

SPECIAL CAUTIONS

AIR BAGS

Refer to Procedure Explanation 29 for Supplemental Restraint/Air Bag Special Cautions.

SEAT BELTS

Ford recommends that all seat belt assemblies in use during a collision be replaced unless the collision was minor & a qualified technician finds that the belts show no damage & continue to operate properly. Seat belt assemblies not in use should also be inspected & replaced if damage or improper operation is noted.

SUSPENSION

Manufacturer advises that some new fasteners must be used whenever old fasteners are loosened or removed.

WELDING

Before initiating any repair involving the use of an electric welder, the ignition must be in the off position and both battery terminals disconnected. Manufacturer advises against the use of heat in straightening some parts in this vehicle. Bonding and welding are utilized in the manufacture of vehicle. Refer to manufacturer's Body Repair Manual for information.

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PAINT CODE LOCATION

Paint code located on left lock pillar.

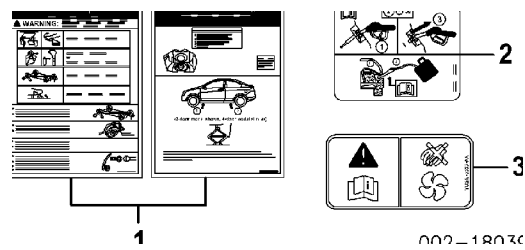
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CLEAR COAT IDENTIFICATION

All colors are clear coat. Candy Red (Code U6) is three stage.

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INFORMATION LABELS

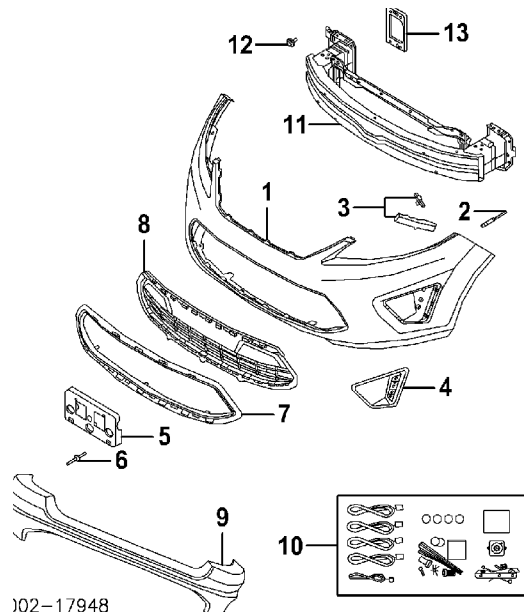


Labels must be special ordered from dealer by vehicle name, serial number and application.

1 Label, Jack Operation		
English	8M5Z 17A083 A	\$2.80
French	8M5Z 17A083 B	\$5.06
2 Label, Fuel Warning	AU5Z 9A095 D	\$5.32
3 Label, Fan Caution	XW4Z 8653 BA	\$4.77

FRONT BUMPER

Procedures 1 and 28



102-17948

Refinish Bumper Cover	2.8
Refinish Impact Bar	1.0
R&I Bumper Cover Assy	1.0
O/H Bumper Cover (Includes R&I)	#2.0
#Includes R&I Grille Assy	
Add to R&I/R&R or O/H Bumper Cover	
w/Park Lamps	.2
Add to R&R or O/H Bumper Cover	
w/Parking Aid Sensors	.4
Add to Drill for Parking Aid Sensors	.6
Add to R&R Bumper Bar	
To R&I/R&R Front Impact Sensors	.4

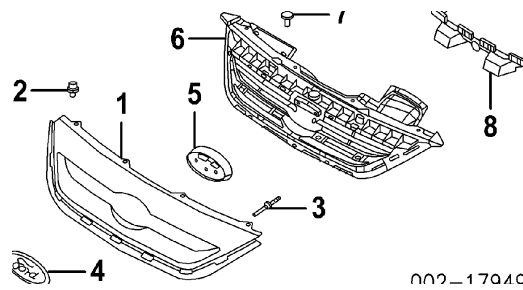
NOTE: All Parts in this section are included in overhaul unless noted otherwise.

1	Cover, Bumper (P)	AE8Z 17D957	\$356.55
	(P) Paint to Match		
2	Rivet, Bumper Cover (a)	* W706737 S300	
	(a) As Required		
3	Bracket, Bumper Cover	R AE8Z 17E856 A	\$14.57

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	L	AE8Z 17E857 A	\$14.57
4 Grille, Side Bumper			
w/Park Lamps			
Chrome	R	.2 AE8Z 17E810 BA	\$48.88
	L	.2 AE8Z 17E811 BA	\$48.88
Black	R	.2 AE8Z 17E810 CA	\$17.98
	L	.2 AE8Z 17E811 CA	\$16.97
w/o Park Lamps	R	.2 AE8Z 17E810 AA	\$17.57
	L	.2 AE8Z 17E811 AA	\$17.57
5 Bracket, License Plate		.2 AE8Z 17A385 AA	\$26.07
6 Rivet, Attaching (a)		* W705297 S300	\$4.25
(a) As Required			
7 Moulding, Grille	#.3	AE8Z 8200 BA	\$154.18
8 Grille, Center Bumper	#.3		
S, SEL Model	#.3	AE8Z 8200 CA	\$45.42
SE Model			
w/Fuel Economy Pkg	#.3	AE8Z 8200 LA	\$45.00
w/o Fuel Economy Pkg	#.3	AE8Z 8200 CA	\$45.42
#R&R Complete, w/Bumper Cover Removed			
9 Spoiler, Front Bumper-See Ground Effects Section			
10 Sensor Kit, Parking Aid			
Dealer Installed	#	VAS4Z 15A866 A	\$279.00
11 Bar, Bumper	#.4	AE8Z 17757 A	\$245.48
#w/Bumper Cover Removed, Not Included in O/H			
12 Bolt, Bumper Mtg	R	* W709933 S307	\$1.56
	L	* W709933 S307	\$1.56
13 Bracket, Bumper-See Front Inner Structure Section			

GRILLE



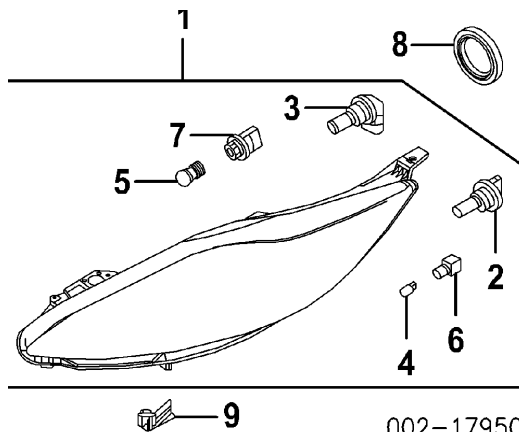
Refinish Grille
R&I Grille Assy

1.0
#.3

#Included in R&R or O/H Bumper Cover

1	Grille			
	Chrome	.5	AE8Z 8200 AA	\$159.60
	Paint to Match	.5	AE8Z 8200 JAPTM	\$96.85
	Rivet, Grille (a)			
2	Type 1		* N807389 S	\$1.00
3	Type 2		* W706737 S300	
	(a) As Required			
4	Emblem	#.2	BE8Z 8213 A	\$14.88
	#Included in R&R Grille			
5	Base, Emblem		AE8Z 8213 AA	
6	Panel, Grille Mounting	#.5	AE8Z 8A284 AA	\$45.23
	#w/Bumper Cover Removed, Includes R&R Grille			
7	Clip, Panel (a)		* W714040 S300	\$1.27
	(a) As Required			
8	Reinforcement, Lower		AE8Z 8A284 BA	\$15.07

FRONT LAMPS
COMBINATION LAMP



Aim Combination Lamps

R&I Combination Lamp Assy

	.4
R	.3
L	.3

NOTE: R&R Does Not include aim lamps.

1 Lamp Assy, Combination	R	.3	BE8Z 13008 A	\$308.98
	L	.3	BE8Z 13008 B	\$308.98
2 Bulb, Low Beam¶	R	#.2	BE8Z 13N021 A	\$19.82
	L	#.2	BE8Z 13N021 A	\$19.82
3 Bulb, High Beam¶	R	#.2	9N7Z 13N021 A	\$20.13
	L	#.2	9N7Z 13N021 A	\$20.13
4 Bulb, Marker Lamp¶	R	#.2	C7SZ 13466 B	\$1.10
	L	#.2	C7SZ 13466 B	\$1.10
5 Bulb, Park/Signal¶	R	#.2	YR3Z 13466 AD	\$5.30
	L	#.2	YR3Z 13466 AD	\$5.30

#R&R One Side Complete, Included in R&I/R&R Combination Lamp Assy

6 Socket, Marker Bulb¶	R		6R3Z 13411 BA	\$8.88
	L		6R3Z 13411 BA	\$8.88
7 Socket, Park/Signal Bulb¶	R		2U5Z 13411 SA	\$10.67
	L		2U5Z 13411 SA	\$10.67

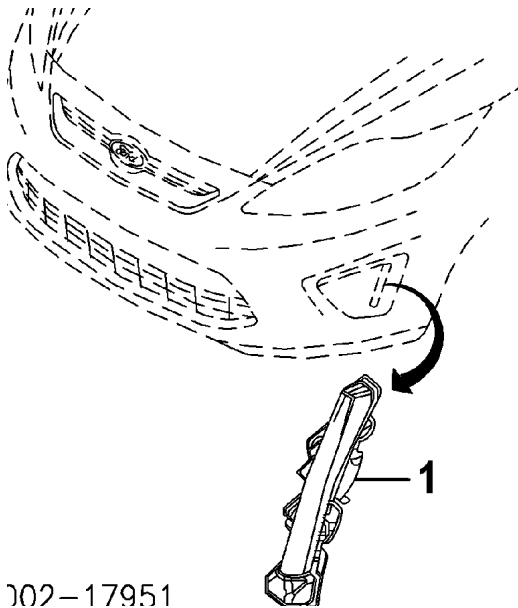
¶Included w/Combination Lamp Assy

8 Cover, H/Lamp Bulb (2/Side)	R		4S4Z 13N019 AA	\$4.98
	L		4S4Z 13N019 AA	\$4.98
9 Clip, Mounting	R		BE8Z 13N129 A	\$6.07
	L		BE8Z 13N129 A	\$6.07

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Harness, Front Lamp-See Front Inner Structure Section

PARK LAMP



102-17951

R&I Park Lamp

R #.2
L #.2

#Included in R&I/R&R or O/H Bumper Cover Assy

1 Lamp, Park

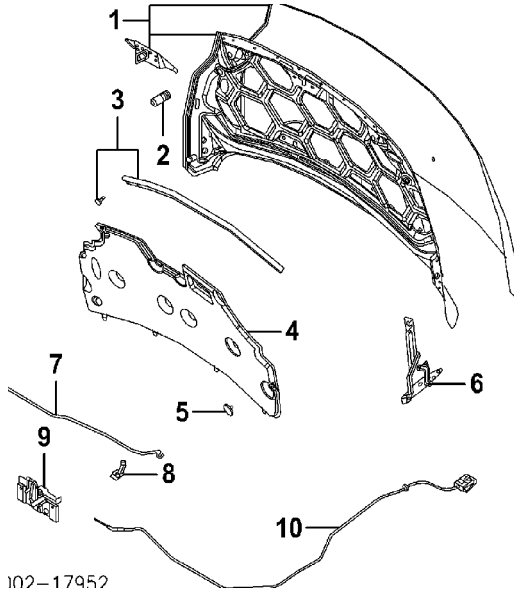
R	#.2	BE8Z 13200 A	\$59.47
L	#.2	BE8Z 13200 B	\$59.47

#Included in R&I/R&R or O/H Bumper Cover Assy

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HOOD

Procedures 4 and 28



102-17952

Refinish Hood Outside

Add for Underside

Refinish Hood Hinge

R&I Hood Assy

R&I Washer Nozzle

#Included in R&R Hood

1 Hood†		1.0	AE8Z 16612 A	\$490.38
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†Add'l Parts &/or Dealer Contact Required

Nozzle, Washer-See Windshield Section

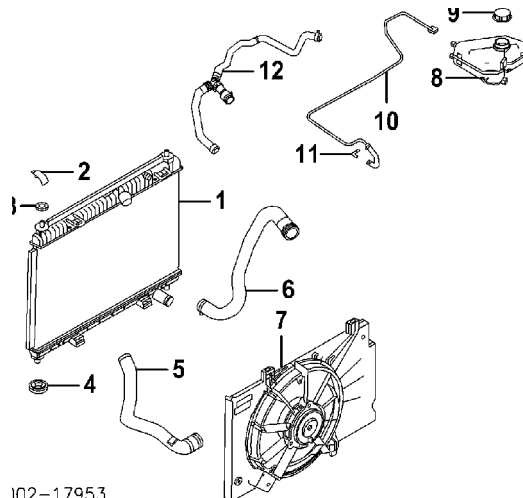
2 Bumper, Hood	R		8A6Z 16758 A	\$3.02
	L		8A6Z 16758 A	\$3.02
			BE8Z 16B990 A	
3 Weatherstrip, Hood (On Hood)		.2		\$14.82
4 Insulator, Hood		.3	AE8Z 16738 A	\$34.52
5 Clip, Insulator (a)			* W700671 S300	\$1.50
(a) As Required				
6 Hinge, Hood	R	#.3	8A6Z 16796 A	\$31.50
	L	#.3	8A6Z 16797 A	\$31.50
#w/Hood Removed				
7 Rod, Hood Support		.1	8A6Z 16826 A	\$31.72
8 Clip, Rod			8A6Z 16828 A	\$5.06

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9	Latch, Hood			
	w/Perimeter Theft Deterrent	.3	BE8Z 16700 B	\$41.55
	w/o Perimeter Theft Deterrent	.3	BE8Z 16700 A	\$28.82
10	Cable, Hood Release	.8	BE8Z 16916 A	\$14.17

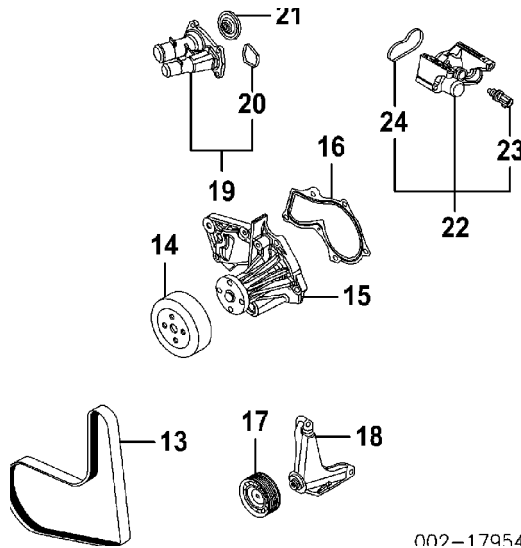
COOLING

Procedures 5 and 28



R&I Radiator		1.8		
1 Radiator		1.8	BE8Z 8005 A	\$163.72
2 Bracket, Upper Radiator-See Front Inner Structure Section				
3 Insulator, Upper Rad	R		BE8Z 8125 A	\$3.53
	L		BE8Z 8125 A	\$3.53
4 Insulator, Lower Rad	R		BE8Z 8124 A	\$4.68
	L		BE8Z 8124 A	\$4.68
5 Hose, Upper Rad		#.7	BE8Z 8260 A	\$19.31
6 Hose, Lower Rad		#.9	BE8Z 8286 A	\$18.53
#R&R Both 1.4				
7 Module, Cooling		#.8	BE8Z 8C607 A	\$167.75
#w/Radiator Removed Deduct .4				
8 Reservoir, Overflow		.5	BE8Z 8A080 A	\$26.25
9 Cap, Reservoir			BE8Z 8100 A	\$9.04
10 Hose, Return		.3	8V2Z 8B081 A	\$18.60
11 Tube, Return			BE8Z 7610 A	\$3.72
12 Hose, Coolant		.4	BE8Z 8K276 A	\$31.36

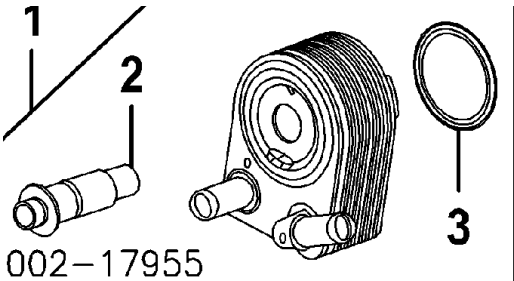
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13 Belt, Drive w/ A/C		.7 BE8Z 8620 A	\$84.13
w/o A/C		.7 BE8Z 8620 B	\$90.29
14 Pulley, Water Pump #Includes R&R Drive Belt	#.9	BE8Z 8509 A	\$10.52
15 Pump, Water	1.6	BE8Z 8501 A	\$86.34
16 Gskt, Water Pump		BE8Z 8507 A	\$4.98
17 Pulley, Idler w/o A/C	#1.0	BE8Z 19A216 A	\$28.26
18 Bracket, Idler Pulley w/o A/C	#1.0	BE8Z 8680 A	
#R&R Complete, Includes R&R Drive Belt			
19 Housing Assy, Thermostat	#1.4	BE8Z 8592 B	\$11.64
20 Gskt, Housing¶		BE8Z 8255 A	\$5.06
¶Included w/Thermostat Housing Assy			
21 Thermostat #R&R Complete	#1.4	BE8Z 8575 Z	\$19.42
22 Outlet Assy, Water		BE8Z 8K556 A	\$34.95
23 Sender, Temp (a)	.5	7M5Z 12A648 A	\$13.76
24 Gskt, Water Outlet (a)		7M5Z 8255 A	\$18.74

(a) Included w/Water Outlet Assy

ENGINE OIL COOLER



- 1 Cooler Assy, Engine Oil
- 2 Adapter, Filter¶
- 3 Gasket, Cooler Mounting¶

.7	BE8Z 6A642 A	\$106.00
	BE8Z 6L626 A	\$24.88
	BE8Z 6L621 A	\$5.63

¶Included w/Engine Oil Cooler Assy

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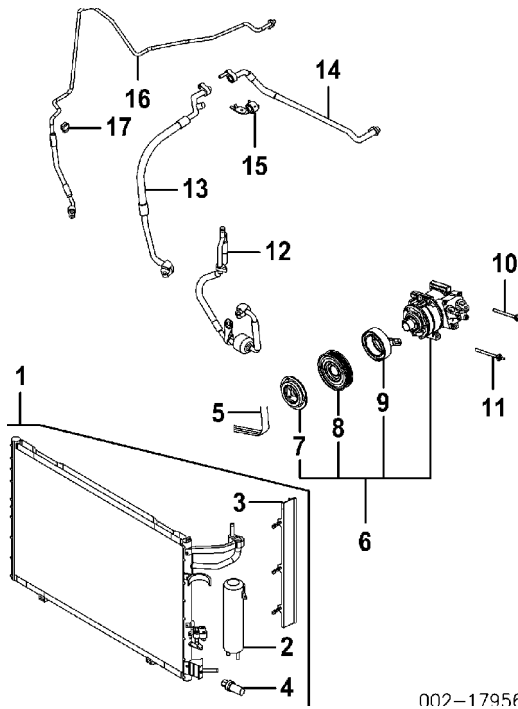
A/C REFRIGERANT CAPACITIES

A/C R-134a Refrigerant Capacity

18.9 Ozs (1.18 Lbs), 535 g

A/C HEATER/VENTILATION

Procedure 6



R&I Condenser	1.0
Evacuate & Recharge System	1.4
Recover Refrigerant	.3

NOTE: R&R Does Not include recover, evacuate and recharge system.

1 Condenser Assy	1.0	BE8Z 19712 A	\$262.38
2 Drier, Receiver¶	.6	BE8Z 19959 A	\$63.30
3 Deflector, Air¶		BE8Z 19E670 A	\$4.22
4 Switch, Pressure¶		6F9Z 19D594 AA	\$103.68

¶Included w/Condenser Assy

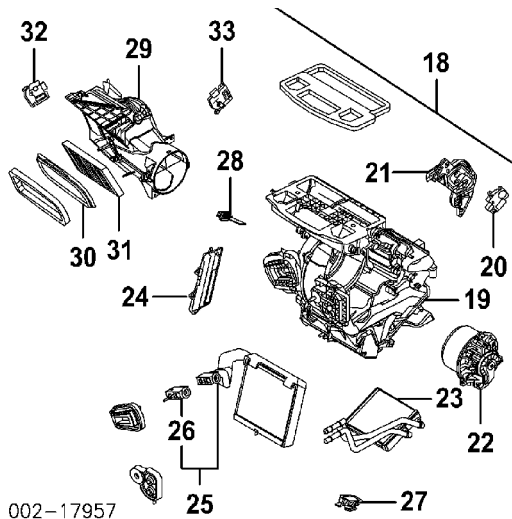
5 Belt, Drive-See Cooling Section			
6 Compressor Assy	2.2	BE8Z 19703 A	
7 Clutch, Compressor (a)		7R3Z 19D786 A	\$84.06
8 Pulley, Compressor (a)		BE8Z 19D784 A	\$125.44
9 Coil, Compressor (a)		9L2Z 19D798 A	\$69.10

(a) Included w/Compressor Assy

10 Bolt, Mounting (b)	* W701331 S442
(b) As Required	

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11 Stud, Mounting	* W714403 S437	
12 Hose, Comp/Cond	.8 BE8Z 19972 A	\$70.72
13 Hose, Comp/Evaporator	#1.1 BE8Z 19D734 A	\$60.34
14 Tube, Comp/Evaporator	#1.1 BE8Z 19867 A	\$49.42
#R&R Complete		
15 Brkt, Tube	BE8Z 19D738 A	\$5.62
16 Tube, Condenser/Evaporator	1.3 BE8Z 19835 A	\$20.38
17 Clip, Tube (3)	* W713658 S300	\$1.27



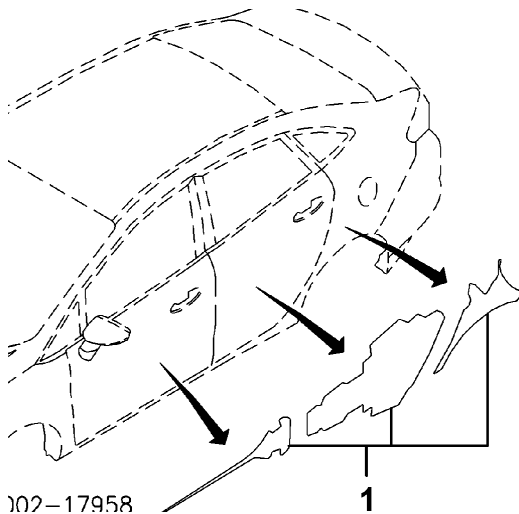
18 A/C /Heater Assy		
w/ A/C	#2.3 BE8Z 19B555 A	\$380.77
w/o A/C	#2.3 BE8Z 18478 A	\$378.47
19 Case, A/C /Heater (c)	#2.7 BE8Z 19850 A	\$111.05
20 Actuator, Door (c)	#.4 BE8Z 19E616 B	\$19.45
#w/Instrument Panel Removed		
21 Cam, Door (c)	BE8Z 19788 A	\$16.67
22 Motor/Fan, Blower (c)	1.2 BE8Z 19805 B	
23 Core, Heater (c)	#2.6 BE8Z 18476 A	\$25.69
#w/Instrument Panel Removed		
24 Cover, Side (c)		
w/ A/C	BE8Z 19D672 A	
w/o A/C	BE8Z 19D672 B	
25 Evaporator Assy (c)	#2.7 BE8Z 19860 A	\$164.82
#w/Instrument Panel Removed		
26 Valve, Expansion (c) (d)	BE8Z 19849 A	\$42.00
(d) Included w/Evaporator Assy		

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27 Bracket, Mounting (c)	BE8Z 19D694 A	
28 Resistor, Fan (c)	.8 3F2Z 18591 AA	\$22.17
29 Duct, Air (c)	BE8Z 19A618 A	\$40.88
30 Screen, Duct (c)	AE8Z 18D395 A	\$8.55
31 Filter, Air (c)	.5 BE8Z 19N619 A	\$12.31
32 Actuator, Inlet Door (c)	BE8Z 19E616 A	\$17.20
33 Cam, Duct (c)	BE8Z 19788 B	\$18.33

(c) Included w/ A/C /Heater Assy

STRIPE TAPE



Install Stripe Kit
Complete

Install Front Door

Install Rear Door

Install Quarter Panel

R	#1.0
L	#1.0
R	#.3
L	#.3
R	#.4
L	#.4
R	#.5
L	#.5

#Time is for Installation only

1 Stripe Kit, Complete¶

Black

BE8Z 5420000 AA \$350.00

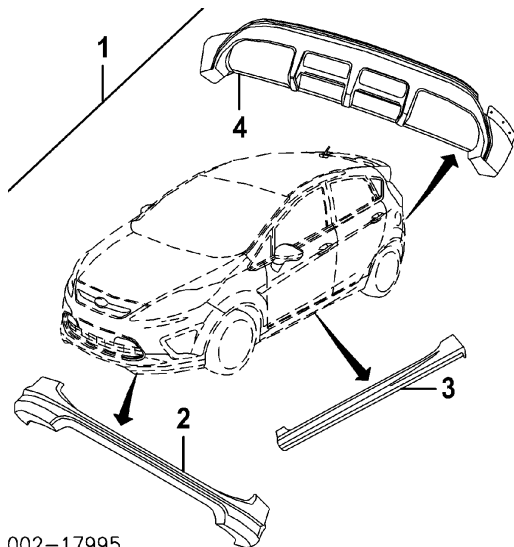
Silver

BE8Z 5420000 AB \$350.00

¶Includes Both Sides

#See Headnotes for Labor Time

GROUND EFFECTS
DEALER INSTALLED



002-17995

Refinish Front Spoiler 1.4

Refinish Outer Rocker Moulding R 1.2
L 1.2

Refinish Rear Bumper Spoiler #1.0

#Includes Necessary Masking

- 1 Effects Kit, Ground
- Black, (Code UH)

Blue Flame, (Code SZ)

Green Orchid, (Code SQ)

Ingot Silver, (Code UX)

Magenta, (Code L7)

Monterey Gray, (Code T9)

Oxford White, (Code YZ)

Red Candy, (Code U6)

Yellow Blaze, (Code NQ)

Paint to Match
- VAA6Z 5420049 JA
- VAA6Z 5420049 KA
- VAA6Z 5420049 EA
- VAA6Z 5420049 CA
- VAA6Z 5420049 FA
- VAA6Z 5420049 HA
- VAA6Z 5420049 GA
- VAA6Z 5420049 LA
- VAA6Z 5420049 DA
- VAA6Z 5420049 BA
- 2 Spoiler, Front Bumper-Serviced w/Ground Effects Kit
- 3 Moulding, Outer Rocker-Serviced w/Ground Effects Kit

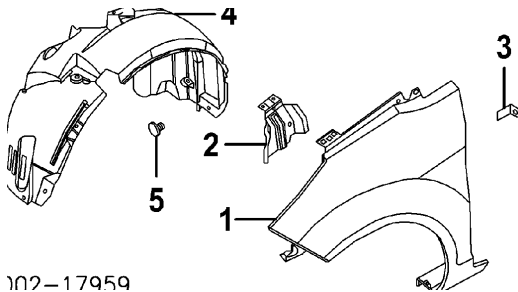
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4 Spoiler, Rear Bumper-Serviced w/Ground Effects Kit

FRONT FENDER

Procedures 7 and 28

SHEET METAL



102-17959

Refinish Fender Outside

Add to Edge

R&I Fender Assy

R	2.0
L	2.0
R	.5
L	.5
R	#1.4
L	#1.4

#Includes R&I/R&R Combination Lamp Assy & Fender Liner

1 Fender	R	#1.6	BE8Z 16005 A	\$141.73
	L	#1.6	BE8Z 16006 A	\$48.17

#Includes R&I/R&R Combination Lamp Assy & Fender Liner

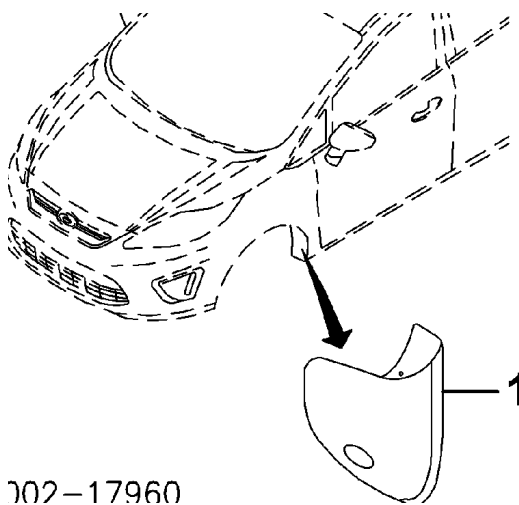
2 Bracket, Fender Mtg-See Front Inner Structure Section

3 Bracket, Rear Fender	R	8A6Z 16K039 A	\$1.55
	L	8A6Z 16K039 A	\$1.55
4 Liner, Fender	R	.3 AE8Z 16102 A	\$17.97
	L	.3 AE8Z 16103 A	\$17.97
5 Clip, Liner (a)			
Type 1	R	* W701054 S300	\$1.67
	L	* W701054 S300	\$1.67
Type 2	R	* W715537 S300	\$1.27
	L	* W715537 S300	\$1.27

(a) As Required

EXTERIOR TRIM

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702-17960

R&I Mudguard

R&R Mudguard

R	.2
L	.2
R	.2
L	.2

1 Mudguard Kit¶

Dealer Installed

Flat

#	F6AZ 16A550 AA	\$27.13
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Moulded

#	BE8Z 16A550 AC	\$74.93
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¶Includes Both Sides

#See Headnotes for Labor Time

2011 Ford Fiesta SEL Sedan

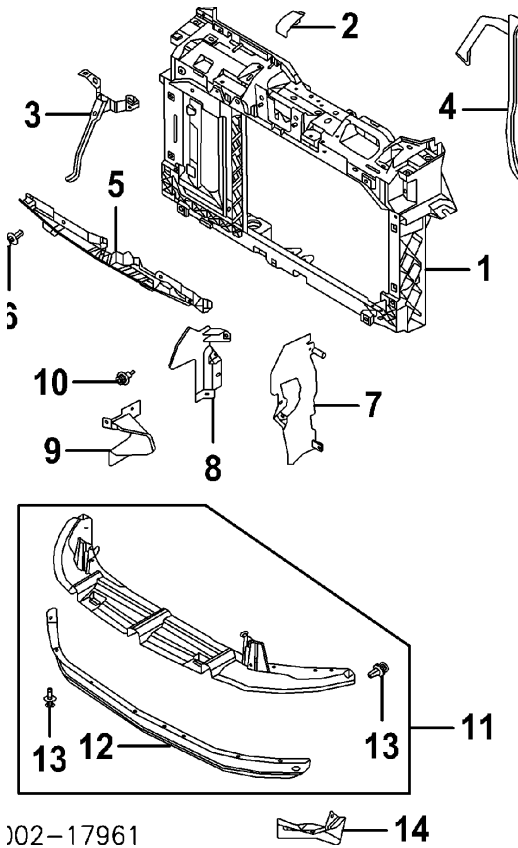
UNDERHOOD DIMENSIONS

Information not available at time of publication.

FRONT INNER STRUCTURE

Procedures 8 and 28

FRONT



Add to R&R Radiator Support Assy

To R&I/R&R Base Mechanical Components

#.6

#Includes R&I/R&R Condenser

To Aim Lamps

.4

Evacuate & Recharge System

1.4

Recover Refrigerant

.3

NOTE: All Parts in this section are included in R&R Radiator Support Assy unless noted otherwise.

1 Support, Radiator (Com)	#4.6	AE8Z 16138 A	\$27.15
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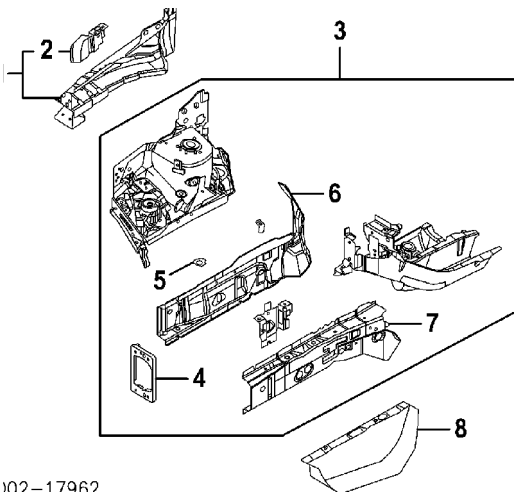
#Includes R&I/R&R Radiator, Combination Lamps, Hood Latch, Disconnect & Connect Hood Release Cable & Wiring Harness as Necessary

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2 Bracket, Upper Radiator	R		BE8Z 8A194 A	\$1.68
	L		BE8Z 8A194 A	\$1.68
3 Support, Center		.2	AE8Z 16707 A	\$17.80
4 Reinf, Support			AE8Z 54101A02 A	\$15.42
5 Deflector, Upper Air w/o Fuel Economy Pkg		.2	AE8Z 19E525 A	\$15.78
6 Clip, Upper (a) (a) As Required Deflector, Side Air			* W712196 S300	\$1.50
7 w/Fuel Economy Pkg	R	#.2	AE8Z 8310 C	\$8.33
	L	#.2	AE8Z 8311 C	\$11.55
w/o Fuel Economy Pkg				
8 Upper	R	#.1	AE8Z 8310 A	\$33.70
	L	#.1	AE8Z 8311 A	\$33.70
#w/Bumper Cover Removed				
9 Lower	R		AE8Z 8310 B	\$18.53
	L		AE8Z 8311 B	\$18.53
10 Clip, Side Deflector (a)	R		YS4Z 16K262 AA	\$6.00
	L		YS4Z 16K262 AA	\$6.00
(a) As Required				
11 Deflector Assy, Lower Air #Includes R&R Extensions		#.4	AE8Z 8327 A	\$91.97
12 Deflector, Stone (b)		.2	AE8Z 17808 B	\$33.32
13 Clip, Deflector (a) (b) (a) As Required			* W712196 S300	\$1.50
(b) Included w/Lower Air Deflector Assy				
14 Extension, Deflector	R	.2	AE8Z 16184 AA	\$52.63
	L	.2	AE8Z 16185 AA	\$52.63

SIDE

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102-17962

Refinish Front Apron Assy

R 1.5
L 1.5

Refinish Front Apron Extension Assy

R .5
L .5

1 Extension Assy, Front Apron (HSS)

R	#3.5	AE8Z 16018 A	\$41.25
L	#3.5	AE8Z 16019 A	\$41.25

#w/Front Apron Assy Removed Deduct 1.5

2 Bracket, Fender Mtg¶

R	.7	8A6Z 16C078 A	\$12.27
L	.7	8A6Z 16C079 A	\$12.27

¶Included w/Front Apron Extension Assy

3 Apron Assy, Front (HSS)

R	10.0	AE8Z 16054 A	\$270.22
L	10.0	AE8Z 16055 A	\$269.95

4 Bracket, Bumper (HSS) (a)

R	1.0	AE8Z 17B749 A	\$13.82
L	1.0	AE8Z 17B750 A	\$13.82

5 Brkt, Cable (a)

R		2S6Z 2082 A	\$4.55
L		2S6Z 2082 A	\$4.55

6 Sidemember, Outer (HSS) (a)

R	#8.0	AE8Z 54010A88 A	
L	#8.0	AE8Z 54010A89 A	

7 Sidemember, Inner (a)

R	#8.0	AE8Z 5410008 A	\$22.23
L	#8.0	AE8Z 5410009 A	\$22.47

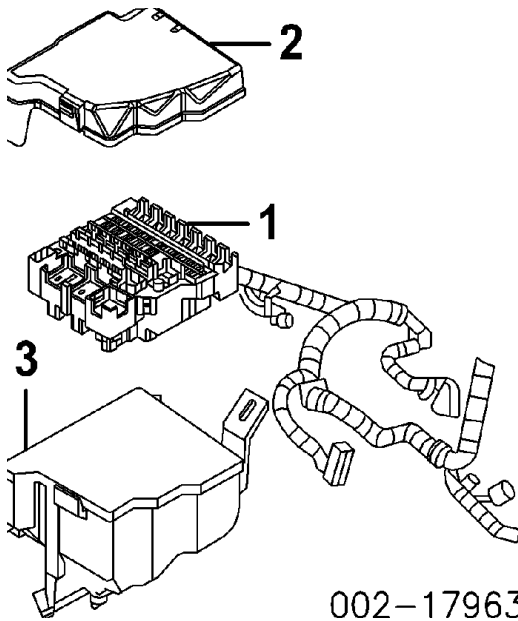
(a) Included w/Front Apron Assy

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#R&R One Side Complete, Includes R&R Bumper
Brackets

8 Shield, Splash R .3 AE8Z 6775 A \$19.12

ELECTRICAL COMPONENTS



- 1 Harness, Eng Compt¶
49 State Emissions
Man Trans BE8Z 14290 HA
Auto Trans BE8Z 14290 RA
50 State Emissions
Man Trans BE8Z 14290 BA
Auto Trans BE8Z 14290 CA
¶Order by Application
2 Cover, Fuse Box .1 BE8Z 14A003 BA
3 Housing, Fuse Box CV5Z 14A003 CA

Harness, Front Lamp-Serviced w/Eng Compt
Harness

- Harness, Eng Wiring
Man Trans
w/ A/C BE8Z 12A581 CA
w/o A/C BE8Z 12A581 AA
Auto Trans
w/ A/C BE8Z 12A581 DA
w/o A/C BE8Z 12A581 BA
Cable, Positive Battery

2011 Ford Fiesta SEL Sedan

w/ A/C-Serviced w/Eng Wiring Harness

w/o A/C-See Electrical Section

AIR BAG SYSTEM

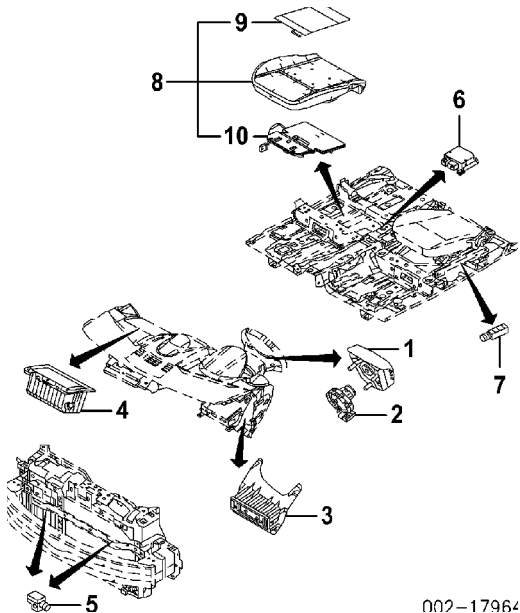
Procedure 30

NOTE 1: R&R Does Not include disable and enable or diagnose Air Bag System.

NOTE 2: Refer to Procedural Explanation 30 for Supplemental Restraint/Air Bag System Component Inspection and Replacement Information.

NOTE 3: For Air Bag System Service procedures, refer to Manufacturer's Service Repair Manual or Mitchell's Air Bag Service and Repair Manual.

FRONT



Disable & Enable Air Bag System .5

Diagnose Air Bag System (If Required) #1.1

#Includes Disconnect & Connect Scan Tool & Retrieve/Clear Trouble Codes

Add to Initialize Occupant Detection ECU .4

1 Module, Driver Air Bag	.4	BE8Z 54043B13 AA	\$234.56
2 Clockspring	1.2	BE8Z 14A664 A	\$71.03
3 Module, Driver Knee Air Bag			
Black, Blue	.7	BE8Z 54045J77 AB	\$216.49
Cashmere, Red	.7	BE8Z 54045J77 AB	\$216.49
Stone	.7	BE8Z 54045J77 AA	\$216.49

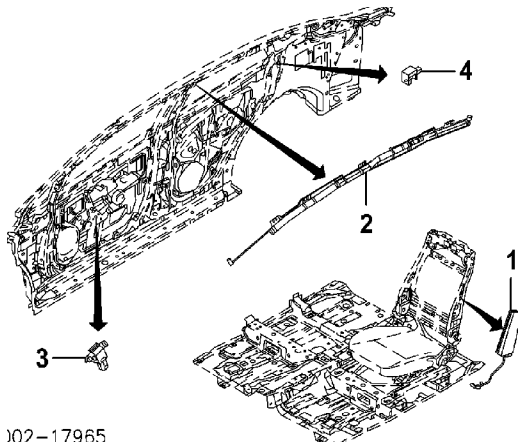
2011 Ford Fiesta SEL Sedan

4	Module, Passenger Air Bag			.8	BE8Z 54044A74 AA	\$290.46
	Pretensioner, Seat Belt-See Seat Belts Section					
5	Sensor, Front Impact	R	#.3		9L8Z 14B004 A	\$35.77
		L	#.3		9L8Z 14B004 A	\$35.77
	#w/Front Bumper Cover Removed, R&R Both			.4		
6	Module, Restraint Control		#.4		BE8Z 14B321 A	\$298.99
	#w/Center Console Removed					
7	Sensor, Seat Position					
	Driver Side			.4	7T4Z 14B416 B	\$36.13
	Passenger Side			.4	7T4Z 14B416 B	\$36.13
8	Pad Assy, Seat Cushion					
	Passenger Side					
	Heated		#.8		BE8Z 54632A22 B	\$1,260.00
	Non-Heated		#.8		BE8Z 54632A22 A	\$1,218.75
9	Heater, Seat Cushion (n)¶					
	Passenger Side		#.8		BE8Z 14D696 A	\$67.73
	(n) Non-Reusable Part					
	#R&R Complete, w/Seat Assy Removed					

10 Sensor, Occupant Detector-Serviced w/Seat Cushion Pad Assy¶

¶Included w/Seat Cushion Pad Assy

SIDE



2011 Ford Fiesta SEL Sedan

Diagnose Air Bag System (If Required)

#1.1

#Includes Disconnect & Connect Scan Tool & Retrieve/Clear Trouble Codes

1 Module, Seat Air Bag

Passenger Side

#.5

BE8Z 54611D10 A \$283.07

Driver Side

#.5

BE8Z 54611D11 A \$283.07

#w/Seat Back Pad Removed

2 Module, Side Curtain Air Bag

R

#.8

BE8Z 54042D94 A \$375.61

L

#.8

BE8Z 54042D95 A \$375.61

#w/Headliner Removed

Sensor, Side Impact

3 Front

R

#.3

AE9Z 14B345 B \$28.67

L

#.3

AE9Z 14B345 B \$28.67

#w/Door Trim Panel Removed

4 Rear

R

#.3

9L8Z 14B004 A \$35.77

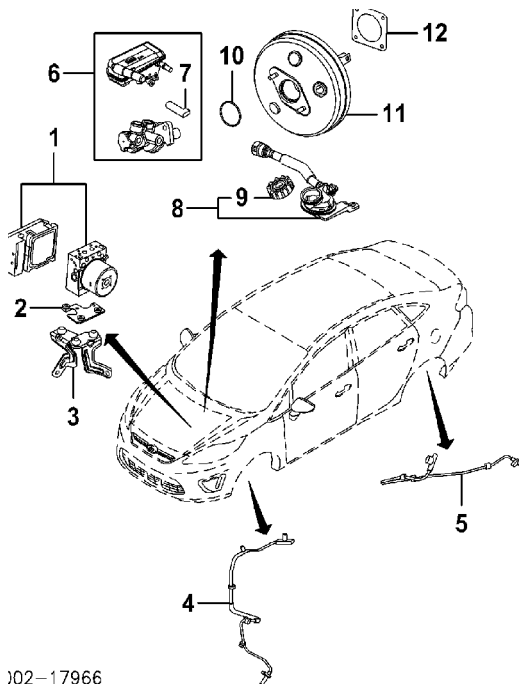
L

#.3

9L8Z 14B004 A \$35.77

#w/Rear Quarter Trim Removed

ABS/BRAKES



102-17966

Bleed System

.6

NOTE: R&R Does Not include bleed brake system.

1	Module, ABS		2.4	BE8Z 2C405 A	
2	Plate, Mounting			AE8Z 2C304 B	\$10.98
3	Bracket, Module	#.3		AE8Z 2C304 A	\$14.82
	#w/Module Removed				
4	Sensor, Front ABS	R	.6	AE8Z 2C204 A	\$43.06
		L	.6	AE8Z 2C204 A	\$43.06
5	Sensor, Rear ABS	R	.6	8V5Z 2C204 A	\$43.06
		L	.6	8V5Z 2C204 A	\$43.06
6	Cylinder Assy, Brake Master				
	Man Trans		1.8	BE8Z 2140 A	\$147.62
	Auto Trans		1.8	AE8Z 2140 A	\$151.29
7	Switch, Fluid Level¶			AE8Z 2C251 A	\$13.58
	¶Included w/Brake Master Cylinder Assy				
8	Reservoir Assy, Brake Fluid		.6	AE8Z 2K478 A	\$62.02
9	Cap, Reservoir (a)			AE8Z 2162 A	\$62.02

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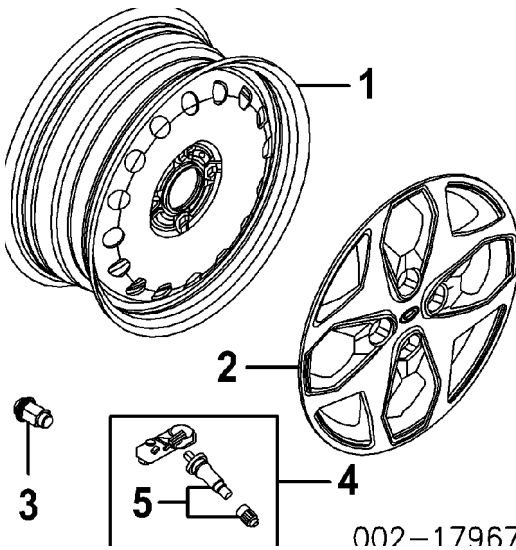
(a) Included w/Brake Fluid Reservoir Assy

10	Seal, Brake Master Cylinder		AE8Z 2C144 A	
11	Booster, Brake	#2.4	BE8Z 2005 A	
#Includes R&R Brake Master Cylinder Assy				
12	Gskt, Brake Booster		BE8Z 2B022 A	\$3.89

WHEEL

Procedure 10

STEEL WHEEL



Refinish Wheel

.5

Add to R&I Spare Wheel & Tire Assy

.2

1	Wheel, Steel (15x6") (I)	.3	9S4Z 1007 C	\$137.40
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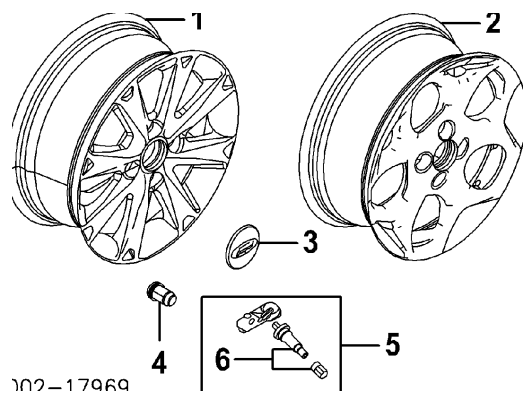
(I) Add'l Non-Reusable Parts &/or Dealer Contact Required

2	Cover, Wheel	BE8Z 1130 B	\$24.18
3	Nut, Lug	AE5Z 1012 A	\$5.17
4	Sensor Assy, Tire Pressure	9L3Z 1A189 A	\$71.02
5	Stem, Valve¶	9L3Z 1700 A	\$9.68

¶Included w/Tire Pressure Sensor Assy

ALLOY WHEEL

2011 Ford Fiesta SEL Sedan



Add to R&I Spare Wheel & Tire Assy

Wheel, Alloy (I)

- 1 15x6"
- 2 16x6"

.2

.3	AE8Z 1007 A	\$286.43
.3	AE8Z 1007 B	\$316.10

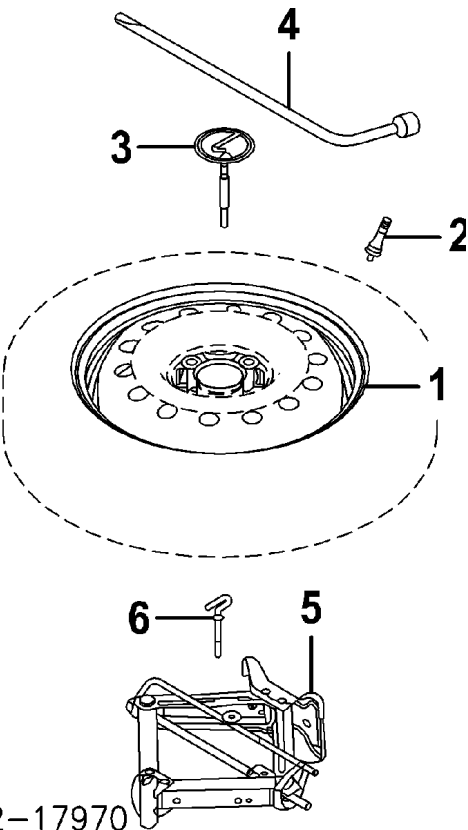
(I) Add'l Non-Reusable Parts &/or Dealer Contact Required

3	Cap, Center	BE8Z 1130 A	\$8.63
4	Nut, Lug	8S4Z 1012 B	\$6.20
5	Sensor Assy, Tire Pressure	9L3Z 1A189 A	\$71.02
6	Stem, Valve¶	9L3Z 1700 A	\$9.68

¶Included w/Tire Pressure Sensor Assy

SPARE WHEEL & HARDWARE

2011 Ford Fiesta SEL Sedan

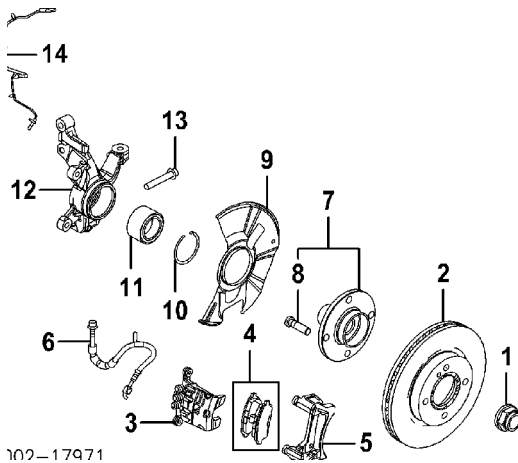


002-17970

1	Wheel, Spare		
	Steel	F8RZ 1007 FA	\$113.08
	Alloy	BE8Z 1007 A	\$193.73
2	Stem, Valve	F42Z 1700 A	\$2.62
3	Plate, Spare Wheel Mtg	AE5Z 1424 A	\$7.62
4	Wrench, Lug	YS4Z 17032 AA	\$15.30
5	Jack	8S4Z 17080 A	\$77.80
6	Bolt, Jack Retainer	AE8Z 17A038 A	\$2.68

FRONT SUSPENSION

Procedure 11



R&I Suspension (One Side)

R	1.7
L	1.7

O/H Suspension (Includes R&I)

One Side (Includes R&I)

R	3.7
L	3.7

Both Sides (Includes R&I)

6.9

Adjust Four Wheel Alignment

2.0

Adjust Front Alignment

1.6

Bleed Brake System

.6

NOTE 1: R&I/R&R or O/H Does Not include alignment or bleed brake system.

NOTE 2: All Parts in this section are included in overhaul unless noted otherwise.

1 Nut, Axle-See Front Drive Axle Section

2 Rotor, Brake

R	#.6	AE8Z 1125 A	\$41.63
L	#.6	AE8Z 1125 A	\$41.63

#R&R Both Sides 1.0

3 Caliper, Brake

R	#.5	BE8Z 2B120 AA	\$83.30
L	#.5	BE8Z 2B121 AA	\$83.30

#R&R Both Sides .8

4 Pad Set, Brake

#1.0	AE8Z 2001 A	\$66.63
------	-------------	---------

#Deduct .5 for Each Caliper Removed

5 Bracket, Caliper

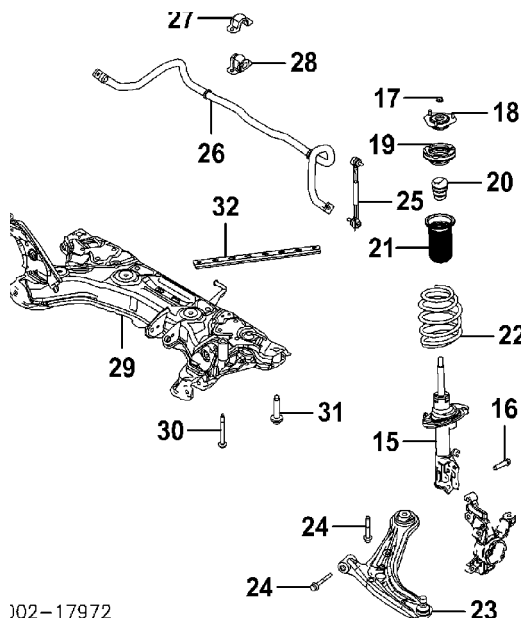
R	#	BE8Z 2B292 B	\$61.05
L	#	BE8Z 2B292 A	\$61.05

#Included in R&R Caliper

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6 Hose, Brake	R	#.3	AE8Z 2078 A	\$21.60
	L	#.3	AE8Z 2078 B	\$21.60
#Deduct .2 for Each Caliper Removed				
7 Hub Assy, Front	R	#2.0	BE8Z 1104 A	\$37.28
	L	#2.0	BE8Z 1104 A	\$37.28
8 Stud, Lug (4/Side)¶	R		BE8Z 1107 A	\$1.07
	L		BE8Z 1107 A	\$1.07
¶Included w/Front Hub Assy				
9 Shield, Splash	R	#2.0	AE8Z 2K004 A	\$5.40
	L	#2.0	AE8Z 2K005 A	\$5.40
10 Retainer, Bearing	R	#2.0	BE8Z 7059 A	\$4.30
	L	#2.0	BE8Z 7059 A	\$4.30
11 Bearing, Hub	R	#2.0	BE8Z 1215 A	\$75.18
	L	#2.0	BE8Z 1215 A	\$75.18
12 Knuckle, Front	R	#2.0	BE8Z 3K185 A	\$57.80
	L	#2.0	BE8Z 3K186 A	\$57.80
#R&R One Side Complete, Includes R&R Hub & Rotor, R&R Both Sides 3.8				
13 Bolt, Knuckle Mtg	R		* W709618 S442	
	L		* W709618 S442	

14 Sensor, Front ABS-See ABS/Brakes Section



102-17972

15 Strut, Front	R	#1.6	BE8Z 18124 B	\$72.33
	L	#1.6	BE8Z 18124 A	\$72.33
16 Bolt, Strut Mtg (2/Side)	R		* W500742 S442	

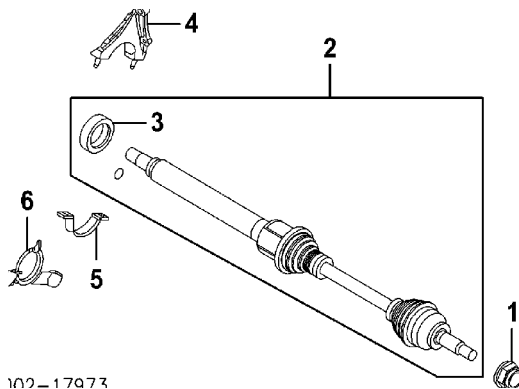
2011 Ford Fiesta SEL Sedan

	L		* W500742 S442	
17 Nut, Strut Mtg	R	#1.6	* W708922 S437	\$1.27
	L	#1.6	* W708922 S437	\$1.27
18 Mount, Strut	R	#1.6	BE8Z 18183 A	\$12.47
	L	#1.6	BE8Z 18183 A	\$12.47
19 Bearing, Strut	R	#1.6	BE8Z 18198 A	\$10.05
	L	#1.6	BE8Z 18198 A	\$10.05
20 Bumper, Rebound	R	#1.6	BE8Z 3020 A	\$16.83
	L	#1.6	BE8Z 3020 A	\$16.83
21 Boot, Dust	R	#1.6	BE8Z 18A047 A	\$7.38
	L	#1.6	BE8Z 18A047 A	\$7.38
22 Spring, Coil				
Man Trans	R	#1.6	BE8Z 5310 A	\$35.87
	L	#1.6	BE8Z 5310 A	\$35.87
Auto Trans	R	#1.6	BE8Z 5310 B	\$35.87
	L	#1.6	BE8Z 5310 B	\$35.87
#w/Knuckle Removed Deduct 1.0, R&R Both Sides 3.0				
23 Arm, Lower Control	R	#1.6	BE8Z 3078 A	\$71.15
	L	#1.6	BE8Z 3079 A	\$71.57
#w/Knuckle Removed Deduct 1.0, R&R Both Sides 3.0				
24 Bolt, Control Arm (2/Side)	R		* W703432 S900	\$2.70
	L		* W703432 S900	\$2.70
25 Link, Stabilizer	R	#.4	BE8Z 5K484 A	\$18.88
	L	#.4	BE8Z 5K484 A	\$18.88
#Not Included in O/H				
26 Bar, Stabilizer		#2.7	BE8Z 5482 A	\$81.58
#Include R&R Stabilizer Links, Brackets & Insulators, Not Included in O/H				
27 Bracket, Stabilizer	R	#	BE8Z 5486 A	\$77.45
	L	#	BE8Z 5486 A	\$77.45
28 Bushing, Stabilizer	R	#	BE8Z 5484 B	\$3.10
	L	#	BE8Z 5484 B	\$3.10
#Not Included in O/H				
29 Crossmember, Front		#6.0	AE8Z 5019 A	\$361.47
#Includes R&R Stabilizer Bar, Not Included in O/H				
Bolt, Crossmember				
30 Front	R	#	* W714404 S442	\$2.56
	L	#	* W714404 S442	\$2.56
31 Rear	R	#	* W714343 S900	
	L	#	* W714343 S900	

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32 Gusset, Transverse	R	#	BE8Z 5031 A	\$6.88
	L	#	BE8Z 5031 A	\$6.88
#Not Included in O/H				

FRONT DRIVE AXLE



R&I Axle Shaft Assy

R	#.4
L	#.4

#w/Necessary Suspension Components Removed

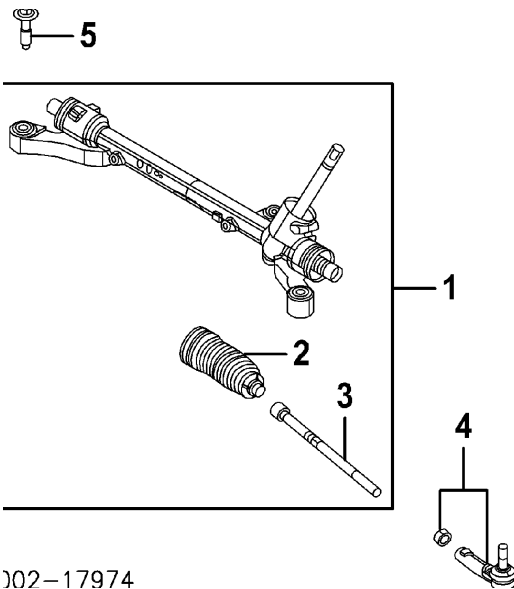
1 Nut, Axle	R		* W713640 S437	\$1.27
	L		* W713640 S437	\$1.27
2 Axle Assy, Front				
Man Trans	R	#.4	AE8Z 3B436 A	\$337.54
	L	#.4	AE8Z 3B437 A	\$230.46
Auto Trans	R	#.4	AE8Z 3B436 B	\$287.38
	L	#.4	AE8Z 3B437 B	\$233.20

#w/Necessary Suspension Components Removed

3 Bearing, Axle¶	R	#.5	6S4Z 3K093 A	\$59.97
¶Included w/Front Axle Assy				
4 Bracket, Bearing				
Man Trans	R	#.5	BE8Z 3K305 A	\$68.87
Auto Trans	R	#.5	B8EZ 3K305 A	\$59.82
5 Retainer, Bearing	R	#.5	YS4Z 3N324 AA	\$10.98
6 Shield, Bearing	R	#.5	BE8Z 3N278 A	\$5.18

#R&R Complete, w/Axle Assy Removed

FRONT STEERING LINKAGE/GEAR



102-17974

R&I Steering Gear

#3.2

#Includes R&R Tie Rod End, w/Sub-Frame Removed Deduct 2.4

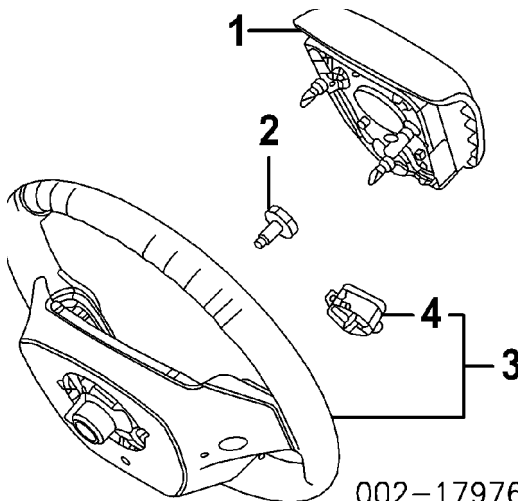
NOTE: R&I/R&R Does Not include check or adjust alignment.

1	Gear Assy, Steering		#3.6	N.A.	
#Includes R&R Tie Rod End, w/Sub-Frame Removed Deduct 2.4					
2	Boot Kit, Dust (a)¶			BE8Z 3332 A	\$32.33
	(a) Includes Both Sides				
3	Rod, Inner Tie¶	R	#1.6	BE8Z 3280 A	\$61.88
		L	#1.6	BE8Z 3280 A	\$61.88
¶Included w/Steering Gear Assy					
#R&R Both Sides 2.2, Includes R&R Tie Rod End					
4	End, Tie Rod	R	.3	BE8Z 3A131 A	\$58.17
		L	.3	BE8Z 3A130 A	\$58.17
5	Bolt, Gear Mtg (2/Side)	R		* W712486 S442	
		L		* W712486 S442	

STEERING WHEEL/COLUMN

NOTE: All Parts in this section are included in overhaul unless noted otherwise.

WHEEL & TRIM

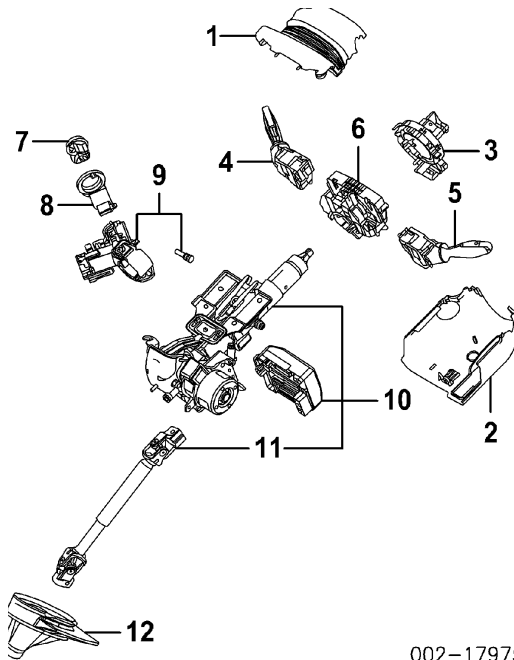


1	Module, Driver Air Bag-See Air Bag System Section			
2	Bolt, Mounting		* W705985 S424	\$1.25
3	Wheel Assy, Steering			
	w/Silver Inserts			
	w/Sync System			
	w/Cruise Control	.7	BE8Z 3600 FA	\$280.80
	w/o Cruise Control	.7	BE8Z 3600 EA	\$241.02
	w/o Sync System			
	w/Cruise Control	.7	BE8Z 3600 CA	\$233.82
	w/o Cruise Control	.7	BE8Z 3600 DA	\$196.57
	w/o Silver Inserts			
	Urethane	.7	BE8Z 3600 AA	\$184.98
	Leather	.7	BE8Z 3600 AB	\$184.98
4	Switch, Steering Wheel¶			
	Cruise Control	L	.3 8A6Z 9C888 A	\$46.98
	Redundant Control	R	.3 BE8Z 9C888 A	\$48.18

¶Included w/Steering Wheel Assy

COLUMN TILT

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002-1797⁵

R&I Steering Column

1.3

O/H Steering Column (Includes R&I)

3.0

1 Cover, Upper Column	#.5	BE8Z 3530 AA	\$42.18
2 Cover, Lower Column			
w/Push Button Start	#.5	BE8Z 3530 BA	\$17.52
w/o Push Button Start	#.5	BE8Z 3530 AB	\$17.52
#R&R Complete			
3 Clockspring-See Air Bag System Section			
4 Switch, Wiper	1.0	BE8Z 17A553 BA	\$119.44
5 Switch, Signal			
w/Sync System	1.0	BE8Z 13341 AA	\$66.90
w/o Sync System			
w/Trip Computer	1.0	BE8Z 13341 BA	\$55.80
w/o Trip Computer	1.0	BE8Z 13341 CA	\$49.68
6 Body, Switch	1.2	BE8Z 3F791 A	\$20.33
7 Cylinder, Ign Lock	#.9	BE8Z 11582 B	\$80.80
8 Transceiver, Anti-Theft	#.9	8A6Z 15607 A	\$12.60
#R&R Complete			
9 Lock, Steering			
w/Push Button Start	1.2	BE8Z 3F527 A	\$77.30
w/o Push Button Start	1.2	BE8Z 3F527 B	\$8.77
10 Column Assy, Steering	3.0	AE8Z 3C529 A	\$977.97
11 Shaft, Lower Column¶	.8	BE8Z 3A525 A	\$91.23

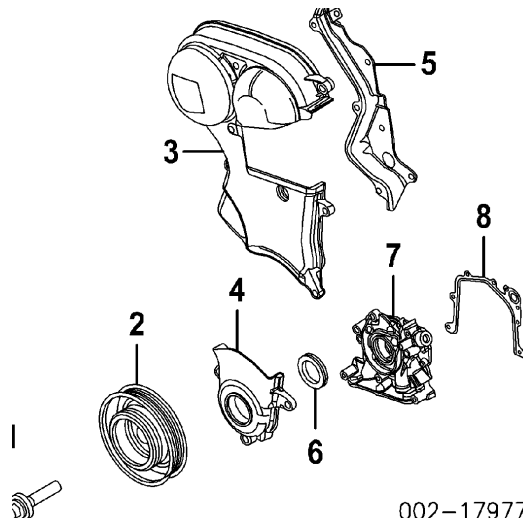
2011 Ford Fiesta SEL Sedan

¶Included w/Steering Column Assy

12 Seal, Shaft	AE8Z 3D677 A	\$23.87
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ENGINE/TRANSMISSION

Procedure 12



R&I Engine/Trans Assy

1 Bolt, Crankshaft (a) (n)

(a) Add'l Parts &/or Dealer Contact Required

(n) Non-Reusable Part

2 Pulley, Crankshaft

3 Cover, Upper Timing

4 Cover, Lower Timing

5 Cover, Side

6 Seal, Crankshaft

#Includes R&R Crankshaft Pulley

7 Pump, Oil

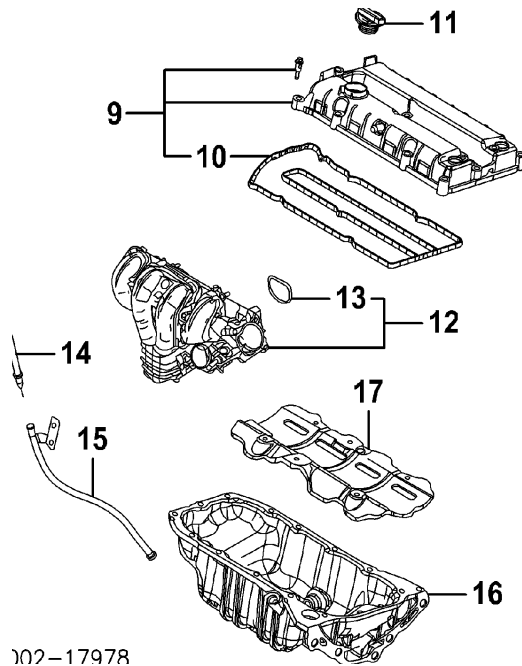
8 Gskt, Oil Pump

11.0

BE8Z 6A340 A

1.2	BE8Z 6312 A	\$242.85
.8	BE8Z 6019 A	\$17.15
#1.8	BE8Z 6019 C	\$5.17
	BE8Z 6019 B	\$12.18
#1.5	BE8Z 6700 B	\$3.49
	BE8Z 6600 A	\$92.38
	BE8Z 6659 A	\$15.91

2011 Ford Fiesta SEL Sedan

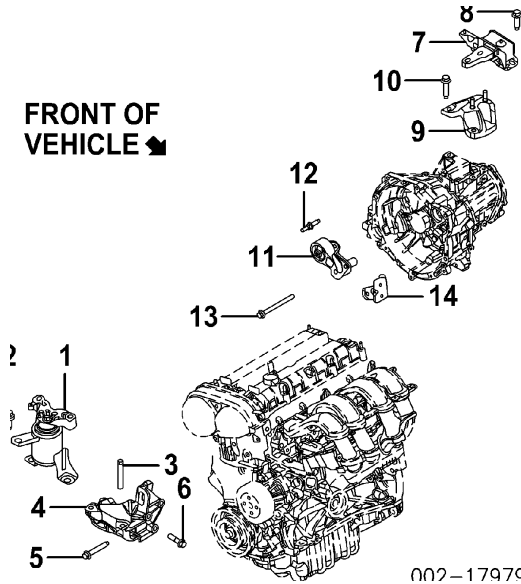


102-17978

9	Cover Assy, Valve	1.2	BE8Z 6582 B	\$70.48
10	Gskt, Valve Cover¶		BE8Z 6584 C	\$26.32
¶Included w/Valve Cover Assy				
11	Cap, Oil Filler		YS4Z 6766 BB	\$10.34
12	Manifold Assy, Intake	2.6	BE8Z 9424 A	\$123.82
13	Gasket, Intake Manifold (4) (b)		4M5Z 9439 A	\$0.97
(b) Included w/Intake Manifold Assy				
14	Dipstick, Eng Oil		BE8Z 6750 B	\$7.62
15	Tube, Eng Dipstick	.6	BE8Z 6754 E	\$12.77
16	Pan, Eng Oil		BE8Z 6675 A	\$93.15
	Sealant, Eng		N.A.	
17	Baffle, Oil Pan		BE8Z 6687 A	\$46.15

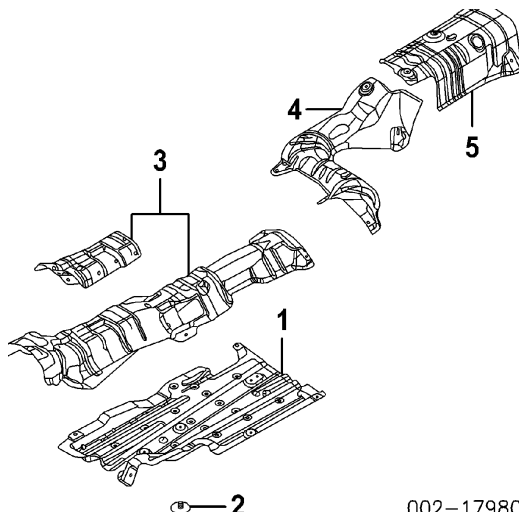
2011 Ford Fiesta SEL Sedan

ENGINE/TRANSMISSION MOUNTS



1 Mount, Front Eng		.8	8V5Z 6038 B	\$79.68
2 Bolt, Eng Mount (3)			* W706408 S437	\$3.13
3 Stud, Mounting (2)			* W702401 S437	
4 Bracket, Eng Mount	#.4		8A6Z 6038 A	\$33.29
#w/Mount Removed				
Bolt, Bracket				
5 Type 1, (3)			* W500724 S437	
6 Type 2			* W500521 S437	\$3.00
7 Mount, Upper Trans		.6	BE8Z 6068 A	\$60.68
8 Bolt, Trans Mount (2)			* W500243 S442	
9 Bracket, Trans Mount				
Man Trans	#.4		8V5Z 7M125 A	\$34.28
Auto Trans	#.4		AE8Z 7M125 A	\$30.28
#w/Mount Removed				
10 Bolt, Trans Mtg Bracket (3)			* W500340 S442	
11 Mount, Right Trans				
Man Trans	R	1.1	8V5Z 6068 A	\$41.22
Auto Trans	R	1.1	AE8Z 6068 A	\$20.95
12 Stud, Trans Mount	R		* W708332 S442	
13 Bolt, Pivot				
Man Trans	R		* W702042 S442	
Auto Trans	R		* W500126 S437	\$1.27
14 Brkt, Trans Mount				
Auto Trans	#.4		AE8Z 6E042 B	\$11.17
#w/Mount Removed				

ENGINE/BODY UNDER COVERS



1 Shield, Side Under

#R&R Both .4

2 Clip, Shield (a)

(a) As Required

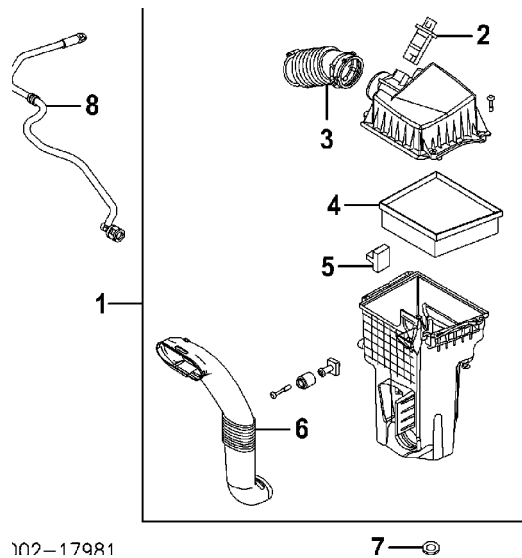
3 Shield, Front Heat

4 Shield, Center Heat

5 Shield, Rear Heat

R	#.3	AE8Z 115A74 A	
L	#.3	AE8Z 115A74 B	
R		* W708633 S300	\$1.27
L		* W708633 S300	\$1.27
		AE8Z 5411435 A	\$76.13
		AE8Z 54114B06 A	\$29.65
		AE8Z 5411434 A	\$20.90

AIR CLEANER



102-17981

R&I Air Cleaner Assy

1 Cleaner Assy, Air

Man Trans

Auto Trans

2 Sensor, Mass Air Flow¶

3 Hose, Outlet¶

4 Element, Air Cleaner¶

5 Filter, Breather¶

6 Tube, Inlet¶

¶Included w/Air Cleaner Assy

7 Insulator, Mounting (2)

8 Hose, Vent

.6

.6 BE8Z 9600 B \$180.23

.6 BE8Z 9600 A \$180.23

.3 3L3Z 12B579 BA \$244.91

BE8Z 9A624 A \$23.13

.3 BE8Z 9601 A \$28.51

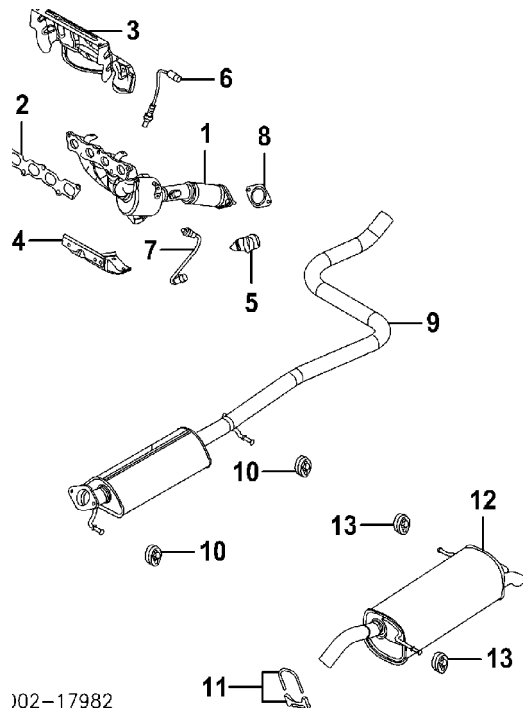
BE8Z 6A631 A \$4.18

.3 BE8Z 9C675 A \$23.52

YS4Z 9B929 AA \$13.43

.2 BE8Z 6A664 A \$3.91

EXHAUST



R&I Exhaust System Complete

#1.8

R&R Exhaust System Complete

#2.3

#Does Not Include R&R Exhaust Manifold & Heat Shields

1	Manifold/Converter, Exhaust	3.3	AE8Z 5G232 A	\$503.43
2	Gasket, Manifold		BE8Z 9448 D	\$3.89
3	Shield, Upper Heat		BE8Z 9N454 A	\$28.88
4	Bracket, Mounting		9V2Z 5K291 A	\$31.74
5	Shield, Lower Heat		BE8Z 14A163 BA	\$28.87
6	Sensor, Upper Oxygen-See Emission System Section			
7	Sensor, Lower Oxygen-See Emission System Section			
8	Gasket, Flange		2S6Z 9450 A	\$3.89
9	Muffler, Front	1.6	BE8Z 5230 C	\$273.93
10	Hanger, Front Exhaust (2)		BE8Z 5A262 A	\$8.59
11	Clamp, Pipe		BE8Z 5A233 B	
12	Muffler, Rear	.7	BE8Z 5A289 A	\$344.93

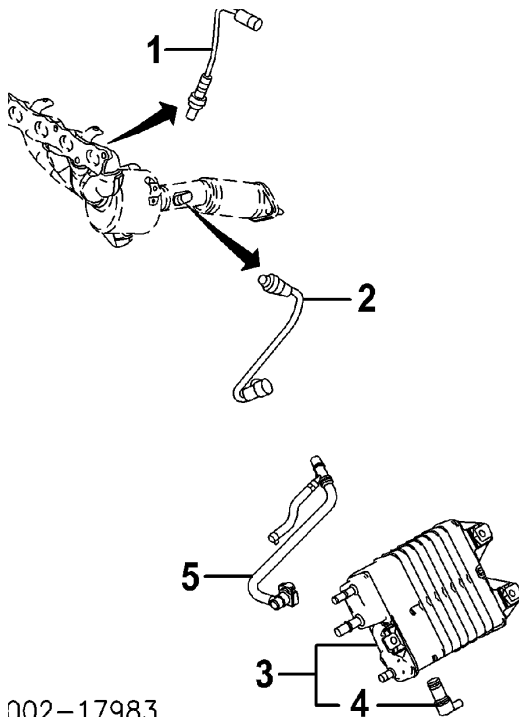
2011 Ford Fiesta SEL Sedan

13 Hanger, Rear Exhaust (2)

BE8Z 5A262 B

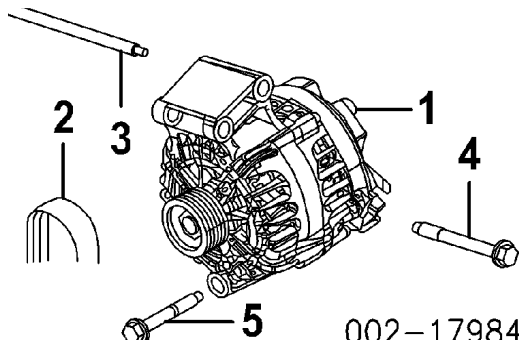
\$5.17

EMISSION SYSTEM



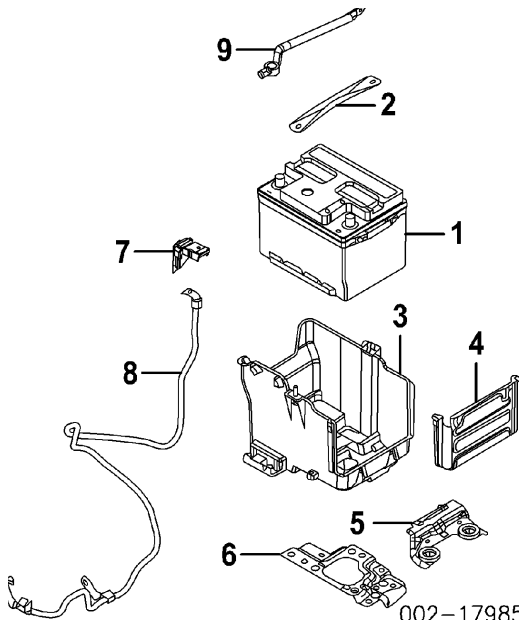
002-1798.3		
1 Sensor, Upper Oxygen	.6 AE8Z 9F472 A	\$104.91
2 Sensor, Lower Oxygen		
Man Trans	.7 AE8Z 9G444 B	\$134.49
Auto Trans	.7 AE8Z 9G444 C	
3 Canister Assy, Vapor	.8 AE8Z 9D653 B	\$120.87
4 Solenoid, Purge¶	AU5Z 9E629 A	\$242.56
¶Included w/Vapor Canister Assy		
5 Tube, Vapor	AE8Z 9B033 A	\$37.77

ELECTRICAL
ALTERNATOR



1 Alternator	1.3 BE8Z 10346 A	\$291.20
2 Belt, Drive-See Cooling Section		
3 Stud, Mounting Bolt, Mounting	* W703175 S437	
4 Upper	* W703957 S437	
5 Lower	* W715065 S442	\$1.49

BATTERY



1 Battery	.3 N.A.	
2 Hold-Down, Battery	F8RZ 10718 BC	\$22.15
3 Tray, Battery	#.6 BE8Z 10732 A	\$23.10
#Includes R&R Battery		
4 Shield, Heat	BE8Z 10757 A	\$4.22
5 Support, Battery Tray	AE8Z 10A666 A	\$8.43

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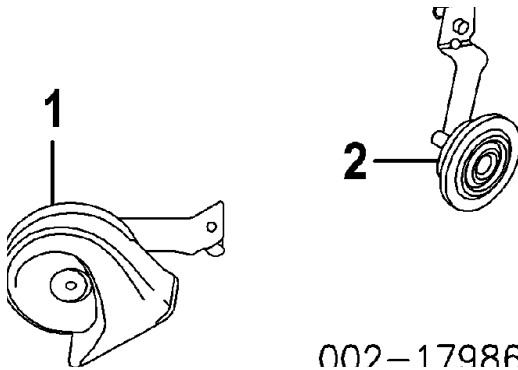
6 Bracket, Battery Tray	AE8Z 10732 A	\$13.52
7 Cover, Positive Terminal	BE8Z 14A003 AA	\$24.38
8 Cable, Positive Battery		

w/ A/C-See Front Inner Structure Section

w/o A/C

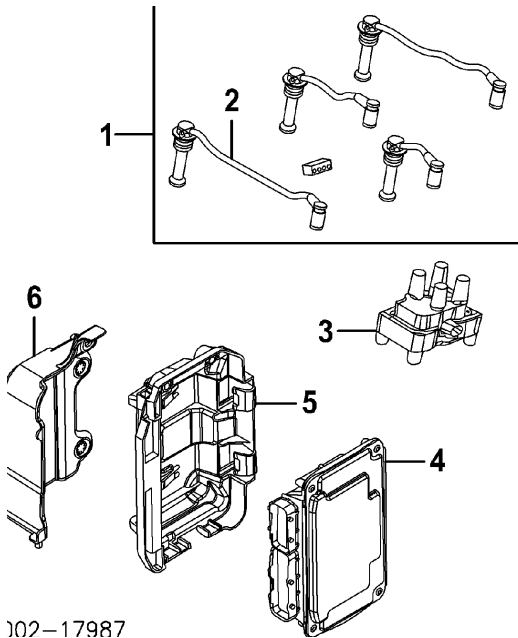
Man Trans	1.2 BE8Z 14300 AA	\$28.62
Auto Trans	1.2 BE8Z 14300 BA	\$26.84
9 Cable, Negative Battery	.4 BE8Z 14301 AA	\$26.04

HORN



1 Horn, Low Pitch	.4 BE8Z 13832 A	\$23.78
2 Horn, Anti-Theft-See Quarter Panel Section		

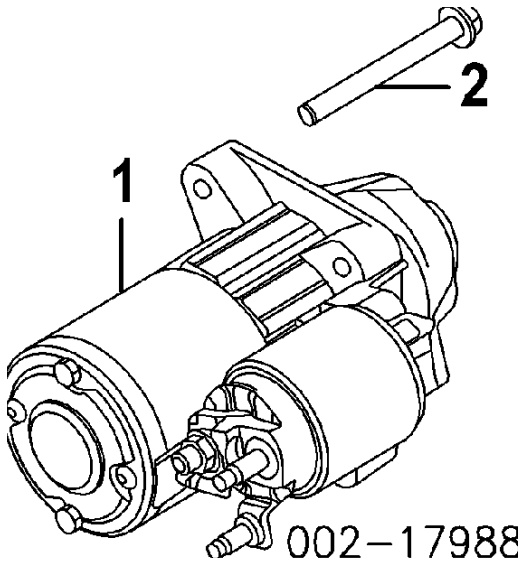
IGNITION



2011 Ford Fiesta SEL Sedan

1 Wire Set, Ignition	.4 BE8Z 12259 B	\$43.08
2 Wire, Ignition¶		
No. 1 Cyl	BE8Z 12286 D	\$13.68
No. 2 Cyl	BE8Z 12286 B	\$13.59
No. 3 Cyl	BE8Z 12286 C	\$13.35
No. 4 Cyl	BE8Z 12286 A	\$13.14
¶Included w/Ignition Wire Set		
3 Coil, Ignition	.5 BE8Z 12029 Z	\$105.38
4 Module, Ignition Control	.8 N.A.	
5 Bracket, Module	BE8Z 12A659 A	\$22.92
6 Shield, Module	AE8Z 12B508 A	\$5.62

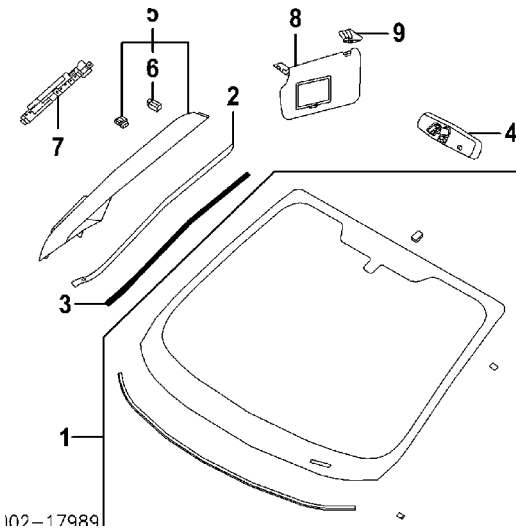
STARTER



1 Starter	1.3 BE8Z 11002 A	\$340.78
2 Bolt, Mounting		
Man Trans	* W500125 S415	
Auto Trans, (2)		
Type 1	* W709638 S439	\$1.27
Type 2	* W500132 S437	

WINDSHIELD

Procedure 13



IN2-17989

R&I Windshield

#3.4

#Includes Clean Up Old Adhesive as Necessary

1	Glass, Windshield				
	Ford	#3.0	BE8Z 5403100 A		
	NAGS	#3.0	DW01837GTN		
	#Includes Clean Up Old Adhesive as Necessary				
	Adhesive, Glass (a)		N.A.		
	(a) As Required				
2	Moulding, Side Windshield	R	.2 BE8Z 5403136 A	\$10.12	
		L	.2 BE8Z 5403137 A	\$10.12	
3	Retainer, Moulding	R	BE8Z 5403178 A	\$9.50	
		L	BE8Z 5403179 A	\$9.50	
4	Mirror, Rear View				
	Manual		.2 6U5Z 17700 A	\$25.78	
	Electrochromic		.2 BU5Z 17700 D	\$113.48	
			BE8Z 5403598 AA		
5	Garnish Assy, Inner Windshield	R	.2	\$43.40	
		L	.2 BE8Z 5403599 AA	\$43.40	
6	Clip, Trim (a)¶	R	* W714232 S438	\$3.08	
		L	* W714232 S438	\$3.08	

¶Included w/Inner Windshield Garnish Assy

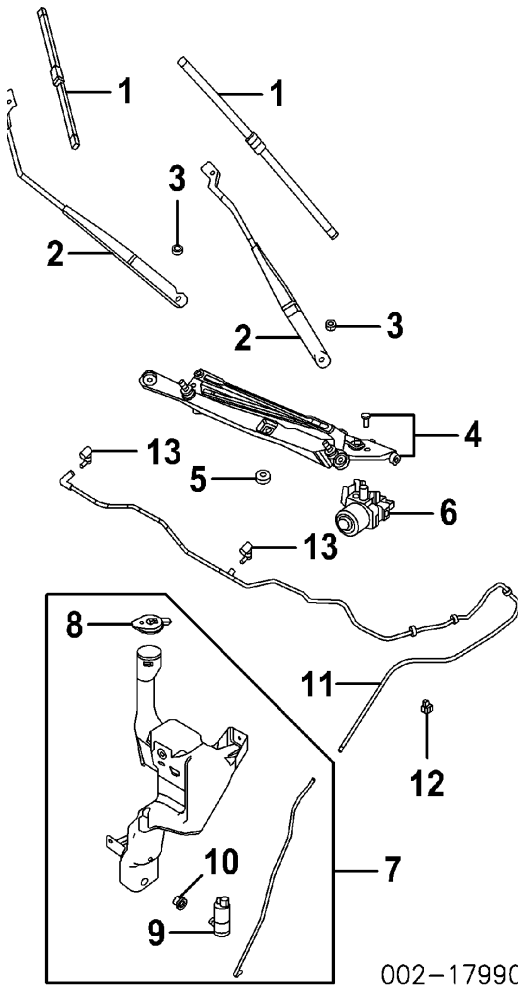
(a) As Required

7 Bracket, Garnish	R		BE8Z 54026A53 AA
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8 Visor, Sun w/Mirror w/Sunroof	L	BE8Z 54026A52 AA	
	R	.2 BE8Z 5404104 CA	\$10.83
	L	.2 BE8Z 5404105 CA	\$10.83
	R	.2 BE8Z 5404104 BA	\$10.83
	L	.2 BE8Z 5404105 BA	\$10.83
w/o Sunroof	R	.2 BE8Z 5404104 AA	\$10.35
	L	.2 BE8Z 5404105 AA	\$10.35
w/o Mirror	R	BE8Z 5404132 AA	\$2.85
	L	BE8Z 5404132 AA	\$2.85
9 Clip, Sun Visor			

WIPER SYSTEM



1 Blade, Wiper	R	.1 BE8Z 17528 B	\$17.60
	L	.1 BE8Z 17528 A	\$19.05
2 Arm, Wiper	R	#.2 BE8Z 17526 A	\$20.69
	L	#.2 BE8Z 17527 A	\$13.83

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#Includes R&R Wiper Blade

3 Nut, Wiper Arm	R		* W520404 S442	
	L		* W520404 S442	
4 Link, Wiper		#.8	BE8Z 17566 A	\$37.10
5 Washer, Link Mtg			8A6Z 58045L53 A	
6 Motor, Wiper		#.8	BE8Z 17508 A	\$134.20

#R&R Complete, Includes R&R Cowl Grille

7 Reservoir Assy, Washer		#.3	BE8Z 17618 A	\$19.67
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#w/Left Combination Lamp & Fender Liner Removed

8 Cap, Reservoir¶			7T4Z 17632 AA	\$4.98
9 Pump, Washer¶			BE8Z 17664 A	\$18.98
10 Gskt, Washer Pump¶			7T4Z 17B610 AA	\$4.98

¶Included w/Washer Reservoir Assy

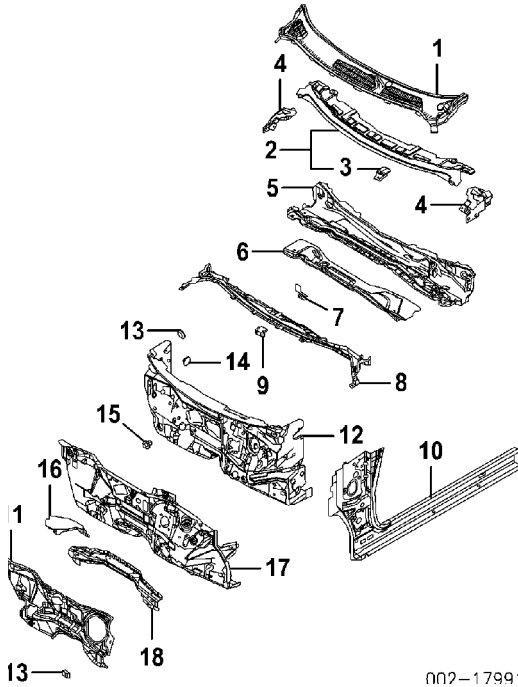
11 Hose, Washer			BE8Z 17K605 A	\$6.90
12 Clip, Hose (2)			* W700087 S300	
13 Nozzle, Washer	R	#.2	BE8Z 17603 A	\$4.22
	L	#.2	BE8Z 17603 A	\$4.22

#Included in R&R Hood

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COWL & DASH

Procedures 14 and 28



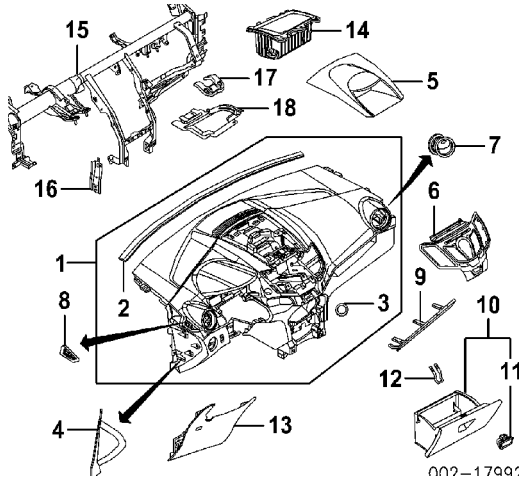
1	Grille, Cowl	#.5	AE8Z 54018A16 A	\$75.48
#Includes R&R Wiper Arms, Included in R&I/R&R Windshield				
2	Panel Assy, Upper Cowl		AE8Z 5402010 A	\$154.93
3	Bracket, Wiper Motor¶		8A6Z 17496 A	\$4.03
¶Included w/Upper Cowl Panel Assy				
4	Panel, Outer Cowl	R	8E8Z 5802012 A	\$9.23
		L	BE8Z 5802012 B	\$9.23
5	Panel, Lower Cowl	3.0	AE8Z 5402000 A	
6	Insulator, Cowl		AE8Z 5401492 A	\$19.18
7	Clip, Mounting (a)		BE8Z 14197 A	\$4.22
	(a) As Required			
8	Extension, Cowl	#.4	AE8Z 54016B26 A	\$69.67
	#w/Cowl Grille Removed			
9	Clip, Extension (a)		AE8Z 14167 B	
	(a) As Required			
10	Reinforcement, Rocker/Pillar-See Rocker/Pillars/Floor Section			
11	Insulator, Outer Dash		AE8Z 5401588 A	\$72.13

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12	Insulator, Inner Dash Clip, Insulator (a)		BE8Z 5401688 A	\$118.97
13	Type 1		* W703505 S439	\$1.75
14	Type 2 (a) As Required		* W700671 S300	\$1.50
15	Fastener, Insulator	R	YS4Z 5401691 AA	\$7.90
		L	YS4Z 5401691 AA	\$7.90
16	Shield, Heat		8V5Z 5K286 A	\$10.77
17	Panel, Dash		AE8Z 5401610 A	\$320.38
18	Crossmember, Dash		AE8Z 5410414 A	\$20.23

INSTRUMENT PANEL

Procedure 14



R&I Instrument Panel

4.5

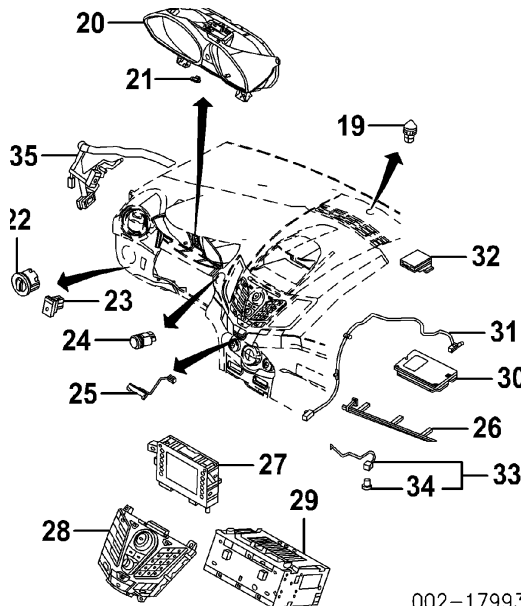
NOTE: All Parts in this section are included in R&R Instrument Panel unless noted otherwise.

1	Panel Assy, Instrument w/Push Button Start w/o Push Button Start Black, Blue Cashmere, Red Stone		7.0	BE8Z 5405320 BA	
2	Seal, Inst Panel¶			BE8Z 58046B80 A	
3	Bezel, Switch¶ w/Push Button Start			BE8Z 11584 AA	\$14.33
¶Included w/Instrument Panel Assy					
4	Panel, Side Black, Blue	R	.1	BE8Z 58044C60 AB	
		L	.1	BE8Z 58044C61 AB	
	Cashmere, Red	R	.1	BE8Z 58044C60 AB	
		L	.1	BE8Z 58044C61 AB	
	Stone	R	.1	BE8Z 58044C60 AA	
		L	.1	BE8Z 58044C61 AA	
5	Panel, Center Finish		.3	BE8Z 58042A82 AA	\$58.80
6	Bezel, Cluster S Model w/CD Player w/o CD Player SE Model SEL Model		.4	BE8Z 5404302 BA	\$58.33
			.4	BE8Z 5404302 DA	\$58.33
			.4	BE8Z 5404302 BB	\$58.33
			.4	BE8Z 5404302 AA	\$58.33

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7 Grille, Air Vent				
S Model	R	.3	BE8Z 19893 AA	\$35.10
	L	.3	BE8Z 19893 AB	\$35.10
SE, SEL Model	R	.3	BE8Z 19893 AC	\$35.10
	L	.3	BE8Z 19893 AC	\$35.10
8 Grille, Defroster	R	.2	BE8Z 58044E82 AA	
	L	.2	BE8Z 58044E82 AB	
9 Cover, Panel				
w/o Ambient Lighting		.2	BE8Z 13E002 AA	
10 Box Assy, Glove				
Black, Blue		.4	BE8Z 5406010 AB	\$89.70
Cashmere, Red		.4	BE8Z 5406010 AB	\$89.70
Stone		.4	BE8Z 5406010 AA	\$52.85
11 Latch, Glove Box (a)				
Black, Blue		.2	BE8Z 6306072 AB	\$20.77
Cashmere, Red		.2	BE8Z 6306072 AB	\$20.77
Stone		.2	BE8Z 6306072 AA	\$20.77
(a) Included w/Glove Box Assy				
12 Striker, Glove Box		.1	BE8Z 5806064 A	\$12.50
13 Module, Driver Knee Air Bag-See Air Bag System Section				
14 Module, Passenger Air Bag-See Air Bag System Section				
15 Crossmember, Inst Panel	#		BE8Z 5404545 A	\$331.78
#Not Included in R&R Instrument Panel				
16 Brkt, Inst Panel	R		BE8Z 54044G22 A	\$4.88
	L		BE8Z 54044G22 A	\$4.88
17 Bracket, Upper Mounting			BE8Z 54045F38 A	
18 Insulator, Instrument Panel			BE8Z 54046A24 A	\$11.82

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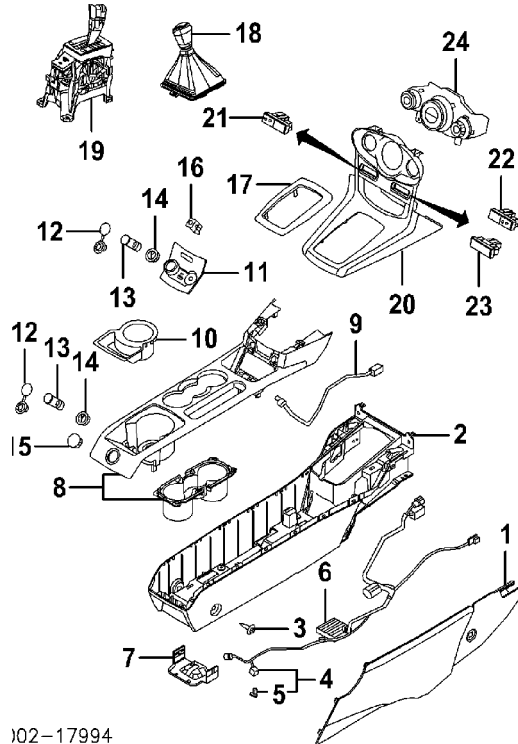
19 Sensor, Sun	.3 BE8Z 19E663 A	
20 Cluster, Instrument		
S Model	.9 BE8Z 10849 EA	\$284.62
SE, SEL Model	.9 BE8Z 10849 GA	\$296.92
21 Cover, Screw		
S Model	BE8Z 4273 A	
SE, SEL Model	BE8Z 4273 B	
22 Switch, Lighting	.3 BE8Z 11654 AA	\$35.71
23 Rheostat, Lighting	.3 BE8Z 11691 AA	\$33.71
24 Switch, Start/Stop	.5 BE8Z 11572 A	\$37.93
25 Lamp, Air Bag Warning	.4 BE8Z 10A936 A	\$21.83
26 Lamp, Light Bar		
w/Ambient Lighting	BE8Z 13E701 A	
27 Screen, Display		
w/Sync System	.7 BE8Z 10D885 BA	
w/o Sync System	.7 BE8Z 10D885 AA	
28 Panel, Inst Control		
w/Sync System	.6 BE8Z 18842 B	
w/o Sync System	.6 BE8Z 18842 A	
29 Radio		
w/CD Player		
w/Satellite Radio	.7 BE8Z 18C869 AA	
w/o Satellite Radio	.7 BE8Z 18C869 BA	
w/o CD Player	.7 BE8Z 18K810 AA	
30 Module, Interface		
w/Sync System	.4 AR3Z 14D212 C	\$388.78
31 Cable, USB		

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	w/Sync System		BE8Z 14D202 A	
32	Module, GPS Receiver			
	w/Sync System		.6 BE8Z 10E893 A	
33	Harness Assy, Light			
	w/Ambient Lighting		BE8Z 14A411 A	\$17.33
34	Lamp, Compartment (b)	R	7S4Z 13E701 AE	\$10.00
		L	7S4Z 13E701 AE	\$10.00
	(b) Included w/Light Harness Assy			
35	Harness, Instrument Panel			
	w/Push Button Start			
	Man Trans	#	BE8Z 14401 JA	
	Auto Trans	#	BE8Z 14401 UA	
	w/o Push Button Start			
	w/ A/C (c)			
	w/Sync System			
	Man Trans	#	BE8Z 14401 ACA	
	Auto Trans	#	BE8Z 14401 AFA	
	w/o Sync System			
	Man Trans	#	BE8Z 14401 ABA	
	Auto Trans	#	BE8Z 14401 ASA	
	w/o A/C			
	Man Trans	#	BE8Z 14401 XA	
	Auto Trans	#	BE8Z 14401 ALA	
	(c) Order by Application			
	#Not Included in R&R Instrument Panel			

CENTER CONSOLE

Procedure 14



102-17994

R&I Center Console Assy

.6

NOTE: All Parts in this section are included in R&R Console unless noted otherwise.

1 Panel, Side Console	Black, Blue	R	.2	BE8Z 5404608 AB	\$38.40
		L	.2	BE8Z 5404609 AB	\$36.78
	Cashmere, Red	R	.2	BE8Z 5404608 AB	\$38.40
		L	.2	BE8Z 5404609 AB	\$36.78
	Stone	R	.2	BE8Z 5404608 AA	\$38.40
		L	.2	BE8Z 5404609 AA	\$36.78
2 Console, Center	Black, Blue		1.0	BE8Z 54045A36 AB	\$109.40
	Cashmere, Red		1.0	BE8Z 54045A36 AB	\$109.40
	Stone		1.0	BE8Z 54045A36 AA	\$109.40
3 Retainer, Console (a)		R		* W707068 S300	
		L		* W707068 S300	
	(a) As Required				
4 Harness Assy, Light	w/Ambient Lighting			BE8Z 14A318 B	
5 Lamp, Console	w/Ambient Lighting	R		7S4Z 13E701 AE	\$10.00

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	L	7S4Z 13E701 AE	\$10.00
†Included w/Light Harness Assy			
6 Module, Lighting			
w/Ambient Lighting		BE8Z 13C788 A	
7 Bracket, Console		BE8Z 58045B32 A	\$6.02
8 Panel, Console Finish			
w/Sync System			
w/Ambient Lighting			
Black, Blue	.5	BE8Z 54045A76 EB	\$110.02
Cashmere, Red	.5	BE8Z 54045A76 EB	\$110.02
Stone	.5	BE8Z 54045A76 EA	\$110.02
w/o Ambient Lighting			
Black, Blue	.5	BE8Z 54045A76 CB	\$99.25
Cashmere, Red	.5	BE8Z 54045A76 CB	\$99.25
Stone	.5	BE8Z 54045A76 CA	\$99.25
w/o Sync System			
w/Ambient Lighting			
Black, Blue	.5	BE8Z 54045A76 GB	\$75.15
Cashmere, Red	.5	BE8Z 54045A76 GB	\$75.15
Stone	.5	BE8Z 54045A76 GA	\$75.15
w/o Ambient Lighting			
Black, Blue	.5	BE8Z 54045A76 AB	\$84.47
Cashmere, Red	.5	BE8Z 54045A76 AB	\$84.47
Stone	.5	BE8Z 54045A76 AA	\$84.47
9 Cable, USB			
w/Sync System		BE8Z 14D202 B	
10 Insert, Cup Holder		BE8Z 7813562 AA	\$22.15
11 Bezel, Trim			
w/Sync System			
Black, Blue	.3	BE8Z 19C149 BB	\$40.38
Cashmere, Red	.3	BE8Z 19C149 BB	\$40.38
Stone	.3	BE8Z 19C149 BA	\$40.38
w/o Sync System			
Black, Blue	.3	BE8Z 19C149 AB	\$35.15
Cashmere, Red	.3	BE8Z 19C149 AB	\$35.15
Stone	.3	BE8Z 19C149 AA	\$35.15
12 Cover, Power Socket (2)		8S4Z 19A487 A	\$4.36
13 Socket, Power (2)		6R3Z 19N236 A	\$30.98
14 Ring, Power Socket (2)		5F9Z 15K040 AA	\$11.66
15 Cap, Hole			
w/o Sync System			
Black, Blue		BE8Z 54672A40 AB	\$9.52
Cashmere, Red		BE8Z 54672A40 AB	\$9.52
Stone		BE8Z 54672A40 AA	\$9.52
16 Jack, Auxiliary		BE8Z 19A164 A	

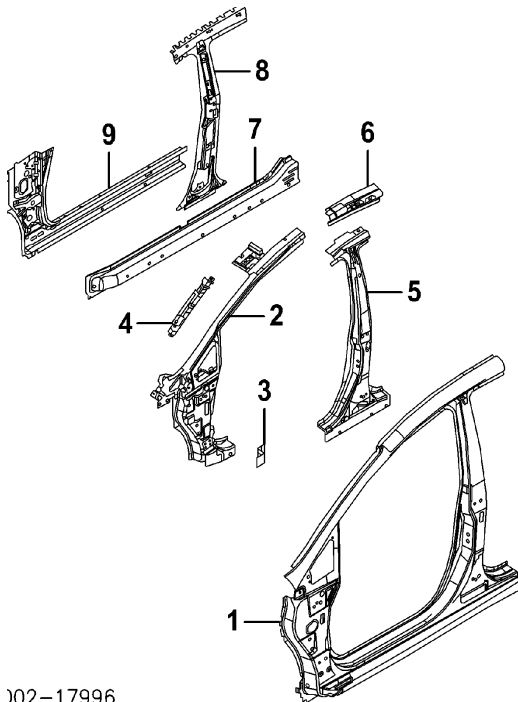
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17 Bezel, Shifter			
Man Trans	.2	BE8Z 7E391 BA	\$20.22
Auto Trans	.2	BE8Z 7E391 AA	\$20.22
18 Knob/Boot, Shift			
Man Trans		BA6Z 7213 A	\$67.38
19 Lever, Shift			
Auto Trans	#	AE8Z 7210 AA	\$209.17
#Not Included in R&R Center Console			
20 Panel, Front Console			
w/Ambient Lighting			
Black, Blue	.4	BE8Z 5404644 BB	\$54.35
Cashmere, Red	.4	BE8Z 5404644 BB	\$54.35
Stone	.4	BE8Z 5404644 BA	\$56.67
w/o Ambient Lighting			
Black, Blue	.4	BE8Z 5404644 AB	\$54.35
Cashmere, Red	.4	BE8Z 5404644 AB	\$54.35
Stone	.4	BE8Z 5404644 AA	\$54.35
21 Switch, Driver Seat Heater	.2	BE8Z 14D694 DA	\$35.82
22 Switch, Auxiliary			
w/Heated Passenger Seat			
w/Ambient Lighting	R	.2 BE8Z 14D694 CA	\$35.92
w/o Ambient Lighting	R	.2 BE8Z 14D694 AA	\$35.82
w/o Heated Passenger Seat			
w/Ambient Lighting	R	.2 BE8Z 13D806 AA	
23 Cover, Switch Hole	R	.2 BE8Z 19K357 A	\$21.22
24 Control, A/C /Heater			
w/ A/C	.5	BE8Z 19980 A	\$117.33
w/o A/C	.5	BE8Z 18549 A	\$120.67

ROCKER/PILLARS/FLOOR

Procedures 14, 15 and 28

SHEET METAL



102-17996

Refinish Door Opening Frame	R	3.4
	L	3.4
Add for Inside	R	.8
	L	.8
Refinish Hinge Pillar Section	R	1.0
	L	1.0
Refinish Center Pillar & Rocker Panel Section	R	2.8
	L	2.8
Refinish Rocker Panel	R	2.0
	L	2.0
Refinish Roof Rail	R	1.6
	L	1.6
Section Hinge Pillar	R	8.0
	L	8.0
Section Center Pillar & Rocker	R	#13.8
	L	#13.8

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#w/Quarter Panel Removed Deduct 1.6

Add to R&I/R&R Side Curtain Air Bag

R #.8

L #.8

#w/Headliner Removed

Add to R&I/R&R Rear Side Impact Sensor

R .3

L .3

NOTE: Refer to Manufacturer's Service Manual for sectioning procedures.

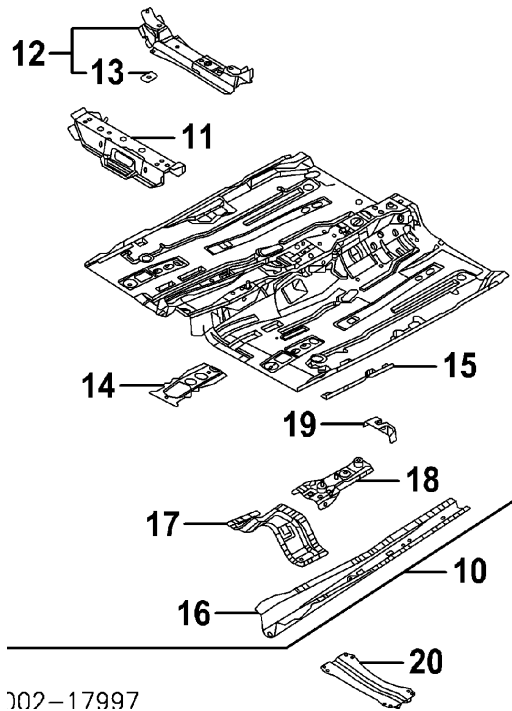
1 Panel, Door Opening	R	#19.8	AE8Z 54211A10 A	\$409.40
	L	#19.8	AE8Z 54211A11 A	\$396.72

#Includes R&R Vent Glass, w/Quarter Panel Removed Deduct 1.6

Striker, Front Door-See Front Door Section

2 Pillar, Front Inner (UHSS)	R	4.0	BE8Z 5402500 A	\$220.42
	L	4.0	BE8Z 5402501 A	\$220.42
3 Reinf, Hinge	R		AE8Z 54272A12 A	
	L		AE8Z 54272A13 A	
4 Bracket, Garnish-See Windshield Section				
5 Pillar, Inner Center (UHSS)	R	4.0	AE8Z 5424382 A	\$180.77
	L	4.0	AE8Z 5424383 A	\$180.77
6 Reinf, Roof Rail (HSS)	R	.5	AE8Z 54513A06 A	\$11.97
	L	.5	AE8Z 54513A07 A	\$11.97
7 Panel, Inner Rocker (HSS)	R	3.0	AE8Z 5410116 A	\$122.15
	L	3.0	AE8Z 5410117 A	\$122.15
8 Reinf, Center Pillar (UHSS)	R	1.5	AE8Z 5424300 A	\$127.78
	L	1.5	AE8Z 5424301 A	\$127.78
9 Reinforcement, Rocker/Pillar (HSS)	R	2.0	AE8Z 5402038 A	\$123.03
	L	2.0	AE8Z 5402039 A	\$123.50

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007-17997

10	Pan Assy, Front Floor			AE8Z 5411135 A	\$691.88
11	Crossmember, Front (HSS)†	R	2.0	AE8Z 5410672 A	\$28.95
		L	2.0	AE8Z 5410673 A	
12	Crossmember Assy, Rear (HSS)†	R	2.0	AE8Z 5410776 A	\$48.22
		L	2.0	AE8Z 5410776 B	\$48.22
13	Bracket, Seat Mtg (2/Side) (a)†	R		YS4Z 5862570 AA	\$16.85
		L		YS4Z 5862570 AA	\$16.85
(a) Included w/Rear Crossmember Assy					
14	Gusset, Front Floor†	R		AE8Z 54111A46 A	\$7.08
		L		AE8Z 54111A46 A	\$7.08
15	Reinf, Side Floor†	R		AE8Z 54106A96 A	
		L		AE8Z 54106A97 A	
16	Extension, Sidemember (HSS)†	R	2.5	AE8Z 5410062 A	\$52.13
		L	2.5	AE8Z 5410062 A	\$52.13
17	Crossmember, Center (HSS)†		1.5	AE8Z 54111K48 A	\$18.15
18	Reinf, Brake Lever†		1.5	AE8Z 2L624 A	\$23.67
19	Guide, Cable†			2S6Z 2A697 A	\$8.47

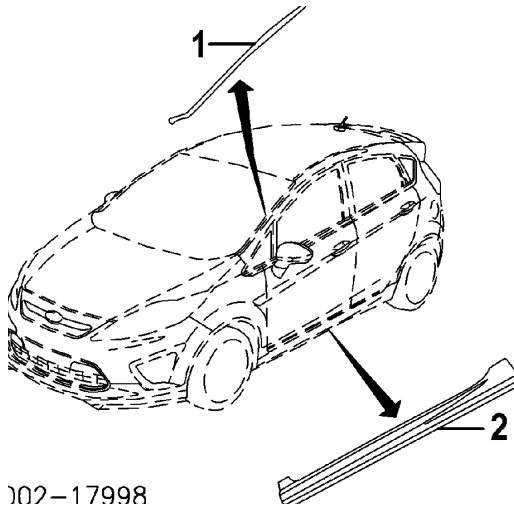
2011 Ford Fiesta SEL Sedan

†Included w/Front Floor Pan Assy

20 Crossmember, Lower

8V2Z 58108K38 A

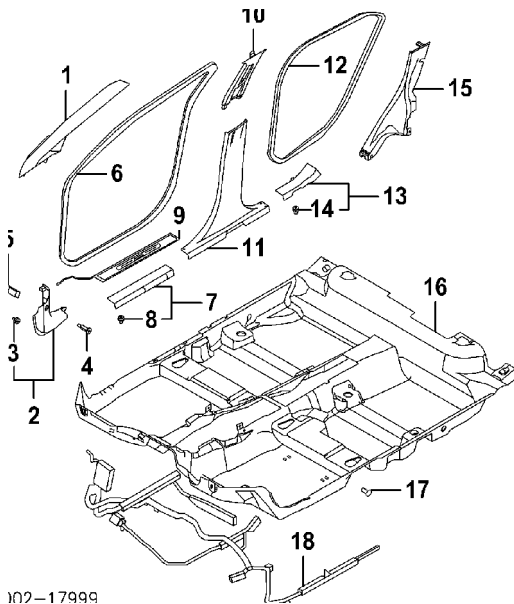
EXTERIOR TRIM



1 Moulding, Side Windshield-See Windshield Section

2 Moulding, Outer Rocker-See Ground Effects Section

INTERIOR TRIM



107-17999

R&R Scuff Plate Kit

2011 Ford Fiesta SEL Sedan

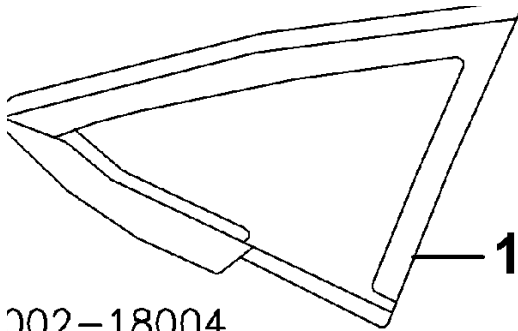
Illuminated	R	#.4		
	L	#.4		
#Includes R&R Cowl Trim Panel				
R&R Scuff Plate Non-Illuminated	R	.2		
	L	.2		
1 Garnish Assy, Inner Windshield-See Windshield Section				
2 Panel Assy, Cowl Trim				
Black, Blue	R	.2	BE8Z 5402344 AB	\$19.05
	L	.2	BE8Z 5402345 AB	\$19.05
Cashmere, Red	R	.2	BE8Z 5402344 AB	\$19.05
	L	.2	BE8Z 5402345 AB	\$19.05
Stone	R	.2	BE8Z 5402344 AA	\$19.05
	L	.2	BE8Z 5402345 AA	\$19.05
3 Clip, Trim (a)¶	R		* W714848 S300	\$1.27
	L		* W714848 S300	\$1.27
¶Included w/Cowl Trim Panel Assy				
(a) As Required				
4 Retainer, Panel	R		BE8Z 5413284 BB	
	L		BE8Z 5413284 BB	
5 Spacer, Panel	R		BE8Z 5413284 AA	
	L		BE8Z 5413284 AA	
6 W/Strip, Front Door Opng (On Body)	R	.4	BE8Z 5420708 A	\$50.65
	L	.4	BE8Z 5420709 A	\$50.65
7 Plate Assy, Front Scuff				
Black, Blue	R	.2	BE8Z 5413208 AB	\$15.77
	L	.2	BE8Z 5413209 AB	\$15.77
Cashmere, Red	R	.2	BE8Z 5413208 AB	\$15.77
	L	.2	BE8Z 5413209 AB	\$15.77
Stone	R	.2	BE8Z 5413208 AA	\$15.77
	L	.2	BE8Z 5413209 AA	\$15.77
8 Clip, Trim (a) (b)	R		* W714848 S300	\$1.27
	L		* W714848 S300	\$1.27
(a) As Required				
(b) Included w/Front Scuff Plate Assy				
9 Plate Kit, Scuff (Adhesive) (c)				
Dealer Installed				
Illuminated	#		8A6Z 58132A08 B	\$295.00

2011 Ford Fiesta SEL Sedan

Non-Illuminated	#	8A6Z 58132A08 A	\$95.00
(c) Includes Both Sides			
#See Headnotes for Labor Time			
10 Trim, Upper Center Pillar	R #.6	BE8Z 5424356 AA	\$17.62
	L #.6	BE8Z 5424357 AA	\$17.62
#Includes Lower Center Pillar Trim			
11 Trim, Lower Center Pillar			
Black, Blue	R #.4	BE8Z 5424346 AB	\$67.68
	L #.4	BE8Z 5424347 AB	\$67.68
Cashmere, Red	R #.4	BE8Z 5424346 AB	\$67.68
	L #.4	BE8Z 5424347 AB	\$67.68
Stone	R #.4	BE8Z 5424346 AA	\$67.68
	L #.4	BE8Z 5424347 AA	\$67.68
#Includes R&R Scuff Plates			
12 W/Strip, Rear Door Opng (On Body)	R .4	BE8Z 5425324 A	\$47.80
	L .4	BE8Z 5425325 A	\$47.80
13 Plate Assy, Rear Scuff			
Black, Blue	R .2	BE8Z 5413228 AB	\$13.40
	L .2	BE8Z 5413229 AB	\$13.40
Cashmere, Red	R .2	BE8Z 5413228 AB	\$13.40
	L .2	BE8Z 5413229 AB	\$13.40
Stone	R .2	BE8Z 5413228 AA	\$13.40
	L .2	BE8Z 5413229 AA	\$13.40
14 Clip, Trim (a) (d)	R	* W714848 S300	\$1.27
	L	* W714848 S300	\$1.27
(a) As Required			
(d) Included w/Rear Scuff Plate Assy			
15 Trim, Lower Quarter-See Quarter Panel Section			
16 Insulator, Floor		BE8Z 5411454 AA	\$253.68
17 Clip, Insulator	R	* W705589 S	\$1.70
	L	* W705589 S	\$1.70
18 Harness, Body (c)			
w/Push Button Start		BE8Z 14A005 LA	
w/o Push Button Start			
w/Sync System		BE8Z 14A005 ARA	
w/o Sync System		BE8Z 14A005 AMA	
(c) Order by Application			
Harness, Rear Lamp-Serviced w/Body Harness			

2011 Ford Fiesta SEL Sedan

GLASS & PARTS



002-18004

R&I Vent Glass

1 Glass, Vent

Ford

Chrome Mldg

Black Mldg

NAGS

Chrome Mldg

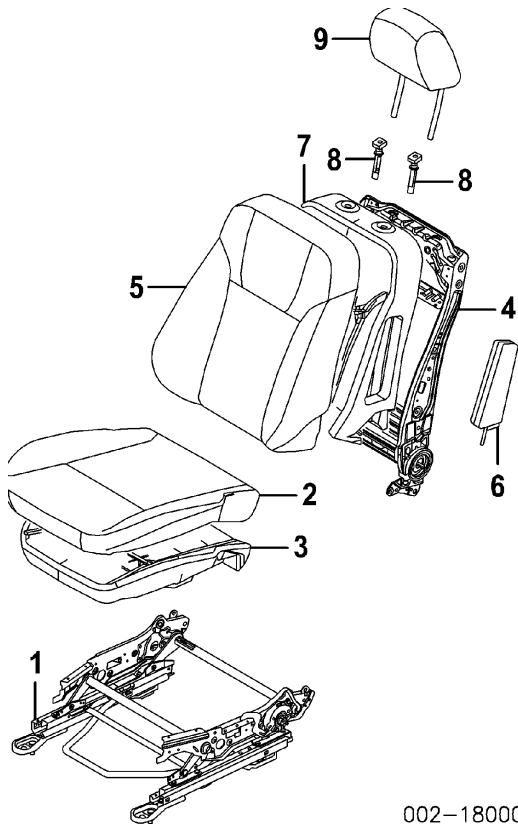
Black Mldg

Adhesive, Glass (a)

(a) As Required

R	1.2		
L	1.2		
R	1.0	BE8Z 5429710 D	\$360.98
L	1.0	BE8Z 5429711 D	\$360.98
R	1.0	BE8Z 5429710 A	\$356.40
L	1.0	BE8Z 5429711 A	\$356.40
R	1.0	DV11795GTY	
L	1.0	DV11796GTY	
R	1.0	DV11793GTY	
L	1.0	DV11794GTY	
		N.A.	

FRONT SEAT
PASSENGER SIDE



002-1800C

R&I Seat Assy

1 Track, Seat #w/Seat Assy Removed	#.6	BE8Z 5461704 C	
2 Cover, Seat Cushion			
S Model	#.8	BE8Z 5462900 BA	\$175.53
SE Model			
Black	#.8	BE8Z 5462900 AB	\$178.82
Blue	#.8	BE8Z 5462900 AC	\$178.82
Stone	#.8	BE8Z 5462900 AA	\$178.82
SEL Model			
Cloth			
Black	#.8	BE8Z 5462900 AB	\$178.82
Blue	#.8	BE8Z 5462900 AC	\$178.82
Leather			
Black	#.8	BE8Z 5462900 CB	\$315.53
Cashmere	#.8	BE8Z 5462900 CC	\$315.53
Red	#.8	BE8Z 5462900 CA	\$315.53

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#w/Seat Assy Removed, Included in R&R Seat Cushion Assy

3 Pad Assy, Seat Cushion-See Air Bag System Section

4 Frame, Seat Back	#1.0	BE8Z 5461018 A	\$292.38
5 Cover, Seat Back			
S Model	#1.0	BE8Z 5464416 BA	\$269.58
SE Model			
Black	#1.0	BE8Z 5464416 AB	\$278.82
Blue	#1.0	BE8Z 5464416 AC	\$278.82
Stone	#1.0	BE8Z 5464416 AA	\$278.82
SEL Model			
Cloth			
Black	#1.0	BE8Z 5464416 AB	\$278.82
Blue	#1.0	BE8Z 5464416 AC	\$278.82
Leather			
Black	#1.0	BE8Z 5464416 CB	\$479.65
Cashmere	#1.0	BE8Z 5464416 CC	\$479.65
Red	#1.0	BE8Z 5464416 CA	\$479.65

6 Module, Seat Air Bag-See Air Bag System Section

7 Pad, Seat Back	#1.0	BE8Z 5464810 A	\$173.40
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#R&R Complete, w/Seat Assy Removed, Includes R&R Headrest

8 Guide, Headrest			
Locking		BE8Z 54610A16 AA	\$18.45
Non-Locking		BE8Z 54610A18 AA	\$18.33
9 Headrest			
S Model	.2	BE8Z 54611A08 AD	\$235.48
SE Model			
Black	.2	BE8Z 54611A08 AE	\$235.48
Blue	.2	BE8Z 54611A08 AF	\$235.48
Stone	.2	BE8Z 54611A08 AD	\$235.48
SEL Model			
Cloth			
Black	.2	BE8Z 54611A08 AE	\$235.48
Blue	.2	BE8Z 54611A08 AF	\$235.48
Leather			
Black	.2	BE8Z 54611A08 BE	\$235.83
Cashmere	.2	BE8Z 54611A08 BF	\$235.83
Red	.2	BE8Z 54611A08 BD	\$235.83

DRIVER SIDE

2011 Ford Fiesta SEL Sedan

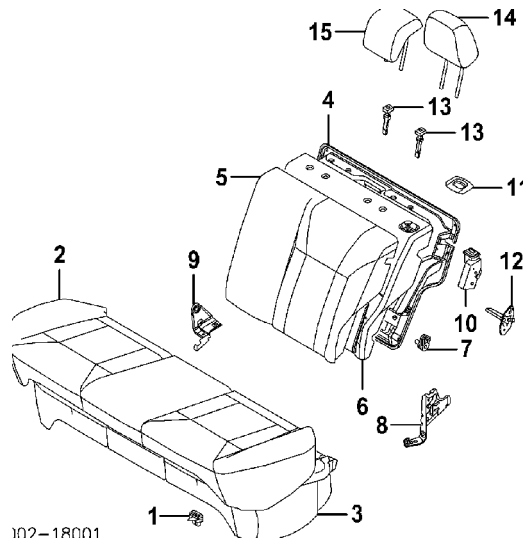
R&I Seat Assy		.3		
1 Track, Seat	#.6	BE8Z 5461705 A		
#w/Seat Assy Removed				
2 Cover, Seat Cushion				
S Model	#.8	BE8Z 5462901 BA		
SE Model				
Black	#.8	BE8Z 5462901 AB		
Blue	#.8	BE8Z 5462901 AC		
Stone	#.8	BE8Z 5462901 AA		
SEL Model				
Cloth				
Black	#.8	BE8Z 5462901 AB		
Blue	#.8	BE8Z 5462901 AC		
Leather				
Black	#.8	BE8Z 5462901 CB		
Cashmere	#.8	BE8Z 5462901 CC		
Red	#.8	BE8Z 5462901 CA		
3 Pad, Seat Cushion	#.8	BE8Z 54632A23 A	\$151.25	
#R&R Complete, w/Seat Assy Removed				
4 Frame, Seat Back	#1.2	BE8Z 5461019 A	\$292.38	
#w/Seat Assy Removed, Includes R&R Seat Back Cover				
5 Cover, Seat Back				
S Model	#1.0	BE8Z 5464417 BA	\$268.63	
SE Model				
Black	#1.0	BE8Z 5464417 AB	\$271.37	
Blue	#1.0	BE8Z 5464417 AC	\$271.37	
Stone	#1.0	BE8Z 5464417 AA	\$271.37	
SEL Model				
Cloth				
Black	#1.0	BE8Z 5464417 AB	\$271.37	
Blue	#1.0	BE8Z 5464417 AC	\$271.37	
Leather				
Black	#1.0	BE8Z 5464417 CB	\$466.78	
Cashmere	#1.0	BE8Z 5464417 CC	\$466.78	
Red	#1.0	BE8Z 5464417 CA	\$466.78	
6 Module, Seat Air Bag-See Air Bag System Section				
7 Pad, Seat Back	#1.0	BE8Z 5464811 A	\$173.40	
#R&R Complete, w/Seat Assy Removed, Includes R&R Headrest				

2011 Ford Fiesta SEL Sedan

8 Guide, Headrest		
Locking	BE8Z 54610A16 AA	\$18.45
Non-Locking	BE8Z 54610A18 AA	\$18.33
9 Headrest		
S Model	.2 BE8Z 54611A08 AD	\$235.48
SE Model		
Black	.2 BE8Z 54611A08 AE	\$235.48
Blue	.2 BE8Z 54611A08 AF	\$235.48
Stone	.2 BE8Z 54611A08 AD	\$235.48
SEL Model		
Cloth		
Black	.2 BE8Z 54611A08 AE	\$235.48
Blue	.2 BE8Z 54611A08 AF	\$235.48
Leather		
Black	.2 BE8Z 54611A08 BE	\$235.83
Cashmere	.2 BE8Z 54611A08 BF	\$235.83
Red	.2 BE8Z 54611A08 BD	\$235.83

2011 Ford Fiesta SEL Sedan

REAR SEAT



R&I Rear Seat Complete
R&I Seat Back

.7
R #.4
L #.4

#R&I Both Sides .6, Includes R&I Seat Cushion Assy

R&I Rear Seat Cushion

.2
R XW4Z 54624A14 BA \$8.93
L XW4Z 54624A14 BA \$8.93
#.7 BE8Z 5463804 CC \$436.73
#.7 BE8Z 5463804 AB \$229.23
#.7 BE8Z 5463804 AC \$229.23
#.7 BE8Z 5463804 AA \$229.23
#.7 BE8Z 5463804 AB \$229.23
#.7 BE8Z 5463804 AC \$229.23
#.7 BE8Z 5463804 CB \$436.73
#.7 BE8Z 5463804 CC \$436.73
#.7 BE8Z 5463804 CA \$436.73
#.7 BE8Z 5463840 A \$267.15

- 1 Brkt, Seat Cushion
- 2 Cover, Seat Cushion
 - S Model
 - SE Model
 - Black
 - Blue
 - Stone
 - SEL Model
 - Cloth
 - Black
 - Blue
 - Leather
 - Black
 - Cashmere
 - Red
- 3 Pad, Seat Cushion

#R&R Complete, w/Seat Cushion Assy Removed

4 Frame, Seat Back
R #.7 BE8Z 5460508 A
L #.8 BE8Z 5460509 A

2011 Ford Fiesta SEL Sedan

5 Cover, Seat Back

S Model	R	#.7	BE8Z 5466600 BA	\$198.63
	L	#.8	BE8Z 5466601 BA	\$196.55
SE Model				
Black	R	#.7	BE8Z 5466600 AB	\$201.78
	L	#.8	BE8Z 5466601 AB	\$233.87
Blue	R	#.7	BE8Z 5466600 AC	\$201.78
	L	#.8	BE8Z 5466601 AC	\$233.87
Stone	R	#.7	BE8Z 5466600 AA	\$201.78
	L	#.8	BE8Z 5466601 AA	\$233.87
SEL Model				
Cloth				
Black	R	#.7	BE8Z 5466600 AB	\$201.78
	L	#.8	BE8Z 5466601 AB	\$233.87
Blue	R	#.7	BE8Z 5466600 AC	\$201.78
	L	#.8	BE8Z 5466601 AC	\$233.87
Leather				
Black	R	#.7	BE8Z 5466600 CB	\$291.55
	L	#.8	BE8Z 5466601 CB	\$332.50
Cashmere	R	#.7	BE8Z 5466600 CC	\$291.55
	L	#.8	BE8Z 5466601 CC	\$332.50
Red	R	#.7	BE8Z 5466600 CA	\$291.55
	L	#.8	BE8Z 5466601 CA	\$332.50
6 Pad, Seat Back	R	#.7	BE8Z 5466800 B	\$151.13
	L	#.8	BE8Z 5466801 A	\$172.15

#R&R One Side Complete, w/Seat Assy Removed

7 Pin, Hinge	R		BE8Z 54613B48 AA	
	L		BE8Z 54613B48 AA	
8 Hinge, Outer	R		BE8Z 54613B90 A	
	L		BE8Z 54613B91 A	
9 Hinge, Center			BE8Z 5460615 A	
10 Latch, Seat Back	R		BE8Z 5461382 A	
	L		BE8Z 5461383 A	
11 Bezel, Latch	R		BE8Z 54624A08 AA	\$18.93
	L		BE8Z 54624A08 AA	\$18.93
12 Striker, Latch	R		BE8Z 5462452 B	\$10.42
	L		BE8Z 5462453 B	
13 Guide, Headrest				
Locking, (4)			BE8Z 54610A16 BA	\$18.45
Non-Locking	R		BE8Z 54610A18 BA	\$17.50
	L		BE8Z 54610A18 BA	\$17.50
14 Headrest, Side				
S Model	R	#.2	BE8Z 54611A08 AA	\$222.98
	L	#.2	BE8Z 54611A08 AA	\$222.98

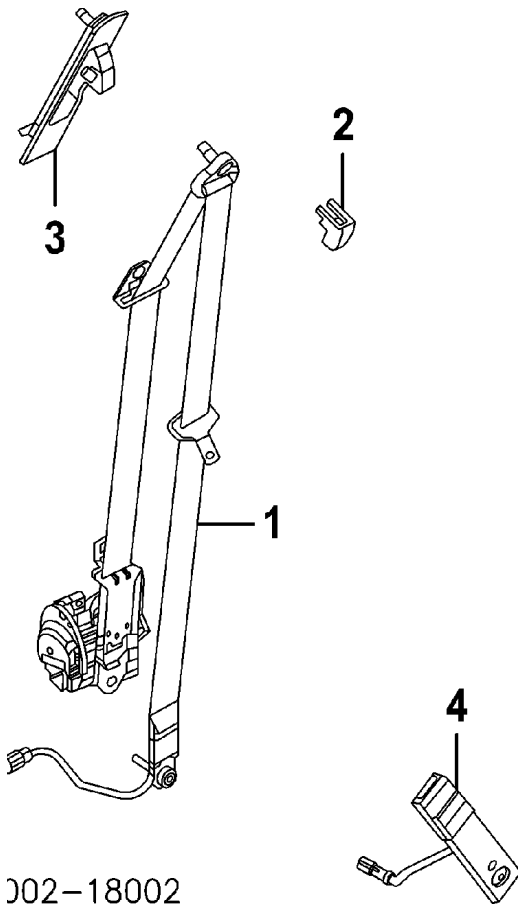
2011 Ford Fiesta SEL Sedan

SE Model			
Black	R	#.2	BE8Z 54611A08 AB \$222.98
	L	#.2	BE8Z 54611A08 AB \$222.98
Blue	R	#.2	BE8Z 54611A08 AC \$222.98
	L	#.2	BE8Z 54611A08 AC \$222.98
Stone	R	#.2	BE8Z 54611A08 AA \$222.98
	L	#.2	BE8Z 54611A08 AA \$222.98
SEL Model			
Cloth			
Black	R	#.2	BE8Z 54611A08 AB \$222.98
	L	#.2	BE8Z 54611A08 AB \$222.98
Blue	R	#.2	BE8Z 54611A08 AC \$222.98
	L	#.2	BE8Z 54611A08 AC \$222.98
Leather			
Black	R	#.2	BE8Z 54611A08 CB \$227.38
	L	#.2	BE8Z 54611A08 CB \$227.38
Cashmere	R	#.2	BE8Z 54611A08 CC \$227.38
	L	#.2	BE8Z 54611A08 CC \$227.38
Red	R	#.2	BE8Z 54611A08 CA \$227.38
	L	#.2	BE8Z 54611A08 CA \$227.38
15 Headrest, Center			
S Model		#.2	BE8Z 54611A08 BB \$161.43
SE Model			
Black		#.2	BE8Z 54611A08 BB \$161.43
Blue		#.2	BE8Z 54611A08 BC \$161.43
Stone		#.2	BE8Z 54611A08 BA \$161.43
SEL Model			
Cloth			
Black		#.2	BE8Z 54611A08 BB \$161.43
Blue		#.2	BE8Z 54611A08 BC \$161.43
Leather			
Black		#.2	BE8Z 54611A08 DB \$166.18
Cashmere		#.2	BE8Z 54611A08 DC \$166.18
Red		#.2	BE8Z 54611A08 DA \$166.18

#Included in R&R Seat Back Cover

SEAT BELTS

FRONT



002-18002

1 Belt, Seat

R	#1.0	BE8Z 54611B08 AA	\$248.32
L	#1.0	BE8Z 54611B09 AA	\$159.65

#Includes R&R Upper Center Pillar Trim

Pretensioner, Seat Belt-Serviced w/Seat Belt

2 Cover, Upper Anchor

R		BE8Z 5460262 AA	\$9.42
L		BE8Z 5460262 AA	\$9.42

3 Adjuster, Seat Belt

R		BE8Z 54602B82 AA	\$26.78
L		BE8Z 54602B82 AA	\$26.78

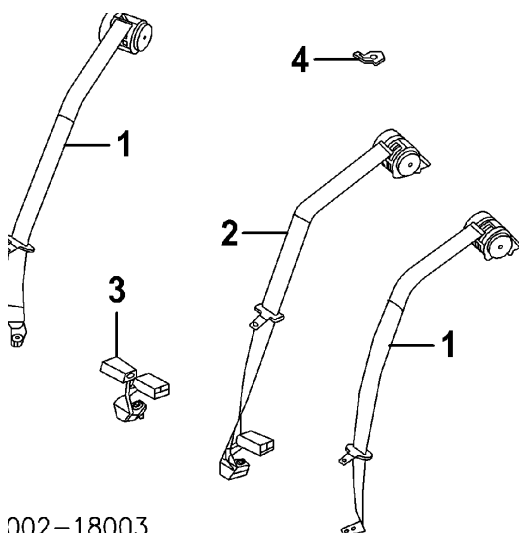
4 Buckle, Seat Belt

R	#.2	BE8Z 5461202 AA	\$42.67
L	#.2	BE8Z 5461203 AA	\$42.07

#w/Seat Assy Removed

REAR

2011 Ford Fiesta SEL Sedan



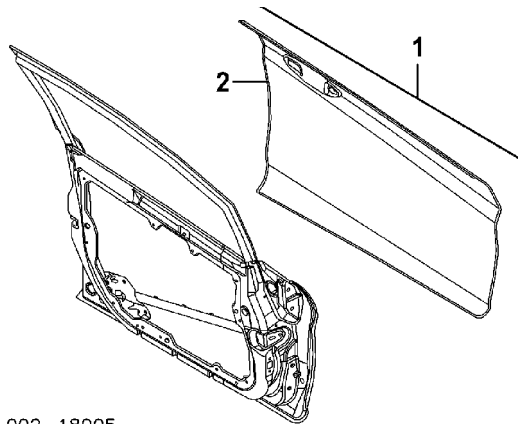
002-18003

1 Belt, Side Seat	R	#.8	BE8Z 54611B68 AA	\$68.35
	L	#.8	BE8Z 54611B68 AA	\$68.35
#Includes R&I Rear Seat Cushion & R&R Belt Guide Trim				
2 Belt/Buckle, Center Seat		#1.3	BE8Z 54611B66 AA	\$83.37
#Includes R&R Package Tray Trim				
3 Buckle Set, Seat Belt		#.2	BE8Z 5460045 AA	\$36.28
#w/Rear Seat Cushion Removed				
4 Anchor, Child Seat (3)			6S4Z 54613D74 A	\$6.35

FRONT DOOR

Procedures 16 and 28

SHEET METAL



002-18005

Refinish Door Outside

R 2.0

L 2.0

Add for Jambs & Interior

R 1.0

L 1.0

Add for Jambs

R .5

L .5

R&I Door Assy

R .7

L .7

Add to R&I/R&R Front Side Impact Sensor

R #.3

L #.3

#w/Trim Panel Removed

NOTE: Manufacturer Advises that the Reinforcement Beam is High Strength Steel and should never be repaired.

1	Shell Assy, Door		R	#3.8	AE8Z 5420124 A	\$579.87
			L	#3.8	AE8Z 5420125 A	\$579.87

#Includes R&I Carrier Module & Mirror Assy

2	Panel, Door Repair¶		R	#6.0	AE8Z 5420200 A	\$85.23
			L	#6.0	AE8Z 5420201 A	\$85.23

#Includes R&I Mirror & R&I/R&R Door Glass

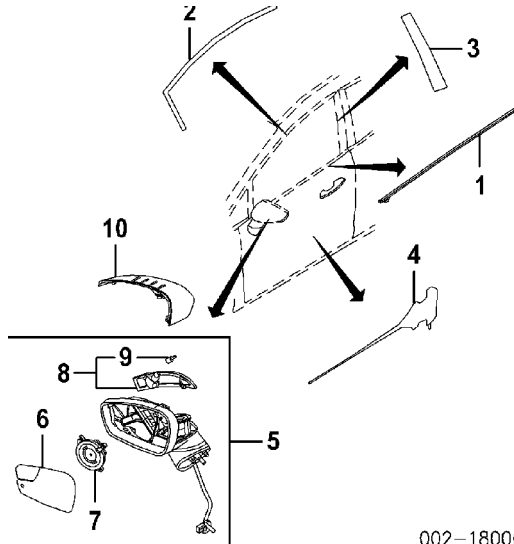
Adhesive, Panel Bonding (a)			TA 1		\$49.98
-----------------------------	--	--	------	--	---------

(a) As Required

¶Included w/Door Shell Assy

2011 Ford Fiesta SEL Sedan

EXTERIOR TRIM



002-1800f

Refinish Mirror Cap

R .5
L .5

R&I Rear View Mirror Assy

R #1.0
L #1.0

#Includes R&I Carrier Module

R&I Belt Moulding

R .3
L .3

1 Moulding, Belt

Chrome

R .3 BE8Z 5821452 A \$73.02
L .3 BE8Z 5821453 A \$73.02

Black

R .3 BE8Z 5821452 B \$63.53
L .3 BE8Z 5821453 B \$63.53

2 Moulding, Upper Door (Adhesive)

R .2 BE8Z 5820550 A \$24.50

L .2 BE8Z 5820551 A \$24.55

3 Moulding, Rear Door (Adhesive)

R .2 BE8Z 5820554 A \$18.27

L .2 BE8Z 5820555 A \$18.27

4 Stripe Kit, Complete-See Stripe Tape Section

5 Mirror Assy, Rear View

S, SE Model

R #.4 BE8Z 17682 A \$142.85
L #.4 BE8Z 17683 A \$138.40

SEL Model

R #.4 BE8Z 17682 C \$185.12
L #.4 BE8Z 17683 C \$180.65

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#w/Carrier Module Removed

6 Glass, Mirror¶	S, SE Model	R	.2	BE8Z 17K707 A	\$55.35
		L	.2	BE8Z 17K707 D	\$50.60
SEL Model		R	.2	BE8Z 17K707 B	\$65.77
		L	.2	BE8Z 17K707 E	\$61.02
7 Motor, Mirror¶		R		6U5Z 17D696 C	\$37.53
		L		6U5Z 17D696 C	\$37.53
8 Lamp Assy, Side Marker¶		R		AE8Z 13B374 A	\$24.05
		L		AE8Z 13B374 B	\$24.05
9 Bulb, Side Marker (a)¶		R		BE8Z 13466 A	
		L		BE8Z 13466 A	

(a) Included w/Side Marker Lamp Assy

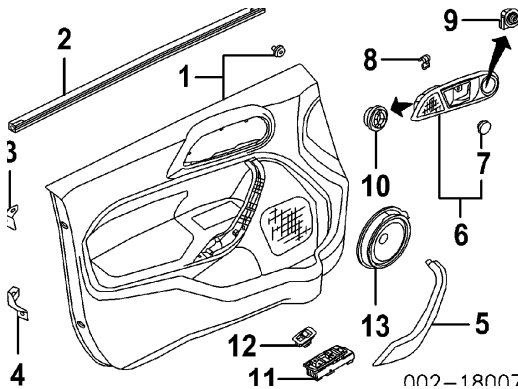
¶Included w/Rear View Mirror Assy

10 Cap, Mirror (P)	S, SE Model	R	#.2	BE8Z 17D742 BA	\$30.65
		L	#.2	BE8Z 17D743 BA	\$30.65
SEL Model		R	#.2	BE8Z 17D742 CA	\$30.65
		L	#.2	BE8Z 17D743 CA	\$30.65

(P) Paint to Match

#Included in R&R Mirror Assy

INTERIOR TRIM



R&I Trim Panel

R	.4
L	.4

NOTE: All Parts in this section are included in R&R Trim Panel unless noted otherwise.

1 Panel, Door Trim	S Model	R	.6	BE8Z 5423942 BA	\$196.90
		L	.6	BE8Z 5423943 BA	\$196.90

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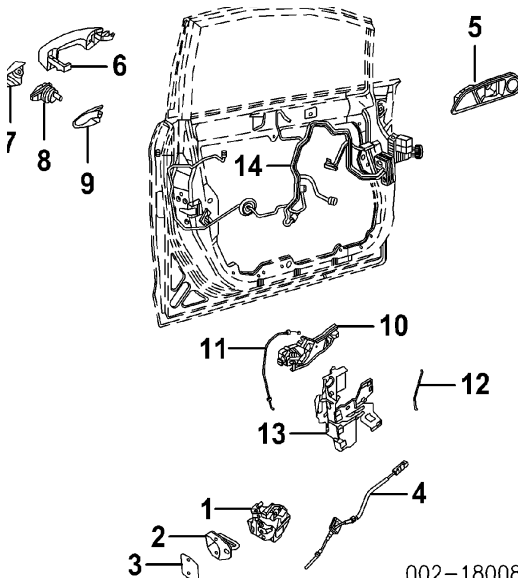
SE Model				
Black, Blue	R	.6	BE8Z 5423942 DB	\$205.27
	L	.6	BE8Z 5423943 DB	\$205.27
Stone	R	.6	BE8Z 5423942 DA	\$205.27
	L	.6	BE8Z 5423943 DA	\$205.27
SEL Model				
Cloth	R	.6	BE8Z 5423942 DB	\$205.27
	L	.6	BE8Z 5423943 DB	\$205.27
Leather	R	.6	BE8Z 5423942 EB	\$241.60
	L	.6	BE8Z 5423943 EB	\$209.07
2 Weatherstrip, Belt	R		BE8Z 5421456 A	\$20.65
	L		BE8Z 5421457 A	\$20.65
Bracket, Door Panel				
3 Upper	R		BE8Z 5423834 B	\$3.68
	L		BE8Z 5423835 B	\$3.68
4 Lower	R		BE8Z 5423824 A	
	L		BE8Z 5423825 A	
5 Insert, Handle				
S Model	R		BE8Z 5422670 AA	\$22.15
	L		BE8Z 5422671 AA	\$22.15
SE, SEL Model	R		BE8Z 5422670 DA	\$22.85
	L		BE8Z 5422671 DA	\$24.17
6 Handle Assy, Inside				
Black, Blue	R	.2	BE8Z 5422600 AB	\$11.18
	L	.2	BE8Z 5422601 AB	\$11.07
Cashmere, Red	R	.2	BE8Z 5422600 AB	\$11.18
	L	.2	BE8Z 5422601 AB	\$11.07
Stone	R	.2	BE8Z 5422600 AA	\$11.18
	L	.2	BE8Z 5422601 AA	\$11.07
7 Cover, Screw¶				
Black, Blue	R		BE8Z 54237W10 AA	
	L		BE8Z 54237W10 AA	
Cashmere, Red	R		BE8Z 54237W10 AA	
	L		BE8Z 54237W10 AA	
Stone	R		BE8Z 54237W10 AB	
	L		BE8Z 54237W10 AB	
¶Included w/Inside Handle Assy				
8 Clip, Handle	R		* W790227 S900	\$1.27
	L		* W790227 S900	\$1.27
9 Control, Mirror	L	.2	93BZ 17B676 BA	\$16.20
10 Speaker, Tweeter	R	#.2	BE8Z 18808 B	\$27.66
	L	#.2	BE8Z 18808 B	\$27.66
#Included in R&R Inside Handle				
11 Switch, Main Window	L	.2	BE8Z 14529 AA	\$202.47

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12 Switch, Assist Window	R	.2	BE8Z 14529 BA	\$17.20
13 Speaker, Door	R	#.2	BE8Z 18808 A	\$26.79
	L	#.2	BE8Z 18808 A	\$26.79
Shield, Moisture	R	#	N.A.	
	L	#	N.A.	

#w/Trim Panel Removed, Not Included in R&R Trim Panel, Included in R&R Carrier Module

HARDWARE



Refinish Outside Handle	R	.5		
	L	.5		
Refinish Handle Bezel	R	.3		
	L	.3		
Refinish Upper Door Hinge	R	.5		
	L	.5		
Refinish Lower Door Hinge	R	.5		
	L	.5		
R&I Outside Handle	R	.3		
	L	.3		
R&I Carrier Module	R	#.8		
	L	#.8		

#Includes R&I Trim Panel, Included in R&R Door Shell & Door Repair Panel

1 Latch, Door				
Right				
w/Push Button Start	R	.3	BE8Z 5421812 B	\$100.00
w/o Push Button Start	R	#.3	BE8Z 5421812 C	\$117.02
	L	#.3	BE8Z 5421813 B	\$115.72

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#w/Carrier Module Removed

2 Striker, Front Door	R	.2	BE8Z 5422008 A	\$5.65
	L	.2	BE8Z 5422008 A	\$5.65
3 Pad, Striker	R		BE8Z 58218K02 A	
	L		BE8Z 58218K02 A	
4 Cable, Inside Handle	R		BE8Z 54221A00 A	\$15.83
	L		BE8Z 54221A00 A	\$15.83

5 Handle Assy, Inside-See Interior Trim Section

6 Handle, Outside (P)				
w/Push Button Start	R	#.3	BE8Z 5422404 CA	\$148.03
	L	#.3	BE8Z 5422404 CA	\$148.03
w/o Push Button Start	R	#.3	BE8Z 5422404 BA	\$19.23
	L	#.3	BE8Z 5422404 BA	\$19.23

7 Bezel, Handle (P)				
w/Push Button Start	R	#.3	AE8Z 5422088 CA	\$21.90
	L	#.3	BE8Z 5420966 CA	\$21.90
w/o Push Button Start	R	#.3	AE8Z 5422088 BA	\$21.90
	L	#.3	BE8Z 5420966 BA	\$21.90

(P) Paint to Match

#R&R One Side Complete

8 Cylinder, Door Lock	L		BE8Z 5421991 B	\$71.37
9 Pad, Handle	R		BE8Z 5422042 A	\$2.43
	L		BE8Z 5422042 A	\$2.43

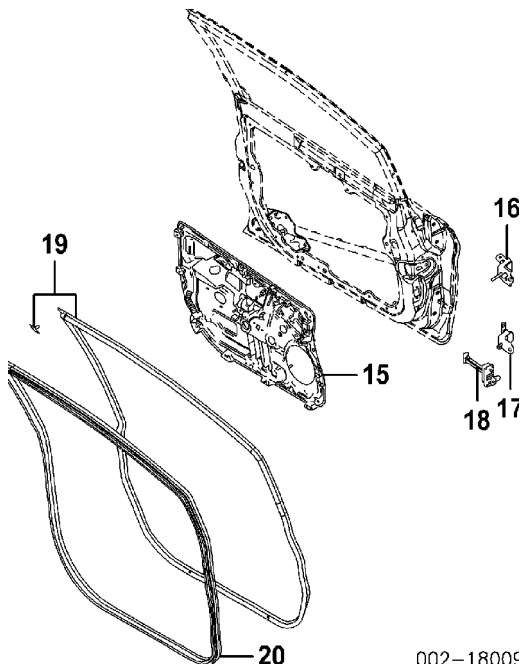
10 Bracket, Outside Handle				
w/Push Button Start	R	#.5	BE8Z 5426684 B	\$39.10
	L	#.5	BE8Z 5426685 B	\$40.65
w/o Push Button Start				
w/Keyless Entry	R	#.5	BE8Z 5426684 A	\$38.68
	L	#.5	BE8Z 5426685 A	\$34.77
w/o Keyless Entry	R	#.5	BE8Z 5426684 C	\$41.60
	L	#.5	BE8Z 5426685 B	\$40.65

#w/Carrier Module Removed, Includes R&I/R&R Outside Handle

11 Cable, Outside Handle	R		BE8Z 54221A00 B	\$11.25
	L		BE8Z 54221A00 B	\$11.25
12 Rod, Lock	R		BE8Z 5822134 A	\$2.15
	L		BE8Z 5822134 B	\$2.15
13 Shield, Latch	R		BE8Z 5821978 A	
	L		BE8Z 5821979 A	
14 Harness, Door Wiring				
Man Windows	R		BE8Z 14630 BA	
	L		BE8Z 14631 BA	

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Pwr Windows		
w/ Push Button Start	R	BE8Z 14630 FA
	L	BE8Z 14631 FA
w/o Push Button Start	R	BE8Z 14630 EA
	L	BE8Z 14631 EA



15 Carrier, Door	R	#1.5	BE8Z 54235A86 A
	L	#1.5	BE8Z 54235A87 A

#w/Power Window Add .2, Includes R&I Trim Panel

16 Hinge, Upper Door	R	#.3	AE8Z 5422810 A	\$23.77
	L	#.3	AE8Z 5422811 A	\$23.77
17 Hinge, Lower Door	R	#.3	AE8Z 5822810 A	\$23.77
	L	#.3	AE8Z 5822811 A	\$23.77

#w/Door Removed

18 Check, Door	R	#.2	AE8Z 5423504 A	\$23.68
	L	#.2	AE8Z 5423504 A	\$23.68

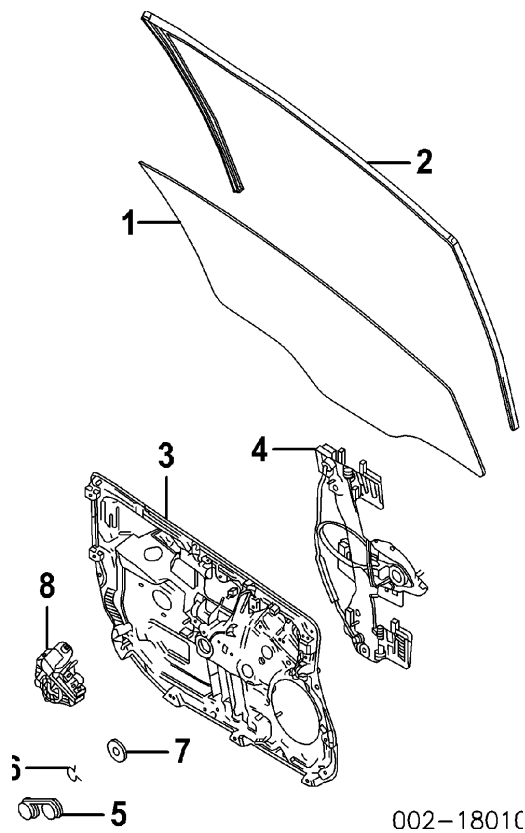
#w/Carrier Module Removed

19 Weatherstrip, Door (On Door)	R	.4	BE8Z 5420530 A	\$43.40
	L	.4	BE8Z 5420531 A	\$43.40

20 W/Strip, Front Door Opng-See Rocker/Pillars/Floor Section

GLASS & PARTS

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1 Glass, Front Door	Ford	R	.8	BE8Z 5421410 A	\$294.85
		L	.8	BE8Z 5421411 A	\$294.85
	NAGS	R	.8	DD11797GTN	
		L	.8	DD11798GTN	
2 Run, Glass	R	#.2	AE8Z 5421596 A	\$29.10	
	L	#.2	AE8Z 5421597 A	\$28.82	
#w/Glass Removed					
3 Carrier, Door-See Hardware Section					
4 Regulator, Window	Manual	R	#.3	BE8Z 5423200 A	\$75.75
		L	#.3	BE8Z 5423201 A	\$75.75
#w/Carrier Module Removed, Included in R&R Carrier Module					
Power	R	#.5	BE8Z 5423208 A	\$46.15	
	L	#.5	BE8Z 5423209 A	\$46.15	
#w/Carrier Module Removed, Includes R&R Regulator Motor, Included in R&R Carrier Module					

2011 Ford Fiesta SEL Sedan

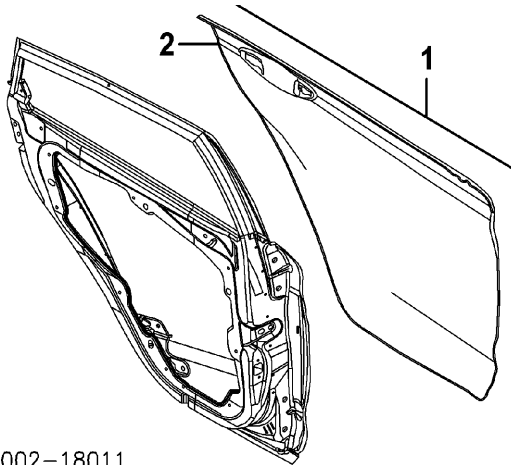
5	Handle, Regulator	R		2T1Z 6123342 AA	\$41.13
		L		2T1Z 6123342 AA	\$41.13
6	Clip, Handle	R		YS4Z 5422624 AA	\$8.32
		L		YS4Z 5422624 AA	\$8.32
7	Escutcheon, Handle	R		BE8Z 5823370 AB	\$4.22
		L		BE8Z 5823370 AB	\$4.22
8	Motor, Regulator	R	#.2	7T4Z 7823395 B	\$88.18
		L	#.2	BE8Z 5423395 A	\$62.55

#w/Trim Panel Removed, Included in R&R Carrier Module

REAR DOOR

Procedures 16 and 28

SHEET METAL



002-18011

Refinish Door Outside

R	2.0
L	2.0

Add for Jambs & Interior

R	1.0
L	1.0

Add for Jambs

R	.5
L	.5

R&I Door Assy

R	.7
L	.7

NOTE: Manufacturer Advises that the Reinforcement Beam is High Strength Steel and should never be repaired.

1	Shell Assy, Door	R	#3.6	AE8Z 5424630 A	\$353.75
		L	#3.6	AE8Z 5424631 A	\$357.85

#Includes R&I Carrier Module

2	Panel, Door Repair†	R	#5.8	AE8Z 5824700 A	\$85.23
		L	#5.8	AE8Z 5824701 A	\$85.23

#Includes R&I/R&R Door Glass

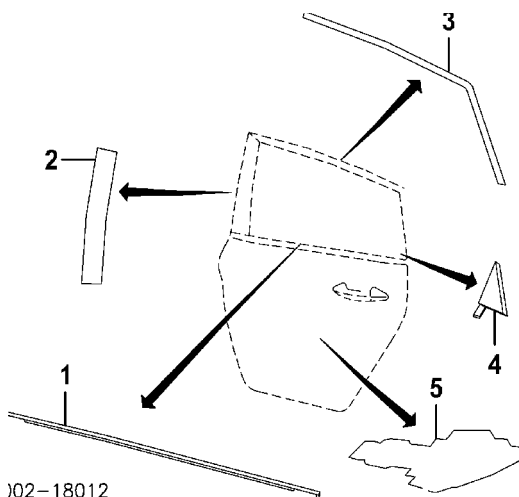
Adhesive, Panel Bonding (a)		TA 1		\$49.98
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(a) As Required

†Included w/Door Shell Assy

EXTERIOR TRIM

2011 Ford Fiesta SEL Sedan



102-18012

R&I Belt Moulding

- 1 Moulding, Belt
Chrome

Black

- 2 Moulding, Front Door (Adhesive)

- 3 Moulding, Upper Door (Adhesive)

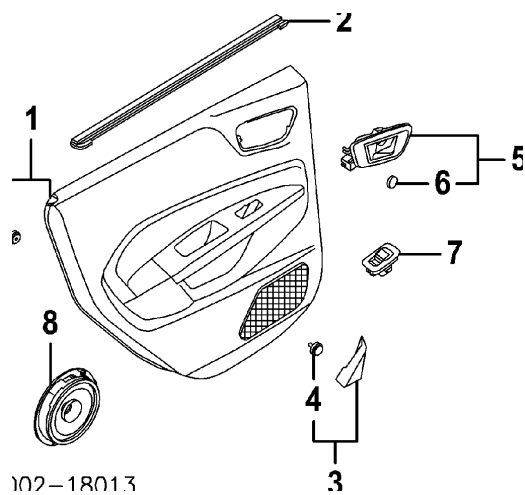
- 4 Moulding, Corner

- 5 Stripe Kit, Complete-See Stripe Tape Section

INTERIOR TRIM

R	.2		
L	.2		
R	.3	BE8Z 5825860 A	\$62.45
L	.3	BE8Z 5825861 A	\$62.45
R	.3	BE8Z 5425596 B	\$26.85
L	.3	BE8Z 5425597 B	\$26.67
		BE8Z 58255A34 A	
R	.2		\$17.87
L	.2	BE8Z 58255A35 A	\$17.87
		BE8Z 54255A60 A	
R	.2		\$23.88
L	.2	BE8Z 54255A61 A	\$23.88
R	.1	BE8Z 54255A62 AA	\$8.77
L	.1	BE8Z 54255A63 AA	\$8.77

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R&I Trim Panel

R	.4
L	.4

NOTE: All Parts in this section are included in R&R Trim Panel unless noted otherwise.

1 Panel, Door Trim				
Man Windows	R	.5	BE8Z 5427406 BA	\$181.00
	L	.5	BE8Z 5427407 BA	\$208.98
Pwr Windows				
w/Rear Speakers				
Cloth				
Black, Blue	R	.5	BE8Z 5427406 DB	\$213.45
	L	.5	BE8Z 5427407 DB	\$208.98
Cashmere, Red	R	.5	BE8Z 5427406 DB	\$213.45
	L	.5	BE8Z 5427407 DB	\$208.98
Stone	R	.5	BE8Z 5427406 DA	\$181.00
	L	.5	BE8Z 5427407 DA	\$208.98
Vinyl				
Black, Blue	R	.5	BE8Z 5427406 EA	\$213.75
	L	.5	BE8Z 5427407 EA	\$209.28
Cashmere, Red	R	.5	BE8Z 5427406 EA	\$213.75
	L	.5	BE8Z 5427407 EA	\$209.28
w/o Rear Speakers				
Cloth				
Black, Blue	R	.5	BE8Z 5427406 KB	\$208.98
	L	.5	BE8Z 5427407 KB	\$208.98
Cashmere, Red	R	.5	BE8Z 5427406 KB	\$208.98
	L	.5	BE8Z 5427407 KB	\$208.98
Stone	R	.5	BE8Z 5427406 KA	\$181.00
	L	.5	BE8Z 5427407 KA	\$208.98
Vinyl				
Black, Blue	R	.5	BE8Z 5427406 LA	\$208.98

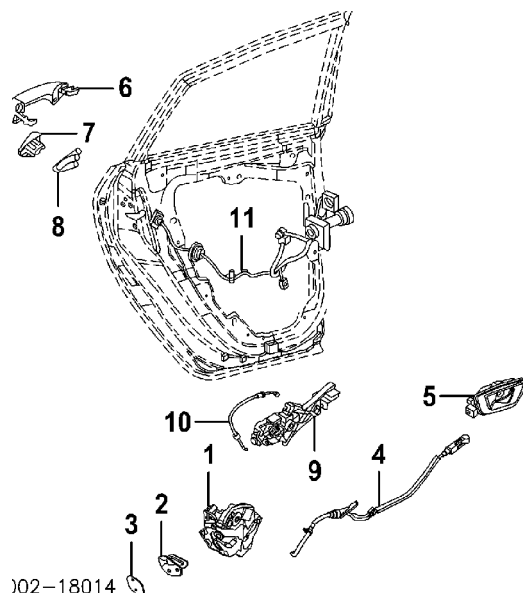
2011 Ford Fiesta SEL Sedan

	L	.5	BE8Z 5427407 LA	\$181.32
Cashmere, Red	R	.5	BE8Z 5427406 LA	\$208.98
	L	.5	BE8Z 5427407 LA	\$181.32
2 Weatherstrip, Belt	R		AE8Z 5425860 A	\$19.52
	L		AE8Z 5425861 A	\$19.52
3 Cover Assy, Corner	R		BE8Z 54254K06 AA	\$16.85
	L		BE8Z 54254K05 AA	
4 Clip, Trim†	R		* W709011 S300	
	L		* W709011 S300	
†Included w/Corner Cover Assy				
5 Handle Assy, Inside				
Black, Blue	R	.2	BE8Z 5422600 CB	\$9.35
	L	.2	BE8Z 5422601 CB	\$9.35
Cashmere, Red	R	.2	BE8Z 5422600 CB	\$9.35
	L	.2	BE8Z 5422601 CB	\$9.35
Stone	R	.2	BE8Z 5422600 CA	\$9.35
	L	.2	BE8Z 5422601 CA	\$9.35
6 Cover, Screw (a)				
Black, Blue	R		BE8Z 54237W10 AA	
	L		BE8Z 54237W10 AA	
Cashmere, Red	R		BE8Z 54237W10 AA	
	L		BE8Z 54237W10 AA	
Stone	R		BE8Z 54237W10 AB	
	L		BE8Z 54237W10 AB	
(a) Included w/Inside Handle Assy				
7 Switch, Window	R	.2	BE8Z 14529 BA	\$17.20
	L	.2	BE8Z 14529 BA	\$17.20
8 Speaker, Door	R	#.2	BE8Z 18808 C	\$37.86
	L	#.2	BE8Z 18808 C	\$37.86
Shield, Moisture	R		N.A.	
	L		N.A.	

#w/Trim Panel Removed, Not Included in R&R Trim Panel, Included in R&R Carrier Module

HARDWARE

2011 Ford Fiesta SEL Sedan



102-18014

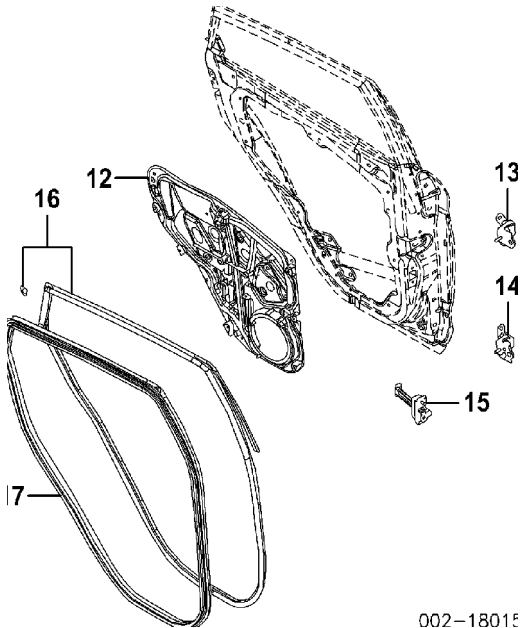
Refinish Outside Handle	R	.5		
	L	.5		
Refinish Outside Handle Bezel	R	.3		
	L	.3		
Refinish Upper Door Hinge	R	.5		
	L	.5		
Refinish Lower Door Hinge	R	.5		
	L	.5		
R&I Outside Handle	R	.3		
	L	.3		
R&I Carrier Module	R	#.8		
	L	#.8		
#Includes R&I Trim Panel				
1 Latch, Door	R	#.3	BE8Z 5426412 B	\$107.38
	L	#.3	BE8Z 5426413 B	\$107.38
#w/Carrier Module Removed				
2 Striker, Rear Door	R	.2	BE8Z 5422008 A	\$5.65
	L	.2	BE8Z 5422008 A	\$5.65
3 Pad, Striker	R		BE8Z 58218K02 A	
	L		BE8Z 58218K02 A	
4 Cable, Inside Handle	R		BE8Z 5440180 A	\$18.40
	L		BE8Z 5440180 A	\$18.40
5 Handle Assy, Inside-See Interior Trim Section				
6 Handle, Outside (P)	R	#.3	BE8Z 5426604 CA	\$48.52

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7 Bezel, Handle (P)	L	#.3	BE8Z 5426604 CA	\$48.52
	R	#.3	AE8Z 5422088 CA	\$21.90
	L	#.3	AE8Z 5422088 CA	\$21.90
(P) Paint to Match				
#R&R One Side Complete				
8 Pad, Handle	R		BE8Z 5422042 A	\$2.43
	L		BE8Z 5422042 A	\$2.43
9 Bracket, Outside Handle	R	#.5	BE8Z 5426684 D	\$30.07
	L	#.5	BE8Z 5426685 C	\$30.42

#w/Carrier Module Removed, Includes R&L/R&R Outside Handle

10 Cable, Outside Handle	R		BE8Z 54221A00 C	\$11.37
	L		BE8Z 54221A00 C	\$11.37
11 Harness, Door Wiring				
Man Windows				
	R		BE8Z 14632 A	
	L		BE8Z 14632 D	
Pwr Windows				
w/Rear Speakers				
	R		BE8Z 14632 C	
	L		BE8Z 14632 F	
w/o Rear Speakers				
	R		BE8Z 14632 B	
	L		BE8Z 14632 E	



002-18015

12 Carrier, Door	R	#1.3	BE8Z 54235A88 A	
	L	#1.3	BE8Z 54235A89 A	

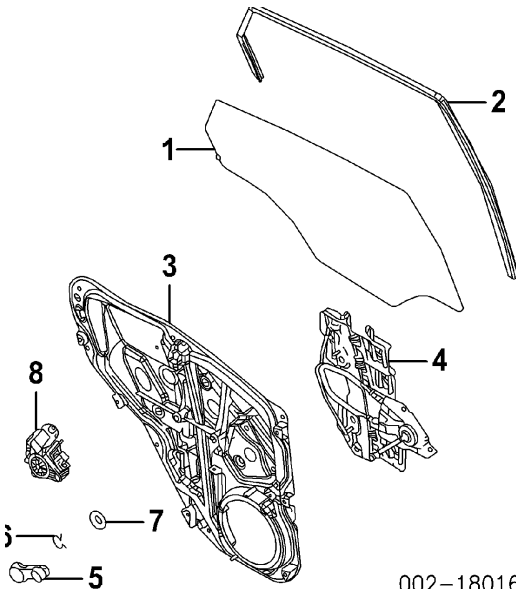
#w/Power Windows Add .2, Includes R&L Trim Panel

2011 Ford Fiesta SEL Sedan

13 Hinge, Upper Door	R	#.3	8A6Z 5826800 B	\$21.28
	L	#.3	8A6Z 5826801 B	\$21.28
14 Hinge, Lower Door	R	#.3	AE8Z 5426810 A	
	L	#.3	AE8Z 5426811 A	
#w/Door Removed				
15 Check, Door	R	#.2	AE8Z 5427204 A	\$20.55
	L	#.2	AE8Z 5427204 A	\$20.55
#w/Carrier Module Removed				
16 Weatherstrip, Door (On Door)	R	.4	BE8Z 54253A10 A	\$52.62
	L	.4	BE8Z 54253A11 A	\$52.62

17 W/Strip, Rear Door Opng-See Rocker/Pillars/Floor Section

GLASS & PARTS



1 Glass, Rear Door	R	.8	BE8Z 5425712 A	\$290.02
Ford	L	.8	BE8Z 5425713 A	\$290.02
NAGS				
	R	.8	DD11799GTN	
	L	.8	DD11800GTN	
2 Run, Glass	R	#.2	BE8Z 5425766 A	\$32.27
	L	#.2	BE8Z 5425767 A	\$32.27
#w/Glass Removed				
3 Carrier, Door-See Hardware Section				
4 Regulator, Window				
Manual	R	#.3	BE8Z 5427000 A	

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L #.3 BE8Z 5427001 A

#w/Carrier Module Removed, Included in R&R Carrier Module

Power	R	.5	BE8Z 5427008 A	\$45.00
	L	#.5	BE8Z 5427009 A	\$45.00

#w/Carrier Module Removed, Includes R&R Regulator Motor, Included in R&R Carrier Module

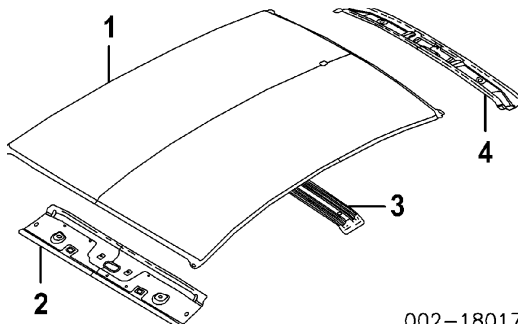
5 Handle, Regulator	R		2T1Z 6123342 AA	\$41.13
	L		2T1Z 6123342 AA	\$41.13
6 Clip, Handle	R		YS4Z 5422624 AA	\$8.32
	L		YS4Z 5422624 AA	\$8.32
7 Escutcheon, Handle	R		BE8Z 5823370 AB	\$4.22
	L		BE8Z 5823370 AB	\$4.22
8 Motor, Regulator	R	.2	7T4Z 7823395 B	\$88.18
	L	.2	7T4Z 7823394 B	\$88.18

#w/Trim Panel Removed, Included in R&R Carrier Module

ROOF

Procedures 17 and 28

SHEET METAL



002-18017

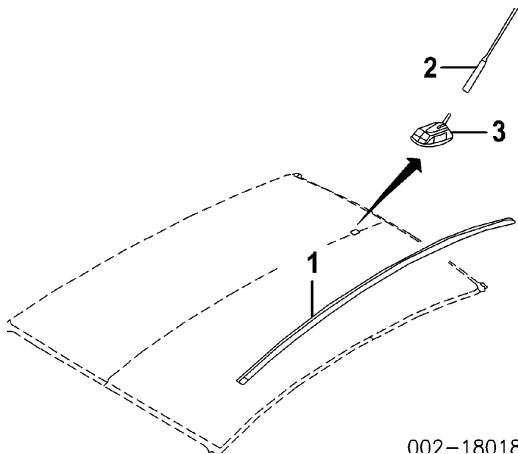
Refinish Roof Outside	2.6
Add to R&R Roof Panel w/Overhead Console	.2
To R&I/R&R Side Curtain Air Bags	1.6

1 Panel, Roof			
w/Sunroof	#18.0	AE8Z 5450202 B	\$374.93
w/o Sunroof	#17.0	AE8Z 5450202 A	\$82.80

#Includes R&I/R&R Antenna, Does Not Include R&R Quarter Glass

2 Panel, Front Header (HSS)	1.5	AE8Z 5403410 A	\$14.77
3 Bow, Roof (HSS)			
w/o Sunroof	1.0	AE8Z 5451272 A	\$21.97
4 Panel, Rear Header	1.0	AE8Z 5442220 A	\$35.95

EXTERIOR TRIM



002-18018

R&I Roof Moulding	R	.3
	L	.3

2011 Ford Fiesta SEL Sedan

R&I Antenna Base

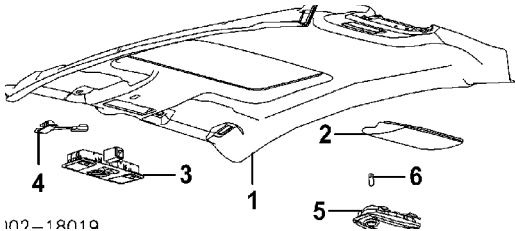
#.3

#w/Headliner Panel Removed, Includes R&R Mast

1 Moulding, Roof	R	.3	BE8Z 5450462 A	\$24.80
	L	.3	BE8Z 5450463 A	\$24.80
2 Mast, Antenna		.1	AE5Z 18813 A	\$11.19
3 Base, Antenna				
w/Satellite Radio	#.3		BE8Z 18936 B	
w/o Satellite Radio	#.3		BE8Z 18936 A	\$40.20

#w/Headliner Panel Removed, Includes R&R Mast

INTERIOR TRIM



R&I Headliner

3.6

Add to R&I/R&R Headliner
w/Overhead Console

.2

1 Headliner				
w/Sunroof				
w/Sync System	3.6	BE8Z 5451916 FB	\$336.67	
w/o Sync System	3.6	BE8Z 5451916 DB	\$336.67	
w/o Sunroof				
w/Sync System	3.6	BE8Z 5451916 EA	\$798.33	
w/o Sync System††	3.6	BE8Z 5451916 CA	\$798.33	
††Order by Application				
2 Cover, Stop Lamp	#.2		BE8Z 13466 AA	\$17.95

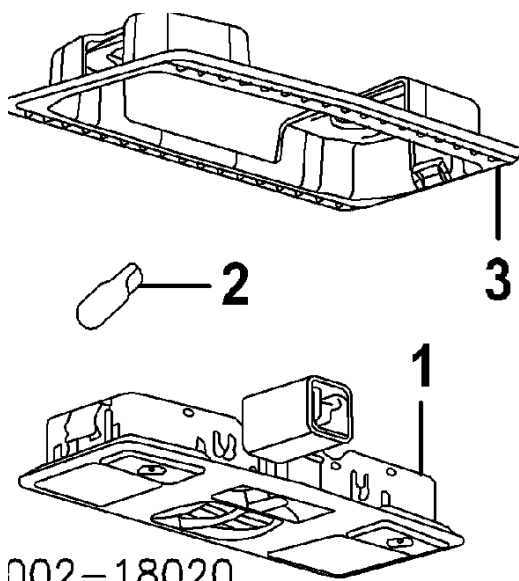
#Included in R&R High Mount Stop Lamp Assy

3 Console, Overhead-See Overhead Console Section

4 Microphone, Hands Free				
w/Sync System			N.A.	
5 Lamp, Dome	.2	BE8Z 13776 AA	\$66.20	
6 Bulb, Lamp (2)		E5RY 13466 B	\$2.50	

OVERHEAD CONSOLE
W/SUNROOF

2011 Ford Fiesta SEL Sedan



002-18020

R&I Overhead Console

#Included in R&I/R&R Headliner

1 Console, Overhead

#Included in R&I/R&R Headliner

2 Bulb, Lamp (2)

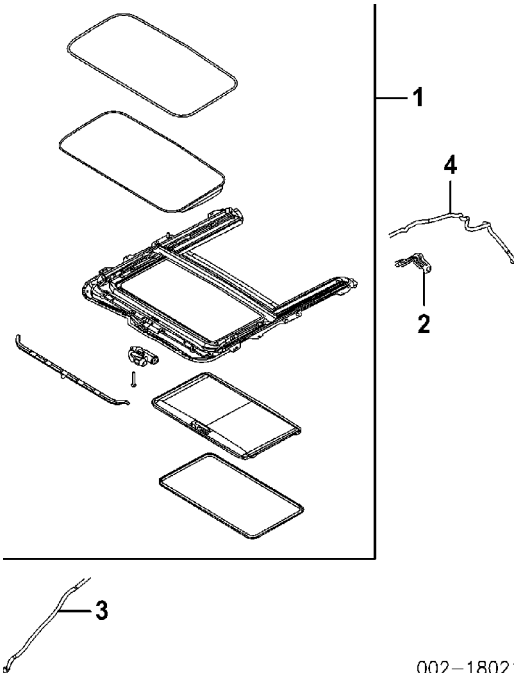
3 Brkt, Overhead Console

#.2

#.2 BE8Z 58519A70 AA \$79.78

C2AZ 13466 C \$0.80
BE8Z 58519K22 A

SUNROOF



R&I Sunroof

#w/Headliner Removed

1 Sunroof

#w/Headliner Removed

2 Bracket, Sunroof

3 Hose, Front Drain

4 Hose, Rear Drain

002-1802

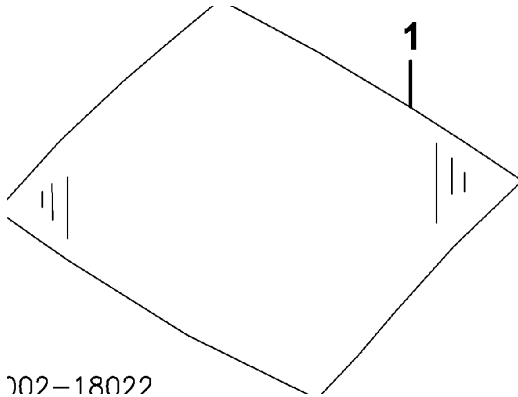
#1.0

#1.0 BE8Z 54502B98 A \$1,584.83

R	BE8Z 5451890 A	\$20.67
L	BE8Z 5451891 A	\$20.67
R	BE8Z 54502C52 A	\$11.97
L	BE8Z 54502C52 B	\$11.97
R	BE8Z 54502C53 A	\$19.93
L	BE8Z 54502C53 B	\$19.82

BACK WINDOW

Procedure 19



102-18022

R&I Back Glass

#2.5

#Includes Clean Up Old Adhesive as Necessary

1 Glass, Back

Ford

NAGS

#2.2 BE8Z 5442006 A \$361.10

#2.2 DB11805GTN

#Includes Clean Up Old Adhesive as Necessary

Adhesive, Glass (a)

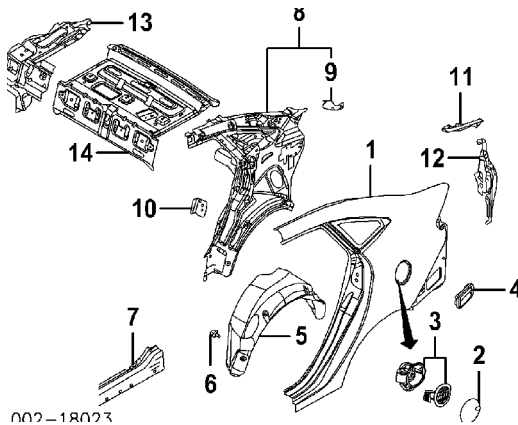
N.A.

(a) As Required

QUARTER PANEL

Procedures 20 and 28

SHEET METAL



Refinish Quarter Panel Outside	R	2.4
	L	2.4
Add to Edge	R	.5
	L	.5
Add for Pillar	R	.5
	L	.5
Add for Inside	R	.8
	L	.8
Refinish Rear Lamp Mounting Panel	R	.8
	L	.8
Refinish Fuel Door	L	#.5
#Included in Refinish Left Quarter Panel		
Add for Inside	L	.2
R&R Both Quarter Panels		30.0
R&R Roof & Both Quarter Panels		
w/Sunroof		49.2
w/o Sunroof		48.2
R&R Rear Body Panel & Both Quarter Panels		36.8
R&R Roof, Both Quarter Panels & Rear Body Panel		
w/Sunroof		56.0
w/o Sunroof		55.0
Add to R&R Quarter Panel		

2011 Ford Fiesta SEL Sedan

To R&I Back Glass			.3		
To R&I Quarter Glass	R		.2		
	L		.2		
Add to R&I/R&R Side Curtain Air Bag	R	#.8			
	L	#.8			
#w/Headliner Removed					
Add to R&I/R&R Rear Side Impact Sensor	R		.3		
	L		.3		
1 Panel, Outer Quarter	R	#16.0	AE8Z 5427840 A	\$383.57	
	L	#16.5	AE8Z 5427841 A	\$383.57	
#Deduct 2.5 w/Roof Removed, Deduction Includes Common Surfaces & Included Operations					
Striker, Rear Door-See Rear Door Section					
2 Door, Fuel	L		.2 AE8Z 54405A26 A		
3 Housing, Fuel Filler	L	#.5	AE8Z 5427936 A		
#w/Wheelhouse Liner Removed, Includes R&R Fuel Door					
4 Vent, Air	R	#.1	3C3Z 54280B62 BA	\$11.60	
	L	#.1	3C3Z 54280B62 BA	\$11.60	
#w/Rear Bumper Cover Removed					
5 Liner, Wheelhouse	R		.3 AE8Z 54278B50 A	\$43.83	
	L		.3 AE8Z 54278B51 A	\$43.83	
6 Clip, Liner (a)					
Type 1	R		* W703507 S300	\$2.25	
	L		* W703507 S300	\$2.25	
Type 2	R		* W701054 S300	\$1.67	
	L		* W701054 S300	\$1.67	
(a) As Required					
7 Panel, Inner Rocker-See Rocker/Pillars/Floor Section					
8 Panel Assy, Inner Quarter (HSS)	R	7.0	AE8Z 5427790 A	\$412.50	
	L	7.0	AE8Z 5427791 A	\$415.75	
9 Reinf, Hinge¶	R		8A6Z 5444822 A	\$7.27	
	L		AE5Z 5444823 A	\$7.27	
¶Included w/Inner Quarter Panel Assy					
10 Reinf, Striker	R		8E8Z 54250A06 A	\$7.50	

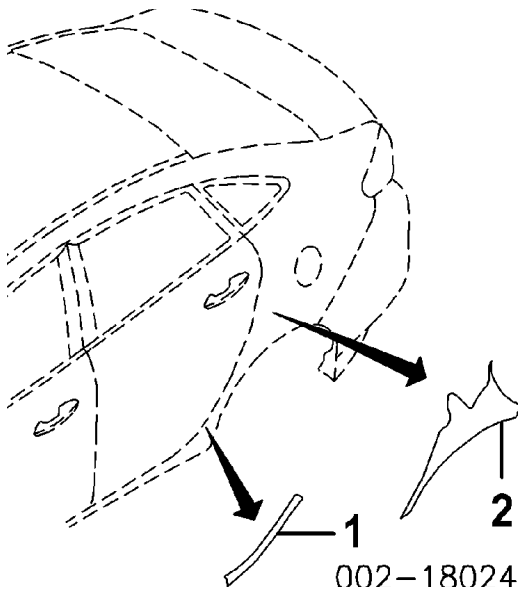
2011 Ford Fiesta SEL Sedan

11 Trough, Drain	L	BE8Z 54250A07 A	\$7.50
	R	.5 AE8Z 5445114 B	\$7.85
12 Panel, Rear Lamp Mounting	L	.5 AE8Z 5445115 B	\$7.85
	R	#1.5 AE8Z 13A418 A	\$41.48
	L	#1.5 AE8Z 13A418 B	\$41.48

#w/Quarter Panel Removed Deduct .5

13 Reinf, Package Tray	R	AE8Z 5446774 A	\$58.30
14 Tray, Package	L	AE8Z 5446775 A	\$58.30
		AE8Z 5446506 A	\$97.50

EXTERIOR TRIM

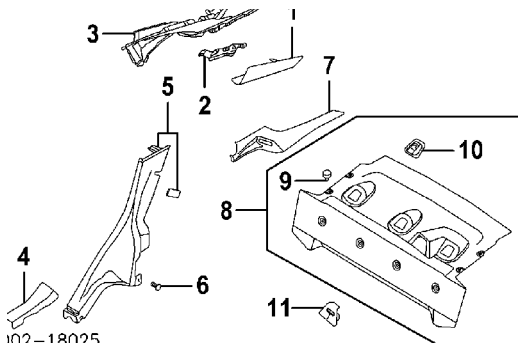


1 Tape, Protective	R	#.2	BE8Z 58292A22 B	\$15.90
	L	#.2	AE8Z 58292A23 A	\$15.90

#Time is for Installation only

2 Stripe Kit, Complete-See Stripe Tape Section

INTERIOR TRIM

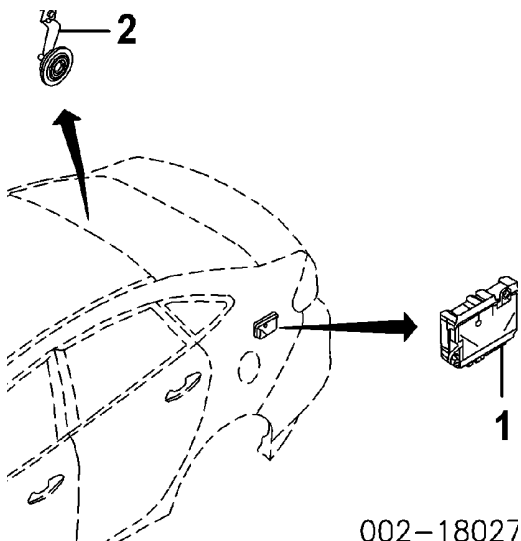


2011 Ford Fiesta SEL Sedan

1	Garnish, Trim Panel	R	#.1	BE8Z 5431004 AA	
		L	#.1	BE8Z 5431005 AA	
	#Included in R&R Upper Trim Panel				
2	Bracket, Garnish	R		BE8Z 54311A24 A	\$16.97
		L		BE8Z 54311A25 A	
3	Panel, Upper Trim	R	.3	BE8Z 5452018 AA	\$57.73
		L	.3	BE8Z 5452019 AA	\$57.73
4	Plate Assy, Rear Scuff-See Rocker/Pillars/Floor Section				
5	Trim, Lower Quarter				
	Black, Blue	R	#.3	BE8Z 5431012 AB	\$39.40
		L	#.3	BE8Z 5431013 AB	\$39.40
	Cashmere, Red	R	#.3	BE8Z 5431012 AB	\$39.40
		L	#.3	BE8Z 5431013 AB	\$39.40
	Stone	R	#.3	BE8Z 5431012 AA	\$39.40
		L	#.3	BE8Z 5431013 AA	\$39.40
	#w/Seat Cushion Assy Removed, Includes R&R Rear Scuff Plate				
6	Fastener, Lower Trim	R		* W703198 S300	\$1.75
		L		* W703198 S300	\$1.75
7	Trim, Belt Guide				
	Black, Blue	R	#.2	BE8Z 5446808 AB	
		L	#.2	BE8Z 5446809 AB	
	Cashmere, Red	R	#.2	BE8Z 5446808 AB	
		L	#.2	BE8Z 5446809 AB	
	Stone	R	#.2	BE8Z 5446808 AA	
		L	#.2	BE8Z 5446809 AA	
	#Included in R&R Package Tray Trim Panel				
8	Panel Assy, Package Tray Trim		#1.0	BE8Z 5446668 AA	\$195.42
	#Includes R&I Rear Seat Cushion				
9	Clip, Panel (a)¶	R		N.A.	
		L		N.A.	
	(a) As Required				
10	Bezel, Child Seat Bracket (3)¶			5G1Z 54613E54 AAC	\$27.57
	¶Included w/Package Tray Trim Panel Assy				
11	Guide, Center Seat Belt			BE8Z 54611B90 AA	\$4.57

Harness, Body-See Rocker/Pillars/Floor Section

ELECTRICAL COMPONENTS



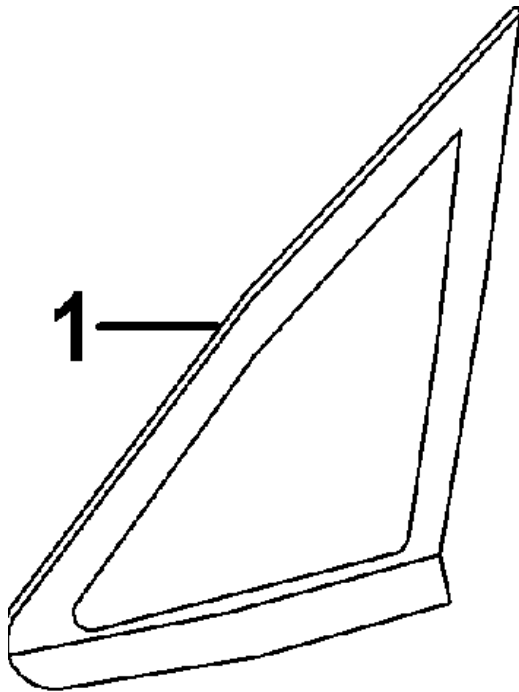
002-18027

1 Module, Tire Pressure

2 Horn, Anti-Theft

L	9T1Z 15K602 B	\$118.52
R	BE8Z 13832 C	\$26.83

QUARTER GLASS



002-18028

R&I Quarter Glass

R #1.5
L #1.5

#Includes Clean Up Old Adhesive as Necessary

1 Glass, Quarter
Ford

Chrome Mldg

R #1.3 BE8Z 5429710 C \$385.47
L #1.3 BE8Z 5429711 C \$385.47

Black Mldg

R #1.3 BE8Z 5429710 B \$355.55
L #1.3 BE8Z 5429711 B \$355.55

NAGS

Chrome Mldg

R #1.3 DQ11803GTY
L #1.3 DQ11804GTY

Black Mldg

R #1.3 DQ11801GTY
L #1.3 DQ11802GTY

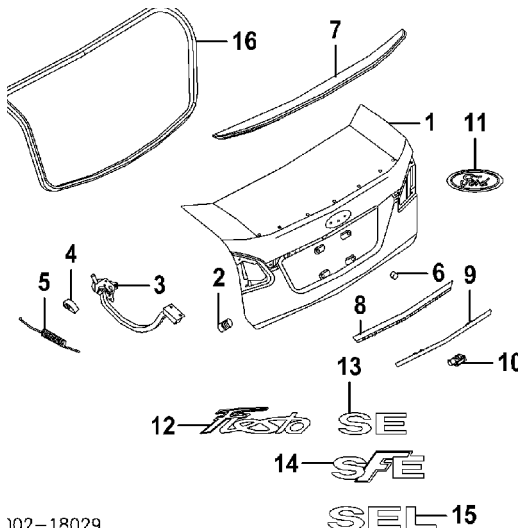
#Includes Clean Up Old Adhesive as Necessary

Adhesive, Glass (a)
(a) As Required

N.A.

LUGGAGE LID

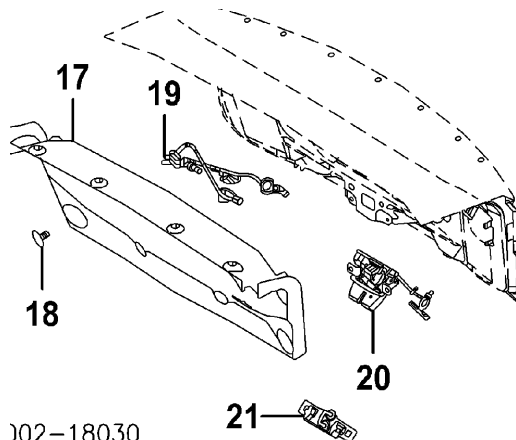
Procedures 24 and 28



Refinish Luggage Lid Outside		2.3		
Add for Underside		1.0		
Refinish Hinge	R	.5		
	L	.5		
Refinish Luggage Lid Handle		.5		
Refinish Rear Spoiler		1.0		
R&I Luggage Lid		.4		
R&I Luggage Lid Handle		#.5		
#Includes R&I Luggage Lid Trim				
R&I Luggage Lid Trim		.2		
1 Lid, Luggage				
w/Spoiler		1.5	AE8Z 5440110 B	\$179.88
w/o Spoiler		1.5	AE8Z 5440110 A	\$179.88
2 Bumper, Rubber	R		XS4Z 16758 B	\$3.15
	L		XS4Z 16758 B	\$3.15
3 Hinge, Luggage Lid	R		BE8Z 5442700 A	\$46.25
	L		BE8Z 5442701 A	\$47.20
4 Bumper, Hinge	R	#.6	8A6Z 5440452 A	\$4.22
	L	#.6	8A6Z 5440452 A	\$4.22
5 Spring, Hinge	R	#.6	8A6Z 5442760 A	
	L	#.6	8A6Z 5442760 A	
#R&R One Side Complete, w/Luggage Lid Removed				
6 Bumper, License Plate	R		* W714996 S300	\$1.27

2011 Ford Fiesta SEL Sedan

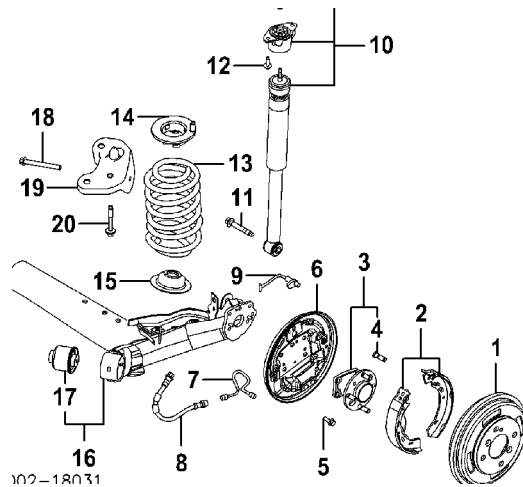
	L	* W714996 S300	\$1.27
7 Spoiler, Rear (Adhesive) (P)	.4	BE8Z 5444210 AA	\$389.47
8 Handle, Luggage Lid (P)	#.4	BE8Z 5443400 AA	
(P) Paint to Match			
#w/Luggage Lid Trim Removed			
9 Moulding, Handle			
Chrome	#.2	BE8Z 5442512 CA	\$56.07
Black	#.2	BE8Z 5442512 BA	
#Included in R&R Luggage Lid Handle Assy			
10 Switch, Luggage Lid Release	#.2	1L2Z 14018 AC	\$33.22
#w/Luggage Lid Handle Removed			
11 Emblem (Adhesive)	.2	BE8Z 1542528 A	\$16.07
Nameplate (Adhesive)			
12 "Fiesta"	.2	BE8Z 5842528 A	\$12.27
13 "SE"	.2	BE8Z 5442528 B	\$4.65
14 "SFE"	.2	BE8Z 5442528 C	\$15.28
15 "SEL"	.2	6E5Z 5442528 C	\$10.87
16 Weatherstrip, Lid (On Body)	.4	BE8Z 5443720 A	\$47.32



17 Panel, Luggage Lid Trim	.3	BE8Z 5446404 AA	
18 Clip, Trim (a)		* W711687 S300	\$1.50
(a) As Required			
19 Harness, Luggage Lid		BE8Z 14A227 AA	
20 Latch, Luggage Lid	#.2	BE8Z 5443150 A	\$70.83
#w/Luggage Lid Trim Removed			
21 Striker, Luggage Lid	.2	BE8Z 5443252 B	\$13.10

REAR SUSPENSION

Procedure 23



R&I Suspension/Axle Beam Assy	2.6
Check Rear Alignment	.8
Add to Adjust Front Alignment	1.0
Bleed Brake System	.6

NOTE 1: R&I/R&R or O/H Does Not include bleed brake system.

NOTE 2: Refer to Special Cautions Section at the beginning of this vehicle text.

1 Drum, Rear Brake	R	#.5	BE8Z 1126 A	\$34.35
	L	#.5	BE8Z 1126 A	\$34.35
#R&R Both Sides				.8
2 Shoe Set, Brake		#.8	BE8Z 2200 B	\$66.63
#w/Drums Removed				
3 Hub Assy, Rear	R	#.8	BE8Z 1109 A	\$76.08
	L	#.8	BE8Z 1109 A	\$76.08
#Includes R&R Brake Drum				
4 Stud, Lug (4/Side)¶	R		BE8Z 1107 B	\$1.25
	L		BE8Z 1107 B	\$1.25
¶Included w/Rear Hub Assy				
5 Bolt, Hub Mtg (4/Side)	R		* W711918 S442	\$1.27
	L		* W711918 S442	\$1.27
6 Plate, Backing	R	#.3	8V5Z 2211 A	\$28.63
	L	#.3	8V5Z 2212 A	\$28.63
#w/Hub Removed				

2011 Ford Fiesta SEL Sedan

7 Tube, Brake	R		AE8Z 2267 A	\$12.36
	L		AE8Z 2268 B	\$11.73
8 Hose, Brake	R	#.3	AE8Z 2282 A	\$12.78
	L	#.3	AE8Z 2282 A	\$12.78

#w/Backing Plate Removed Deduct .2

9 Sensor, Rear ABS-See ABS/Brakes Section

10 Absorber, Shock	R	#.6	BE8Z 18125 A	\$71.68
	L	#.6	BE8Z 18125 A	\$71.68
#R&R Both Sides 1.0				
11 Bolt, Shock Mtg	R		* W713343 S442	\$1.27
	L		* W713343 S442	\$1.27
12 Bolt, Upper Support (2/Side)	R		* W708828 S442	
	L		* W708828 S442	
13 Spring, Coil	R	#1.0	BE8Z 5560 A	\$33.37
	L	#1.0	BE8Z 5560 A	\$33.37
14 Seat, Upper Spring	R	#1.0	BE8Z 5586 A	\$4.22
	L	#1.0	BE8Z 5586 A	\$4.22
15 Seat, Lower Spring	R	#1.0	BE8Z 5793 A	\$3.95
	L	#1.0	BE8Z 5793 A	\$3.95

#R&R One Side Complete, R&R Both Sides 1.8

16 Axle Assy, Rear		#4.8	BE8Z 5035 A	\$428.33
--------------------	--	------	-------------	----------

#Includes R&R Hubs, Drums & Backing Plates

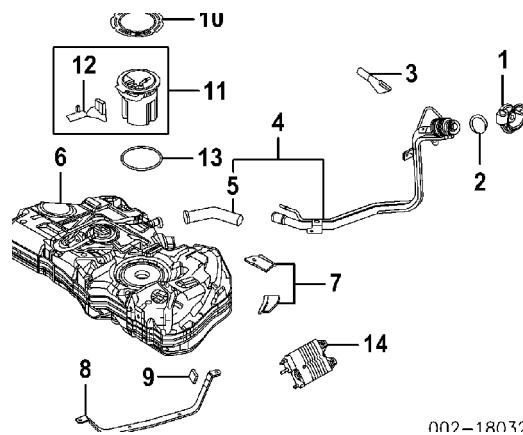
17 Bushing, Axle (a)	R	#1.3	BE8Z 5A638 A	
	L	#1.3	BE8Z 5A638 A	

(a) Included w/Rear Axle Assy

#R&R Both 2.0, Included in R&R Rear Axle Assy

18 Bolt, Axle Mtg	R		* W500553 S442	\$1.77
	L		* W500553 S442	\$1.77
19 Bracket, Axle Mounting	R		BE8Z 5596 A	\$28.90
	L		BE8Z 5596 B	\$32.43
20 Bolt, Bracket (3/Side)	R		* W708508 S442	
	L		* W708508 S442	

FUEL TANK



R&I Fuel Tank

#4.0

#Includes R&I Rear Suspension Assy

NOTE: R&I/R&R Does Not include drain and refill.

1 Housing, Fuel Filler-See Quarter Panel Section			
2 Bezel, Filler		AU5Z 9K072 A	\$5.62
3 Funnel, Filler		8U5Z 17B068 B	\$8.15
4 Neck Assy, Filler		AE8Z 9034 C	
5 Hose, Filler¶		AE8Z 9B233 A	
¶Included w/Filler Neck Assy			
6 Tank, Fuel	#4.4	AE8Z 9002 A	\$573.15
#Includes R&I Rear Suspension Assy			
7 Insulator, Tank		AE8Z 9A068 A	\$2.69
8 Strap, Fuel Tank			
Front		AE8Z 9054 C	
Rear		AE8Z 9054 B	
9 Shield, Tank		AE8Z 9B007 A	\$5.38
10 Ring, Retainer		4L2Z 9C385 AA	\$14.30
11 Pump Assy, Fuel	#1.0	AE8Z 9H307 C	\$185.67
#Included in R&R Fuel Tank			
12 Sender, Fuel (a)		AE8Z 9A299 A	\$97.02
(a) Included w/Fuel Pump Assy			
13 O-Ring, Fuel Pump		4L3Z 9276 AA	\$13.42

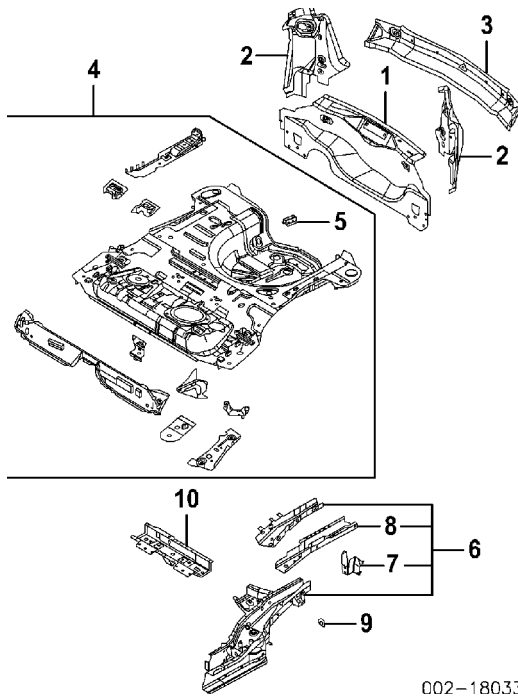
2011 Ford Fiesta SEL Sedan

14 Canister Assy, Vapor-See Emission System Section

REAR BODY

Procedures 26 and 28

SHEET METAL



002-18031

Refinish Rear Body Panel		2.0		
Add for Edge & Inside		.8		
Refinish Rear Floor Pan		1.5		
Add for Underside		.8		
Refinish Rear Sidemember Assy	R	1.5		
	L	1.5		
Refinish Rear Frame Rail	R	1.0		
	L	1.0		
1 Panel, Rear Body	#8.4	AE8Z 5440320 A	\$55.90	
#Deduct 1.3 for Each Quarter Panel Removed, Deductions Include Common Surfaces & Included Operations, Deduct .5 for Each Rear Lamp Mounting Panel Removed				
Striker, Luggage Lid-See Luggage Lid Section				
2 Panel, Rear Lamp Mounting-See Quarter Panel Section				
3 Reinf, Lower	#3.0	AE8Z 5440338 A	\$26.55	

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#Included in R&R Rear Body Panel

4 Pan Assy, Rear Floor #16.0 AE8Z 5411215 A \$360.05

#w/Rear Body Panel Removed

5 Brkt, Spare Wheel Mtg¶ .5 YS4Z 5447076 AA \$21.20

¶Included w/Rear Floor Pan Assy

6 Sidemember Assy, Rear (HSS) R #9.5 AE8Z 5410124 A \$285.92

L #9.5 AE8Z 5410125 A \$283.63

#w/Floor Pan Assy Removed 2.5

7 Bracket, Bumper Mtg (HSS) (a) R .8 AE8Z 17A750 C \$10.00

L .8 AE8Z 17A750 A \$9.93

8 Rail, Rear Frame (HSS) (a) R #5.5 AE8Z 5410456 A \$26.08

L #5.5 AE8Z 5410457 A \$26.08

(a) Included w/Rear Sidemember Assy

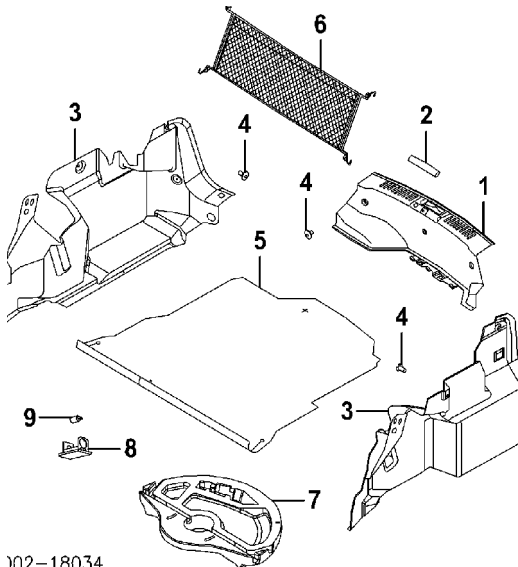
#w/Floor Pan Assy Removed 1.5

9 Bracket, Brake Hose R 2S6Z 2082 A \$4.55

L 2S6Z 2082 A \$4.55

10 Crossmember, Rear AE8Z 4K338 A \$68.98

INTERIOR TRIM



102-18034

1 Panel, Rear Trim .2 BE8Z 5440374 AA \$67.38

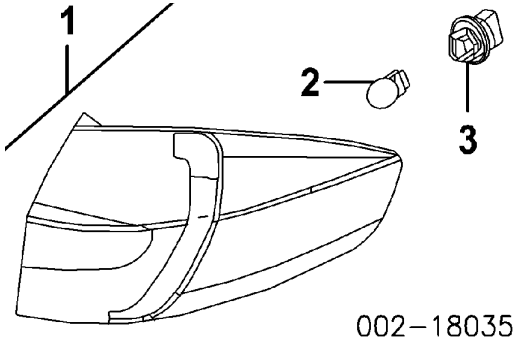
2 Cover, Striker BE8Z 5440374 BA \$10.83

2011 Ford Fiesta SEL Sedan

3 Panel, Side Trim	R	#.3	BE8Z 5431148 AA	\$57.50
	L	#.3	BE8Z 5431149 AA	\$57.53
#w/Rear Trim Panel Removed				
4 Clip, Trim (a)				
Black, Blue			* W704506 SSB	
Cashmere, Red			* W704506 SSB	
Stone			* W704506 SSA	
(a) As Required				
5 Carpet, Luggage Compt			BE8Z 5413046 AA	\$90.73
6 Net, Cargo				
Dealer Installed			VAA6Z 54550A66 A	\$38.00
7 Insulator, Spare Wheel			BE8Z 5411168 A	\$27.87
8 Lens, Cargo Lamp			E6RY 13776 A	\$11.98
9 Bulb, Cargo Lamp			E5RY 13466 B	\$2.50

REAR LAMPS

COMBINATION LAMP
ON BODY



R&I Combination Lamp Assy

1 Lamp Assy, Combination

2 Bulb, Park/Signal/Marker¶

3 Socket, Park/Signal/Marker¶

R	.3		
L	.3		
R	.3	BE8Z 13404 A	\$80.07
L	.3	BE8Z 13405 A	\$80.07
R	#.2	F4CZ 13466 A	\$2.33
L	#.2	F4CZ 13466 A	\$2.33
R	#.2	2U5Z 13411 SA	\$10.67
L	#.2	2U5Z 13411 SA	\$10.67

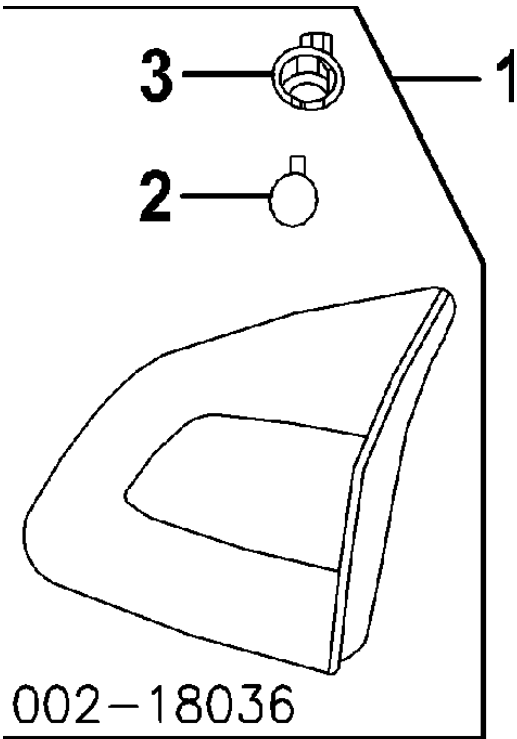
¶Included w/Combination Lamp Assy

#Included in R&I Combination Lamp Assy

Harness, Rear Lamp-See Rocker/Pillars/Floor
Section

COMBINATION LAMP
ON LUGGAGE LID

2011 Ford Fiesta SEL Sedan



R&I Combination Lamp Assy

R #.2
L #.2

#Included in R&R Luggage Lid

1 Lamp Assy, Combination	R	#.2	BE8Z 15500 A	\$72.20
	L	#.2	BE8Z 15501 A	\$72.20

#Included in R&R Luggage Lid

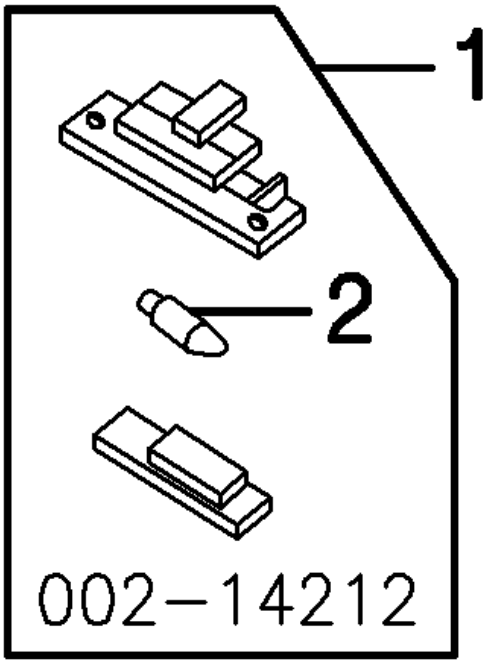
2 Bulb, Back-Up¶	R	#.2	E6DZ 13466 B	\$3.50
	L	#.2	E6DZ 13466 B	\$3.50

#Included in R&I Combination Lamp Assy

3 Socket, Back-Up¶	R		F81Z 13411 AA	\$13.98
	L		F81Z 13411 AA	\$13.98

¶Included w/Combination Lamp Assy

LICENSE LAMP



R&I License Lamp Assy

R	#.1
L	#.1

#Included in R&R Luggage Lid

1 Lamp Assy, License

R	#.1	BE8Z 13550 A	\$21.12
L	#.1	BE8Z 13550 A	\$21.12

#Included in R&R Luggage Lid

2 Bulb, License Lamp¶

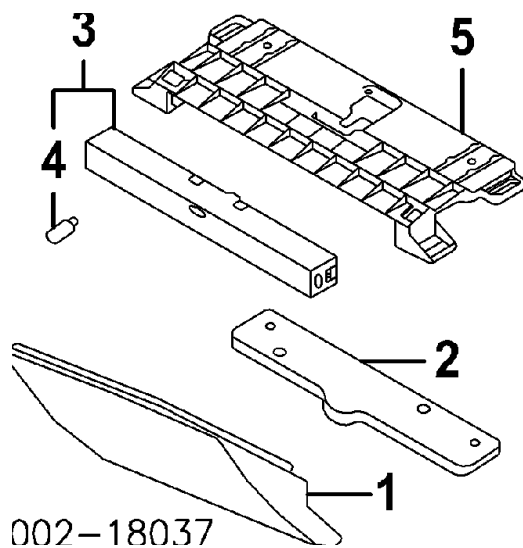
R	#.1	N.A.
L	#.1	N.A.

¶Included w/License Lamp Assy

#Included in R&R License Lamp Assy

HIGH MOUNT STOP LAMP

2011 Ford Fiesta SEL Sedan



1 Cover, Stop Lamp-See Roof Section

2 Bracket, Lower

3 Lamp Assy, High Mount Stop

#Included in R&R Headliner

4 Bulb, Stop Lamp (5)#

#Included w/High Mount Stop Lamp Assy

5 Bracket, Upper

#.2

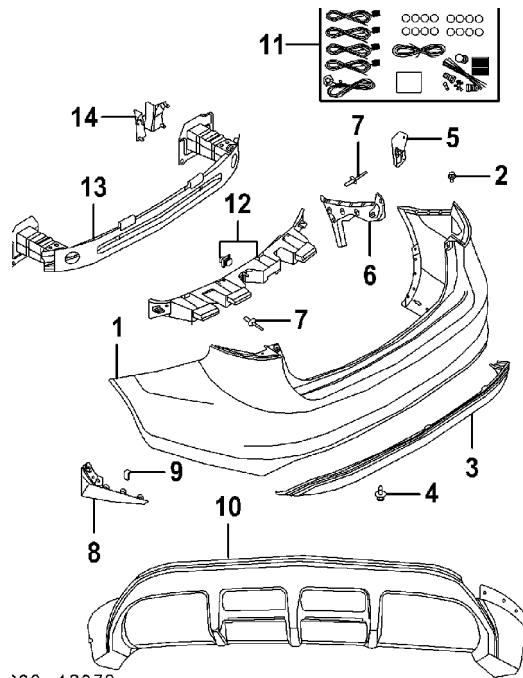
BE8Z 13A624 B \$8.75
BE8Z 13A613 B

E5RY 13466 B \$2.50

BE8Z 13A624 A \$12.15

REAR BUMPER

Procedures 27 and 28



102-18038

Refinish Rear Bumper Cover	2.8
Refinish Impact Bar	1.0
R&I Rear Bumper Cover Assy	1.0
O/H Rear Bumper Cover (Includes R&I)	2.0
Add to R&I/R&R or O/H Rear Bumper Cover	
w/Park Lamps	.2
Add to R&R or O/H Rear Bumper Cover	
w/Parking Aid Sensors	.4
Add to Drill for Parking Aid Sensors	.6

NOTE: All Parts in this section are included in overhaul unless noted otherwise.

1 Cover, Rear Bumper (P) (P) Paint to Match	2.0	AE8Z 17K835	\$421.07
2 Clip, Cover (a) (a) As Required		YS4Z 16K262 AA	\$6.00

2011 Ford Fiesta SEL Sedan

3 Deflector, Rear Stone		.3	AE8Z 17808 A	\$43.43
4 Rivet, Blind (a)			* N807389 S	\$1.00
(a) As Required				
5 Reinf, Rear Cover Mounting	R		AE8Z 17D942 DA	\$8.87
	L		AE8Z 17D943 DA	\$8.87
6 Bracket, Cover Mounting	R	#.3	AE8Z 17D942 A	\$22.92
	L	#.3	AE8Z 17D943 A	\$22.92

#w/Rear Bumper Cover Removed, Not Included in O/H, Included in R&R Quarter Panel

7 Rivet, Mounting (a)			* W709095 S300	
(a) As Required				
8 Mudguard, Rear	R	.2	AE8Z 16A550 BA	\$74.93
	L	.2	AE8Z 16A550 BB	\$74.93
9 Clip, Mudguard (a)	R		* W710754 S439	\$1.50
	L		* W710754 S439	\$1.50
(a) As Required				

10 Spoiler, Rear Bumper-See Ground Effects Section

11 Sensor Kit, Parking Aid				
Dealer Installed	#		VAS4Z 15A866 B	\$249.00

#w/Rear Bumper Cover Removed, Not Included in O/H

12 Absorber, Impact	#.2		AE8Z 17D995 B	\$54.17
13 Bar, Bumper	#.3		AE8Z 17906 A	\$209.52

#w/Rear Bumper Cover Removed, Not Included in O/H, Included in R&R Rear Body Panel

14 Bracket, Bumper Mtg-See Rear Body Section