

■ **MODEL IDENTIFICATION**

THE MODELS COVERED BY THIS CATALOGUE ARE AS FOLLOWS:-

BODY STYLE	MODEL CODE	GM CODE
3 DOOR HATCH	33	C08
5 DOOR HATCH	34	C48
3 DOOR ESTATE	35	C15
5 DOOR ESTATE	36	C35
3 DOOR VAN	37	C70
4 DOOR COMBO/MAX	38	C25
4 DOOR SALOON	39	C19
3 DOOR HATCH	43	D08
5 DOOR HATCH	44	D48
3 DOOR ESTATE	45	D15
5 DOOR ESTATE	46	D35
3 DOOR VAN	47	D70
4 DOOR COMBO/MAX	48	D25
4 DOOR SALOON	49	D19

■ ENGINE IDENTIFICATION

THE ENGINES COVERED BY THIS CATALOGUE ARE AS FOLLOWS:–

ENGINE SIZE & CODE		GM CODE
1.2S / 1.2ST (OHC)	=	L17
1.2S / 1.2SC (OHV)	=	L84
1.3N / 1.3NB	=	LY1
1.3S	=	LX9
C1.3N	=	L72 & T5X
1.4NV	=	L89
C1.4NZ	=	2H6
1.6S	=	L16
1.6SV	=	2H1
E1.6NZ	=	L73 & T5E
C1.6LZ	=	L73 & T5X
C1.6NZ	=	L73 & T5X
1.8E	=	LV6
1.8SE	=	LV6
E1.8NV / S1.8NV	=	LV9 & T5E
C1.8NE / C1.8NT	=	L54 & T5X
C1.8NZ	=	LH8 & T5X
2.0NE	=	LE4
C2.0NE	=	LE4 & T5X
2.0SEH / 2.0SER	=	2H4
2.0XE	=	LJ1
C2.0XE	=	LJ1 & T5X
1.6D / 1.6DA	=	L53
1.7D / 1.7DR	=	LU7
1.5TD	=	LM0
1.7TD	=	LU8

■ TRIM AND COLOUR CODES

CONTINENTAL BUILD VEHICLES

OBTAIN TRIM COMBINATION CODE FROM THE 'VIN' PLATE, IDENTIFY COLOUR AND RELEVANT INFORMATION FROM THE TRIM CHART BELOW. THIS WILL ENABLE IDENTIFICATION OF TRIM PARTS TO BE MADE FROM THIS CATALOGUE.

UK BUILD VEHICLES

OBTAIN TRIM COLOUR CODE FROM THE 'VIN' PLATE, (E.G. 20I: 81I: 82I) AND USING THE TRIM CHART, IDENTIFY COLOUR. THIS TOGETHER WITH THE RELEVANT VEHICLE INFORMATION WILL ENABLE SPECIFIC IDENTIFICATION OF INTERIOR TRIM PARTS FROM THIS CATALOGUE.

1985 – 1986 HATCH, CONVERTIBLE, SALOON, ESTATE, VAN

OPTION CODE / NAME	BEIGE 60I	BLUE 20I	BROWN 65I	GREY 82I	RED 70I
W6C – OXFORD	003	013	023	053	N/A
W6D – LYON	N/A	N/A	523	553	N/A
W6E – TWILL	203/4	213/4	223/4	253/4	N/A
W6F – TURIN	303	N/A	N/A	353	N/A
W6G – MOSAIC	103	113	123	153	N/A
W6J – PLAID / LYON	N/A	N/A	524	554	N/A
W6M – OFFICIAL CARS	863	N/A	N/A	N/A	N/A
W6Q – RONDA	N/A	716	N/A	N/A	746

■ TRIM AND COLOUR CODES

CONTINENTAL BUILD VEHICLES

OBTAIN TRIM COMBINATION CODE FROM THE 'VIN' PLATE, IDENTIFY COLOUR AND RELEVANT INFORMATION FROM THE TRIM CHART BELOW. THIS WILL ENABLE IDENTIFICATION OF TRIM PARTS TO BE MADE FROM THIS CATALOGUE.

UK BUILD VEHICLES

OBTAIN TRIM COLOUR CODE FROM THE 'VIN' PLATE, (E.G. 20I: 81I: 82I) AND USING THE TRIM CHART, IDENTIFY COLOUR. THIS TOGETHER WITH THE RELEVANT VEHICLE INFORMATION WILL ENABLE SPECIFIC IDENTIFICATION OF INTERIOR TRIM PARTS FROM THIS CATALOGUE.

1987 – 1988 HATCH, CONVERTIBLE, SALOON, ESTATE, VAN

OPTION CODE / NAME	BEIGE 60I	BLUE 20I	BROWN 65I	GREY 82I
W6C – OXFORD	003	013	023	053
W6E – TWILL	203/4	213/4	223/4	253/4
W6F – TURIN	304	N/A	N/A	354
W6G – MOSAIC	103	113	123	153
W6J – PLAID / LYON	N/A	N/A	524	554
W6M – OFFICIAL CARS	863	N/A	N/A	N/A
W6Q – RONDA	N/A	N/A	N/A	756
W6Q – SATIN	N/A	N/A	N/A	951
W6Q – CHICAGO / TURIN	N/A	N/A	N/A	954
W6R – LEATHER	N/A	N/A	N/A	651/6
CONVERTIBLE (ALL WHITE)	N/A	N/A	N/A	054

■ TRIM AND COLOUR CODES

CONTINENTAL BUILD VEHICLES

OBTAIN TRIM COMBINATION CODE FROM THE 'VIN' PLATE, IDENTIFY COLOUR AND RELEVANT INFORMATION FROM THE TRIM CHART BELOW. THIS WILL ENABLE IDENTIFICATION OF TRIM PARTS TO BE MADE FROM THIS CATALOGUE.

UK BUILD VEHICLES

OBTAIN TRIM COLOUR CODE FROM THE 'VIN' PLATE, (E.G. 20I: 81I: 82I) AND USING THE TRIM CHART, IDENTIFY COLOUR. THIS TOGETHER WITH THE RELEVANT VEHICLE INFORMATION WILL ENABLE SPECIFIC IDENTIFICATION OF INTERIOR TRIM PARTS FROM THIS CATALOGUE.

1989 – 1990 HATCH, CONVERTIBLE, SALOON, ESTATE, VAN

OPTION CODE / NAME	BLUE 20I	ANTHRACITE 81I	GREY 82I
W6C – CHESTER	016	036	056
W6D – PLAID / SPORT	N/A	536	556
W6E – EPSOM / SARAH	216	236	256
W6F – RAINBOW	N/A	336	356
W6F – RAINBOW (CONVERTIBLE)	N/A	331	N/A
W6G – MATLOCK / MILPOINT	116	136	156
W6J – CHICAGO / RHODES	N/A	736	N/A
W6K – VINYL	N/A	436	N/A
W6L – RONDA	N/A	N/A	956
W6M – OFFICIAL CARS	N/A	N/A	866
W6R – LEATHER	N/A	636	N/A
W6Z – ROME	816	836	856

■ TRIM AND COLOUR CODES

CONTINENTAL BUILD VEHICLES

OBTAIN TRIM COMBINATION CODE FROM THE 'VIN' PLATE, IDENTIFY COLOUR AND RELEVANT INFORMATION FROM THE TRIM CHART BELOW. THIS WILL ENABLE IDENTIFICATION OF TRIM PARTS TO BE MADE FROM THIS CATALOGUE.

UK BUILD VEHICLES

OBTAIN TRIM COLOUR CODE FROM THE 'VIN' PLATE, (E.G. 20I: 81I: 82I) AND USING THE TRIM CHART, IDENTIFY COLOUR. THIS TOGETHER WITH THE RELEVANT VEHICLE INFORMATION WILL ENABLE SPECIFIC IDENTIFICATION OF INTERIOR TRIM PARTS FROM THIS CATALOGUE.

1991-1992 HATCH, CONVERTIBLE, SALOON, ESTATE, VAN

OPTION CODE / NAME	BLUE 20I	ANTHRACITE 81I	GREY 82I
W6C – CHESTER	016	036	056
W6D – PLAID / SPORT	N/A	536	556
W6E – EPSOM / SARAH	216	236	256
W6F – RAINBOW	N/A	336	356
W6G – MATLOCK / MILPOINT	116	136	156
W6J – CHICAGO	N/A	736	N/A
W6K – VINYL	N/A	436	N/A
W6L – RONDA	N/A	N/A	956
W6M – OFFICIAL CARS	N/A	868	866
W6P – LINCOLN	N/A	768	758
W6R – LEATHER	N/A	636	N/A
W6T – VIVA	N/A	938	N/A
W6Z – ROME	816	836	856

■ TRIM AND COLOUR CODES

CONTINENTAL BUILD VEHICLES

OBTAIN TRIM COMBINATION CODE FROM THE 'VIN' PLATE, IDENTIFY COLOUR AND RELEVANT INFORMATION FROM THE TRIM CHART BELOW. THIS WILL ENABLE IDENTIFICATION OF TRIM PARTS TO BE MADE FROM THIS CATALOGUE.

UK BUILD VEHICLES

OBTAIN TRIM COLOUR CODE FROM THE 'VIN' PLATE, (E.G. 20I: 81I: 82I) AND USING THE TRIM CHART, IDENTIFY COLOUR. THIS TOGETHER WITH THE RELEVANT VEHICLE INFORMATION WILL ENABLE SPECIFIC IDENTIFICATION OF INTERIOR TRIM PARTS FROM THIS CATALOGUE.

1992 – 1993 HATCH, CONVERTIBLE, SALOON, ESTATE

OPTION CODE / TRIM	ANTHRACITE 81I	GREY 82I
W6C – CHESTER	036	056
W6D – DALI (CONVERTIBLE)	989	N/A
W6D – KANDINSKI (CONVERTIBLE)	969	N/A
W6D – OP-ART (CONVERTIBLE)	979	N/A
W6D – PLAID / RHODES (CONVERTIBLE)	536	N/A
W6D – PLAID / RHODES (CONVERTIBLE) (METALISSE 93)	538	N/A
W6F – RAINBOW	336	356
W6G – MATLOCK / MILPOINT	136	156

■ TRIM AND COLOUR CODES

CONTINENTAL BUILD VEHICLES

OBTAIN TRIM COMBINATION CODE FROM THE 'VIN' PLATE, IDENTIFY COLOUR AND RELEVANT INFORMATION FROM THE TRIM CHART BELOW. THIS WILL ENABLE IDENTIFICATION OF TRIM PARTS TO BE MADE FROM THIS CATALOGUE.

UK BUILD VEHICLES

OBTAIN TRIM COLOUR CODE FROM THE 'VIN' PLATE, (E.G. 20I: 81I: 82I) AND USING THE TRIM CHART, IDENTIFY COLOUR. THIS TOGETHER WITH THE RELEVANT VEHICLE INFORMATION WILL ENABLE SPECIFIC IDENTIFICATION OF INTERIOR TRIM PARTS FROM THIS CATALOGUE.

1985 – 1989 COMBO / MAX

OPTION CODE / NAME	BEIGE 60I	BLUE 20I	BROWN 65I	GREY 82I	ANTHRACITE 81I
W6C – OXFORD CLOTH	003	013	023	053	036
W6E – TWILL	203/4	213/4	223/4	253/4	N/A
W6K – VINYL	403	N/A	N/A	453	436
W6M – OFFICIAL CARS	863	N/A	N/A	N/A	N/A

1989 – COMBO / MAX

OPTION CODE / NAME	BLUE 20I	GREY 82I	ANTHRACITE 81I
W6C – CHESTER	N/A	056	036
W6E – SARAH	216	256	236
W6K – VINYL	N/A	N/A	436

■ EXTERIOR PAINT COLOURS

PAINT COLOUR	OPEL PAINT CODE	VAUXHALL PAINT CODE
SOLID		
BLACK	200	80L
BORDEAUX RED	545	73L
BRAZIL BROWN	434	64L
CARGO YELLOW	555	51L
COSMOS BLUE	273	27L
CRIMSON / CARMINE RED	535	76L
PORCELAIN / CHINA BLUE	243	17L
MAGMA / FLAME RED	547	79L
GAZELLE BEIGE	428	51L
CASABLANCA / GLACIER WHITE	474	10L
JADE	350	47L
JAMAICA YELLOW	462	59L
LEAF GREEN	344	43L
LOBSTER RED	548	LLL
MEXICO RED	539	71L
NAVY BLUE	251	27L
NORDIC BLUE	253	18L
PARCHMENT	433	52L
PINE GREEN	322	49L
POLAR WHITE	452	11L
HALIT / REGENCY BLUE	259	16L
STRATOS BLUE	234	16L
ATOLL / SQUADRON BLUE	246	21L

■ EXTERIOR PAINT COLOURS

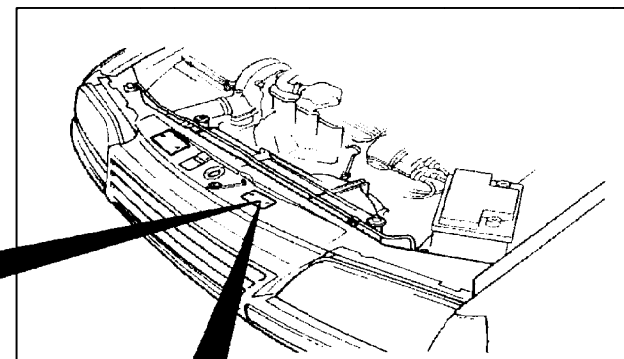
PAINT COLOUR	OPEL PAINT CODE	VAUXHALL PAINT CODE
METALLIC		
ALMADINE RED	537	70L
TEAK BROWN / AUTUMN GOLD	466	65L
CRYSTAL MOSS	-	41L
FJORD BLUE	247	26L
MIDNIGHT BLUE	255	14L
NEPTUNE BLUE	228	13L
OLIVE GREEN	346	42L
SAPPHIRE BLUE	218	25L
SOVEREIGN GOLD	405	58L
SILVER	125	85L
SILVER BLUE	245	23L
ALMOND / TAWNY BROWN	465	60L
TURQUOISE	339	32L
RUBY RED	538	77L
2 COAT METALLIC		
ASTRO SILVER	128	86L
BLACK METALLIC / BLACK STARMIST	256	90L
NOVA BLACK / DIAMOND BLACK	266	81L
EMERALD GREEN	351	48L
LASER BLUE	257	12L
MONACO BLUE	249	29L
MISTRAL GREY	119	83L
REMBRANDT SILVER	137	87L
SATURN	267	UWL
STAR SILVER	138	88L
STEEL GREY	114	82L
SILK VIOLET	265	19L
BAICAL / WESTMINSTER BLUE	262	23L

■ EXTERIOR PAINT COLOURS

PAINT COLOUR	OPEL PAINT CODE	VAUXHALL PAINT CODE
2 COAT MICA / PEARLESCENT		
AUBERGINE	544	74L
AURORA	279	20L
BORDEAUX RED	545	73L
EMERALD GREEN	351	48L
FLINT GREY	143	UX
PACIFIC BLUE	278	PJL
PEARL BLUE	258	99L
PEARL RED	541	98L

■ SERVICE PARTS IDENTIFICATION PLATE

THIS PLATE IS MOUNTED ON THE UPPER FRONT PANEL (UNDER THE BONNET). INFORMATION ON THE PLATE INCLUDES VEHICLE CHASSIS NUMBER (CONTINENTAL BUILD ONLY), EXTERIOR PAINT CODE AND PRODUCTION OPTION CODES.



CONTINENTAL BUILD			
1	2	3	4
556371	TF35	1LN	LH8 M79
5	6		
N500053	10L		
7	8		
SE6	CE4 V55 AU3		
9	10		
U71	NG8		

- 1 IDENT. FOR FACTORY USE ONLY
- 2 GM CODE (MODEL EXPLANATION)
- 3 IDENT. FOR FACTORY USE ONLY
- 4 PRODUCTION OPTION CODE NUMBER(S)
- 5 MODEL YEAR AND CHASSIS NUMBER
- 6 PAINT CODE, EXTERIOR
- 7 IDENT FOR FACTORY USE ONLY
- 8 PRODUCTION OPTION CODE NUMBER(S)
- 9 PRODUCTION OPTION CODE NUMBER
- 10 IDENT. FOR FACTORY USE ONLY

UK BUILD				
1	2	3		
256283	78L	357878PP		
4	5	6		
DOM	LH9009	9TF35M4		
7				
GY7	K73	M7	PX6	QWE
T39	T6C	U71	W1B	W2V
W6C	W8X	W8Z	XN8	2H6

- 1 IDENT. FOR FACTORY USE ONLY
- 2 PAINT CODE, EXTERIOR
- 3 IDENT. FOR FACTORY USE ONLY
- 4 FOR UK ONLY
- 5 IDENT. FOR SALES ORDER USE ONLY
- 6 GM CODE (MODEL EXPLANATION)
- 7 PRODUCTION OPTION CODE NUMBER(S)

■ VEHICLE IDENTIFICATION PLATE

THIS PLATE IS MOUNTED ON THE UPPER FRONT PANEL (UNDER THE BONNET) AND INCLUDES DETAILS OF PRODUCTION OPTION CODES AND SPECIAL VEHICLE OPTION SPECIFICATIONS WHEN APPLICABLE. IDENTIFICATION OF THESE PARTS CAN BE FOUND IN THE SPECIAL VEHICLE OPTION SPECIFICATION SECTION OF THIS CATALOGUE

Hersteller Manufacturer Betriebserlaubnis-Nr. Typ Type Approval No or Type Fahrzeug-Ident.-Nr Vehicle Ident. No. Zul. Gesamtgewicht Gross Vehicle Weight Zul. Zuggesamtgewicht Gross Combination Weight Zul. Achslast vorn Perm. Axle Weight Front Zul. Achslast hinten Perm. Axle Weight Rear Farbe Color	ADAM OPEL AG 03808T W0L000036K2510965 1590 kg 2690 kg 1- 0790 kg 2- 0820 kg E539 431	VAUXHALL MOTORS Ltd. TA NO. 03808T VIN W0L000036KE100545 GVW 1545 kg GCW 2745 kg AXLE 1- 790 kg AXLE 2- 755 kg COLOR 71L 81I W6D EH9762 MADE IN UNITED KINGDOM.
---	---	--

1 2 3 4 5

W0L 000036 K E 510965

6 7

E539 431

- 1 DIGITS 1 – 3** WORLD MANUFACTURER IDENTIFIER
- 2 DIGITS 4 – 9** DENOTES VEHICLE BODY STYLE, 36 = 5 DOOR ESTATE
- 3 DIGIT 10** PRODUCTION YEAR F = 1985
G = 1986
- 4 DIGIT 11** MANUFACTURING PLANT
2 = BOCHUM 5 = ANTWERP B = BERTONE
E = ELLESMERE PORT
8 = ELLESMERE PORT
- 5 DIGITS 12 – 17** CHASSIS NUMBER

- 6 PAINT CODE** 539 (CONTINENTAL BUILD)
71L (UK BUILD)
- 7 TRIM CODE** 431 (CONTINENTAL BUILD)
81I (UK BUILD)

EXTERIOR PAINT CODE

EXAMPLE:

539 (CONTINENTAL BUILD)
71L (UK BUILD)

THIS INFORMATION WILL ENABLE SPECIFIC PAINT TO BE IDENTIFIED

TRIM COMBINATION CODE (CONTINENTAL BUILD)

EXAMPLE:

431

THIS CODE WILL ENABLE IDENTIFICATION OF COLOUR AND RELEVANT INFORMATION, USING THE TRIM CHARTS CONTAINED IN THIS FOREWORD SPECIFIC TRIM ITEMS CAN THEN BE IDENTIFIED FROM THIS CATALOGUE

TRIM COLOUR CODE (UK BUILD)

EXAMPLE:

81I

USING THE CHARTS SHOWN IN THE FOREWORD, TRIM COLOUR CAN BE IDENTIFIED FROM THE CODE. THIS, TOGETHER WITH RELEVANT VEHICLE INFORMATION WILL ENABLE SPECIFIC IDENTIFICATION OF INTERIOR TRIM PARTS USING THIS CATALOGUE.

■ ENGINE NUMBER IDENTIFICATION

THE NUMBER IS LOCATED ON THE CYLINDER BLOCK, IN FRONT OF THE CLUTCH HOUSING.

EXAMPLE

C 20NE 14 000001

* **SERIAL NUMBER**

MANUFACTURING PLANT

01 = RUESSELSHEIM
02 = BOCHUM
08 = ELLESMERE PORT
14 = KAISERSLAUTERN
19 = ASPERN
20 = SZENTGOTTHARD
25 = HOLDEN
31 = BRAZIL

ENGINE TYPE

CATALYST

* **SERIAL NUMBER:** PLEASE SEE THE FOLLOWING PAGE FOR MORE INFORMATION

■ ENGINE NUMBER IDENTIFICATION

ENGINE IDENTIFICATION

A NEW ENGINE IDENTIFICATION SYSTEM HAS BECOME NECESSARY DUE TO THE NUMBER OF DIFFERENT ENGINES RESULTING FROM VARIOUS:

- EXHAUST GAS LIMIT LEVELS
- COMPRESSION RATIOS
- MIXTURE SYSTEMS

AS WELL AS FROM THE INTRODUCTION OF ADDITIONAL ENGINE TYPES.

THE NEW ENGINE IDENTIFICATION IS STAMPED ON THE ENGINE BLOCK, IN THE SAME PLACE AS ON PREVIOUS MODELS. THE IDENTIFICATION HAS 5 ENGINE DESIGN FEATURES, NOT ALL OF WHICH ARE STAMPED ON EVERY ENGINE.

EXAMPLES

**C 20 S E H
16 N Z**

ENGINE TYPE

MIXTURE SYSTEM

COMPRESSION RATIO

ENGINE CAPACITY

EXHAUST GAS LIMIT LEVEL

■ ENGINE NUMBER IDENTIFICATION

ENGINE SERIAL NUMBER PROGRESSION:

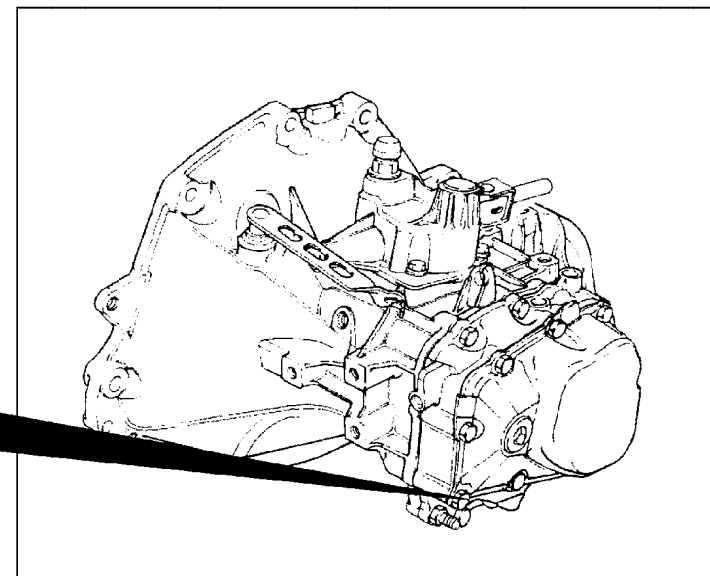
BOCHUM (02)	ELLESMERE PORT (08)	KAISERSLAUTERN (14/17)
000000 – 999999 A00001 – A99999 B00001 – Z99999 AA0001 – AA9999 AB0001 – AB9999 AC0001 – AZ9999 BA0001 – BA9999 BB0001 – ZZ0001	000001 – 999999 A00001 – A99999 B00001 – Z99999 AA0001 – AA9999 AB0001 – AB9999 AC0001 – AZ9999 BA0001 – BA9999 BB0001 – ZZ0001	000000 – 999999 A00001 – A99999 B00001 – Z99999 AA0001 – AA9999 AB0001 – AB9999 AC0001 – AZ9999 BA0001 – BA9999 BB0001 – ZZ0001
ASPERN (19)	SZENTGOTTHARD (20)	HOLDEN (25)
1.2 ENGINES 000001 – 999999 A00000 – A99999 B00001 – E99999 000001 – 999999 000001 – 1.4 ENGINES 000001 – 999999 000001 –	000001 – 999999 000001 – 050000 A00000 – A99999 B00001 – Z99999 AA0001 – AA9999 AB0001 – AB9999 AC0001 – AZ9999 BA0001 – BA9999 BB0001 – ZZ0001	000001 – 999999 000001 –

■ TRANSMISSION NUMBER IDENTIFICATION

MANUAL
TRANSMISSION

A 2 0 2 4 2 W 3 7 4 1 A B

NUMBER IS STAMPED ON
THE END COVER.



DIGIT 1

MANUFACTURING
PLANT
A = ASPERN
OR BLANK
FOR BOCHUM

DIGITS 2-4

DENOTES DAY
OF YEAR

DIGIT 5

LAST FIGURE OF
YEAR

DIGITS 6-7

INTERNAL PLANT
CODES DIGIT 7
IDENTIFIES
WHETHER WIDE
(W)
OR CLOSE RATIO
(C)

DIGITS 8-10

IDENTIFIES
RATIO - 3.74
CODE

DIGITS 11-13

INTERNAL PLANT
CODE

AUTOMATIC TRANSMISSION

THE UNIT NUMBER IS
STAMPED ON AN
IDENTIFICATION PLATE
WHICH IS LOCATED ON THE
TOP OF THE END COVER.

89JKC1049

DIGITS 1-2

DENOTES MODEL
YEAR

DIGITS 3-5

NOT FOR
DEALER USE

DIGITS 6-9

UNIT NUMBER
(REVERTS TO
1001 AT
COMMENCEMENT
OF EACH MODEL
YEAR)

