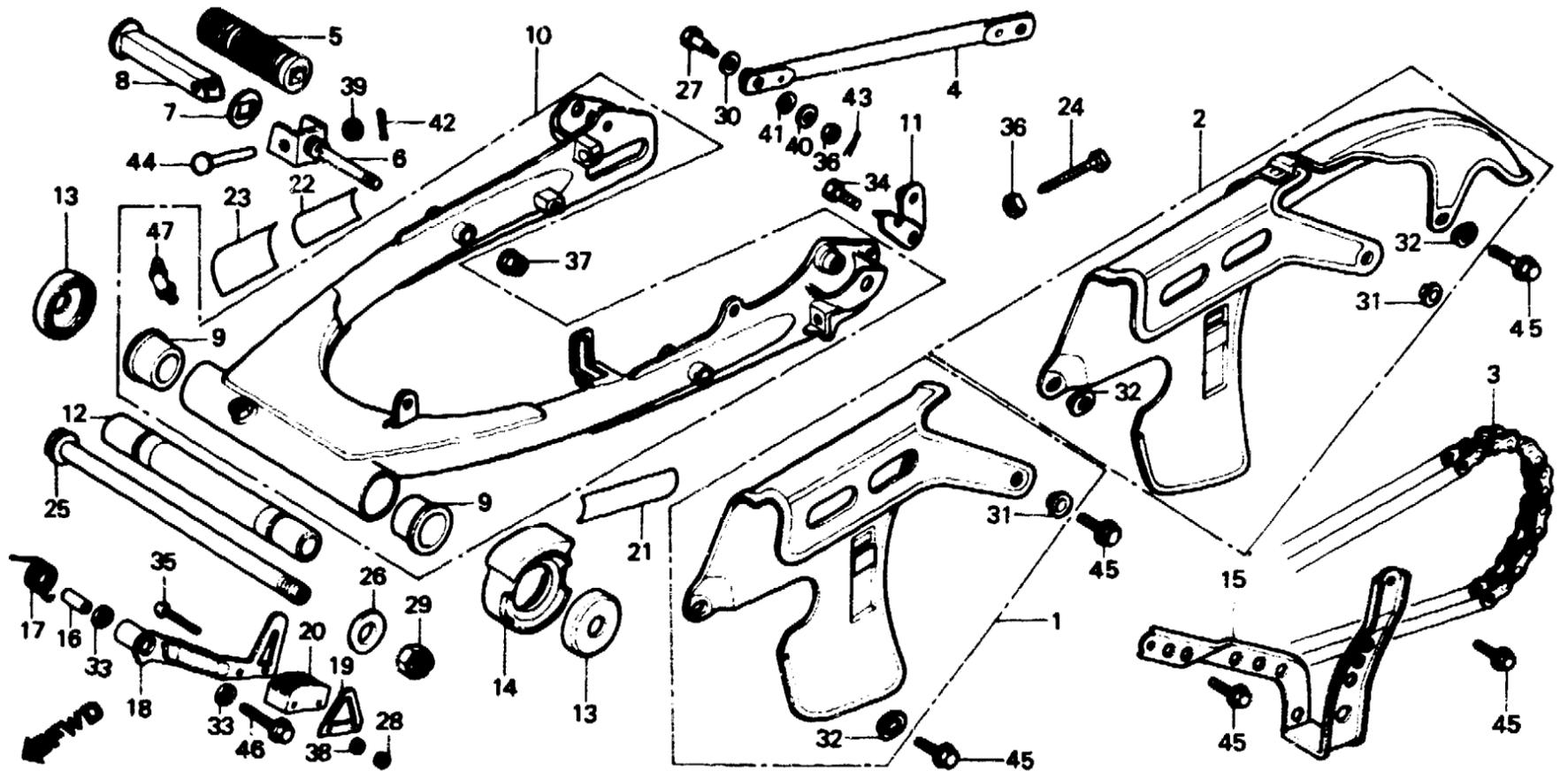
F-19

**Rear fork • Chain case
(XL250S•Sz•SA•SB)**

**Fourche arrière •
Carter de chaîne
(XL250S•Sz•SA•SB)**

**Hintere Schwinge • Kettenschutz
(XL250S•Sz•SA•SB)**

**Horquilla trasera • Caja de cadena
(XL250S•Sz•SA•SB)**



B428-32B

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL250					Serial No.	Area code
					S	Sz	SA	Ss	Rc		
		26	90122-428-000	WASHER, PIVOT BOLT	1	1	1	1			
		27	90127-400-000	BOLT, RR. BRAKE STOPPER					1		
		28	90302-435-761	NUT, HEX., 5MM					2		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		29	90354-268-000	NUT, SELF LOCK, 14MM	1	1	1	1			
		30	90452-283-000	WASHER, THRUST, 10MM					1		
		31	90512-300-000	WASHER, 6X20	1	1	1	1			
		32	90513-323-000	WASHER, 6X9	2		2	2			B,E,ED,F,F1,F2,G,G1 G2,SD,SW,U
		33	91201-434-003	OIL SEAL, 14X20X3	1	1	1	1			CM,DK,DM,SA B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
			91201-434-005	OIL SEAL, 14X20X3					2		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		34	92000-06008	BOLT, HEX., 6X8	1	1	1	1			
		35	93500-05040-0A	SCREW, PAN, 5X40					2		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		36	94001-08000-0S	NUT, HEX., 8MM	2	2	2	3			

2-E15

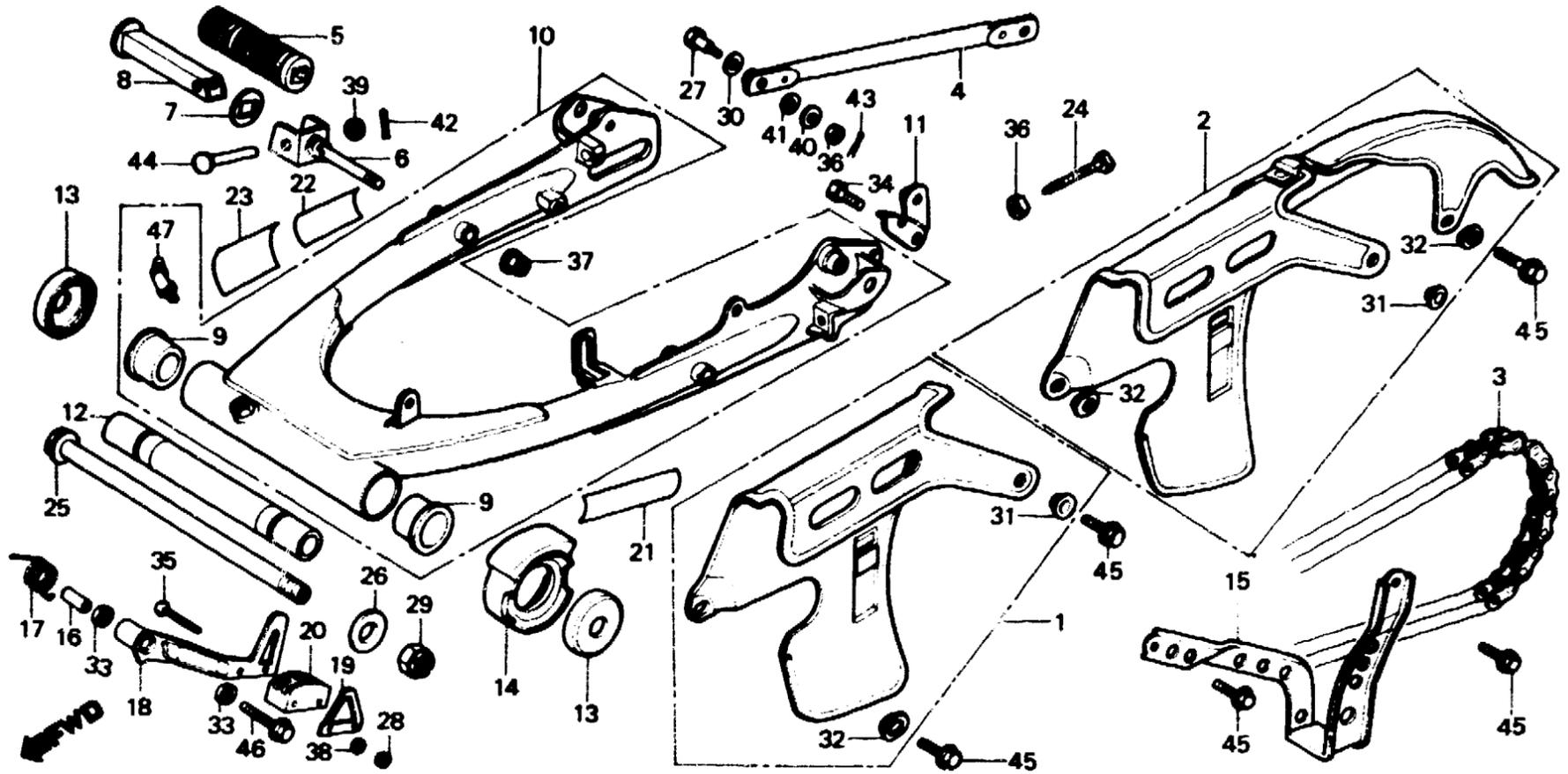
F-19

Rear fork • Chain case
(XL250S•SZ•SA•SB)

Fourche arrière •
Carter de chaîne
(XL250S•SZ•SA•SB)

Hintere Schwinge • Kettenschutz
(XL250S•SZ•SA•SB)

Horquilla trasera • Caja de cadena
(XL250S•SZ•SA•SB)



B426-32B

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	Sb		
		37	94050-08000	NUT, FLANGE, 8MM	2	2	2	2		
		38	94101-05000	WASHER, PLAIN, 5MM				2		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		39	94101-06000	WASHER, PLAIN, 6MM	2	2	2	2		
		40	94101-08000	WASHER, PLAIN, 8MM				1		
		41	94111-10000	WASHER, SPRING, 10MM				1		CM,DK,DM,ED,F2,G1,G2 SA,SD,SW,U
		42	94201-16150	PIN, SPLIT, 1.6X15	2	2	2	2		
		43	94201-20180	PIN, SPLIT, 2.0X18				1		
		44	95015-81000	PIN A, PILLION STEP	2	2	2	2		
		45	95700-06012-00	BOLT, FLANGE, 6X12	5		5	5		B,E,ED,F,F1,F2,G,G1 G2,SD,SW,U CM,DK,DM,SA
		46	95700-08045-00	BOLT, FLANGE, 8X45				1		B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		47	96201-80000	NIPPLE, GREASE, B.T6S	1	1	1	1		

2-E16

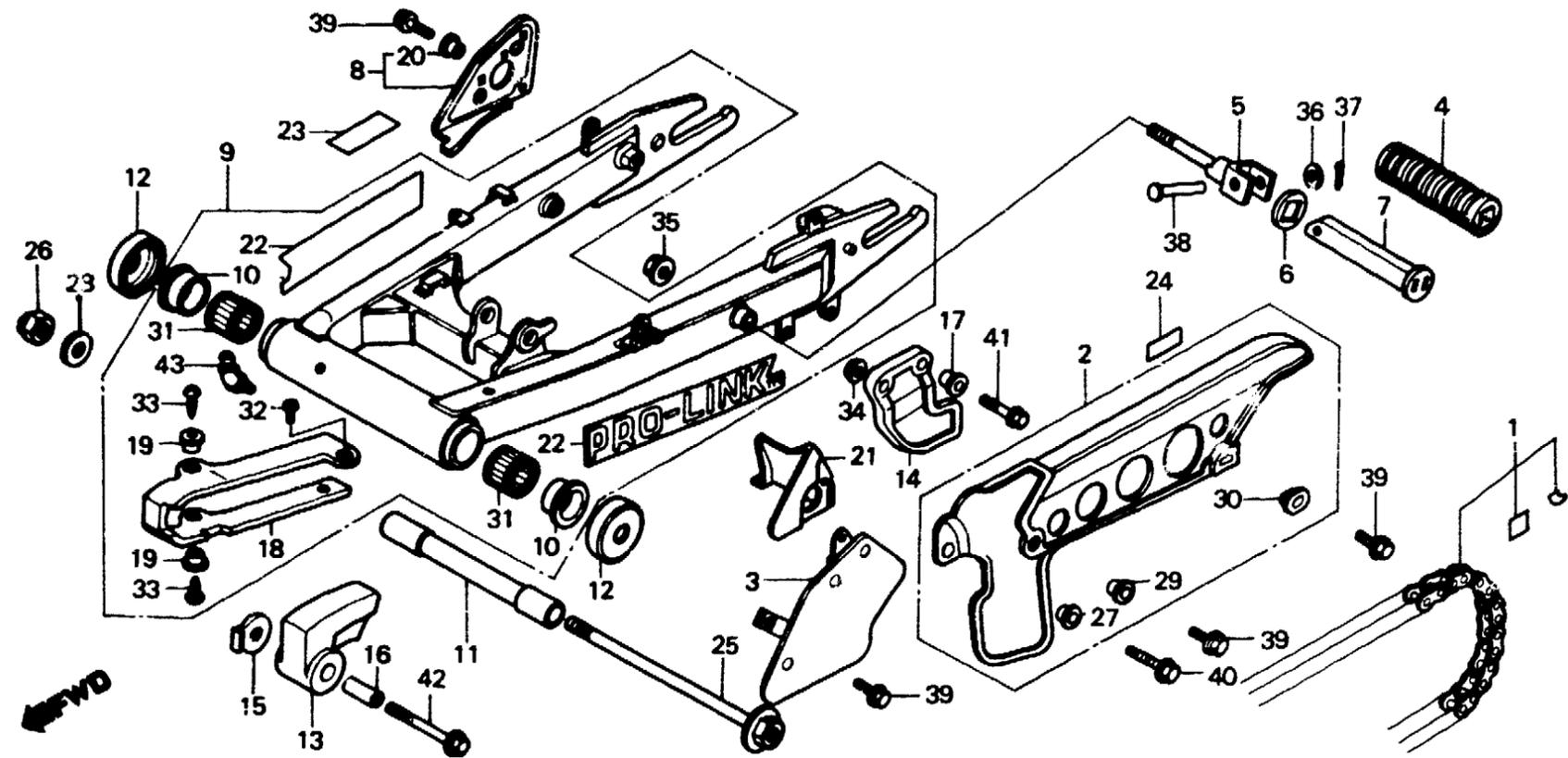
F-19-1

Rear fork • Chain case
(XL250Rc)

Fourche arrière •
Carter de chaîne
(XL250Rc)

Hintere Schwinge • Kettenschutz
(XL250Rc)

Horquilla trasera • Caja de cadena
(XL250Rc)



BKB7-17

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL250					Serial No.	Area code
					S	Sr	SA	Sb	Rc		
CHAIN SET, DRIVE	0.6	1	405A3-KB7-671	CHAIN SET, DRIVE (520K0-102LE) (TAKASAGO)					1		CM
COLLAR, RR. FORK CENTER BAR, PILLION STEP INC. RELATIVE PART	0.1		405A3-KB7-672	CHAIN SET, DRIVE (520VC-102LE) (DAIDO)					1		CM
GUARD, CHAIN MUDGUARD			405B3-KB7-003	CHAIN SET, DRIVE (520VC-100LE) (DAIDO)					1		B,DK,DM,E,ED,F1,F2,G1 G2,IT,SA,SD,SW,U
FORK ASSY., RR.	0.8		405B3-KB7-005	CHAIN SET, DRIVE (520K0-100LE) (TAKASAGO)					1		B,DK,DM,E,ED,F1,F2,G1 G2,IT,SA,SD,SW,U
SLIPPER, CHAIN	0.3										
SLIDER, CHAIN	0.2	2	40510-KB7-000	CASE, DRIVE CHAIN					1		B,CM,DK,DM,E,ED,F1,F2 IT,SA,SD,SW,U
BEARING, RR. FORK PIVOT (ONE OR ALL)	1.0		40510-KB7-610	CASE COMP., DRIVE CHAIN					1		G1,G2
			3	40515-KB7-610	COVER, DRIVE CHAIN				1		G1,G2
			4	50710-KB7-000	RUBBER, PILLION STEP				2		
			5	50711-473-000	BRACKET, R. PILLION STEP				2		
			6	50712-405-000	WASHER, PILLION STEP				2		

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2-F1

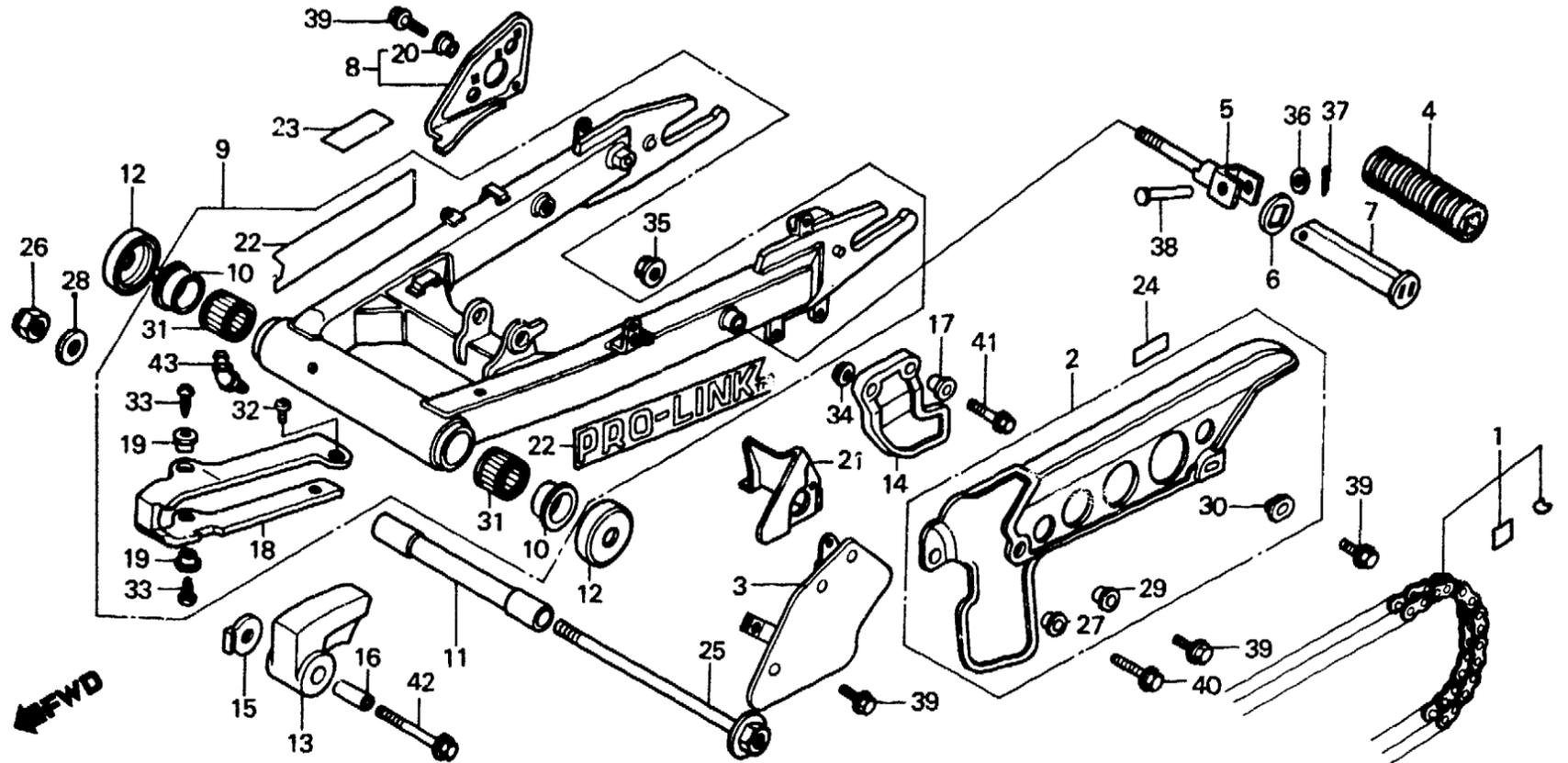
F-19-1

**Rear fork • Chain case
(XL250Rc)**

**Fourche arrière •
Carter de chaîne
(XL250Rc)**

**Hintere Schwinge • Kettenschutz
(XL250Rc)**

**Horquilla trasera • Caja de cadena
(XL250Rc)**



BK87-17

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					XL250						
					S	SZ	SA	Sb	Rc		
		7	50715-KB7-000	BAR, PILLION STEP					2		
		8	50720-KB7-000	GUARD, PILLION STEP					1		
		9	52100-KB7-000ZA	FORK ASSY., RR. *NH-35M*					1		
		10	52109-430-300	BUSH, PIVOT THRUST					2		
		11	52141-435-730	COLLAR, RR. FORK CENTER					1		
		12	52144-356-003	CAP, RR. FORK DUST SEAL					2		
			52144-356-005	CAP, RR. FORK DUST SEAL					2		
		13	52155-KB7-000	SLIPPER, CHAIN					1		
		14	52156-KB7-000	GUARD, CHAIN					1		
		15	52157-MC4-000	NUT, CHAIN SLIPPER					1		

2-F2

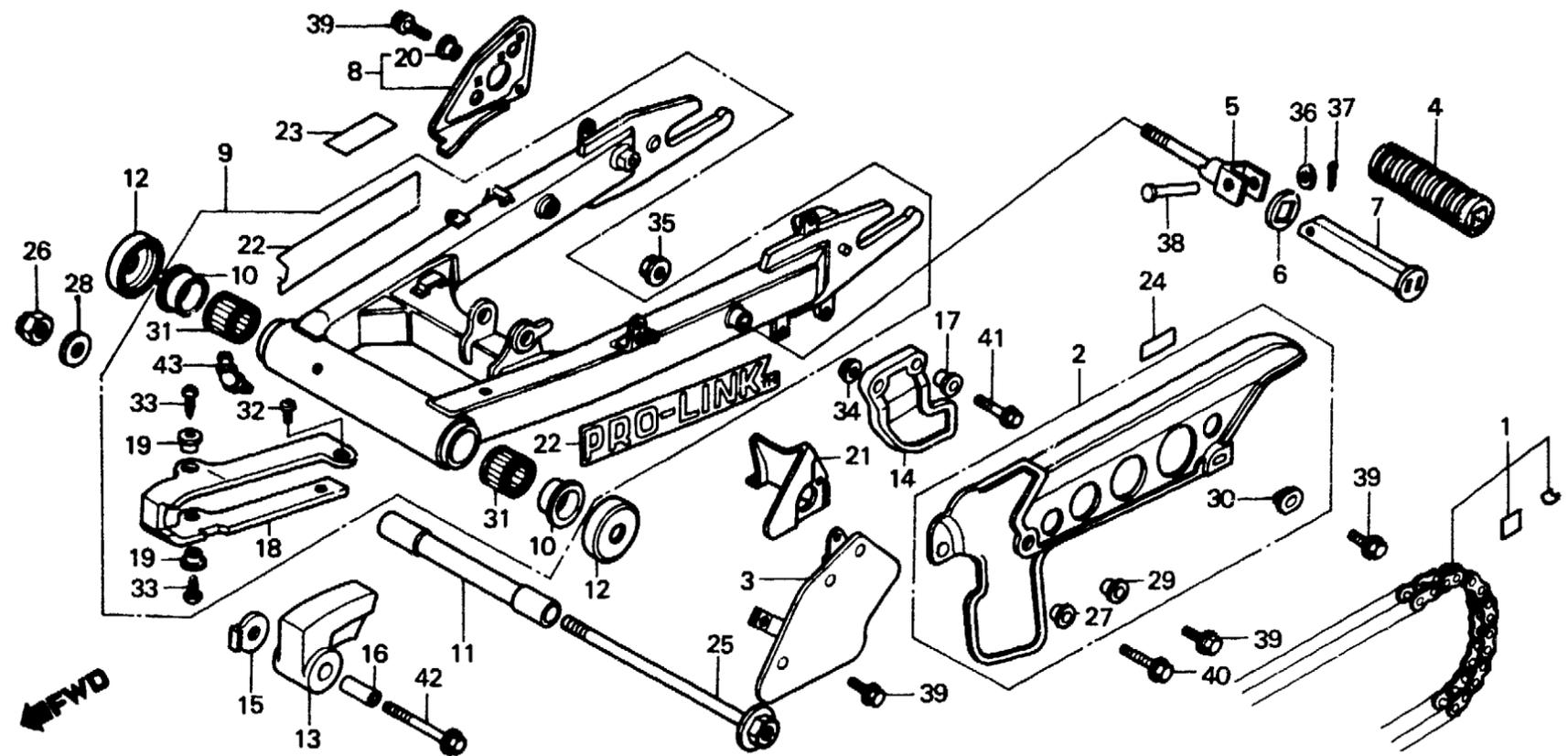
F-19-1

**Rear fork • Chain case
(XL250Rc)**

**Fourche arrière •
Carter de chaîne
(XL250Rc)**

**Hintere Schwinge • Kettenschutz
(XL250Rc)**

**Horquilla trasera • Caja de cadena
(XL250Rc)**



BK67-17

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		16	52158-MC4-000	COLLAR, CHAIN SLIPPER					1		
		17	52159-KB7-000	COLLAR, CHAIN GUARD					2		
		18	52170-MC4-000	SLIDER, CHAIN					1		
		19	52171-MC4-000	COLLAR, CHAIN SLIDER					4		
		20	61101-441-000	COLLAR, FR. FENDER SETTING					1		
		21	80105-MC4-000	MUDGUARD					1		
		22	87121-GC4-300	EMBLEM, RR. FORK					2		
		23	87504-028-670	MARK, MUFFLER CAUTION					1		CM
			87504-428-720	MARK, MUFFLER CAUTION					1		CM
		24	87505-KB7-600	MARK, TIRE CAUTION					1		B, DK, DM, E, ED, G1, G2, IT
			87505-KB7-620	MARK, TIRE CAUTION					1		SA, SD, U
			87505-KB7-660	MARK, TIRE CAUTION					1		F1, F2
			87505-KB7-670	MARK, TIRE CAUTION					1		SA
			87505-KB7-720	MARK, TIRE CAUTION					1		CM
									1		CM

2-F3

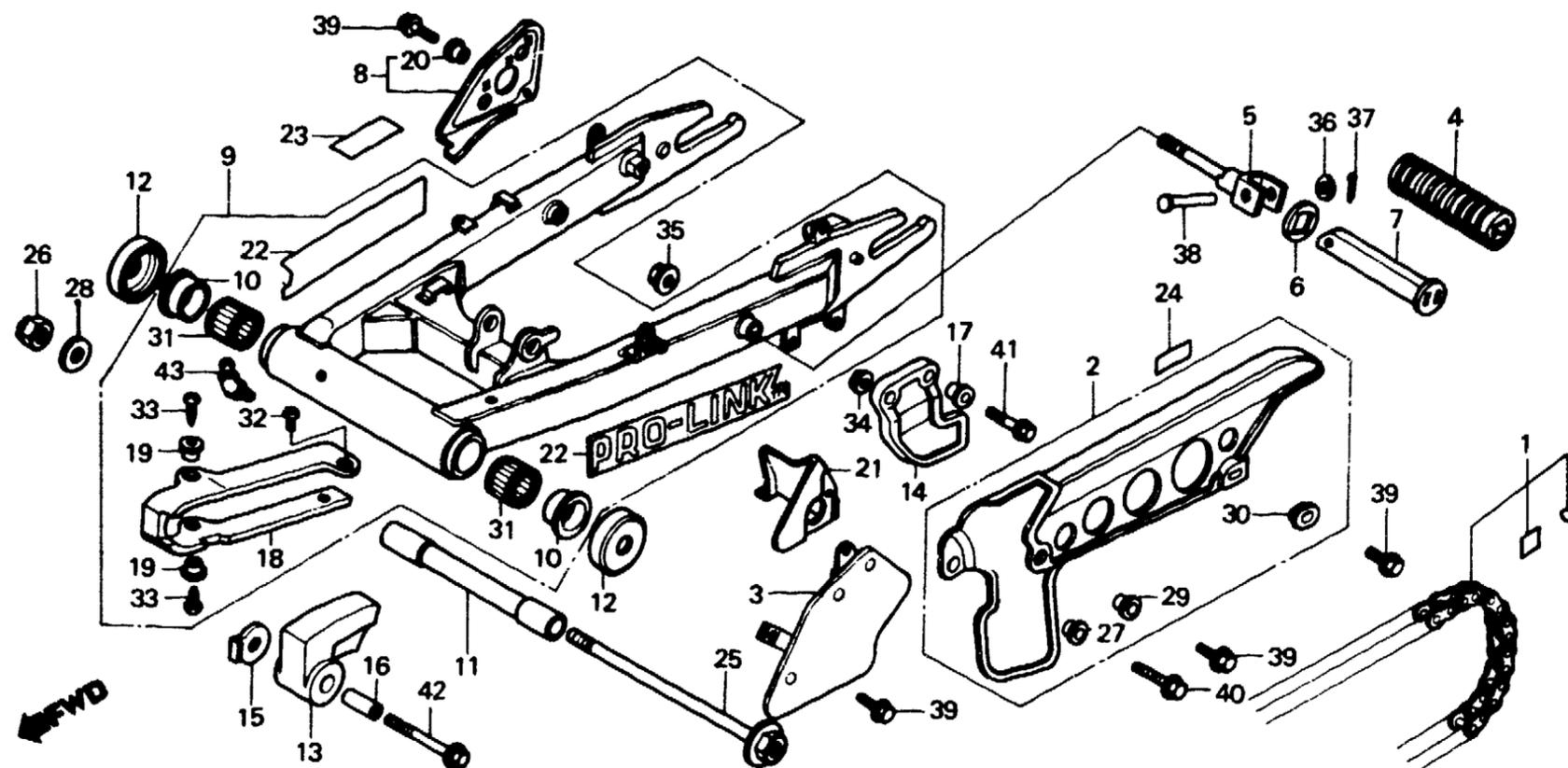
F-19-1

**Rear fork • Chain case
(XL250Rc)**

**Fourche arrière •
Carter de chaîne
(XL250Rc)**

**Hintere Schwinge • Kettenschutz
(XL250Rc)**

**Horquilla trasera • Caja de cadena
(XL250Rc)**



BKB7-17

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	Sb		
		25	90121-MA0-770	BOLT, RR. FORK PIVOT					1	
		26	90305-197-003	NUT, AXLE, 14MM					1	
		27	90501-124-000	WASHER, FR. COVER SETTING					1	
		28	90501-447-000	WASHER, RR. FORK PIVOT					1	
		29	90512-300-000	WASHER, 6X20					1	
		30	90513-323-000	WASHER, 6X9					1	
		31	91071-MA0-003	BEARING, RR. FORK PIVOT (TOYO)					2	
			91071-MA0-004	BEARING, RR. FORK PIVOT (TOMSON)					2	
		32	93500-06008	SCREW, PAN, 6X8					1	
		33	93901-26110	SCREW, TAPPING, 6X12					3	
		34	94050-06000	NUT, FLANGE, 6MM					1	
		35	94050-10000	NUT, FLANGE, 10MM					2	
		36	94101-06000	WASHER, PLAIN, 6MM					2	
		37	94201-16150	PIN, SPLIT, 1.6X15					2	
		38	95015-81000	PIN A, PILLION STEP					2	

2-F4

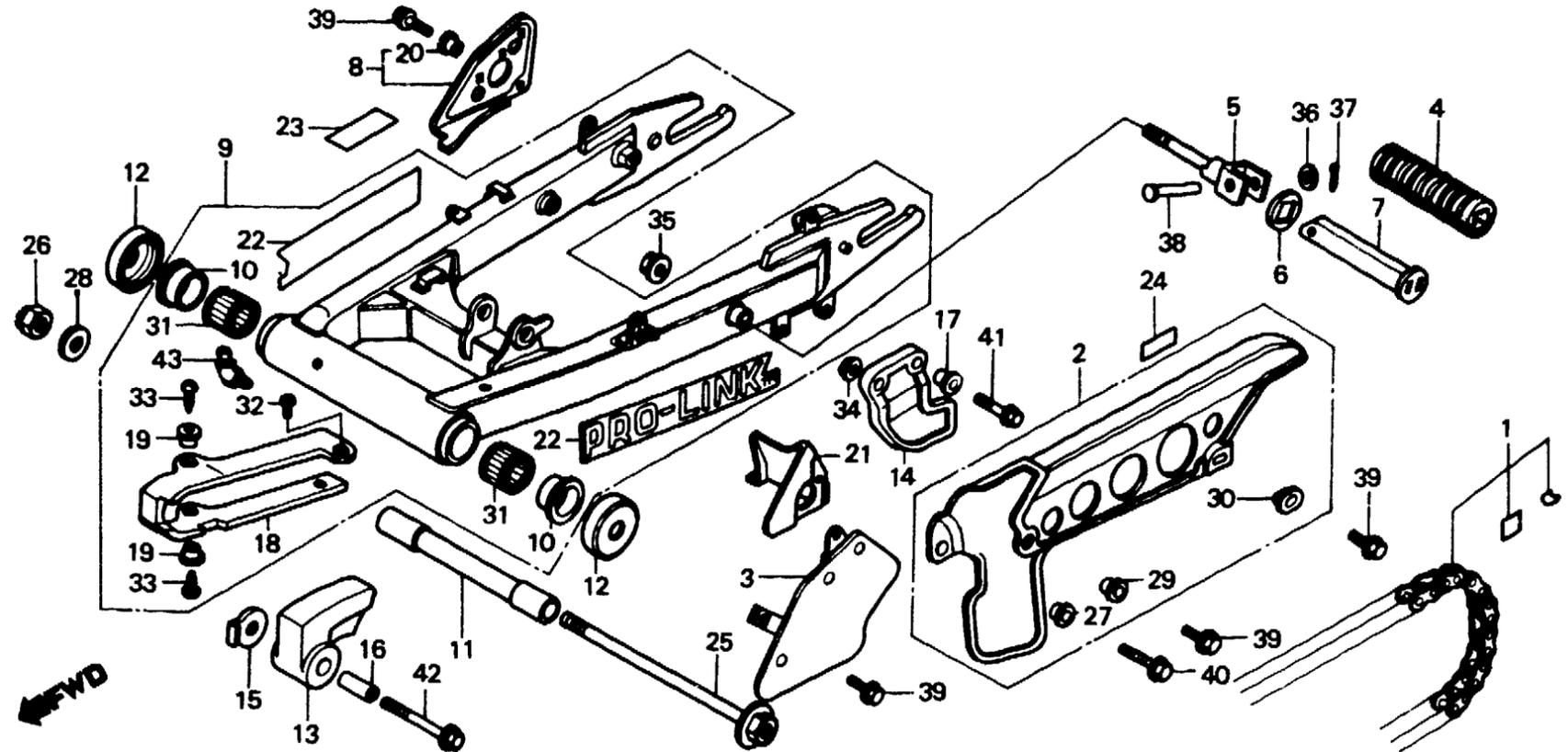
F-19-1

**Rear fork • Chain case
(XL250Rc)**

**Fourche arrière •
Carter de chaîne
(XL250Rc)**

**Hintere Schwinge • Kettenschutz
(XL250Rc)**

**Horquilla trasera • Caja de cadena
(XL250Rc)**



BKB7-17

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Ss	Rc		
		39	95700-06010-00	BOLT, FLANGE, 6X10					3		B,CM,DK,DM,E,ED,F1,F2 IT,SA,SD,SW,U G1,G2
		40	95700-06018-00	BOLT, FLANGE, 6X18					4		
		41	95700-06020-00	BOLT, FLANGE, 6X20					2		
		42	95700-08045-00	BOLT, FLANGE, 8X45					1		
		43	96201-80000	NIPPLE, GREASE, B.T6S					1		

2-F5

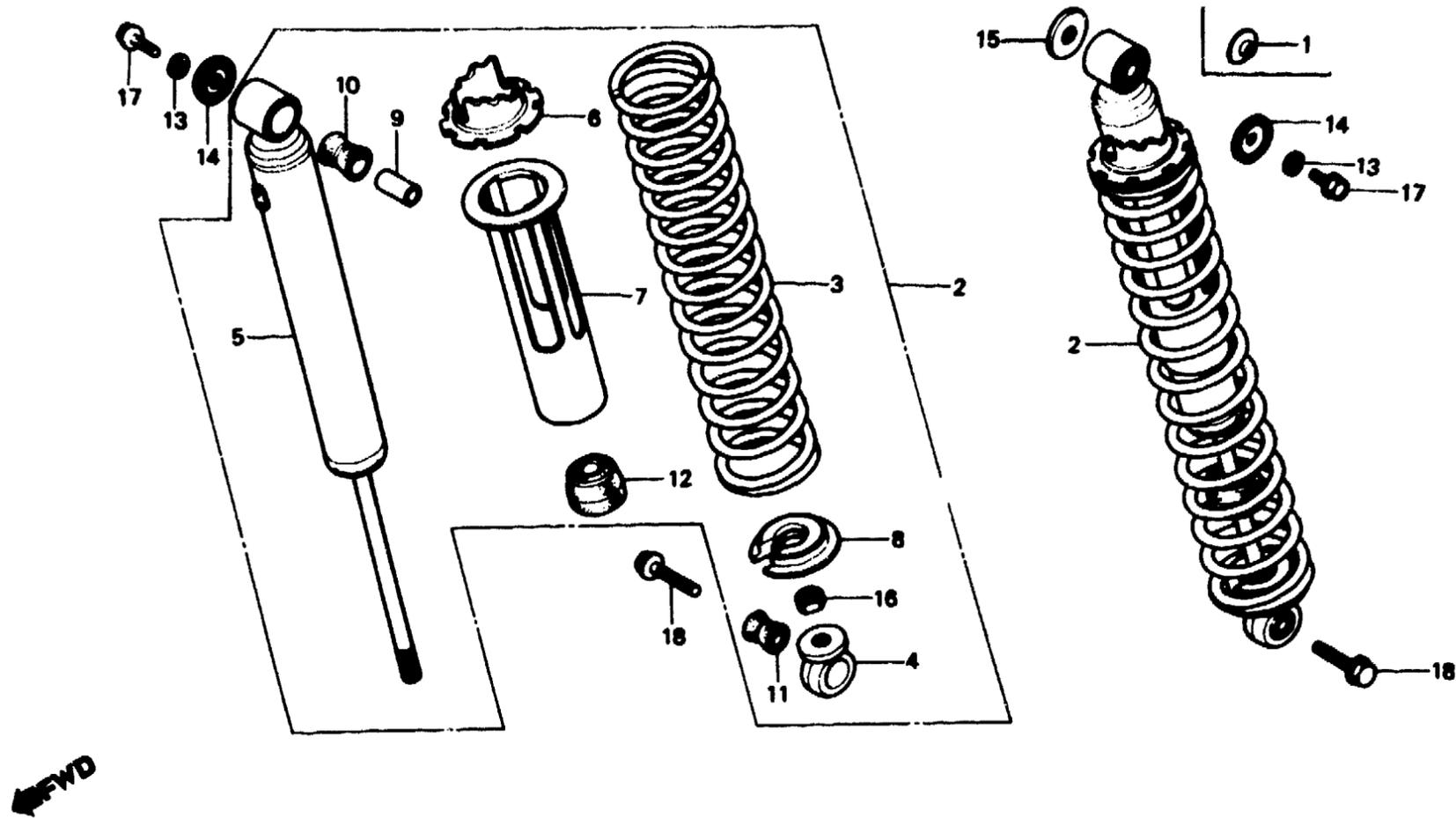
F-20

**Rear cushion
(XL250S·Sz·SA·SB)**

**Amortisseur arrière
(XL250S·Sz·SA·SB)**

**Hinterer Stoßdämpfer
(XL250S·Sz·SA·SB)**

**Amortiguador trasero
(XL250S·Sz·SA·SB)**



B428-33B

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code	
					S	Sz	SA	Sb			Rc
CUSHION ASSY., RR. DAMPER COMP., RR. INC. RELATIVE PART	0.1 0.3	1	16587-862-000	COLLAR, THROTTLE ARM	2	2	2	2		CM,DK,DM,E,F,F1,F2,SA U	
		2	52400-428-003	CUSHION ASSY., RR.	2	2					
			52400-428-871	CUSHION ASSY., RR.			2				
			52400-428-731	CUSHION ASSY., RR.				2			CM
			52400-428-831ZA	CUSHION ASSY., RR. *R-110*				2			B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
			52400-428-831ZB	CUSHION ASSY., RR. *NH-1*				2			B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		3	52401-428-003	SPRING, RR. CUSHION	2	2					
			52401-428-872	SPRING, RR. CUSHION			2				B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
			52401-428-831	SPRING, RR. CUSHION (MONZA RED)			2	2			CM
			52401-428-872	SPRING, RR. CUSHION (BLACK)				2			B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		4	52403-391-671	JOINT COMP., UPPER	2	2	2	2			
		5	52410-428-003	DAMPER COMP., RR.	2	2					
			52410-428-872	DAMPER COMP., RR.				2			
			52410-428-731	DAMPER COMP., RR.				2			CM

2-F6

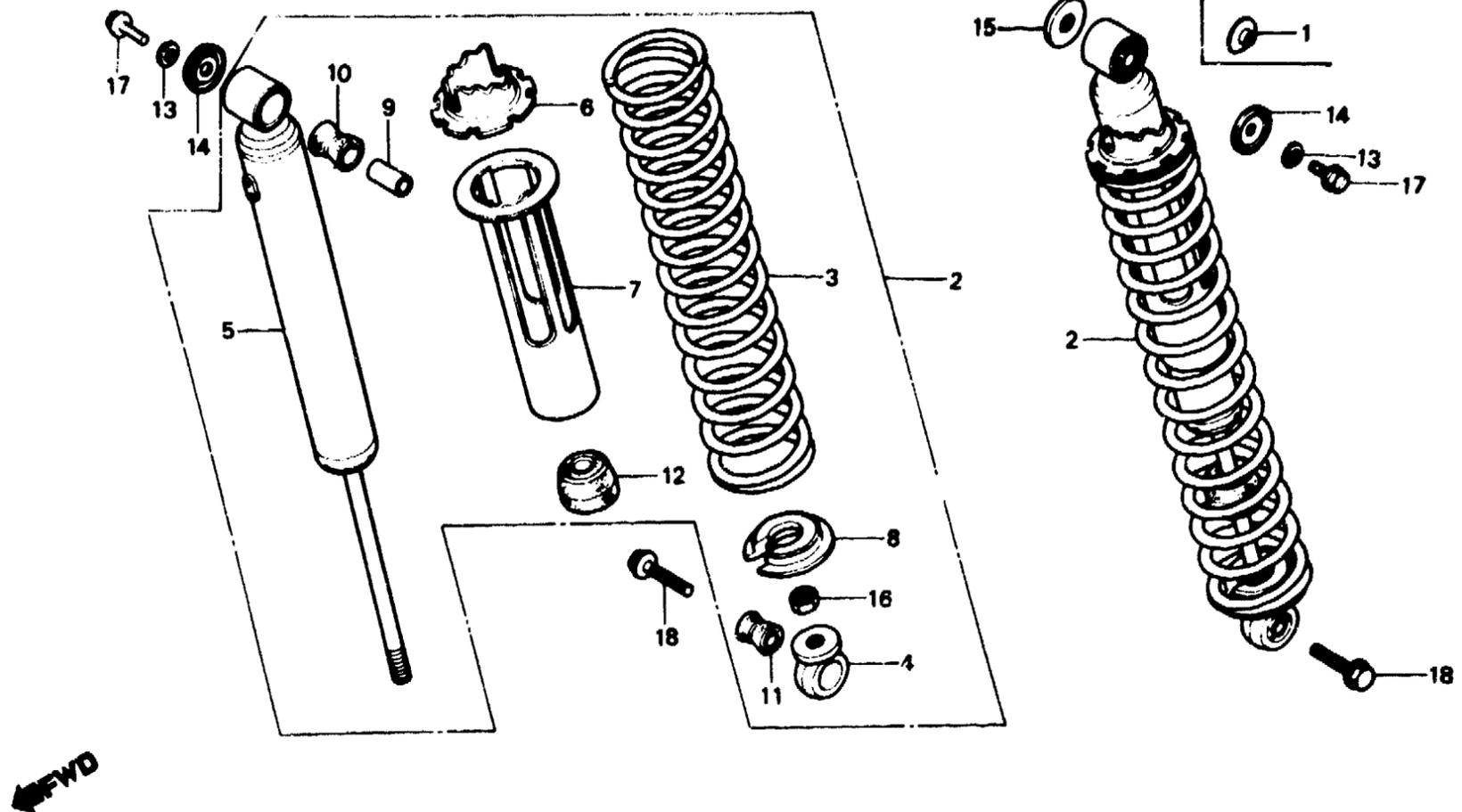
F-20

**Rear cushion
(XL250S·SZ·SA·SB)**

**Amortisseur arrière
(XL250S·SZ·SA·SB)**

**Hinterer Stoßdämpfer
(XL250S·SZ·SA·SB)**

**Amortiguador trasero
(XL250S·SZ·SA·SB)**



B428-33B

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
			52410-428-732	DAMPER COMP., RR.					2		B,DK,DM,E,ED,F1,F2,G1,G2,SA,SD,SW,U
		6	52422-410-003	ADJUSTER, SPRING	2	2	2	2			
		7	52458-428-003	GUIDE, SPRING	2	2	2	2			
		8	52459-428-003	SEAT, SPRING UPPER	2	2	2	2			
		9	52486-056-000	COLLAR, RR. CUSHION RUBBER	2	2	2	2			
		10	52488-331-003	RUBBER B, JOINT (SHOWA) BUSH	2	2	2	2			
		11	52489-361-000	BUSH, DAMPER	2	2	2	2			
		12	52517-404-003	RUBBER, STOPPER	2	2	2	2			
		13	71979-538-940	WASHER, SUN ROOF	2	2	2	2			CM,DK,DM,E,F,F1,F2,SA,U
		14	90502-428-000	WASHER, RR. CUSHION	2		2	2			B,ED,G,G1,G2,SD,SW
		15	90526-035-000	WASHER, 12.2X26	2	2		2			CM B,DK,DM,E,ED,F,F1,F2,G,G1,G2,SA,SD,SW,U
		16	94002-10000-0S	NUT, HEX., 10MM	2	2	2	2			
		17	95700-06012-00	BOLT, FLANGE, 6X12	2		2				B,ED,G,G1,G2,SD,SW

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2-F6

2-F7

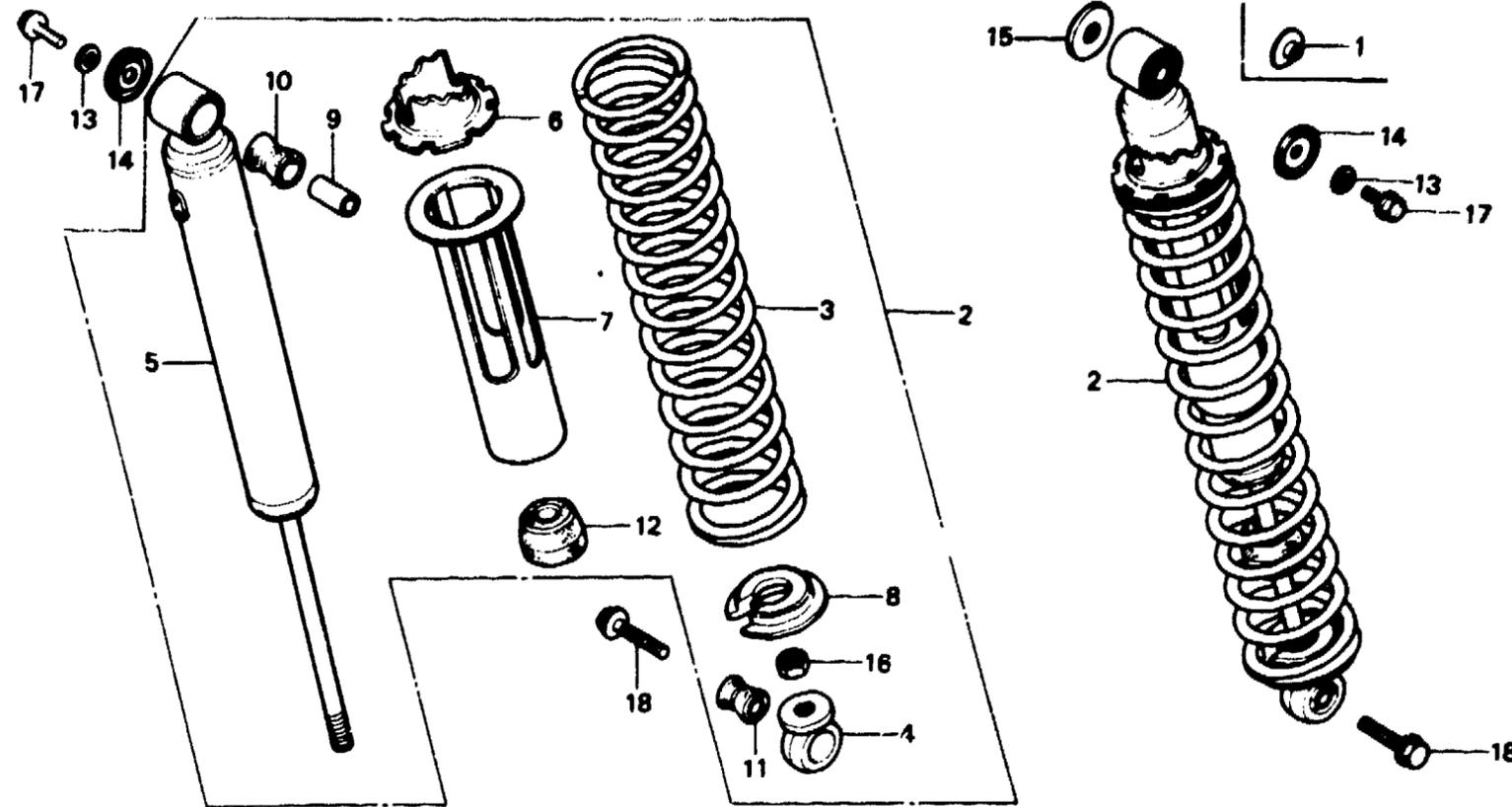
F-20

**Rear cushion
(XL250S·Sz·SA·SB)**

**Amortisseur arrière
(XL250S·Sz·SA·SB)**

**Hinterer Stoßdämpfer
(XL250S·Sz·SA·SB)**

**Amortiguador trasero
(XL250S·Sz·SA·SB)**



B428-33B

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
			95700-06016-00	BOLT, FLANGE, 6X16	2	2	2	2			CM,DK,DM,E,F,F1,F2,SA
		18	95700-10035-00	BOLT, FLANGE, 10X35	2	2	2	2			U

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2-F7

2-F8

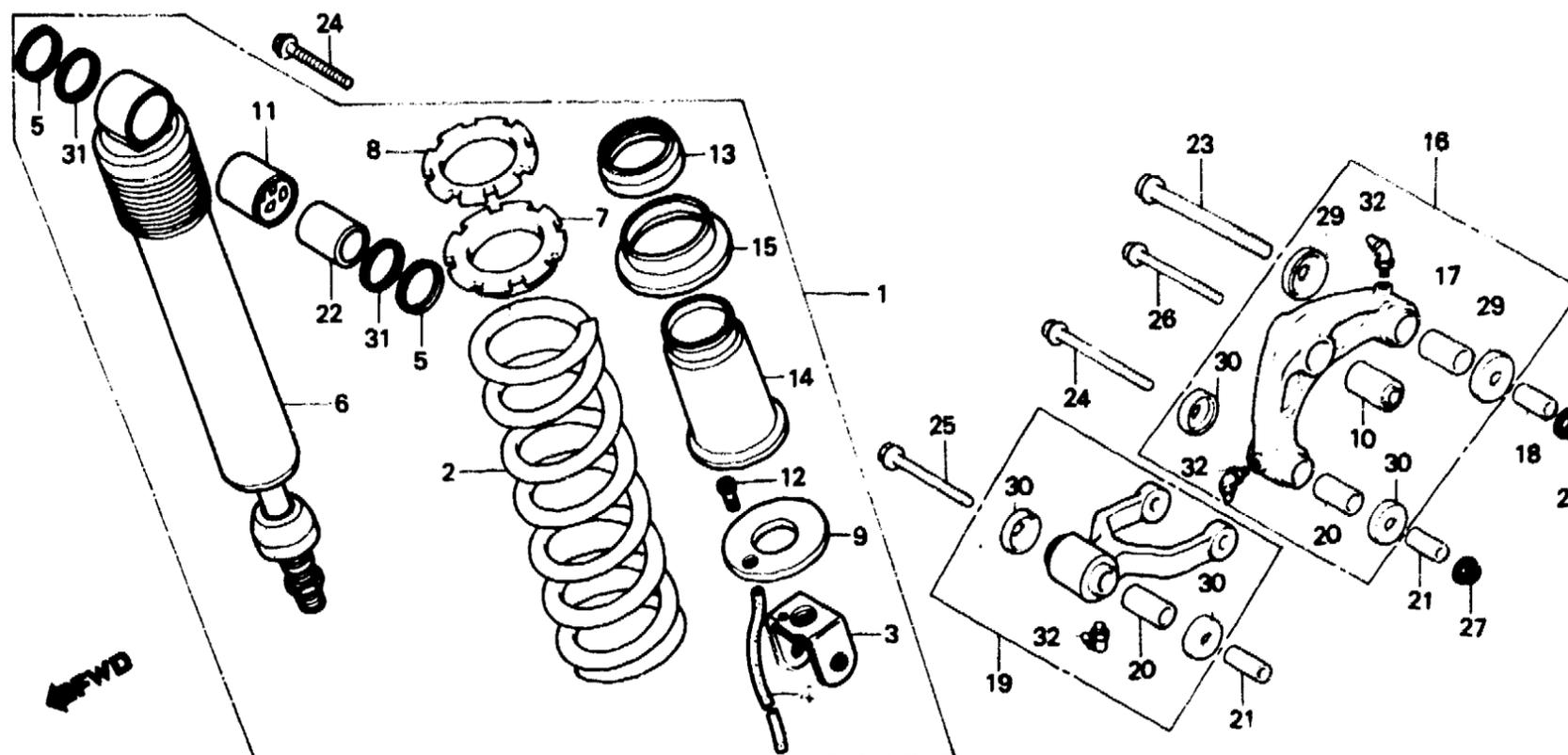
F-20-1

**Rear cushion
(XL250Rc)**

**Amortisseur arrière
(XL250Rc)**

**Hinterer Stoßdämpfer
(XL250Rc)**

**Amortiguador trasero
(XL250Rc)**



BKB7-18

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
CUSHION ASSY., RR.	0.5	1	52400-KB7-003	CUSHION ASSY., RR. (SHOWA)						1	
SPRING, RR. CUSHION	0.7	2	52401-KB7-003	SPRING, RR. CUSHION						1	
DAMPER COMP., RR.	0.8	3	52403-KB7-003	METAL, LOWER						1	
BUSH, DAMPER	0.6	4	52405-KB7-003	PIPE, DRAIN						1	
BUSH, DAMPER UPPER	0.6	5	52406-KB7-003	CAP, DUST SEAL						2	
ARM ASSY., CUSHION	0.4										
ROD ASSY., CUSHION CONNECTING	0.3	6	52410-KB7-003	DAMPER COMP., RR.						1	
		7	52422-MA0-003	ADJUSTER, SPRING						1	
		8	52423-MA0-003	NUT, ADJUSTER						1	
		9	52424-KB7-003	STOPPER, SPRING SEAT						1	
		10	52451-MA0-000	BUSH, DAMPER						1	
		11	52452-KB7-003	BUSH, DAMPER UPPER						1	
		12	52456-KB7-003	JOINT, PIPE						1	
		13	52457-KB7-003	DUST SEAL						1	
		14	52458-KB7-003	GUIDE, SPRING						1	

2-F9

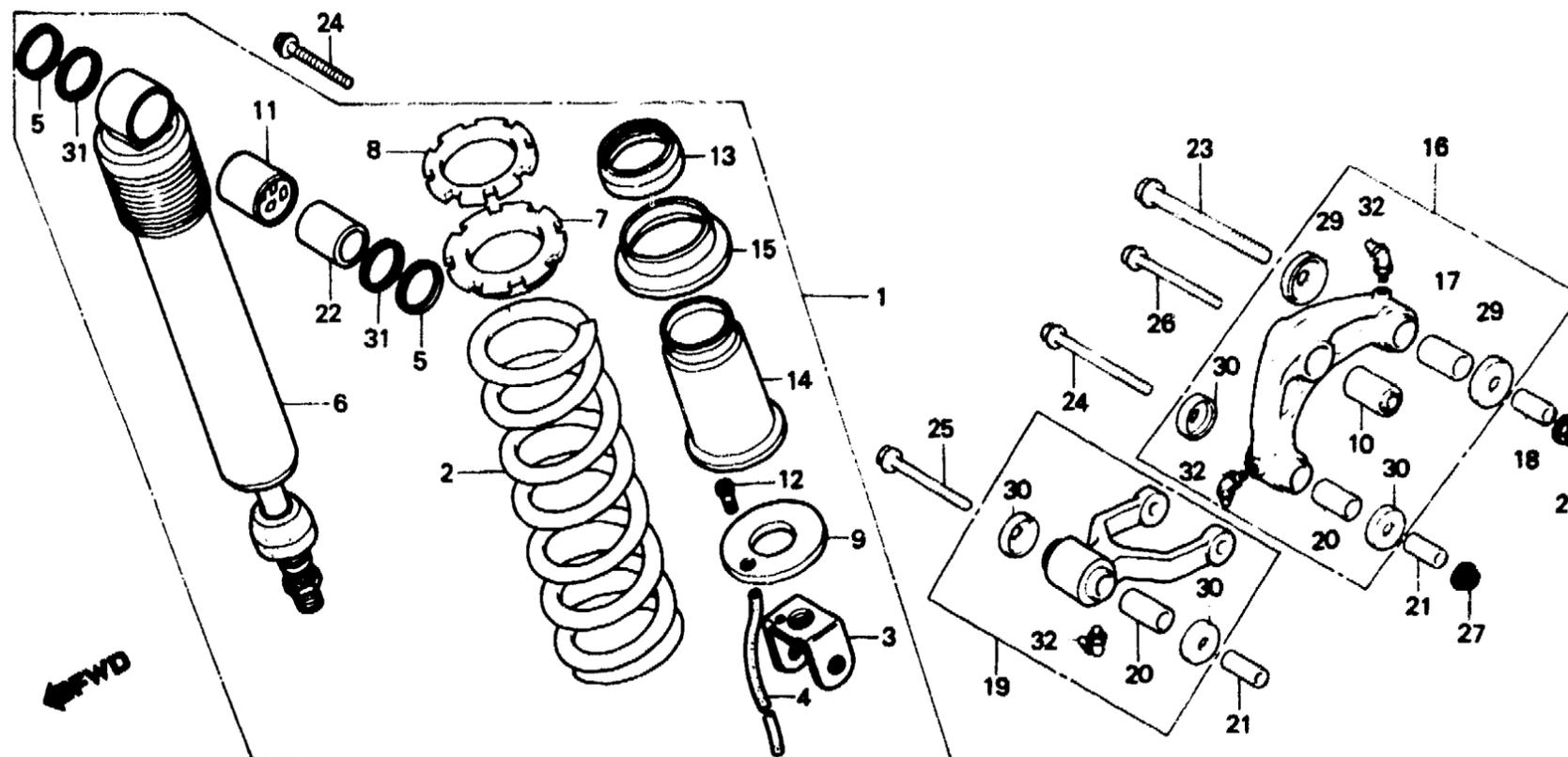
F-20-1

**Rear cushion
(XL250Rc)**

**Amortisseur arrière
(XL250Rc)**

**Hinterer Stoßdämpfer
(XL250Rc)**

**Amortiguador trasero
(XL250Rc)**



BK87-18

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Ss	Rc		
		15	52459-KB7-003	SEAT C, SPRING					1		
		16	52460-MA0-000	ARM ASSY., CUSHION					1		
		17	52462-MA0-003	BUSH, CUSHION ARM					1		
		18	52463-MA0-000	COLLAR, CUSHION ARM PIVOT					1		
		19	52470-MA0-000	ROD ASSY., CUSHION CONNECTING					1		
		20	52472-MA0-003	BUSH, CUSHION CONNECTING ROD					2		
		21	52473-MA0-000	COLLAR, CONNECTING ROD PIVOT					2		
		22	52486-KB7-003	COLLAR, DAMPER UPPER					1		
		23	90128-MA0-003	BOLT, FLANGE, 12X78					1		
		24	90129-MA0-003	BOLT, FLANGE, 10X69					2		
		25	90151-MA0-000	BOLT, FLANGE, 10X68					1		
		26	90153-MC4-003	BOLT, FLANGE, 10X43					1		

2-F10

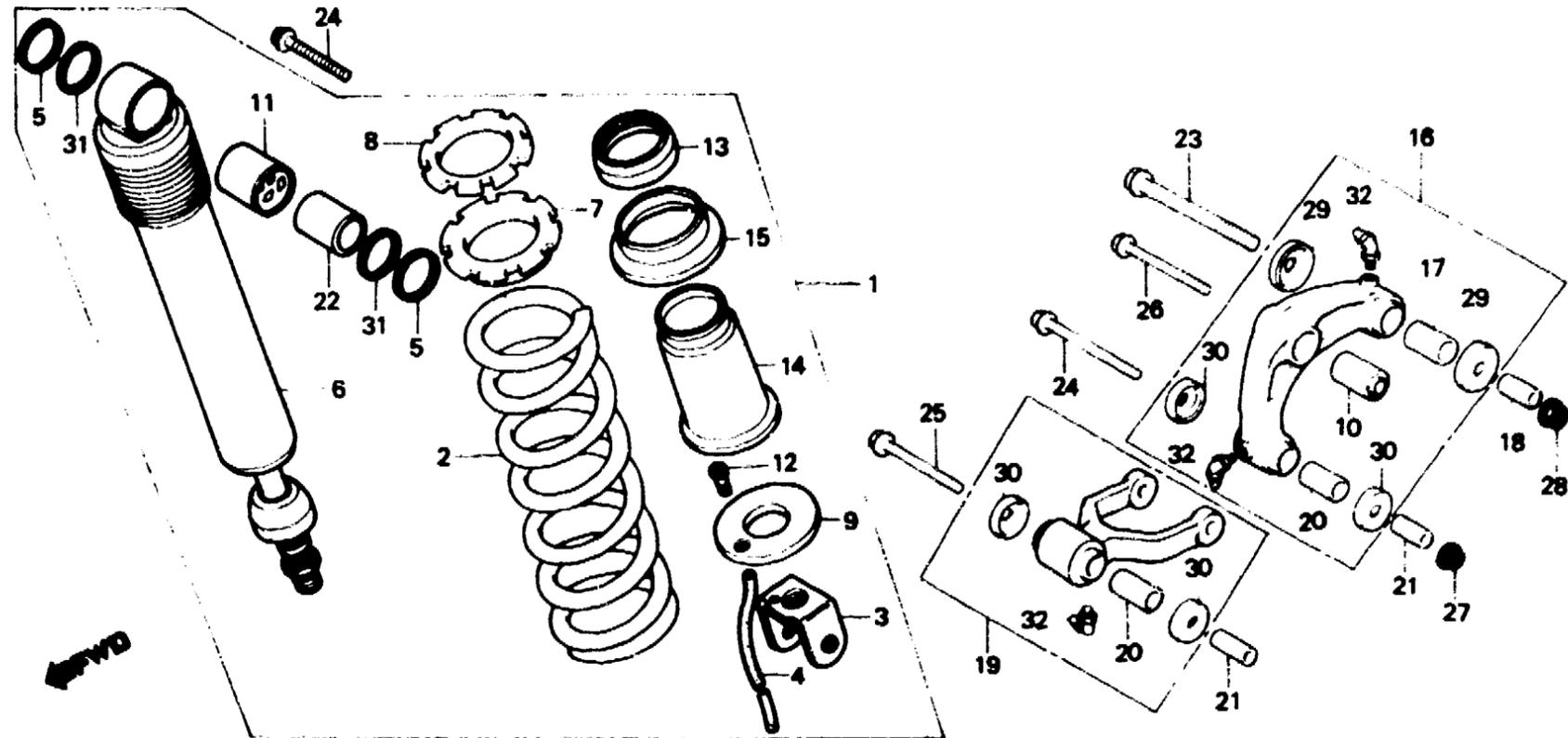
F-20-1

**Rear cushion
(XL250Rc)**

**Amortisseur arrière
(XL250Rc)**

**Hinterer Stoßdämpfer
(XL250Rc)**

**Amortiguador trasero
(XL250Rc)**



BK7-18

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	Se		
		27	90304-GA6-003	NUT, AXLE					1	
		28	90306-181-761	NUT, FLANGE, 12MM					1	
		29	91261-MA0-003	SEAL, RR. CUSHION ARM PIVOT					2	
			91261-MA0-005	SEAL, RR. CUSHION ARM PIVOT					2	
		30	91262-MA0-003	SEAL, RR. CUSHION CONNECTING ROD PIVOT					4	
			91262-MA0-005	SEAL, RR. CUSHION CONNECTING ROD PIVOT					4	
		31	91351-KB7-003	DUST SEAL B					2	
		32	96201-80000	NIPPLE, GREASE, B.T6S					3	

1982.01.10

E

2-F10

2-F11

F-21

Rear fender

(XL250S,Sz,SA,Sb-CM,
DK,DM,E,SA,U)

Garde-boue arrière

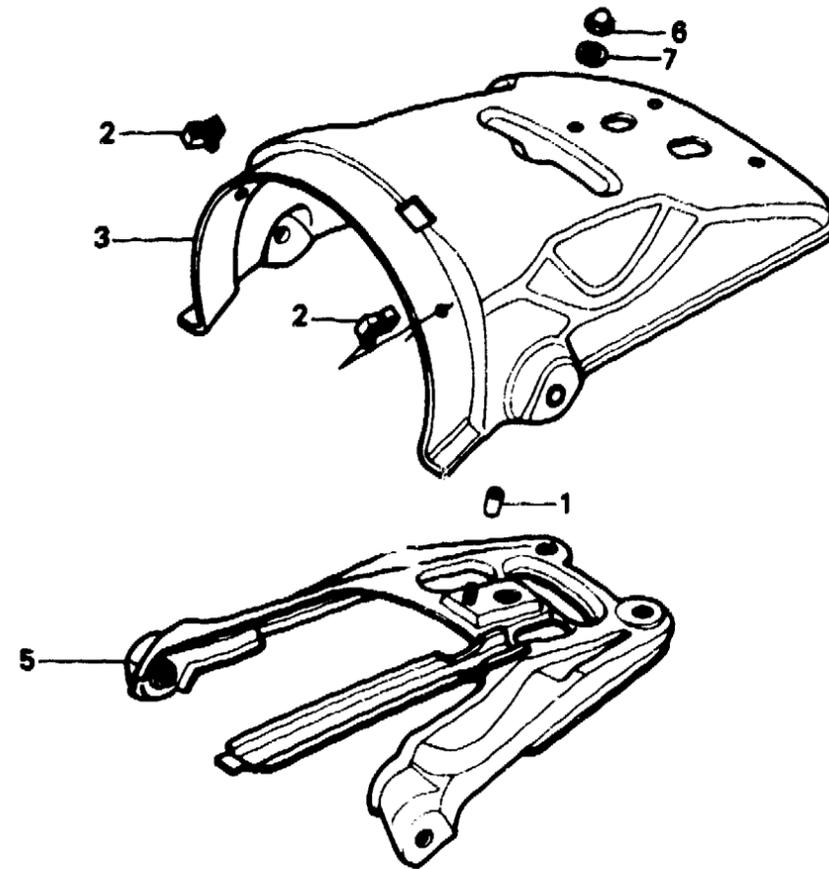
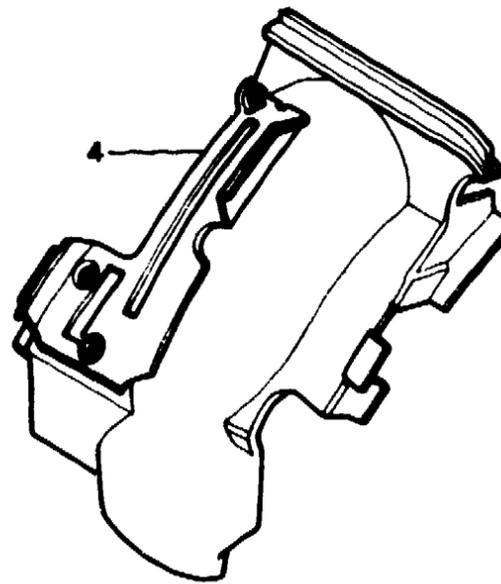
(XL250S,Sz,SA,Sb-CM,
DK,DM,E,SA,U)

Hinterer Kotflügel

(XL250S,Sz,SA,Sb-CM,
DK,DM,E,SA,U)

Parafango trasero

(XL250S,Sz,SA,Sb-CM,
DK,DM,E,SA,U)



←PVD

B428-34A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
FENDER ASSY., RR.	0.4	1	11346-371-300	COLLAR, ADJUSTING COVER					1		E
PATCH, RR. FENDER		2	32985-300-000	GROMMET, WIRE CORD	2	2	2	2			CM,DK,DM,SA,U
FENDER COMP. B, RR.	0.2	3	80100-428-000ZA	FENDER ASSY., RR. *R-23*	1	1			1		E
			80100-428-000ZB	FENDER ASSY., RR. *PB-104*	1				1		CM
			80100-428-000ZC	FENDER ASSY., RR. *NH-24*	1				1		DK,DM,SA,U
			80100-428-000ZD	FENDER ASSY., RR. *R-33*					1		E
			80100-428-000ZE	FENDER ASSY., RR. *R-110*					1		CM
			80100-428-000ZF	FENDER ASSY., RR. *NH-104M-U*					1		CM,DK,DM,E,SA,U
			80100-428-000ZH	FENDER ASSY., RR. *NH-111*					1		DK,DM,E,SA,U
		4	80105-428-000	FENDER COMP. B, RR.	1	1	1	1			DK,DM,E,SA,U
									1		CM,DK,DM,SA,U
									1		E

2-F12

F-21

Rear fender

(XL250S,Sz,SA,Sb-CM,
DK,DM,E,SA,U)

Garde-boue arrière

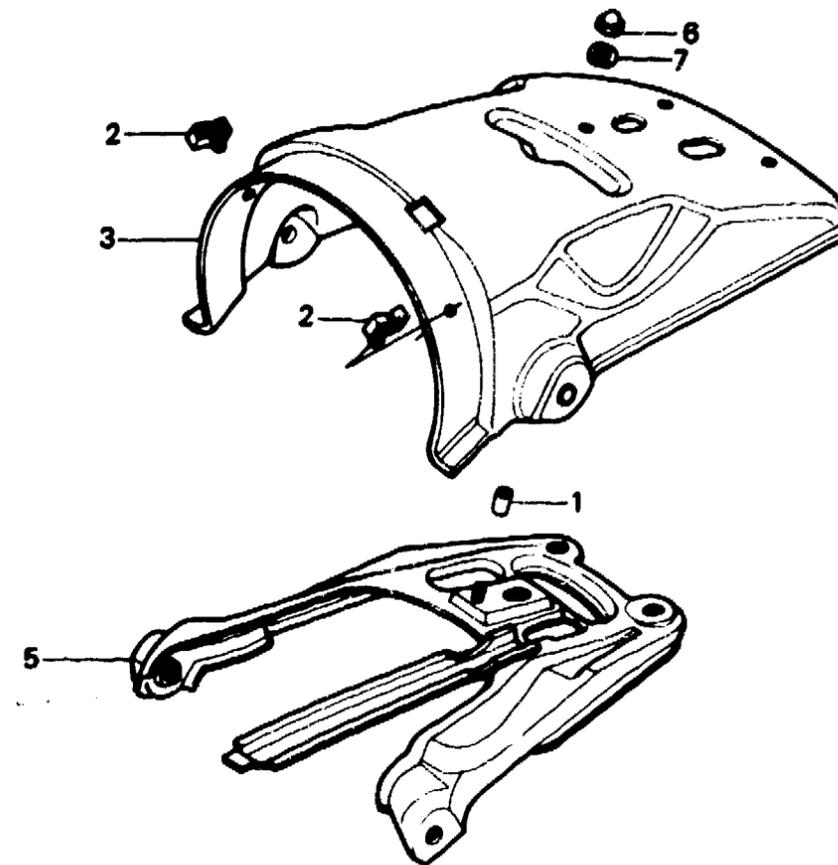
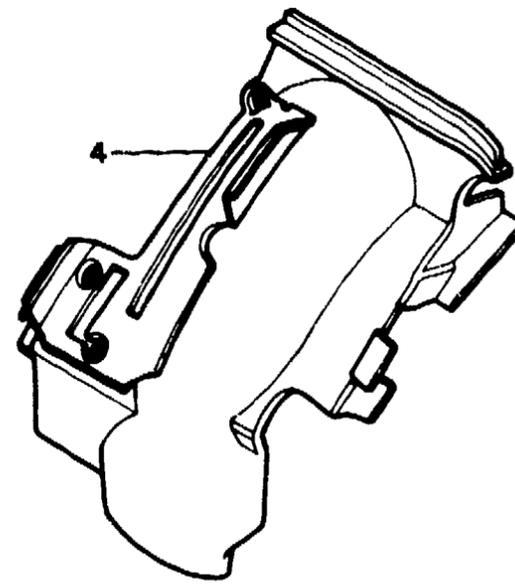
(XL250S,Sz,SA,Sb-CM,
DK,DM,E,SA,U)

Hinterer Kotflügel

(XL250S,Sz,SA,Sb-CM,
DK,DM,E,SA,U)

Parafango trasero

(XL250S,Sz,SA,Sb-CM,
DK,DM,E,SA,U)



←RWD

E428-34A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		5	80110-428-000	PATCH, RR. FENDER	1	1	1	1			CM,DK,DM,SA,U E
		6	90201-415-000	NUT, CAP, 6MM	1	1	1	1			CM,DK,DM,SA,U E
		7	94101-06000	WASHER, PLAIN, 6MM	1	1	1	1			CM,DK,DM,SA,U E

2-F13

F-21-1

Rear fender

(XL250S, SA, SB-B, E, ED, F, F1, F2, G, G1, G2, SA, SD, SW)

Garde-boue arrière

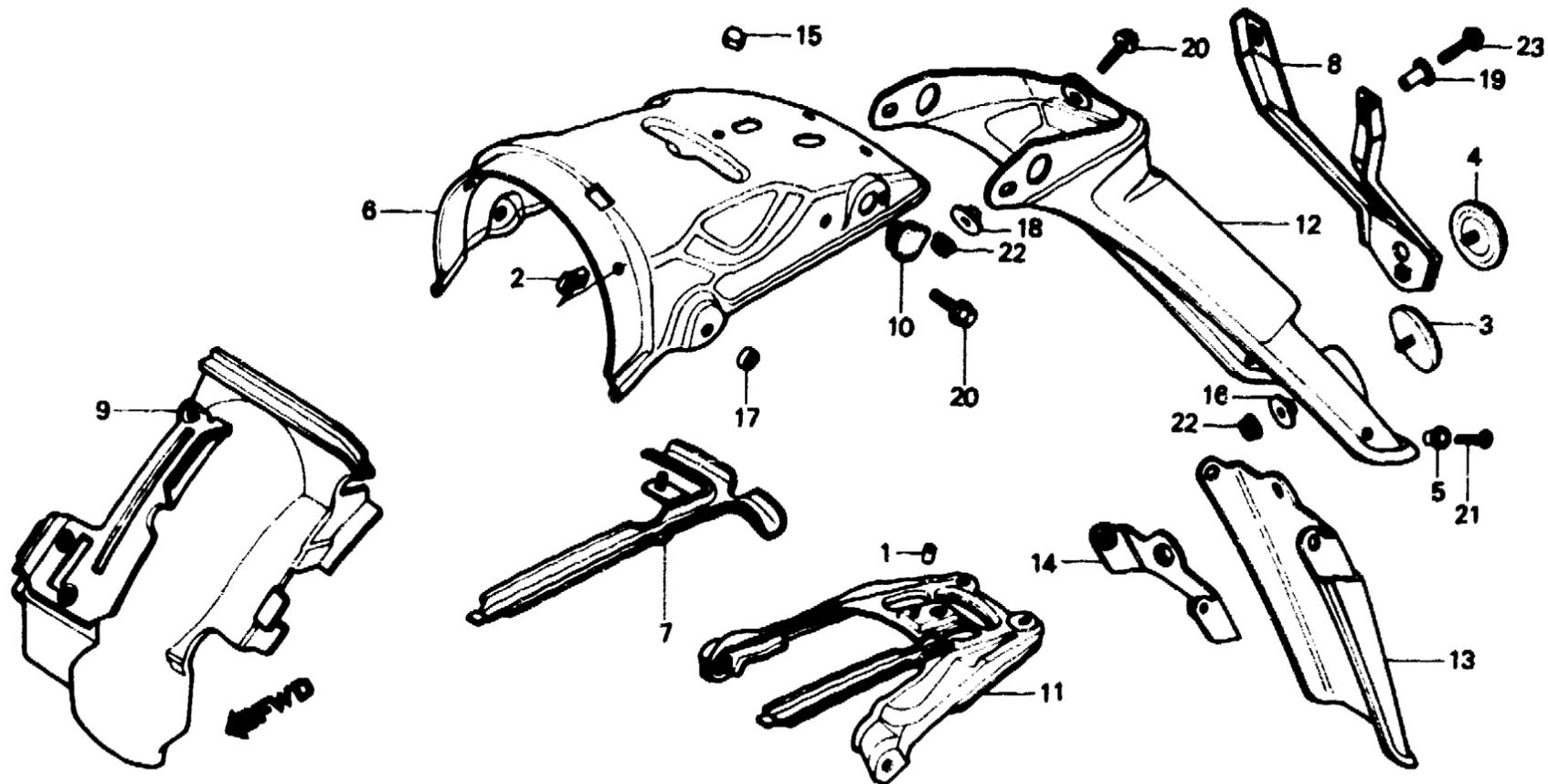
(XL250S, SA, SB-B, E, ED, F, F1, F2, G, G1, G2, SA, SD, SW)

Hinterer Kotflügel

(XL250S, SA, SB-B, E, ED, F, F1, F2, G, G1, G2, SA, SD, SW)

Parafango trasero

(XL250S, SA, SB-B, E, ED, F, F1, F2, G, G1, G2, SA, SD, SW)



B428-51A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	SB		
FENDER, RR.	0.3	1	11946-371-300	COLLAR, ADJUSTING COVER					1	F1, F2
PATCH, RR. FENDER		2	32985-300-000	GROMMET, WIRE CORD	1					E
FENDER COMP. B, RR.	0.1				1		1	1		B, ED, F, F1, F2, G, G1, G2
MUDGUARD, RR. FENDER										SD, SW
FENDER C, RR.	0.2	3	33741-081-601	REFLECTOR, REFLEX	1		1	1		B, ED, F, G, G1, G2, SD, SW
					1				1	E
		4	33741-148-871	REFLECTOR, RR. REFLEX					1	F1, F2
		5	61304-292-000	COLLAR, HEADLIGHT SETTING	3		3	3		DK, DM, SA, U
										F1, F2
										ED, SD, SW
		6	80100-428-610ZA	FENDER, RR. *R-23*	1		1			B, ED, F, F1, F2, G, G1, G2
					1					SD, SW
			80100-428-610ZB	FENDER, RR. *PB-104*	1					E
			80100-428-610ZC	FENDER, RR. *NH-24*	1		1			E, ED, F, G, SW
					1					B, ED, F, F1, F2, G, G1, G2
										SD, SW
			80100-428-000ZE	FENDER ASSY., RR. *R-110*	1				1	E
										F1, F2

2-F14

F-21-

Rear fender

(XL250S, SA, SB-B, E, ED, F, F1, F2, G, G1, G2, SA, SD, SW)

Garde-boue arrière

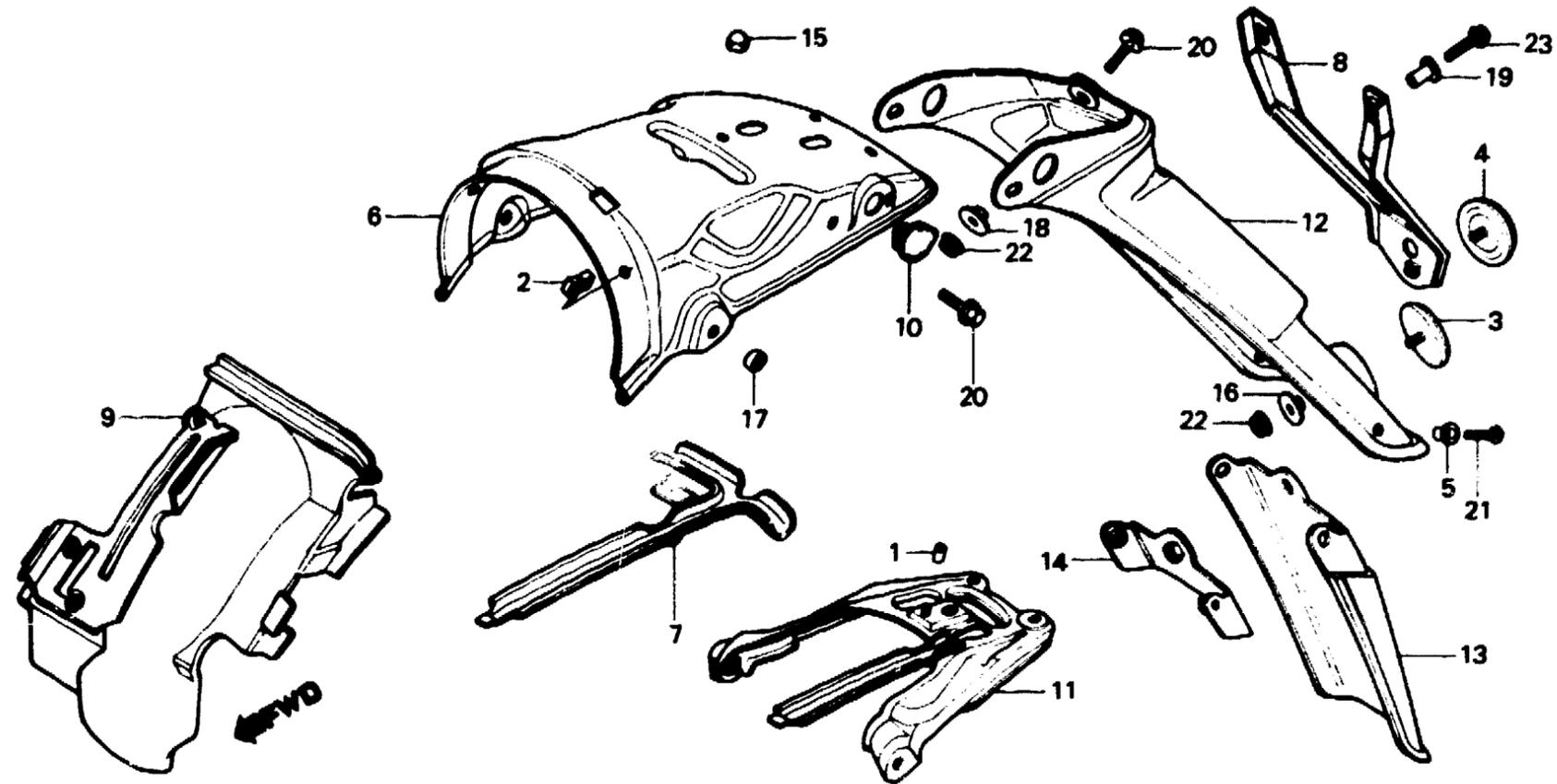
(XL250S, SA, SB-B, E, ED, F, F1, F2, G, G1, G2, SA, SD, SW)

Hinterer Kotflügel

(XL250S, SA, SB-B, E, ED, F, F1, F2, G, G1, G2, SA, SD, SW)

Parafango trasero

(XL250S, SA, SB-B, E, ED, F, F1, F2, G, G1, G2, SA, SD, SW)



B428-51A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	SB	Rc		
			80100-428-000ZF	FENDER ASSY., RR. *NH-104M-U*						1	F1, F2
			80100-428-000ZH	FENDER ASSY., RR. *NH-111*						1	F1, F2
			80100-428-610ZD	FENDER ASSY., RR. *R-110*						1	B, ED, G1, G2, SD, SW
			80100-428-610ZE	FENDER ASSY., RR. *NH-104M-U*						1	B, ED, G1, G2, SD, SW
			80100-428-610ZF	FENDER ASSY., RR. *NH-111*						1	B, ED, G1, G2, SD, SW
		7	80102-428-610	COVER, RR. FENDER WIRE HARNESS	1		1			1	B, ED, F, G, G1, G2, SD, SW
					1						E
		8	80102-435-870	STAY, REFLECTOR						1	F1, F2
		9	80105-428-000	FENDER COMP. B, RR.	1		1			1	F1, F2
					1						B, ED, F, G, G1, G2, SD, SW
											E
		10	80108-435-600	PLUG, RR. FENDER						2	F1, F2
											F1, F2
		11	80110-428-000	PATCH, RR. FENDER						1	F1, F2

2-F15

F-21-1

Rear fender

(XL250S, SA, Sb-B, E, ED, F, F1, F2, G, G1, G2, SA, SD, SW)

Garde-boue arrière

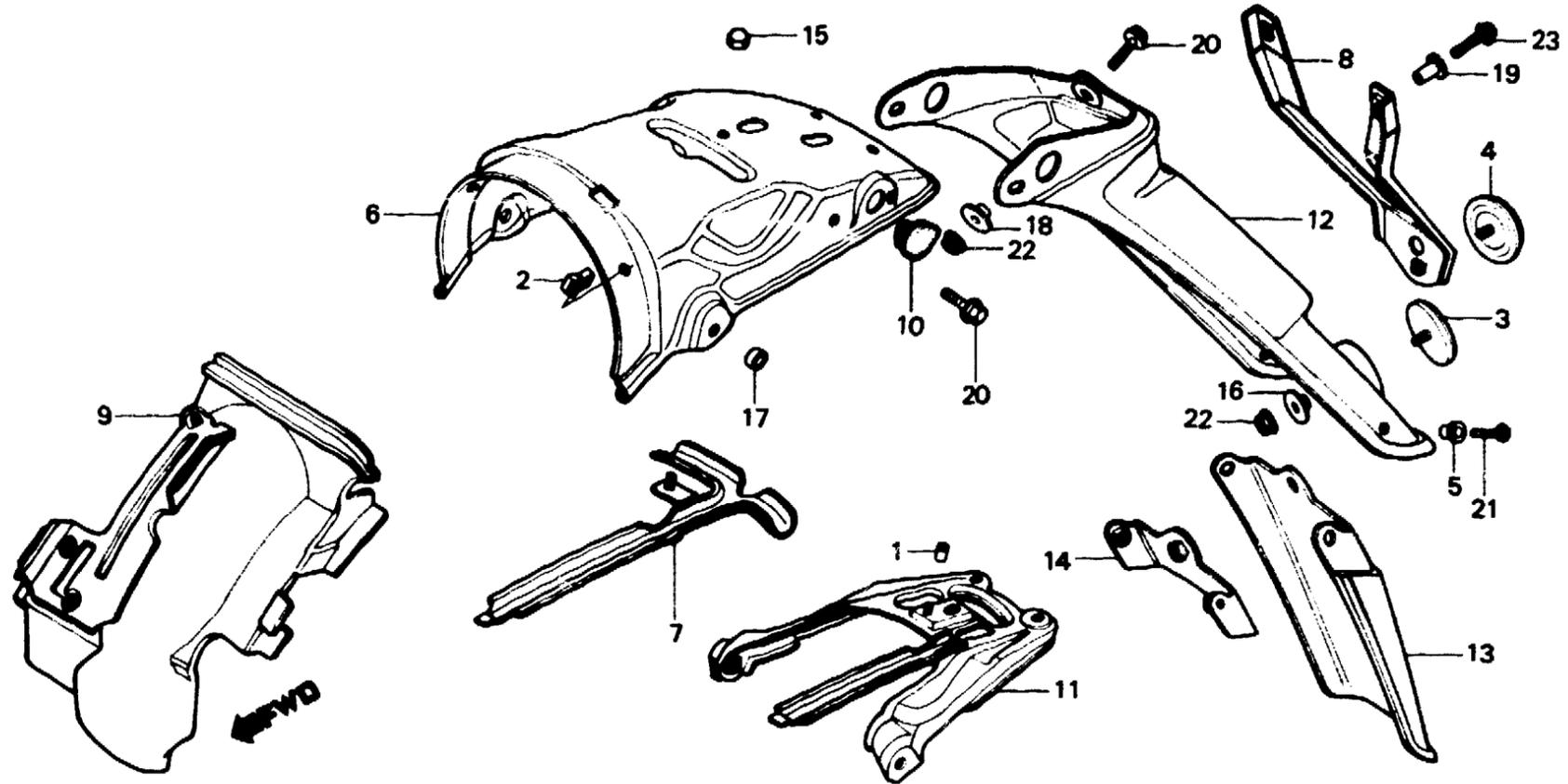
(XL250S, SA, Sb-B, E, ED, F, F1, F2, G, G1, G2, SA, SD, SW)

Hinterer Kotflügel

(XL250S, SA, Sb-B, E, ED, F, F1, F2, G, G1, G2, SA, SD, SW)

Parafango trasero

(XL250S, SA, Sb-B, E, ED, F, F1, F2, G, G1, G2, SA, SD, SW)



B428-51A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL250				Serial No.	Area code
					S	Sz	SA	Sb Rc		
		12	80200-428-610	FENDER C, RR.	1	1	1		B, ED, F, G, G1, G2, SD, SW	
					1				E	
		13	80201-428-640	MUDGUARD, RR. FENDER	1	1	1		F1, F2	
		14	80202-428-640	PATCH, RR. MUDGUARD	1	1	1		ED, SD, SW	
		15	90201-415-000	NUT, CAP, 6MM	1	1	1		ED, SD, SW	
					1				B, ED, F, F1, F2, G, G1, G2	
									SD, SW	
									E	
		16	90401-373-770	WASHER, 6X20	1	1			B, ED, F, F1, F2, G, G1, G2	
					1				SD, SW	
					1				E	
		17	90512-122-700	COLLAR, 9X12X4.5			2		F1, F2	
		18	90512-300-000	WASHER, 6X20	3	3	3		B, ED, F, G, G1, G2, SD, SW	
					3				E	
							3		F1, F2	
		19	90563-045-000	WASHER, NUMBER BRACKET MOUNTING			2		F1, F2	
		20	93481-06016-00	BOLT-WASHER, 6X16	3	3	3		B, ED, F, G, G1, G2, SD, SW	
					3				E	
							3		F1, F2	

2-F16

F-21-1

Rear fender

(XL250S, SA, Sb-B, E, ED, F, F1, F2, G, G1, G2, SA, SD, SW)

Garde-boue arrière

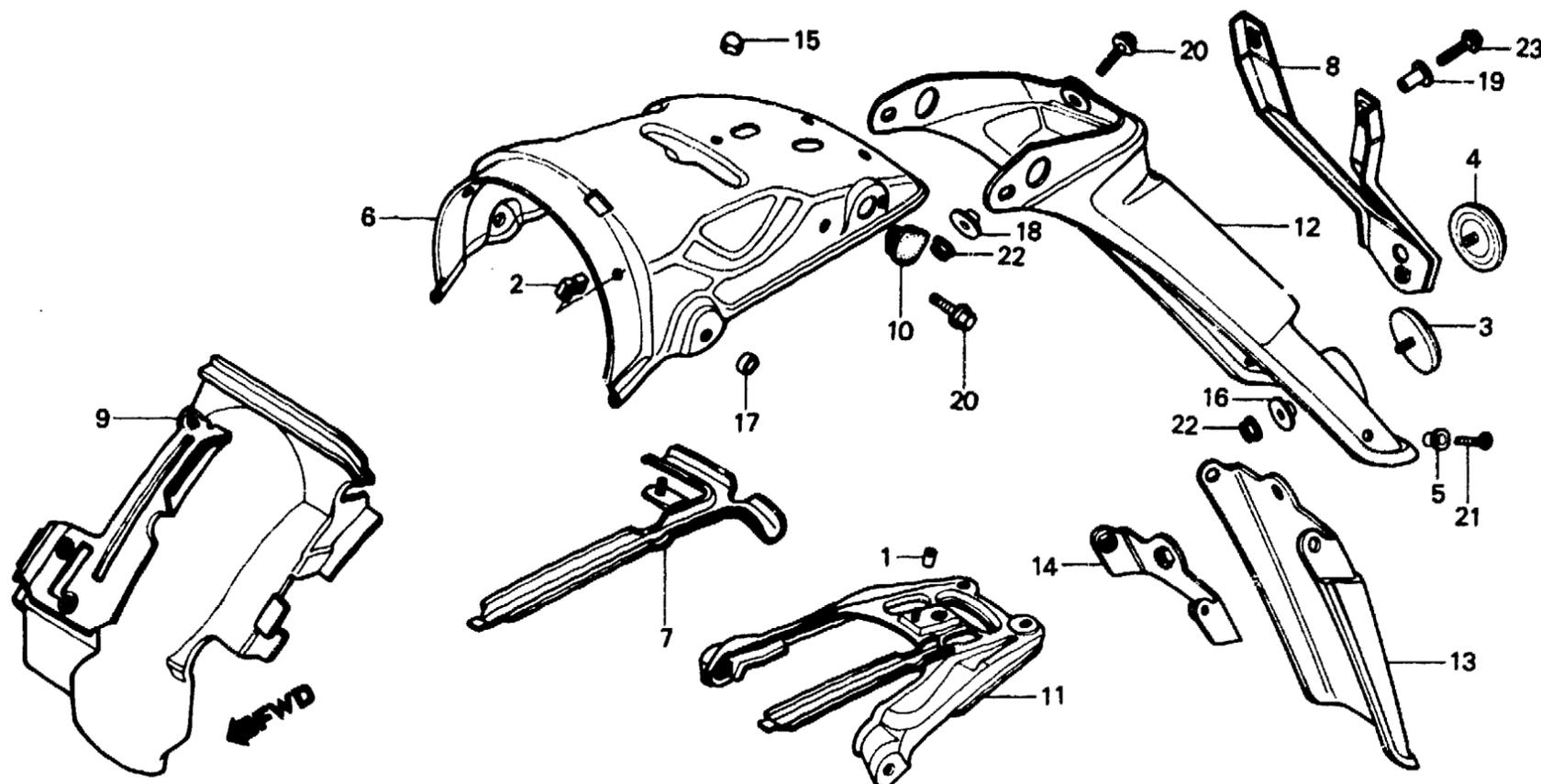
(XL250S, SA, Sb-B, E, ED, F, F1, F2, G, G1, G2, SA, SD, SW)

Hinterer Kotflügel

(XL250S, SA, Sb-B, E, ED, F, F1, F2, G, G1, G2, SA, SD, SW)

Parafango trasero

(XL250S, SA, Sb-B, E, ED, F, F1, F2, G, G1, G2, SA, SD, SW)



B428-51A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL250					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		21	93500-05016-0A	SCREW, PAN, 5X16	3		3	3			ED, SD, SW
		22	94050-06000	NUT, FLANGE, 6MM	4		4	4			B, ED, F, G, G1, G2, SD, E
		23	93481-06016-00	BOLT-WASHER, 6X16	4		4				F1, F2, SW
			95700-06016-00	BOLT, FLANGE, 6X16			3		2		B, ED, G1, G2, SD, SW, F1, F2

2-G1

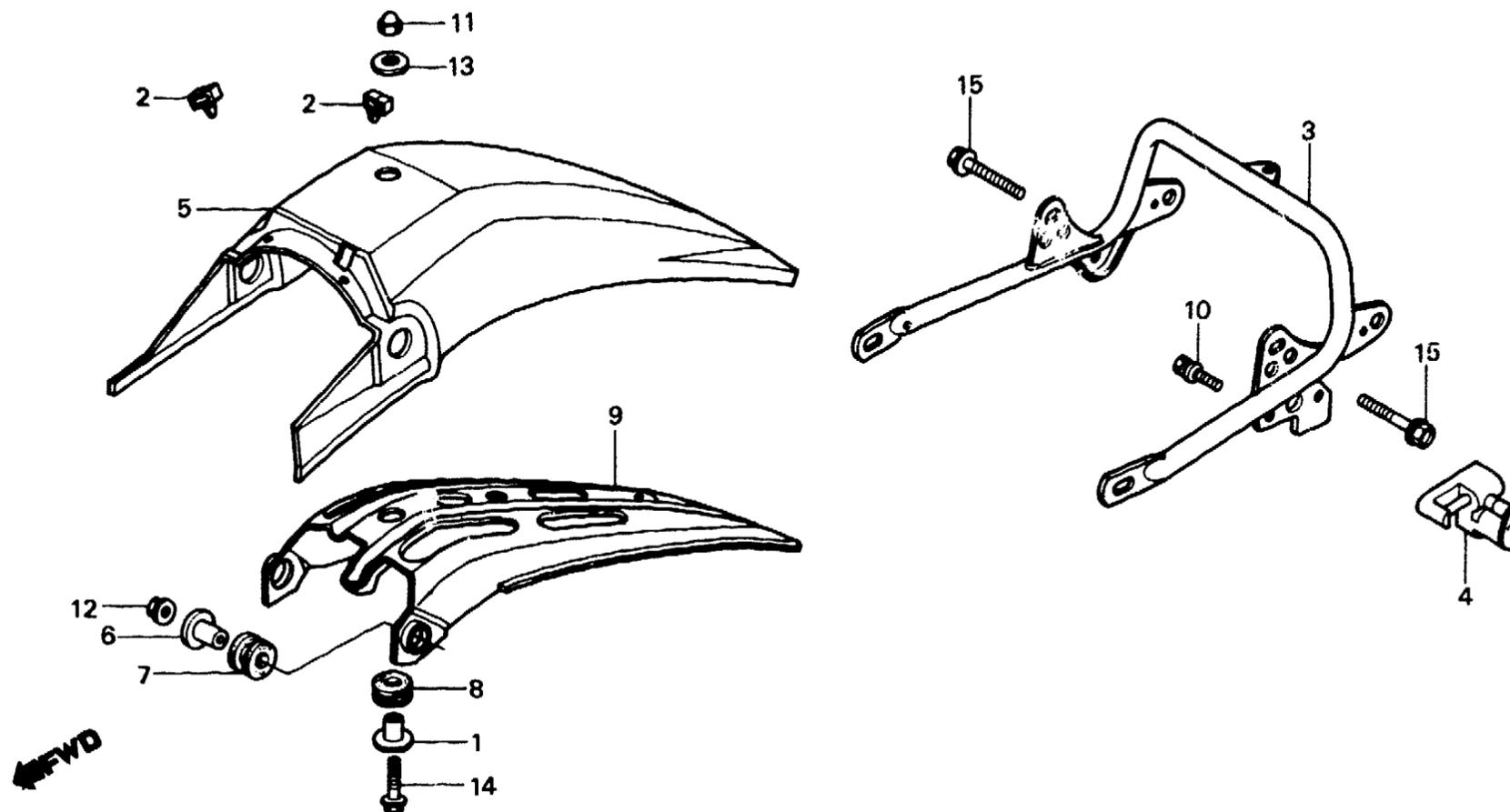
F-21-2

**Rear fender
(XL250Rc-CM)**

**Garde-boue arrière
(XL250Rc-CM)**

**Hinterer Kotflügel
(XL250Rc-CM)**

**Parafango trasero
(XL250Rc-CM)**



BMC4-16

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
PIPE COMP., TAIL FENDER, RR.	0.3	1	19052-KA4-000	COLLAR, RADIATOR MOUNTING					1		CM
		2	32985-300-000	GROMMET, WIRE CORD					2		CM
PATCH, RR. FENDER HOLDER ASSY., HELMET	0.2	3	50311-MC4-670	PIPE COMP., TAIL					1		CM
		4	50710-382-671	HOLDER ASSY., HELMET					1		CM
		5	80100-KB7-670ZA	FENDER, RR. *R-110*					1		CM
		6	80101-KB7-000	COLLAR, 8X15					2		CM
		7	80102-KB7-000	RUBBER, MOUNTING					2		CM
		8	80105-028-000	CUSHION A, RR. FENDER					1		CM
		9	80110-KB7-000	PATCH, RR. FENDER					1		CM
		10	90107-428-000	BOLT B, SPECIAL, 6MM					2		CM
		11	90201-415-000	NUT, CAP, 6MM					1		CM
		12	94050-08000	NUT, FLANGE, 8MM					2		CM
		13	94101-06000	WASHER, PLAIN, 6MM					1		CM
		14	95700-06020-00	BOLT, FLANGE, 6X20					1		CM
		15	95700-08032-00	BOLT, FLANGE, 8X32					2		CM

2-G2

F-21-3

Rear fender

(XL250Rc-B,DK,DM,E,ED,F1,
F2,G1,G2,IT,SA,SD,SW,U)

Garde-boue arrière

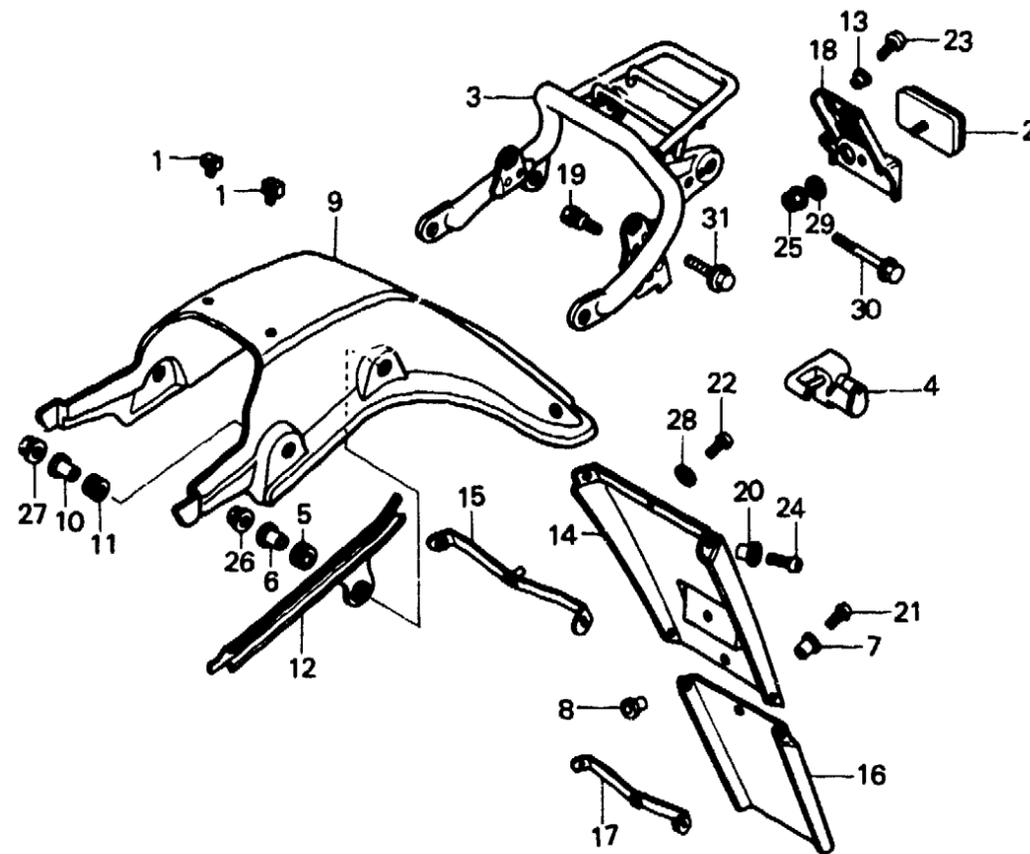
(XL250Rc-B,DK,DM,E,ED,F1,
F2,G1,G2,IT,SA,SD,SW,U)

Hinterer Kotflügel

(XL250Rc-B,DK,DM,E,ED,F1,
F2,G1,G2,IT,SA,SD,SW,U)

Parafango trasero

(XL250Rc-B,DK,DM,E,ED,F1,
F2,G1,G2,IT,SA,SD,SW,U)



BMC4-27

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
PIPE COMP., TAIL	0.3	1	32985-300-000	GROMMET, WIRE CORD					2		B,DK,DM,E,ED,F1,F2,G1
FENDER, RR.											G2,IT,SA,SD,SW,U
HOLDER ASSY., HELMET	0.2	2	33741-MC7-611	REFLECTOR, REFLEX					1		B,DK,DM,E,ED,F1,F2,G1
MUDGUARD A, RR.	0.1										G2,IT,SA,SD,SW,U
STAY, REFLECTOR		3	50311-KB7-600	PIPE COMP., TAIL					1		B,DK,DM,E,ED,F1,F2,G1
		4	50710-MC4-611	HOLDER ASSY., HELMET					1		ED,G1,G2,SD
			50710-382-671	HOLDER ASSY., HELMET					1		B,DK,DM,E,F1,F2,IT,SA
											SW,U
		5	61103-430-000	RUBBER, FR. FENDER MOUNTING					2		B,DK,DM,E,ED,F1,F2,G1
											G2,IT,SA,SD,SW,U
		6	61104-430-000	COLLAR, FENDER MOUNTING					2		B,DK,DM,E,ED,F1,F2,G1
											G2,IT,SA,SD,SW,U
		7	61304-292-000	COLLAR, HEADLIGHT SETTING					3		ED,SD,SW
		8	64203-166-610	COLLAR, FAIRING STAY					1		ED,G1,G2,SD,SW
		9	801A0-KB7-600ZA	FENDER SET, RR. *R-110*					1		B,DK,DM,E,ED,F1,F2,G1
											G2,IT,SA,SD,SW,U
			80100-KB7-600ZA	FENDER, RR. *NH-24*					1		B,DK,DM,E,ED,F1,F2,G1
											G2,IT,SA,SD,SW,U

2-G3

F-21-3

Rear fender

(XL250Rc-B,DK,DM,E,ED,F1,
F2,G1,G2,IT,SA,SD,SW,U)

Garde-boue arrière

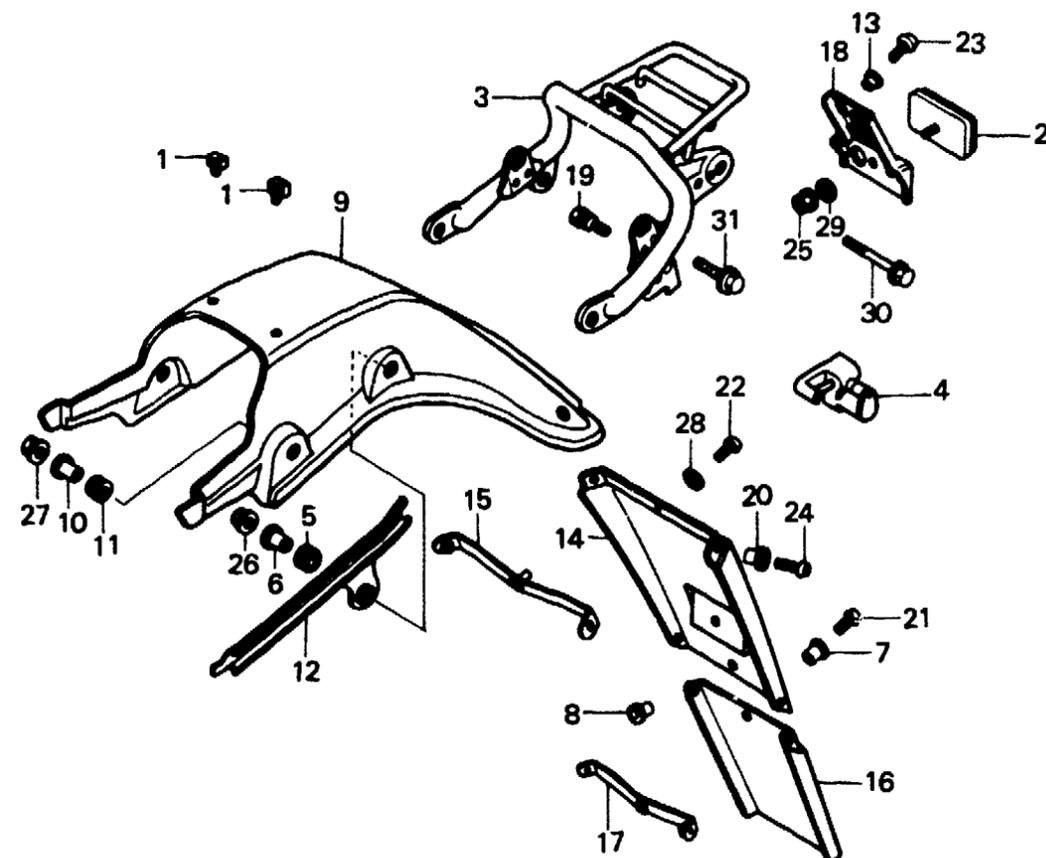
(XL250Rc-B,DK,DM,E,ED,F1,
F2,G1,G2,IT,SA,SD,SW,U)

Hinterer Kotflügel

(XL250Rc-B,DK,DM,E,ED,F1,
F2,G1,G2,IT,SA,SD,SW,U)

Parafango trasero

(XL250Rc-B,DK,DM,E,ED,F1,
F2,G1,G2,IT,SA,SD,SW,U)



BMC4-27

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
			80100-KB7-600ZB	FENDER, RR. *NH-104M-U*					1		B,DK,DM,E,ED,F1,F2,G1 G2,IT,SA,SD,SW,U
		10	80101-KB7-600	COLLAR, 8X12					2		B,DK,DM,E,ED,F1,F2,G1 G2,IT,SA,SD,SW,U
		11	80102-KB7-600	RUBBER, MOUNTING					2		B,DK,DM,E,ED,F1,F2,G1 G2,IT,SA,SD,SW,U
		12	80106-KB7-600	COVER, RR. FENDER WIRE HARNESS					1		B,DK,DM,E,ED,F1,F2,G1 G2,IT,SA,SD,SW,U
		13	80112-443-850	COLLAR					2		B,DK,DM,F1,F2,IT,U
		14	80200-KB7-610	MUDGUARD A, RR.					1		ED,G1,G2,SD,SW
		15	80201-KB7-610	PLATE A, RR. FENDER					1		ED,G1,G2,SD,SW
		16	80300-KB7-640	MUDGUARD B, RR.					1		ED,SD,SW
		17	80301-KB7-640	PLATE B, RR. FENDER					1		ED,SD,SW
		18	80400-KB7-620	STAY, REFLECTOR					1		B,DK,DM,F1,F2,IT,U
		19	90107-428-000	BOLT B, SPECIAL, 6MM					2		B,DK,DM,E,ED,F1,F2,G1 G2,IT,SA,SD,SW,U

2-G4

F-21-3

Rear fender

(XL250Rc-B,DK,DM,E,ED,F1,
F2,G1,G2,IT,SA,SD,SW,U)

Garde-boue arrière

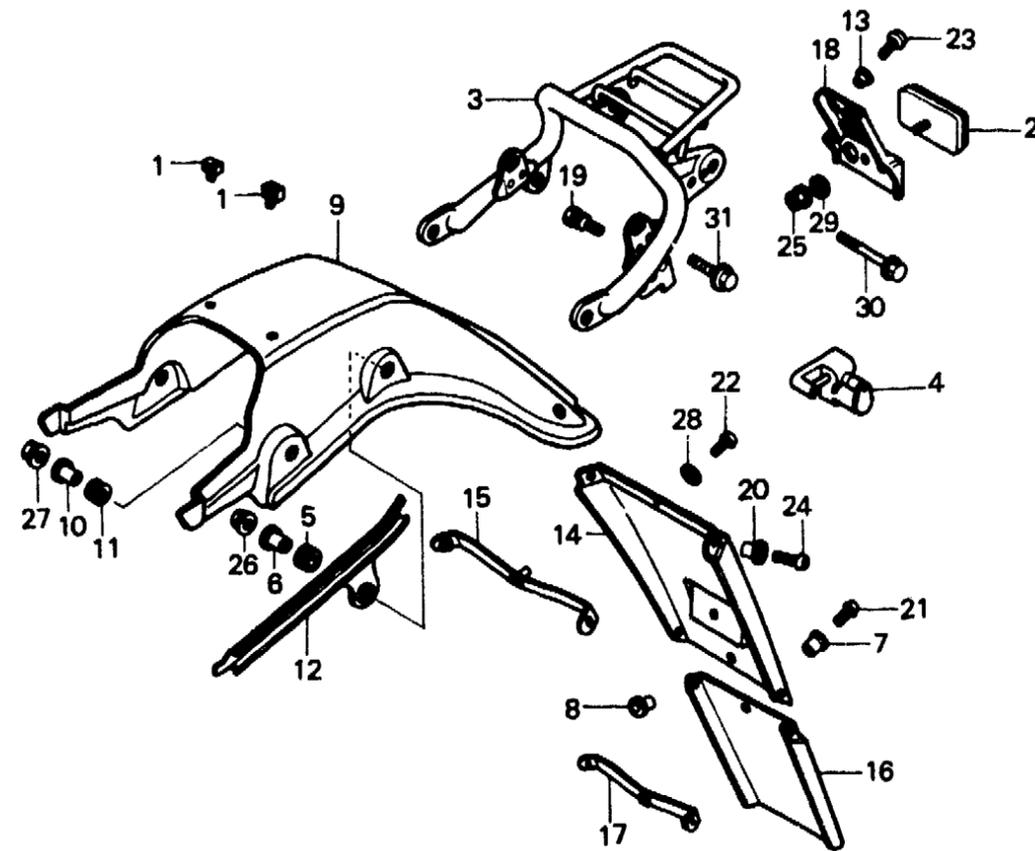
(XL250Rc-B,DK,DM,E,ED,F1,
F2,G1,G2,IT,SA,SD,SW,U)

Hinterer Kotflügel

(XL250Rc-B,DK,DM,E,ED,F1,
F2,G1,G2,IT,SA,SD,SW,U)

Parafango trasero

(XL250Rc-B,DK,DM,E,ED,F1,
F2,G1,G2,IT,SA,SD,SW,U)



BMC4-27

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		20	90121-102-000	COLLAR B, AIR CLEANER CASE SETTING					2		ED,G1,G2,SD,SW
		21	93500-05016-0A	SCREW, PAN, 5X16					3		ED,SD,SW
		22	93500-06010	SCREW, PAN, 6X10					1		ED,G1,G2,SD,SW
		23	93500-06012	SCREW, PAN, 6X12					2		B,DK,DM,F1,F2,IT,U
		24	93500-06014	SCREW, PAN, 6X14					2		ED,G1,G2,SD,SW
		25	94050-05000	NUT, FLANGE, 5MM					1		B,DK,DM,E,ED,F1,F2,G1 G2,IT,SA,SD,SW,U
		26	94050-06000	NUT, FLANGE, 6MM					2		B,DK,DM,E,ED,F1,F2,G1 G2,IT,SA,SD,SW,U
		27	94050-08000	NUT, FLANGE, 8MM					2		B,DK,DM,E,ED,F1,F2,G1 G2,IT,SA,SD,SW,U
		28	94101-06000	WASHER, PLAIN, 6MM					1		ED,G1,G2,SD,SW
		29	94111-05000	WASHER, SPRING, 5MM					1		B,DK,DM,E,ED,F1,F2,G1 G2,IT,SA,SD,SW,U
		30	95700-06040-00	BOLT, FLANGE, 6X40					2		B,DK,DM,E,ED,F1,F2,IT SA,SD,SW,U

2-G5

F-21-3

Rear fender

(XL250Rc-B,DK,DM,E,ED,F1,
F2,G1,G2,IT,SA,SD,SW,U)

Garde-boue arrière

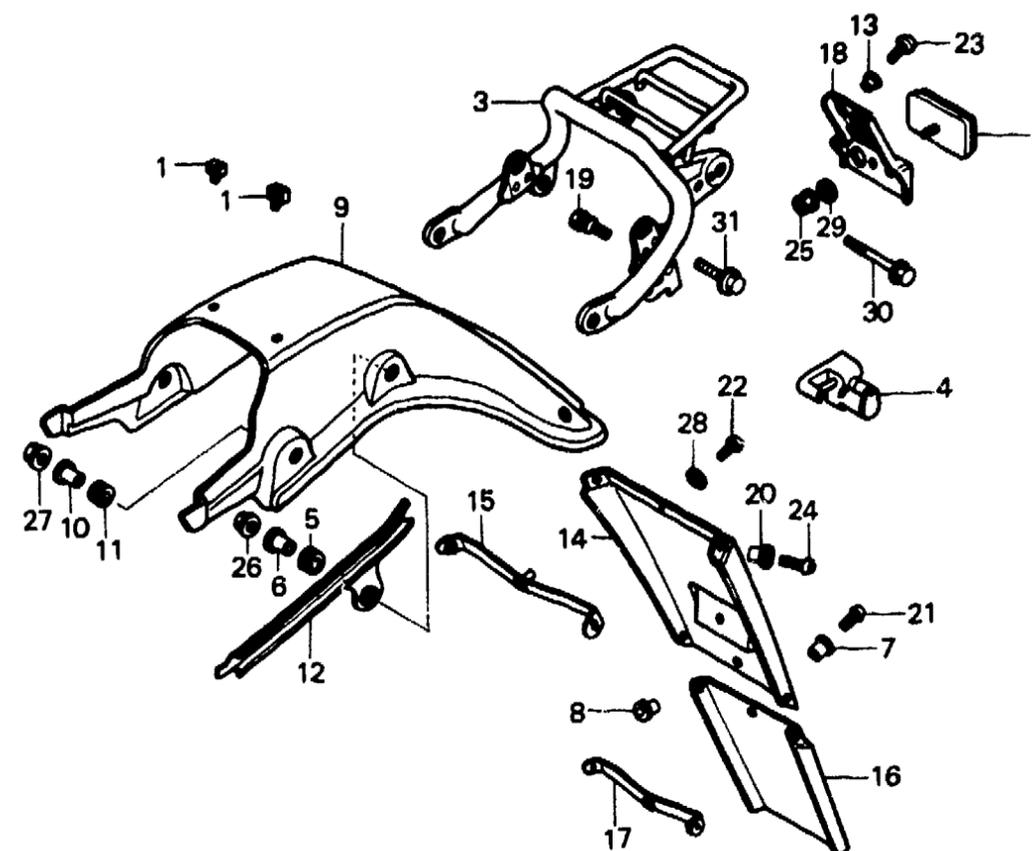
(XL250Rc-B,DK,DM,E,ED,F1,
F2,G1,G2,IT,SA,SD,SW,U)

Hinterer Kotflügel

(XL250Rc-B,DK,DM,E,ED,F1,
F2,G1,G2,IT,SA,SD,SW,U)

Parafango trasero

(XL250Rc-B,DK,DM,E,ED,F1,
F2,G1,G2,IT,SA,SD,SW,U)



BMC4-27

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		31	95700-08032-00	BOLT, FLANGE, 8X32					2		B,DK,DM,E,ED,F1,F2,G1 G2,IT,SA,SD,SW,U

2-G6

F-22

Winker

(XL250S, Sz, SA, Sb-CM,
DK, DM, E, F1, F2, SA, U)

Clignotant

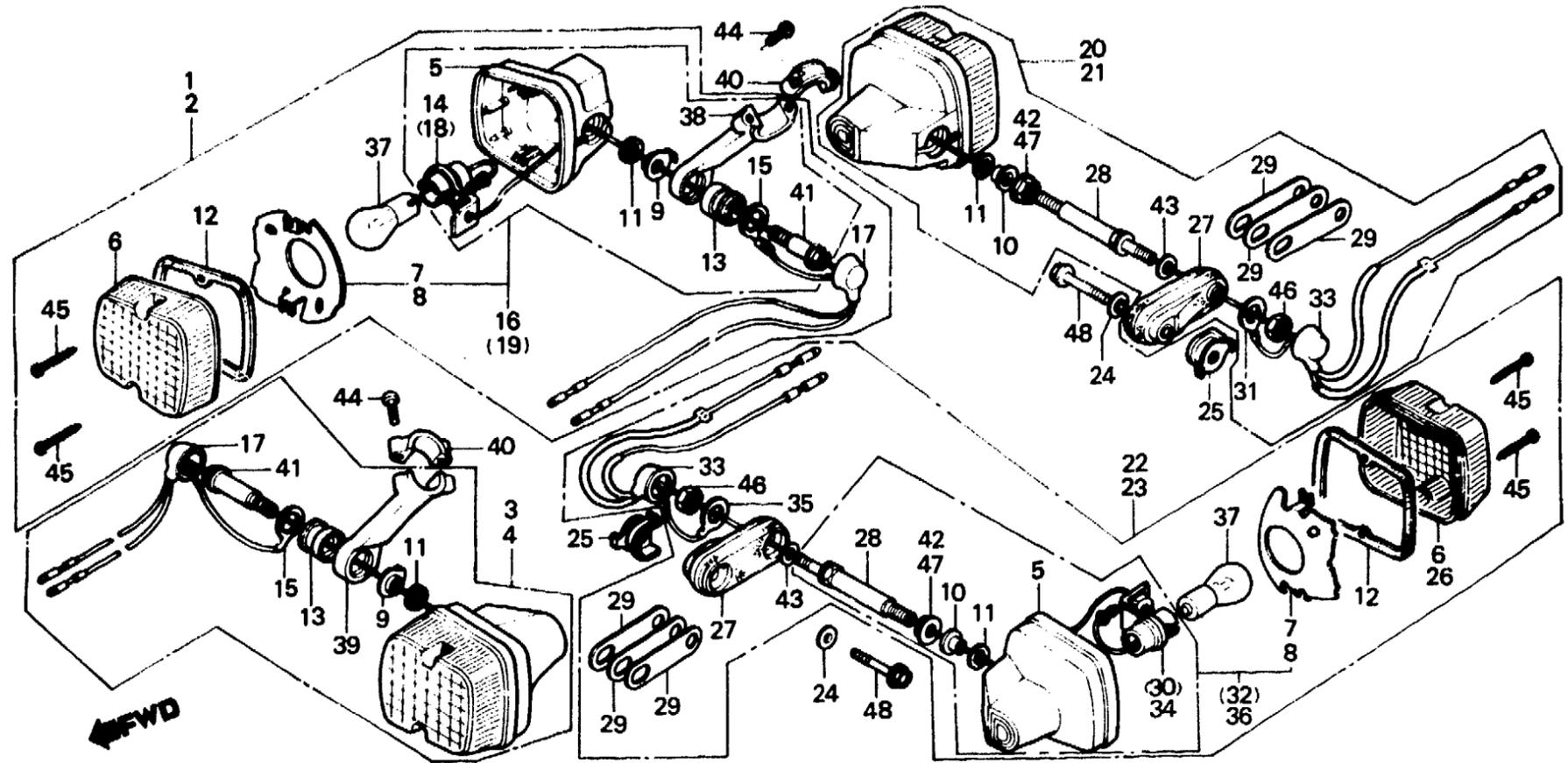
(XL250S, Sz, SA, Sb-CM,
DK, DM, E, F1, F2, SA, U)

Blinker

(XL250S, Sz, SA, Sb-CM,
DK, DM, E, F1, F2, SA, U)

Luz intermitente

(XL250S, Sz, SA, Sb-CM,
DK, DM, E, F1, F2, SA, U)



B435-24

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL250					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
WINKER SET (ADD 0.1 FOR EACH.) INC. RELATIVE PART BULB, WINKER	0.2	1	33300-428-003	WINKER SET, R. FR.	1					DK, DM, SA, U	
	0.1	2	33300-435-000	WINKER SET, R. FR.		1	1			DK, DM, SA, U	
(WHEN SERVICING COMP., UNIT, F.R.T. IS 0.2.)			33300-435-600	WINKER SET, R. FR.			1	1		B, E, F1, F2	
			33300-428-672	WINKER SET, R. FR.	1	1	1			CM	
			33300-435-670	WINKER SET, R. FR.				1		CM	
		3	33350-428-003	WINKER SET, L. FR.	1					DK, DM, SA, U	
			33350-435-000	WINKER SET, L. FR.			1	1		DK, DM, SA, U	
			33350-435-600	WINKER SET, L. FR.			1	1		B, E, F1, F2	
		4	33350-428-672	WINKER SET, L. FR.	1	1	1			CM	
			33350-435-670	WINKER SET, L. FR.				1		CM	
		5	33401-428-003	BASE, WINKER	4	4	4	4		CM, DK, DM, SA, U	

2-G7

F-22

Winker

(XL250S, Sz, SA, Sb-CM, DK, DM, E, F1, F2, SA, U)

Clignotant

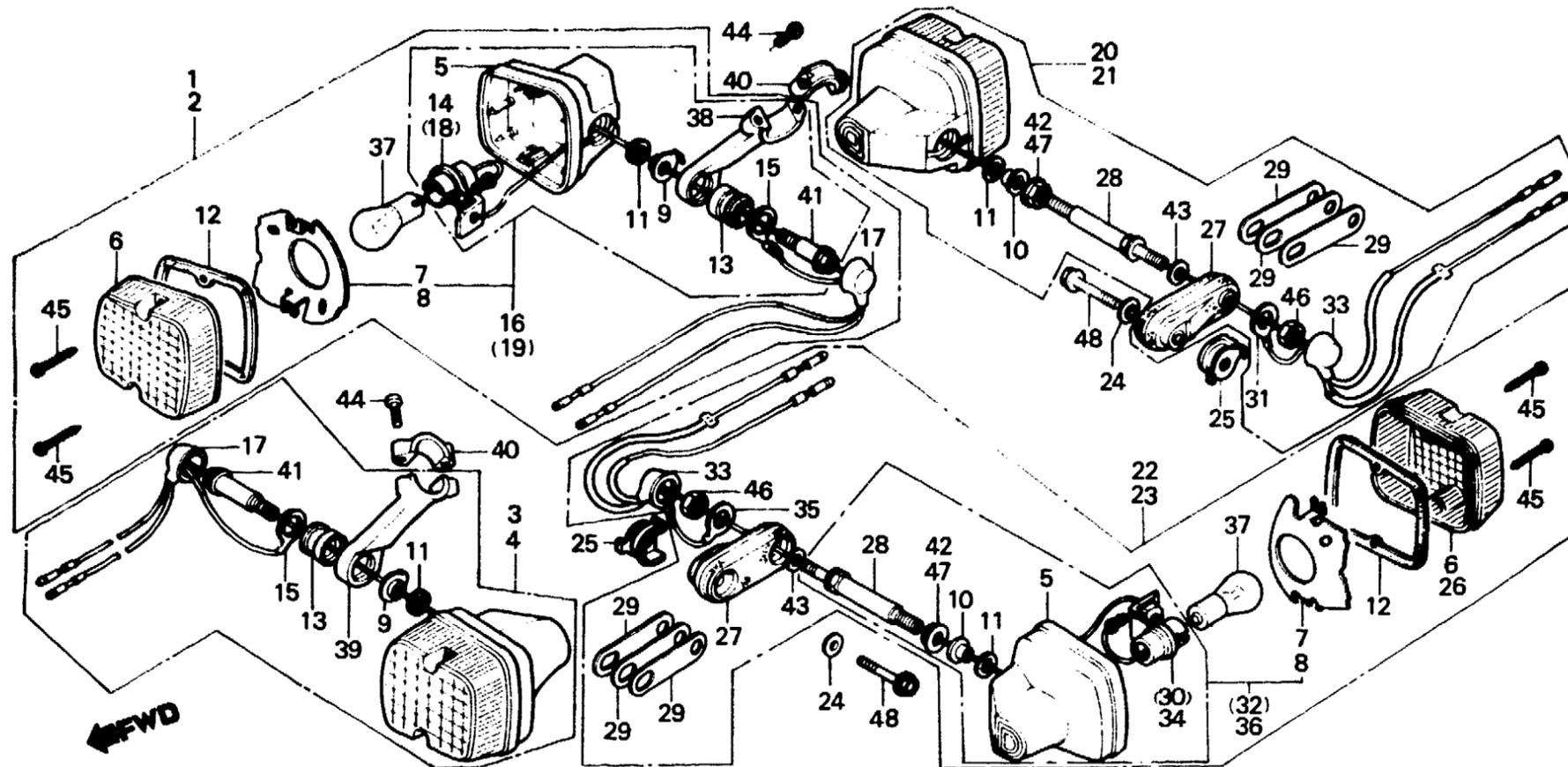
(XL250S, Sz, SA, Sb-CM, DK, DM, E, F1, F2, SA, U)

Blinker

(XL250S, Sz, SA, Sb-CM, DK, DM, E, F1, F2, SA, U)

Luz intermitente

(XL250S, Sz, SA, Sb-CM, DK, DM, E, F1, F2, SA, U)



B435-24

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL250					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		6	33402-428-671	LENS, WINKER	4	4	4	4			CM, DK, DM, SA, U
		7	33403-428-671	REFLECTOR	4	4	4	4			B, E, F1, F2
		8	33403-443-003	REFLECTOR	4	4	4	4			CM
		9	33404-428-003	STOPPER, FR. WINKER	2	2	2	2			DK, DM, SA, U
			33404-437-000	STOPPER, FR. WINKER	2		2	2			CM
		10	33405-428-003	COLLAR, WINKER BASE	2	2	2	2			DK, DM, SA, U
											B, DK, DM, E, F1, F2, SA, U
											B, CM, DK, DM, F1, F2, SA, E
		11	33406-428-003	SEAL, GASKET	4	4	4	4			B, CM, DK, DM, F1, F2, SA, E
		12	33407-428-003	GASKET, LENS			4	4			B, E, F1, F2
		13	33408-428-013	RUBBER, FR. WINKER MOUNTING	2	2	2				CM, DK, DM, SA, U
			33408-435-000	RUBBER, FR. WINKER MOUNTING			2	2			B, E, F1, F2
											CM, DK, DM, SA, U
		14	33410-428-671	SOCKET COMP., R. FR. WINKER	1	1	1	1			B, CM, DK, DM, F1, F2, SA, U
							1	1			E
		15	33415-428-010	CORD, WINKER EARTH	2	2	2	2			B, CM, DK, DM, E, F1, F2, SA, U

2-G8

F-22

Winker

(XL250S,Sz,SA,Sb-CM,
DK,DM,E,F1,F2,SA,U)

Clignotant

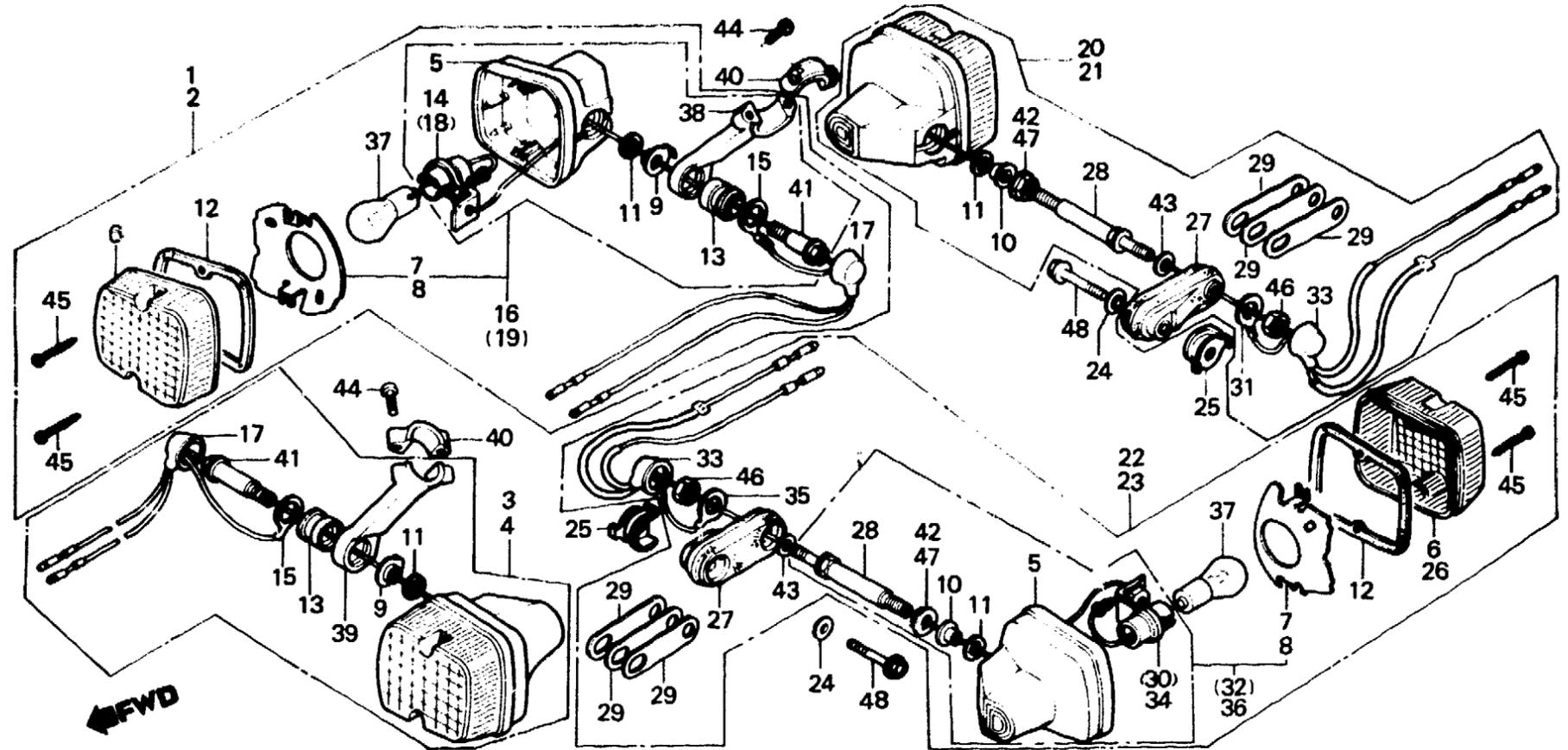
(XL250S,Sz,SA,Sb-CM,
DK,DM,E,F1,F2,SA,U)

Blinker

(XL250S,Sz,SA,Sb-CM,
DK,DM,E,F1,F2,SA,U)

Luz intermitente

(XL250S,Sz,SA,Sb-CM,
DK,DM,E,F1,F2,SA,U)



B425-24

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		16	33420-435-000	BASE COMP., R. FR. WINKER				1	1		DK,DM,SA,U
			33420-435-600	BASE COMP., R. FR. WINKER				1	1		B,E,F1,F2
		17	33425-428-000	COVER, WINKER CORD	2	2		2			CM
			33425-428-003	COVER, WINKER CORD				2	2		B,DK,DM,E,F1,F2,SA,U
									2		CM
		18	33460-428-671	SOCKET COMP., L. FR. WINKER	1	1		1	1		B,CM,DK,DM,F1,F2,SA,U
								1	1		E
		19	33470-435-000	BASE COMP., L. FR. WINKER				1	1		DK,DM,SA,U
			33470-435-600	BASE COMP., L. FR. WINKER				1	1		B,E,F1,F2
		20	33500-428-003	WINKER SET, R. RR.	1						DK,DM,SA,U
			33500-435-000	WINKER SET, R. RR.				1	1		DK,DM,SA,U
			33500-435-600	WINKER SET, R. FR.				1	1		B,E,F1,F2

2-G9

F-22

Winker

(XL250S,Sz,SA,Sb-CM,
DK,DM,E,F1,F2,SA,U)

Clignotant

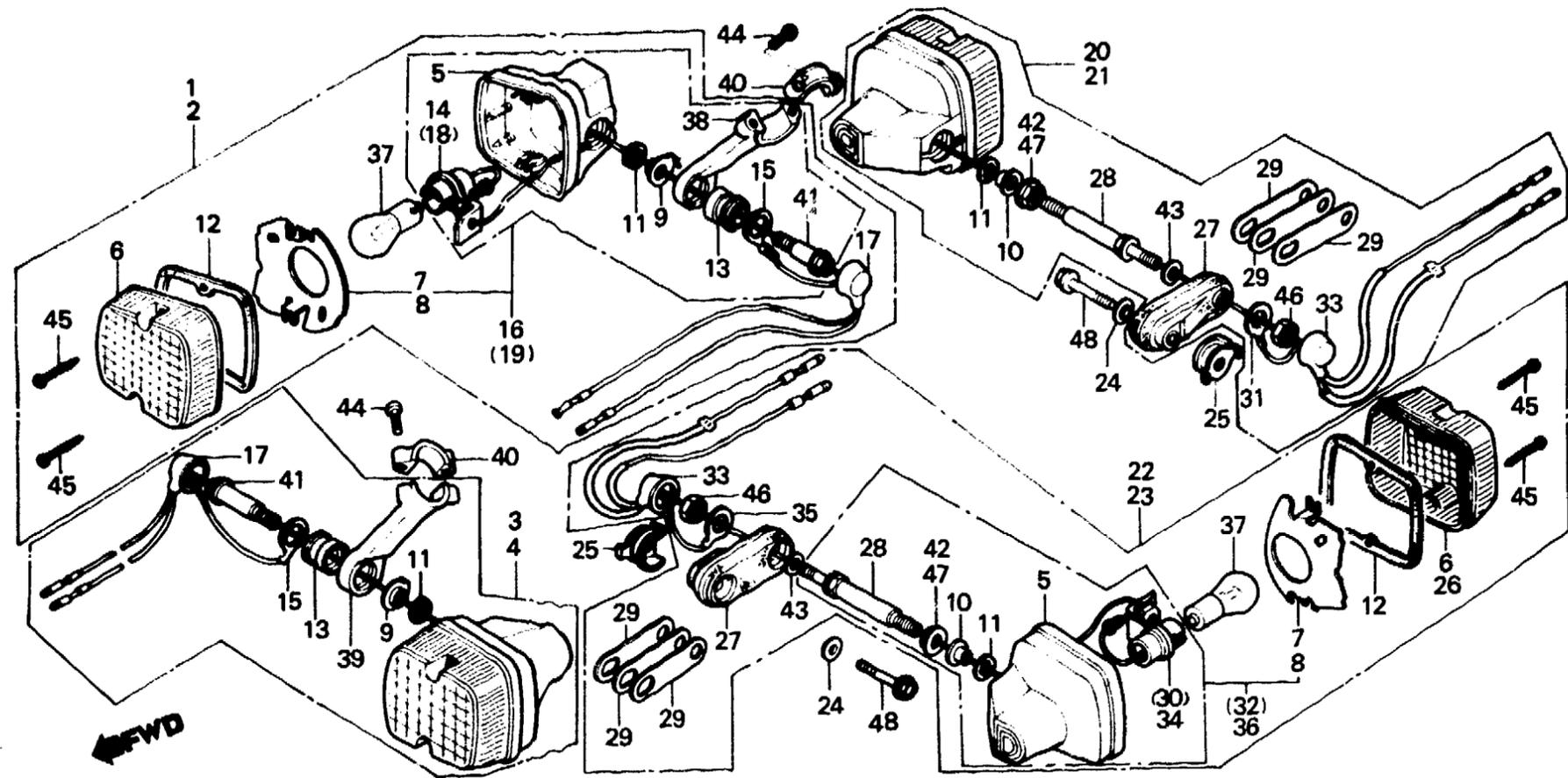
(XL250S,Sz,SA,Sb-CM,
DK,DM,E,F1,F2,SA,U)

Blinker

(XL250S,Sz,SA,Sb-CM,
DK,DM,E,F1,F2,SA,U)

Luz intermitente

(XL250S,Sz,SA,Sb-CM,
DK,DM,E,F1,F2,SA,U)



B435-24

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL250					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		21	33500-428-672	WINKER SET, R. RR.	1	1	1				CM
			33500-435-670	WINKER SET, R. RR.					1		CM
		22	33550-428-003	WINKER SET, L. RR.	1						DK,DM,SA,U
			33550-435-000	WINKER SET, L. RR.			1	1			DK,DM,SA,U
			33550-435-600	WINKER SET, L. RR.			1	1			B,E,F1,F2
		23	33550-428-672	WINKER SET, L. RR.	1	1	1				CM
			33550-435-670	WINKER SET, L. RR.					1		CM
		24	33601-428-000	WASHER, RR. WINKER	2	2	2	2			B,CM,DK,DM,F1,F2,SA,U
									2		E
		25	33602-428-000	STAY, RR. WINKER	2	2	2	2			B,CM,DK,DM,F1,F2,SA,U
									2		E
		26	33602-443-611	LENS, WINKER					2	2	B,E,F1,F2

2-G10

F-22

Winker

(XL250S, Sz, SA, Sb-CM, DK, DM, E, F1, F2, SA, U)

Clignotant

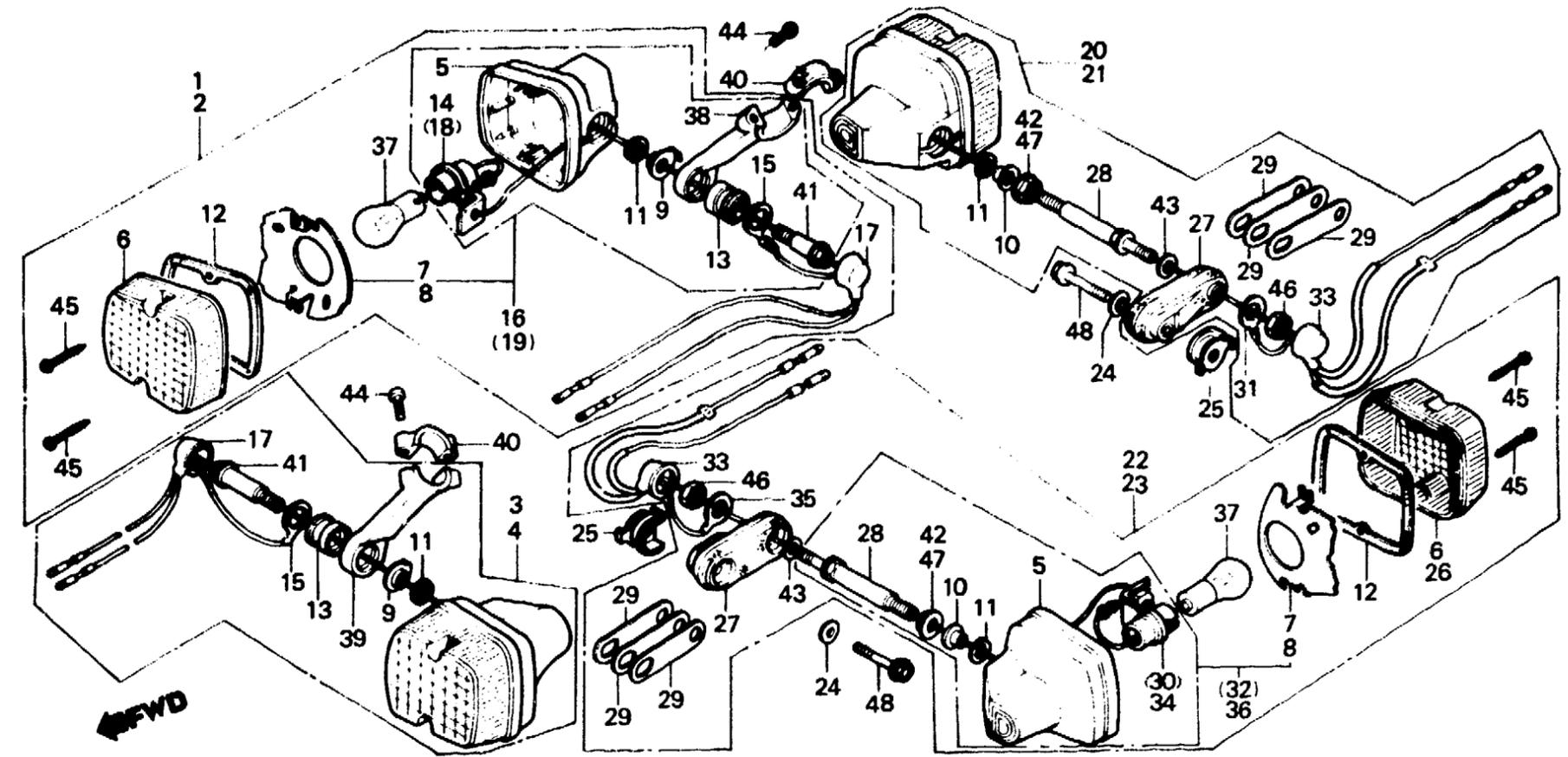
(XL250S, Sz, SA, Sb-CM, DK, DM, E, F1, F2, SA, U)

Blinker

(XL250S, Sz, SA, Sb-CM, DK, DM, E, F1, F2, SA, U)

Luz intermitente

(XL250S, Sz, SA, Sb-CM, DK, DM, E, F1, F2, SA, U)



B435-24

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL250					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		27	33604-428-000	RUBBER, RR. WINKER	2	2	2	2			B, CM, DK, DM, F1, F2, SA, U E
		28	33605-428-000 33605-435-000	BOLT, RR. WINKER BOLT, RR. WINKER	2	2	2	2			CM, DK, DM, SA, U B, E, F1, F2 CM, DK, DM, SA, U
		29	33607-428-010	SPRING, RR. WINKER	6	6	6	6			B, CM, DK, DM, F1, F2, SA, U E
		30	33610-428-671	SOCKET COMP., R. RR.	1	1	1	1			B, CM, DK, DM, F1, F2, SA, U E
		31	33615-428-000	CORD, R. WINKER EARTH	1	1	1	1			B, CM, DK, DM, F1, F2, SA, U E
		32	33620-435-600	BASE COMP., R. RR. WINKER			1	1			B, E, F1, F2
		33	33625-428-000	COVER, WINKER CORD	2	2	2	2			B, CM, DK, DM, F1, F2, SA, U E
		34	33660-428-671	SOCKET COMP., L. RR.	1	1	1	1			B, CM, DK, DM, F1, F2, SA, U E
		35	33665-428-000	CORD, L. WINKER EARTH	1	1	1	1			B, CM, DK, DM, F1, F2, SA, U E

2-G11

F-22

Winker

(XL250S, Sz, SA, Sb-CM, DK, DM, E, F1, F2, SA, U)

Clignotant

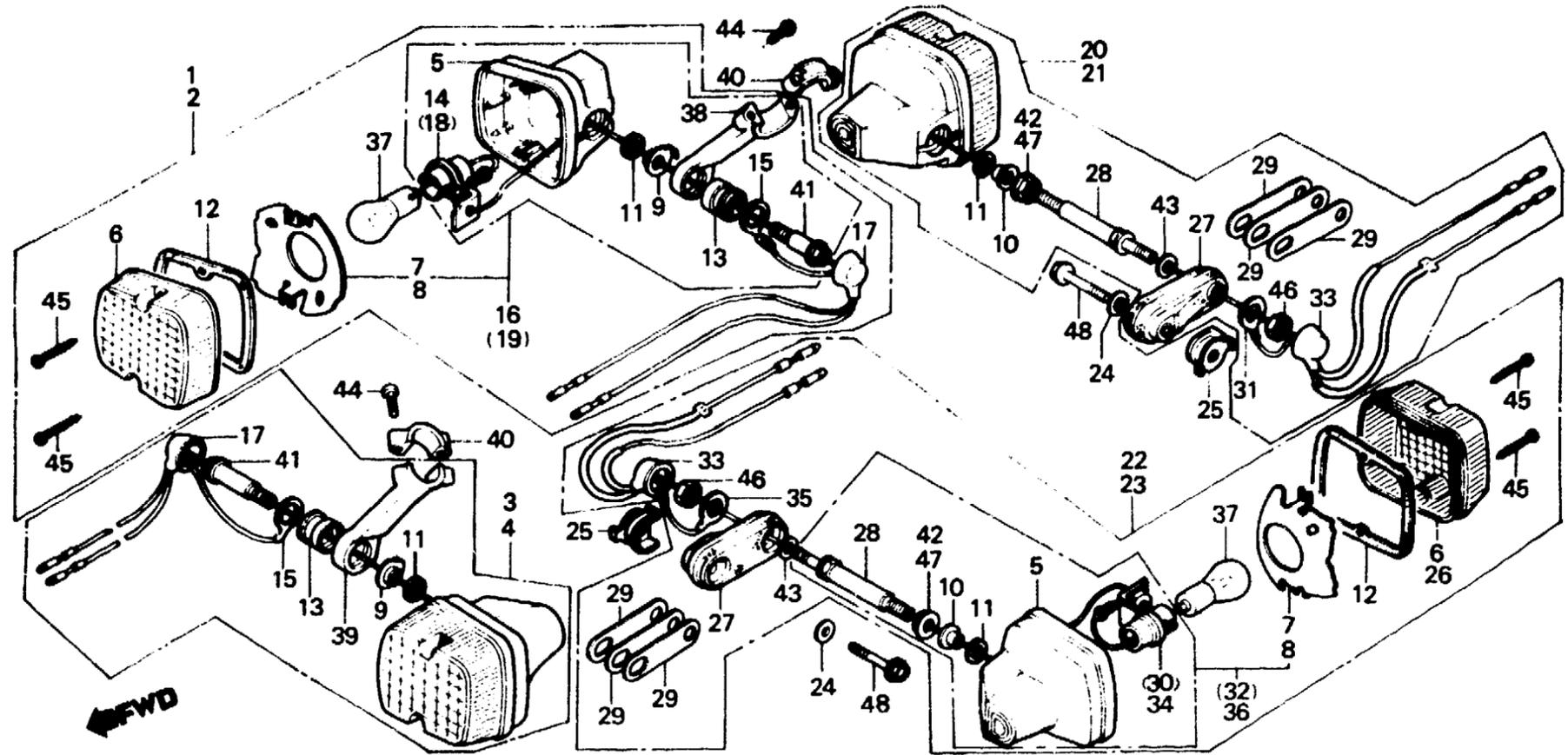
(XL250S, Sz, SA, Sb-CM, DK, DM, E, F1, F2, SA, U)

Blinker

(XL250S, Sz, SA, Sb-CM, DK, DM, E, F1, F2, SA, U)

Luz intermitente

(XL250S, Sz, SA, Sb-CM, DK, DM, E, F1, F2, SA, U)



B435-24

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL250					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		36	33670-435-600	BASE COMP., L. RR. WINKER			1	1			B, E, F1, F2
		37	34905-056-671	BULB, WINKER (6V18W)	4	4	4				CM
			34905-358-003	BULB, WINKER (6V 17W)	4		4	4			DK, DM, SA, U
								4			CM
			34905-399-611	BULB, WINKER (LOCAL PROCUREMENT PART)			4	4			B, E, F1, F2
		38	53101-428-000	BRACKET, R. FR. WINKER	1	1	1	1			B, CM, DK, DM, F1, F2, SA, U
								1			E
		39	53102-428-000	BRACKET, L. FR. WINKER	1	1	1	1			B, CM, DK, DM, F1, F2, SA, U
								1			E
		40	53103-428-000	HOLDER, WINKER STAY	2	2	2	2			B, CM, DK, DM, F1, F2, SA, U
								2			E
		41	90129-428-000	BOLT, FR. WINKER SETTING	2	2	2	2			B, CM, DK, DM, F1, F2, SA, U
								2			E
		42	90235-428-000	NUT, LOCK, 18MM	2	2	2	2			CM
		43	90528-329-690	WASHER, 10.2X20	2	2	2	2			B, CM, DK, DM, F1, F2, SA, U
								2			E

2-G12

F-22

Winker

(XL250S, Sz, SA, Sb-CM, DK, DM, E, F1, F2, SA, U)

Clignotant

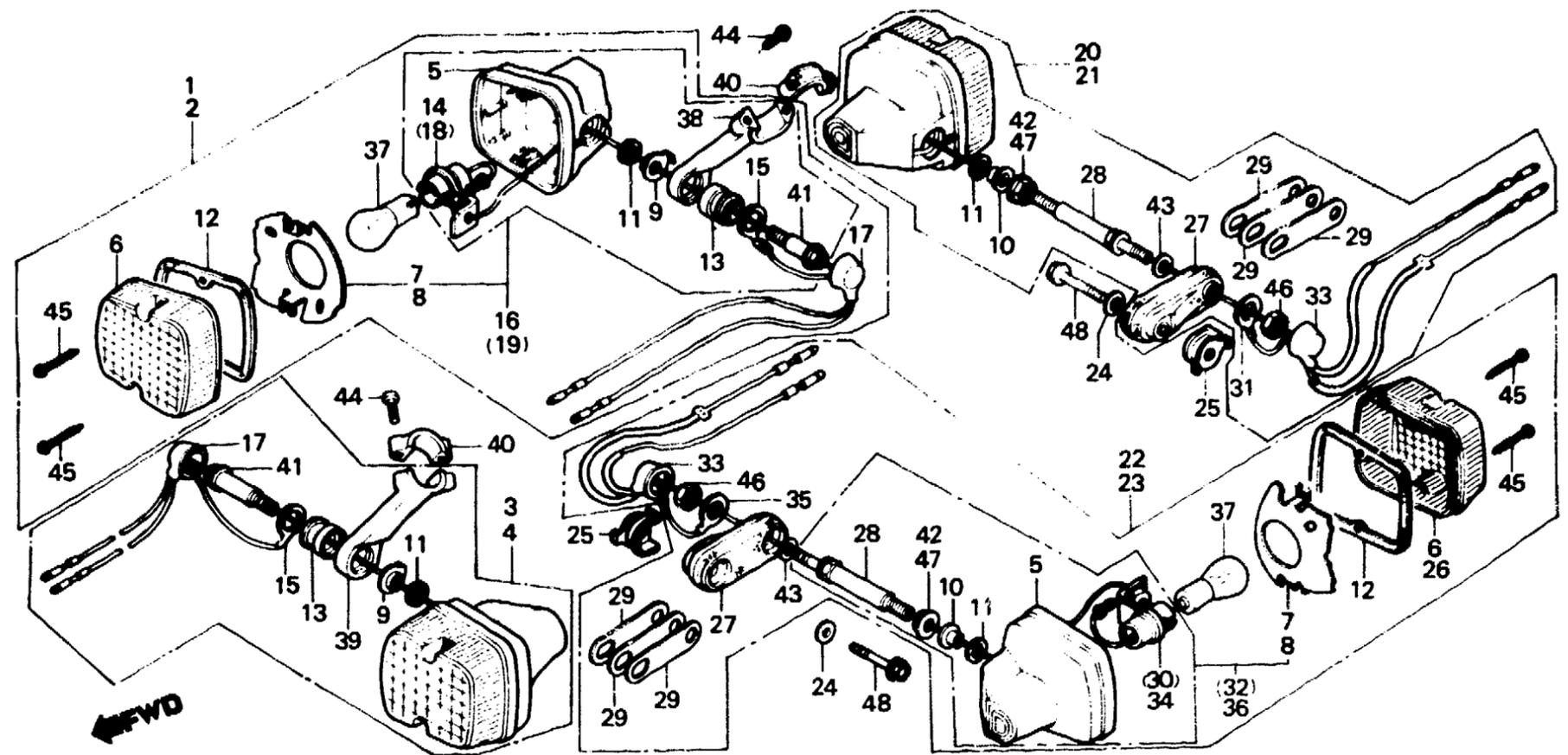
(XL250S, Sz, SA, Sb-CM, DK, DM, E, F1, F2, SA, U)

Blinker

(XL250S, Sz, SA, Sb-CM, DK, DM, E, F1, F2, SA, U)

Luz intermitente

(XL250S, Sz, SA, Sb-CM, DK, DM, E, F1, F2, SA, U)



B435-24

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL250					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		44	93500-05016-0A	SCREW, PAN, 5X16	4	4	4	4			B, CM, DK, DM, F1, F2, SA, U
		45	93901-24610	SCREW, TAPPING, 4X25	8	8	8	8			E B, CM, DK, DM, F1, F2, SA, U
		46	94002-10000-0S	NUT, HEX., 10MM	2	2	2	2			B, CM, DK, DM, F1, F2, SA, U
		47	94050-10000	NUT, FLANGE, 10MM	2	2	2				E CM
			90201-428-003	NUT, FLANGE, 10MM	2		2	2			DK, DM, SA, U
		48	95700-06050-00	BOLT, FLANGE, 6X50	2	2	2	2			B, DK, DM, E, F1, F2, SA, U
							2	2			CM
							2	2			B, CM, DK, DM, F1, F2, SA, U
											E

2-G13

F-22-1

Winker

(XL250S, SA, SB-B, E.)
(ED, F, G, G1, G2, SW)

Clignotant

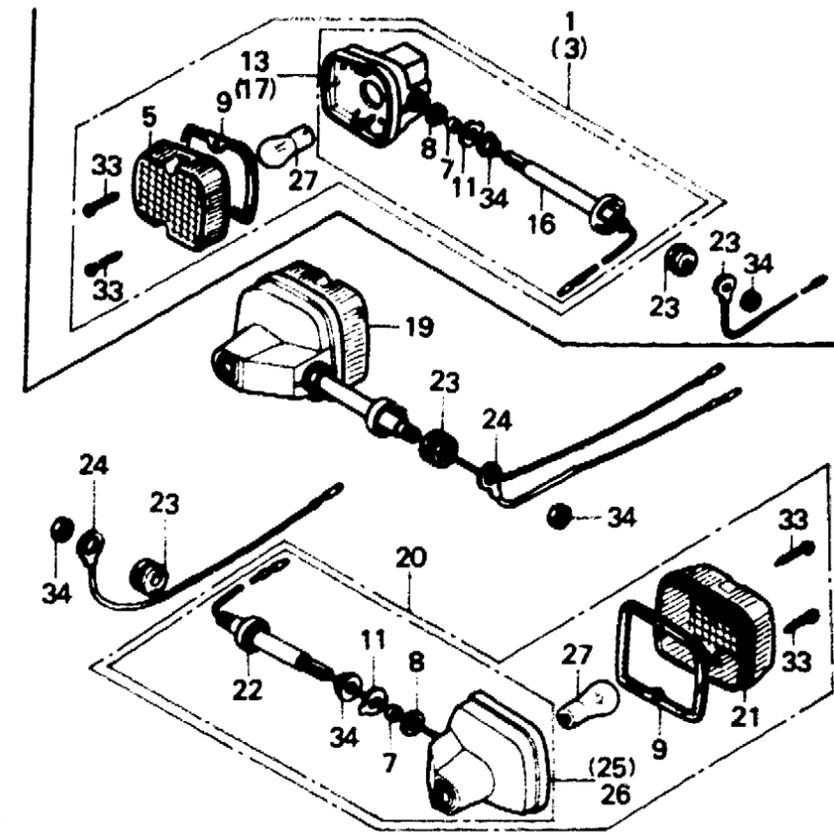
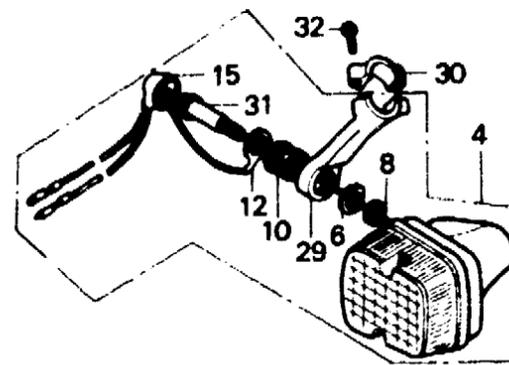
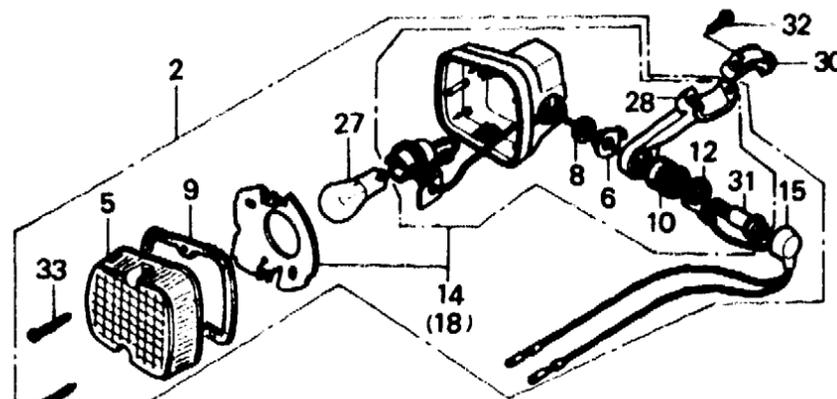
(XL250S, SA, SB-B, E.)
(ED, F, G, G1, G2, SW)

Blinker

(XL250S, SA, SB-B, E.)
(ED, F, G, G1, G2, SW)

Luz intermitente

(XL250S, SA, SB-B, E.)
(ED, F, G, G1, G2, SW)



B435-64

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code	
					S	Sz	SA	SB	Rc			
WINKER SET (ADD 0.1 FOR EACH.) INC. RELATED PART (EXC. RELATED PARTS BELOW) BULB, WINKER (WHEN SERVICING COMP., UNIT, F.R.T. IS 0.2.)	0.2	1	33300-428-611	WINKER SET, R. FR.	1						E, F, G	
		2	33300-435-600	WINKER SET, R. FR.	1	1					ED, G1, G2, SD, SW	
		3	33350-428-611	WINKER SET, L. FR.	1			1			ED, G1, G2, SD, SW	
	0.1	4	33350-435-600	WINKER SET, L. FR.	1	1					E, F, G	
		5	33402-428-671	LENS, WINKER	2			1			ED, G1, G2, SD, SW	
					2	2	2				E	
								2				ED, F, G, G1, G2, SD, SW
			6	33404-437-000	STOPPER, FR. WINKER				2			ED, G1, G2, SD, SW
			7	33405-428-611	COLLAR, WINKER BASE	4						E
						4	4					ED, F, G, G1, G2, SD, SW
		8	33406-428-003	SEAL, GASKET	4			2			ED, G1, G2, SD, SW	
					4						E	
		9	33407-428-003	GASKET, LENS	4	4	4				ED, F, G, G1, G2, SD, SW	
					4						E	
		10	33408-435-000	RUBBER, FR. WINKER MOUNTING	4	4	4				ED, F, G, G1, G2, SD, SW	
								2			ED, G1, G2, SD, SW	

2-G 14

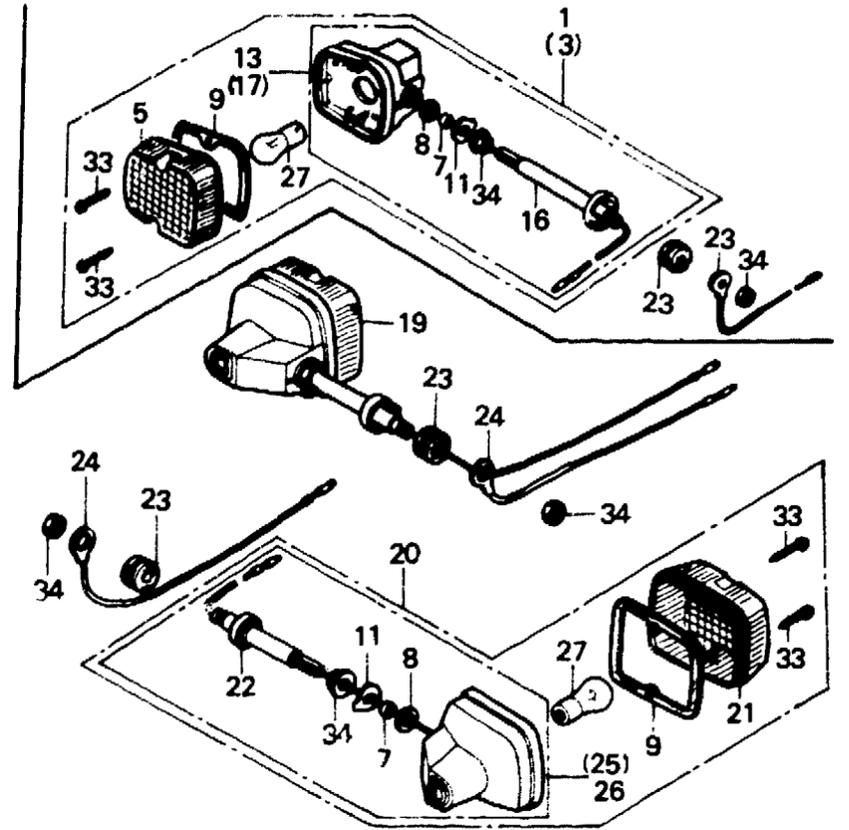
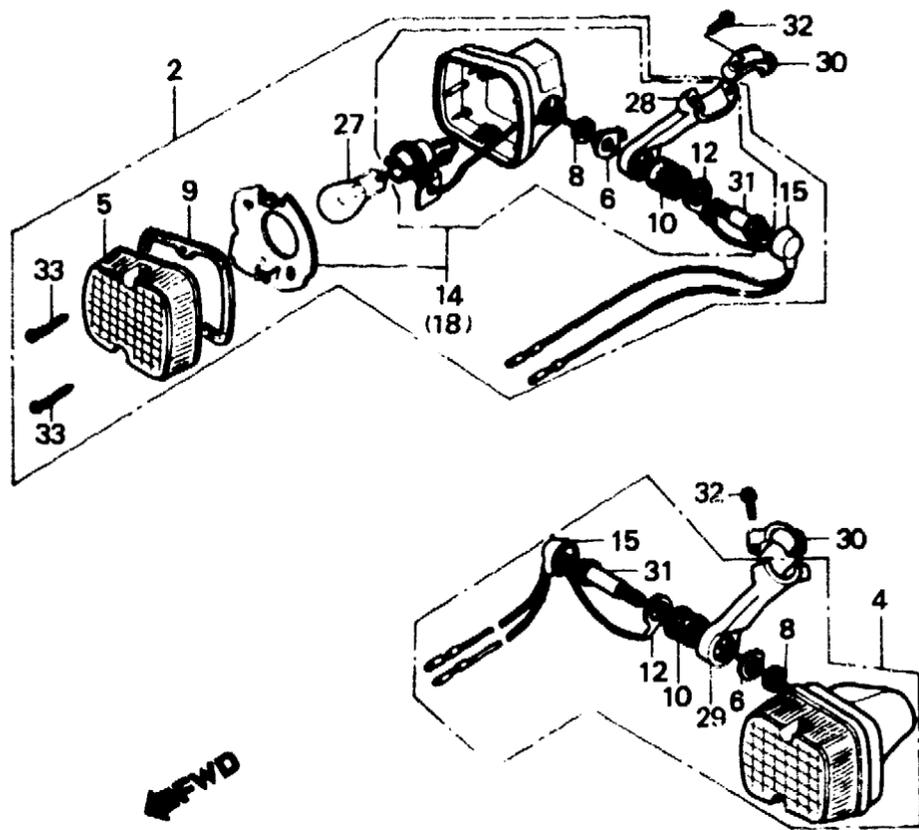
F-22-1

Winker
(XL250S, SA, Sb-B, E, ED, F, G, G1, G2, SW)

Clignotant
(XL250S, SA, Sb-B, E, ED, F, G, G1, G2, SW)

Blinker
(XL250S, SA, Sb-B, E, ED, F, G, G1, G2, SW)

Luz intermitente
(XL250S, SA, Sb-B, E, ED, F, G, G1, G2, SW)



B435-64

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL250					Serial No.	Area Code
					S	Sz	SA	Sb	Rc		
		11	33411-428-611	WASHER, WINKER BASE	4						E, F, G
		12	33415-428-010	CORD, WINKER EARTH	4		4				ED, G1, G2, SD, SW
		13	33420-428-611	BASE COMP., R. FR. WINKER				2			ED, G1, G2, SD, SW
		14	33420-435-600	BASE COMP., R. FR. WINKER	1		1				E, F, G
		15	33425-428-003	COVER, WINKER CORD	1				1		ED, G1, G2, SD, SW
		16	33441-428-610	BOLT, FR. WINKER					2		ED, G1, G2, SD, SW
		17	33470-428-611	BASE COMP., L. FR. WINKER	2		2				E, F, G
		18	33470-435-600	BASE COMP., L. FR. WINKER	1		1				ED, G1, G2, SD, SW
		19	33500-428-611	WINKER SET, R. RR.	1				1		E, F, G
		20	33550-428-611	WINKER SET, L. RR.	1		1	1			ED, G1, G2, SD, SW
					1		1				E, F, G
					1		1	1			ED, G1, G2, SD, SW

2-G15

F-22-1

Winker

(XL250S, SA, SB-B, E,
ED, F, G, G1, G2, SW)

Clignotant

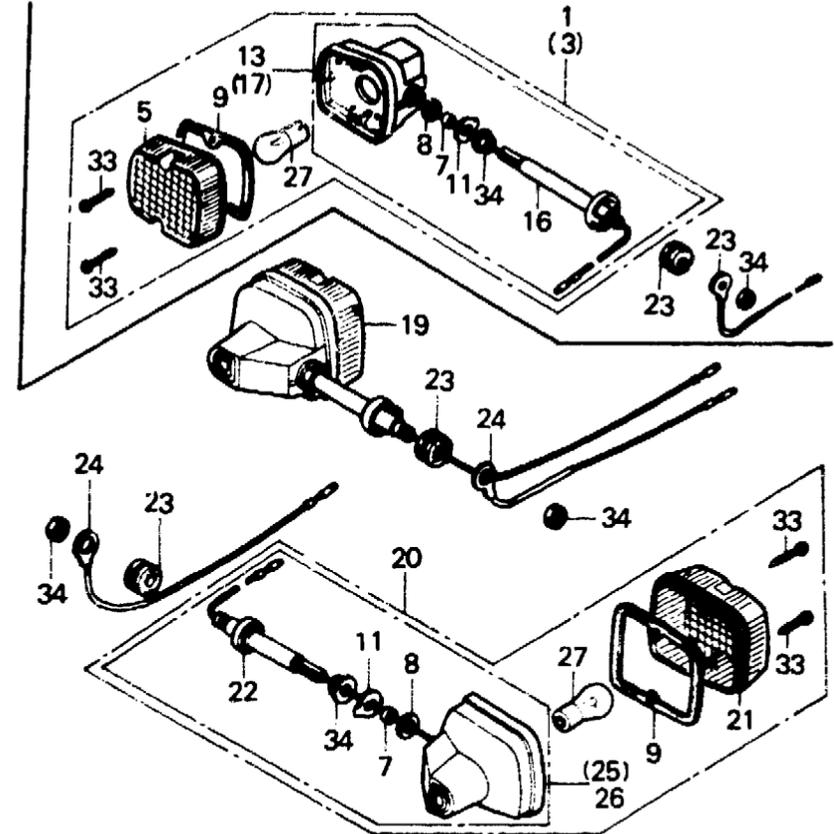
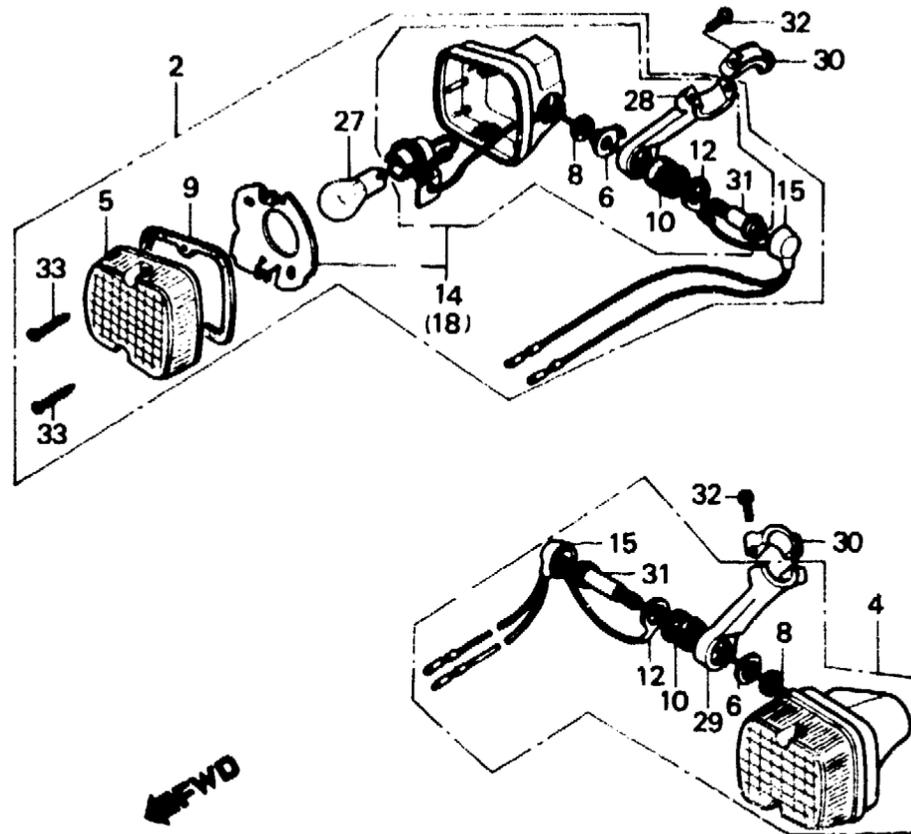
(XL250S, SA, SB-B, E,
ED, F, G, G1, G2, SW)

Blinker

(XL250S, SA, SB-B, E,
ED, F, G, G1, G2, SW)

Luz intermitente

(XL250S, SA, SB-B, E,
ED, F, G, G1, G2, SW)



B435-64

Service item	F.R.T.	Ref. No.	Part No.	Description	S	Reqd. No.				Serial No.	Area code
						XL250					
						Sz	SA	SB	Rc		
		21	33602-443-611	LENS, WINKER	2						E, F, G
		22	33605-428-610	BOLT, RR. WINKER	2		2	2			ED, G1, G2, SD, SW
		23	33606-428-610	RUBBER, WINKER BOLT MOUNTING	4		2	2			E, F, G
		24	33615-428-610	CORD, WINKER EARTH	4		4	2			ED, G1, G2, SD
		25	33620-428-611	BASE COMP., R. RR. WINKER	1		4	2			SW
		26	33670-428-611	BASE COMP., L. RR. WINKER	1		1	1			E, F, G
		27	34905-399-611	BULB, WINKER (LOCAL PROCUREMENT PART)	4		1	1			ED, G1, G2, SD, SW
		28	53101-428-000	BRACKET, R. FR. WINKER	4		4	4			E, F, G
		29	53102-428-000	BRACKET, L. FR. WINKER	1				1		ED, G1, G2, SD, SW

2-G16

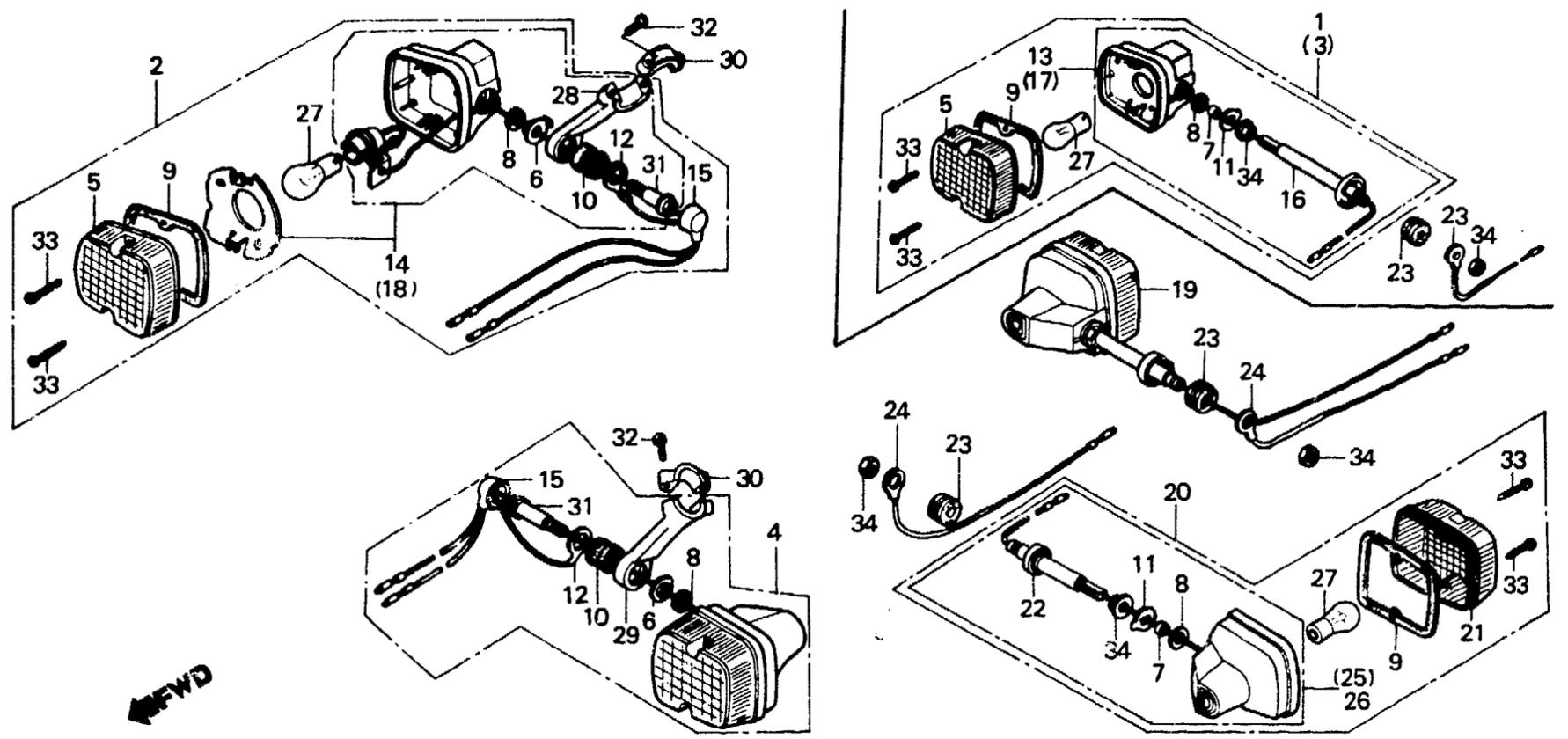
F-22-1

Winker
(XL250S, SA, SB-B, E,
ED, F, G, G1, G2, SW)

Clignotant
(XL250S, SA, SB-B, E,
ED, F, G, G1, G2, SW)

Blinker
(XL250S, SA, SB-B, E,
ED, F, G, G1, G2, SW)

Luz intermitente
(XL250S, SA, SB-B, E,
ED, F, G, G1, G2, SW)



B435-64

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	SB	Rc		
		30	53103-428-000	HOLDER, WINKER STAY				2			ED, G1, G2, SD, SW
		31	90129-428-000	BOLT, FR. WINKER SETTING				2			ED, G1, G2, SD, SW
		32	93500-05016-0A	SCREW, PAN, 5X16				4			ED, G1, G2, SD, SW
		33	93901-24610	SCREW, TAPPING, 4X25	8						E, F, G
		35	94050-10000	NUT, FLANGE, 10MM	8		8	8			ED, G1, G2, SD, SW
					8						E, F, G
					8		8				ED, G1, G2, SD, SW
								4			ED, G1, G2, SD, SW

2-H1

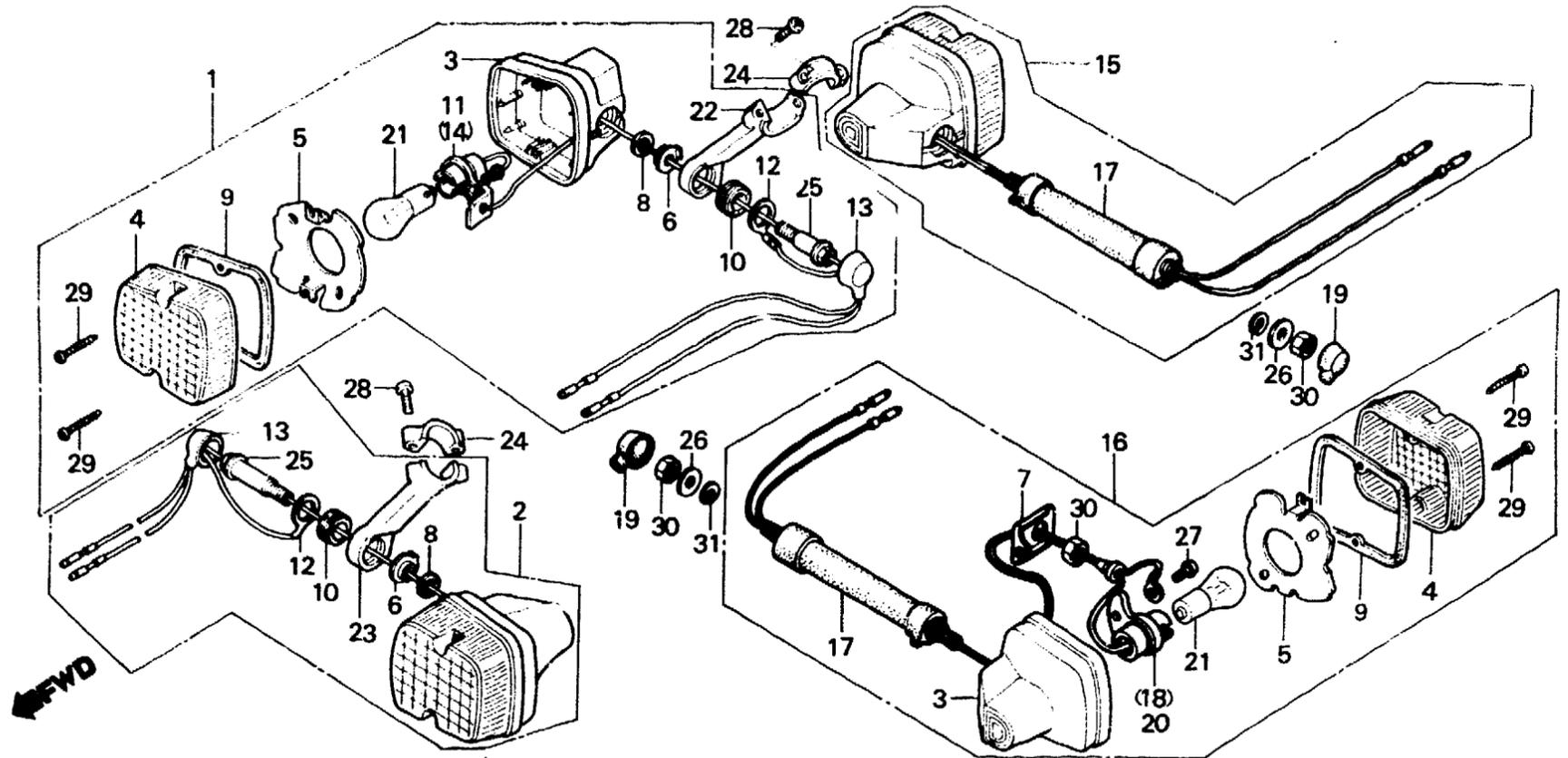
F-22-2

Winker
(XL250Rc-CM,DK,DM,SA,U)

Clignotant
(XL250Rc-CM,DK,DM,SA,U)

Blinker
(XL250Rc-CM,DK,DM,SA,U)

Luz intermitente
(XL250Rc-CM,DK,DM,SA,U)



BKB7-28

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	Sb Rc		
WINKER SET (ADD 0.1 FOR EACH.) INC. RELATIVE PART (EXC. RELATED PARTS BELOW)	0.2	1	33300-KB7-000	WINKER SET, R. FR.				1		DK,DM,SA,U
			33300-MC4-670	WINKER SET, R. FR.				1		CM
BULB, WINKER (WHEN SERVICING COMP., UNIT, F.R.T. IS 0.2.)	0.1	2	33350-KB7-000	WINKER SET, L. FR.				1		DK,DM,SA,U
			33350-MC4-670	WINKER SET, L. FR.				1		CM
		3	33401-428-003	BASE, WINKER				4		CM,DK,DM,SA,U
		4	33402-428-671	LENS, WINKER				4		CM,DK,DM,SA,U
		5	33403-428-671	REFLECTOR				4		CM
			33403-443-003	REFLECTOR				4		DK,DM,SA,U
		6	33404-437-000	STOPPER, FR. WINKER				2		CM,DK,DM,SA,U
		7	33405-KB7-003	PLATE, SETTING				2		CM,DK,DM,SA,U
		8	33406-428-003	SEAL, GASKET				2		CM,DK,DM,SA,U
		9	33407-428-003	GASKET, LENS				4		CM,DK,DM,SA,U
		10	33408-KB7-000	RUBBER, FR. WINKER MOUNTING				2		CM,DK,DM,SA,U
		11	33410-428-671	SOCKET COMP., R. FR. WINKER				1		CM,DK,DM,SA,U

2-H2

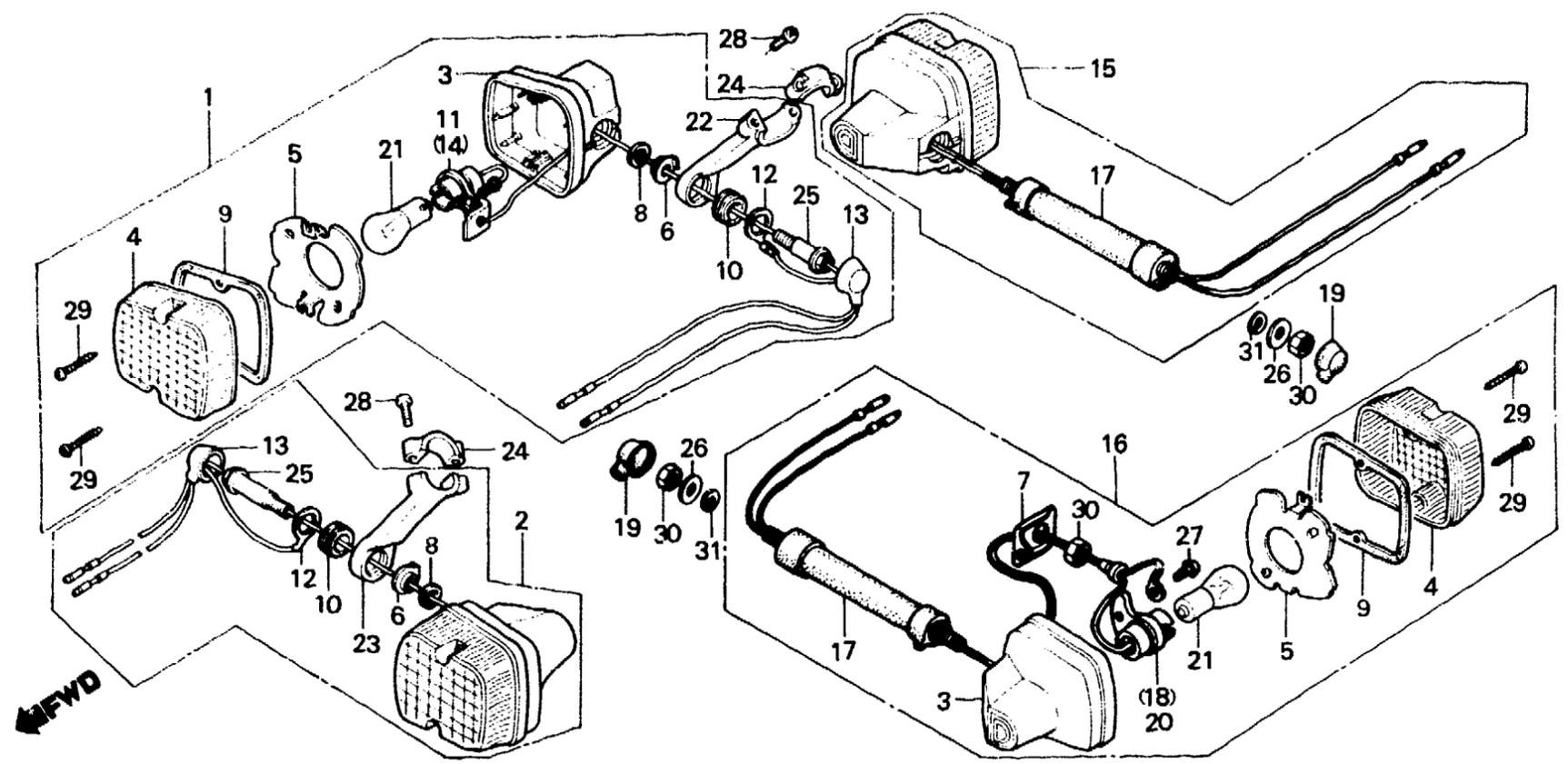
F-22-2

Winker
(XL250Rc-CM,DK,DM,SA,U)

Clignotant
(XL250Rc-CM,DK,DM,SA,U)

Blinker
(XL250Rc-CM,DK,DM,SA,U)

Luz intermitente
(XL250Rc-CM,DK,DM,SA,U)



BKB7-28

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		12	33415-428-010	CORD, WINKER EARTH					2		CM,DK,DM,SA,U
		13	33425-KB7-000	COVER, WINKER CORD					2		CM,DK,DM,SA,U
		14	33460-428-671	SOCKET COMP., L. FR. WINKER					1		CM,DK,DM,SA,U
		15	33500-KB7-000	WINKER SET, R. RR.					1		DK,DM,SA,U
			33500-MC4-670	WINKER SET, R. RR.					1		CM
		16	33550-KB7-000	WINKER SET, L. RR.					1		DK,DM,SA,U
			33550-MC4-670	WINKER SET, L. RR.					1		CM
		17	33605-KB7-003	STAY COMP., WINKER					2		CM,DK,DM,SA,U
		18	33610-KB7-000	SOCKET COMP., R. RR.					1		CM,DK,DM,SA,U
		19	33625-428-000	COVER, WINKER CORD					2		CM,DK,DM,SA,U
		20	33660-KB7-000	SOCKET COMP., L. RR.					1		CM,DK,DM,SA,U

2-H3

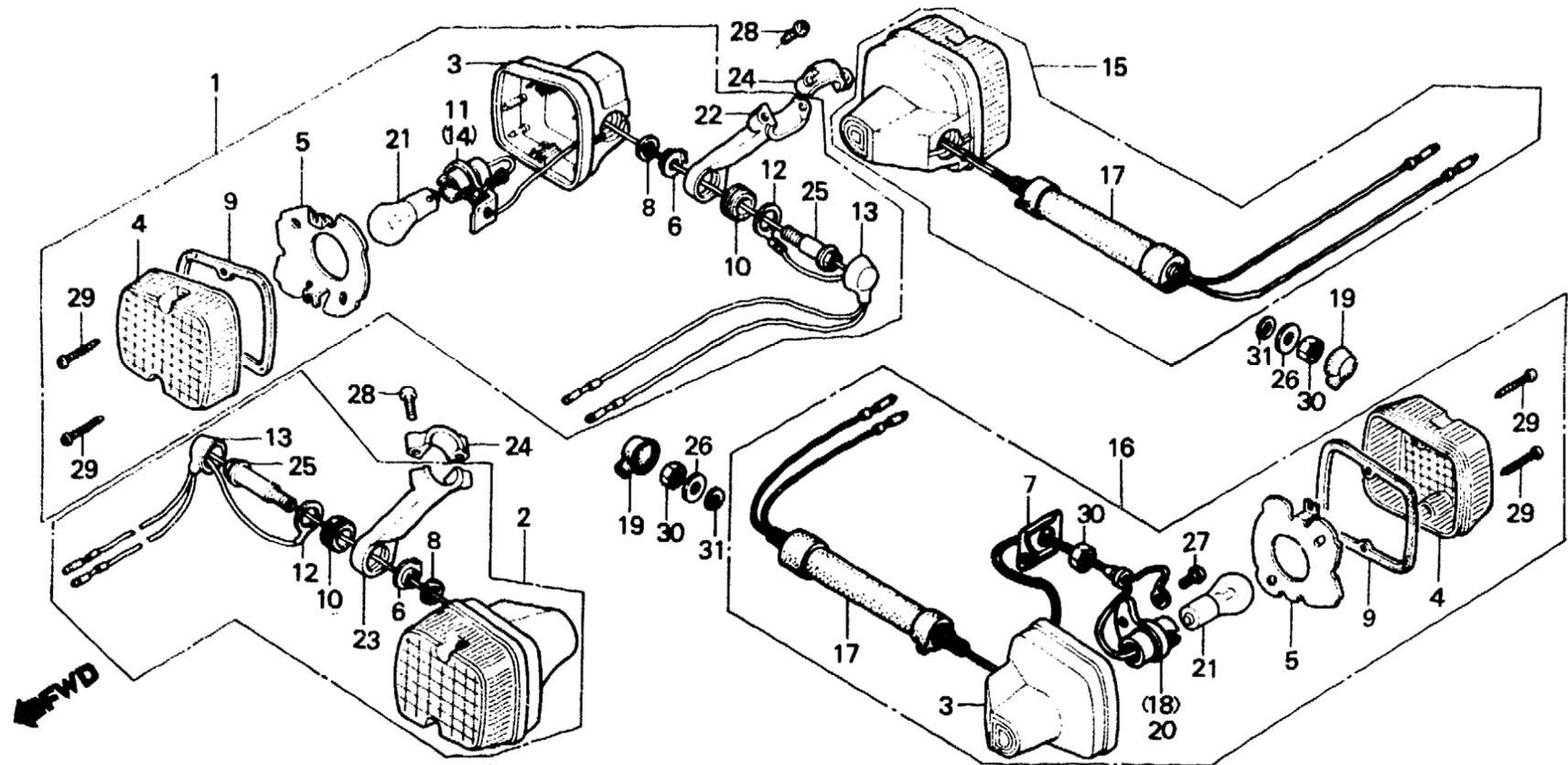
F-22-2

Winker
(XL250Rc-CM,DK,DM,SA,U)

Clignotant
(XL250Rc-CM,DK,DM,SA,U)

Blinker
(XL250Rc-CM,DK,DM,SA,U)

Luz intermitente
(XL250Rc-CM,DK,DM,SA,U)



BKB7-28

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		21	34905-268-671	BULB, WINKER (12V23W)					4		CM,DK,DM,SA,U
		22	53101-KB7-000	BRACKET, R. FR. WINKER					1		CM,DK,DM,SA,U
		23	53102-KB7-000	BRACKET, L. FR. WINKER					1		CM,DK,DM,SA,U
		24	53103-428-000	HOLDER, WINKER STAY					2		CM,DK,DM,SA,U
		25	90129-428-000	BOLT, FR. WINKER SETTING					2		CM,DK,DM,SA,U
		26	90202-KB7-000	WASHER, SPECIAL, 10MM					2		CM,DK,DM,SA,U
		27	93500-04008-0H	SCREW, PAN, 4X8					2		CM,DK,DM,SA,U
		28	93500-05016-0A	SCREW, PAN, 5X16					4		CM,DK,DM,SA,U
		29	93901-24610	SCREW, TAPPING, 4X25					8		CM,DK,DM,SA,U
		30	94001-10000-0S	NUT, HEX., 10MM					4		CM,DK,DM,SA,U
		31	94111-10700	WASHER, SPRING, 10MM					2		CM,DK,DM,SA,U

2-H4

F-22-3

Winker

(XL250Rc-B,E,
F1,F2,IT,SD)

Clignotant

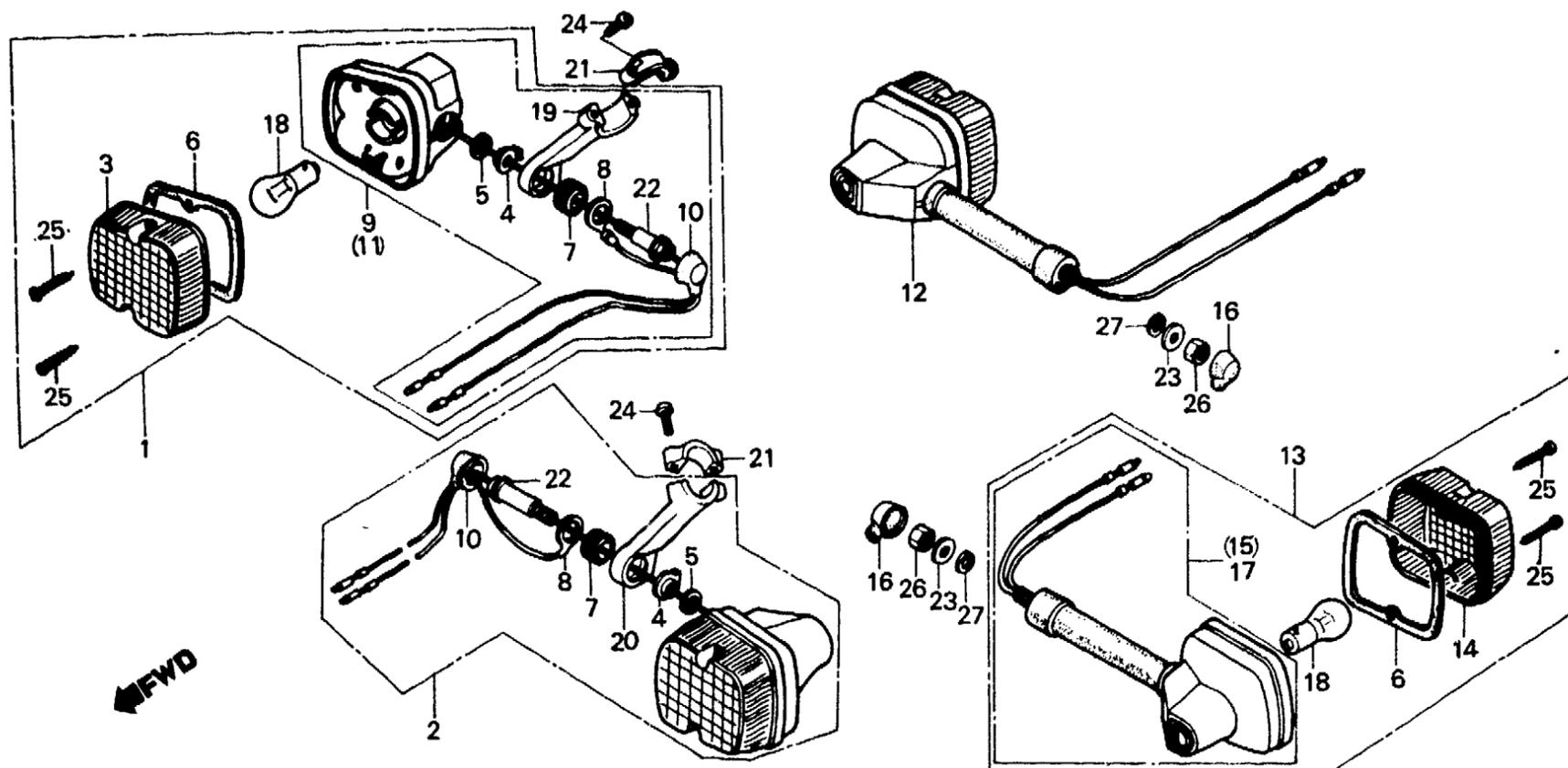
(XL250Rc-B,E,
F1,F2,IT,SD)

Blinker

(XL250Rc-B,E,
F1,F2,IT,SD)

Luz intermitente

(XL250Rc-B,E,
F1,F2,IT,SD)



BMC4-28

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	SB	Rc		
WINKER SET (ADD 0.1 FOR EACH.) INC. RELATIVE PART (EXC. RELATED PARTS BELOW)	0.2	1	33300-MC4-600	WINKER SET, R. FR.					1		B,E,F1,F2,IT,SD
		2	33350-MC4-600	WINKER SET, L. FR.					1		B,E,F1,F2,IT,SD
BULB (WHEN SERVICING COMP., UNIT, F.R.T. IS 0.2.)	0.1	3	33402-428-671	LENS, WINKER					2		B,E,F1,F2,IT,SD
		4	33404-437-000	STOPPER, FR. WINKER					2		B,E,F1,F2,IT,SD
		5	33406-428-003	SEAL, GASKET					2		B,E,F1,F2,IT,SD
		6	33407-428-003	GASKET, LENS					4		B,E,F1,F2,IT,SD
		7	33408-KB7-000	RUBBER, FR. WINKER MOUNTING					2		B,E,F1,F2,IT,SD
		8	33415-428-010	CORD, WINKER EARTH					2		B,E,F1,F2,IT,SD
		9	33420-MC4-600	BASE COMP., R. FR. WINKER					1		B,E,F1,F2,IT,SD
		10	33425-KB7-000	COVER, WINKER CORD					2		B,E,F1,F2,IT,SD
		11	33470-MC4-600	BASE COMP., L. FR. WINKER					1		B,E,F1,F2,IT,SD
		12	33500-MC4-600	WINKER SET, R. RR.					1		B,E,F1,F2,IT,SD

2-H5

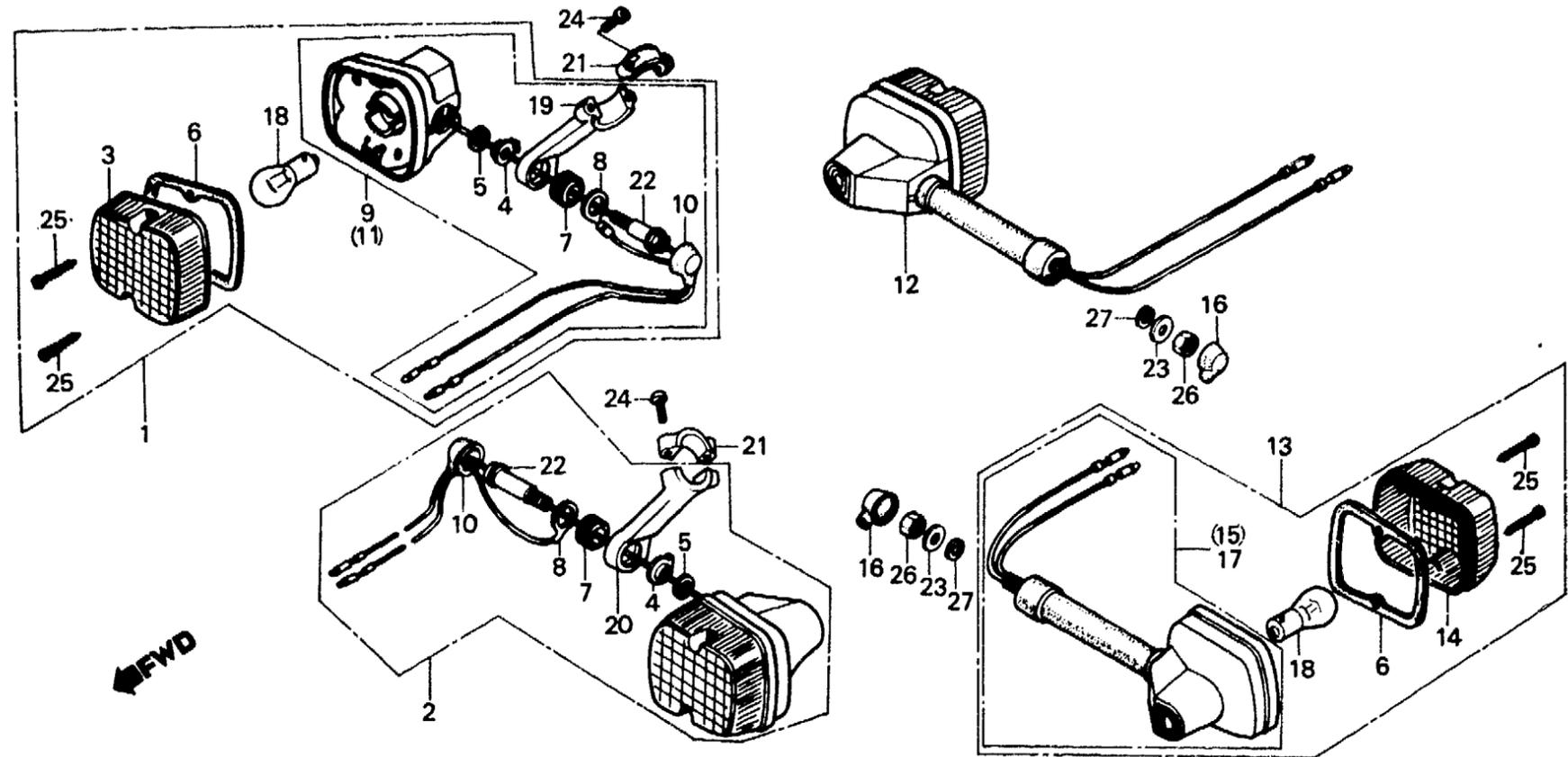
F-22-3

Winker
(XL250Rc-B,E.)
(F1,F2,IT,SD)

Clignotant
(XL250Rc-B,E.)
(F1,F2,IT,SD)

Blinker
(XL250Rc-B,E.)
(F1,F2,IT,SD)

Luz intermitente
(XL250Rc-B,E.)
(F1,F2,IT,SD)



BMC4-28

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL250					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		13	33550-MC4-600	WINKER SET, L. RR.						1	B,E,F1,F2,IT,SD
		14	33602-443-611	LENS, WINKER						2	B,E,F1,F2,IT,SD
		15	33620-MC4-600	BASE COMP., R. RR. WINKER						1	B,E,F1,F2,IT,SD
		16	33625-428-000	COVER, WINKER CORD						2	B,E,F1,F2,IT,SD
		17	33670-MC4-600	BASE COMP., L. RR. WINKER						1	B,E,F1,F2,IT,SD
		18	34908-634-611	BULB (12V21W)						4	B,E,F1,F2,IT,SD
		19	53101-KB7-000	BRACKET, R. FR. WINKER						1	B,E,F1,F2,IT,SD
		20	53102-KB7-000	BRACKET, L. FR. WINKER						1	B,E,F1,F2,IT,SD
		21	53103-428-000	HOLDER, WINKER STAY						2	B,E,F1,F2,IT,SD
		22	90129-428-000	BOLT, FR. WINKER SETTING						2	B,E,F1,F2,IT,SD
		23	90202-KB7-000	WASHER, SPECIAL, 10MM						2	B,E,F1,F2,IT,SD

2-H6

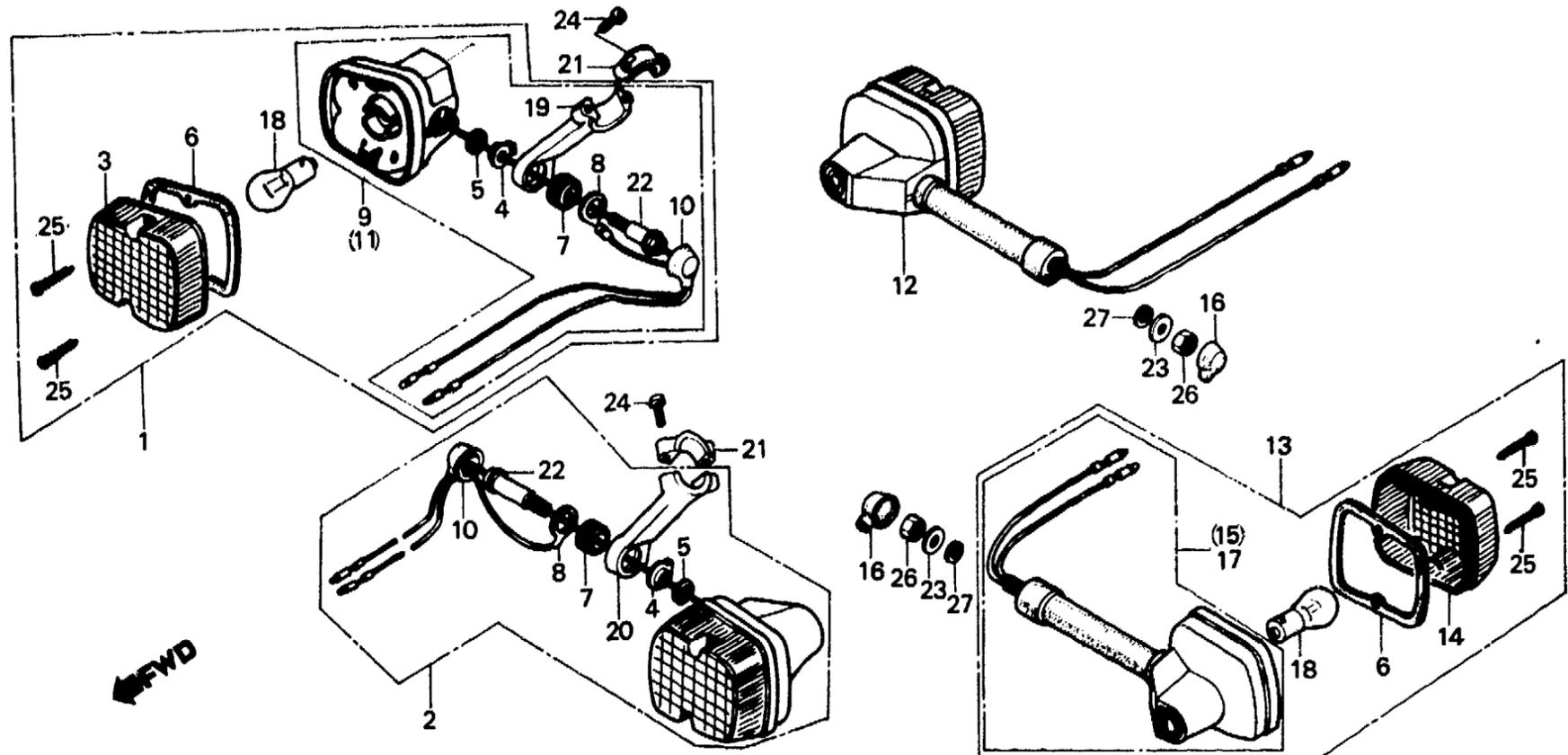
F-22-3

Winker
(XL250Rc-B,E,
F1,F2,IT,SD)

Clignotant
(XL250Rc-B,E,
F1,F2,IT,SD)

Blinker
(XL250Rc-B,E,
F1,F2,IT,SD)

Luz intermitente
(XL250Rc-B,E,
F1,F2,IT,SD)



BMC4-28

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		24	93500-05016-0A	SCREW, PAN, 5X16					4		B,E,F1,F2,IT,SD
		25	93901-24610	SCREW, TAPPING, 4X25					8		B,E,F1,F2,IT,SD
		26	94001-10000-0S	NUT, HEX., 10MM					2		B,E,F1,F2,IT,SD
		27	94111-10700	WASHER, SPRING, 10MM					2		B,E,F1,F2,IT,SD

2-H7

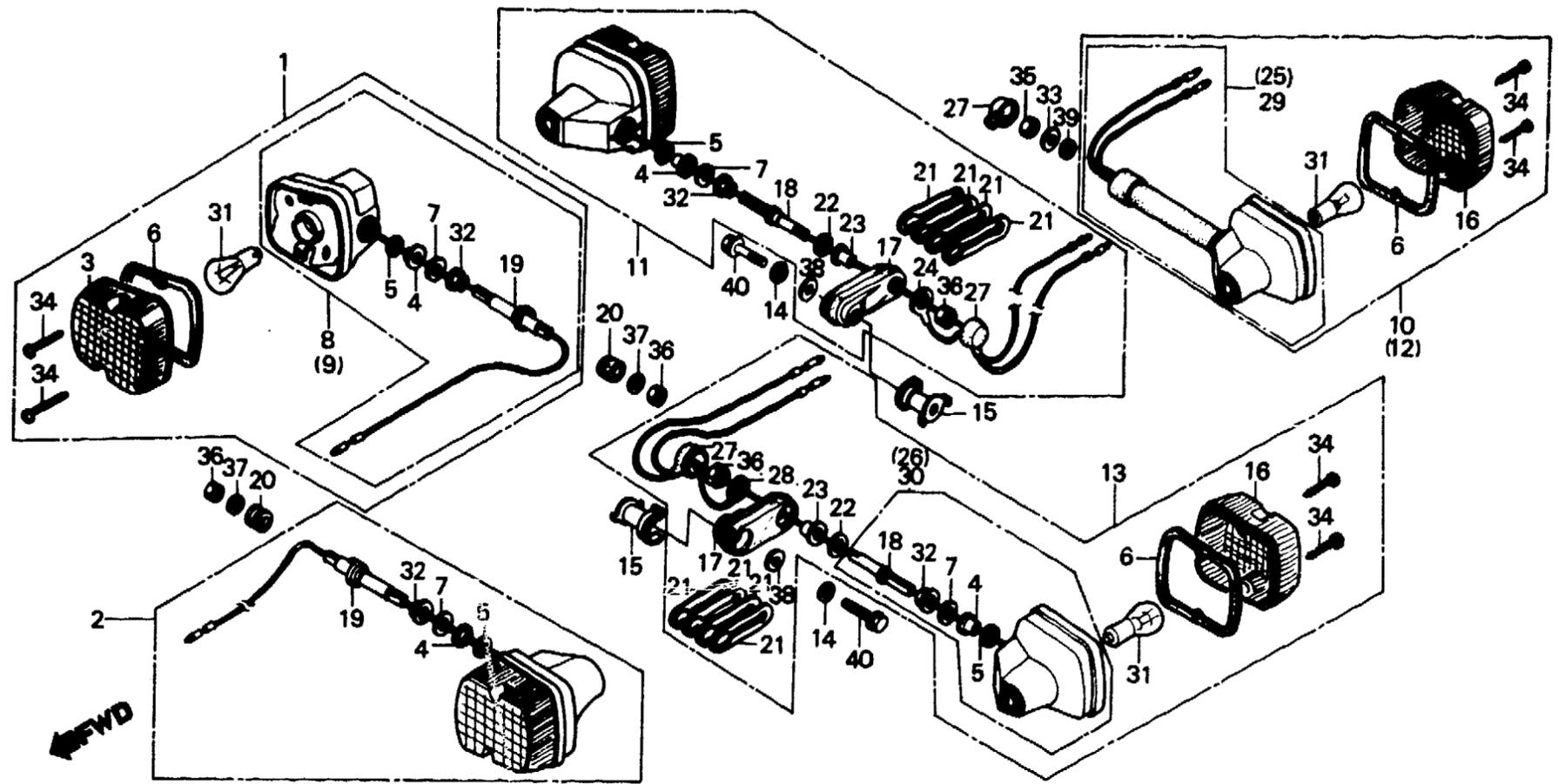
F-22-4

Winker
(XL250Rc-ED,G1,G2,SW)

Clignotant
(XL250Rc-ED,G1,G2,SW)

Blinker
(XL250Rc-ED,G1,G2,SW)

Luz intermitente
(XL250Rc-ED,G1,G2,SW)



BMC4-29

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
WINKER SET (ADD 0.1 FOR EACH.) INC. RELATIVE PART (EXC. RELATED PARTS BELOW) BULB (WHEN SERVICING COMP., UNIT, F.R.T. IS 0.2.)	0.2	1	33300-MC4-610	WINKER SET, R. FR.					1		ED,G1,G2,SW
		2	33350-MC4-610	WINKER SET, L. FR.					1		ED,G1,G2,SW
	0.1	3	33402-428-671	LENS, WINKER					2		ED,G1,G2,SW
		4	33405-428-611	COLLAR, WINKER BASE					2		ED,SW
		5	33406-428-003	SEAL, GASKET					4		G1,G2
									2		ED,SW
									4		G1,G2
		6	33407-428-003	GASKET, LENS					4		ED,G1,G2,SW
		7	33411-428-611	WASHER, WINKER BASE					2		ED,SW
									4		G1,G2
8	33420-MC4-610	BASE COMP., R. FR. WINKER					1		ED,G1,G2,SW		
9	33470-MC4-610	BASE COMP., L. FR. WINKER					1		ED,G1,G2,SW		
10	33500-MC4-600	WINKER SET, R. RR.					1		ED,SW		

1982.01.10

E

2-H7

2-H8

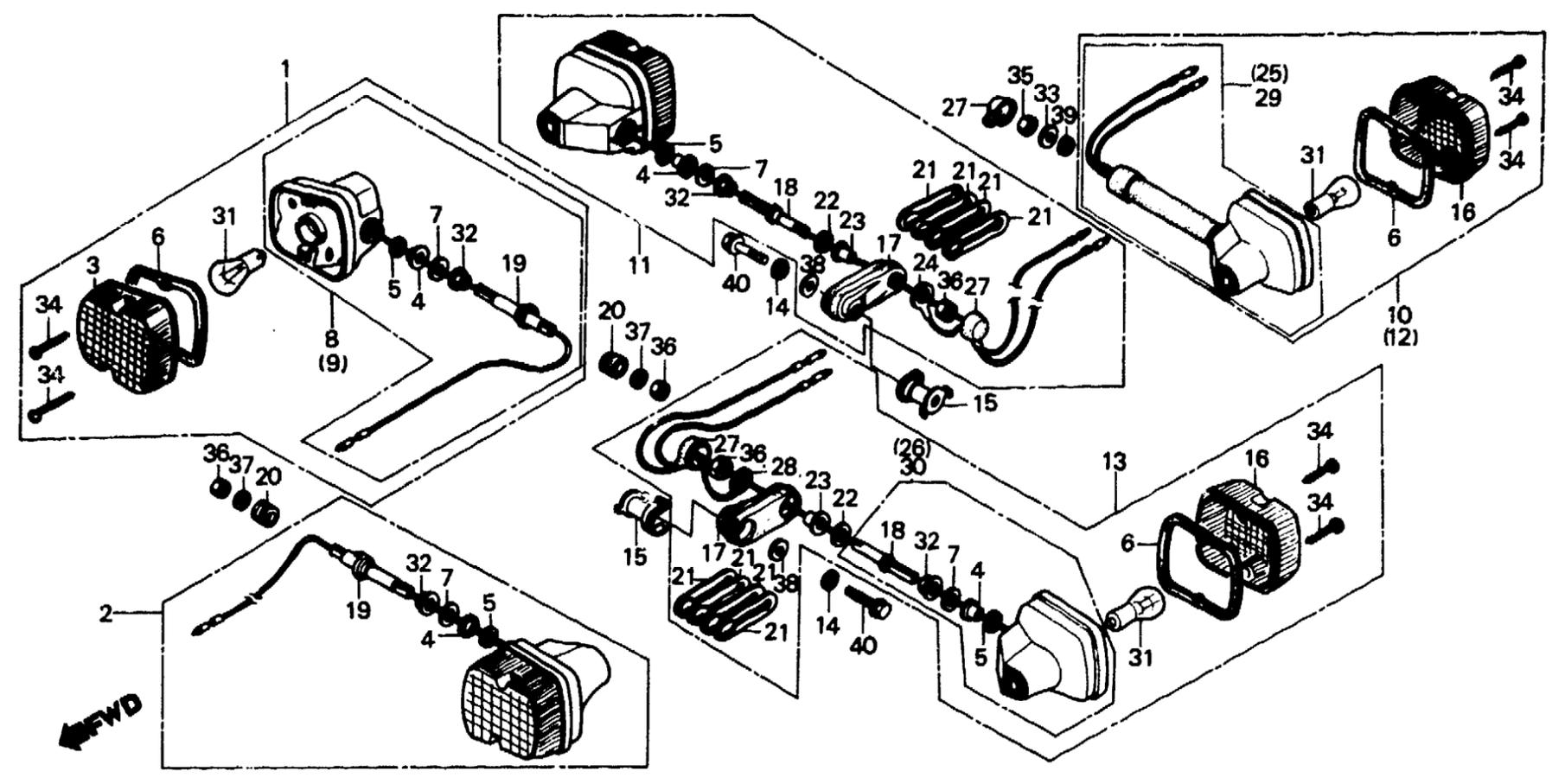
F-22-4

Winker
(XL250Rc-ED,G1,G2,SW)

Clignotant
(XL250Rc-ED,G1,G2,SW)

Blinker
(XL250Rc-ED,G1,G2,SW)

Luz intermitente
(XL250Rc-ED,G1,G2,SW)



BMC4-29

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL250					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		11	33500-MC4-610	WINKER SET, R. RR.					1		G1,G2
		12	33550-MC4-600	WINKER SET, L. RR.					1		ED,SW
		13	33550-MC4-610	WINKER SET, L. RR.					1		G1,G2
		14	33601-428-000	WASHER, RR. WINKER					2		G1,G2
		15	33602-437-000	STAY, RR. WINKER					2		G1,G2
		16	33602-443-611	LENS, WINKER					2		ED,G1,G2,SW
		17	33604-437-000	RUBBER, RR. WINKER					2		G1,G2
		18	33605-KB7-610	BOLT, RR. WINKER					2		G1,G2
		19	33605-428-610	BOLT, RR. WINKER					2		ED,G1,G2,SW
		20	33606-428-610	RUBBER, WINKER BOLT MOUNTING					2		ED,G1,G2,SW
		21	33607-437-000	SPRING, RR. WINKER					8		G1,G2

2-H9

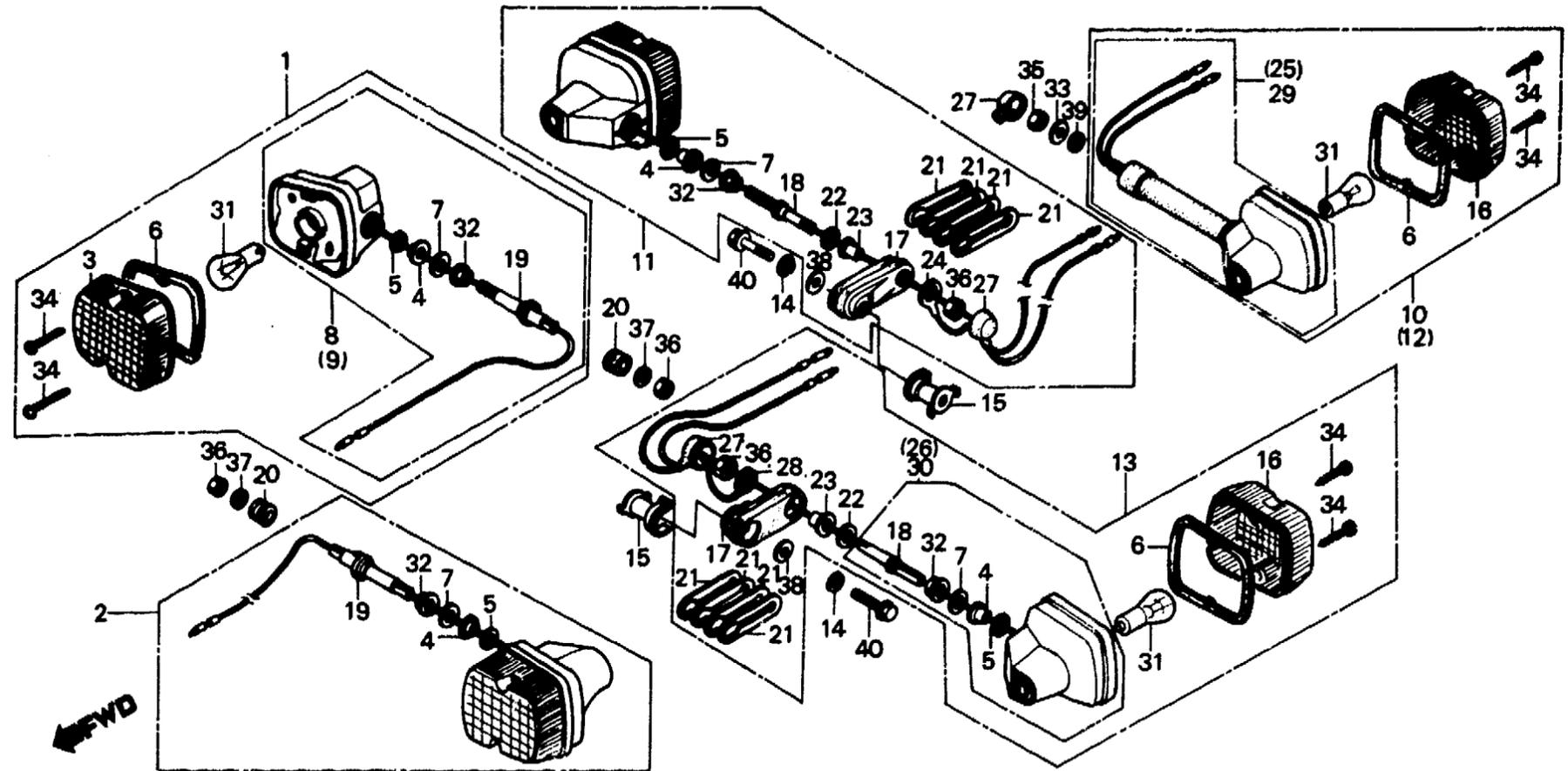
F-22-4

Winker
(XL250Rc-ED,G1,G2,SW)

Clignotant
(XL250Rc-ED,G1,G2,SW)

Blinker
(XL250Rc-ED,G1,G2,SW)

Luz intermitente
(XL250Rc-ED,G1,G2,SW)



BMC4-29

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		22	33608-437-000	WASHER, RR. WINKER SPRING					2		G1,G2
		23	33609-437-000	WASHER B, RR. WINKER					2		G1,G2
		24	33615-428-000	CORD, R. WINKER EARTH					1		G1,G2
		25	33620-MC4-600	BASE COMP., R. RR. WINKER					1		ED,SW
		26	33620-MC4-610	BASE COMP., R. RR. WINKER					1		G1,G2
		27	33625-428-000	COVER, WINKER CORD					2		ED,G1,G2,SW
		28	33665-428-000	CORD, L. WINKER EARTH					1		G1,G2
		29	33670-MC4-600	BASE COMP., L. RR. WINKER					1		ED,SW
		30	33670-MC4-610	BASE COMP., L. RR. WINKER					1		G1,G2
		31	34908-634-611	BULB (12V21W)					4		ED,G1,G2,SW

2-H10

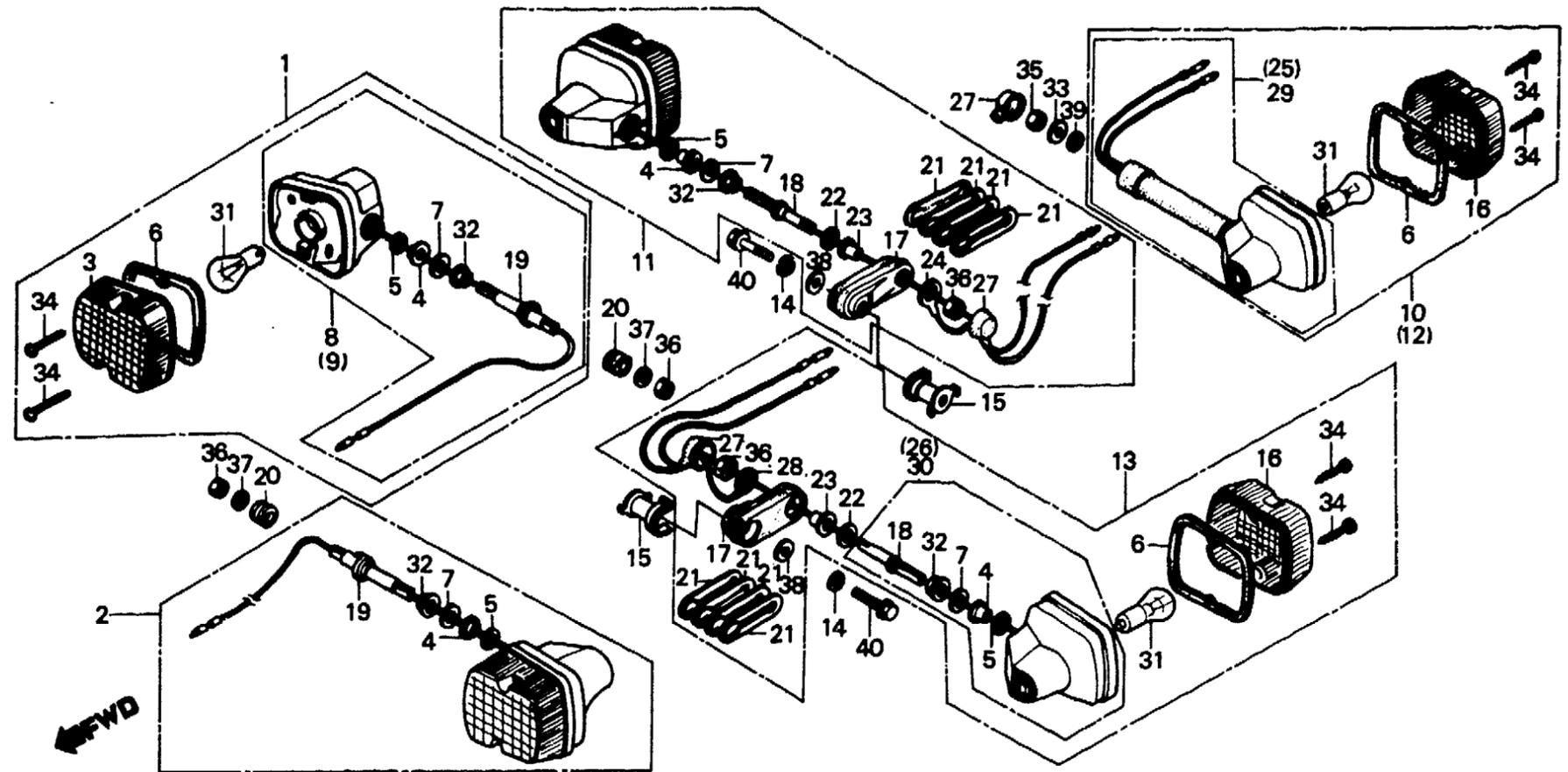
F-22-4

Winker
(XL250Rc-ED,G1,G2,SW)

Clignotant
(XL250Rc-ED,G1,G2,SW)

Blinker
(XL250Rc-ED,G1,G2,SW)

Luz intermitente
(XL250Rc-ED,G1,G2,SW)



BMC4-29

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		32	90201-428-003	NUT, FLANGE, 10MM					2		ED,SW
		33	90202-KB7-000	WASHER, SPECIAL, 10MM					4		G1,G2
		34	93901-24610	SCREW, TAPPING, 4X25					2		ED,SW
		34	93901-24610	SCREW, TAPPING, 4X25					8		ED,G1,G2,SW
		35	94001-10000-0S	NUT, HEX., 10MM					2		ED,SW
		36	94002-10000-0S	NUT, HEX., 10MM					2		ED,SW
		37	94101-10000	WASHER, PLAIN, 10MM					4		G1,G2
		37	94101-10000	WASHER, PLAIN, 10MM					2		ED,G1,G2,SW
		38	94103-06800	WASHER, PLAIN, 6MM					2		G1,G2
		39	94111-10700	WASHER, SPRING, 10MM					2		ED,SW
		40	95700-06090-00	BOLT, FLANGE, 6X90					2		G1,G2

2-H11

F-23

Taillight

(XL250S,Sz,SA,Sb-CM,
DK,DM,E,F1,F2,SA,U)

Feu arrière

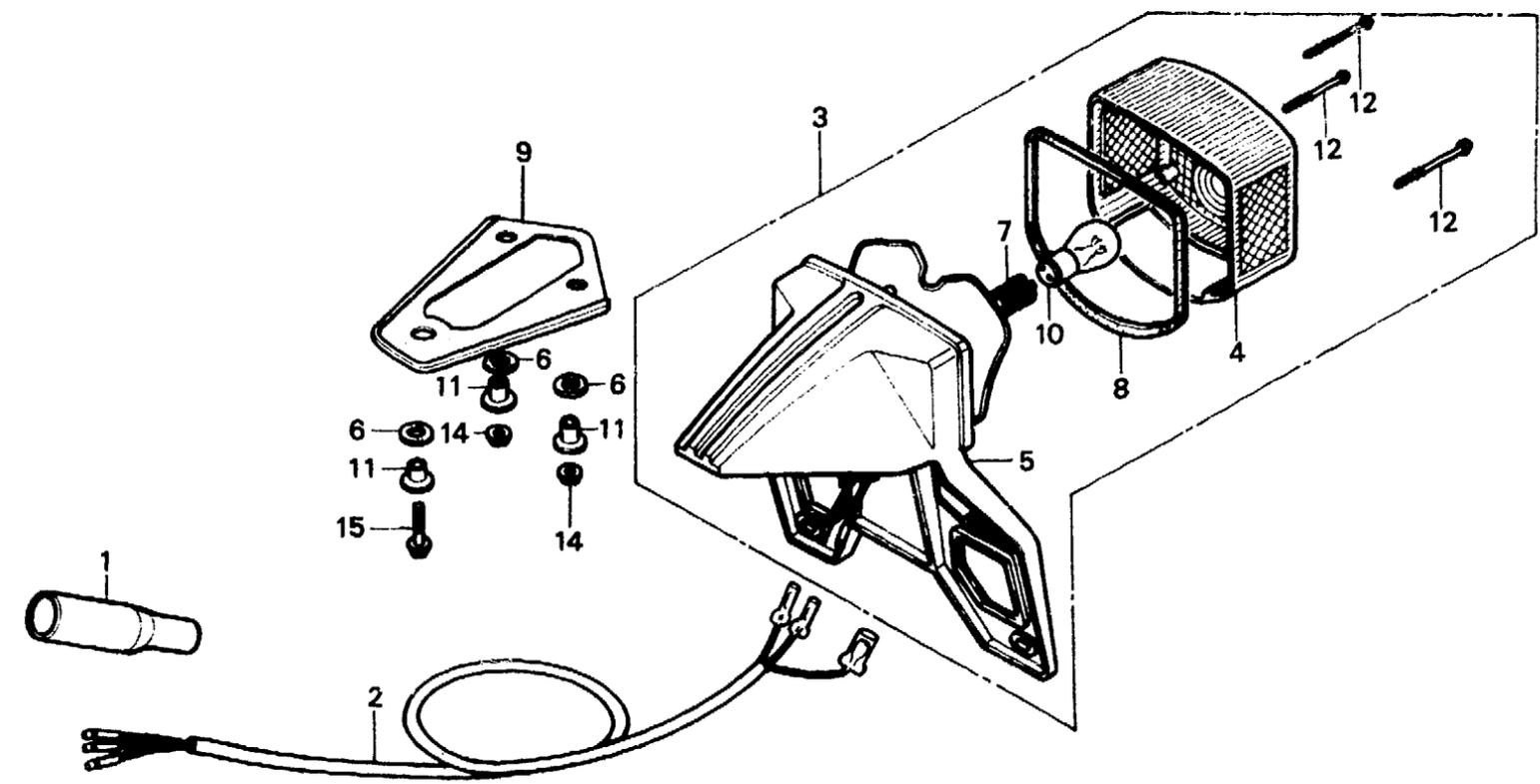
(XL250S,Sz,SA,Sb-CM,
DK,DM,E,F1,F2,SA,U)

Rücklicht

(XL250S,Sz,SA,Sb-CM,
DK,DM,E,F1,F2,SA,U)

Luz trasera

(XL250S,Sz,SA,Sb-CM,
DK,DM,E,F1,F2,SA,U)



B428-36E

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL250					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
SUB CORD, TAILLIGHT	0.2	1	32108-046-000	COVER, WIRE HARNESS CONNECTOR	1	1	1	1			CM,DK,DM,SA,U
TAILLIGHT ASSY.								1			E
SOCKET COMP., TAILLIGHT								1			F1,F2
BULB, STOP & TAILLIGHT	0.1	2	32200-428-000	SUB CORD, TAILLIGHT	1	1	1	1			CM,DK,DM,SA,U
								1			E
		3	33700-428-003	TAILLIGHT ASSY.	1					5017851	DK,DM,SA,U
			33700-428-013	TAILLIGHT ASSY.	1				5017852		DK,DM,SA,U
			33700-428-671	TAILLIGHT ASSY.	1					5103570	CM
			33700-428-672	TAILLIGHT ASSY.	1	1				5050504	CM
			33700-428-672	TAILLIGHT ASSY.	1	1			5103571		CM
			33700-428-673	TAILLIGHT ASSY.							CM
			33700-428-682	TAILLIGHT ASSY.							CM
			33700-428-910	TAILLIGHT ASSY.							DK,DM,SA,U
			33700-428-911	TAILLIGHT ASSY.			1				E
			33700-428-911	TAILLIGHT ASSY.				1			E
			33700-428-013	TAILLIGHT ASSY.				1			DK,DM,SA,U
			33700-428-940	TAILLIGHT ASSY.							F1,F2
		4	33702-329-003	LENS, TAILLIGHT (STANLEY)	1	1	1				DK,DM,SA,U

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E

2-H11

2-H12

F-23

FWDA

Taillight

(XL250S, Sz, SA, Sb-CM,
DK, DM, E, F1, F2, SA, U)

Feu arrière

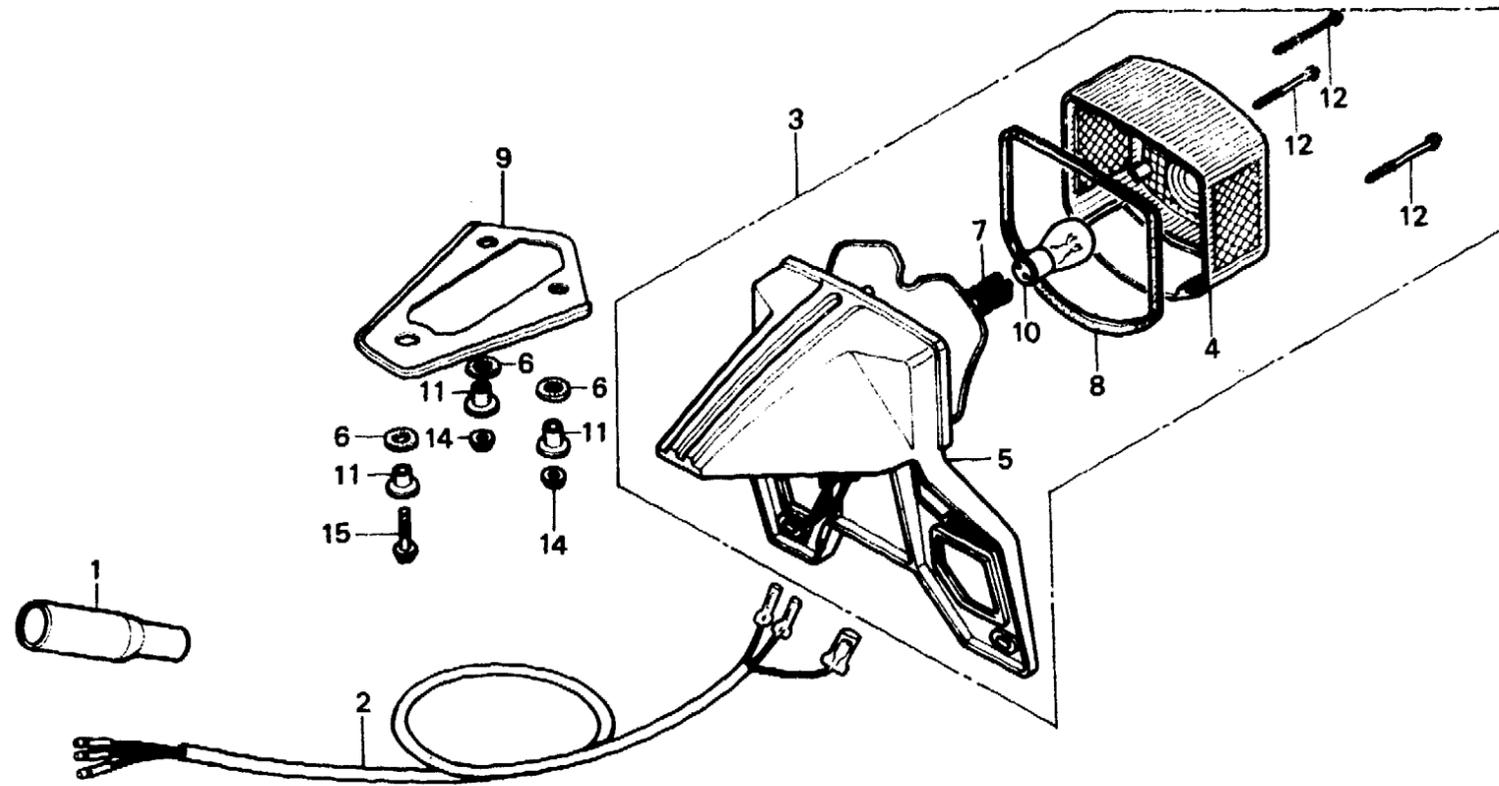
(XL250S, Sz, SA, Sb-CM,
DK, DM, E, F1, F2, SA, U)

Rücklicht

(XL250S, Sz, SA, Sb-CM,
DK, DM, E, F1, F2, SA, U)

Luz trasera

(XL250S, Sz, SA, Sb-CM,
DK, DM, E, F1, F2, SA, U)



B478-36E

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL250					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
			33702-329-671	LENS, TAILLIGHT	1	1	1	1			CM
			33702-388-602	LENS, TAILLIGHT (STANLEY)			1	1			E
			33702-443-611	LENS, TAILLIGHT				1			F1, F2
		5	33703-428-003	SOCKET COMP., TAILLIGHT	1					5017851	DK, DM, SA, U
			33703-428-671	SOCKET COMP., TAILLIGHT	1					5103570	CM
			33703-428-672	SOCKET COMP., TAILLIGHT	1	1				5050504	CM
			33703-428-672	SOCKET COMP., TAILLIGHT	1	1			5103571		CM
			33703-428-672	SOCKET COMP., TAILLIGHT	1	1			5050505		CM
			33703-428-013	SOCKET COMP., TAILLIGHT	1		1	1		5017852	CM
			33703-428-013	SOCKET COMP., TAILLIGHT	1		1	1			DK, DM, SA, U
			33703-428-682	SOCKET COMP., TAILLIGHT				1			DK, DM, SA, U
			33703-428-910	SOCKET COMP., TAILLIGHT				1			E
			33703-428-911	SOCKET COMP., TAILLIGHT				1			E, F1, F2
		6	33704-435-000	RUBBER, TAILLIGHT FENDER			3	3			CM

2-H13

F-23

Taillight

(XL250S, Sz, SA, Sb-CM, DK, DM, E, F1, F2, SA, U)

Feu arrière

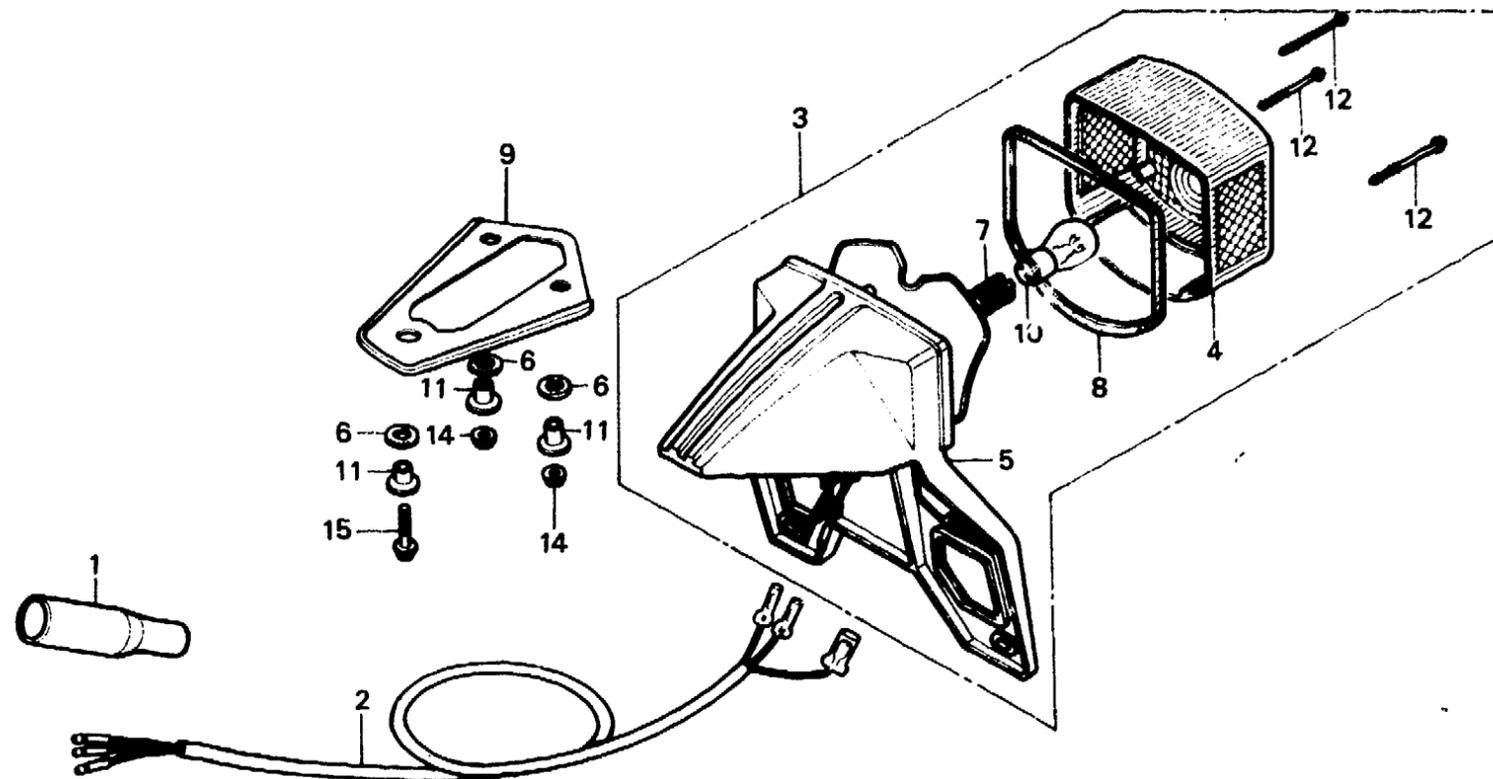
(XL250S, Sz, SA, Sb-CM, DK, DM, E, F1, F2, SA, U)

Rücklicht

(XL250S, Sz, SA, Sb-CM, DK, DM, E, F1, F2, SA, U)

Luz trasera

(XL250S, Sz, SA, Sb-CM, DK, DM, E, F1, F2, SA, U)



B428-36E

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL250					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		7	33705-147-671	CORD COMP., TAILLIGHT (STANLEY)	1	1	1	1			CM, DK, DM, SA, U E F1, F2
		8	33709-092-671	PACKING, TAILLIGHT LENS	1	1	1	1			CM, DK, DM, SA, U E F1, F2
		9	33712-428-610	RUBBER, TAILLIGHT BASE SEAT	1	1					CM DK, DM, SA, U E
			33712-435-000	RUBBER, BASE SEAT			1	1			CM DK, DM, F1, F2, SA, U DK, DM, SA, U
		10	34906-041-671	BULB, STOP & TAILLIGHT (6V17/5.3W STANLEY)	1		1	1			CM
			34906-329-671	BULB, STOP & TAILLIGHT (6V32/3CP)	1	1	1	1			E F1, F2
			34905-149-611	BULB, STOP & TAILLIGHT (LOCAL PURCHASE)			1	1			CM DK, DM, SA, U CM
		11	61105-428-000	COLLAR, RR. FENDER	3	3					CM DK, DM, SA, U CM
			33713-435-000	COLLAR, TAILLIGHT			3	3			

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E

2-H13

2-H14

F-23

Taillight

(XL250S,Sz,SA,Sb-CM.)
(DK,DM,E,F1,F2,SA,U)

Feu arrière

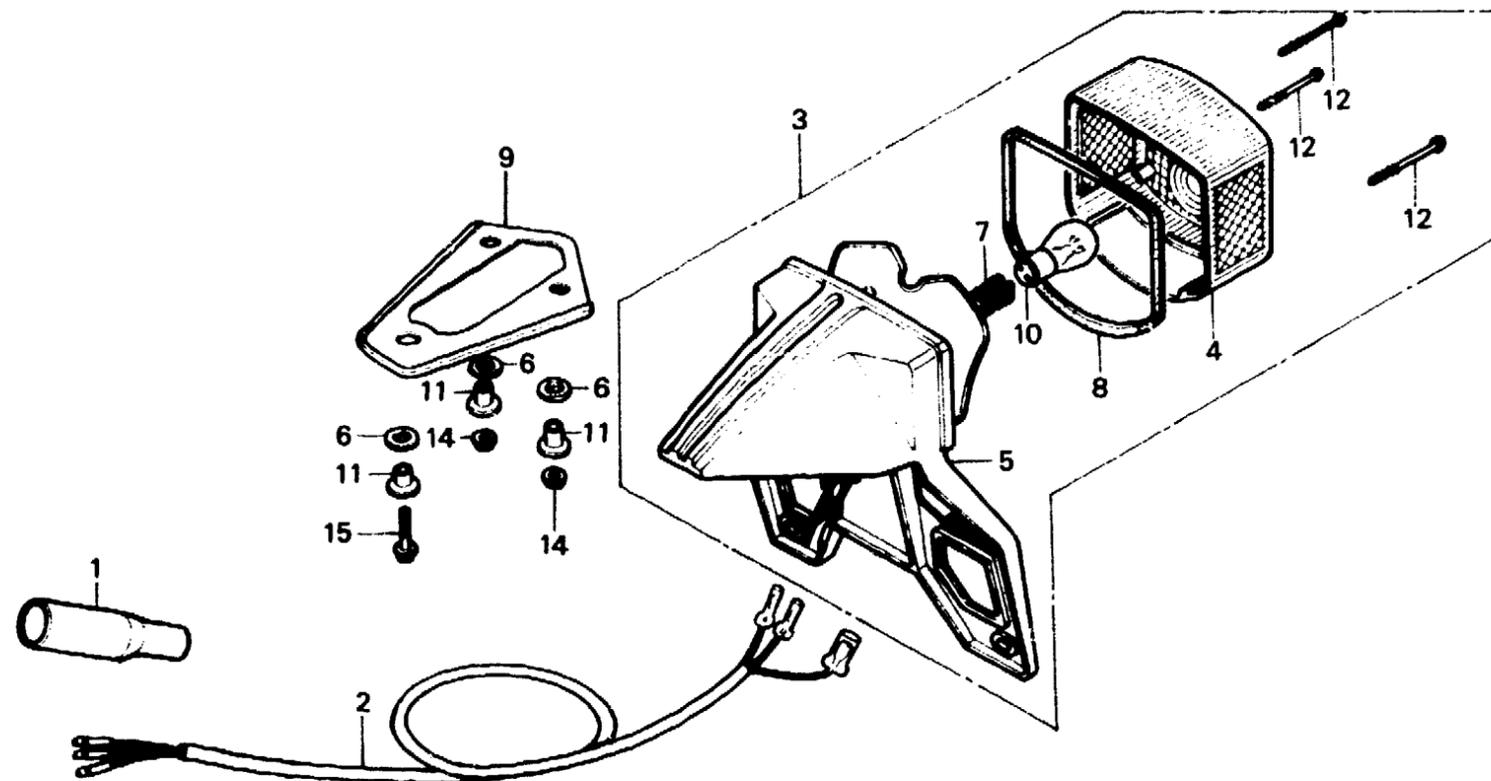
(XL250S,Sz,SA,Sb-CM.)
(DK,DM,E,F1,F2,SA,U)

Rücklicht

(XL250S,Sz,SA,Sb-CM.)
(DK,DM,E,F1,F2,SA,U)

Luz trasera

(XL250S,Sz,SA,Sb-CM.)
(DK,DM,E,F1,F2,SA,U)



B428-36E

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
			33713-428-610	COLLAR, TAILLIGHT				3	3		E
			33713-435-000	COLLAR, TAILLIGHT					3		F1,F2
		12	90147-147-671	SCREW, TAPPING, 4X60	3					5016128	CM,DK,DM,SA,U
			90147-428-003	SCREW, TAPPING, 4X75		3				5103570	CM,DK,DM,SA,U
					3					5016129	F1,F2
						3				5103571	CM,DK,DM,SA,U
		13	90522-028-000	WASHER, CHAIN CASE SETTING				3	3		CM,DK,DM,E,SA,U
		14	94050-06000	NUT, FLANGE, 6MM	2	2	2	2	2		E
								1	1		CM,DK,DM,SA,U
		15	95700-06022-00	BOLT, FLANGE, 6X22	1	1					E
			95700-06028-00	BOLT, FLANGE, 6X28	1			1	1		CM
								1	1		DK,DM,SA,U
								1	1		CM
								1	1		F1,F2
								1	1		E

2-H15

F-23-1

Taillight

(XL250S, SA, Sb-B, E, ED,
F, F1, F2, G1, G2, SD, SW)

Feu arrière

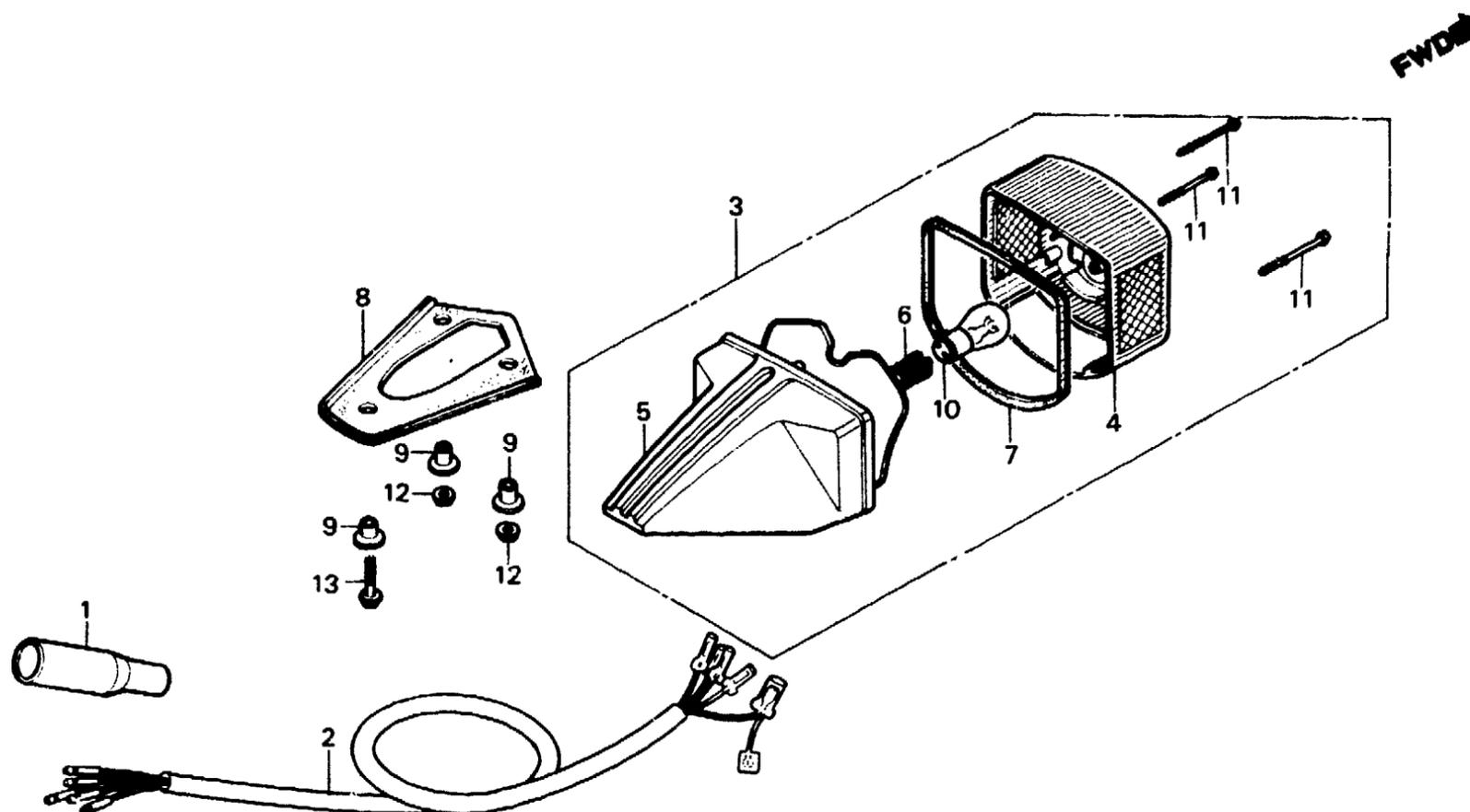
(XL250S, SA, Sb-B, E, ED,
F, F1, F2, G1, G2, SD, SW)

Rücklicht

(XL250S, SA, Sb-B, E, ED,
F, F1, F2, G1, G2, SD, SW)

Luz trasera

(XL250S, SA, Sb-B, E, ED,
F, F1, F2, G1, G2, SD, SW)



B428-53

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	Sb		
SUB CORD, TAILLIGHT •TAILLIGHT ASSY. •SOCKET COMP., TAILLIGHT •CORD COMP., TAILLIGHT BULB, STOP & TAILLIGHT	0.2	1	32108-046-000	COVER, WIRE HARNESS CONNECTOR	1					E
					1		1	1		B, ED, F, G, G1, G2, SD, SW
	0.1	2	32200-428-610	SUB CORD, TAILLIGHT	1					F1, F2
					1		1	1		E, F, G
			32200-428-000	SUB CORD, TAILLIGHT			1	1		ED, G1, G2, SD, SW
		3	33700-428-601	TAILLIGHT ASSY.	1				5016938	F1, F2
			33700-428-602	TAILLIGHT ASSY.						B
			33700-428-603	TAILLIGHT ASSY.	1			1	5016939	E, ED, F, G, SW
			33700-428-602	TAILLIGHT ASSY.	1					B, ED, G1, G2, SD, SW
		4	33702-443-611	LENS, TAILLIGHT	1					E, ED, F, G, SW
					1		1	1		B, ED, F1, F2, G1, G2, SD
										SW
					1		1	1		E
		5	33703-428-601	SOCKET COMP., TAILLIGHT	1					B, ED, F, G, G1, G2, SD, SW
			33703-428-603	SOCKET COMP., TAILLIGHT					5016938	F1, F2
										E, ED, F, G, SW
										B, ED, G1, G2, SD, SW

2-H16

F-23-1

Taillight

(XL250S, SA, Sb-B, E, ED, F, F1, F2, G1, G2, SD, SW)

Feu arrière

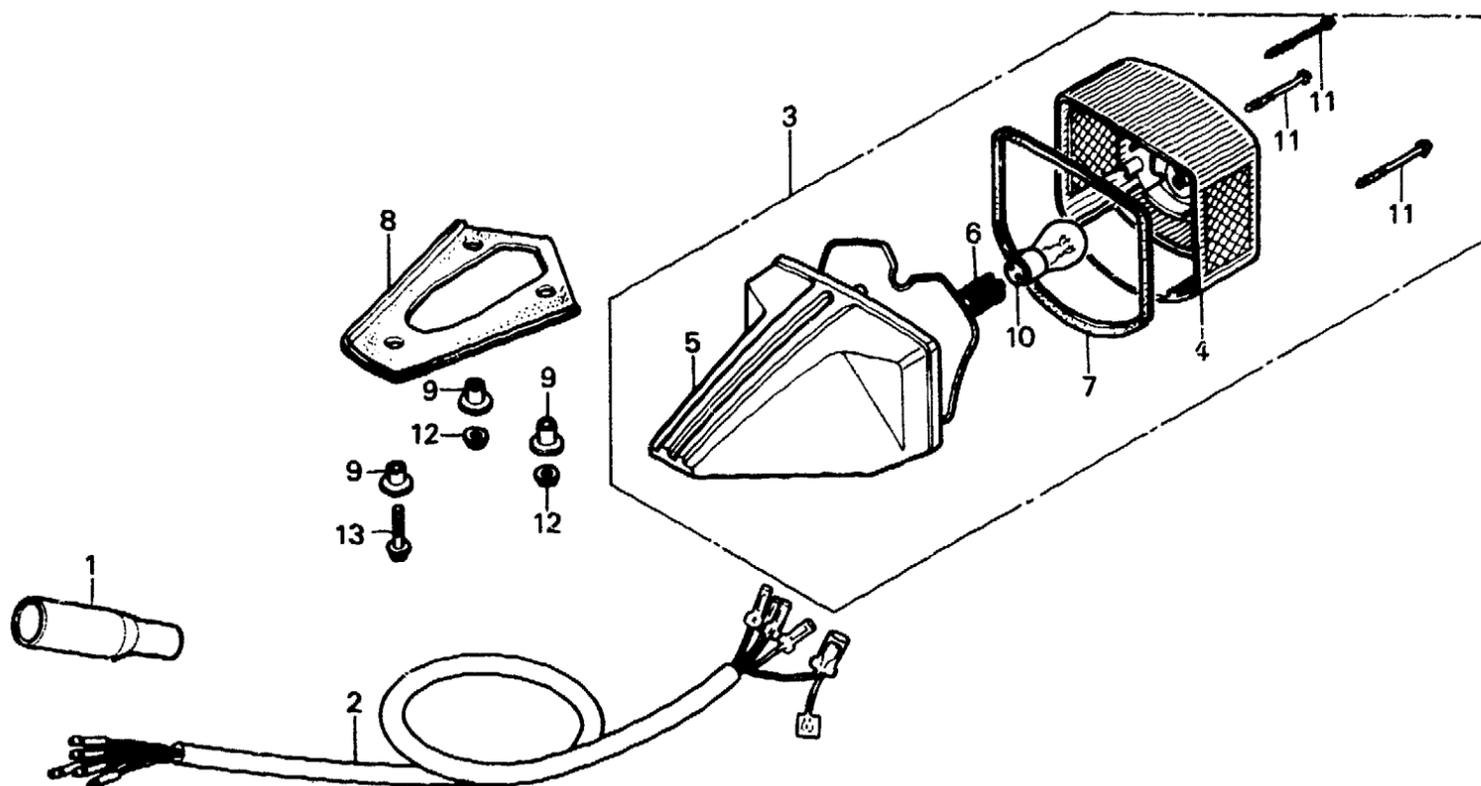
(XL250S, SA, Sb-B, E, ED, F, F1, F2, G1, G2, SD, SW)

Rücklicht

(XL250S, SA, Sb-B, E, ED, F, F1, F2, G1, G2, SD, SW)

Luz trasera

(XL250S, SA, Sb-B, E, ED, F, F1, F2, G1, G2, SD, SW)



B428-53

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL250					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
			33703-428-602	SOCKET COMP., TAILLIGHT	1					5016939	E, ED, F, G, SW B, ED, F1, F2, G1, G2, SD SW
		6	33705-147-671	CORD COMP., TAILLIGHT (STANLEY)	1		1	1			E B, ED, F, G, G1, G2, SD, SW F1, F2
		7	33709-092-671	PACKING, TAILLIGHT LENS	1		1	1			E B, ED, F, G, G1, G2, SD, SW F1, F2
		8	33712-428-610	RUBBER, TAILLIGHT BASE SEAT	1		1	1			E B, ED, F, G, G1, G2, SD, SW F1, F2
		9	33713-428-610	COLLAR, TAILLIGHT	3		3				E B, ED, F, F1, F2, G, G1, G2 SD SW
			61104-357-000	COLLAR, FR. FENDER	3		3	3			B, ED, G1, G2, SD
		10	34905-149-611	BULB, STOP & TAILLIGHT (LOCAL PURCHASE)	1		1	1			E B, ED, F, G, G1, G2, SD, SW F1, F2

2-11

F-23-1

Taillight

(XL250S, SA, SB-B, E, ED, F, F1, F2, G1, G2, SD, SW)

Feu arrière

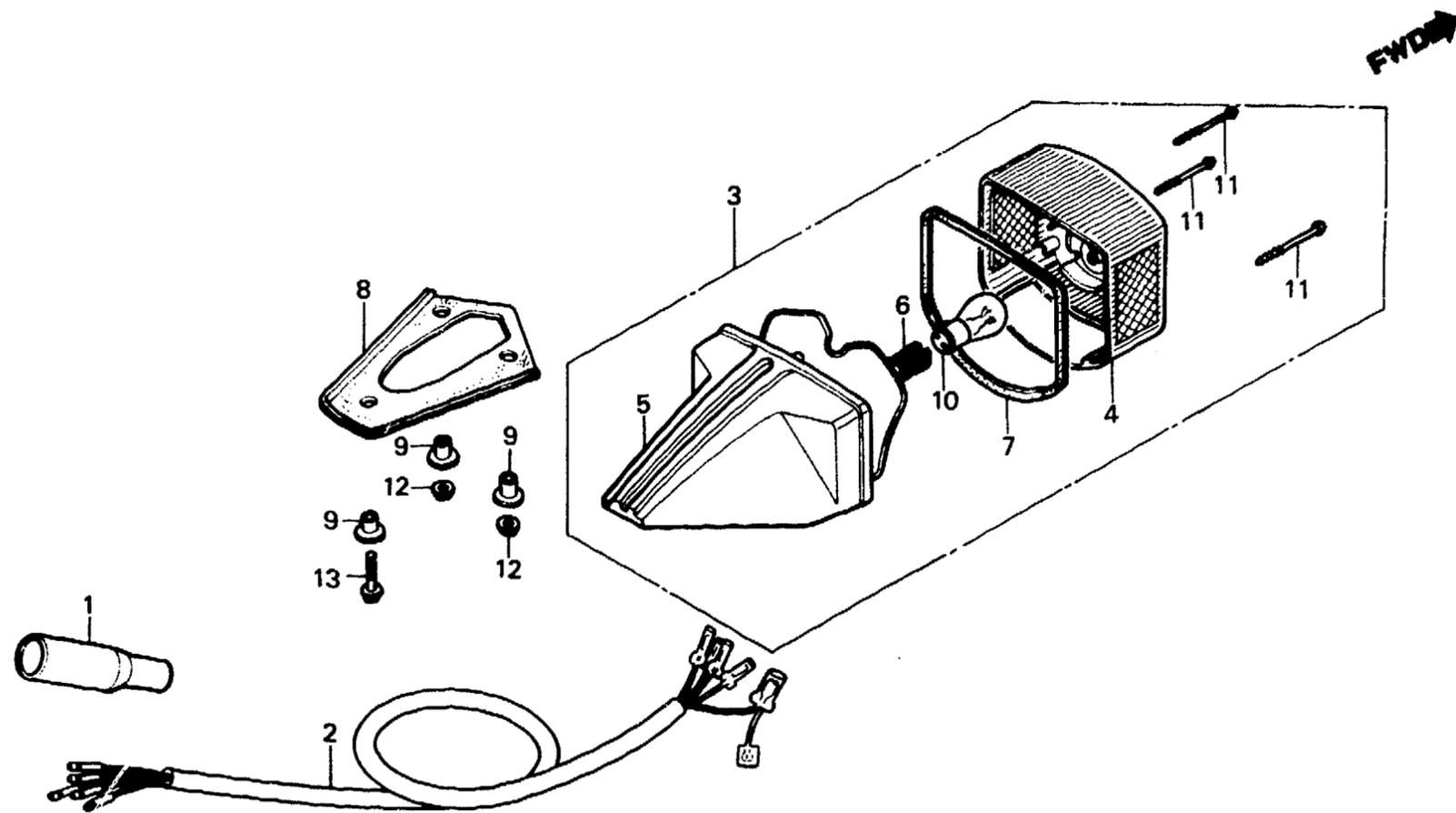
(XL250S, SA, SB-B, E, ED, F, F1, F2, G1, G2, SD, SW)

Rücklicht

(XL250S, SA, SB-B, E, ED, F, F1, F2, G1, G2, SD, SW)

Luz trasera

(XL250S, SA, SB-B, E, ED, F, F1, F2, G1, G2, SD, SW)



B428-53

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	SB		
		11	90147-147-671	SCREW, TAPPING, 4X60	3				5016128	E, ED, F, G, SW
			90147-428-003	SCREW, TAPPING, 4X75	3				5016129	E, ED, F, G, SW
						3	3			B, ED, G1, G2, SD, SW
		12	94050-06000	NUT, FLANGE, 6MM	2					F1, F2
					2	2	2			E
						2				B, ED, F, G, G1, G2, SD, SW
		13	95700-06018-00	BOLT, FLANGE, 6X18	1					F1, F2
					1	1	1			E
						1				B, ED, F, G, G1, G2, SD, SW
							1			F1, F2

2-12

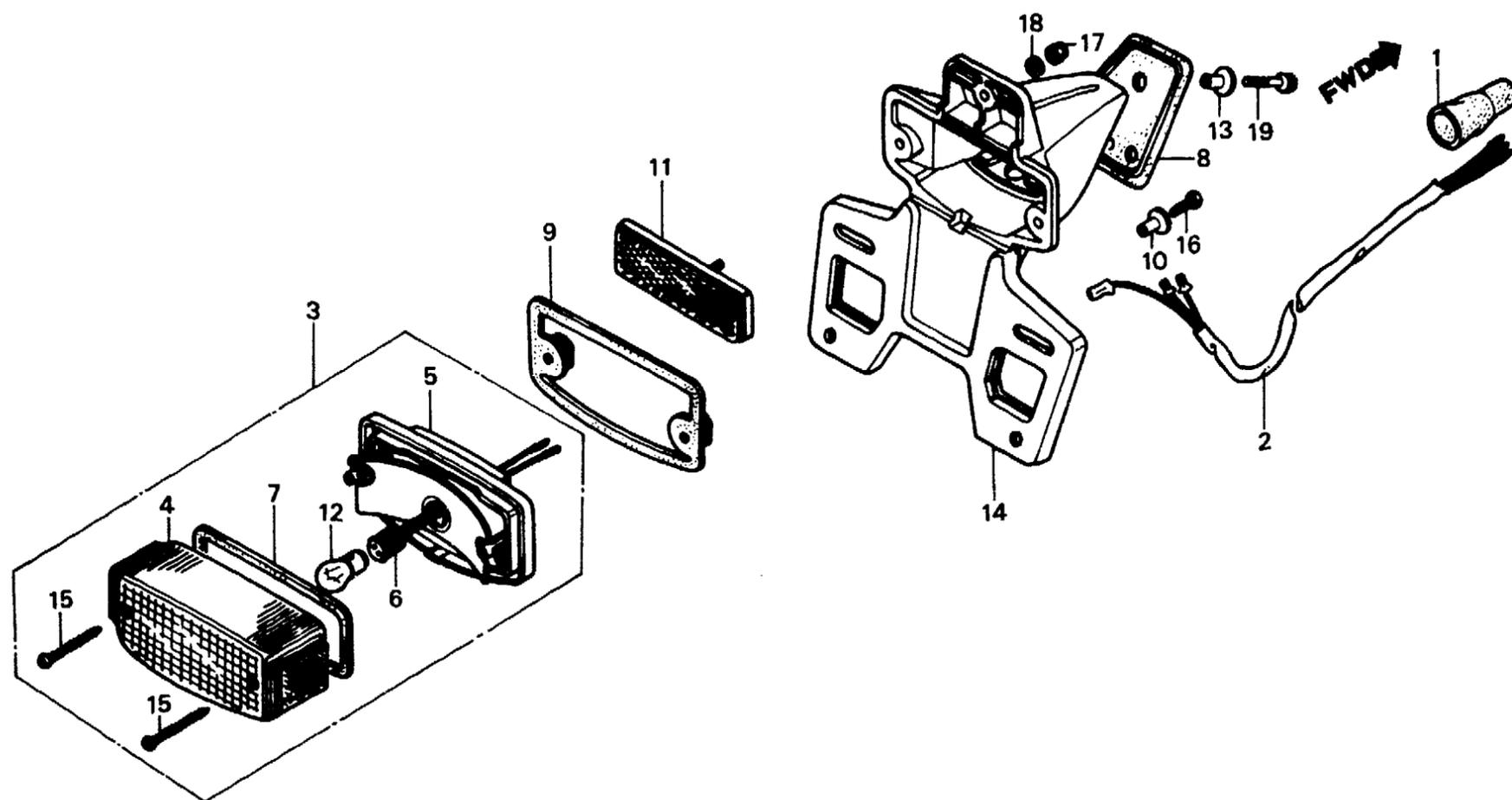
F-23-2

**Taillight
(XL250Rc-CM)**

**Feu arrière
(XL250Rc-CM)**

**Rücklicht
(XL250Rc-CM)**

**Luz trasera
(XL250Rc-CM)**



BMC4-17

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
SUB CORD, TAILLIGHT	0.3	1	32108-046-000	COVER, WIRE HARNESS CONNECTOR					1		CM
TAILLIGHT UNIT	0.2	2	32200-428-000	SUB CORD, TAILLIGHT					1		CM
SOCKET COMP., TAILLIGHT		3	33701-MC4-671	TAILLIGHT UNIT (STANLEY)					1		CM
CORD COMP., TAILLIGHT		4	33702-MC4-671	LENS, TAILLIGHT (STANLEY)					1		CM
BRACKET COMP., NUMBER PLATE		5	33703-MC4-671	SOCKET COMP., TAILLIGHT					1		CM
BULB, TAILLIGHT	0.1	6	33708-147-003	CORD COMP., TAILLIGHT					1		CM
		7	33709-KB7-003	PACKING, TAILLIGHT LENS					1		CM
		8	33712-KB7-003	RUBBER, BASE SEAT					1		CM
		9	33718-KB7-003	PACKING, TAILLIGHT					1		CM
		10	33719-KB7-000	COLLAR, TAILLIGHT PACKING					2		CM
		11	33741-MC7-611	REFLECTOR, REFLEX					1		CM
		12	34906-341-671	BULB, TAILLIGHT (12V32/3CP)					1		CM
		13	40521-437-000	COLLAR, CHAIN CASE TAIL					3		CM

2-I3

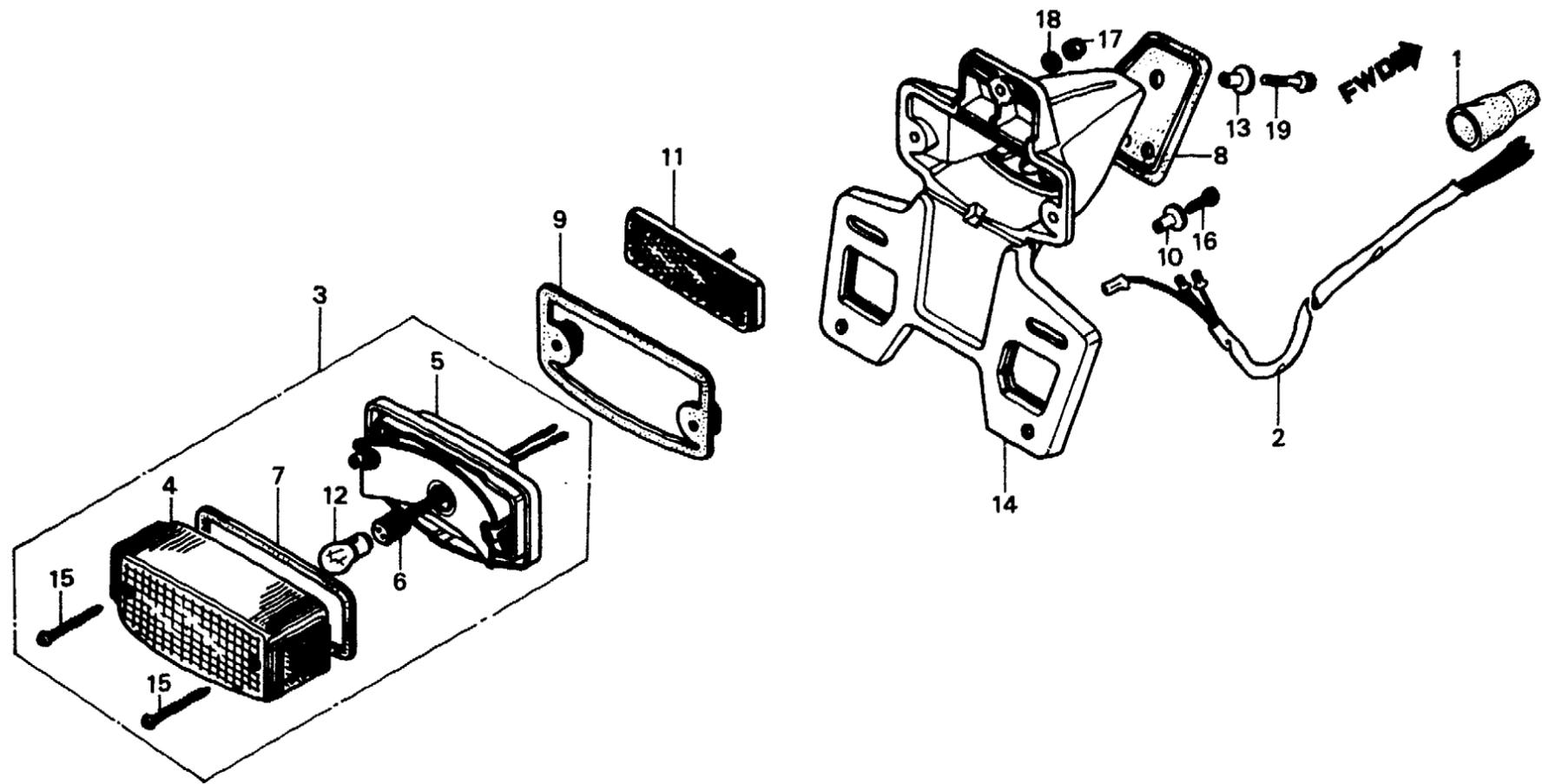
F-23-2

**Taillight
(XL250Rc-CM)**

**Feu arrière
(XL250Rc-CM)**

**Rücklicht
(XL250Rc-CM)**

**Luz trasera
(XL250Rc-CM)**



BMC4-17

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		14	84701-MC4-671	BRACKET COMP., NUMBER PLATE (STANLEY)					1		CM
		15	90105-GA7-003	SCREW, TAPPING, 4X40					2		CM
		16	92000-05020-0A	BOLT, HEX., 5X20					2		CM
		17	94021-05020-0S	NUT, CAP, 5MM					1		CM
		18	94111-05000	WASHER, SPRING, 5MM					1		CM
		19	95700-06025-00	BOLT, FLANGE, 6X25					3		CM

2-14

F-23-3

Taillight

(XL250Rc-B,DK,DM,E,ED,F1,
F2,G1,G2,IT,SA,SD,SW,U)

Feu arrière

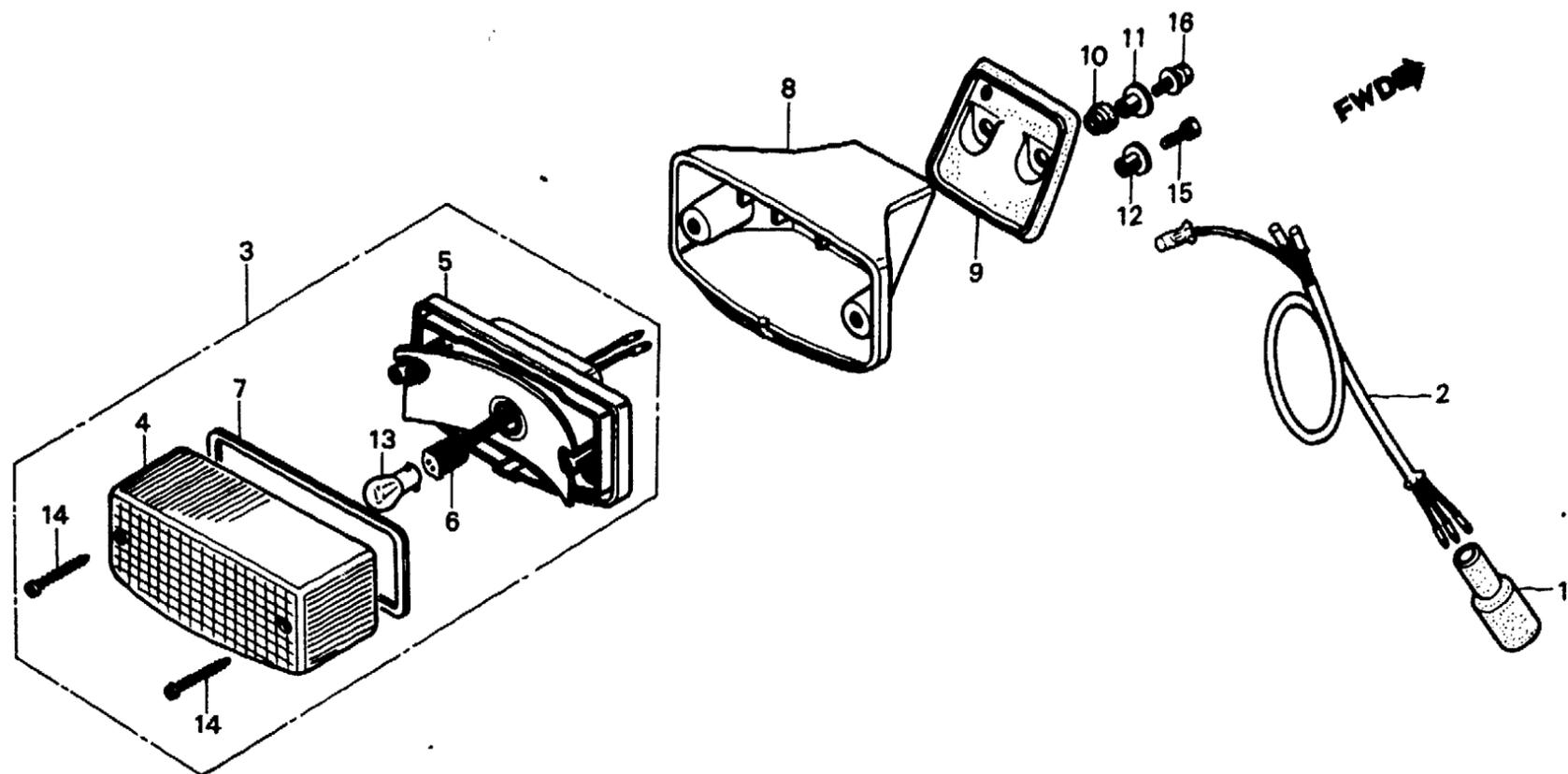
(XL250Rc-B,DK,DM,E,ED,F1,
F2,G1,G2,IT,SA,SD,SW,U)

Rücklicht

(XL250Rc-B,DK,DM,E,ED,F1,
F2,G1,G2,IT,SA,SD,SW,U)

Luz trasera

(XL250Rc-B,DK,DM,E,ED,F1,
F2,G1,G2,IT,SA,SD,SW,U)



BMC4-30

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	Sb		
SUB CORD, TAILLIGHT	0.3	1	32108-046-000	COVER, WIRE HARNESS CONNECTOR					1	B,DK,DM,E,ED,F1,F2,G1
TAILLIGHT UNIT	0.2									G2,IT,SA,SD,SW,U
SOCKET COMP., TAILLIGHT		2	32200-MC4-600	SUB CORD, TAILLIGHT					1	B,DK,DM,E,ED,F1,F2,G1
CORD COMP., TAILLIGHT										G2,IT,SA,SD,SW,U
BRACKET, TAILLIGHT		3	33701-KB7-003	TAILLIGHT UNIT (STANLEY)					1	DK,DM,SA,U
BULB, STOP & TAILLIGHT	0.1		33701-MC4-601	TAILLIGHT UNIT (STANLEY)					1	B,E,ED,F1,F2,G1,G2,IT
										SD,SW
		4	33702-KB7-003	LENS, TAILLIGHT (STANLEY)					1	B,DK,DM,E,ED,F1,F2,G1
										G2,IT,SA,SD,SW,U
		5	33703-KB7-003	SOCKET COMP., TAILLIGHT					1	DK,DM,SA,U
			33703-MC4-601	SOCKET COMP., TAILLIGHT					1	B,E,ED,F1,F2,G1,G2,IT
										SD,SW
		6	33708-147-003	CORD COMP., TAILLIGHT					1	B,DK,DM,E,ED,F1,F2,G1
										G2,IT,SA,SD,SW,U
		7	33709-KB7-003	PACKING, TAILLIGHT LENS					1	B,DK,DM,E,ED,F1,F2,G1
										G2,IT,SA,SD,SW,U
		8	33712-MC4-611	BRACKET, TAILLIGHT					1	B,DK,DM,E,ED,F1,F2,G1
										G2,IT,SA,SD,SW,U

2-15

F-23-3

Taillight

(XL250Rc-B,DK,DM,E,ED,F1,
F2,G1,G2,IT,SA,SD,SW,U)

Feu arrière

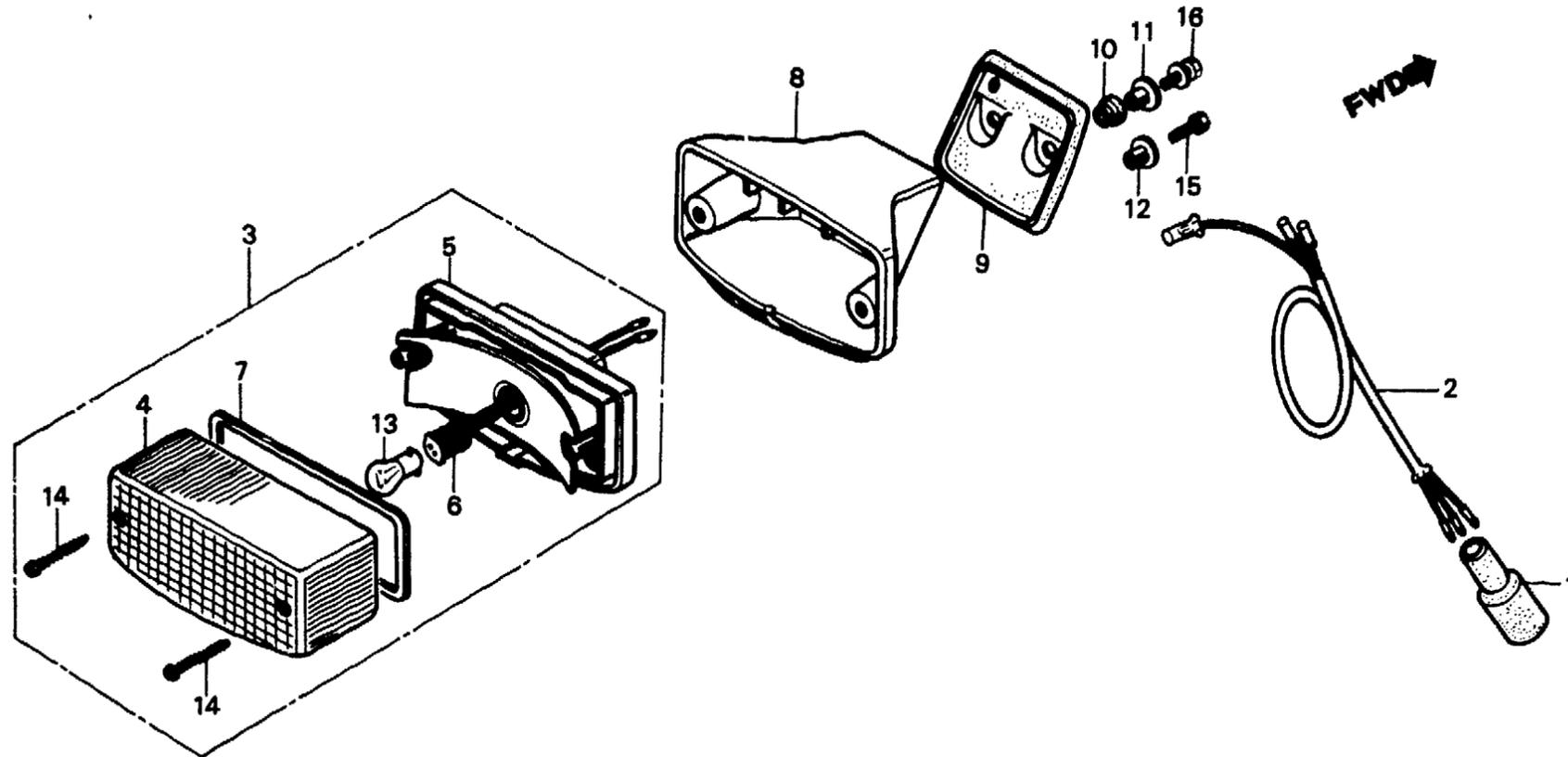
(XL250Rc-B,DK,DM,E,ED,F1,
F2,G1,G2,IT,SA,SD,SW,U)

Rücklicht

(XL250Rc-B,DK,DM,E,ED,F1,
F2,G1,G2,IT,SA,SD,SW,U)

Luz trasera

(XL250Rc-B,DK,DM,E,ED,F1,
F2,G1,G2,IT,SA,SD,SW,U)



BMC4-30

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	Sb		
		9	33713-MC4-610	SEAT, TAILLIGHT BRACKET					1	B,DK,DM,E,ED,F1,F2,G1 G2,IT,SA,SD,SW,U
		10	33714-MC4-610	RUBBER, TAILLIGHT BRACKET					2	B,DK,DM,E,ED,F1,F2,G1 G2,IT,SA,SD,SW,U
		11	33715-MC4-610	COLLAR, TAILLIGHT SETTING					2	B,DK,DM,E,ED,F1,F2,G1 G2,IT,SA,SD,SW,U
		12	33719-KB7-000	COLLAR, TAILLIGHT PACKING					2	B,DK,DM,E,ED,F1,F2,G1 G2,IT,SA,SD,SW,U
		13	34906-313-671	BULB, STOP & TAILLIGHT (12V23/8W)					1	DK,DM,SA,U
			34906-447-711	BULB, TAILLIGHT (12V21/5W)					1	B,E,ED,F1,F2,G1,G2,IT SD,SW
		14	90105-GA7-003	SCREW, TAPPING, 4X40					2	B,DK,DM,E,ED,F1,F2,G1 G2,IT,SA,SD,SW,U
		15	92000-05020-0A	BOLT, HEX., 5X20					2	B,DK,DM,E,ED,F1,F2,G1 G2,IT,SA,SD,SW,U
		16	93893-05018-00	SCREW-WASHER, 5X18					2	B,DK,DM,E,ED,F1,F2,G1 G2,IT,SA,SD,SW,U

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2-15

2-16

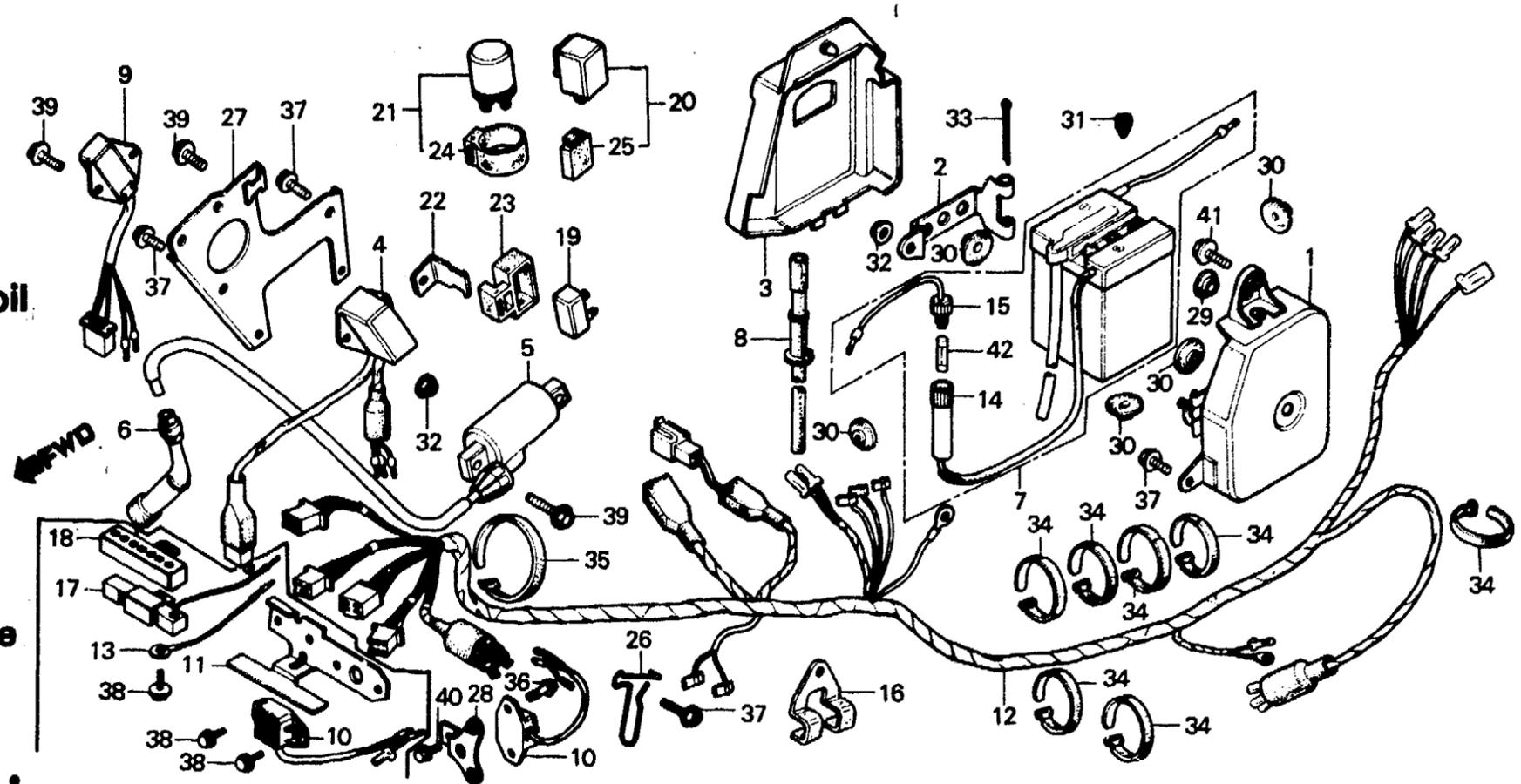
F-24

**Wire harness • C.D.I. unit • Ignition coil
(XL250S • Sz • SA • SB)**

**Faisceau électrique • Unité de C.D.I. •
Bobine d'allumage
(XL250S • Sz • SA • SB)**

**Kabelbaum • C.D.I. Einheit • Zündspule
(XL250S • Sz • SA • SB)**

**Equipo de alambre • Unidad de C.D.I. •
Bobina de encendido (XL250S • Sz • SA • SB)**



B428-54C

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL250					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
TRAY, BATTERY	0.2	1	17232-428-000	TRAY, BATTERY	1	1	1				
•C.D.I. UNIT			17232-428-730	TRAY, BATTERY							1
•COIL ASSY., IGNITION		2	17233-428-000	HINGE, BATTERY BOX	1	1	1	1			
•REGULATOR COMP.		3	17234-428-000	COVER, BATTERY	1	1	1	1			
•RESISTOR ASSY.		4	30400-428-003	C.D.I. UNIT	1	1	1	1			
•RELAY ASSY., WINKER		5	30500-428-003	COIL ASSY., IGNITION	1	1	1	1			
COVER, BATTERY	0.1										
•BATTERY, 6N4		6	30700-405-153	CAP ASSY. A, NOISE SUPPRESSOR	1	1	1	1			
HARNESS, WIRE	1.0	7	31500-428-721	BATTERY, 6N4	1					5024188	DK, DM, E, ED, F, G, SA, SW U CM
					1	1				5200940	CM
			31500-428-722	BATTERY, 6N4	1		1			5024189	DK, DM, E, ED, F, G, SA, SW U B, DK, DM, E, ED, F1, F2, G1 G2, SA, SD, SW, U
								1		5200941	CM
			31500-437-751	BATTERY (6N4)							1
		8	31502-437-710	TUBE, BATTERY BREATHER							1

2-17

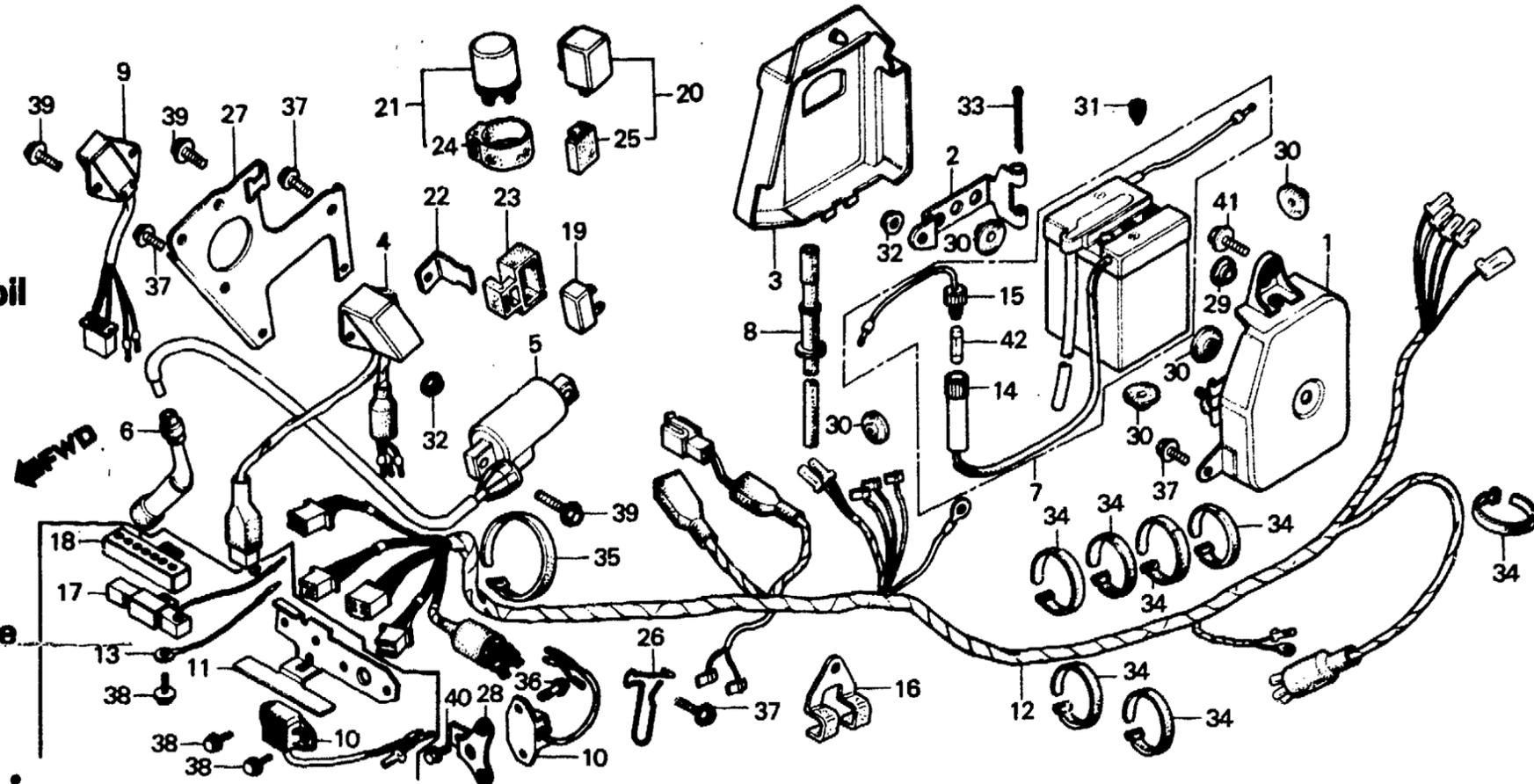
F-24

**Wire harness • C.D.I. unit • Ignition coil
(XL250S•Sz•SA•SB)**

**Faisceau électrique • Unité de C.D.I. •
Bobine d'allumage
(XL250S•Sz•SA•SB)**

**Kabelbaum • C.D.I. Einheit • Zündspule
(XL250S•Sz•SA•SB)**

**Equipo de alambre • Unidad de C.D.I. •
Bobina de encendido (XL250S•Sz•SA•SB)**



B428-54C

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	Sa		
		9	31600-428-003	REGULATOR COMP.	1	1	1	1		
		10	31600-428-630	REGULATOR COMP.				1		SD
		11	31601-428-630	STAY, REGULATOR				1		SD
		12	32100-428-000	HARNESS, WIRE	1		1			B,DK,DM,E,ED,F,F1,F2 G,G1,G2,SA,SD,SW,U
			32100-428-830	HARNESS, WIRE	1	1	1	1		CM B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		13	32102-428-630	CORD, REGULATOR EARTH				1		SD
		14	32106-041-008	CONNECTOR A, FUSE (YUASA)	1	1				
		15	32112-041-008	CONNECTOR B, FUSE (YUASA)	1	1	1	1		
		16	32812-413-000	CLIP A, WIRE HARNESS					1	B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		17	35400-428-631	RESISTOR ASSY.				1		SD
		18	35401-424-631	COVER, RESISTOR				1		SD

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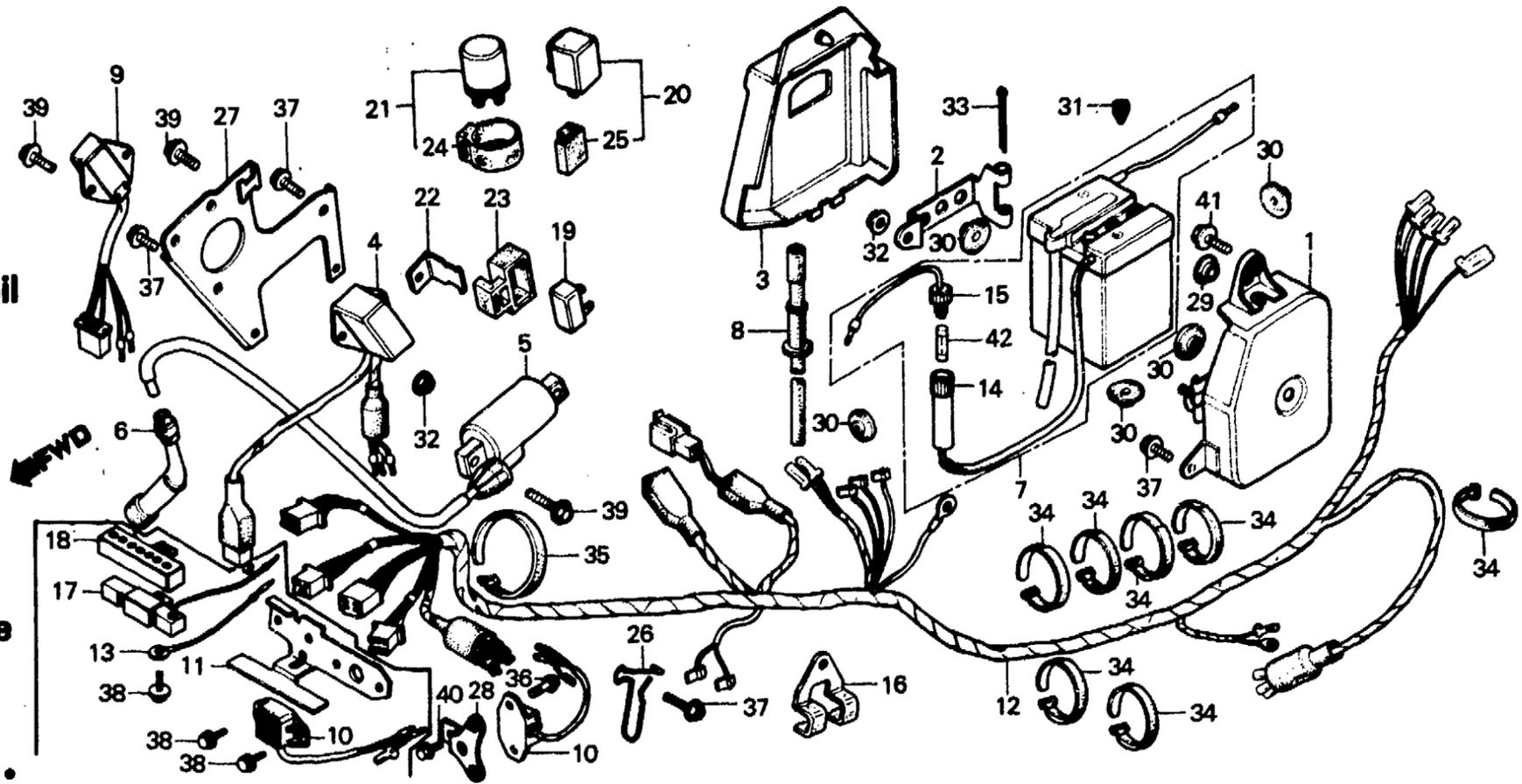
F-24

**Wire harness • C.D.I. unit • Ignition coil
(XL250S•SZ•SA•SB)**

**Faisceau électrique • Unité de C.D.I. •
Bobine d'allumage
(XL250S•SZ•SA•SB)**

**Kabelbaum • C.D.I. Einheit • Zündspule
(XL250S•SZ•SA•SB)**

**Equipo de alambre • Unidad de C.D.I. •
Bobina de encendido (XL250S•SZ•SA•SB)**



B428-54C

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL250					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		19	38300-089-671	RELAY COMP., WINKER (LOCAL PROCUREMENT PART)	1						CM
					1					5020519	DK,DM,SA
						1					5103081
			38300-428-671	RELAY ASSY., WINKER (ND)			1	1			DK,DM,SA
		20	38300-151-611	RELAY ASSY., WINKER	1		1	1			CM
											G,G1,G2
		21	38300-151-750	RELAY ASSY., WINKER	1		1	1			B,E,ED,F,F1,F2,SD,SW
			38300-428-004	RELAY ASSY., WINKER	1	1				5103082	
					1		1				DK,DM,SA,U
								1			DK,DM,SA,U
		22	38301-365-670	STAY, WINKER RELAY	1						CM
					1					5020519	DK,DM,SA
						1					5103081
							1				DK,DM,SA
								1			DK,DM,SA
		23	38306-107-670	SUSPENSION, WINKER RELAY	1						CM
					1					5020519	DK,DM,SA
						1					5103081
							1	1			DK,DM,SA

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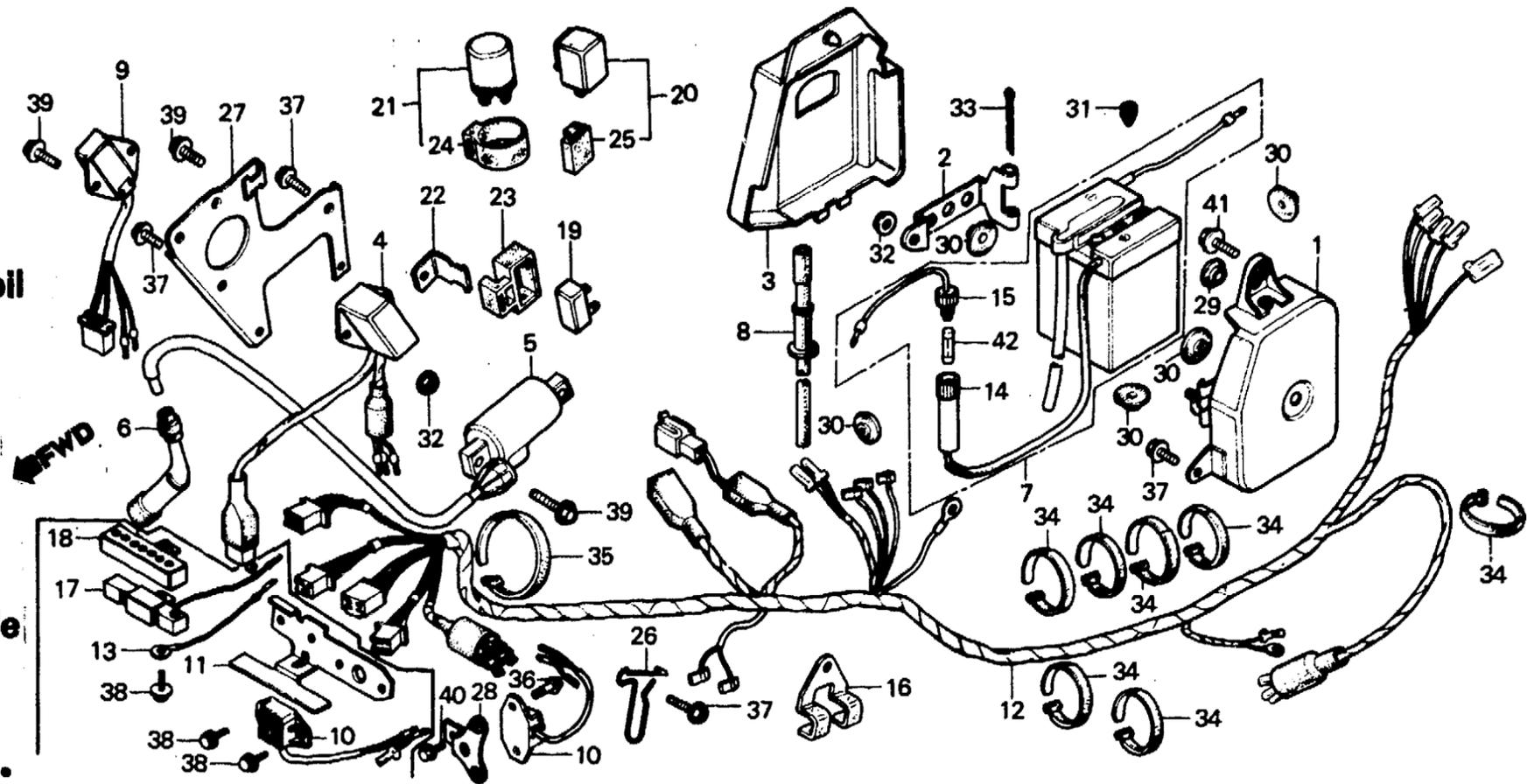
F-24

**Wire harness • C.D.I. unit • Ignition coil
(XL250S•Sz•SA•SB)**

**Faisceau électrique • Unité de C.D.I. •
Bobine d'allumage
(XL250S•Sz•SA•SB)**

**Kabelbaum • C.D.I. Einheit • Zündspule
(XL250S•Sz•SA•SB)**

**Equipo de alambre • Unidad de C.D.I. •
Bobina de encendido (XL250S•Sz•SA•SB)**



B428-54C

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL250					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		24	38306-292-000	SUSPENSION, WINKER RELAY	1		1	1			B,DK,DM,E,ED,F,F1,F2 SA,SD,SW,U
		25	38306-405-612	SUSPENSION, WINKER RELAY (ND)	1		1	1		5103082	CM G,G1,G2
		26	45464-428-610	CLIP, WIRE	1	1	1	1			
		27	50300-428-000	PLATE, ELECTRIC BASE	1	1	1	1			
		28	61311-435-890	STAY, REGULATOR				1			SD
		29	83551-376-000	GROMMET, SIDE COVER	1	1	1	1			
		30	83618-323-000	RUBBER, BATTERY BOX	5	5	5	5			
		31	90899-283-000	PLUG, CONE	1	1	1	1			
		32	94050-06000	NUT, FLANGE, 6MM	3	3	3	3			
		33	94201-40500	PIN, SPLIT, 4.0X50	1	1	1	1			
		34	95014-61100	BAND A1, WIRE	6			7			B,DK,DM,E,ED,F,F1,F2 G,G1,G2,SA,SD,SW,U CM
		35	95014-61300	BAND A3, WIRE	6	6	7	7			
					1	1	1	1			

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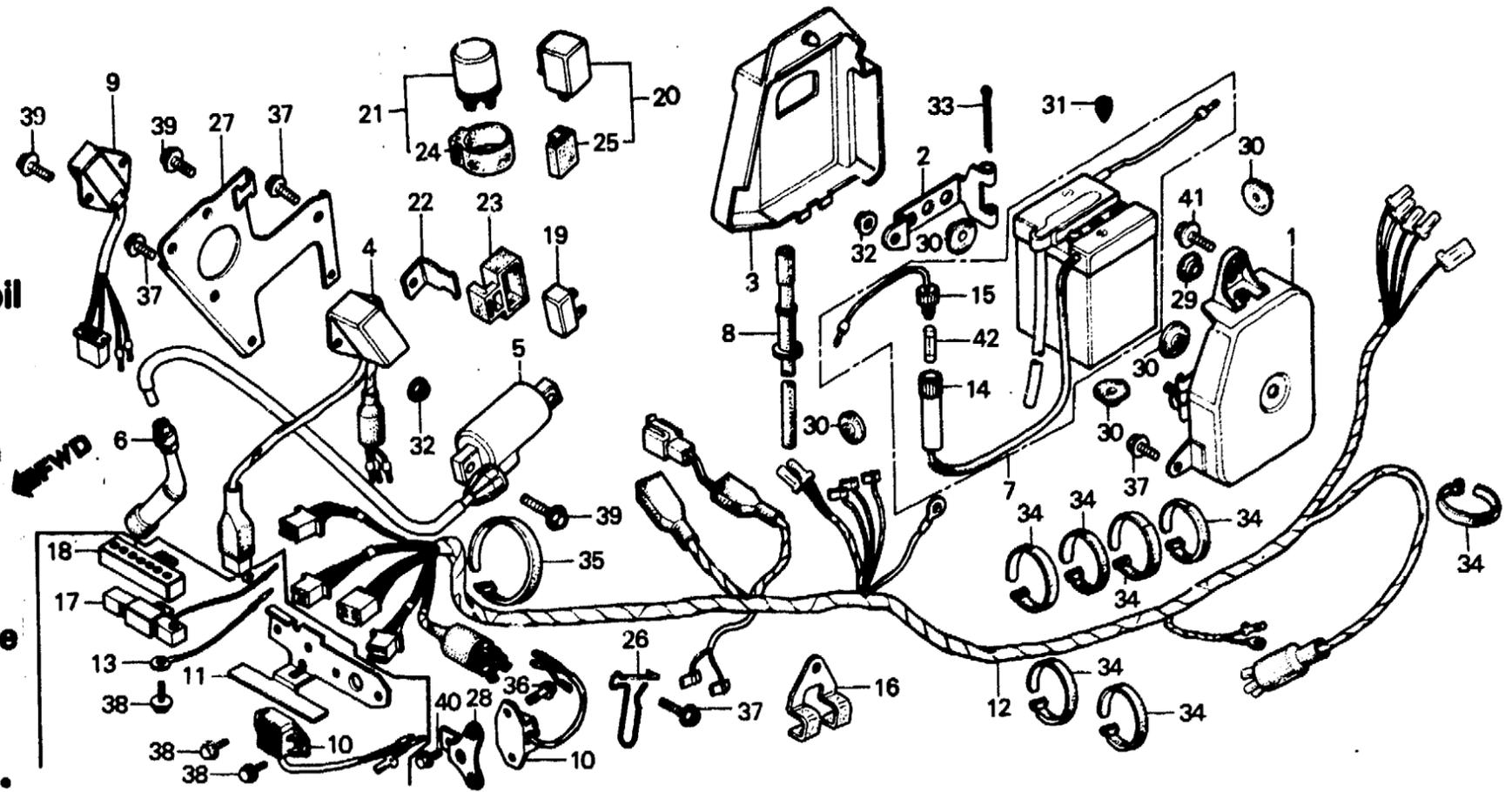
F-24

**Wire harness • C.D.I. unit • Ignition coil
(XL250S•Sz•SA•SB)**

**Faisceau électrique • Unité de C.D.I. •
Bobine d'allumage
(XL250S•Sz•SA•SB)**

**Kabelbaum • C.D.I. Einheit • Zündspule
(XL250S•Sz•SA•SB)**

**Equipo de alambre • Unidad de C.D.I. •
Bobina de encendido (XL250S•Sz•SA•SB)**



B428-54C

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		36	95700-06010	BOLT, FLANGE, 6X10					2		SD
		37	95700-06012-00	BOLT, FLANGE, 6X12	4		4		5		B,DK,DM,E,ED,F,F1,F2 G,G1,G2,SA,SD,SW,U
		38	95700-06012-08	BOLT, FLANGE, 6X12	4	4	4	4			CM
		39	95700-06016-00	BOLT, FLANGE, 6X16	4	4	4	4			SD
					4		4		5		CM
											B,DK,DM,E,ED,F,F1,F2 G,G1,G2,SA,SD,SW,U
		40	95700-08012-00	BOLT, FLANGE, 8X12					1		SD
		41	95700-08014-00	BOLT, FLANGE, 8X14	1	1	1	1			
		42	98200-11000	FUSE A (10A)	1	1	1	1			

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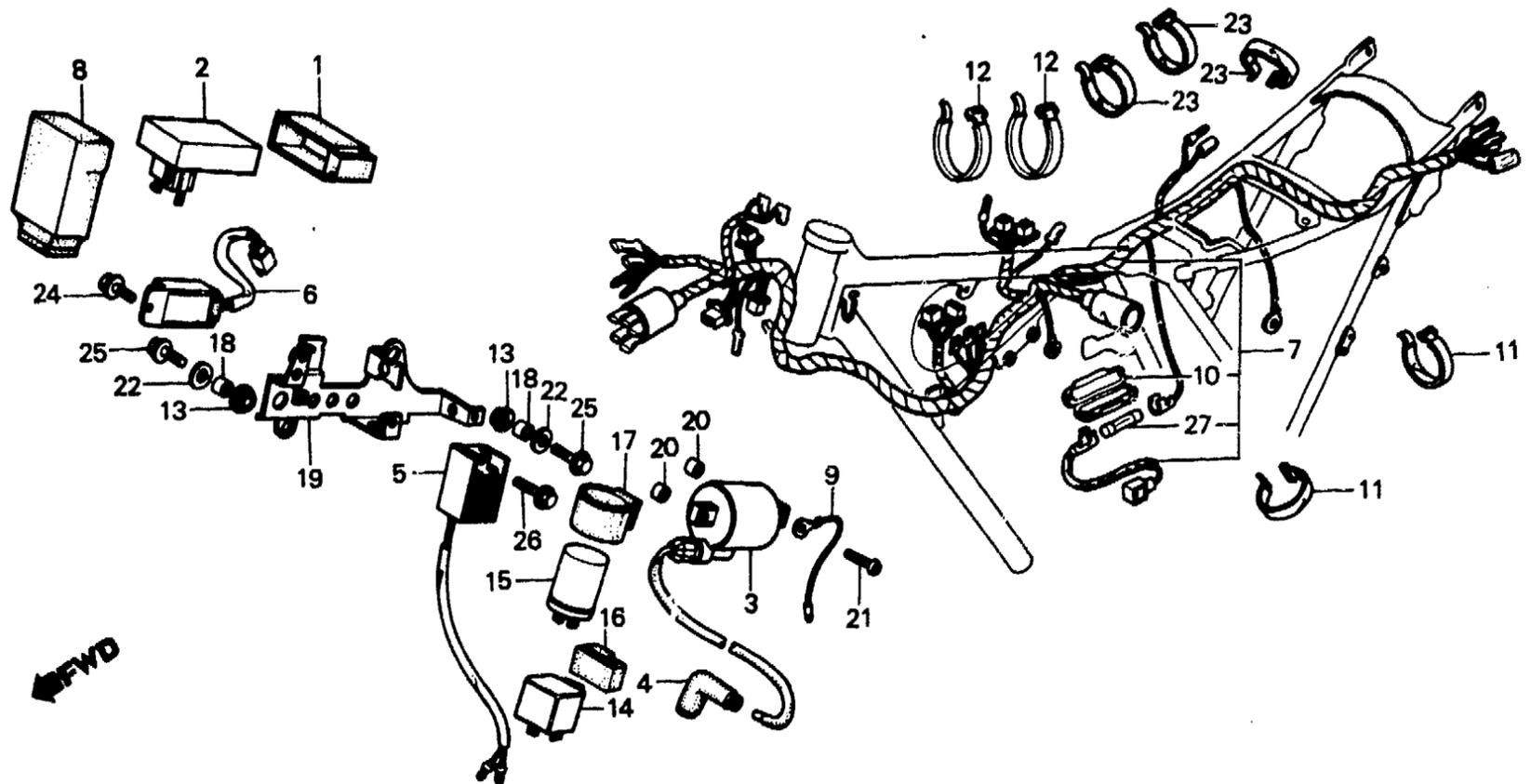
F-24-1

**Wire harness • C.D.I. unit • Ignition coil
(XL250Rc)**

**Faisceau électrique • Unité de C.D.I. •
Bobine d'allumage
(XL250Rc)**

**Kabelbaum • C.D.I. Einheit • Zündspule
(XL250Rc)**

**Equipo de alambre • Unidad de C.D.I. •
Bobina de encendido (XL250Rc)**



BKB7-21

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	Sb		
C.D.I. UNIT COMP.	0.3	1	30401-KB4-000	CUSHION, C.D.I. UNIT					1	
• COIL ASSY., IGNITION		2	30410-KB7-671	C.D.I. UNIT COMP. (SHINDENGEN)					1	
• REGULATOR COMP.		3	30500-KB7-003	COIL ASSY., IGNITION (TOYO)					1	
• RECTIFIER COMP., REGULATOR		4	30700-MC4-153	CAP ASSY., NOISE SUPPRESSOR					1	
HARNESS, WIRE	0.8	5	31400-KB7-008	REGULATOR COMP.					1	
RELAY COMP., WINKER	0.1	6	31600-KB7-008	RECTIFIER COMP., REGULATOR (SHINDENGEN)					1	
		7	32100-KB7-000	HARNESS, WIRE					1	B,DK,DM,E,ED,F1,F2,G1 G2,IT,SA,SD,SW,U CM
			32100-KB7-670	HARNESS, WIRE					1	
		8	32102-KB7-000	COVER, C.D.I. COUPLER					1	
		9	32111-KB7-000	SUB CORD A					1	
		10	32111-230-000	CASE, FUSE CONNECTOR					1	
		11	32161-MA0-000	BAND, WIRE					2	
		12	32161-399-000	BAND, WIRE					2	

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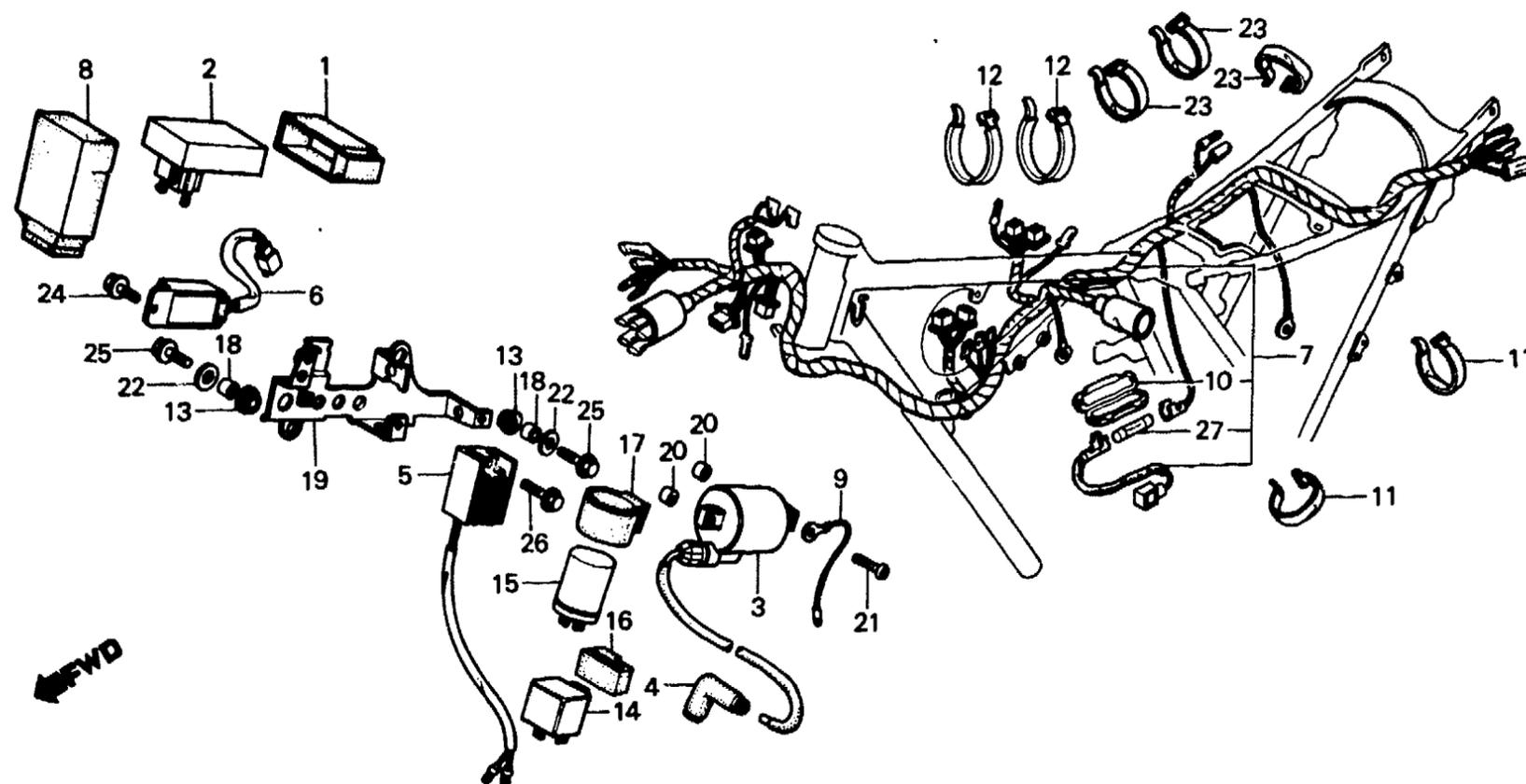
F-24-1

**Wire harness • C.D.I. unit • Ignition coil
(XL250Rc)**

**Faisceau électrique • Unité de C.D.I. •
Bobine d'allumage
(XL250Rc)**

**Kabelbaum • C.D.I. Einheit • Zündspule
(XL250Rc)**

**Equipo de alambre • Unidad de C.D.I. •
Bobina de encendido (XL250Rc)**



BKB7-21

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	Sb		
		13	32983-028-000	GROMMET, WIRE HARNESS					2	
		14	38301-404-611	RELAY COMP., WINKER (ND)					1	G1,G2
		15	38301-415-004	RELAY COMP., WINKER (MITSUBA)					1	B,CM,DK,DM,E,ED,F1,F2 IT,SA,SD,SW,U
		16	38306-MC4-610	SUSPENSION, WINKER RELAY					1	G1,G2
		17	38306-292-000	SUSPENSION, WINKER RELAY					1	B,CM,DK,DM,E,ED,F1,F2 IT,SA,SD,SW,U
		18	40515-413-000	COLLAR, CHAIN CASE					2	
		19	50300-KB7-000	PLATE, ELECTRIC BASE					1	
		20	90442-035-000	WASHER, SEALING, 6MM					2	
		21	93500-05016-0A	SCREW, PAN, 5X16					2	
		22	94101-06000	WASHER, PLAIN, 6MM					2	
		23	95014-61100	BAND A1, WIRE					6	
		24	95700-06012-00	BOLT, FLANGE, 6X12					1	
		25	95700-06016-00	BOLT, FLANGE, 6X16					2	
		26	95700-06028-00	BOLT, FLANGE, 6X28					1	

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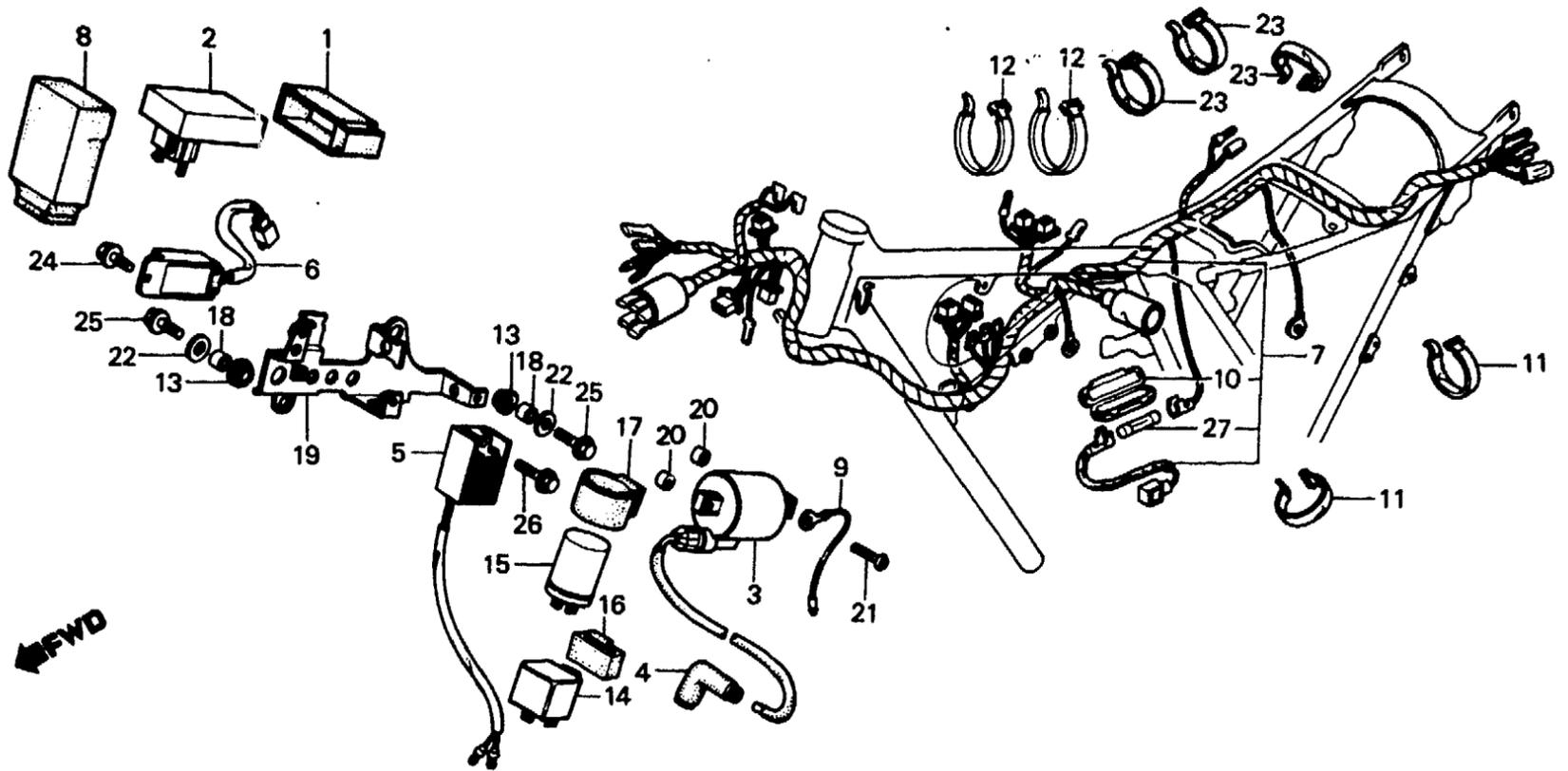
F-24-1

**Wire harness • C.D.I. unit • Ignition coil
(XL250Rc)**

**Faisceau électrique • Unité de C.D.I. •
Bobine d'allumage
(XL250Rc)**

**Kabelbaum • C.D.I. Einheit • Zündspule
(XL250Rc)**

**Equipo de alambre • Unidad de C.D.I. •
Bobina de encendido (XL250Rc)**



BKB7-21

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	Sb		
		27	98200-11000	FUSE A (10A)					1	

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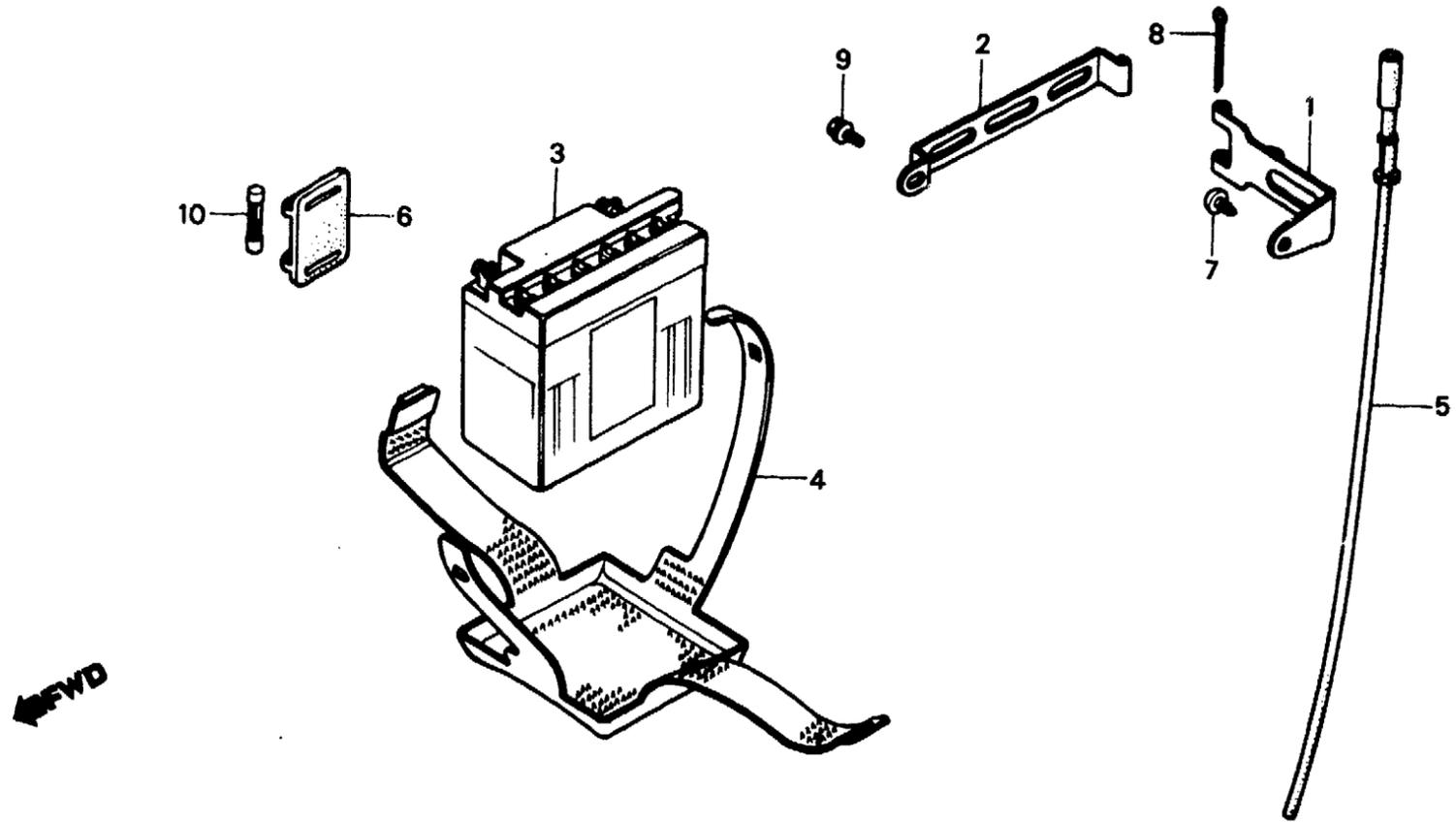
F-25

**Battery
(XL250Rc)**

**Batterie
(XL250Rc)**

**Batterie
(XL250Rc)**

**Batería
(XL250Rc)**



BKB7-22

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sa	Rc		
		1	17233-KB7-000	HINGE A, BATTERY						1	
		2	17234-KB7-000	HINGE B, BATTERY						1	
		3	31500-MC4-721	BATTERY ('B3L-A)						1	
		4	31502-KB7-003	BAND, BATTERY MOUNTING						1	
		5	31503-KB7-000	TUBE, BATTERY BREATHER						1	
		6	38205-115-000	CASE, FUSE						1	
		7	93903-36220	SCREW, TAPPING, 6X16						1	
		8	94201-03350	PIN, SPLIT, 3MM						1	
		9	95700-06010-18	BOLT, FLANGE, 6X10						1	
		10	98200-11000	FUSE A (10A)						1	

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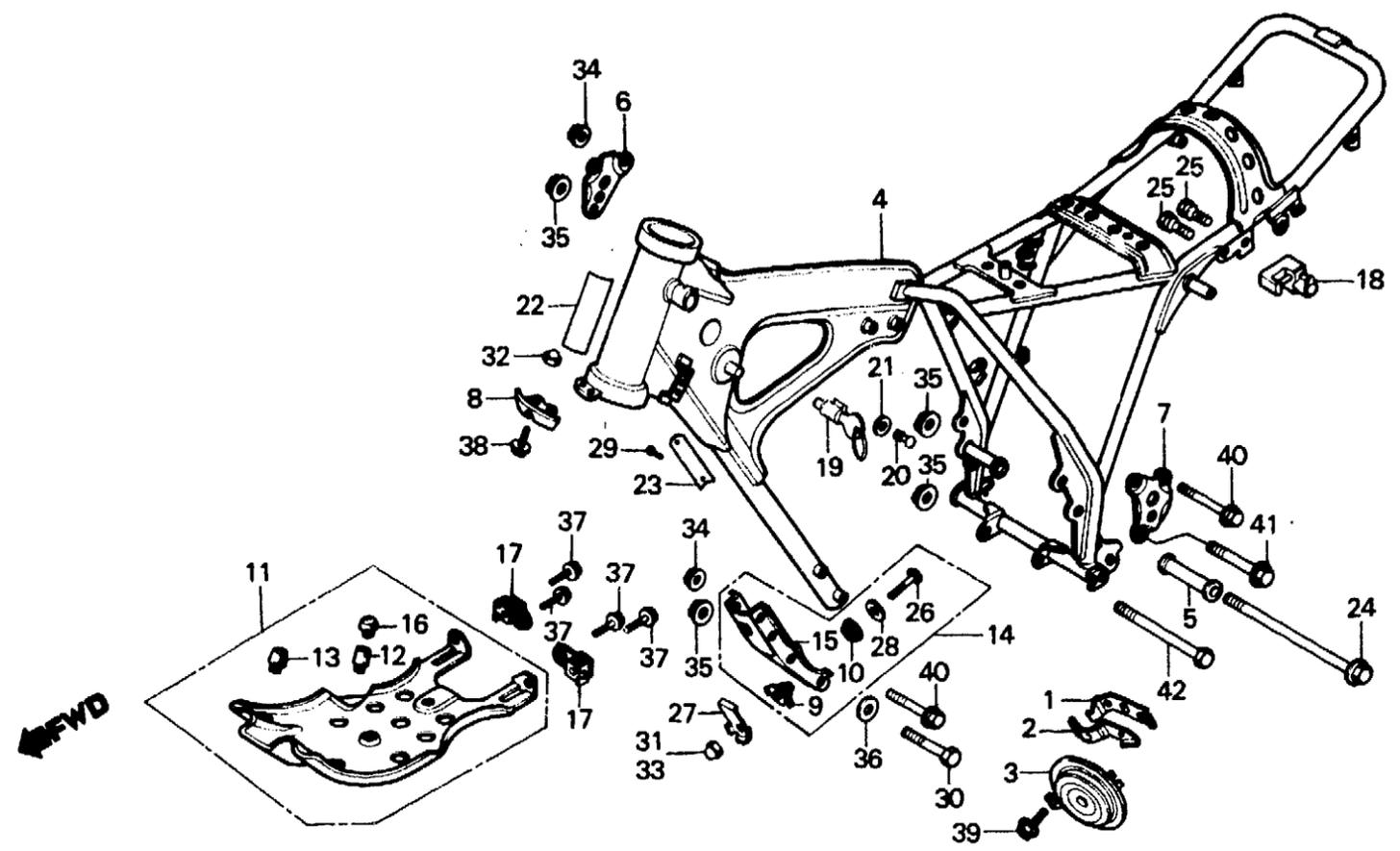
F-26

**Frame body
(XL250S·SZ·SA·SB)**

**Cadre
(XL250S·SZ·SA·SB)**

**Rahmen
(XL250S·SZ·SA·SB)**

**Cuerpo de cuadro
(XL250S·SZ·SA·SB)**



B428-55B

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
HORN COMP.	0.1	1	38101-428-830	BAND A, HORN					1		B,DK,DM,E,ED,F1,F2,G1
LOCK COMP., STEERING HANDLE		2	38102-428-830	BAND B, HORN					1		G2,SA,SD,SW,U
BODY COMP., FRAME	*6.0	3	38110-437-941	HORN COMP.					1		B,DK,DM,E,ED,F1,F2,G1
PLATE, R. ENGINE HANGER UPPER (ONE OR ALL)	0.2	4	50100-428-610ZA	BODY COMP., FRAME *NH-1*	1						G2,SA,SD,SW,U
PLATE, SKID			50100-428-680ZA	BODY COMP., FRAME *NH-1*	1						B,DK,DM,E,ED,F1,F2,G1
HANGER, FR. ENGINE			50100-428-720ZA	BODY COMP., FRAME *NH-1*	1	1					G2,SA,SD,SW,U
HOLDER ASSY., HELMET	0.3		50100-428-890ZA	BODY COMP., FRAME *NH-1*				1	1		E,ED,F,G,SW
			50100-428-920ZA	BODY COMP., FRAME *NH-1*				1			DK,DM,SA
			50100-428-950ZA	BODY COMP., FRAME *NH-1*				1			CM,U
			50100-428-790ZA	BODY COMP., FRAME *NH-1*					1		CM
			50100-428-830ZA	BODY COMP., FRAME *NH-1*					1		U
			50100-428-950ZA	BODY COMP., FRAME *NH-1*					1		B,E,ED,F1,F2,G1,G2,SD
			50130-428-000	COLLAR, ENGINE HANGER	1	1	1	1			SW

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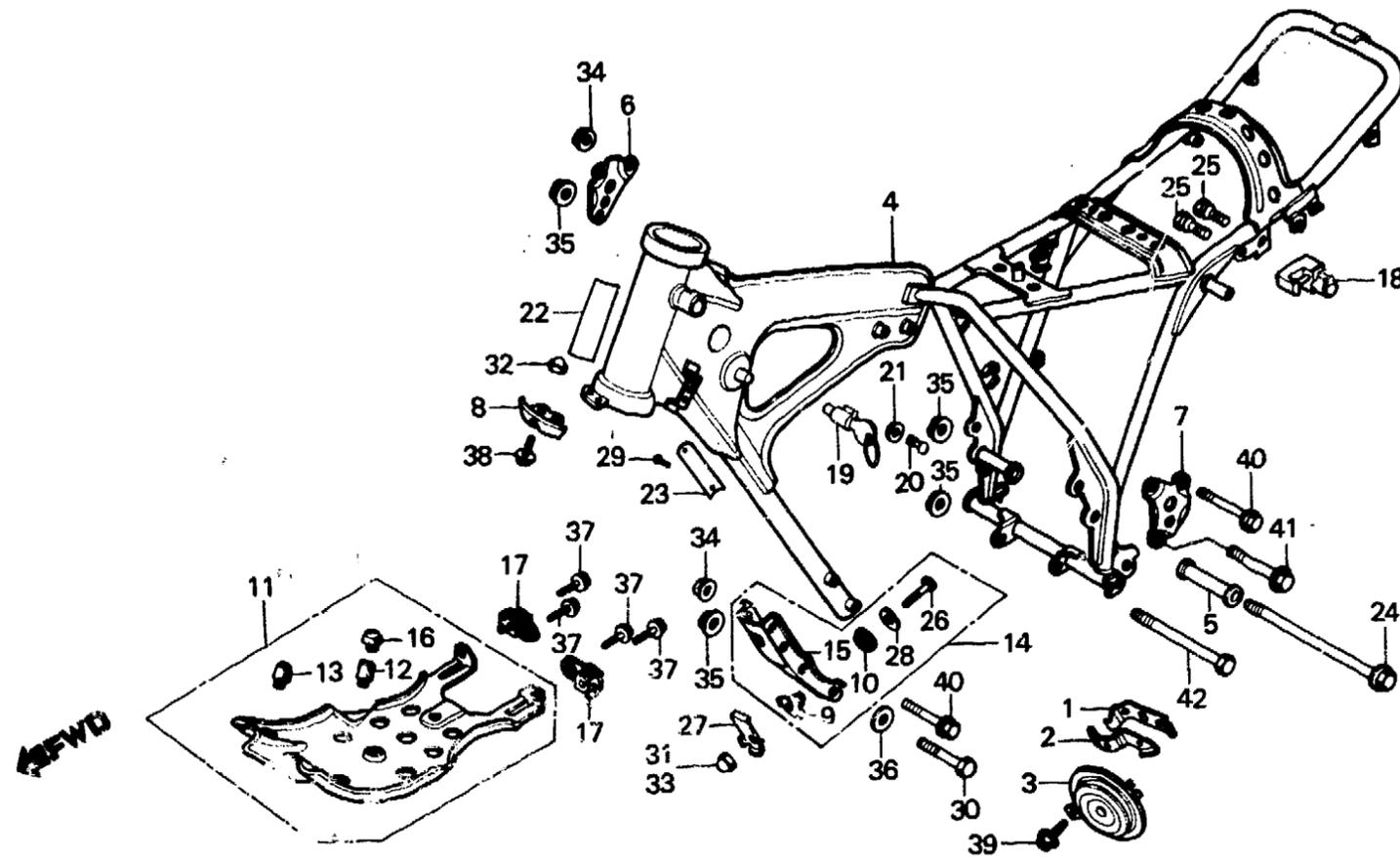
F-26

**Frame body
(XL250S·SZ·SA·SB)**

**Cadre
(XL250S·SZ·SA·SB)**

**Rahmen
(XL250S·SZ·SA·SB)**

**Cuerpo de cuadro
(XL250S·SZ·SA·SB)**



B428-55B

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		6	50138-428-000ZA	PLATE, R. ENGINE HANGER UPPER *NH-1*	1	1	1	1			
		7	50139-428-000ZA	PLATE, L. ENGINE HANGER UPPER *NH-1*	1	1	1	1			
		8	50141-428-000	STAY, HANDLE LOCK	1	1	1	1			CM,DK,DM,SA,U
		9	50325-428-000	MOUNT A, SKID	1	1					B,F,G CM,DK,DM,SA,U
					1			1			E,ED,F1,F2,G1,G2,SD SW
		10	50326-428-000	MOUNT B, SKID	1		1				B,F,G CM,DK,DM,SA,U
					1	1					E,ED,F1,F2,G1,G2,SD SW
					1			1			
		11	50351-428-000	PLATE, SKID	1		1				B,F,G CM,DK,DM,SA,U
					1	1					E,ED,F1,F2,G1,G2,SD SW
					1			1			

2-J1

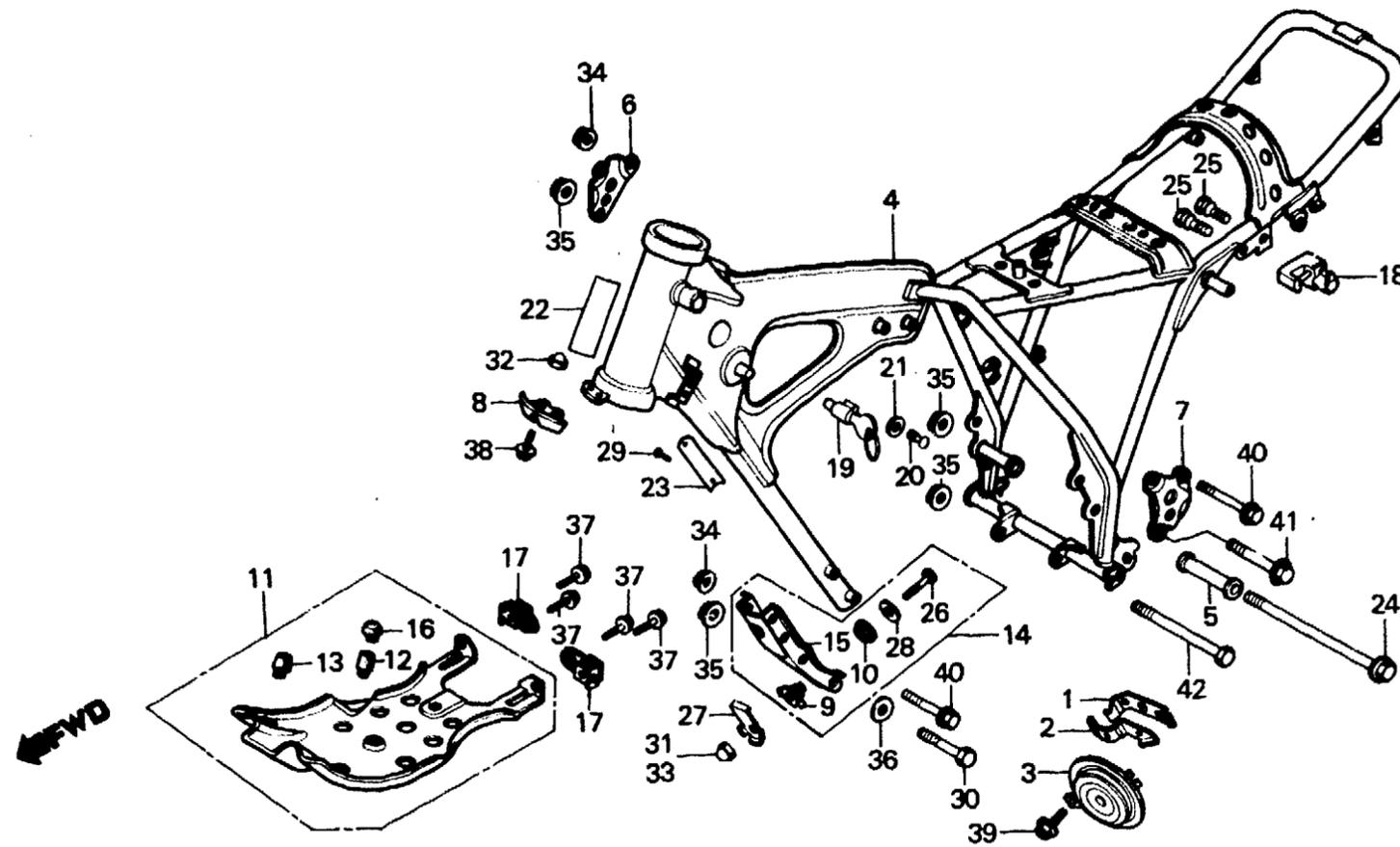
F-26

**Frame body
(XL250S·SZ·SA·SB)**

**Cadre
(XL250S·SZ·SA·SB)**

**Rahmen
(XL250S·SZ·SA·SB)**

**Cuerpo de cuadro
(XL250S·SZ·SA·SB)**



B428-55B

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
			50351-428-871ZA	PLATE, SKID *NH-35M*			1	1			CM
							1				DK,DM,E,ED,F1,F2,G1
		12	50352-428-000	RUBBER A, STOPPER	2		2				G2,SA,SD,SW,U
					2	2	1	1			B,F,G
					2		1				CM
					2		1	2			DK,DM,SA,U
		13	50352-434-000	RUBBER A, STOPPER			1	1			E,ED,F1,F2,G1,G2,SD
							1				SW
							1				DK,DM,U
							1				E,ED,F1,F2,G1,G2,SA
											SD,SW
		14	50353-428-000ZA	HANGER, FR. ENGINE *NH-1*	1	1	1	1			CM
					1		1				DK,DM,E,ED,SA,SW,U
					1		1				B,F,G
								1			B,DK,DM,E,ED,F1,F2,G1
		15	50353-434-000ZA	HANGER, FR. ENGINE *NH-1*			1				G2,SA,SD,SW,U
							1				DK,DM,E,ED,F1,F2,G1
								1	1		G2,SA,SD,SW,U
											CM
		16	50354-428-000	RUBBER B, STOPPER	2	2	2	2			

2-J2

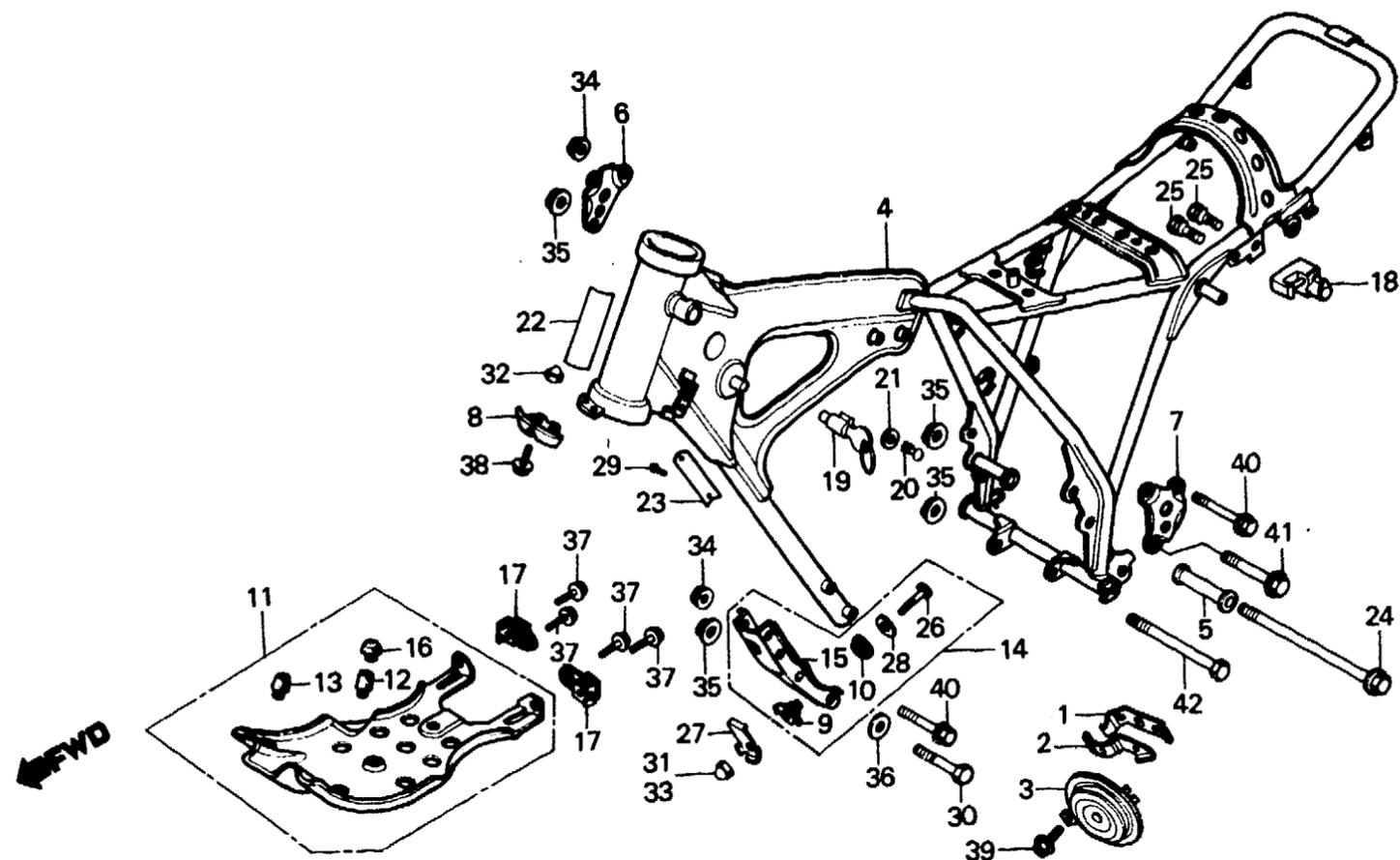
F-26

**Frame body
(XL250S·Sz·SA·SB)**

**Cadre
(XL250S·Sz·SA·SB)**

**Rahmen
(XL250S·Sz·SA·SB)**

**Cuerpo de cuadro
(XL250S·Sz·SA·SB)**



B428-55B

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL250					Serial No.	Area code
					S	Sz	SA	SB	Rc		
		17	50361-428-600	RUBBER, SKID PLATE MOUNTING	2		2	2			B,F,G CM,DK,DM,SA,U E,ED,F1,F2,G1,G2,SD SW
		18	50710-382-671	HOLDER ASSY., HELMET	1	1	1	1			B,E,ED,F,F1,F2,G,G1 G2,SD,SW
		19	53600-404-610	LOCK COMP., STEERING HANDLE	1		1	1			DK,DM,SA,U
		20	53603-051-000	RIVET, 4.1MM	1		1	1			B,E,ED,F,F1,F2,G,G1 G2,SD,SW DK,DM,SA,U
		21	53604-098-940	WASHER, 4.5MM	1		1	1			B,E,ED,F,F1,F2,G,G1 G2,SD,SW DK,DM,SA,U
		22	87125-041-680	PLATE, NAME	1		1	1			DK,DM,SA
		23	87501-428-610	PLATE, REGISTERED NUMBER	1		1	1			B,E,ED,F,G,G1,G2 SW F1,F2,SD
		24	90104-428-000	BOLT, FLANGE, 10X238	1	1	1	1			
		25	90107-428-000	BOLT B, SPECIAL, 6MM	2	2	2	2			

2-J3

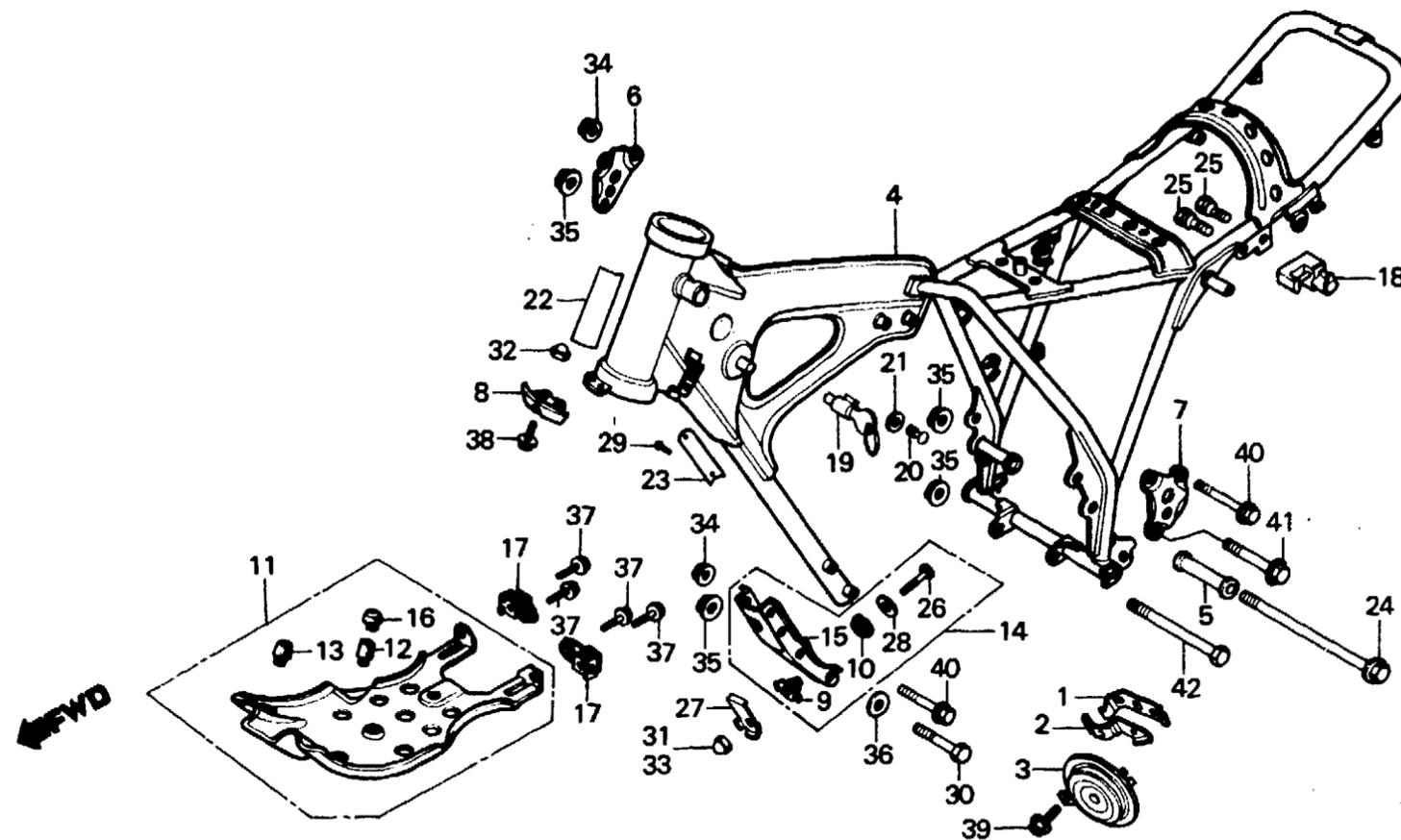
F-26

**Frame body
(XL250S·SZ·SA·SB)**

**Cadre
(XL250S·SZ·SA·SB)**

**Rahmen
(XL250S·SZ·SA·SB)**

**Cuerpo de cuadro
(XL250S·SZ·SA·SB)**



B428-55B

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		26	90115-428-000	BOLT, HEX., 8X28	1		1	1			B, F, G CM, DK, DM, SA, U E, ED, F1, F2, G1, G2, SD SW
		27	90505-428-000	WASHER, TONGUED, 8MM	1		1	1			B, F, G CM, DK, DM, SA, U E, ED, F1, F2, G1, G2, SD SW
		28	90534-011-000	WASHER, 8.3MM	1		1	1			B, F, G CM, DK, DM, SA, U E, ED, F1, F2, G1, G2, SD SW
		29	90841-001-000	SCREW, RIVET, 1.5X5	2		2	3			B, E, ED, F, F1, F2, G, G1 G2, SD SW U
		30	92200-10060-0A	BOLT, HEX., 10X60	2	2	2	2			
		31	94001-08000-0S	NUT, HEX., 8MM				1			B
		32	94021-06000	NUT, CAP, 6MM	2	2	2	2			CM, DK, DM, SA, U

2-J4

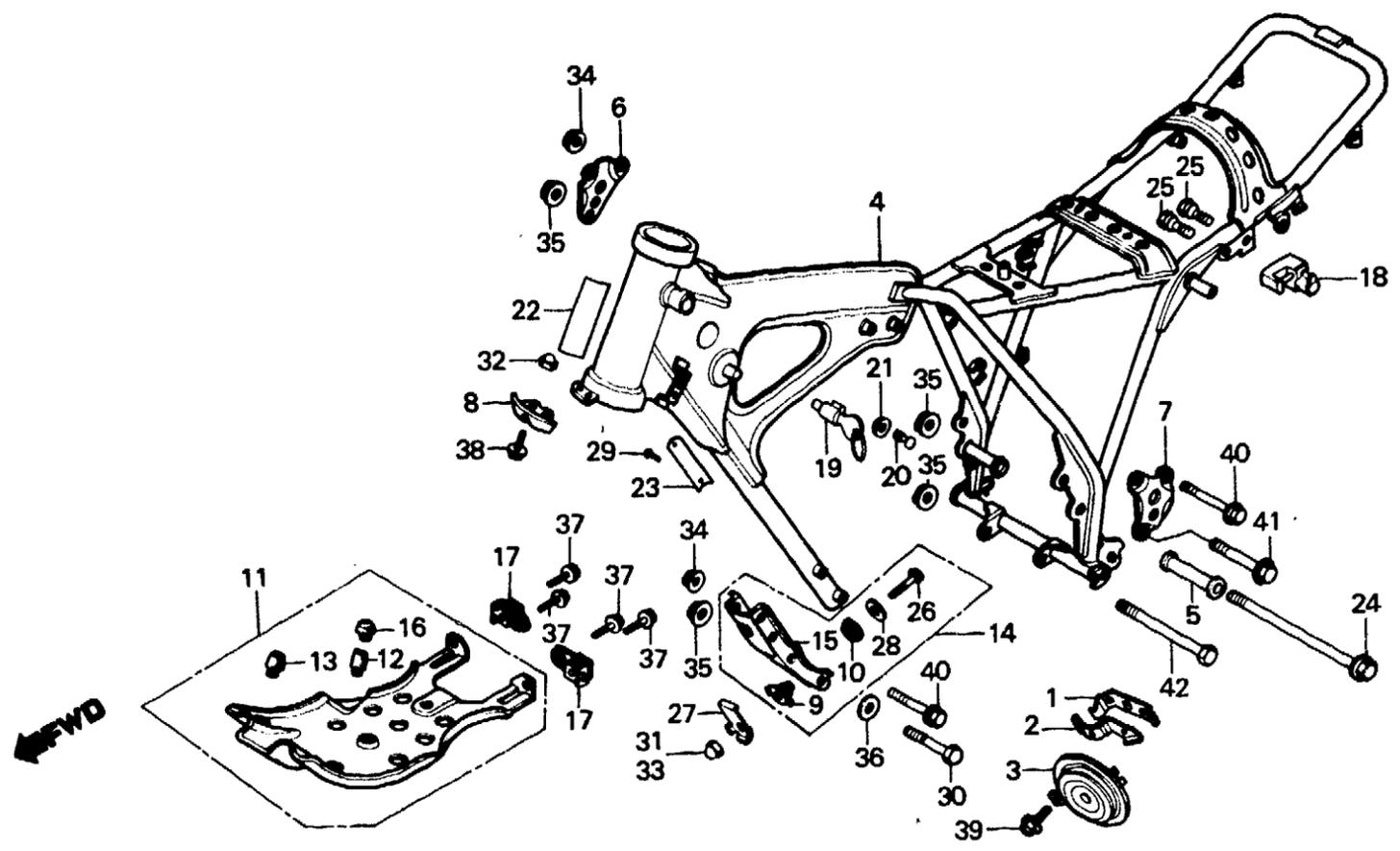
F-26

**Frame body
(XL250S·SZ·SA·SB)**

**Cadre
(XL250S·SZ·SA·SB)**

**Rahmen
(XL250S·SZ·SA·SB)**

**Cuerpo de cuadro
(XL250S·SZ·SA·SB)**



B428-55B

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	XL250			Rc		
						Sz	SA	Sb			
		33	94021-08000-0S	NUT, CAP, 8MM	1			1			B,E,ED,F,F1,F2,G,G1 G2,SD,SW CM,DK,DM,SA,U
		34	94050-08000	NUT, FLANGE, 8MM	1	1					
		35	94050-10000	NUT, FLANGE, 10MM	4	4	4	4			
		36	94101-10000	WASHER, PLAIN, 10MM	5	5	5	5			
		37	95700-06012-00	BOLT, FLANGE, 6X12	2	2	2	2			
		38	95700-06016-00	BOLT, FLANGE, 6X16	4	4	4	4			
		39	95700-08020-00	BOLT, FLANGE, 8X20	2	2	2	2			CM,DK,DM,SA,U B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		40	95800-08060-00	BOLT, FLANGE, 8X60				1			
		41	95800-10070-00	BOLT, FLANGE, 10X70	4	4	4	4			
		42	95800-10125-00	BOLT, FLANGE, 10X125	1	1	1	1			

2-J5

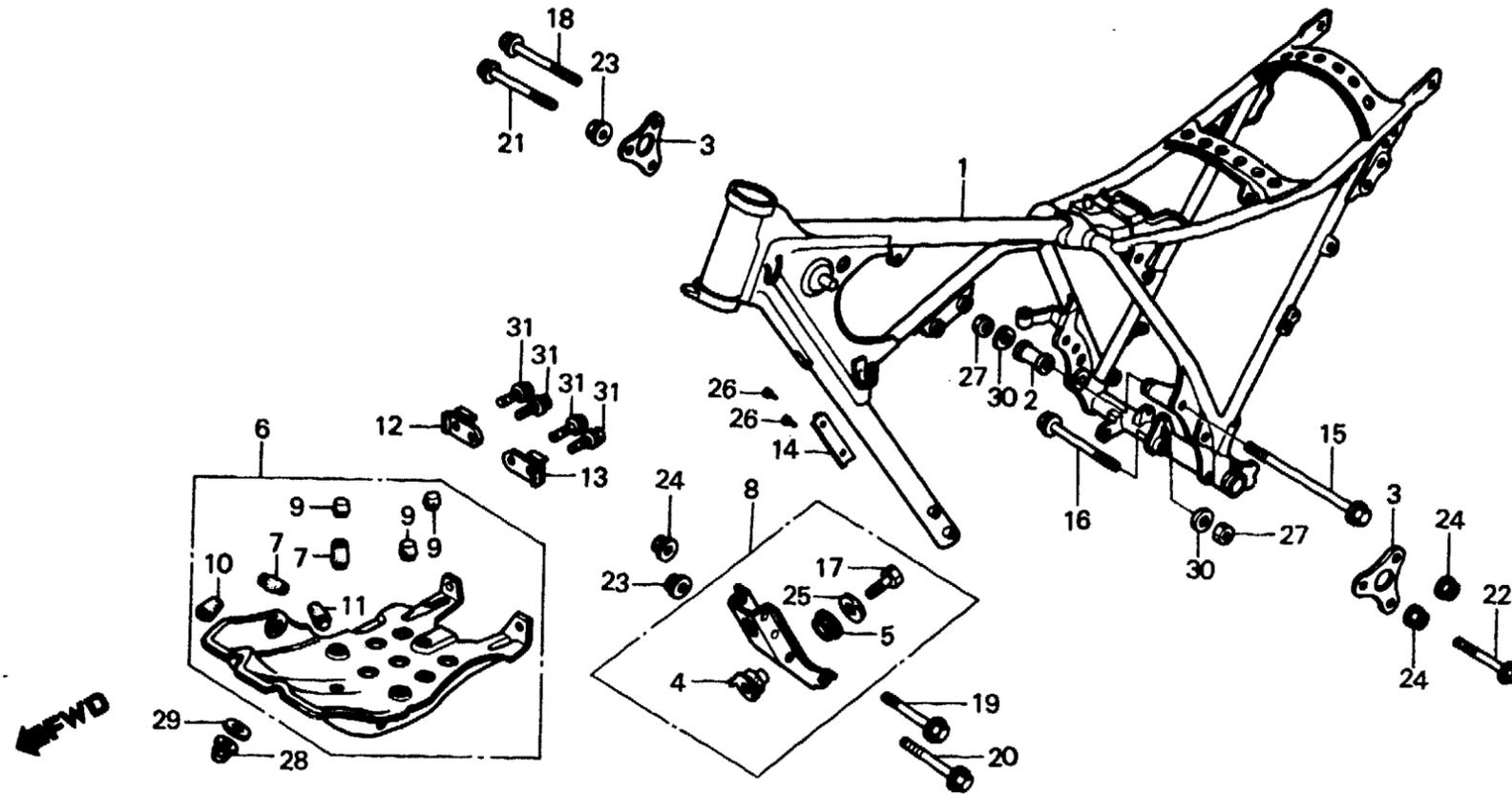
F-26-1

**Frame body
(XL250Rc)**

**Cadre
(XL250Rc)**

**Rahmen
(XL250Rc)**

**Cuerpo de cuadro
(XL250Rc)**



BKB7-23

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code	
					S	Sz	SA	Sb			Rc
BODY COMP., FRAME PLATE, SKID HANGER, FR. ENGINE	*6.0 0.2	1	50100-KB7-000ZA	BODY COMP., FRAME *R-110*					1	DK,DM,SA	
			50100-KB7-000ZB	BODY COMP., FRAME *NH-1*					1	DK,DM,SA	
			50100-KB7-600ZA	BODY COMP., FRAME *R-110*					1	B,E,F1,F2,IT,SW,U	
			50100-KB7-600ZB	BODY COMP., FRAME *NH-1*					1	B,E,F1,F2,IT,SW,U	
			50100-KB7-610ZA	BODY COMP., FRAME *R-110*					1	ED,G1,G2,SD	
			50100-KB7-610ZB	BODY COMP., FRAME *NH-1*					1	ED,G1,G2,SD	
			50100-KB7-720ZA	BODY COMP., FRAME *R-110*					1	CM	
			2	50130-MA0-000ZB	COLLAR, ENGINE HANGER *R-110*					1	B,DK,DM,E,ED,F1,F2,G1
				50130-MA0-000ZC	COLLAR, ENGINE HANGER *NH-1*					1	G2,IT,SA,SD,SW,U
			3	50138-KB7-000ZA	PLATE, UPPER ENGINE HANGER *R-110*					2	
				50138-KB7-000ZB	PLATE, UPPER ENGINE HANGER *NH-1*					2	B,DK,DM,E,ED,F1,F2,G1
			4	50325-428-000	MOUNT A, SKID					1	G2,IT,SA,SD,SW,U
			5	50326-428-000	MOUNT B, SKID					1	

2-J6

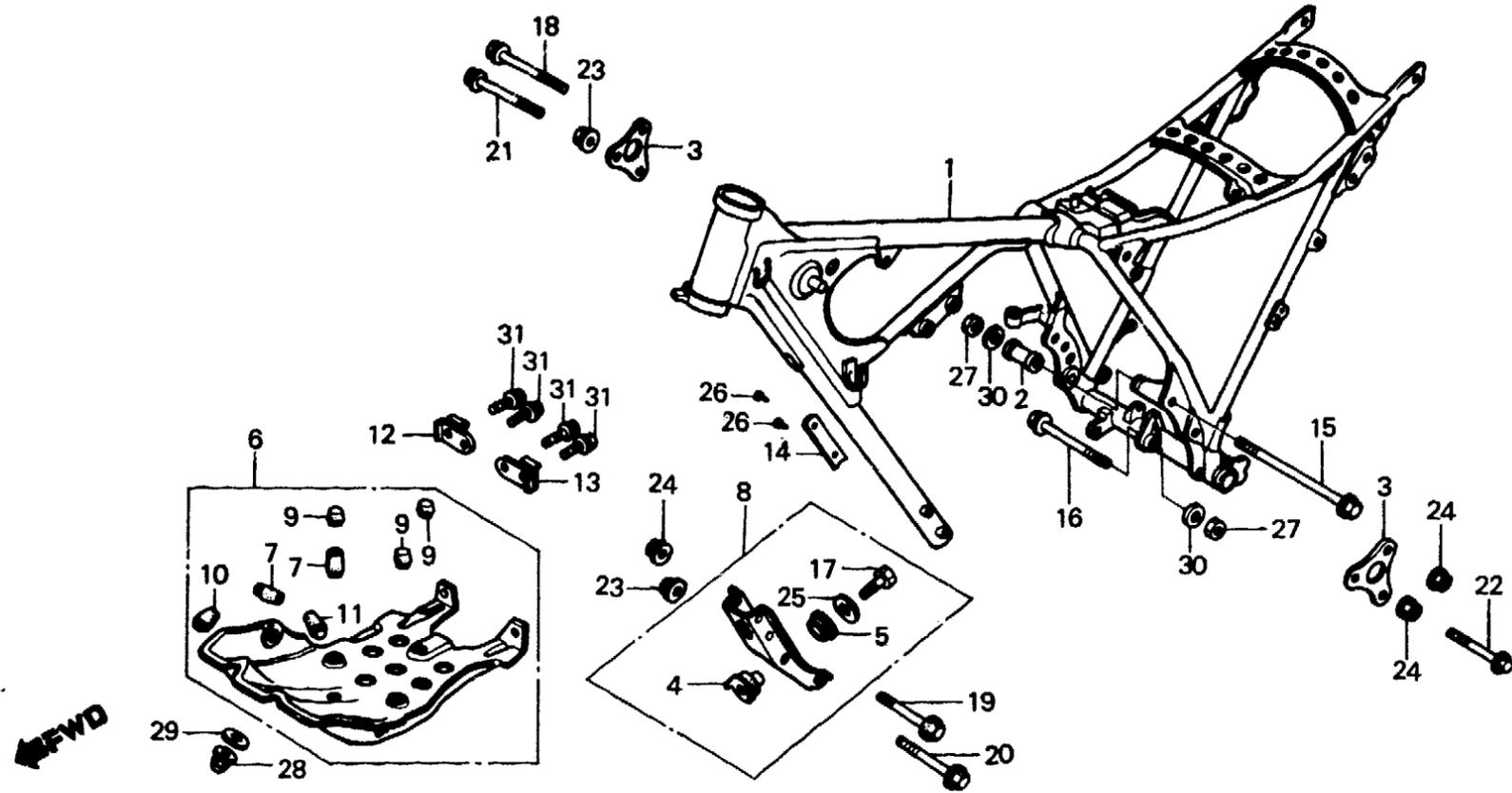
F-26-1

**Frame body
(XL250Rc)**

**Cadre
(XL250Rc)**

**Rahmen
(XL250Rc)**

**Cuerpo de cuadro
(XL250Rc)**



BKB7-23

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	Sb		
		6	50351-KB7-000	PLATE, SKID					1	
		7	50352-434-000	RUBBER A, STOPPER					2	
		8	50353-KB7-000ZA	HANGER, FR. ENGINE *R-110*					1	
			50353-KB7-000ZB	HANGER, FR. ENGINE *NH-1*					1	B, DK, DM, E, ED, F1, F2, G1 G2, IT, SA, SD, SW, U
		9	50354-428-000	RUBBER B, STOPPER					3	
		10	50354-434-000	RUBBER B, STOPPER					1	
		11	50355-434-000	RUBBER C, STOPPER					1	
		12	50360-KB7-000	RUBBER, R. SKID MOUNTING					1	
		13	50361-KB7-000	RUBBER, L. SKID MOUNTING					1	
		14	87501-KB7-600	PLATE, REGISTERED NUMBER					1	B, E, ED, F1, G1, G2, IT, SD SW F2
			87501-KB7-750	PLATE, REGISTERED NUMBER					1	
		15	90104-429-000	BOLT, FLANGE, 12X240					1	
		16	90114-MAC-000	BOLT, FLANGE, 12X140					1	
		17	90115-428-000	BOLT, HEX., 8X28					1	
		18	90154-KB7-000	BOLT, FLANGE, 8X70					1	

2-J7

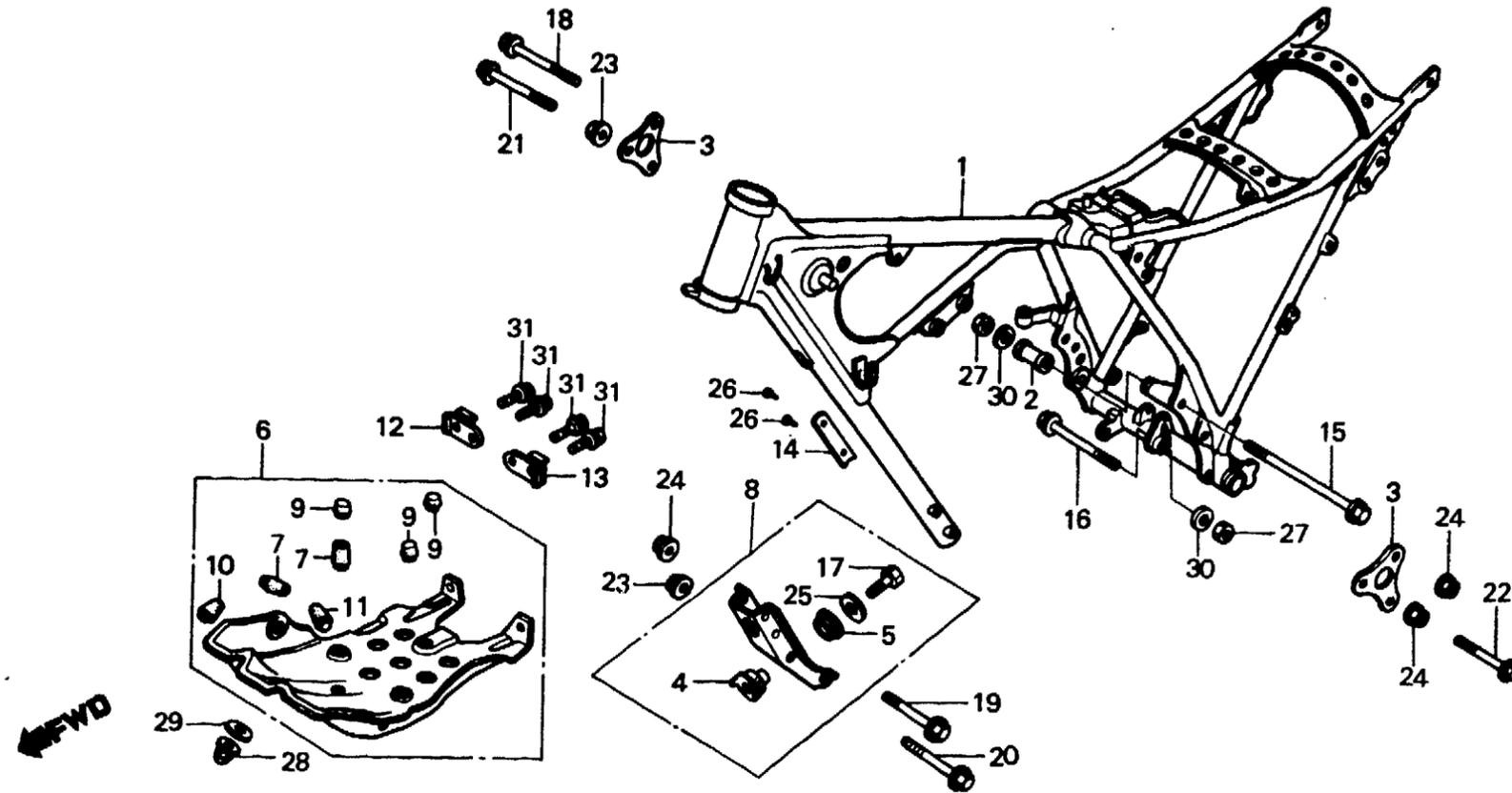
F-26-1

**Frame body
(XL250Rc)**

**Cadre
(XL250Rc)**

**Rahmen
(XL250Rc)**

**Cuerpo de cuadro
(XL250Rc)**



BKB7-23

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		19	90154-MA0-000	BOLT, FLANGE, 8X60					2		
		20	90155-MA0-000	BOLT, FLANGE, 10X62					2		
		21	90156-KB7-000	BOLT, FLANGE, 8X68					1		
		22	90157-MA0-770	BOLT, FLANGE, 10X73					1		
		23	90308-382-670	NUT, FLANGE, 10MM					3		
		24	90309-357-000	NUT, UBS, 8MM					4		
		25	90534-011-000	WASHER, 8.3MM					1		
		26	90841-001-000	SCREW, RIVET, 1.5X5					2		B,E,ED,F1,F2,G1,G2,IT SD,SW
		27	94001-12000-0S	NUT, HEX., 12MM					2		
		28	94021-08000-0S	NUT, CAP, 8MM					1		
		29	94101-08000	WASHER, PLAIN, 8MM					1		
		30	94101-12000	WASHER, PLAIN, 12MM					2		
		31	95700-06012-00	BOLT, FLANGE, 6X12					4		

2-J8

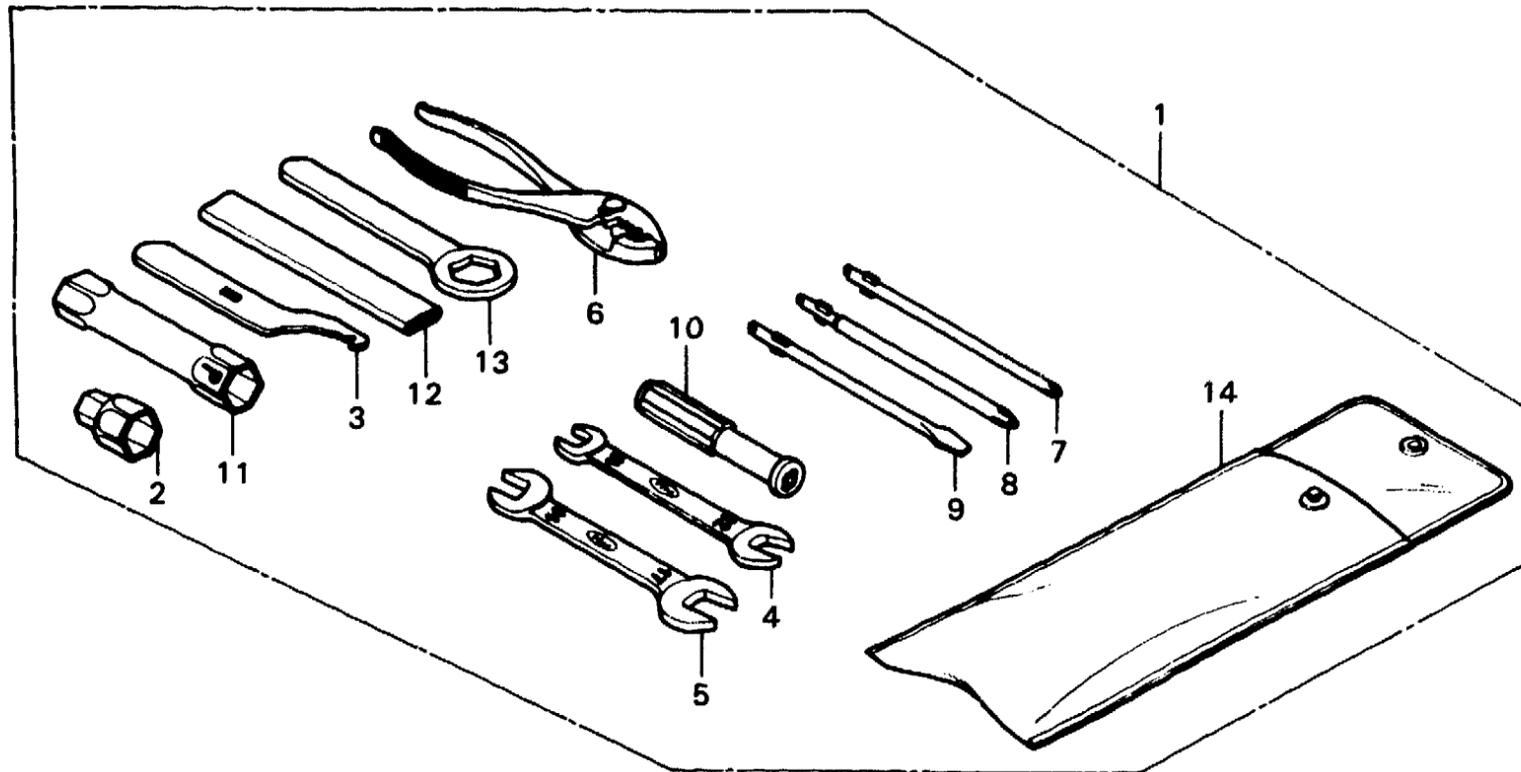
F-27

Tool
(XL250S·SZ·SA·SB)

Outils
(XL250S·SZ·SA·SB)

Werkzeug
(XL250S·SZ·SA·SB)

Herramientas
(XL250S·SZ·SA·SB)



B428-38

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		1	89010-428-000	TOOL SET	1	1	1	1			
		2	89015-428-000	WRENCH, BOX, 22X17	1	1	1	1			
		3	89215-404-670	SPANNER, PIN	1	1	1	1			
		4	99001-10120	SPANNER, 10X12	1	1	1	1			
		5	99001-14170	SPANNER, 14X17	1	1	1	1			
		6	99002-13500	PLIERS, 135	1	1	1	1			
		7	99003-10000	DRIVER 2, PLUS SCREW	1	1	1	1			
		8	99003-20000	DRIVER 3, PLUS SCREW	1	1	1	1			
		9	99003-30000	DRIVER 2, MINUS SCREW	1	1	1	1			
		10	99003-50000	GRIP	1	1	1	1			
		11	99004-18190	WRENCH, BOX, P18X19	1	1	1	1			
		12	99004-12000	HANDLE, EYE WRENCH, 120MM	1	1	1	1			
		13	99006-22000	WRENCH, EYE, 22MM	1	1	1	1			
		14	99008-02000	BAG, TOOL, 200MM	1	1	1	1			

2-J9

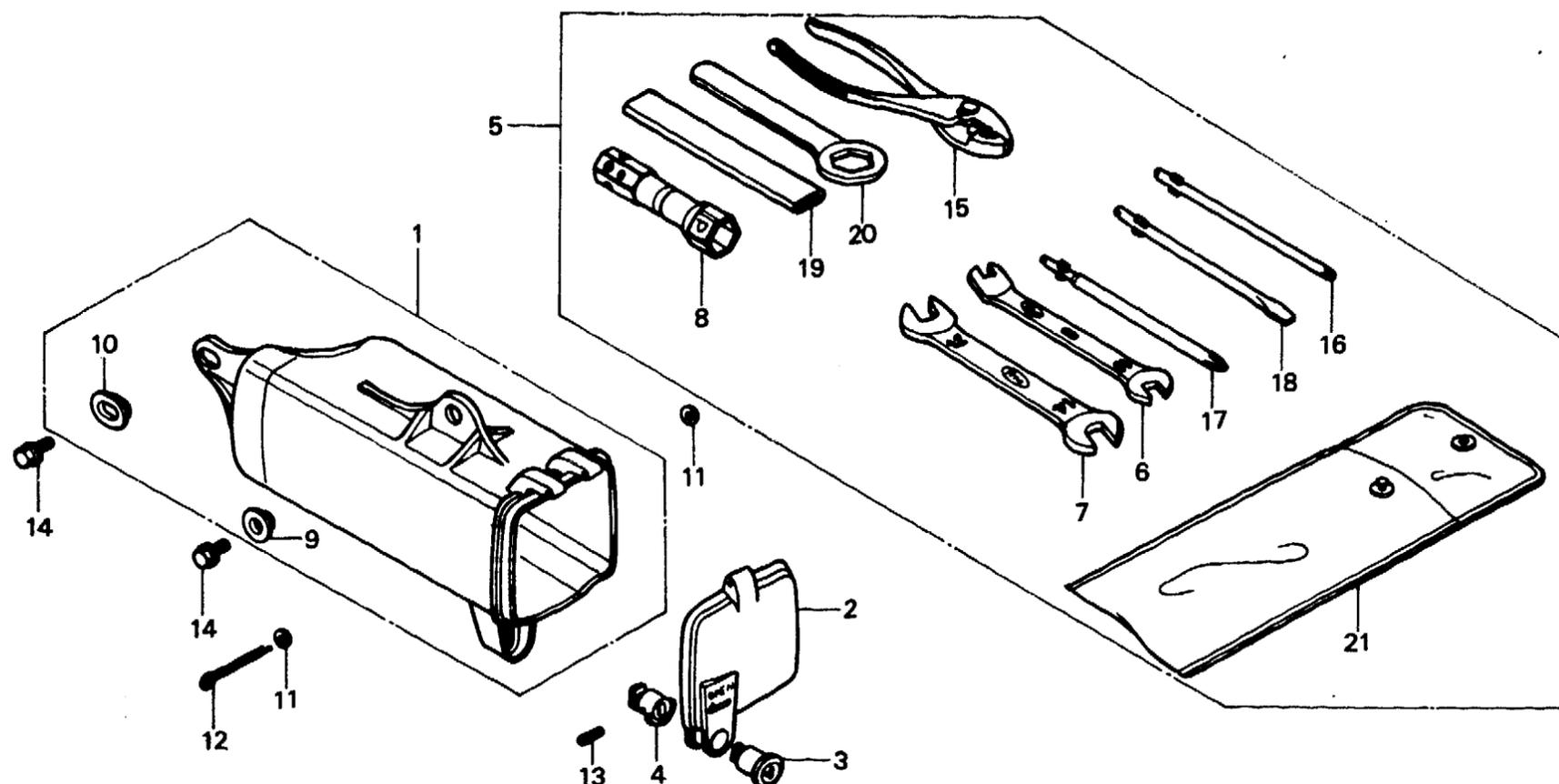
F-27-1

**Tool
(XL250Rc)**

**Outils
(XL250Rc)**

**Werkzeug
(XL250Rc)**

**Herramientas
(XL250Rc)**



BKB7-24

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	Sb		
BOX, TOOL	0.1	1	83501-KB7-000	BOX, TOOL					1	
		2	83504-KB7-000	CAP, TOOL BOX					1	
		3	83507-422-000	BODY, KEY					1	
		4	83508-438-000	STOPPER, KEY BODY					1	
		5	89010-KB7-000	TOOL SET					1	
		6	89215-KB7-000	SPANNER, 5.9X10					1	
		7	89216-KB7-000	SPANNER, 12X14					1	
		8	89217-KB7-000	WRENCH, BOX, P18					1	
		9	90512-300-000	WASHER, 6X20					1	
		10	90513-323-000	WASHER, 6X9					1	
		11	94101-03000	WASHER, PLAIN, 3MM					2	
		12	94201-30450	PIN, SPLIT, 3.0X45					1	
		13	94305-20141	PIN, SPRING, 2X14					1	
		14	95700-06016-00	BOLT, FLANGE, 6X16					2	
		15	99002-13500	PLIERS, 135					1	
		16	99003-10000	DRIVER 2, PLUS SCREW					1	
		17	99003-20000	DRIVER 3, PLUS SCREW					1	
		18	99003-30000	DRIVER 2, MINUS SCREW					1	

2-J10

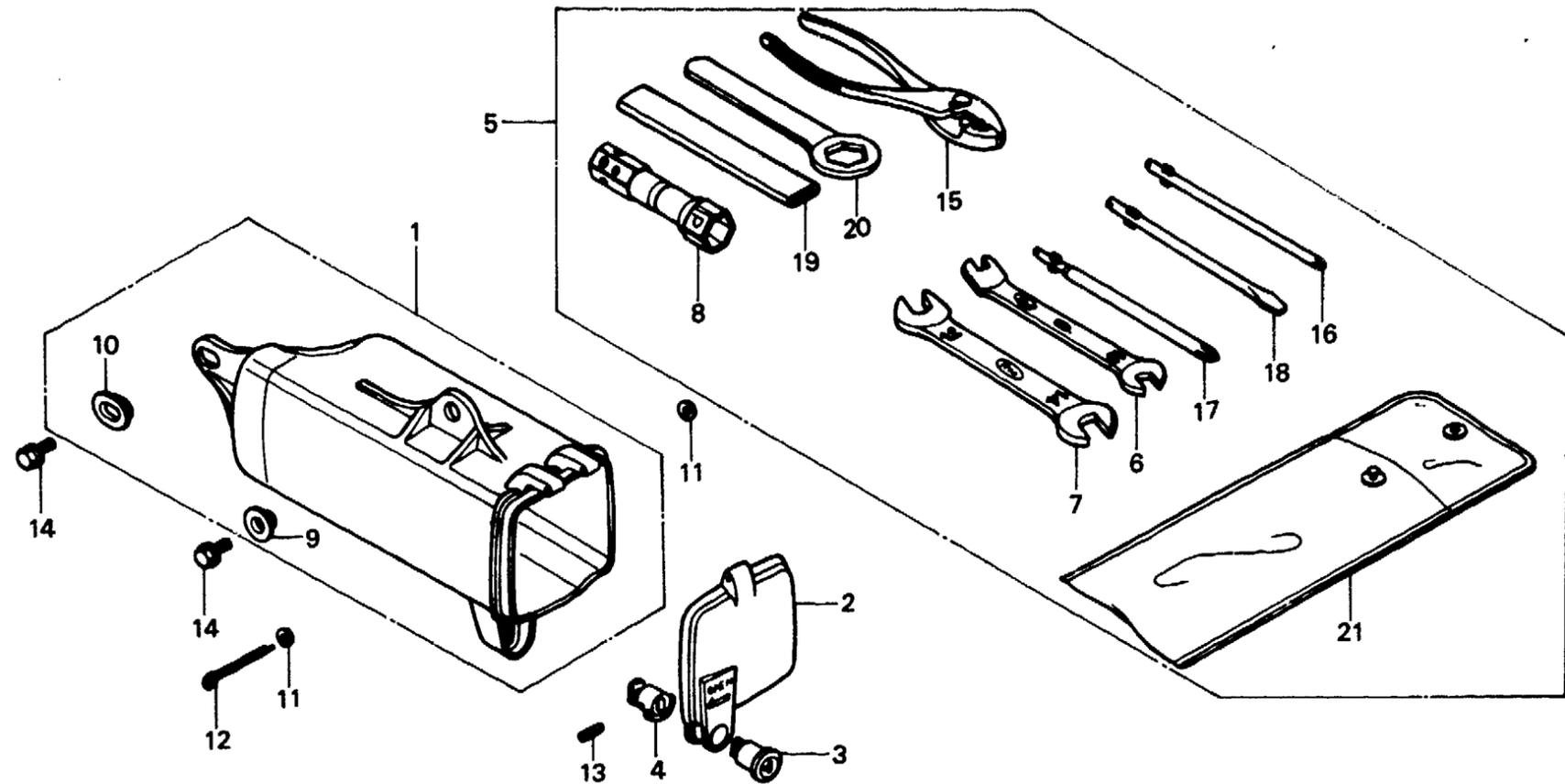
F-27-1

**Tool
(XL250Rc)**

**Outils
(XL250Rc)**

**Werkzeug
(XL250Rc)**

**Herramientas
(XL250Rc)**



BKB7-24

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL250					Serial No.	Area code
					S	Sz	SA	Sa	Rc		
		19	99006-12000	HANDLE, EYE WRENCH, 120MM						1	
		20	99006-24000	WRENCH, EYE, 24MM						1	
		21	99008-01600	BAG, TOOL, 160MM						1	

1982.01.10

E

2-J10

2-J11

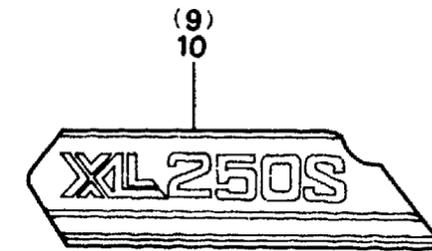
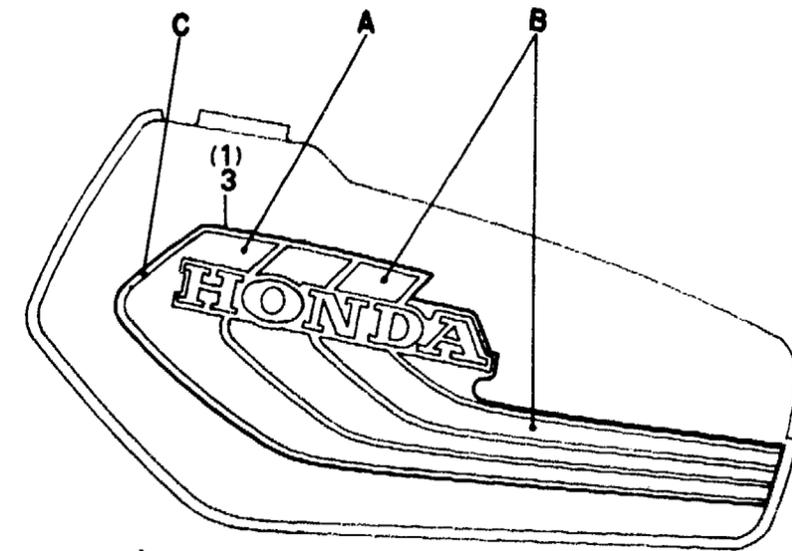
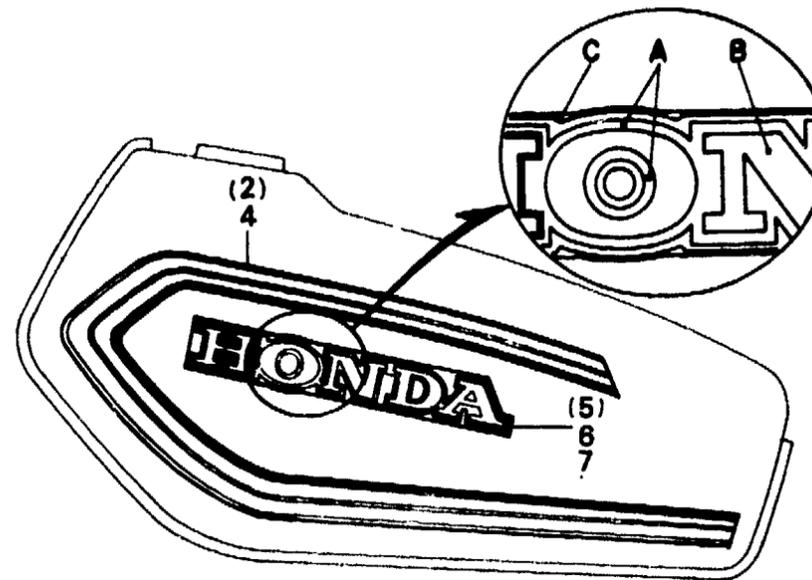
F-28

**Stripe • Emblem
(XL250S•Sz•SA)**

**Rayure • Embleme
(XL250S•Sz•SA)**

**Streifen • Emblem
(XL250S•Sz•SA)**

**Franja • Emblema
(XL250S•Sz•SA)**



B428-78A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	Sb Rc		
Color chart for fuel tank stripe (XL250S)		1	17506-428-300ZA	STRIPE, R. FUEL TANK (A.M.)	1					
				TYPE 1	1					
				17506-428-300ZB	STRIPE, R. FUEL TANK (A.M.)	1				
					TYPE 2	1				
				17506-428-300ZC	STRIPE, R. FUEL TANK (A.M.)	1				
					TYPE 3	1				
			2	17506-428-770	STRIPE, R. FUEL TANK (A.M.)		1			
				17506-428-870	STRIPE, R. FUEL TANK (A.M.)			1		CM
			3	17507-428-300ZA	STRIPE, L. FUEL TANK (A.M.)	1				
					TYPE 1	1				
				17507-428-300ZB	STRIPE, L. FUEL TANK (A.M.)	1				
					TYPE 2	1				
			17507-428-300ZC	STRIPE, L. FUEL TANK (A.M.)	1					
				TYPE 3	1					
		4	17507-428-770	STRIPE, L. FUEL TANK (A.M.)		1				
			17507-428-870	STRIPE, L. FUEL TANK (A.M.)			1		CM	

Position		Fuel tank main color		
		A	B	C
Type of stripe	Fuel tank main color			
TYPE-1	Tahitian red	Blue	Yellow	White
TYPE-2	Ceramic white	Blue	Red	Dark Blue
TYPE-3	Dark blue	Red	Blue	Light Gray

1982.01.10

E

2-J11

2-J12

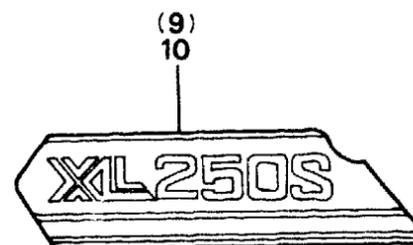
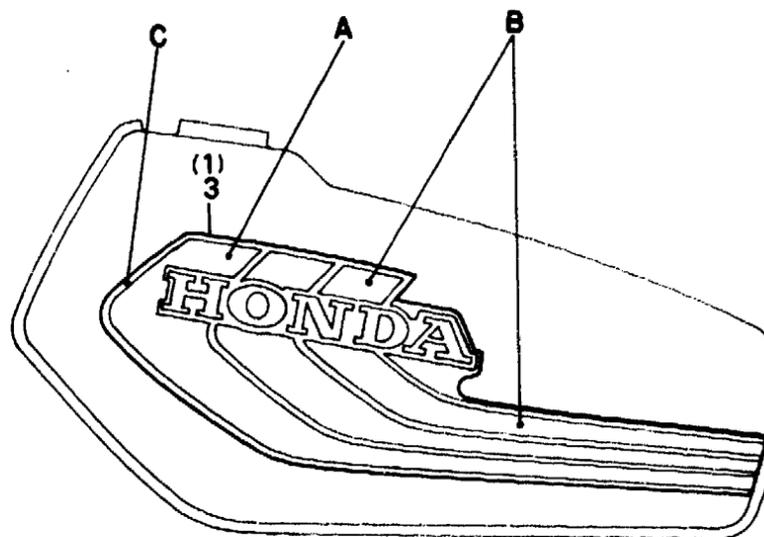
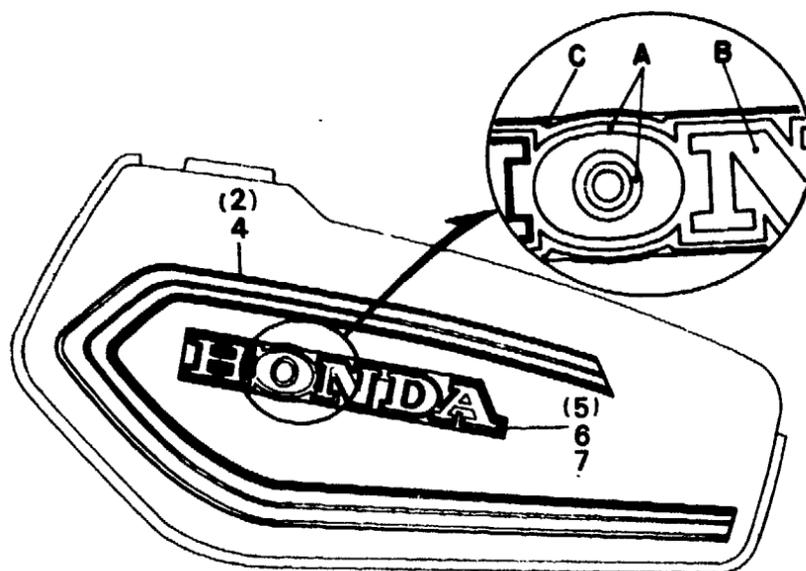
F-28

**Stripe • Emblem
(XL250S•Sz•SA)**

**Rayure • Embleme
(XL250S•Sz•SA)**

**Streifen • Emblem
(XL250S•Sz•SA)**

**Franja • Emblema
(XL250S•Sz•SA)**



B428-78A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		5	17508-428-870	MARK, R. FUEL TANK						1	CM
		6	17509-428-870	MARK, L. FUEL TANK						1	CM
		7	87123-428-920ZA	EMBLEM, FUEL TANK (A.M.)						2	B,DK,DM,E,ED,F1,F2,G1
				TYPE 1							G2,SA,SD,SW,U
			87123-428-920ZB	EMBLEM, FUEL TANK (A.M.)						2	B,DK,DM,E,ED,F1,F2,G1
				TYPE 2							G2,SA,SD,SW,U
		8	87127-428-000ZB	EMBLEM, SIDE COVER *A-54*					2		
			87127-428-000ZC	EMBLEM, SIDE COVER *A-55*					2		
			87127-428-000ZA	EMBLEM, SIDE COVER *A-53*					2	2	
			87127-428-920ZA	EMBLEM, SIDE COVER (A.M.)						2	B,DK,DM,E,ED,F1,F2,G1
				TYPE 1							G2,SA,SD,SW,U
			87127-428-920ZB	EMBLEM, SIDE COVER (A.M.)						2	SA,SD,SW,U
				TYPE 2							
		9	87128-428-870	EMBLEM, R. SIDE COVER						1	CM

Color chart for fuel tank emblem (XL250SA)

Position		A	B	C
Type of emblem	Fuel tank main color			
TYPE-1	Tahitian red	Black	Tahitian red	Tahitian red
TYPE-2	Ceramic white	Ceramic white	Tahitian red	Ceramic white

Color chart for side cover emblem

Position		A	B	C
Type of emblem	Fuel tank main color			
TYPE-1	Tahitian red	White	Black	Orange
TYPE-2	Ceramic white	Black	White	Orange

1982.01.10

E

2-J12

2-J13

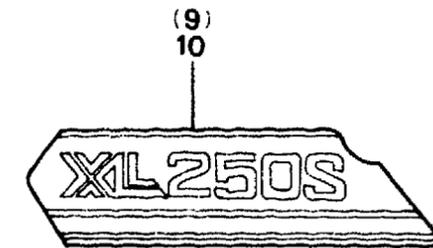
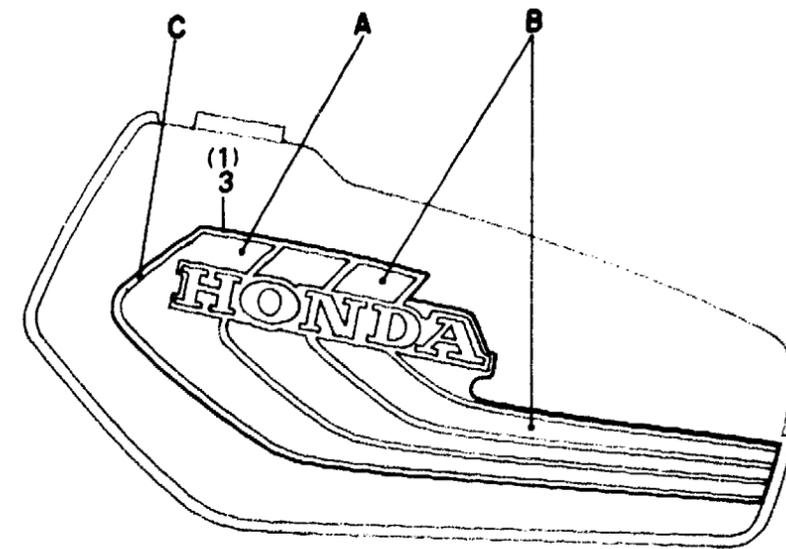
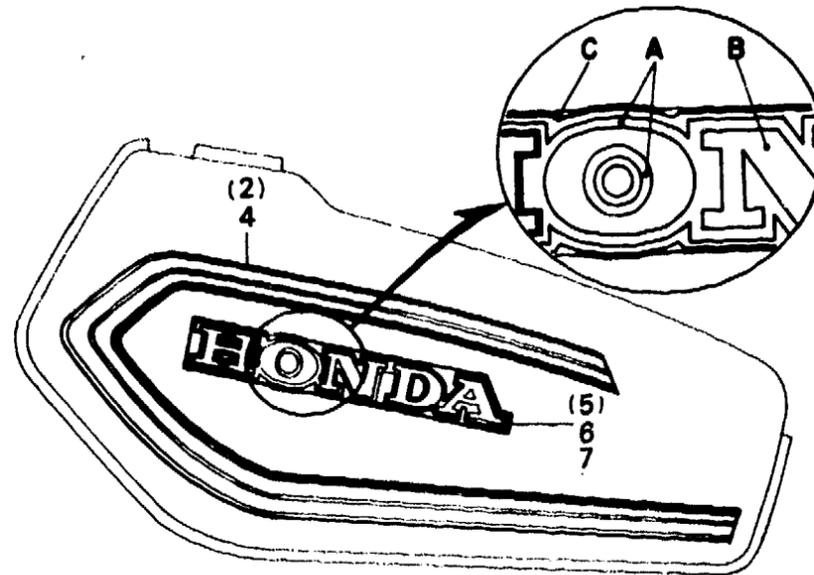
F-28

**Stripe • Emblem
(XL250S•Sz•SA)**

**Rayure • Embleme
(XL250S•Sz•SA)**

**Streifen • Emblem
(XL250S•Sz•SA)**

**Franja • Emblema
(XL250S•Sz•SA)**



B42E-78A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.				Serial No.	Area code
					S	Sz	SA	Sb		
		10	87129-428-870	EMBLEM, AIR CLEANER CASE COVER				1		CM

2-J14

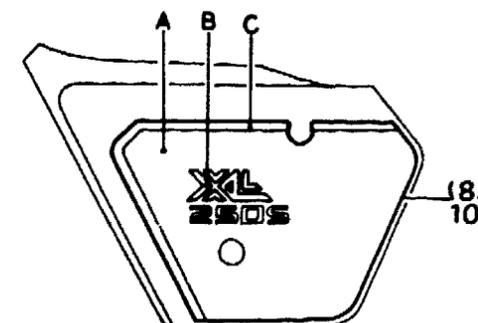
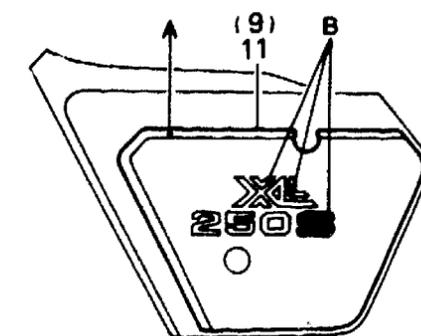
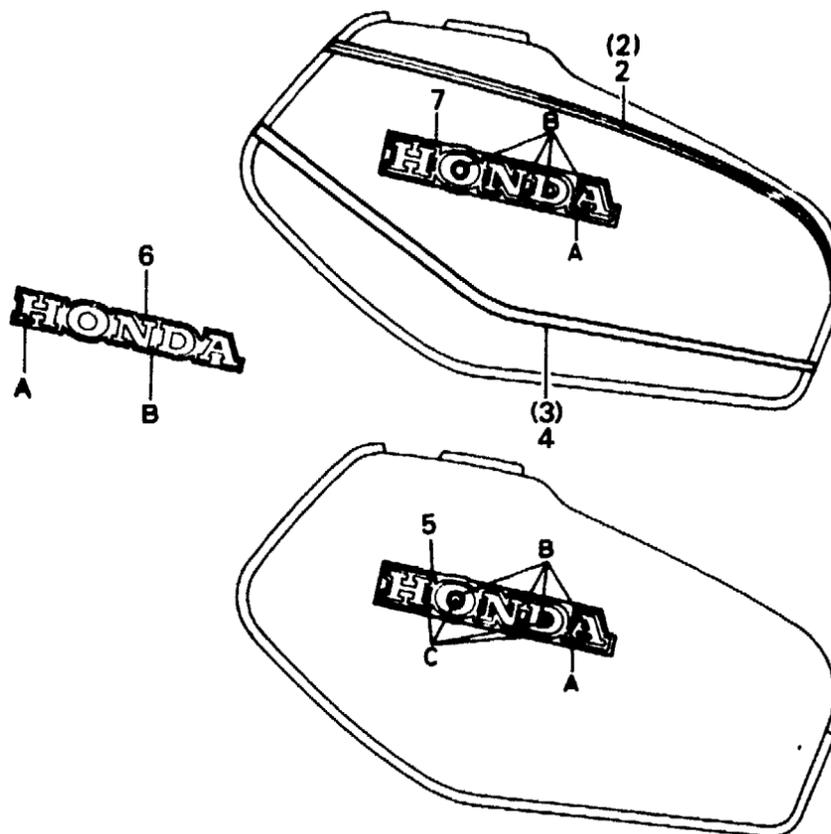
F-28-1

**Stripe • Emblem
(XL250SB)**

**Rayure • Embleme
(XL250SB)**

**Streifen • Emblem
(XL250SB)**

**Franja • Emblema
(XL250SB)**



B428-81

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		1	17506-428-730	STRIPE, R. UPPER FUEL TANK (A.M.)	1						CM
		2	17507-428-730	STRIPE, L. UPPER FUEL TANK (A.M.)	1						CM
		3	17508-428-730	STRIPE, R. LOWER FUEL TANK (A.M.)	1						CM
		4	17509-428-730	STRIPE, L. LOWER FUEL TANK (A.M.)	1						CM
		5	87123-435-760ZA	EMBLEM, FUEL TANK (A.M.) *TYPE 1*	2						B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
			87123-435-760ZC	EMBLEM, FUEL TANK (A.M.) *TYPE 3*	2						B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		6	87124-435-760ZA	EMBLEM, FUEL TANK *TYPE-4*	2						B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		7	87123-459-770ZA	EMBLEM, MAIN PIPE COVER (A.M.) *TYPE 1*	2						CM
		8	87127-428-830ZA	EMBLEM, R. SIDE COVER (A.M.) *TYPE 1*	1						B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
			87127-428-830ZB	EMBLEM, R. SIDE COVER (A.M.) *TYPE 2*	1						B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U

Color chart for fuel tank emblem

TYPE	Fuel tank main color	Position		
		A	B	C
TYPE 1	Monza red	Black	White	Monza red
TYPE 2	Pieladas silver metallic-U	Black	White	Pieladas silver metallic-U

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E

2-J14

2-J15

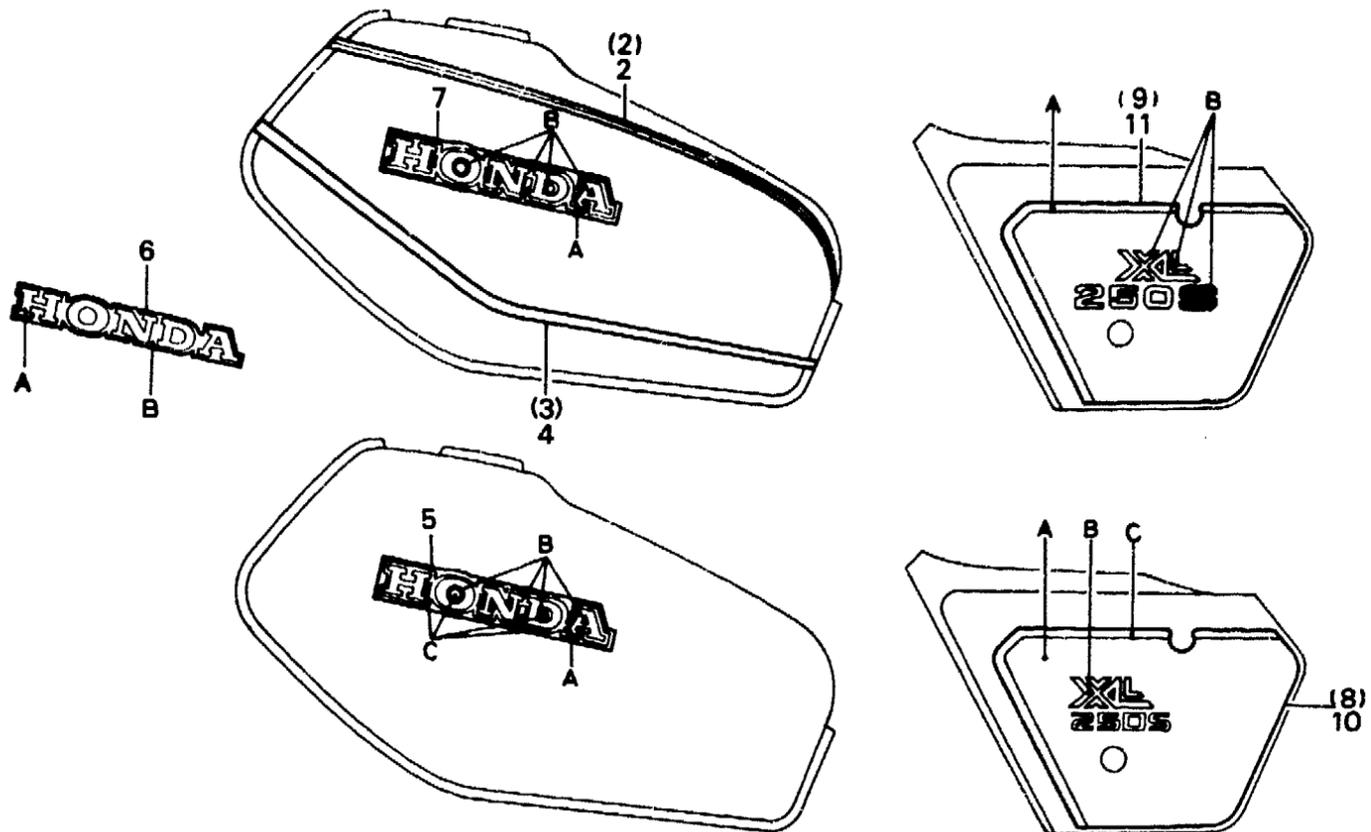
F-28-1

**Stripe • Emblem
(XL250Sb)**

**Rayure • Embleme
(XL250Sb)**

**Streifen • Emblem
(XL250Sb)**

**Franja • Emblema
(XL250Sb)**



B428-81

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
		9	87128-428-730ZA	EMBLEM, R. SIDE COVER (A.M.) *TYPE 1*				1			CM
		10	87128-428-830ZA	EMBLEM, L. SIDE COVER (A.M.) *TYPE 1*				1			B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
			87128-428-830ZB	EMBLEM, L. SIDE COVER (A.M.) *TYPE 2*				1			B,DK,DM,E,ED,F1,F2,G1 G2,SA,SD,SW,U
		11	87129-428-730ZA	EMBLEM, L. SIDE COVER (A.M.) *TYPE 1*				1			CM

Color chart for main pipe cover emblem

TYPE	Fuel tank main color	Position	
		A	B
TYPE 1	Monza red	Black	White

Color chart for side cover emblem

TYPE	Fuel tank main color	Position	
		A	B
TYPE 1	Monza red	Black	White

Color chart for side cover emblem

TYPE	Fuel tank main color	Position		
		A	B	C
TYPE 1	Monza red	Mat black	Red	
TYPE 2	Pleides silver metallic-U	Mat black	Red	Red

2-J16

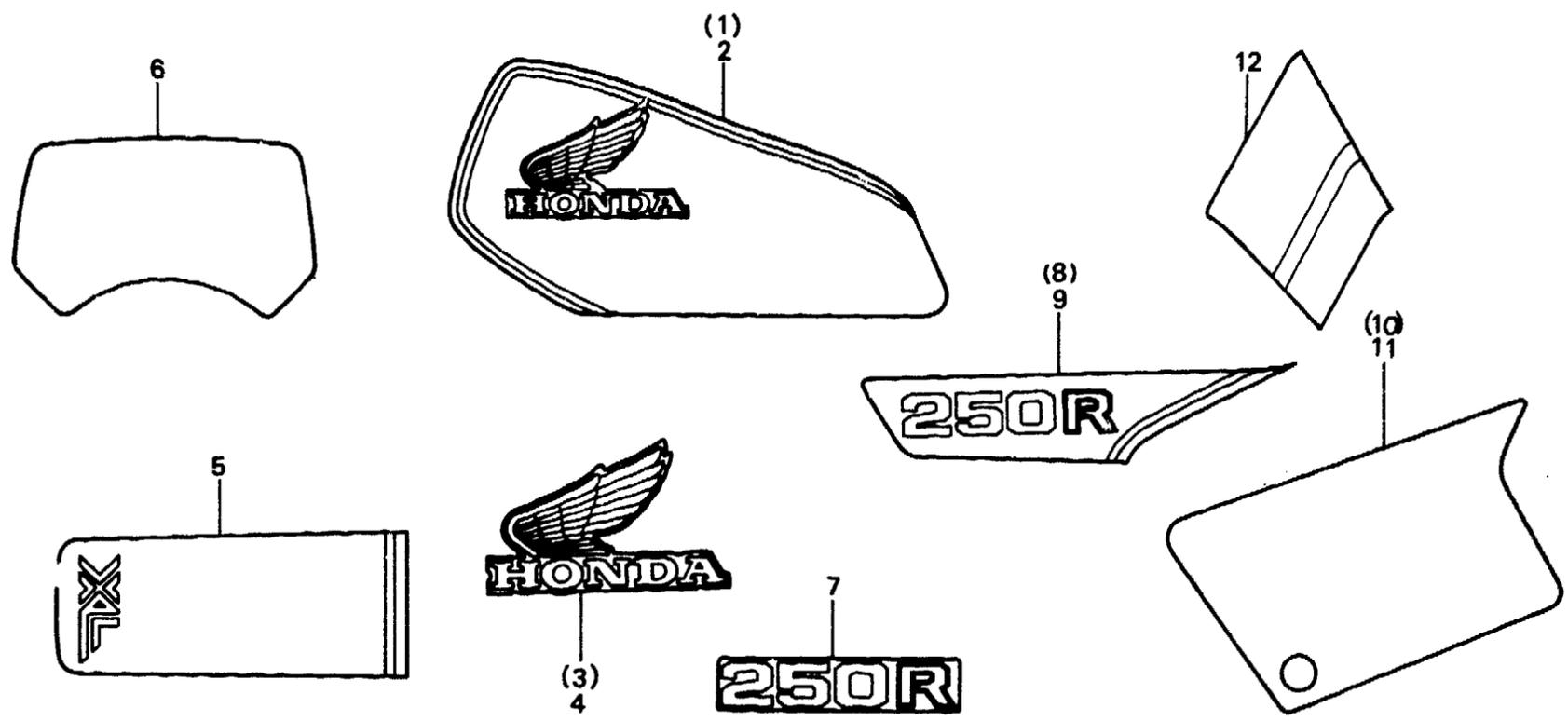
F-28-2

**Stripe • Emblem
(XL250Rc)**

**Rayure • Embleme
(XL250Rc)**

**Streifen • Emblem
(XL250Rc)**

**Franja • Emblema
(XL250Rc)**



BKB7-25

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XL250				Serial No.	Area code
					S	Sz	SA	Sb		
		1	17506-KB7-300	STRIPE, R. FUEL TANK (A.M.)					1	B,DK,DM,E,ED,F1,F2,G1 G2,IT,SA,SD,SW,U
			17508-KB7-300	STRIPE, R. FUEL TANK (A.M.)					1	B,DK,DM,E,ED,F1,F2,G1 G2,IT,SA,SD,SW,U
		2	17507-KB7-300	STRIPE, L. FUEL TANK (A.M.)					1	B,DK,DM,E,ED,F1,F2,G1 G2,IT,SA,SD,SW,U
			17509-KB7-300	STRIPE, L. FUEL TANK (A.M.)					1	B,DK,DM,E,ED,F1,F2,G1 G2,IT,SA,SD,SW,U
		3	87122-KB7-670	MARK, R. FUEL TANK (A.M.)					1	
		4	87123-KB7-670	MARK, L. FUEL TANK (A.M.)					1	
		5	87124-KB7-600ZA	EMBLEM, FR. FENDER (A.M.)					1	B,DK,DM,E,F1,F2,G1,G2 IT,SA,SW,U
				TYPE 2-A					1	B,DK,DM,E,F1,F2,G1,G2 IT,SA,SW,U
			87124-KB7-600ZB	EMBLEM, FR. FENDER (A.M.)					1	B,DK,DM,E,F1,F2,G1,G2 IT,SA,SW,U
				TYPE 2-B					1	B,DK,DM,E,F1,F2,G1,G2 IT,SA,SW,U
			87124-KB7-610	EMBLEM, FR. FENDER (A.M.)					1	B,DK,DM,E,F1,F2,G1,G2 IT,SA,SW,U
		6	87125-KB7-300	SHEET, FR. VISOR (A.M.)					1	B,DK,DM,E,ED,F1,F2,G1 G2,IT,SA,SD,SW,U

Combination table for front fender main color and front fender emblem

Main color	Ceramic white	Pleated silver metallic-U	Monoc red
87124-KB7-600ZA	•		
87124-KB7-600ZB		•	
87124-KB7-610			•

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2-J16

2-K1

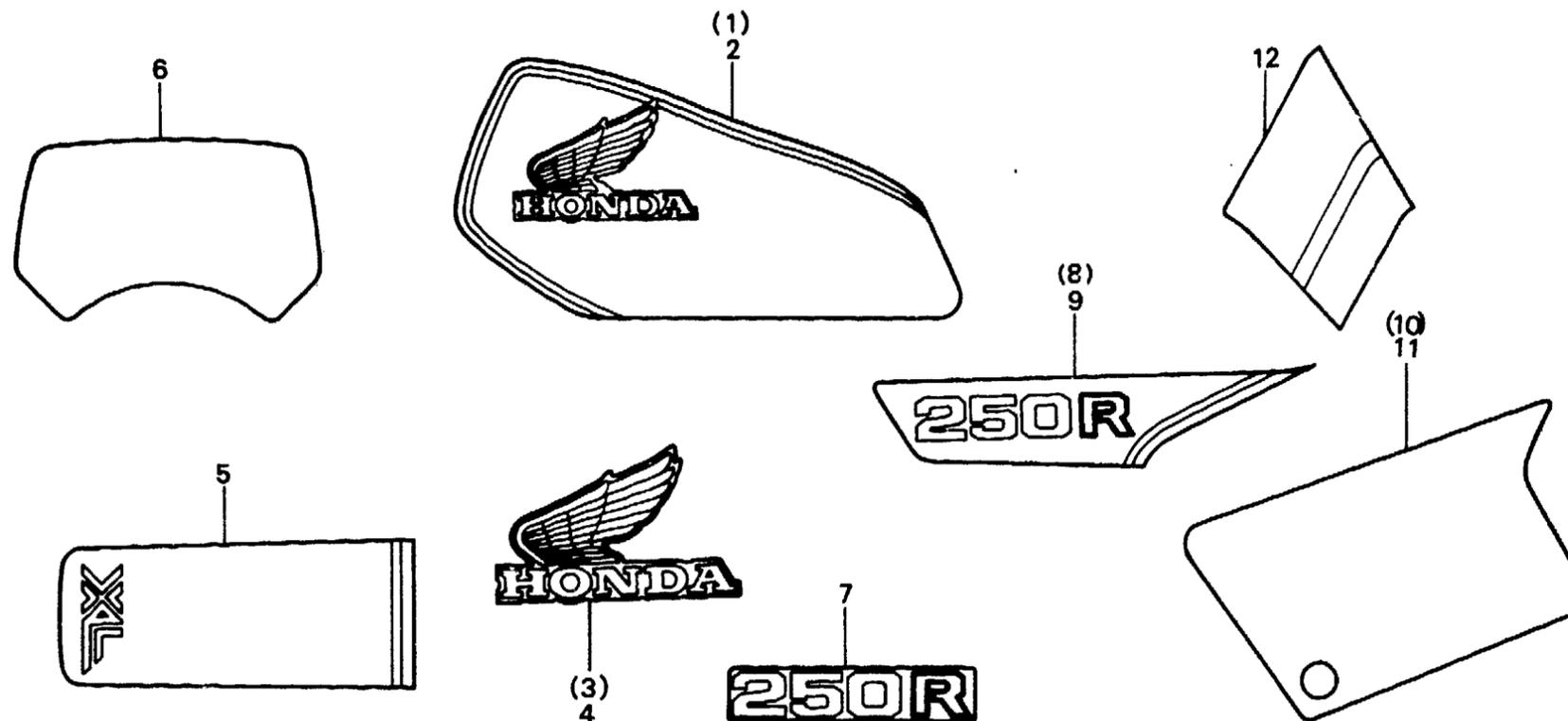
F-28-2

**Stripe • Emblem
(XL250Rc)**

**Rayure • Embleme
(XL250Rc)**

**Streifen • Emblem
(XL250Rc)**

**Franja • Emblema
(XL250Rc)**



BKB7-25

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code
					S	Sz	SA	Sb	Rc		
			87125-KB7-680	SHEET, FR. VISOR (A.M.)					(1)		DK,DM,SA,U
		7	87126-KB7-300	EMBLEM, SIDE COVER (A.M.)					2		
		8	87126-KB7-600	EMBLEM, R. SIDE COVER (A.M.)					1		B,DK,DM,E,ED,F1,F2,G1 G2,IT,SA,SD,SW,U
		9	87127-KB7-600	EMBLEM, L. SIDE COVER (A.M.)					1		B,DK,DM,E,ED,F1,F2,G1 G2,IT,SA,SD,SW,U
		10	87128-KB7-300	EMBLEM B, R. SIDE COVER (A.M.)					1		
		11	87129-KB7-300	EMBLEM B, L. SIDE COVER (A.M.)					1		
		12	87130-KB7-600	STRIPE, RR. FENDER (A.M)					1		B,DK,DM,E,ED,F1,F2,G1 G2,IT,SA,SD,SW,U

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E

2-K1



Part No. Address No.
 N° de pièce N° de Adresse
 Teile-Nr. Adresse-Nr.
 No. de pieza No. de direccion

90563-045-000
 90601-107-000
 90601-329-000
 90601-393-000
 90601-428-000
 90602-428-000
 90605-200-000
 90665-329-000
 90701-471-000
 90705-428-010
 90841-001-000
 90899-283-000
 91000
 91001-428-003
 91001-471-003
 91001-471-008
 91002-428-003
 91002-471-003
 91002-471-008
 91007-393-003
 91008-362-000
 91011-428-008
 91011-473-000
 91012-428-008
 91012-473-000
 91014-428-008
 91015-425-831
 91015-425-832
 91020-428-006
 91022-415-008
 91022-426-008
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 91071-MA0-004
 91101-428-000
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 91201-148-005
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 91251-361-005
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 91252-MC4-005
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 91254-430-005
 91254-434-003
 91254-435-003

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 F12 91255-434-013
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 F1
 E1 91261-MA0-003
 F2 91261-MA0-005
 E8 91262-MA0-003
 E10 91262-MA0-005
 M8 91262-329-010
 D15 91301-028-000
 E14
 F2 91301-200-000
 2-J3 91301-428-003
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 2-I9 91301-473-003
 91302-216-000
 91302-317-700
 E4 91302-428-000
 E4 91303-377-000
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 E4 91303-428-003
 E5 91305-323-000
 E5 91305-419-670
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 E14 91333-422-003
 E10 91351-KB7-003
 E8 91356-428-003
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 D15 92000-05020-0A
 C3
 2-E14 92000-06008
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 F2
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 M2
 M3 92000-06012
 M3
 M11
 M11 92000-06016
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 L16 92000-06035
 L7 92025-06025
 L10 92200-06028
 K14 92200-10060-0A

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