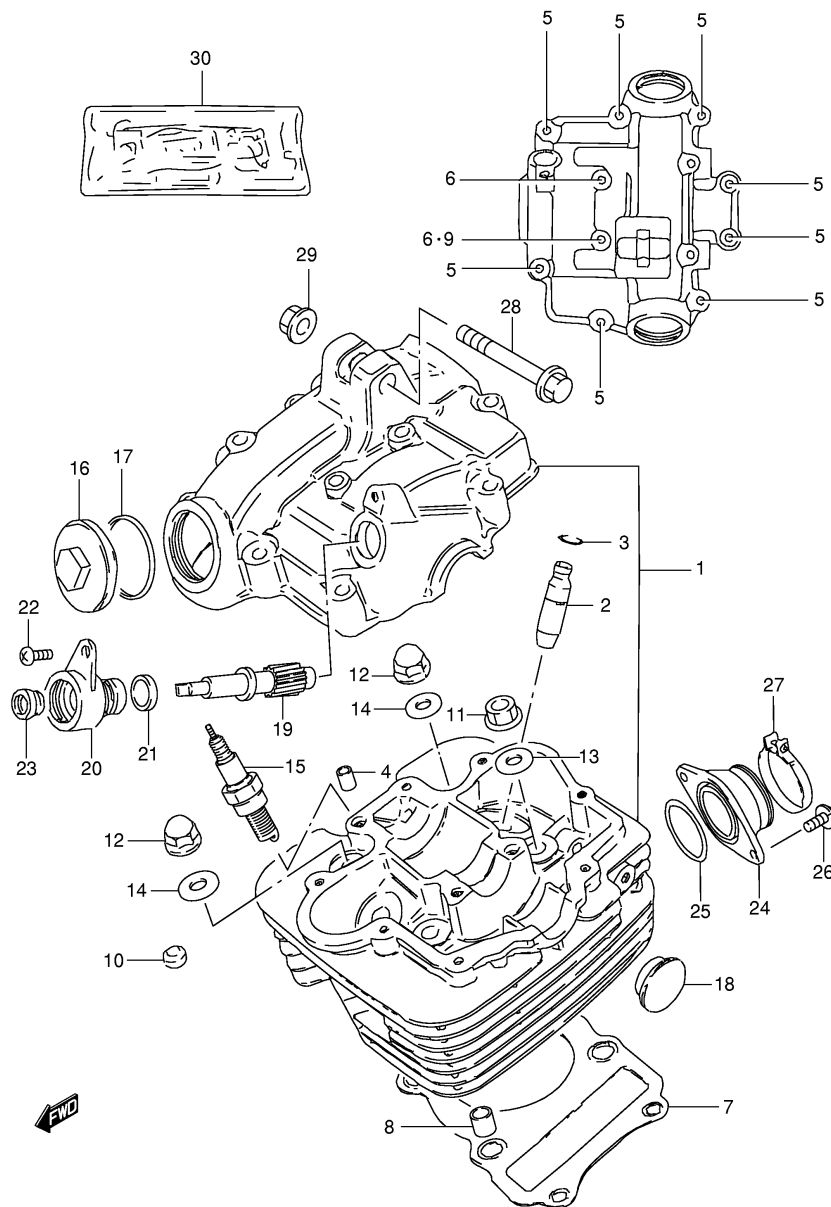
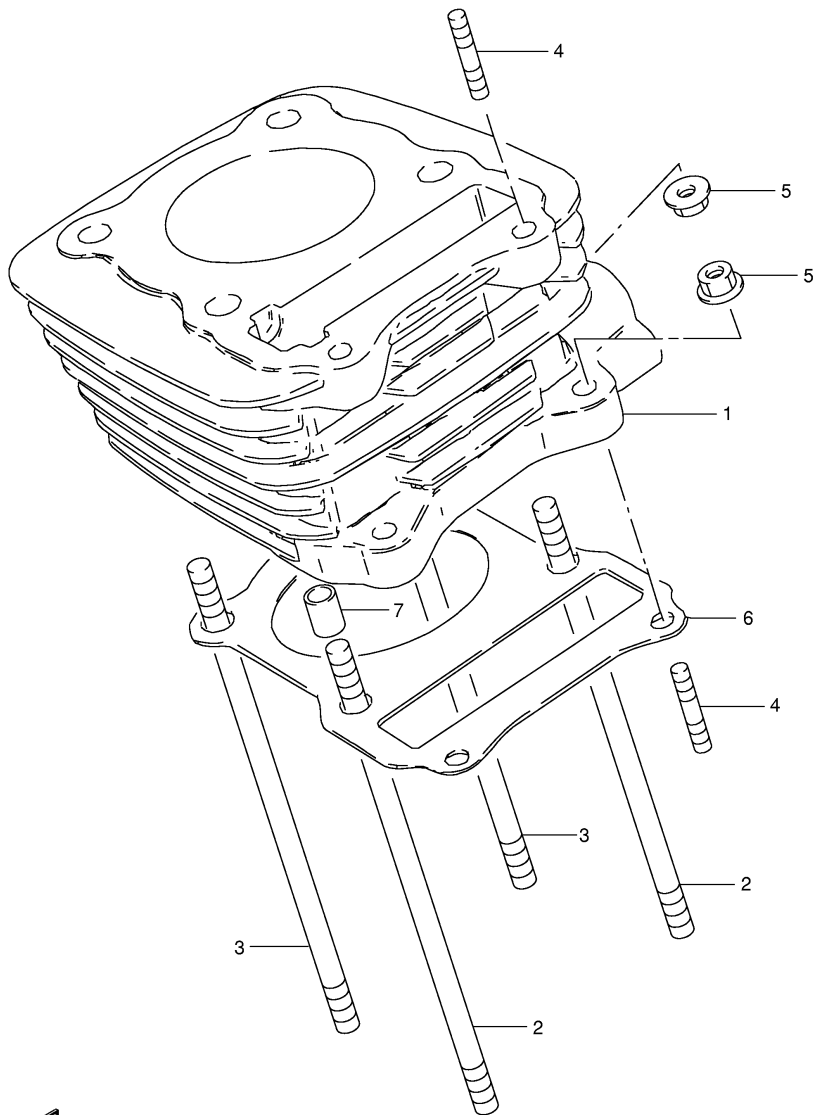




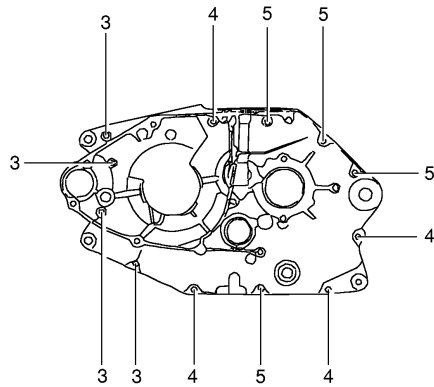
Ref No	Part No	Description
1	11100-05263	Head Assy, Cylinder
2	11115-05270	• . Guide, Valve
3	09381-10004	• . Ring, Valve Guide
4	09206-08001	• . Pin
5	01550-06357	• . Bolt (6x35)
6	01550-06607	• . Bolt (6x60)
7	11141-05201	Gasket, Cylinder Head
8	04211-11169	Pin, Cylinder Head
9	09168-06023	Washer
10	11151-45000	Pad, Rubber
11	08316-10083	Nut
12	09159-08074	Nut
13	09160-08039	Washer
14	09168-08012	Gasket (8.5x20x2.3)
14	09168-08021	Gasket (8.5x17x2.3)
15	09482-00144	Spark Plug (ngk,d8ea)
15	09482-00145	Spark Plug (nd,x24es-u)
16	11175-37111	Cap, Inspection
17	09280-30001	O Ring
18	09241-22002	Plug, Head
19	26431-05201	Gear, Tachometer Driven
20	26441-49000	Sleeve
21	26451-45000	Seal Band
22	09128-05101	Screw
23	09289-05002	Oil Seal
24	13110-05300	Pipe, Intake
25	09280-32006	O Ring
26	02112-36163	Screw
27	09402-44208	Clamp
28	09103-08081	Bolt (8x50)
29	08319-31087	Nut
30	11401-05862	Gasket Set

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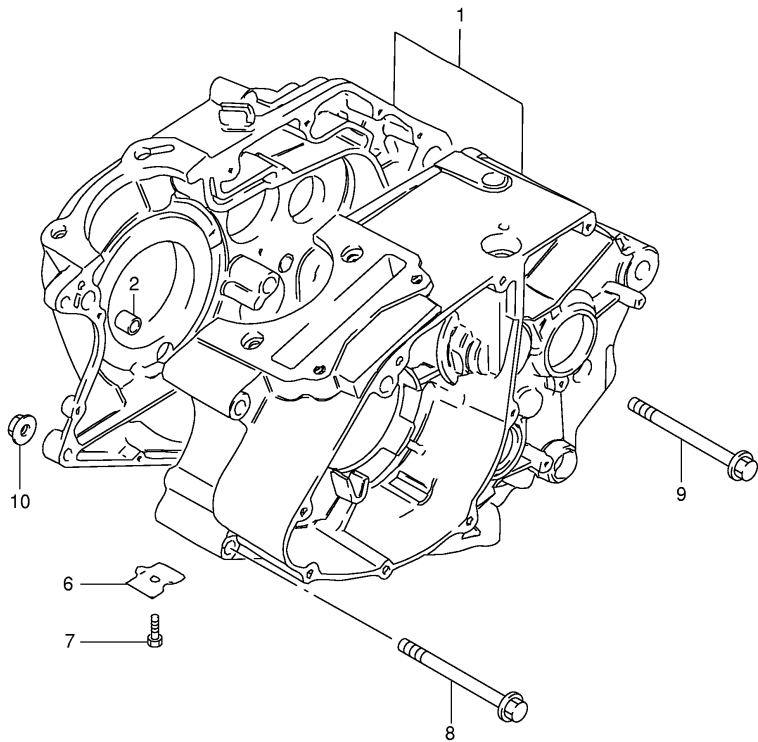
Ref No	Part No	Description
1	11210-05202	Cylinder
2	09108-08062	Stud Bolt (l:150)
3	09108-08089	Stud Bolt (l:155)
4	01421-06257	Stud Bolt (l:25)
5	08316-10067	Nut
6	11241-05311	Gasket, Cylinder
7	04211-11149	Pin (l:14)



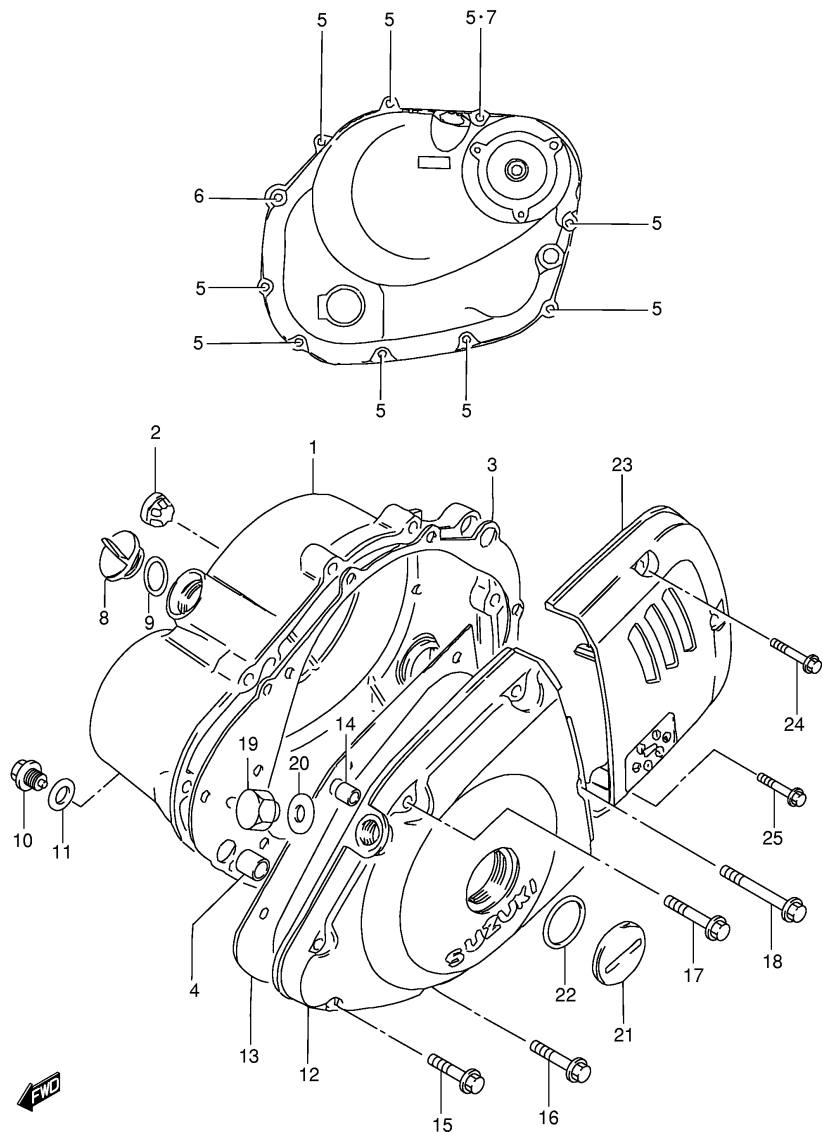
GN125ET E03_002



Ref No	Part No	Description
1	11300-05303	Crankcase Set
2	04211-13189	• Pin
3	01547-06557	• Bolt (6x55)
4	01547-06607	• Bolt (6x60)
5	01547-06757	• Bolt (6x75)
6	11319-05200	• Plate
7	01500-06103	• Bolt (6x10)
8	09103-08016	Bolt (8x80)
9	09103-08010	Bolt (8x88)
10	08319-31087	Nut

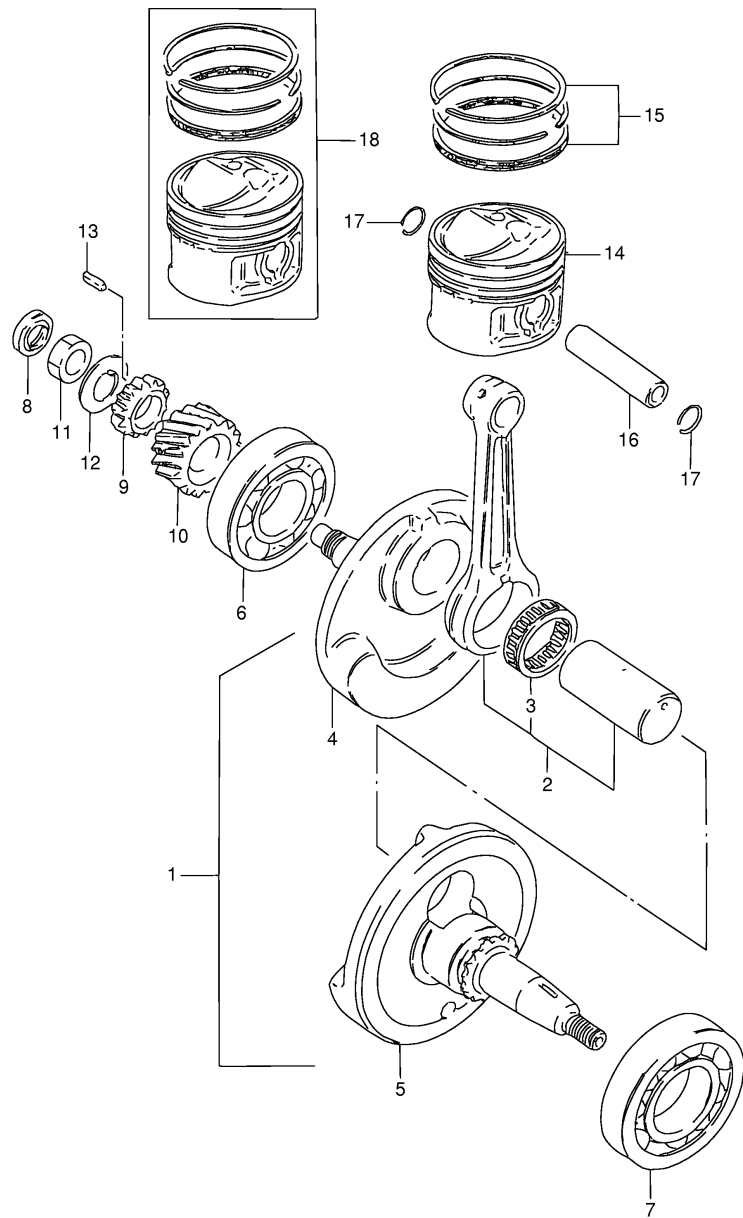


GN125ET E03_003



Ref No	Part No	Description
1	11340-05302	Cover, Clutch
2	11971-45010	• . Lens, Oil Level
3	11482-05311	Gasket, Clutch Cover
4	04211-13189	Pin
5	01547-06307	Bolt (6x30)
6	01547-06457	Bolt (6x45)
7	09168-06024	Gasket
8	09259-20018	Plug, Oil Filler
9	09280-17003	O Ring
10	09247-14026	Plug, Oil Check
11	09168-14002	Gasket
12	11351-05302	Cover, Magneto
13	11483-05311	Gasket, Magneto Cover
14	04211-09129	Pin
15	01547-06307	Bolt (6x30)
16	01547-06357	Bolt (6x35)
17	01547-06407	Bolt (6x40)
18	01547-06507	Bolt (6x50)
19	09247-12104	Plug, T.d.c
20	09168-12002	Gasket
21	09259-26011	Plug
22	09280-22008	O Ring
23	11361-05301	Cover, Engine Sprocket
24	01547-05357	Bolt
25	01547-05257	Bolt

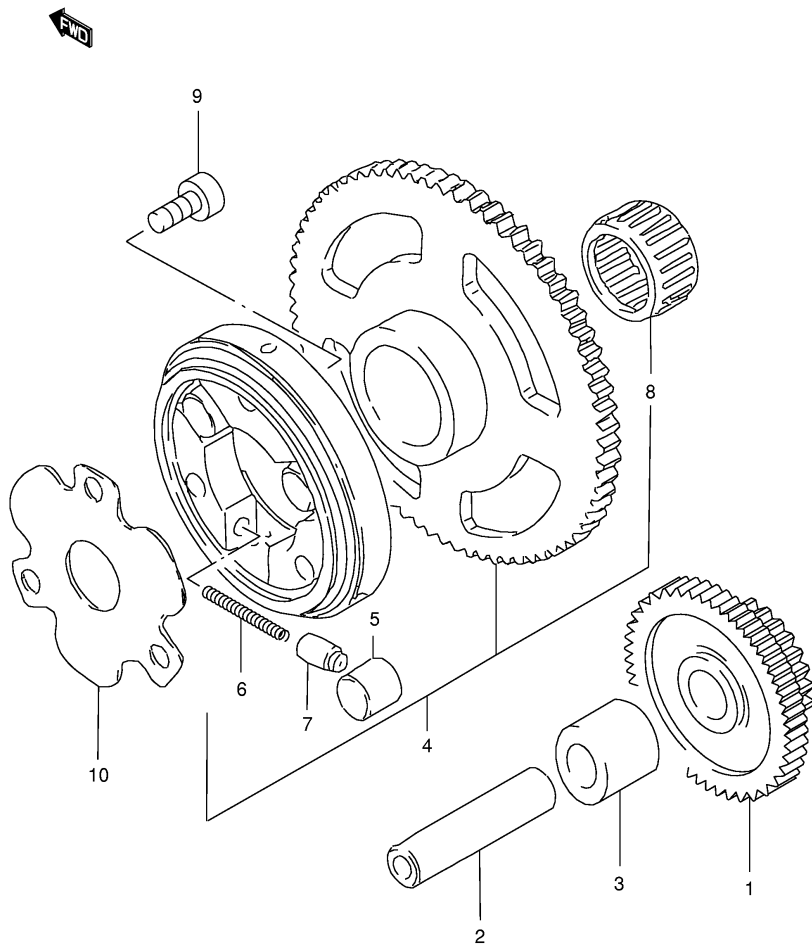
GN125ET E03_004



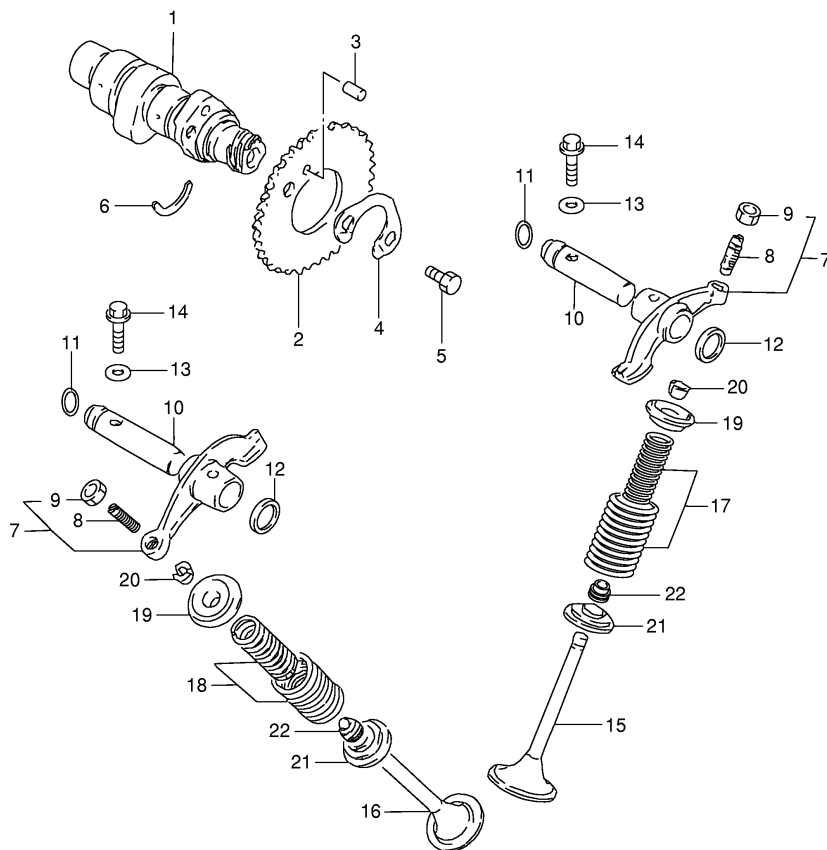
Ref No	Part No	Description
1	12200-05323	Crankshaft Assy
2	12105-05821	• . Rod Set, Connecting
3	09263-28027-0B0	•• .. Bearing
4	12221-05202	• . Crankshaft, Rh
5	12261-05301	• . Crankshaft, Lh
6	09262-28014	Bearing, Rh
7	09262-35038	Bearing, Lh
8	09282-12009	Oil Seal, Rh
9	16321-05201	Gear, Oil Pump Drive
10	21111-05200	Gear, Primary Drive (nt:17)
11	09140-16019	Nut
12	09166-16012	Lock Washer
13	09421-04004	Key, Gear
14	12111-05202	Piston
15	12140-01410	Ring Set, Piston
16	12151-05220	Pin, Piston
17	09381-14001	Circlip
18	12100-05200-050	Piston Set (os:0.5)
18	12100-05200-100	Piston Set (os:1.0)

GN125ET E03_005

Ref No	Part No	Description
1	12611-05300	Gear, Starter Idle
2	09206-13003	Pin
3	09180-13006	Spacer
4	12600-05872	Clutch Set, Starter
5	09261-10003	• . Roller
6	09440-03004	• . Spring
7	12633-05300	• . Piece
8	09263-22031	• . Bearing
9	07130-06163	Bolt
10	12649-05300	Shim

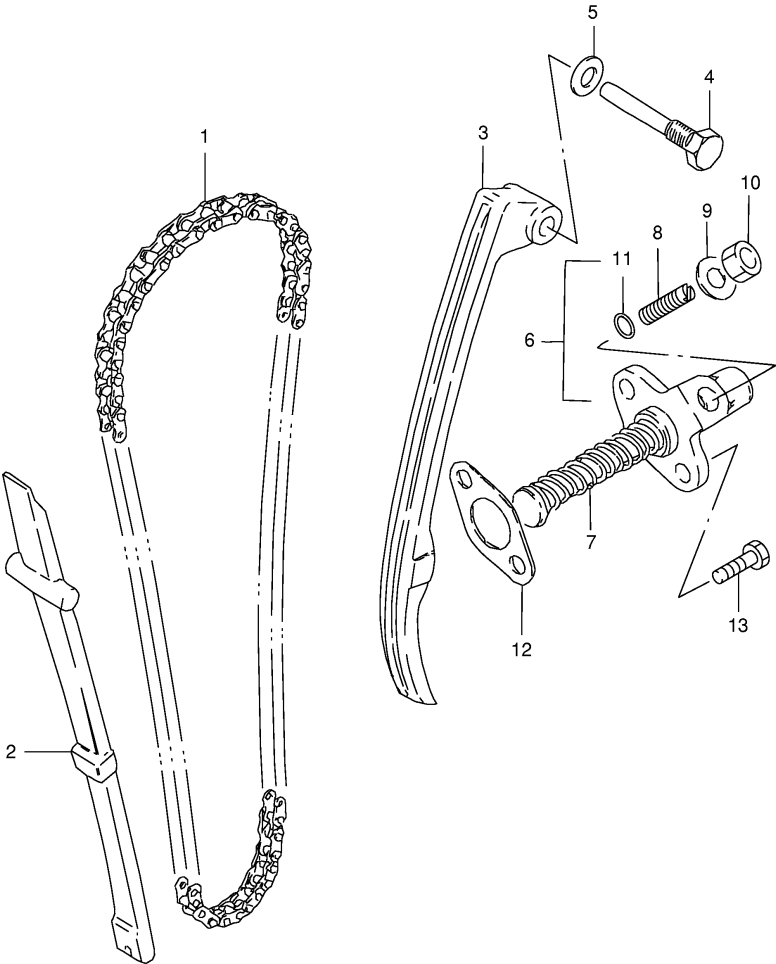


GN125ET E03_006



Ref No	Part No	Description
1	12711-05201	Cam Shaft
2	12741-05201	Sprocket (nt:32)
3	09261-05005	Pin
4	12747-05201	Washer
5	09111-06032	Bolt
6	09390-22002	C Ring
7	12850-25C00	Arm, Valve Rocker
8	12842-32411	• . Screw
9	12843-32400	• . Nut
10	12861-05201	Shaft, Rocker Arm
11	09280-09005	O Ring
12	09164-12021	Wave Washer
13	09168-06023	Gasket
14	01550-06257	Bolt
15	12911-04B00	Valve, Intake
16	12912-24400	Valve, Exhaust
17	12920-05210	Spring Set, Valve,intake
18	12920-05240	Spring Set, Valve,exhaust
19	12931-49200	Retainer, Spring
20	12932-24400	Cotter, Valve
21	12933-49201	Seat, Spring
22	09289-05015	Oil Seal

FIG. 8

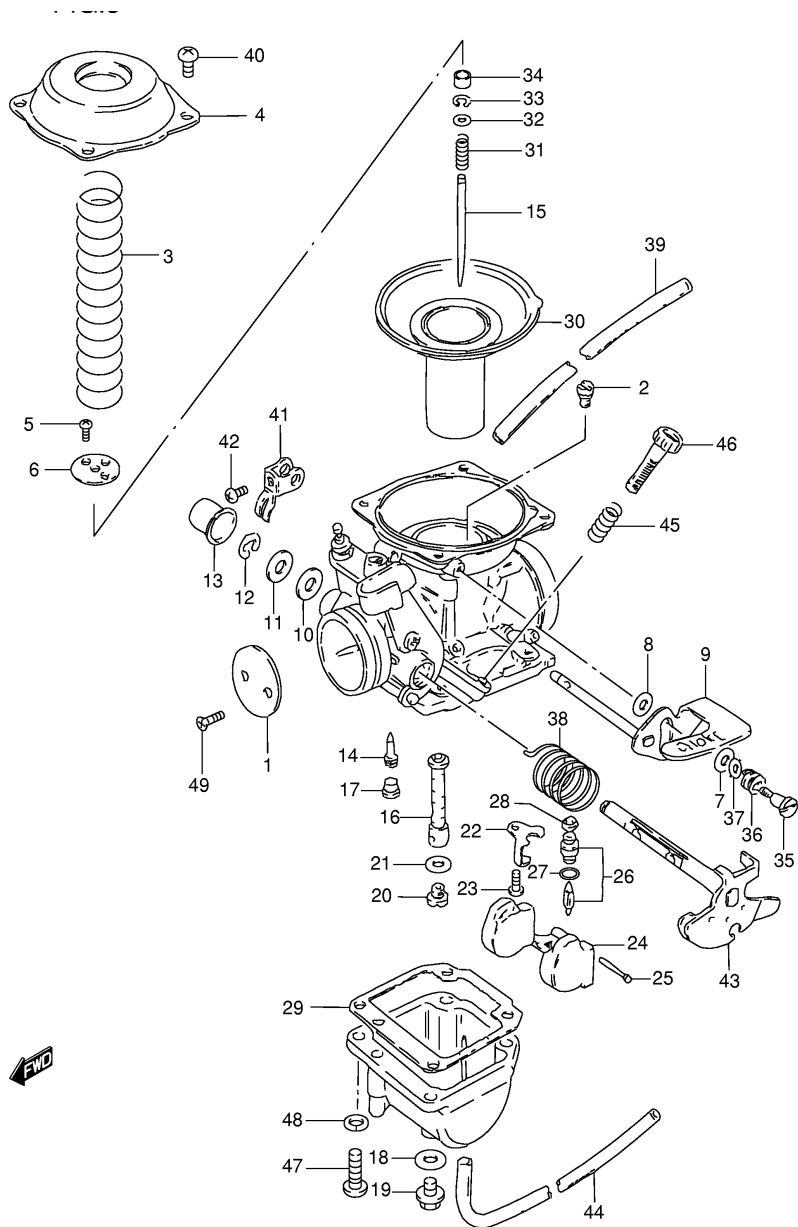


Ref No	Part No	Description
1	12760-44A00	Chain, Cam Shaft Drive
2	12771-05200	Guide, Cam Chain
3	12811-05220	Tensioner, Cam Chain
4	12812-32400	Bolt
5	09168-08008	Washer
6	12830-32452	Adjuster Assy, Tensioner
7	09440-11018	• . Spring
8	12838-45001	• . Screw
10	08316-10083	• . Nut
11	09280-06005	• . O Ring
12	12837-32410	Gasket, Tensioner Adjuster
13	01500-06203	Bolt



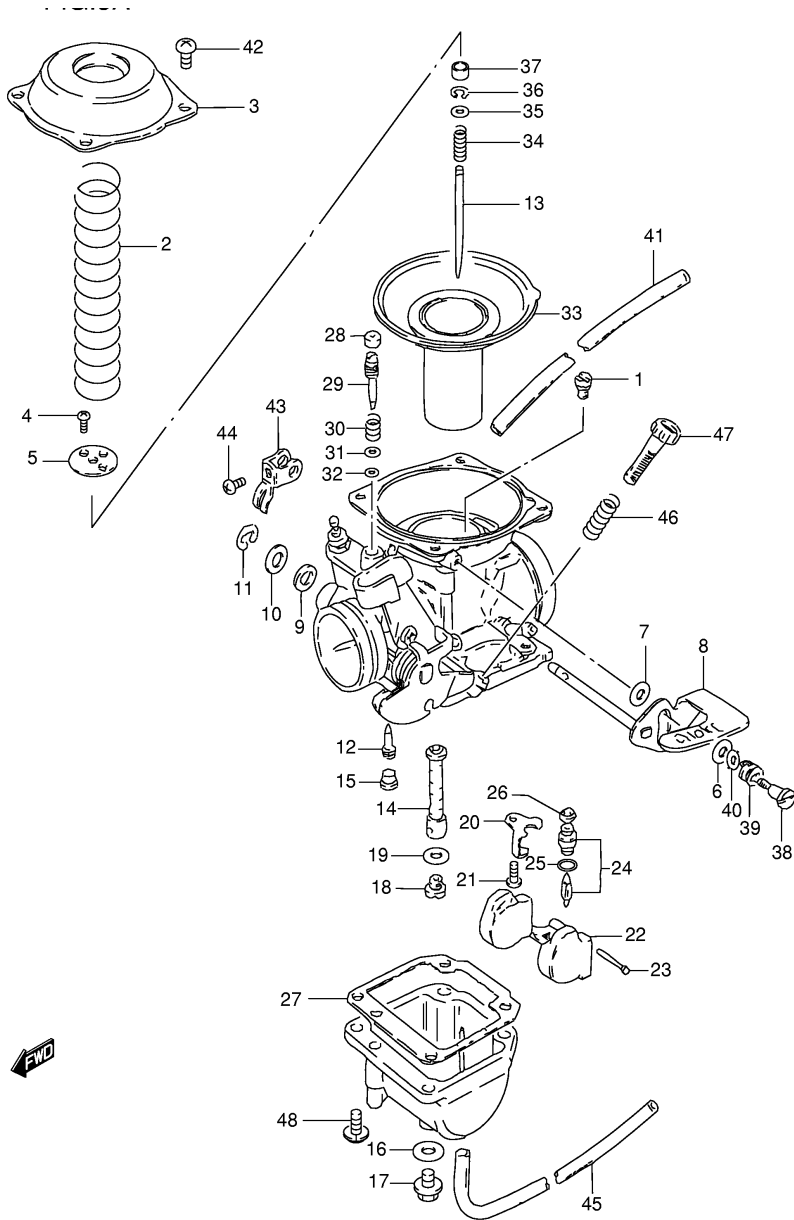
GN125ET E03_008

Ref No	Part No	Description
1	13551-33200	. Valve, Throttle (125)
2	09491-36005	. Jet, Pilot Air (180)
3	13503-33200	. Spring, Throttle Valve
4	13502-33210	. Cover
5	13399-34010	. Screw
6	13389-37400	. Plate
7	13431-05300	. Packing
8	13432-44110	. Washer
9	13410-05300	. Shaft Assy, Starter
10	13651-51010	. Seal
11	13557-47070	. Packing
12	13617-44080	. E Ring
13	13578-47070	. Cap
14	09492-35008	. Jet, Pilot (35)
15	13383-05300	. Needle, Jet (4dz42)
16	09494-00370	. Jet, Needle (p-2)
17	13357-44080	. Plug
18	13246-44080	. Gasket
19	13247-44080	. Screw, Drain
20	09491-20012	. Jet, Main (102.5)
21	13332-44080	. Washer
23	02112-04066	. Screw
24	13250-05300	. Float
25	13254-92311	. Pin
26	13370-44500	. Valve Assy, Needle (2.0)
27	13374-44080	. O Ring
28	13376-84110	. Net
29	13251-33200	. Gasket, Float Chamber
30	13500-33200	. Diaphragm Assy
31	13388-44030	. Spring
32	13382-44030	. Washer
33	13394-10010	. E Ring
34	13387-47010	. Ring
35	13438-33110	. Screw
36	13426-43010	. Spring
37	13615-43010	. Washer
38	13573-37100	. Spring
39	13684-22A00	. Hose (5x8x550)
40	02112-05086	. Screw
41	13422-05300	. Lever
42	13605-31210	. Screw
43	13550-05300	. Shaft Assy, Throttle
44	13683-37420	. Hose (3.5x6.5x500)
44	13683-45070	. Hose (3.5x6.5x600)
45	13268-37420	. Spring
46	13267-37100	. Adjuster
47	02112-04166	. Screw
48	08321-21046	. Lock Washer
49	13604-44080	. Screw



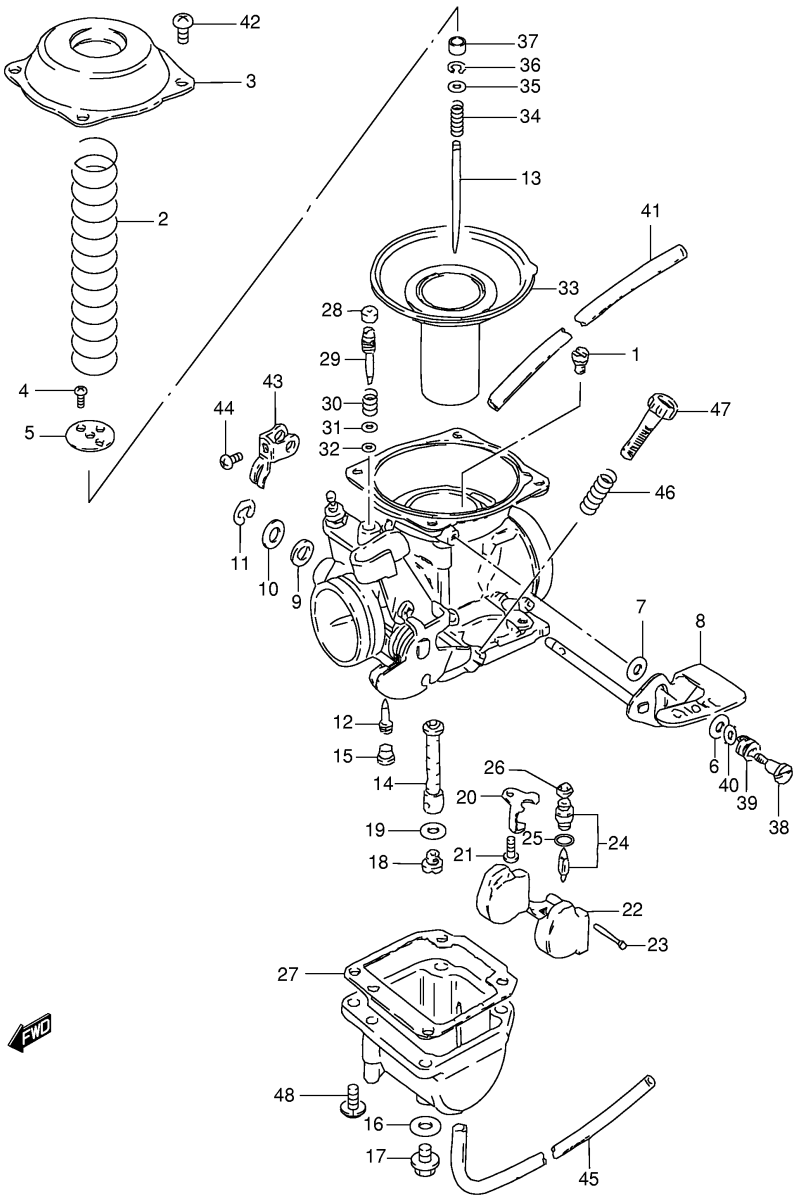
GN125ET E03_009

Ref No	Part No	Description
	13200-05302	Carburetor Assy
	13200-05402	Carburetor Assy
1	09491-36005	. Jet, Pilot Air (180)
2	13503-33200	. Spring, Throttle Valve
3	13502-33210	. Cover
4	13399-34010	. Screw
5	13389-37400	. Plate
6	13431-05300	. Packing
7	09160-04015	. Washer
8	13410-05300	. Shaft Assy, Starter
9	13651-51010	. Seal
10	13557-47070	. Packing
11	13617-44080	. E Ring
12	09492-35008	. Jet, Pilot (35)
13	13383-05300	. Needle, Jet (4dz42)
13	13383-05400	. Needle, Jet (4fch1-1)
14	09494-00370	. Jet, Needle (p-2)
14	09494-00740	. Jet, Needle (o-8)
15	13357-44080	. Plug
16	13246-44080	. Gasket
17	13247-44080	. Screw, Drain
18	09491-20012	. Jet, Main (102.5)
18	09491-97003	. Jet, Main (97.5)
19	13332-44080	. Washer
20	13373-39110	. Plate
21	02112-04063	. Screw
22	13250-05300	. Float
23	13254-92311	. Pin
24	13370-44500	. Valve Assy, Needle (2.0)
25	13374-44080	. O Ring
26	13376-84110	. Net
27	13251-05400	. Gasket, Float Chamber
28	13281-05A00	. Plug
29	13279-45400	. Screw, Pilot (2.0)
30	13268-47070	. Spring
31	13291-29900	. Washer
32	13295-29900	. O Ring
33	13500-05400	. Diaphragm Assy
34	13388-32400	. Spring
35	13382-44030	. Washer
36	13394-10010	. E Ring
37	13387-47010	. Ring
38	13438-33110	. Screw
39	13426-43010	. Spring
40	13615-43010	. Washer
41	09352-50823-600	. Hose (5x8x600)
42	02112-05083	. Screw
43	13422-05300	. Lever
44	13605-31210	. Screw
45	09351-35653-600	. Hose (3.5x6.5x600)
45	09352-36602-600	. Hose (3.5x6.5x600)
46	13268-37420	. Spring
47	13267-37100	. Adjuster



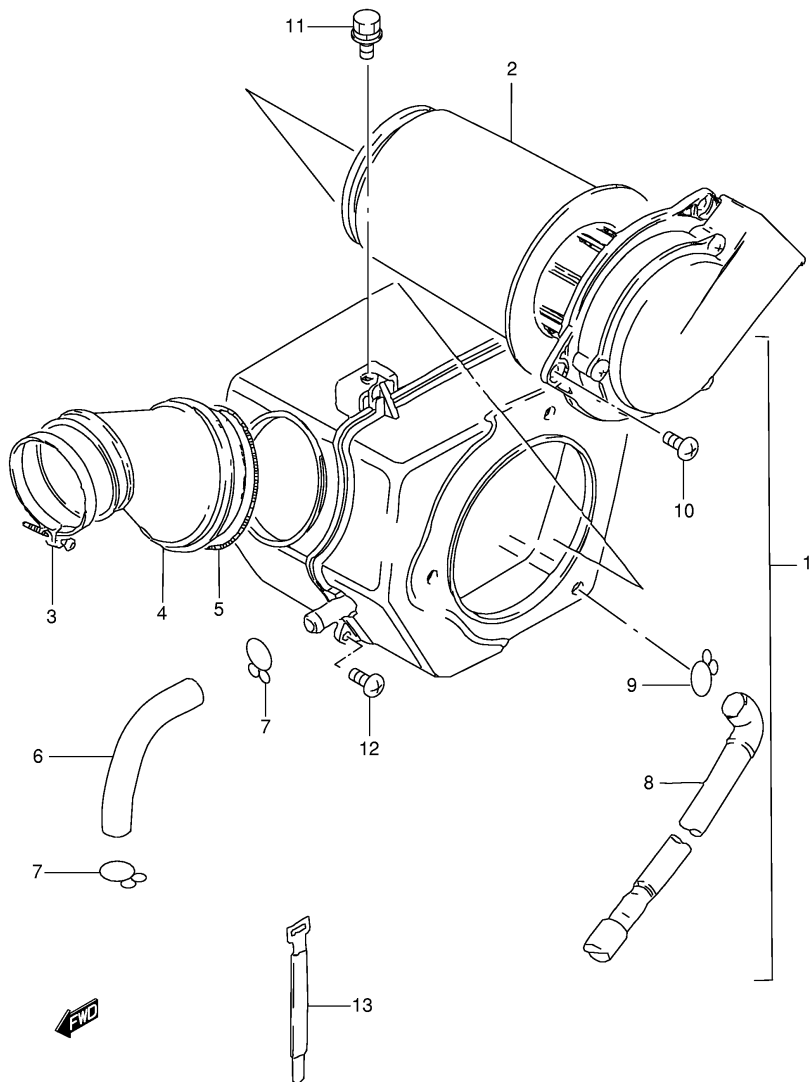
GN125ET E03_009A

Ref No	Part No	Description
48	13601-04148	• . Screw



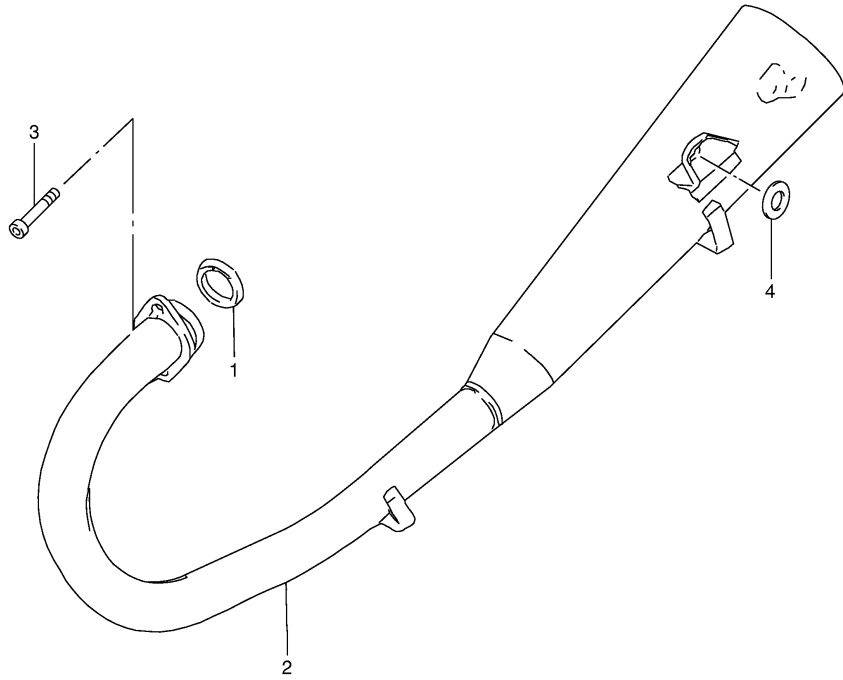
GN125ET E03_009A

Ref No	Part No	Description
1	13700-05302	Cleaner Assy
2	13780-38301	• . Filter
3	09402-56208	• . Clamp
4	13881-05300	• . Tube, Outlet
5	13826-38300	• . Clamp
6	13853-05300	• . Tube, Breather
7	09401-14401	• . Clip
8	13870-21308	• . Tube, Drain
9	13824-00A00	• . Clip
10	02142-05127	• . Screw
11	09118-06017	Bolt (6x16)
12	02142-06163	Screw
13	09407-11301	Clamp, Carburetor Air Vent

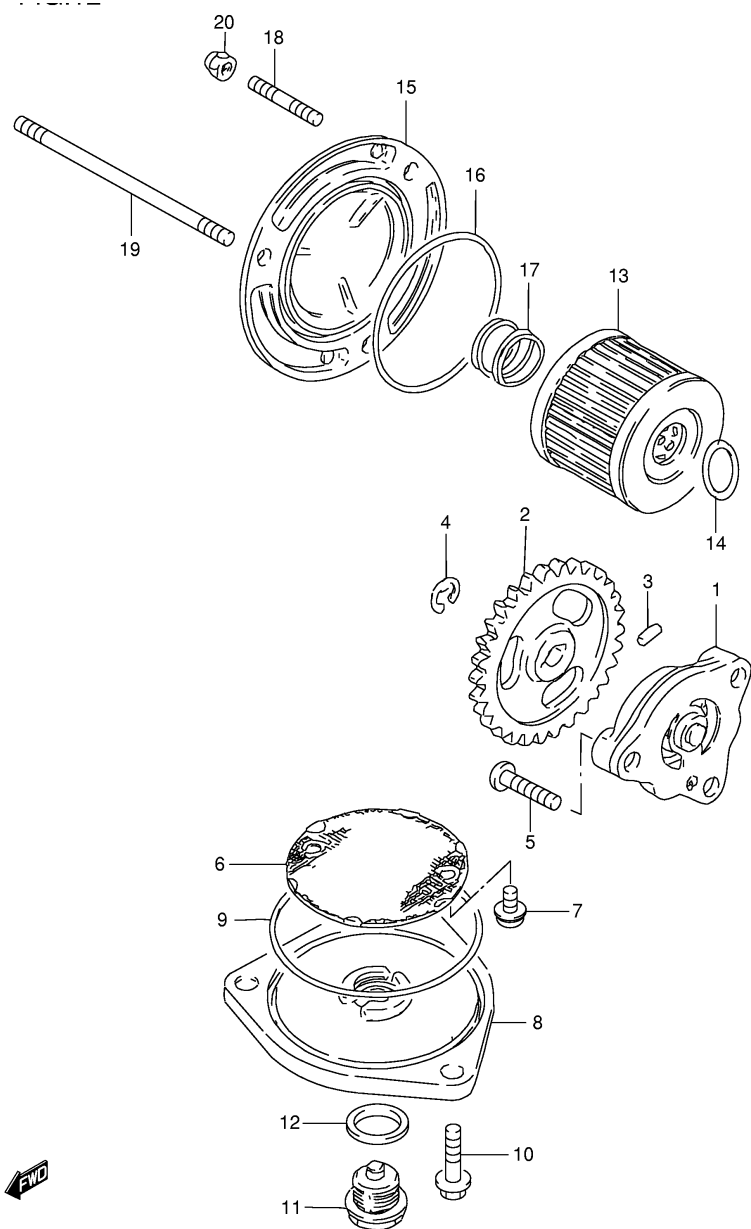


GN125ET E03_010

Ref No	Part No	Description
1	14181-18C00	Gasket, Exhaust Pipe
2	14305-05500	Muffler
3	07130-08253	Bolt (8x25)
4	08322-01103	Washer

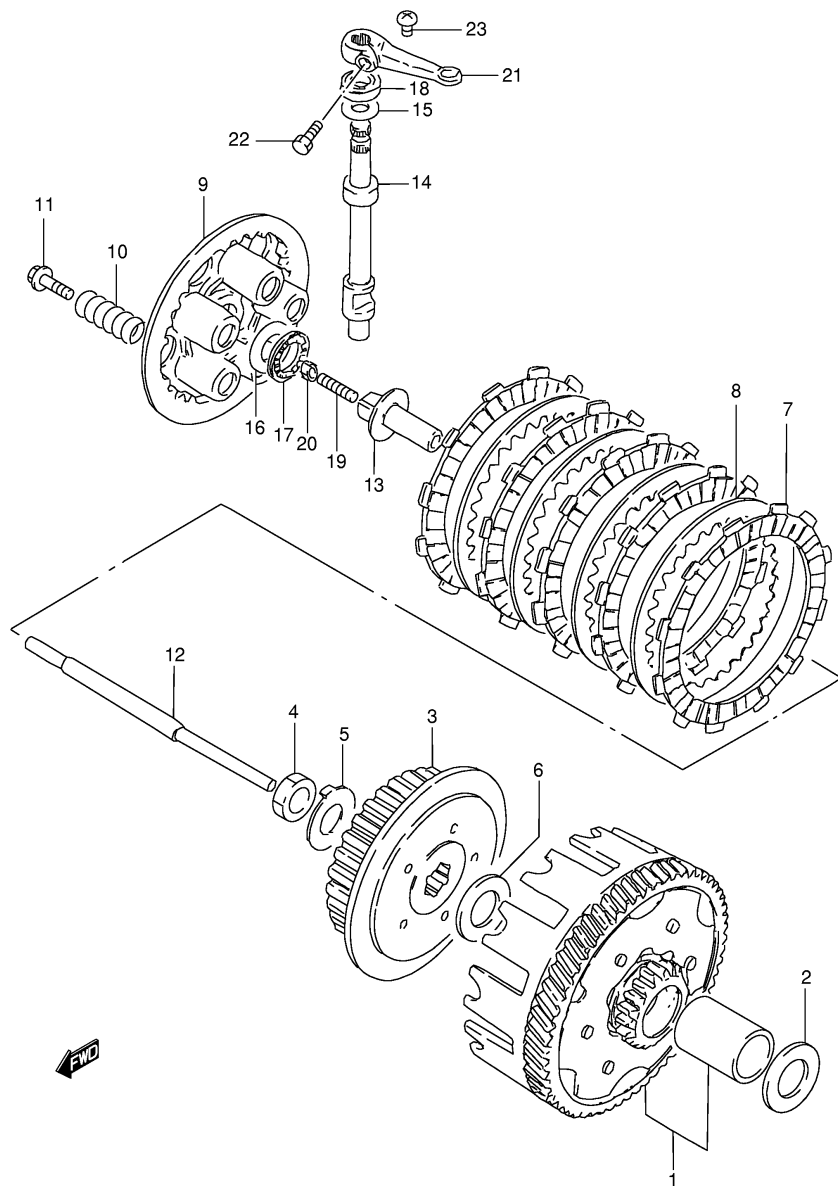


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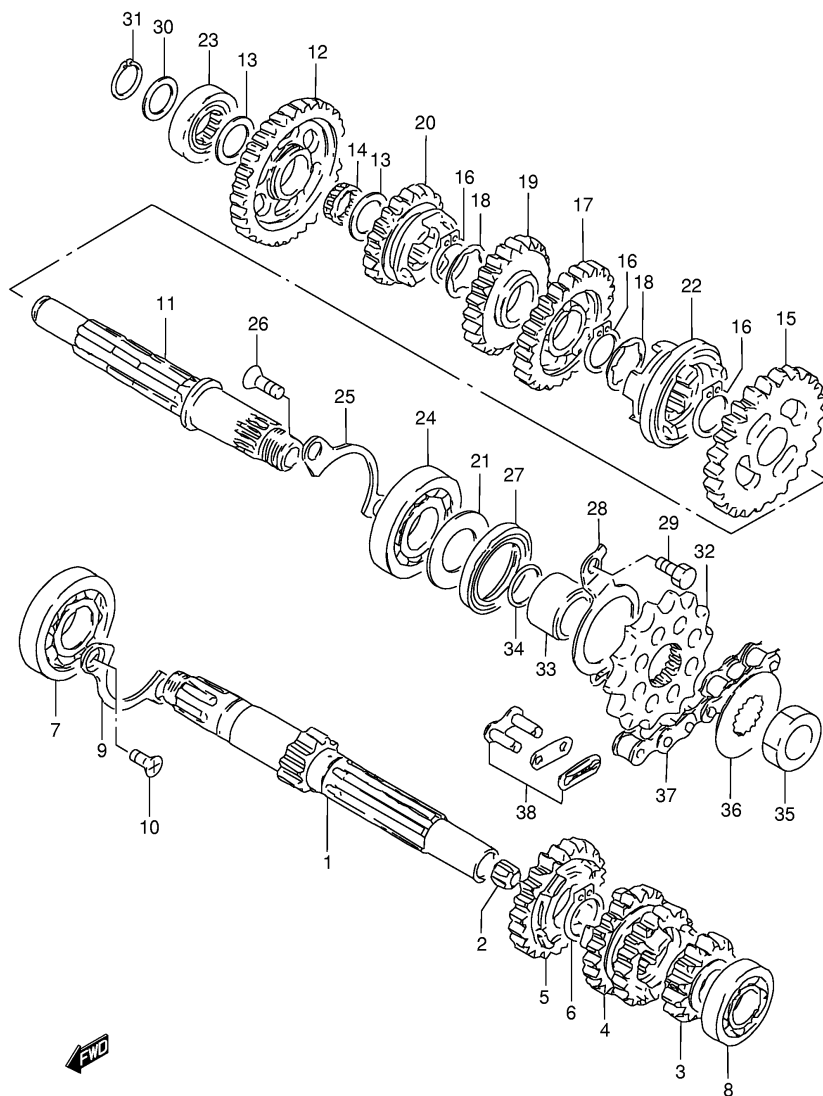
Ref No	Part No	Description
1	16400-05201	Pump Assy, Engine Oil
2	16331-05200	Gear, Driven (nt:30)
3	09261-02008	Pin
4	08332-11063	Circlip
5	02112-06253	Screw
6	16520-05202	Strainer, Engine Oil
7	02112-75123	Screw
8	16523-05200	Cap, Oil Strainer
9	09280-60005	O Ring
10	01547-06207	Bolt
11	09247-14026	Plug, Drain
12	09168-14002	Gasket (13.8x18.8x0.4)
13	16510-05240	Filter, Engine Oil
14	09280-13004	O Ring
15	16512-05212	Cap, Oil Filter
16	09280-54001	O Ring
17	09440-18002	Spring
18	01421-06128	Stud Bolt
19	01421-06858	Stud Bolt
20	08313-10067	Nut

GN125ET E03_012



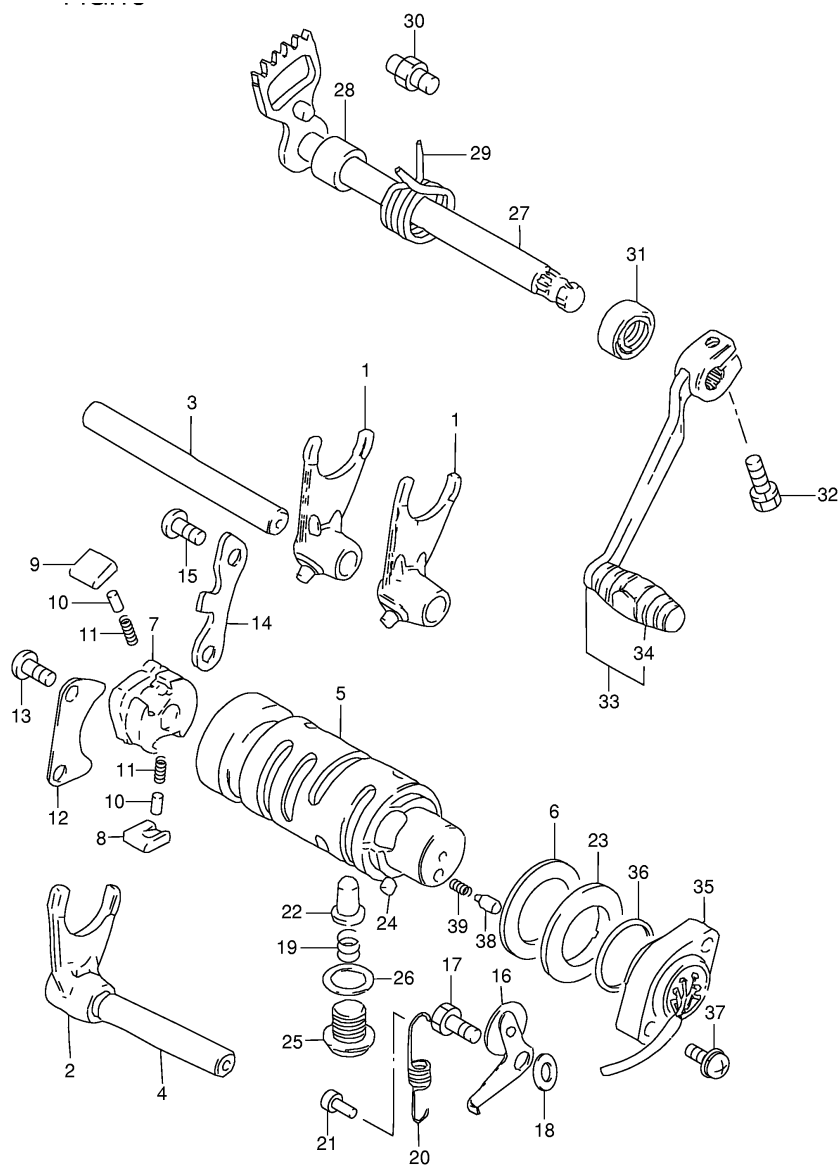
Ref No	Part No	Description
1	21200-05853	Gear Assy, Primary Driven
2	08211-20353	Washer
3	21411-05200	Hub, Sleeve
4	09140-16014	Nut
5	09169-16003	Lock Washer
6	08211-20352	Washer
7	21441-13A01	Plate, Drive
8	21451-19A00	Plate, Driven
9	21462-14102	Disk, Pressure
10	09440-15014	Spring
11	09116-05003	Bolt (5x16)
12	23110-05202	Rod, Push
13	23121-38200	Piece
14	23122-05200	Cam Shaft
15	08211-10201	Washer
16	09160-15045	Washer
17	09263-15003	Thrust Bearing
18	09282-10012	Oil Seal
19	09134-06010	Screw
20	09140-06023	Nut
21	23271-46010	Arm, Release
22	01500-06167	Bolt
23	02142-06103	Stopper

GN125ET E03_013



Ref No	Part No	Description
1	24121-05201	Countershaft (nt:11)
2	24125-38201	Bush
3	24221-05300	Gear, 2nd Drive (nt:14)
4	24231-05202	Gear, 3/4 Drive (nt:19/21)
5	24251-05202	Gear, 5th Drive (nt:23)
6	09380-20009	Circlip
7	09262-20069	Bearing, Rh
8	08123-60027	Bearing, Lh
9	24741-05200	Holder, Bearing
10	02122-06123	Screw
11	24130-05300	Driveshaft
12	24311-05200	Gear, 1st Driven (nt:33)
13	08211-15251	Washer
14	09263-15023	Bearing
15	24320-05201	Gear, 2nd Driven (nt:26)
16	09380-20009	Circlip
17	24331-05201	Gear, 3rd Driven (nt:26)
18	09167-20011	Washer
19	24341-05201	Gear, 4th Driven (nt:23)
20	24351-05201	Gear, 5th Driven (nt:21)
21	24359-05200	Washer
22	24421-05300	Wheel
23	09263-15024	Bearing, Rh
24	09262-20069	Bearing, Lh
25	24741-05200	Holder, Bearing
26	02122-06123	Screw
27	09283-27010	Oil Seal, Lh
28	24751-05201	Holder, Oil Seal
29	01500-06103	Bolt
30	08211-15201	Washer
31	08331-31156	Circlip
32	27511-41310	Sprocket (nt:14)
33	27531-05200	Spacer
34	09280-19005	O Ring
35	09140-16017	Nut
36	09167-20012	Washer
37	27600-29B20-114	Chain, Drive (428fd-114le)
38	27620-40220	• . Joint, Chain (rk)
38	27620-40220	Joint, Chain (rk)

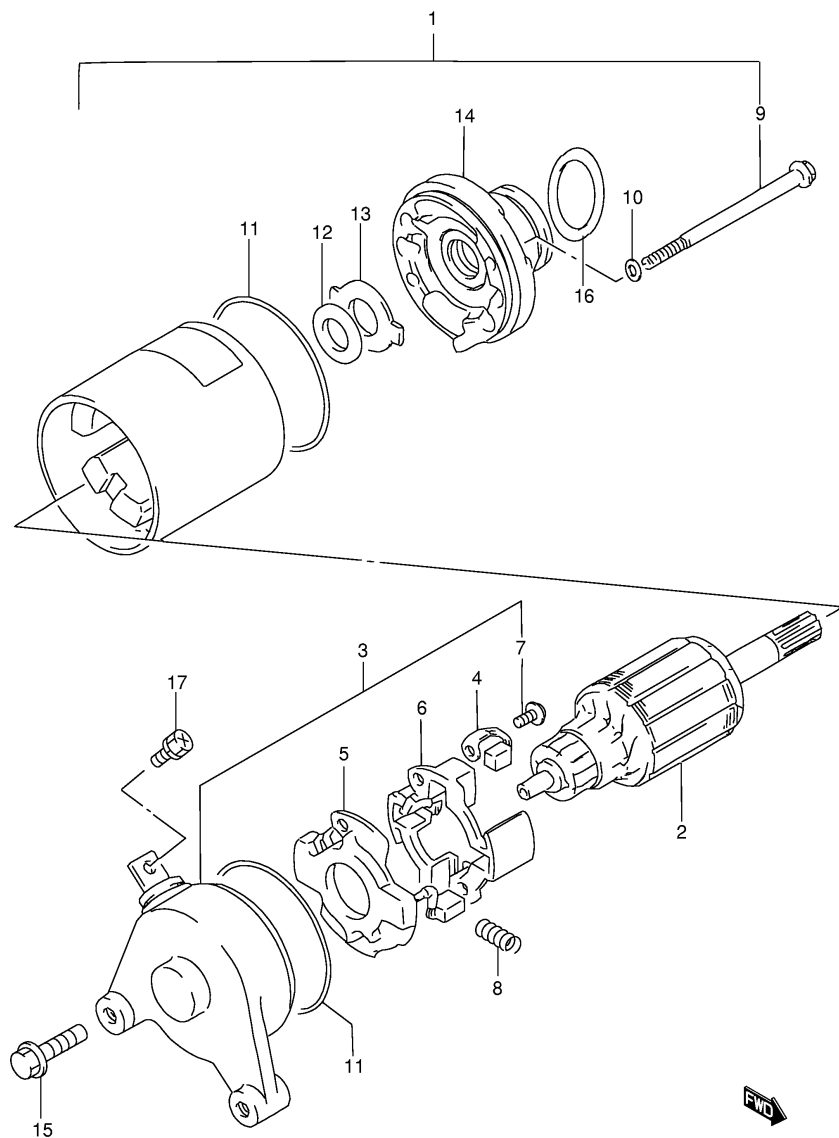
GN125ET E03_014



Ref No	Part No	Description
1	25221-08300	Fork, Gear Shifting (1)
2	25231-05201	Fork, Gear Shifting (3)
3	25411-05201	Shaft, Fork (1)
4	25421-35403	Shaft, Fork (2)
5	25310-05300	Cam, Gear Shifting
6	08211-25401	Washer
7	25322-31301	Gear, Cam Driven
8	25323-34201	Pawl, (1)
9	25324-34201	Pawl, (2)
10	09261-05003	Pin
11	09440-04003	Spring
12	25331-30001	Lifter, Pawl
13	02122-06123	Screw
14	25341-05200	Guide, Cam
15	02122-06123	Screw
16	25350-44A00	Stopper, Cam
17	09111-06054	Bolt
18	08211-06141	Washer
19	09440-11016	Spring
20	09443-08044	Spring
21	09223-04001	Hook
22	25351-30010	Stopper, Neutral
23	25381-45400	Plate, Stopper
24	06211-04063	Pin
25	09247-14026	Plug, Cam Stopper
26	09168-14002	Washer (13.8x18.8x0.4)
27	25510-05201	Shaft, Gear Shifting
28	09180-12068	Spacer
29	09444-26013	Spring
30	25671-01000	Stopper, Arm
31	09285-12002	Oil Seal
32	01500-06203	Bolt
33	25600-05320	Lever Assy
34	25652-16500	• . Cover
35	37720-44700	Body, Switch
36	09280-26003	O Ring (d:2.4,id:26.2)
37	02112-75203	Screw
38	09209-05011	Contact
39	09440-04010	Spring



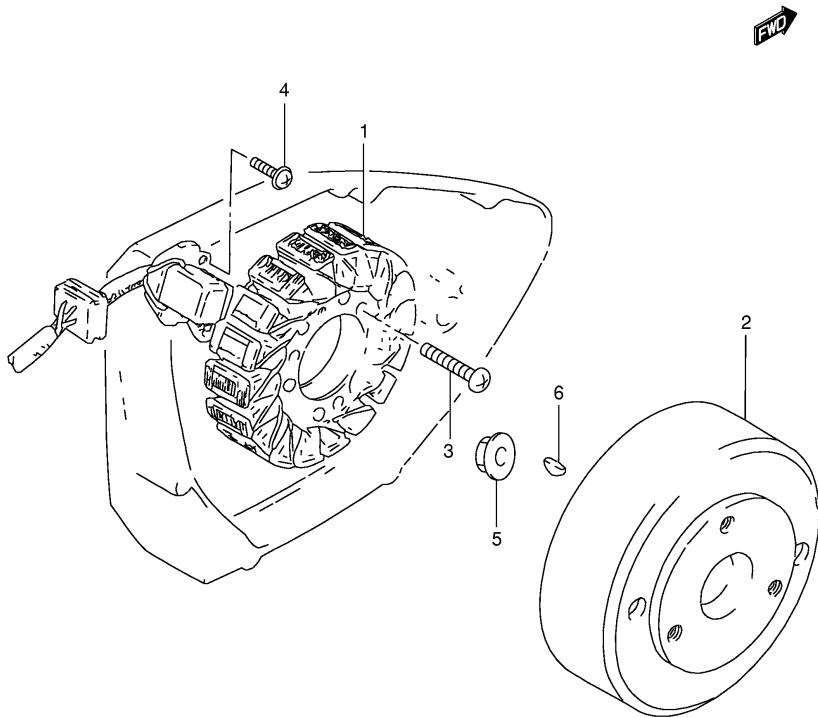
GN125ET E03_015



Ref No	Part No	Description
1	31100-05500	Motor Assy, Starting
2	31310-11D00	• . Armature
3	31175-29B00	• . Frame Assy, Commutator,end
4	31132-32C10	• .. Brush
5	31130-32C20	• .. Brush Sub Assy
6	31133-32C10	• .. Holder, Brush
7	31134-32C10	• .. Screw
8	31135-32C10	• . Spring
9	31281-32C10	• . Bolt
10	31156-38300	• . O Ring
11	31264-32C10	• . O Ring
12	31361-38300	• . Shim
13	31361-32C10	• . Plate, Lock
14	31150-06C00	• . Bracket
15	01547-06357	Bolt
16	09280-24003	O Ring (d:3,id:24.5)
17	09137-05004	Screw

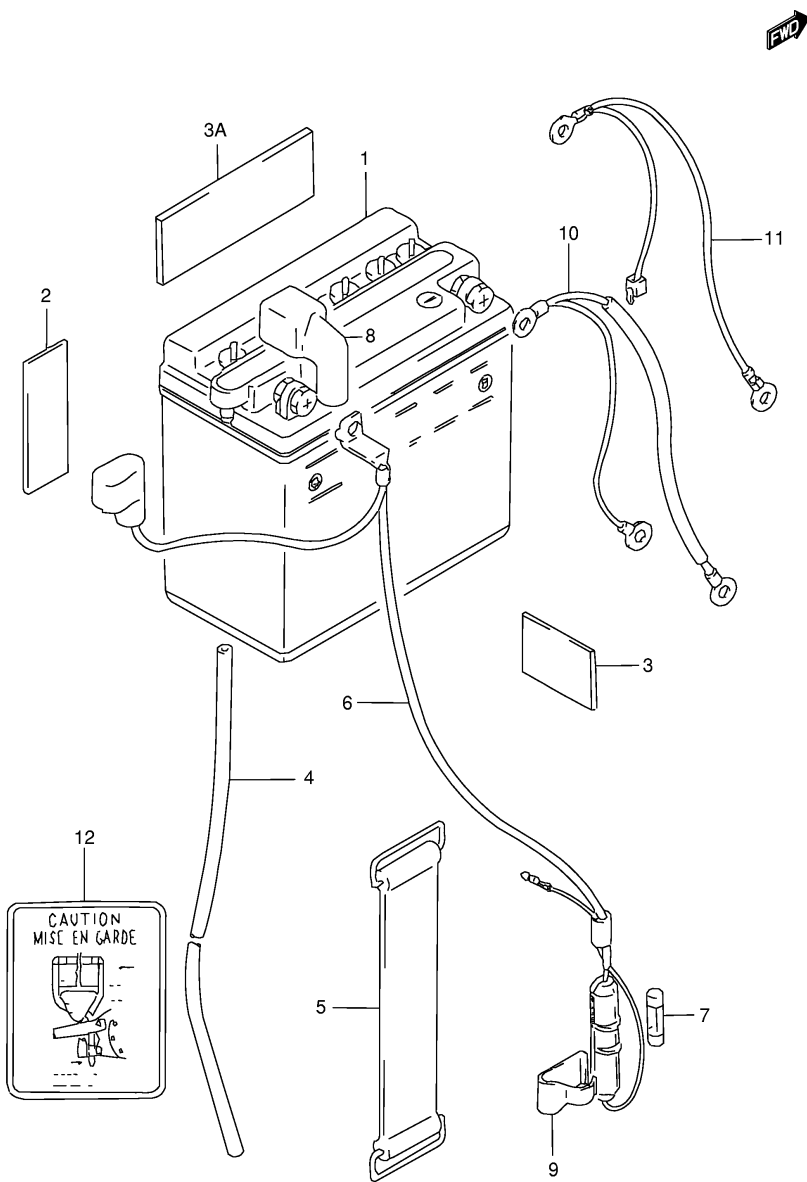
GN125ET E03_016

Ref No	Part No	Description
1	32101-05300	Stator Assy
2	32102-05300	Rotor, Flywheel
3	02112-05253	Screw
4	02142-04123	Screw
5	08316-10103	Nut
6	08341-31039	Key

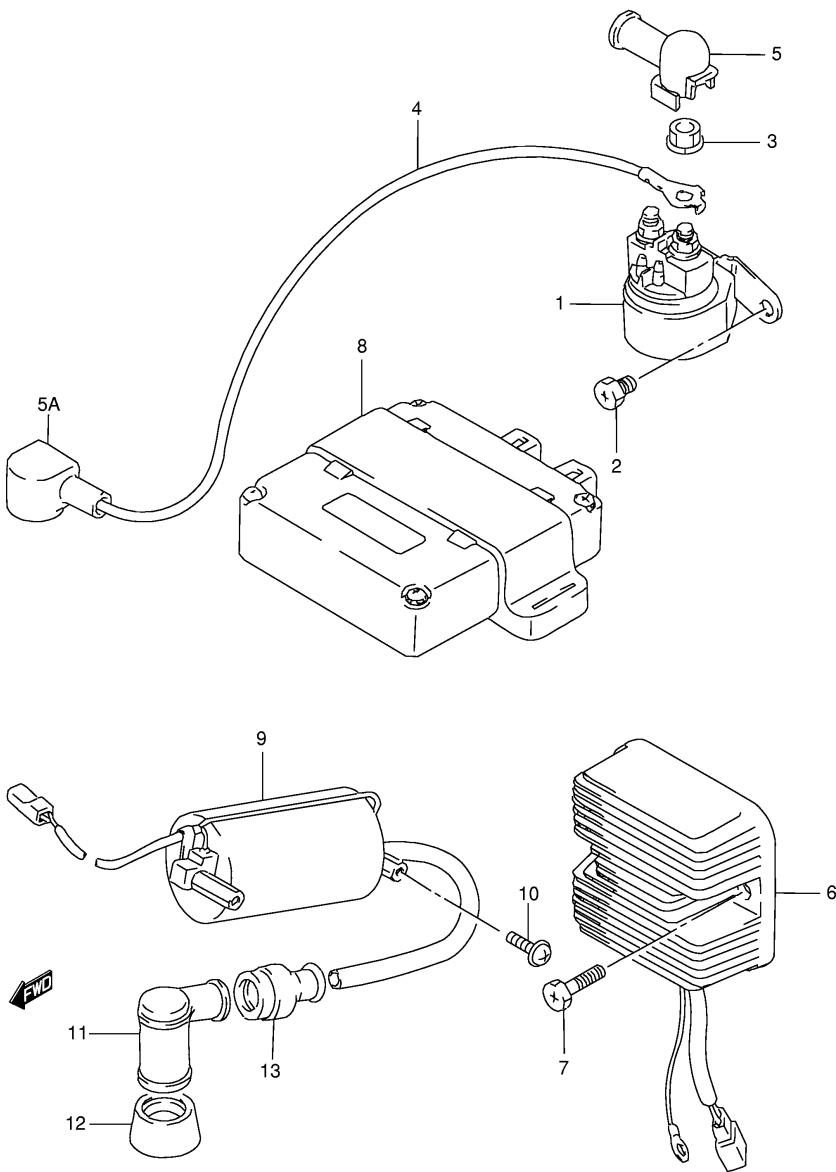


GN125ET E03_017

Ref No	Part No	Description
1	33610-10360	Battery (12v,8ah)
2	33651-37000	Protector
3	33651-37000	Protector
3a	33652-28000	Protector, Upper
4	33680-16A10	Hose, Battery Exhaust
5	09462-00020	Band
9	36791-46700	Holder, Fuse Case
11	33860-05550	Lead Wire, Battery (-)
12	33690-05360	Plate, Battery Caution



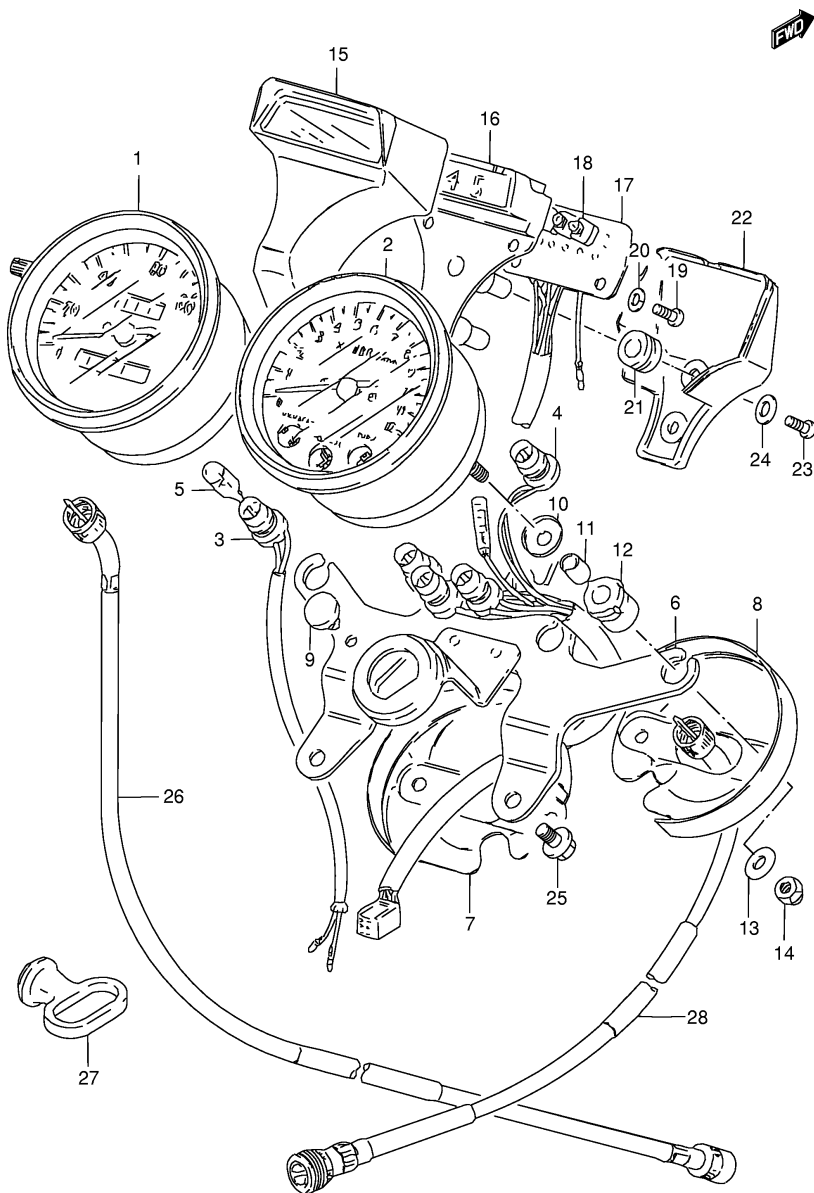
GN125ET E03_018



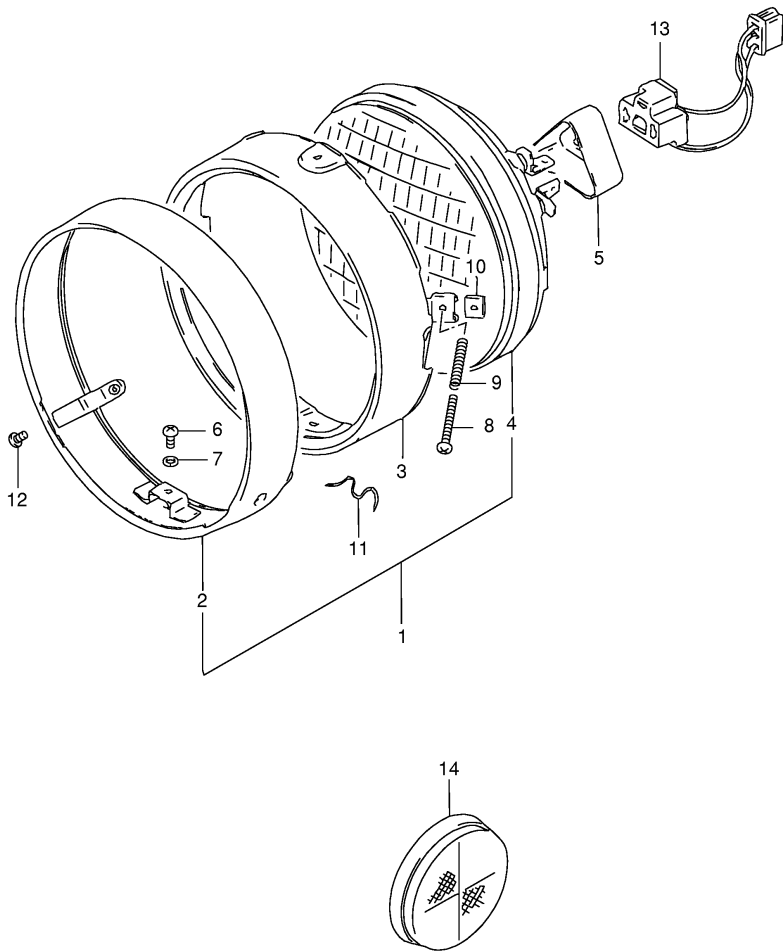
Ref No	Part No	Description
1	31800-49100	Relay, Starting Motor
2	09128-06004	Screw (6x10)
3	08361-35068	Nut
4	33850-05301	Lead Wire, Starting Motor
5	31861-31500	• . Cap, Terminal
5a	31861-06C00	• . Cap, Starter Motor
6	32800-29B00	Rectifier, Regulator
7	09128-06006	Screw
8	32900-05300	Igniter Unit
9	33410-05350	Coil, Ignition
10	02142-05103	Screw
11	33510-22010	Cap, Spark Plug
12	33541-24510	Seal, Spark Plug
13	33542-38B00	Seal, Hightension Cord

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Ref No	Part No	Description
1	34110-05310	Speedometer (mile/kilo)
2	34210-05320	Tachometer
3	34173-05300	Socket, Speedometer
4	34273-05320	Socket, Tachometer
5	09471-12082	Bulb (12v 3.4w)
6	34950-05320	Bracket, Meter
7	34193-05300	Under Cover, Speedometer
8	34293-05300	Under Cover, Tachometer
9	34956-28011	Cushion
10	09160-05013	Washer
11	34187-28310	Spacer
12	34189-28310	Cushion
13	09160-05024	Washer
14	08313-10057	Nut
15	36380-05320	Pilot Box
16	36381-05320	Case, Pilot Box
17	36453-05320	Indicator, Gear Position
18	09471-12071	• Bulb (14v,1.1w)
19	02112-04123	Screw
20	08321-01043	Lock Washer
21	34955-28010	Cushion
22	36383-05320	Cover, Lower
23	03112-04163	Screw
24	08322-01047	Washer
25	01550-06163	Bolt
26	34910-05310	Cable Assy, Speedometer
27	58621-21203	Guide, Cable
28	34940-05300	Cable Assy, Tachometer

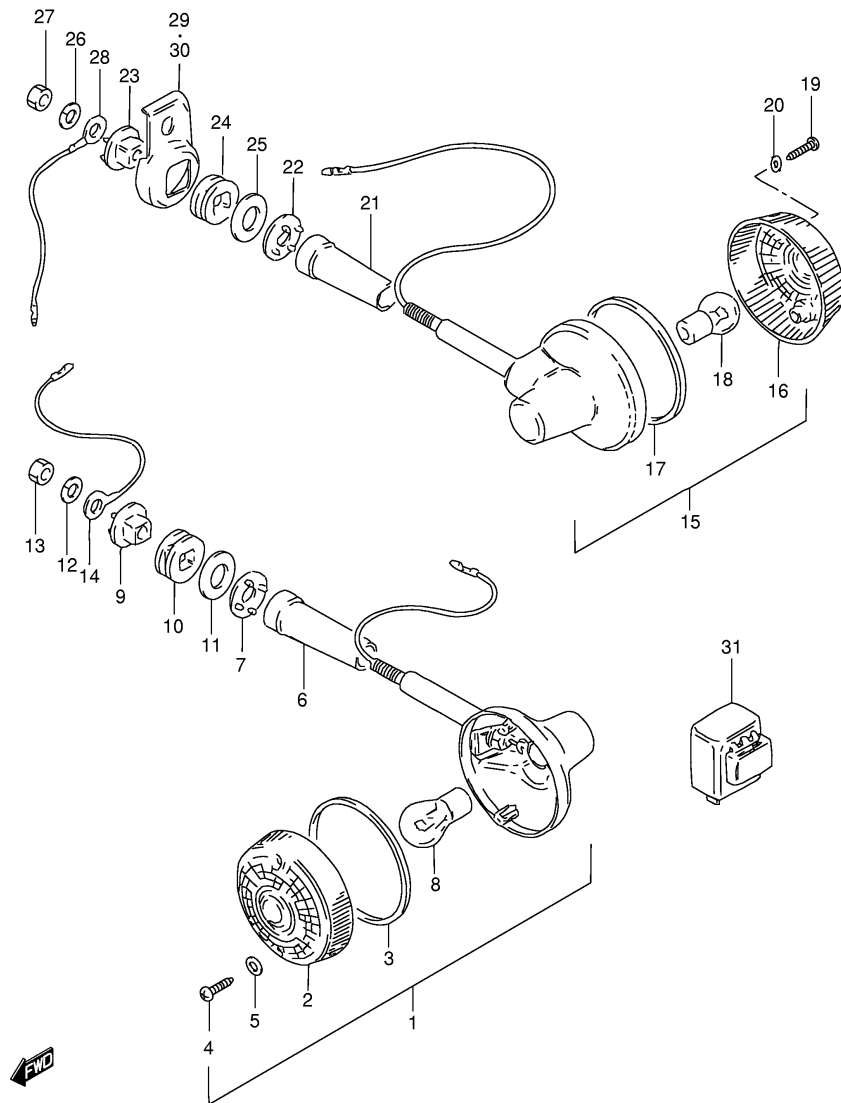


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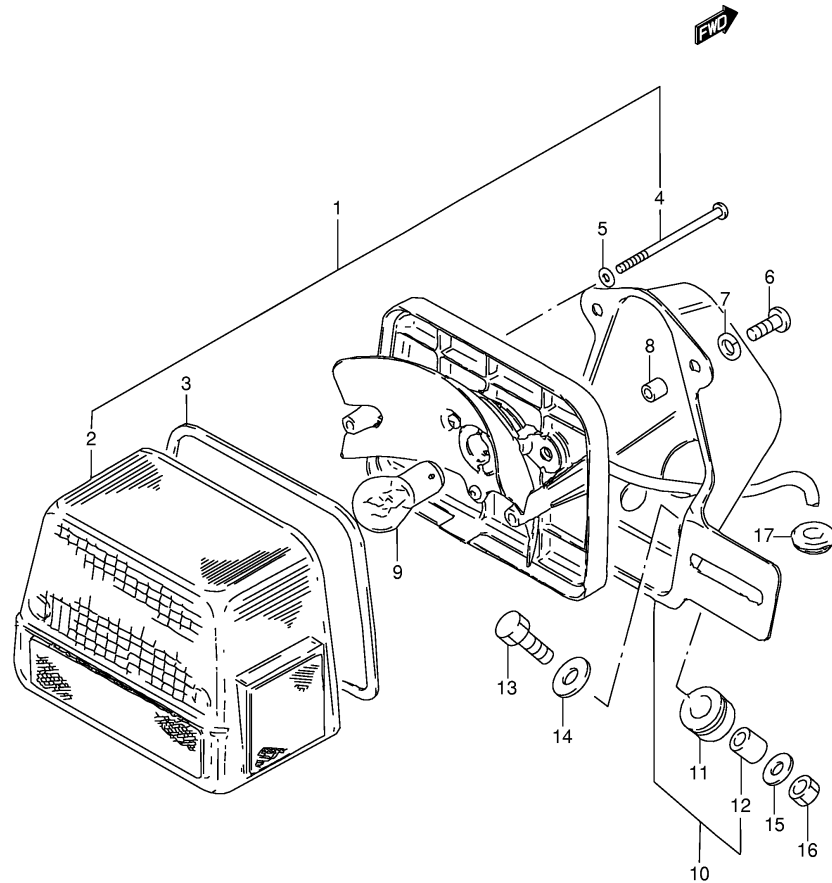
Ref No	Part No	Description
1	35100-44250	Headlamp Assy
2	35111-44250	• . Rim
3	35127-29610	• . Ring
4	35121-44250	• . Unit, Seald Beam
5	35173-29610	• . Cover
6	35136-29610	• . Screw
7	08321-01057	• . Lock Washer
8	35151-31610	• . Screw, Adjuster
9	35154-33630	• . Spring
10	35152-15611	• . Nut
11	35128-29611	• . Spring
12	02112-05127	Screw
13	36853-30500	Lead Wire, Headlamp
14	35950-49080	Reflex Reflector, Front Side

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Ref No	Part No	Description
1	35603-47230-999	Lamp, Front Turn Signal
2	35612-28620	• . Lens
3	35613-28620	• . Gasket
4	03211-04208	• . Screw
5	35627-43010	• . Gasket
6	35617-47230	• . Cover, Stay
7	35665-47210	• . Cushion
8	09471-12006	Bulb (12v,23w)
9	35695-32401	Spacer
10	35690-32200	Cushion
11	09160-10006	Washer
13	08310-00107	Nut
14	36660-33000	Lead Wire, Earth
15	35603-45230	Lamp, Rear Turn Signal
16	35612-28620	• . Lens
17	35613-28620	• . Gasket
18	09471-12006	• . Bulb (12v,23w)
19	03211-04208	• . Screw
20	35627-43010	• . Gasket
21	35657-45230	• . Cover, Stay
22	35665-47210	• . Cushion
23	35695-32401	Spacer
24	09320-15004	Cushion
25	09160-10006	Washer
27	08310-00107	Nut
28	36862-44000	Lead Wire, Earth
29	35621-38300	Bracket, Rear Rh
30	35641-38300	Bracket, Rear Lh
31	38610-31310	Relay, Turn Signal

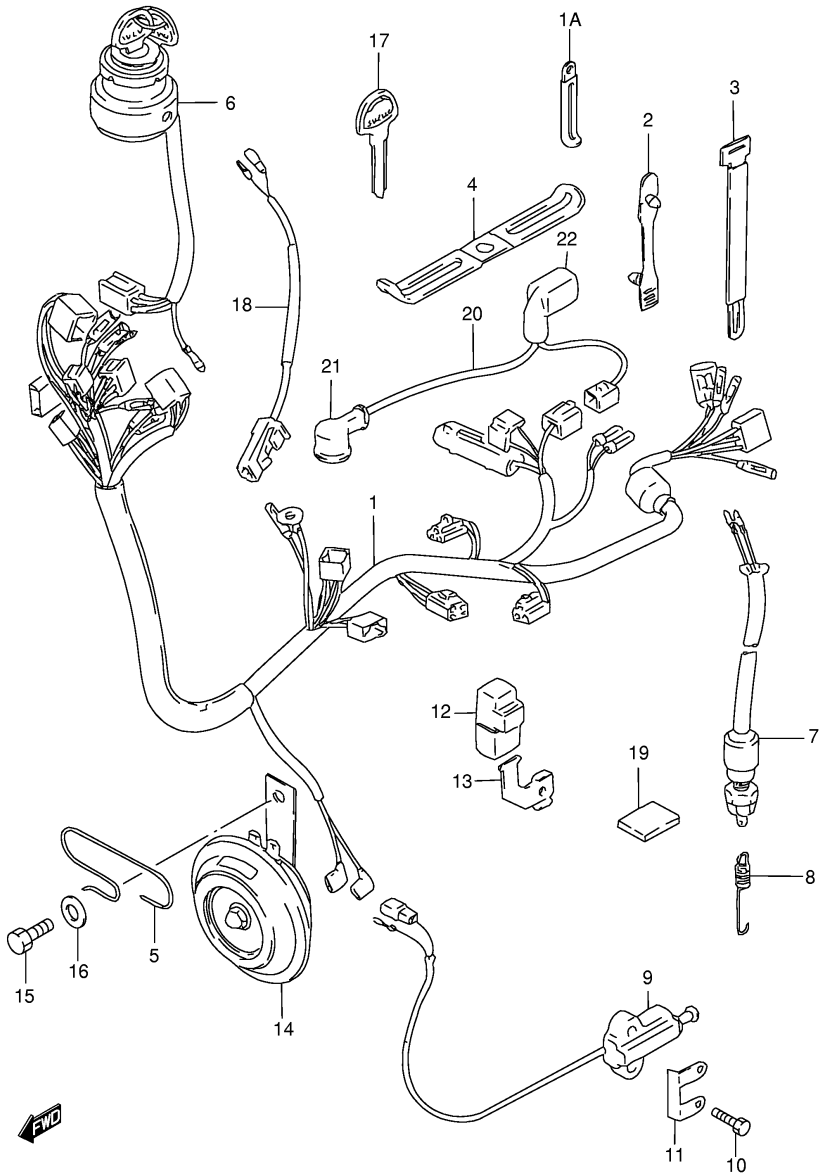
GN125ET E03_022



Ref No	Part No	Description
1	35720-38330-999	Lamp Unit, Rear Combination
2	35712-49130	• Lens
3	35713-49130	• Gasket
4	35723-44130	• Screw
5	35627-43010	• Gasket
6	02112-05167	• Screw
7	08321-01057	• Lock Washer
8	35766-39210	• Spacer
9	09471-12035	Bulb (12v,23/8w)
10	35730-49130	Bracket Assy
11	35765-22210	• Cushion
12	35766-37120	• Spacer
13	09116-06093	Bolt
16	08310-00063	Nut
17	09308-09004	Grommet, Lead Wire

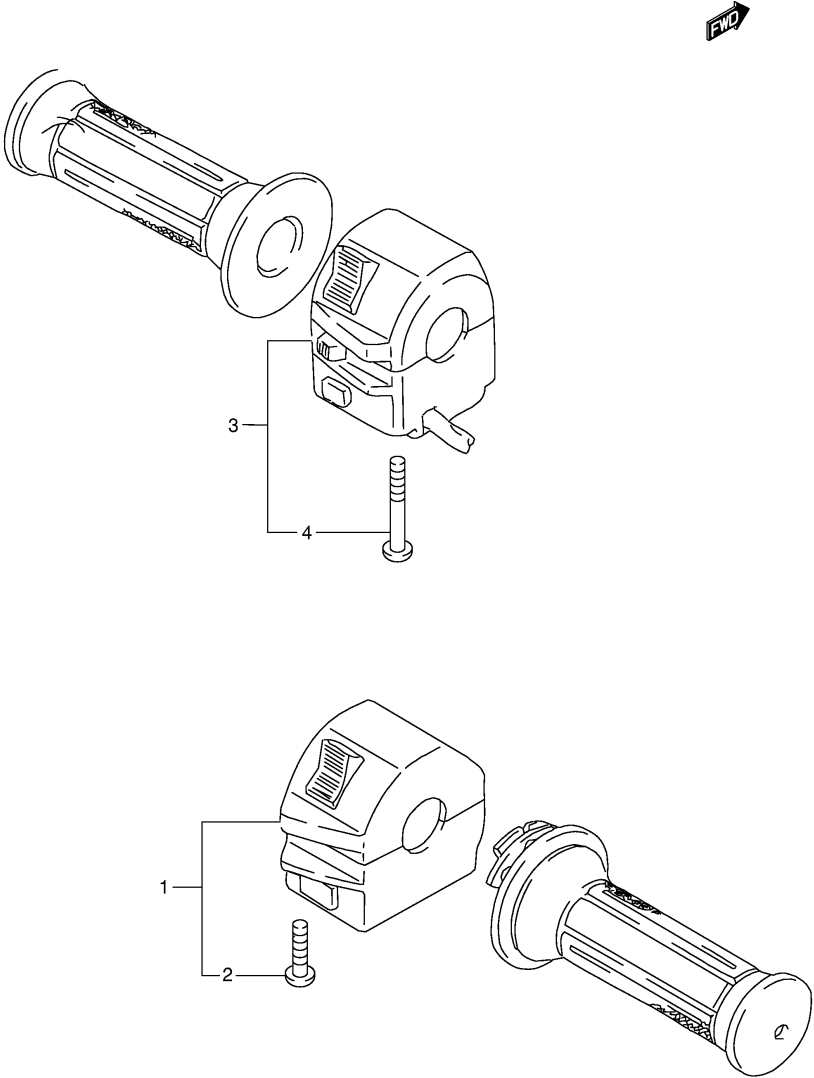
GN125ET E03_023

Ref No	Part No	Description
1	36610-053C0	Wiring Harness
1a	09404-06420	Clamp
2	09407-05403	Clamp
3	09407-14301	Clamp
3	09407-14403	Clamp
3	09407-18301	Clamp (l:180)
3	09407-18403	Clamp
3	09407-25301	Clamp (l:250)
3	09407-25401	Clamp
4	36651-05301	Clamp, Clutch Cable
5	36619-37300	Clamp
6	37110-33021	Switch Assy, Ignition
7	37740-31D00	Switch, Rear Brake Lamp
8	09443-06078	Spring
9	37840-11D10	Switch Assy, Side Stand
10	01550-06203	Bolt
11	37841-14D00	Protector
12	38740-24B10	Relay Assy, Side Stand
13	38741-05300	Bracket, Relay
14	38500-38360	Horn
15	01550-08123	Bolt
17	37146-49300	Key, Blank
18	36852-05300	Lead Wire, Clutch Switch
19	36920-10B00	Protector
20	33820-053A0	Lead Wire, Battery Plus
21	31861-10D00	• . Cap, Starter
22	33624-43500	• . Cap, Battery

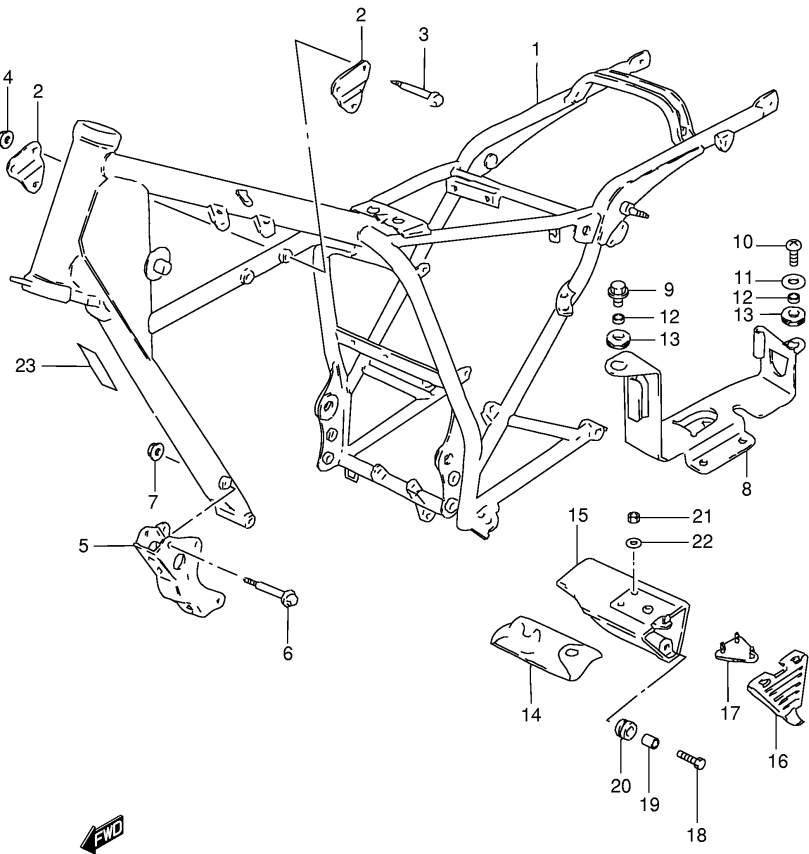


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Ref No	Part No	Description
1	37200-45C11	Switch Assy, Handle Rh
2	02112-05205	• . Screw
3	37400-06B12	Switch Assy, Handle Lh
4	02112-05405	• . Screw

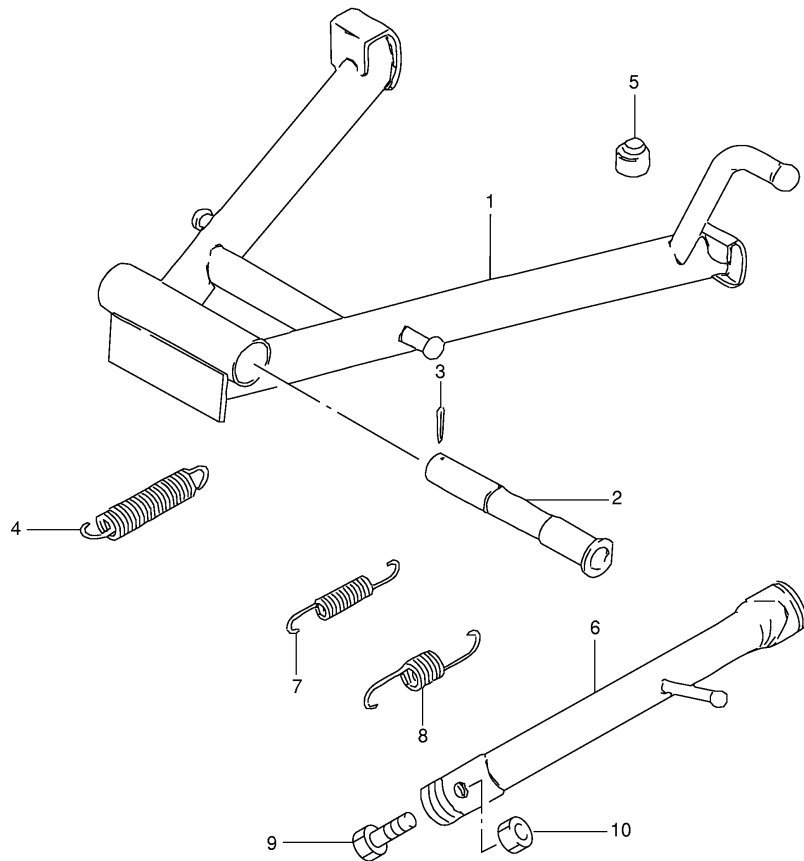


GN125ET E03_025



Ref No	Part No	Description
1	41100-05392-019	Frame (black)
2	41991-05300	Plate, Upper
2	41990-05300	Plate, Upper Rh
2	41991-05300	Plate, Upper Lh
3	09103-08081	Bolt
4	08319-31087	Nut
5	41992-05300	Plate, Lower
6	01550-08657	Bolt
7	08319-31087	Nut
8	41540-38301	Holder, Battery
9	09116-06008	Bolt, Holder Rear
10	09129-06003	Screw, Holder Front
11	09160-06027	Washer, Holder Front
12	09180-06038	Spacer
13	09320-08021	Cushion
14	09800-21020	Tool Assy
15	47431-05300	Box, Tool
16	47432-05300	Cap
17	47440-05301	Plate
18	09116-06008	Bolt
19	09180-06038	Spacer
20	09320-08021	Cushion
21	08316-10063	Nut
23	18793-05310	Label, Information
23	18794-05310	Label, Information

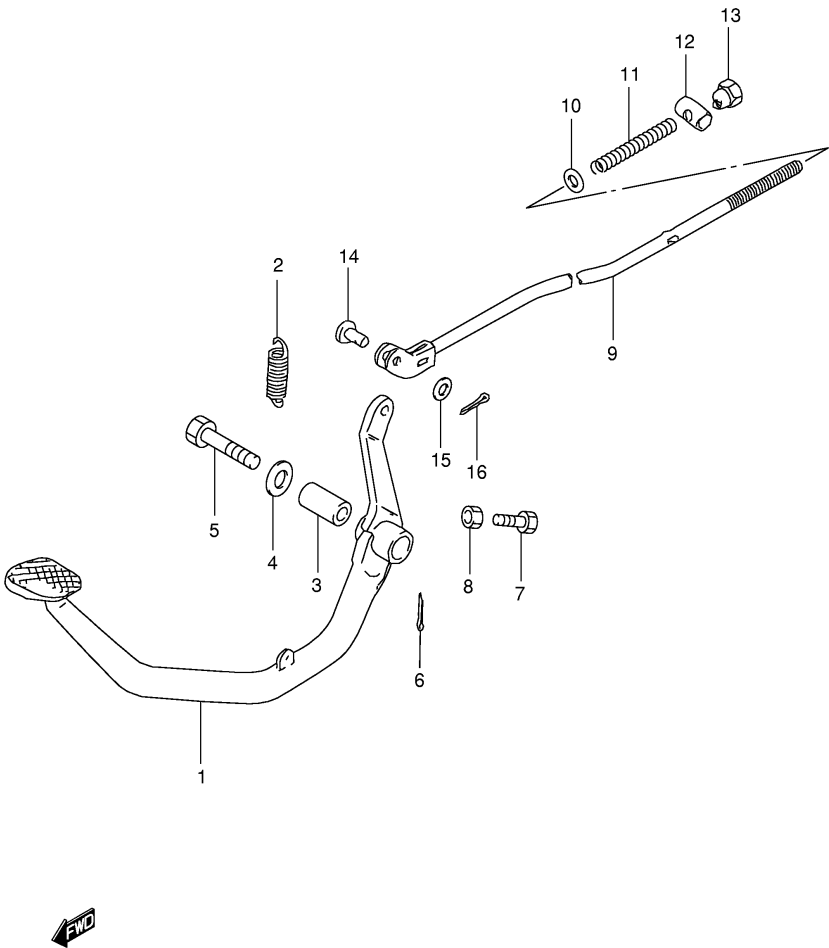
GN125ET E03_026



Ref No	Part No	Description
1	42100-05303	Stand, Center
2	42211-36504	Shaft
3	04111-30308	Cotter Pin
4	09443-18006	Spring
5	09321-10001	Cushion
6	42310-05320	Stand, Prop
7	09443-12025	Spring, Inner
8	09443-19006	Spring, Outer
9	09100-10501	Bolt (10x30)
10	09140-10043	Nut

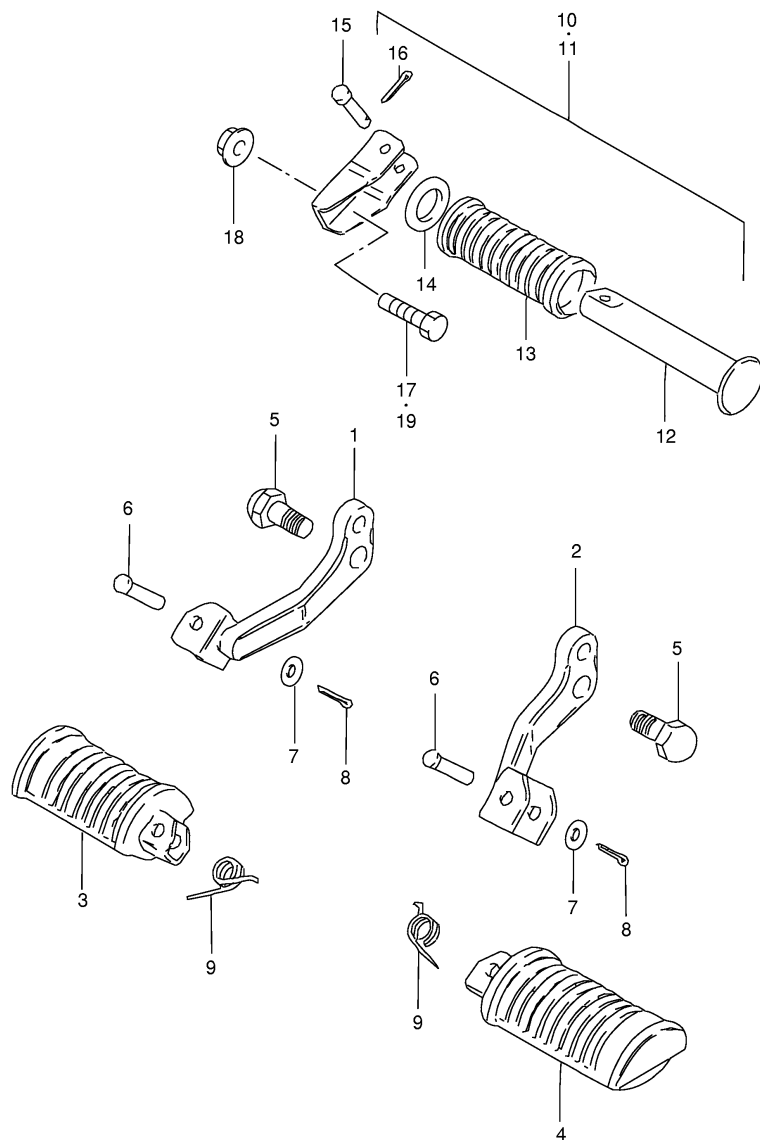


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Ref No	Part No	Description
1	43110-05301	Pedal, Brake
2	09443-14015	Spring
3	43231-05302	Spacer
5	09116-10121	Bolt
6	04111-20208	Cotter Pin
7	09100-06009	Bolt
8	08310-00063	Nut
9	43300-26501	Rod Assy, Rear Brake
10	08322-01063	• . Washer
11	09440-09004	• . Spring
12	09209-11002	• . Pin
13	09150-06009	• . Nut
14	09200-06013	• . Pin
15	08322-01063	• . Washer
16	04111-20208	• . Cotter Pin

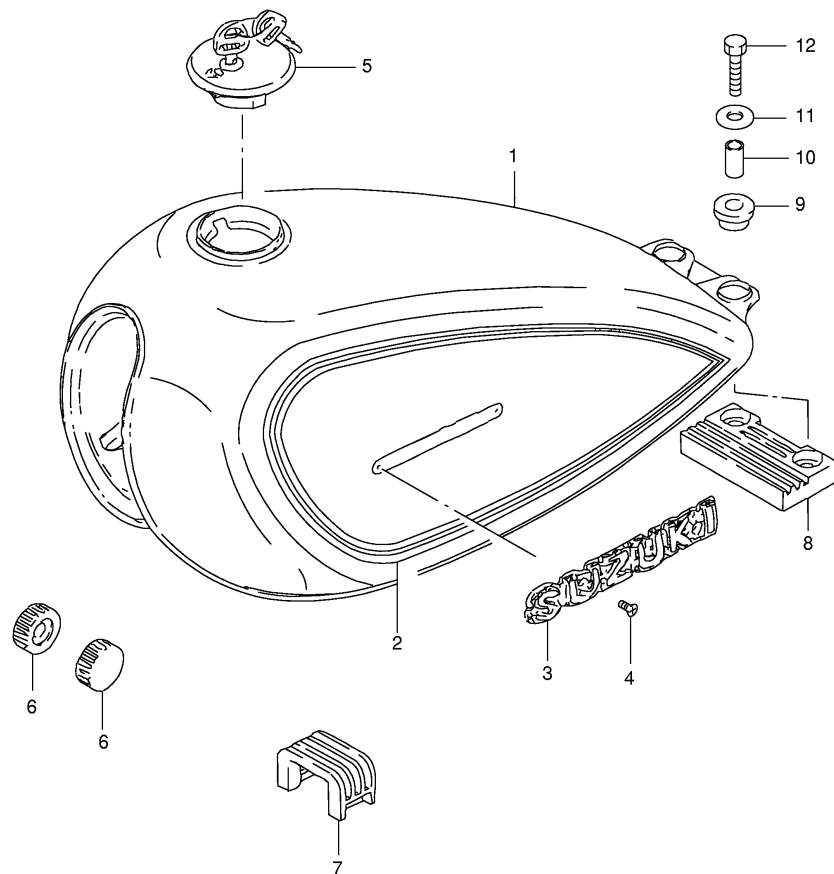
GN125ET E03_028



Ref No	Part No	Description
1	43510-05330	Bar, Footrest Rh
2	43520-05330	Bar, Footrest Lh
3	43550-37301	Rubber, Footrest Rh
4	43560-37301	Rubber, Footrest Lh
5	01550-12257	Bolt
6	09200-08002	Pin
7	08322-01087	Washer
8	04111-20208	Cotter Pin
9	09448-14012	Spring
10	43600-05301	Footrest Assy, Pillion Rh
11	43700-05301	Footrest Assy, Pillion Lh
12	43610-03001	• . Bar, Pillion Footrest
13	43612-33200	• . Rubber
14	09160-19006	• . Washer
15	09200-06033	• . Pin
16	04111-20158	• . Cotter Pin
17	01550-10453	Bolt, Rh
18	08316-10103	Nut, Rh
19	01550-10253	Bolt, Lh

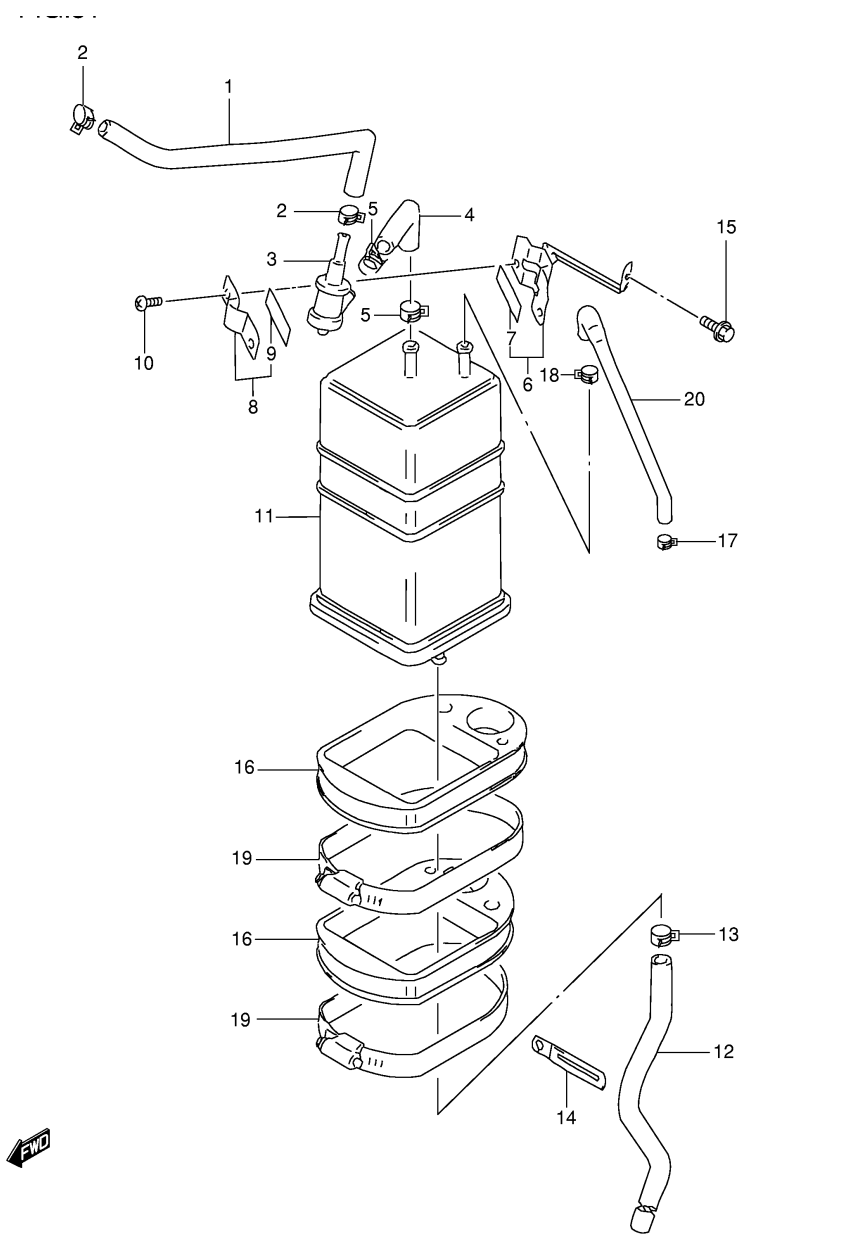


GN125ET E03_029



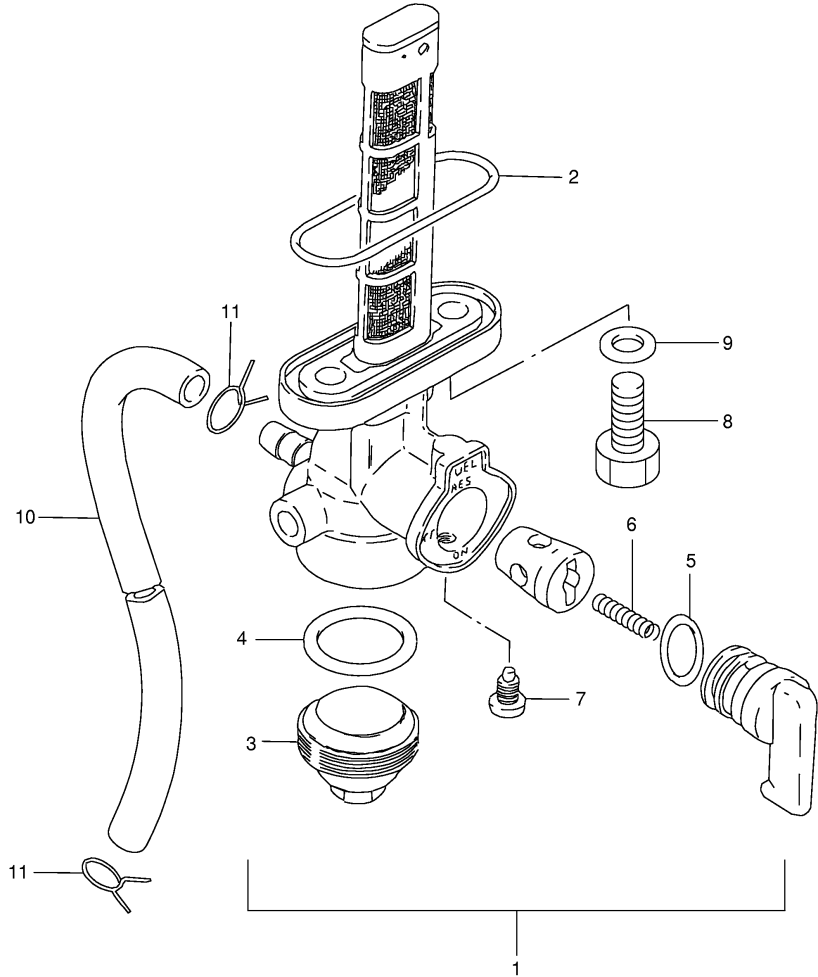
Ref No	Part No	Description
1	44100-38321-19A	Tank Assy, Fuel (red)
1	44100-38361-19A	Tank Assy, Fuel (red)
2	68110-38320-67N	• . Tape Set, Fuel Tank
2	68110-38320-69K	• . Tape Set, Fuel Tank
2	68110-38320-G29	• . Tape Set, Fuel Tank
3	68111-37300	Emblem
4	02122-03063	Screw
5	44200-30830	Cap, Fuel
5	44200-14830	Cap, Fuel
6	09329-10016	Cushion, Front
7	44541-05300	Cushion, Upper Front
8	44542-38300	Cushion, Upper Rear
9	09320-10022	Cushion Rear, No.2
10	09180-06067	Spacer
11	09160-06054	Washer
12	09100-06033	Bolt

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Ref No	Part No	Description
1	44411-38300	Hose, Tank & Valve
2	09401-10409	Clip
3	44240-17C00	Valve, Breather
4	44412-38300	Hose, Valve & Canister
5	09401-10409	Clip
6	44890-38300	Plate, Breather Valve
7	44894-24A00	• . Cushion
8	44892-24A00	Plate, Breather Valve No.2
9	44894-24A00	• . Cushion
10	02142-04103	Screw
11	17210-05222	Canister Assy
12	09354-70123-600	Hose, Drain (l:600->90)
13	09401-10409	Clip
14	09404-06402	Clamp
15	01550-06203	Bolt, Bracket
16	17235-05311	Cushion, Canister
17	09401-06405	Clip
18	09401-08411	Clip
19	09402-82501	Clamp
20	09359-35751-600	Hose, Carb (l:600->50)

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Ref No	Part No	Description
1	44300-22074	Cock Assy, Fuel
2	44348-28070	. O Ring, Joint
3	44347-28071	. Cup
4	44346-28070	. O Ring, Cup
5	44353-12C00	. Gasket, Lever
6	44357-32470	. Spring
7	44343-41370	. Screw
8	09128-06006	Bolt
9	09168-06026	Gasket
10	09352-50823-600	Hose, Fuel (1:600->40)
11	09401-08401	Clip



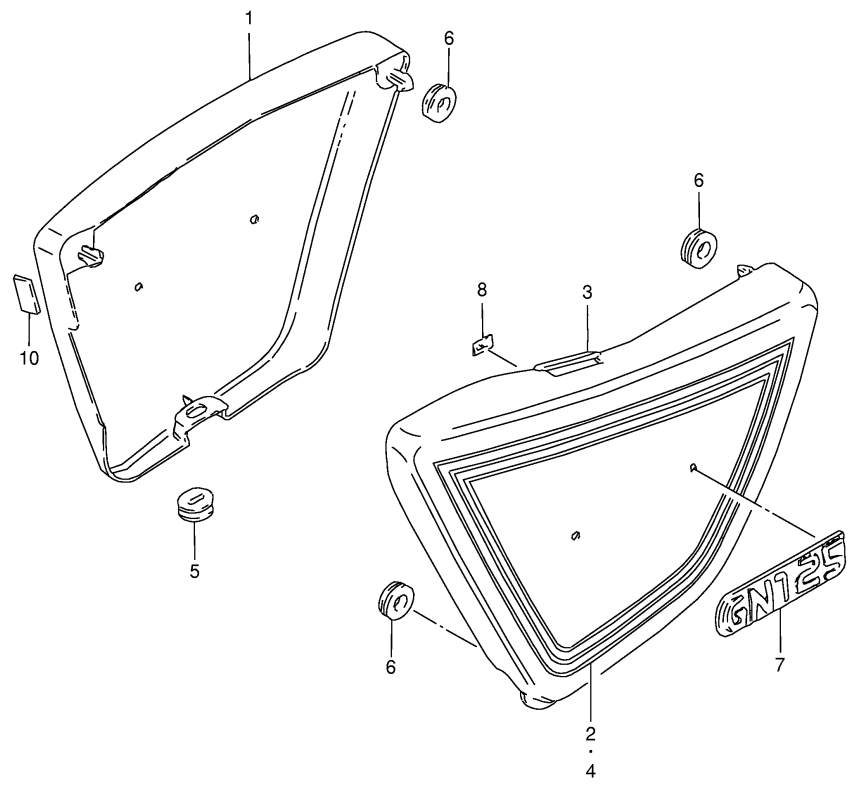
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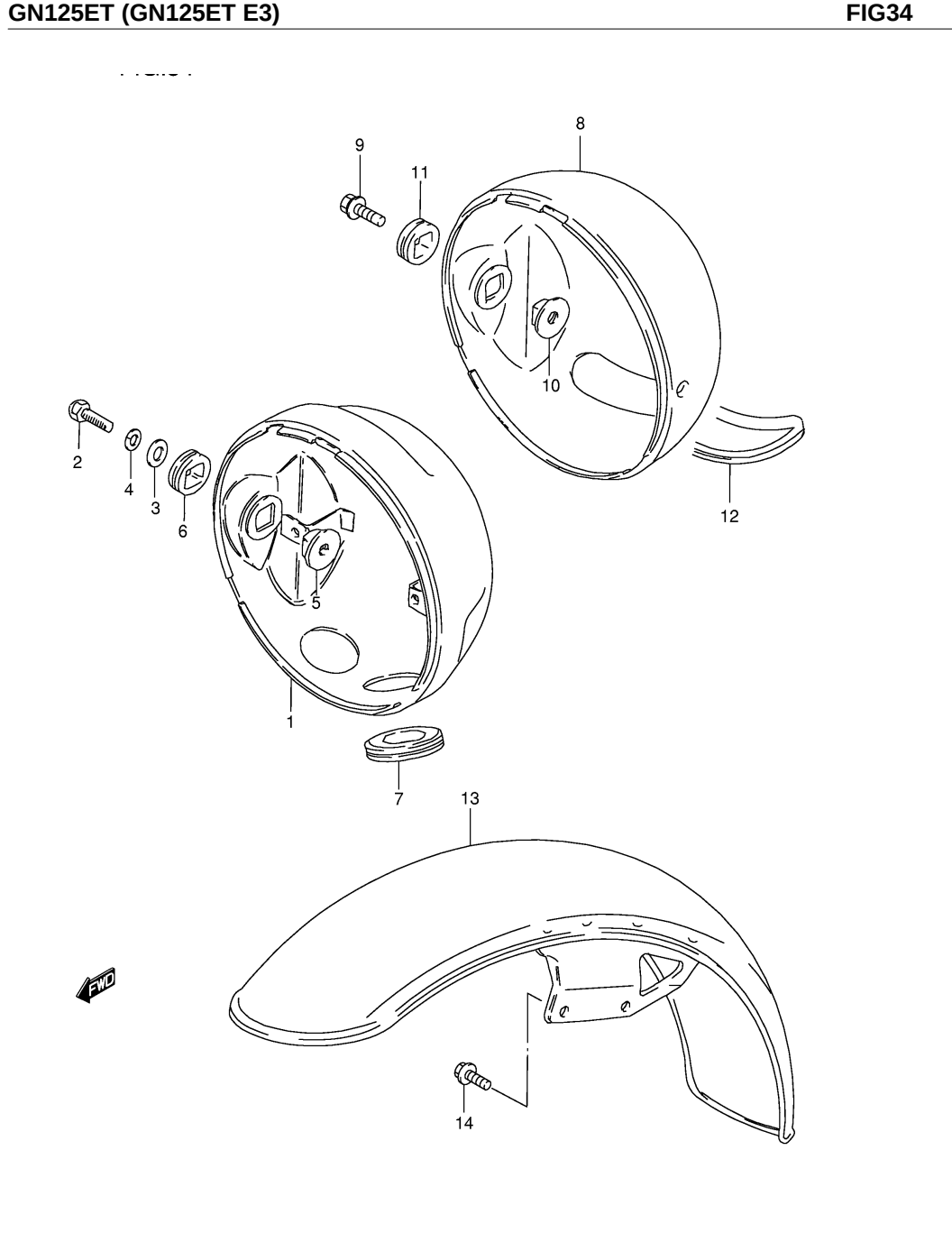
FIG33

FRAME COVER

Ref No	Part No	Description
1	47111-05301-19A	Cover, Frame Rh (red)
2	68130-38330-2WS	Tape Set, Frame Cover Rh
2	68130-38330-78W	Tape Set, Frame Cover Rh
2	68130-38330-2YH	Tape Set, Frame Cover Rh
2	68130-38330-G33	Tape Set, Frame Cover Rh
3	47211-05301-19A	Cover, Frame Lh (red)
4	68140-38330-2WS	Tape Set, Frame Cover Lh
4	68140-38330-78W	Tape Set, Frame Cover Lh
4	68140-38330-2YH	Tape Set, Frame Cover Lh
4	68140-38330-G33	Tape Set, Frame Cover Lh
5	09320-03004	Cushion, Lower Rh
6	09320-08018	Cushion
7	68131-05310	Emblem
8	09148-03003	Nut
9	94461-08C00	Protector, Rh
9	32851-10D00	Protector, Rh



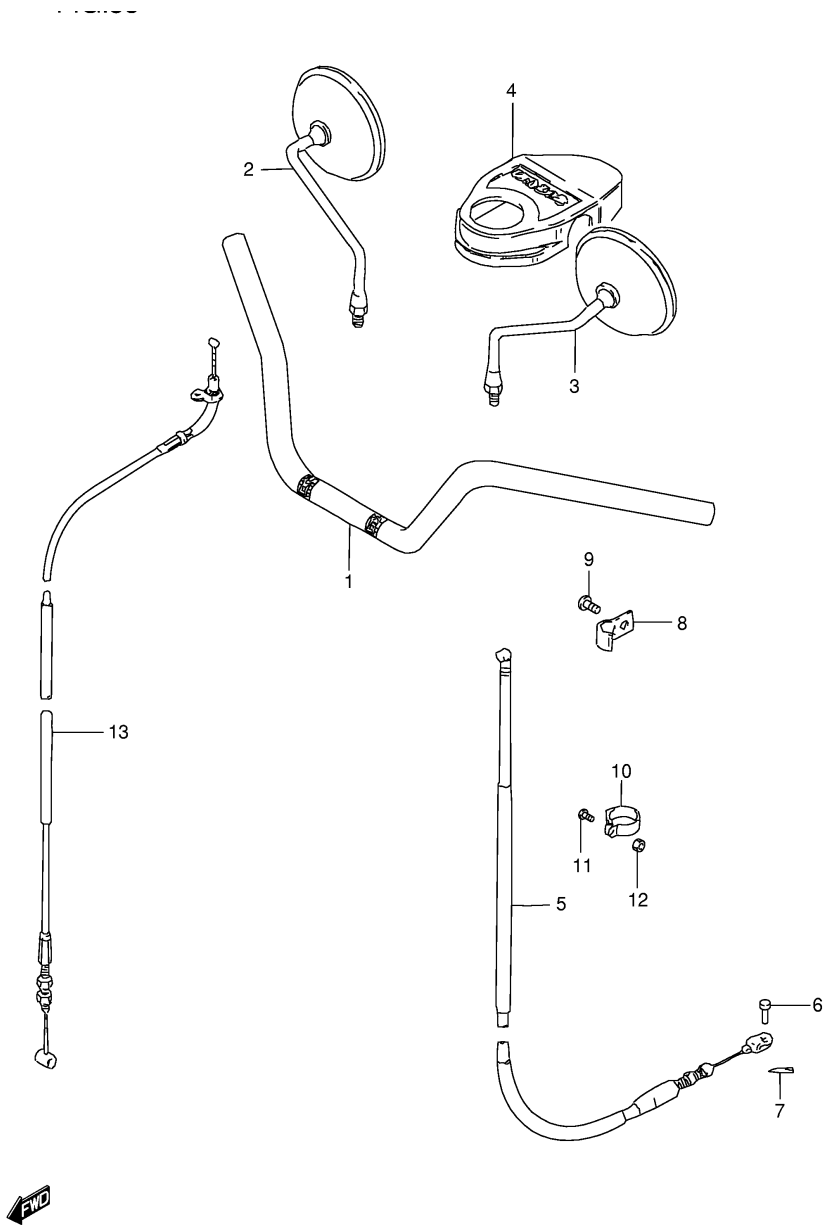
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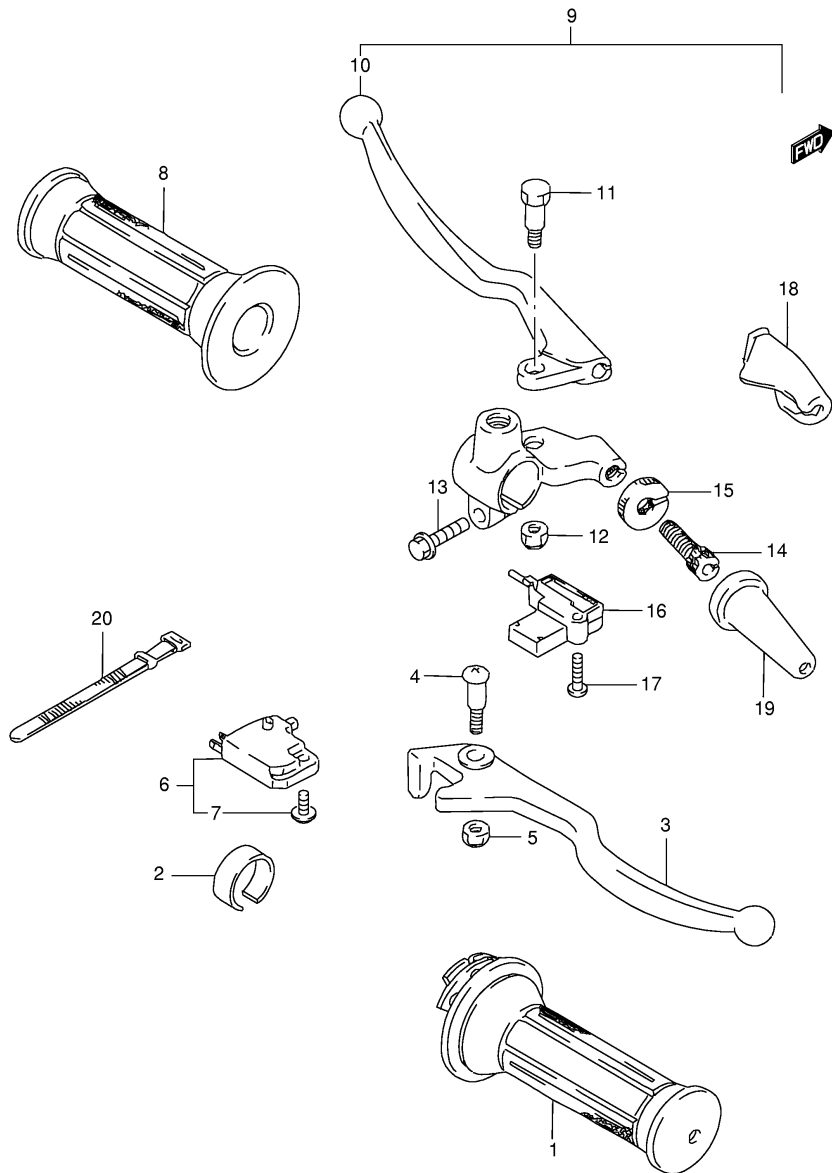
Ref No	Part No	Description
5	51821-36200	Spacer, Housing
6	51827-27302	Cushion, Housing
8	51810-44201	Housing, Headlamp
9	01264-08207	Bolt
10	51821-36200	Spacer, Housing
11	51827-27302	Cushion, Housing
12	94631-05300	Molding, Housing
13	53110-05301	Fender, Front
14	01570-08163	Bolt

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Ref No	Part No	Description
1	56110-05321	Handlebar
2	56500-44200	Mirror Assy, Rear View Rh
3	56600-44200	Mirror Assy, Rear View Lh
4	56170-05300	Cover, Steering Head
5	58200-05391	Cable Assy, Clutch
6	09200-06004	Pin
7	04111-20158	Cotter Pin
8	58626-37400	Clamp, No.1
9	02112-16103	Screw
10	58285-05350	Clamp, No.2
11	02112-05163	Screw
12	08310-00053	Nut
13	58300-05320	Cable Assy, Throttle

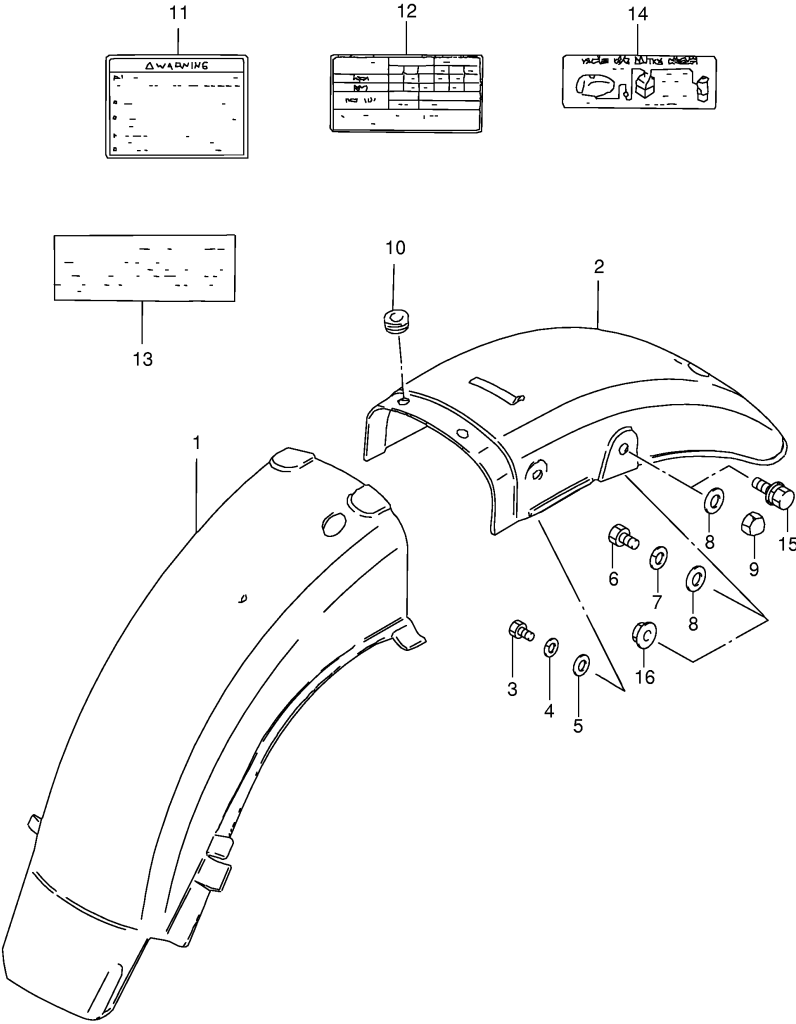


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Ref No	Part No	Description
1	57110-34300	Grip, Throttle
2	56115-05300	Spacer, Handle Rh
3	57421-13001	Lever, Brake (black)
4	57431-13030	Screw
5	08319-21065	Nut
6	57460-17C00	Switch Assy, Stop
7	57465-17C00	. . Screw
8	57211-34300	Grip, Lh
9	57500-05390	Lever Assy, Clutch
10	57620-05390	. . Lever, Clutch
11	57431-45C00	. . Bolt
12	08319-21065	. . Nut
13	01547-06205	. . Bolt
14	57441-45C00	. . Adjuster
15	57442-45C00	. . Nut
16	57560-05A00	. . Switch
17	02132-03208	. . Screw
18	57661-31000	Cover, Clutch Lever
19	58273-31000	Boot, Clutch Cable
20	09407-12402	Clamp (l:120)

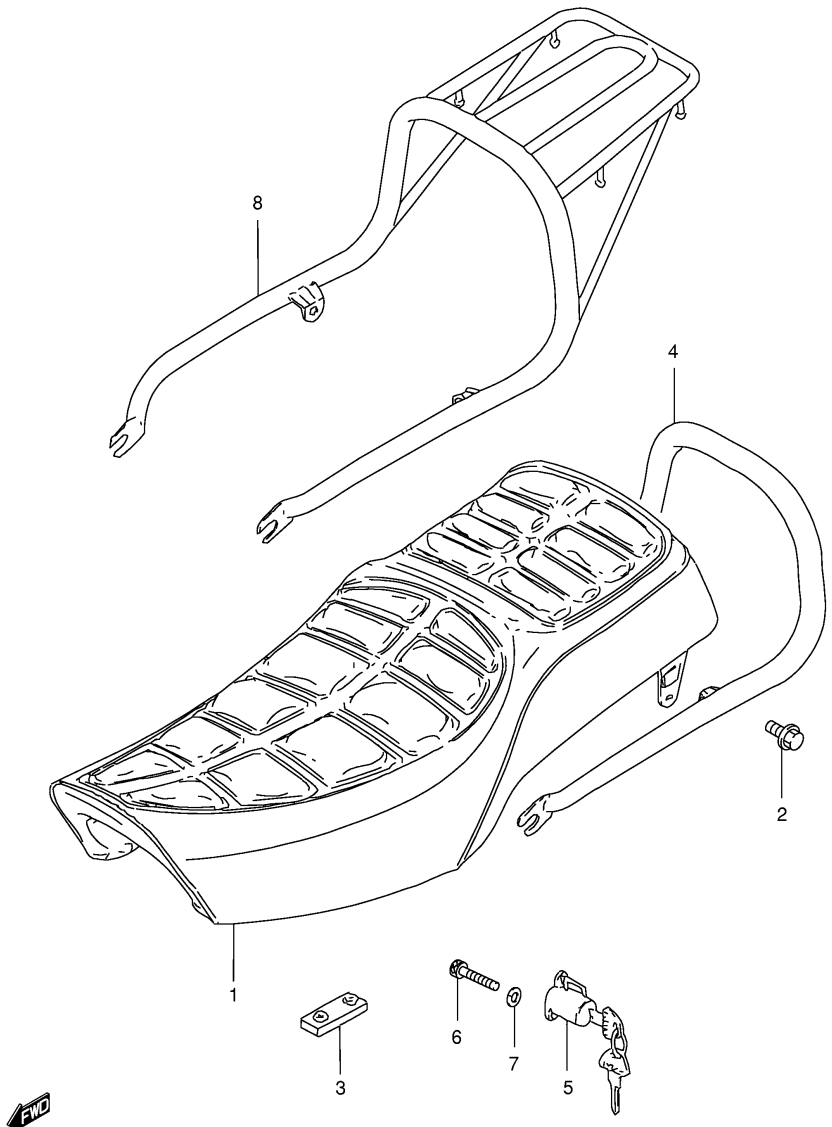
GN125ET E03_036



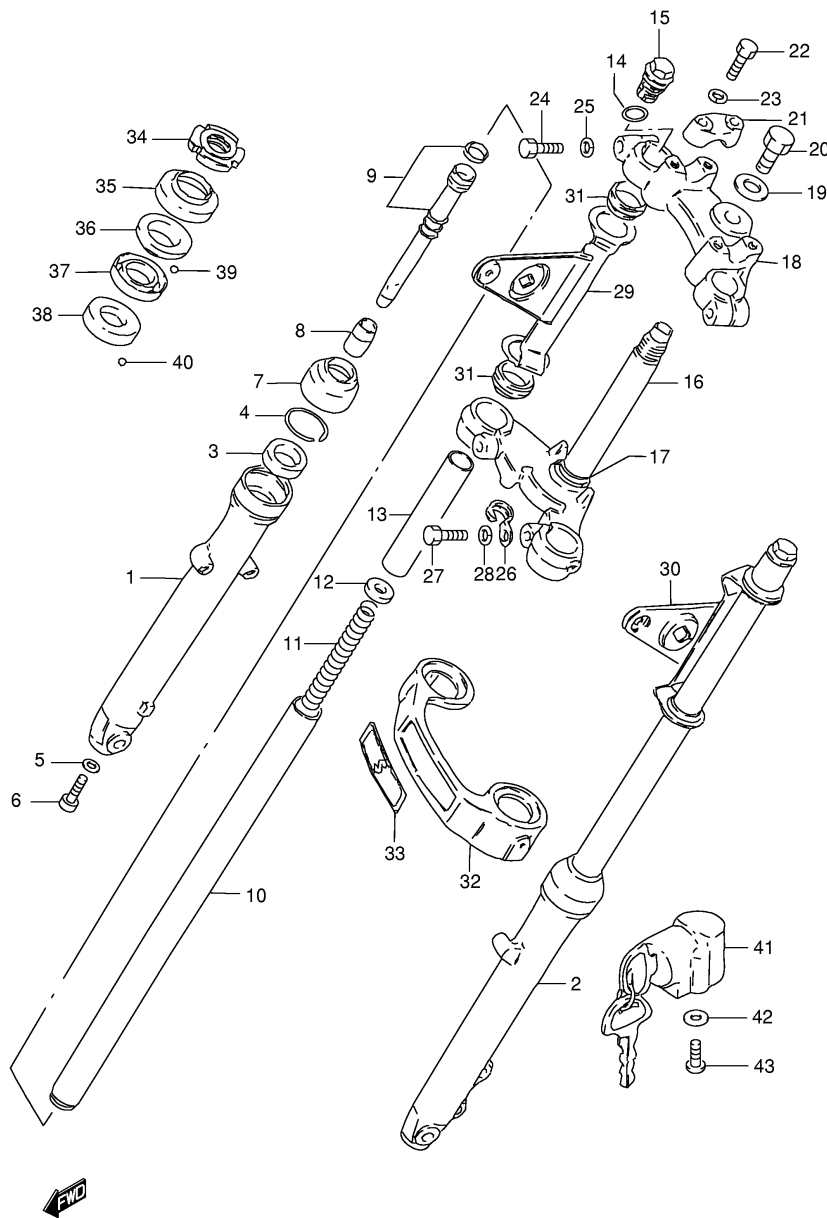
Ref No	Part No	Description
1	63112-05302	Body, Rear Fender, Front
2	63110-38302	Fender, Rear
3	01580-06163	Bolt, Front
10	09320-05006	Cushion
11	68319-40C00	Label, Warning
12	68332-05320	Label, Tire Air Pressure
13	68353-26E01	Label, Manual Notice
14	68387-38300	Label, Piping Diagram
15	01580-08257	Bolt, Rear
16	08316-10083	Nut, Rear
17	99011-05329-03A	Manual, Owner's

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Ref No	Part No	Description
1	45100-05321-48H	Seat Assy (black)
2	01550-08163	Bolt
3	09321-08009	Cushion
4	46210-05300	Handle, Pillion Rider
5	95700-37810	Lock Set, Helmet
6	09139-06069	Bolt
8	46310-05300	Carrier, Sports



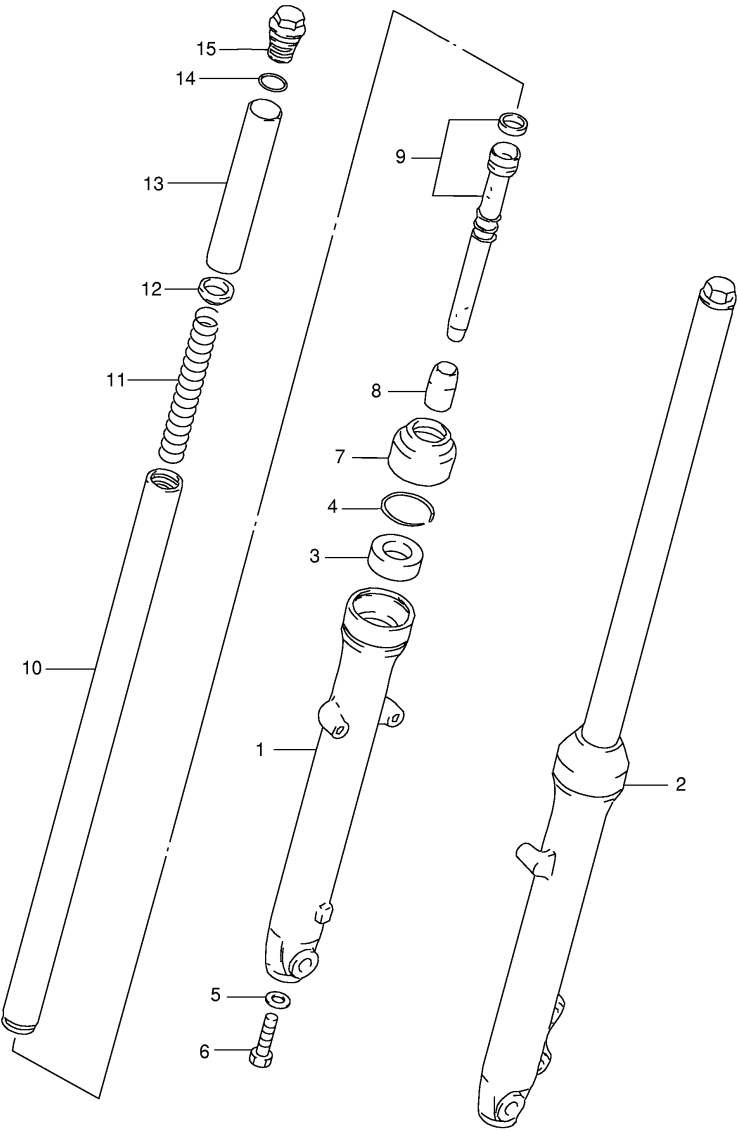
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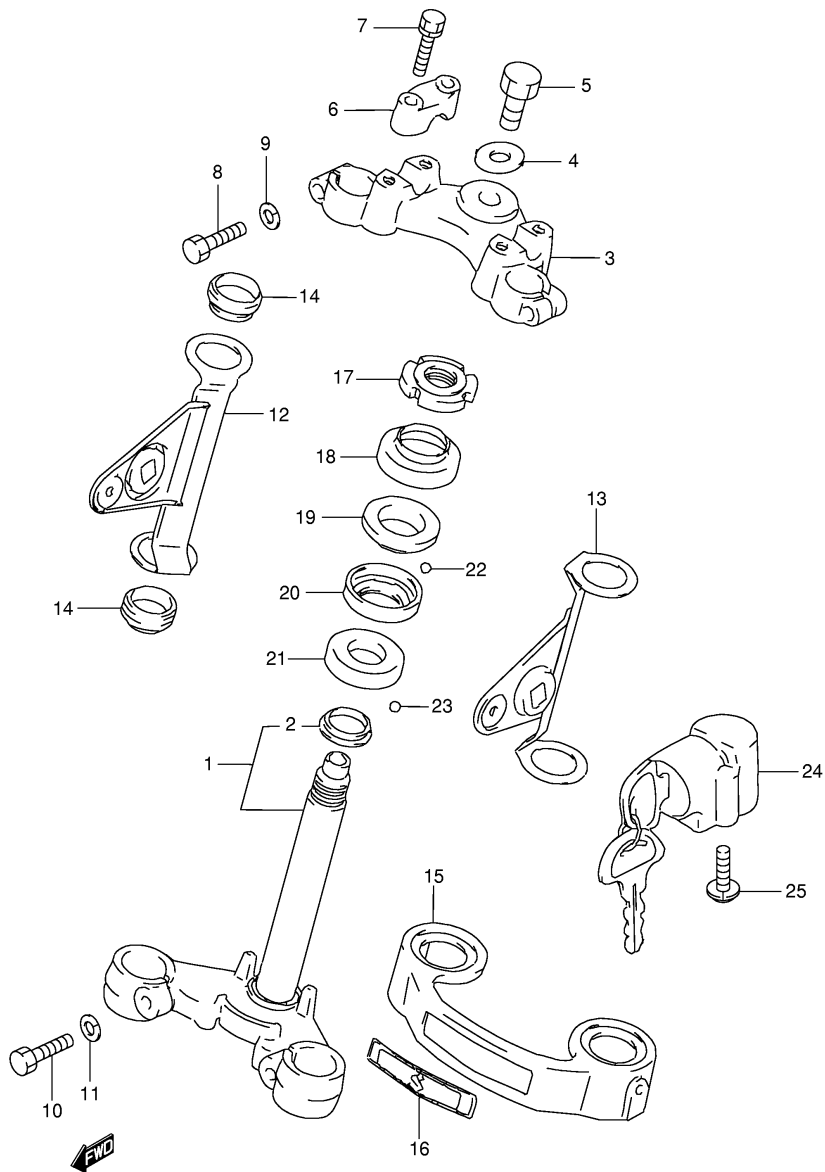
Ref No	Part No	Description
	51100-05301-291	Front Fork Assy (black)
1	51130-05300	• . Outer Tube Rh
2	51140-05300	• . Outer Tube Lh
3	51153-05300	•• .. Oil Seal
4	51156-41603	•• .. Ring, Stopper
5	51148-41310	• . Gasket
6	51147-16510	• . Bolt
7	51173-41603	• . Dust Seal
8	51195-36220	• . Piece, Oil Lock
9	51146-05300	• . Cylinder
10	51110-05300	• . Inner Tube
11	51171-05300	• . Spring
12	51172-18630	• . Guide, Spring
13	51176-05300	• . Spacer
14	51181-29400	• . O Ring
15	51351-41603	• . Cap
16	51410-11311	• . Stem, Steering
17	51621-33001	•• .. Outer Race
18	51311-11300-291	• . Stem Head, Steering (black)
19	51356-22012	• . Washer
20	51351-20011	• . Bolt
21	56211-29320-291	• . Holder, Handle (black)
22	01204-08357	• . Bolt
23	08321-01087	• . Lock Washer
24	01104-10388	• . Bolt
25	08321-01107	• . Lock Washer
26	51455-36010	• . Clip
27	51451-28012	• . Bolt
28	08321-01127	• . Lock Washer
29	51530-05300	• . Bracket, Headlamp Rh
30	51540-05300	• . Bracket, Headlamp Lh
31	51553-11300	• . Gasket
32	51871-05301	• . Cover
33	68211-38300	• . Emblem
34	51631-28000	Nut, Steering Stem
35	51643-25001	Dust Seal
36	51621-28000	Race, Outer Upper
37	51611-20002	Race, Inner Upper
38	51611-33002	Race, Inner Lower
39	06111-06003	Steel Ball, Upper
40	06111-08003	Steel Ball, Lower
41	51910-25311	Lock, Steering
42	08321-21057	Lock Washer
43	02112-05128	Screw

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Ref No	Part No	Description
	51103-05301	Damper Assy, Front Rh
	51104-05301	Damper Assy, Front Lh
1	51130-05300	• . Tube, Outer Rh
2	51140-05300	• . Tube, Outer Lh
3	51153-05300	• . Oil Seal
4	51156-41603	• . Ring, Stopper
5	51148-41310	• . Gasket
6	51147-16510	• . Bolt
7	51173-41603	• . Dust Seal
8	51195-36220	• . Piece, Oil Lock
9	51146-05300	• . Cylinder
10	51110-05300	• . Tube, Inner
11	51171-05300	• . Spring
12	51172-18630	• . Guide, Spring
13	51176-05300	• . Spacer
14	51181-29400	• . O Ring
15	51351-41603	• . Cap



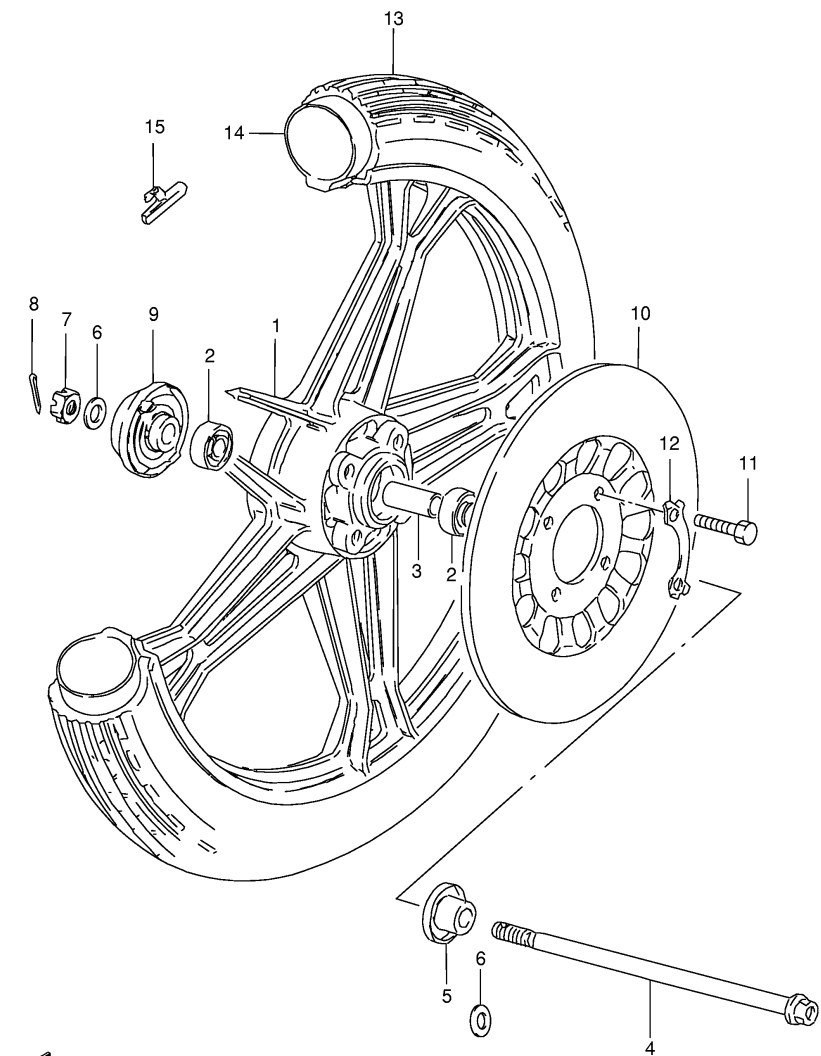
GN125ET E03_039A



Ref No	Part No	Description
1	51410-11311	Stem, Steering
2	51621-33001	• Race, Outer
3	51311-11300-291	Head, Steering Stem (black)
4	51356-22012	Washer
5	51351-29400	Bolt
6	56211-29320-291	Holder, Handle (black)
7	01254-08357	Bolt
8	01500-10407	Bolt
9	08321-01107	Lock Washer
10	51451-28012	Bolt
11	08321-01127	Lock Washer
12	51530-05300	Bracket, Headlamp Rh
13	51540-05300	Bracket, Headlamp Lh
14	51553-11300	Cushion, Bracket
15	51871-05301	Cover, Steering Stem
16	68211-38300	Emblem, Cover
17	51631-28000	Nut, Steering Stem
18	51643-25001	Dust Seal
19	51621-28000	Race, Outer Upper
20	51611-20002	Race, Inner Upper
21	51611-33002	Race, Inner Lower
22	06111-06003	Steel Ball, Upper
23	06111-08003	Steel Ball, Lower
24	51910-25311	Lock Assy, Steering
25	02112-35123	Screw

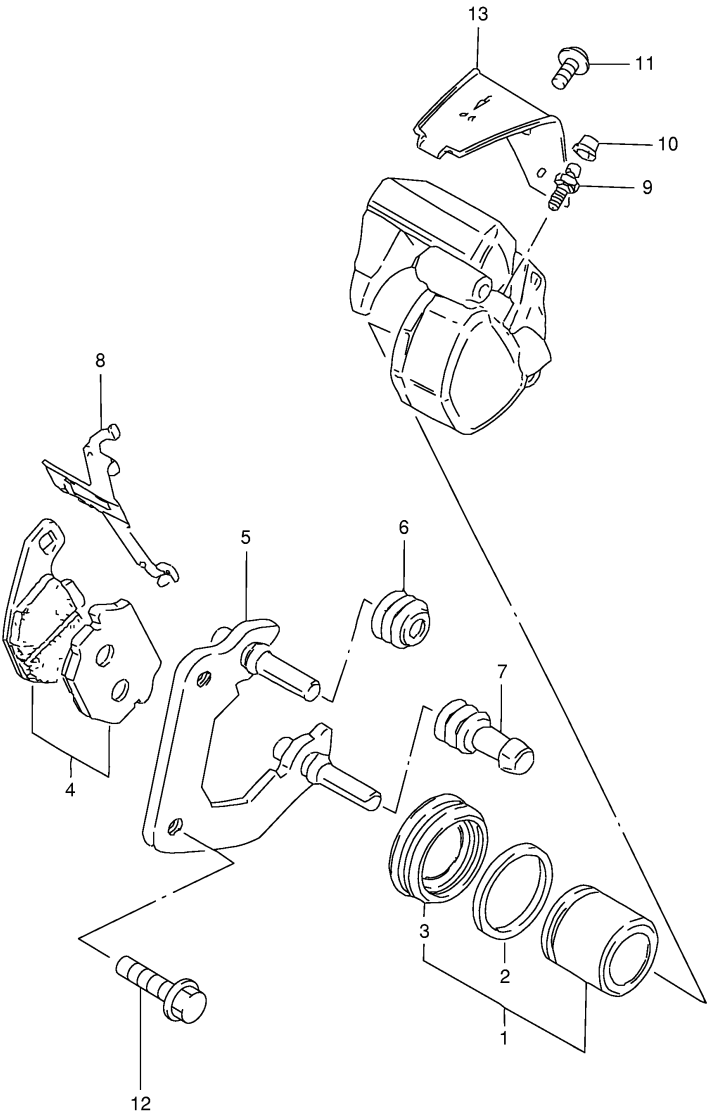
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Ref No	Part No	Description
1	54111-05300-291	Wheel, Front,1.60x18 (black)
2	08123-63017	Bearing
3	09180-12041	Spacer (12.6x19x52)
4	54711-41101	Axle, Front
5	54740-11300	Spacer, Front Axle, Lh
6	08322-01127	Washer, Nut
7	09141-12003	Nut
8	04111-30308	Cotter Pin
9	54600-36400	Box Assy, Speedometer Gear
10	59211-13001	Disc, Front Brake
11	09100-08140	Bolt (8x28)
12	09169-08019	Washer
13	55100-39320	Tire, Front 2.75-18 (irc)
13	55100-12B00	Tire, Front 2.75-18 (irc)
14	55200-11601	Tube Assy, Inner
15	55411-47002	Balancer, Wheel (20g)
15	55412-47002	Balancer, Wheel (30g)
15	55413-47002	Balancer, Wheel (10g)

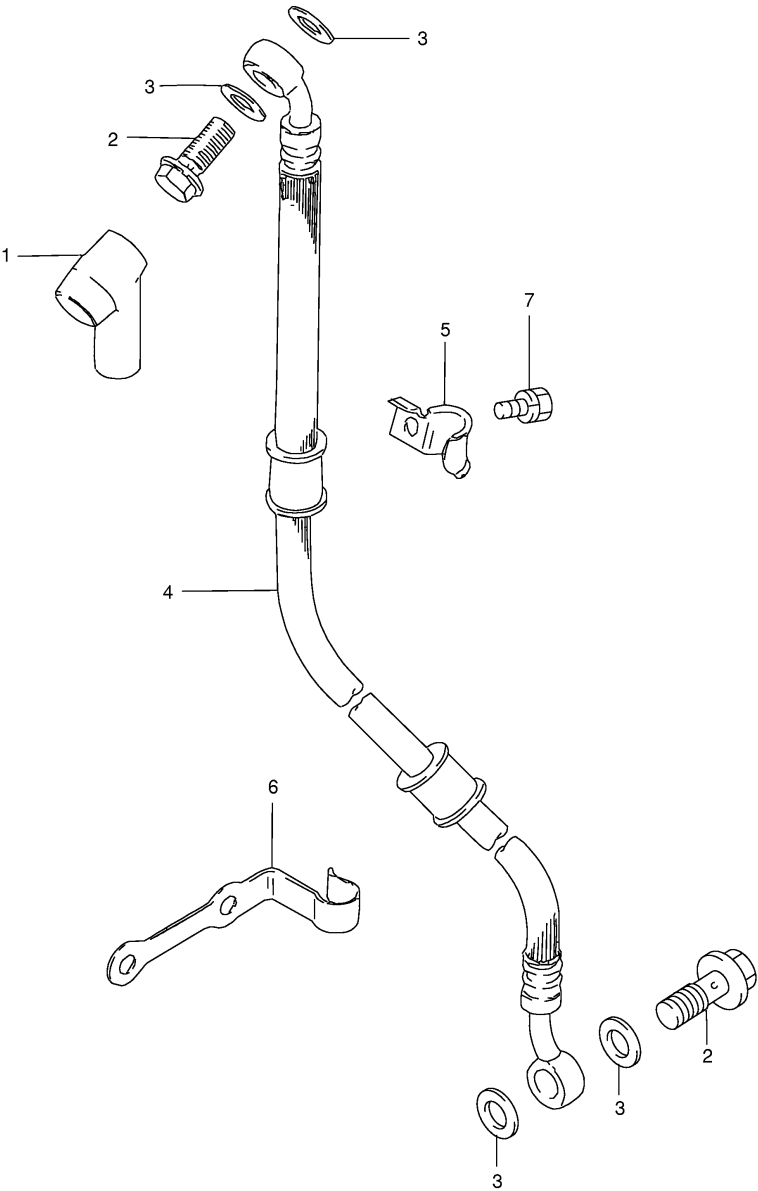


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Ref No	Part No	Description
	59300-04711	Caliper Assy, Front Lh
	59300-04712	Caliper Assy, Front Lh
1	59300-04850	• . Piston Set
2	59107-39100	•• .. Seal, Piston
3	59308-36500	•• .. Boot, Piston
4	59300-04830	• . Pad Set
4	59300-04831	• . Pad Set
5	59350-36501	• . Carrier, Lh
6	59312-36500	• . Boot
7	59313-36500	• . Insulator
8	59315-36500	• . Spring
9	59121-18410	• . Bleeder
10	55156-66310	• . Cap
11	02112-75123	• . Screw
12	01550-08303	Bolt
13	59313-13001	Protector, Caliper

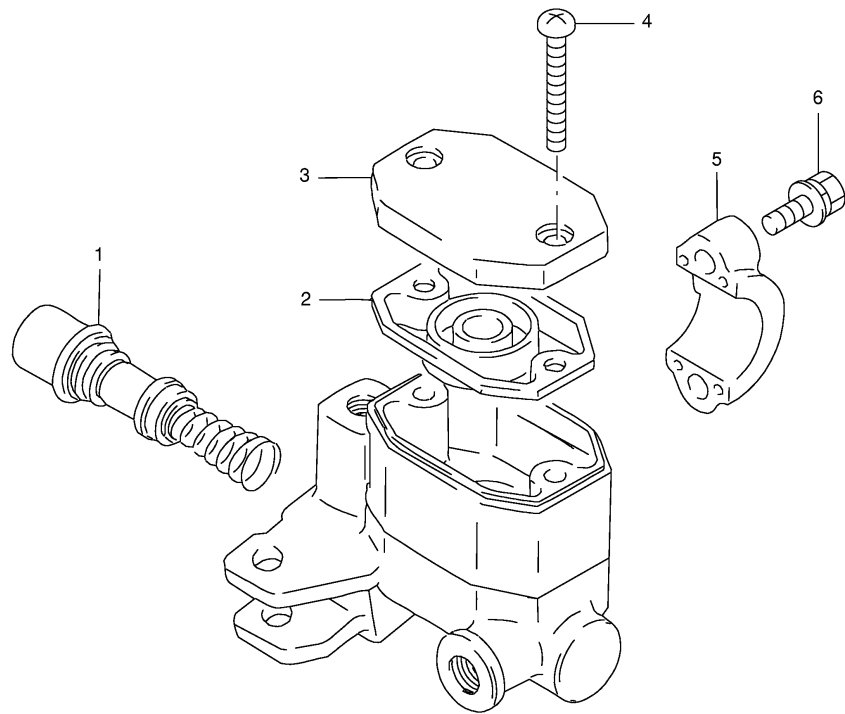


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Ref No	Part No	Description
2	09360-10039	Bolt (10x1.00x22)
3	09161-10009	Washer
4	59480-05350	Hose, Brake
5	59246-39100	Clamp, Brake Hose
6	59268-11300	Clamp, Brake Hose
7	01570-06123	Bolt

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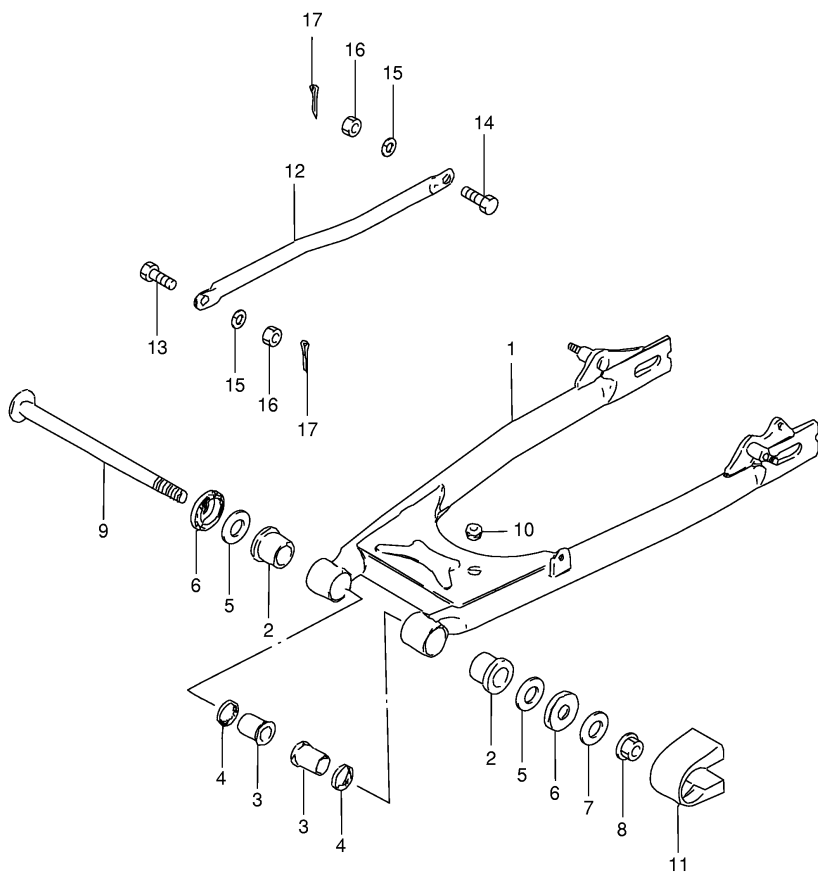


Ref No	Part No	Description
	59600-05360	Cylinder Assy, Front Master
1	59600-36810	• . Piston / Cup Set
2	59667-36500	• . Diaphragm
3	59669-36510	• . Cap
4	59691-36500	• . Screw
5	59671-05300	• . Holder
6	01550-06253	• . Bolt



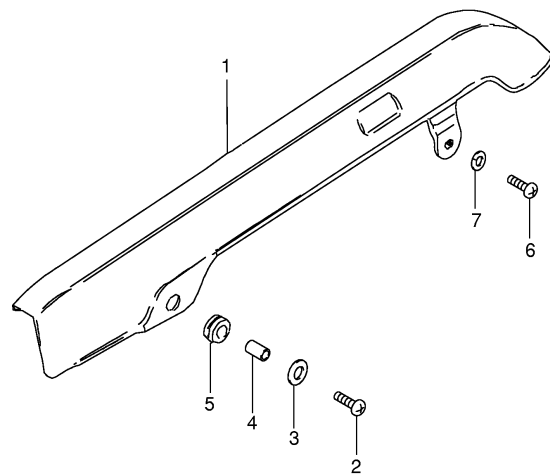
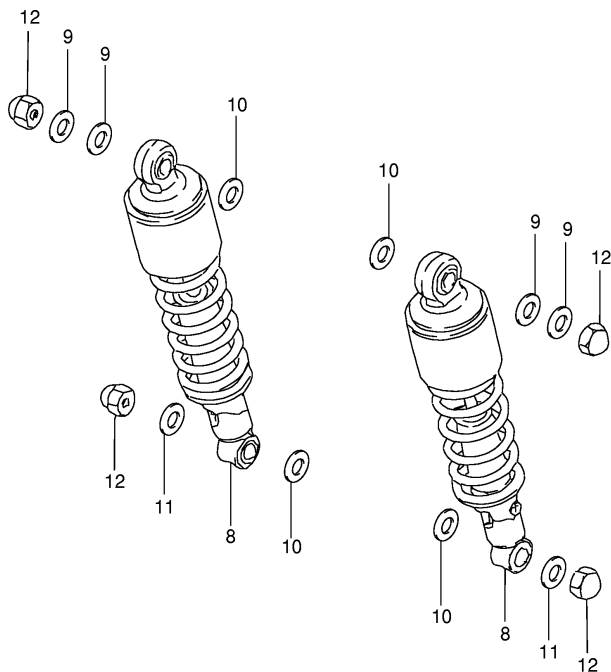
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Ref No	Part No	Description
1	61000-05300-019	Swinging Arm Assy, Rear (black)
2	61261-05301	• Bush
3	61251-05300	Spacer, Pivot
4	09286-20001	Oil Seal
5	08211-14341	Washer
6	61262-45002	Cover, Pivot
7	08322-01143	Washer
8	08319-21148	Nut
9	61211-05301	Shaft, Pivot
10	09320-08020	Cushion
11	61273-05300	Buffer, Chain Touch Defense
12	64310-05300-019	Torque Link, Rear (black)
13	09111-08012	Bolt, Front
14	09111-08013	Bolt, Rear
15	09162-08008	Lock Washer
16	09140-08008	Nut
17	04111-20208	Cotter Pin

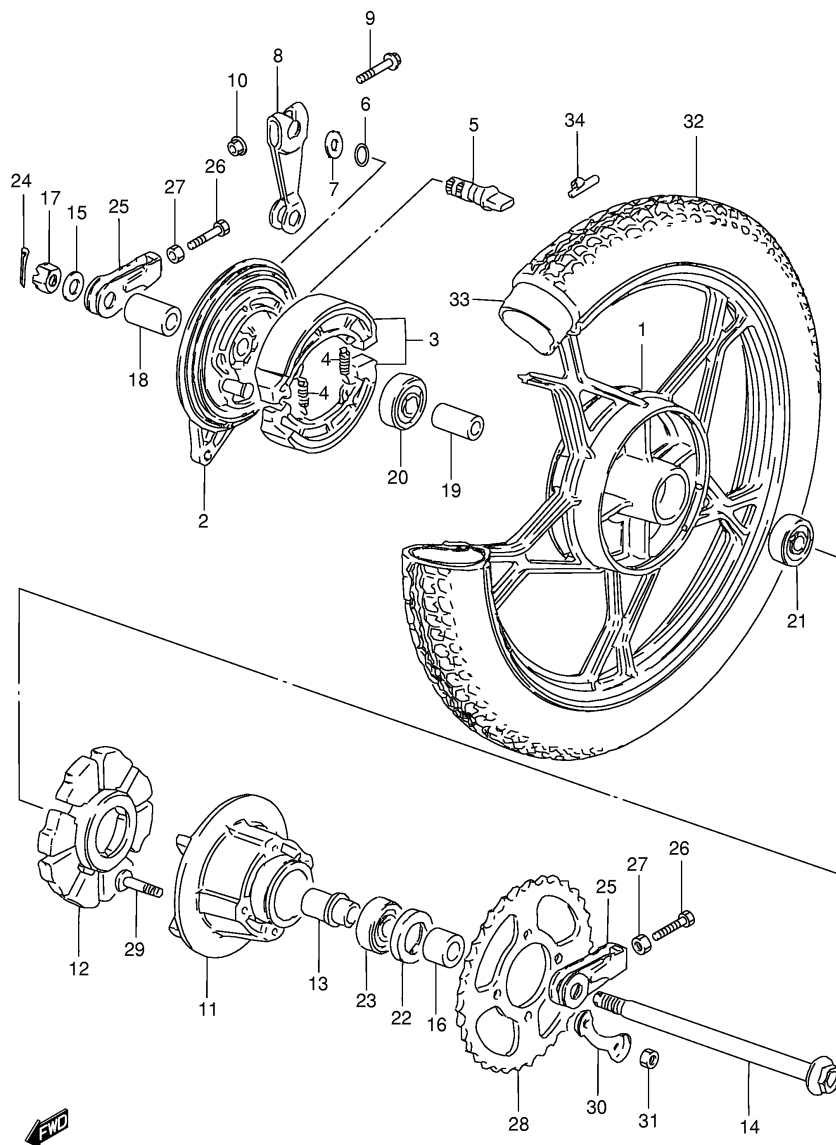


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Ref No	Part No	Description
1	61310-05301	Case, Chain
2	02112-36163	Screw
3	09160-06027	Washer
4	09180-07005	Spacer
5	09320-08021	Cushion
6	02112-36163	Screw
8	62100-05330	Absorber Assy, Rear Shock
9	09160-10001	Washer, Upper
10	09160-12020	Washer, Inner
11	09160-10001	Washer, Lower
12	08313-10107	Nut

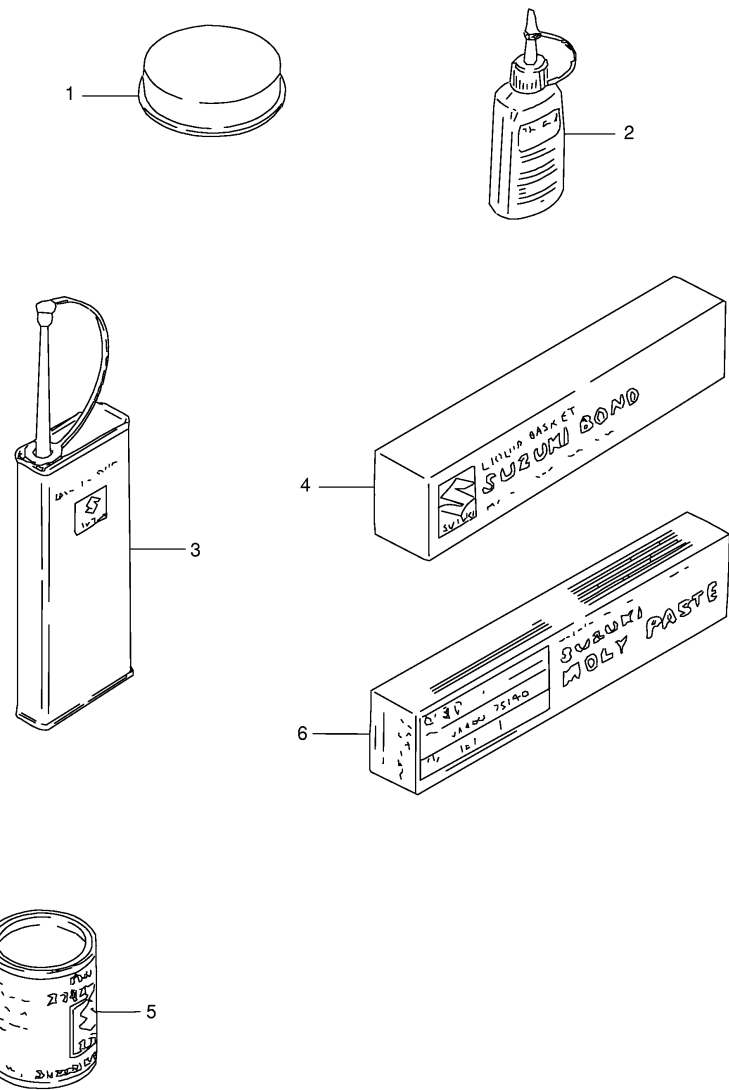


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Ref No	Part No	Description
1	64150-38300-291	Wheel, Rear (2.15x16)(black)
2	64210-39104	Panel, Rear Brake Anchor
3	54410-07040	Shoe, Front Brake
3	54400-07870	Shoe Set, Brake
4	09443-07001	Spring
5	54441-29305	Came, Brake
6	09280-14003	O Ring (d:2.4,id:13.8)
7	09160-14001	Washer (14.5x22x1.6)
8	64451-48000	Lever, Rear Brake Came
9	01550-06353	Bolt
10	08316-10063	Nut
11	64610-05301	Drum, Mounting
12	64651-38300	Shock Absorber, Rear Hub
13	64733-05301	Retainer, Drum
14	64711-48001	Axle, Rear
15	08322-01143	Washer
16	09180-15042	Spacer, Lh (15x28x19)
17	09141-14001	Nut
18	09180-15002	Spacer, Rh (15.2x23x33)
19	09180-15011	Spacer (15.3x21.7x63)
20	08144-63027	Bearing, Rh
21	08143-62027	Bearing, Lh
22	09285-28001	Oil Seal
23	09262-20069	Bearing
24	04111-30308	Cotter Pin
25	61410-36002	Adjuster, Chain
26	09104-08006	Bolt (8x50)
26	09104-08034	Bolt (8x50)
27	08310-00087	Nut
28	64511-39300	Sprocket, Rear (nt:42)
28	64511-12B01	Sprocket, Rear (nt:42)
29	09119-08043	Bolt
30	09169-08012	Washer
31	08310-00083	Nut
32	65100-05320	Tire, Rear 3.50-16 (irc)
33	65200-26700	Tube Assy, Inner
34	55413-47002	Balancer, Wheel (10g)

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Ref No	Part No	Description
1	99000-25110	Brake Pad Grease (pbc)
2	99104-32020	Thread Lock, Super (1333)
2	99104-32030	Thread Lock, Super (1363a)
2	99000-32050	Thread Lock, Super (1342)
2	99000-32100	Thread Lock, Super (1305)
2	99000-32130	Thread Lock, Super (1360)
3	99000-32040	Thread Lock Cement
4	99000-31110	Suzuki Bond (1215)
5	99000-25030	Suzuki Super Grease
6	99000-25140	Suzuki Moly Paste

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