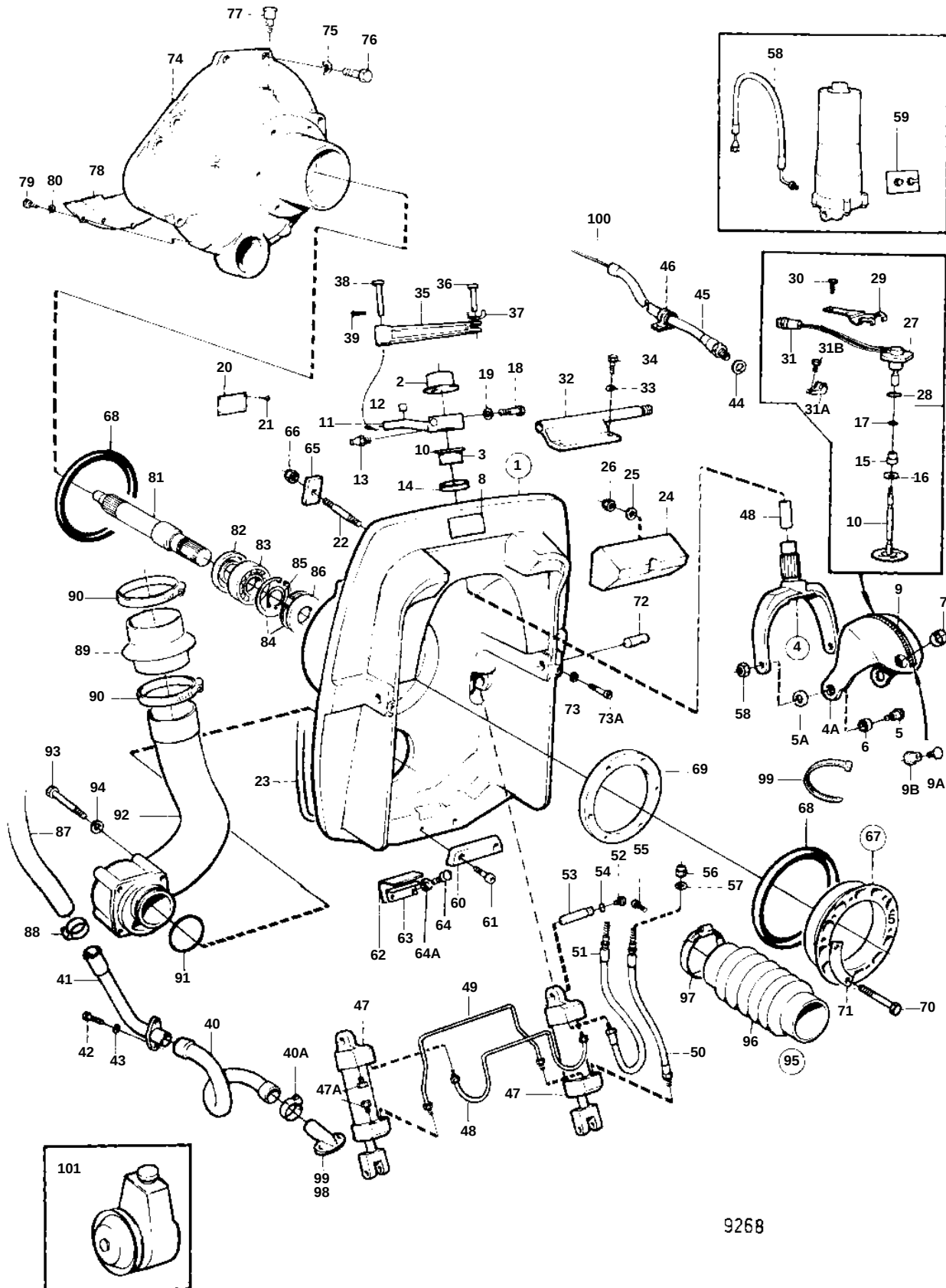


AQ151B,AQ151C



9268

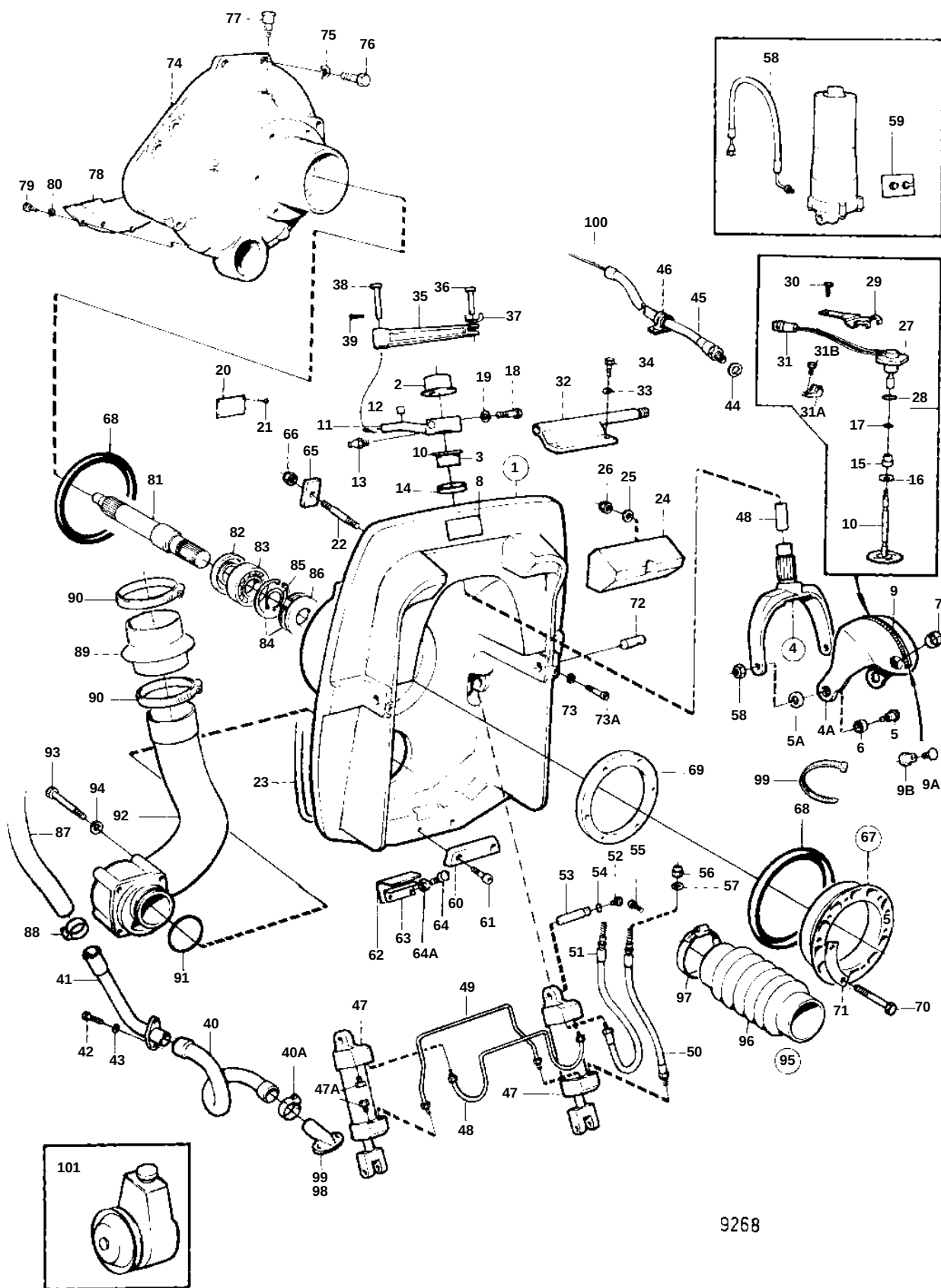
AQ151B,AQ151C

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	875845	1	Transom shield		WHITE
2	853863	2	• Bushing		(853496)
3	853864	2	• Bushing		(853497)
4	852950	1	• Steering fork kit		REPL BY 854066. WHITE
	854066	1	• Steering fork kit		GREY
4A		1	• • PROTECTING CAP		
5		2	• • SHOUTER SCREW		
5A		2	• • WASHER		
5B		2	• • NUT		
6		2	• • BUSHING		
7	853048	1	• • Bushing		
8	852827	1	• Sign		
9	853758	1	• Gear segment		REPLACED BY QUADRANT 854063, SCREW 853759 AND NUT 853760
	854063	1	• Gear segment		
9A	853759	1	• Screw		
9B	853760	1	• Rivet nut		
10	852984	1	• Drive gear		
11	853017	1	• Spindle arm		
12	949368	1	• • Bushing		
13	914169	1	• Lubricating nipple		
14	839195	1	• Ring		
			• Bulletin 48-23	48-23-EN	Seal Ring
15	851430	1	• Bushing		
16	966207	1	• Sealing ring		
17	925050	1	• O-ring		
18	959241	1	• Screw		
19	942336	1	• Spring washer		
20	853706	1	• Type plate		
21	804269	4	• Drive screw		
22	853982	6	• Stud		L = 103 MM (853726)
23	852868	1	Sealing strip		
24	852772	1	Rubber cushion		
25	960148	2	Washer		
26	963107	2	Nut		
27	828726	1	Potentiometer		
28	955991	1	O-ring		
29	853039	1	Bracket		
30	940199	1	Screw		
31		X	CABLE AND TERMINALS		SEE GROUP 3
31A	952628	1	Clamp		
31B	958247	1	Screw		
32	852775	1	Cable attachment		
33	941908	2	Spring washer		
34	955320	2	Screw		
35	852786	1	Link rod		
36	913158	1	Clevis pin		
37	853160	1	Lock washer		
38	852788	1	Clevis pin		
39	907856	1	Cotter pin		
40	875847	1	Hose kit		
40A	853548	2	• Hose clamp		
41	852771	1	Tube		
42	940100	2	Screw		
43	941906	2	Spring washer		
44	897745	1	Gasket		
45	839091	1	Hose		
46	952635	1	Clamp		
47	853439	2	Hydraulic cylinder		
47A	853215	2	Plug		
48	852830	1	Tube		

AQ151B,AQ151C

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
49	852832	1	Tube		
50	853709	1	Hose		
51	853708	1	Hose		
52	852879	2	Plug		
53	852748	2	Pin		
54	925053	4	O-ring		
55	853060	2	Flange screw		
56	853100	2	Nut		
57	853059	2	Washer		
58	852839	1	Hose		
59		1	HYDRAULIC PUMP AND TRIM INSTRUMENT WITH INSTALLATION COMPONENTS	04A-1390	
60	852835	1	Zinc electrode		
61	946541	2	Screw		
62	852877	1	Check valve		
63	852878	1	Attaching plate		
64	963545	2	Screw		
64A	941670	2	Washer		
65	852866	6	Washer		
66	963108	6	Nut		
67	826941	1	Clamping ring		
68	813967	2	• Rubber ring		
69	813964	1	• Spacer ring		
70	191844	6	• Screw		
71	806624	3	• Striker plate		
72	853175	2	Pivot pin		
73	941670	2	Washer		
73A	963699	2	Screw		
74	855610	1	Flywheel housing		
75	940280	4	Spring washer		
76	955342	4	Screw		
77	914167	1	Lubricating nipple		
78	834568	1	Cover plate		
79	946440	3	Flange screw		
80	941907	3	Spring washer		
81	855759	1	Shaft		
82	946242	1	Sealing ring		
83	11013	1	Ball bearing		
84	914533	2	Snap ring		
85	914462	1	Lock ring		
86	958860	1	Sealing ring		
87	838513	1	Hose		
88	961670	4	Hose clamp		
89	834871	1	Exhaust hose		
90	943483	2	Hose clamp	IK	
91	925260	1	O-ring	IK	
92	855551	1	Exhaust pipe		
93	955328	4	Screw		
94	960148	4	Washer		
95	875848	1	Bellows kit		
96		1	• BELLOW		
97	961675	1	Hose clamp		
98	949668	1	Strip clamp		
99	851766	1	Hose connection		SEE GROUP 4C
100		X	CONTROL CABLE		SEE GROUP 9
101		X	POWER STEERING		SEE GROUP 6
		X	ROTO PILOT		SEE GROUP 6

AQ151B,AQ151C



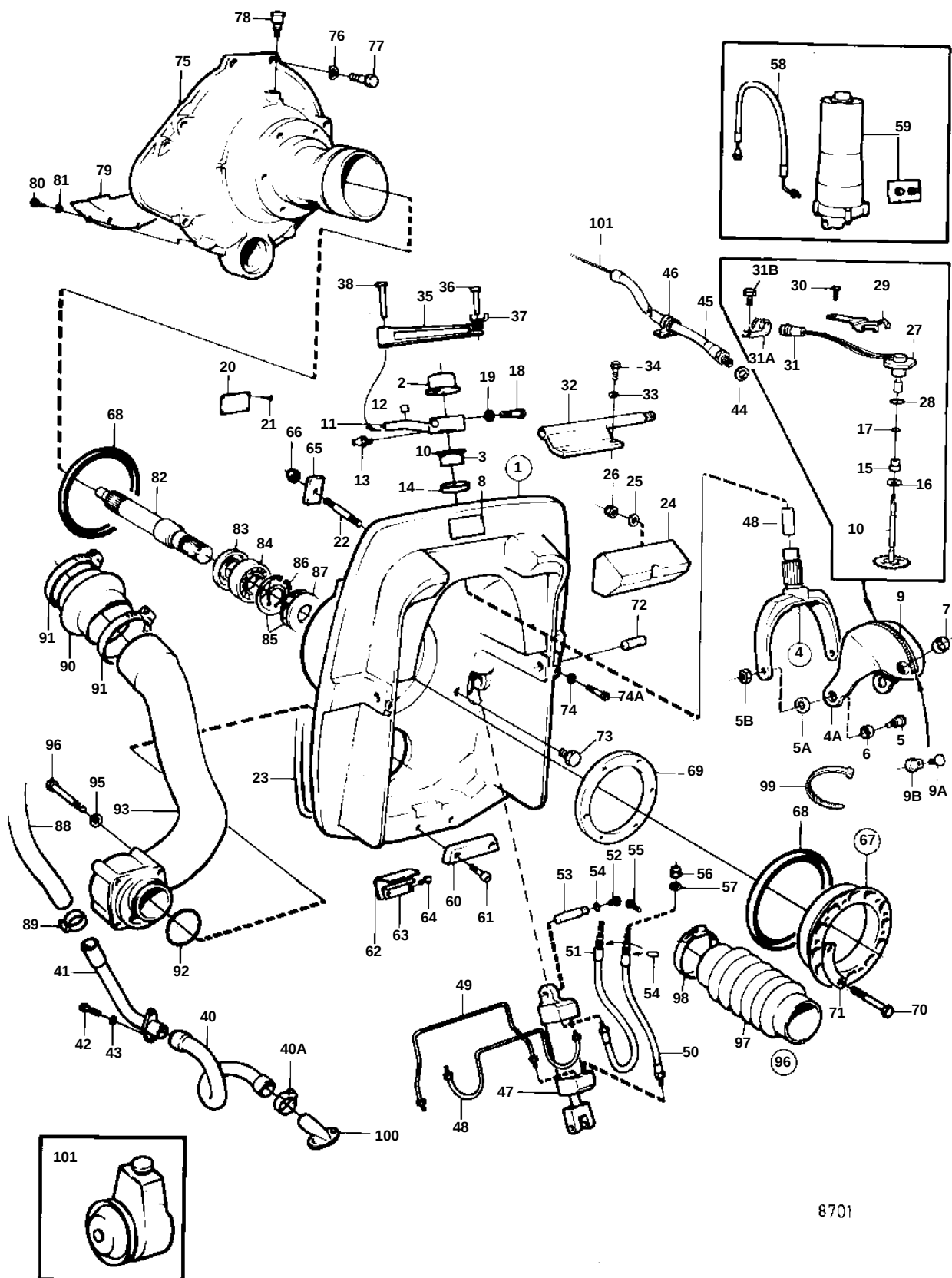
9268

AQ151B,AQ151C

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	876150	1	Transom shield		GREY
2	853863	2	• Bushing		(853496)
3	853864	2	• Bushing		(853497)
4	854066	1	• Steering fork kit		GREY
4A		1	• • PROTECTING CAP		
5		2	• • SHOUTER SCREW		
5A		2	• • WASHER		
5B		2	• • NUT		
6		2	• • BUSHING		
7	853048	1	• • Bushing		
8	852827	1	• Sign		
9	854063	1	• Gear segment		
9A	853759	1	• Screw		
9B	853760	1	• Rivet nut		
10	852984	1	• Drive gear		
11	853017	1	• Spindle arm		
12	949368	1	• • Bushing		
13	914169	1	• Lubricating nipple		
14	839195	1	• Ring		
			• Bulletin 48-23	48-23-EN	Seal Ring
15	851430	1	• Bushing		
16	966207	1	• Sealing ring		
17	925050	1	• O-ring		
18	959241	1	• Screw		
19	942336	1	• Spring washer		
20	853706	1	• Type plate		
21	804269	4	• Drive screw		
22	853982	6	• Stud		L = 103 MM (853726)
23	852868	1	Sealing strip		
24	852772	1	Rubber cushion		
25	960148	2	Washer		
26	963107	2	Nut		
27	828726	1	Potentiometer		
28	955991	1	O-ring		
29	853039	1	Bracket		
30	940199	1	Screw		
31		X	CABLE AND TERMINALS		SEE GROUP 3
31A	952628	1	Clamp		
31B	958247	1	Screw		
32	852775	1	Cable attachment		
33	941908	2	Spring washer		
34	955320	2	Screw		
35	852786	1	Link rod		
36	913158	1	Clevis pin		
37	853160	1	Lock washer		
38	852788	1	Clevis pin		
39	907856	1	Cotter pin		
40	875847	1	Hose kit		
40A	853548	2	• Hose clamp		
41	852771	1	Tube		
42	940100	2	Screw		
43	941906	2	Spring washer		
44	897745	1	Gasket		
45	839091	1	Hose		
46	952635	1	Clamp		
47	853439	2	Hydraulic cylinder		
47A	853215	2	Plug		
48	852830	1	Tube		
49	852832	1	Tube		

AQ151B,AQ151C

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
50	853709	1	Hose		
51	853708	1	Hose		
52	852879	2	Plug		
53	852748	2	Pin		
54	925053	4	O-ring		
55	853060	2	Flange screw		
56	853100	2	Nut		
57	853059	2	Washer		
58	852839	1	Hose		
59		1	HYDRAULIC PUMP AND TRIM INSTRUMENT WITH INSTALLATION COMPONENTS	04A-1390	
60	852835	1	Zinc electrode		
61	946541	2	Screw		
62	852877	1	Check valve		
63	852878	1	Attaching plate		
64	963545	2	Screw		
64A	941670	2	Washer		
65	852866	6	Washer		
66	963108	6	Nut		
67	826941	1	Clamping ring		
68	813967	2	• Rubber ring		
69	813964	1	• Spacer ring		
70	191844	6	• Screw		
71	806624	3	• Striker plate		
72	853175	2	Pivot pin		
73	941670	2	Washer		
73A	963699	2	Screw		
74	855610	1	Flywheel housing		
75	940280	4	Spring washer		
76	955342	4	Screw		
77	914167	1	Lubricating nipple		
78	834568	1	Cover plate		
79	946440	3	Flange screw		
80	941907	3	Spring washer		
81	855759	1	Shaft		
82	946242	1	Sealing ring		
83	11013	1	Ball bearing		
84	914533	2	Snap ring		
85	914462	1	Lock ring		
86	958860	1	Sealing ring		
87	838513	1	Hose		
88	961670	4	Hose clamp		
89	834871	1	Exhaust hose		
90	943483	2	Hose clamp	IK	
91	925260	1	O-ring	IK	
92	855551	1	Exhaust pipe		
93	955328	4	Screw		
94	960148	4	Washer		
95	875848	1	Bellows kit		
96		1	• BELLOW		
97	961675	1	Hose clamp		
98	949668	1	Strip clamp		
99	851766	1	Hose connection		SEE GROUP 4C
100		X	CONTROL CABLE		SEE GROUP 9
101		X	POWER STEERING		SEE GROUP 6
		X	ROTO PILOT		SEE GROUP 6



8701

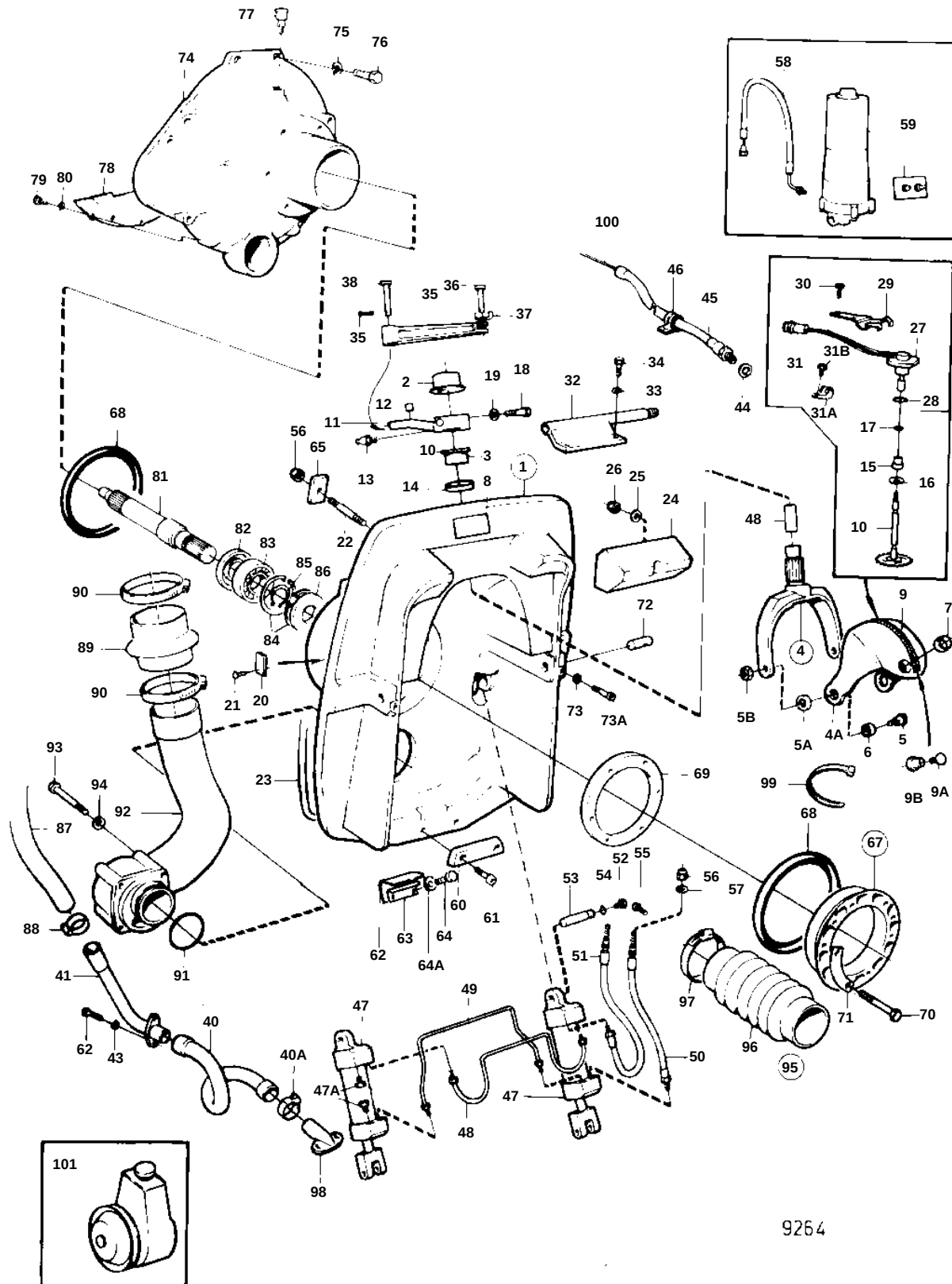
AQ151A

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	875845	1	Transom shield		
2	853863	2	• Bushing		(853496)
3	853864	2	• Bushing		(853497)
4	852950	1	• Steering fork kit		
4A		1	• • PROTECTION		
5		2	• • SHOUTERSCREW		
6		2	• • BUSHING		
7	853048	1	• • Bushing		
8	852827	1	• Sign		
9	853758	1	• Gear segment		(851434)
9A	853759	1	• Screw		
9B	853760	1	• Rivet nut		
10	852984	1	• Drive gear		
11	853017	1	• Spindle arm		
12	949368	1	• • Bushing		
13	914169	1	• Lubricating nipple		
14	839195	1	• Ring		
			• Bulletin 48-23	48-23-EN	Seal Ring
15	851430	1	• Bushing		
16	966207	1	• Sealing ring		
17	925050	1	• O-ring		
18	959241	1	• Screw		
19	942336	1	Spring washer		
20		1	SIGN		
21	853982	4	Stud		L = 103 MM (853726) (853726)
22	853982	6	Stud		
23	852868	1	Sealing strip		
24	852772	1	Rubber cushion		
25	960148	2	Washer		
26	963107	2	Nut		
27	828726	1	Potentiometer		
28	955991	1	O-ring		
29	853039	1	Bracket		
30	940199	1	Screw		
31		X	CABLE AND TERMINALS		SEE GROUP 3
31A	952628	1	Clamp		
31B	958247	1	Screw		
32	852775	1	Cable attachment		
33	941908	2	Spring washer		
34	955320	2	Screw		
35	852786	1	Link rod		
36	913158	1	Clevis pin		
37	853160	1	Lock washer		
38	852788	1	Clevis pin		
39	853160	1	• Lock washer		
40	875847	1	Hose kit		
40A	853548	2	• Hose clamp		
41	852771	1	Tube		
42	940100	2	Screw		
43	941906	2	Spring washer		
44	897745	1	Gasket		
45	839091	1	Hose		
46	952635	1	Clamp		
47	853439	2	Hydraulic cylinder		
48	852830	1	Tube		
49	852832	1	Tube		
50	853709	1	Hose		
51	853708	1	Hose		
52	852879	2	Plug		
53	852748	2	Pin		
54	925053	4	O-ring		
55	853060	2	Flange screw		

AQ151A

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
56	853100	2	Nut		
57	853059	2	Washer		
58	852839	2	Hose	04A-1390	
59		1	HYDRAULIC PUMP AND TRIM INSTRUMENT WITH INSTALLATION COMPONENTS	04A-1390	
60	852835	1	Zinc electrode		
61	946541	2	Screw		
62	852877	1	Check valve		
63	852878	1	Attaching plate		
64	963545	2	Screw		
65	852866	6	Washer		
66	963108	6	Nut		
67	826941	1	Clamping ring		
68	813967	2	• Rubber ring		
69	813964	1	• Spacer ring		
70	191844	6	• Screw		
71	806624	3	• Striker plate		
72	853175	2	Pivot pin		
73	853215	1	Plug		
74	961670	2	Hose clamp		
74A	963699	2	Screw		
75	841963	1	Flywheel housing		
76	940280	4	Spring washer		
77	955342	4	Screw		
78	914167	1	Lubricating nipple		
79	834568	1	Cover plate		
80	955524	3	Screw		
81	941907	3	Spring washer		
82	853340	1	Shaft		
83	946242	1	Sealing ring		
84	11013	1	Ball bearing		
85	914533	2	Snap ring		
86	914462	1	Lock ring		
87	958860	1	Sealing ring	IK	
88	838513	1	Hose		
89	961670	4	Hose clamp		
90	834871	1	Exhaust hose		
91	943483	2	Hose clamp		
92	925060	1	O-ring	IK	
93	852845	1	Exhaust grommet		
94	955328	4	Screw		
95	960148	4	Washer		
96	875848	1	Bellows kit		
97		1	• BELLOW		
98	961675	1	• Hose clamp		
99	949668	1	Strip clamp		
100	851766	1	Hose connection		SEE GROUP 4C
101		X	CONTROL CABLE		SEE GROUP 9
102		X	POWER STEERING		SEE GROUP 6
		X	ROTO PILOT		SEE GROUP 6

AQ151B,AQ151C

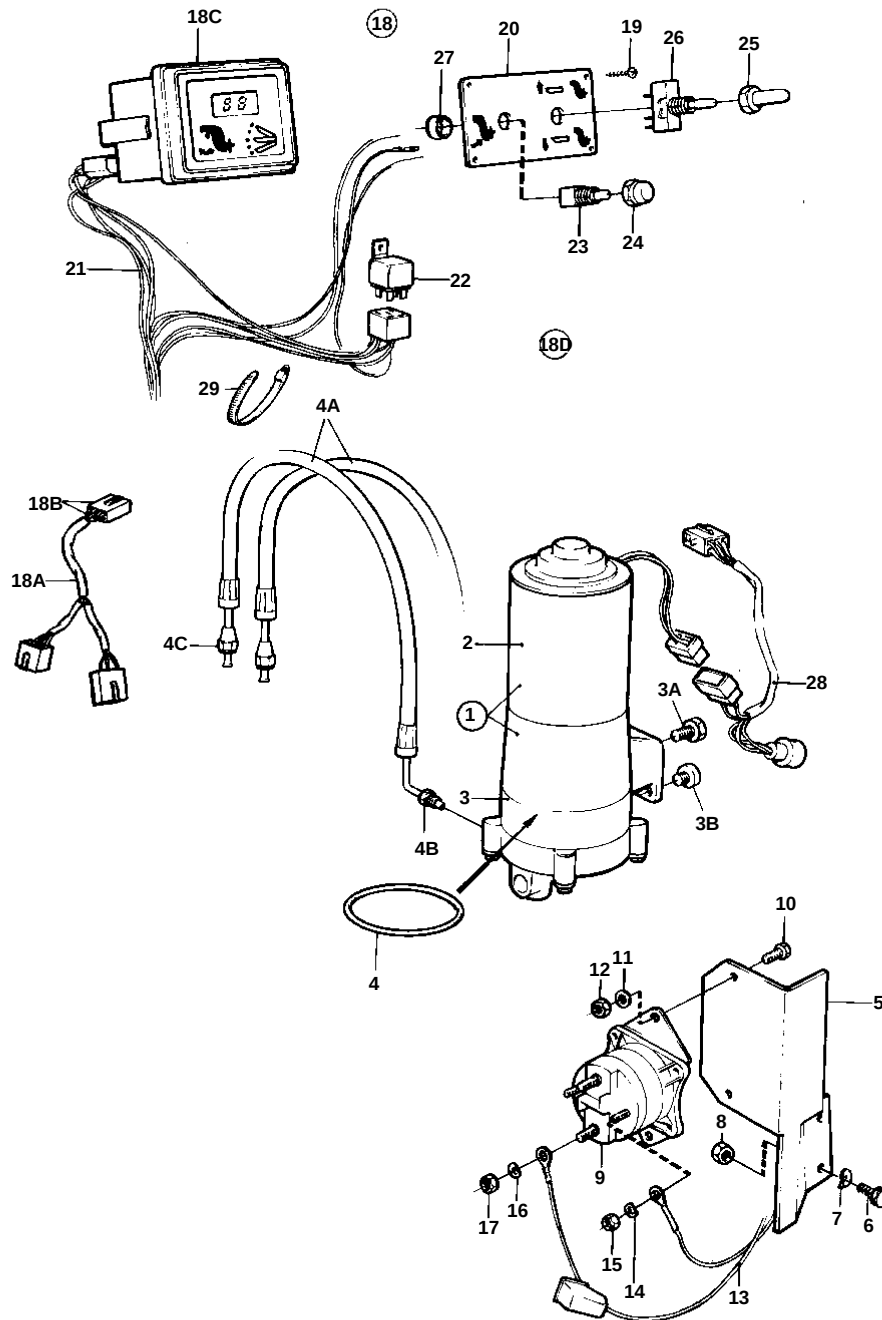


AQ151B,AQ151C

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	876150	1	Transom shield		
2	853863	2	• Bushing		
3	853864	2	• Bushing		
4	852950	1	• Steering fork kit		
4A		1	• • PROTECTING CAP		
5		2	• • SHOUTER SCREW		
5A		2	• • WASHER		
5B		2	• • NUT		
6		2	• • BUSHING		
7	853048	1	• • Bushing		
8	852827	1	• Sign		
9	854063	1	• Gear segment		
9A	853759	1	• Screw		
9B	853760	1	• Rivet nut		
10	852984	1	• Drive gear		
11	853017	1	• Spindle arm		
12	949368	1	• • Bushing		
13	914169	1	• Lubricating nipple		
14	839195	1	• Ring		
			• Bulletin 48-23	48-23-EN	Seal Ring
15	851430	1	• Bushing		
16	966207	1	• Sealing ring		
17	925050	1	• O-ring		
18	959241	1	• Screw		
19	942336	1	Spring washer		
20	853706	1	Type plate		
21	804269	2	Drive screw		
22	853982	6	Stud		L = 103 MM
23	852868	1	Sealing strip		
24	854133	1	Rubber cushion		
25	960148	2	Washer		
26	963107	2	Nut		
27	828726	1	Potentiometer		
28	955991	1	O-ring		
29	853039	1	Bracket		
30	940199	1	Screw		
31		X	CABLE AND TERMINALS		SEE GROUP 3
31A	952628	1	Clamp		
31B	958247	1	Screw		
32	852775	1	Cable attachment		
33	941908	2	Spring washer		
34	955320	2	Screw		
35	852786	1	Link rod		
36	913158	1	Clevis pin		
37	853160	1	Lock washer		
38	852788	1	Clevis pin		
39	907856	1	Cotter pin		
40	875847	1	Hose kit		
40A	853548	2	• Hose clamp		
41	852771	1	Tube		
42	940100	2	Screw		
43	941906	2	Spring washer		
44	897745	1	Gasket		
45	839091	1	Hose		
46	952635	1	Clamp		
47	853439	2	Hydraulic cylinder		
47A	853215	2	Plug		
48	852830	1	Tube		
49	852832	1	Tube		
50	853709	1	Hose		
51	853708	1	Hose		
52	852879	2	Plug		

AQ151B,AQ151C

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
53	852748	2	Pin		
54	925053	4	O-ring		
55	853060	2	Flange screw		
56	853100	2	Nut		
57	853059	2	Washer		
58	852839	1	Hose		
59		1	HYDRAULIC PUMP AND TRIM INSTRUMENT WITH INSTALLATION COMPONENTS		
				04A-1390	
60	852835	1	Zinc electrode		
61	946541	2	Screw		
62	852877	1	Check valve		
63	852878	1	Attaching plate		
64	963545	2	Screw		
64A	941670	2	Washer		
65	852866	6	Washer		
66	963108	6	Nut		
67	854316	1	Clamping ring kit		
68	813967	2	• Rubber ring		
69	813964	1	• Spacer ring		
70	191894	6	• Nut		
71	806624	3	• Striker plate		
72	853175	2	Pivot pin		
73	941670	2	Washer		
73A	963699	2	Screw		
74	855610	1	Flywheel housing		
75	940280	4	Spring washer		
76	955342	4	Screw		
77	914167	1	Lubricating nipple		
78	834568	1	Cover plate		
79	946440	3	Flange screw		
80	941907	3	Spring washer		
81	855759	1	Shaft		
82	946242	1	Sealing ring		
83	11013	1	Ball bearing		
84	914533	2	Snap ring		
85	914462	1	Lock ring		
86	958860	1	Sealing ring		
87	838513	1	Hose		
88	961670	4	Hose clamp		
89	834871	1	Exhaust hose		
90	943483	2	Hose clamp	IK	
91	925260	1	O-ring	IK	
92	855551	1	Exhaust pipe		
93	955328	4	Screw		
94	960148	4	Washer		
95	875848	1	Bellows kit		
96		1	• BELLOW		
97	961675	1	Hose clamp		
98	949668	1	Strip clamp		
99	854031	1	Hose connection		SEE GROUP 4C
100		X	CONTROL CABLE		SEE GROUP 9
101		X	POWER STEERING		SEE GROUP 6
		X	ROTO PILOT		SEE GROUP 6

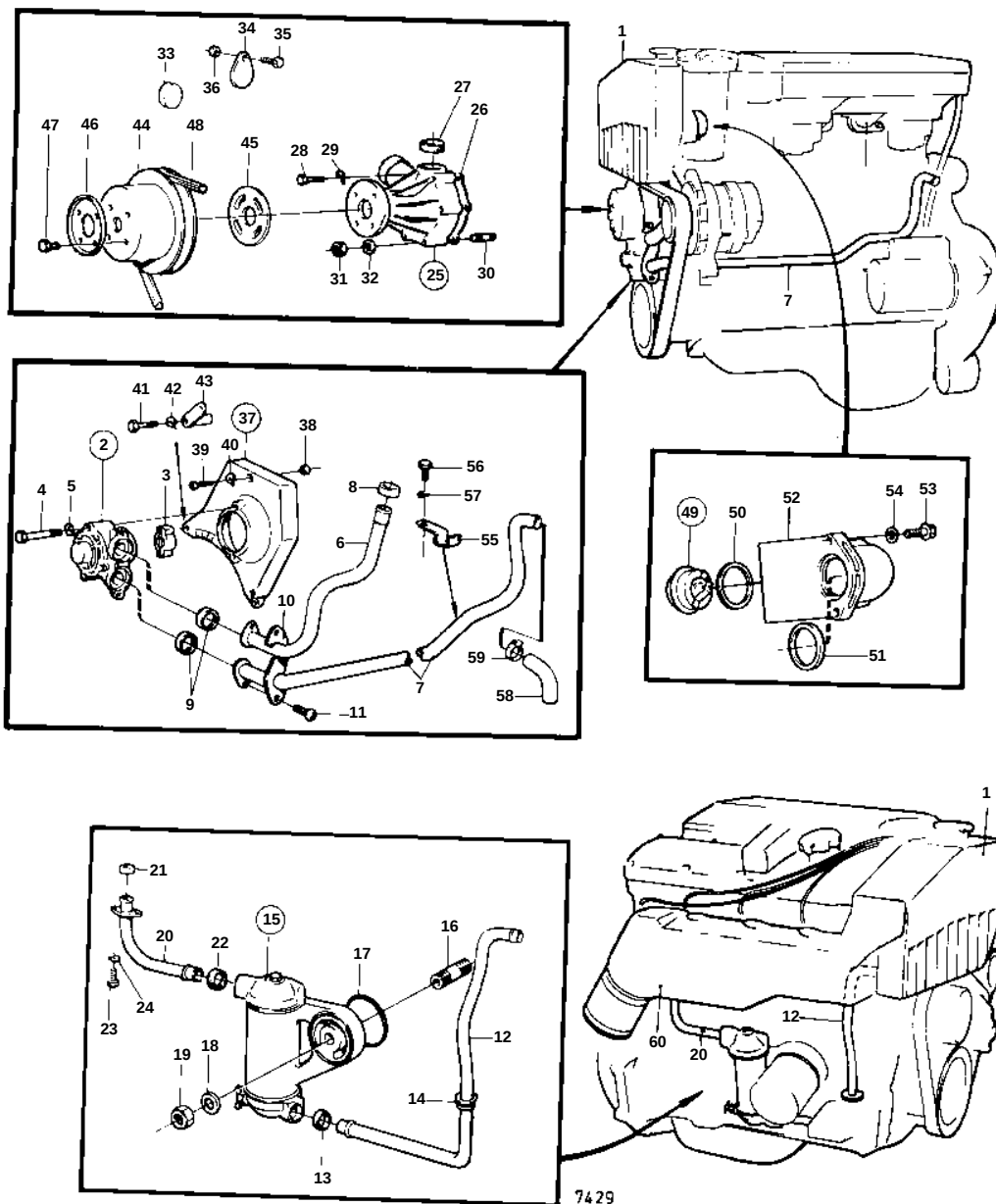


8271

HYDRAULIC PUMP, TRIM INSTRUMENT AND INSTALLATION COMPONENTS

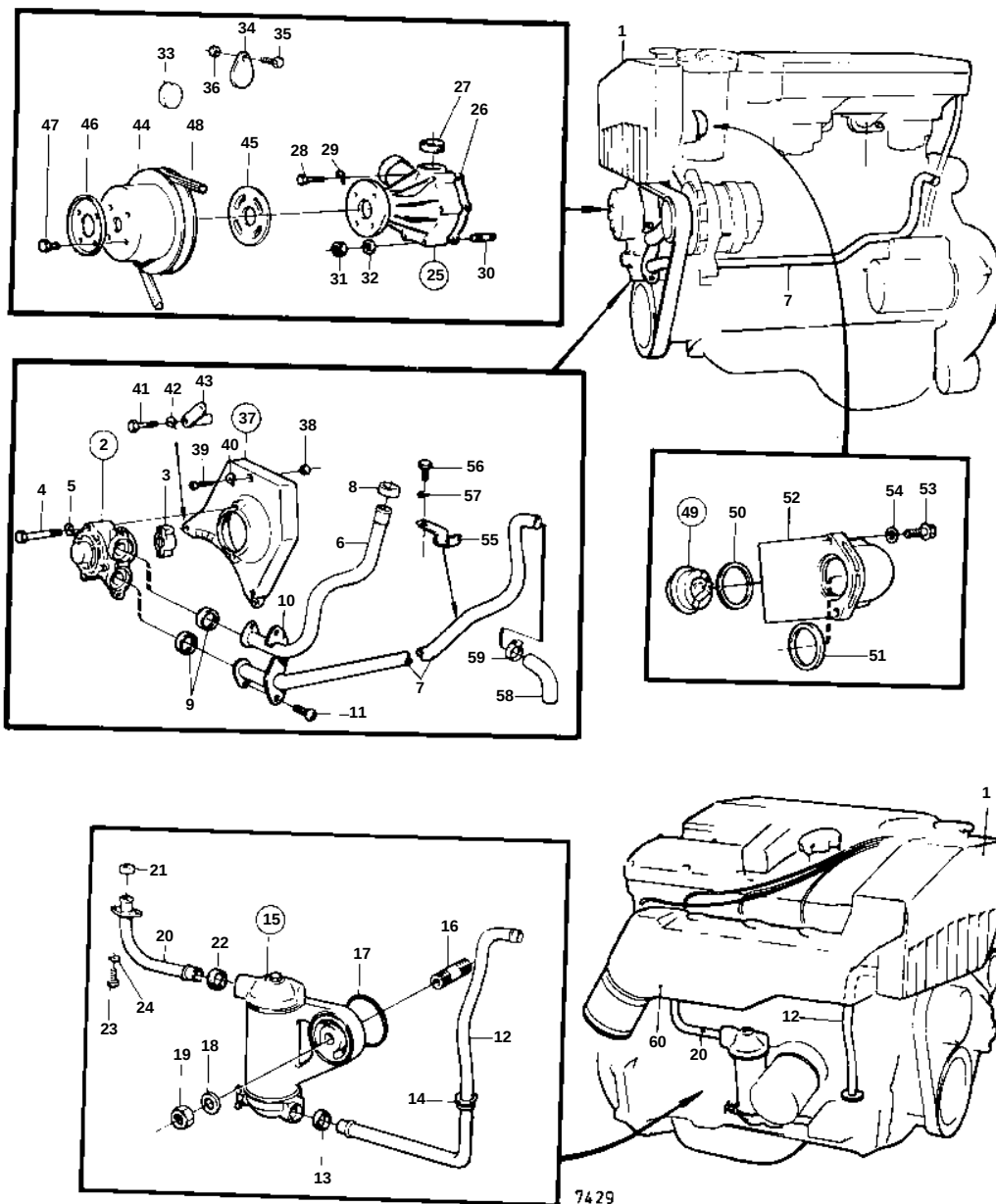
04A

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	852928	1	Hydraulic pump	
2		1	• MOTOR	
3		1	• PUMP HOUSING	
3A	940148	1	Screw	
3B	853215	2	Plug	
4	853085	1	• O-ring	
4A	852839	2	Hose	
4B	87698	2	• Nipple	
4C	954320	2	• Nut	
5	853020	1	Bracket	
6	955296	3	Screw	
7	941907	3	Spring washer	
8	955782	3	Nut	
9	852565	2	Relay	
10	956094	2	Screw	
11	949607	2	Spring washer	
12	955781	2	Nut	
13		X	CABLE AND CABLE TERMINALS	SEE GROUP 3
14	941905	4	Spring washer	
15	955844	4	Nut	
16	941907	4	Spring washer	
17	955834	4	Nut	
18	853067	1	Instrument panel	
18A		1	• CABLE UNIT	
18B		X	• • CABLES AND TERMINALS	SEE GROUP 3
18C	828731	1	• Trimmer	
18D	853866	1	• Control panel	
19	828647	4	• • Screw	
20	828739	1	• • Control panel	REPL BY 853866
21		X	• • CABLES AND TERMINALS	SEE GROUP 3
22	853545	1	• • Relay kit	
23	828584	1	• • Switch	
24	828586	1	• • Button	
25	828743	1	• • Button	
26	828742	1	• • Switch	
27	828740	2	• • Spacer washer	
28	853032	1	Cable trunk	
	948294	X	• Receptacle housing	9-POL
	965822	X	• Cable terminal	3,5X1X2,5
	853498	X	• Receptacle housing	3-POL
	853521	X	• Cable terminal	FOR 853498
29	949666	X	Strip clamp	



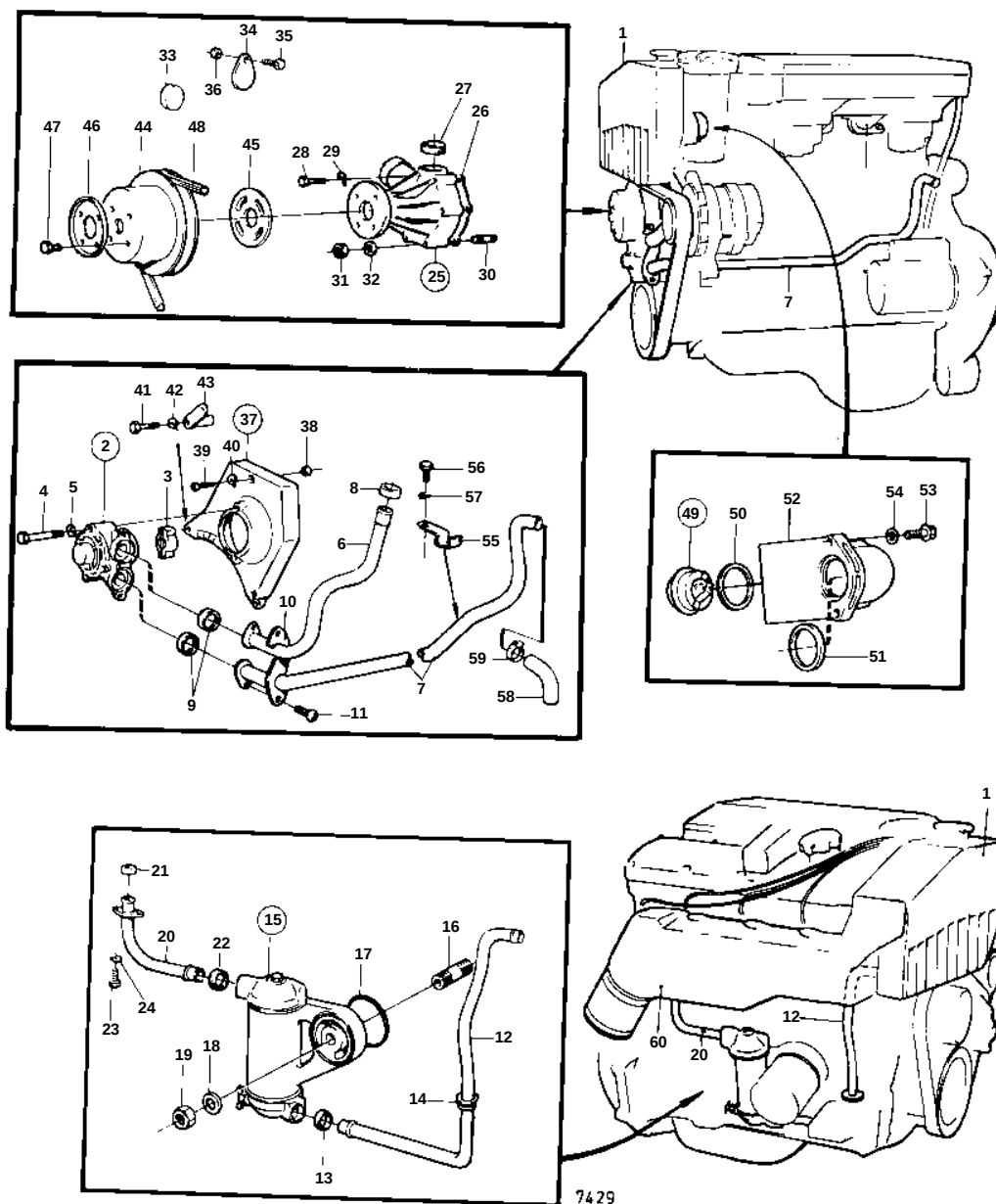
REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1		1	HEAT EXCHANGER AND WATER FILTER WITH INSTALLATION COMPONENTS	02B-0710	
2	855578	1	Sea water pump	02B-1150	
3	831009	1	Cross piece		SEE GROUP 2A
4	955278	2	Screw		
5	941906	2	Spring washer		
6	855414	1	Tube		
7	855371	1	Tube		
8	418412	1	Sealing ring	IK	
9	831622	2	Gasket	IK	
10	831903	1	Flange		
11	946544	2	Flange screw		
12	855415	1	Tube		
13	418412	2	Sealing ring	IK	
14	834415	1	Support ring		
15	834642	1	Oil cooler		REPL BY 856271
				02B-1300	
16		1	SCREW UNION		SEE GROUP 2A
17	925255	1	O-ring	IK	
18	824589	1	Washer		
19	191701	1	Nut		
20	831908	1	Tube		
21	831622	1	Gasket	IK	
22	418412	1	Sealing ring	IK	
23	955271	2	Screw		
24	941906	2	Spring washer		
25	1378809	1	Water pump		(1326342)
26	1378491	1	Gasket	IK	
27	1336255	1	Sealing ring	IK	
28	955275	3	Screw		
29	941906	3	Spring washer		
30	924056	2	Screw		
31	955781	2	Nut		
32	955892	2	Washer		
33	418571	1	Plug		
34	1219915	1	Washer		
35	955273	1	Screw		
36	955781	1	Nut		
37	855504	1	Bracket		SEE GROUP 2A
38	828035	1	• Bushing		SEE GROUP 2A
39	959230	2	Screw		SEE GROUP 2A
40	941907	2	Spring washer		SEE GROUP 2A
41	955282	1	Screw		SEE GROUP 2A
42	941906	1	Spring washer		SEE GROUP 2A
43	855598	1	Retainer		
44	463629	1	Pulley		
45	855604	1	Washer		
46	463301	1	Washer		
	946544	4	Flange screw		

7744660 - 02B - 02B-0450B 7429 Upd: 22 NOV 2005



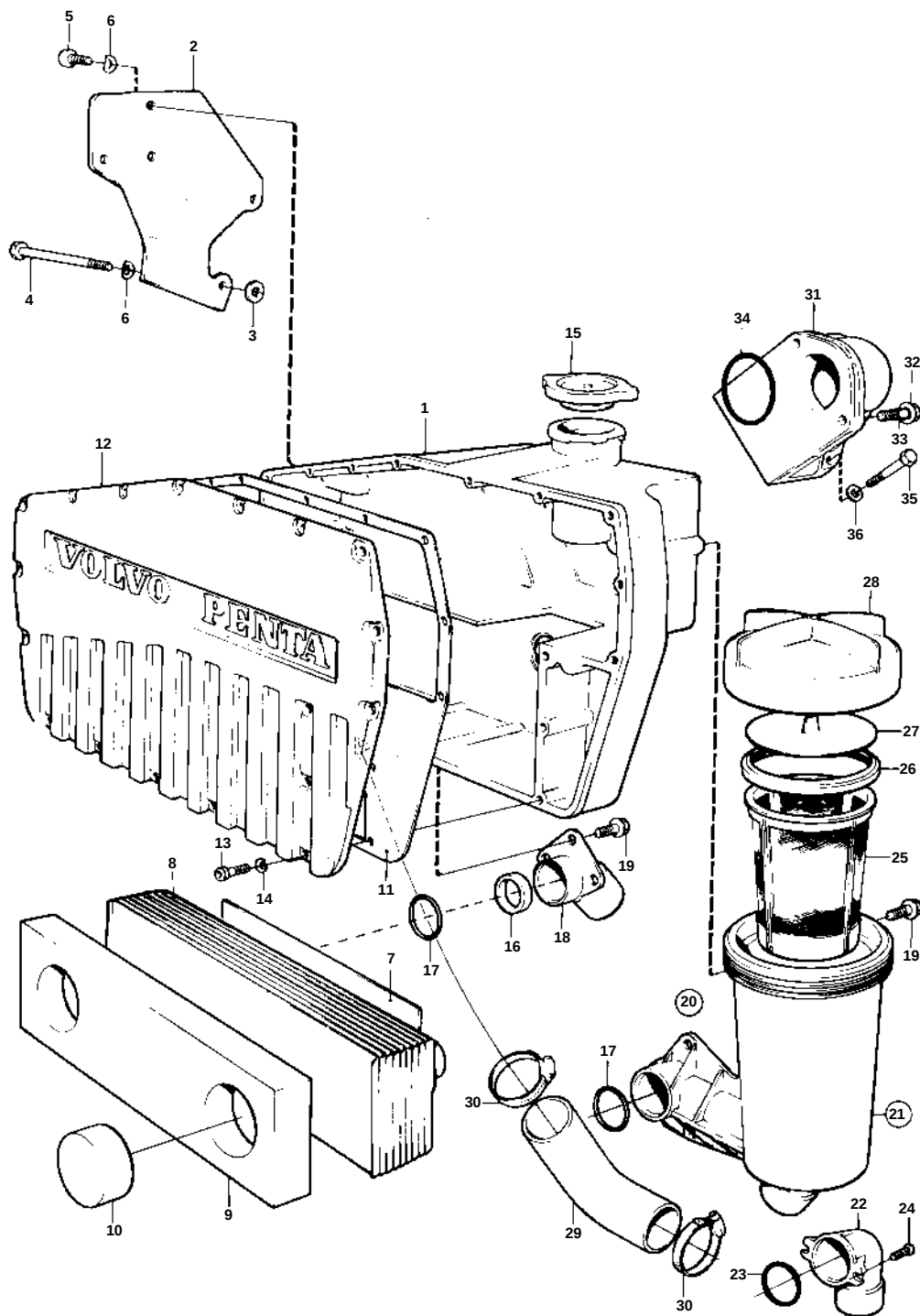
REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1		1	HEAT EXCHANGER AND WATER FILTER WITH INSTALLATION COMPONENTS	02B-0710	
2	855578	1	Sea water pump	02B-1150	
3	831009	1	Cross piece		SEE GROUP 2A
4	955278	2	Screw		
5	941906	2	Spring washer		
6	855414	1	Tube		
7	855371	1	Tube		
8	418412	1	Sealing ring	IK	
9	831622	2	Gasket	IK	
10	831903	1	Flange		
11	946544	2	Flange screw		
12	855415	1	Tube		
13	418412	2	Sealing ring	IK	
14	834415	1	Support ring		
15	834642	1	Oil cooler		REPL BY 856271
	856271	1	Oil cooler	02B-1300	
16		1	SCREW UNION	02B-1300	SEE GROUP 2A
17	925255	1	O-ring	IK	
18	824589	1	Washer		
19	191701	1	Nut		
20	831908	1	Tube		
21	831622	1	Gasket	IK	
22	418412	1	Sealing ring	IK	
23	968869	2	Flange screw		
25	1378809	1	Water pump COMPONENTS		
26	1378491	1	Gasket	IK	
27	1336255	1	Sealing ring	IK	
28	968872	3	Screw		
30	924056	2	Screw		
31	968899	2	Flange nut		
33	418571	1	Plug		
34	1219915	1	Washer		
35	968871	1	Screw		
36	968899	1	Flange nut		
37	855504	1	Bracket		SEE GROUP 2A
38	828035	1	• Bushing		SEE GROUP 2A
39	959231	2	Screw		SEE GROUP 2A
41	968877	1	Screw		SEE GROUP 2A
44	463629	1	Pulley		
45	855604	1	Washer		
46	463301	1	Washer		
47	968869	4	Flange screw		

7744660 - 02B - 02B-0450C	7429	Upd: 22 NOV 2005
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REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1		1	HEAT EXCHANGER AND WATER FILTER WITH INSTALLATION COMPONENTS	02B-0710	
2	855578	1	Sea water pump	02B-1150	
3	831009	1	Cross piece		SEE GROUP 2A
4	955278	2	Screw		
5	941906	2	Spring washer		
6	855414	1	Tube		
7	855371	1	Tube		
8	418412	1	Sealing ring	IK	
9	831622	2	Gasket	IK	
10	831903	1	Flange		
11	946544	2	Flange screw		
12	855415	1	Tube		
13	418412	2	Sealing ring	IK	
14	834415	1	Support ring		
15	834642	1	Oil cooler		REPL BY 856271
				02B-1300	
16		1	SCREW UNION		SEE GROUP 2A
17	925255	1	O-ring	IK	
18	824589	1	Washer		
19	191701	1	Nut		
20	831908	1	Tube		
21	831622	1	Gasket	IK	
22	418412	1	Sealing ring	IK	
23	955271	2	Screw		
24	941906	2	Spring washer		
25	1378809	1	Water pump		(1326342)
26	1378491	1	Gasket	IK	
27	1336255	1	Sealing ring	IK	
28	955275	3	Screw		
29	941906	3	Spring washer		
30	924056	2	Screw		
31	955781	2	Nut		
32	955892	2	Washer		
33	418571	1	Plug		
34	1219915	1	Washer		
35	955273	1	Screw		
36	955781	1	Nut		
37	855504	1	Bracket		SEE GROUP 2A
38	828035	1	• Bushing		SEE GROUP 2A
39	959230	2	Screw		SEE GROUP 2A
40	941907	2	Spring washer		SEE GROUP 2A
41	955282	1	Screw		SEE GROUP 2A
42	941906	1	Spring washer		SEE GROUP 2A
43	855598	1	Retainer		
44	463629	1	Pulley		
45	855604	1	Washer		
46	463301	1	Washer		
	946544	4	Flange screw		

7744660 - 02B - 02B-0450	7429	Upd: 22 NOV 2005
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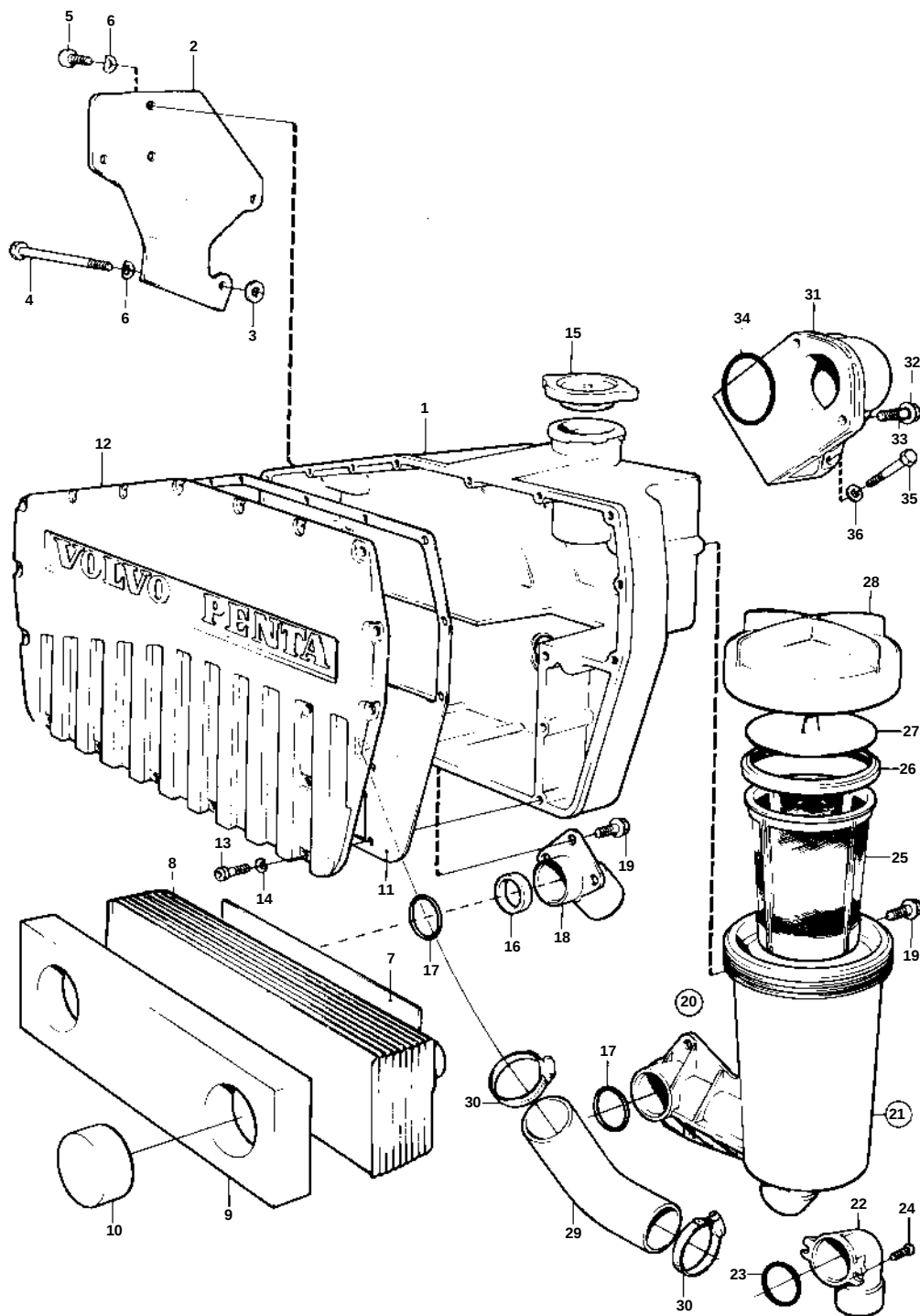


8738

HEAT EXCHANGER AND WATER FILTER WITH INSTALLATION COMPONENTS: AQ151B

02B

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	855442	1	Housing		AQ151B, MO-2948
	856135	1	Housing		AQ151B, MO 2949-
2	855412	1	Bracket		
3	190509	2	Washer		
4	955308	1	Screw		L = 110 MM
5	955295	4	Screw		
6	941907	5	Spring washer		
7	855603	1	Isolation		
8	855453	1	Insert		
9	855602	1	Spacer		
10	855601	2	Spacer		
11	855405	1	Seal	IK	
12	855406	1	Cover		
13	959190	18	Screw		
	855605	18	Screw		THREADDRIVING SCREW, WHEN BUYING 855442
14	941905	18	Spring washer		
15	829205	1	Cover		
16	855582	2	Sealing ring	IK	
17	925067	2	O-ring	IK	
18	856083	1	Connection pipe		(855407)
19	967949	7	Screw		
20	855439	1	Strainer		
21	856100	1	• Strainer housing		(855441)
22	855791	1	• • Connector		(831931)
23	955995	1	• • O-ring		
24	955127	2	• • Screw		
	855794	1	• • Sealing ring		
25	855409	1	• Strainer		
26	855423	1	• Gasket		
27	855433	1	• Pressure plate		
28	855410	1	• Cover		
29	855413	1	Hose		
30	961670	2	Hose clamp		
31	855411	1	Thermostat housing, THERMOSTAT HOUSING	02B-0450	
32	945444	2	Flange screw		
33	843075	2	Sleeve		AQ151B, MO 2229-2949
34	925091	1	O-ring, O-RING SCREW	02B-0450	
35	963197	2	Screw	02B-0450	
36	955892	2	Washer, WASHER	02B-0450	

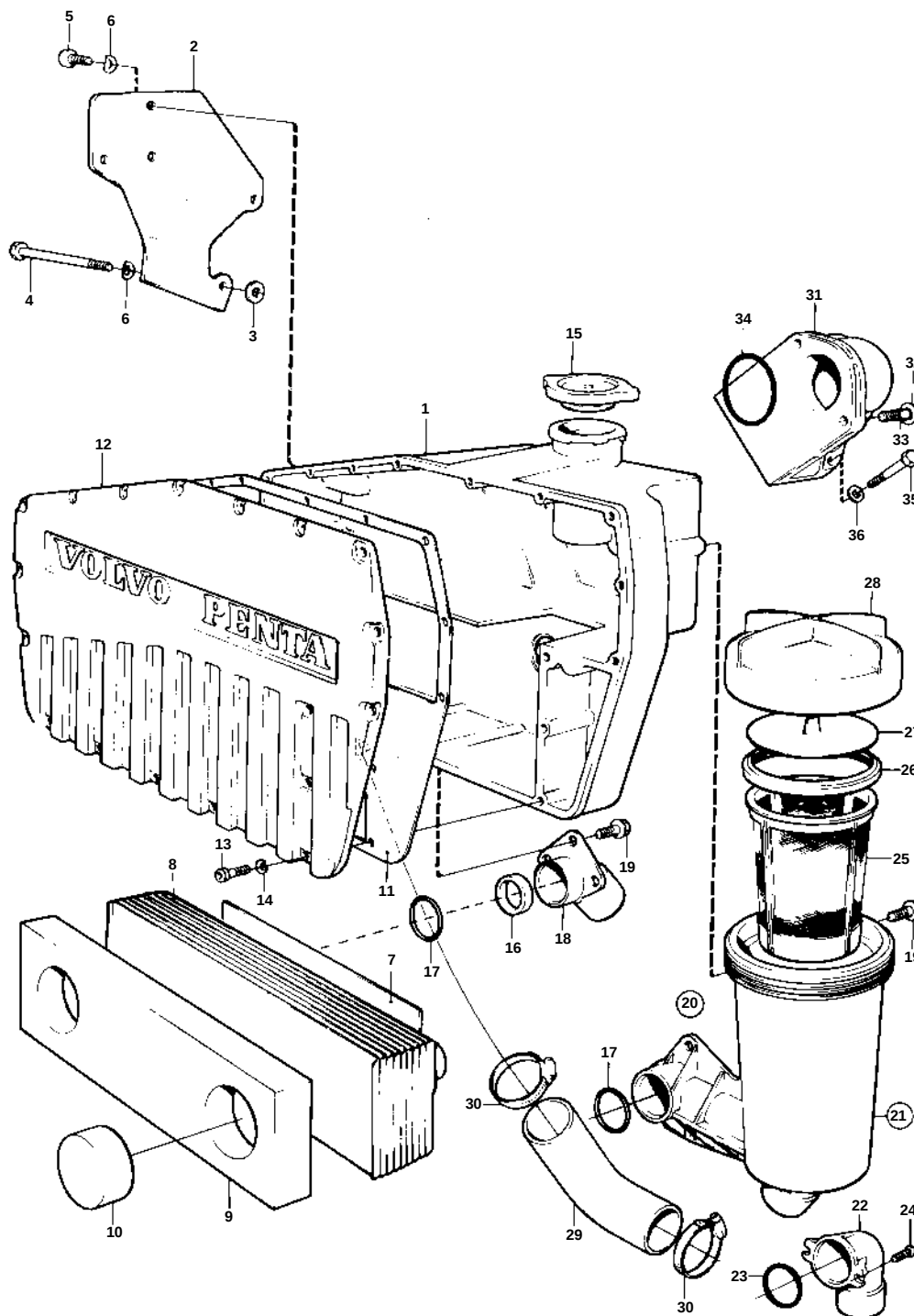


8738

HEAT EXCHANGER AND WATER FILTER WITH INSTALLATION COMPONENTS: AQ151C

02B

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	856135	1	Housing		AQ151B, MO 2949-
2	855412	1	Bracket		
3	190509	2	Washer		
4	955308	1	Screw		L = 110 MM
5	968886	4	Screw		
7	855603	1	Isolation		
8	855453	1	Insert		
9	855602	1	Spacer		
10	855601	2	Spacer		
11	855405	1	Seal	IK	
12	855406	1	Cover		
13	855605	18	Screw		THREADDRIVING SCREW, WHEN BUYING 855442
15	829205	1	Cover		
16	855582	2	Sealing ring	IK	
17	925068	2	O-ring		
18	856083	1	Connection pipe		
19	967949	7	Screw		
20	855439	1	Strainer		
21	856100	1	• Strainer housing		
22	855791	1	• • Connector		
23	968555	1	• • O-ring		
24	955127	2	• • Screw		
	855794	1	• • Sealing ring		
25	855409	1	• Strainer		
26	855423	1	• Gasket		
27	855433	1	• Pressure plate		
28	855410	1	• Cover		
29	855413	1	Hose		
30	961670	2	Hose clamp		
31	855411	1	Thermostat housing, THERMOSTAT HOUSING	02B-0450	
32	968889	2	Screw		
34	925091	1	O-ring, O-RING SCREW	02B-0450	
35	947760	2	Flange screw	02B-0450	

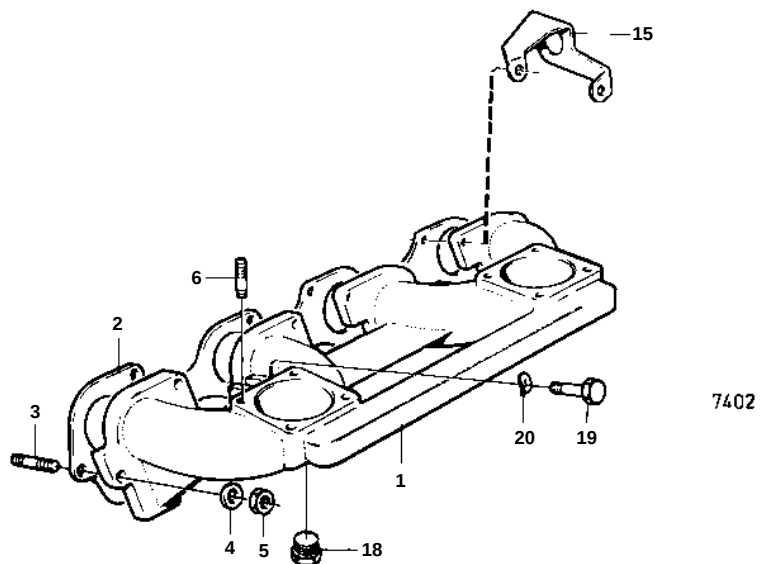
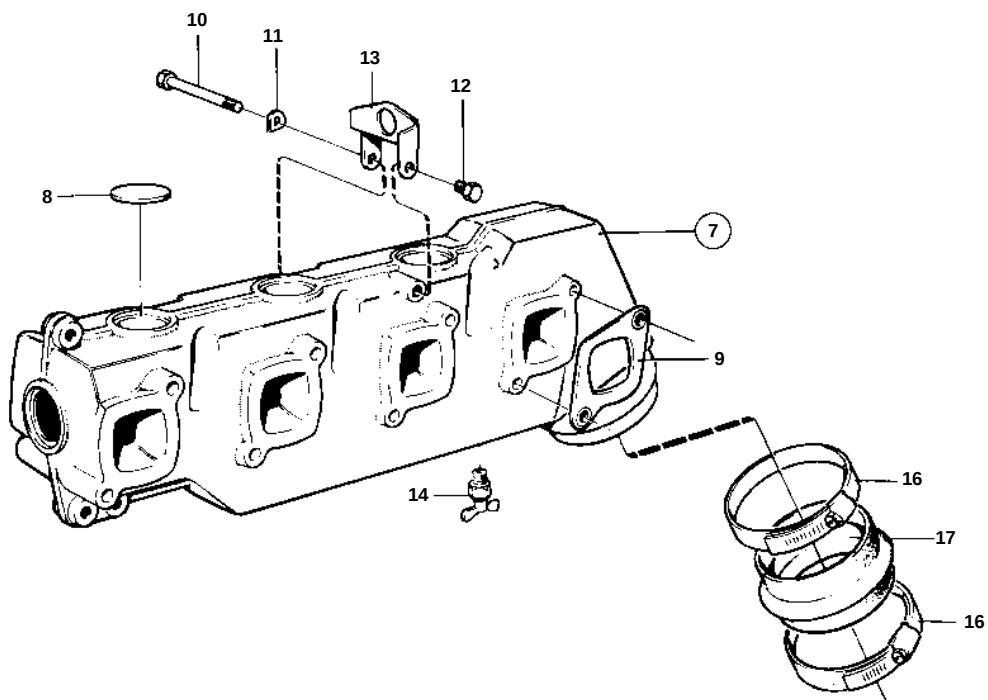


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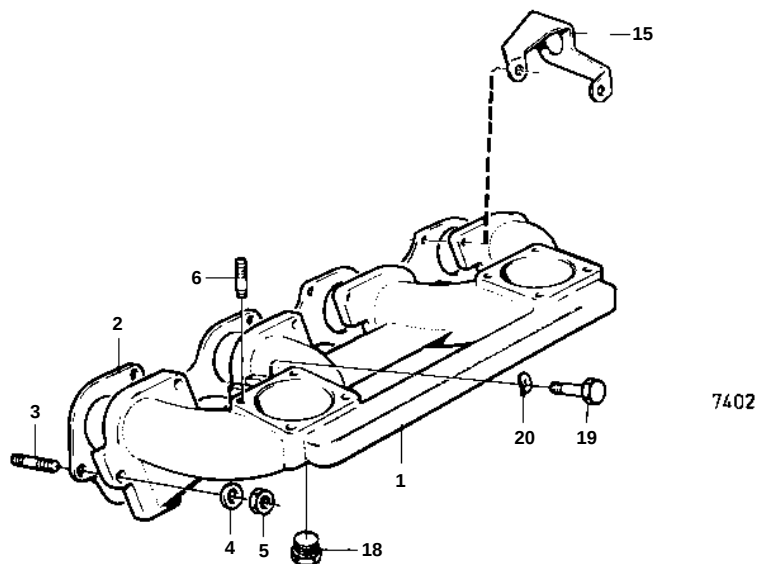
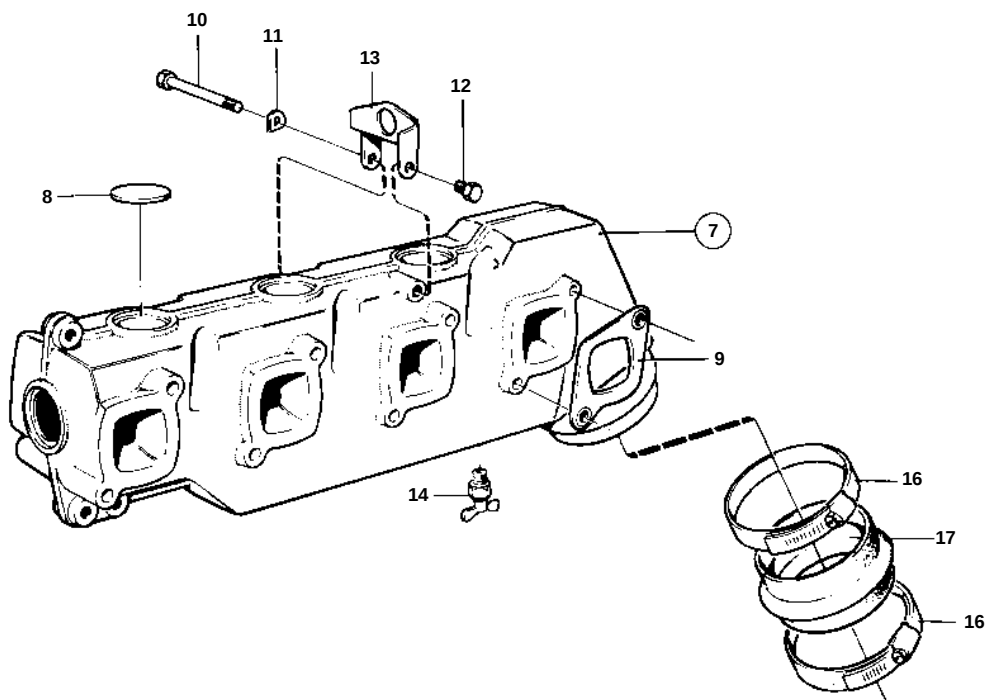
HEAT EXCHANGER AND WATER FILTER WITH INSTALLATION COMPONENTS: AQ151A

02B

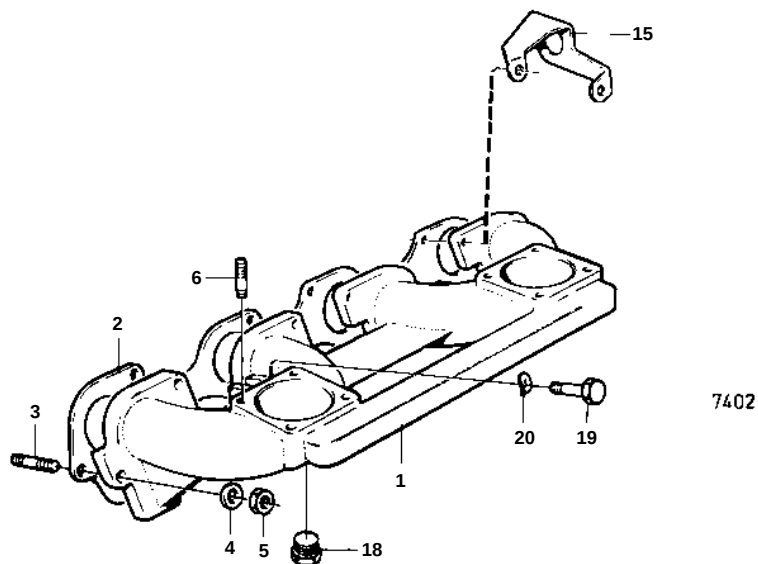
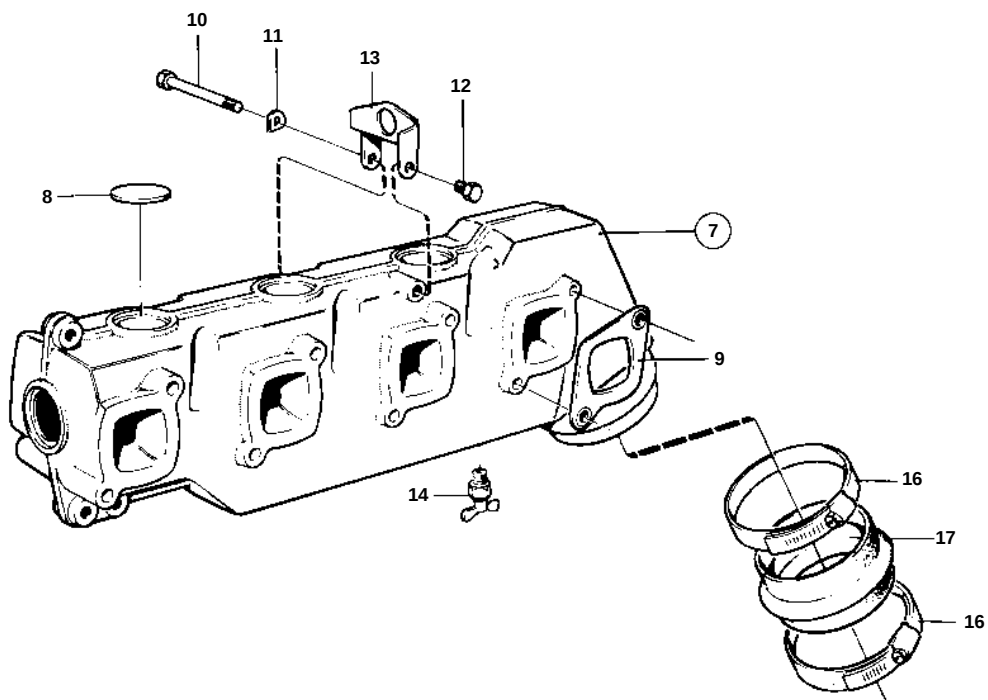
REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	855442	1	Housing		AQ151B, MO-2948
2	855412	1	Bracket		
3	190509	2	Washer		
4	955308	1	Screw		L = 110 MM
5	955295	4	Screw		
6	941907	5	Spring washer		
7	855603	1	Isolation		
8	855453	1	Insert		
9	855602	1	Spacer		
10	855601	2	Spacer		
11	855405	1	Seal	IK	
12	855406	1	Cover		
13	959190	18	Screw		
	855605	18	Screw		THREADDIVING SCREW, WHEN BUYING 855442
14	941905	18	Spring washer		
15	829205	1	Cover		
16	855582	2	Sealing ring	IK	
17	925067	2	O-ring	IK	
18	856083	1	Connection pipe		(855407)
19	967949	7	Screw		
20	855439	1	Strainer		
21	856100	1	• Strainer housing		(855441)
22	855791	1	• • Connector		(831931)
23	955995	1	• • O-ring		
24	955127	2	• • Screw		
25	855409	1	• Strainer		
26	855423	1	• Gasket		
27	855433	1	• Pressure plate		
28	855410	1	• Cover		
29	855413	1	Hose		
30	961670	2	Hose clamp		
31	855411	1	Thermostat housing, THERMOSTAT HOUSING	02B-0450	
32	945444	2	Flange screw		
34	925091	1	O-ring, O-RING SCREW	02B-0450	
35	963197	2	Screw	02B-0450	
36	955892	2	Washer, WASHER	02B-0450	



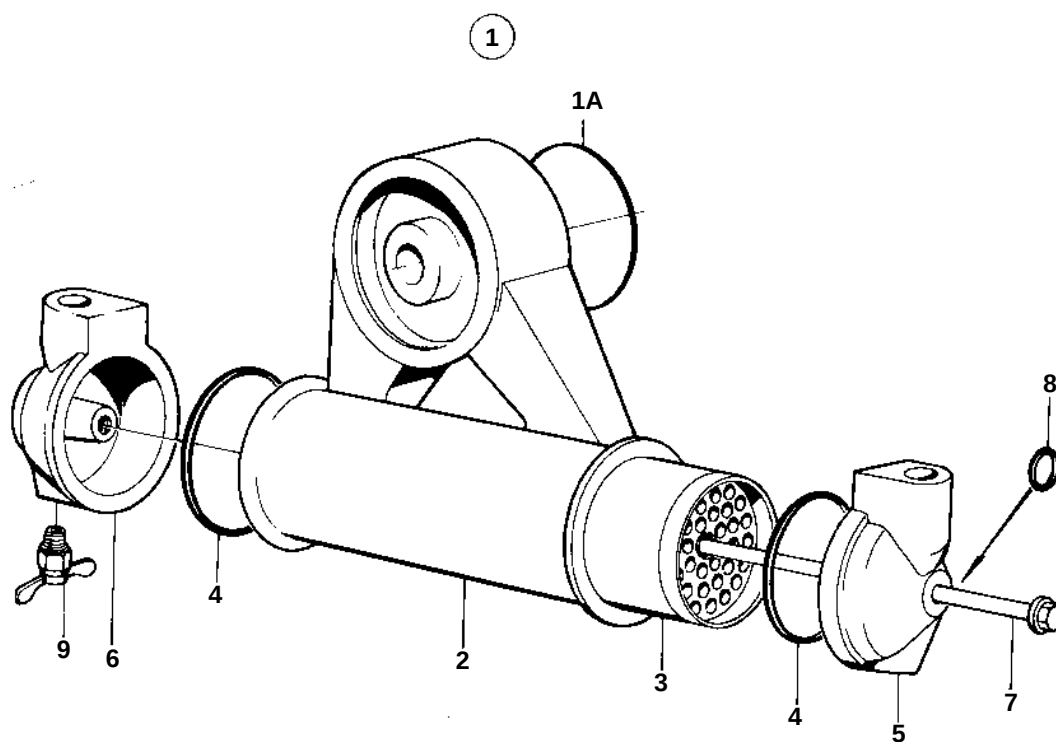
REF	PART NO.	QTY	DESCRIPTION		NOTES
1	856507	1	Inlet pipe		(841145)
2	1378879	1	Gasket	IK	
3	953046	6	Stud		SEE GROUP 2A
4	955894	4	Washer		
5	955782	8	Nut		
6	953042	8	Stud		SEE GROUP 2C
7	855387	1	Exhaust pipe		
8	968955	8	• Expansion plug		
9	855967	4	Gasket	IK	
10	955310	7	Screw		L = 130 MM
	955308	1	Screw		L = 110 MM
11	941907	8	Spring washer		
12	955293	1	Screw		
13		1	LIFT EYE		
14	82745	1	Tap		
15		1	LIFT EYE		
16	943483	2	Hose clamp		SEE GROUP 4A
17	834871	1	Exhaust hose		SEE GROUP 4A *
18	192134	2	Plug		
19	965216	2	Screw		
20	941906	2	Spring washer		



REF	PART NO.	QTY	DESCRIPTION		NOTES
1	856507	1	Inlet pipe		(841145)
2	1378879	1	Gasket	IK	
3	953046	6	Stud		SEE GROUP 2A
4	955894	4	Washer		
5	968862	8	Nut		
6	953044	8	Screw		SEE GROUP 2C
7	855387	1	Exhaust pipe		
8	968955	8	• Expansion plug		
9	855967	4	Gasket	IK	
10	955310	7	Screw		L = 130 MM
	955308	1	Screw		L = 110 MM
12	968883	1	Flange screw		
13		1	LIFT EYE		
14	82745	1	Tap		
15		1	LIFT EYE		
16	943483	2	Hose clamp		SEE GROUP 4A
17	834871	1	Exhaust hose		SEE GROUP 4A *
18	192134	2	Plug		
19	968891	2	Screw		

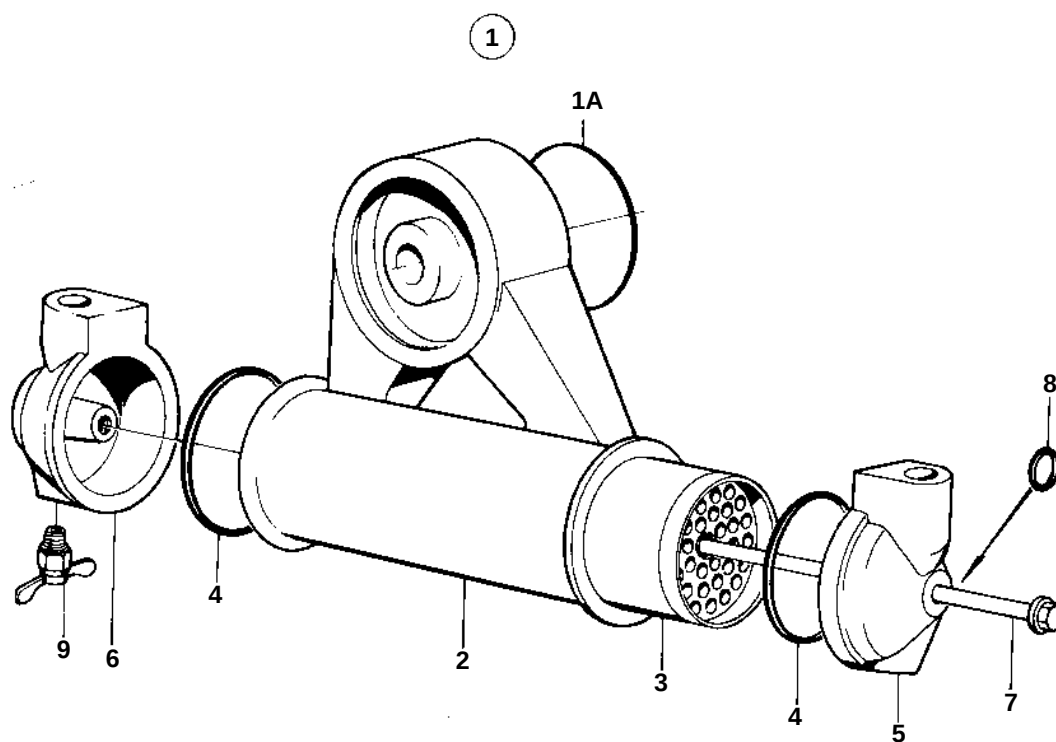


REF	PART NO.	QTY	DESCRIPTION		NOTES
1	856507	1	Inlet pipe		(841145)
2	1378879	1	Gasket	IK	
3	953046	6	Stud		SEE GROUP 2A
4	955894	4	Washer		
5	955782	8	Nut		
6	953042	8	Stud		SEE GROUP 2C
7	855387	1	Exhaust pipe		
8	968955	8	• Expansion plug		
9	855967	4	Gasket	IK	
10	955310	7	Screw		L = 130 MM
	955308	1	Screw		L = 110 MM
11	941907	8	Spring washer		
12	955293	1	Screw		
13		1	LIFT EYE		
14	82745	1	Tap		
15		1	LIFT EYE		
16	943483	2	Hose clamp		SEE GROUP 4A
17	834871	1	Exhaust hose		SEE GROUP 4A *
18	192134	2	Plug		
19	965216	2	Screw		
20	941906	2	Spring washer		



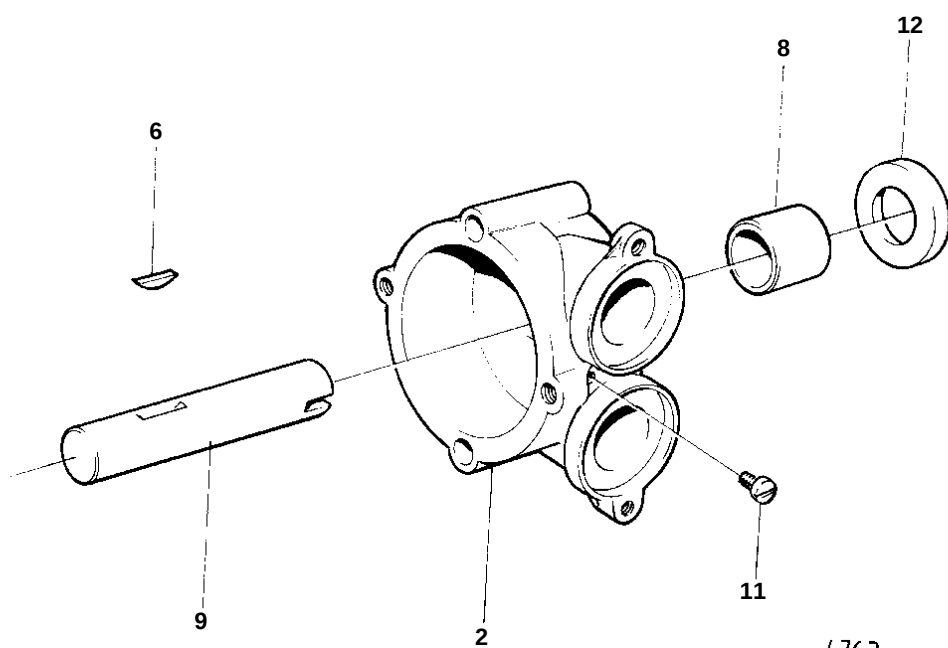
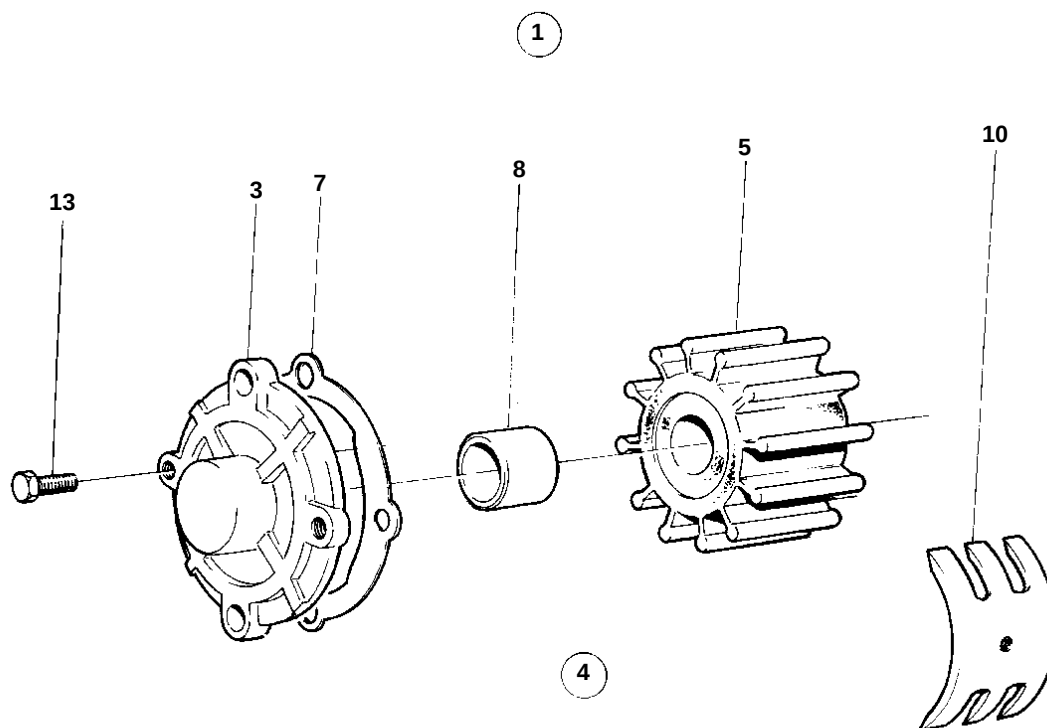
8750

7744660 - 02B - 02B-1300	8750	Upd: 22 NOV 2005
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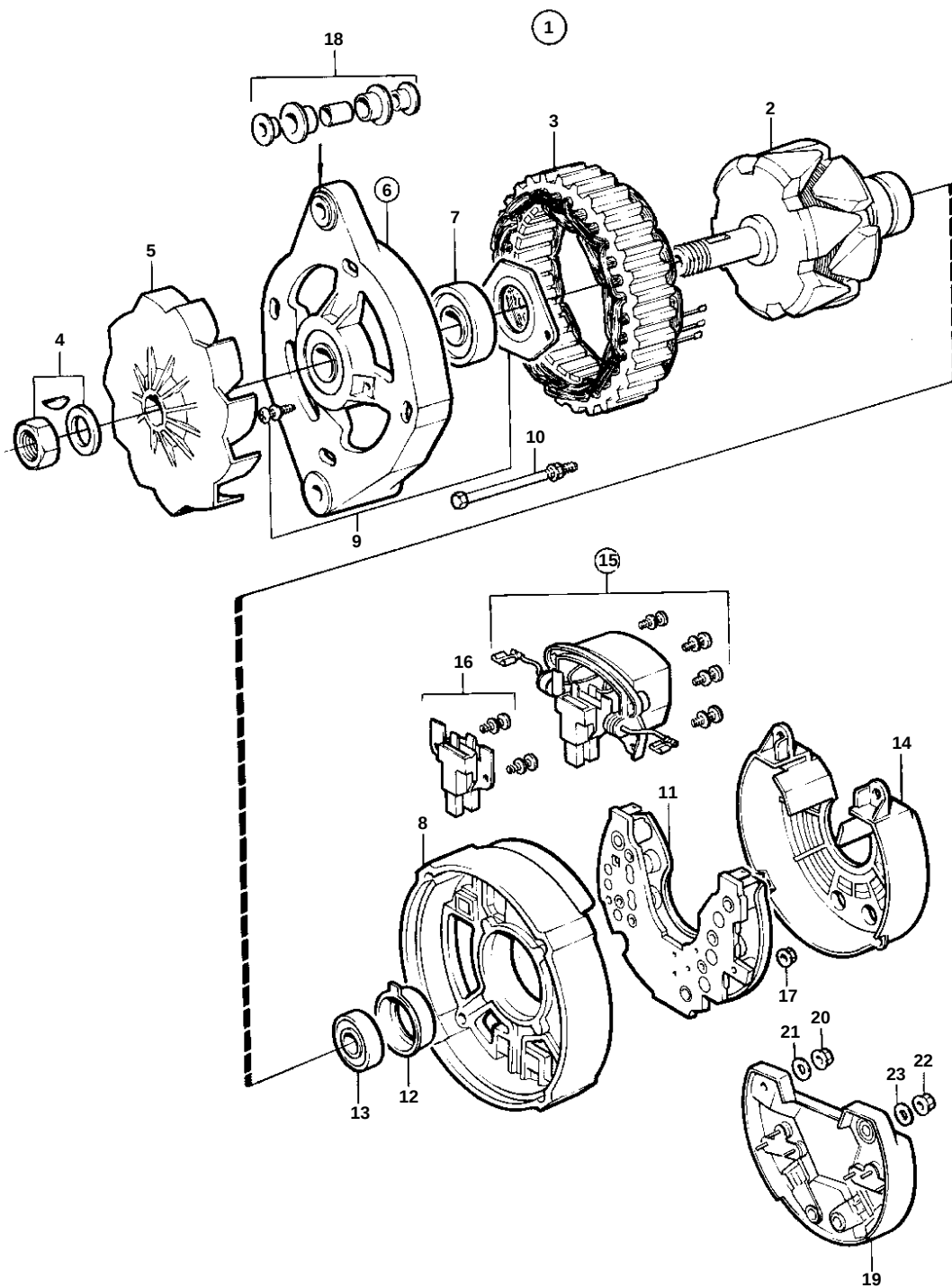
8750

7744660 - 02B - 02B-1300B	8750	Upd: 22 NOV 2005
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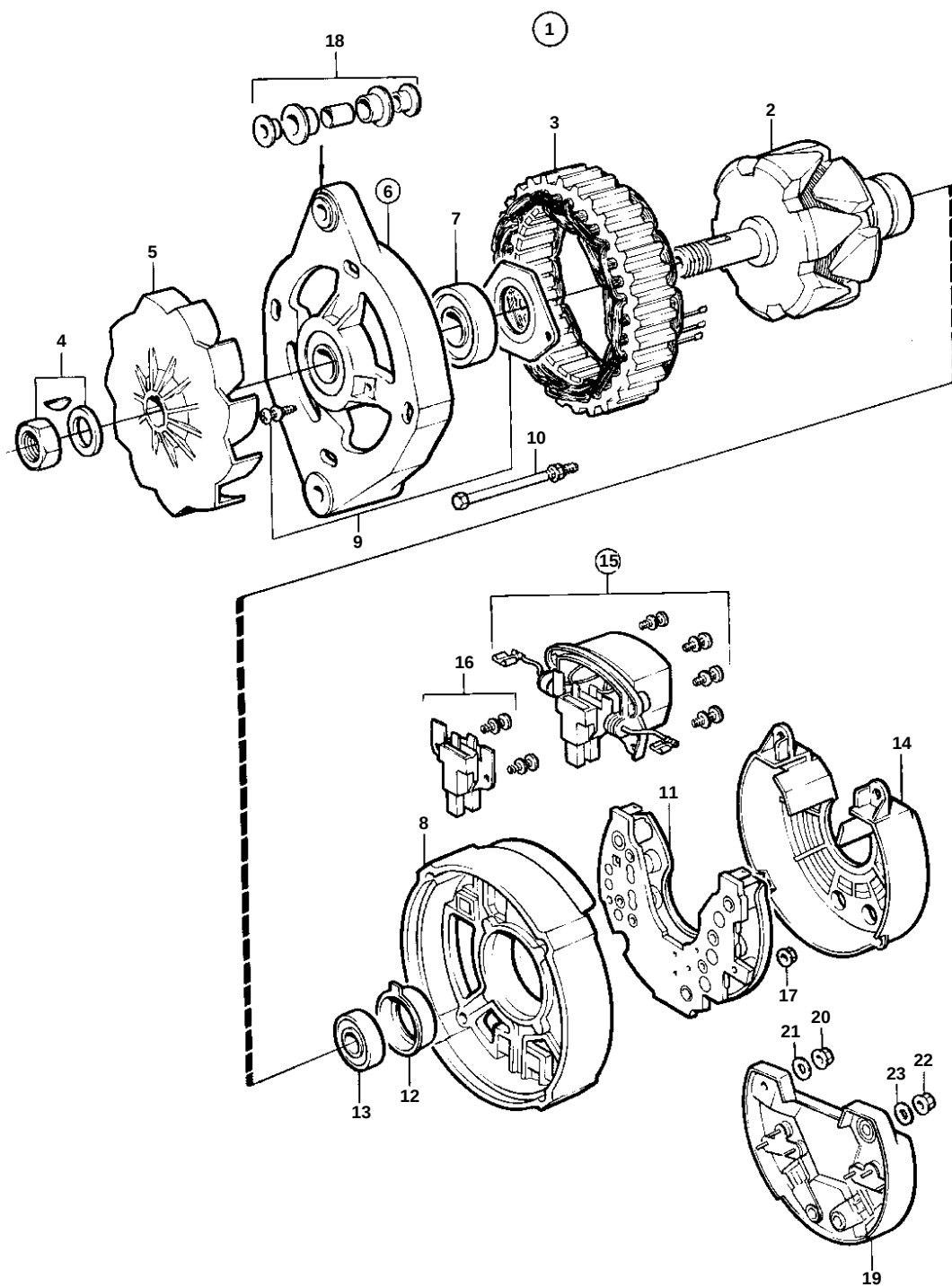
4763

7744660 - 02B - 02B-1150	4763	Upd: 22 NOV 2005
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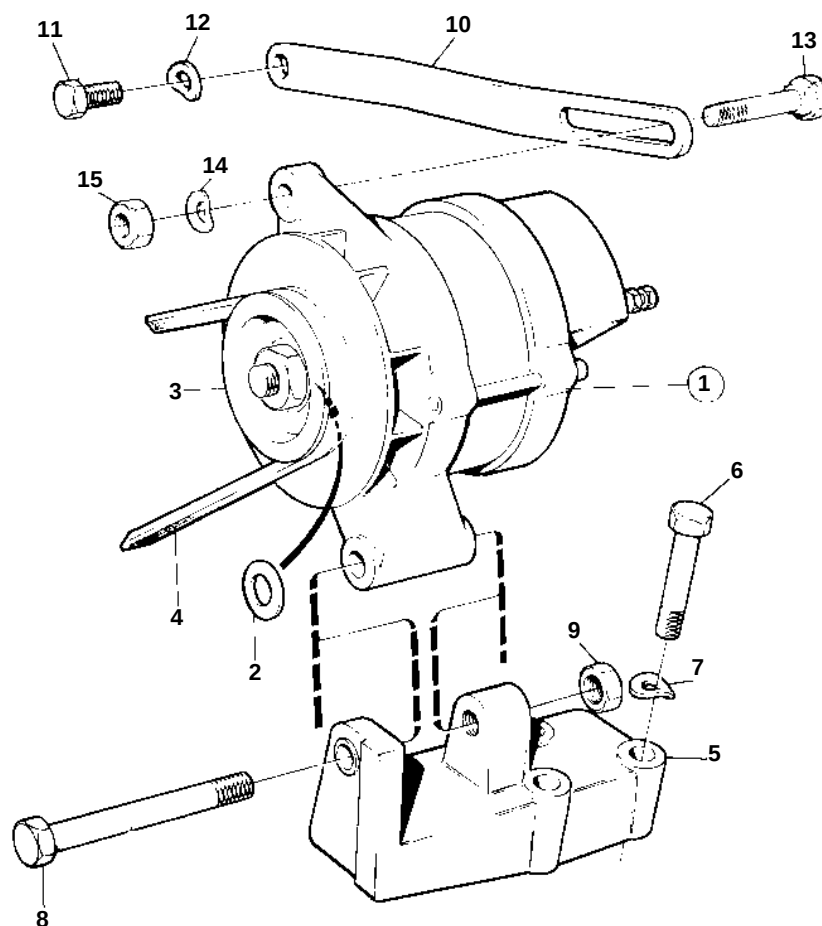
6263

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	841762	1	Alternator	14V 50A, REPL BY 858839
2		1	• ROTOR	
3		1	• STATOR	
4	6212688	1	• Mounting kit	(840620)
5	840621	1	• Fan	
6		1	• HOUSING	
7	848402	1	• • Ball bearing	(840623)
8		1	• HOUSING	
9	840625	1	• Mounting kit	
10	840626	1	• Screw kit	
11	859419	1	• Diode bridge	
12	840629	1	• Bearing carrier	
13	840630	1	• Ball bearing	
14	840631	1	• Protecting casing	
15	858840	1	• Regulator	(840633)
16	840632	1	• • Brush retainer	
17	965483	4	• Nut	(840624)
18	840634	1	• Damper kit	
19	858968	1	Charge distributor	(840638). NOT INCLUDED IN ALTERNATOR 841762.. FOR CHARGING OF 2 BATTERIES.. NOT INCLUDED IN ALTERNATOR 841763.
20	955781	1	Nut	NOT INCLUDED IN ALTERNATOR 841762.
21	941906	1	Spring washer	NOT INCLUDED IN ALTERNATOR 841762.
22	955780	1	Nut	NOT INCLUDED IN ALTERNATOR 841762.
23	941905	1	Spring washer	NOT INCLUDED IN ALTERNATOR 841762.



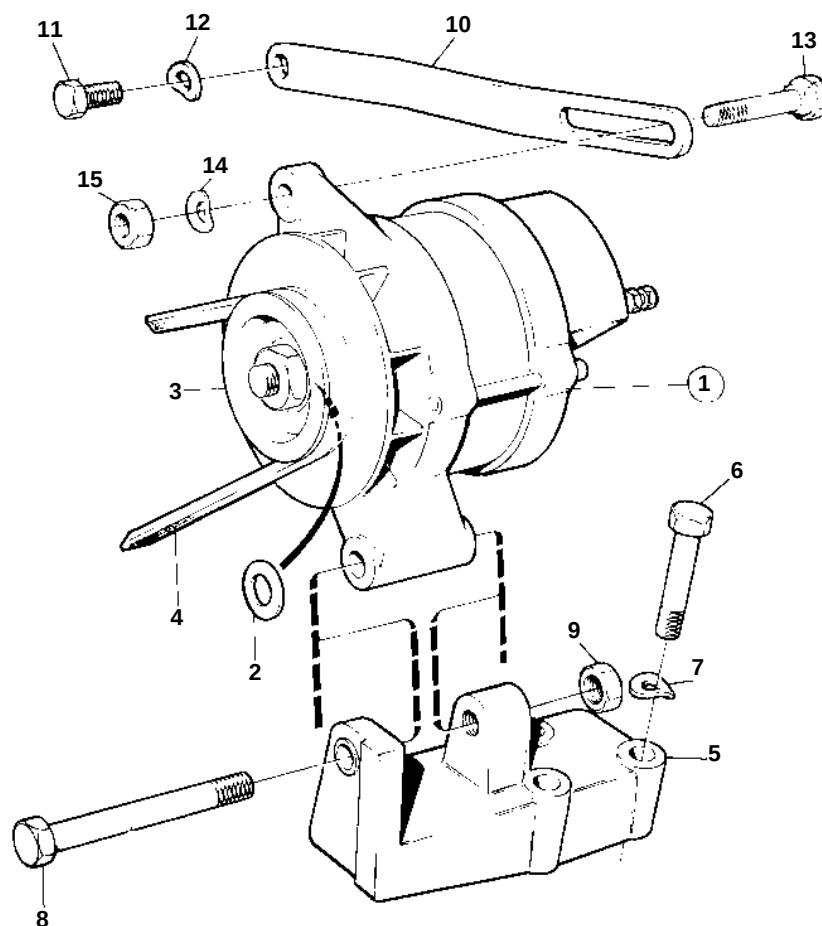
6263

7744660 - 030 - 030-1155B	6263	Upd: 22 NOV 2005
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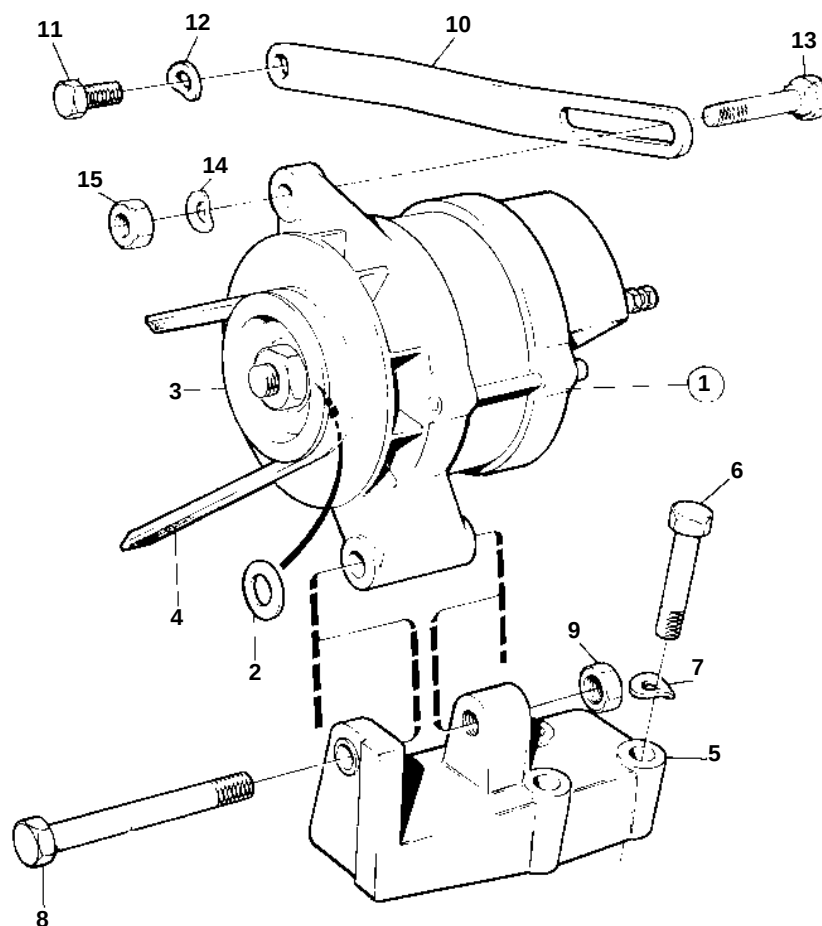
9621

7744660 - 030 - 030-1000B	9621	Upd: 22 NOV 2005
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9621

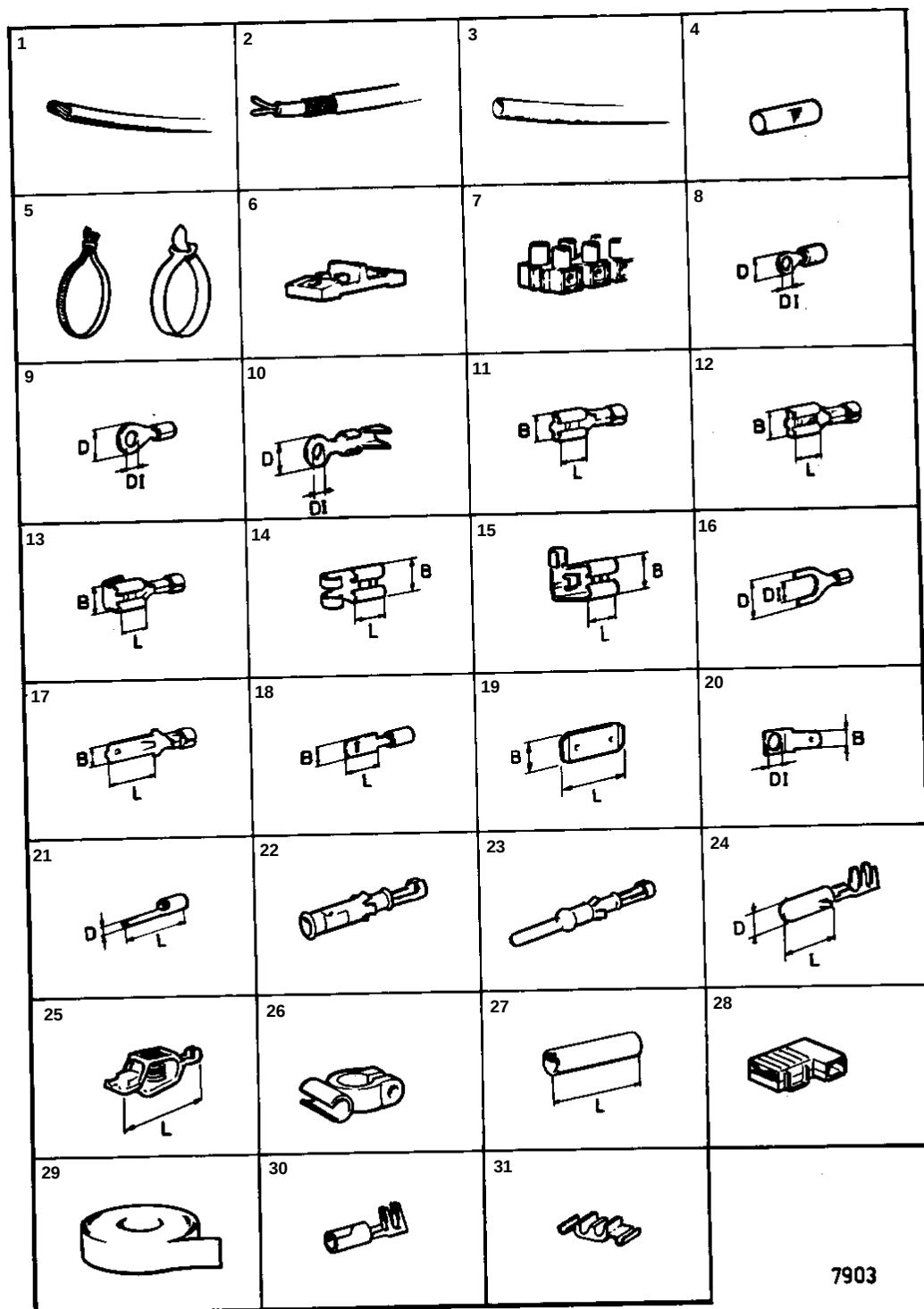
REF	PART NO.	QTY	DESCRIPTION	SEE SEC.
1	858839	1	Alternator	030-1155
2	48326	1	Shim	
3	841811	1	Pulley	
4	841821	1	V-belt	
5	831763	1	Bracket	
6	968891	3	Screw	
7	941907	3	Spring washer	
8	955700	1	Screw	
9	950375	1	Nut	
10	855669	1	Tensioner	
11	968894	1	Screw	
13	968322	1	Screw	
14	941907	1	Spring washer	
15	968862	1	Nut	



9621

Upd: 22 NOV 2005

COMMON



7903

COMMON

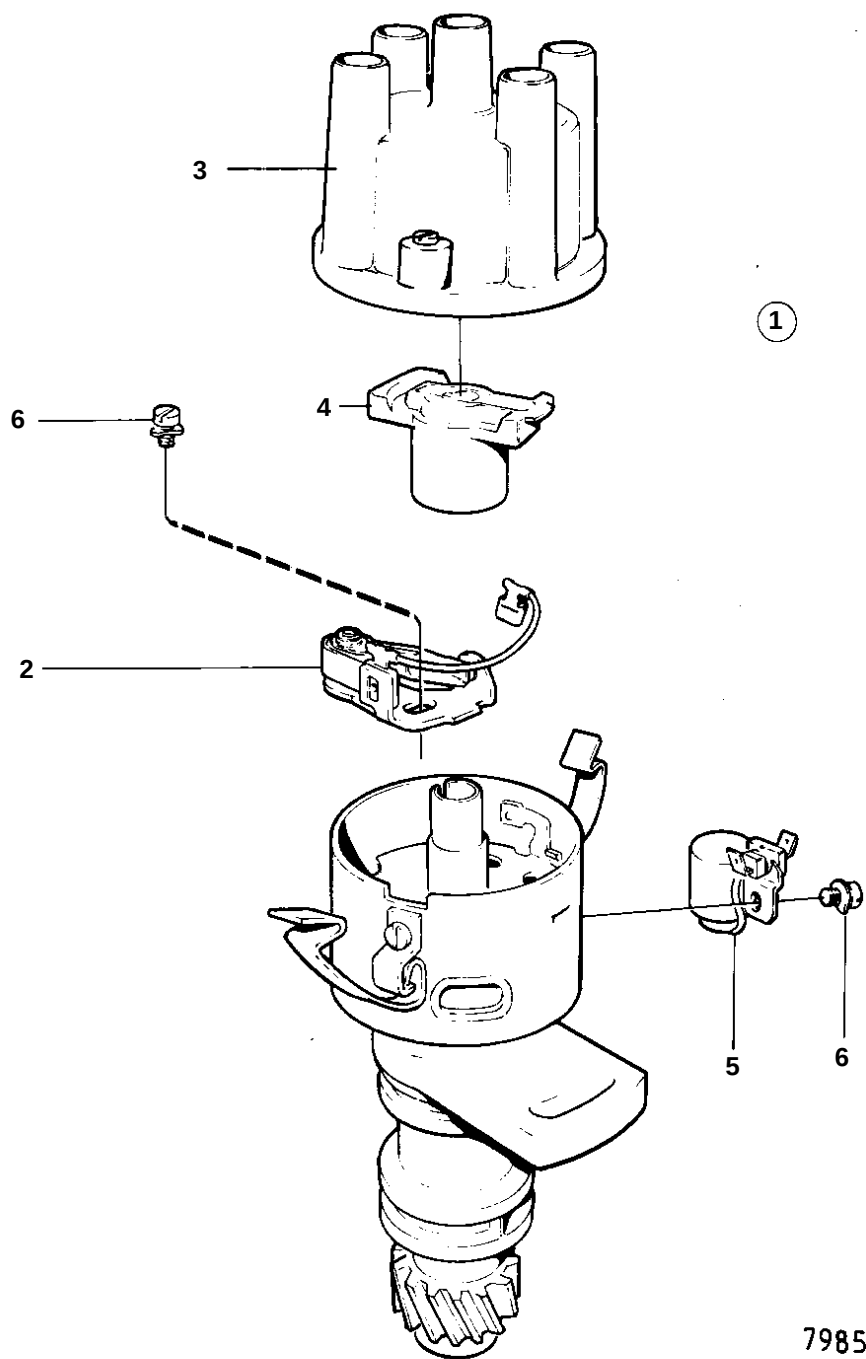
REF	PART NO.	QTY	DESCRIPTION	NOTES
1	964131	X	Cable, CABLE	IVORY/BLACK
	964132	X	Cable, CABLE	RK 0,75 SQ MM IVORY/RED
	964135	X	Cable, CABLE	RK 0,75 SQ MM GREEN/BLACK
	964136	X	Cable, CABLE	RK 0,75 SQ MM GREEN/RED
	954443	X	Cable	RK 1,5 SQ MM, BLACK
	954444	X	Cable	RK 1,5 SQ MM, BROWN
	954445	X	Cable	RK 1,5 SQ MM, RED
	965754	X	Cable	RK 1,5 SQ MM, PURPLE
	954446	X	Cable	RK 1,5 SQ MM, YELLOW
	954447	X	Cable	RK 1,5 SQ MM, GREEN
	954448	X	Cable	RK 1,5 SQ MM, BLUE
	954449	X	Cable	RK 1,5 SQ MM, GREY
	954450	X	Cable	RK 1,5 SQ MM, IVORY
	961792	X	Cable, CABLE	RK 1,5 SQ MM IVORY/BLACK
	961795	X	Cable, CABLE	RK 1,5 SQ MM IVORY/BLUE
	961794	X	Cable, CABLE	RK 1,5 SQ MM IVORY/GREEN
	961798	X	Cable, CABLE	RK 1,5 SQ MM GREEN/BLUE
	961800	X	Cable, CABLE	RK 1,5 SQ MM BLUE/YELLOW
	964142	X	Cable, CABLE	RK 1,5 SQ MM GREEN/YELLOW
	954451	X	Cable	RK 2,5 SQ MM, BLACK
	954452	X	Cable	RK 2,5 SQ MM, BROWN
	954453	X	Cable	RK 2,5 SQ MM, RED
	954455	X	Cable	RK 2,5 SQ MM, GREEN
	954456	X	Cable	RK 2,5 SQ MM, BLUE
	954458	X	Cable	RK 2,5 SQ MM, IVORY
	954461	X	Cable	RK 4 SQ MM, RED
	954464	X	Cable	RK 4 SQ MM, BLUE
	954465	X	Cable	RK 4 SQ MM, GREY
	954463	X	Cable	RK 4 SQ MM, GREEN
	954467	X	Cable	RK 6 SQ MM, BLACK
	954469	X	Cable	RK 6 SQ MM, RED
	954471	X	Cable	RK 6 SQ MM, GREEN
	954485	X	Cable	RK 16 SQ MM, RED
	954500	X	Cable	RK 25 SQ MM, RED
	954502	X	Cable	RK 35 SQ MM, RED
2	842092	X	Cable	3X1,5 SQMM CLASS
	846273	X	Cable	4X1,5 SQMM CLASS
	842093	X	Cable	7X1,5 SQMM CLASS
	843084	X	Cable	12X1,5 SQMM CLASS
	846639	X	Cable	16X1,5 SQMM CLASS
	842091	X	Cable	2X2,5 SQMM CLASS
	844578	X	Cable	4X2,5 SQMM CLASS
	842090	X	Cable	3X6 SQMM CLASS
	843085	X	Cable	3X16 SQMM CLASS
	846345	X	Cable	2X6+2X1,5 SQMM CLASS
	846346	X	Cable	2X16+2X1,5 SQMM CLASS
3	185501	X	Outer casing	D = 9 MM, I.D = 8 MM
	949988	X	Hose	D = 11,5 MM, I.D = 8 MM
	185506	X	Outer casing	D = 6 MM, I.D = 5 MM
	185507	X	Outer casing	D = 11 MM, I.D = 10 MM
	185509	X	Outer casing	D = 19 MM, I.D = 15 MM
4	899751	X	Cable mark	FOR GROUND WIRE. FOR CABLE AREA 1-2,5 SQMM
5	948210	X	Strip clamp	NYLON

COMMON

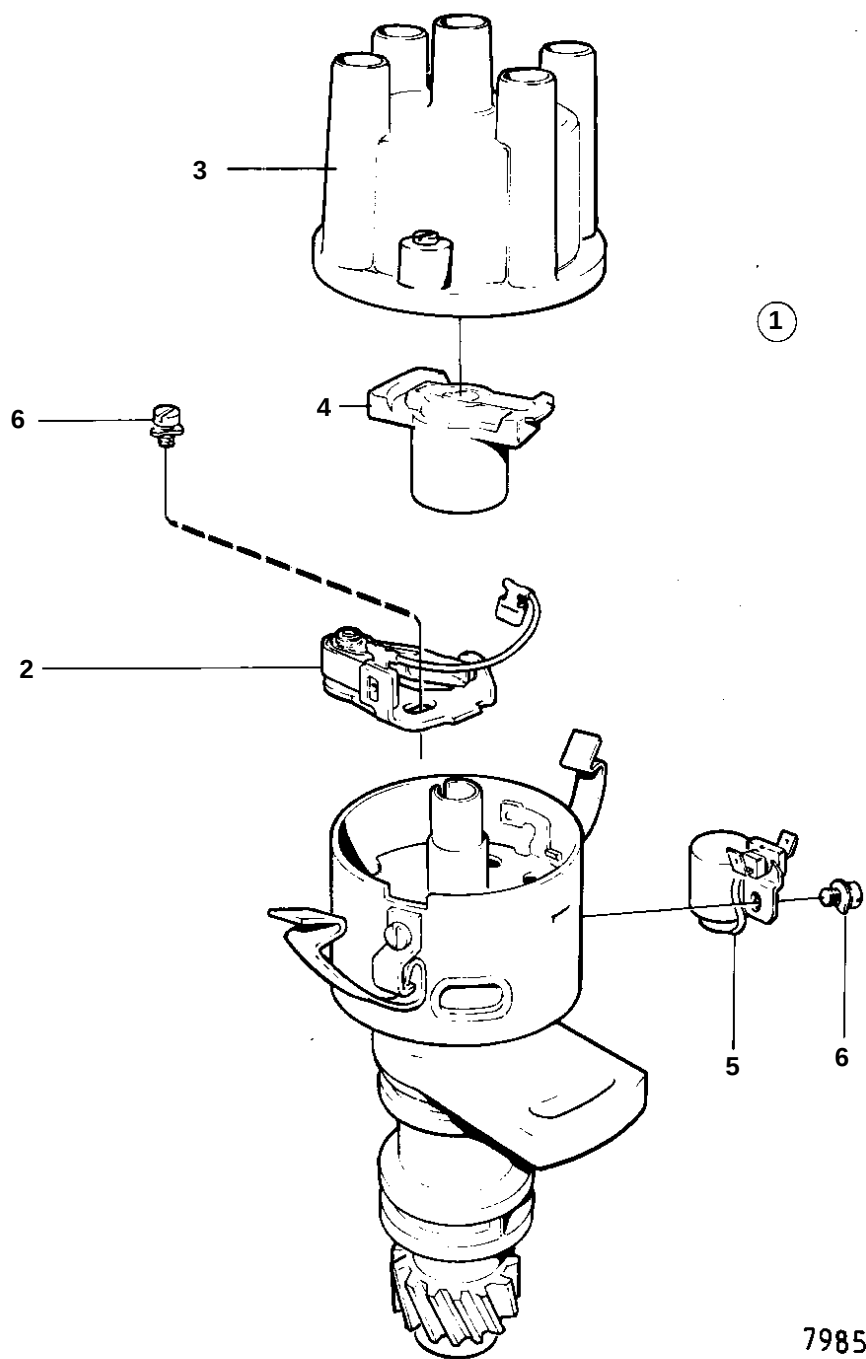
REF	PART NO.	QTY	DESCRIPTION	NOTES
5	335146	X	Tie straps	AL
6	942659	X	Terminal block	4-WAY.
	942660	X	Terminal block	6-WAY.
	942558	X	Terminal block	8-WAY.
	942661	X	Terminal block	10-WAY.
	942662	X	Terminal block	12-WAY.
7	182010	X	Coupling piece	MAX 15SQ MM. 2-WAY.
	190128	X	Coupling piece	MAX 15SQ MM. 5-WAY.
	926219	X	Coupling piece	(182008). 6-WAY.
				MAX 20SQ MM
	941412	X	Coupling piece	MAX 20SQ MM. 3-WAY.
8	956924	X	Cable terminal	I.D = 3,7 MM D = 5,6 MM. POUR SECTION CABLE 0,5-1,5 MILLIM% ² TRE-CARR% ¹ E1
	956927	X	Cable terminal	I.D = 3,7 MM D = 17 MM. FOR CABLE AREA 1,5-2,5 SQMM.
	956928	X	Cable terminal	I.D = 4,3 MM D = 18 MM. FOR CABLE AREA 1,5-2,5 SQMM.
9	881516	X	Cable terminal	I.D = 3,5 MM D = 5,5 MM. POUR SECTION CABLE 0,5-1,5 MILLIM% ² TRE-CARR% ¹ E1
	881519	X	Cable terminal	I.D = 3,7 MM D = 7,1 MM. FOR CABLE AREA 2,7-6,6 SQMM
	949591	X	Cable terminal	I.D = 4,3 MM D = 8 MM. FOR CABLE AREA 6,5-10,5 SQMM.
	881492	X	Cable terminal	I.D = 4,3 MM D = 8,7 MM. FOR CABLE AREA 0,75-2,0 SQMM.
	881506	X	Cable terminal	I.D = 4,3 MM D = 9,5 MM. FOR CABLE AREA 3,0-6,0 SQMM.
	881493	X	Cable terminal	I.D = 5,2 MM D = 8,7 MM. FOR CABLE AREA 1,5-2,5 SQMM.
	881495	X	Cable terminal	I.D = 5,2 MM D = 9,5 MM. FOR CABLE AREA 3,0-6,0 SQMM.
	881512	X	Cable terminal	FOR CABLE AREA 10,5-16,0 SQMM.
				I.D = 5,2 MM D = 15,9 MM
	881512	X	Cable terminal	I.D = 5,2 MM D = 15,9 MM. FOR CABLE AREA 10,5-16,5 SQMM
	940335	X	Cable terminal	I.D = 6,5 MM D = 16 MM. FOR CABLE AREA 16 SQMM
	881508	X	Cable terminal	I.D = 6,7 MM D = 11,9 MM. FOR CABLE AREA 1,5-2,5 SQMM.
	881496	X	Cable terminal	I.D = 6,7 MM D = 12,7 MM. FOR CABLE AREA 3,0-6,0 SQMM.
	968707		Cable terminal	I.D = 10,5 MM D = 15,9 MM
	940335	X	Cable terminal	(881501). FOR CABLE AREA 10,5-16,0 SQMM.
				I.D = 6,7 MM D = 15,9 MM
	881494	X	Cable terminal	I.D = 8,3 MM D = 11,9 MM. FOR CABLE AREA 1,5-2,5 SQMM.
	881497	X	Cable terminal	I.D = 8,3 MM D = 12,7 MM. FOR CABLE AREA 3,0-6,0 SQMM.
	940333	X	Cable terminal	I.D = 8,3 MM D = 15,1 MM. FOR CABLE AREA 6,5-10,5 SQMM.
	881502	X	Cable terminal	I.D = 8,3 MM D = 15,9 MM. FOR CABLE AREA 10,5-16,0 SQMM.
	940336	X	Cable terminal	I.D = 8,4 MM D = 16 MM. FOR CABLE AREA 16 SQMM
	940336	X	Cable terminal	I.D = 10,5 MM D = 15,1 MM. FOR CABLE AREA 6,5-10,5 SQMM.
	881498	X	Cable terminal	I.D = 10,5 MM D = 15,4 MM. FOR CABLE AREA 3,0-6,0 SQMM.
	940337	X	Cable terminal	I.D = 10,5 MM D = 15,9 MM. FOR CABLE AREA 10,5-16,0 SQMM.
10	11426	X	Cable terminal	I.D = 4,5 MM D = 8 MM. FOR CABLE AREA 0,75-2,5 SQMM
11	949404	X	Cable terminal	L = 6,4 MM B = 5,6 MM. FOR CABLE AREA 1-2,5 SQMM
	949210	X	Cable terminal	L = 7,4 MM B = 6,5 MM. FOR CABLE AREA 0,75-1 SQMM
	881483	X	Cable terminal	L = 7,7 MM B = 7,6 MM. FOR CABLE AREA 1,5-2,5 SQMM.
	881484	X	Cable terminal	L = 7,7 MM B = 7,6 MM. FOR CABLE AREA 3,0-6,0 SQMM.
12	949204	X	Cable terminal	L = 7,7 MM B = 7,4 MM. FOR CABLE AREA 1-2,5 SQMM
	881485	X	Cable terminal	L = 7,7 MM B = 7,6 MM. FOR CABLE AREA 1,5-2,5 SQMM.
	881486	X	Cable terminal	L = 7,7 MM B = 7,6 MM. FOR CABLE AREA 3,0-6,0 SQMM.
13	941730	X	Cable terminal	L = 7,7 MM B = 6,4 MM. FOR CABLE AREA 1,5-2,5 SQMM.
	881491	X	Cable terminal	L = 7,7 MM B = 7,6 MM. FOR CABLE AREA 1,5-2,5 SQMM.
14	881517	X		L = 6,2 MM B = 5,6 MM. POUR SECTION CABLE 0,5-1,5 MILLIM% ² TRE-CARR% ¹ E1
15	881489	X	Cable terminal	L = 7,6 MM B = 7,6 MM. FOR CABLE AREA 1-2,5 SQMM
16	881511	X	Cable terminal	I.D = 4,4 MM D = 8 MM. FOR CABLE AREA 3,0-6,0 SQMM.
	881509	X	Cable terminal	I.D = 4,4 MM D = 9,8 MM. FOR CABLE AREA 1,5-2,5 SQMM.
	881505	X	Cable terminal	I.D = 5,2 MM D = 8,7 MM. FOR CABLE AREA 1,5-2,5 SQMM.
17	943799	X	Cable terminal	L = 8 MM B = 6,3 MM. FOR CABLE AREA 16 SQ MM.
	881487	X	Cable terminal	L = 15,7 MM B = 6,3 MM. FOR CABLE AREA 1,5-2,5 SQMM.
	881488	X	Cable terminal	L = 15,7 MM B = 6,3 MM. FOR CABLE AREA 3,0-6,0 SQMM.
18	881518	X	Cable terminal	L = 10 MM B = 6,3 MM. FOR CABLE AREA 1,5-2,5 SQMM.
19	839328	X	Spade terminal	L = 16,3 MM B = 6,3 MM
20	941449	X	Cable terminal, FLAT PIN	I.D = 3,7 MM B = 6,3 MM 9
	941090	X	Spade terminal	I.D = 4,1 MM B = 6,3 MM

COMMON

REF	PART NO.	QTY	DESCRIPTION	NOTES
20				STRAIGHT
	944485	X	Spade terminal, FLAT PIN	I.D = 5,2 MM B = 6,3 MM
				STRAIGHT
	942888	X	Spade terminal	I.D = 5,2 MM B = 6,3 MM45
	829311	X	Spade terminal	I.D = 5,2 MM B = 6,35 MM4
21	942429	X	Cable terminal	I.D = 1,8 MM L = 14,4 MM. FOR CABLE AREA 1,5-2,5 SQMM.
22	849959	X	Cable terminal	(847041)
23	849958	X	Cable terminal	(847040)
	965824		Cable terminal	FOR 1608765
25	844280	X	Cable terminal	L = 61 MM
26	954505	X	Cable terminal	MARKED -
	954506		Cable terminal	MARKED +
27	956956	X	Splice	L = 26 MM. POUR SECTION CABLE 0,5-1,5 MILLIM%2TRE-CARR%E1
	956958	X	Splice	L = 26 MM. FOR CABLE AREA 1,5-2,5 SQMM.
	956960	X	Splice	L = 28 MM. FOR CABLE AREA 3,0-6,0 SQMM.
28	944221	X	Receptacle housing	FOR 881489
29	858283	X	Electrical tape	
30	949371	X	Cable terminal	FOR 1598753
31	944306	X	Clamp	

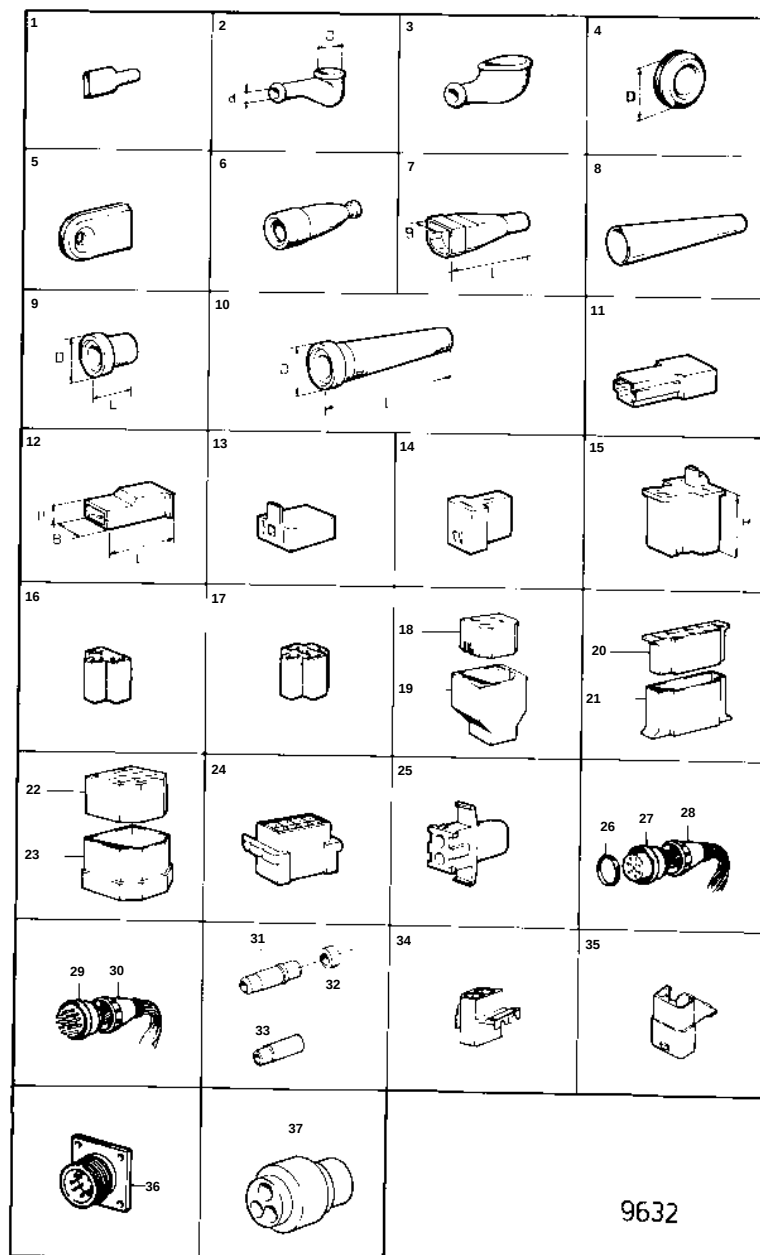


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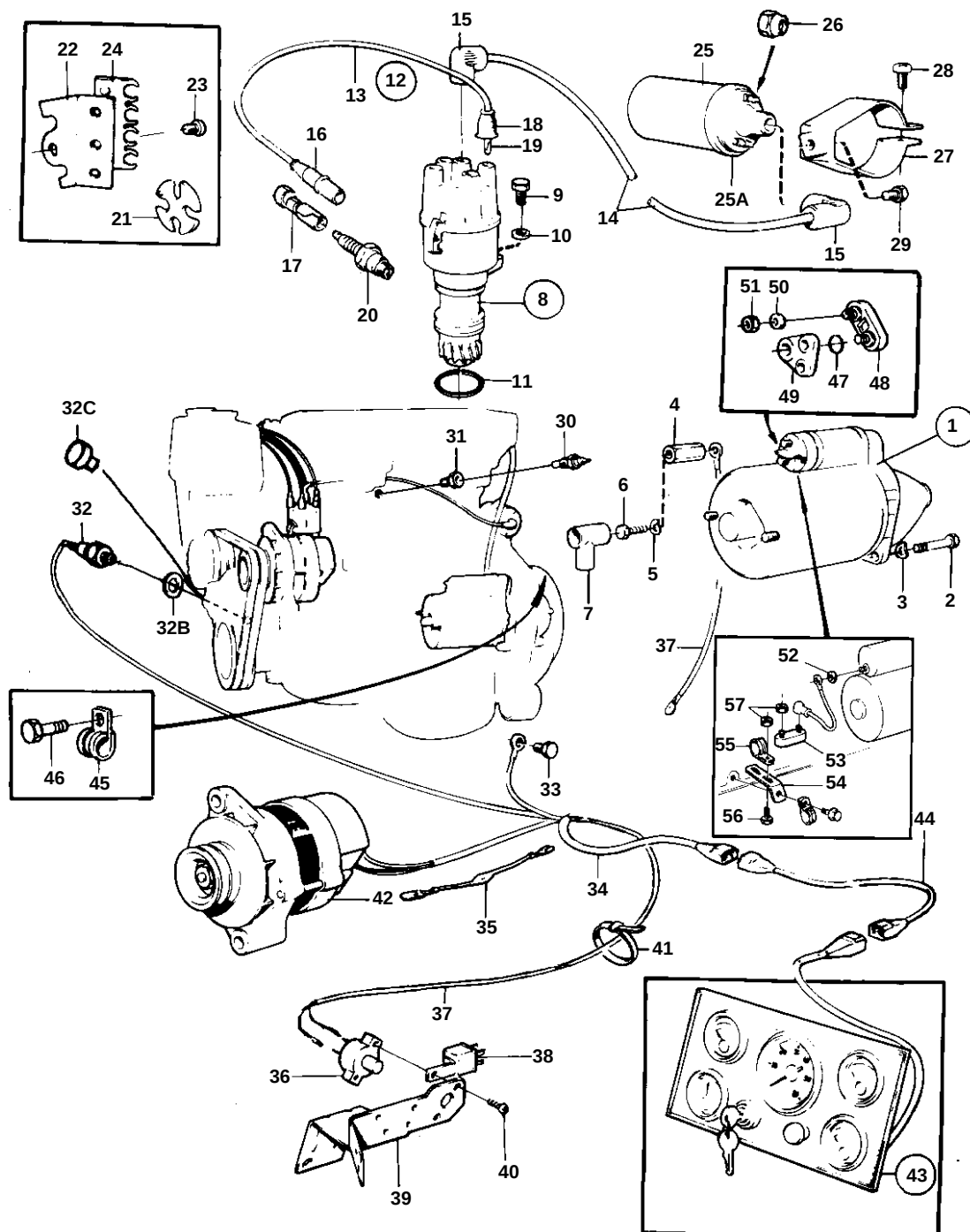
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COMMON



COMMON

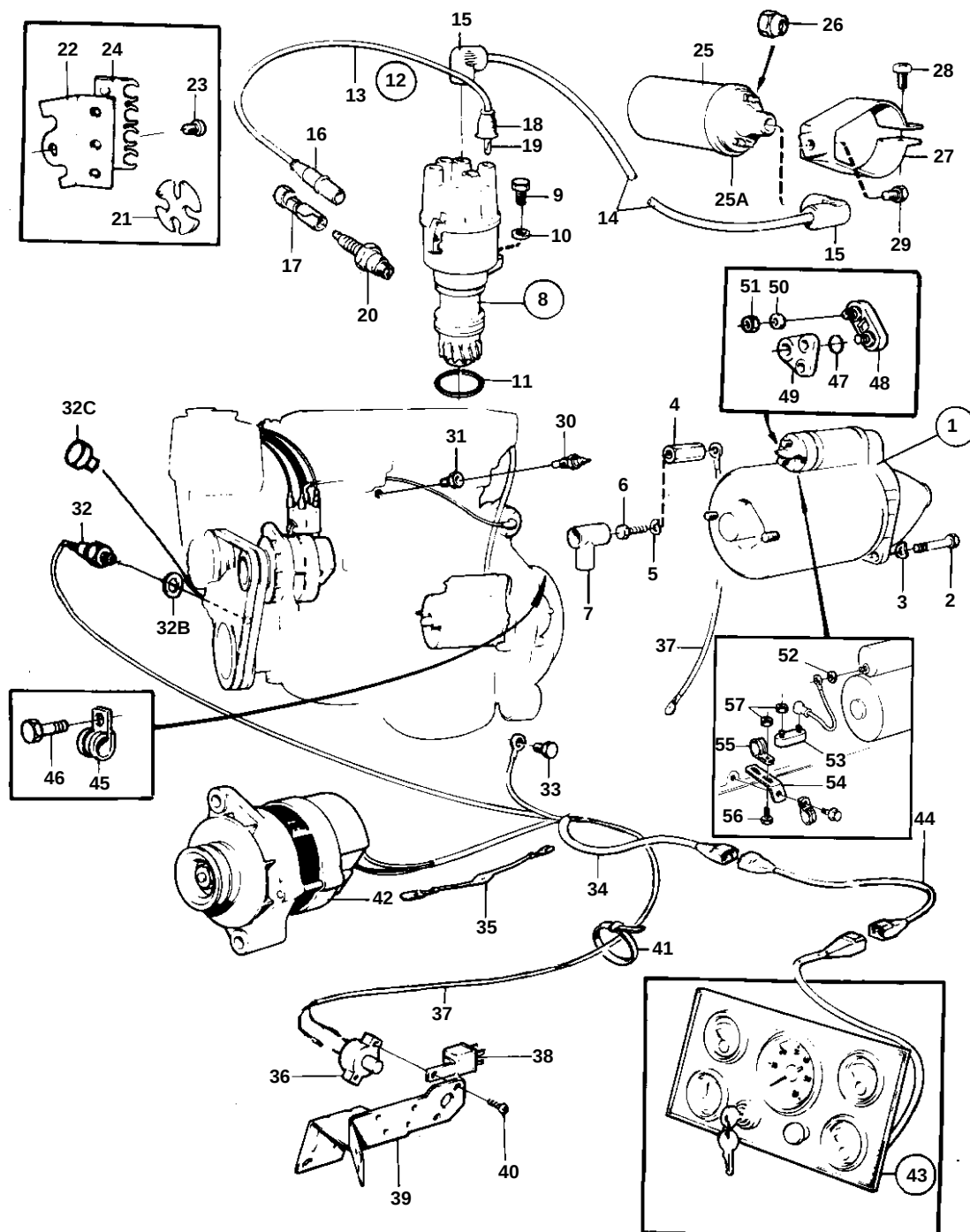
REF	PART NO.	QTY	DESCRIPTION	NOTES
1	959046	X	Protecting sleeve	
2	855281	X	Rubber cap, RUBBER CAP	(841234)
				D = 16 MM D = 14 MM
	829200	X	Protective cap	D = 16 MM D = 6 MM
	76614	X	Rubber collar	
3	673580	X	Rubber collar	
4	941269	X	Cable grommet	D = 25 MM
	821053	X	Rubber bushing	D = 35 MM
5	823759	X	Cable grommet	
6	1576005	X	Bellows	
	1573077	X	Bellows	
7	831966	X	Protective cap	L = 88 MM B = 32,5 MM
8	844278	X	Isolation	BLACK, FOR (844280)
	844279	X	Isolation	RED, FOR (844280)
9	847005	X	Sealing collar	L = 4,6 MM D = 3,0 MM
10	847005	X	Sealing collar	L = 100 MM D = 20 MM
11	958207	X	Tab housing	FOR958208. 1-WAY.
12	947848	X	Receptacle housing, RECEPTACLE HOUSING	L = 20 MM. 1-WAY.
				H = 6 MM B = 7,8 MM
	949181	X	Receptacle housing, RECEPTACLE HOUSING	L = 24 MM. 1-WAY.
				H = 7 MM B = 10,2 MM
	958208	X	Housing, RECEPTACLE HOUSING	FOR958207. 1-WAY.
				L = 24 MM H = 8,2 MM B =
	949597	X	Housing	L = 24,5 MM. 1-WAY.
				H = 6,1 MM B = 8,8 MM
	943511	X	Receptacle housing, PROTECTING SLEEVE	L = 24 MM. 1-WAY.
				H = 7,4 MM, B = 10 MM
13	1578937	X	Receptacle housing	2-WAY
14	958210	X	Receptacle housing	2-WAY
15	945469	X	Receptacle housing	L = 23 MM. 3-WAY.
	963374	X	Housing, RECEPTACLE HOUSING	L = 24 MM. 3-WAY.
				FOR881485
16	948854	X	Receptacle housing	3-WAY.
17	1214948	X	Receptacle housing	5-WAY.
18	958213	X	Housing	4-WAY.
19	958212	X	Receptacle housing	4-WAY.
20	941104	X	Receptacle housing	8-WAY.
21	941105	X	Receptacle housing	8-WAY.
22	945830	X	Receptacle housing	11-WAY.
23	945831	X	Tab housing	11-WAY.
24	944077	X	Housing	8-WAY.
	948294	X	Receptacle housing, INSULATOR	9-POL
				INCL.IN 853032
25	948995	X	Tab housing	2-WAY.
26	846615	X	Sealing ring	
27	846612	X	Sleeve connector	16-WAY
28	846613	X	Unloading cable	
29	846647	X	Pin connector	16-WAY
30	846613	X	Unloading cable	
31	1608765	X	Isolation	FOR 965824
32	1608766	X	Seal	FOR 1608765
33	1598753	X	Isolation	FOR 949371
34	1307048	X	Receptacle housing	
35	1307049	X	Tab housing	
36	846611	X	Sleeve connector	
37	853498		Receptacle housing, INSULATOR	3-POL
				INCL.IN 853032



8729

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	840808	1	Starter motor		
				030-1550	
2	955351	2	Screw		
3	940280	2	Spring washer		
4	855314	1	Nut		
5	941907	1	Spring washer		
6	940199	1	Screw		
7	855798	1	Protecting sleeve		(855318)
7	834961	1	Distributor		MO-545
				030-0700	
8	855712	1	Distributor		MO 546-
				030-0700	
9	955296	1	Screw		
10	960141	1	Washer		
11	925065	1	O-ring	IK	
12	875571	1	Ignition cable kit		
13		4	· IGNITION CABLE	IK	
14		1	· IGNITION CABLE	IK	
15	464716	2	Suppressor resistor	IK	
16	1219692	4	Suppressor resistor	IK	
17	1219691	4	Cable terminal	IK	
18	241608	4	Protective sleeve	IK	
19	954513	4	Cable terminal	IK	
20	875820	1	Spark plug kit		
21	1219071	2	Retainer		
22	834458	1	Retainer		
23	955138	1	Screw		
24	463857	1	Retainer		
25	834462	1	Ignition coil		
25A	855704	1	Protecting casing		AQ151B, MO 2429-
26	946577	2	Lock nut		
27	834696	1	Clamp		
28	834371	1	Screw		
29	955523	1	Screw		
30	834629	1	Temperature sensor		
31	834621	1	Nipple		
32	834920	1	Oil pressure sensor		OIL PRESSURE SENDER IS INSTALLED ON THE OILCOOLER.
32B	947621	1	Gasket		
32C	960630	1	Plug		
33	968882	1	Screw		
34	855331	1	Cable harness		
35	834784	1	Resistor		
36	841178	1	Fuse		
37		X	CABLE AND CABLE TERMINALS	030-2235	
38	841177	1	Relay		
39	855268	1	Bracket		
40	950013	2	Screw		
41	948210	X	Strip clamp		
42		1	ALTERNATOR AND INSTALLATION COMPONENTS	030-1000	
43	841958	1	Instrument panel		USA
				030-2125	
	841960	1	Instrument panel		EUR., EARLY TYPE
				030-2125	

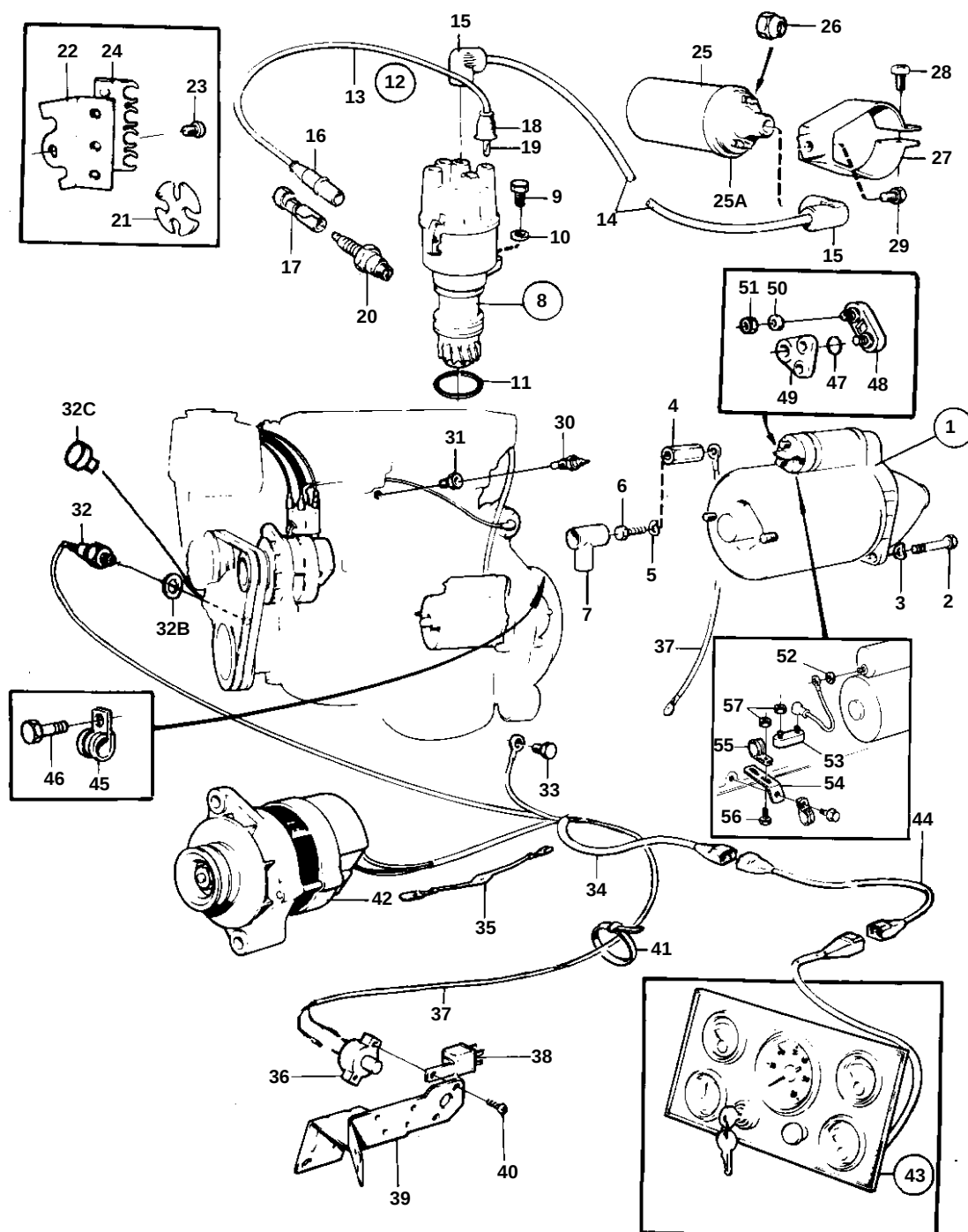
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8729

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	840808	1	Starter motor		
				030-1550	
2	955351	2	Screw		
3	940280	2	Spring washer		
4	855314	1	Nut		
5	941907	1	Spring washer		
6	940199	1	Screw		
7	855798	1	Protecting sleeve		
	834961	1	Distributor		MO-545
				030-0700	
8	855712	1	Distributor		MO 546-
				030-0700	
9	968885	1	Screw		
11	925065	1	O-ring	IK	
12	875571	1	Ignition cable kit		
13		4	· IGNITION CABLE	IK	
14		1	· IGNITION CABLE	IK	
15	464716	2	Suppressor resistor	IK	
16	1219692	4	Suppressor resistor	IK	
17	1219691	4	Cable terminal	IK	
18	241608	4	Protective sleeve	IK	
19	954513	4	Cable terminal	IK	
20	875820	1	Spark plug kit		
21	1219071	2	Retainer		
22	834458	1	Retainer		
23	955138	1	Screw		
24	463857	1	Retainer		
25	834462	1	Ignition coil		
25A	855704	1	Protecting casing		AQ151B, MO 2429-
26	946577	2	Lock nut		
27	834696	1	Clamp		
28	834371	1	Screw		
29	955523	1	Screw		
30	834629	1	Temperature sensor		
31	834621	1	Nipple		
32	834920	1	Oil pressure sensor		OIL PRESSURE SENDER IS INSTALLED ON THE OILCOOLER.
32B	947621	1	Gasket		
32C	960630	1	Plug		
33	968882	1	Screw		
34	855331	1	Cable harness		
35	834784	1	Resistor		
36	841178	1	Fuse		
37		X	CABLE AND CABLE TERMINALS	030-2235	
38	841177	1	Relay		
39	855268	1	Bracket		
40	950013	2	Screw		
41	948210	X	Strip clamp		
42		1	ALTERNATOR AND INSTALLATION COMPONENTS	030-1000	
43	841958	1	Instrument panel		USA
				030-2125	
	841960	1	Instrument panel		EUR., EARLY TYPE
				030-2125	
	856015	1	Instrument panel		EUR, REPL BY 856674
				030-2126	
	856674	1	Instrument panel		
				030-2126	

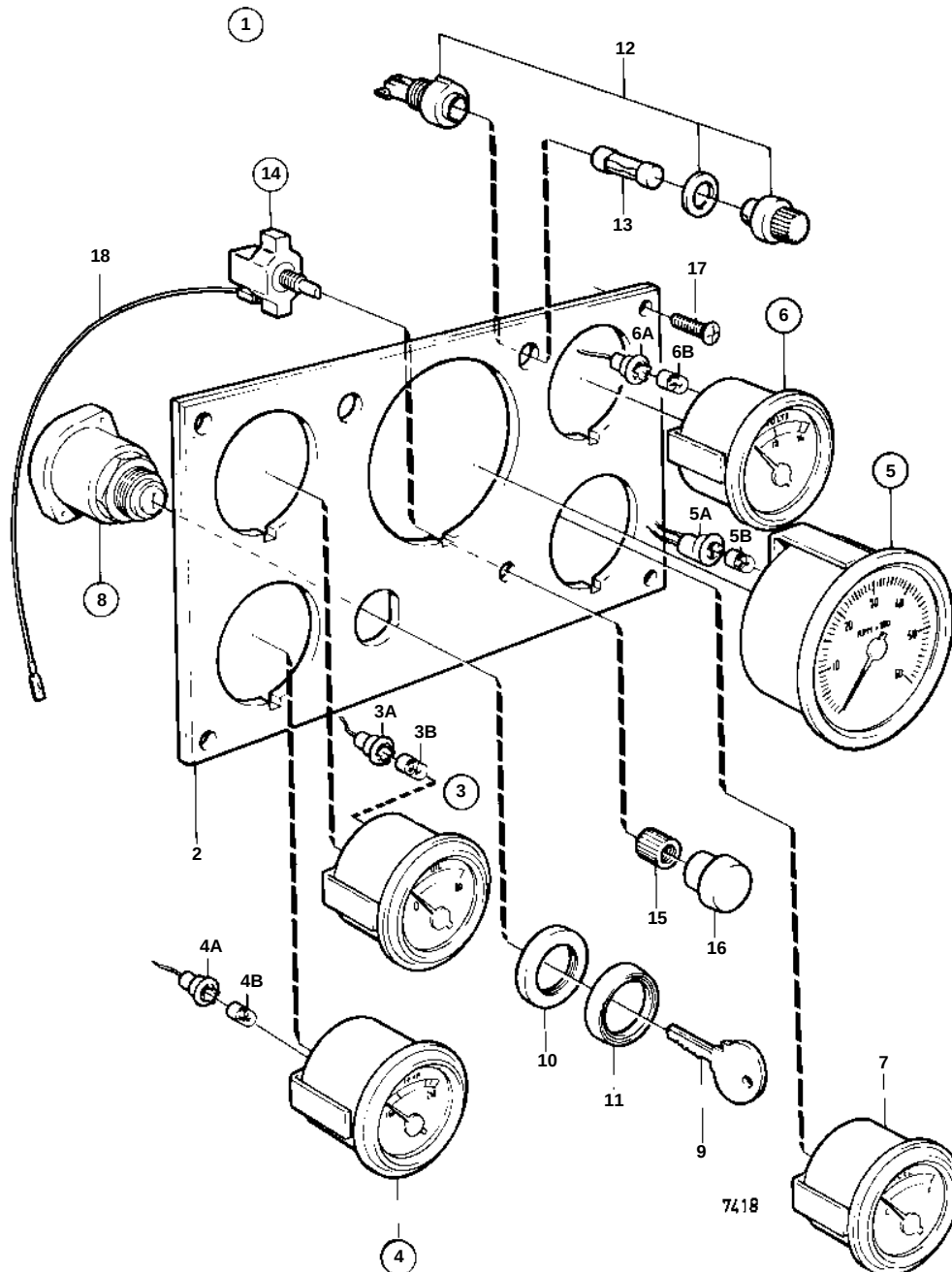
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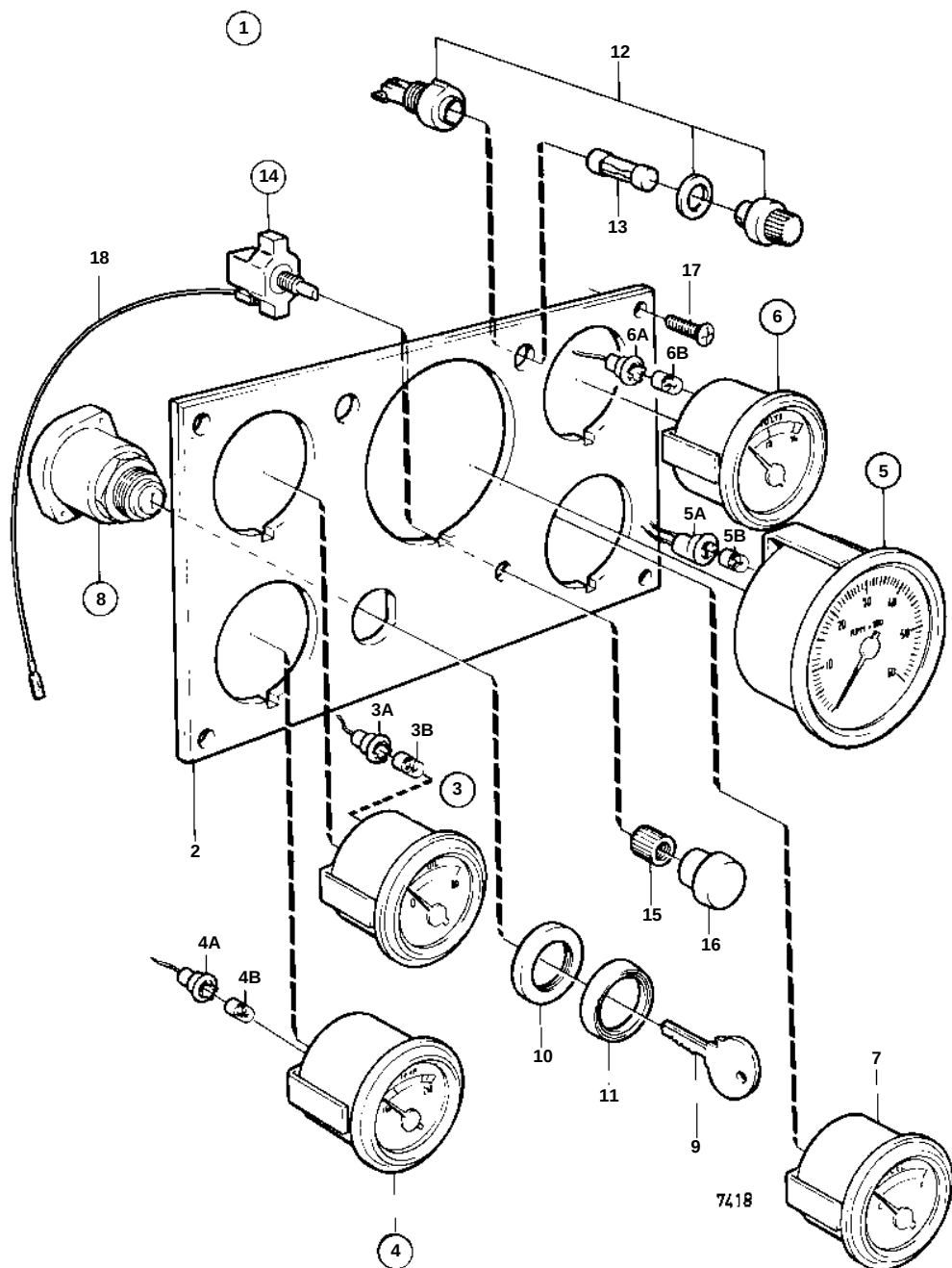
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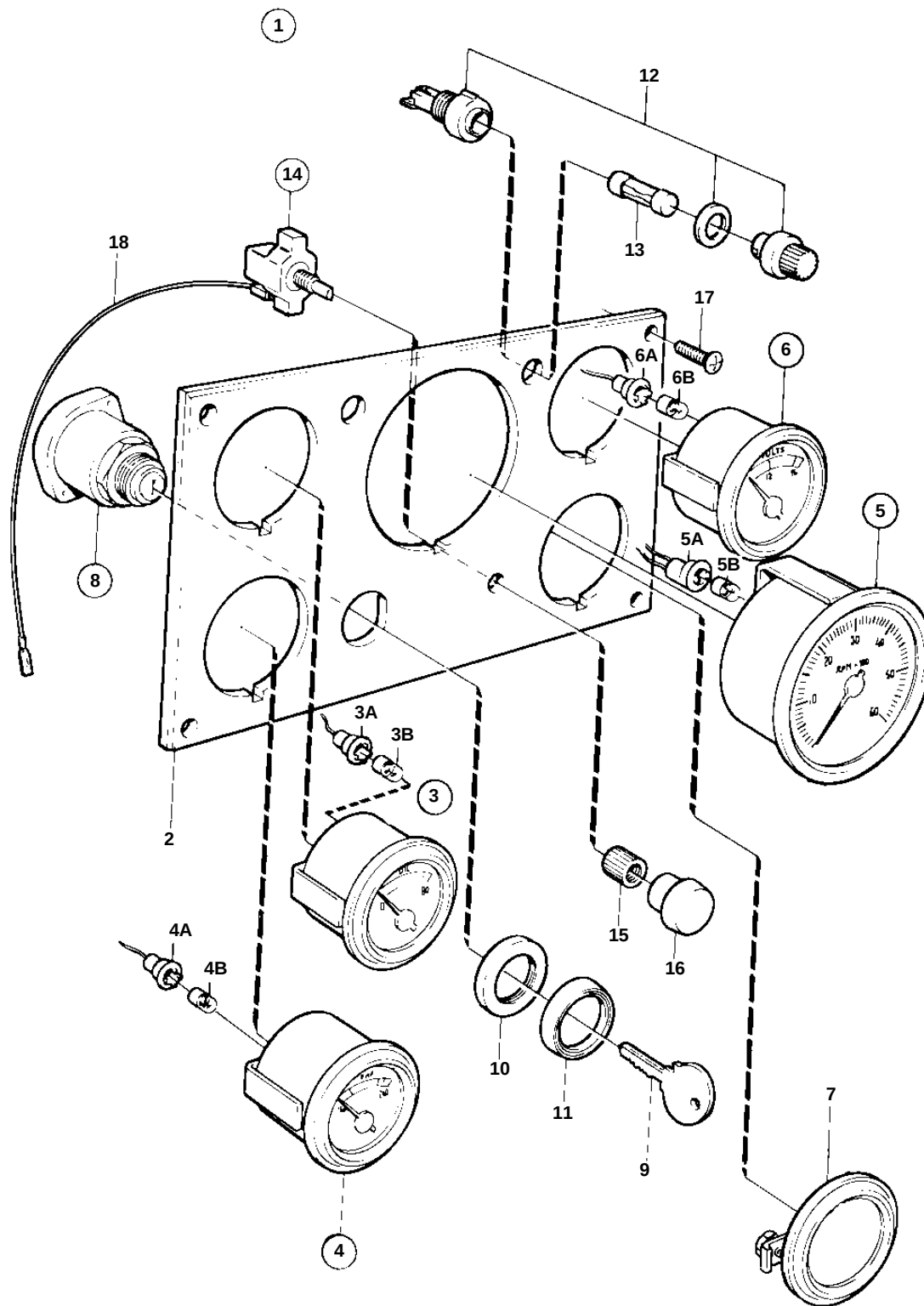
REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	840808	1	Starter motor		
				030-1550	
2	955351	2	Screw		
3	940280	2	Spring washer		
4	855314	1	Nut		
5	941907	1	Spring washer		
6	940199	1	Screw		
7	855798	1	Protecting sleeve		(855318)
7	834961	1	Distributor		MO-545
				030-0700	
8	855712	1	Distributor		MO 546-
				030-0700	
9	955296	1	Screw		
10	960141	1	Washer		
11	925065	1	O-ring	IK	
12	875571	1	Ignition cable kit		
13		4	• IGNITION CABLE	IK	
14		1	• IGNITION CABLE	IK	
15	464716	2	Suppressor resistor	IK	
16	1219692	4	Suppressor resistor	IK	
17	1219691	4	Cable terminal	IK	
18	241608	4	Protective sleeve	IK	
19	954513	4	Cable terminal	IK	
20	875820	1	Spark plug kit		
21	1219071	2	Retainer		
22	834458	1	Retainer		
23	955138	1	Screw		
24	463857	1	Retainer		
25	834462	1	Ignition coil		
26	946577	2	Lock nut		
27	834696	1	Clamp		
28	834371	1	Screw		
29	955523	1	Screw		
30	834629	1	Temperature sensor		
31	834621	1	Nipple		
32	834920	1	Oil pressure sensor		OIL PRESSURE SENDER IS INSTALLED ON THE OILCOOLER.
32B	947621	1	Gasket		
32C	960630	1	Plug		
33	940199	1	Screw		
34	855331	1	Cable harness		
35	834784	1	Resistor		
36	841178	1	Fuse		
37		X	CABLE AND CABLE TERMINALS	030-2235	
38	841177	1	Relay		
39	855268	1	Bracket		
40	950013	2	Screw		
41	948210	X	Strip clamp		
42		1	ALTERNATOR AND INSTALLATION COMPONENTS	030-1000	
43	841958	1	Instrument panel		USA
				030-2125	
	841960	1	Instrument panel		EUR., EARLY TYPE
				030-2125	

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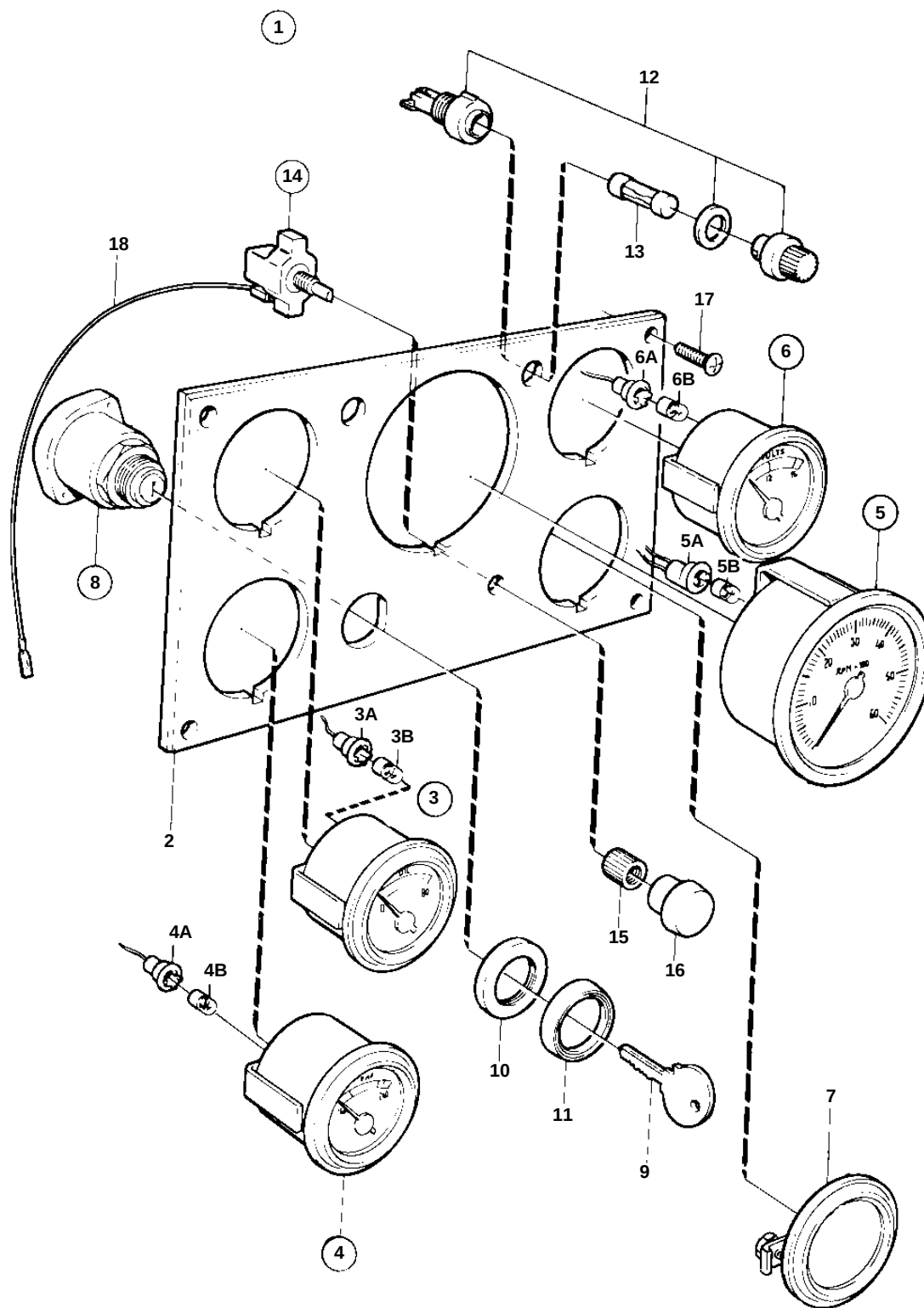
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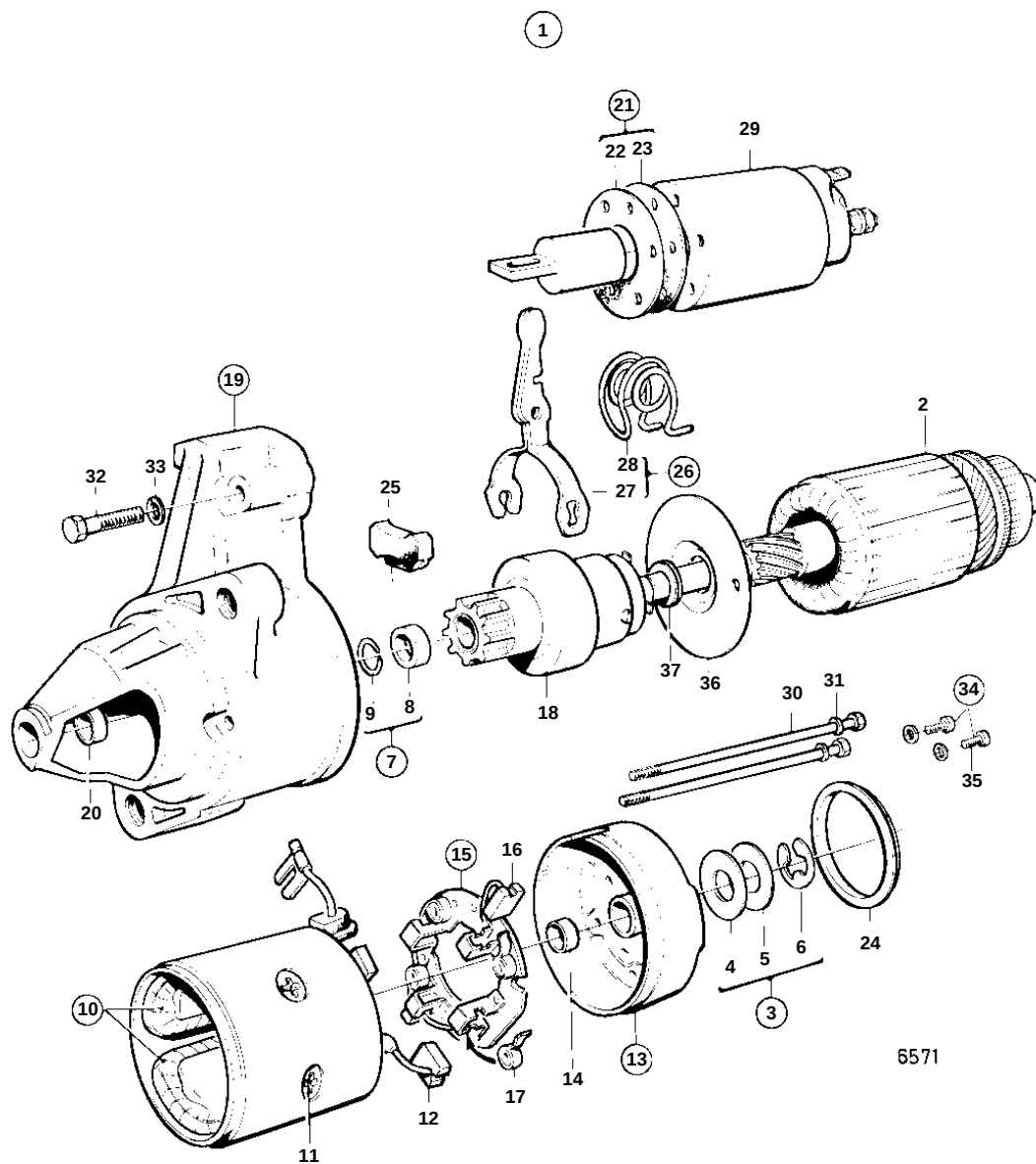
8841

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	856015	1	Instrument panel	
2	841075	1	• Instrument panel	GOLD COLOURED DECOR STRIPE.
3	835655	1	• Instrument	
3A	841954	1	• • Bulb socket	
3B	192451	1	• • Bulb	
4	856009	1	• Thermometer	
4A	856096	1	• • Bulb socket	
4B	942571	1	• • Bulb	
5	841938	1	• Tachometer	
5A	841969	1	• • Bulb socket	
5B	192451	1	• • Bulb	
6	835656	1	• Voltmeter	
6A	841954	1	• • Bulb socket	
6B	192451	1	• • Bulb	
7	856348	1	• Cover	
8	824963	1	• Starter switch	
9	831606	2	• • Key	STATE KEY CODE WHEN ORDERING
10	831536	1	• Nut	
11	827769	1	• Lock ring	
12	841073	2	• Fuse holder	
13	841518	2	• Fuse	
14	875819	1	• Switch	
15	843002	1	• • Nut	
16	837726	1	• • Knob	
17	944540	4	• Screw	
18		X	• CABLES AND TERMINALS	SEE GROUP 3



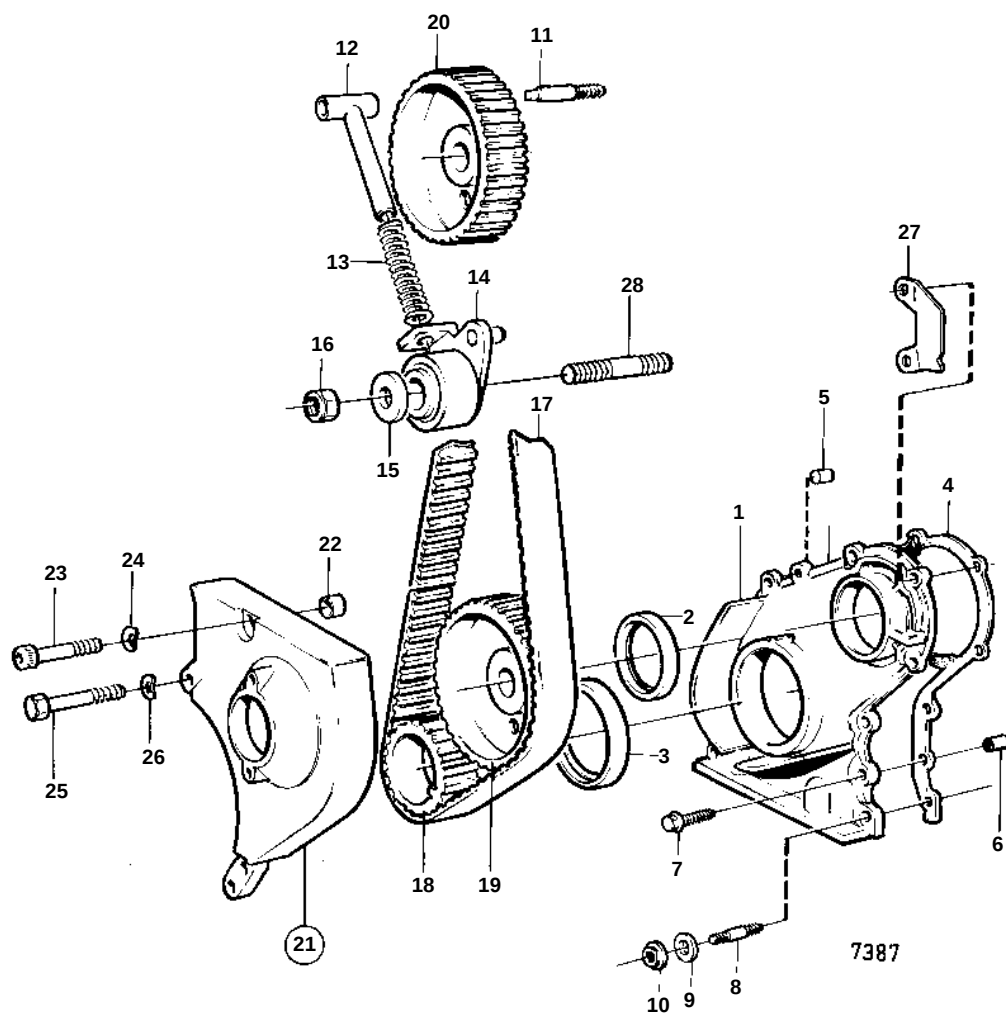
8841

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	856674	1	Instrument panel		
2	856530	1	• Instrument panel		WHITE COLOURED DECOR STRIPE.
3	835655	1	• Instrument		
3A	841954	1	• • Bulb socket		
3B	192451	1	• • Bulb		
4	856009	1	• Thermometer		
4A	856096	1	• • Bulb socket		
4B	942571	1	• • Bulb		
5	841938	1	• Tachometer		
5A	841969	1	• • Bulb socket		
5B	192451	1	• • Bulb		
6	835656	1	• Voltmeter		
6A	841954	1	• • Bulb socket		
6B	192451	1	• • Bulb		
7	856348	1	• Cover		
8	856659	1	• Starter switch		
			• Bulletin 42-35	42-35-EN	Ignition Switch (P/N 856659-8)
9	3814511	2	• • Key		STATE KEY CODE WHEN ORDERING
			• • Bulletin 42-35	42-35-EN	Ignition Switch (P/N 856659-8)
10		1	• • NUT		
11		1	• FRONT NUT		
12	841073	2	• Fuse holder		
13	841518	2	• Fuse		
14	875819	1	• Switch		
15	843002	1	• • Nut		
16	837726	1	• • Knob		
17	944540	4	• Screw		
18		X	• CABLES AND TERMINALS		SEE GROUP 3

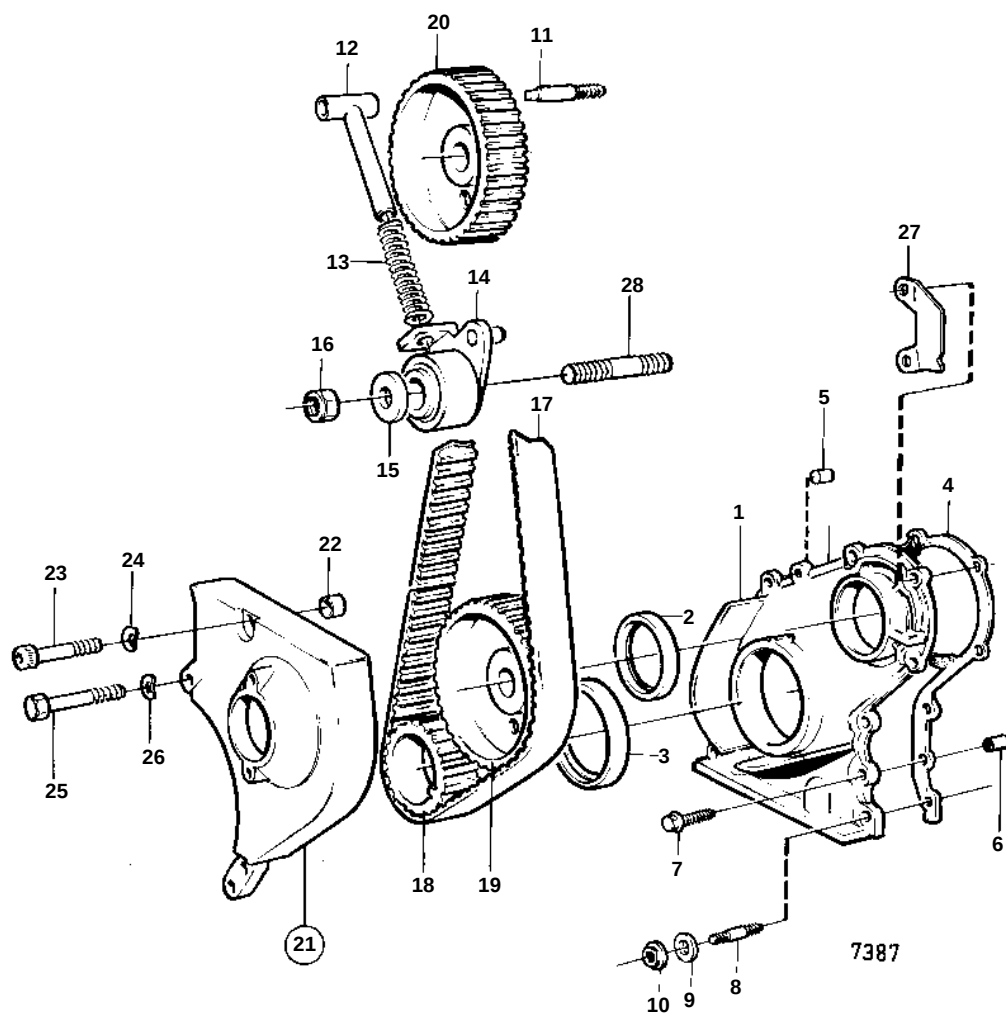


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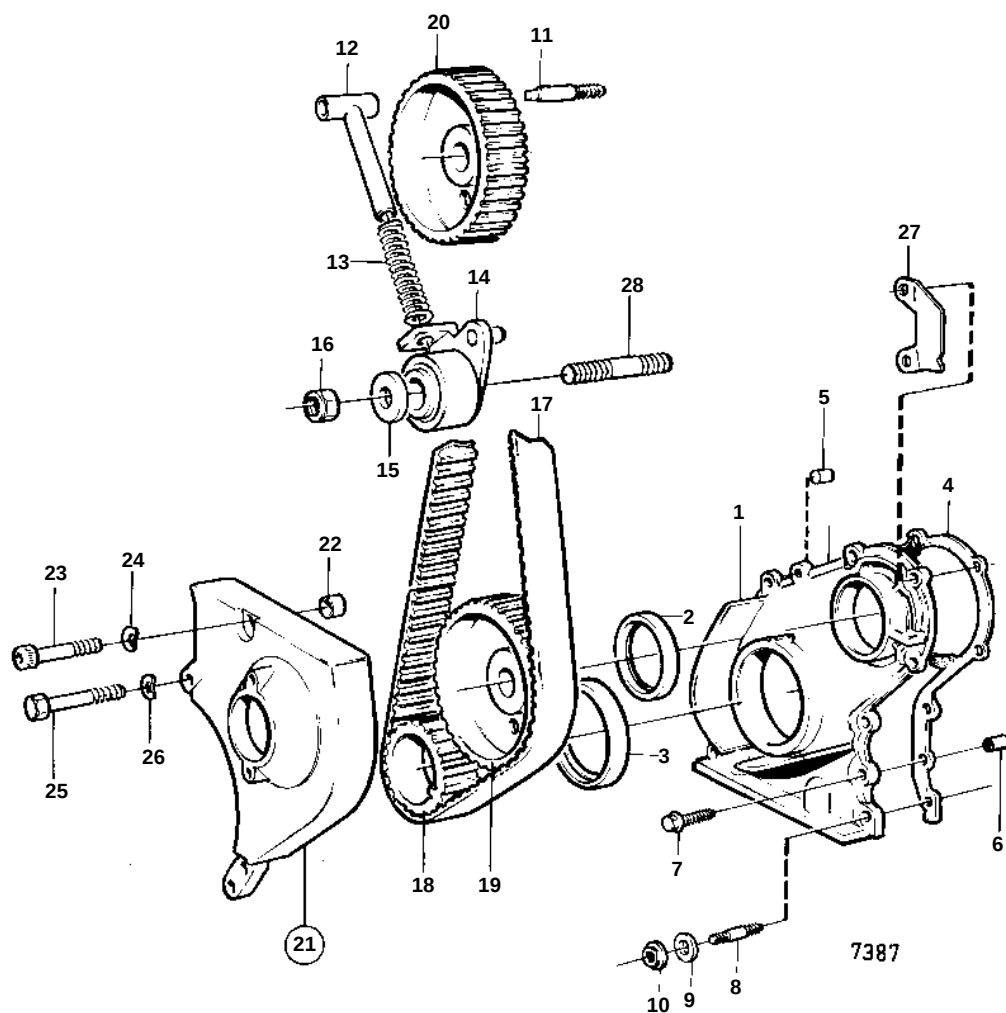
REF	PART NO.	QTY	DESCRIPTION		NOTES
1	840808	1	Starter motor		
2	840813	1	• Rotor		
3	1276450	1	• Adjusting washer kit		
4		1	• • WASHER	IK	TH = 2,0 MM
5		2	• • WASHER	IK	TH = 0,3 MM
6		1	• • LOCKING WASHER	IK	
7	840814	1	• Pinion stop		
8		1	• • PINION STOPPER	IK	
9		1	• • CIRCLIP	IK	
10	840815	1	• Collector bearing		
11	1276453	4	• • Screw		
12	1276454	2	• • Carbon brush		
13	840816	1	• Collector bearing		
14	1276456	1	• • Bearing bushing		
15	840817	1	• Brush retainer plate		
16	1276458	2	• • Carbon brush		
17	840818	4	• • Brush spring		
18	840819	1	• Drive		
19	840820	1	• Drive bearing		
20	1276462	1	• • Bearing bushing		
21	1276463	1	• Gasket kit		
22		1	• • DUST COVER	IK	TH = 0,8 MM
23		1	• • DUST COVER	IK	TH = 0,5 MM
24		1	• • DUST COVER	IK	
25		1	• • COVER	IK	
26	1276464	1	• Engagement lever		
27		1	• • LEVER	IK	
28		1	• • SPRING	IK	
29	840821	1	• Actuator solenoid		
30	840822	2	• Screw		
31		2	• SPRING WASHER		
32	1276467	2	• Screw		
33		2	• SPRING WASHER		
34	840823	1	• Screw kit		
35		2	• • SCREW	IK	
36	1276469	1	• Bearing race		
37	1276470	1	• Bearing bushing		
38	840824	1	• Rubber collar		



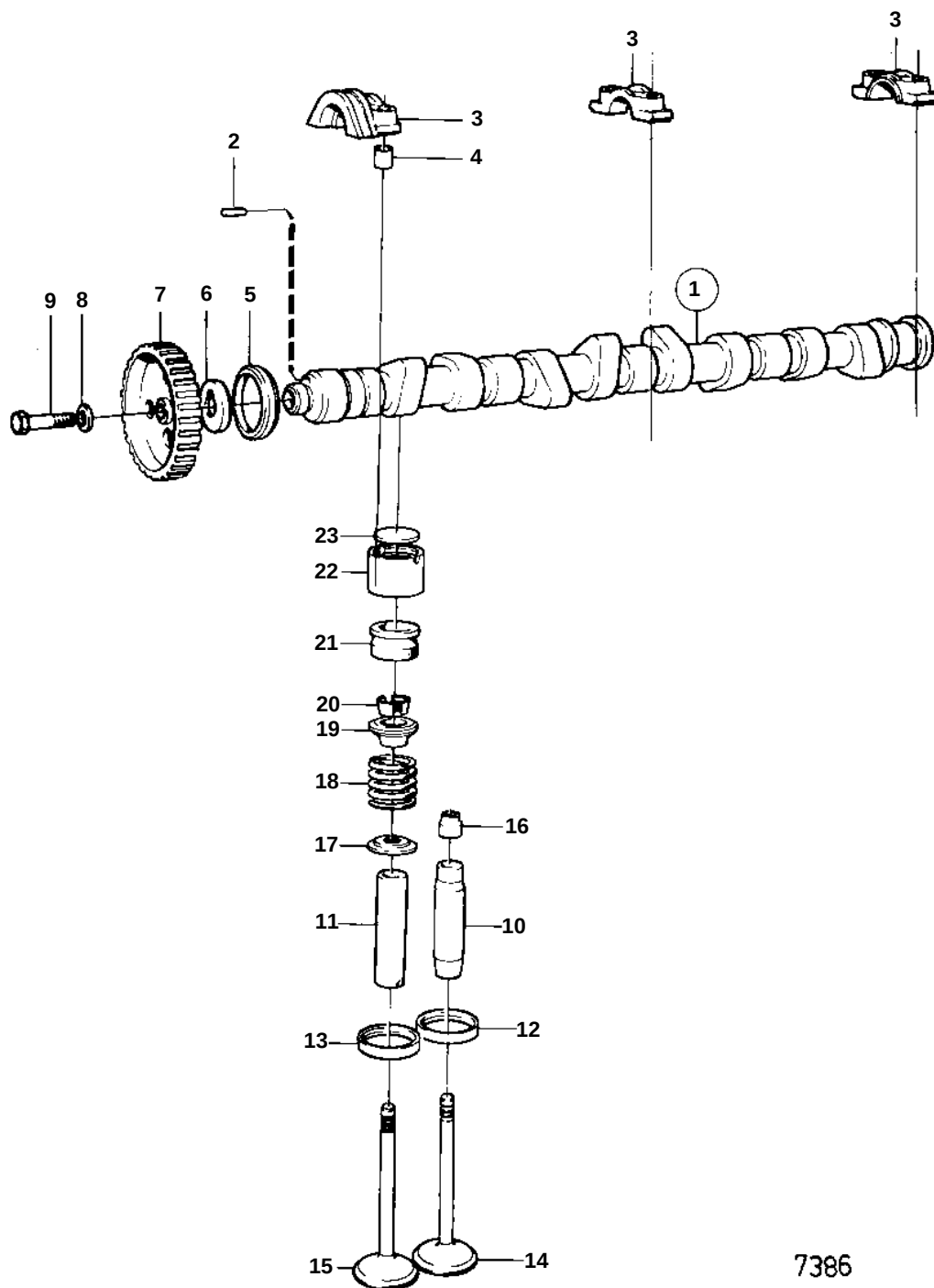
REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	1276155	1	Sealing flange		
2	1306333	1	Sealing ring	IK 02A-0300	
3	1276424	1	Sealing ring	IK 02A-0550	
4	1378493	1	Gasket	IK	(1276817)
5	950562	1	Pin		
6	950565	1	Pin		
7	946544	6	Flange screw		
8	924055	2	Stud		
9	955892	2	Washer		
10	945407	2	Flange nut		
11	463390	1	Stud	02A-1225	
12	463386	1	Spring guide		
13	463389	1	Spring		
14	831986	1	Tension pulley		
15	463580	1	Washer		
16	955783	1	Nut		
17	463377	1	Tooth belt		
18	855428	1	Wheel	02A-0550	
19	831972	1	Wheel, WHEEL WHEEL		(855473) *
20	831972	1	Wheel, WHEEL WHEEL		(855473) *
21	855504	1	Bracket		SEE GROUP 2B
22	828035	1	• Bushing		SEE GROUP 2B
23	959230	2	Screw		SEE GROUP 2B
24	941907	2	Spring washer		SEE GROUP 2B
25	955282	1	Screw		SEE GROUP 2B
26	941906	1	Spring washer		SEE GROUP 2B
27	834485	1	Indicator		
28	953077	1	Stud	02A-1225	



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	1276155	1	Sealing flange		
2	1306333	1	Sealing ring	IK 02A-0300	
3	1276424	1	Sealing ring	IK 02A-0550	
4	1378493	1	Gasket	IK	(1276817)
5	950562	1	Pin		
6	950565	1	Pin		
7	946544	6	Flange screw		
8	924055	2	Stud		
9	955892	2	Washer		
10	945407	2	Flange nut		
11	463390	1	Stud	02A-1225	
12	463386	1	Spring guide		
13	463389	1	Spring		
14	831986	1	Tension pulley		
15	463580	1	Washer		
16	955783	1	Nut		
17	463377	1	Tooth belt		
18	855428	1	Wheel	02A-0550	
19	831972	1	Wheel, WHEEL WHEEL		(855473) *
20	831972	1	Wheel, WHEEL WHEEL		(855473) *
21	855504	1	Bracket		SEE GROUP 2B
22	828035	1	• Bushing		SEE GROUP 2B
23	959230	2	Screw		SEE GROUP 2B
24	941907	2	Spring washer		SEE GROUP 2B
25	955282	1	Screw		SEE GROUP 2B
26	941906	1	Spring washer		SEE GROUP 2B
27	834485	1	Indicator		
28	953077	1	Stud	02A-1225	

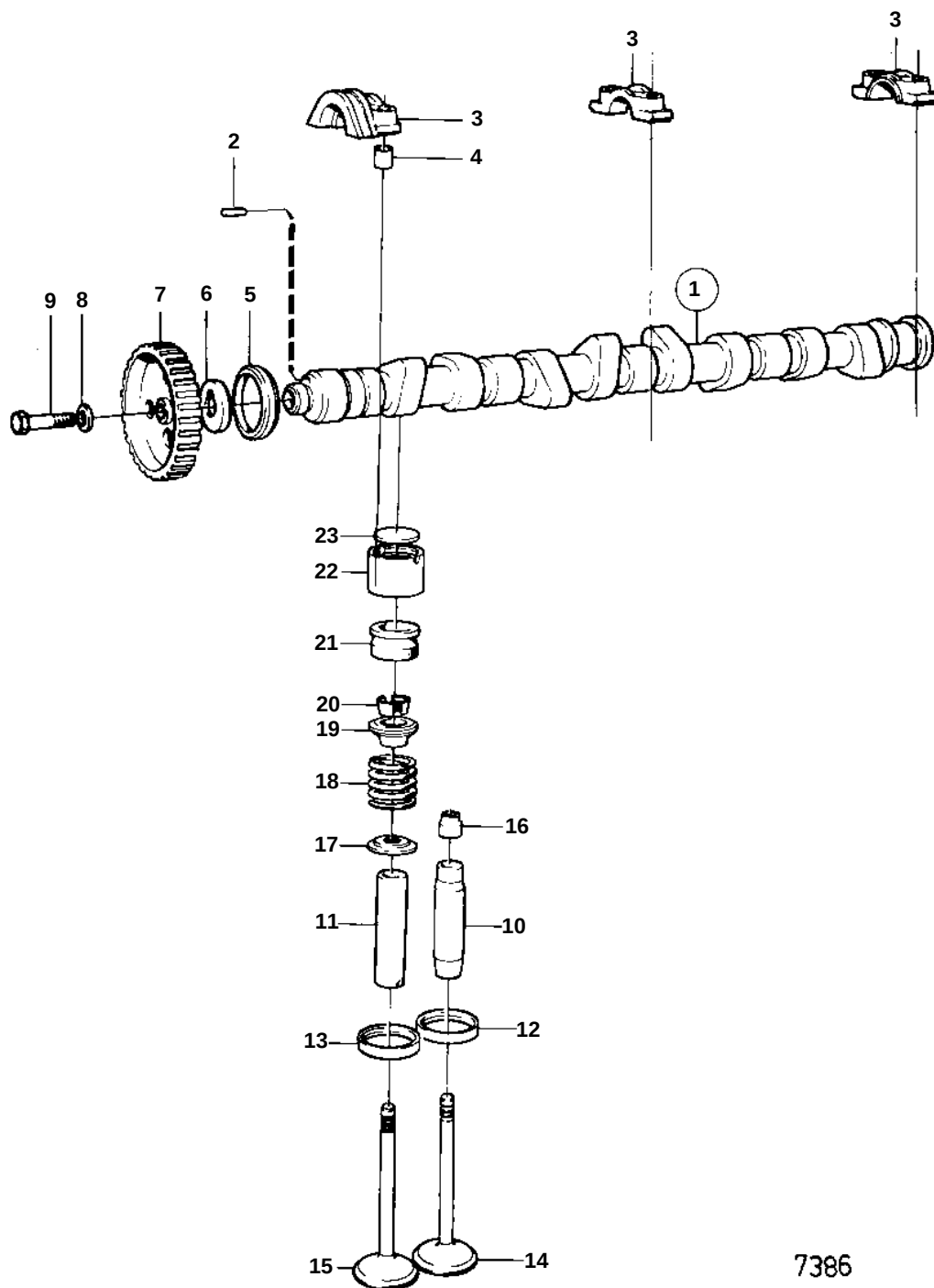


REF	PART NO.	QTY	DESCRIPTION		SEE SEC.	NOTES
1	1276155	1	Sealing flange			
2	1306333	1	Sealing ring	IK	02A-0300	
3	1276424	1	Sealing ring	IK	02A-0550	
4	1378493	1	Gasket	IK		(1276817)
5	950562	1	Pin			
6	950565	1	Pin			
7	946544	6	Flange screw			
8	924055	2	Stud			
9	955892	2	Washer			
10	945407	2	Flange nut			
11	463390	1	Stud		02A-1225	
12	463386	1	Spring guide			
13	463389	1	Spring			
14	831986	1	Tension pulley			
15	463580	1	Washer			
16	955783	1	Nut			
17	463377	1	Tooth belt			
18	855428	1	Wheel		02A-0550	
19	856239	1	Wheel			
20	856239	1	Wheel			
21	855504	1	Bracket			SEE GROUP 2B
22	828035	1	• Bushing			SEE GROUP 2B
23	959231	2	Screw			SEE GROUP 2B
25	968877	1	Screw			SEE GROUP 2B
27	834485	1	Indicator			
28	953077	1	Stud		02A-1225	



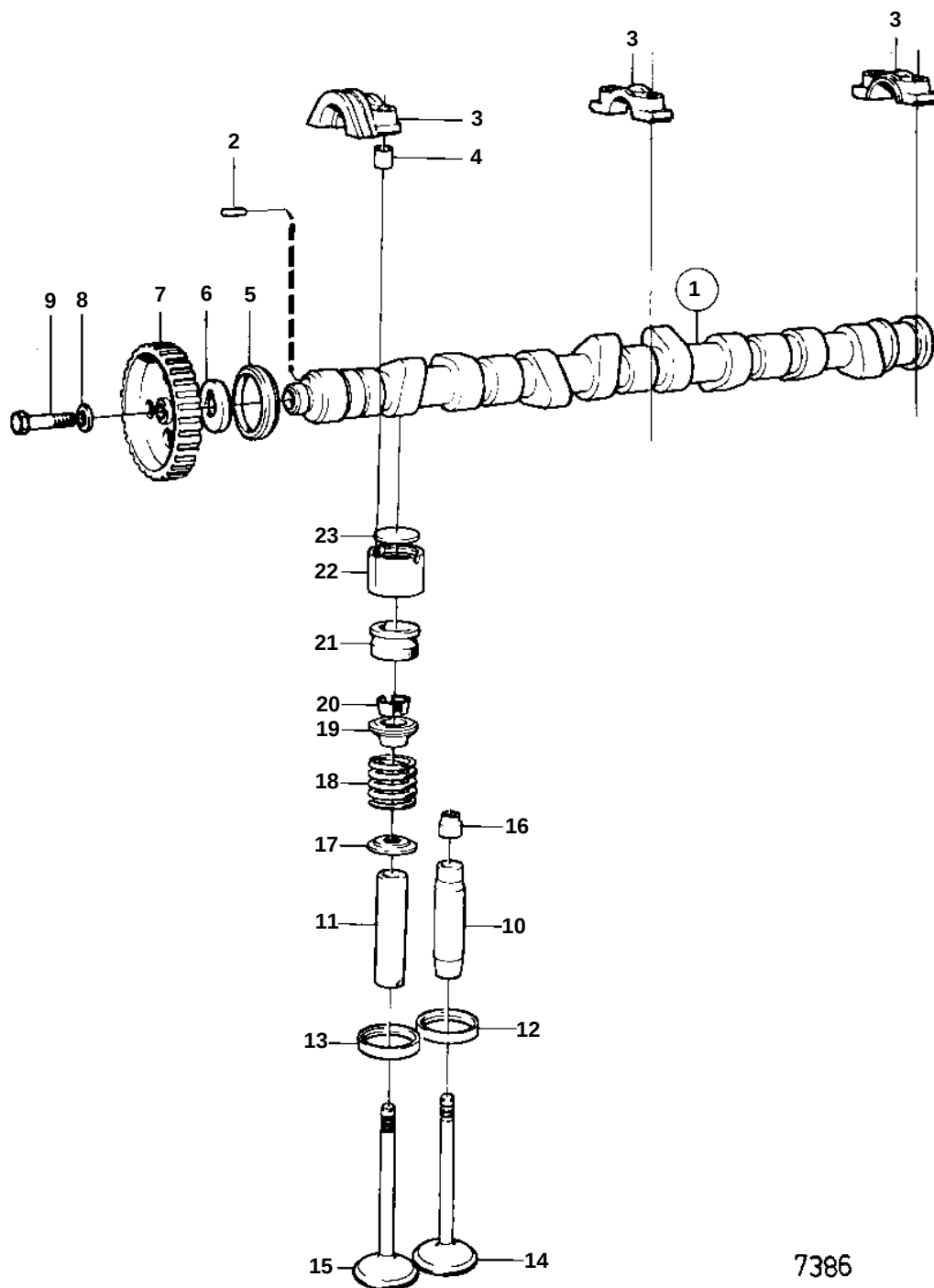
7386

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	1346442	1	Camshaft		
2	949433	1	• Pin		
3		5	BEARING CAP	02A-1225	
4	463690	10	Guide sleeve	02A-1225	
5	1306333	1	Sealing ring	IK	
6	1357572	1	Washer		
7	831972	1	Wheel, WHEEL WHEEL		
8	463580	1	Washer		
9	955322	1	Screw		
10	419652	4	Valve guide	02A-1225	
11	463771	4	Valve guide	02A-1225	
12		4	VALVE SEAT INTAKE		STD
	1266418	4	Seat ring		OVER SIZE 0,50 MM
13		4	VALVE SEAT EXHAUST		STD
	1266421	4	Seat ring		OVER SIZE 0,50 MM
14	463395	4	Inlet valve		
15	463526	4	Exhaust valve		
16	1306630	4	Valve seal	IK	INLET
17	463399	8	Washer		
18	463739	8	Valve spring		
19	1266797	8	Washer		
20	419643	16	Valve collet		
21	3514432	8	Rubber ring	IK	(1219648)
22	463075	8	Valve depressor		
23	463546	8	Adjusting washer		TH = 3,30 MM
	463547	X	Adjusting washer		TH = 3,35 MM
	463548	X	Adjusting washer		TH = 3,40 MM
	463549	X	Adjusting washer		TH = 3,45 MM
	463550	X	Adjusting washer		TH = 3,50 MM
	463551	X	Adjusting washer		TH = 3,55 MM
	463552	X	Adjusting washer		TH = 3,60 MM
	463553	X	Adjusting washer		TH = 3,65 MM
	463554	X	Adjusting washer		TH = 3,70 MM
	463555	X	Adjusting washer		TH = 3,75 MM
	463556	X	Adjusting washer		TH = 3,80 MM
	463557	X	Adjusting washer		TH = 3,85 MM
	463558	X	Adjusting washer		TH = 3,90 MM
	463559	X	Adjusting washer		TH = 3,95 MM
	463560	X	Adjusting washer		TH = 4,00 MM
	463561	X	Adjusting washer		TH = 4,05 MM
	463562	X	Adjusting washer		TH = 4,10 MM
	463563	X	Adjusting washer		TH = 4,15 MM
	463564	X	Adjusting washer		TH = 4,20 MM
	463565	X	Adjusting washer		TH = 4,25 MM
	463566	X	Adjusting washer		TH = 4,30 MM
	463567	X	Adjusting washer		TH = 4,35 MM
	463568	X	Adjusting washer		TH = 4,40 MM
	463569	X	Adjusting washer		TH = 4,45 MM
	463570	X	Adjusting washer		TH = 4,50 MM



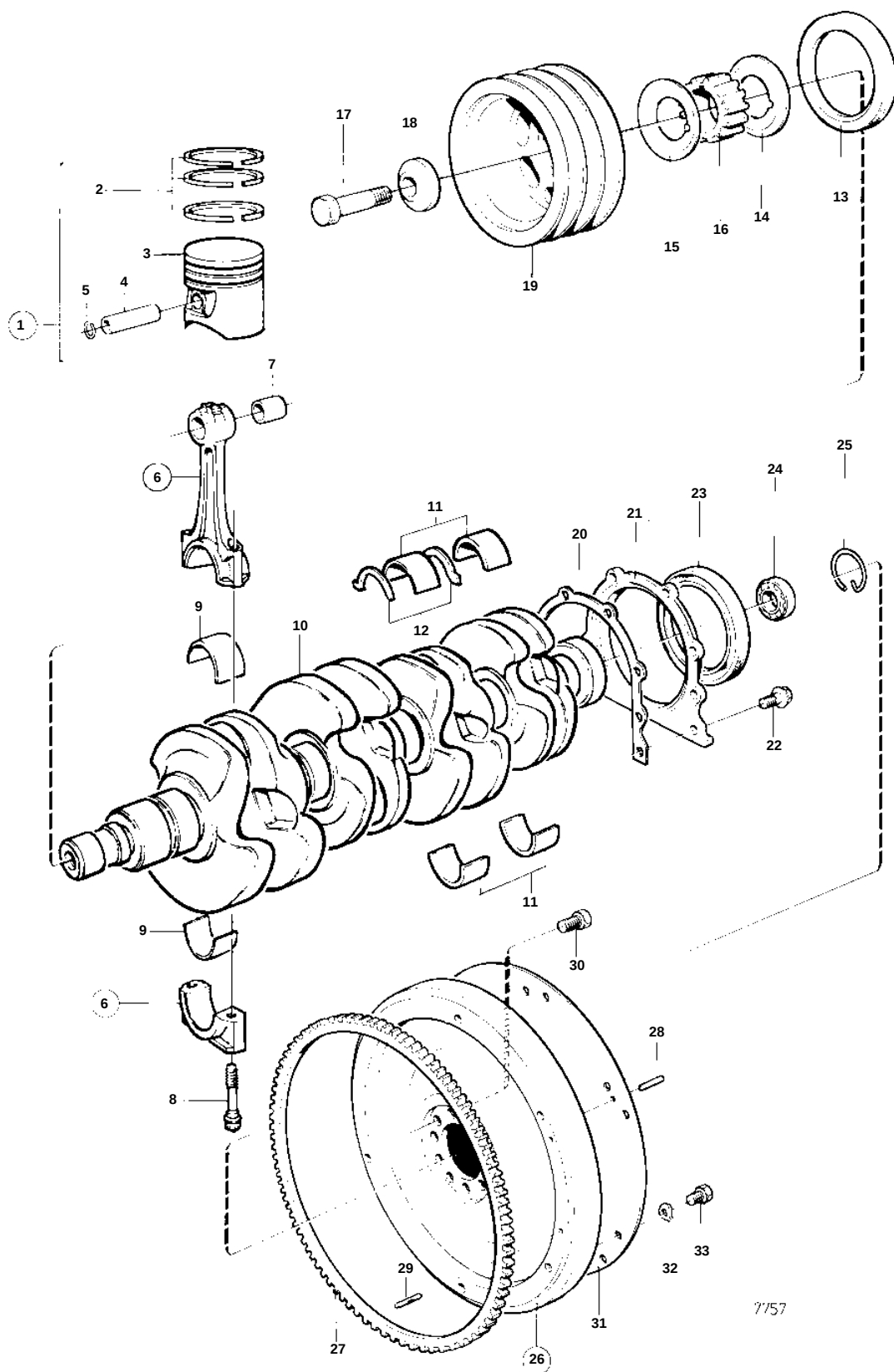
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REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	1346442	1	Camshaft		
2	949433	1	• Pin		
3		5	BEARING CAP	02A-1225	
4	463690	10	Guide sleeve	02A-1225	
5	1306333	1	Sealing ring	IK	
7	856239	1	Wheel	02A-0960	
8	463580	1	Washer		
9	955322	1	Screw		
10	419652	4	Valve guide	02A-1225	
11	463771	4	Valve guide	02A-1225	
12		4	VALVE SEAT INTAKE		STD
	1266418	4	Seat ring		OVER SIZE 0,50 MM
13		4	VALVE SEAT EXHAUST		STD
	1266421	4	Seat ring		OVER SIZE 0,50 MM
14	463395	4	Inlet valve		
15	463526	4	Exhaust valve		
16	1306630	4	Valve seal	IK	INLET
17	463399	8	Washer		
18	463739	8	Valve spring		
19	1266797	8	Washer		
20	419643	16	Valve collet		
21	3514432	8	Rubber ring	IK	(1219648)
22	463075	8	Valve depressor		
23	463546	8	Adjusting washer		TH = 3,30 MM
	463547	X	Adjusting washer		TH = 3,35 MM
	463548	X	Adjusting washer		TH = 3,40 MM
	463549	X	Adjusting washer		TH = 3,45 MM
	463550	X	Adjusting washer		TH = 3,50 MM
	463551	X	Adjusting washer		TH = 3,55 MM
	463552	X	Adjusting washer		TH = 3,60 MM
	463553	X	Adjusting washer		TH = 3,65 MM
	463554	X	Adjusting washer		TH = 3,70 MM
	463555	X	Adjusting washer		TH = 3,75 MM
	463556	X	Adjusting washer		TH = 3,80 MM
	463557	X	Adjusting washer		TH = 3,85 MM
	463558	X	Adjusting washer		TH = 3,90 MM
	463559	X	Adjusting washer		TH = 3,95 MM
	463560	X	Adjusting washer		TH = 4,00 MM
	463561	X	Adjusting washer		TH = 4,05 MM
	463562	X	Adjusting washer		TH = 4,10 MM
	463563	X	Adjusting washer		TH = 4,15 MM
	463564	X	Adjusting washer		TH = 4,20 MM
	463565	X	Adjusting washer		TH = 4,25 MM
	463566	X	Adjusting washer		TH = 4,30 MM
	463567	X	Adjusting washer		TH = 4,35 MM
	463568	X	Adjusting washer		TH = 4,40 MM
	463569	X	Adjusting washer		TH = 4,45 MM
	463570	X	Adjusting washer		TH = 4,50 MM

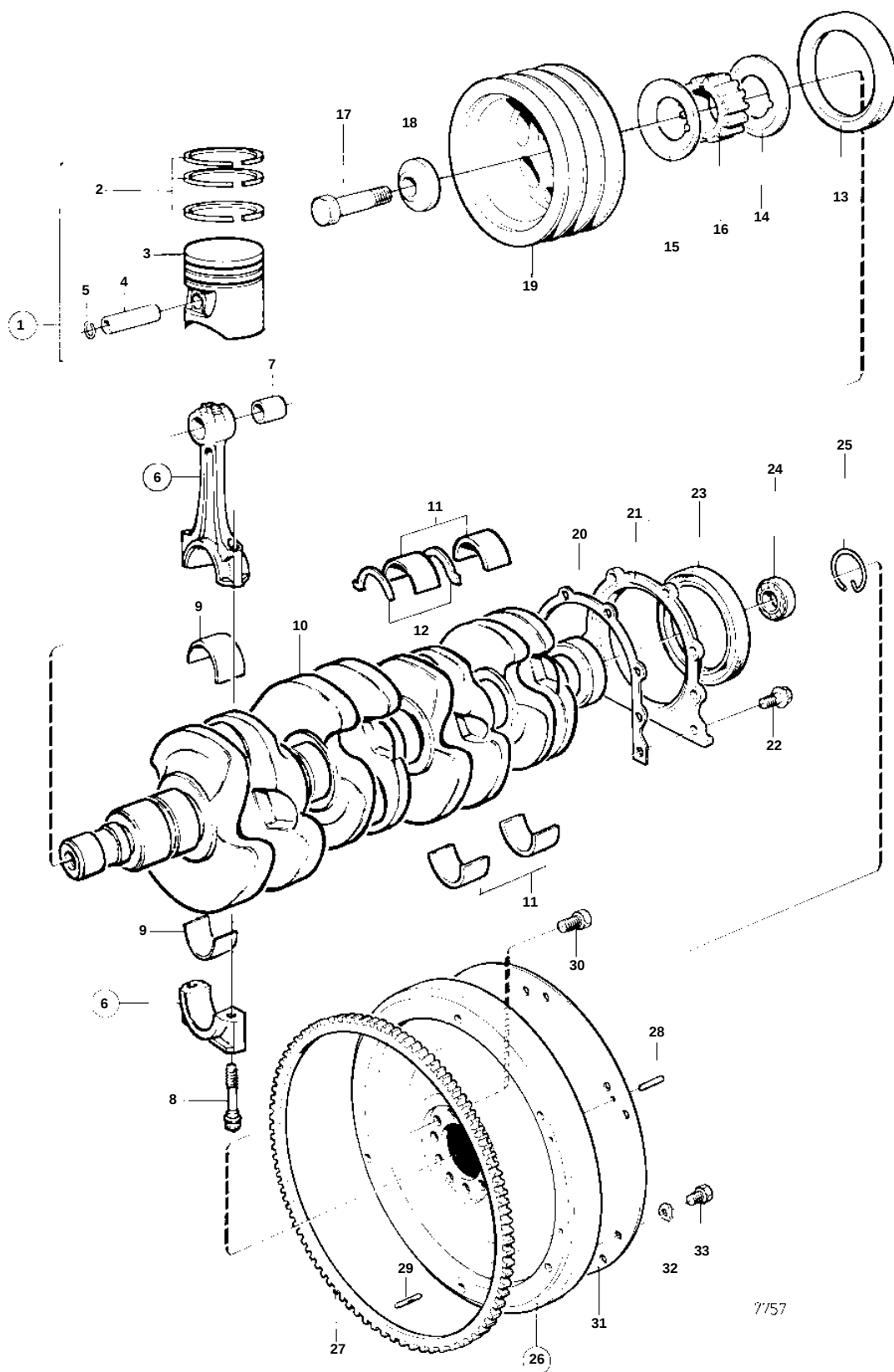


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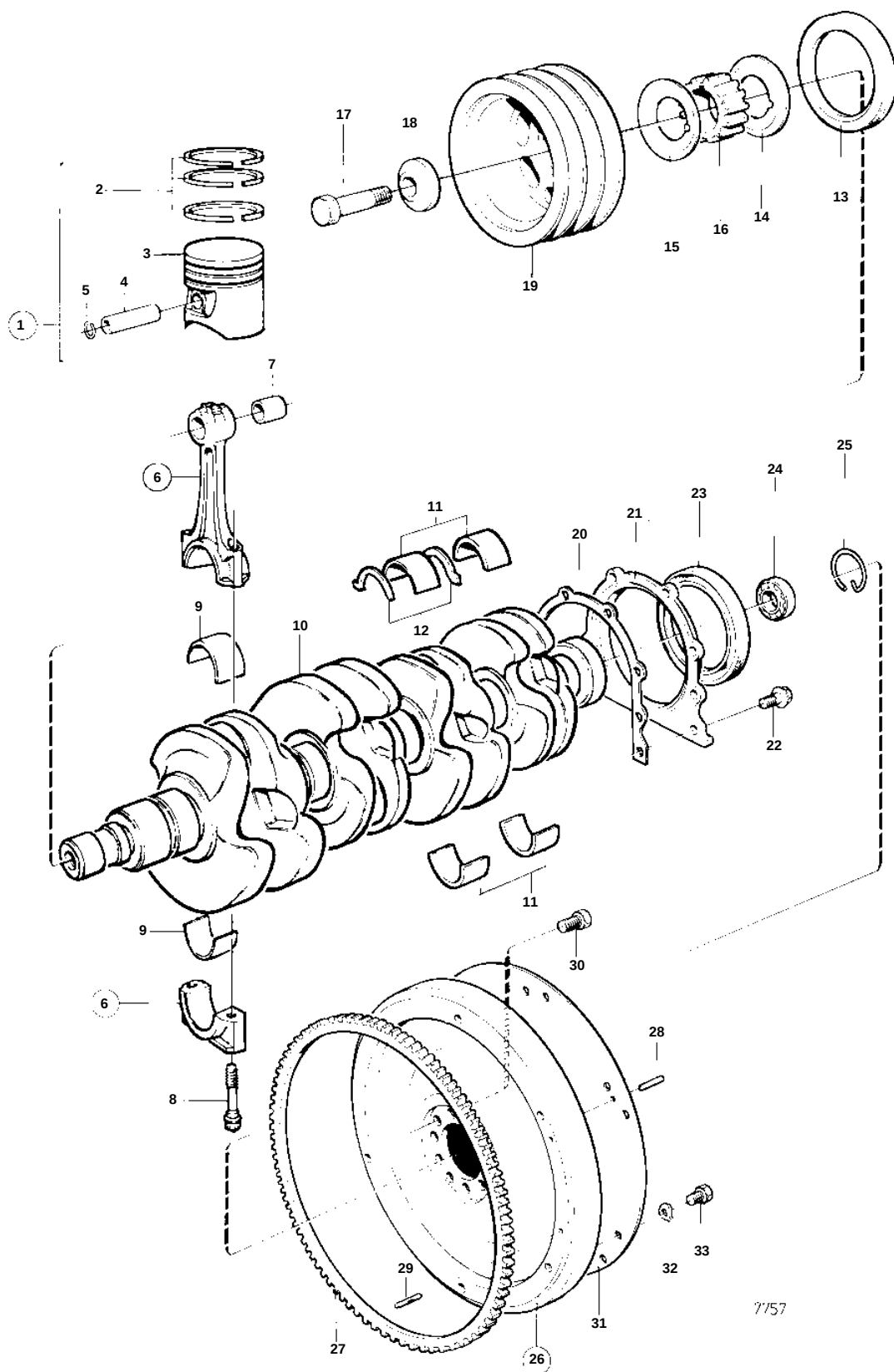
REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	1346442	1	Camshaft		
2	949433	1	• Pin		
3		5	BEARING CAP	02A-1225	
4	463690	10	Guide sleeve	02A-1225	
5	1306333	1	Sealing ring	IK	
6	1357572	1	Washer		
7	831972	1	Wheel, WHEEL WHEEL		
8	463580	1	Washer		
9	955322	1	Screw		
10	419652	4	Valve guide	02A-1225	
11	463771	4	Valve guide	02A-1225	
12		4	VALVE SEAT INTAKE		STD
	1266418	4	Seat ring		OVER SIZE 0,50 MM
13		4	VALVE SEAT EXHAUST		STD
	1266421	4	Seat ring		OVER SIZE 0,50 MM
14	463395	4	Inlet valve		
15	463526	4	Exhaust valve		
16	1306630	4	Valve seal	IK	INLET
17	463399	8	Washer		
18	463739	8	Valve spring		
19	1266797	8	Washer		
20	419643	16	Valve collet		
21	3514432	8	Rubber ring	IK	(1219648)
22	463075	8	Valve depressor		
23	463546	8	Adjusting washer		TH = 3,30 MM
	463547	X	Adjusting washer		TH = 3,35 MM
	463548	X	Adjusting washer		TH = 3,40 MM
	463549	X	Adjusting washer		TH = 3,45 MM
	463550	X	Adjusting washer		TH = 3,50 MM
	463551	X	Adjusting washer		TH = 3,55 MM
	463552	X	Adjusting washer		TH = 3,60 MM
	463553	X	Adjusting washer		TH = 3,65 MM
	463554	X	Adjusting washer		TH = 3,70 MM
	463555	X	Adjusting washer		TH = 3,75 MM
	463556	X	Adjusting washer		TH = 3,80 MM
	463557	X	Adjusting washer		TH = 3,85 MM
	463558	X	Adjusting washer		TH = 3,90 MM
	463559	X	Adjusting washer		TH = 3,95 MM
	463560	X	Adjusting washer		TH = 4,00 MM
	463561	X	Adjusting washer		TH = 4,05 MM
	463562	X	Adjusting washer		TH = 4,10 MM
	463563	X	Adjusting washer		TH = 4,15 MM
	463564	X	Adjusting washer		TH = 4,20 MM
	463565	X	Adjusting washer		TH = 4,25 MM
	463566	X	Adjusting washer		TH = 4,30 MM
	463567	X	Adjusting washer		TH = 4,35 MM
	463568	X	Adjusting washer		TH = 4,40 MM
	463569	X	Adjusting washer		TH = 4,45 MM
	463570	X	Adjusting washer		TH = 4,50 MM



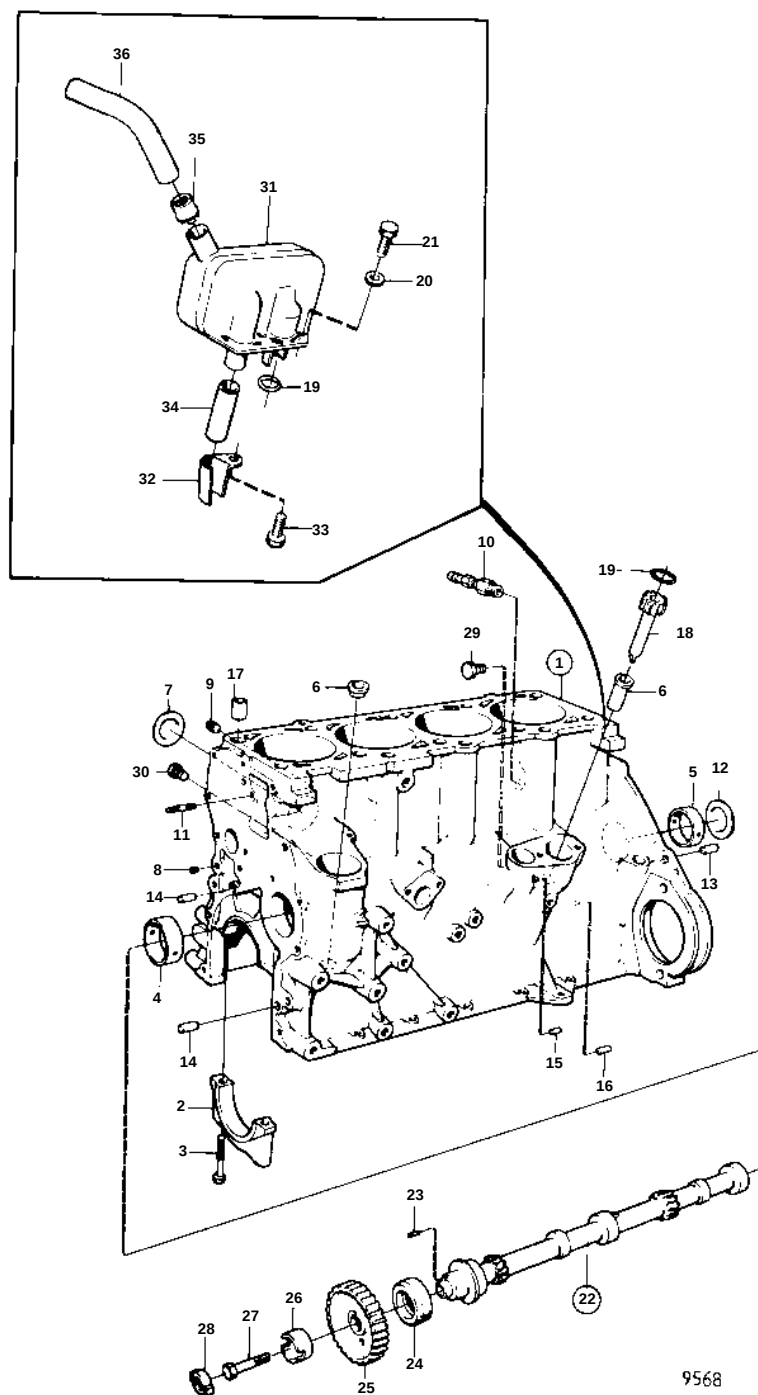
REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	876027	4	Piston kit		STD
	876028	4	Piston kit		OVER SIZE 0,30 MM
	876029	4	Piston kit		OVER SIZE 0,60 MM
2	275369	4	• Piston ring kit		STD D
	275370	4	• Piston ring kit		OVER SIZE 0,30 MM
	275371	4	• Piston ring kit		OVER SIZE 0,60 MM
3		4	• PISTON		
4	1346382	4	• Piston pin		
5	1346593	8	• Snap ring		
6	1378797	4	Connecting rod		(1346135)
7	1346392	4	• Bushing		
8	1326296	8	• Screw		
9	270136	1	Big end bearing kit		STD D
	270137	1	Rod bearing		UNDER SIZE 0,25 MM
	270138	1	Rod bearing		UNDER SIZE 0,50 MM
10	855482	1	Crankshaft		
11	271236	1	Main bearing kit		STD
11	271237	1	Main bearing kit		UNDER SIZE 0,25 MM
11	271238	1	Main bearing kit		UNDER SIZE 0,50 MM
12	270471	1	Thrust washer kit		STD D
	270472	1	Thrust washer kit		OVER SIZE 0,10 MM
		1	• THRUST WASHER REAR		
		1	• THRUST WASHER, FRONT		
13	1276424	1	Sealing ring	IK 02A-0960	
14	1357620	1	Plate		
15	1357621	1	Locating plate		
16	855428	1	Wheel	02A-0960	
17	855427	1	Screw		
18	1336822	1	Washer		
19	855608	1	Vibration damper		
20	1378492	1	Gasket	IK	(463829)
21	463263	1	Sealing flange		
22	946544	6	Flange screw		
23	430118	1	Sealing ring	IK	
24	11009	1	Ball bearing		
25	191848	1	Lock ring		
26	1336119	1	Flywheel		
27	1326333	1	• Gear ring		
28	950543	3	• Pin		
29	1332078	2	• Grooved pin		
30	946379	8	Screw		
31	855389	1	Absorber		
32	941907	6	Spring washer		
33	955295	6	Screw		



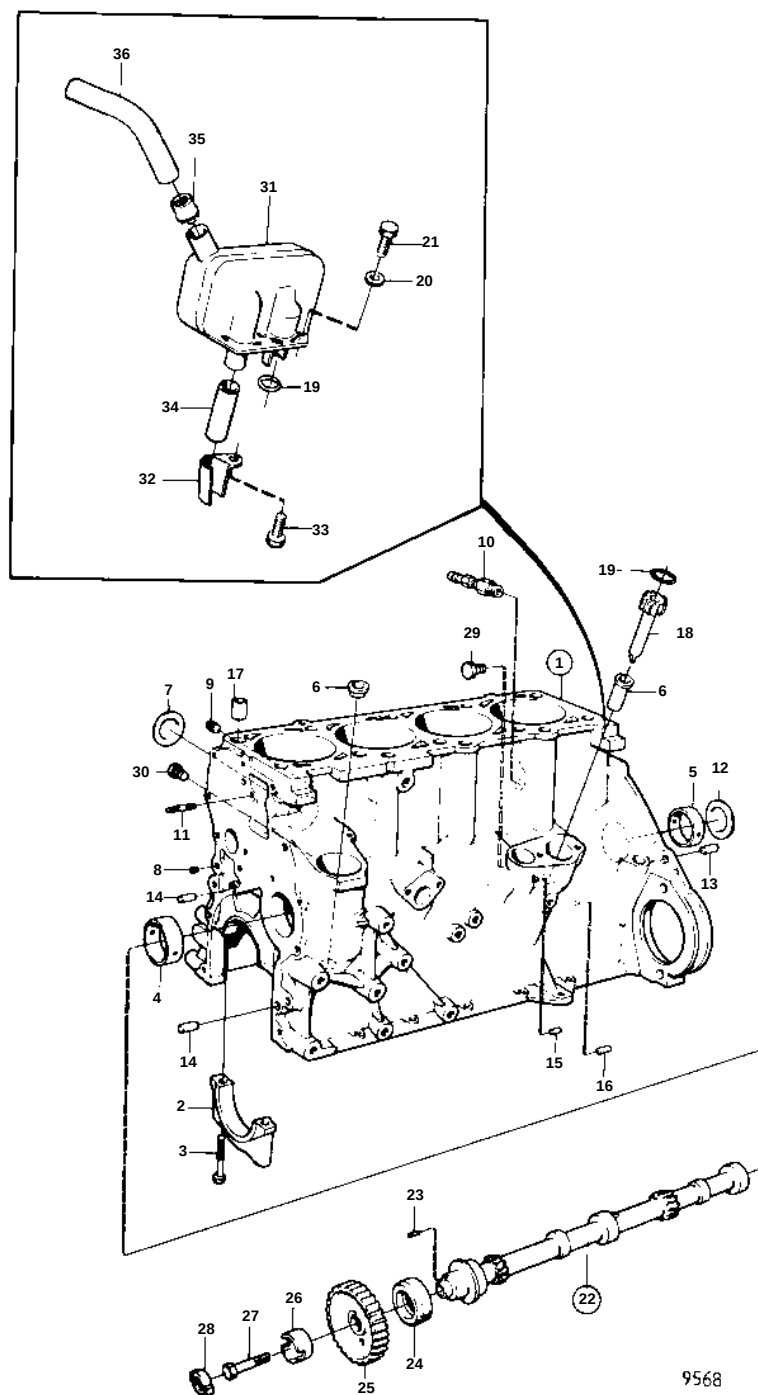
REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	876027	4	Piston kit		STD
	876028	4	Piston kit		OVER SIZE 0,30 MM
	876029	4	Piston kit		OVER SIZE 0,60 MM
2	275369	4	• Piston ring kit		STD D
	275370	4	• Piston ring kit		OVER SIZE 0,30 MM
	275371	4	• Piston ring kit		OVER SIZE 0,60 MM
3		4	• PISTON		
4	1346382	4	• Piston pin		
5	1346593	8	• Snap ring		
6	1378797	4	Connecting rod		
7	1346392	4	• Bushing		
8	1326296	8	• Screw		
9	270136	1	Big end bearing kit		STD D
	270137	1	Rod bearing		UNDER SIZE 0,25 MM
	270138	1	Rod bearing		UNDER SIZE 0,50 MM
10	3514121	1	Crankshaft		
11	270906	1	Main bearing kit		574) STD
11	270907	1	Main bearing kit		574) UNDER SIZE 0,25 MM
11	270908	1	Main bearing kit		574) UNDER SIZE 0,50 MM
13	1276424	1	Sealing ring	IK 02A-0960	
14	1357620	1	Plate		
15	1357621	1	Locating plate		
16	855428	1	Wheel	02A-0960	
17	855427	1	Screw		
18	1336822	1	Washer		
19	855608	1	Vibration damper		
20	1378492	1	Gasket	IK	(463829)
21	463263	1	Sealing flange		
22	946544	6	Flange screw		
23	430118	1	Sealing ring	IK	
24	11009	1	Ball bearing		
25	191848	1	Lock ring		
26	1336119	1	Flywheel		
27	1326333	1	• Gear ring		
28	950543	3	• Pin		
29	1332078	2	• Grooved pin		
30	946379	8	Screw		
31	855389	1	Absorber		
33	946173	6	Flange screw		



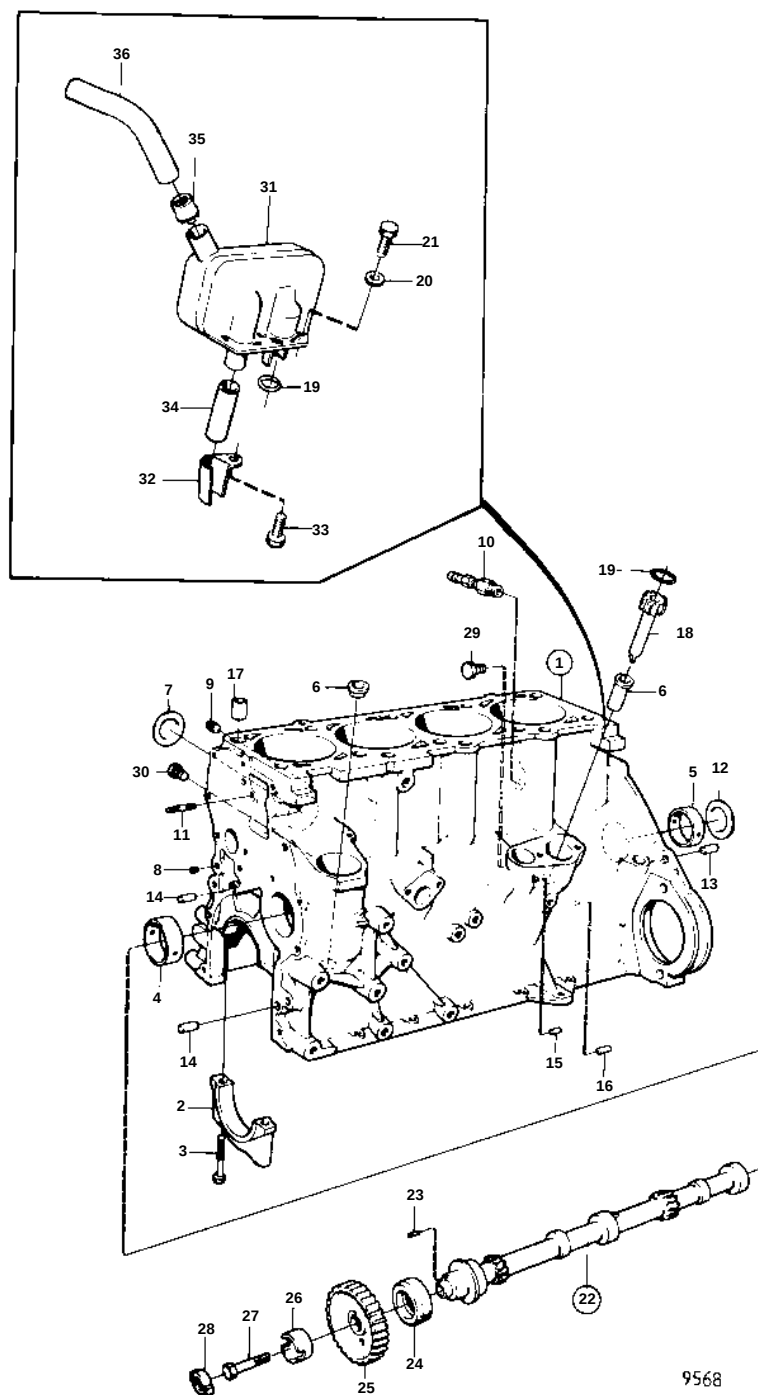
REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	876027	4	Piston kit		STD
	876028	4	Piston kit		OVER SIZE 0,30 MM
	876029	4	Piston kit		OVER SIZE 0,60 MM
2	275369	4	• Piston ring kit		STD D
	275370	4	• Piston ring kit		OVER SIZE 0,30 MM
	275371	4	• Piston ring kit		OVER SIZE 0,60 MM
3		4	• PISTON		
4	1346382	4	• Piston pin		
5	1346593	8	• Snap ring		
6	1378797	4	Connecting rod		(1346135)
7	1346392	4	• Bushing		
8	1326296	8	• Screw		
9	270136	1	Big end bearing kit		STD D
	270137	1	Rod bearing		UNDER SIZE 0,25 MM
	270138	1	Rod bearing		UNDER SIZE 0,50 MM
10	855482	1	Crankshaft		
11	271236	1	Main bearing kit		STD
11	271237	1	Main bearing kit		UNDER SIZE 0,25 MM
11	271238	1	Main bearing kit		UNDER SIZE 0,50 MM
12	270471	1	Thrust washer kit		STD D
	270472	1	Thrust washer kit		OVER SIZE 0,10 MM
		1	• THRUST WASHER REAR		
		1	• THRUST WASHER, FRONT		
13	1276424	1	Sealing ring	IK 02A-0960	
14	1357620	1	Plate		
15	1357621	1	Locating plate		
16	855428	1	Wheel	02A-0960	
17	855427	1	Screw		
18	1336822	1	Washer		
19	855608	1	Vibration damper		
20	1378492	1	Gasket	IK	(463829)
21	463263	1	Sealing flange		
22	946544	6	Flange screw		
23	430118	1	Sealing ring	IK	
24	11009	1	Ball bearing		
25	191848	1	Lock ring		
26	1336119	1	Flywheel		
27	1326333	1	• Gear ring		
28	950543	3	• Pin		
29	1332078	2	• Grooved pin		
30	946379	8	Screw		
31	855389	1	Absorber		
32	941907	6	Spring washer		
33	955295	6	Screw		



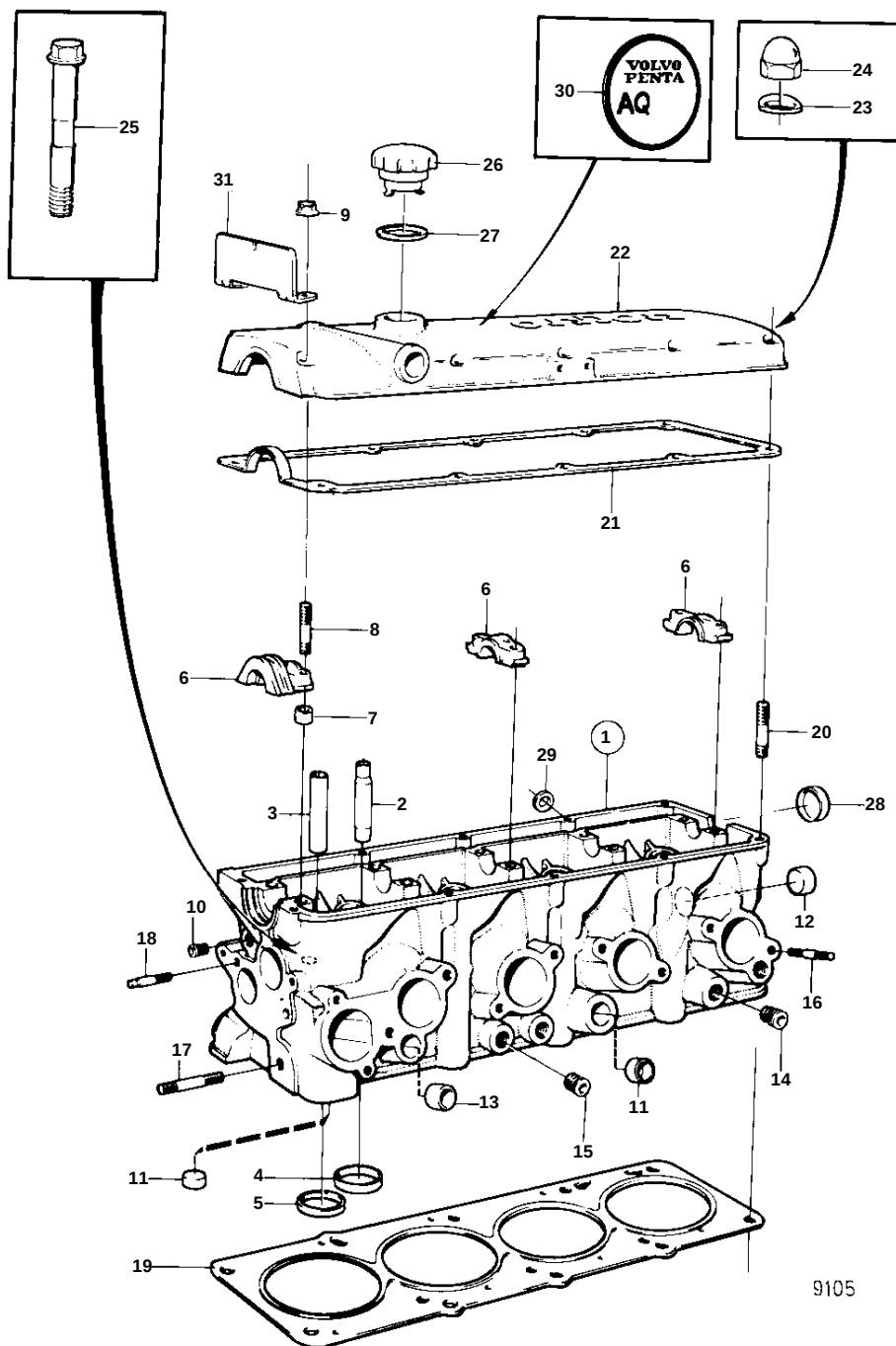
REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	1336721	1	Cylinder block		
2		5	• BEARING CAP		
3	945799	10	• Screw		
4	463360	1	• Bushing		
5	463361	2	• Bushing		
6	463362	1	• Bushing		
7	1542263	8	• Expansion plug		
8	968144	3	Plug		
9	968145	1	Plug		
10	947894	1	Drain cock		
11	924055	2	Stud		(924056)
12	463905	1	Expansion plug		
13	19730	2	Locating pin		
14	950565	1	Pin		L = 22 MM
	950562	1	Pin		L = 16 MM
15	950586	1	Pin		
16	950542	1	Pin		
17	415311	2	Sleeve		
18	463365	1	Shaft	02A-1500	
19	925065	1	O-ring	IK	
20	955894	2	Washer		
21	955295	2	Screw		SEE GROUP 2B
22	463581	1	Countershaft		
23	949433	1	• Pin		
24	1306333	1	Sealing ring	IK	02A-0960
25	831972	1	Wheel, WHEEL CARRIER		
26	855444	1	Companion flange		
27	955322	1	Screw		
28	831009	1	Cross piece		
29	960630	1	Plug		
30	191026	1	Plug		
31	1306398	1	Oil trap		
32	1306981	1	Hose support		
33	955296	1	Screw		
34	1306196	1	Hose		
35	419771	1	Flame trap		
36	948553	X	Hose		L = 380 MM



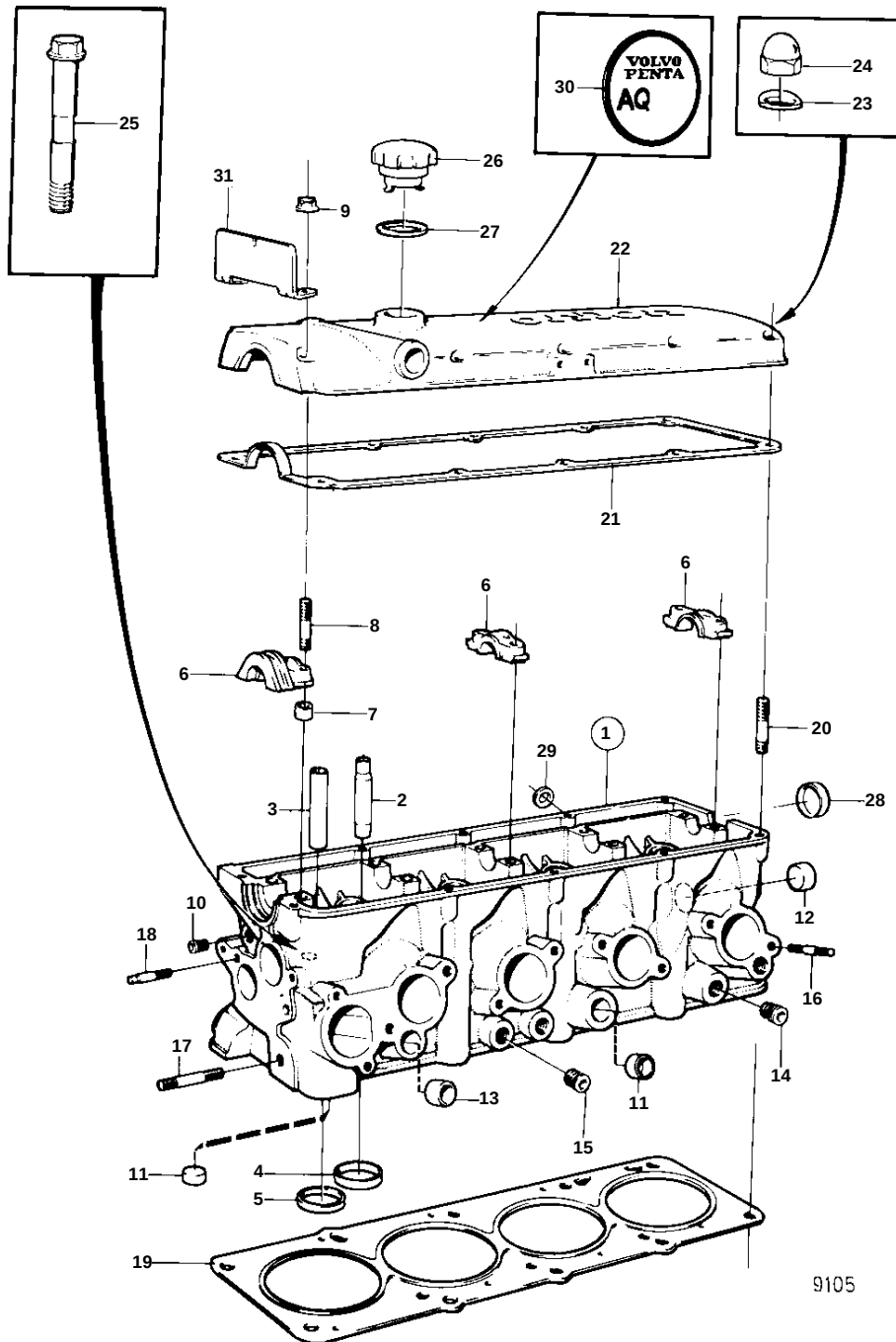
REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	1336721	1	Cylinder block		
2		5	• BEARING CAP		
3	945799	10	• Screw		
4	463360	1	• Bushing		
5	463361	2	• Bushing		
6	463362	1	• Bushing		
7	1542263	8	• Expansion plug		
8	968144	3	Plug		
9	968145	1	Plug		
10	947894	1	Drain cock		
11	924055	2	Stud		(924056)
12	463905	1	Expansion plug		
13	19730	2	Locating pin		
14	950565	1	Pin		L = 22 MM
	950562	1	Pin		L = 16 MM
15	950586	1	Pin		
16	950542	1	Pin		
17	415311	2	Sleeve		
18	463365	1	Shaft	02A-1500	
19	925065	1	O-ring	IK	
20	955894	2	Washer		
21	955295	2	Screw		SEE GROUP 2B
22	463581	1	Countershaft		
23	949433	1	• Pin		
24	1306333	1	Sealing ring	IK	02A-0960
25	831972	1	Wheel, WHEEL CARRIER		
26	855444	1	Companion flange		
27	955322	1	Screw		
28	831009	1	Cross piece		
29	960630	1	Plug		
30	191026	1	Plug		
31	1306398	1	Oil trap		
32	1306981	1	Hose support		
33	955296	1	Screw		
34	1306196	1	Hose		
35	419771	1	Flame trap		
36	948553	X	Hose		L = 380 MM



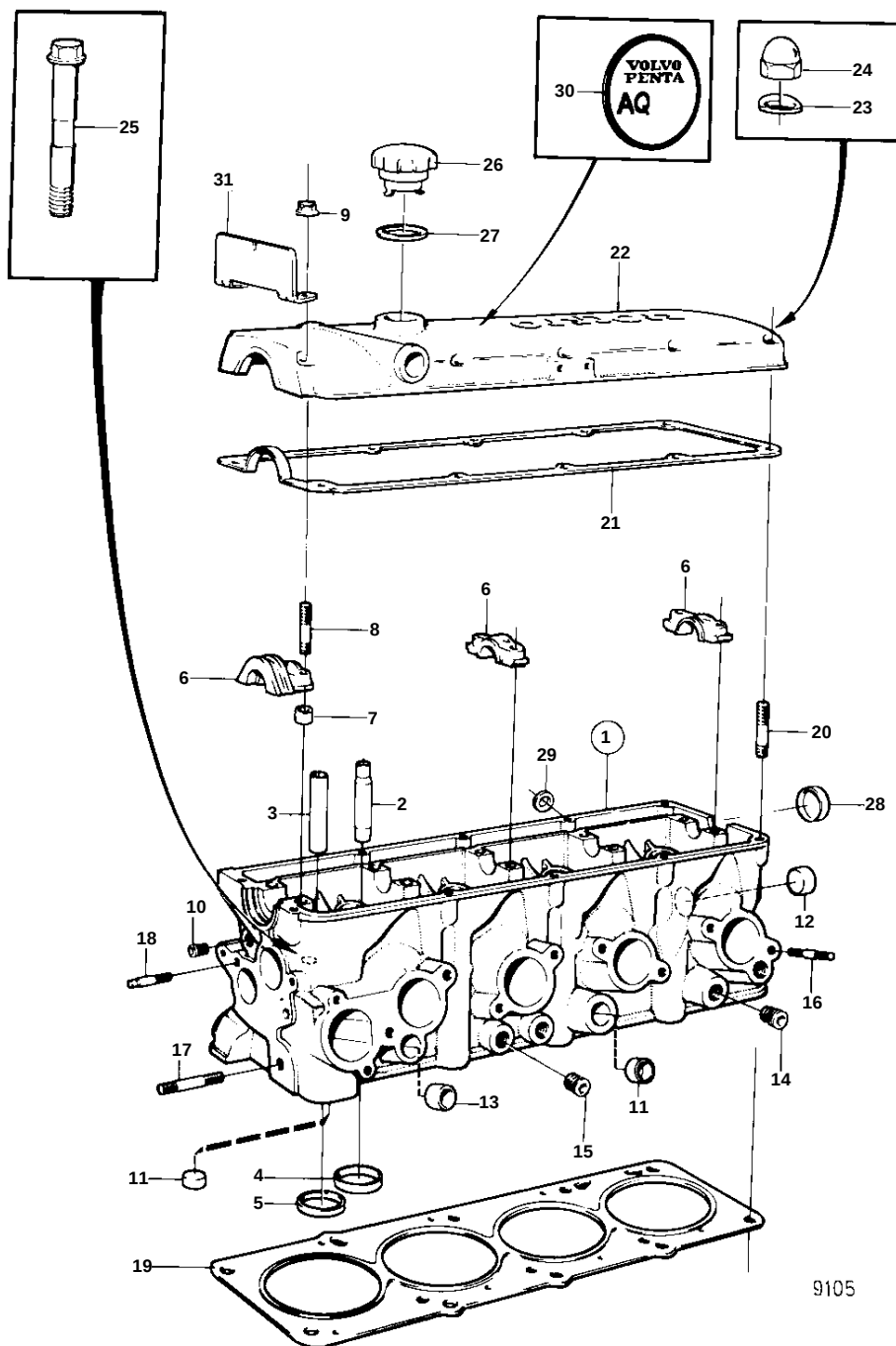
REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1		1	CYLINDER BLOCK		SEE GROUP 10A. CYLINDERBLOCK IS ONLY INCLUDED IN SHORT-BLOCK 876142.
2		5	• BEARING CAP		
3	945799	10	• Screw		
4	463360	1	• Bushing		
5	463361	2	• Bushing		
6	463362	1	• Bushing		
7	1542263	8	• Expansion plug		
8	968144	3	Plug		
9	968145	1	Plug		
10	947894	1	Drain cock		
11	924055	2	Stud		(924056)
12	463905	1	Expansion plug		
13	19730	2	Locating pin		
14	950565	1	Pin		L = 22 MM
	950562	1	Pin		L = 16 MM
15	950586	1	Pin		
16	950542	1	Pin		
17	415311	2	Sleeve		
18	463365	1	Shaft	02A-1500	
19	925065	1	O-ring	IK	
21	968885	2	Screw		SEE GROUP 2B
22	463581	1	Countershaft		
23	949433	1	• Pin		
24	1306333	1	Sealing ring	IK 02A-0960	
25	831972	1	Wheel, WHEEL CARRIER		
26	855444	1	Companion flange		
27	955322	1	Screw		
28	831009	1	Cross piece		
29	960630	1	Plug		
30	191026	1	Plug		
31	1306398	1	Oil trap		
32	1306981	1	Hose support		
33	968885	1	Screw		
34	1306196	1	Hose		
35	419771	1	Flame trap		
36	948553	X	Hose		L = 380 MM



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	1346408	1	Cylinder head		
2	419652	4	• Valve guide, INTAKE	02A-0750	
3	463771	4	• Valve guide, EXHAUST	02A-0750	
4		4	• VALVE SEAT INTAKE		STD
	1266418	4	• Seat ring		OVER SIZE 0,50 MM
5		4	• VALVESEAT EXHAUST		STD
	1266421	4	• Seat ring		OVER SIZE 0,50 MM
6		5	• BEARING CAP	02A-0750	
7	463690	10	• Guide sleeve	02A-0750	
8	953049	10	• Stud		
9	945408	10	• Flange nut		
10	940375	2	• Plug		
11	946779	2	• Cap plug		
12	946780	4	• Cap plug		
13	946778	1	• Cap plug		
14	968145	1	• Plug		
15	968145	1	Plug		
16	953046	6	Stud		
17	953077	1	Stud	02A-0960	
18	463390	1	Stud	02A-0960	
19	1378646	1	Gasket	IK	
20	953035	10	Stud		
21	1378870	1	Gasket	IK	
22	1336754	1	Valve cover		
23	941906	2	Spring washer		
24	948685	10	Nut		
25	1306341	10	Screw		
26	1357816	1	Cover		
27	940096	1	Gasket	IK	
28	1336763	1	Cover		
29	855583	1	Ring		
30	855645	1	Decal		

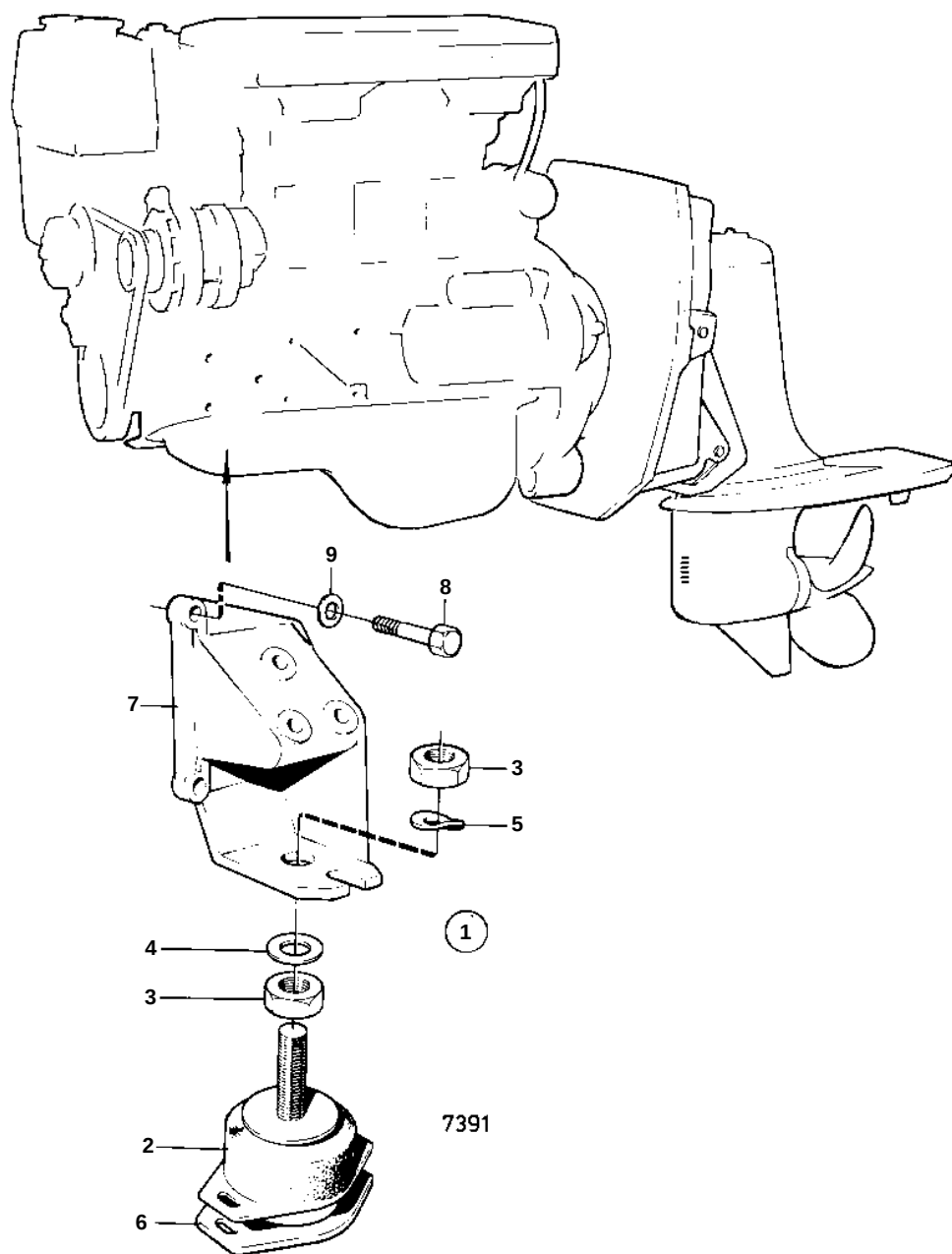


REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	1346408	1	Cylinder head		
2	419652	4	• Valve guide, INTAKE	02A-0750	
3	463771	4	• Valve guide, EXHAUST	02A-0750	
4		4	• VALVE SEAT INTAKE		STD
	1266418	4	• Seat ring		OVER SIZE 0,50 MM
5		4	• VALVESEAT EXHAUST		STD
	1266421	4	• Seat ring		OVER SIZE 0,50 MM
6		5	• BEARING CAP	02A-0750	
7	463690	10	• Guide sleeve	02A-0750	
8	953049	10	• Stud		
9	945408	10	• Flange nut		
10	940375	2	• Plug		
11	946779	2	• Cap plug		
12	946780	4	• Cap plug		
13	946778	1	• Cap plug		
14	968145	1	• Plug		
15	968145	1	Plug		
16	953046	6	Stud		
17	953077	1	Stud	02A-0960	
18	463390	1	Stud	02A-0960	
19	1378646	1	Gasket	IK	
20	953035	10	Stud		
21	1378870	1	Gasket	IK	
22	1336754	1	Valve cover		
23	941906	2	Spring washer		
24	948685	10	Nut		
25	1306341	10	Screw		
26	1357816	1	Cover		
27	940096	1	Gasket	IK	
28	1336763	1	Cover		
29	855583	1	Ring		
30	855775	1	Decal		
31	855731	1	Belt protector		AQ151B, SERIAL NO 9190-



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	1346408	1	Cylinder head		
2	419652	4	• Valve guide, INTAKE	02A-0750	
3	463771	4	• Valve guide, EXHAUST	02A-0750	
4		4	• VALVE SEAT INTAKE		STD
	1266418	4	• Seat ring		OVER SIZE 0,50 MM
5		4	• VALVESEAT EXHAUST		STD
	1266421	4	• Seat ring		OVER SIZE 0,50 MM
6		5	• BEARING CAP	02A-0750	
7	463690	10	• Guide sleeve	02A-0750	
8	953049	10	• Stud		
9	945408	10	• Flange nut		
10	940375	2	• Plug		
11	946779	2	• Cap plug		
12	946780	4	• Cap plug		
13	946778	1	• Cap plug		
14	968145	1	• Plug		
15	968145	1	Plug		
16	953046	6	Stud		
17	953077	1	Stud	02A-0960	
18	463390	1	Stud	02A-0960	
19	1378646	1	Gasket	IK	
20	953035	10	Stud		
21	1378870	1	Gasket	IK	
22	1336754	1	Valve cover		
24	968458	10	Nut		
25	1306341	10	Screw		
26	1378985	1	Oil filler cap		
27	940096	1	Gasket	IK	
28	1336763	1	Cover		
29	855583	1	Ring		
31	855731	1	Belt protector		AQ151B, SERIAL NO 9190-

AQ151A,AQ151B,AQ151C



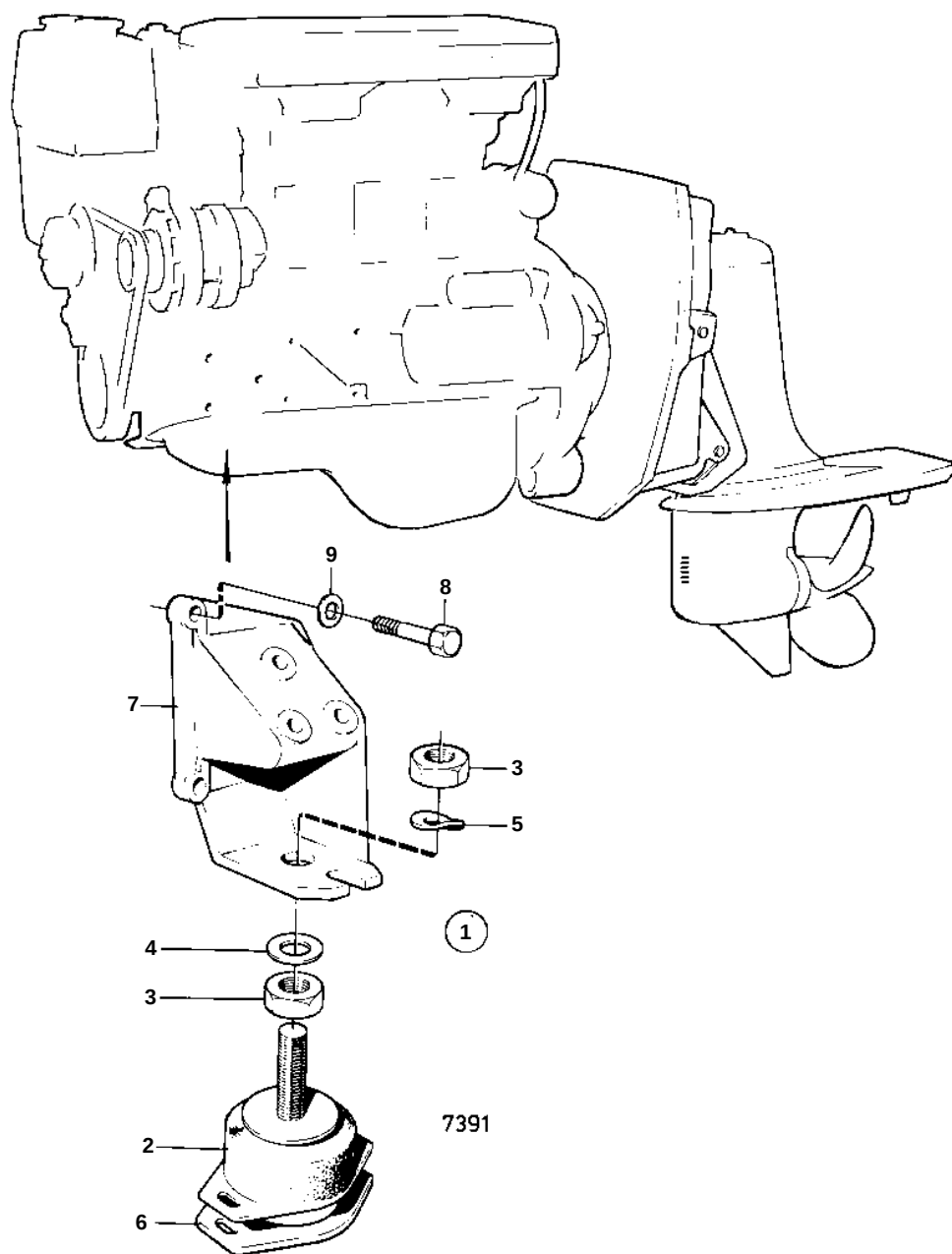
ENGINE SUSPENSION: B

02A

AQ151A,AQ151B,AQ151C

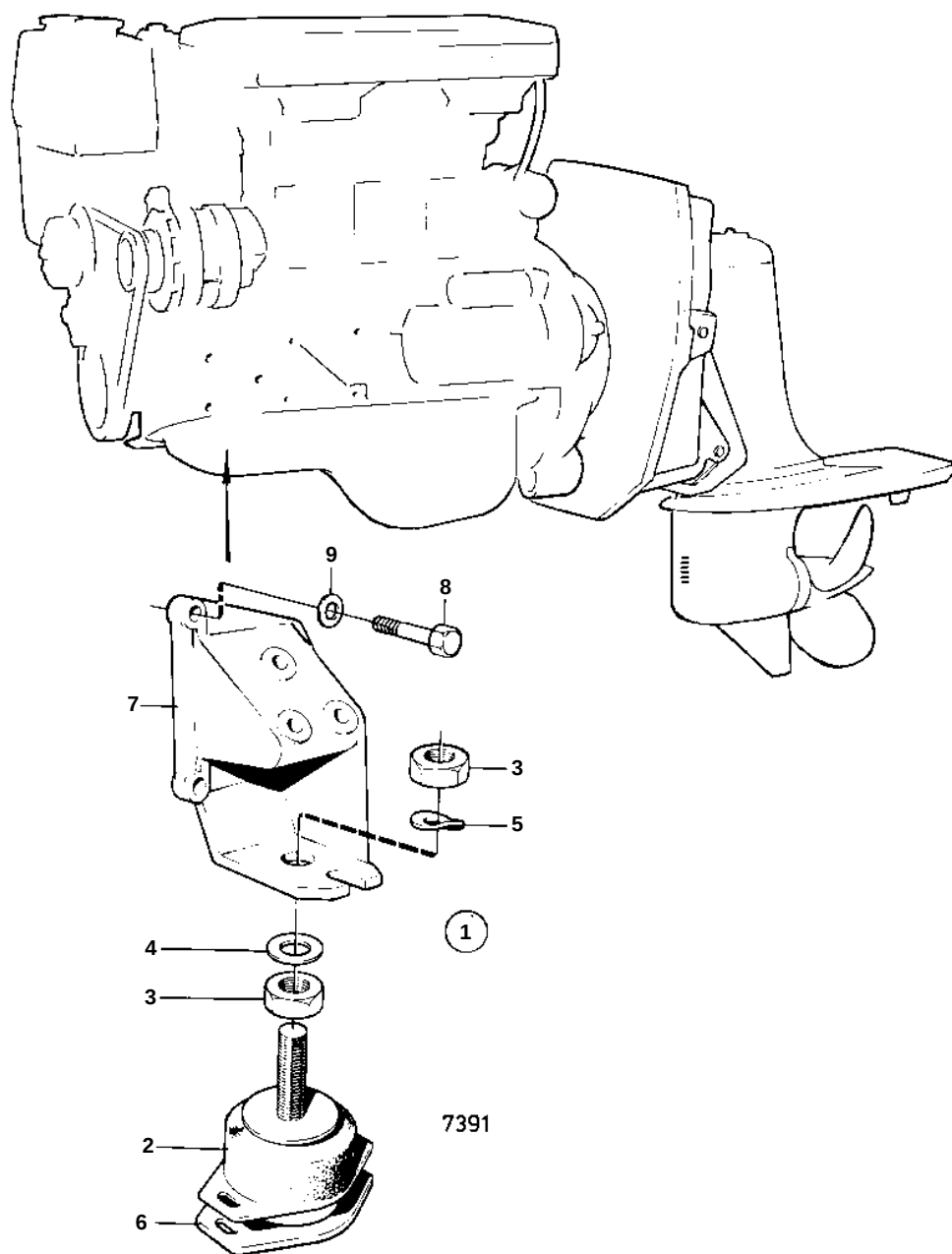
REF	PART NO.	QTY	DESCRIPTION		NOTES
1	834353	1	Rubber suspension		
2	833926	2	• Rubber element		
3	955805	4	• Nut		
4	955900	2	• Washer		
5	941912	2	• Spring washer		
6	834463	2	• Washer		
7	831973	1	Bracket		P
	831918	1	Bracket		S.B
8	968896	3	Screw		
	955305	3	Screw		S.B
9	960148	3	Washer		P
	955894	3	Washer		S.B

AQ151A,AQ151B,AQ151C



REF	PART NO.	QTY	DESCRIPTION	NOTES
1	834353	1	Rubber suspension	
2	833926	2	• Rubber element	
3	955805	4	• Nut	
4	955900	2	• Washer	
5	941912	2	• Spring washer	
6	834463	2	• Washer	
7	831973	1	Bracket	P
	831918	1	Bracket	S.B
8	968896	3	Screw	
	955305	3	Screw	S.B
9	960148	3	Washer	P
	955894	3	Washer	S.B

AQ151A,AQ151B,AQ151C

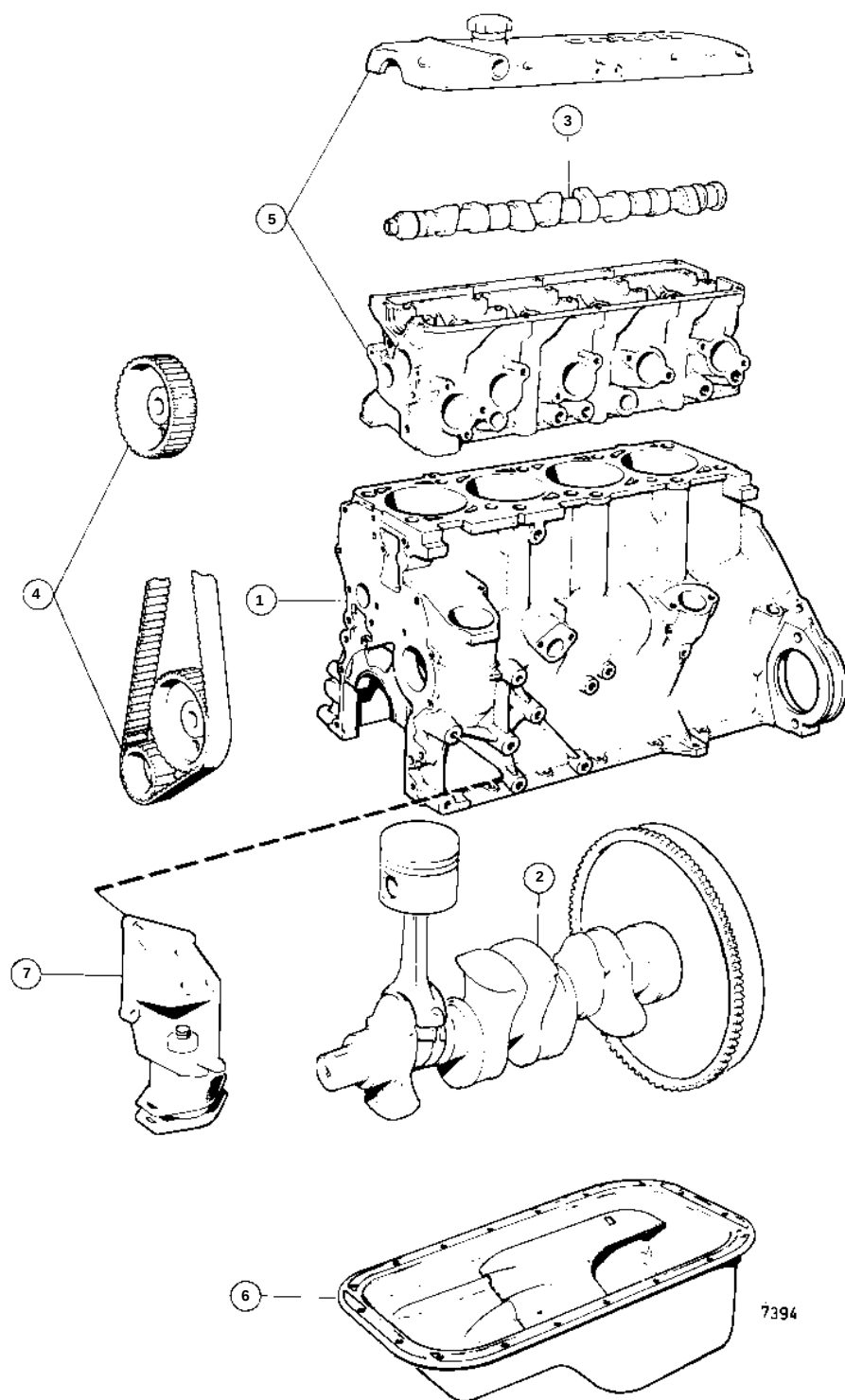


ENGINE SUSPENSION

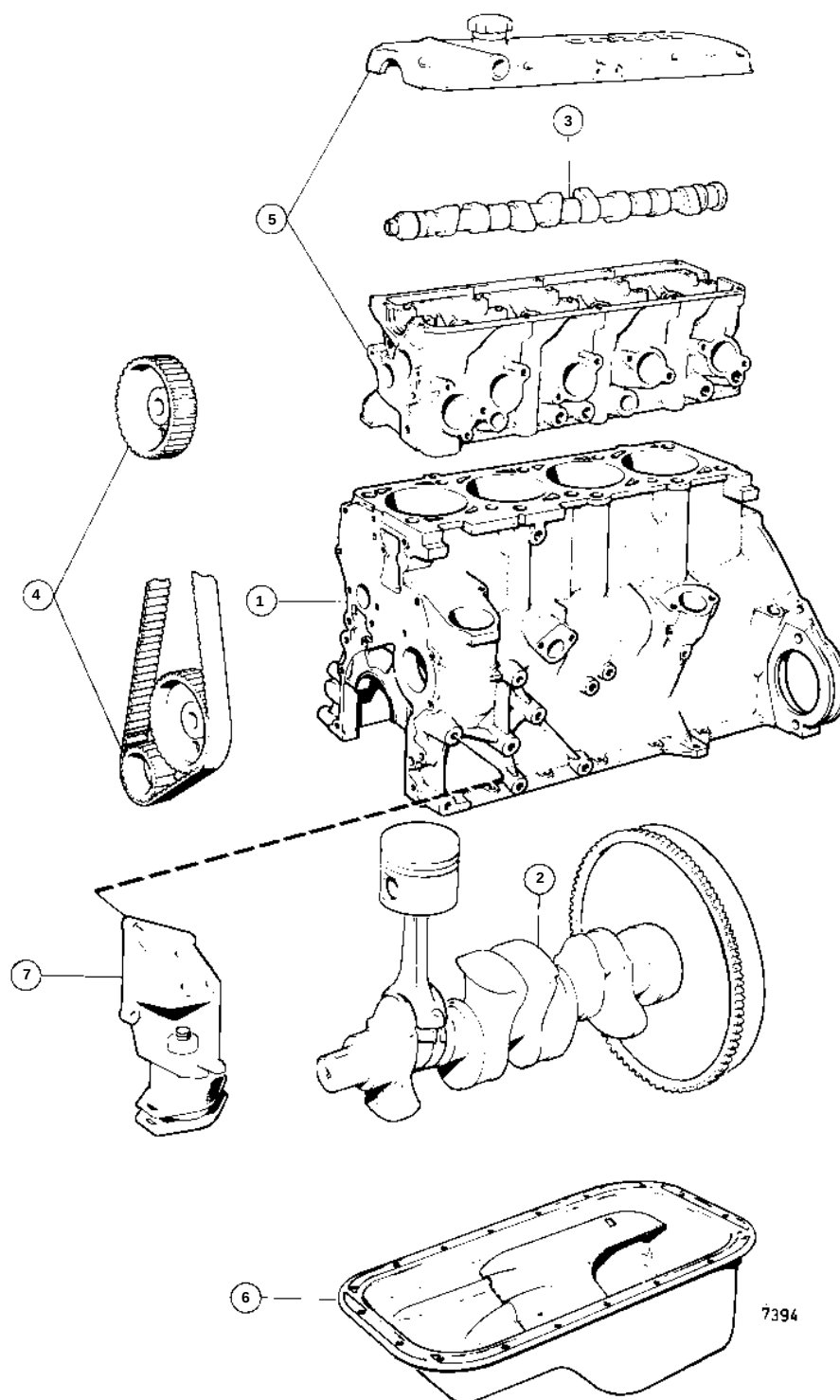
02A

AQ151A,AQ151B,AQ151C

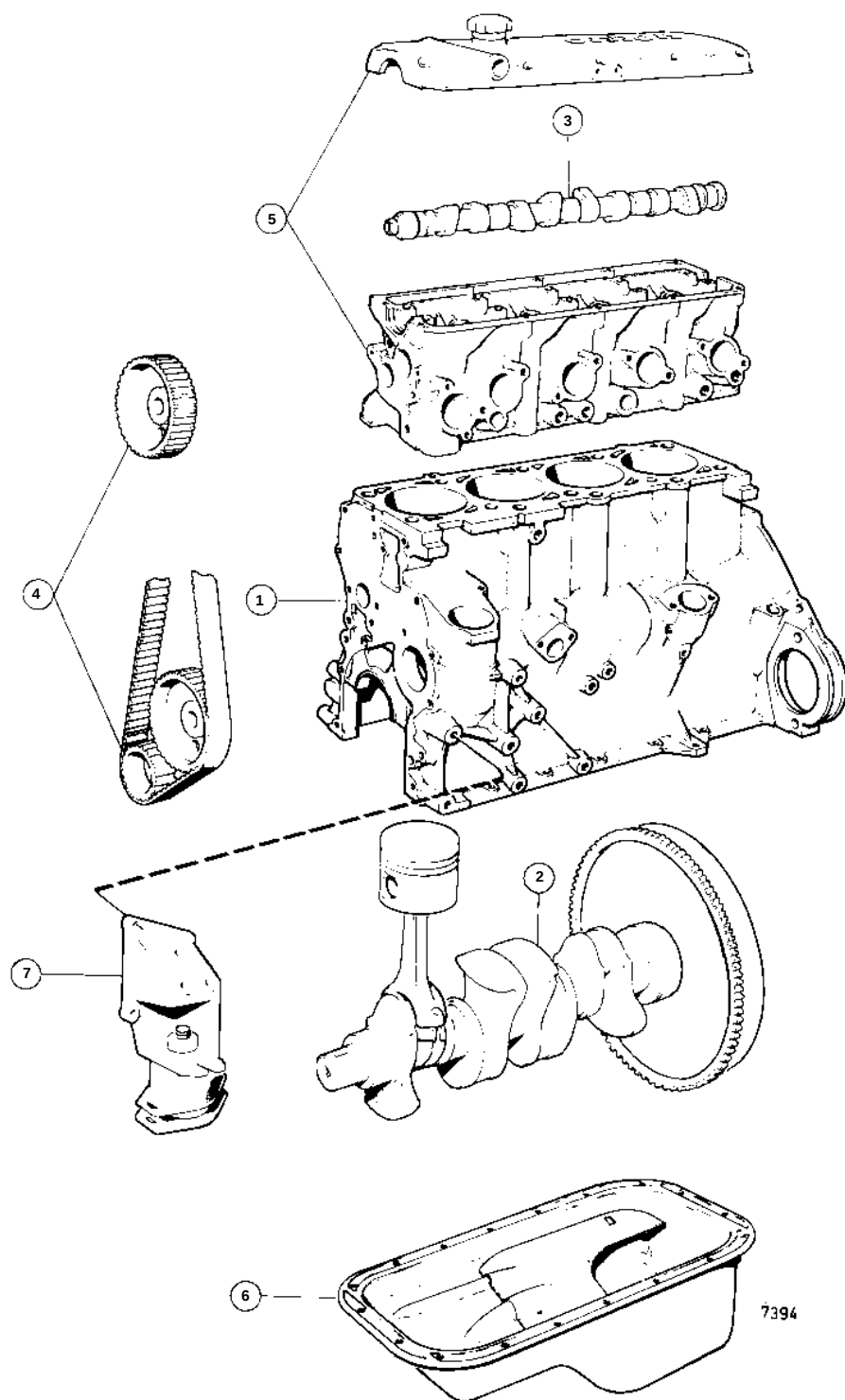
REF	PART NO.	QTY	DESCRIPTION	NOTES
1	834353	1	Rubber suspension	
2	833926	2	• Rubber element	
3	955805	4	• Nut	
4	955900	2	• Washer	
5	941912	2	• Spring washer	
6	834463	2	• Washer	
7	831973	1	Bracket	P
	831918	1	Bracket	S.B
8	955319	3	Screw	P
8	955305	3	Screw	S.B
9	960148	3	Washer	P
	955894	3	Washer	S.B



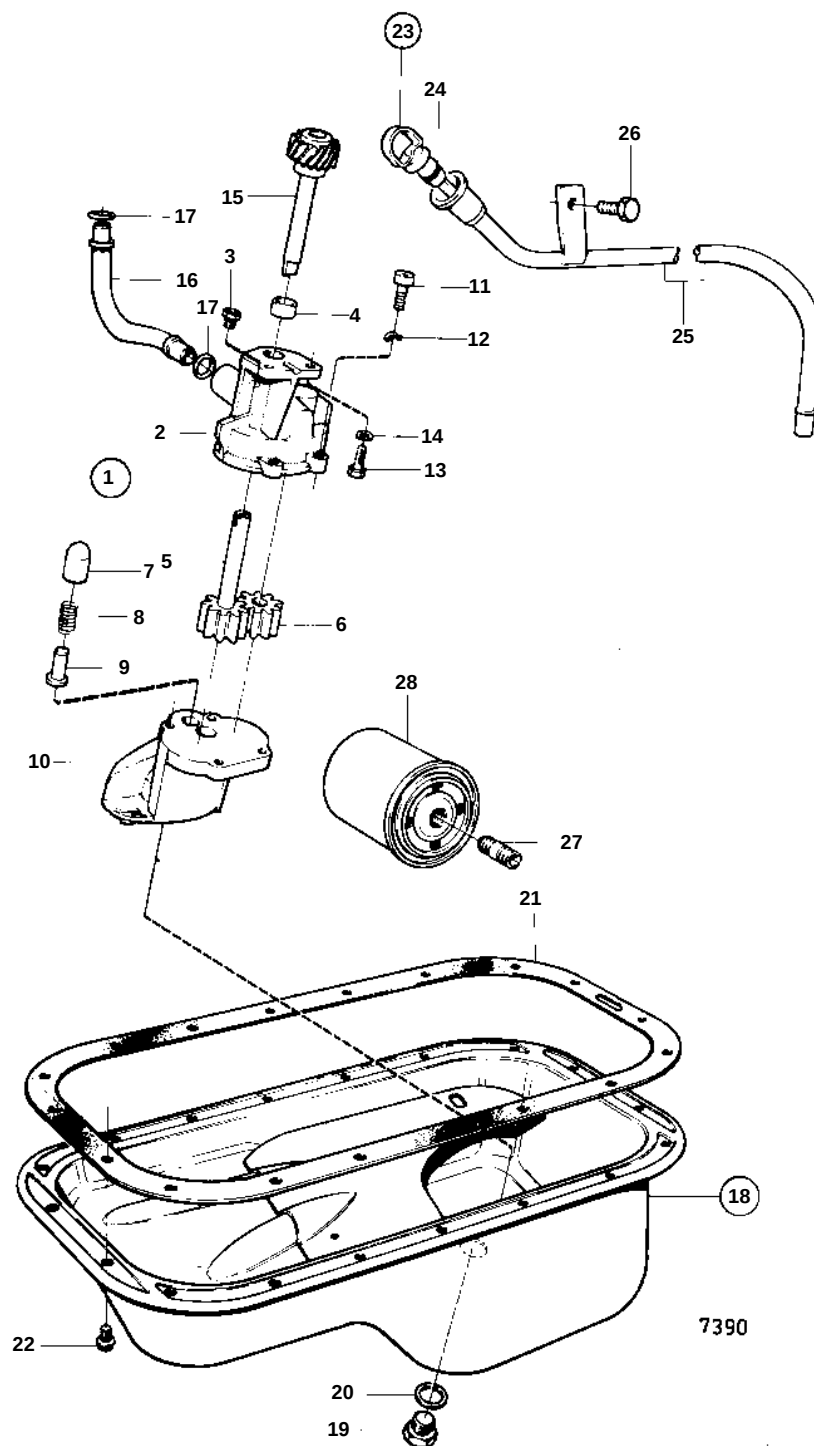
7744660 - 02A - 02A-0125B 7394 Upd: 22 NOV 2005



7744660 - 02A - 02A-0125C	7394	Upd: 22 NOV 2005
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7744660 - 02A - 02A-0125 7394 Upd: 22 NOV 2005



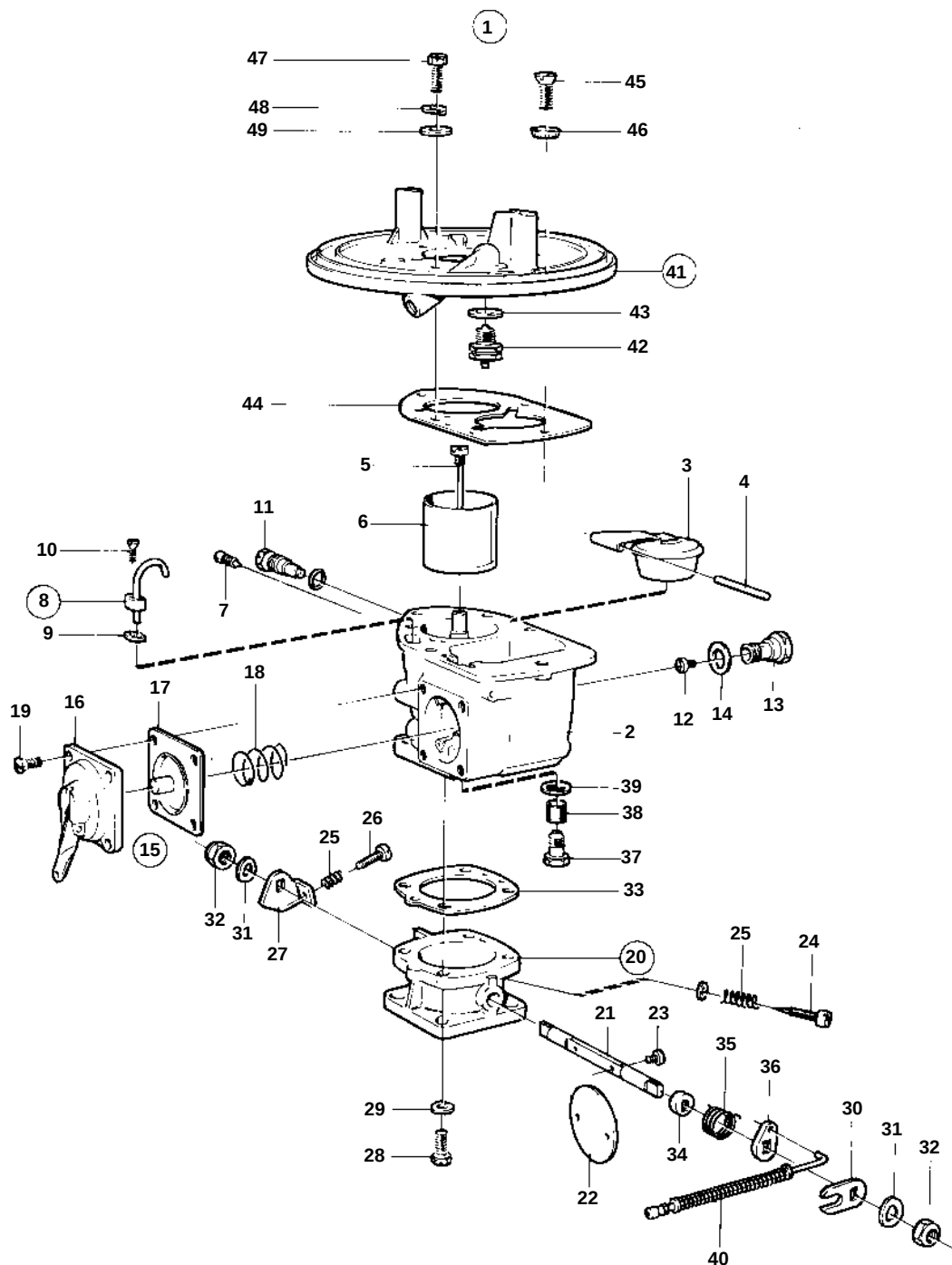
REF	PART NO.	QTY	DESCRIPTION		SEE SEC.	NOTES
1	1276336	1	Oil pump			
2		1	• HOUSING			
3	463963	1	• Valve			
4	415311	1	• Sleeve			
5	1276171	1	• Gear			
6	430114	1	• Gear			
7	1332053	1	• Piston			
8	1219536	1	• Spring			
9	1219666	1	• Locating pin			
10	1276337	1	• Lower section			
11	942247	4	• Screw			
12	941906	4	• Spring washer			
13	955296	2	Screw			
14	941907	2	Spring washer			
15	463365	1	Shaft		02A-0300	
16	1276106	1	Pressure pipe			
17	829714	1	Seal	IK		
18	841367	1	Oil pan			
19	948187	1	• Plug			
20	18818	1	• Gasket			
21	1378864	1	Gasket	IK		
22	944926	18	Flange screw			
23	855730	1	Oil dipstick			MO811- ON AQ151A
24	925054	1	• O-ring			
25	856057	1	Tube			(841258)
26	940199	1	Screw			
27	460232	1	Nipple			SEE GROUP 2B
28	1266286	1	Oil filter			



REF	PART NO.	QTY	DESCRIPTION		SEE SEC.	NOTES
1	1276336	1	Oil pump			
2		1	• HOUSING			
3	463963	1	• Valve			
4	415311	1	• Sleeve			
5	1276171	1	• Gear			
6	430114	1	• Gear			
7	1332053	1	• Piston			
8	1219536	1	• Spring			
9	1219666	1	• Locating pin			
10	1276337	1	• Lower section			
11	942247	4	• Screw			
12	941906	4	• Spring washer			
13	955296	2	Screw			
14	941907	2	Spring washer			
15	463365	1	Shaft		02A-0300	
16	1276106	1	Pressure pipe			
17	829714	1	Seal	IK		
18	841367	1	Oil pan			
19	948187	1	• Plug			
20	18818	1	• Gasket			
21	1378864	1	Gasket	IK		
22	944926	18	Flange screw			
23	855730	1	Oil dipstick			MO811- ON AQ151A
24	925054	1	• O-ring			
25	856057	1	Tube			(841258)
26	940199	1	Screw			
27	460232	1	Nipple			SEE GROUP 2B
28	1266286	1	Oil filter			

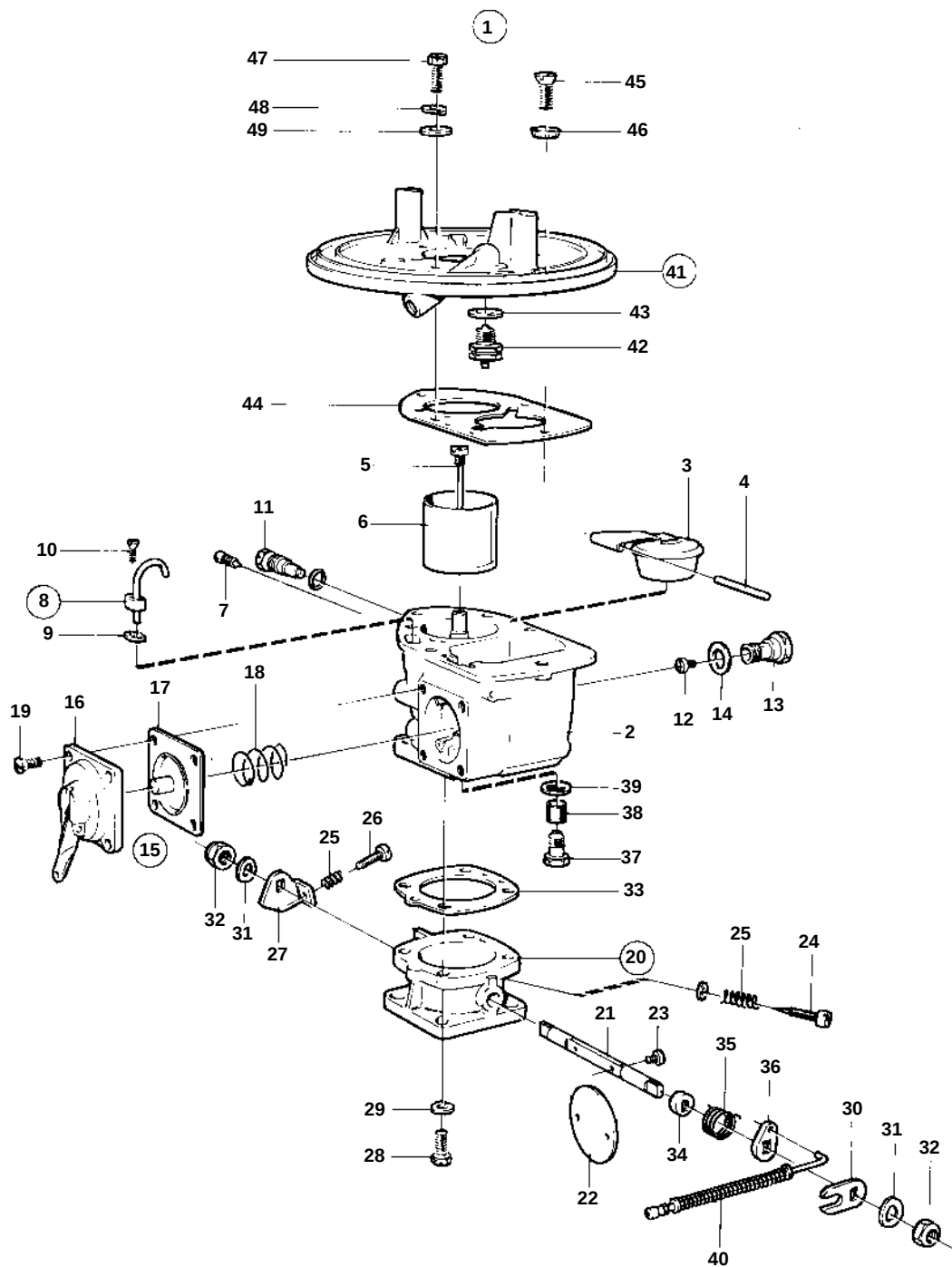


REF	PART NO.	QTY	DESCRIPTION		SEE SEC.	NOTES
1	1276336	1	Oil pump			
2		1	• HOUSING			
3	463963	1	• Valve			
4	415311	1	• Sleeve			
5	1276171	1	• Gear			
6	430114	1	• Gear			
7	1332053	1	• Piston			
8	1219536	1	• Spring			
9	1219666	1	• Locating pin			
10	1276337	1	• Lower section			
11	942247	4	• Screw			
12	941906	4	• Spring washer			
13	955296	2	Screw			
14	941907	2	Spring washer			
15	463365	1	Shaft		02A-0300	
16	1276106	1	Pressure pipe			
17	829714	1	Seal	IK		
18	841367	1	Oil pan			
19	948187	1	• Plug			
20	18818	1	• Gasket			
21	1378864	1	Gasket	IK		
22	968883	18	Flange screw			
23	855730	1	Oil dipstick			MO811- ON AQ151A
24	925054	1	• O-ring			
25	856057	1	Tube			
26	968882	1	Screw			
27	855671	1	Nipple			SEE GROUP 2B
28	1266286	1	Oil filter			



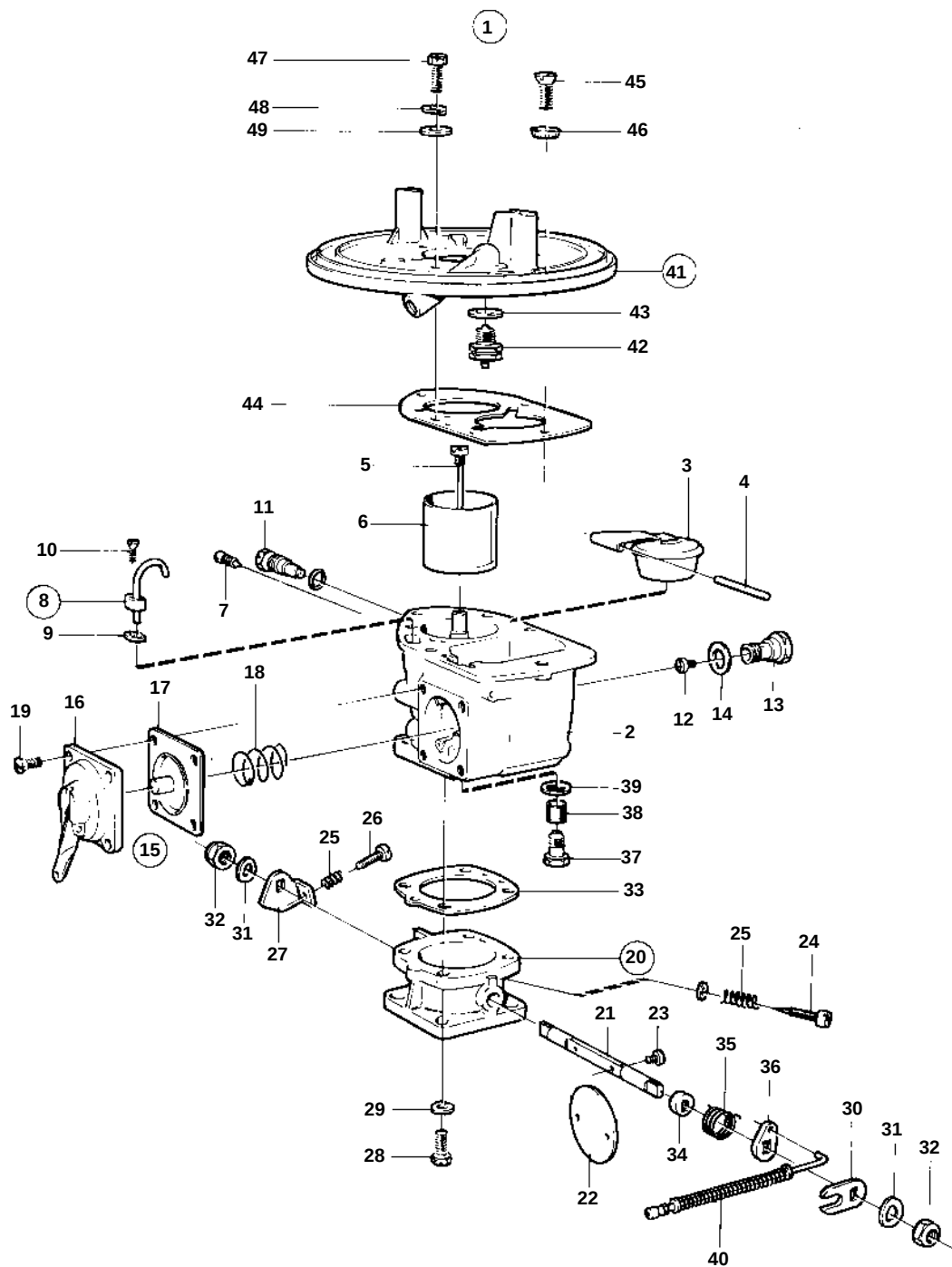
8722

REF	PART NO.	QTY	DESCRIPTION		NOTES
1	841352	1	Carburetor		REPL BY 856047
2		1	• HOUSING		
3	831824	1	• Float	IK	REPL BY 856111
4	831877	1	• Shaft	IK	
5	841788	1	• Air outlet		MARKED 185 E5.. NOT INCLUDED IN COMPLETE CARBURETOR.
6	824758	1	• Fitting		
7	824759	1	• Adjuster screw		
8	841790	1	• Nozzle		
9		1	• • GASKET		
10		1	• • SCREW	IK	
11	841789	1	• Idle jet		
12	824763	1	• Nozzle		
13	824764	1	• Hollow screw	IK	(805225)
14		1	• • GASKET		
15	841551	1	• Accelerator pump		
16		1	• • COVER		
17		1	• • DIAPHRAGM	IK	
18		1	• • SPRING	IK	
19	824761	4	• • Screw		
20	834561	1	• Shutter housing		
21		1	• • SHAFT		
22		1	• • THROTTLE DISC		
23		2	• • SCREW		
24	824780	1	• • Adjuster screw	IK	
25	824779	2	• • Spring	IK	
26	824778	1	• • Screw		
27		1	• • ADJUSTING LEVER		
28	955270	4	• • Screw	IK	
	824783		• • Screw	IK	
29	941905	4	• • Spring washer	IK	
	824784		• • Washer	IK	
30		1	• • FORK		
31		2	• • WASHER		
32		2	• • NUT		
33		1	• • GASKET	IK	
34		1	• • SLEEVE		
35		1	• • SPRING		
36		1	• • LEVER		
37	824817	1	• Check valve	IK	REPL BY 856112
38	824785	1	• Strainer	IK	
39		1	• GASKET	IK	
40	841552	1	• Push rod	IK	
41	841550	1	• Cover		
42	834662	1	• • Needle valve	IK	
43		1	• • • GASKET	IK	
44		1	• • • GASKET	IK	
45	824795	1	• • Screw	IK	
46	824796	1	• • Washer	IK	
47	955270	3	• • Screw	IK	
48	941905	3	• • Spring washer		
49	955892	3	• • Washer		
	824803	1	Gasket kit		
	841292	1	Repair kit		



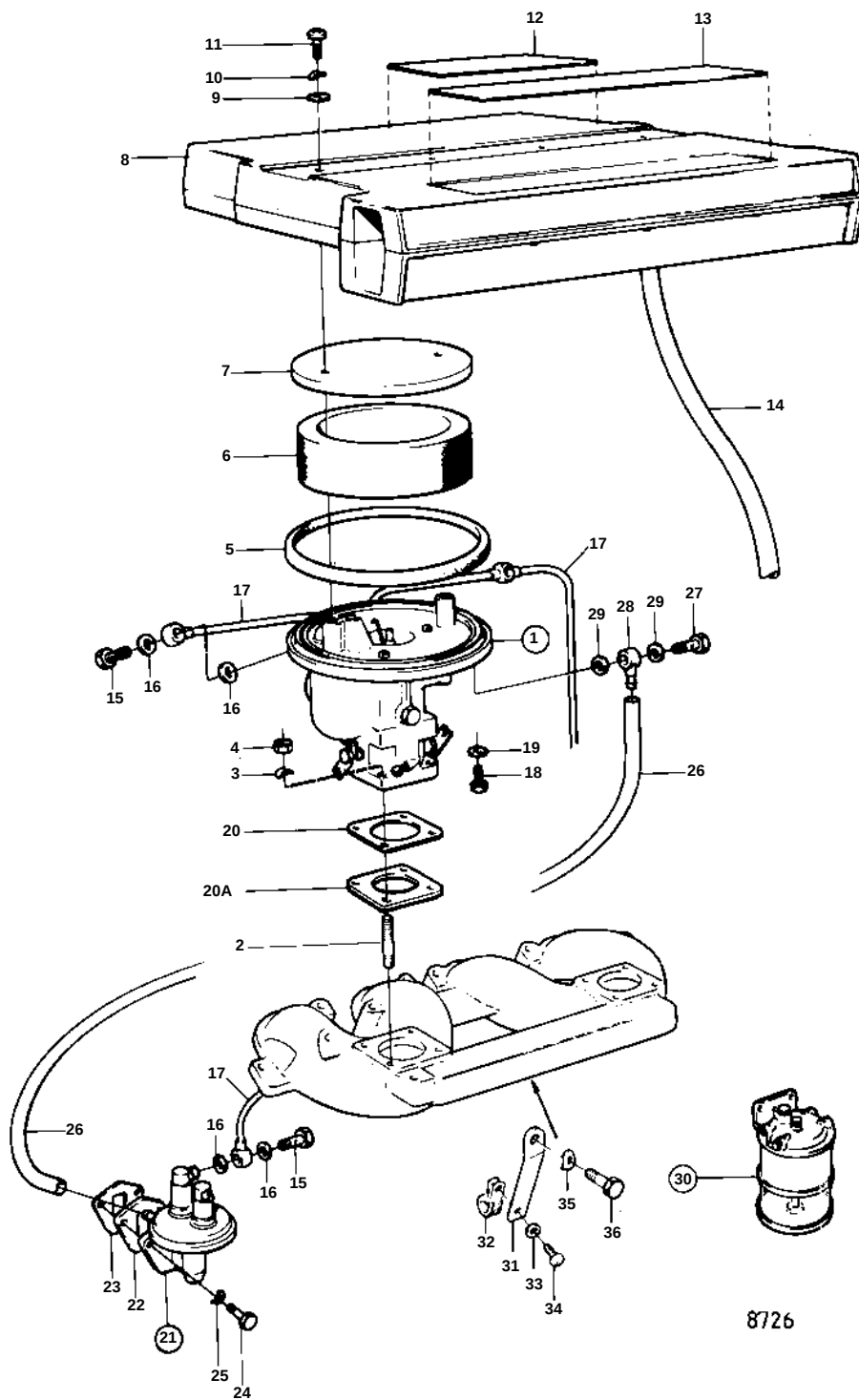
8722

REF	PART NO.	QTY	DESCRIPTION		NOTES
1	856047	1	Carburetor		
2		1	• HOUSING		
3	831824	1	• Float	IK	REPL BY 856111
4	831877	1	• Shaft	IK	
5	841788	1	• Air outlet		MARKED 185 E5.. NOT INCLUDED IN COMPLETE CARBURETOR.
6	824758	1	• Fitting		
7	824759	1	• Adjuster screw		
8	841790	1	• Nozzle		
9		1	• • GASKET		
10		1	• • SCREW	IK	
11	841789	1	• Idle jet		
12	824763	1	• Nozzle		
13	824764	1	• Hollow screw	IK	(805225)
14		1	• • GASKET		
15	841551	1	• Accelerator pump		
16		1	• • COVER		
17		1	• • DIAPHRAGM	IK	
18		1	• • SPRING	IK	
19	824761	4	• • Screw		
20	856148	1	• Shutter housing		
21		1	• • SHAFT		
22		1	• • THROTTLE DISC		
23		2	• • SCREW		
24	824780	1	• • Adjuster screw	IK	
25	824779	2	• • Spring	IK	
26	824778	1	• • Screw		
27		1	• • ADJUSTING LEVER		
30		1	• • FORK		
31		2	• • WASHER		
32		2	• • NUT		
33		1	• • GASKET	IK	
34		1	• • SLEEVE		
35		1	• • SPRING		
36		1	• • LEVER		
37	824817	1	• Check valve	IK	REPL BY 856112
38	824785	1	• Strainer	IK	
39		1	• GASKET	IK	
40	841552	1	• Push rod	IK	
41	841550	1	• Cover		
42	831830	1	• • Needle valve	IK	
43		1	• • • GASKET	IK	
44		1	• • • GASKET	IK	
45	824795	1	• • Screw	IK	
46	824796	1	• • Washer	IK	
47	955270	3	• • Screw	IK	
48	941905	3	• • Spring washer		
49	955892	3	• • Washer		
	824803	1	Gasket kit		
	841292	1	Repair kit		

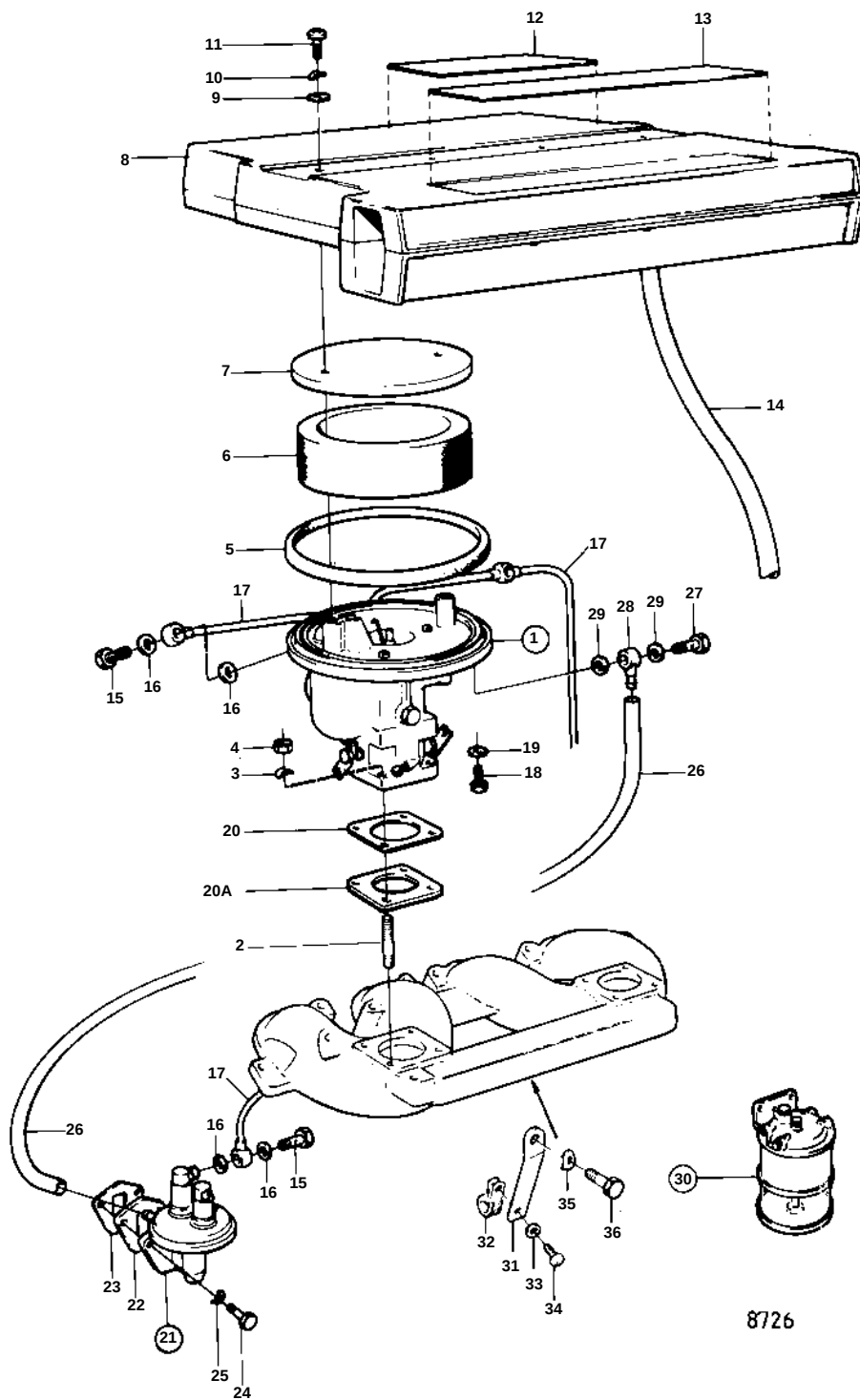


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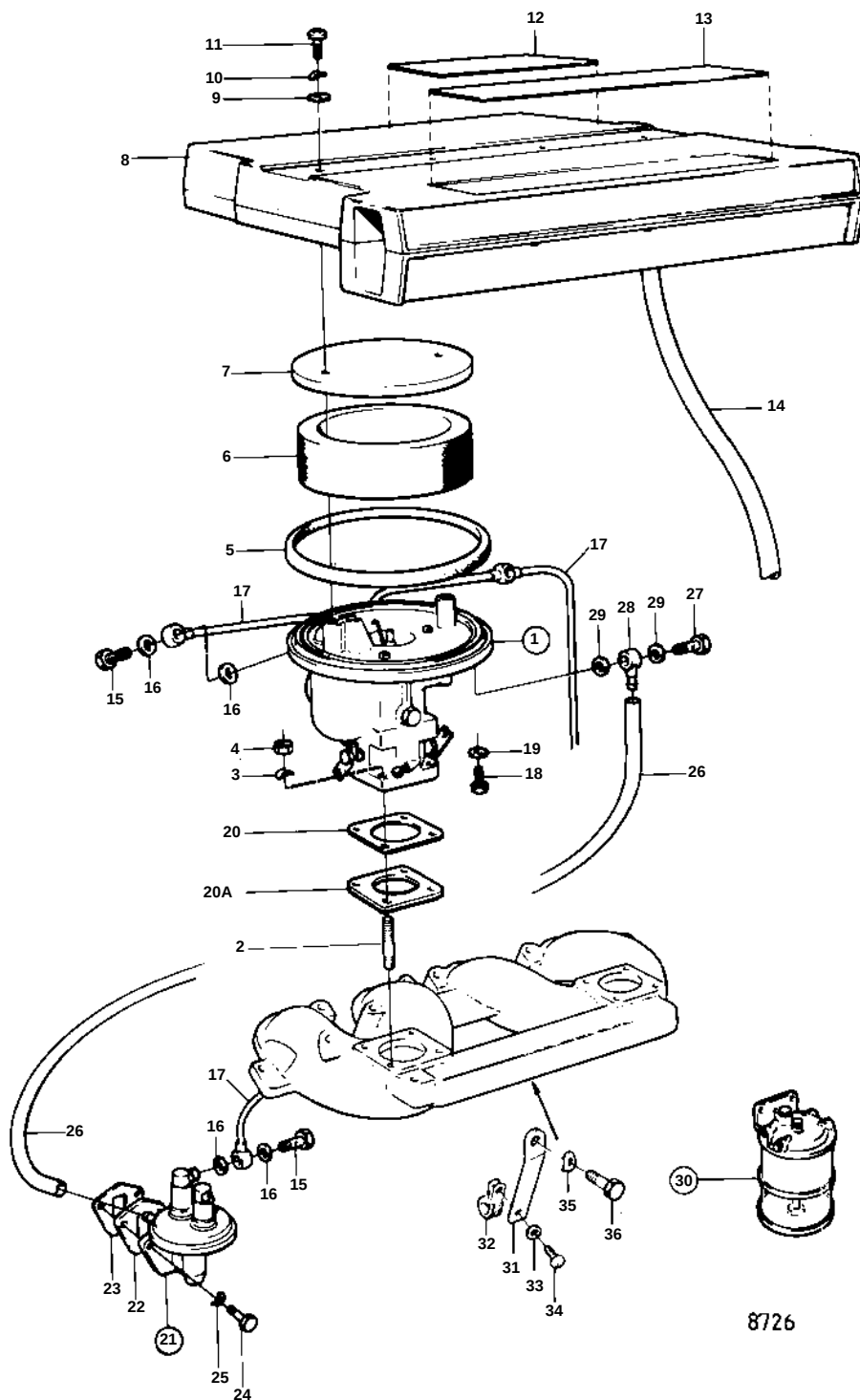
REF	PART NO.	QTY	DESCRIPTION		NOTES
1	856123	1	Carburetor		
2		1	• HOUSING		
3	831824	1	• Float	IK	REPL BY 856111
4	831877	1	• Shaft	IK	
5	841833	1	• Nozzle		
6	824758	1	• Fitting		
7	824759	1	• Adjuster screw		
8	841790	1	• Nozzle		
9		1	• • PACKNING		
10		1	• • SCREW	IK	
11	856461	1	• Idle jet		
12	824763	1	• Nozzle		
13		1	• RETAINER	IK	
14		1	• • GASKET		
15	841551	1	• Accelerator pump		
16		1	• • COVER		
17		1	• • DIAPHRAGM	IK	
18		1	• • SPRING	IK	
19	824761	4	• • Screw		
20	856148	1	• Shutter housing		
21		1	• • SHAFT		
22		1	• • THROTTLE DISC		
23		2	• • SCREW		
24	856101	1	• • Idle screw		
25	856102	2	• • Spring		
26		1	• • ADJUSTING SCREW		
27		1	• • ADJUSTING LEVER		
28	824783	4	• • Screw	IK	
29	824784	4	• • Washer	IK	
30		1	• • FORK		
31		2	• • WASHER		
32		2	• • NUT		
33		1	• • GASKET	IK	
34		1	• • SLEEVE		
35		1	• • SPRING		
36		1	• • LEVER		
37	824817	1	• Check valve	IK	REPL BY 856112
38		1	• STRAINER	IK	
39		1	• GASKET	IK	
40		1	• PUSH ROD	IK	
41	841550	1	• Cover		
42	834662	1	• • Needle valve	IK	
43		1	• • • GASKET	IK	
44		1	• • • GASKET	IK	
45	824795	1	• • Screw	IK	
46	824796	1	• • Washer	IK	
47	824783	3	• • Screw	IK	
48	824784	3	• • Washer	IK	
49	955892	3	• • Washer		
	856471	1	Repair kit		
	856472	1	Repair kit		
	856470	1	Gasket kit		



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	841352	2	Carburetor		, REPL BY 856047. AQ151A, MO-5665.
	856047	2	Carburetor	02C-0900	AQ151A, MO 5666-. REPLACED BY CARBURETOR 856123 + 2EA FLANGE 856297 + 8EA SCREW 953044 + FUEL PIPE 856356 + 8EA STUD 953043 + 2EA GASKET 824677.
				02C-0900	
2	953044	8	Screw		
3	941907	8	Spring washer		
4	947941	8	Nut		
5	831239	2	Gasket	IK	
6	824663	2	Flame trap		
7	824669	2			
8	841701	1	Muffler		
9	192287	4	Washer		
10	941906	4	Spring washer		
11	955271	4	Screw		
12	841284	1	Decal		
13	855645	1	Decal		
14	948553	X	Hose		SEE GROUP 2A
15	824711	2	Hollow screw		
16	834452	4	Gasket	IK	
17	841259	1	Fuel pipe		
18	940199	1	Screw		
19	957171	1	Gasket		
20	824677	2	Gasket		
21	841161	1	Fuel pump		
		X	• COMPONENTS.		
22	463391	1	Spacer		
23	3501530	2	Gasket	IK	(463392)
24	959224	2	Screw		
25	941907	2	Spring washer		
26	941149	X	Plastic hose		L = 400 MM
27	942003	1	Hollow screw		
28	855054	1	Nipple		
29	957171	2	Gasket		
30		1	FUEL FILTER		SEE GROUP 9
31	841919	1	Bracket		
32	952623	1	Clamp		
33	940090	1	Washer		
34	190665	1	Screw		
35	941906	1	Spring washer		SEE GROUP 2B
36	965216	1	Screw		SEE GROUP 2B

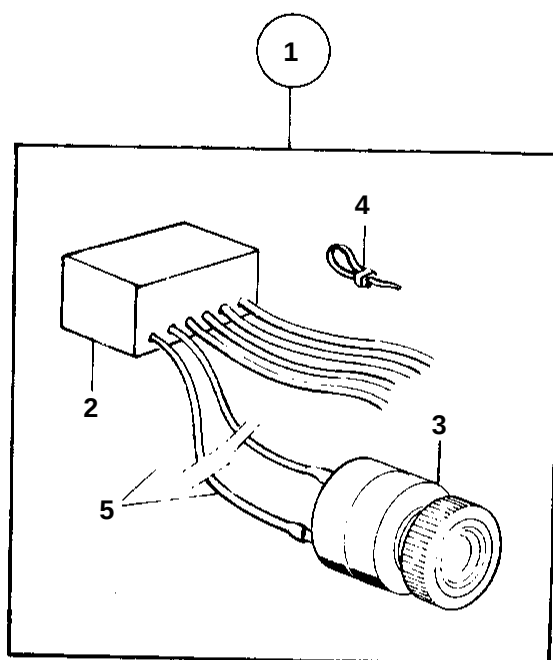


REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	841352	2	Carburetor		, REPL BY 856047. AQ151A, MO-5665.
	856047	2	Carburetor	02C-0900	AQ151A, MO 5666-. REPLACED BY CARBURETOR 856123 + 2EA FLANGE 856297 + 8EA SCREW 953044 + FUEL PIPE 856356 + 8EA STUD 953043 + 2EA GASKET 824677.
				02C-0900	
2	953044	8	Screw		
3	941907	8	Spring washer		
4	947941	8	Nut		
5	831239	2	Gasket	IK	
6	824663	2	Flame trap		
7	824669	2			
8	841701	1	Muffler		
9	192287	4	Washer		
11	955271	4	Screw		
13	855775	1	Decal		
14	948553	X	Hose		SEE GROUP 2A
15	824711	2	Hollow screw		
16	834452	4	Gasket	IK	
17	841259	1	Fuel pipe		
18	940199	1	Screw		
19	957171	1	Gasket		
20	824677	2	Gasket		
21	841161	1	Fuel pump		
		X	• COMPONENTS.		
22	463391	1	Spacer		
23	3501530	2	Gasket	IK	(463392)
24	959224	2	Screw		
25	941907	2	Spring washer		
26	941149	X	Plastic hose		L = 400 MM
27	942003	1	Hollow screw		
28	855054	1	Nipple		
29	957171	2	Gasket		
30		1	FUEL FILTER		SEE GROUP 9
31	841919	1	Bracket		
32	952623	1	Clamp		
33	940090	1	Washer		
34	190665	1	Screw		
35	941906	1	Spring washer		SEE GROUP 2B
36	965216	1	Screw		SEE GROUP 2B



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	856047	2	Carburetor		AQ151A, MO 5666-. REPLACED BY CARBURETOR 856123 + 2EA FLANGE 856297 + 8EA SCREW 953044 + FUEL PIPE 856356 + 8EA STUD 953043 + 2EA GASKET 824677.
	856123	2	Carburetor	02C-0900	SERIAL NO-500
				02C-0915	
	856047	2	Carburetor		REPLACED BY CARBURETOR 856123 + 2EA FLANGE 856297 + 8EA SCREW 953044 + FUEL PIPE 856356 + 8EA STUD 953043 + 2EA GASKET 824677.. TEMPORARY ALTERATION, SERIAL NO 501-1543.
				02C-0900	
	856123	2	Carburetor		SERIAL NO 1544-
				02C-0915	
2	953043	8	Stud		SERIAL NO-500
	953042	8	Stud		TEMPORARY ALTERATION, SERIAL NO 501-1543.
	953043	8	Stud		SERIAL NO 1544-
3	941907	8	Spring washer		
4	947941	8	Nut		
5	831239	2	Gasket	IK	
6	824663	2	Flame trap		
7	824669	2			
8	841701	1	Muffler		
9	192287	4	Washer		
11	968869	4	Flange screw		
13	856179	1	Decal		
14	948553	X	Hose		SEE GROUP 2A
15	824711	2	Hollow screw		
16	834452	4	Gasket	IK	
17	856356	1	Fuel pipe		SERIAL NO-500
	841259	1	Fuel pipe		TEMPORARY ALTERATION, SERIAL NO 501-1543.
	856356	1	Fuel pipe		SERIAL NO 1544-
18	968882	1	Screw		
19	957171	1	Gasket		
20A	856297	2	Flange		
21	841161	1	Fuel pump		
		X	COMPONENTS.		
22	463391	1	Spacer		
23	3501530	2	Gasket	IK	
24	959224	2	Screw		
25	941907	2	Spring washer		
26	941149	X	Plastic hose		L = 400 MM
27	942003	1	Hollow screw		
28	855054	1	Nipple		
29	957171	2	Gasket		
30		1	FUEL FILTER		SEE GROUP 9
31	841919	1	Bracket		
32	952623	1	Clamp		
33	940090	1	Washer		
34	190665	1	Screw		
35	941906	1	Spring washer		SEE GROUP 2B
36	965216	1	Screw		SEE GROUP 2B

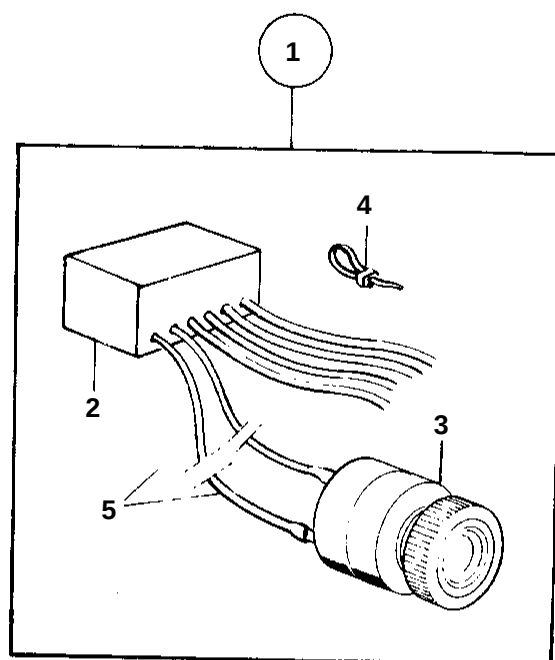
COMMON



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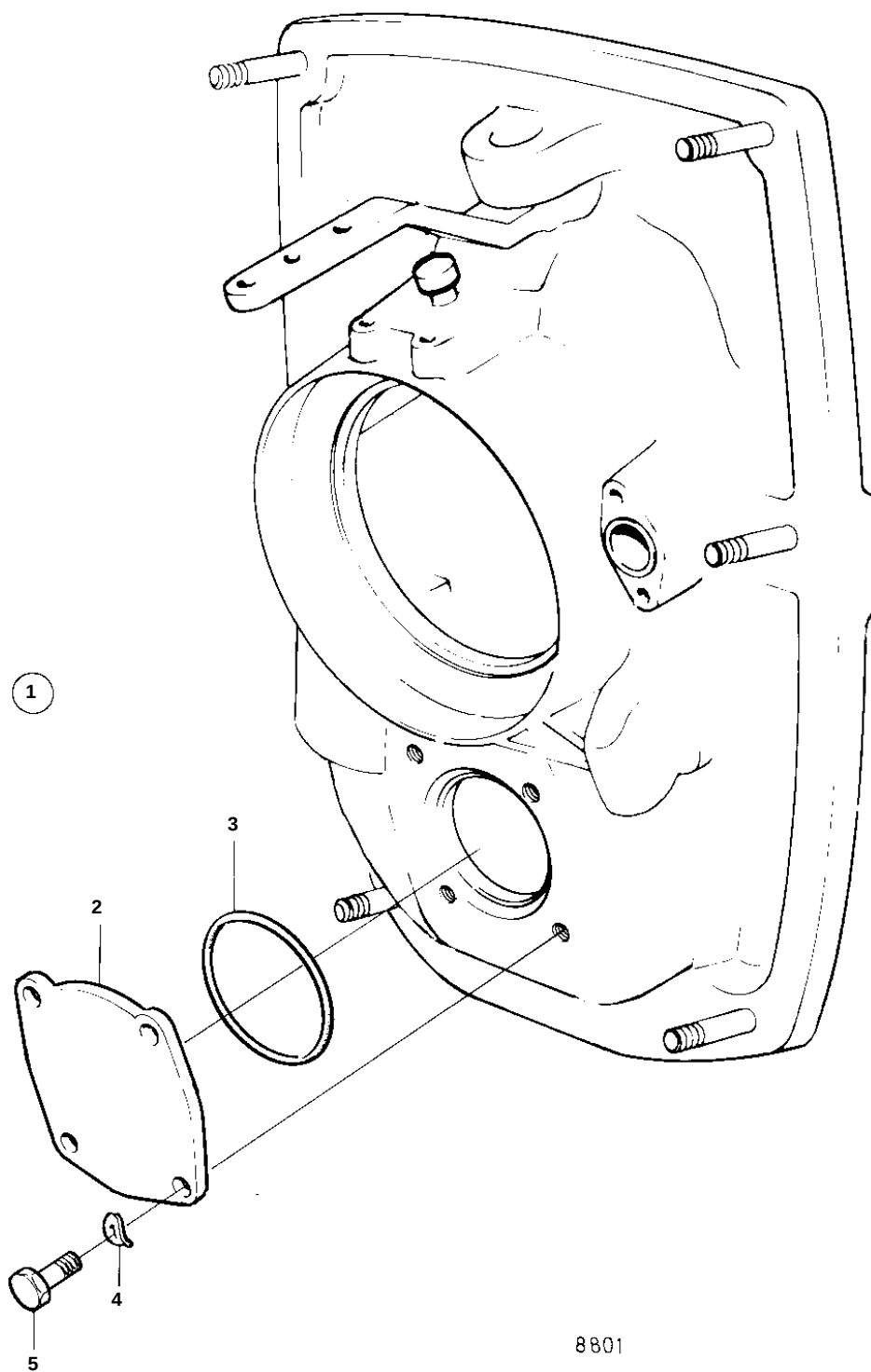
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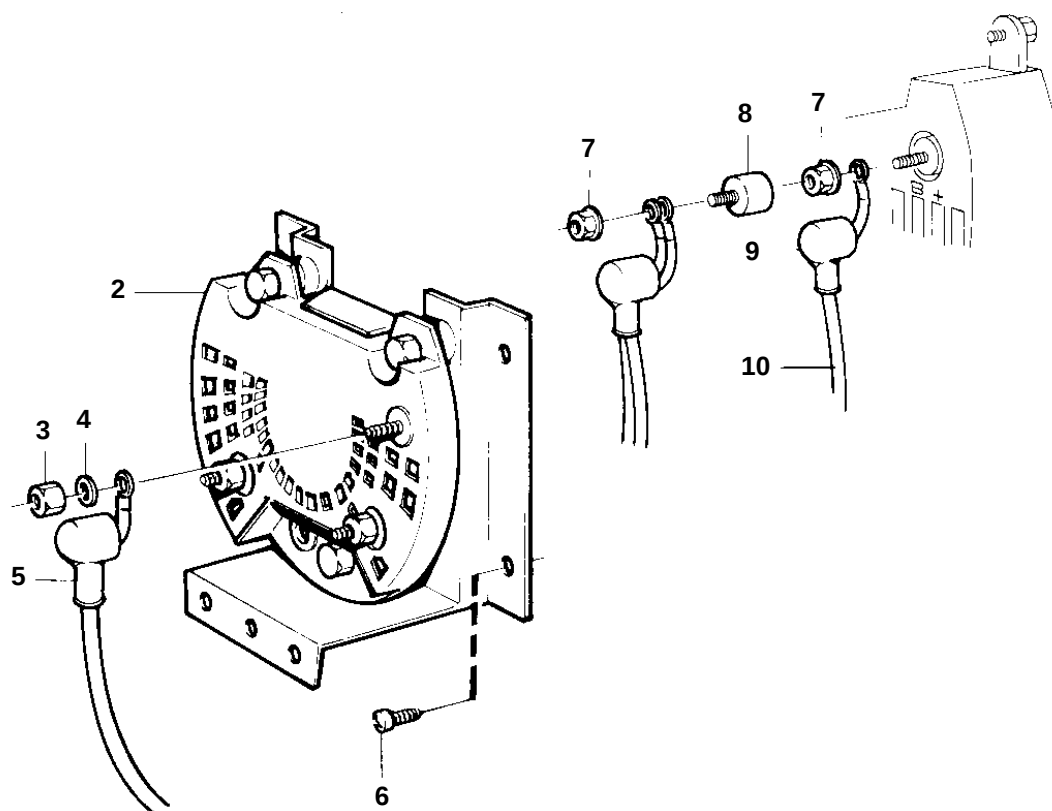
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COMMON



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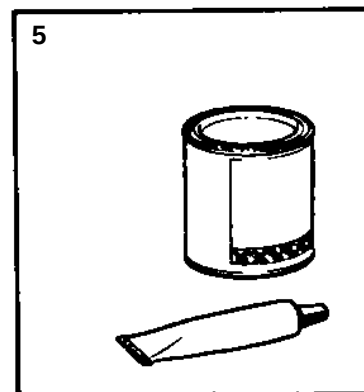
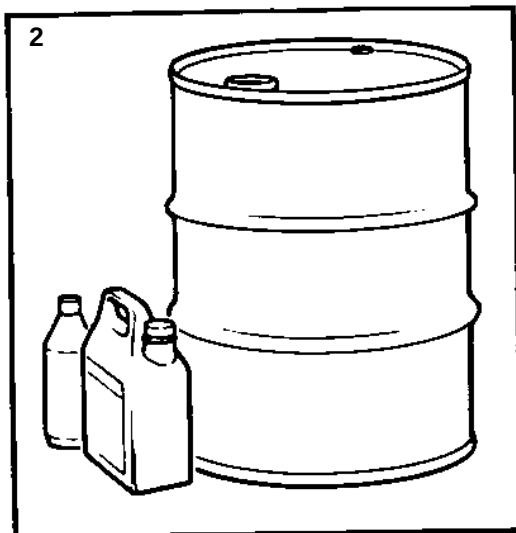
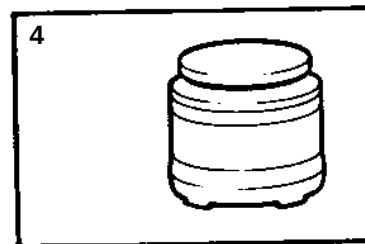
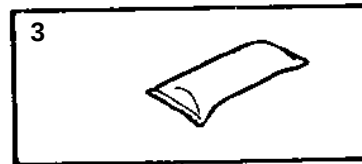
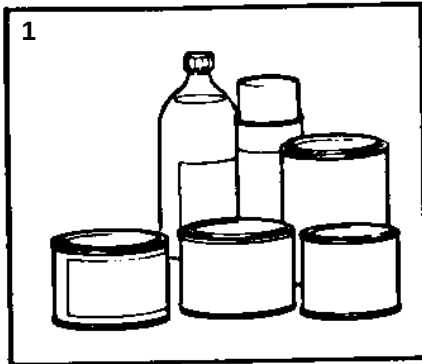
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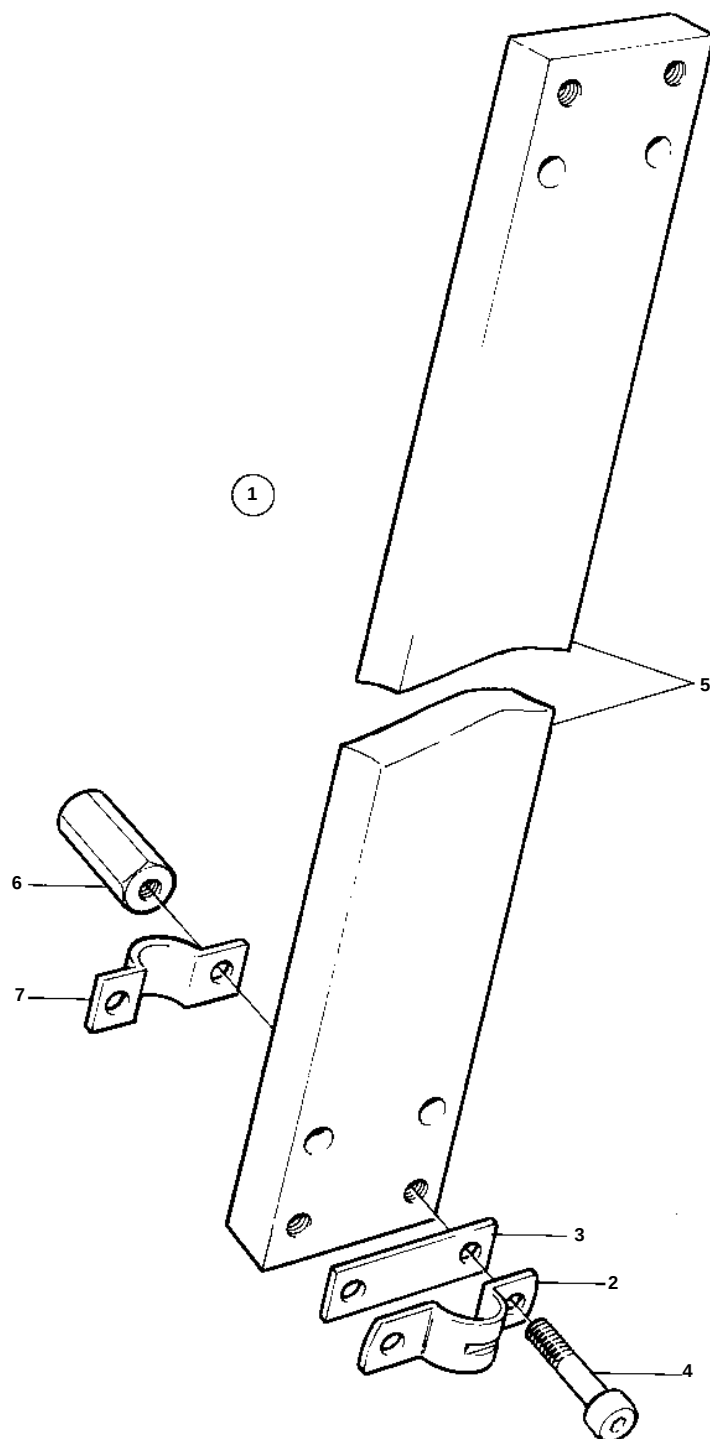
COMMON



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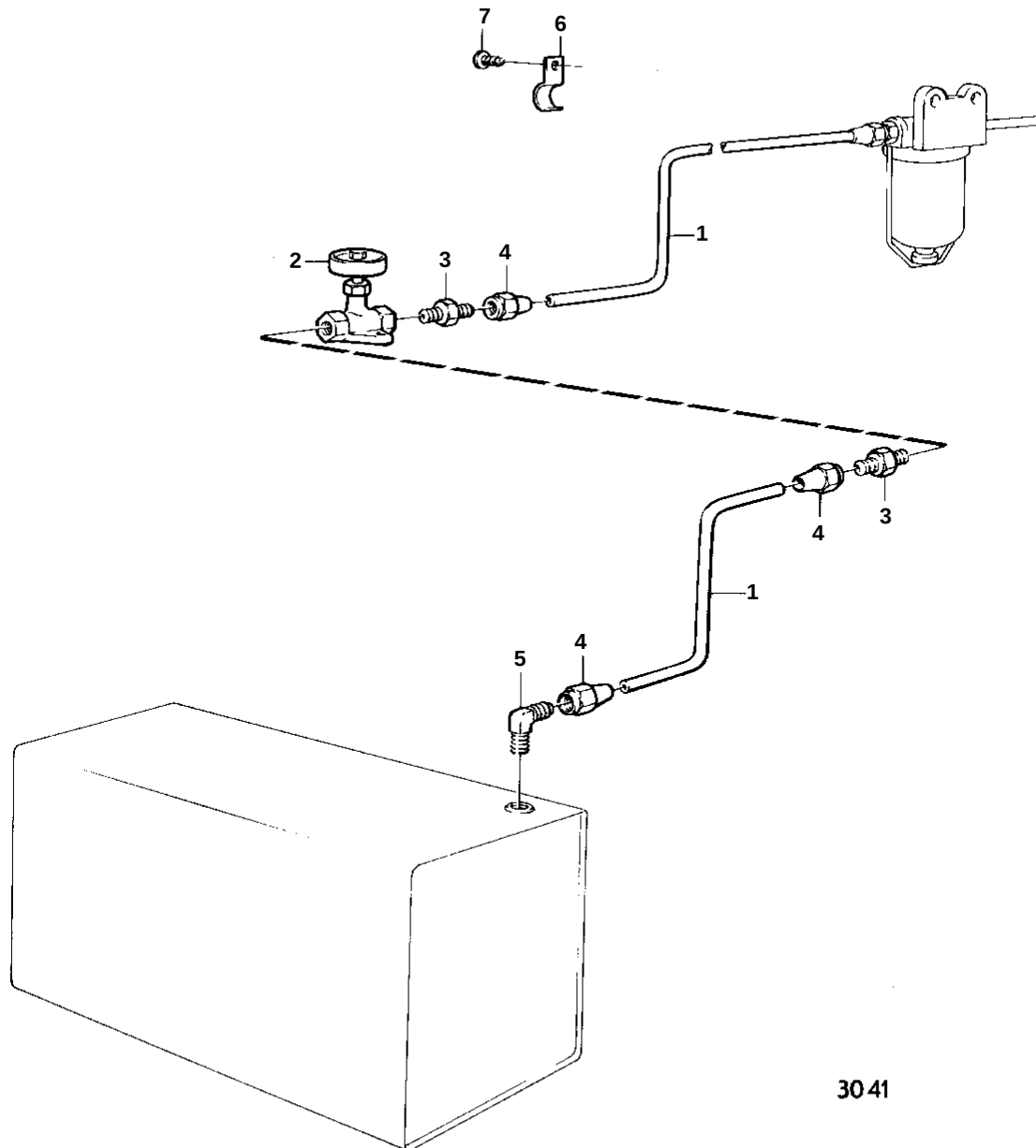
COMMON

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	1141562	X	Primer, DRIVE UNIT	
	1141561	X	Primer, DRIVE UNIT	LUEGREY 0,5L. TWO-COMPONENT COATING
	827501	X	Paint, ENGINE	RED 0,4L SPRAY
	1141564	X	Paint, ENGINE	RED 1L
	1141566	X	Paint, ENGINE	GREEN 0,4L SPRAY
	837124	X	Paint, ENGINE	GREEN 1L
	1141560	X	Paint, DRIVE UNIT	WHITE 0,4L SPRAY
	1141567	X	Paint, DRIVE UNIT	LUEGREY 0,4L SPRAY
	832578	X	Paint, DRIVE UNIT	LUEGREY 0,5L. TWO-COMPONENT COATING
	832594	X	Paint, DRIVE UNIT	LUEGREY 0,9L. TWO-COMPONENT COATING
	1141575	X	Paint, DRIVE UNIT	GREY 0,4L SPRAY
	1141578	X	Paint, DRIVE UNIT	GREY 0,4L. TWO-COMPONENT COATING
	1141577	X	Paint, DRIVE UNIT	GREY 0,9L. TWO-COMPONENT COATING
	1141568	X	Paint, DRIVE UNIT	BLACK 0,4L SPRAY
	827502	X	Clear enamel, ENGINE	0,4L SPRAY
	1141565	X	Clear enamel, ENGINE	1L
2	1141523	X	Coolant	1L
	1141524	X	Coolant	4L
	1141525	X	Coolant	200L
	1141543	X	Oil	SAE10W-30SF 1L. FOR GASOLINE ENGINES
	1141539	X	Oil	SAE10W-30SF 4L. FOR GASOLINE ENGINES
	1141532	X	Oil	SAE10W-30SF 20L. FOR GASOLINE ENGINES
	1141542	X	Oil	SAE10W-30SF 208L. FOR GASOLINE ENGINES
	1141519	X	Oil	SAE15W-40CD 1L. FOR DIESEL ENGINES.
	1141531	X	Oil	SAE15W-40CD 4L. FOR DIESEL ENGINES.
	1141553	X	Oil	SAE15W-40CD 20L. FOR DIESEL ENGINES.
	1141522	X	Oil	SAE15W-40CD 208L. FOR DIESEL ENGINES.
	1141502	X	Oil	SAE20W-30CD 1L. FOR DIESEL ENGINES WITHOUT TURBOCHARGER
	1141530	X	Oil	SAE20W-30CD 4L. FOR DIESEL ENGINES WITHOUT TURBOCHARGER
	1141552	X	Oil	SAE20W-30CD 20L. FOR DIESEL ENGINES WITHOUT TURBOCHARGER
	1141505	X	Oil	SAE20W-30CD 208L. FOR DIESEL ENGINES WITHOUT TURBOCHARGER
	1141550	X	Oil	SAE15W-40VDS 20L. TWO-STROKE OIL.
	1141546	X	Oil	SAE15W-40VDS 208L. TWO-STROKE OIL.
	1141527	X	Oil, TRANSMISSION	1L. FOR DRIVE UNITS AND REVERSE GEARS
	1141510	X	Conservation oil	1L
	1381053	X	Universal oil	0,16L SPRAY
	1161036	X	All-round spray	0,15L SPRAY
	1141526	X	Anti-rust agent	0,5L
3	828250	X	Grease	25GR
4	1141509	X	Grease	500GR. FOR PROPELLER SHAFT.
	3551927	X	Grease	250GR. FOR CONTROLS.
	3574692	X	Grease	115GR. FOR RUST PROTECTION.
5	840879	X	Sealant	25GR
	1141570	X	Sealant	60GR
	841261	X	Sealant	85GR

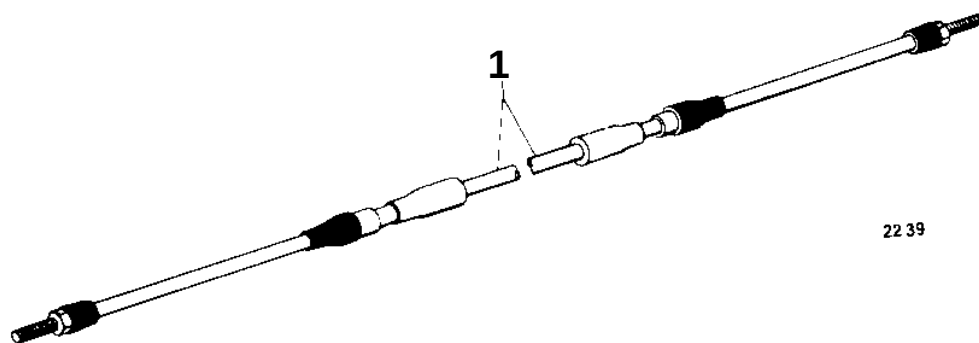
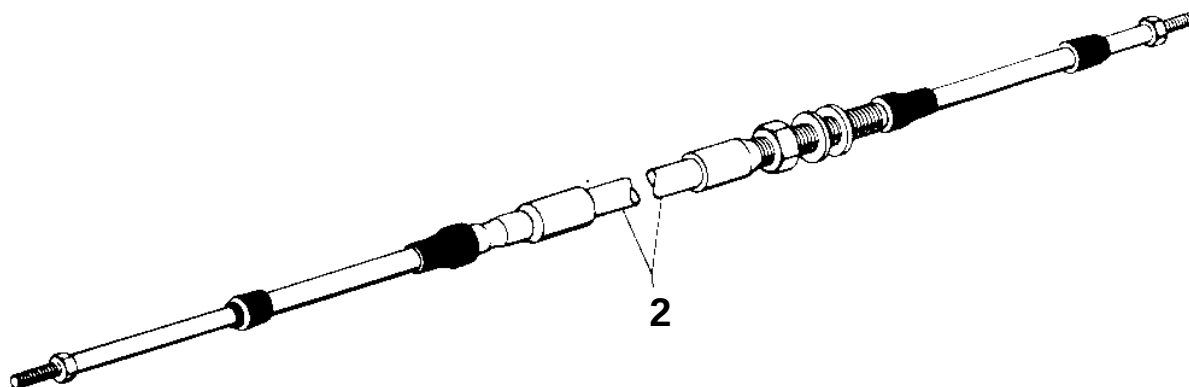


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COMMON

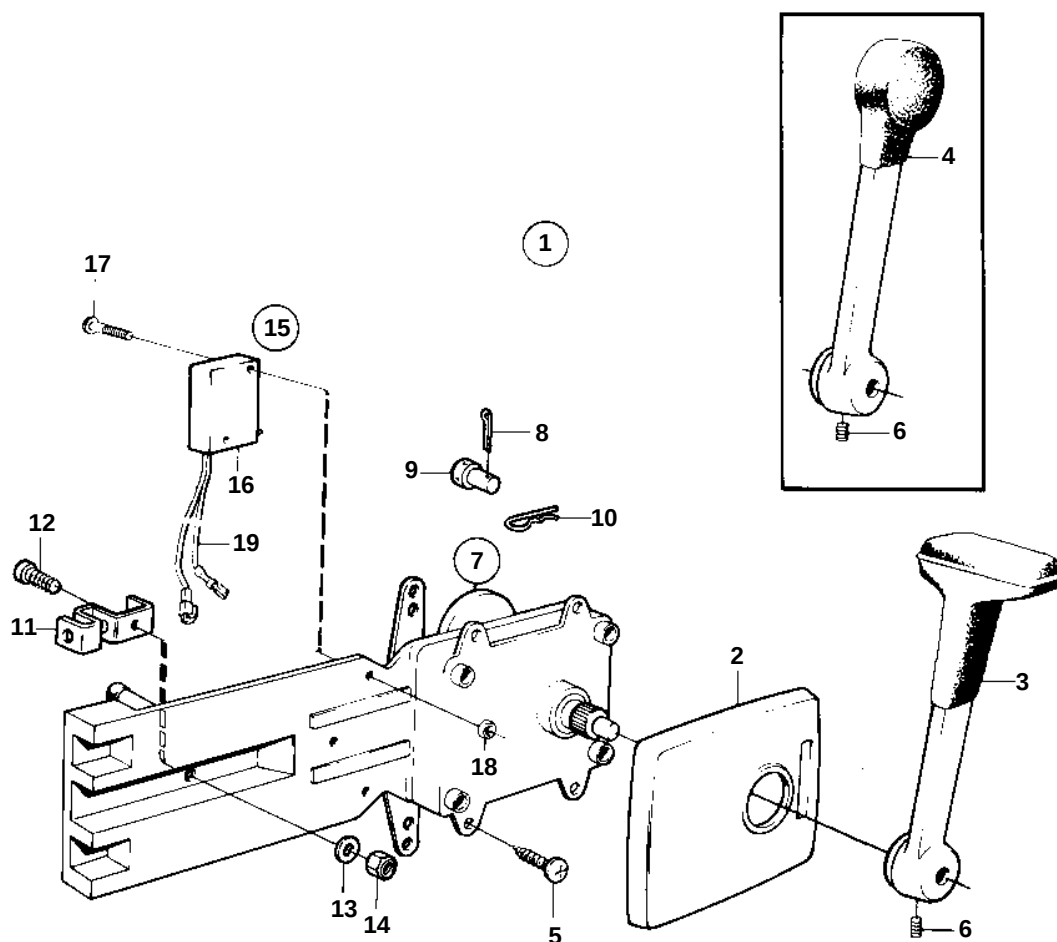
REF	PART NO.	QTY	DESCRIPTION	NOTES
1			CONTROL CABLE FOR MANEUVERING THE AQUAMATIC DRIVE UNIT, THE HYDRAULICALLY OPERATED REVERSE GEAR AND ALSO FOR THE	
	1140174	X	Control cable	L = 1750 MM
	820255	X	Control cable	L = 2100 MM
	1140178	X	Control cable	L = 2750 MM
	820258	X	Control cable	L = 3000 MM
	1140180	X	Control cable	L = 3250 MM
	1140182	X	Control cable	L = 3750 MM
	804458	X	Control cable	L = 3900 MM
	1140184	X	Control cable	L = 4250 MM
	809997	X	Control cable	L = 4500 MM
	1140186	X	Control cable	L = 4750 MM
	804364	X	Control cable	L = 5100 MM
	804361	X	Control cable	L = 5500 MM
	1140190	X	Control cable	L = 5750 MM
	1140191	X	Control cable	L = 6000 MM
	1140193	X	Control cable	L = 6500 MM
	1140194	X	Control cable	L = 6750 MM
	809999	X	Control cable	L = 7000 MM
	820261	X	Control cable	L = 7300 MM
	804316	X	Control cable	L = 7500 MM
	813907	X	Control cable	L = 7900 MM
	1140199	X	Control cable	L = 8000 MM
	1140200	X	Control cable	L = 8500 MM
	814022	X	Control cable	L = 8800 MM
	1140202	X	Control cable	L = 9500 MM
	827719	X	Control cable	L = 11300 MM
	1140206	X	Control cable	L = 11500 MM
	827721	X	Control cable	L = 11900 MM

CONTROL CABLES	
1	Control Cable 1
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3	Control Cable 3
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COMMON

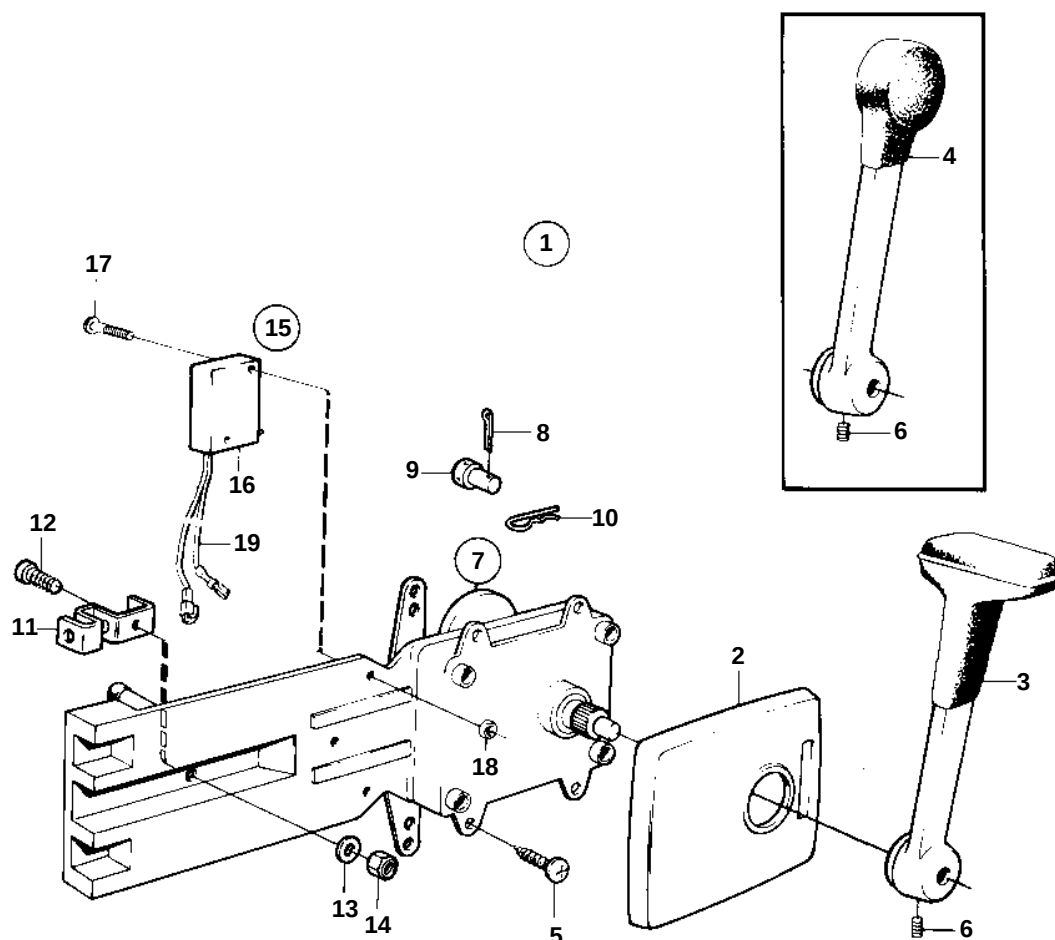
REF	PART NO.	QTY	DESCRIPTION	NOTES
1	827722	X	Control cable	L = 12200 MM
	1140208	X	Control cable	L = 12500 MM
	828050	X	Control cable	L = 13100 MM
	1140209	X	Control cable	L = 13000 MM
2			CONTROL CABLE FOR MANEUVERING VOLVO PENTA REDUCTION REVERSE GEAR.	
	820301	X	Control cable	L = 2100 MM
	820303	X	Control cable	L = 2700 MM
	820305	X	Control cable	L = 3300 MM
	819786	X	Control cable	L = 3900 MM
	819787	X	Control cable	L = 4500 MM



9584

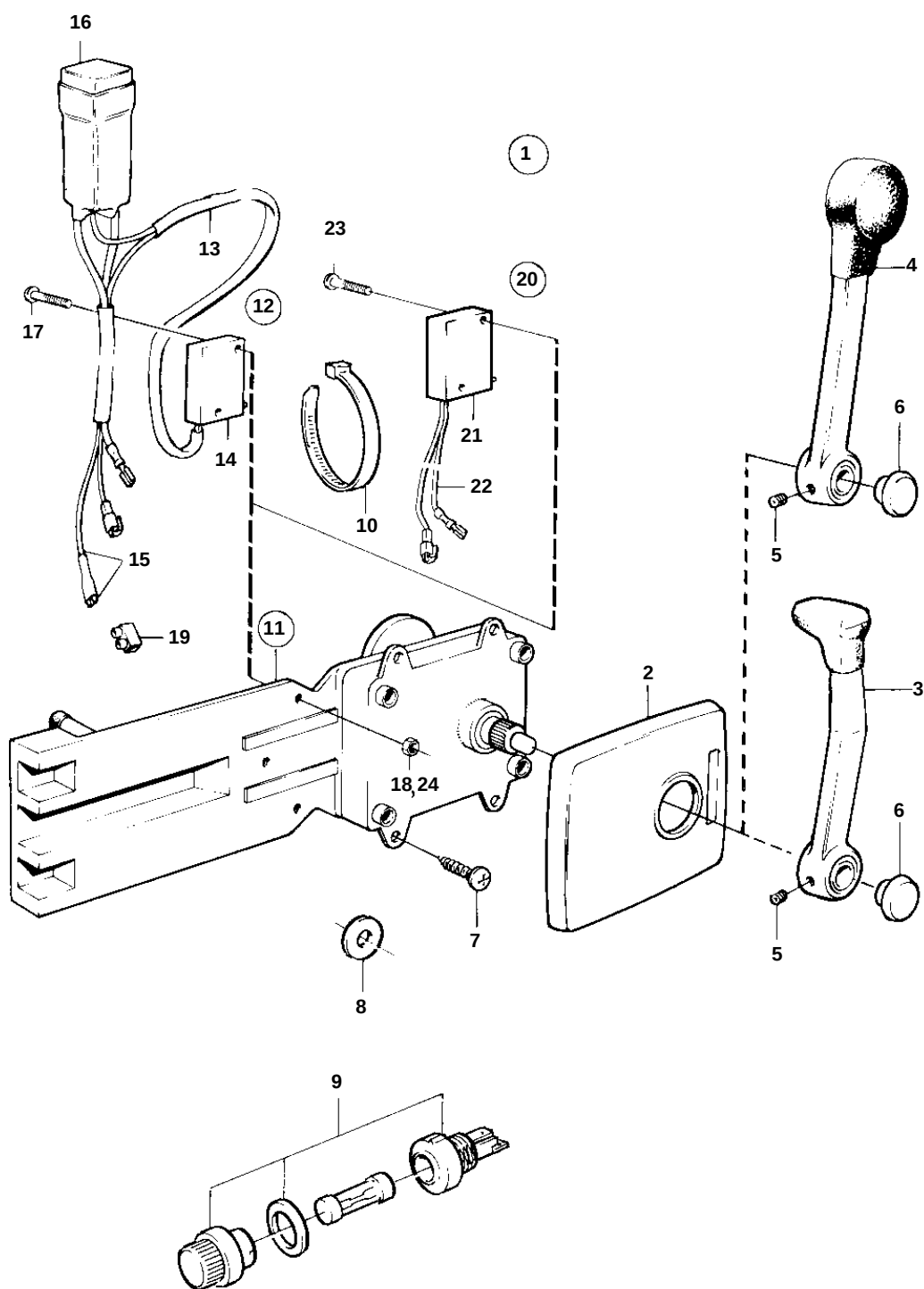
REF	PART NO.	QTY	DESCRIPTION	NOTES
1	851604	1	Mounting kit	
2	1140048	1	• Cover	
3	839520	1	• Lever	
5	955142	4	• Screw	
6	839693	1	• Lock screw	
7	851601	1	• Control	
8	17253	2	• Cotter pin	
9	839638	2	• Cube	
10	852924	1	• Clip	
11	853423	1	• Retainer	
12	839664	1	• Screw	
13	940275	1	• Washer	
14	946435	1	• Lock nut	
15	855352	1	• Neutral posit contac	
16	850200	1	• Switch	
17	946177	2	• Screw	
18	947536	2	• Nut	
19		X	• CABLES AND TERMINALS	SEE GROUP 3

COMMON



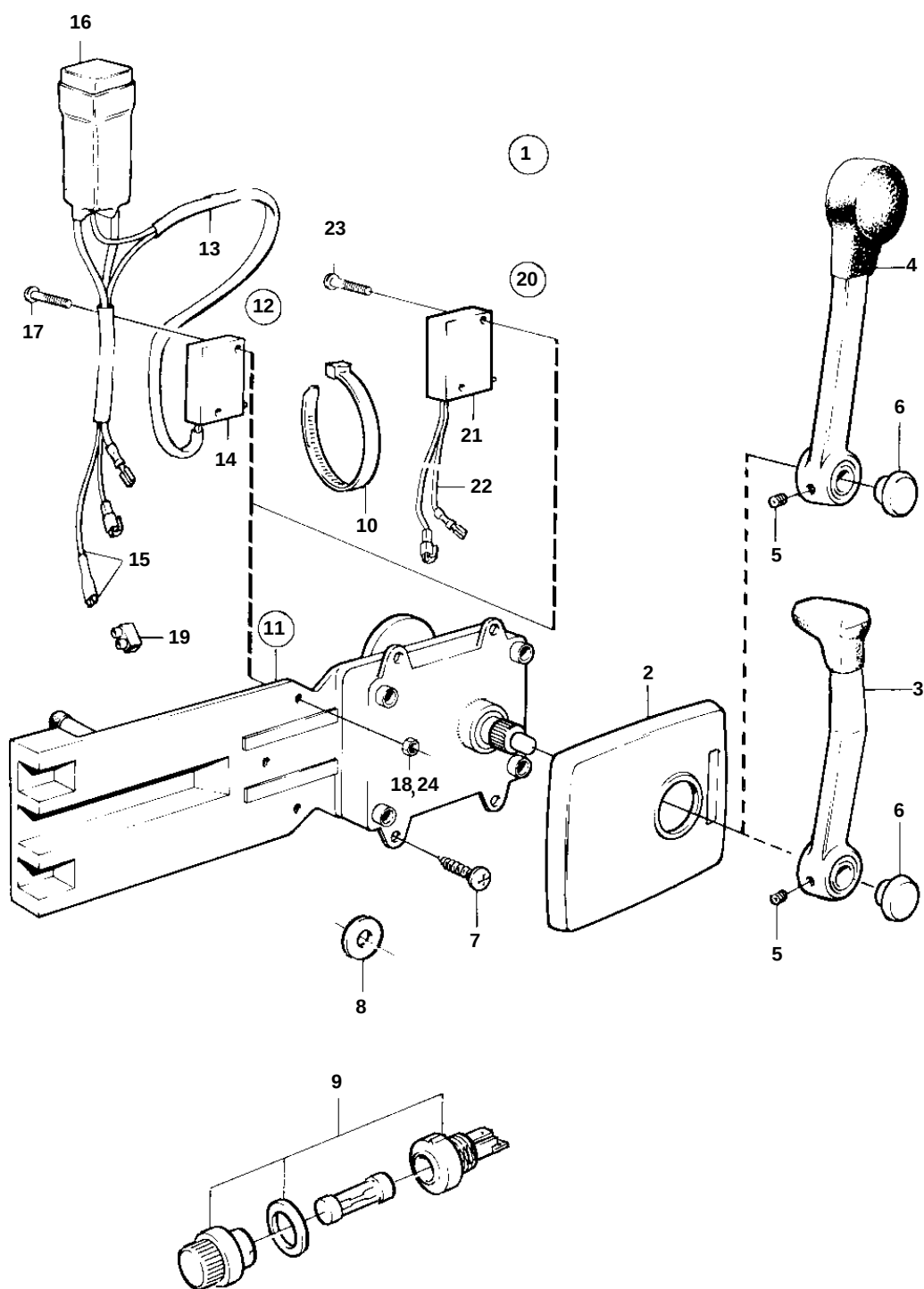
9584

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	851605	1	Mounting kit	FOR SAILING BOAT.
2	1140048	1	• Cover	
4	839521	1	• Lever	FOR SAILING BOAT.
5	955142	4	• Screw	
6	839693	1	• Lock screw	
7	851601	1	• Control	
8	17253	2	• Cotter pin	
9	839638	2	• Cube	
10	852924	1	• Clip	
11	853423	1	• Retainer	
12	839664	1	• Screw	
13	940275	1	• Washer	
14	946435	1	• Lock nut	
15	855352	1	• Neutral posit contac	
16	850200	1	• Switch	
17	946177	2	• Screw	
18	947536	2	• Nut	
19		X	• CABLES AND TERMINALS	SEE GROUP 3



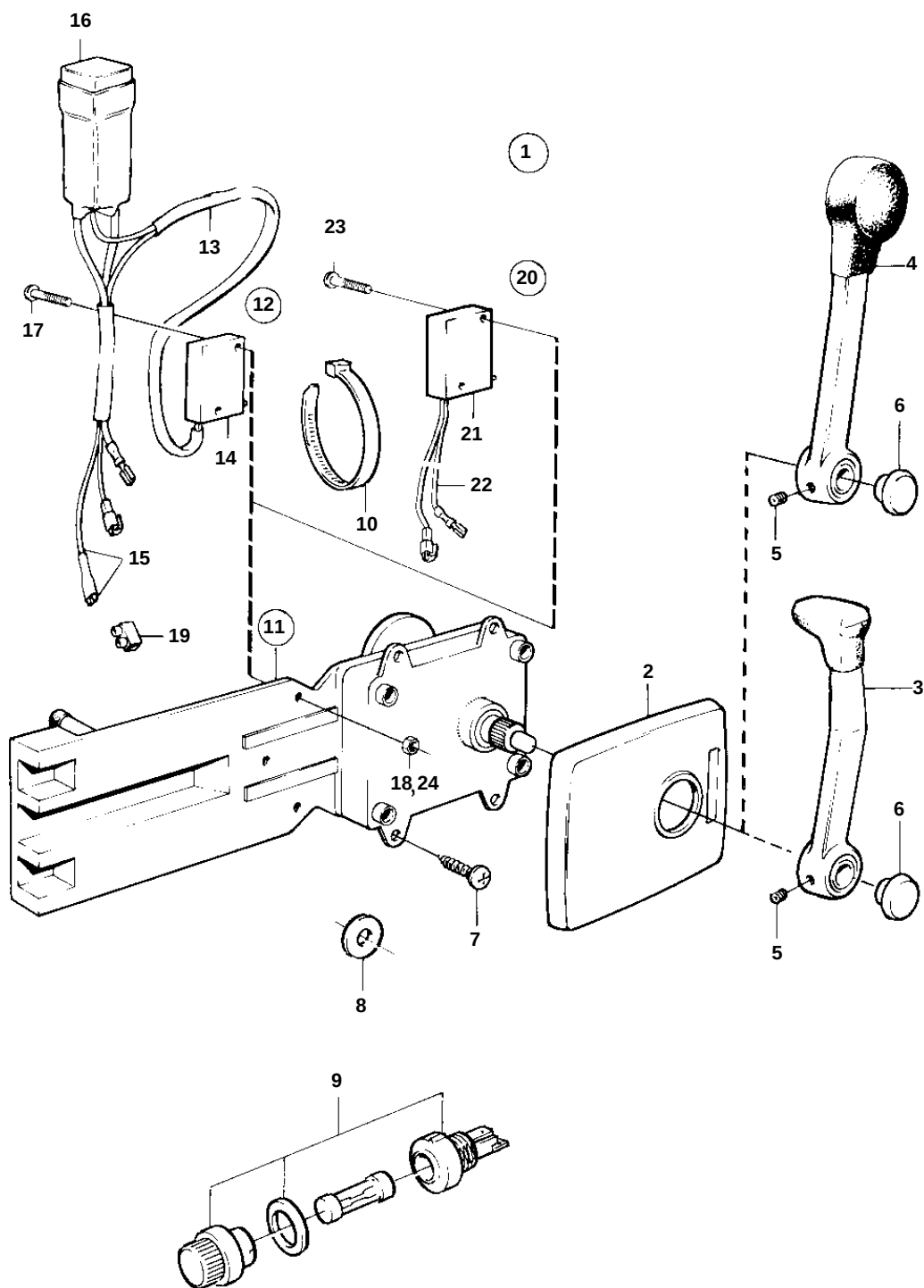
8886

Upd: 22 NOV 2005



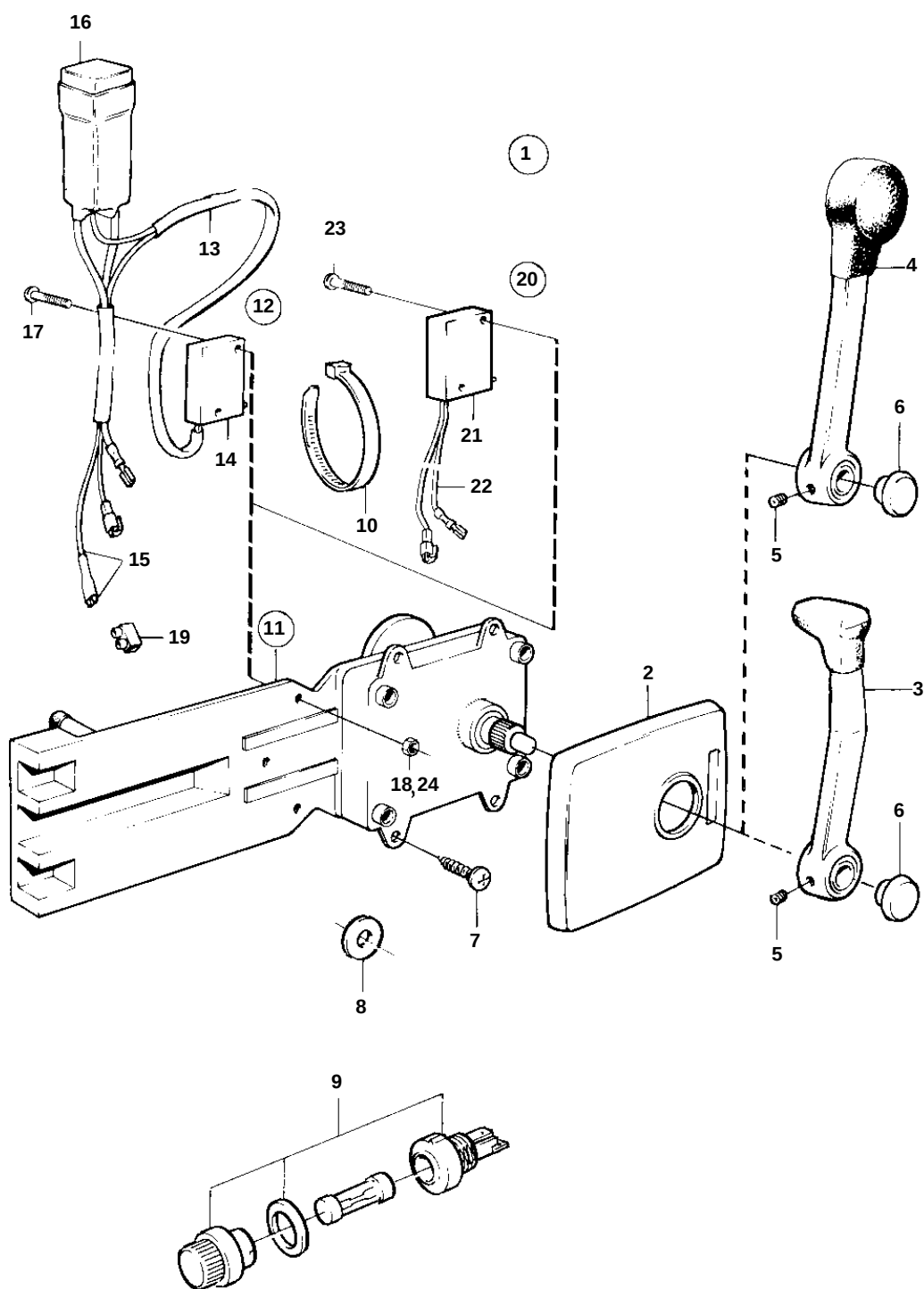
8886

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	1140044	1	Mounting kit		
2	1140048	1	• Cover		
3	1140042	1	• Lever	090-0720	
5	963678	1	• • Screw		
6	853004	1	• Push button		
7	955142	4	• Screw		
9	841073	1	• Fuse holder		
		2	• FUSE		
		1	• O-RING		
10	948210	1	Strip clamp		
11	1140095	1	Control mechanism		
12	855352	1	Neutral posit contac		
13	839619	1	• Cable kit		
14	850200	1	• • Switch		
15		X	• • CABLES AND TERMINALS		SEE GROUP 3
16	876037	1	• Relay kit		
17	946177	2	• Screw		
18	947536	2	• Nut		
19	182009	1	• Coupling piece		
20	828414	1	Neutral posit contac		
	828378	1	Switch		
21	850200	1	• Switch		
22		X	• • CABLES AND TERMINALS		SEE GROUP 3
23	946177	2	• Screw		
24	947536	2	• Nut		

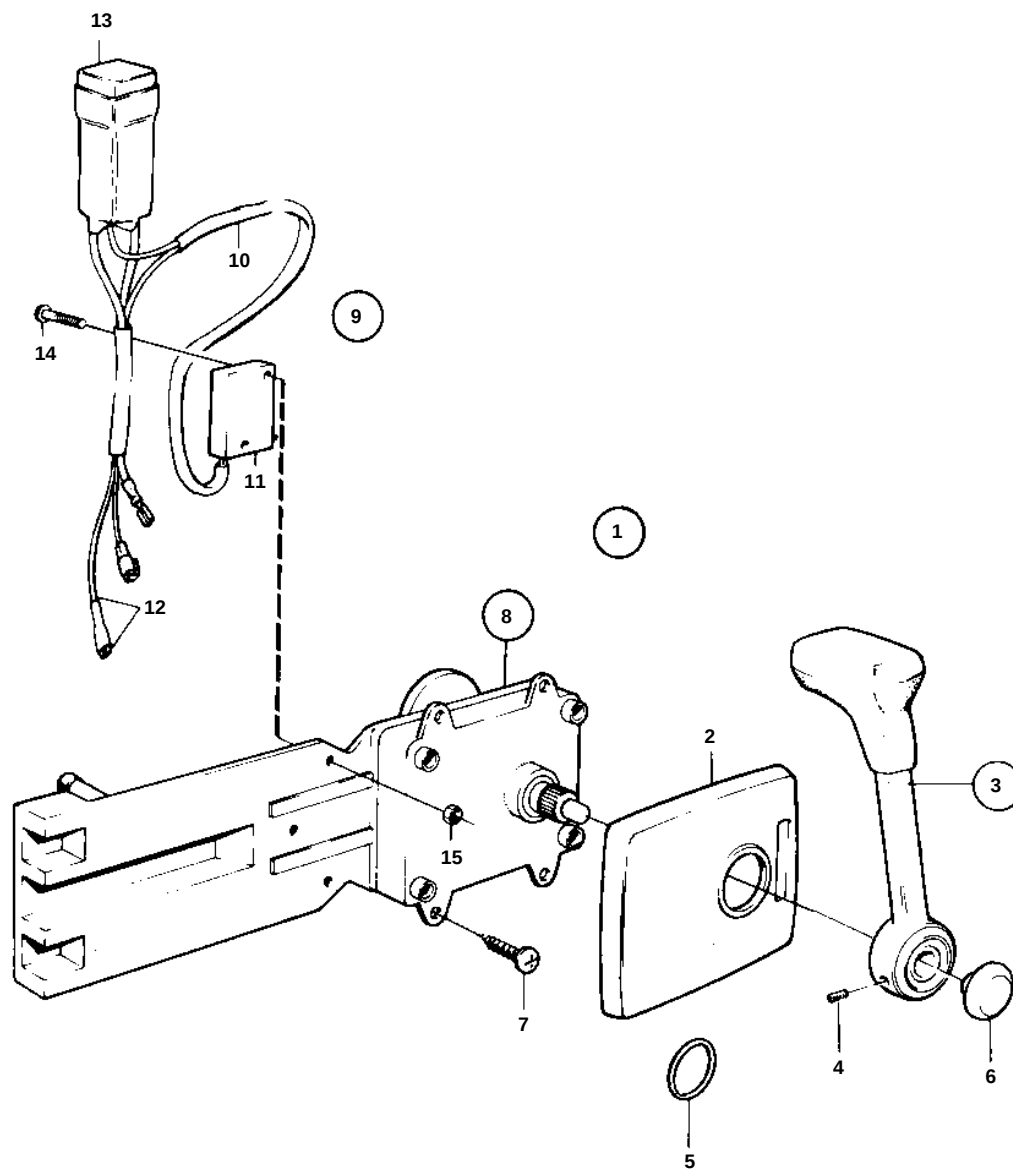


8886

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	1140091	1	Mounting kit		
2	853713	1	• Cover		
3	1140042	1	• Lever	090-0720	
5	963678	1	• • Screw		
6	853004	1	• Push button		
7	961330	4	• Screw		
9	841073	1	• Fuse holder		
		2	• FUSE		
		1	• O-RING		
10	948210	1	Strip clamp		
11	1140095	1	Control mechanism		
12	855352	1	Neutral posit contac		
13	839619	1	• Cable kit		
14	850200	1	• • Switch		
15		X	• • CABLES AND TERMINALS		SEE GROUP 3
16	876037	1	• Relay kit		
17	946177	2	• Screw		
18	947536	2	• Nut		
19	182009	1	• Coupling piece		
20	828414	1	Neutral posit contac		
	828378	1	Switch		
21	850200	1	• Switch		
22		X	• • CABLES AND TERMINALS		SEE GROUP 3
23	946177	2	• Screw		
24	947536	2	• Nut		

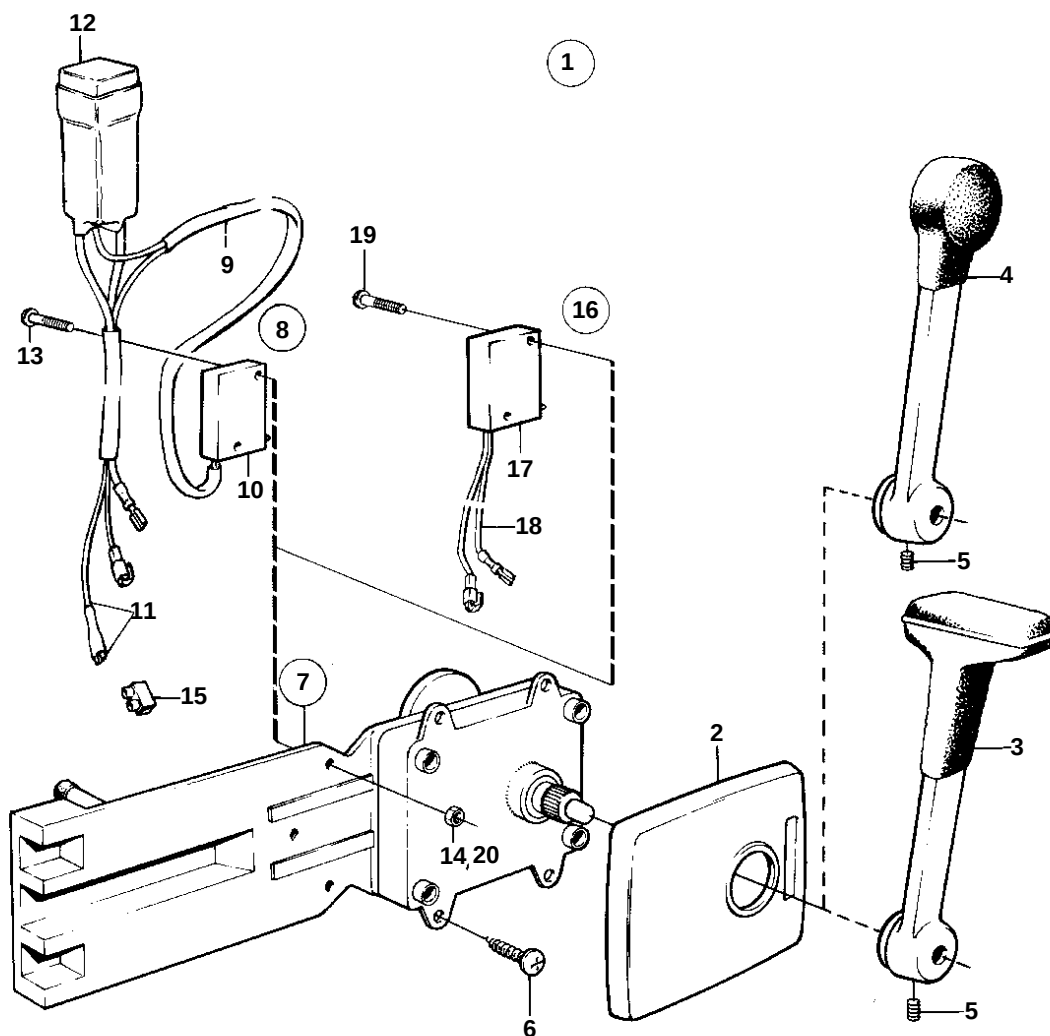


8886



8873

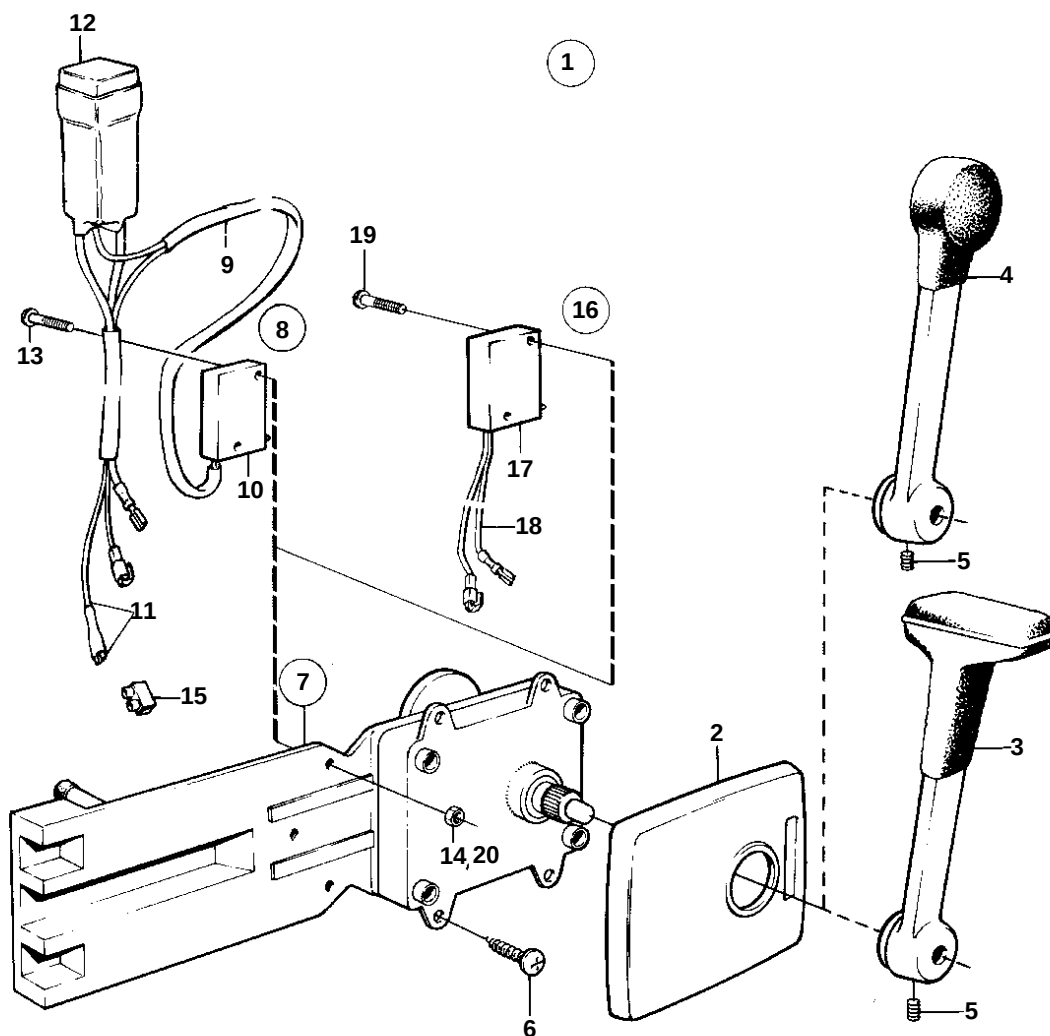
Upd: 22 NOV 2005



4806

COMMON

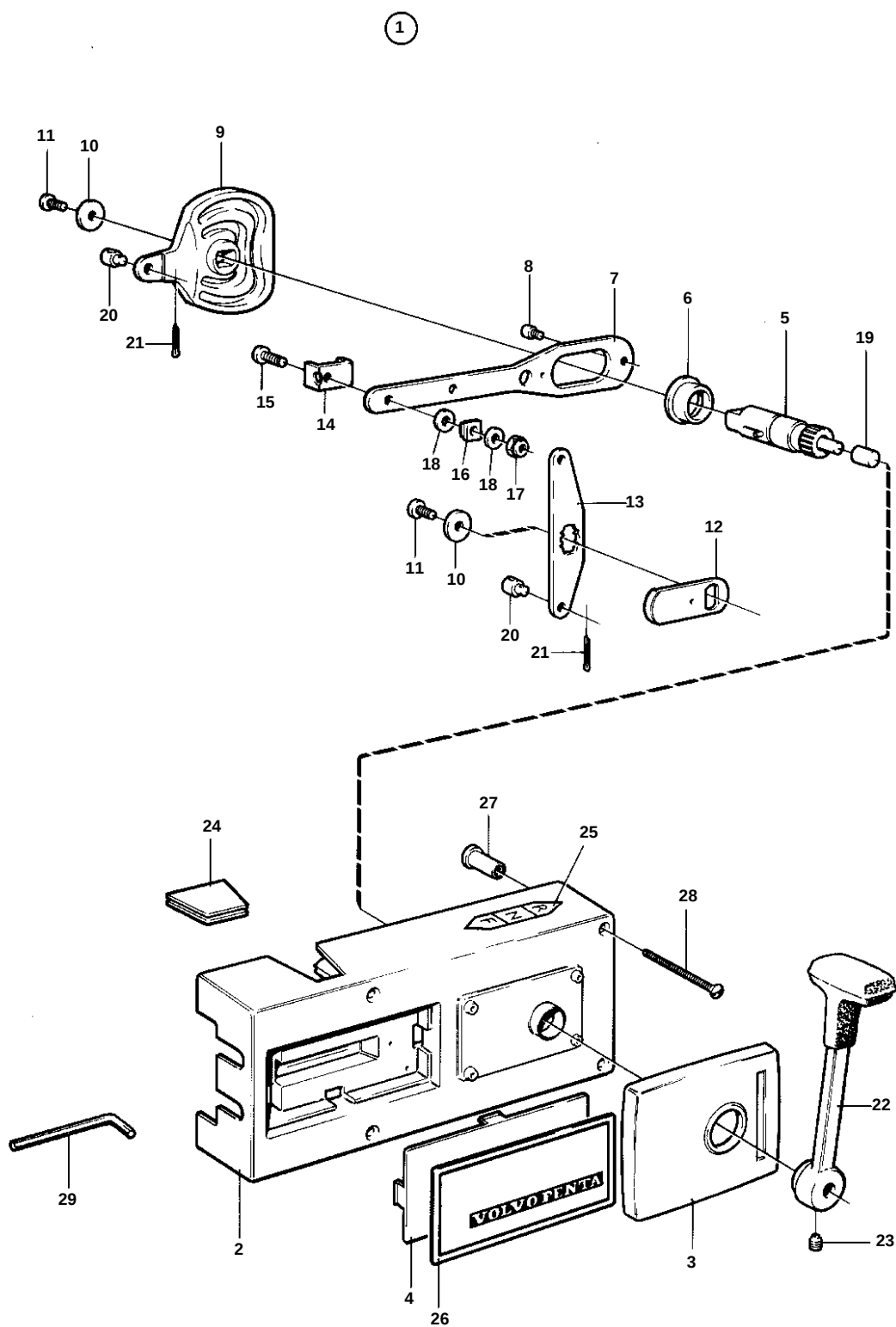
REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	839516	1	Mounting kit		REPL BY 851605. FOR SAILING BOAT.
2	1140048	1	• Cover	IK	(839518)
4	839521	1	• Lever	IK	FOR SAILING BOAT.
5	946786	1	• Lock screw	IK	M5
	839693	1	• Lock screw	IK	M8
6	955142	4	• Screw	IK	
7	839469	1	Control		TOP-MOUNTED REPLACED BY 851600.. SIDE-MOUNTED REPLACED BY 851601.
				090-0750	
8	855352	1	Neutral posit contac		MAIN STATION.
9	839619	1	• Cable kit		
10	850200	1	• • Switch		
11		X	• • CABLES AND CABLE TERMINALS		SEE GROUP 3
12	876037	1	• Relay kit		(1501832)
13	946177	2	• Screw		
14	947536	2	• Nut		
15	182009	1	• Coupling piece		
16	828414	1	Neutral posit contac		MAIN STATION.
	828378	1	Switch		SECOND STATION.
17	850200	1	• Switch		
18		X	• • CABLES AND CABLE TERMINALS		SEE GROUP 3
19	946177	2	• Screw		
20	947536	2	• Nut		



4806

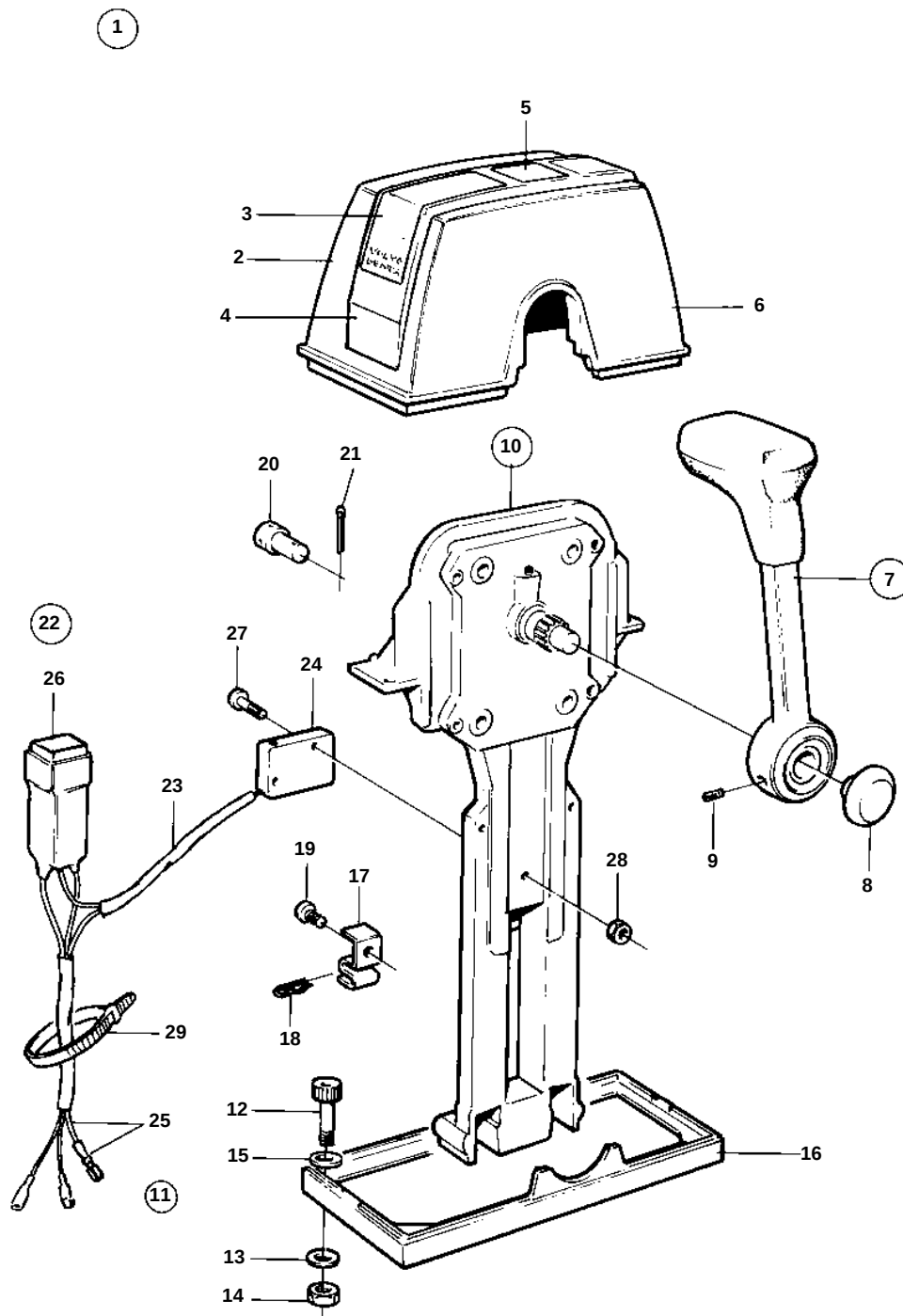
COMMON

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	839515	1	Mounting kit		
2	1140048	1	• Cover	IK	(839518)
3	839520	1	• Lever	IK	
5	946786	1	• Lock screw	IK	M5
	839693	1	• Lock screw	IK	M8
6	955142	4	• Screw	IK	
7	839469	1	Control		TOP-MOUNTED REPLACED BY 851600.. SIDE-MOUNTED REPLACED BY 851601.
				090-0750	
8	855352	1	Neutral posit contac		MAIN STATION.
9	839619	1	• Cable kit		
10	850200	1	• • Switch		
11		X	• • CABLES AND CABLE TERMINALS		SEE GROUP 3
12	876037	1	• Relay kit		(1501832)
13	946177	2	• Screw		
14	947536	2	• Nut		
15	182009	1	• Coupling piece		
16	828414	1	Neutral posit contac		MAIN STATION.
	828378	1	Switch		SECOND STATION.
17	850200	1	• Switch		
18		X	• • CABLES AND CABLE TERMINALS		SEE GROUP 3
19	946177	2	• Screw		
20	947536	2	• Nut		



5917

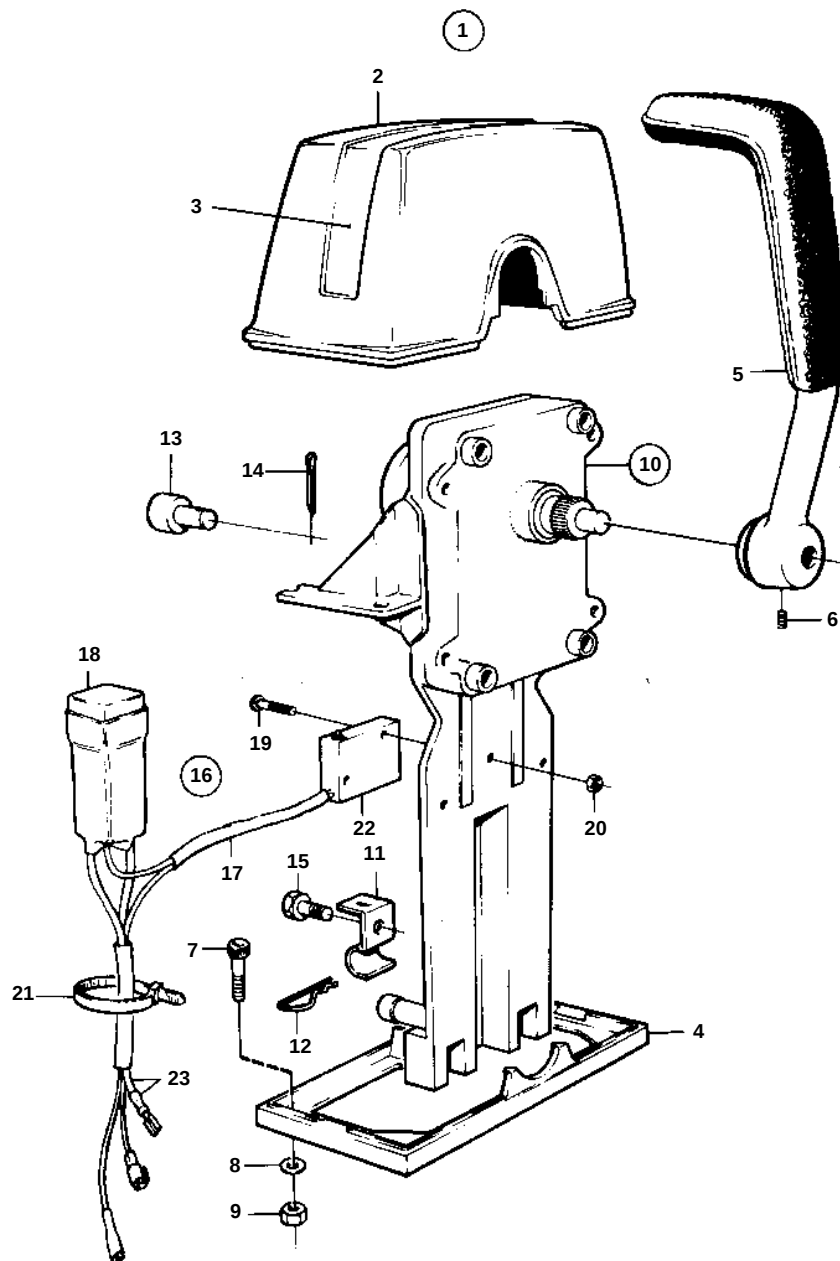
REF	PART NO.	QTY	DESCRIPTION	NOTES
1	853082	1	Control	
2		1	• COVER	
3		1	• COVER	
4	3576178	1		
5		1	• SHAFT	
6	839701	1	• Bushing	
7		1	• LINK	
8	851713	1	• Spare parts kit	
9		1	• ECCENTER	
10	839635	2	• Washer	
11	839637	2	• Screw	
12	839639	1	• Arm	
13	839633	1	• Arm	
14	839700	1	• Retainer	REPL BY 853423+852924
15	839664	1	• Screw	
16	839666	1	• Washer	
17	963104	1	• Nut	
18	839665	2		
19	839632	1	• Button	
20	839638	2	• Cube	
21	17253	2	• Cotter pin	
22	839520	1	• Lever	
23	839693	1	• Lock screw	
24	3576182	2	• Cover	
25		1	• DECAL	
26	3576249	1	• Decal	
27	851936	4	• Rubber expander	
28	851937	4	• Screw	
29	3552006	1	• Allen wrench	



8949

VOLVO PENTA

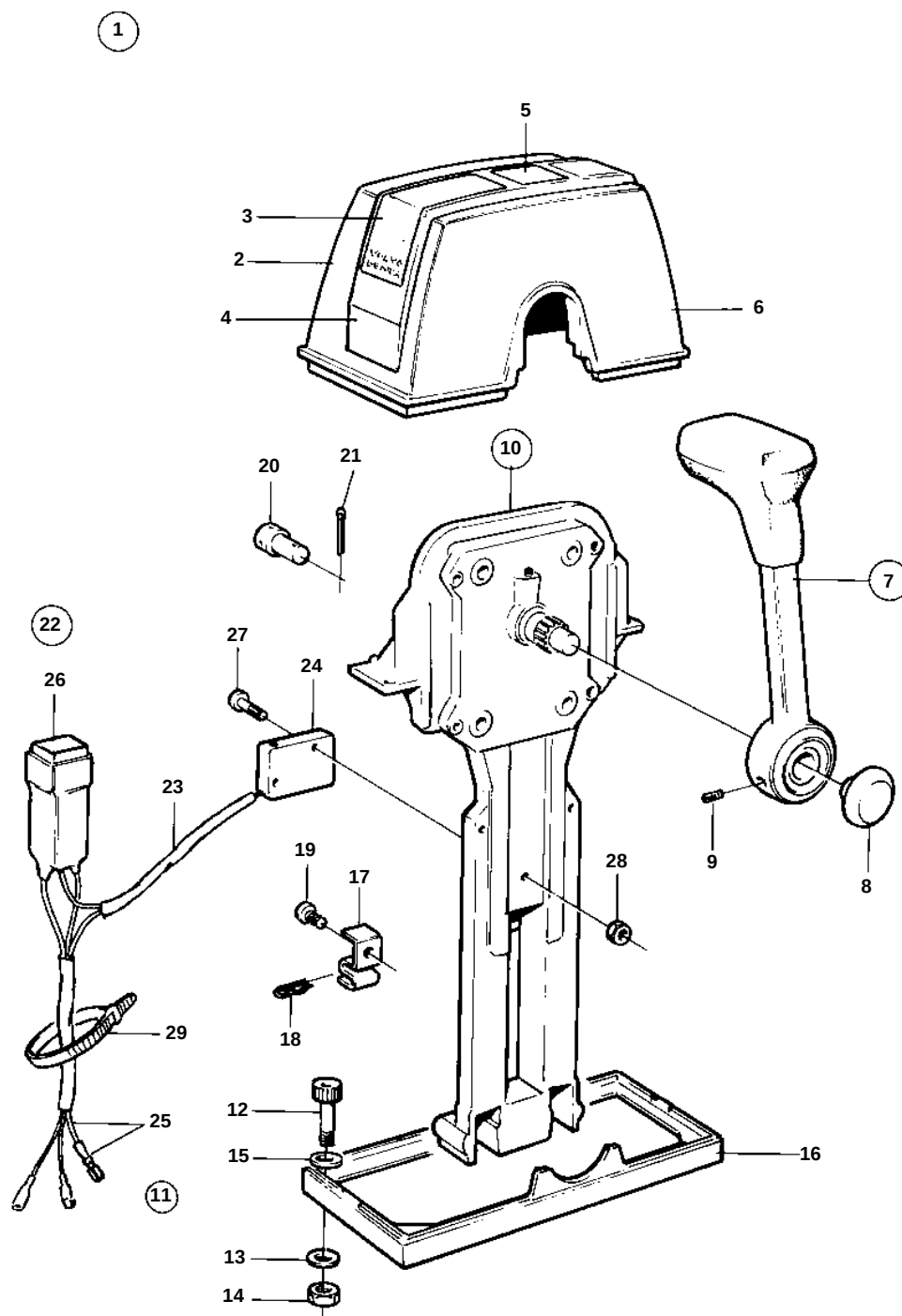
COMMON



7459

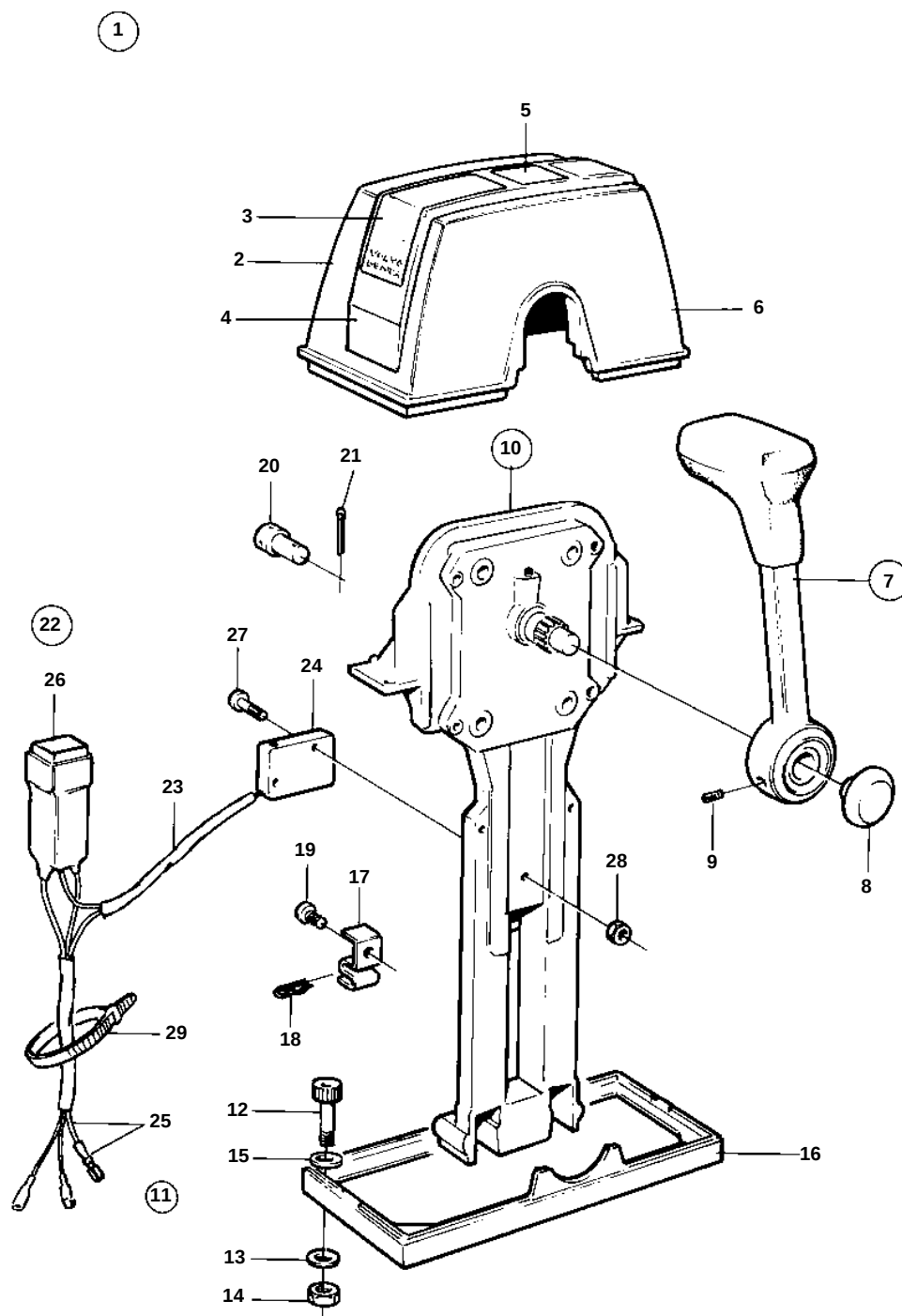
COMMON

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	851603	1	Mounting kit	TWIN
2	839477	1	• Cover	
3		1	• DECAL	
4	839479	1	• Plate	
5	839475	2	• Lever	
6	839693	2	• Lock screw	
7	947671	4	• Allen head screw	
8	960138	4	• Washer	
9	955780	4	• Nut	
10	851600	2	Control	
11	853423	2	• Retainer	
12	852924	2	• Clip	
13	839638	2	• Cube	
14	17253	2	• Cotter pin	
15	839664	2	Screw	
16	855352	2	Neutral posit contac	
17	839619	2	• Cable kit	
18	876037	2	• Relay kit	(1501832)
19	946177	4	• Screw	
20	947536	4	• Nut	
21	948210	X	• Strip clamp	
22	850200	2	• Switch	
23		X	CABLES AND TERMINALS	SEE GROUP 3



8949

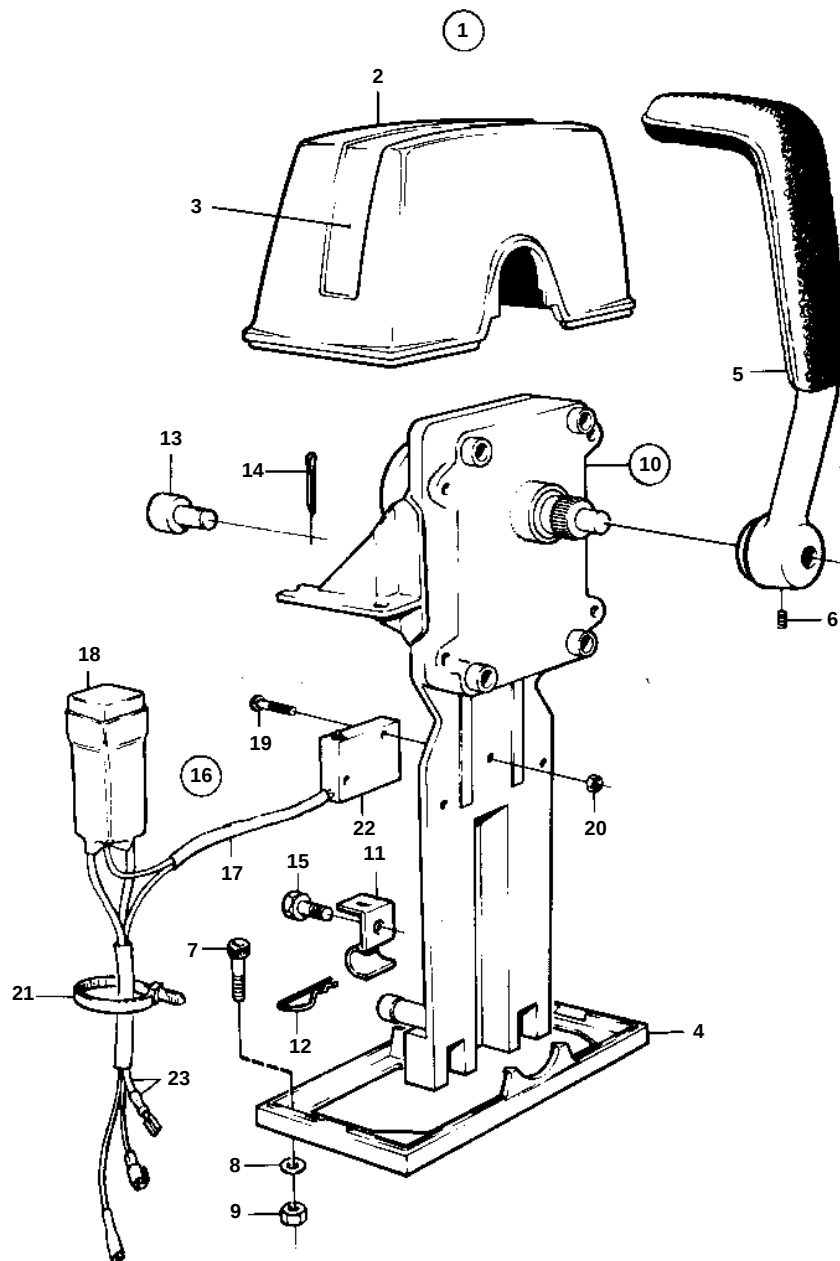
REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	853168	1	Mounting kit		SINGLE
2	951882	1		IK	
3	851896	2	• • Decal	IK	
4	851892	1	• • Cover plate	IK	
5	851898	1	• • Decal	IK	
6	1140045	1			
7	852347	1	• Lever	IK	
				090-0715	
8	853004	1	• Push button	IK	
9	963678	1	• • Screw	IK	
10	851600	1	• Control	IK	
				090-0750	
11	852384	1	• Screw kit		
12	947671	4	• • Allen head screw	IK	
13	960138	4	• • Washer	IK	
14	955780	4	• • Nut	IK	
15	940090	4	• • Washer		
16	839474	1	• Plate	IK	
17	853423	1	• Retainer	IK	
18	852924	1	• Clip	IK	
19	839664	1	Screw		
20	839638	1	Cube	IK	
21	17253	1	Cotter pin	IK	
22	855352	1	Neutral posit contac		
23	839619	1	• Cable kit		
24	850200	1	• • Switch		
25		X	• • CABLES AND TERMINALS		
26	876037	1	• Relay kit		(1501832)
27	946177	2	• Screw		
28	947536	2	• Nut		
29	948210	X	• Strip clamp		



8949

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	853169	1	Mounting kit		TWIN
2	851881	1	• Cover	IK	
3	851895	2	• • Decal	IK	
4	851891	1	• • Cover plate	IK	
5	851897	1	• • Decal	IK	
6	1140046	1	• • Cover		
7	852347	2	• Lever	IK	
				090-0715	
8	853004	2	• Push button	IK	
9	963678	2	• • Screw	IK	
10	851600	2	• Control	IK	
				090-0750	
11	852384	1	• Screw kit		
12	947671	4	• • Allen head screw	IK	
13	960138	4	• • Washer	IK	
14	955780	4	• • Nut	IK	
15	940090	4	• • Washer		
16	839479	1	• Plate	IK	
17	853423	2	• Retainer	IK	
18	852924	2	• Clip	IK	
19	839664	2	Screw		
20	839638	2	Cube	IK	
21	17253	2	Cotter pin	IK	
22	855352	2	Neutral posit contac		
23	839619	2	• Cable kit		
24	850200	2	• • Switch		
25		X	• • CABLES AND TERMINALS		
26	876037	2	• Relay kit		(1501832)
27	946177	4	• Screw		
28	947536	4	• Nut		
29	948210	X	• Strip clamp		

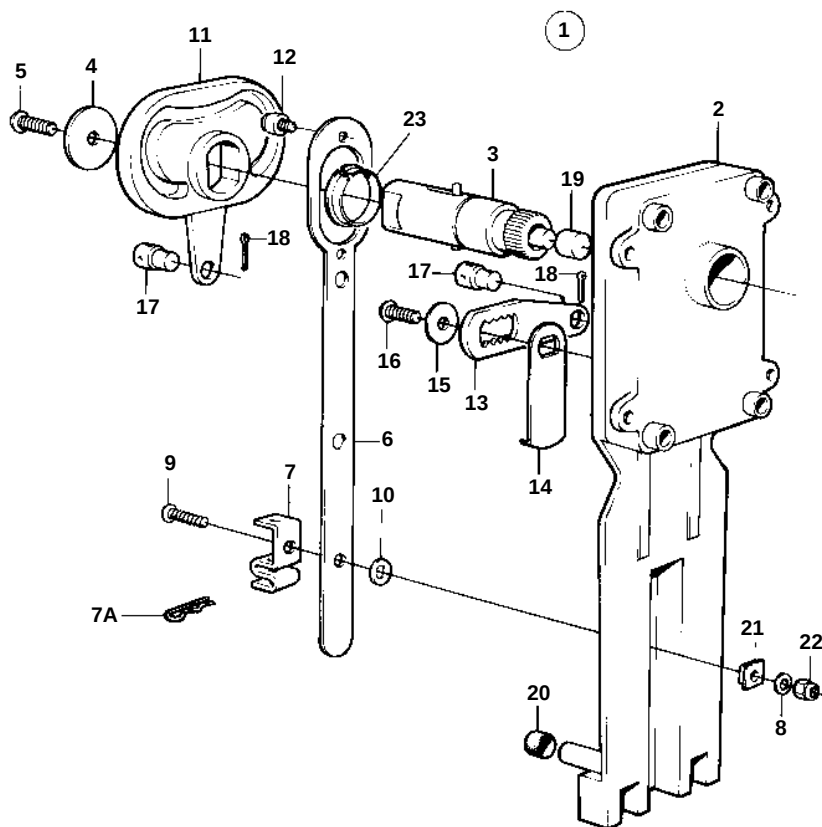
COMMON



7459

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	851602	1	Mounting kit	SINGLE
2	839472	1	• Cover	
3		1	• DECAL	
4	839474	1	• Plate	
5	839475	1	• Lever	
6	839693	1	• Lock screw	
7	947671	4	• Allen head screw	
8	960138	4	• Washer	
9	955780	4	• Nut	
10	851600	1	Control	
11	853423	1	• Retainer	
12	852924	1	• Clip	
13	839638	1	• Cube	
14	17253	1	• Cotter pin	
15	839664	1	Screw	
16	855352	1	Neutral posit contac	
17	839619	1	• Cable kit	
18	876037	1	• Relay kit	(1501832)
19	946177	2	• Screw	
20	947536	2	• Nut	
21	948210	X	• Strip clamp	
22	850200	1	• Switch	
23		X	CABLES AND TERMINALS	SEE GROUP 3

COMMON

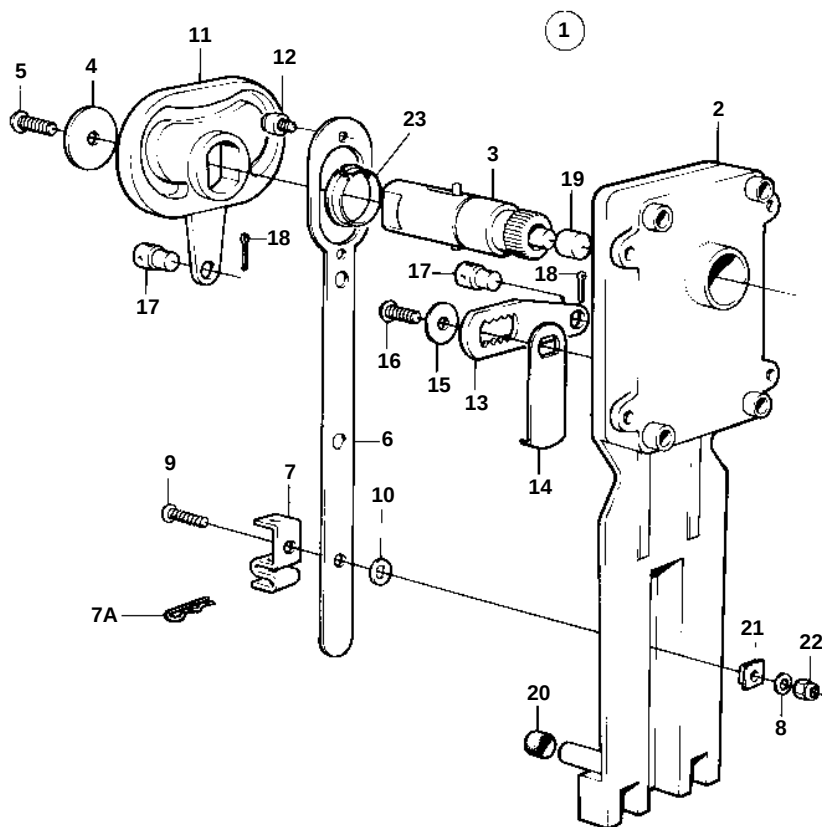


7600

COMMON

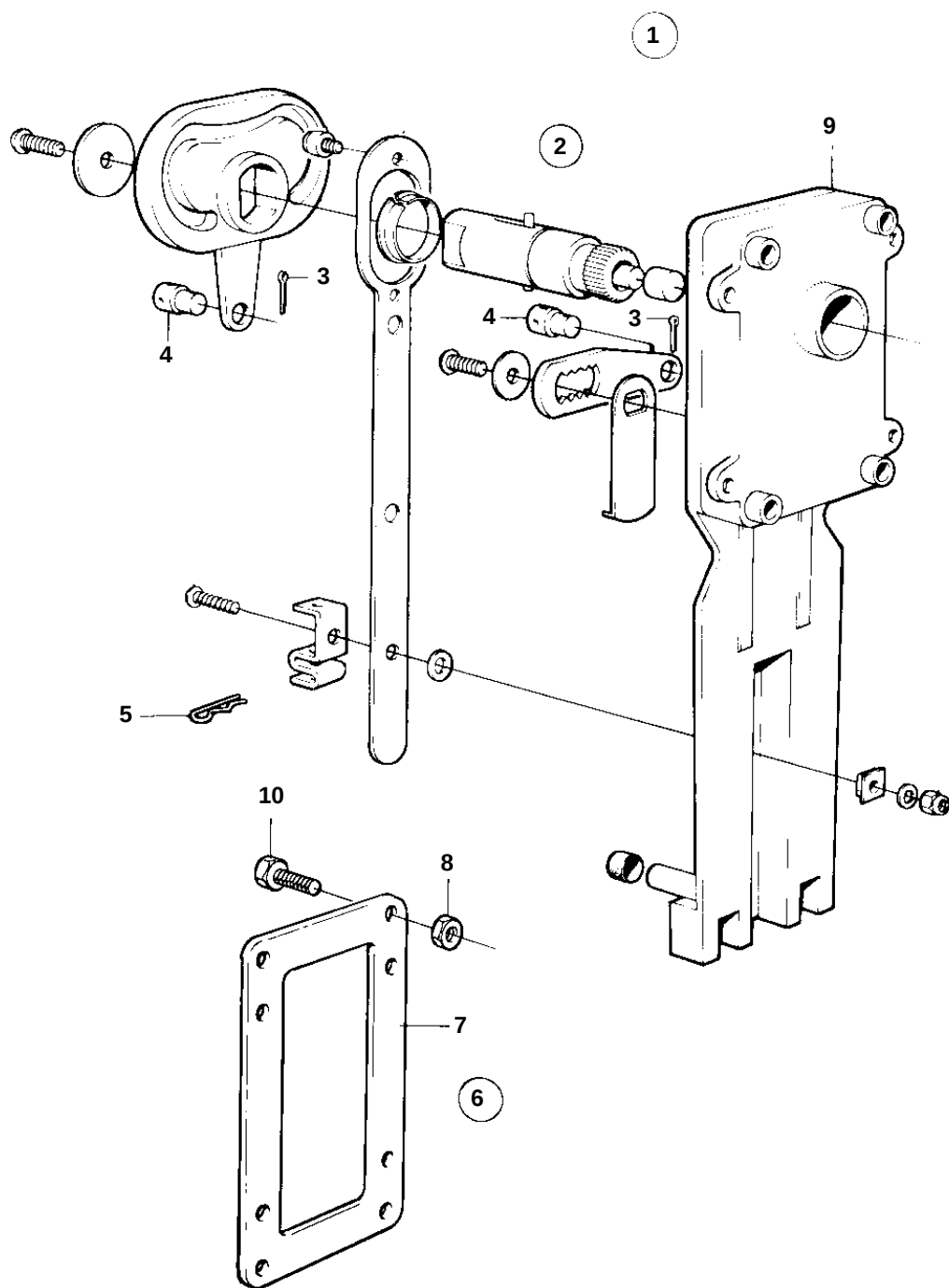
REF	PART NO.	QTY	DESCRIPTION	NOTES
1	839469	1	Control	TOP-MOUNTED REPLACED BY 851600.. SIDE-MOUNTED REPLACED BY 851601.
2		1	• HOUSING	
3		1	• SHAFT	
4	839635	1	• Washer	
5	839637	1	• Screw	
6	839668	1	• Link	
7	853423	1	• Retainer	
7A	852924	1	• Clip	
8	839667	1	• Washer	
9	839664	1	• Screw	
10	839665	1		
11	839636	1	• Eccentric	
12	851713	1	• Spare parts kit	
13	839633	1	• Arm	
14	839639	1	• Arm	
15	839635	1	• Washer	
16	839637	1	• Screw	
17	839638	2	• Cube	
18	17253	2	• Cotter pin	
19	839632	1	• Button	
20	839640	1	• Rubber damper	
21	839666	1	• Washer	
22	963104	1	• Nut	
23	839701	1	• Bushing	

COMMON



7600

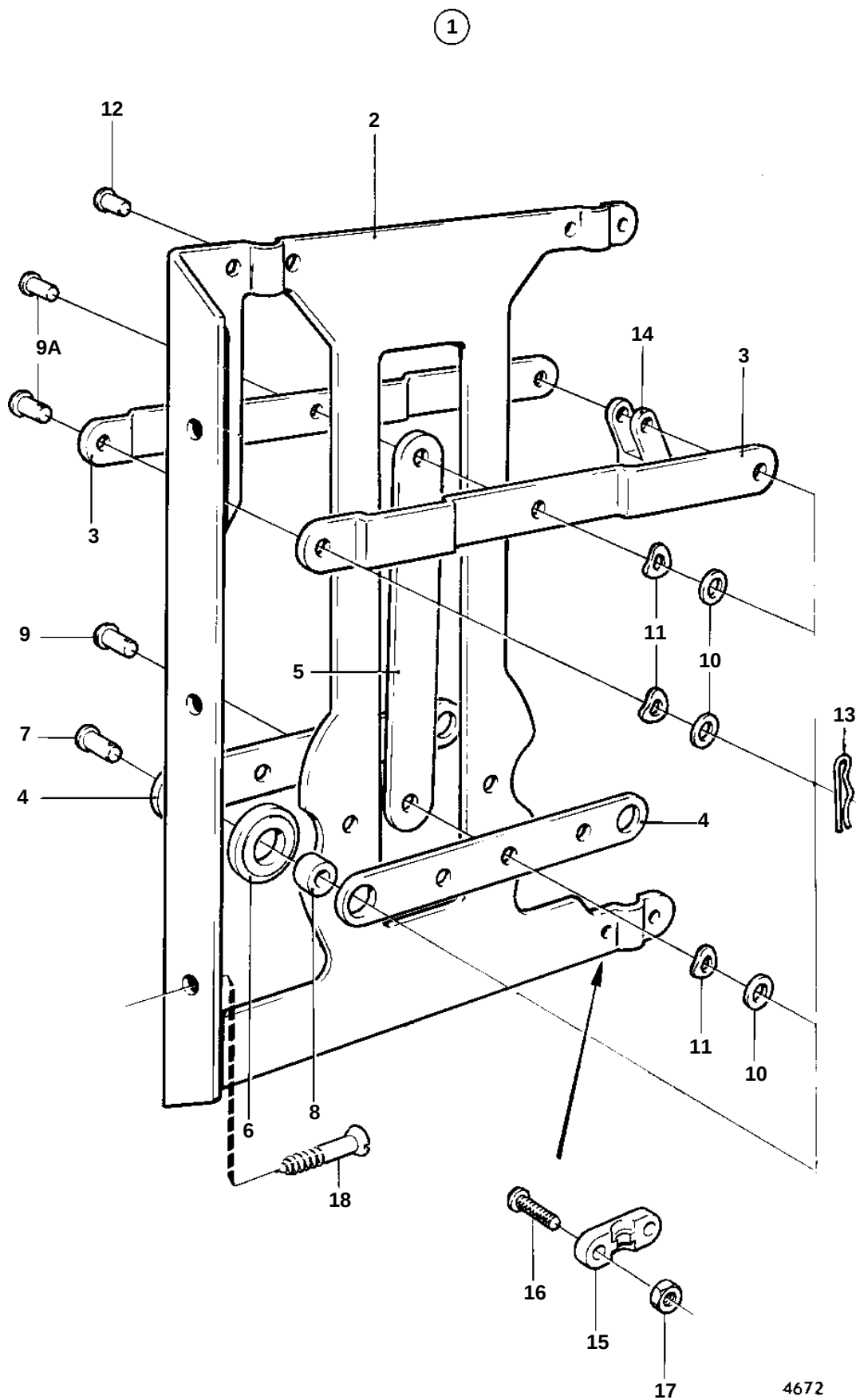
REF	PART NO.	QTY	DESCRIPTION
1	851600	1	Control
7	853423	1	• Retainer
7A	852924	1	• Clip
17	839638	2	• Cube
18	17253	2	• Cotter pin



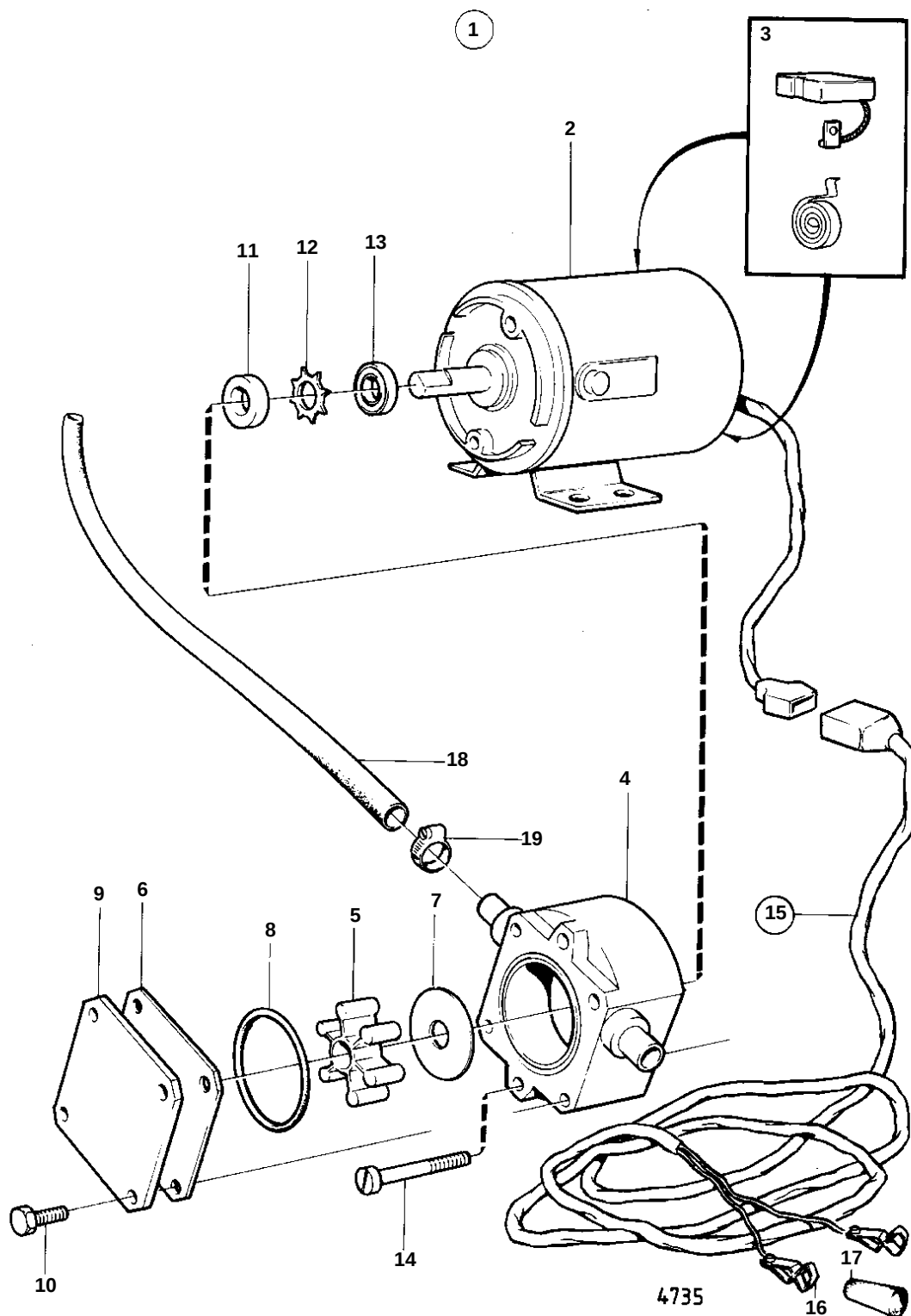
8871

Upd: 22 NOV 2005

COMMON



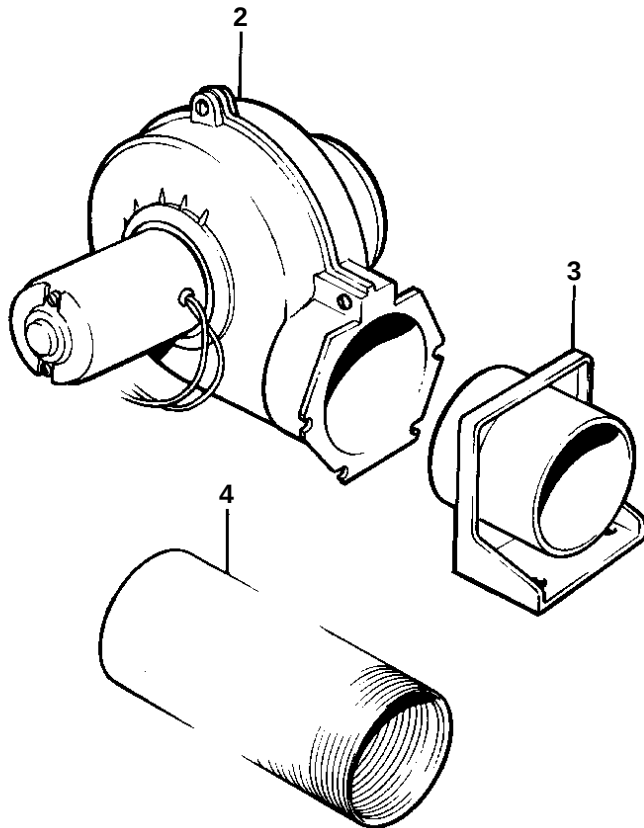
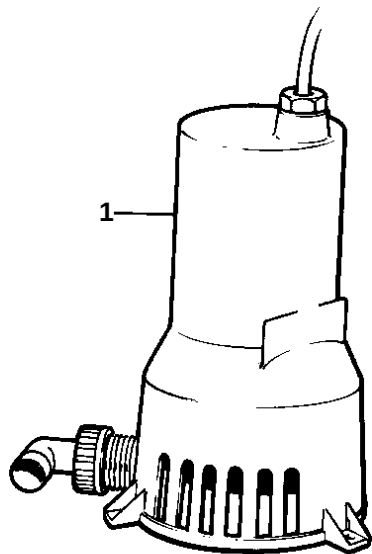
REF	PART NO.	QTY	DESCRIPTION	NOTES
1	828164	1	Collector	
2		1	• HOUSING	
3		2	• LEVER	
4		2	• LEVER	
5		1	• LEVER	
6	828180	2	• Washer	
7	828183	2	• Clevis pin	
8	828178	2	• Bushing	
9	850358	1	• Bolt	L = 9 MM
9A	828177	2	• Bolt	L = 12 MM
10	940191	3	• Washer	
11	61544	3	• Washer	
12	828182	1	• Cross recessed screw	
13	664822	6	• Lock spring	(907824)
14	850452	3	• Fork	
15	850361	3	• Cable attachment	
16	956078	6	• Screw	
17	955780	6	• Nut	
18	905448	3	• Screw	EARLY TYPE (905447)



COMMON

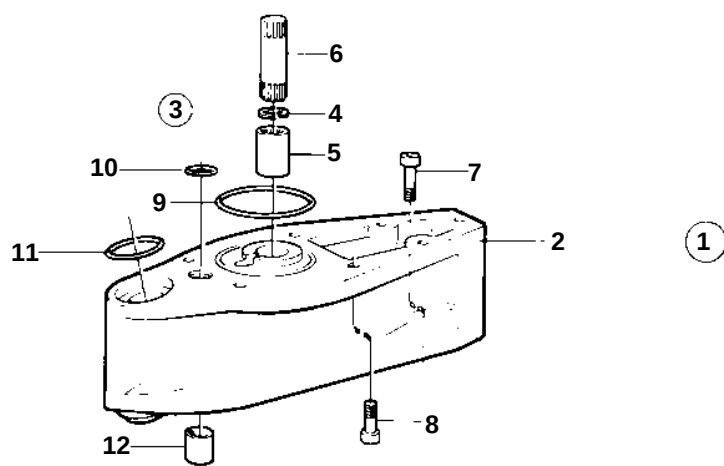
REF	PART NO.	QTY	DESCRIPTION		NOTES
1	843114	1	Oil bilge pump		12V
2		1	EL MOTOR		
3	844014	2	Carbon brush set		
4	844015	1	• Housing		
5		1	• IMPELLER	IK	
6	844017	1	• Wear washer		
7	844016	1	• Wear washer		
8		1	• O-RING	IK	
9	844018	1	• Cover		
10	844021	4	• Screw		
11		1	• SEAL RING	IK	
12		1	• LOCK WASHER	IK	
13	844019	1	• Oil deflector ring		
14	844020	2	• Screw		
15	843113	1	• Cable trunk		
16		1	• • BATTERY TERMINAL		+ (843111). REMPLAC%E1 PAR 1EA 844280 1EA 844278
		1	• • BATTERY TERMINAL		- (843112). REPLACED BY 1EA 844280, 1EA 844279.
	844280	2	• • Cable terminal		LATE TYPE
17	844279	1	• • Isolation		LATE TYPE BLACK
	844278	1	• • Isolation		LATE TYPE RED
18	943707	X	• Rubber hose		L = 3000 MM
19	943471	3	• Hose clamp		
	844022	1	Impeller kit		

COMMON



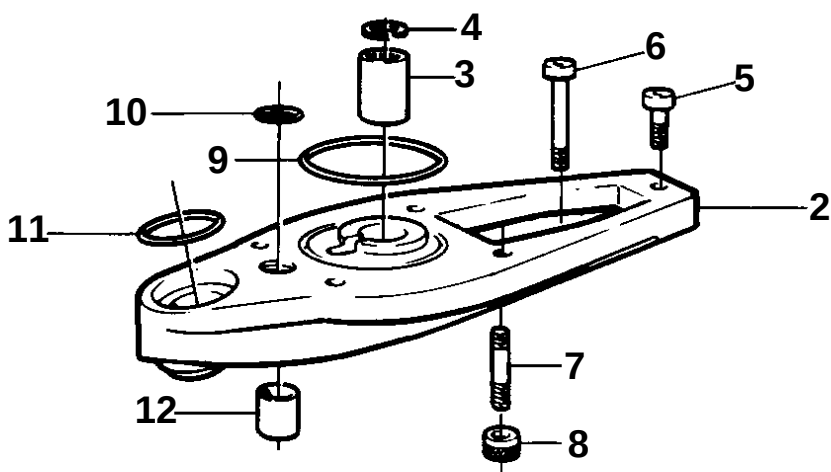
6088

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	828763	X	Bilge pump	12V
2	828797	X	Fan	12V
3	828798	X	Flange	
4	828807	X	Ventilation hose	L = 5000 MM



9604

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	814318	1	Extension kit	L = 4"
2		1	• ADAPTER	
3	875183	1	• Splined sleeve	
4	914508	1	• • Snap ring	
5	875183	1	• • Splined sleeve	(897368)
6	814321	1	• Shaft	
7	941809	3	• Screw	
8	941810	4	• Screw	
9	925256	1	• O-ring	
10	125017	1	• O-ring	
11	941820	1	• O-ring	
12	897823	1	• Tube	



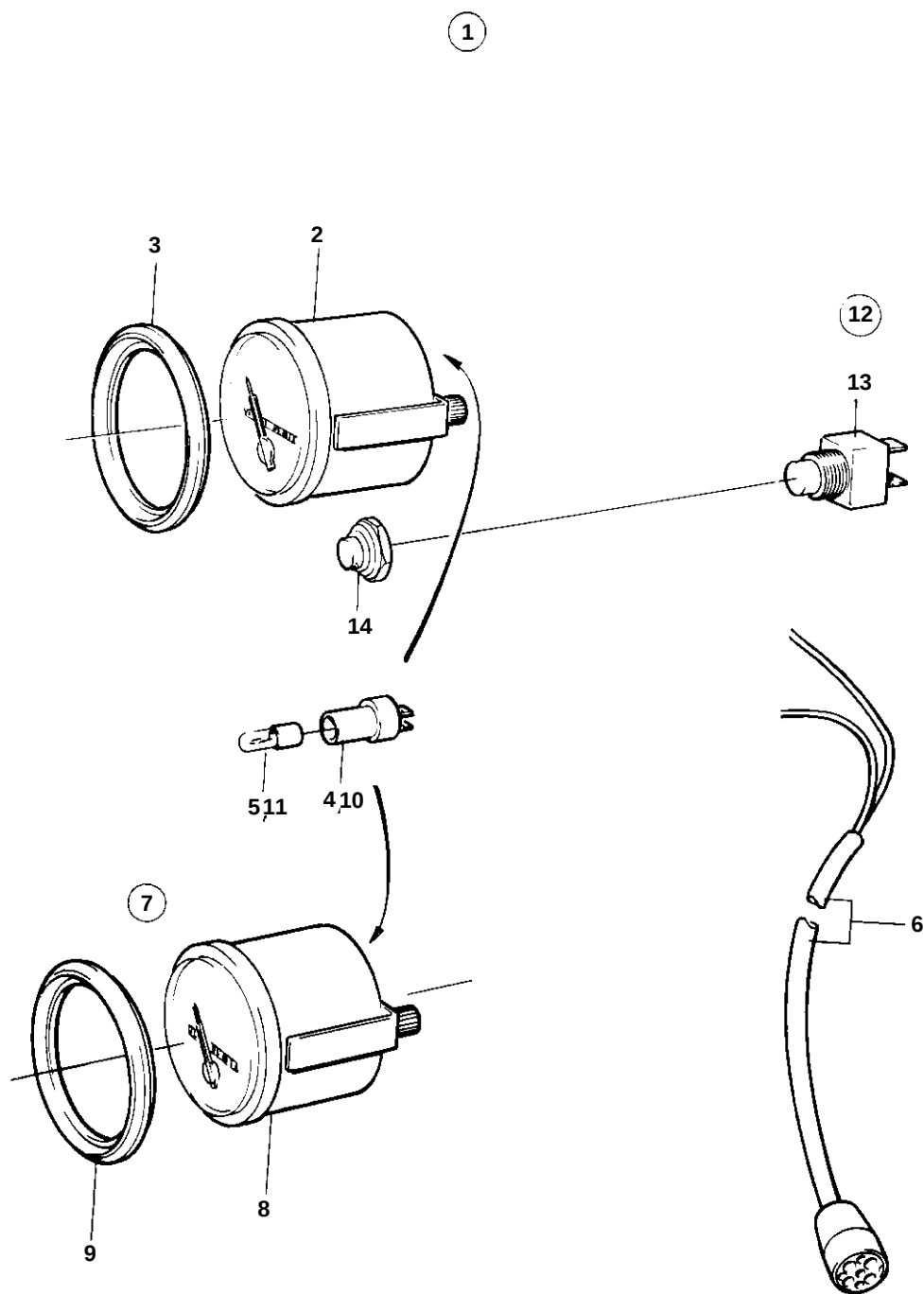
①

8306

COMMON

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	839548	1	Extension kit	L = 1"
2		1	• ADAPTER	
3	814135	1	• Sleeve	
4	914508	1	• Snap ring	
5	941873	1	• Screw	
6	959448	2	• Screw	
7	943762	4	• Stud	
8	832939	4	• Nut	
9	925256	1	• O-ring	
10	125017	1	• O-ring	
11	941820	1	• O-ring	
12	897823	1	• Tube	

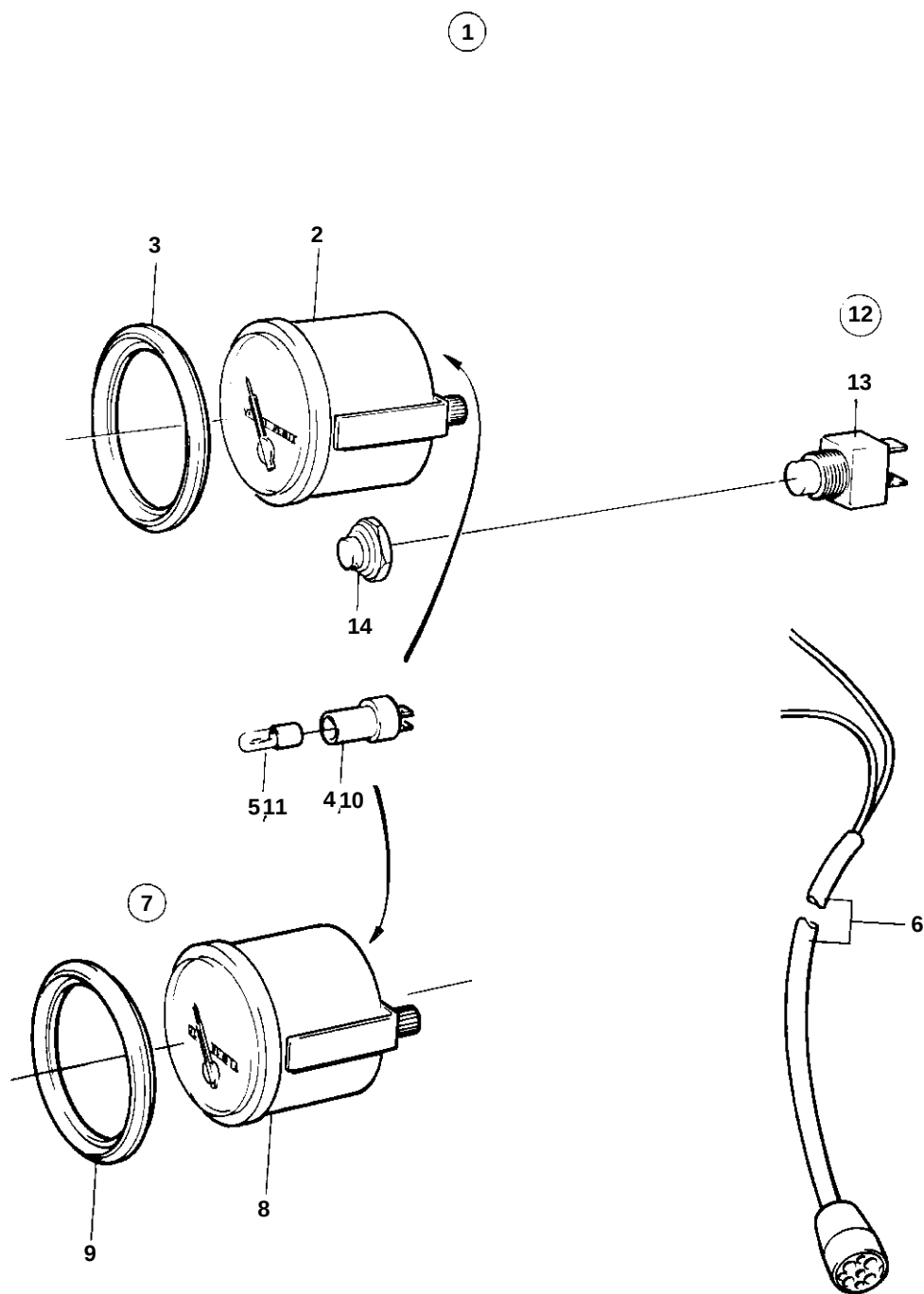
COMMON



9648

[illegible]

COMMON

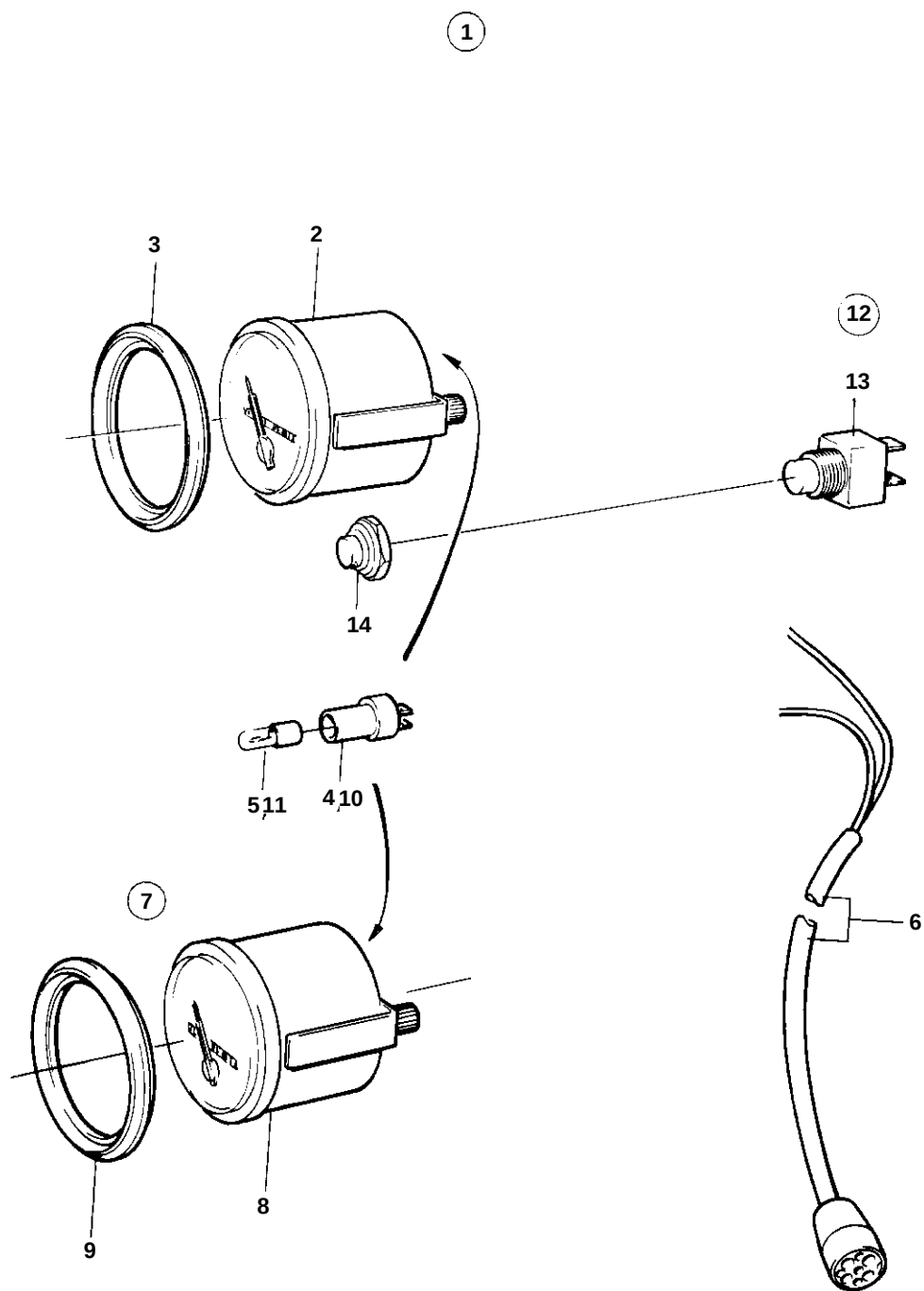


9648

COMMON

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	858877	1	Hour counter kit	WHITE COLOURED DECOR STRIPE.
2	828615	1	• Hour counter	
3	858643	1	• Front ring	
4	808175	1	• Bulb socket	
5	19923	1	• Bulb	12V
	182059	1	• Bulb	24V
6		X	• CABLES AND TERMINALS	SEE GROUP 3
12	828718	X	Switch	CLOSING DURING PRESSURE AND SPRING-LOADED.
	828719	X	Switch	CLOSING-BREAKING.
13	828584	1	• Switch	FOR 828718
	828585	1	• Switch	FOR 828719
14	828586	1	• Button	

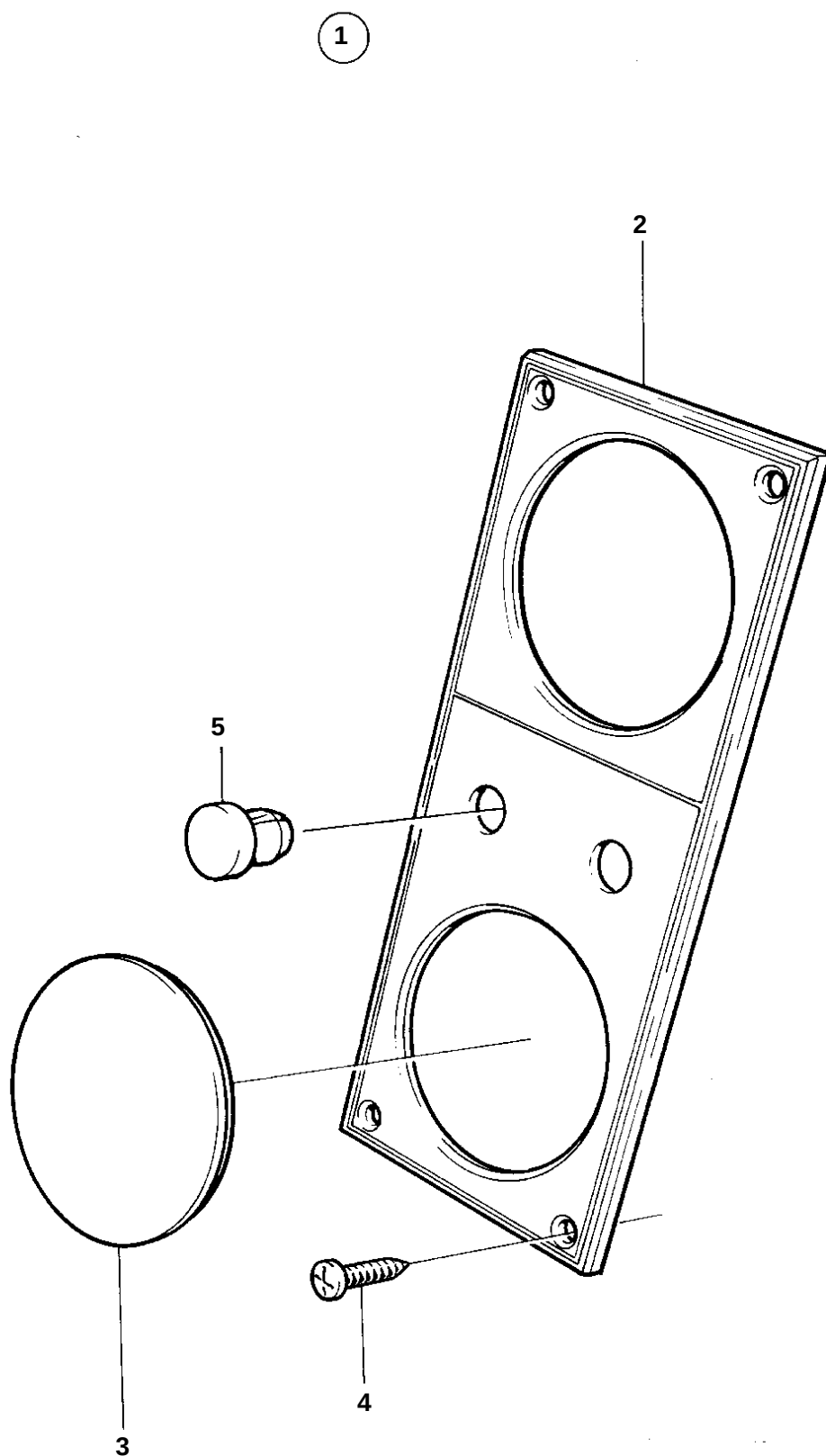
COMMON



9648

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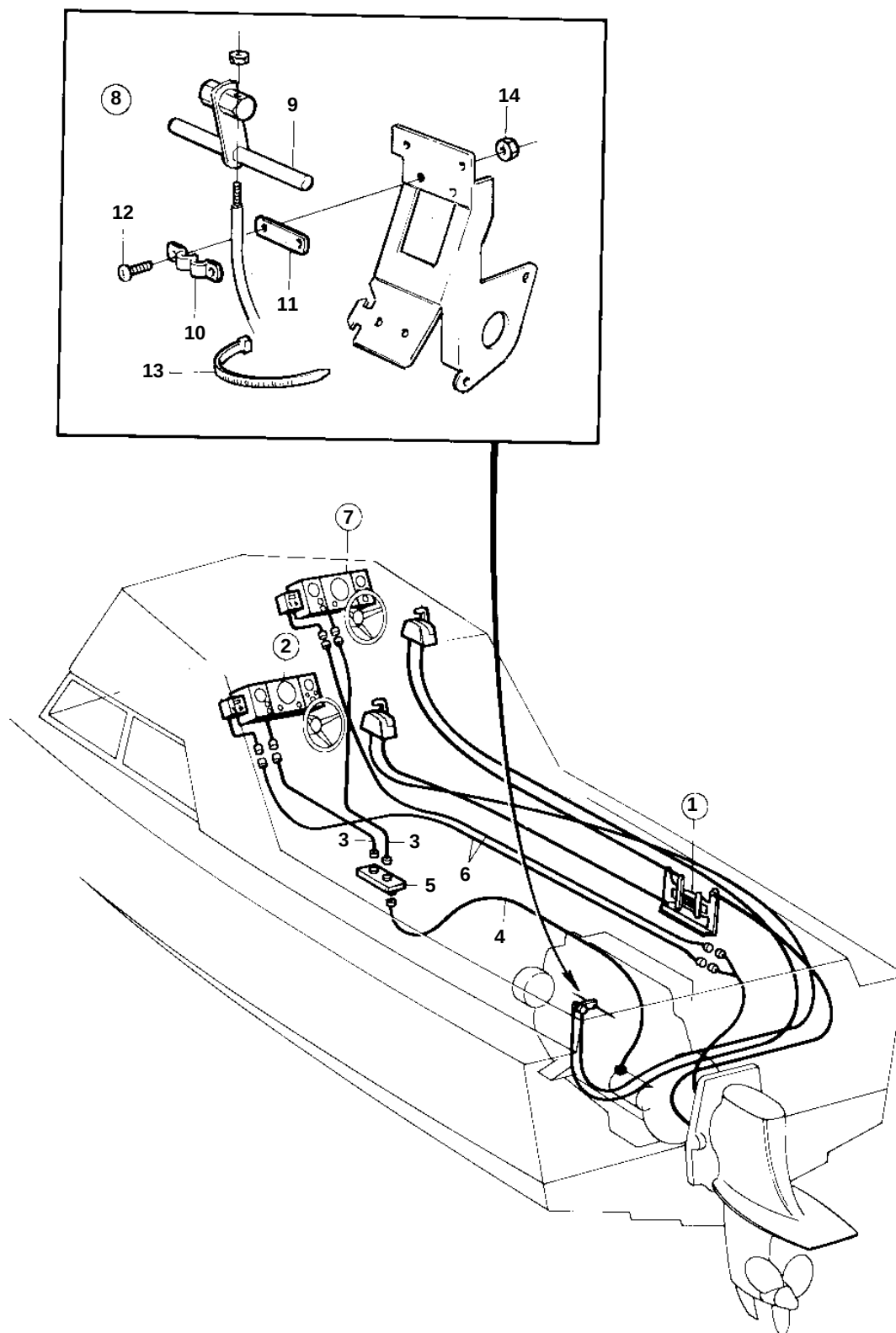
COMMON



5371

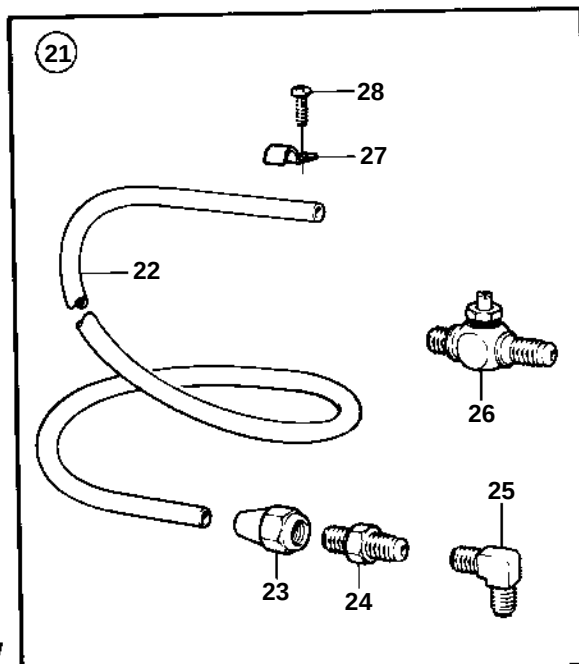
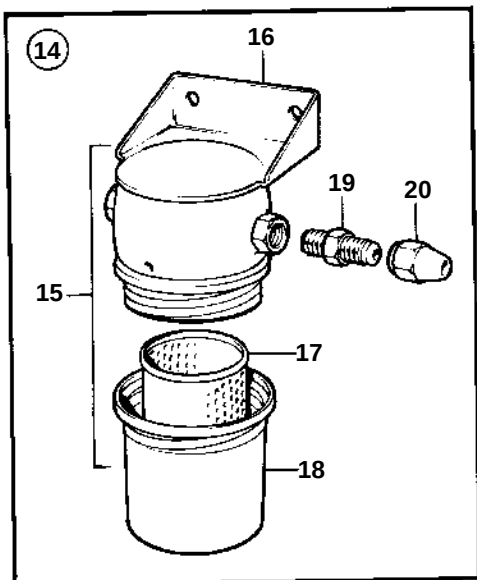
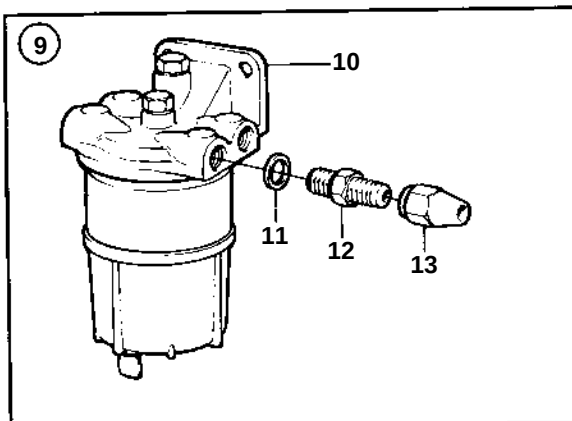
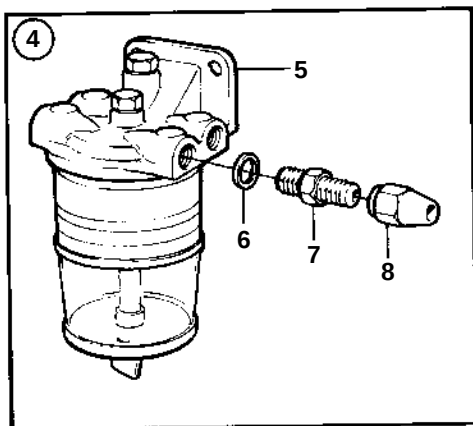
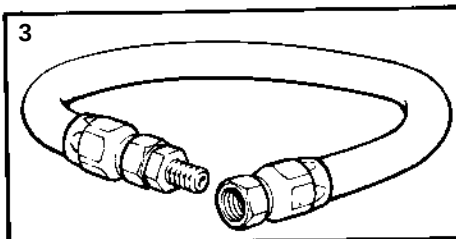
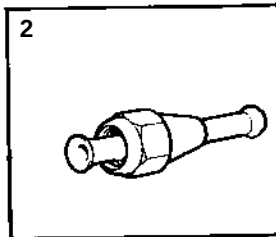
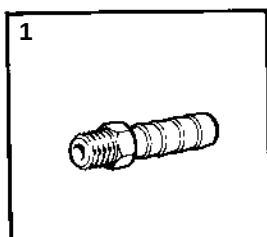
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COMMON



[illegible]

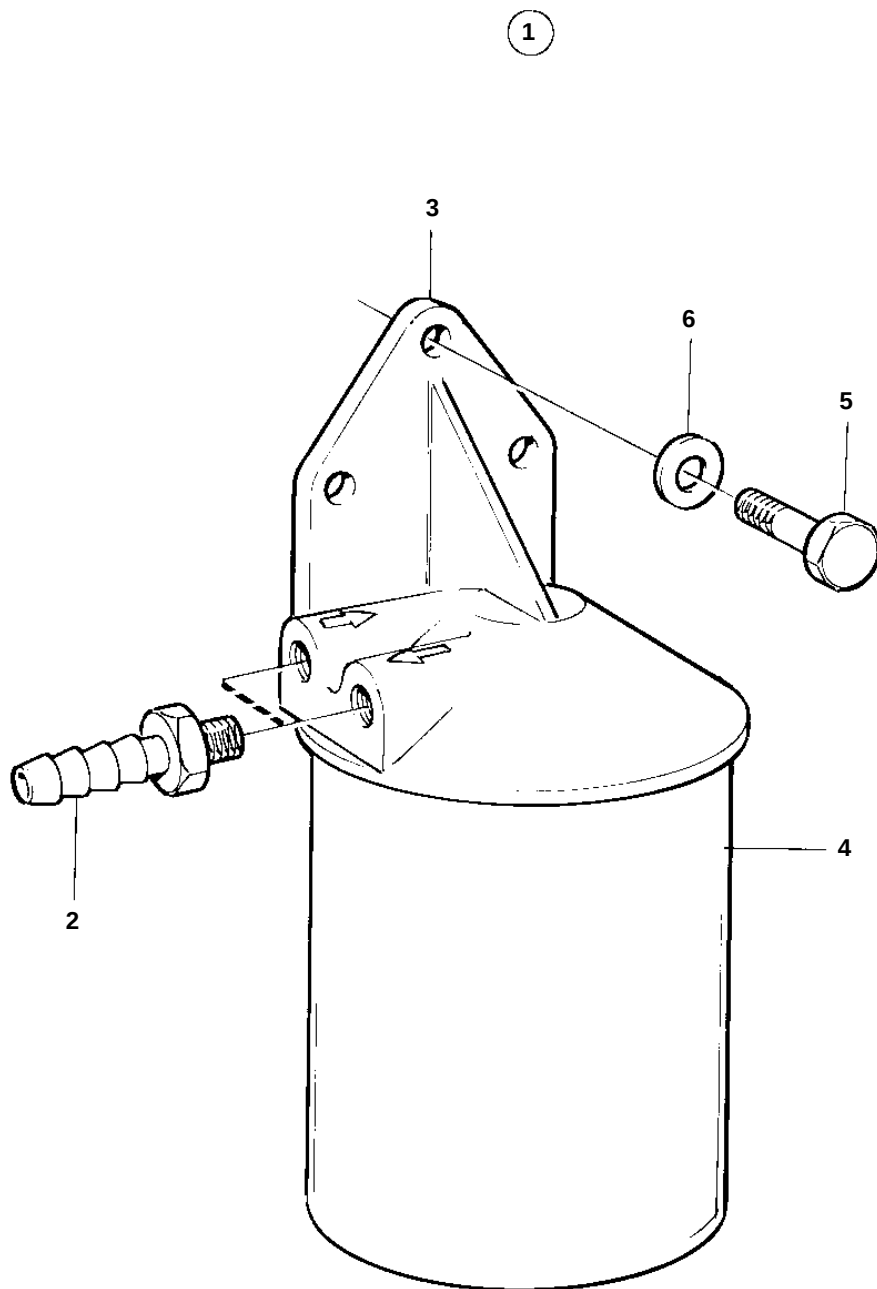
COMMON



6187

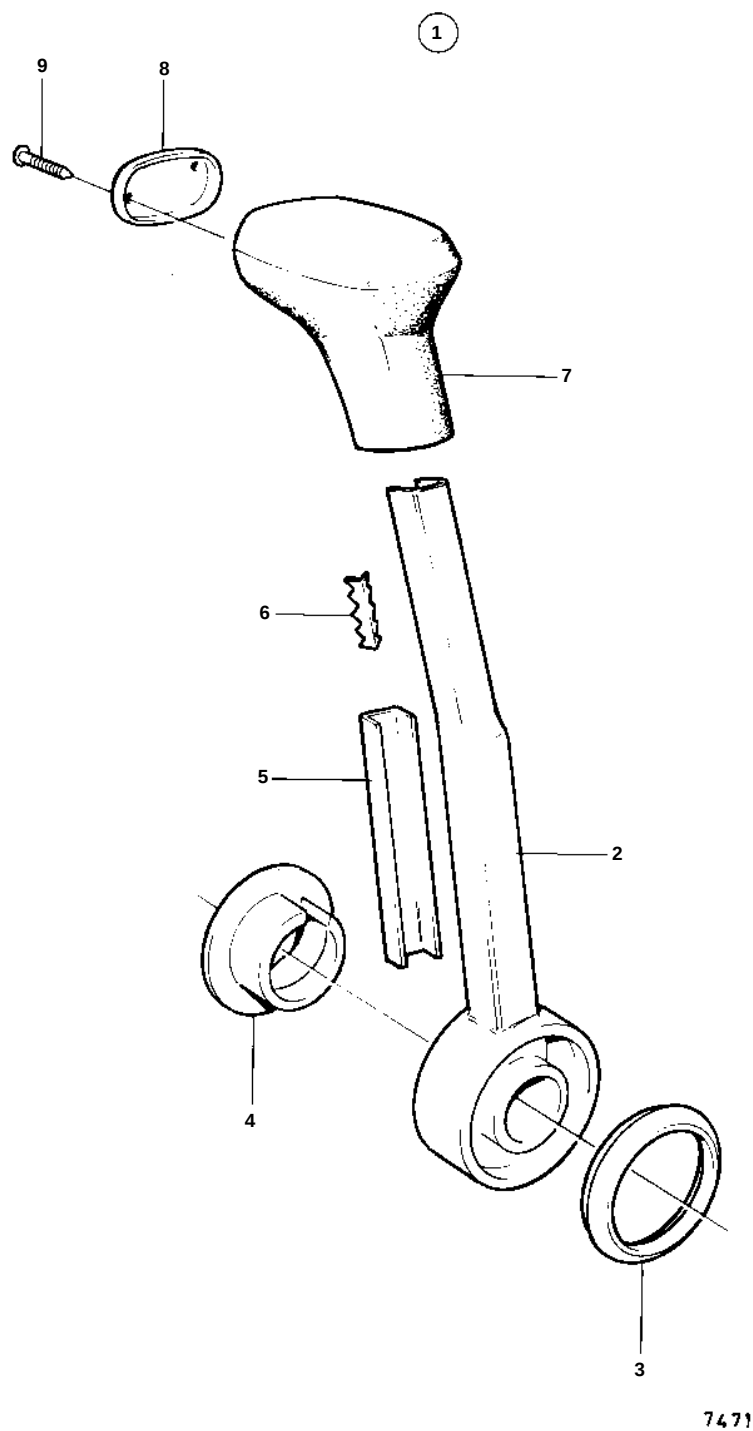
COMMON

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	855117	1	Nipple		1/8"-27 NPTF
	855207	1	Nipple		1/4"-18 NPTF
2	829744	1	Hose connection		5/16"
	855129	1	Connector		5/16"
3	831630	1	Fuel hose		1/8"NPTF-1/2"UNF
	1141555		Fuel hose		D = 10 MM, ALT
	834899	1	Fuel hose		1/4"NPTF-5/8"UNF
	1141554		Fuel hose		D = 6,3 MM, ALT
4	845109	1	Fuel filter kit		5/16", 3/8"
			Bulletin 50-03	50-03-EN	Extra Fuel/Water Separators, D2010, D22
5	821094	1	• Fuel strainer		
			• Bulletin 50-03	50-03-EN	Extra Fuel/Water Separators, D2010, D22
6	18817	2	• Gasket		
7	191397	2	• Nipple		5/16"
	941438	2	• Nipple		3/8"
8	954322	2	• Cap nut		5/16"
	954323	2	• Cap nut		3/8"
9	833972	1	Water separator		5/16", 3/8"
10	833971	1	• Water separator		
11	957176	2	• Gasket		
12	191397	2	• Nipple		5/16"
	941438	2	• Nipple		3/8"
13	954322	2	• Cap nut		5/16"
	954323	2	• Cap nut		3/8"
14	841071	1	Filter		REPL BY 855952
15	841054	1	• Fuel filter, FUEL FILTER		REPL BY 855952
				090-0550	
16		1	• • HOUSING		
17	841162	1	• • Filter		
18		1	• • COVER		
19	190962	2	• Nipple		5/16"
	954337	2	• Nipple		3/8"
20	954322	2	• Cap nut		5/16"
	954323	2	• Cap nut		3/8"
21	827912	1	Fuel line		5/16"
22	943847	1	• Tube		5/16", L=5000MM
23	954322	3	• Cap nut		
24	954336	2	• Nipple		
25	954343	1	• Elbow nipple		
26	824599	1	• Tap		
27	951189	15	• Clamp		
28	955139	15	• Screw		

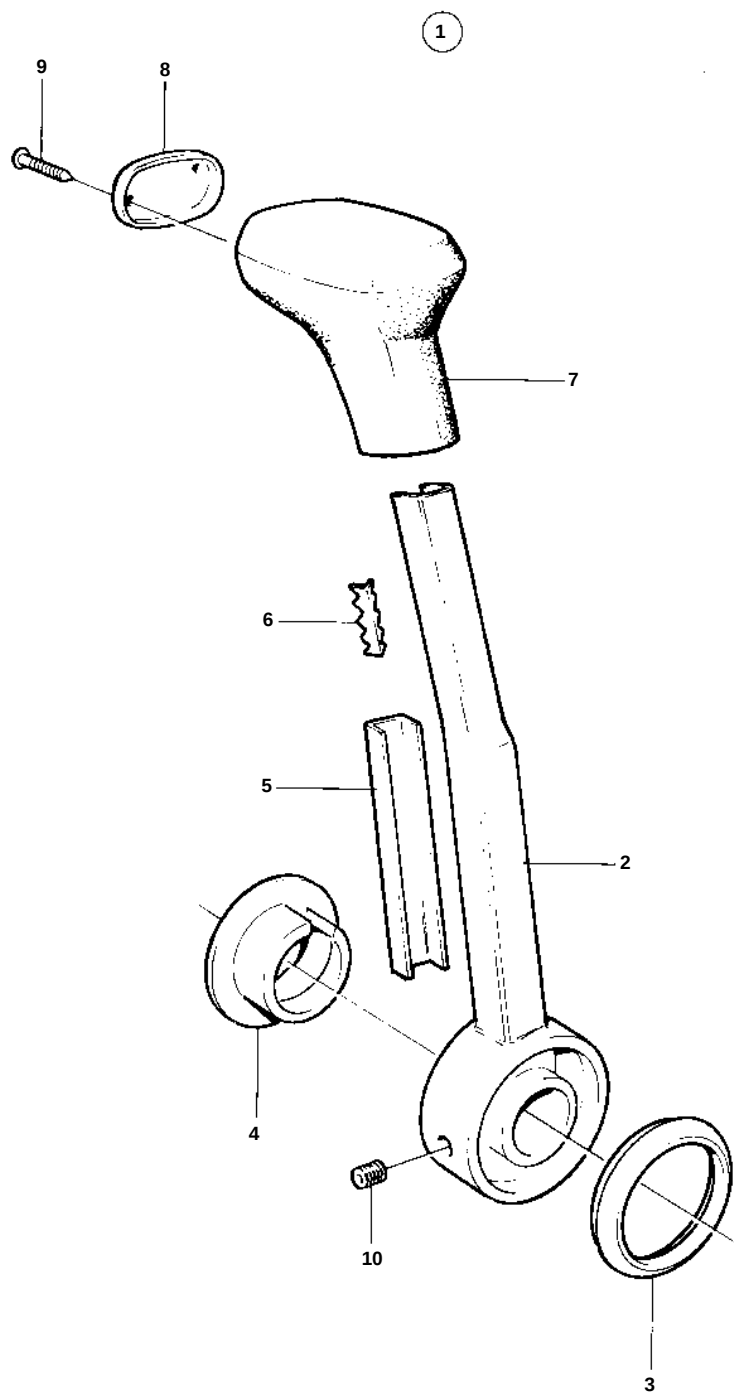


8818

7744660 - 090 - 090-0550	8818	Upd: 22 NOV 2005
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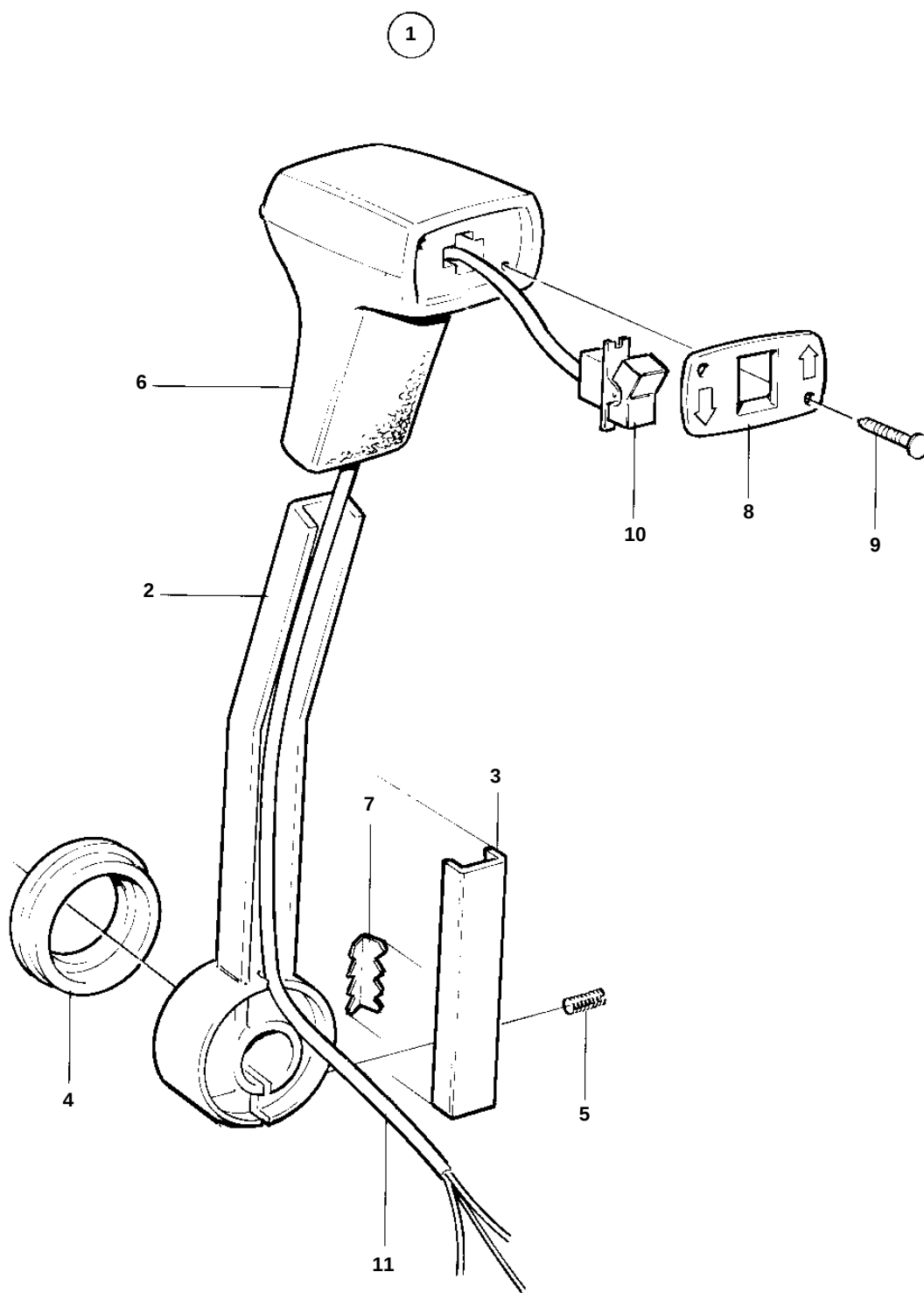


7744660 - 090 - 090-0716 7471 Upd: 22 NOV 2005



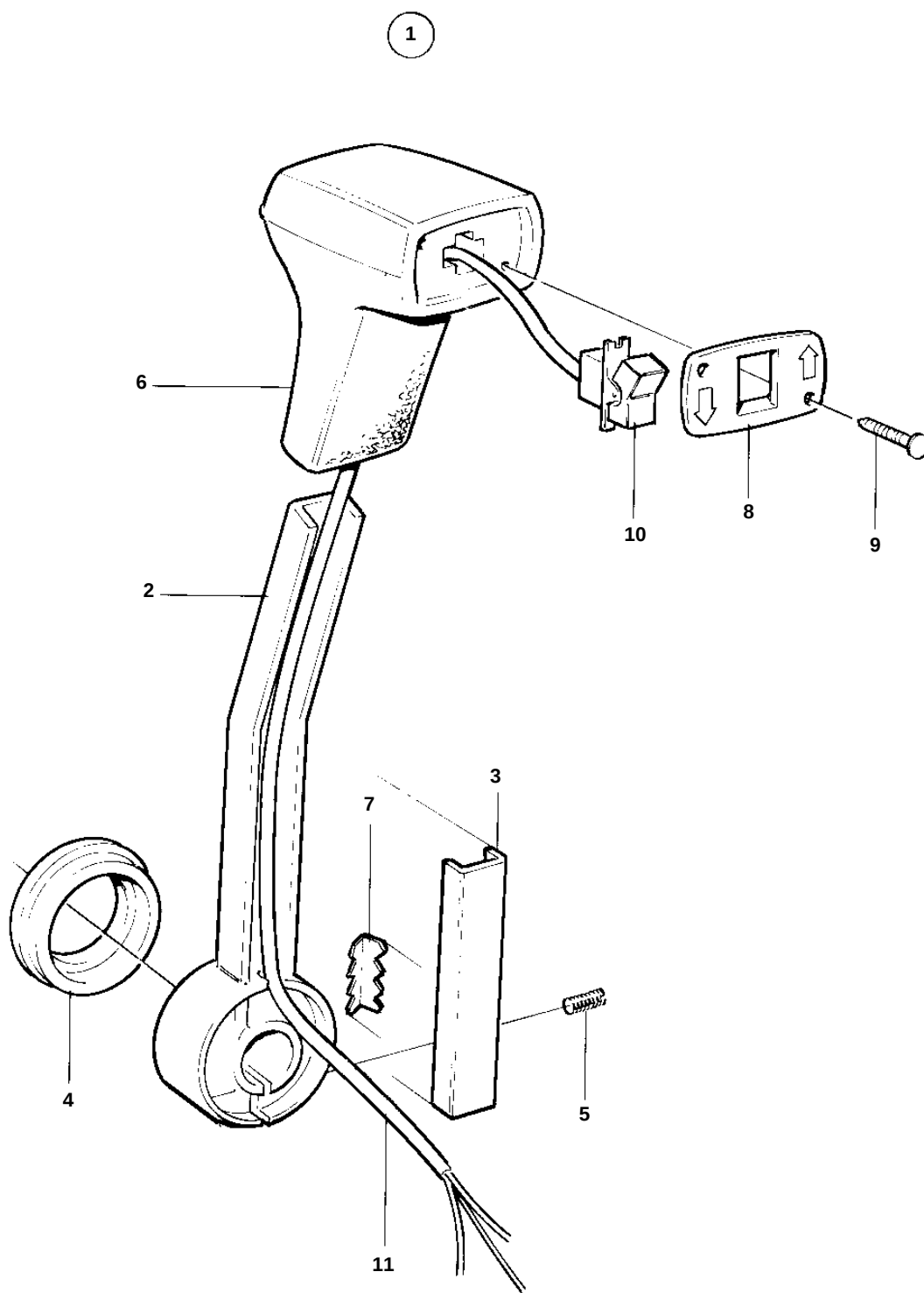
7597

7744660 - 090 - 090-0715 7597 Upd: 22 NOV 2005



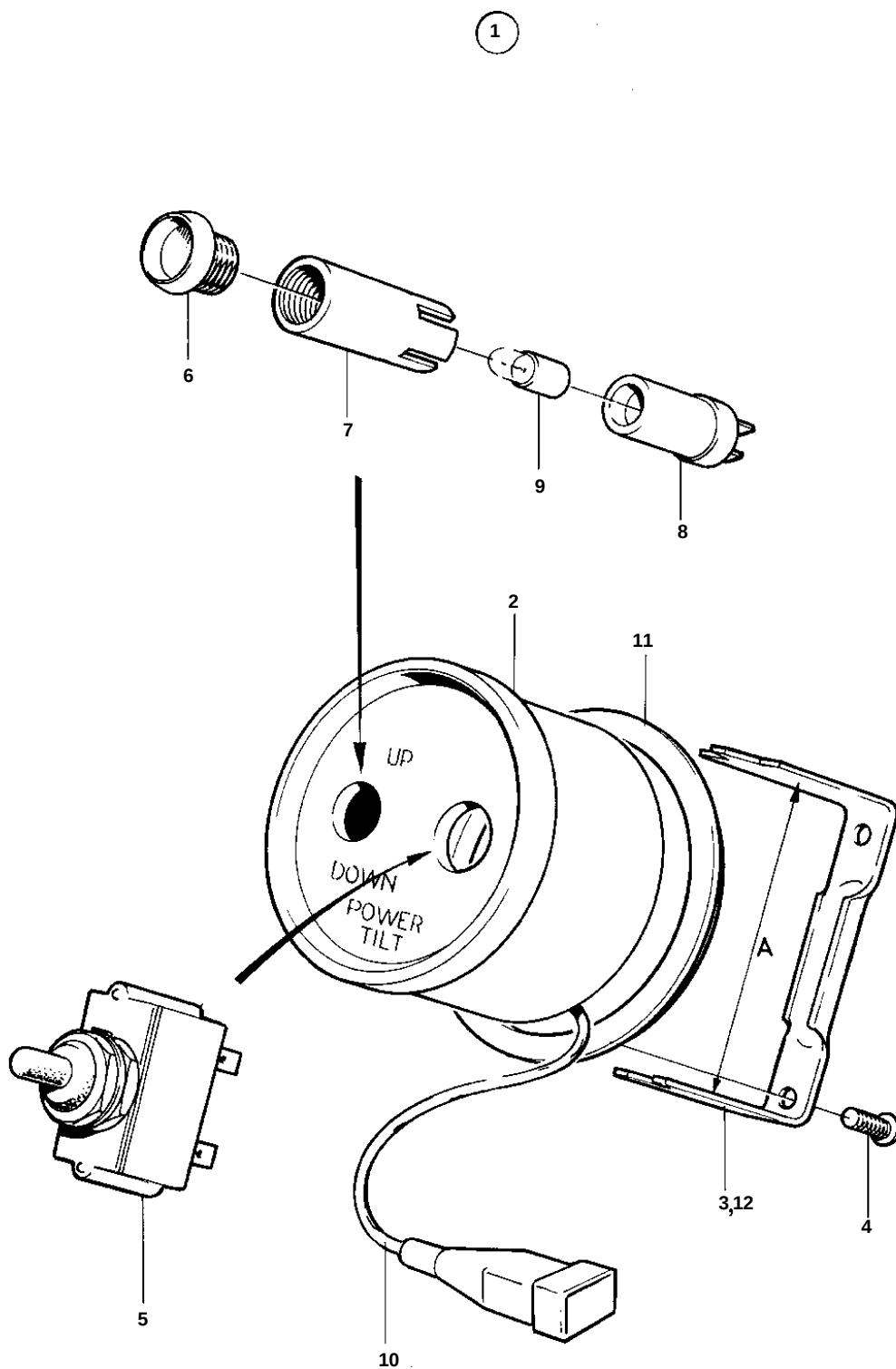
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7744660 - 090 - 090-0720B	8848	Upd: 22 NOV 2005
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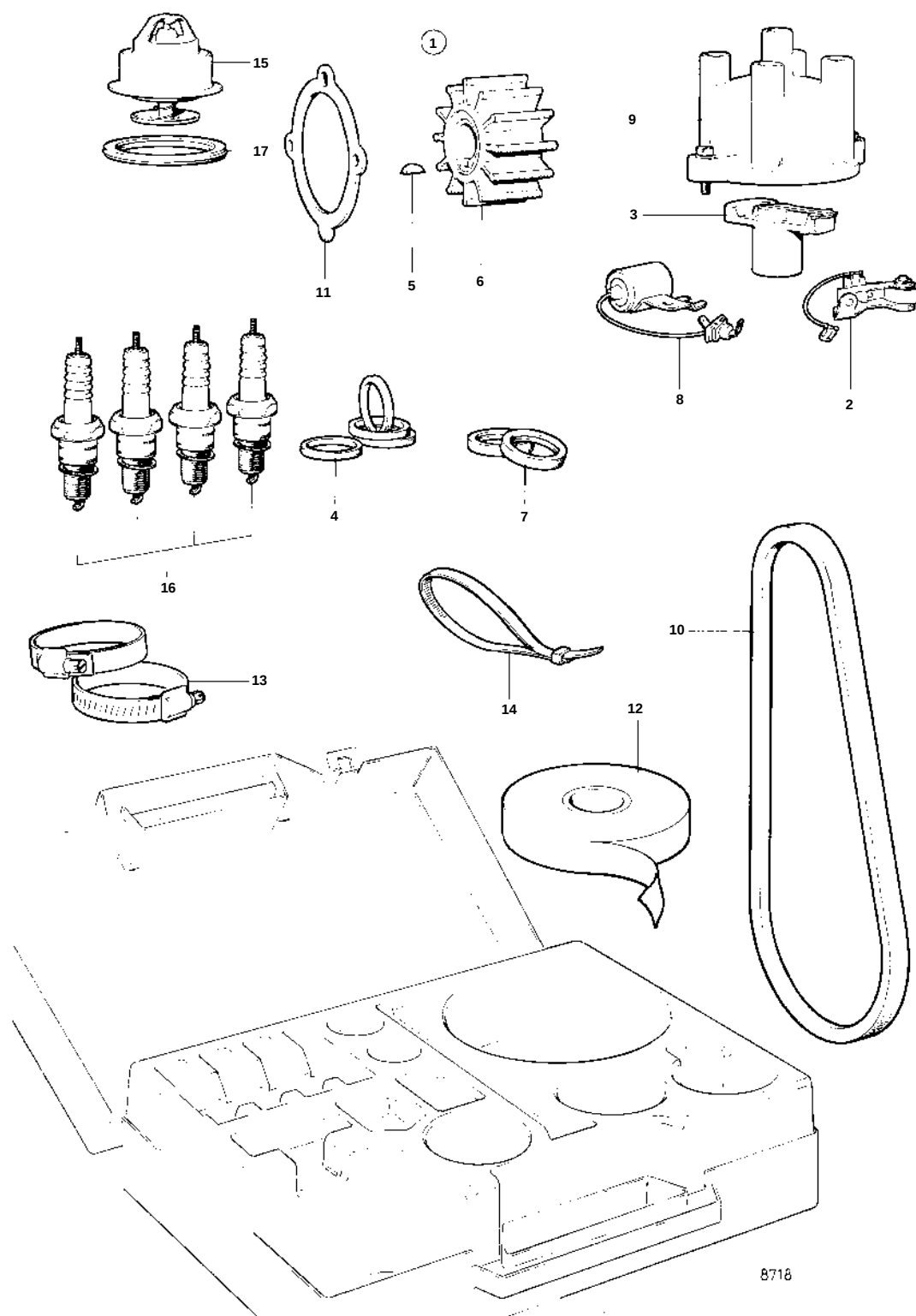
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7744660 - 090 - 090-0720	8848	Upd: 22 NOV 2005
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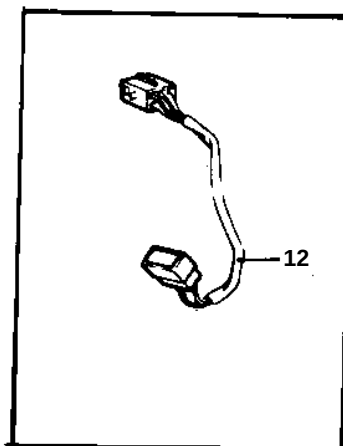
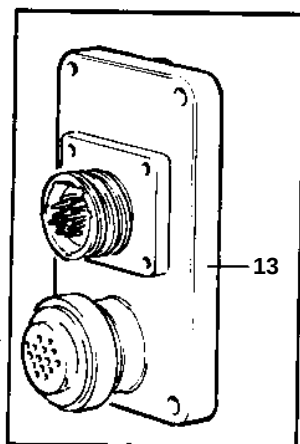
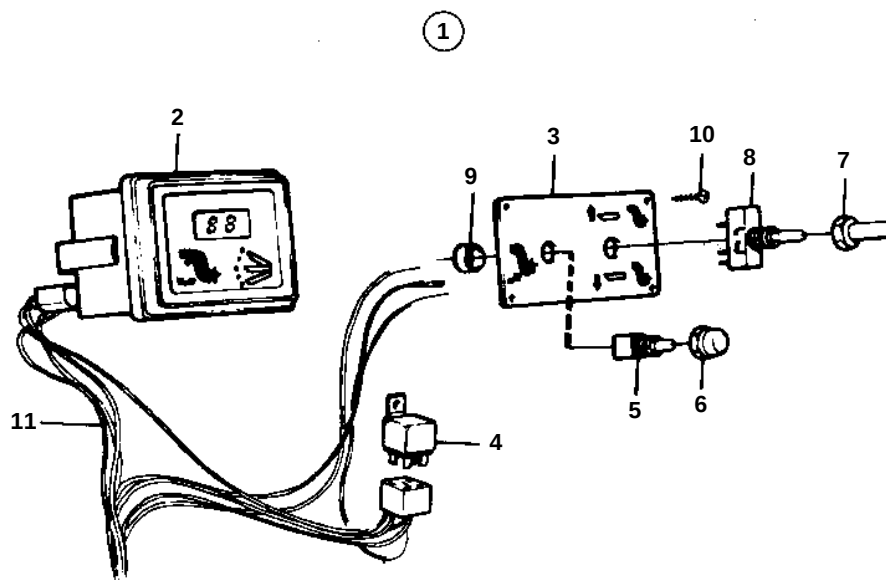
4656

Upd: 22 NOV 2005



REF	PART NO.	QTY	DESCRIPTION	NOTES
1	856086	1	On board kit	
2	243799	1	• Switch kit	
3	243903	1	• Rotor	
4	418412	4	• Sealing ring	
5	808007	1	• Key	
6		1	• IMPELLER	INCLUDED IN IMPELLER KIT 875575.
7	831622	2	• Gasket	
8	841262	1	• Capacitor	
9	841263	1	• Cover	
10	841821	1	• V-belt	
11	855901	1	• Gasket	
12	858283	1	• Electrical tape	
13	943476	2	• Hose clamp	
14	948210	10	• Strip clamp	
15		1	• THERMOSTAT	INCLUDED IN THERMOSTAT KIT 875580.
16		4	• SPARK PLUG	INCLUDED IN SPARK PLUG KIT 875820.
17	416033	1	• Sealing ring	

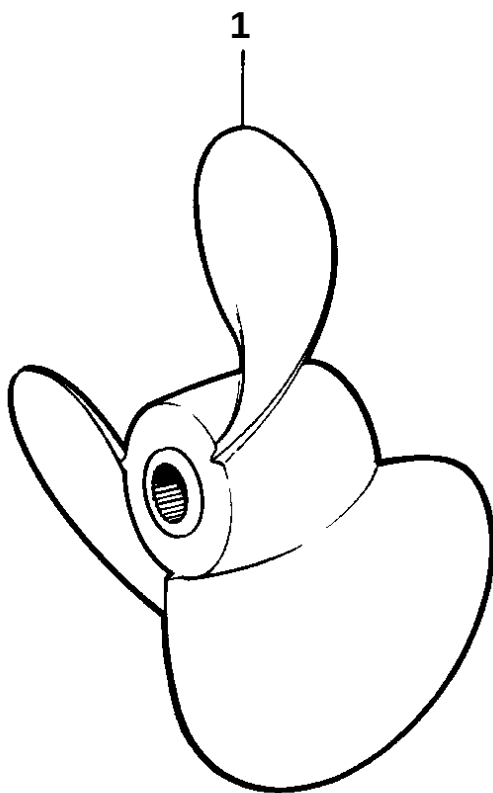
COMMON



7724

[illegible]

COMMON



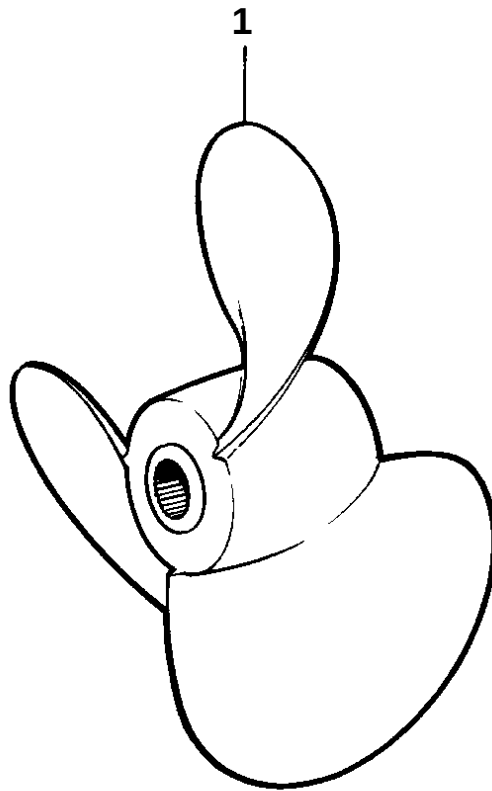
6082

COMMON

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	813280	1	Propeller	14X10
1	813283	1	Propeller	14X12
1	813285	1	Propeller	14X13
1	813287	1	Propeller	14X14
1	814631	1	Propeller	14X15. HIGH SPEED.
1	813291	1	Propeller	14X16
1	814632	1	Propeller	14X17. HIGH SPEED.
1	813365	1	Propeller	14X18
1	854146	1	Propeller	14X19. HIGH SPEED.
1	813368	1	Propeller	14X20
1	814634	1	Propeller	14X21. HIGH SPEED.
1	851139	1	Propeller	14X21. LONG HUB.. HIGH SPEED.
1	851142	1	Propeller	14X23. HIGH SPEED.
1	851142	1	Propeller	14X23. LONG HUB.. HIGH SPEED.
1	813297	1	Propeller	15X11
1	813317	1	Propeller	15X13
1	813345	1	Propeller	15X14
1	814615	1	Propeller	15X15. HIGH SPEED.
1	813301	1	Propeller	15X16
1	854148	1	Propeller	15X17. HIGH SPEED.
1	851125	1	Propeller	15X17. LONG HUB.. HIGH SPEED.
1	850865	1	Propeller	15X19. LONG HUB.. HIGH SPEED.
1	850867	1	Propeller	15X21. LONG HUB.. HIGH SPEED.
1	851036	1	Propeller	16X13. LONG HUB.. HIGH SPEED.
1	832605	1	Propeller	16X14
1	851038	1	Propeller	16X15. LONG HUB.. HIGH SPEED.
1	832607	1	Propeller	16X16
1	851040	1	Propeller	16X17. LONG HUB.. HIGH SPEED.
1	852493	1	Propeller	16X17. LONG HUB.. CUP, HIGH SPEED.

REF	PART NO.	QTY	DESCRIPTION		NOTES
1	852613	1	Propeller		16X19. LONG HUB.. HIGH SPEED.
1	852634	1	Propeller		16X21. LONG HUB.. HIGH SPEED.
1	852491	1	Propeller		16X23. LONG HUB.. HIGH SPEED.

COMMON



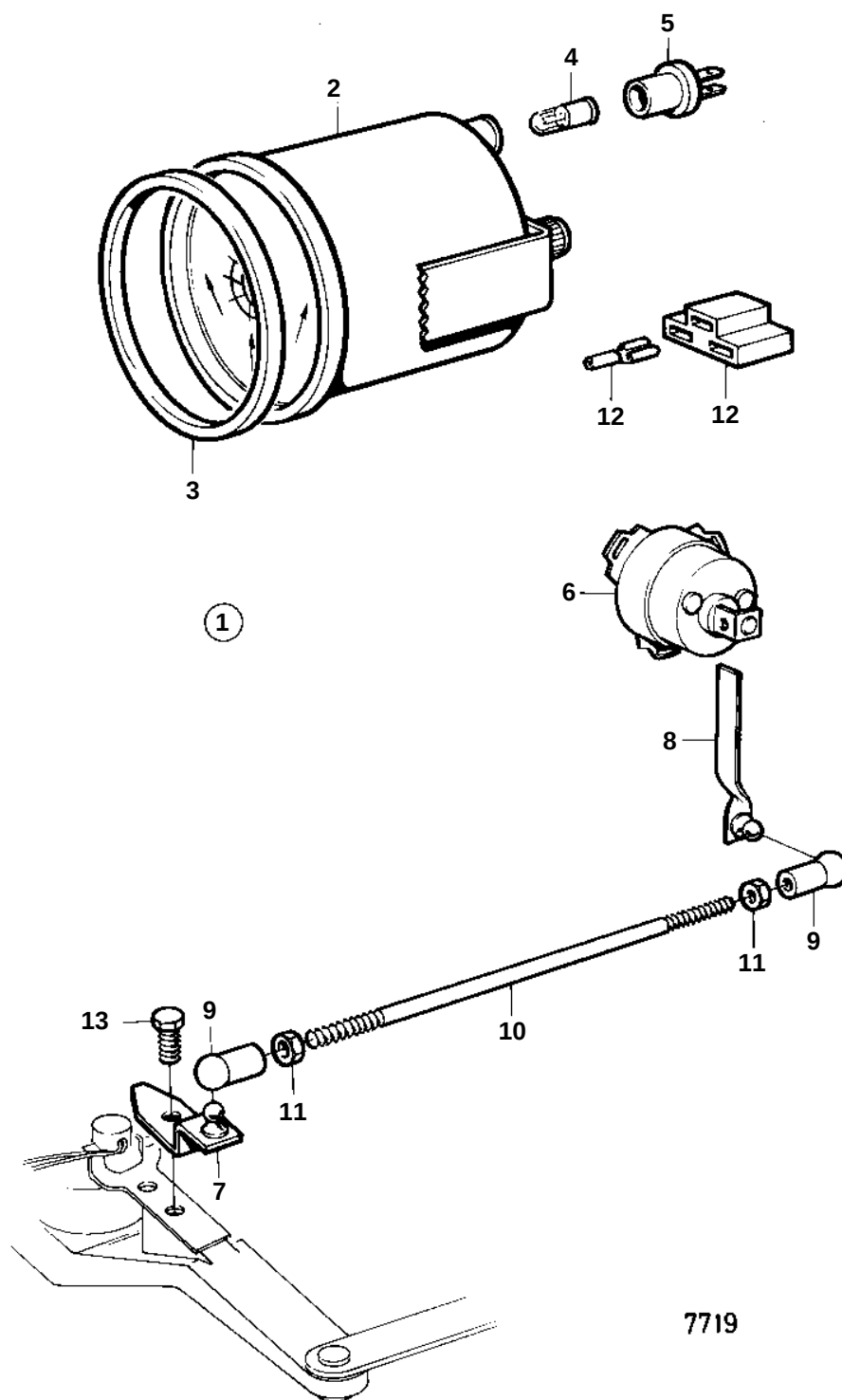
6082

COMMON

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	813279	1	Propeller	14X10
1	897626	1	Propeller	14X11
	813282	1	Propeller	14X12
1	813284	1	Propeller	14X13
1	813286	1	Propeller	14X14
1	814626	1	Propeller	14X15. HIGH SPEED.
1	813290	1	Propeller	14X16
1	814627	1	Propeller	14X17. HIGH SPEED.
1	813364	1	Propeller	14X18
1	854147	1	Propeller	14X19. HIGH SPEED.
1	850781	1	Propeller	14X19. CUP, HIGH SPEED.
	813304	1	Propeller	14X20
1	851138	1	Propeller	14X21. HIGH SPEED.
1	850782	1	Propeller	14X21. CUP, HIGH SPEED.
	851138	1	Propeller	14X21. LONG HUB.. HIGH SPEED.
1	839569	1	Propeller	14X23. HIGH SPEED.
1	850783	1	Propeller	14X23. CUP, HIGH SPEED.
	851141	1	Propeller	14X23. LONG HUB.. HIGH SPEED.
1	813296	1	Propeller	15X11
1	813298	1	Propeller	15X12
	813316	1	Propeller	15X13
1	813344	1	Propeller	15X14
1	814611	1	Propeller	15X15. HIGH SPEED.
1	897471	1	Propeller	15X16
1	854149	1	Propeller	15X17. HIGH SPEED.
1	851124	1	Propeller	15X17. LONG HUB.. HIGH SPEED.
1	850864	1	Propeller	15X19. LONG HUB.. HIGH SPEED.
1	850866	1	Propeller	15X21. LONG HUB.. HIGH SPEED.
1	851035	1	Propeller	16X13. LONG HUB.. HIGH SPEED.
1	832604	1	Propeller	16X14
1	851037	1	Propeller	16X15. LONG HUB.. HIGH SPEED.
1	832606	1	Propeller	16X16
1	851039	1	Propeller	16X17. LONG HUB.. HIGH SPEED.
1	852477	1	Propeller	16X17. LONG HUB.. CUP, HIGH SPEED.

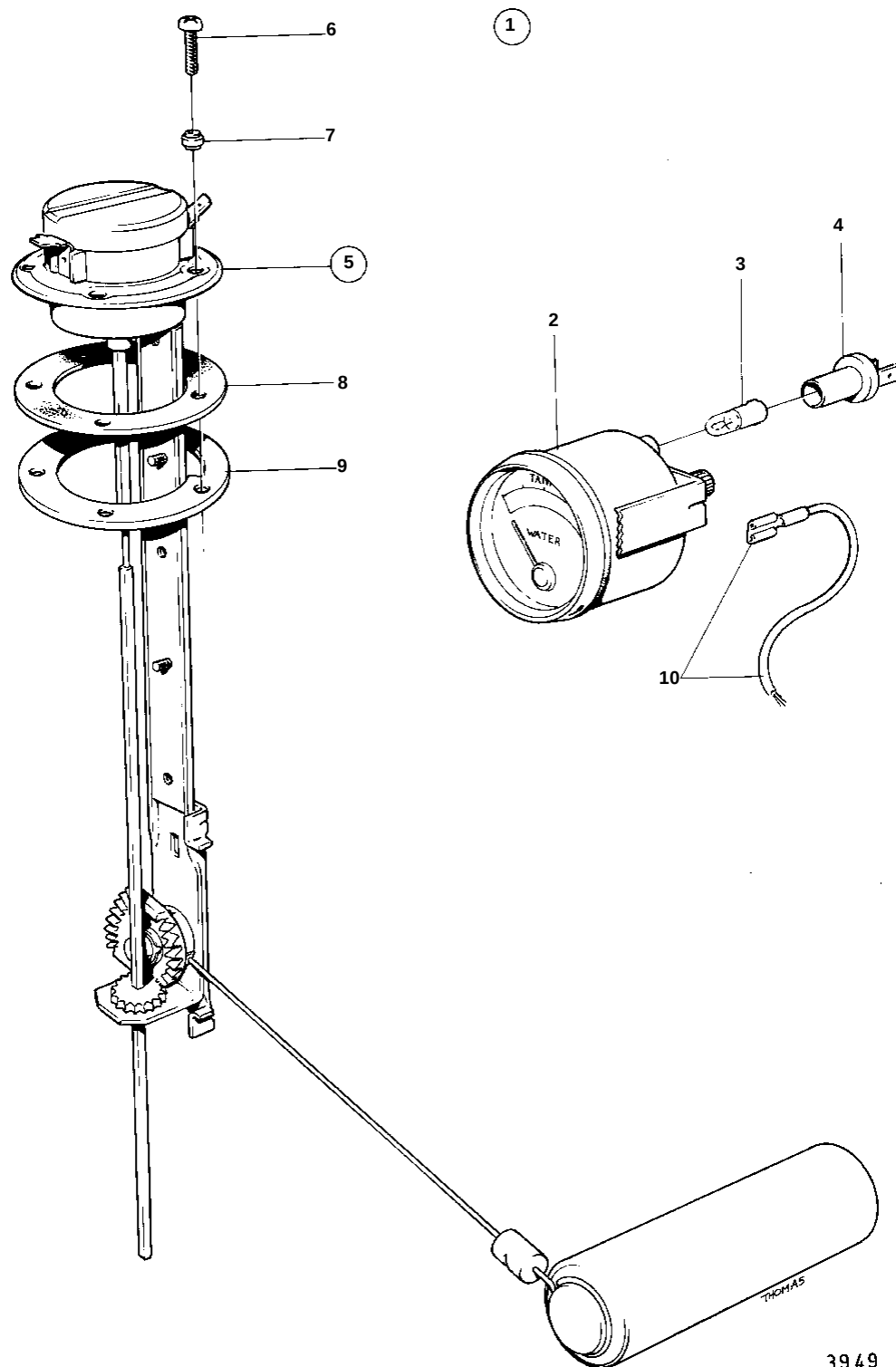
COMMON

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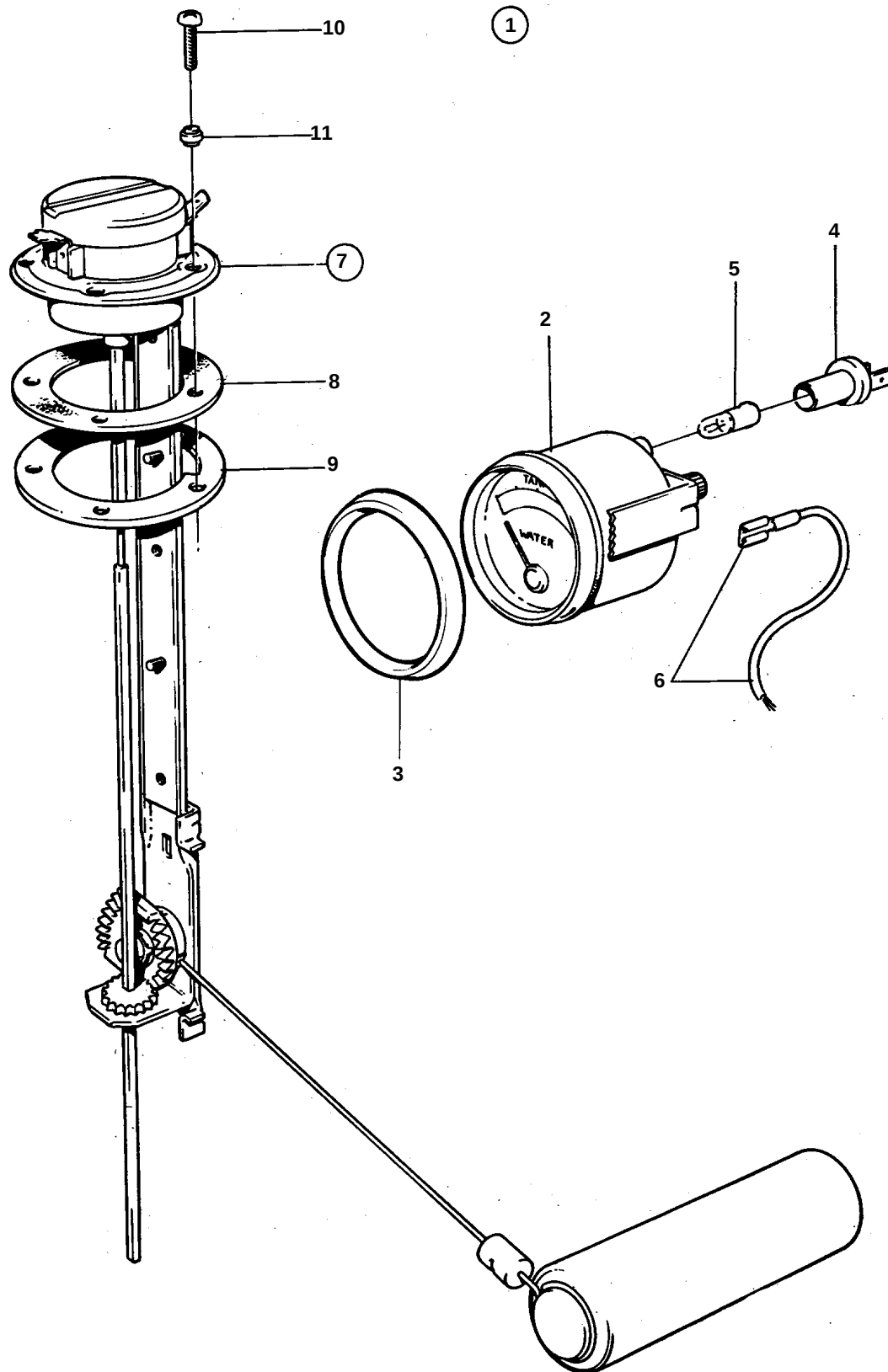
REF	PART NO.	QTY	DESCRIPTION		NOTES
1	858886	1	Rudder indicator		
2	828698	1	• Rudder indicator		
3	858643	1	• Front ring		
4	19923	1	• Bulb		12V
5	808175	1	• Bulb socket		
6	837772	1	• Rudder position sens		
7	853176	1	• Bracket		
8	853177	1	• Lever		
9	946704	1	• Ball socket		
	946703	1	• Ball socket		
10	943549	1	• Control rod		
11	942836	1	• Nut		
	955780	1	• Nut		
12		X	• CABLES AND TERMINALS		SEE GROUP 3
13	940199	1	• Screw		

COMMON



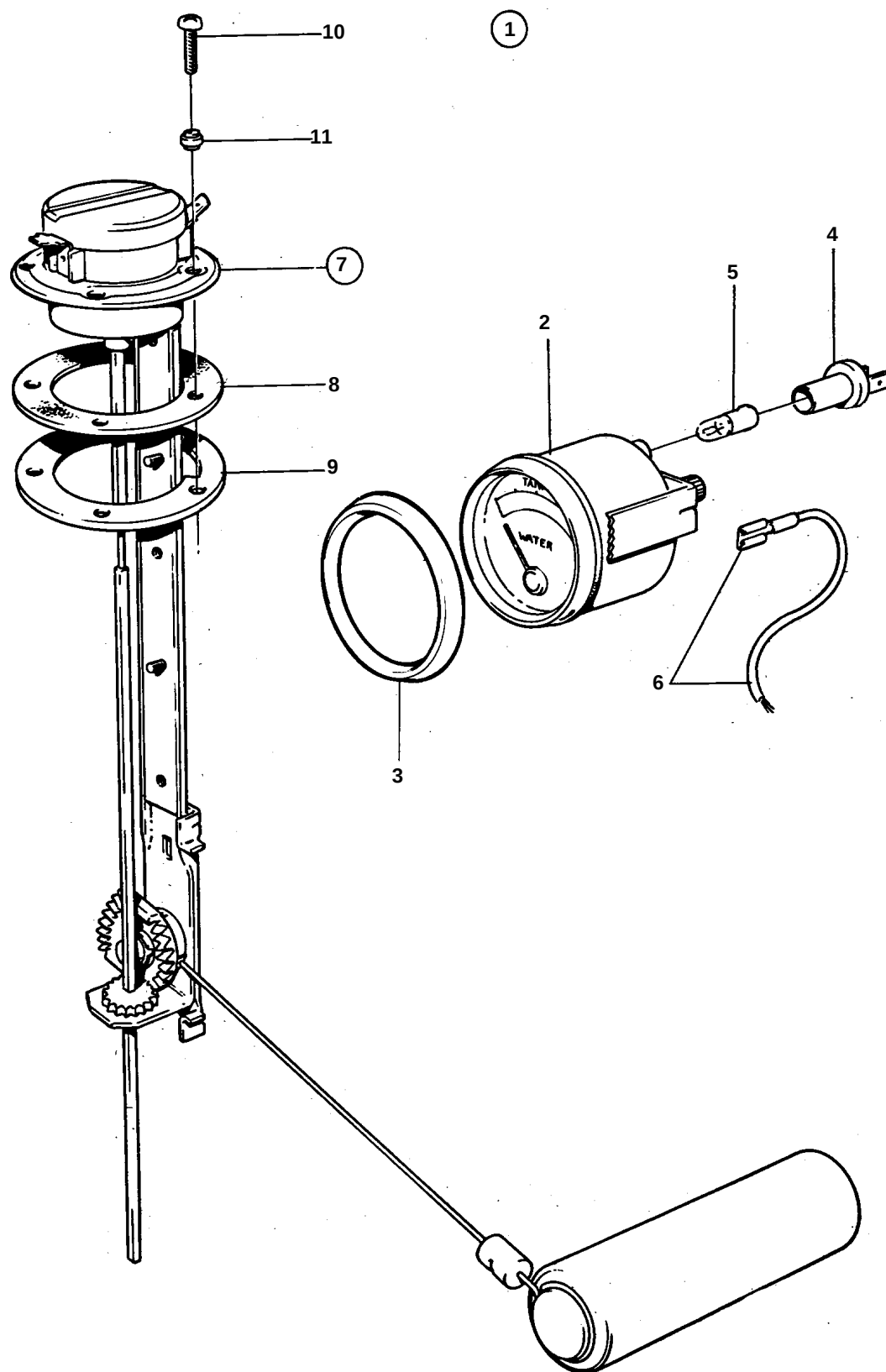
REF	PART NO.	QTY	DESCRIPTION		NOTES
1	834400	1	Tank gauge		FOR DRINKING WATER.
2	834380	1	• Tank gauge		
3	19923	1	• Bulb		
4	808175	1	• Bulb socket		
5	834389	1	• Sender		
6	956078	4	• • Screw		L = 16 MM
	956081	1	• • Screw		L = 25 MM
7	834481	5	• • Gasket		
8	89865	1	• • Gasket		
9	834480	1	• • Flange		
10		X	CABLES AND CABLE TERMINALS		SEE GROUP 3

COMMON



[illegible]

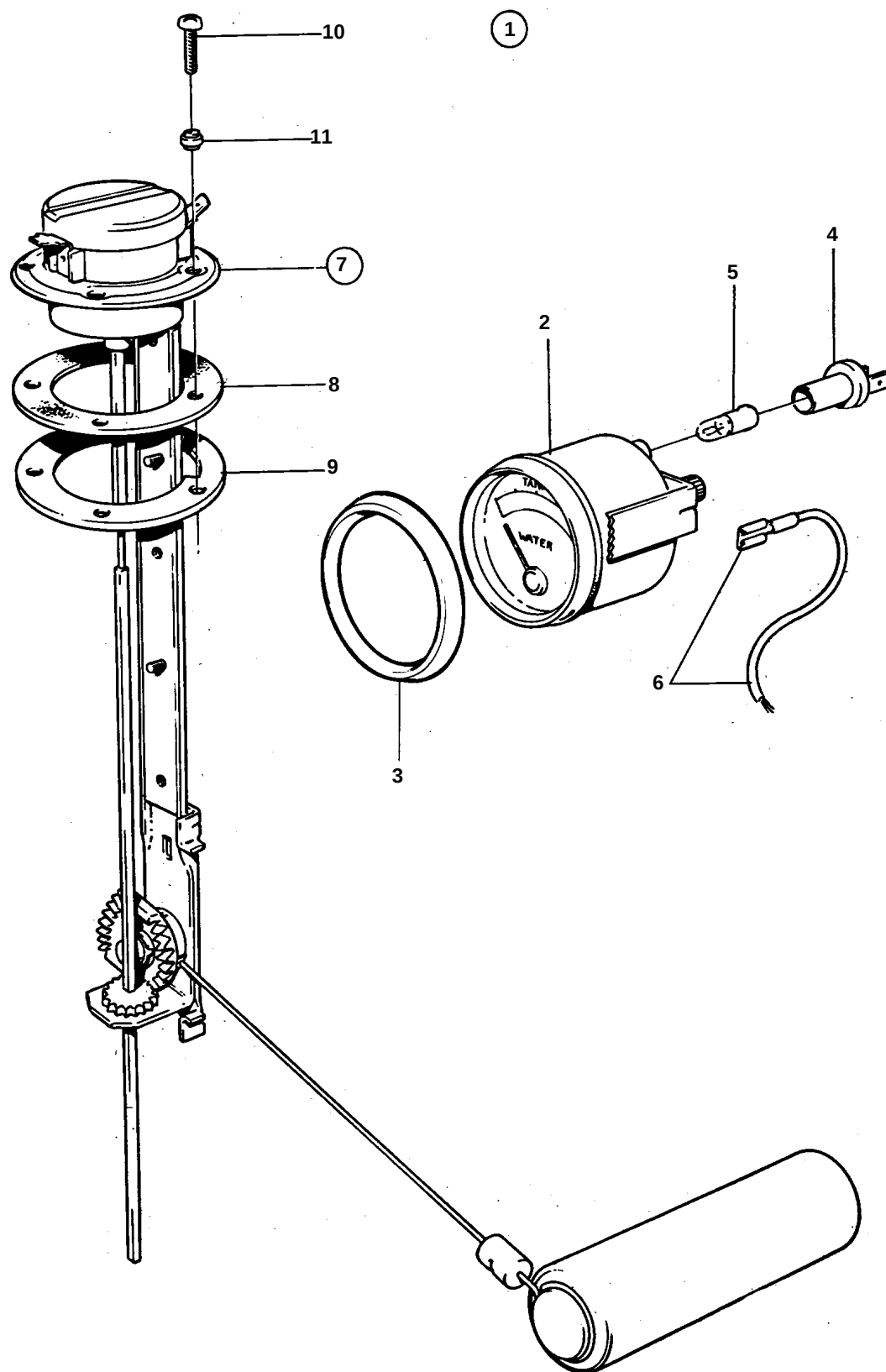
COMMON



COMMON

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	828715	1		24V
2	828633	1	• Tank gauge	*
3	858643	1	• Front ring	*
4	808175	1	• Bulb socket	
5	182059	1	• Bulb	
6		X	• CABLES AND TERMINALS	SEE GROUP 3
7	837999	1	• Tank sensor	
8	89865	1	• • Gasket	
9	834480	1	• • Flange	
10	956078	4	• • Screw	L = 16 MM
	956081	1	• • Screw	L = 25 MM
11	834481	5	• • Gasket	

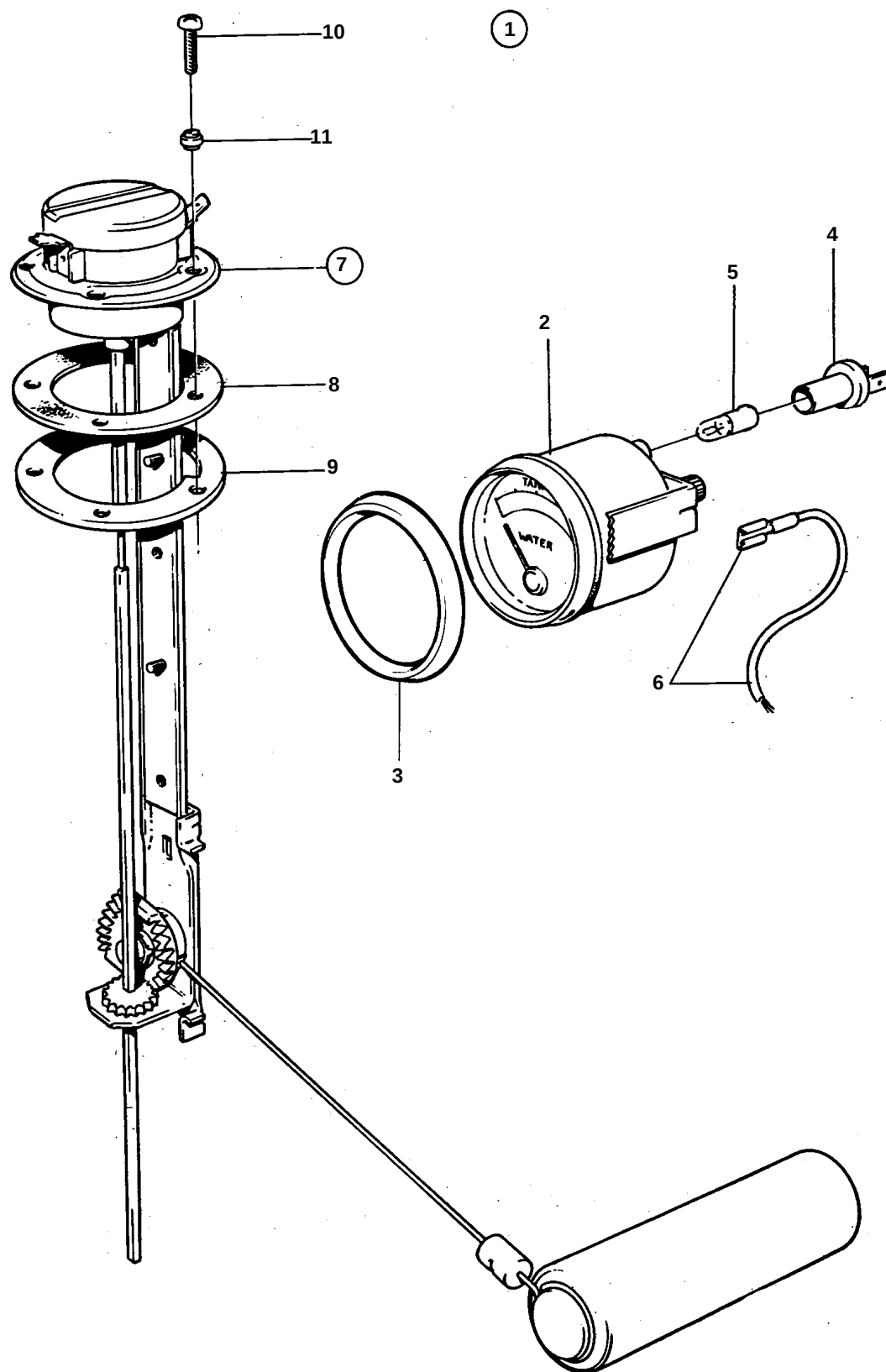
COMMON



COMMON

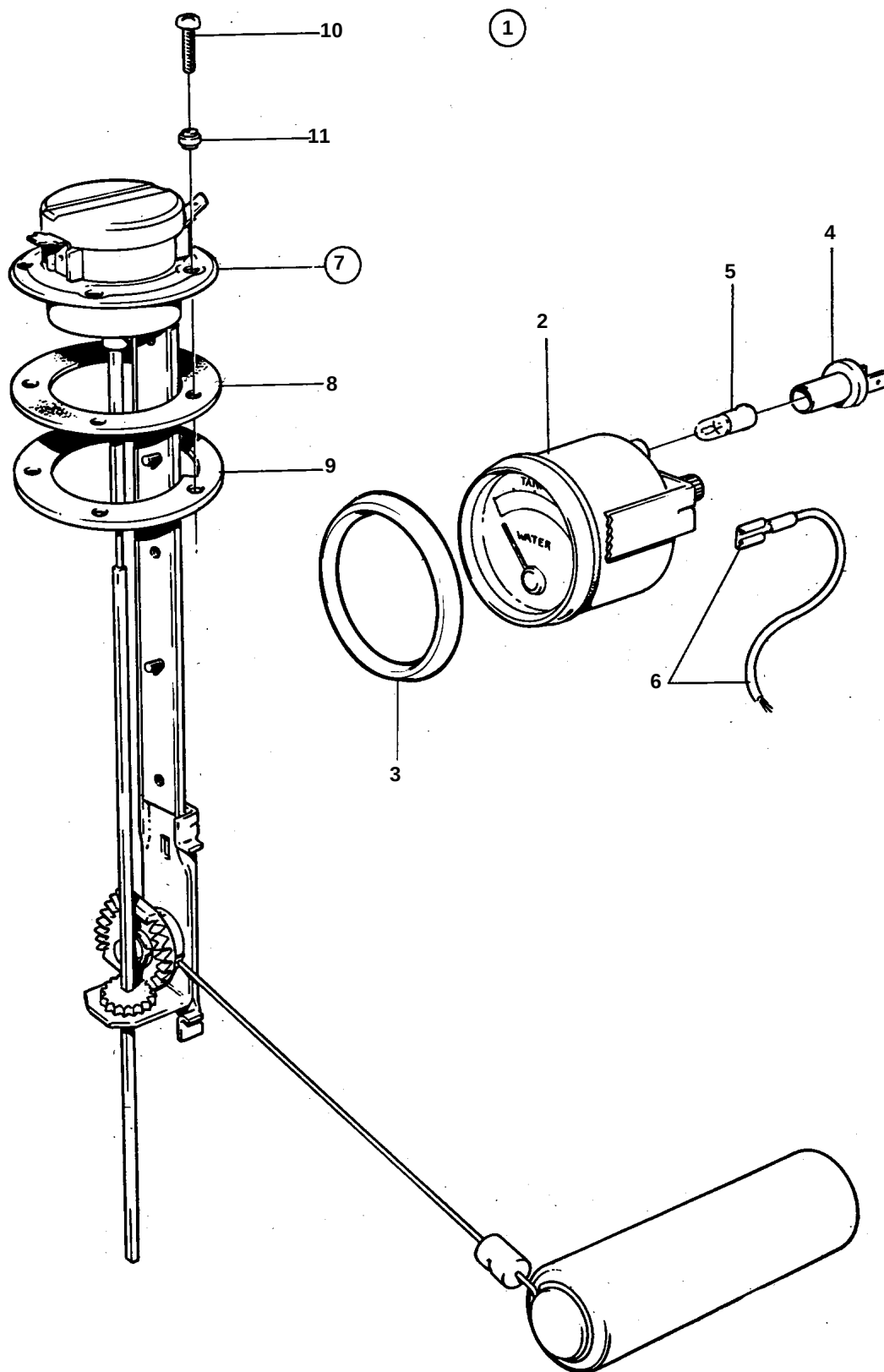
REF	PART NO.	QTY	DESCRIPTION	NOTES
1	858881	1	Tank gauge kit	12V
2	828635	1	• Water level gauge	*
3	858643	1	• Front ring	*
4	808175	1	• Bulb socket	
5	19923	1	• Bulb	
6		X	• CABLES AND TERMINALS	SEE GROUP 3
7	834389	1	• Sender	
8	89865	1	• • Gasket	
9	834480	1	• • Flange	
10	956078	4	• • Screw	L = 16 MM
	956081	1	• • Screw	L = 25 MM
11	834481	5	• • Gasket	

COMMON



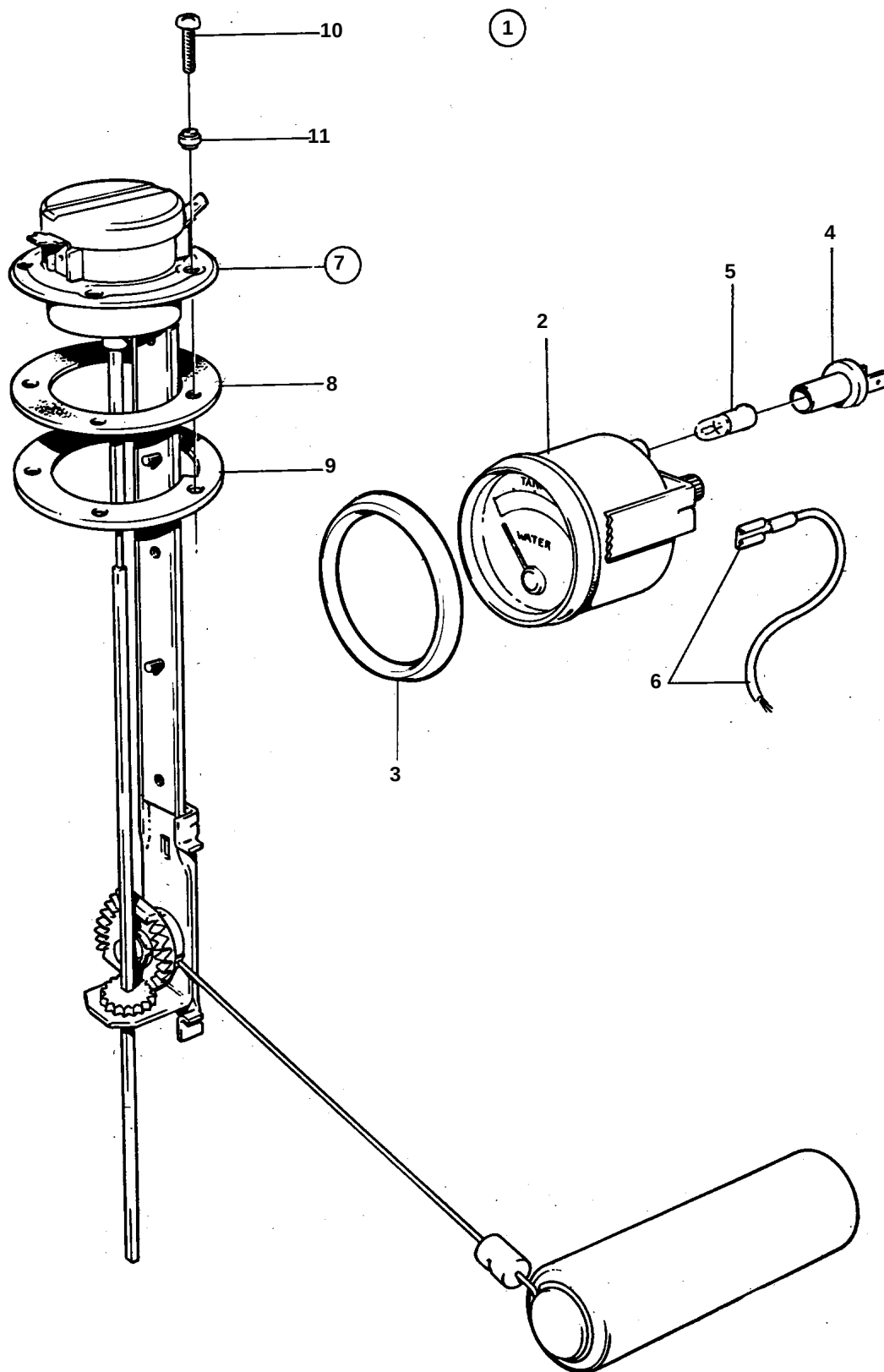
REF	PART NO.	QTY	DESCRIPTION	NOTES
1	828717	1		24V
2	828636	1	• Tank gauge	*
3	858643	1	• Front ring	*
4	808175	1	• Bulb socket	
5	182059	1	• Bulb	
6		X	• CABLES AND TERMINALS	SEE GROUP 3
7	834389	1	• Sender	
8	89865	1	• • Gasket	
9	834480	1	• • Flange	
10	956078	4	• • Screw	L = 16 MM
	956081	1	• • Screw	L = 25 MM
11	834481	5	• • Gasket	

COMMON



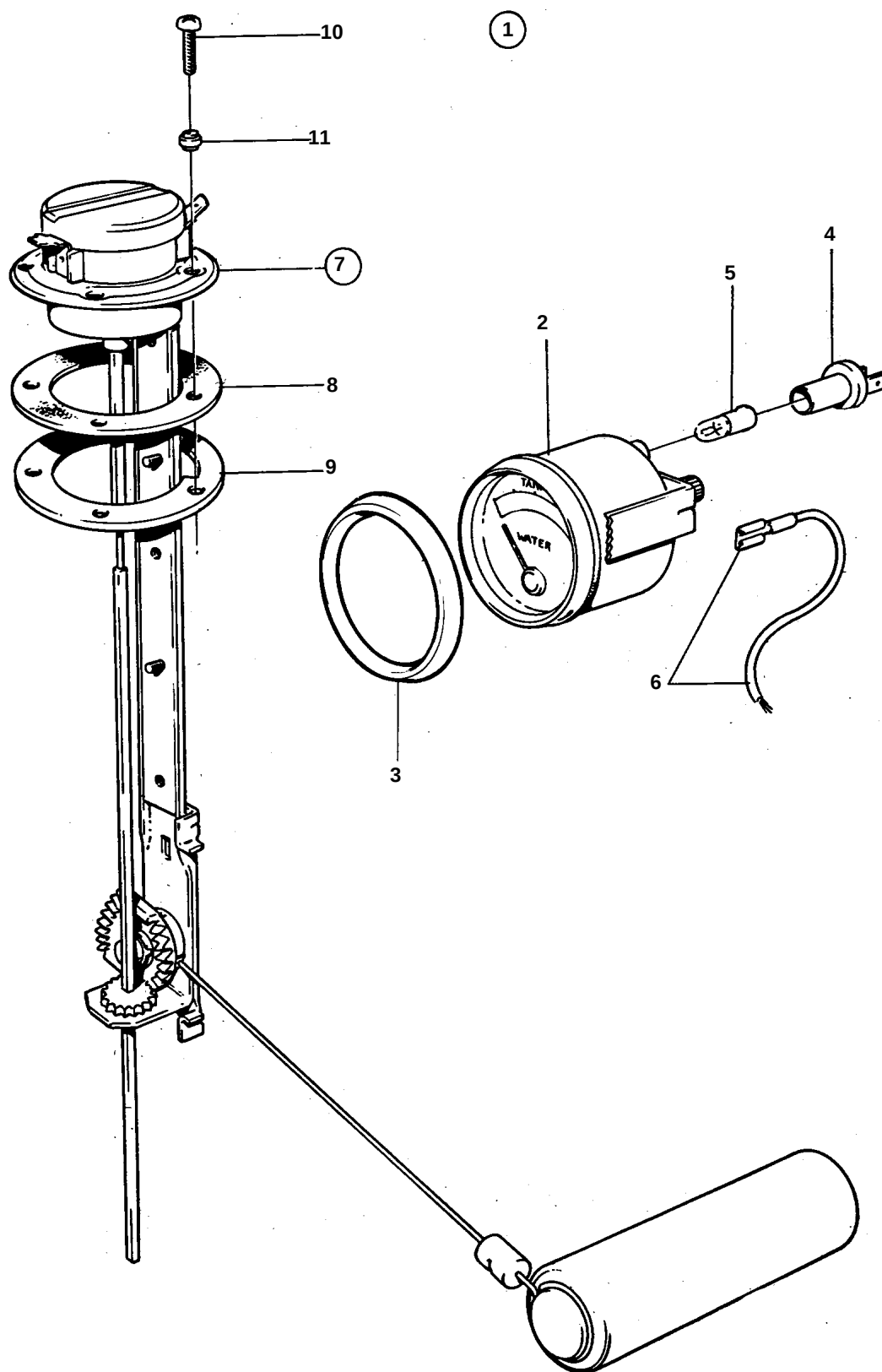
REF	PART NO.	QTY	DESCRIPTION	NOTES
1	858879	1	Tank gauge kit	12V, FUEL
2	828632	1	• Fuel gauge	
3	858643	1	• Front ring	
4	808175	1	• Bulb socket	
5	19923	1	• Bulb	
6		X	• CABLES AND TERMINALS	SEE GROUP 3
7	837999	1	• Tank sensor	
8	89865	1	• • Gasket	
9	834480	1	• • Flange	
10	956078	4	• • Screw	L = 16 MM
11	834481	5	• • Gasket	

COMMON



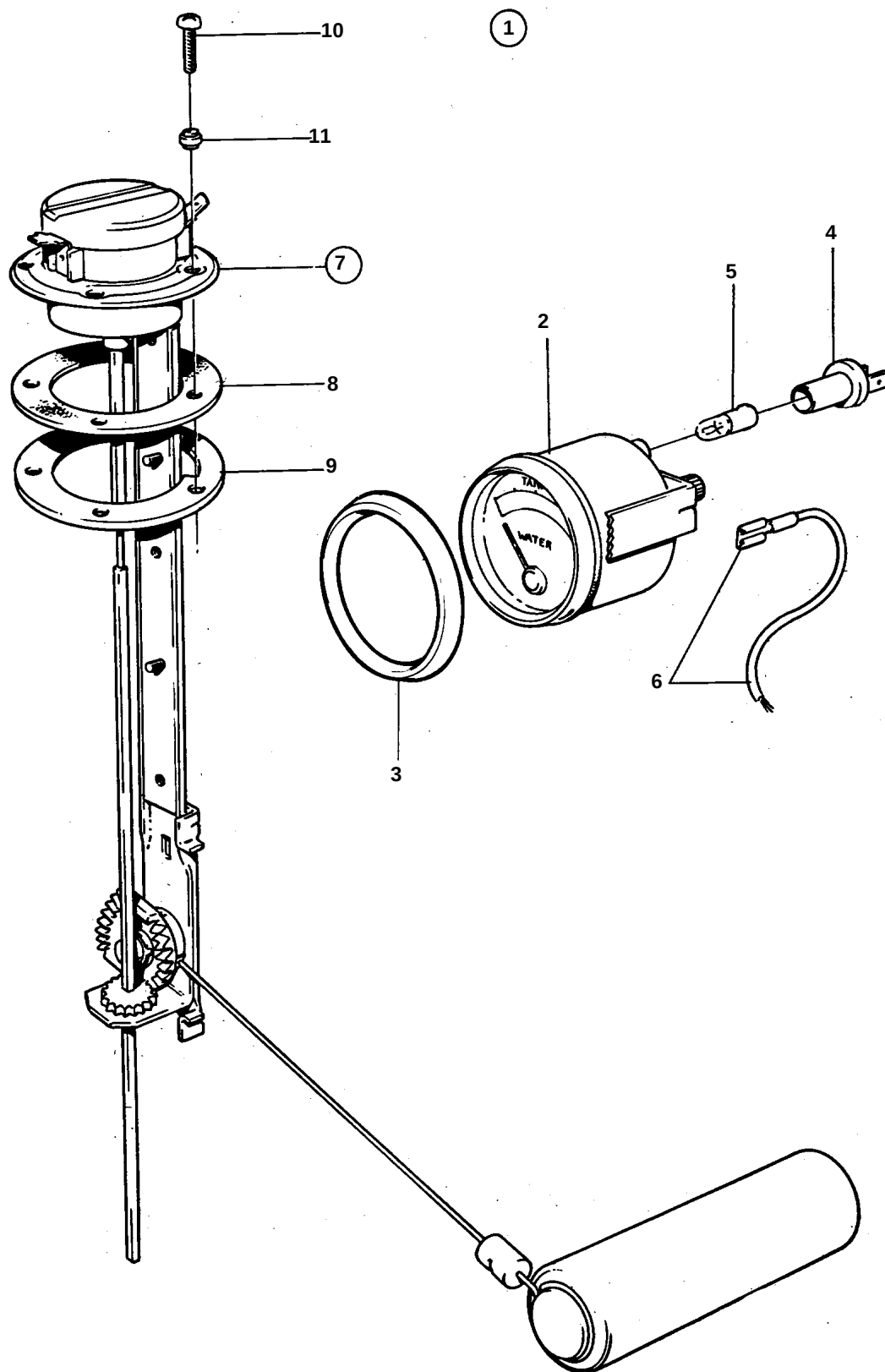
REF	PART NO.	QTY	DESCRIPTION	NOTES
1	858880	1		24V, FUEL
2	828633	1	• Tank gauge	
3	858643	1	• Front ring	
4	808175	1	• Bulb socket	
5	182059	1	• Bulb	
6		X	• CABLES AND TERMINALS	SEE GROUP 3
7	837999	1	• Tank sensor	
8	89865	1	• • Gasket	
9	834480	1	• • Flange	
10	956078	4	• • Screw	L = 16 MM
11	834481	5	• • Gasket	

COMMON



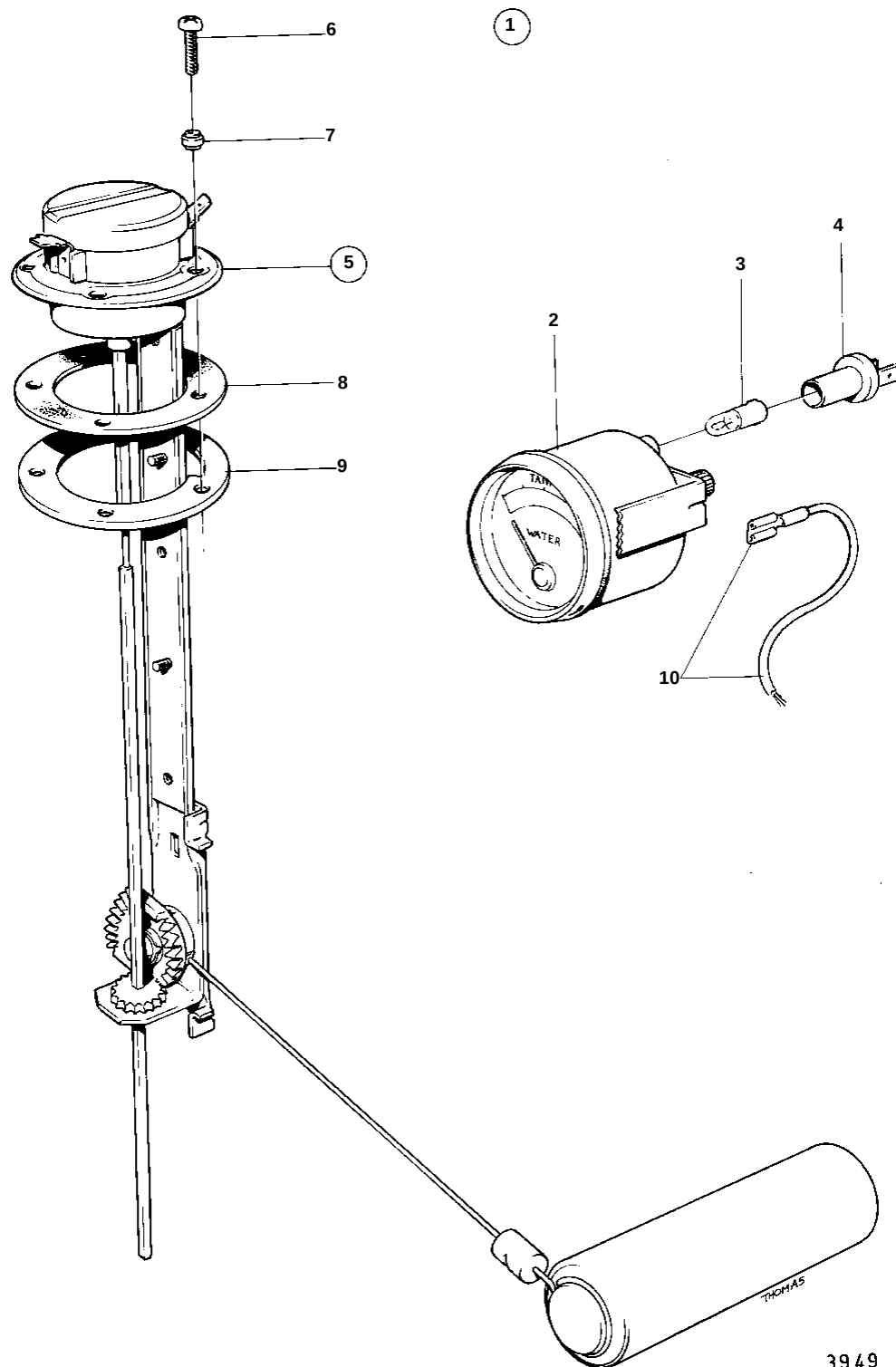
REF	PART NO.	QTY	DESCRIPTION	NOTES
1	858881	1	Tank gauge kit	12V, WATER
2	828635	1	• Water level gauge	
3	858643	1	• Front ring	
4	808175	1	• Bulb socket	
5	19923	1	• Bulb	
6		X	• CABLES AND TERMINALS	SEE GROUP 3
7	834389	1	• Sender	
8	89865	1	• • Gasket	
9	834480	1	• • Flange	
10	956078	4	• • Screw	L = 16 MM
11	834481	5	• • Gasket	

COMMON

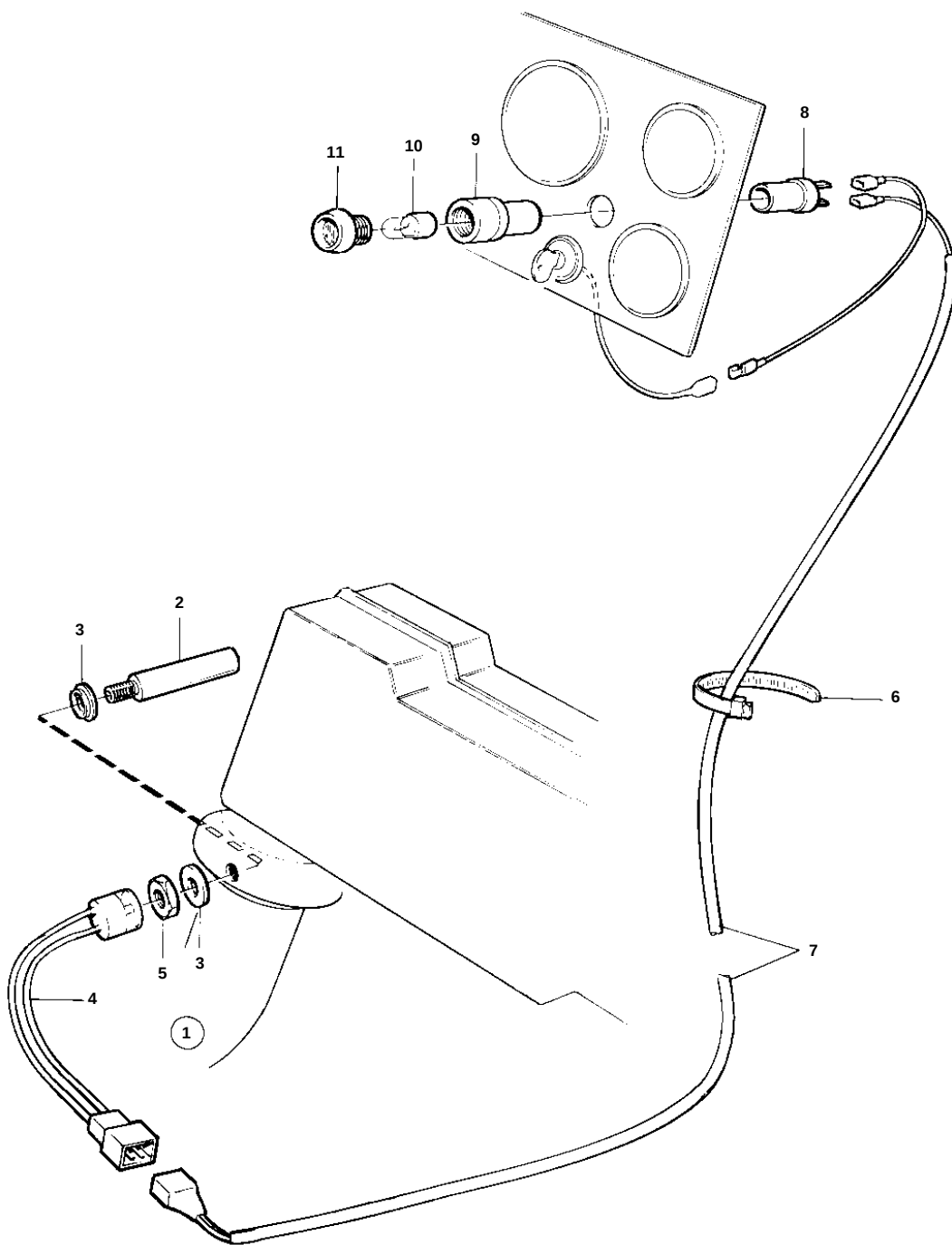


REF	PART NO.	QTY	DESCRIPTION	NOTES
1	858882	1		24V, WATER
2	828636	1	• Tank gauge	
3	858643	1	• Front ring	
4	808175	1	• Bulb socket	
5	182059	1	• Bulb	
6		X	• CABLES AND TERMINALS	SEE GROUP 3
7	834389	1	• Sender	
8	89865	1	• • Gasket	
9	834480	1	• • Flange	
10	956078	4	• • Screw	L = 16 MM
11	834481	5	• • Gasket	

COMMON



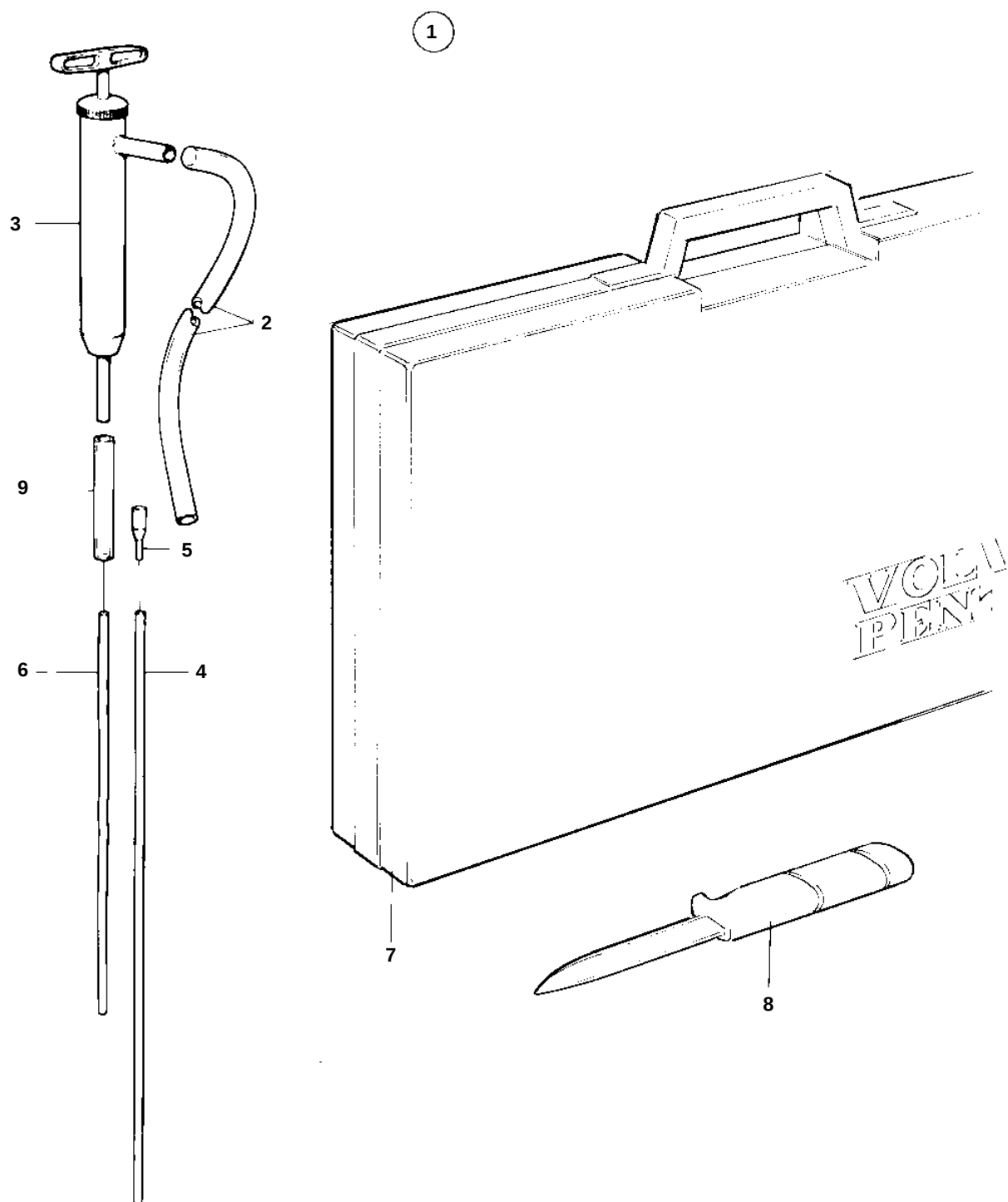
REF	PART NO.	QTY	DESCRIPTION	NOTES
1	834399	1	Tank gauge	FOR FUEL.
2	834378	1	• Tank gauge	
3	19923	1	• Bulb	
4	808175	1	• Bulb socket	
5	837999	1	• Tank sensor	
6	956078	4	• • Screw	L = 16 MM
	956081	1	• • Screw	L = 25 MM
7	834481	5	• • Gasket	
8	89865	1	• • Gasket	
9	834480	1	• • Flange	
10		X	CABLES AND CABLE TERMINALS	SEE GROUP 3



8950

AQ151

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	828860	1	Exhaust temp kit	
2		1	• BULB	
3	828776	2	• Washer	
4	828761	1	• Thermo monitor	
5		1	• NUT	
6	948210	5	• Strip clamp	
7		1	• CABLE UNIT	
		X	• • CABLES AND TERMINALS	SEE GROUP 3
8	808175	1	• Bulb socket	
9	819350	1	• Sleeve	
10	19923	1	• Bulb	
11	827766	1	• Lens	

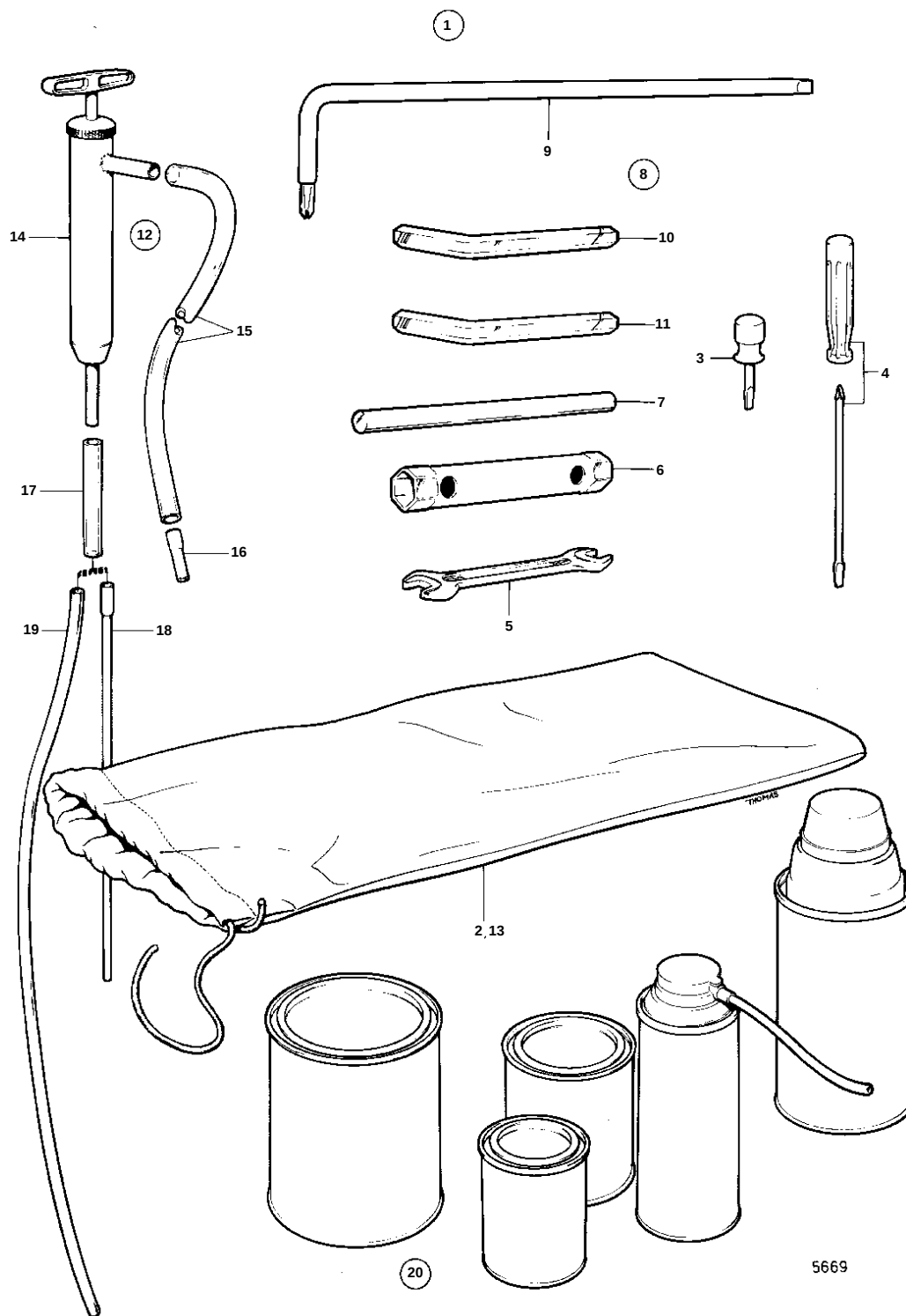


8804

COMMON

[illegible]

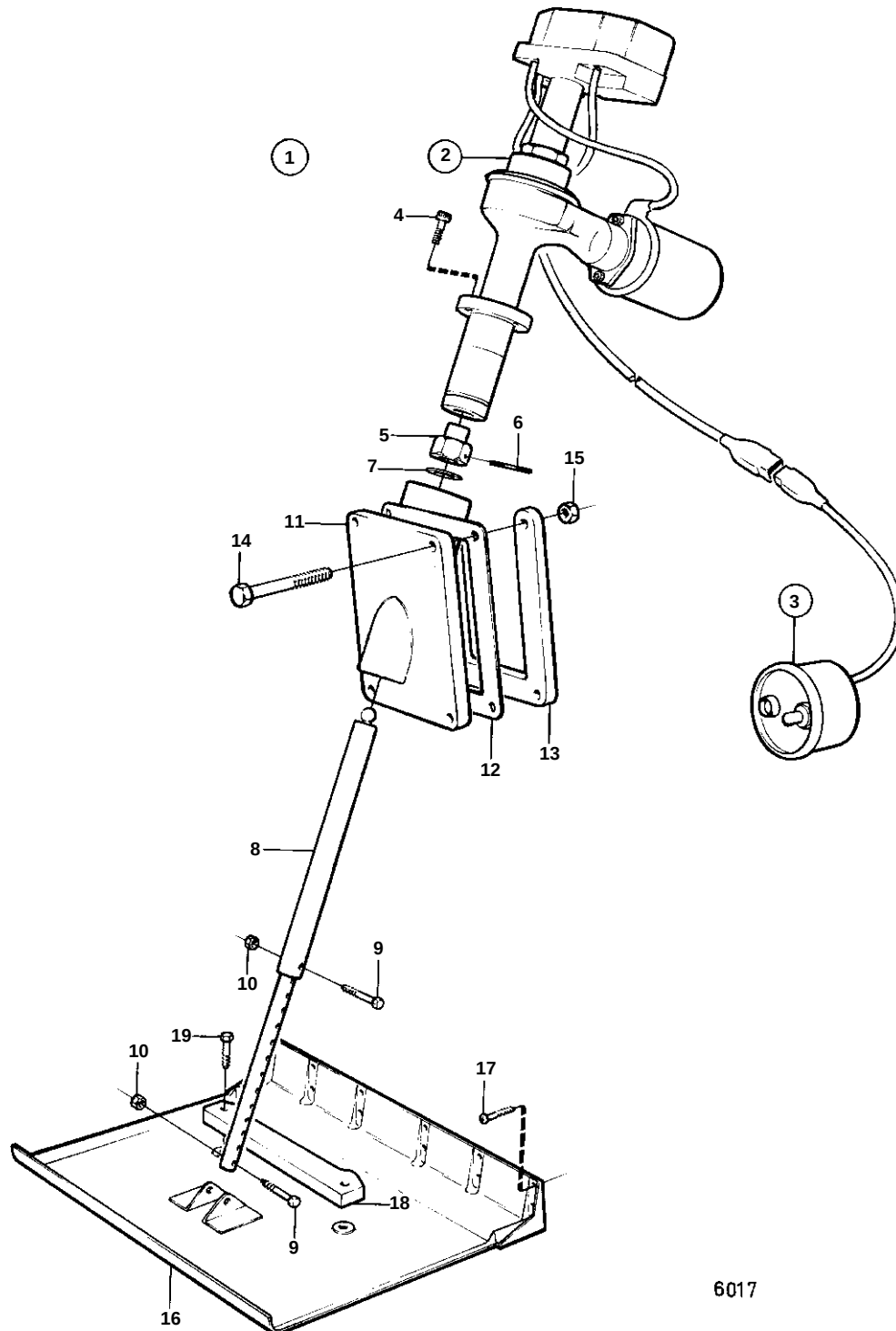
COMMON



COMMON

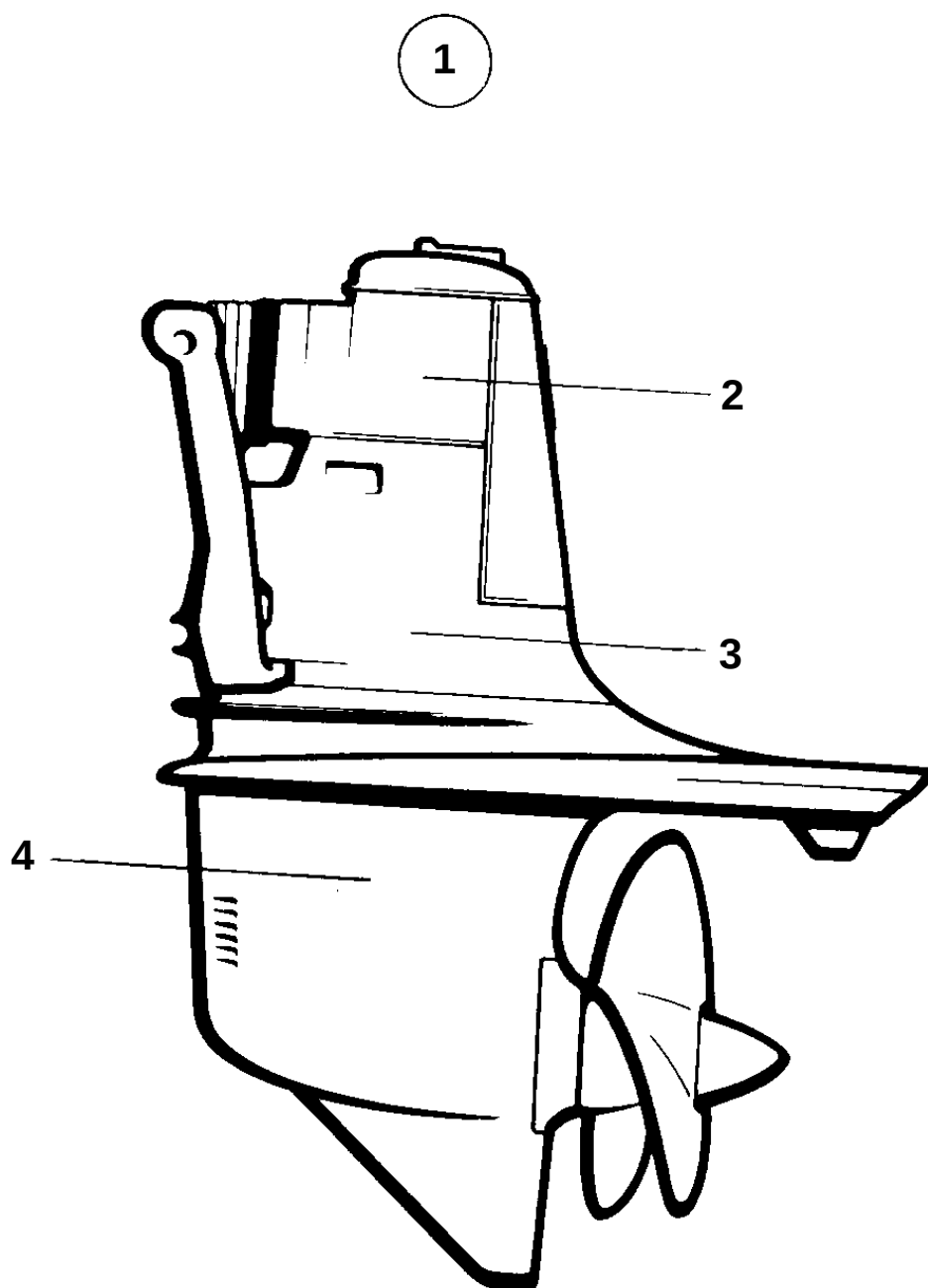
REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	844636	1	Tool kit		
2	844642	1	• Tool bag		
3	841044	1	• Screwdriver		
4	963929	1	• Screwdriver		
5	843929	1	• Open-end wrench		8-10 MM
	210056	1	• Open-end wrench		11-12 MM
	841252	1	• Open-end wrench		13-16 MM
	962053	1	• Open-end wrench		13-17 MM
	962060	1	• Open-end wrench		14-17 MM
	962054	1	• Open-end wrench		19-22 MM
6	884570	1	Spark plug spanner		REPL BY 855854
	855854	1	Spark plug spanner		
7	1210305	1	Lever		
8	841045	1	Tool kit		AQ DRIVE UNIT
9	834980	1	• Screwdriver		
10	914675	1	• Allen wrench		11/4"
	914677	1	• Allen wrench		3/8"
11	851462	2	Puller		AQ DRIVE UNIT
12	875117	1	Oil bilge pump		
13	844642	1	• Tool bag		
14		1	• OIL BILGE PUMP		
15	806282	1	• Hose		L = 1000 MM
16	841046	1	• Hose		
17	941405	X	• Hose		L = 100 MM
18	835964	1	• Tube		L = 711 MM
19	841527	X	• Plastic pipe		L = 1000 MM
20			• CHEMICALS	090-5000	

COMMON



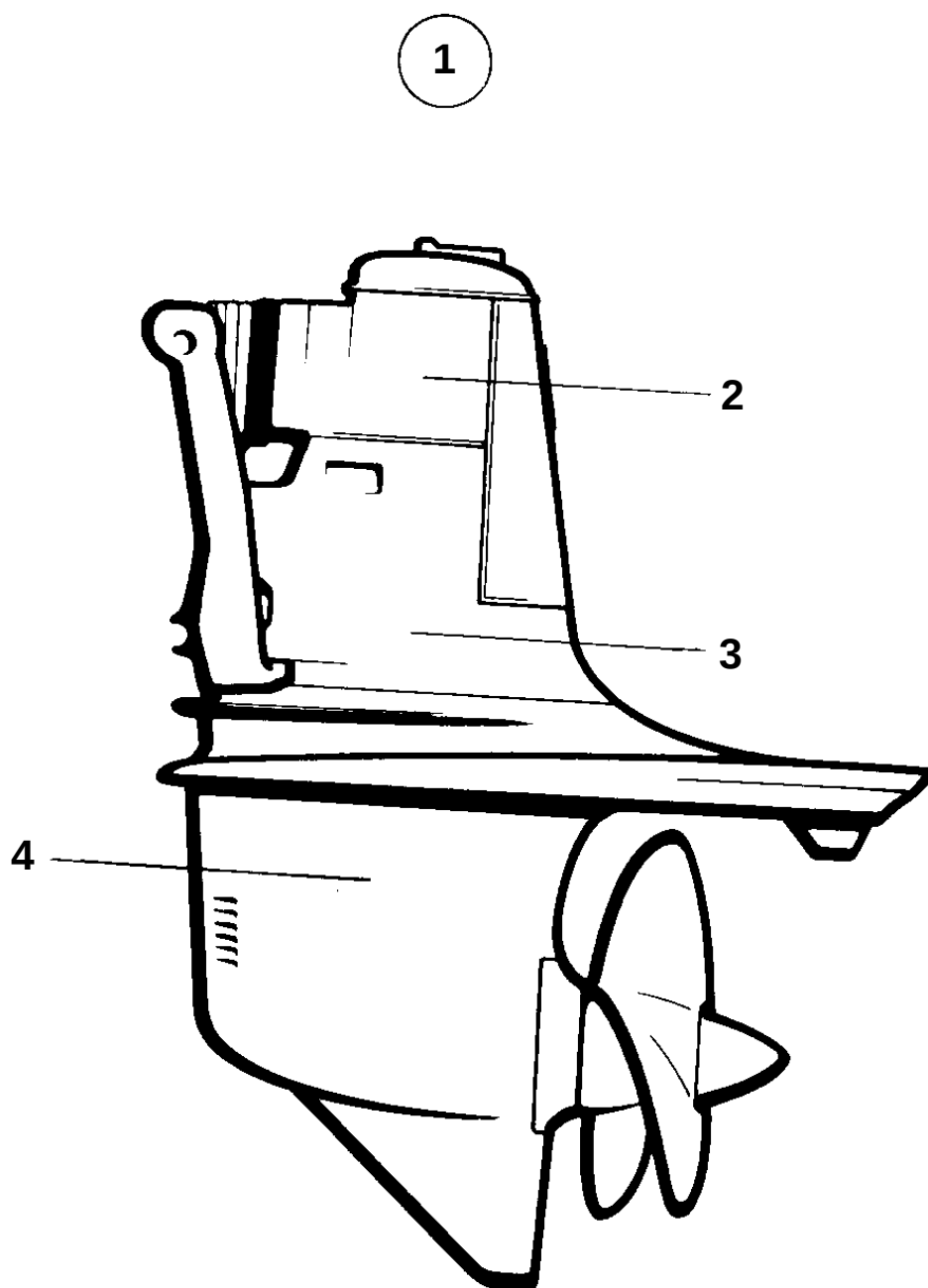
6017

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.
1	851350	1	Trimming raft	
2	853520	1	• Electromechan lift	
3	850375	1	• Instrument panel	
				090-1500
4	956568	4	• Screw	
5	827267	2	• Ball joint	
6	943793	2	• Spring pin	
7	827268	2	• Lock ring	
8	827544	2	• Push rod	
9	963559	2	• Screw	
10	966170	2	• Nut	
11	827264	2	• Housing	
12	827269	2	• Gasket	
13	827265	2	• Flange	
14	191844	12	• Screw	
15	950364	12	• Nut	
16	827324	2	• Trimming raft	
17	943790	24	• Screw	
18	832598	2	• Zinc electrode	
19	940171	4	• Screw	



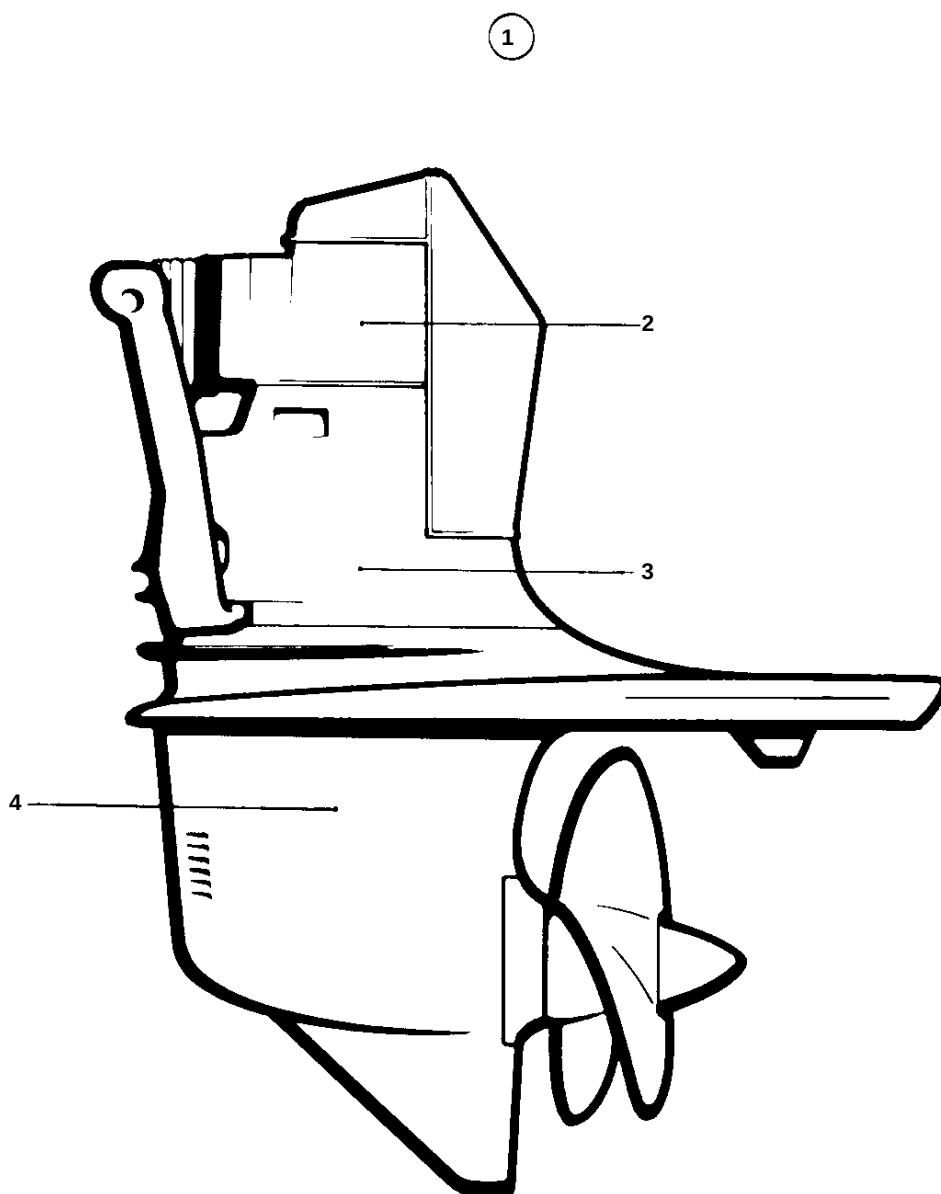
3508

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	853409	1	Drive		RATIO 2,15:1. REPLACED BY DRIVE UNIT SP-A 854019
2	853070	1	• Upper gear unit		INCLUDED IN 853409
3		1	• INTERM HOUSING	04C-0780	
4		1	• LOWER GEAR UNIT	04C-0825	
	875192	1	• Gasket kit	04C-0910	SEE GROUP 10A



3508

[illegible]



9064

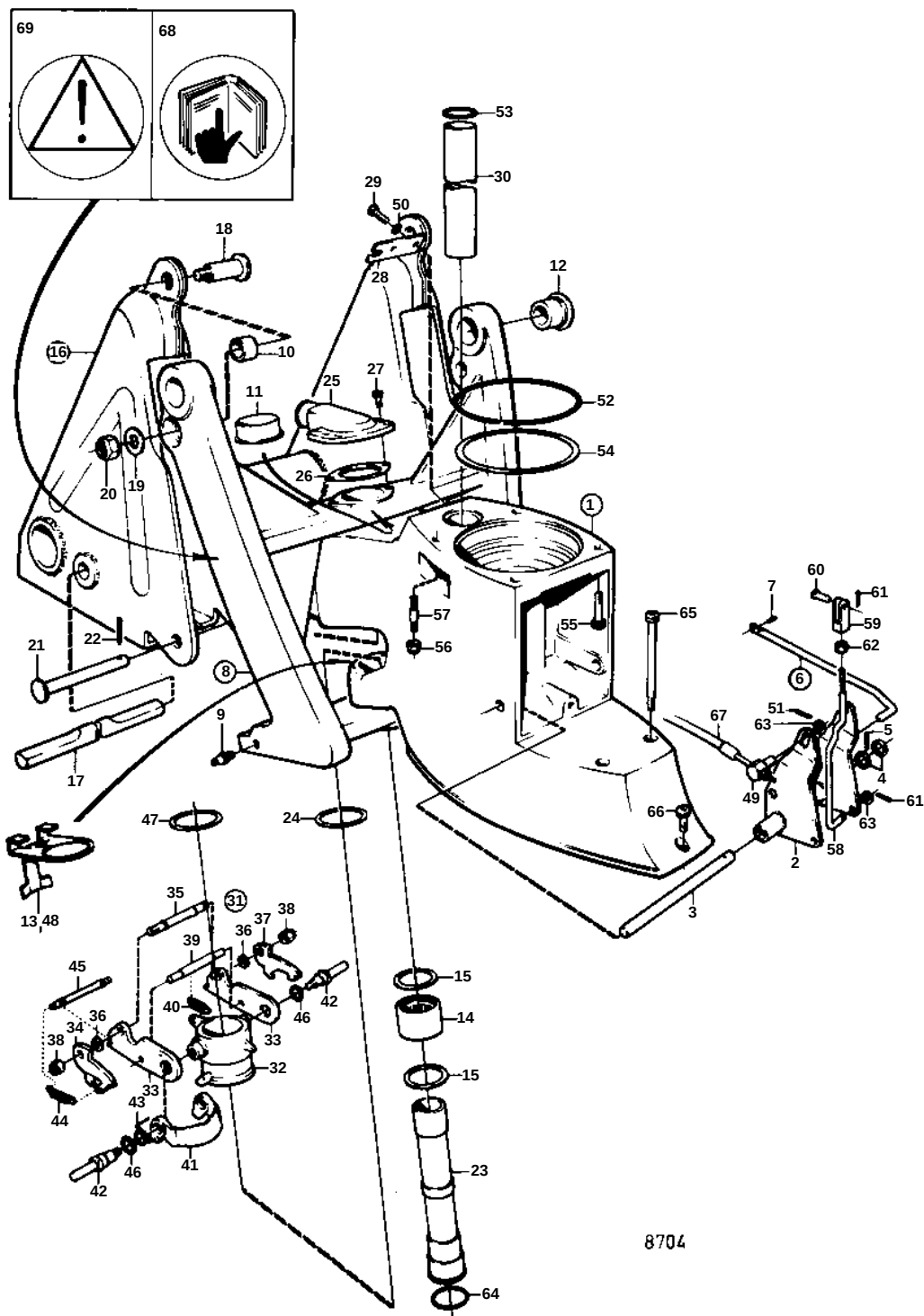
DRIVE UNIT	04C
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04C

DRIVE SP-A

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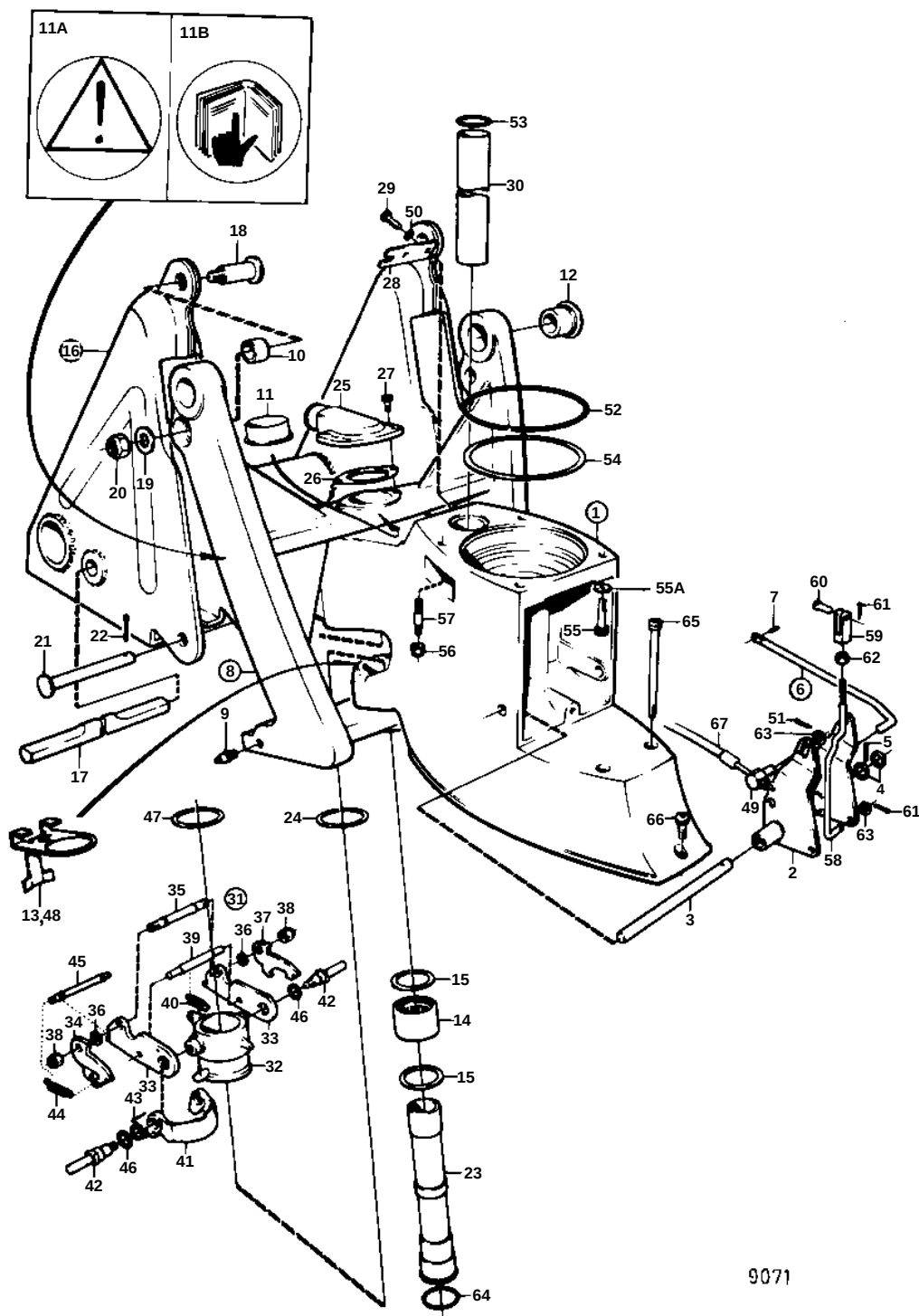
DRIVE 290,DRIVE 290A



DRIVE 290,DRIVE 290A

REF	PART NO.	QTY	DESCRIPTION		NOTES
1	852851	1	Intermediate housing		
2	897829	1	• Gear yoke		
3	897447	1	• Shaft		
4	897511	2	• Washer		
5	17253	1	• Cotter pin	IK	
6	851412	1	• Reverse locking rod		
7	967556	1	• • Spring pin		
8	852869	1	Suspension fork		
9	940194	1	• Nipple		
10	852912	2	• Bushing		
11	853062	1	• Bushing		
12	853223	2	Bushing		
14	183391	1	Needle bearing		
15	181620	2	Sealing ring	IK	
16	853310	1	Cylinder anchorage		
17		1	• SHAFT		
18	853308	2	Shoulder screw		
19	853071	2	Washer		
20	946672	2	Lock nut		
21	853309	2	Clevis pin		
22	967707	2	Cotter pin		
23	814386	1	Tube		
24	897696	2	Washer		
25	851766	1	Hose connection		
26	814356	1	Seal	IK	
27	941813	2	Screw		
28	853078	1	Cable attachment		
29	940168	2	Screw		
30	897644	1	Tube		
31	851422	1	Reverse tilt inhibit		
32	851402	1	• Bearing sleeve		
33	814391	2	• Reverse tilt inhibit		
34	814392	1	• Spring hook	IK	
35	814419	1	• Shaft	IK	
36	814422	2	• Spacer washer	IK	
37	814393	1	• Spring hook	IK	
38	943197	2	• Nut	IK	
39	851424	1	• Stop arm	IK	
40	832534	1	• Spring	IK	
41	851403	1	• Lock brace		
42	851423	2	• Pin		
43	814396	1	• Spring	IK	
44	814332	2	• Spring	IK	
45	814399	1	• Shaft	IK	
46	943194	2	• Washer	IK	
	876075	1	Repair kit, ASTERN LEVER		
47	814390	1	Washer	IK	
49	804312	1	Cube		
50	940191	2	Washer		
51	17276	1	Cotter pin		
52	925259	1	O-ring	IK	
53	125017	2	O-ring	IK	
54	943252	X	Adjusting washer		TH = 0,05 MM
	943866	X	Adjusting washer		TH = 0,10 MM

REF	PART NO.	QTY	DESCRIPTION		NOTES
54	943867	X	Adjusting washer		TH = 0,20 MM
	967557	X	Adjusting washer		TH = 0,30 MM
	943868	X	Adjusting washer		TH = 0,40 MM
55	941807	2	Screw		
56	941885	2	Nut		
57	941816	2	Screw	IK	
58	897448	1	Control rod		
59	813954	1	Control fork		
60	192662	1	Clevis pin		SEE GROUP 9
61	17253	2	Cotter pin		
62	940190	1	Nut		
63	940191	2	Washer		
64	941820	1	O-ring	IK	
65	941808	2	Screw		
66	941809	1	Screw		
67		X	CONTROL CABLE		SEE GROUP 9
68	853716	1	Decal		
69	853717	1	Decal		



DRIVE SP-A

REF	PART NO.	QTY	DESCRIPTION		NOTES
1	854033	1	Intermediate housing		
2	897829	1	• Gear yoke		
3	897447	1	• Shaft		
4	897511	2	• Washer		
5	17253	1	• Cotter pin	IK	
6	851412	1	• Reverse locking rod		
7	967556	1	• • Spring pin		
8	854100	1	Suspension fork		
9	940194	1	• Nipple		
10	852912	2	• Bushing		
11	853062	1	• Bushing		
11A	853717	1	• Decal		
11B	853716	1	• Decal		
12	853223	2	Bushing		
13	853967	1	Guide washer		
14	183391	1	Needle bearing		
15	181620	2	Sealing ring	IK	
16	854034	1	Cylinder anchorage		
17		1	• SHAFT		
18	853308	2	Shoulder screw		
19	853071	2	Washer		
20	946672	2	Lock nut		
21	853309	2	Clevis pin		
22	967707	2	Cotter pin		
23	814386	1	Tube		
24	897696	2	Washer		
25	854031	1	Hose connection		
26	814356	1	Seal	IK	
27	941813	2	Screw		
28	853078	1	Cable attachment		
29	940168	2	Screw		
30	897644	1	Tube		
31	854035	1	Reverse tilt inhibit		
32	851402	1	• Bearing sleeve		
33	814391	2	• Reverse tilt inhibit		
34	814392	1	• Spring hook		
35	814419	1	• Shaft		
36	814422	2	• Spacer washer		
37	814393	1	• Spring hook		
38	943197	2	• Nut		
39	851424	1	• Stop arm		
40	832534	1	• Spring		
41	851403	1	• Lock brace		
42	851423	2	• Pin		
43	814396	1	• Spring		
44	814332	2	• Spring		
45	814399	1	• Shaft		
46	943194	2	• Washer		
47	814390	1	Washer		
48	853967	1	Guide washer		
49	804312	1	Cube		
50	940191	2	Washer		
51	17276	1	Cotter pin		
52	925259	1	O-ring	IK	
53	125017	2	O-ring	IK	
54	943252	X	Adjusting washer		TH = 0,05 MM
	943866	X	Adjusting washer		TH = 0,10 MM
	943867	X	Adjusting washer		TH = 0,20 MM
	967557	X	Adjusting washer		TH = 0,30 MM
	943868	X	Adjusting washer		TH = 0,40 MM
55	959456	2	Allen head screw		
55A	942551	2	Washer		
56	941885	2	Nut		

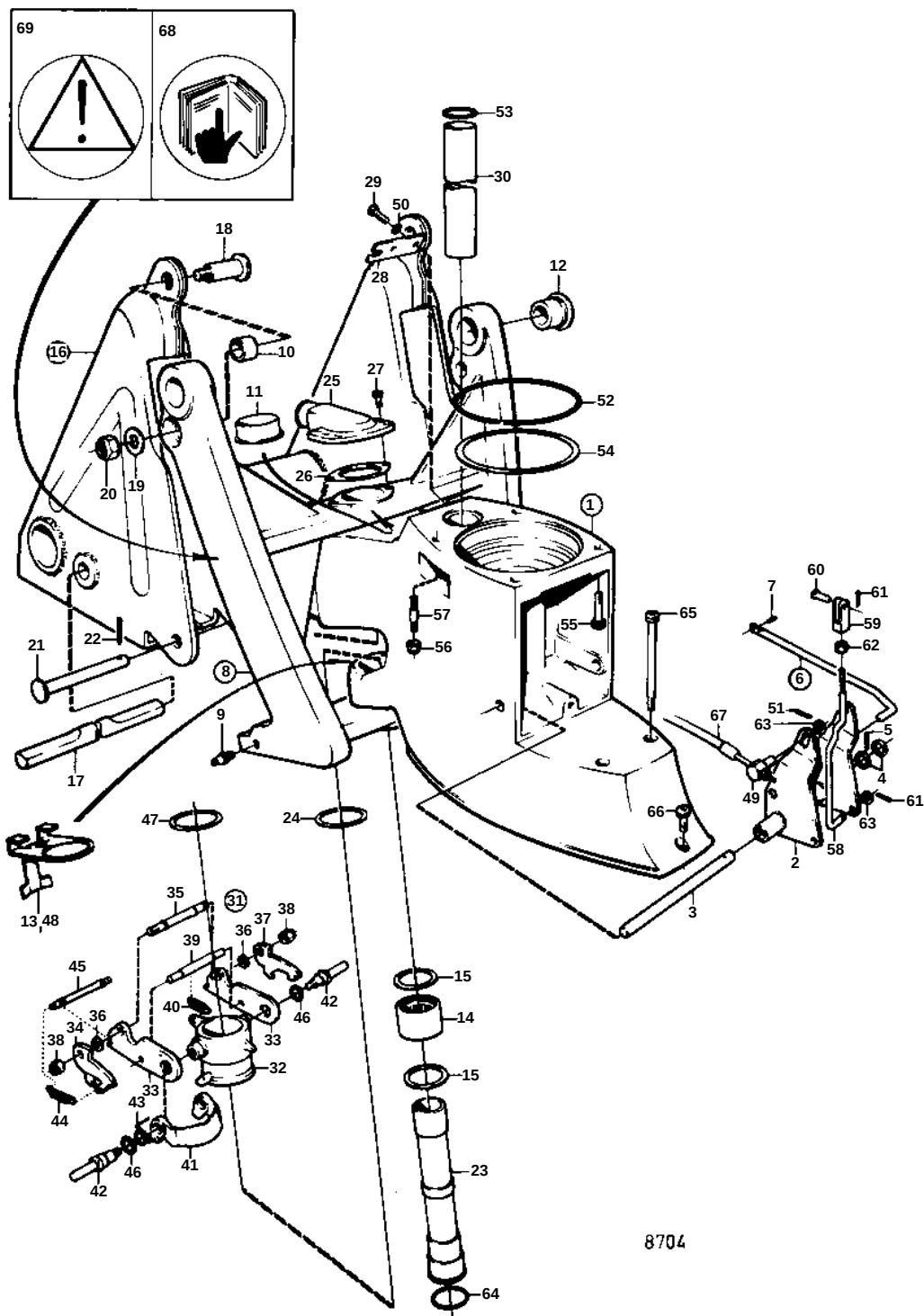
INTERMEDIATE HOUSING

04C

DRIVE SP-A

REF	PART NO.	QTY	DESCRIPTION		NOTES
57	941814	2	Stud		
58	897448	1	Control rod		
59	813954	1	Control fork		
60	192662	1	Clevis pin		
61	17253	2	Cotter pin		
62	940190	1	Nut		
63	940191	2	Washer		
64	941820	1	O-ring	IK	
65	941808	2	Screw		
66	941809	1	Screw		
67		X	CONTROL CABLE		SEE GROUP 9

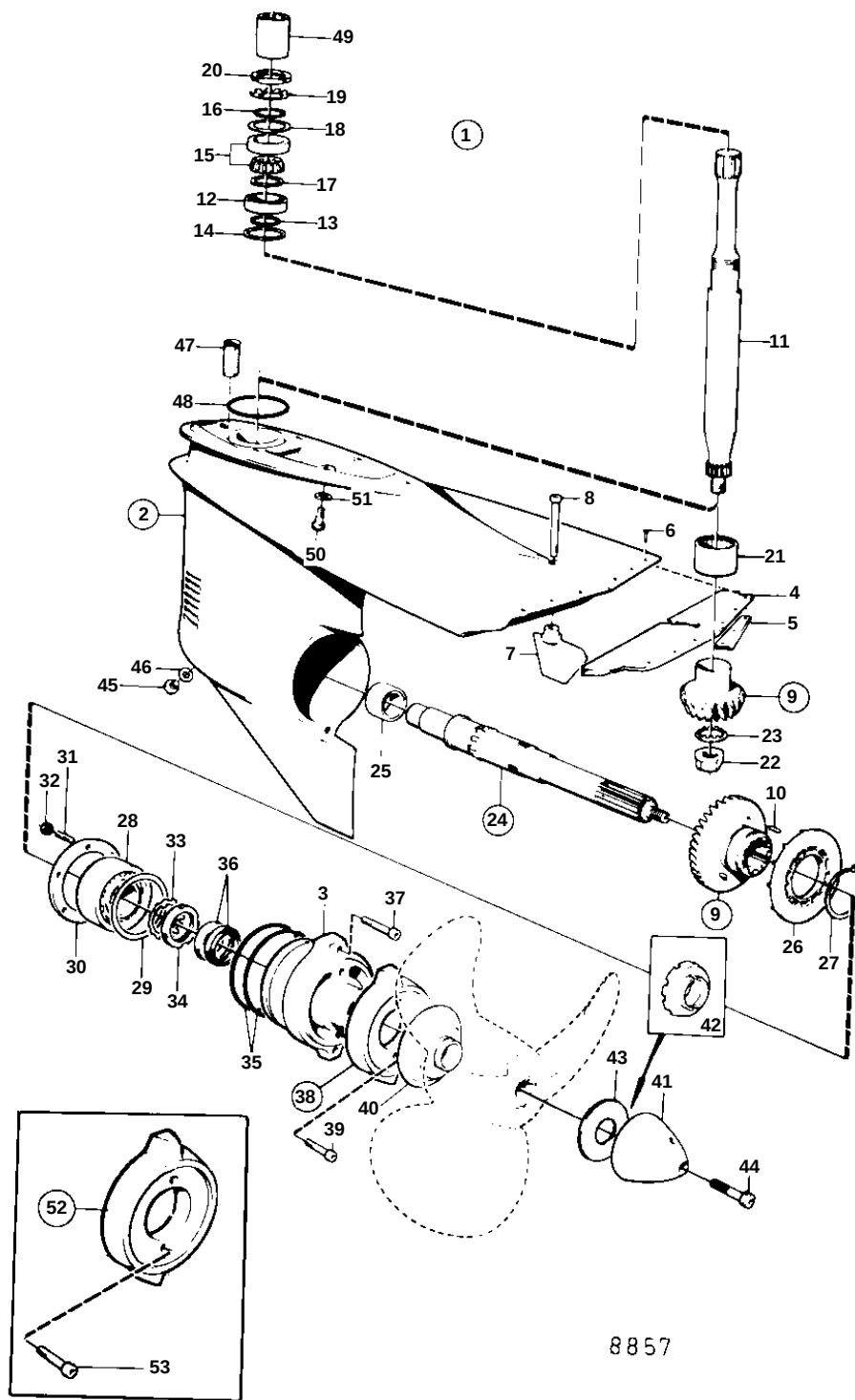
DRIVE 290,DRIVE 290A



DRIVE 290,DRIVE 290A

REF	PART NO.	QTY	DESCRIPTION		NOTES
1	852851	1	Intermediate housing		
2	897829	1	• Gear yoke		
3	897447	1	• Shaft		
4	897511	2	• Washer		
5	17253	1	• Cotter pin	IK	
6	851412	1	• Reverse locking rod		
7	967556	1	• • Spring pin		
8	852869	1	Suspension fork		
9	940194	1	• Nipple		
10	852912	2	• Bushing		
11	853062	1	• Bushing		
12	853223	2	Bushing		
13	853967	1	Guide washer		(851426)
14	183391	1	Needle bearing		
15	181620	2	Sealing ring	IK	
16	852769	1	Anchorage		REPLACED BY 1EA 853310 ATTACHMENT + 2EA 853308 SCREW + 2EA 853309 CLEVIS PIN.
	853310	1	Cylinder anchorage		PZ29003011-
17		1	• SHAFT		
18	852751	2	Shoulder screw		
	853308	2	Shoulder screw		PZ29003011-
19	853071	2	Washer		
20	946672	2	Lock nut		
21	852749	2	Clevis pin		
	853309	2	Clevis pin	IK	PZ29003011-
22	967707	2	Cotter pin		
23	814386	1	Tube		
24	897696	2	Washer		
25	851766	1	Hose connection		
26	814356	1	Seal	IK	
27	941813	2	Screw		
28	853078	1	Cable attachment		
29	940168	2	Screw		
30	897644	1	Tube		
31	851422	1	Reverse tilt inhibit		
32	851402	1	• Bearing sleeve		
33	814391	2	• Reverse tilt inhibit		
34	814392	1	• Spring hook	IK	
35	814419	1	• Shaft	IK	
36	814422	2	• Spacer washer	IK	
37	814393	1	• Spring hook	IK	
38	943197	2	• Nut	IK	
39	851424	1	• Stop arm	IK	
40	832534	1	• Spring	IK	
41	851403	1	• Lock brace		
42	851423	2	• Pin		
43	814396	1	• Spring	IK	
44	814332	2	• Spring	IK	
45	814399	1	• Shaft	IK	
46	943194	2	• Washer	IK	
	876075	1	Repair kit, ASTERN LEVER		
47	814390	1	Washer	IK	
48	853967	1	Guide washer		(851426)
49	804312	1	Cube		
50	940191	2	Washer		
51	17276	1	Cotter pin		
52	925259	1	O-ring	IK	
53	125017	2	O-ring	IK	
54	943252	X	Adjusting washer		TH = 0,05 MM

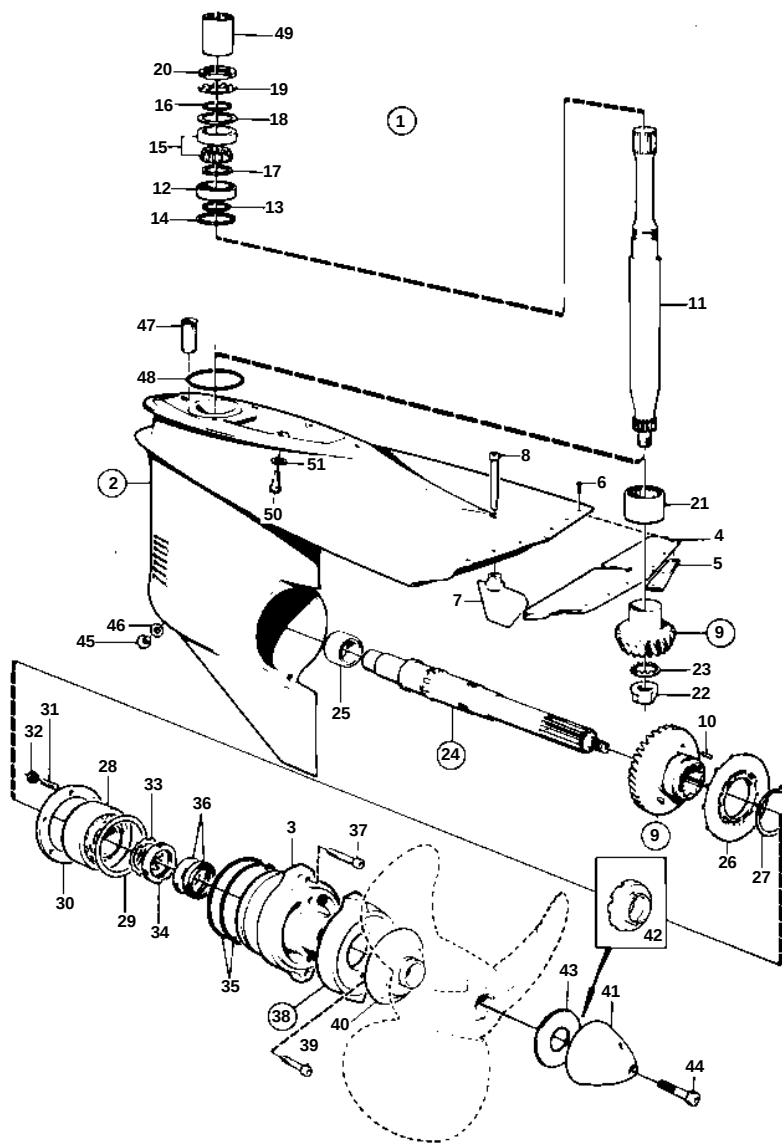
REF	PART NO.	QTY	DESCRIPTION		NOTES
54	943866	X	Adjusting washer		TH = 0,10 MM
	943867	X	Adjusting washer		TH = 0,20 MM
	967557	X	Adjusting washer		TH = 0,30 MM
	943868	X	Adjusting washer		TH = 0,40 MM
55	941807	2	Screw		
56	941885	2	Nut		
57	941814	2	Stud		
58	897448	1	Control rod		
59	813954	1	Control fork		
60	192662	1	Clevis pin		SEE GROUP 9
61	17253	2	Cotter pin		
62	940190	1	Nut		
63	940191	2	Washer		
64	941820	1	O-ring	IK	
65	941808	2	Screw		
66	941809	1	Screw		
67		X	CONTROL CABLE		SEE GROUP 9



DRIVE SP-A

REF	PART NO.	QTY	DESCRIPTION		NOTES
1	854039	1	Gear under		
2	854042	1	• Housing		
3	854044	1	• • Bearing housing		
4	852644	1	• • Check valve		
5	852643	2	• • Attaching plate		
6	948338	6	• • Pop rivet		
7	854040	1	• Steering fin		
8	959440	1	• Screw		
9	832632	1	• Gear set		RATIO 2,15:1
10	948407	X	• • Spring pin		
11	832555	1	• Countershaft		
12	183374	1	• Ball bearing		
13	941832	X	• Adjusting washer		TH = 0,05 MM
	941833	X	• Adjusting washer		TH = 0,20 MM
14	832191	1	• Gasket	IK	
15	11072	1	• Roller bearing		
16	897387	1	• Spacer ring		
17	944970	X	• Adjusting washer		TH = 1,60 MM
18	944522	X	• Shim		TH = 0,05 MM
	42981	X	• Shim		TH = 0,10 MM
	42980	X	• Shim		TH = 0,35 MM
19	907023	1	• Lock washer		
20	906633	1	• Nut		
21	183497	1	• Needle bearing		
22	814164	1	• Flange nut		
23	814165	1	• Washer	IK	
24	875524	1	• Driveshaft		
25	183390	1	• • Needle bearing		
26	832548	1	• Pump rotor		
27	914474	1	• Lock ring		
28	181366	1	• Ball bearing		
29	944561	X	• Adjusting washer		TH = 0,05 MM
	944562	X	• Adjusting washer		TH = 0,10 MM
	851767	X	• Adjusting washer		TH = 0,20 MM
30	832725	1	• Washer		
31	953449	6	• Stud		
32	955825	6	• Nut		
33	907025	1	• Lock washer	IK	
34	906635	1	• Round nut		
35	925261	2	• O-ring	IK	
36	897426	2	• Sealing ring	IK	
37	941812	2	• Screw		
38	875815	1	• Zinc ring kit	IK	
39	941809	2	• • Screw	IK	
40	839423	1	• Line cutter		
41	854045	1	• Propeller cone		
42	854047	1	• Spacer washer		
43	850888	1	• Washer		
44	850889	1	• Screw		
45	839354	1	• Plug		
46	955974	1	• O-ring	IK	
47	814482	1	• Oil pump screen		
48	925256	1	O-ring	IK	INCLUDED IN COMPLETE DRIVE UNIT
49	850304	1	Splined sleeve		INCLUDED IN COMPLETE DRIVE UNIT
50	941810	4	Screw		INCLUDED IN COMPLETE DRIVE UNIT
51	853095	4	Washer		INCLUDED IN COMPLETE DRIVE UNIT
52	876137	1	Magnesium kit		TO BE USED IN FRESH-WATER.
53	941809	2	• Screw		

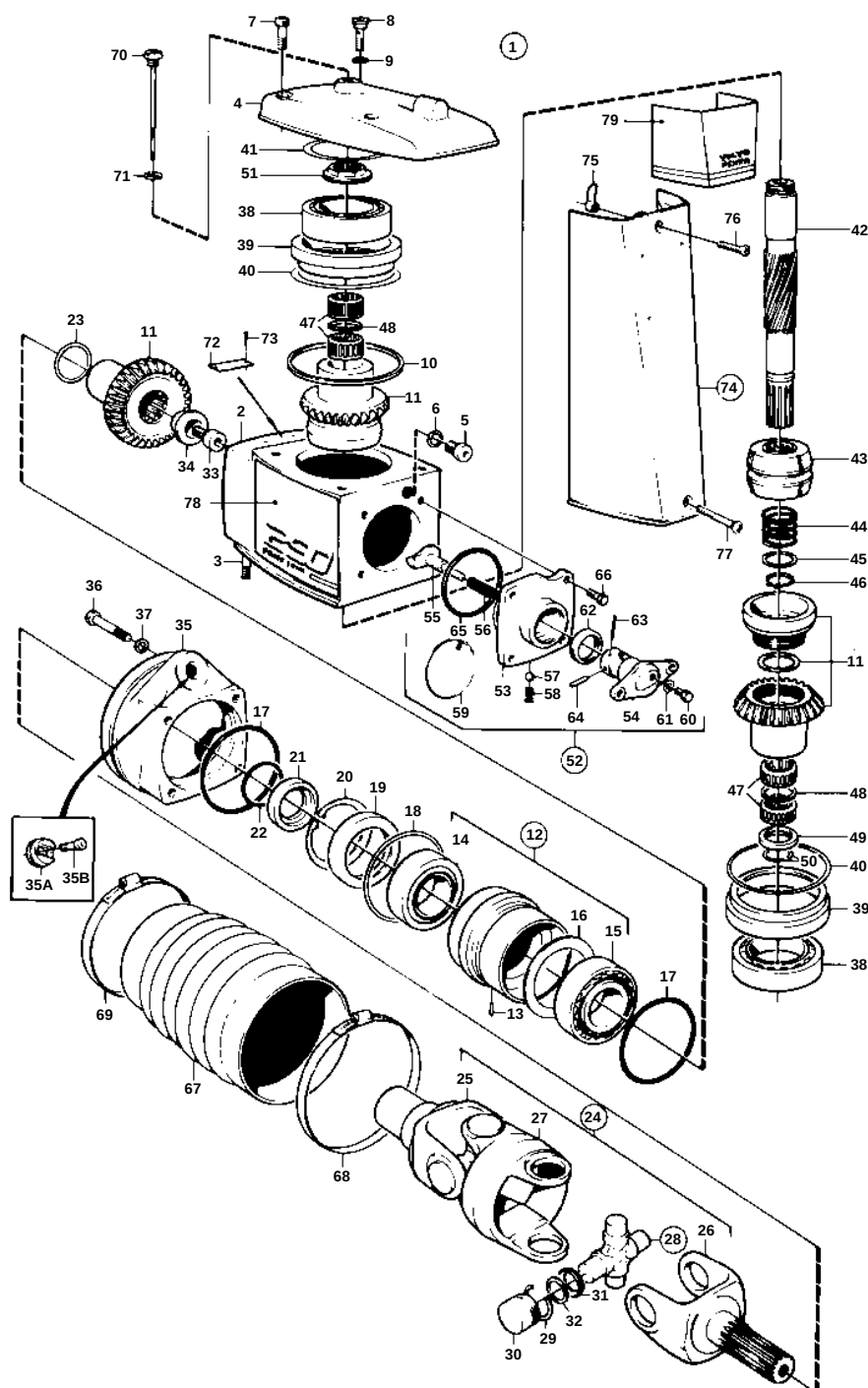
DRIVE 290,DRIVE 290A



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DRIVE 290,DRIVE 290A

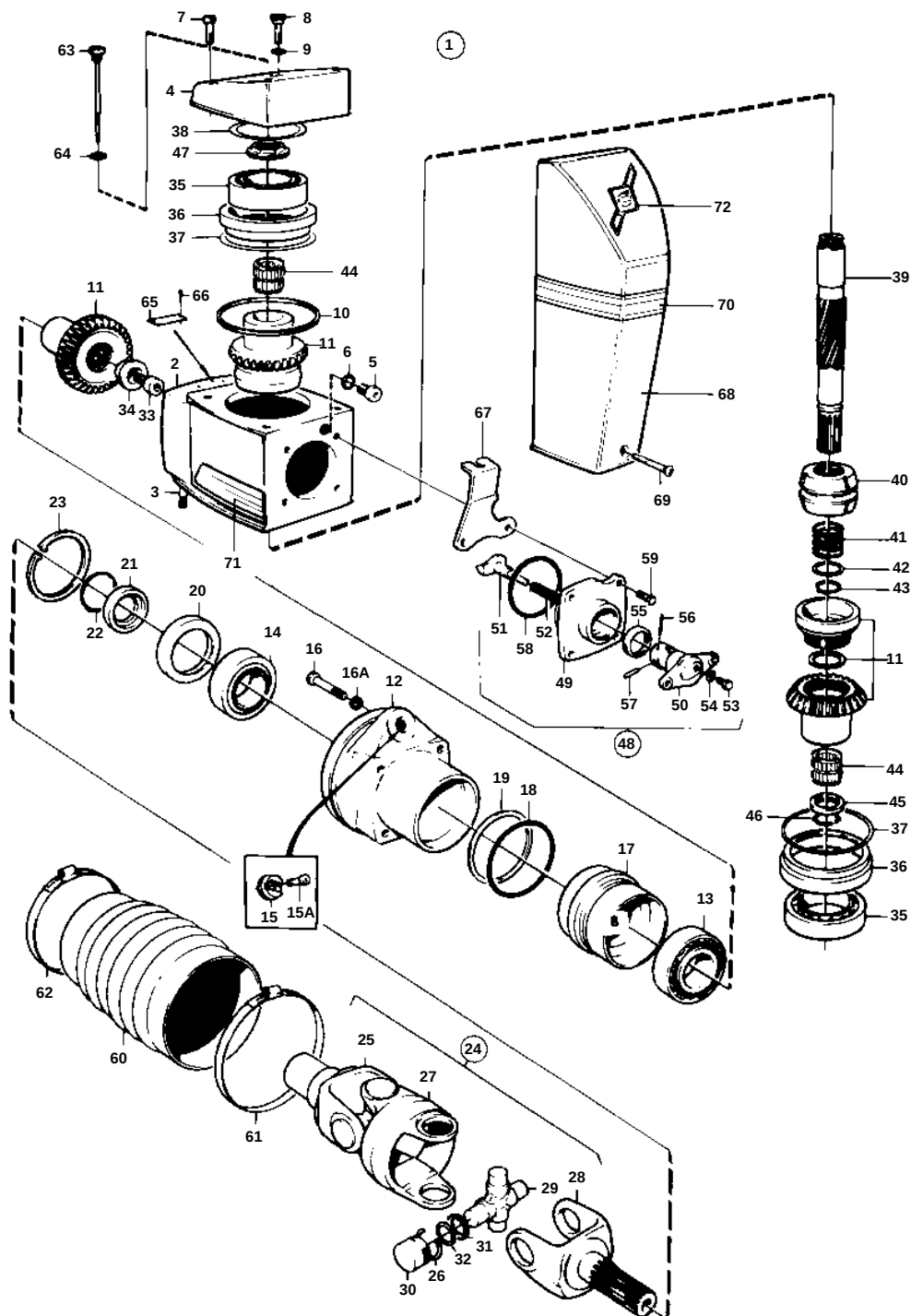
REF	PART NO.	QTY	DESCRIPTION		NOTES
1	851876	1	Gear under		
2	851877	1	• Housing		
3	839389	1	• • Bearing housing		
4	852644	1	• • Check valve		
5	852643	2	• • Attaching plate		
6	948338	6	• • Pop rivet		
7	851452	1	• Steering fin		
8	959440	1	• Screw		
9	832632	1	• Gear set		RATIO 2,15:1
10	948407	X	• • Spring pin		
11	832555	1	• Countershaft		
12	183374	1	• Ball bearing		
13	941832	X	• Adjusting washer		TH = 0,05 MM
	941833	X	• Adjusting washer		TH = 0,20 MM
14	832191	1	• Gasket	IK	
15	11072	1	• Roller bearing		
16	897387	1	• Spacer ring		
17	944970	X	• Adjusting washer		TH = 1,60 MM
18	944522	X	• Shim		TH = 0,05 MM
	42981	X	• Shim		TH = 0,10 MM
	42980	X	• Shim		TH = 0,35 MM
19	907023	1	• Lock washer		
20	906633	1	• Nut		
21	183497	1	• Needle bearing		
22	814164	1	• Flange nut		
23	814165	1	• Washer	IK	
24	875524	1	• Driveshaft		
25	183390	1	• • Needle bearing		
26	832548	1	• Pump rotor		
27	914474	1	• Lock ring		
28	181366	1	• Ball bearing		
29	944561	X	• Adjusting washer		TH = 0,05 MM
	944562	X	• Adjusting washer		TH = 0,10 MM
	851767	X	• Adjusting washer		TH = 0,20 MM
30	832725	1	• Washer		
31	953449	6	• Stud		
32	955825	6	• Nut		
33	907025	1	• Lock washer	IK	
34	906635	1	• Round nut		
35	925261	2	• O-ring	IK	
36	897426	2	• Sealing ring	IK	
37	941812	2	• Screw		
38	875815	1	• Zinc ring kit	IK	
39	941809	2	• • Screw	IK	
40	839423	1	• Line cutter		
41	850785	1	• Propeller cone		
42	851261	1	• Washer		
43	850888	1	• Washer		
44	850889	1	• Screw		
45	839354	1	• Plug		
46	955974	1	• O-ring	IK	
47	814482	1	• Oil pump screen		
48	925256	1	O-ring	IK	INCLUDED IN COMPLETE AQ 290 DRIVE UNIT.
49	850304	1	Splined sleeve		INCLUDED IN COMPLETE AQ 290 DRIVE UNIT.
50	941810	4	Screw		INCLUDED IN COMPLETE AQ 290 DRIVE UNIT.
51	853095	4	Washer		



DRIVE 290

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	851340	1	Upper gear unit		INCLUDED IN COMPLETE AQ 290 DRIVE UNIT 853451.
2	832674	1	• Housing		
3	941814	2	• Stud		
4	832667	1	• Gear housing cover		
5	814179	1	• Plug		
6	897682	1	• Gasket	IK	
7	941807	3	• Screw		
8	814643	1	• Hollow screw		
9	955989	1	• O-ring	IK	
10	832669	1	• Gasket	IK	
11	839027	1	• Drive gear set		
12	875425	1	• Bearing box		
13	951940	1	• • Tensioning din		
14	183668	1	• • Roller bearing		
15	183247	1	• Bearing		
16	897772	1	• • Oil deflector		
17	925256	2	• O-ring	IK	
18	941826	X	• Adjusting washer		TH = 0,05 MM
	941827	X	• Adjusting washer		TH = 0,20 MM
	948230	X	• Shim		TH = 0,35 MM
19	853670	1	• Sealing ring	IK	
20	914538	1	• Lock ring		
21	832675	1	• Washer		
22	956000	1	• O-ring	IK	
23	943871	X	• Shim		TH = 0,05 MM
	943872	X	• Shim		TH = 0,10 MM
	943873	X	• Shim		TH = 0,20 MM
24	839028	1	• Joint		
			• Bulletin P-44-1-5	P-44-1-5-EN	U-joints
25	853560	1	• • Joint fork kit		
			• • Bulletin P-44-1-5	P-44-1-5-EN	U-joints
26	839026	1	• • Steering yoke		
27	897706	1	• • Intermediate section		
28	853255	2	• • Cross piece		
29	853331	4	• • • Lock ring		
30		8	• • • NEEDLE BEARING		
31		8	• • • PROTECTOR RING		
32		8	• • • CORK RING		
33	854201	1	• Screw		(851293)
34	839013	1	• Washer		
35	851265	1	• Clamping ring		
35A	852705	1	• Pivot pin		
35B	941807	2	• Screw		
36	956590	4	• Screw		
37	942598	4	• Washer		
38	853542	2	• Ball bearing		(183729)
39	832644	2	• Bearing sleeve		
40	943869	X	• Adjusting washer		TH = 0,05 MM
	946179	X	• Adjusting washer		TH = 0,10 MM
	943870	X	• Adjusting washer		TH = 0,20 MM
41	943252	X	• Adjusting washer		TH = 0,05 MM
	943866	X	• Adjusting washer		TH = 0,10 MM
	943867	X	• Adjusting washer		TH = 0,20 MM
	967557	X	• Adjusting washer		TH = 0,30 MM
	943868	X	• Adjusting washer		TH = 0,40 MM
42	897385	1	• Shaft		
43	814601	1	• Sliding sleeve		
			• Bulletin P-44-1-8	P-44-1-8-EN	Shift mechanism, shift cone and shoe
44	813970	1	• Spring		
45	26411	1	• Spacer		
46	951077	1	• Lock ring		
47	853542	4	• Ball bearing		(183729)
48	897308	2	• Spacer ring		

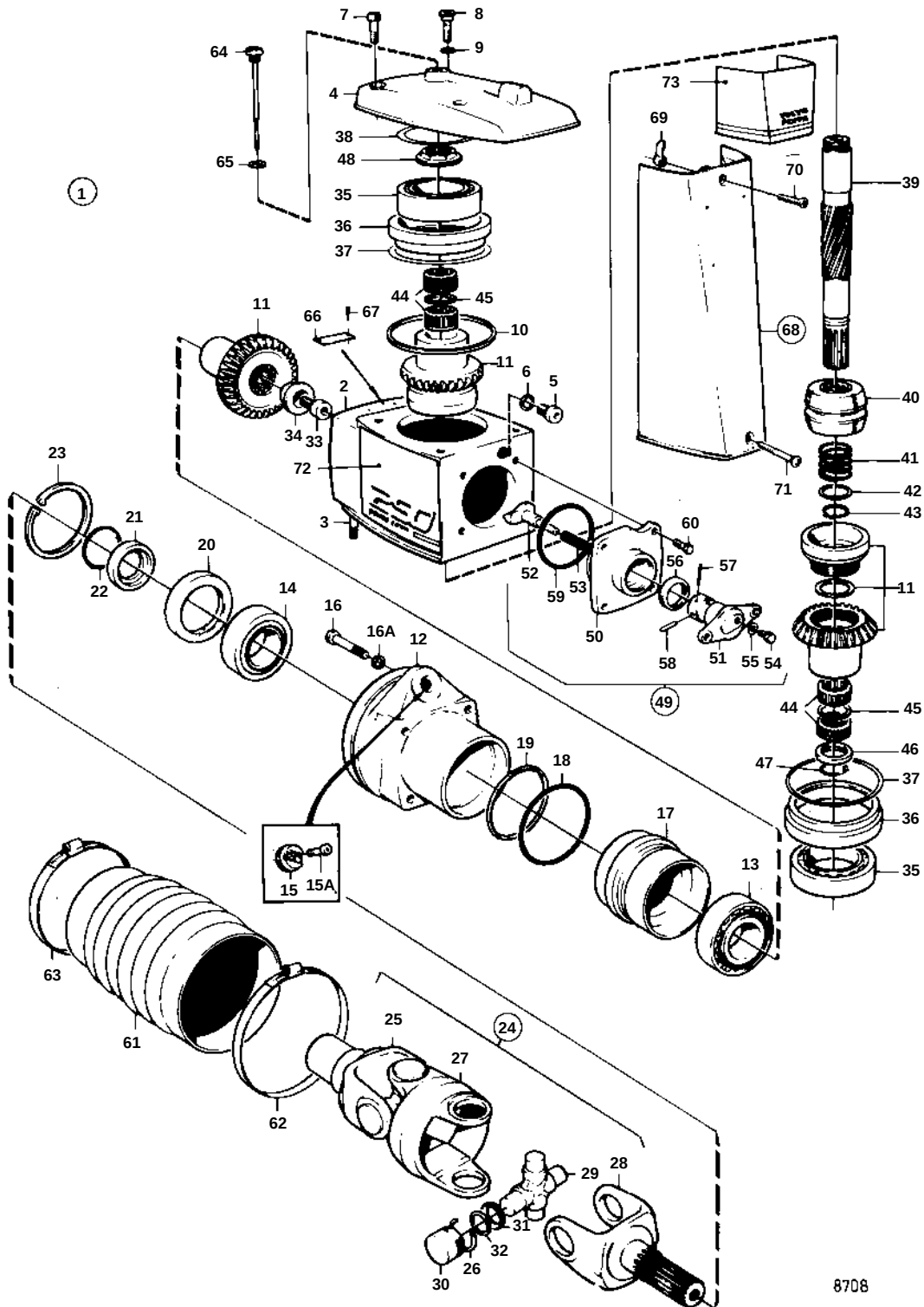
REF	PART NO.	QTY	DESCRIPTION		SEE SEC.	NOTES
49	897313	1	• Spacer ring			
50	897312	2	• Lock ring			
51	839332	1	• Nut			TH = 2,00 MM
	839333	1	• Nut			TH = 2,37 MM
	839334	1	• Nut			TH = 2,65 MM
52	839504	1	• Shift mechanism			
53	839505	1	• • Bearing housing			
54	897816	1	• • Eccentric piston			
			• • Bulletin P-44-1-7	P-44-1-7-EN		Shift mechanism, eccentric piston
55	814603	1	• • Dog			
56	814184	1	• • Spring			
57	60309	2	• • Ball			PZ-2829528
58	839136	2	• • Spring			PZ-2829528
59	941338	X	• • Locking wire			PZ-2829528 L = 300 MM
60	897711	1	• • Screw			
61	897871	X	• • Adjusting washer			TH = 0,2 MM
62	853868	1	• • Sealing ring	IK		
63	951924	1	• • Tensioning din	IK		
64	942871	1	• • Pin			
65	925093	1	• • O-ring	IK		
66	940169	4	• Screw			
67	875826	1	• Bellows kit			
68	853013	1	• • Hose clamp			
69	853012	1	• • Hose clamp			
70	839351	1	• Oil dipstick			
71	955974	1	• O-ring	IK		
72	814687	1	• Sign			
73	804269	2	• Drive screw			
74	832570	1	Cover			INCLUDED IN COMPLETE AQ 290 DRIVE UNIT 853451.. INCLUDED IN COMPLETE AQ 290 DRIVE UNIT 853459.
75	897873	1	• Latch			
76	943218	1	• Screw			
77	941816	1	Screw			INCLUDED IN COMPLETE AQ 290 DRIVE UNIT 853451.. INCLUDED IN COMPLETE AQ 290 DRIVE UNIT 853459.
78	853031	1	Decal			P. INCLUDED IN COMPLETE AQ 290 DRIVE UNIT 853451.. INCLUDED IN COMPLETE AQ 290 DRIVE UNIT 853459.
	853030	1	Decal			S.B. INCLUDED IN COMPLETE AQ 290 DRIVE UNIT 853451.. INCLUDED IN COMPLETE AQ 290 DRIVE UNIT 853459.
79	853029	1	Decal			INCLUDED IN COMPLETE AQ 290 DRIVE UNIT 853451.. INCLUDED IN COMPLETE AQ 290 DRIVE UNIT 853459.



DRIVE SP-A

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	854022	1	Upper gear unit		
	3803114	1	Upper gear, exchange		Exchange unit
2	854023	1	• Housing		
3	941814	2	• Stud		
4	854024	1	• Cover		
5	814179	1	• Plug		
6	897682	1	• Gasket	IK	
7	941807	3	• Screw		
8	814643	1	• Hollow screw		
9	955989	1	• O-ring	IK	
10	832669	1	• Gasket	IK	
11	853669	1	• Drive gear set		
12	854025	1	• Bearing box		
13	183668	1	• • Roller bearing		
14	183247	1	• • Bearing		
15	852705	1	• Pivot pin		
15A	941807	2	• Screw		
16	956591	4	• Screw		
16A	942598	4	• Washer		
17	853484	1	• Pretensioning sleeve		
18	925095	1	• O-ring	IK	
19	853034	X	• Adjusting washer		TH = 0,1 MM
	853035	X	• Adjusting washer		TH = 0,15 MM
	853036	X	• Adjusting washer		TH = 0,35 MM
20	853670	1	• Sealing ring	IK	
21	832675	1	• Washer		
22	956000	1	• O-ring	IK	
23	914538	1	• Lock ring		
24	853057	1	• Joint		
			• Bulletin P-44-1-5	P-44-1-5-EN	U-joints
25	853561	1	• • Joint fork kit	IK	
			• • Bulletin P-44-1-5	P-44-1-5-EN	U-joints
26	853331	1	• • • Lock ring		
27	897706	1	• • Intermediate section		
28	839026	2	• • Steering yoke		
29	853255	2	• • Cross piece		
30		8	• • • NEEDLE BEARING		
31		8	• • • PROTECTOR RING		
32		8	• • • CORK RING		
33	854201	1	• Screw		SN 3102060342-
34	853026	1	• Washer		
35	853542	2	• Ball bearing		
36	832644	2	• Bearing sleeve		
37	943869	X	• Adjusting washer		TH = 0,05 MM
	946179	X	• Adjusting washer		TH = 0,10 MM
	943870	X	• Adjusting washer		TH = 0,20 MM
38	943252	X	• Adjusting washer		TH = 0,05 MM
	943866	X	• Adjusting washer		TH = 0,10 MM
	943867	X	• Adjusting washer		TH = 0,20 MM
	967557	X	• Adjusting washer		TH = 0,30 MM
	943868	X	• Adjusting washer		TH = 0,40 MM
39	897385	1	• Shaft		
40	814601	1	• Sliding sleeve		
			• Bulletin P-44-1-8	P-44-1-8-EN	Shift mechanism, shift cone and shoe
41	813970	1	• Spring		
42	26411	1	• Spacer		
43	951077	1	• Lock ring		
44	853819	2	• Needle bearing		
45	897313	1	• Spacer ring		
46	897312	2	• Lock ring		
47	839332	1	• Nut		TH = 2,00 MM
	839333	1	• Nut		TH = 2,37 MM
	839334	1	• Nut		TH = 2,65 MM

REF	PART NO.	QTY	DESCRIPTION		SEE SEC.	NOTES
48	839504	1	• Shift mechanism			
49	839505	1	• • Bearing housing			
50	897816	1	• • Eccentric piston			
			• • Bulletin P-44-1-7		P-44-1-7-EN	Shift mechanism, eccentric piston
51	814603	1	• • Dog			
52	814184	1	• • Spring			
53	897711	1	• • Screw			
54	897871	4	• • Adjusting washer			
55	853868	1	• • Sealing ring	IK		
56	951924	1	• • Tensioning din			
57	942871	1	• • Pin			
58	925093	1	• • O-ring			
59	940169	4	• Screw			
60	875826	1	• Bellows kit			
61	853013	1	• • Hose clamp			
62	853012	1	• • Hose clamp			
63	839351	1	• Oil dipstick			
64	955974	1	• O-ring	IK		
65	853706	1	• Type plate			
66	804269	2	• Drive screw			
67	854179	1	• Anchorage			
68	854036	1	Cover			INCLUDED IN COMPLETE DRIVE UNIT
69	941816	1	Screw			INCLUDED IN COMPLETE DRIVE UNIT
70	854137	1	Decal			INCLUDED IN COMPLETE DRIVE UNIT
71	854140	1	Decal			P. INCLUDED IN COMPLETE DRIVE UNIT
	854141	1	Decal			S.B. INCLUDED IN COMPLETE DRIVE UNIT
72	854144	1	Decal			INCLUDED IN COMPLETE DRIVE UNIT



DRIVE 290A

REF	PART NO.	QTY	DESCRIPTION		SEE SEC.	NOTES
1	853070	1	Upper gear unit			
2	853041	1	• Housing			
3	941814	2	• Stud			
4	832667	1	• Gear housing cover			
5	814179	1	• Plug			
6	897682	1	• Gasket	IK		
7	941807	3	• Screw			
8	814643	1	• Hollow screw			
9	955989	1	• O-ring	IK		
10	832669	1	• Gasket	IK		
11	853669	1	• Drive gear set			
12	853005	1	• Bearing box			
13	183668	1	• • Roller bearing			
14	183247	1	• • Bearing			
15	852705	1	• Pivot pin			
15A	941807	2	• Screw			
16	956591	4	• Screw			(956590)
16A	942598	4	• Washer			
17	853484	1	• Pretensioning sleeve			
18	925095	1	• O-ring	IK		
19	853034	X	• Adjusting washer			TH = 0,1 MM
	853035	X	• Adjusting washer			TH = 0,15 MM
	853036	X	• Adjusting washer			TH = 0,35 MM
20	853670	1	• Sealing ring	IK		
21	832675	1	• Washer			
22	956000	1	• O-ring	IK		
23	914538	1	• Lock ring			
24	853057	1	• Joint			
			• Bulletin P-44-1-5		P-44-1-5-EN	U-joints
25	853561	1	• • Joint fork kit	IK		
			• • Bulletin P-44-1-5		P-44-1-5-EN	U-joints
26	853331	1	• • • Lock ring			
27	897706	1	• • Intermediate section			
28	839026	2	• • Steering yoke			
29	853255	4	• • Cross piece			
30		8	• • • NEEDLE BEARING			
31		8	• • • PROTECTOR RING			
32		8	• • • CORK RING			
33	854201	1	• Screw			(851293)
34	853026	1	• Washer			
35	853542	2	• Ball bearing			
36	832644	2	• Bearing sleeve			
37	943869	X	• Adjusting washer			TH = 0,05 MM
	946179	X	• Adjusting washer			TH = 0,10 MM
	943870	X	• Adjusting washer			TH = 0,20 MM
38	943252	X	• Adjusting washer			TH = 0,05 MM
	943866	X	• Adjusting washer			TH = 0,10 MM
	943867	X	• Adjusting washer			TH = 0,20 MM
	967557	X	• Adjusting washer			TH = 0,30 MM
	943868	X	• Adjusting washer			TH = 0,40 MM
39	897385	1	• Shaft			
40	814601	1	• Sliding sleeve			
			• Bulletin P-44-1-8		P-44-1-8-EN	Shift mechanism, shift cone and shoe
41	813970	1	• Spring			
42	26411	1	• Spacer			
43	951077	1	• Lock ring			
44	181359	4	• Needle bearing			PZ-3102026869
	853819	2	• Needle bearing			PZ 3102026870-
45	897308	2	• Spacer ring			PZ-3102026869
46	897313	1	• Spacer ring			
47	897312	2	• Lock ring			
48	839332	1	• Nut			TH = 2,00 MM
	839333	1	• Nut			TH = 2,37 MM

DRIVE 290A

REF	PART NO.	QTY	DESCRIPTION		SEE SEC.	NOTES
48	839334	1	• Nut			TH = 2,65 MM
49	839504	1	• Shift mechanism			
50	839505	1	• • Bearing housing			
51	897816	1	• • Eccentric piston			
			• • Bulletin P-44-1-7		P-44-1-7-EN	Shift mechanism, eccentric piston
52	814603	1	• • Dog			
53	814184	1	• • Spring			
54	897711	1	• • Screw			
55	897871	4	• • Adjusting washer			
56	853868	1	• • Sealing ring	IK		
57	951924	1	• • Tensioning din			
58	942871	1	• • Pin			
59	925093	1	• • O-ring			
60	940169	4	• Screw			
61	875826	1	• Bellows kit			
62	853013	1	• • Hose clamp			
63	853012	1	• • Hose clamp			
64	839351	1	• Oil dipstick			
65	955974	1	• O-ring	IK		
66	814687	1	• Sign			
67	804269	2	• Drive screw			
68	832570	1	• Cover			
69	897873	1	• Latch			
70	943218	1	• Screw			
71	941816	1	• Screw			
72	853031	1	• Decal			P
	853030	1	Decal			S.B
73	853029	1	Decal			

PART NO.	QTY	DESCRIPTION	NOTES
876027	4	Piston kit	STD
876028	4	Piston kit	OVER SIZE 0,30 MM
876029	4	Piston kit	OVER SIZE 0,60 MM
275369	4	• Piston ring kit	STD D
275370	4	• Piston ring kit	OVER SIZE 0,30 MM
275371	4	• Piston ring kit	OVER SIZE 0,60 MM
	4	• PISTON	
1346382	4	• Piston pin	
1346593	8	• Snap ring	
270136	1	Big end bearing kit	STD D
270137	1	Rod bearing	UNDER SIZE 0,25 MM
270138	1	Rod bearing	UNDER SIZE 0,50 MM
271236	1	Main bearing kit	STD D
271237	1	Main bearing kit	UNDER SIZE 0,25 MM
271238	1	Main bearing kit	UNDER SIZE 0,50 MM
270471	1	Thrust washer kit	
270472	1	Thrust washer kit	
	1	• THRUST WASHER, REAR	STD
	1	• THRUST WASHER, FRONT	OVER SIZE 0,10 MM
876302	1	De-carbonizing kit	
416033	1	• Sealing ring	
418412	3	• Sealing ring	
430020	4	• Sealing ring	
824677	2	• Gasket	
824677	4	• Gasket	
831622	4	• Gasket	
834452	4	• Gasket	
834476	1	• Clamping ring	
855967	4	• Gasket	
925091	1	• O-ring	
925092	2	• O-ring	
925255	1	• O-ring	
940096	1	• Gasket	
955983	1	• O-ring	
955995	1	• O-ring	
3514432	8	• Rubber ring	
1306333	1	• Sealing ring	
1306630	4	• Valve seal	
1336255	1	• Sealing ring	
1336763	1	• Cover	
1378646	1	• Gasket	
1378870	1	• Gasket	
1378879	1	• Gasket, GASKET	
876304	1	Gasket kit	
18818	1	• Gasket	
829714	2	• Seal	
418412	1	• Sealing ring	
418412	2	• Sealing ring	
430118	1	• Sealing ring	
831239	2	• Gasket	
831622	1	• Gasket	
831622	2	• Gasket	
855405	2	• Seal	
855423	1	• Gasket	
855582	2	• Sealing ring	
925054	1	• O-ring	

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PART NO.	QTY	DESCRIPTION	NOTES
876027	4	Piston kit	STD
876028	4	Piston kit	OVER SIZE 0,30 MM
876029	4	Piston kit	OVER SIZE 0,60 MM
275369	4	• Piston ring kit	STD D
275370	4	• Piston ring kit	OVER SIZE 0,30 MM
275371	4	• Piston ring kit	OVER SIZE 0,60 MM
	4	• PISTON	
1346382	4	• Piston pin	
1346593	4	• Snap ring	
270136	1	Big end bearing kit	STD D
270137	1	Rod bearing	UNDER SIZE 0,25 MM
270138	1	Rod bearing	UNDER SIZE 0,50 MM
271236	1	Main bearing kit	STD D
271237	1	Main bearing kit	UNDER SIZE 0,25 MM
271238	1	Main bearing kit	UNDER SIZE 0,50 MM
270471	1	Thrust washer kit	
270472	1	Thrust washer kit	
	1	• THRUST WASHER, REAR	STD
	1	• THRUST WASHER, FRONT	OVER SIZE 0,10 MM
876302	1	De-carbonizing kit	
416033	1	• Sealing ring	
418412	3	• Sealing ring	
430020	4	• Sealing ring	
824677	2	• Gasket	
824677	4	• Gasket	
831622	4	• Gasket	
834452	4	• Gasket	
834476	1	• Clamping ring	
855967	4	• Gasket	
925091	1	• O-ring	
925092	2	• O-ring	
925255	1	• O-ring	
940096	1	• Gasket	
955983	1	• O-ring	
955995	1	• O-ring	
3514432	8	• Rubber ring	
1306333	1	• Sealing ring	
1306630	4	• Valve seal	
1336255	1	• Sealing ring	
1336763	1	• Cover	
1378646	1	• Gasket	
1378870	1	• Gasket	
1378879	1	• Gasket, GASKET	
876304	1	Gasket kit	
18818	1	• Gasket	
829714	2	• Seal	
418412	1	• Sealing ring	
418412	2	• Sealing ring	
430118	1	• Sealing ring	
831239	2	• Gasket	
831622	1	• Gasket	
831622	2	• Gasket	
855405	2	• Seal	
855423	1	• Gasket	
855582	2	• Sealing ring	
925054	1	• O-ring	

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PART NO.	QTY	DESCRIPTION	NOTES
876027	4	Piston kit	STD
876028	4	Piston kit	OVER SIZE 0,30 MM
876029	4	Piston kit	OVER SIZE 0,60 MM
275369	4	• Piston ring kit	STD D
275370	4	• Piston ring kit	OVER SIZE 0,30 MM
275371	4	• Piston ring kit	OVER SIZE 0,60 MM
	4	• PISTON	
1346382	4	• Piston pin	
1346593	4	• Snap ring	
270136	1	Big end bearing kit	STD D
270137	1	Rod bearing	UNDER SIZE 0,25 MM
270138	1	Rod bearing	UNDER SIZE 0,50 MM
270906	1	Main bearing kit	STD D
270907	1	Main bearing kit	UNDER SIZE 0,25 MM
270908	1	Main bearing kit, MAIN BEARING KIT	UNDER SIZE 0,50 MM
876302	1	De-carbonizing kit	
416033	1	• Sealing ring	
418412	3	• Sealing ring	
430020	4	• Sealing ring	
824677	2	• Gasket	
824677	4	• Gasket	
831622	4	• Gasket	
834452	4	• Gasket	
834476	1	• Clamping ring	
855967	4	• Gasket	
925091	1	• O-ring	
925092	2	• O-ring	
925255	1	• O-ring	
940096	1	• Gasket	
955983	1	• O-ring	
955995	1	• O-ring	
3514432	8	• Rubber ring	
1306333	1	• Sealing ring	
1306630	4	• Valve seal	
1336255	1	• Sealing ring	
1336763	1	• Cover	
1378646	1	• Gasket	
1378870	1	• Gasket	
1378879	1	• Gasket, GASKET	
876304	1	Gasket kit	
18818	1	• Gasket	
829714	2	• Seal	
418412	1	• Sealing ring	
418412	2	• Sealing ring	
430118	1	• Sealing ring	
831239	2	• Gasket	
831622	1	• Gasket	
831622	2	• Gasket	
855405	2	• Seal	
855423	1	• Gasket	
855582	2	• Sealing ring	
925054	1	• O-ring	

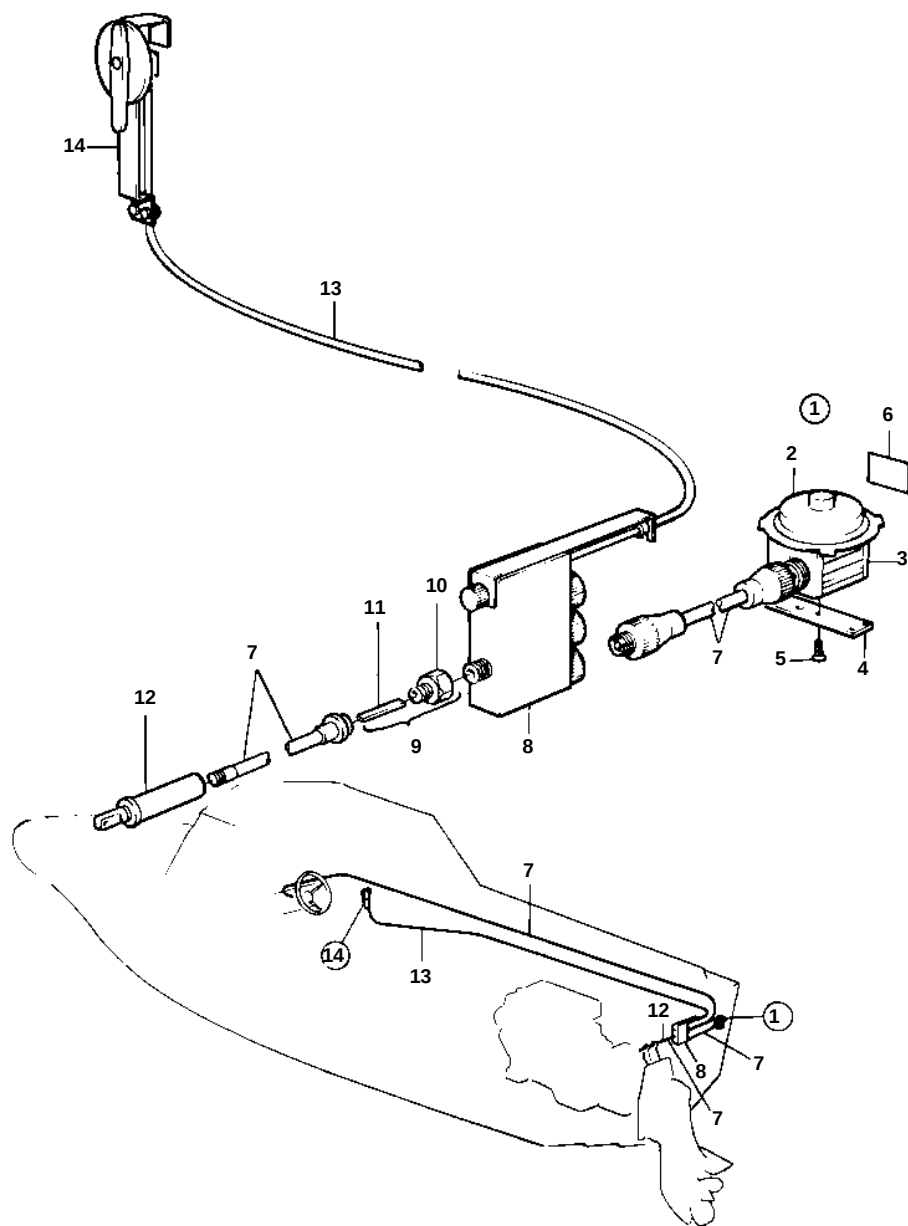
PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
875192	1	Gasket kit, GASKET KIT COTTER		
17253	2	• Cotter pin		
181620	2	• Sealing ring		
941338	1	• Locking wire		L = 300 MM
804261	2	• Gasket		
897426	2	• Sealing ring		
897682	1	• Gasket		
125017	2	• O-ring		
925093	1	• O-ring		
925256	3	• O-ring		
925258	2	• O-ring		
925259	1	• O-ring		
942615	1	• Sealing ring		
941820	1	• O-ring		
853868	1	• Sealing ring		
951924	1	• Tensioning din		
956000	1	• O-ring		
814168	1	• Gasket		
804344	1	• Gasket		
814356	1	• Seal		
814359	1	• Ring		
925261	2	• O-ring		
191573	1	• Lock washer		
814165	1	• Washer		
907023	1	• Lock washer		
907025	1	• Lock washer		
853670	1	• Sealing ring		
955989	1	• O-ring		
804261	1	• Gasket		
832669	1	• Gasket		
832191	1	• Gasket		
925055	4	• O-ring		
839195	1	• Ring		
		• Bulletin 48-23	48-23-EN	Seal Ring
955974	1	• O-ring		
814164	1	• Flange nut		

PART NO.	QTY	DESCRIPTION	NOTES
876030	1	Engine	REPL BY 876142
11009	1	• Ball bearing	
19730	2	• Locating pin	
191026	1	• Plug	
191848	1	• Lock ring	
415311	2	• Sleeve	
829714	2	• Seal	
430118	1	• Sealing ring	
463263	1	• Sealing flange	
463365	1	• Shaft	
463581	1	• Countershaft	
1378864	1	• Gasket	(463587)
1378492	1	• Gasket	(463829)
463905	1	• Expansion plug	
855444	1	• Companion flange	MO546-
841367	1	• Oil pan	
855427	1	• Screw	
855428	1	• Wheel	
831972	1	• Wheel	(855473)
831972	1	• Wheel	(855473)
855482	1	• Crankshaft	
855608	1	• Vibration damper	
876027	4	• Piston kit	
924055	2	• Stud	
941907	1	• Spring washer	
941908	1	• Spring washer	
944926	18	• Flange screw	
945407	2	• Flange nut	
946544	6	• Flange screw	
946544	6	• Flange screw	
947894	1	• Drain cock	
950542	1	• Pin	
950562	1	• Pin	
950565	1	• Pin	
950586	1	• Pin	
955296	1	• Screw	
955322	1	• Screw	
955892	1	• Washer	
960630	1	• Plug	
968144	1	• Plug	
968145	1	• Plug	
1276106	1	• Pressure pipe	
1276336	1	• Oil pump	
1276424	1	• Sealing ring	
1378493	1	• Gasket	(1276817)
1306333	1	• Sealing ring	
1306981	1	• Hose support	
271236	1	• Main bearing kit	
275369	4	• Piston ring kit	
1336721	1	• Cylinder block	
1336822	1	• Washer	
1378797	4	• Connecting rod	
1346382	4	• Piston pin	
1346593	8	• Snap ring	
270471	1	• Thrust washer kit	
270136	1	• Big end bearing kit	
1357620	1	• Plate	
1357621	1	• Locating plate	

PART NO.	QTY	DESCRIPTION	NOTES
876030	1	Engine	REPL BY 876142
11009	1	• Ball bearing	
19730	2	• Locating pin	
191026	1	• Plug	
191848	1	• Lock ring	
415311	2	• Sleeve	
829714	2	• Seal	
430118	1	• Sealing ring	
463263	1	• Sealing flange	
463365	1	• Shaft	
463581	1	• Countershaft	
1378864	1	• Gasket	(463587)
1378492	1	• Gasket	(463829)
463905	1	• Expansion plug	
855444	1	• Companion flange	MO546-
841367	1	• Oil pan	
855427	1	• Screw	
855428	1	• Wheel	
831972	1	• Wheel	(855473)
831972	1	• Wheel	(855473)
855482	1	• Crankshaft	
855608	1	• Vibration damper	
876027	4	• Piston kit	
924055	2	• Stud	
941907	1	• Spring washer	
941908	1	• Spring washer	
944926	18	• Flange screw	
945407	2	• Flange nut	
946544	6	• Flange screw	
946544	6	• Flange screw	
947894	1	• Drain cock	
950542	1	• Pin	
950562	1	• Pin	
950565	1	• Pin	
950586	1	• Pin	
955296	1	• Screw	
955322	1	• Screw	
955892	1	• Washer	
960630	1	• Plug	
968144	1	• Plug	
968145	1	• Plug	
1276106	1	• Pressure pipe	
1276336	1	• Oil pump	
1378493	1	• Gasket	(1276817)
1306333	1	• Sealing ring	
1306981	1	• Hose support	
271236	1	• Main bearing kit	
275369	4	• Piston ring kit	
1336721	1	• Cylinder block	
1336822	1	• Washer	
1378797	4	• Connecting rod	
1346382	4	• Piston pin	
1346593	8	• Snap ring	
270471	1	• Thrust washer kit	
270136	1	• Big end bearing kit	
1357620	1	• Plate	
1357621	1	• Locating plate	

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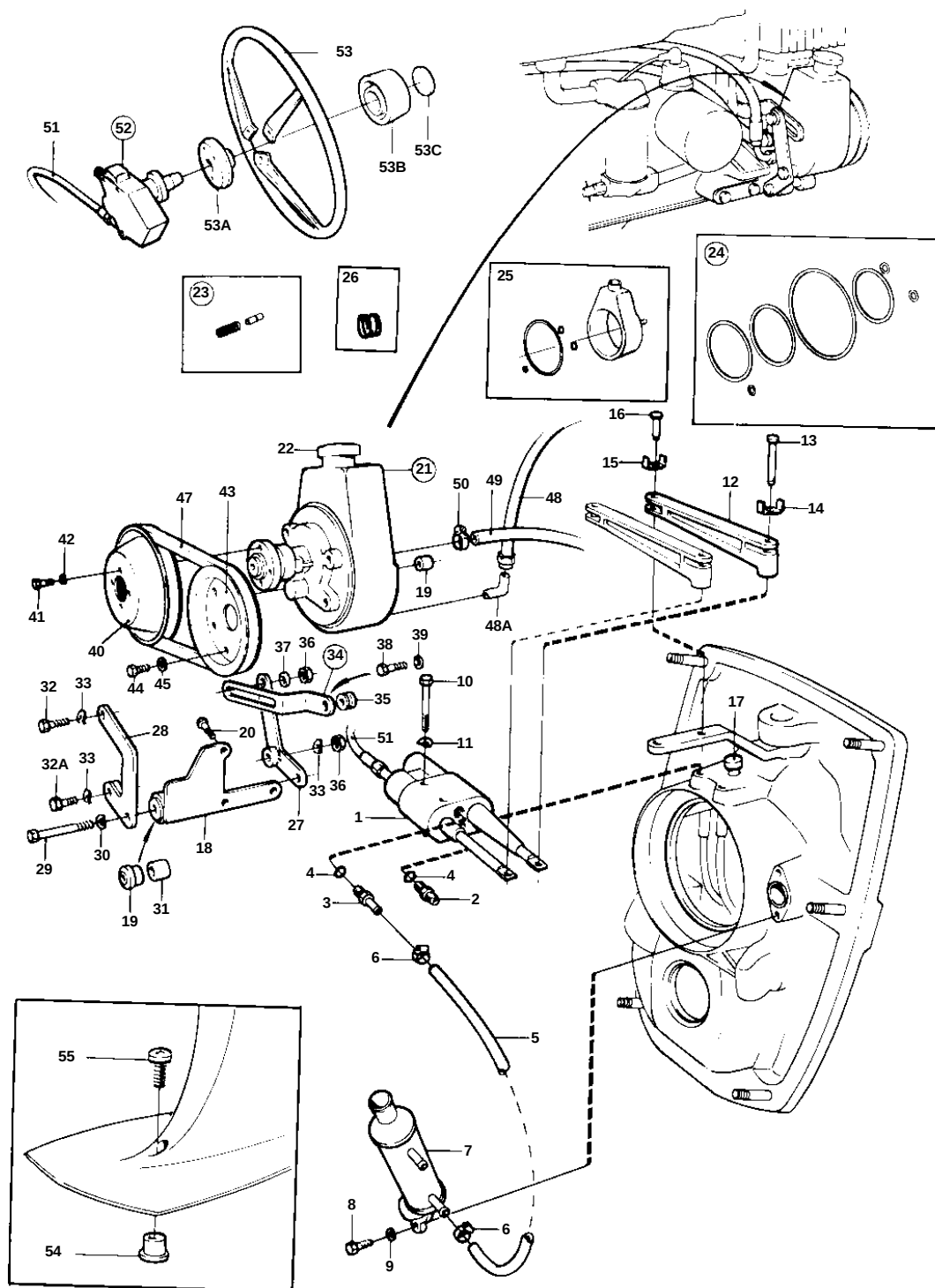
PART NO.	QTY	DESCRIPTION	
876142	1	Short block	
11009	1	• Ball bearing	
19730	2	• Locating pin	
191848	1	• Lock ring	
415311	2	• Sleeve	
829714	2	• Seal	
430118	1	• Sealing ring	
463365	1	• Shaft	
463905	1	• Expansion plug	
834352	1	• Clamp	
841367	1	• Oil pan	
855427	1	• Screw	
855428	1	• Wheel	
855444	1	• Companion flange	
855608	1	• Vibration damper	
876027	4	• Piston kit	
856239	1	• Wheel	
924055	2	• Stud	
925065	1	• O-ring	
941907	1	• Spring washer	
941908	1	• Spring washer	
947894	1	• Drain cock	
950542	1	• Pin	
950562	1	• Pin	
950565	1	• Pin	
950586	1	• Pin	
955296	2	• Screw	
970952	1	• Screw	
955892	2	• Washer	
960630	1	• Plug	
968144	3	• Plug	
968145	1	• Plug	
968869	6	• Flange screw	
968869	6	• Flange screw	
968883	18	• Flange screw	
968885	2	• Screw	
968899	2	• Flange nut	
1276106	1	• Pressure pipe	
1276336	1	• Oil pump	
1276424	1	• Sealing ring	
1306196	1	• Hose	
1306333	2	• Sealing ring	
1306398	1	• Oil trap	
1306981	1	• Hose support	
275369	4	• Piston ring kit	
1336822	1	• Washer	
1346593	8	• Snap ring	
270136	1	• Big end bearing kit	
1357620	1	• Plate	
1357621	1	• Locating plate	
1378493	1	• Gasket	
1378797	4	• Connecting rod	
1378864	1	• Gasket	
270906	1	• Main bearing kit	
463263	1	• Sealing flange	
3514095	1	• Countershaft	
3514121	1	• Crankshaft	



7666

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AQ151A,AQ151B,AQ151C



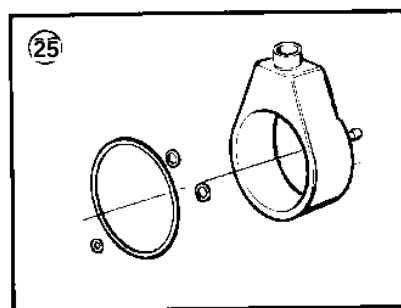
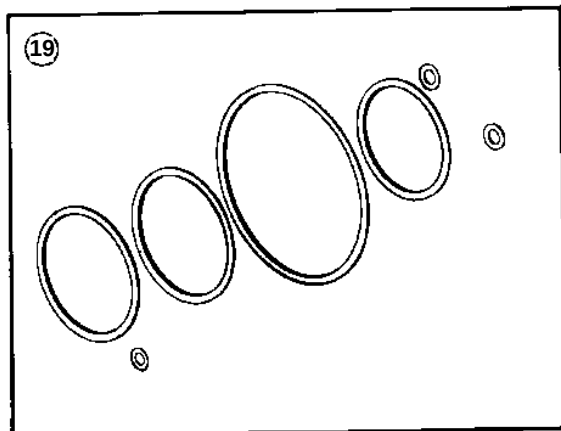
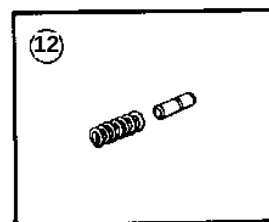
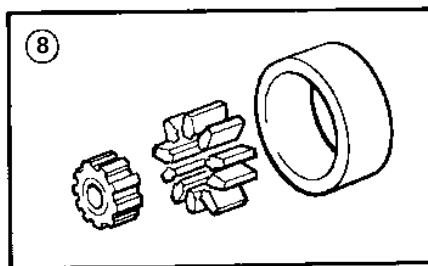
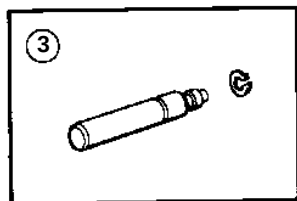
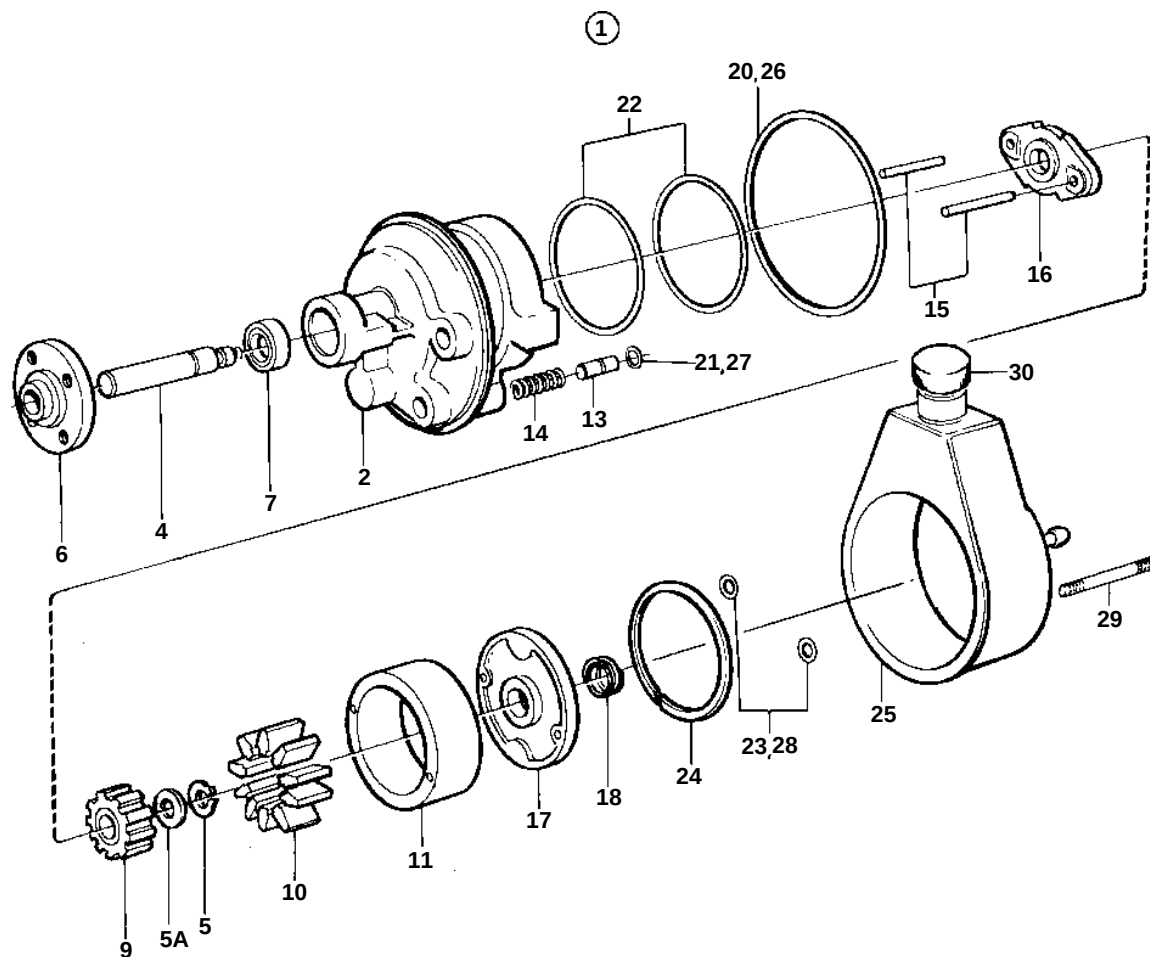
8945

AQ151A,AQ151B,AQ151C

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	852741	1	Steering cylinder		
	853307	1	• Repair kit		
2	957031	1	Nipple		
3	946152	1	Nipple		
4	958226	2	O-ring		
5	838311	X	Hose		L = 500 MM
6	961664	3	Hose clamp		
7	838482	1	Oil cooler		
8	955515	2	Screw		
9	941906	2	Spring washer		
10	955329	2	Screw		
11	941908	2	Spring washer		
12	852787	1	Link rod		
13	852789	1	Clevis pin		
14	853160	2	• Lock washer		
15	853160	1	Lock washer		
16	913158	1	Clevis pin		
17	184700	1	Roller		
18	855273	1	Bracket		
19	463909	2	• Rubber bushing		
20	955306	3	Screw		
21	838310	1	Power steering pump	060-0292	
22	1330839	1	• Cover		
23		1	• VALVE KIT		
24	855735	1	• Sealing kit		(1272411)
25		1	• OIL CONTAINER KIT		
26	1329589	1	• Spring		
27	855275	1	Attaching plate		
28	855276	1	Attaching plate		
29	955307	1	Screw		
30	941907	1	Spring washer		
31	826652	1	Spacer sleeve		L = 20 MM
32	955315	1	Screw		L = 30 MM
32A	955317	1	Screw		L = 25 MM
33	941908	3	Spring washer		
34	855277	1	Tensioner		
35	463909	1	• Rubber bushing		
36	955783	2	Nut		
37	960148	1	Washer		
38	955298	1	Screw		
39	960141	1	Washer		
40	855353	1	Pulley		
41	955293	4	Screw		
42	941907	4	Spring washer		
43	1336647	1	Pulley		
44	947542	6	Screw		
45	949607	6	Spring washer		
46	948210	X	Strip clamp		
47	966910	1	V-belt		L = 950 MM
48	855270	1	Hose		EARLY TYPE
	853454	1	Hose		LATE TYPE.
48A	855616	1	Tube		
49	838311	X	Hose		L = 1700 MM
50	961664	1	Hose clamp		
51	850810	X	Steering cable		L = 3000 MM
	850811	X	Steering cable, STEERING CABLE		L = 3300 MM
					REPL BY 853186+853214
	853188	X	Steering cable		L = 3750 MM
	850813	X	Steering cable		L = 3900 MM
	850814	X	Steering cable		L = 4200 MM
	850815	X	Steering cable		L = 4500 MM
	850816	X	Steering cable		L = 4800 MM
	850817	X	Steering cable		L = 5100 MM

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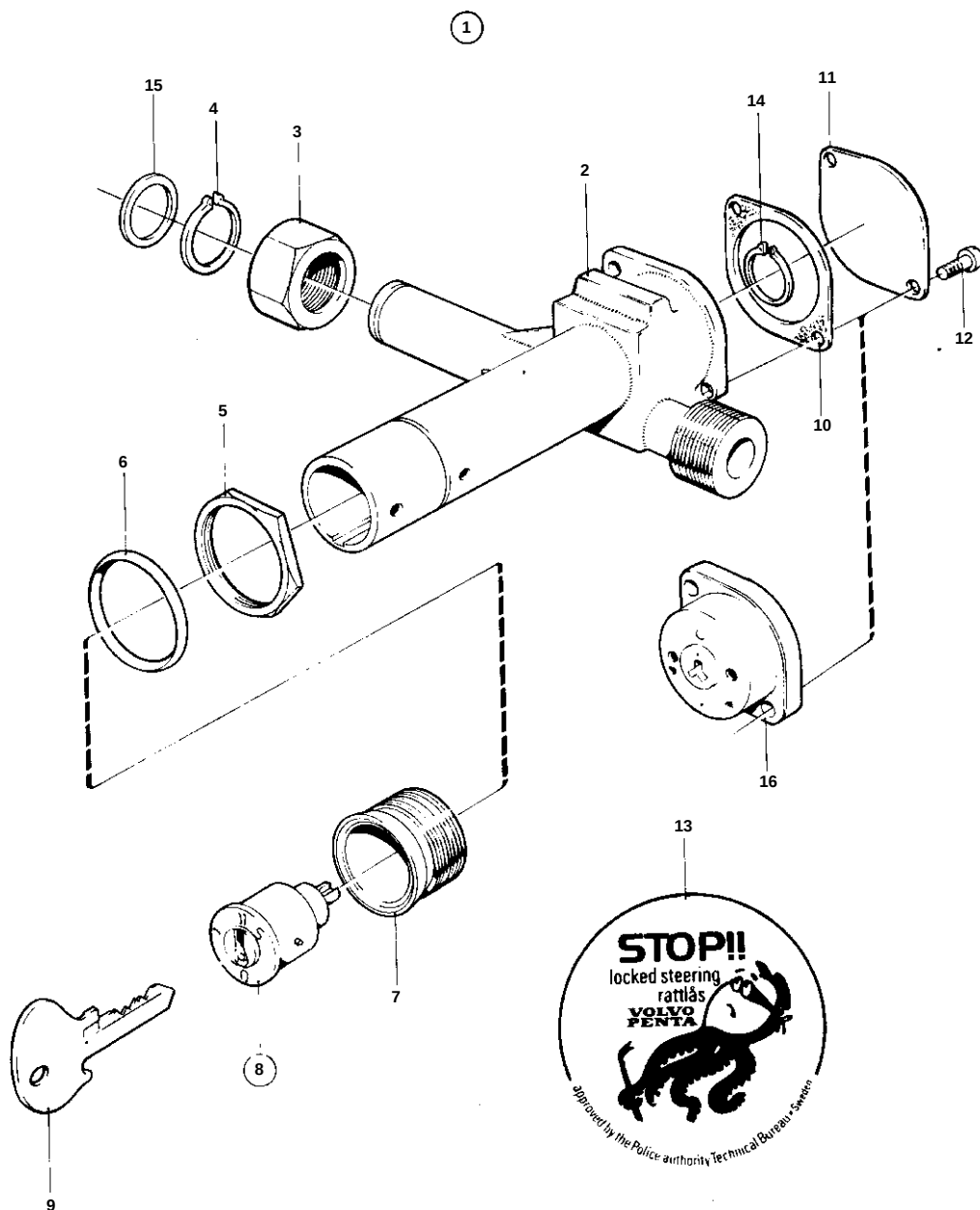
COMMON



7222

COMMON

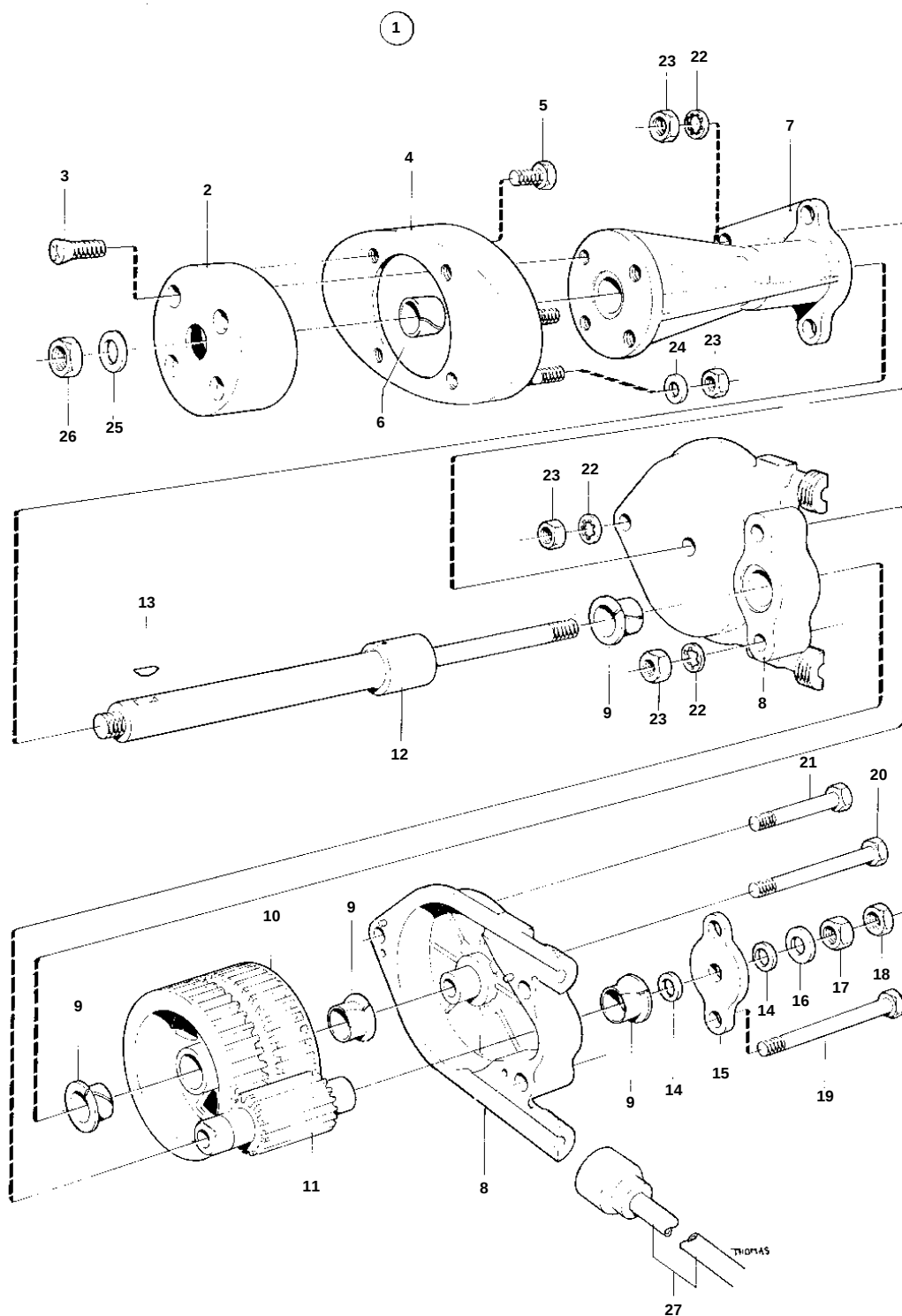
REF	PART NO.	QTY	DESCRIPTION	NOTES
1	838310	1	Power steering pump	
2		1	• HOUSING	
3	855734	1	• Shaft set	
4		1	• • SHAFT	
5	273881	1	• • Sealing ring kit	
5A	1272634	X	• Adjusting washer	TH = 0,05 MM
	1272635	X	• Adjusting washer	TH = 0,1 MM
	1272636	X	• Adjusting washer	TH = 0,2 MM
	1272637	X	• Adjusting washer	TH = 0,3 MM
6		1	• HUB	
7	1272412	2	• Seal	
8		1	• ROTOR KIT	
9		1	• • ROTOR	
10		1	• • VANE	
11		1	• • RING	
12	273905	1	• Valve kit	
13		1	• • VALVE	
14		1	• • SPRING	
15	1272427	1	• Pin	
16	1329586	1	• Plate	
17	855736	1		
18	1329589	1	• Spring	
19	855735	1	• Sealing kit	
20		1	• • O-RING	
21		1	• • O-RING	
22		2	• • O-RING	
23		2	• • O-RING	
24	1272431	1	• • Lock ring	
25	855544	1	• Oil container kit	
26		1	O-RING	INCLUDED IN 855735.
27		1	O-RING	INCLUDED IN 855735.
28		1	O-RING	INCLUDED IN 855735.
29	855574	2	• Stud	
30	1330839	1	• Cover	



4153

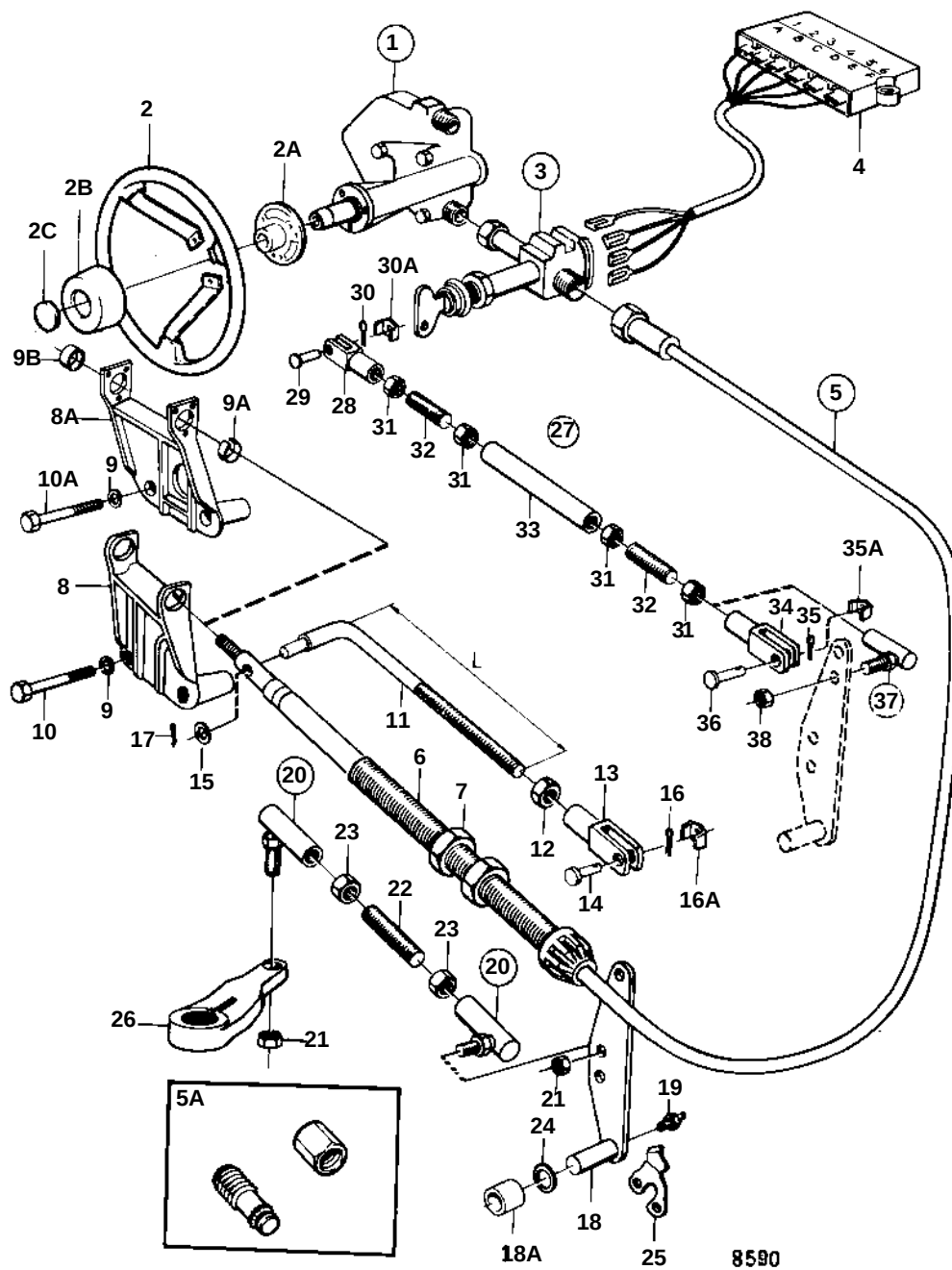
REF	PART NO.	QTY	DESCRIPTION	NOTES
1	839544	1	Steering lock	
2		1	• HOUSING	
3	839531	1	• Nut	
4	914450	1	• Snap ring	
5	832476	1	• Nut	
6	839523	1	• Lock ring	
7	839512	1	• Sleeve	
8	839532	1	• Cylinder	
9	831606	1	• • Key	INDIQUER CODE DE CLEF QUAND VOUS ORDEZ
10	839543	1	• Gasket	
11	839542	1	• Protecting cover	
12	956060	2	• Screw	
13		1	• DECAL	
14	914448	1	• Lock ring	
15	850221	2	• Washer	
16	839492	1	Plate	

COMMON



3690

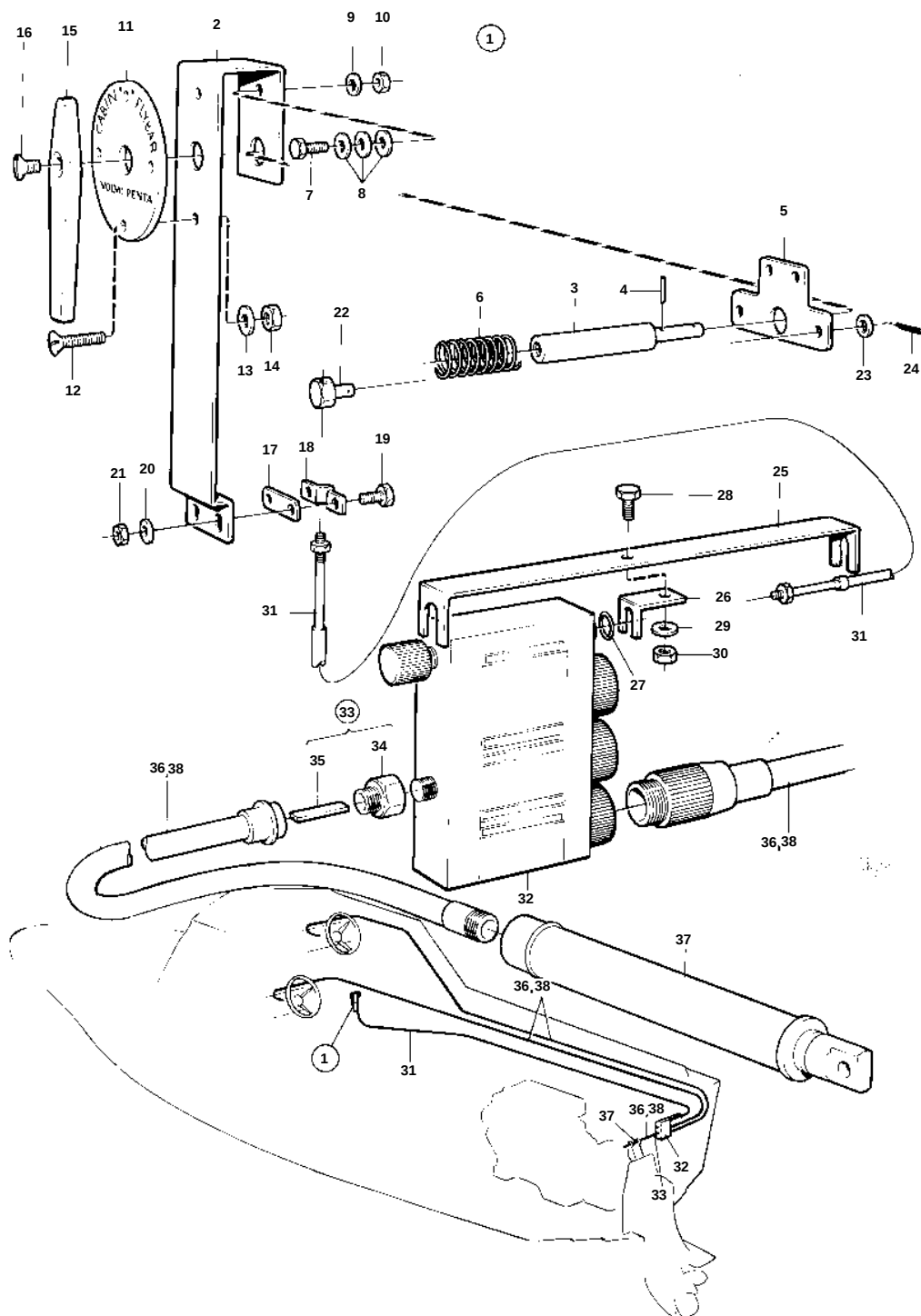
REF	PART NO.	QTY	DESCRIPTION
1	850809	1	Steering head
2		1	• MOUNTING PLATE
3	941462	4	• Screw
4		1	• BRACKET
5	955655	4	• Screw
6	839724	1	• Bushing
7		1	• BRACKET
8		2	• HOUSING
9	828155	4	• Bushing
10		1	• GEAR
11		1	• GEAR
12		1	• SHAFT
13	835059	1	• Key
14	839725	2	• Slide washer
15		1	• THRUST PLATE
16	940097	1	• Washer
17	955848	1	• Nut
18	955858	1	• Nut
19	955670	2	• Screw
20	955668	1	• Screw
21	955665	1	• Screw
22	955949	4	• Lock washer
23	955847	8	• Nut
24	955894	4	• Washer
25	960145	1	• Washer
26	940154	1	• Nut
27	839727	1	• Plastic pipe



COMMON

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	850809	1	Steering head		
				060-0300	
2	850936	1	Steering wheel		(814138)
2A	850937	1	• Steering wheel hub		
2B	828943	1	• Steering wheel pad		
2C	850938	1	• Steering wh emblem		
3	839544	1	Steering lock		
				060-0350	
4	839617	1	Extension cable'verl		
5	850810	X	Steering cable		L = 3000 MM
	850811	X	Steering cable, STEERING CABLE		L = 3300 MM
					REPL BY 853186+853214
	850812	X	Steering cable		L = 3600 MM. REPLACED BY STEERING CABLE 853188 AND ADAPTER 853214
	853188	X	Steering cable		L = 3750 MM
	850813	X	Steering cable		L = 3900 MM
	850814	X	Steering cable		L = 4200 MM
	850815	X	Steering cable		L = 4500 MM. REPLACED BY STEERING CABLE 853191 AND ADAPTER 853214
	853191	X	Steering cable		L = 4500 MM
	850816	X	Steering cable		L = 4800 MM
	850817	X	Steering cable		L = 5100 MM
	850818	X	Steering cable		L = 5500 MM. REPLACED BY STEERING CABLE 853194 AND ADAPTER 853214
	853194	X	Steering cable		L = 5500 MM
	850820	X	Steering cable		L = 6100 MM. REPLACED BY STEERING CABLE 853195 AND ADAPTER 853214
	853195	X	Steering cable		L = 6000 MM
	850822	X	Steering cable		L = 6700 MM. REPLACED BY STEERING CABLE 828866 AND ADAPTER 853214
	828866	X	Steering cable		L = 6750 MM
	850826	X	Steering cable		L = 7900 MM. REPLACED BY STEERING CABLE 853287 AND ADAPTER 853214
	853287	X	Steering cable		L = 8000 MM
	850828	X	Steering cable		L = 8500 MM. REPLACED BY STEERING CABLE 853288 AND ADAPTER 853214
	853288	X	Steering cable		L = 8500 MM
5A	853214	X	Adapter		
6	850771	1	Anchorage		(835693)
7	850778	4	Nut		(955861)
8		1	BRACKET		REPLACED BY 1EA BRACKET 850958, 2EA BOLT 955541, 1EA BUSHING 850959, 1EA BUSHING 850960.
8A	850958	1	Guide bracket		
9	942336	2	Spring washer		
9A	850960	1	Bushing		
9B	850959	1	Bushing		
10	955542	2	Screw		L = 83 MM
10A	955541	2	Screw		L = 76 MM
11	850478	1	Link rod		L = 318 MM
	850479	1	Link rod		L = 195 MM
12	940154	1	Nut		
13	956511	1	Fork		
14	913158	1	Clevis pin		
15	940097	1	Washer		
16	907856	1	Cotter pin		
16A	853160	1	• Lock washer		DRIVE UNIT 290
17	964960	1	Cotter pin		
18	851385	1	Link arm		
18A	850653	1	Bushing		SEE GROUP 4A
19	914169	1	Lubricating nipple		
20	875772	2	Ball joint kit		
21	851326	2	• Lock nut		

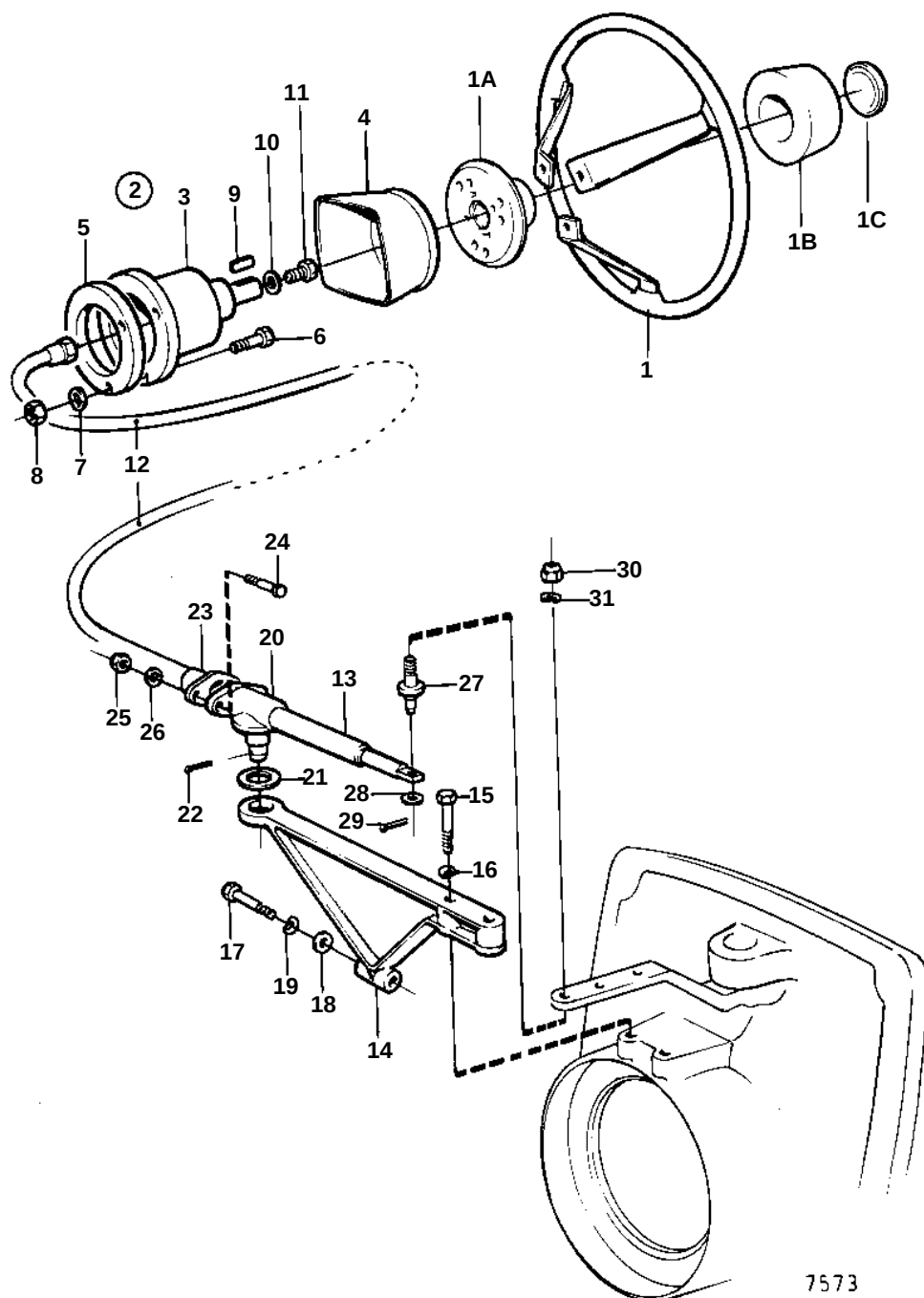
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7669

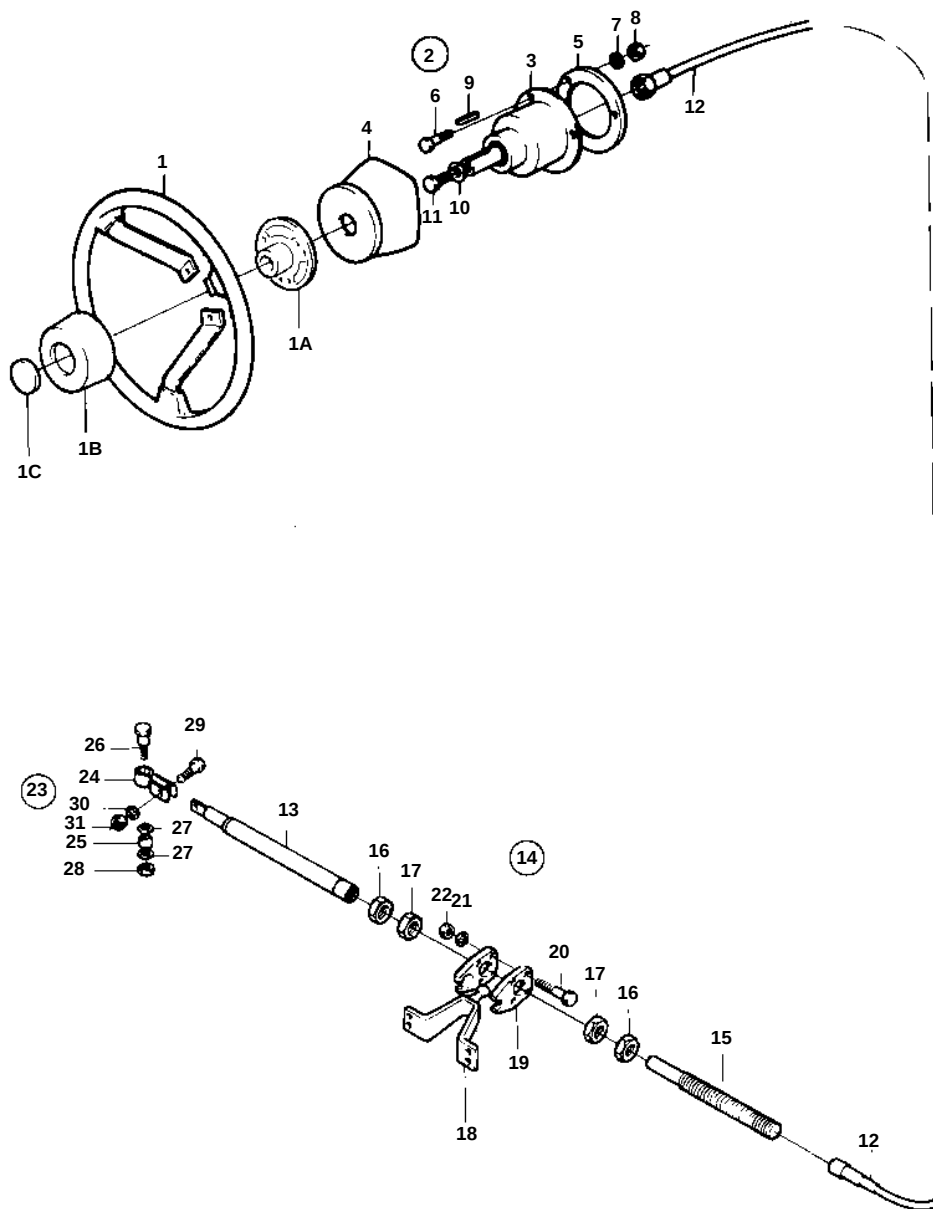
REF	PART NO.	QTY	DESCRIPTION		SEE SEC.	NOTES
1	851744	1	Control			
2	851902	1	• Bracket			
3	851903	1	• Shaft			
4	951947	2	• Pin			
5	851904	1	• Lever			
6	851901	1	• Spring			
7	851940	1	• Screw			
8	960137	3	• Washer			
9	955945	1	• Washer			
10	955779	1	• Nut			
11	851905	1	• Ring			
12	851941	4	• Screw			L = 20 MM ALT
	851942	4	• Screw			L = 30 MM ALT
	851943	4	• Screw			L = 40 MM ALT
13	955946	4	• Lock washer			
14	955780	4	• Nut			
15	851906	1	• Handle			
16	851997	1	• Screw			
17	819068	1	• Washer			
18	819067	1	• Brace			
19	955243	2	• Screw			
20	955946	2	• Lock washer			
21	955780	2	• Nut			
22	804312	1	• Cube			
23	940191	1	• Washer			
24	907834	1	• Cotter pin			(17276)
25	851907	1	• Bracket			
26	851908	1	• Bracket			
27	850418	1	• O-ring			
28	955243	1	• Screw			
29	955946	1	• Lock washer			
30	955780	1	• Nut			
31		X	CONTROL CABLE			SEE GROUP 9
32	851743	1	Transfer gear			
33	853107	1	Connector kit	IK		
34		X	• ADAPTER			
35	853109	1	• Shaft			
36		X	STEERING CABLE		060-0200	
					060-0250	
37		X	STEERING CYLINDER		060-0200	
					060-0250	
38		X	STEERING CABLE		060-0200	
					060-0250	

AQ151A,AQ151B,AQ151C



AQ151A,AQ151B,AQ151C

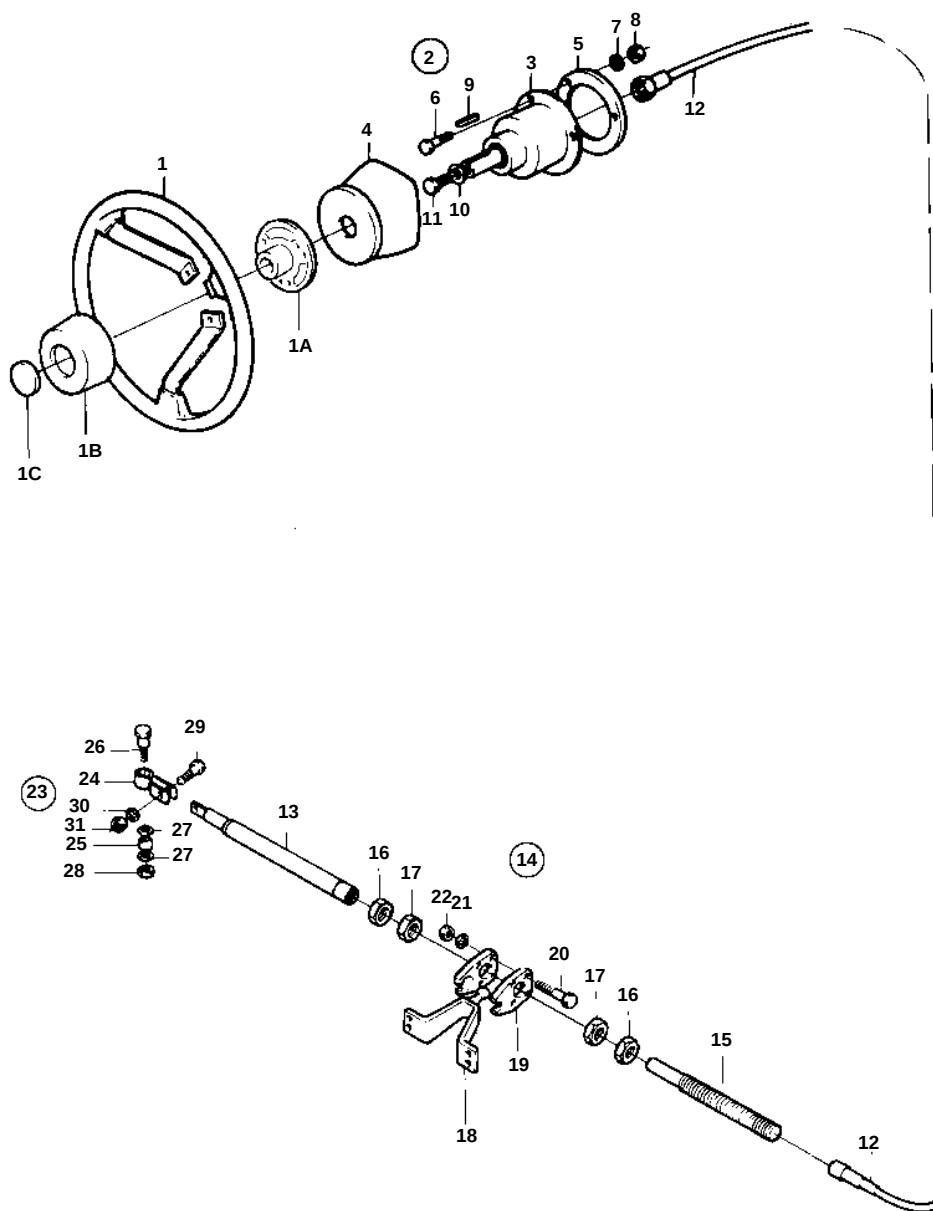
REF	PART NO.	QTY	DESCRIPTION	NOTES
1	850936	1	Steering wheel	
1A	850937	1	• Steering wheel hub	
1B	828943	1	• Steering wheel pad	
1C	850938	1	• Steering wh emblem	
2	851056	1	Steering head	
3		1	• STEERING GEAR	
4	851057	1	• Cover	
5	851069	1	• Washer	
6	940101	3	• Screw	
7	941906	3	• Spring washer	
8	955781	3	• Nut	
9	851349	1	• Key	
10	948823	1	• Washer	
11	940148	1	• Screw	
12	852035	X	Steering cable	L = 800 MM
	851017	X	Steering cable	(851016) L = 2500 MM
	851017	X	Steering cable	L = 2750 MM
	851018	X	Steering cable	L = 3000 MM
	851020	X	Steering cable	(851019) L = 3250 MM
	851020	X	Steering cable	L = 3500 MM
	851021	X	Steering cable	L = 3750 MM
	851022	X	Steering cable	L = 4000 MM
	851023	X	Steering cable	L = 4250 MM
	851024	X	Steering cable	L = 4500 MM
	851025	X	Steering cable	L = 4750 MM
	851026	X	Steering cable	L = 5000 MM
	851027	X	Steering cable	L = 5250 MM
	851028	X	Steering cable	L = 5500 MM
	851029	X	Steering cable	L = 5750 MM
	851030	X	Steering cable	L = 6000 MM
	851031	X	Steering cable	L = 6500 MM
	851032	X	Steering cable	L = 7000 MM
	851033	X	Steering cable	L = 7500 MM
	851034	X	Steering cable	L = 8000 MM
	851921	X	Steering cable	L = 8500 MM
	851922	X	Steering cable	L = 9000 MM
	851923	X	Steering cable	L = 9500 MM
13	851147	1	Steering cylinder	FOR STARBOARD MOUNTING.
	851059	1	Steering cylinder	FOR PORT MOUNTING.
14	853079	1	Bracket kit	(853074)
15	955324	2	Screw	
16	941908	2	Spring washer	
17	955300	1	Screw	
18	960141	1	Washer	
19	941907	1	Spring washer	
20	853075	1	Anchorage	
21	955904	1	Washer	
22	907872	1	Cotter pin	
23	853076	1	Cap	
24	940101	2	Screw	
25	963105	2	Nut	
26	949607	2	Spring washer	
27	853077	1	Stud	
28	940097	1	Washer	
29	964960	1	Cotter pin	
30	963119	1	Nut	(963108)
31	940280	1	Spring washer	(949608)



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COMMON

REF	PART NO.	QTY	DESCRIPTION		NOTES
1	850936	1	Steering wheel		
1A	850937	1	• Steering wheel hub		
1B	828943	1	• Steering wheel pad		
1C	850938	1	• Steering wh emblem		
2	851056	1	Steering head		
3		1	• STEERING GEAR		
4	851057	1	• Cover		
5	851069	1	• Washer		
6	940101	3	• Screw		
7	941906	3	• Spring washer		(955892)
8	955781	3	• Nut		
9	851349	1	• Key		
10	948823	1	• Washer		
11	940148	1	• Screw		
12	852035	X	Steering cable		L = 800 MM
	851016	X	Steering cable		L = 2500 MM. REPLACED BY 851017.
	851017	X	Steering cable		L = 2750 MM
	851018	X	Steering cable		L = 3000 MM
	851019	X	Steering cable		L = 3250 MM
	851020	X	Steering cable		L = 3500 MM
	851021	X	Steering cable		L = 3750 MM
	851022	X	Steering cable		L = 4000 MM
	851023	X	Steering cable		L = 4250 MM
	851024	X	Steering cable		L = 4500 MM
	851025	X	Steering cable		L = 4750 MM
	851026	X	Steering cable		L = 5000 MM
	851027	X	Steering cable		L = 5250 MM
	851028	X	Steering cable		L = 5500 MM
	851029	X	Steering cable		L = 5750 MM
	851030	X	Steering cable		L = 6000 MM
	851031	X	Steering cable		L = 6500 MM
	851032	X	Steering cable		L = 7000 MM
	851033	X	Steering cable		L = 7500 MM
	851034	X	Steering cable		L = 8000 MM
	851921	X	Steering cable		L = 8500 MM
	851922	X	Steering cable		L = 9000 MM
	851923	X	Steering cable		L = 9500 MM
13	851059	1	Steering cylinder		FOR PORT MOUNTING.
	851147	1	Steering cylinder		FOR STARBOARD MOUNTING.
14	853290	1	Stern attachment		
15	850771	1	• Anchorage		
16	850778	1	• Nut		
17	853306	2	• Nut		
18	851093	1	• Bracket		
19	828854	2	• Anchorage	IK	
20	940101	4	• Screw		
21	941906	4	• Spring washer		
22	963105	4	• Nut		
23	828924	1	• Ball joint kit		(851122)
24		1	• • BRACKET		
25	851121	1	• • Sleeve		
26	851117	1	• • Shoulder screw		
27	942551	2	• • Washer		
28	966172	1	• • Nut		
29	851118	1	• • Shoulder screw		
30	941670	1	• • Washer		
31	966171	1	• • Lock nut		

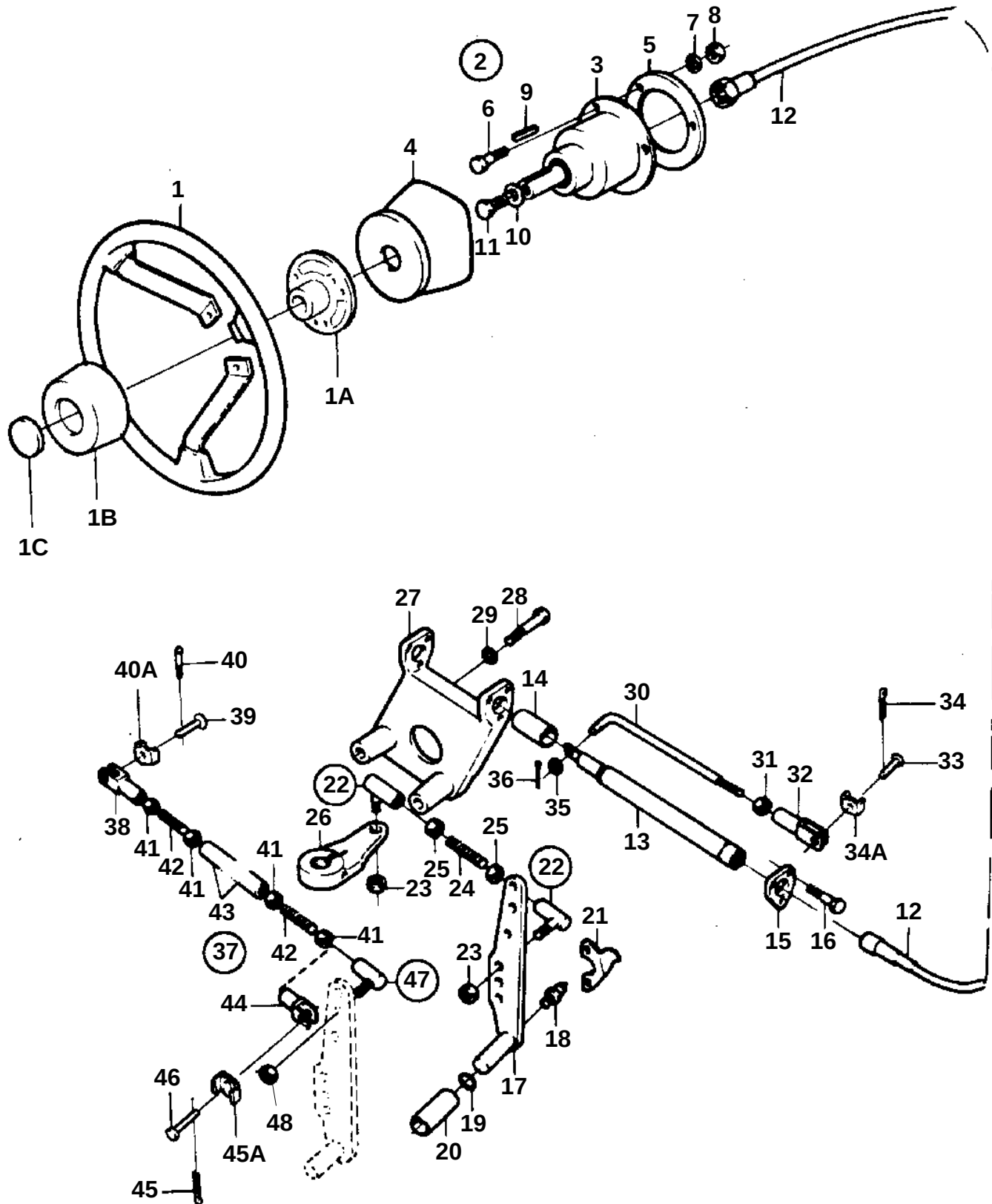


7532

COMMON

REF	PART NO.	QTY	DESCRIPTION		NOTES
1	850936	1	Steering wheel		
1A	850937	1	• Steering wheel hub		
1B	828943	1	• Steering wheel pad		
1C	850938	1	• Steering wh emblem		
2	851056	1	Steering head		
3		1	• STEERING GEAR		
4	851057	1	• Cover		
5	851069	1	• Washer		
6	940101	3	• Screw		
7	941906	3	• Spring washer		(955892)
8	955781	3	• Nut		
9	851349	1	• Key		
10	948823	1	• Washer		
11	940148	1	• Screw		
12	852035	X	Steering cable		L = 800 MM
	851016	X	Steering cable		L = 2500 MM. REPLACED BY 851017.
	851017	X	Steering cable		L = 2750 MM
	851018	X	Steering cable		L = 3000 MM
	851019	X	Steering cable		L = 3250 MM
	851020	X	Steering cable		L = 3500 MM
	851021	X	Steering cable		L = 3750 MM
	851022	X	Steering cable		L = 4000 MM
	851023	X	Steering cable		L = 4250 MM
	851024	X	Steering cable		L = 4500 MM
	851025	X	Steering cable		L = 4750 MM
	851026	X	Steering cable		L = 5000 MM
	851027	X	Steering cable		L = 5250 MM
	851028	X	Steering cable		L = 5500 MM
	851029	X	Steering cable		L = 5750 MM
	851030	X	Steering cable		L = 6000 MM
	851031	X	Steering cable		L = 6500 MM
	851032	X	Steering cable		L = 7000 MM
	851033	X	Steering cable		L = 7500 MM
	851034	X	Steering cable		L = 8000 MM
	851921	X	Steering cable		L = 8500 MM
	851922	X	Steering cable		L = 9000 MM
	851923	X	Steering cable		L = 9500 MM
13	851059	1	Steering cylinder		FOR PORT MOUNTING.
	851147	1	Steering cylinder		FOR STARBOARD MOUNTING.
14	853290	1	Stern attachment		
15	850771	1	• Anchorage		
16	850778	1	• Nut		
17	853306	2	• Nut		
18	851093	1	• Bracket		
19	828854	2	• Anchorage	IK	
20	940101	4	• Screw		
21	941906	4	• Spring washer		
22	963105	4	• Nut		
23	828924	1	• Ball joint kit		(851122)
24		1	• • BRACKET		
25	851121	1	• • Sleeve		
26	851117	1	• • Shoulder screw		
27	942551	2	• • Washer		
28	966172	1	• • Nut		
29	851118	1	• • Shoulder screw		
30	941670	1	• • Washer		
31	966171	1	• • Lock nut		

AQ151A,AQ151B,AQ151C



AQ151A,AQ151B,AQ151C

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	850936	1	Steering wheel	
1A	850937	1	• Steering wheel hub	
1B	828943	1	• Steering wheel pad	
1C	850938	1	• Steering wh emblem	
2	851056	1	Steering head	
3		1	• STEERING GEAR	
4	851057	1	• Cover	
5	851069	1	• Washer	
6	940101	3	• Screw	
7	941906	3	• Spring washer	(955892)
8	955781	3	• Nut	
9	851349	1	• Key	
10	948823	1	• Washer	
11	940148	1	• Screw	
12	852035	X	Steering cable	L = 800 MM
	851016	X	Steering cable	L = 2500 MM. REPLACED BY 851017.
	851017	X	Steering cable	L = 2750 MM
	851018	X	Steering cable	L = 3000 MM
	851019	X	Steering cable	L = 3250 MM
	851020	X	Steering cable	L = 3500 MM
	851021	X	Steering cable	L = 3750 MM
	851022	X	Steering cable	L = 4000 MM
	851023	X	Steering cable	L = 4250 MM
	851024	X	Steering cable	L = 4500 MM
	851025	X	Steering cable	L = 4750 MM
	851026	X	Steering cable	L = 5000 MM
	851027	X	Steering cable	L = 5250 MM
	851028	X	Steering cable	L = 5500 MM
	851029	X	Steering cable	L = 5750 MM
	851030	X	Steering cable	L = 6000 MM
	851031	X	Steering cable	L = 6500 MM
	851032	X	Steering cable	L = 7000 MM
	851033	X	Steering cable	L = 7500 MM
	851034	X	Steering cable	L = 8000 MM
	851921	X	Steering cable	L = 8500 MM
	851922	X	Steering cable	L = 9000 MM
	851923	X	Steering cable	L = 9500 MM
13	851059	1	Steering cylinder	FOR PORT MOUNTING.
	851147	1	Steering cylinder	FOR STARBOARD MOUNTING.
14	851094	1	• Sleeve	
15	850961	1	• Washer	
16	851319	3	• Screw	
17	851385	1	Link arm	
18	914169	1	Lubricating nipple	
19	955906	1	Washer	
20	850653	1	Bushing	SEE GROUP 4A
21	850489	1	Stop arm	
22	875772	2	Ball joint kit	
23	851326	2	• Lock nut	
24	850736	1	Control rod	
25	940152	2	Nut	
26	850488	1	Spindle arm	SEE GROUP 4A
27	850958	1	Guide bracket	
28	955541	2	Screw	
29	942336	2	Spring washer	
30	850478	1	Link rod	
31	940154	1	Nut	
32	956511	1	Fork	
33	913158	1	Clevis pin	
34	907856	1	Cotter pin	
34A	853160	1	• Lock washer	DRIVE UNIT 290
35	940097	1	Washer	
36	964960	1	Cotter pin	

[illegible]